

Read me first

This example works with a post-processor for the WoodWOP v6.1 Homag Group AG CAM system. The final CNC program is generated in MPR format. The "Aisle.ipt" component carries a program that generates a WoodWOP MPR program that processes the necessary recess for mounting the Aisle in the part of furniture. The program demonstrates the case when component carries alternative side processing. In the event that the machining of the opening can be performed from either side of the part, the component may carry alternative machining from the other side. This avoids the need to build a second clamping of the part if there are technological operations on the other side. The opening processing uses "Dive.mpr". You will find this Woodwop Macro next to Aisle.ipt. Copy the Macro to "Makros" subdirectory to the directory where all Woodwop components (macros) are stored. In the standard installation of Woodwop all Macros are placed "C:\MACHINE1\Control \c1\data\cnc\ML4\Macros\" in the path.

