

# **Machine Automation Controller**NX1

# Powerful functionality in a compact design

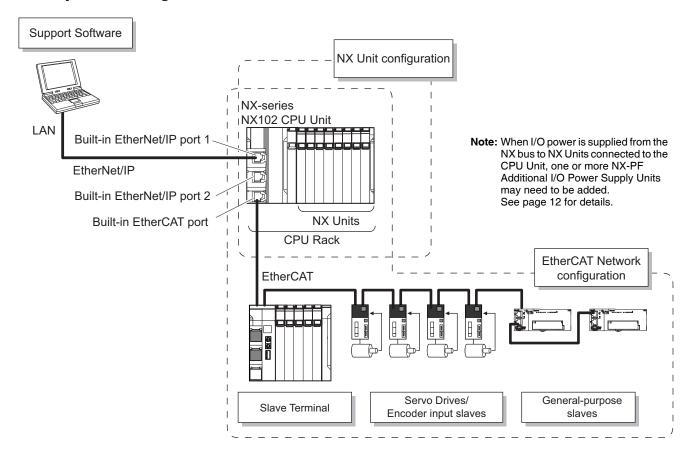


### **Features**

- · Fast and accurate control by synchronizing all machine devices with the PLC and Motion Engines
- Three built-in industrial Ethernet ports
- OPC UA server functionality
- Up to 12 axes of control via EtherCAT
- Up to 32 local NX I/O Units
- DC power supply without battery backup
- Fully conforms to IEC 61131-3 standard programming
- · PLCopen Function Blocks for Motion Control allow users to create complex programs quickly and easily
- Direct connection to a database, with no special unit, software, or middleware required (NX102-□□20)

# **System Configuration**

### **Basic System Configuration**



# **Ordering Information**

### Applicable standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

### **NX-series NX102 CPU Units**

		Specifica	tions			
			Maximun	n number of used	l real axes	]
Product name	Program capacity	Memory capacity for variables		Motion control axes	Single-axis position control axes	Model
NX102			12	8	4	NX102-1200
CPU Unit			8	4	4	NX102-1100
N S			6	2	4	NX102-1000
	- 5 MB	1.5 MB (Retained during power inter-	4	0	4	NX102-9000
NX102	2 INID	ruption)/32 MB (Not retained during power interruption)	12	8	4	NX102-1220
Database Connection CPU Unit			8	4	4	NX102-1120
H -			6	2	4	NX102-1020
			4	0	4	NX102-9020

Note: 1. One NX-END02 End Cover is provided with the NX102-\\_\, and the HMC-SD291 Memory Card is provided with the NX102-\\_\2. The battery is not mounted when the product is shipped. Refer to the *Battery* for details.

### **NX Units**

### **Digital Input Units**

				Specifications		
Product Name	Number of points	Internal I/O common	Rated input voltage	I/O refreshing method	ON/OFF response time	Model
			12 to 24 VDC	Switching Synchronous I/O refreshing and	20 μs max./400 μs max.	NX-ID3317
DC Input Unit		NPN		Free-Run refreshing		NX-ID3343
	4		24 VDC	Input refreshing with input changed time only *1	100 ns max./100 ns max.	NX-ID3344
<b>5</b>	4 points		12 to 24 VDC	Switching Synchronous I/O refreshing and	20 μs max./400 μs max.	NX-ID3417
		PNP		Free-Run refreshing		NX-ID3443
				Input refreshing with input changed time only *1	100 ns max./100 ns max.	NX-ID3444
(Screwless Clamping Terminal	0	NPN	24 VDC			NX-ID4342
Block, 12 mm	8 points	PNP		Switching Synchronous I/O refreshing and	00	NX-ID4442
Width)	16 mainta	NPN		Free-Run refreshing	20 μs max./400 μs max.	NX-ID5342
	16 points	PNP				NX-ID5442
(M3 Screw Terminal Block, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5142-1
DC Input Unit	16 points	For both	24 VDC	Switching Synchronous I/O refreshing and	20 μs max./400 μs max.	NX-ID5142-5
(MIL Connector, 30 mm Width)	32 points	NPN/PNP		Free-Run refreshing		NX-ID6142-5
DC Input Unit  (Fujitsu Connector, 30 mm Width)	32 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID6142-6

				Specifications		
Product Name	Number of points	Internal I/O Rated input voltage I/O refreshing method		ON/OFF response time	Model	
AC Input Unit						
	4 points	200 to 240 \ (170 to 264 \	/AC, 50/60 Hz /AC, ±3 Hz)	Free-Run refreshing	10 ms max./40 ms max.	NX-IA3117
(Screwless Clamping Terminal Block, 12 mm Width)						

<sup>\*1.</sup> To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

### **Digital Output Units**

				Specificatio	ns		
Product Name	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time	Model
	2	NPN	0.5 A/point, 1 A/Unit	24 VDC	Output refreshing with specified	300 ns max./	NX-OD2154
	2	PNP	0.5 A/point, 1 A/onit	24 VDC	time stamp only *1	300 ns max.	NX-OD2258
		NPN		12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD3121
Fransistor Output Jnit		INFIN	0.5 A/point, 2 A/Unit			300 ns max./ 300 ns max.	NX-OD3153
	4		0.5 A point, 2 A onit	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD3256
5		PNP		24 100		300 ns max./ 300 ns max.	NX-OD3257
Saraulasa			2 A/point, 8 A/Unit		Switching Synchronous I/O refreshing and Free- Run refreshing	0.5 ms max./ 1.0 ms max.	NX-OD3268
Screwless Clamping Terminal Block, 12 mm	8	NPN		12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD4121
Width)		PNP	0.5 A/point, 4 A/Unit	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD4256
	16	NPN		12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD5121
		PNP		24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD5256
Fransistor Output Jnit		NPN		12 to 24 VDC	Switching Synchronous I/O refresh-	0.1 ms max./ 0.8 ms max.	NX-OD5121-1
M3 Screw Terminal Block, 30 mm Vidth)	16	PNP	0.5 A/point, 5 A/Unit	24 VDC	ing and Free- Run refreshing	0.5 ms max./ 1.0 ms max.	NX-OD5256-1
Fransistor Output Jnit	16	NPN	0.5 A/point 2 A/Linit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD5121-5
	10	PNP	0.5 A/point, 2 A/Unit	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD5256-5
	32	NPN	0.5 A/point, 2 A/	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-5
(MIL Connector, 30 mm Width)	02	PNP	common, 4 A/Unit	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD6256-5
Fujitsu Connector, 30 mm Width)	32	NPN	0.5 A/point, 2 A/ common, 4 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-6

				Specification	ns		
Product Name	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time	Model
Relay Output Unit	2	Relay type: N.O.	250 VAC/2 A (cos	), 250 VAC/	Free Bun refreehing	15 ms max./	NX-OC2633
	2	Relay type: N.O.+N.C.	2 A (cosφ=0.4), 24 VD	OC/2 A, 4 A/Unit	Free-Run refreshing	15 ms max.	NX-OC2733
(Screwless Clamping Terminal Block, 12 mm Width/24 mm Width)	8	Relay type: N.O.	250 VAC/2 A (cosφ=1 2 A (cosφ=0.4), 24 VD		Free-Run refreshing	15 ms max./ 15 ms max.	NX-OC4633

