## SCUTTLE robot Bill of Materials - Last revised 2019.02.28

Store	category	Part	PN	cost (each)	qty needed	subtotal
31016	category	Off-The Shelf: Hardware	I IV	(eacii)	Heeded	Subtotal
amazon	chassis	Wheel + 2 bearings + 1 spacer, kit (for drivetrain)	B01KH4R6VE	\$6.00	2	\$12.00
amazon	chassis	Motor, DC 12v with 200 rpm gearbox (for drivetrain)	B072R5QSRG	14.99	2	\$29.98
Mcmaster	chassis	Pulley - T5,28mm OD, for motor (for drivetrain)	1428N23	\$9.46	2	\$18.92
amazon	chassis	Bracket - 90deg aluminum, (for chassis) - includes 2 screw tabs each	B07BQR7WX8	\$2.50	4	\$9.99
Mcmaster	chassis	Timing Belt, Dust-Free, T5 Series, Trade No. T5-245-10	1679K451	\$4.18	2	\$8.36
Mcmaster	chassis	Hex Nut, M8 (for axle)	90591A161	\$0.05	2	\$0.10
Mcmaster	chassis	T-slot Framing - 30mm x 1ft (for chassis)	5537T97	\$5.84	4	\$23.36
amazon	chassis	Caster wheels (for front)	B01J4FED5E	\$1.92	2	\$3.83
Mcmaster	chassis	Screws - M8x110mm screw (axles)	91290A470	\$1.16	2	\$2.32
Mcmaster	chassis	Screws, M6 x 14mm (for motor plates)	91239A319	\$0.10	8	\$0.82
Mcmaster	chassis	Screws - M6 x 10mm (for casters & chassis brackets)	91239A316	\$0.10	12	\$1.25
McMaster	chassis	Screw, set screw, M5x0.6 (for motor pulley)	91390A118	0.04	2	\$0.08
Mcmaster	chassis	Screw, Flat head, M3x10mm (for motors 6)	92010A120	\$0.04	6	\$0.27
amazon	chassis	Screw, self-tapping, M2 x 6mm, for plastic (for encdr brkt 4, ultrsnc brkt 4)	B00GMQDSRI	0.01	8	\$0.07
amazon	chassis	Screw, self-tapping, M2.5x12mm for plastic (for beaglebone board)	B01KXTTXI2	0.05	4	\$0.19
Mcmaster	chassis	Screw, M2.5x10mm countersunk (for battery case)	92010A020	0.04	6	\$0.23
Mcmaster	chassis	Screw, M2.5x6mm pan head (for motor driver mount 2, bbb lid 1)	92005A066	0.04	3	\$0.13
amazon	chassis	Nut, M6 nickel-plated steel for 3030 T-slot extrusion	B077Z2HX42	\$0.20	12	\$2.40
Mcmaster	chassis	Washer, lock washer for M8 bolt (for axles)	92148A200	0.07	2	\$0.15
Mcmaster	chassis	Washer, flat washer for M8 Bolt (for axles)	93475A270	0.08	2	\$0.16
Mcmaster	chassis	Washer, 6x12mm	93475A250	0.05	8	\$0.39
Mcmaster	chassis	Tubing, 1/2 in OD, 6063, aluminum, sold 8ft section, price per ft	1658T33	2.57	1.6	\$4.11
Mcmaster	chassis	Threaded insert, M2.5 x 3.4 heat set (btry 2, whipits 4, bbb brkt 1, m.driver 2)	94180A321	0.10	9	\$0.93
					Subtotal	\$120.04
		Off-The Shelf: Electronics				
mouser	MPU	BeagleBone Blue	95Y0640	82.00		\$82.00
amazon	Sensors	Motor Driver Board with Twin H-Bridges (HW-231 model)	B078LTHS8F	18.99		\$18.99
amazon	Sensors	Camera, Microsoft HD 3000	B008ZVRAQS	23.99		\$23.99
amazon digilent	Sensors Sensors	Ultrasonic distance sensor  Compass Sensor - PMOD CMPS2	B06XBV54WF 410-355	1.599 7.99	1	\$1.60 \$7.99
