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This example works with a post-processor for the WoodWOP v6.1 Homag Group AG CAM system. The final CNC program is generated in MPR format. The "Holder for paper clips.ipt" component carries a program that generates a WoodWOP MPR program that processes the necessary recess for mounting the Holder for paper Clips in the part of furniture. The JS Macro forms "Vertical pocket trimming" function calling. The program demonstrates how it is possible to use part parameters in order to define „Vertical pocket trimming" function LA(Length) and BR(Width) parameters.