<sup>\*1.</sup> To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

### **Digital Mixed I/O Units**

			Specific	ations		
Product Name	Number of points	Internal I/O common	Maximum value of load current	I/O refreshing method	ON/OFF response time	Model
DC Input/Transistor Output Unit	Outputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refresh-	Outputs: 0.1 ms max./ 0.8 ms max. Inputs: 20 µs max./ 400 µs max.	NX-MD6121-5
(MIL Connector, 30 mm Width)	Inputs: 16 points	Outputs: PNP Inputs: For both NPN/PNP Outputs: 24 VDC Inputs: 24 VDC		ing and Free-Run refreshing	Outputs: 0.5 ms max./ 1.0 ms max. Inputs: 20 μs max./ 400 μs max.	NX-MD6256-5
DCInput/Transistor Output Unit (Fujitsu Connector, 30 mm Width)	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	Outputs: 0.1 ms max./ 0.8 ms max. Inputs: 20 μs max./ 400 μs max.	NX-MD6121-6

# **High-speed Analog Input Units**

				Spec	cifications				
Product name	Number	Innut van aa	Resolution	Input	Conversion time		er input ction	I/O refreshing	Model
	points	Input range	Resolution	method	Conversion time	Number of points	Internal I/O common	method	
High-speed Analog Input Unit	4	-10 to 10 V -5 to 5 V 0 to 10 V 0 to 5 V	• Input range of -10 to 10 V or -5 to 5 V: 1/64.000 (full scale)	Differ- ential	E ua par channel	4	NPN	Synchronous	NX-HAD401
	4	1 to 5 V 0 to 20 mA 4 to 20 mA	Other input range: 1/32,000 (full scale)	input	5 μs per channel	4	PNP	I/O refreshing	NX-HAD402

### **Analog Input Units**

					Sp	ecifications						
Product Name	Number of points	Input range	Resolution	Conversion value, decimal number (0 to 100%)	Over all accuracy (25°C)	Input method	Conversion time	Input impedance	I/O refreshing method	Model		
			1/8000	-4000 to	±0.2%	Singleended input	250 μs/		Free-Run re-	NX-AD2603		
			1/6000	4000	(full scale)	Differential Input	point		freshing	NX-AD2604		
	2		1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Syn- chronous I/O re- freshing or Free- Run refreshing	NX-AD2608		
/oltage Input Unit			1/0000	-4000 to	±0.2%	Singleended input	250 μs/		Free-Run re-	NX-AD3603		
			1/8000	4000	(full scale)	Differential Input	point		freshing	NX-AD3604		
	4	-10 to +10V	1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point	1MΩ min.	Selectable Syn- chronous I/O re- freshing or Free- Run refreshing	NX-AD3608		
			1/8000	-4000 to	±0.2%	Singleended input	250 μs/		Free-Run re-	NX-AD4603		
			1/8000	4000	(full scale)	Differential Input	point		freshing	NX-AD4604		
	8		1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Syn- chronous I/O re- freshing or Free- Run refreshing	NX-AD4608		
			1/0000	0.4- 0000	±0.2%	Singleended input	250 μs/		Free-Run re- freshing	NX-AD2203		
			1/8000	0 to 8000	(full scale)	Differential Input	point			NX-AD2204		
Current Input Unit	2		1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point		0500	Selectable Syn- chronous I/O re- freshing or Free- Run refreshing		NX-AD2208
zurrent input onit			1/8000	0 to 8000	±0.2%	Singleended input	250 μs/	23012	Free-Run re-	NX-AD3203		
			1/0000	0 10 0000	(full scale)	Differential Input	point		freshing	NX-AD3204		
	4	4 to 20mA	1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Syn- chronous I/O re- freshing or Free- Run refreshing	NX-AD3208		
			1/8000	0 to 8000	±0.2%	Singleended input	250 μs/		Free-Run re-	NX-AD4203		
			1/8000	0 10 8000	(full scale)	Differential Input	point		freshing	NX-AD4204		
	8		1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point	85Ω	Selectable Syn- chronous I/O re- freshing or Free- Run refreshing	NX-AD4208		

### **Analog Output Units**

					Specifications			
Product Name	Number of points	Input range	Resolution	Output setting value, decimal number (0 to 100%)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Model
oltage Output Unit			1/8000	-4000 to 4000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA2603
	2 points	-10 to	1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2605
	+10V	+10V	1/8000	-4000 to 4000	±0.3% (full scale) 250 μs/ point		Free-Run refreshing	NX-DA3603
20	4 points		1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3605
urrent Output Unit			1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA2203
	2 points	4 to	1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2205
100	20mA		1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA3203
88	4 points		1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3205

### **Temperature Control Units**

			Sp	ecifications					
Product name	Number of channels	Input type	Output	Number of output points	Number of CT input points	Control type	Conversion time	I/O refreshing method	Model
Temperature Control Unit 2-			Voltage output	2	2	Standard control			NX-TC2405
channel Type			(for driving SSR)		None	Standard control			NX-TC2406
	2		Voltage output (for driving SSR)	4	None	Heating/ cooling control			NX-TC2407
		Universal input (thermocouple,	Linear current output	2	None	Standard control	50 ms	Free-Run	NX-TC2408
Temperature Control Unit 4-		resistance thermometer)	Voltage output	4	4	Standard control	50 1115	refreshing	NX-TC3405
channel Type			(for driving SSR)	4	None	Standard control			NX-TC3406
	4		Voltage output (for driving SSR)	8	None	Heating/ cooling control			NX-TC3407
			Linear current output	4	None	Standard control			NX-TC3408

### **Temperature Input Units**

				Specifications				
Product Name	Number of points	Input type	Resolution (25°C)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Terminals	Model
Thermocouple	2		0.1°C max. *1		250 ms/Unit		16 Terminals	NX-TS2101
Input type	4		U.I Ciliax.		250 1115/01111		16 Terminals×2	NX-TS3101
	2	Thormogouple	0.01°C max.		10 ms/Unit		16 Terminals	NX-TS2102
	4	Thermocouple	0.01 Ciliax.	For details, refer to your local OMRON website			16 Terminals×2	NX-TS3102
	2		0.001°C max.				16 Terminals	NX-TS2104
租	4					Free-Run	16 Terminals×2	NX-TS3104
Resistance Thermometer Input	2		0.1°C max.			refreshing	16 Terminals	NX-TS2201
type	4		U.1°C max.		250 ms/Unit		16 Terminals×2	NX-TS3201
	2	Resistance Ther- mometer	0.01°C max.		10 ms/Unit		16 Terminals	NX-TS2202
71	4	(Pt100/Pt1000, three-wire) *2	U.UT C max.		TO HIS/OHIL		16 Terminals×2	NX-TS3202
	2	,	0.001°C max.		60 ms/Unit		16 Terminals	NX-TS2204
	4		U.UUT C Max.		ou ms/unit		16 Terminals×2	NX-TS3204

### **Heater Burnout Detection Units**

		Specifications								
Product Name	CTi	nput section		Control output section						
T TOGGOT TIGHTO	Number of inputs	Maximum heater current	Number of outputs	Internal I/O common	Maximum load current	Rated voltage	I/O refreshing method	Model		
Heater Burnout Detection Unit		50.440		0.1 A/point 0.4	12 to 24 VDC	For Dominion	NX-HB3101			
	4	50 AAC	4	PNP	A/Unit	24 VDC	Free-Run refreshing	NX-HB3201		

<sup>\*1.</sup> The resolution is 0.2°C max. when the input type is R, S, or W.
\*2. The NX-TS2202 and NX-TS3202 only support Pt100 three-wire sensor.