amazon	power	Battery cell, Panasonic 18650 or other brand	B00GS48XRE	7.48	3	\$22.45
mouser	Sensors	Encoder circuit boards - AMS	990600491	15.75	2	\$31.50
powerwerx	connectors	Anderson PowerPole Connectors, 30amp	WP30-100	1.15	8	\$9.24
digikey	power	Battery Case BK-18650-PC6	BK-18650-PC6	5.89	1	\$5.89
mouser	power	Switches - rocker, SPST 10A BLK ON-OFF Symbols (for battery case)	SRB22A2FBBNN	0.95	1	\$0.95
amazon	power	Terminals - 22-16 AWG Insulated Female Quick Connect Terminal	B06XCWFTJ9	0.13		\$0.26
amazon	power	Power Wire - 18 AWG (black/red pair), price listed per meter	B07428NBCW	0.69	1	\$0.69
amazon	Wiring BBB	Connector - JST SH 1.0mm 4-Pin with 100mm cable (for ultrasonic, encoders)	B01DUC1M2O	0.40	2	\$0.80
amazon amazon	Wiring BBB Wiring BBB	Connector - JST ZH 1.5mm 2 pin (for motor driver)  Connector - JST SH 1.0mm 6-pin with 100mm cable (for ultrasonic sensor)	B074CFF5MT B0762K143K	0.27		\$0.53 \$0.73
amazon	Wiring BBB	Connector - barrell, 5.5x2.1mm, power (for beaglebone)	B076JCNFMP	0.50	1	\$0.73
aazo		positioned surreing state and position and p	207050	0.50	Subtotal	\$208.11
Fabricate						
McMaster	mill	Wheel Plate 1 (for motor and axle), from 6.35mm aluminum bar	8975K514	3.53	2	\$7.06
Amazon	laser cut	Wheel Plate 2 (for axle), from 6.36mm acrylic (material cost shown)	B00844SOSE	0.62		\$1.24
Amazon	3D Print	ABS 3D PRINTING MATERIAL (price per kg listed)	B07D6BG8FR	18.99		\$8.06
		20 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Subtotal	\$16.36
CAD Madal	2D Drint	3D Print (mass in g listed in price column @ 45% infill)	2D Brint	61.2	1	61
CAD Model CAD Model	3D Print 3D Print	Bracket, Battery (127x65x32) Lid, Battery Bracket (119 x 65 x 32)	3D Print 3D Print	61.3 44.0	1	61 44
CAD Model	3D Print	Bracket, Camera (53 x 54 x 26)	3D Print	15.4		15
CAD Model	3D Print	Bracket, Encoder (26 x 47 x 31)	3D Print	9.9		20
CAD Model	3D Print	Bracket, Compass	3D Print	5.5		6
CAD Model	3D Print	Pulley, wheel (designated 3d printed part) (48 x 51 x 51)	3D Print	23.2		46
CAD Model	3D Print	Spacer, wheel	3D Print	3.9		8
CAD Model	3D Print	Spacer, wheel plate	3D Print	4.0		8
CAD Model	3D Print	Pulley, motor (alternative to aluminum part) (15x28x28)	3D Print	5.2		10
CAD Model	3D Print	Bracket, Beaglebone (122 x 31 x 62)	3D Print	52.5		53
CAD Model	3D Print	Lid, beaglebone bracket (105 x 21 x 59)	3D Print	22.7	1	23
CAD Model	3D Print	Bracket, Universal Dovetail (prints with supports)	3D Print	8.0		24
CAD Model CAD Model	3D Print 3D Print	Bracket, Rail-holding (prints with supports) (40 x 31 x 22)  Bracket, Motor Driver PCB (122 x 18 x 48)	3D Print 3D Print	11.9 27.6		48 28
CAD Model	3D Print	Bracket, Ultrasonic Sensor	3D Print	31.3		31
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