### **Load Cell Input Unit**

	Specifications						
Product Name	Number of Conversion cycle		I/O refreshing method *1	Load cell excitation voltage	Input range	Model	
Load Cell Input Unit							
	1	125 μs	<ul> <li>Free-Run refreshing</li> <li>Synchronous I/O refreshing</li> <li>Task period prioritized refreshing</li> </ul>	5 VDC ± 10%	-5.0 to 5.0 mV/V	NX-RS1201	

<sup>\*1.</sup> Refer to the NX-series Load Cell Input Unit User's Manual (W565) for detailed information on I/O refresh cycle.

### **Position Interface: Incremental Encoder Input Units**

			Specifica	tions		
Product Name	Number of channels	External inputs	Maximum response frequency	I/O refreshing method	Number of I/O entry mappings	Model
Incremental	1 (NPN)	3 (NPN)	500 kHz			NX-EC0112
Encoder Input Unit	1 (PNP)	3 (PNP)	500 KH2		1/1	NX-EC0122
	1	3 (NPN) 3 (PNP)	4 MHz	Free-Run refreshing,	NX-EC0132	
31			4 IVID2	Synchronous I/O refreshing		NX-EC0142
	2 (NPN)	Ness			0/0	NX-EC0212
	2 (PNP)	None	500 kHz		2/2	NX-EC0222

### **Position Interface: SSI Input Units**

		Specifications						
Product Name	Number of channels	Input/Output form	Maximum data length	Encoder power supply	Type of external connections	Model		
SSI Input Unit	1	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS112		
	2	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS212		

### **Position Interface: Pulse Output Units**

				Specificatio	ns			
Product Name	Number of channels *1	External inputs	External outputs	Maximum pulse output speed	I/O refreshing method	Number of I/O entry mappings	Control output interface	Model
	1 (NPN)	2 (NPN)	1 (NPN)	500 kpps		1/1	Open collector output	NX-PG0112
Pulse Output Unit	1 (PNP)	2 (PNP)	1 (PNP)	500 kpps				NX-PG0122
and Surpar Since	2	5 inputs/CH (NPN)	3 outputs/CH (NPN)	(NPN) outputs/CH (PNP)	Sumahuanaua I/O ra	2/2	Line driver out-	NX-PG0232-5
		5 inputs/CH (PNP)	3 outputs/CH (PNP)		Synchronous I/O re- freshing, Task period prioritized refreshing *2			NX-PG0242-5
	4	5 inputs/CH (NPN)	3 outputs/CH (NPN)	4 Mpps		4/4		NX-PG0332-5
	4	5 inputs/CH (PNP)	3 outputs/CH (PNP)			4/4		NX-PG0342-5

### **Communications Interface Units**

Product Name	Serial interface	External connection terminal	Number of serial ports	Communications protocol	Model
Communications Interface Unit	RS-232C				NX-CIF101
	RS-422A/485	- Screwless Clamping Terminal Block	1 port	No-protocol     Signal lines	NX-CIF105
	RS-232C	D-Sub connector	2 ports		NX-CIF210

### **RFID Units**

Product name	Amplifier/Antenna	No. of unit numbers used	Model
RFID Unit (1Ch)	V680 series	1	NX-V680C1
RFID Unit (2Ch)	VOOU SERIES	2	NX-V680C2

### **IO-Link Master Unit**

Product Name		Model		
Product Name	Number of IO-Link ports	I/O refreshing method I/O connection terminals		Wodei
<b>IO-Link Master Unit</b>				
	4	Free-Run refreshing	Screwless clamping terminal block	NX-ILM400

<sup>\*1.</sup> This is the number of pulse output channels.
\*2. Unit version 1.2 or later and an NX-ECC203 EtherCAT Coupler Unit are required.

### **System Units**

Product Name	Specifications	Model
Additional NX Unit Power Supply Unit	Power supply voltage: 24 VDC (20.4 to 28.8 VDC) NX Bus power supply capacity: 10 W max.	NX-PD1000
Additional I/O Power Supply Unit	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 4 A	NX-PF0630
22 A 22	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 10 A	NX-PF0730
I/O Power Supply Connection Unit	Number of I/O power terminals: IOG: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0010
	Number of I/O power terminals: IOV: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0020
	Number of I/O power terminals: IOV: 8 terminals, IOG: 8 terminals Current capacity of I/O power terminal: 4 A/terminal max	NX-PC0030
Shield Connection Unit	Number of shield terminals: 14 terminals (The lower two terminals are functional ground terminals.)	NX-TBX01

### **EtherCAT Coupler Units**

You can use the NX Units via the EtherCAT Coupler Unit that is connected to the built-in EtherCAT port on the CPU Unit.

Product Name	Communications cycle in DC Mode	Current consumption	Maximum I/O power supply current	Model
EtherCAT Coupler Unit *1	250 to 4000 μs *²	4.45.14	4 A	NX-ECC201
	250 to 4000 μs *2	1.45 W max.	10 A	NX-ECC202
	125 to 10000 μs *2	1.25 W max.		NX-ECC203

<sup>\*1.</sup> One End Cover NX-END01 is provided with the EtherCAT Coupler Unit.

### **Safety CPU Units**

		Specifications						
Appearance	Maximum number of safety I/O points	Program capacity	Number of safety I/O connections	I/O refreshing method	Unit version	Model		
ME 1,101.1	1,024	2,048 KB	128	Free Dun refreshing	Ver. 1.3	NX-SL5500		
	2,032	4,096 KB	254	Free-Run refreshing		NX-SL5700		
	256	512 KB	32	Free-Run refreshing	Ver. 1.0	NX-SL3300		
	1,024	2,048 KB	128	- Free-num refreshing	vei. i.u	NX-SL3500		

<sup>\*2.</sup> This depends on the specifications of the EtherCAT master. For example, the values are as follows when the EtherCAT Coupler Unit is connected to the built-in EtherCAT port on an NJ5-series CPU Unit: 500 μs, 1,000 μs, 2,000 μs, and 4,000 μs. Refer to the *NJ/NX-series CPU Unit Built-in EtherCAT Port User' Manual* (Cat. No. W505) for the specifications of the built-in EtherCAT ports on NJ/NX-series CPU Units. This also depends on the unit configuration.

# **Safety Input Units**

					Specifications				
Appearance	Number of safety input points	Number of test output points	Internal I/O common	Rated input voltage	OMRON special safety input devices	Number of safety slave connections	I/O refreshing method	Unit version	Model
	4 points	2 points	Sinking inputs (PNP)	24 VDC	Can be connected.	1	Free-Run refreshing	Ver.1.1	NX-SIH400
	8 points	2 points	Sinking inputs (PNP)	24 VDC	Cannot be connected.	1	Free-Run refreshing	Ver.1.0	NX-SID800

# **Safety Output Units**

			Specifications					
Appearance	Number of safety output points	Internal I/O common	Maximum load current	Rated voltage	Number of safety slave connections	I/O refreshing method	Unit version	Model
	2 points	Sourcing outputs (PNP)	2.0 A/point, 4.0 A/Unit at 40°C, and 2.5 A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature.	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOH200
	4 points	Sourcing outputs (PNP)	0.5 A/point and 2.0 A/Unit	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOD400

# **Unit Power Supply System**

Add one or more NX-PF Additional I/O Power Supply Units when I/O power is supplied from the NX bus to NX Units connected to the CPU Unit. Check the table below.

NX Units	Model	NX-PF Additional I/O Power Supply Unit required
	NX-ID3317	Yes
	NX-ID3343	Yes
	NX-ID3344	Yes
	NX-ID3417	Yes
	NX-ID3443	Yes
	NX-ID3444	Yes
	NX-ID4342	Yes
Digital Input Units	NX-ID4442	Yes
	NX-ID5342	Yes
	NX-ID5442	Yes
	NX-ID5142-1	No
	NX-ID5142-5	No
	NX-ID6142-5	No
	NX-ID6142-6	No
	NX-IA3117	No
	NX-OD2154	Yes
	NX-OD2258	Yes
	NX-OD3121	Yes
	NX-OD3153	Yes
	NX-OD3256	Yes
	NX-OD3257	Yes
	NX-OD3268	No
	NX-OD4121	Yes
	NX-OD4256	Yes
	NX-OD5121	Yes
Digital output Units	NX-OD5256	Yes
rigital output orinto	NX-OD5121-1	No
	NX-OD5256-1	No
	NX-OD5121-5	No
	NX-OD5121-5	No
	NX-OD5250-5 NX-OD6121-5	No
	NX-OD6121-5 NX-OD6256-5	No
	NX-OD6256-5 NX-OD6121-6	No
	NX-OC2633	No
	NX-OC2733	No
	NX-OC4633	No
Digital Mixed I/O	NX-MD6121-5	No
Inits	NX-MD6256-5	No
	NX-MD6121-6	No
ligh-speed Analog	NX-HAD401	Yes
nput Units	NX-HAD402	Yes
	NX-AD2603	Yes
	NX-AD2604	No
	NX-AD2608	No
	NX-AD3603	Yes
	NX-AD3604	No
	NX-AD3608	No
	NX-AD4603	Yes
	NX-AD4604	No
analog Input Units	NX-AD4608	No
maioy mput omis	NX-AD2203	Yes
	NX-AD2204	No
	NX-AD2208	No
	NX-AD3203	Yes
	NX-AD3204	No
	NX-AD3208	No
	NX-AD4203	Yes
	NX-AD4204	No
	NX-AD4208	No

NX Units	Model	NX-PF Additional I/O Power Supply Unit required
	NX-DA2603	Yes
	NX-DA2605	Yes
	NX-DA3603	Yes
Analog Output Units	NX-DA3605	Yes
Arialog Output Offits	NX-DA2203	Yes
	NX-DA2205	Yes
	NX-DA3203	Yes
	NX-DA3205	Yes
	NX-TC2405	Yes
	NX-TC2406	Yes
	NX-TC2407	Yes
Temperature	NX-TC2408	Yes
Control Units	NX-TC3405	Yes
	NX-TC3406	Yes
	NX-TC3407	Yes
	NX-TC3408	Yes
	NX-TS2101	No
	NX-TS3101	No
	NX-TS2102	No
	NX-TS3102	No
	NX-TS2104	No
Temperature Input	NX-TS3104	No
Units	NX-TS2201	No
	NX-TS3201	No
	NX-TS2202	No
	NX-TS3202	No
	NX-TS2204	No
	NX-TS3204	No
Heater Burnout	NX-HB3101	Yes
Detection Units	NX-HB3201	Yes
Load Cell Input Unit	NX-RS1201	No
	NX-EC0112	Yes
Desire a tale desire	NX-EC0122	Yes
Position interface: Incremental	NX-EC0132	Yes
Encoder Input Units	NX-EC0142	Yes
	NX-EC0212	Yes
	NX-EC0222	Yes
Position interface:	NX-ECS112	Yes
SSI Input Units	NX-ECS212	Yes
	NX-PG0112	Yes
	NX-PG0122	Yes
Position interface:	NX-PG0232-5	No
Pulse Output Units	NX-PG0242-5	No
	NX-PG0332-5	No
	NX-PG0342-5	No
0	NX-CIF101	No
Communications Interface Units	NX-CIF105	No
interiace Utilis	NX-CIF210	No
DEID Unite	NX-V680C1	Yes
RFID Units	NX-V680C2	Yes
IO-Link Master Unit	NX-ILM400	Yes
0-4-1 1 11-2	NX-SIH400	Yes
Safety Input Units	NX-SID800	Yes
0.4.1.0	NX-SOH200	Yes
Safety Output Units	NX-SOD400	Yes

Note: Refer to the *NX-series NX102 CPU Unit Hardware User's Manual* (Cat. No. W593) for the NX Unit power supply system.

### **Automation Software Sysmac Studio**

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product Name	Specification	Number of licenses	Media	Model
Sysmac Studio Standard Edition Ver.1.□□	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	(Media only)	Sysmac Studio (32-bit) DVD	SYSMAC-SE200D
	Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version) *1 The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units DeviceNet slaves Serial Communications	(Media only)	Sysmac Studio (64-bit) DVD	SYSMAC-SE200D-64
		1 license *2		SYSMAC-SE201L

<sup>\*1.</sup> Model "SYSMAC-SE200D-64" runs on Windows 10 (64 bit).

### Collection of software functional components Sysmac Library

Please download the Sysmac Library from the following URL and add it to the Sysmac Studio. http://www.ia.omron.com/sysmac\_library/

#### **Typical Models**

Product name	Features	Model
SLMP Communications Library	The SLMP Communications Library is used to control communications with Mitsubishi sequencers using the SLMP communications protocol.	SYSMAC-XR017
High-speed Analog Inspection Library	The High-speed Analog Inspection Library records analog input values acquired by the High-speed Analog Input Units in chronological order.	SYSMAC-XR016

#### Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher.

In the table, materials indicated available for EtherNet/IP 100BASE-TX are available for both of 100BASE-TX and 10BASE-T.

<sup>\*2.</sup> Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

### **Cables with Connectors (For EtherCAT only)**

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
			0.3	XS6W-6LSZH8SS30CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
Standard RJ45 plugs *1		OMBON	1	XS6W-6LSZH8SS100CM-Y
Wire gauge and number of pairs: AWG26, 4-pair cable Cable sheath material: LSZH *2	8	OMRON	2	XS6W-6LSZH8SS200CM-Y
Cable color: Yellow *3			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS5W-T421-BMD-K
Rugged RJ45 plugs *1 Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Light blue	*6	OMRON	1	XS5W-T421-CMD-K
			2	XS5W-T421-DMD-K
			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
		OMRON	0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)			1	XS5W-T421-CM2-SS
Shield strengthening connector cable *4			2	XS5W-T421-DM2-SS
M12/Smartclick connectors			3	XS5W-T421-EM2-SS
Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Black			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield strengthening connector cable *4			1	XS5W-T421-CMC-SS
M12/Smartclick connector and		OMBON	2	XS5W-T421-DMC-SS
rugged RJ45 plug		OIVIRON	3	XS5W-T421-EMC-SS
Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Black			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

<sup>\*1.</sup> Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

<sup>\*2.</sup> The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

<sup>\*3.</sup> Cables colors are available in yellow, green, and blue.

<sup>\*4.</sup> For details, contact your OMRON representative.

### Cables / Connectors (For EtherCAT or EtherNet/IP (100BASE-TX))

### Wire Gauge and Number of Pairs: AWG24, 4-pair Cable

Item	Appearance	Recommended manufacturer	Model
			NETSTAR-C5E SAB 0.5 × 4P CP *1
Cables		Kuramo Electric Co.	KETH-SB *1
		SWCC Showa Cable Systems Co.	FAE-5004 *1
RJ45 Connectors		Panduit Corporation	MPS588-C *1

<sup>\*1.</sup> We recommend you to use above cable and connector together.

### Wire Gauge and Number of Pairs: AWG22, 2-pair Cable

Item Appearance		Recommended manufacturer	Model	
Cables		Kuramo Electric Co.	KETH-PSB-OMR *1	
Cables		JMACS Japan Co., Ltd.	PNET/B *1	
RJ45 Assembly Connector	(Card	OMRON	XS6G-T421-1 *1	

<sup>\*1.</sup> We recommend you to use the above Cable and OMRON's RJ45 Assembly Connector together. **Note:** Connect both ends of cable shielded wires to the connector hoods.

### **Optional Products/Maintenance Products/DIN Track Accessories**

Product Name	Specification	Model
	SD memory card, 2 GB The HMC-SD291 Memory Card is provided with the NX102-□□20.	HMC-SD291
Memory Cards	SDHC memory card, 4 GB	HMC-SD491
	SDHC memory card, 16 GB	HMC-SD1A1 *1
Battery	Refer to the Battery page for details.	CJ1W-BAT01
End Cover	Must be connected to the right end of the CPU Rack. One End Cover is provided with the CPU Unit	NX-END02
DINI Top also	Length: 0.5 m, Height: 7.3 mm	PFP-50N
DIN Tracks	Length: 1 m, Height: 7.3 mm	PFP-100N
End Plate	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M
Unit/Terminal Block Coding Pins	For 10 Units (Terminal Block: 30 pins, Unit: 30 pins)	NX-AUX02
DIN Track Insulation Spacers	A Spacer to insulate the control panel from the DIN Track. To insulate the EtherCAT Slave Terminal from the control panel, use DIN Track Insulation Spacers.	NX-AUX01

<sup>\*1.</sup> HMC-SD1A1 can be used for a CPU Unit with unit version 1.32 or later.

### Machine Automation Controller NX1

# **Electrical and Mechanical Specifications**

Ite	em	Specification		
Model		NX102-□□□		
Enclosure		Mounted in a panel		
Dimensions (mm) *1		72 × 100 × 90 mm (W×H×D)		
Weight *2		390 g max.		
	Power supply voltage	24 VDC (20.4 to 28.8 VDC)		
Unit power supply	Unit power consumption *3	5.80 W max.		
	Inrush current *4	For cold start at room temperature: 10 A max./0.1 ms max. and 2.5 A max./150 ms max.		
	Current capacity of power supply terminal *5	4 A max.		
	Isolation method	No isolation: between the Unit power supply terminal and internal circuit		
	NX Unit power supply capacity	10 W max.		
Power supply to the NX Unit power supply	NX Unit power supply efficiency	80%		
	Isolation method	No isolation: between the Unit power supply terminal and NX Unit power supply		
I/O Power Supply to NX Units	5	Not provided *6		
	Communication connector	RJ45 for EtherNet/IP Communications × 2 RJ45 for EtherCAT Communications × 1		
External connection	Screwless clamping terminal block	For Unit power supply input and grounding (Removable)		
terminal	Output terminal (service supply)	Not provided		
	RUN output terminal	Not provided		
	NX bus connector	32 NX Units can be connected		

<sup>\*1.</sup> Includes the End Cover, and does not include projecting parts.
\*2. Includes the End Cover. The weight of the End Cover is 82 g.

<sup>\*3.</sup> Includes an SD Memory Card. The NX Unit power consumption to NX Units is not included.

<sup>\*4.</sup> The inrush current that occurs when the supplied power is changed to ON from a continuous OFF state. The inrush current may vary depending on the operating condition and other conditions. Therefore, select fuses, breakers, and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used. In particular, in case when you insert a switch to turn ON/OFF the DC power supplied from an external power supply, if the duration of an ON-OFF-ON cycle is one second or less, the inrush control circuit may not function, which cause an inrush current of approximately 30 A/0.3 ms.

<sup>\*5.</sup> The amount of current that can be passed constantly through the terminal. Do not exceed this current value when you use a through-wiring for the Unit power supply.

<sup>\*6.</sup> When the type of the I/O power supply to NX Units you use is the supply from NX bus, an Additional I/O Power Supply Unit is required. Refer to NX-series NX102 CPU Unit Hardware User's Manual (W593) for details.

# **General Specifications**

	Item	Specification
Enclosure		Mounted in a panel
Grounding method		Ground to less than 100 $\Omega$ .
	Ambient operating temperature	0 to 55°C
	Ambient operating humidity	10% to 95% (with no condensation)
	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m max.
Operating environment	Pollution degree	2 or less: Meets IEC 61010-2-201.
operating chrimonic	Noise immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)
	Overvoltage category	Category II: Meets IEC 61010-2-201.
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s² 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s², 3 times in X, Y, and Z directions
Battery	Life	5 years (Power ON time rate 0% (power OFF))
Dattery	Model	CJ1W-BAT01 (sold separately)
	EU Directives	EN 61131-2
Applicable standards *1	cULus	Listed UL 61010-2-201 and ANSI/ISA 12.12.01
Applicable Stalldards	Shipbuilding Standards	NK, LR
	Other than the above.	RCM, KC, and EAC

<sup>\*1.</sup> Refer to the OMRON website (http://www.ia.omron.com/) or consult your OMRON representative for the most recent applicable standards for each model.

# Machine Automation Controller NX1

# **Performance Specifications**

					NX	102-		
Item			12□□	11□□	10□□	90□□		
		LD instruction		3.3 ns				
Processing time	Instruction execution times	Math instruction data)	s (for long real	70 ns or more				
		Size		5 MB				
	Program capacity *1	0	Number of POU definitions	3,000				
		Quantity	Number of POU instances	9,000				
		Retain	Size	1.5 MB				
	Memory capacity	attribute	Number of variables	10,000				
	for variables *2	No Retain	Size	32 MB				
Programming		attribute	Number of variables	90,000				
Programming	Data types	Number of data	types	1,000				
Memory for CJ- series Units (Can be specified with AT specifications	CIO Area		0 to 6,144 words (CIO 0 to CIO 6,143	) * <sup>3</sup>				
		Work Area		0 to 512 words (W0 to W511) *3				
		Holding Area		0 to 1,536 words (H0 to H1,535) *4				
		DM Area		0 to 32,768 words (D0 to D32,767) *4				
		EM Area		32,768 words × 25 banks (E0_0 to E18_32,767) *4 *5				
		Maximum number of control axes		15 axes 4 axes			4 axes	
			Motion control axes	11 axes				
			Single-axis position control axes	4 axes				
	Number of	Maximum numb axes	er of used real	12 axes	8 axes	6 axes	4 axes	
	controlled axes *6		Used motion control servo axes	8 axes	4 axes	2 axes		
			Used single-axis position control servo axes	4 axes				
Motion control		Maximum numb	er of axes for linear is control	4 axes per axes group				
		Number of axes interpolation ax		2 axes per axes group				
	Maximum number of	f axes groups		8 axes groups				
	Motion control perio	d		The same control perfor EtherCAT.	eriod as that is used fo	or the process data c	ommunications cycle	
		Number of cam	Maximum points per cam table	65,535 points				
	Cams	data points	Maximum points for all cam tables	262,140 points				
		Maximum numb	er of cam tables	160 tables				
	Position units			Pulse, mm, μm, nm,	degree, and inch			
	Override factors			0.00%, or 0.01% to 500.00%				

			NX102-					
	Ite	em		12□□	1100	10□□	90□□	
	Number of ports			2				
	Physical layer			10BASE-T/100BASE-TX				
	Frame length			1,514 bytes max.				
	Media access metho	od		CSMA/CD				
	Modulation			Baseband				
	Topology			Star				
	Baud rate			100 Mbps (100BASI	E-TX)			
	Transmission media	a		STP (shielded, twist	ed-pair) cable of Ethe	ernet category 5, 5e	or higher	
Maximum transmiss switch and node		sion distance between Ethernet		100 m				
	Maximum number o	f cascade connec	tions	There are no restrict	tions if an Ethernet sv	vitch is used.		
		Maximum number of connections						
		Packet interval *7		Can be set for each 1 to 10,000 ms in 1-				
		Permissible communications band		12,000 pps *8 *9 (inc	luding heartbeat, CIP	Safety routing)		
		Maximum number of tag sets		32 per port 40 total *10				
	CIP service: Tag	Tag types		Network variables CIO/WR/HR/DM				
B 10.1		Number of tags per connection (i.e., per tag set)		8 (7 tags if Controller status is included in the tag set.)				
Built-in EtherNet/IP port	communications)	Maximum number of tags		256 per port 512 total				
port		Maximum link data size per node (total size for all tags)		19,200 bytes per port 38,400 bytes total				
		Maximum data size per connection		600 bytes				
		Maximum number of registrable tag sets		32 per port 40 total *10 (1 connection = 1 tag set)				
		Maximum tag se	Maximum tag set size		600 bytes (Two bytes are used if Controller status is included in the tag set.)			
		Multi-cast packet	Multi-cast packet filter *11		Supported.			
		Class 3 (number	r of connections)	32 per port 64 total (clients plus server)				
	CIP message service: Explicit messages	UCMM (non-	Maximum number of clients that can communicate at one time	32 per port 64 total				
		connection type)	Maximum number of servers that can communicate at one time	32 per port 64 total				
	OID O-f-1	Maximum numb Safety connection	er of routable CIP	16 total				
	CIP Safety routing	Maximum routal length per conn		32 bytes				
	Number of TCP soc	kets		60				

# Machine Automation Controller NX1

					NX1	02	
	Ite	m		12□□	11□□	10□□	90□□
		Support profile/	Model		edded Device Server I		3000
		Default Endpoint/Port		opc.tcp://192.168.250.1:4840/			
		Maximum number of sessions (Client)		5			
			Maximum number of Monitored Items per server				
					, 1000, 2000, 5,000, 1 s assumed that is set		
		Maximum numb per server	Maximum number of Subscriptions per server				
		Maximum number of variables to open		10,000			
		Maximum number of Value attribute of variables to open		10,000			
		Structure's definitions able to open		100			
Built-in EtherNet/IP port	OPC UA Server	Restrictions on variables unable to open		Two-dimensional Structures that inc Structures with fo Unions Arrays whose ind Arrays with 1,024	size is over 1,024 byte or higher structure arr clude two-dimensional ur or higher levels of r ex number suffix does or more elements 00 or more members	rays I and higher arrays nesting	
		SecurityPolicy/Mode		Select one of the fol None Sign - Basic128Rsa Sign - Basic256 Sign - Basic256Sha SignAndEncrypt - Bi SignAndEncrypt - Bi SignAndEncrypt - Bi	lowing. 15 256 asic128Rsa15 asic256		
			Authentication	X.509			
		Application Authentication	Maximum number of storable certifications	Trusted certification: Issuer certification: Rejected certification	32		
		User Authentication	Authentication	You can set the follo User name/passwor Anonymous			

			NX102-			
	Ite	m	12□□	11□□	10□□	90□□
	Communications sta	andard	IEC 61158 Type12			
	EtherCAT master sp	ecifications	Class B (Feature Pa	ck Motion Control co	empliant)	
	Physical layer		100BASE-TX			
	Modulation		Baseband			
	Baud rate		100 Mbps (100BASE-TX)			
	Duplex mode		Auto			
	Topology		Line, daisy chain, br	anching and ring *12		
Built-in	Transmission media		Twisted-pair cable o minum tape and bra		r (double-shielded st	raight cable with alu-
EtherCAT port	Maximum transmiss	ion distance between nodes	100 m			
	Maximum number of	f slaves	64			
	Range of node addre	esses that can be set	1 to 192			
	Maximum process d	ata size	Input: 5,736 bytes Output: 5,736 bytes *13			
	Maximum process d	ata size per slave	Input: 1,434 bytes Output: 1,434 bytes			
	Communications cy	cle	1,000 to 32,000 μs (	in 250-μs increments	s)	
	Sync jitter		1 μs max.			
	Units on CPU Rack	Maximum number of NX Units that can be mounted to the CPU Unit	32			
Unit	Units on CPU Rack	Maximum I/O data size that can be allocated in the CPU Unit	Inputs: 8,192 bytes * <sup>14</sup> Outputs: 8,192 bytes * <sup>14</sup>			
configuration	Maximum number of	NX Units for entire controller	400			
	Power supply	Model	A non-isolated power supply for DC input is built into the CPU Unit.			Unit.
	Power Supply Power OFF detection time		2 to 8 ms			<u> </u>
Internal clock	Accuracy			ure of 25°C: -1.5 to 1	0.5 min error per mor 1.5 min error per mor in error per month	
	Retention time of bu	ilt-in capacitor	At ambient temperat	ure of 40°C: 10 days		

- \*1. Execution objects and variable tables (including variable names)
- \*2. Memory used for CJ-series Units is included.
- \*3. The value can be set in 1-word increments. The value is included in the total size of variables without a Retain attribute.
- \*4. The value can be set in 1-word increments. The value is included in the total size of variables with a Retain attribute.
- \*5. It is not possible to use the maximum number of words simultaneously for all banks, because the memory capacity for variables with a Retain attribute is limited to 1.5 MB.
- \*6. For terminology, refer to the NJ/NX-series CPU Unit Motion Control User's Manual (Cat. No. W507).
- \*7. Data will be refreshed at the set interval, regardless of the number of nodes.
- \*8. "pps" means packets per second, i.e., the number of communications packets that can be sent or received in one second.
- \*9. The allowable bandwidth varies depending on the RPI of the connection in use, the primary task period, and the number of ports simultaneously used for EtherNet/IP communications.
- \*10.When tag sets that exceed the total of 40 are set, a Number of Tag Sets for Tag Data Links Exceeded (840E0000 hex) occurs.
- \*11.As the EtherNet/IP port implements the IGMP client, unnecessary multi-cast packets can be filtered by using an Ethernet switch that supports IGMP Snooping.
- \*12.Ring topology is supported with the project version 1.40 or later of NX102-□□00.
  - Slaves on a ring topology should support a ring topology. If Omron slaves, please see the user's manual of slaves.
- \*13. For project unit version earlier than 1.40, the data must be within four frames.
- \*14. You can check the I/O allocation status with the Sysmac Studio. Refer to the NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501) for how to check the I/O allocation status. Also, refer to the relevant manuals for specific Units for the maximum I/O data size per NX Unit.

# Machine Automation Controller $\,NX1\,$

# **Function Specifications**

		Item		NX102
Tasks	Function			I/O refreshing and the user program are executed in units that are called tasks.  Tasks are used to specify execution conditions and execution priority.
		Periodically executed tasks	Maximum number of primary periodic tasks	1
		executed tasks	Maximum number of periodic tasks	2
		Conditionally	Maximum number of event tasks	32
		executed tasks	Execution condition	When Activate Event Task instruction is executed or when condition expression for variable is met
		Programs		POUs that are assigned to tasks
	POU (Program Organization	Function blocks		POUs that are used to create objects with specific conditions
	Unit)	Functions		POUs that are used to create objects that determine unique outputs for the inputs, such as for data processing
	Programming languages	Types		Ladder diagrams *1 and structured text (ST)
	Namespaces			A concept that is used to group identifiers for POU definitions
	Variables	External access of variables	Network variables	The function which allows access from the HMI, host computers, or other controllers
			Boolean	BOOL
			Bit strings	BYTE, WORD, DWORD, LWORD
			Integers	INT, SINT, DINT, LINT, UINT, USINT, UDINT, ULINT
			Real numbers	REAL, LREAL
		Basic data types	Durations	TIME
			Dates	DATE
			Times of day	TIME_OF_DAY
			Date and time	DATE_AND_TIME
			Text strings	STRING
		Derivative data types		Structures, unions, enumerations
		Structures	Function	A derivative data type that groups together data with different variable types
Programming	Data types		Maximum number of members	2,048
			Nesting maximum levels	8
			Member data types	Basic data types, structures, unions, enumerations, array variables
			Specifying member offsets	You can use member offsets to place structure members at any memory locations
			Function	A derivative data type that enables access to the same data with different data types
		Unions	Maximum number of members	4
			Member data types	BOOL, BYTE, WORD, DWORD, LWORD
		Enumerations	Function	A derivative data type that uses text strings called enumerators to express variable values
			Function	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element
		Array	Maximum number of dimensions	3
	Data type attributes	specifications	Maximum number of elements	65,535
			Array specifications for FB instances	Supported
		Range specifica	tions	You can specify a range for a data type in advance. The data type can take only values that are in the specified range
	Libraries			User libraries
	Control modes			Position control, velocity control, torque control
Motion control	Axis types			Servo axes, virtual servo axes, encoder axes, virtual encoder axes, PTP axes
	Positions that c	an be managed		Command positions and actual positions

Axes groups  Axes					
Relative positioning positions of the position where interpret inquire are severed from an external input.  Relative positioning person of the position of the					NX102
Single-axis position centrol    Part					Positioning is performed for a target position that is specified with an absolute value  Positioning is performed for a specified travel distance from the command current
Single-axis velocity control  Starting cam paration  Starting cam poperation  Starting cam poperation  Starting gam poperation  Synchronous poperation poperation is performed between a master axis substance and start gam a master axis and starte axis and starte axis and starte axis in synchronized control is shifted  Combining axes  Single-axis place  Single-axis gam povering the Servor manufacture of the axis in synchronized control is shifted  The phase of a master axis in synchronized control is shifted  The phase of a master axis in synchronized control is shifted  The phase of a master axis in synchronized control is shifted  The search in the Servo Drive axes are added or subtracted and the result is out as the command positions of two axes are added or subtracted and the result is out as the command positions of two axes are added or subtracted and the result is out as the command position of the axis in motion of the axis in operation of an axis can be changed in the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home  Auxiliary functions for signal axis operation of the axis in			position		Positioning is performed for a specified travel distance from the position where an
Single-axis   Include   Includ					A positioning command is output each control period in Position Control Mode
Motion control    Velocity Control   Single-axis forque control   Single-axis forque control   Single-axis forque control   Single-axis forque control   Single-axis synchronized control   Combining axes			Single-axis		Velocity control is performed in Position Control Mode
Motion control  Motion control			velocity		A velocity command is output each control period in Velocity Control Mode
Motion control  Motion control  Motion control  Auxillary functions of the same specified training the propertion of the same state is appelled with the input parameter is ended squeezies. Pasting gare operation. Pasting gare appearation with the specified gear ratio and sync position is performed between a master axis slave axis.  Positioning pare operation of the specified gear ratio and sync position is performed between a master axis phase positioning pare operation. The specified gear motion or positioning gear motion is ended synciphological part of the specified gear motion or positioning gear motion is ended synciphological and performed in sync with a specified master axis phase that the command position of two axes are added or subtracted and the result is out as the command position. The servo lime is servo Dive is turned ON to enable axis motion Judging.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is algoged at a specified target velocity.  A naxis is decelerated to a stop immediately stopping.  A naxis is decelerated to a stop immediately stopping.  A naxis is altoged and the limit signals, home proximity signal, and home signal are used to define home proximity signal, and home algosity and a stopped transpect and a stop immediately.  A naxis is altoged and the signal are used to define home proximity signal, and home algosity and a stopped transpect and a stop				Torque control	The torque of the motor is controlled
Single-axis synchronized control  Single-axis synchronized control  Single-axis synchronized control  Synchronous positioning par operation  Synchronous positioning axes  Single-axis manual operation  Jogging A axis is spead at a specified dear ratio and sync position is performed between a master axis and slave axis  The specified gear motion or positioning gear motion is ended  Synchronous positioning axes or master axis and slave axis  The phase of a master axis in synchronized control is shifted  The phase of a master axis in synchronized control is shifted  The command positions of two axes are added or subtracted and the result is out as the command positions of two axes are added or subtracted and the result is out as the command positions of two axes are added or subtracted and the result is out as the command position of the same of a master axis and slave axis  Single axes  Single axes  Single axes  Single axes  Single axes  Resetting that the specified gear ratio and sync position is performed betw and and standard and she in the specified gear ratio and sync position is performed in sync with a specified master axis passed and she specified master axis passed and she in sync with a specified master axis passed and she are added or subtracted and the result is out as the command operation of a specified target velocity  A axis is operated and the limit signals, home proximity signal, and home signal are used to define home  Homing with parameter proximity signal, and home signal are used to define home  High-speed homing  Stopping An axis is stopped immediately  Satting override factors  Changing the current position or actual current position of an axis can be changed  The target velocity of an axis can be changed  The target velocity of an axis can be changed  The current latch is disabled  The current latch is disa					A cam motion is performed using the specified cam table
Single-axis synchronized control   Positioning against place shift				Ending cam operation	The cam motion for the axis that is specified with the input parameter is ended
Auxiliary functions for single-axis and salary size of the specified gaar motion of an axis can be changed factors of the specified gaar motion of an axis can be changed in the specified factors of two specified factors of two specified master axis in synchronized control is shifted the specified position of an axis in synchronized control is shifted the specified position of two axes are added or subtracted and the result is out as the command positions of two axes are added or subtracted and the result is out as the command position of two axes are added or subtracted and the result is out as the command position of two axes are added or subtracted and the result is out as the command position of two axes are added or subtracted and the result is out as the command position of two axes are added or subtracted and the result is out as the command position or a specified target velocity.  **New form of the specified position of two axes are added or subtracted and the result is out as the command position or as pecified target velocity.  **Appeal homing of the specified position of a position or axes are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.  **High-speed homing of the parameter are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.  **High-speed homing of the parameter are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.  **Auxiliary functions for significant parameter are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.  **Auxiliary functions for significant parameter are specified, the motor is operated and the limit signals, home proximity signal, and home signal are used to define home.  **Auxiliary functions for significant parameters are specified, the motor is operated and the limit signals, home proximity signa				~ ~	A gear motion with the specified gear ratio is performed between a master axis and slave axis
Control   Synchronous   Synchronous   Positioning is performed in sync with a specified master axis   Synchronous   Positioning   Synchronous   Synchronous   Positioning   Synchronous   Synchronous   Positioning   Synchronous   Synchronou					A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis
Motion control    Single-axis manual operation   Resetting axis errors   Ansis is jogged at a specified target velocity   Ansis is jogged at a specified target velocity   Ansis is jogged at a specified target velocity			•	Ending gear operation	The specified gear motion or positioning gear motion is ended
Motion control  **Notion control**  **Auxiliary functions for single-axis control**  **Auxiliary functions for single-axis control**  **Auxiliary functions for isingle-axis control**  **Auxiliary functions for single-axis control**  **Changing the current position or actual current position of an axis can be changed control**  **Changing the current position or an axis can be changed control**  **Changing the current position or an axis is stopped immediately active in axis is stopped in axis is stopped immediately active in axis is stopped immediately active in axis is stopped immediately active in axis is stopped in axis is stopped immediately active in axis is stopped immediately axis in axis is stopped in axis is stopped immediately axis in axis is stopped immediately in axis is stopped immediat					Positioning is performed in sync with a specified master axis
Single axes   Single-axis manual operation   Forestion   Foresti					The phase of a master axis in synchronized control is shifted
Motion control  Motion control				Combining axes	The command positions of two axes are added or subtracted and the result is output as the command position
Motion control  Motion control				Powering the Servo	The Servo in the Servo Drive is turned ON to enable axis motion
Motion control    Homing				Jogging	An axis is jogged at a specified target velocity
Motion control    Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary functions for single-axis control   Auxiliary function for single-axis control function of an axis can be changed factors   Auxiliary function for single-axis control function of an axis can be changed factors   Auxiliary function for single-axis control function of an axis can be changed factors   Auxiliary function for single-axis control function of an axis can be changed factors   Auxiliary function for single-axis control function of the single function of an axis can be changed factors   Auxiliary function for		Single axes		Resetting axis errors	
Motion control    Auxiliary functions for single-axis control function of an axis can be changed interpolation in a position of an axis is stopped immediately   Auxiliary functions for single-axis recorded when a trigger occurs   Auxiliary functions for single-axis recorded when a trigger occurs   Auxiliary functions for single-axis recorded when a trigger occurs   Auxiliary functions of single-axis recorded when a trigger occurs   Auxiliary functions of single-axis recorded when a trigger occurs   Auxiliary function single-axis recorded when				-	are used to define home
Auxiliary functions for single-axis control  Enabling external latches  Disabling external latches  The command current position or actual current position of an axis to see whe is within a specified range (zone)  Enabling digital cam switches  Auxiliary functions gains following error  Resulting the following error  Resetting the following error  Resetting the following error  The error between the command current position and actual current position is to 0  Torque limit  Command position or actual position of an axis to see whe is within a specified axee exceeds a threshold value  Command position or actual current position of an axis to see whe is within a specified axee exceeds a threshold value  The error between the command current position and actual current position is 0  The torque control function of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  Command position  Cam monitor  Outputs the specified offset position for the salve axis in synchronous control.  Start velocity  You can set the initial velocity when axis motion starts  Absolute linear interpolation is performed to a specified relative position  Linear interpolation is performed to a specified relative position  Circular 2D interpolatio					
Immediately stopping	Motion control			High-speed homing	Positioning is performed for an absolute target position of 0 to return to home
Auxiliary functions for single-axis control  Auxiliary functions for solid single aternal latches  Auxiliary function for solid single aternal latches  Disabling external latches  Disabling external latches  Avou can monitor the command position or actual position of an axis to see whe is within a specified angle (zone)  Fine current latch is disabled  You can monitor the command position or actual position or actual position or actual position or actual current position of an axis to see whe is within a specified axes exceeds a threshold value  Resetting the position of two specified axes exceeds a threshold value  The torque control function of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  Command position  Absolute linear interpolation  Absolute linear interpolation is performed to a specified absolute position  Circular 2D interpolation  Circular 2D control interpolation is performed for two axes				Stopping	An axis is decelerated to a stop
Auxiliary functions for single-axis control  Auxiliary function for single-axis recorded when a trigger occurs  The current latch is disabled  You can monitor the command position or actual position of an axis to see whe is within a specified range (zone)  You can turn a digital output ON and OFF according to the position of an axis on a positions of two specified axes exceeds a threshold value  The error between the command current position and actual current position is to 0  Torque limit  The torque committed axes exceeds a threshold value  The error between the command current position of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  Command position  Command position  The function which compensates the position for the axis in operation  Cam monitor  Outputs the specified offset position for the slave axis in synchronous control.  Start velocity  You can struct the difference between the command current position for the slave axis in synchronous control.  Absolute linear interpolation is performed to a specified absolute position  Circular 2D interpolation is perfor				Immediately stopping	An axis is stopped immediately
Auxiliary functions for single-axis control    Part				•	The target velocity of an axis can be changed
Auxiliary functions for single-axis control    Auxiliary functions for single-axis control   Disabling external latches   Disabling external latches   The current latch is disabled   The current latch is within a specified rate value of an axis to see whe is within a specified rate value   The current latch is within a specified rate value   The current latch is within a specified value   The current value   The current latch is within a specified value   Th					The command current position or actual current position of an axis can be changed to any position.
Single-axis control   Start velocity   You can set the initial velocity when axis motion starts     Axes groups				•	The position of an axis is recorded when a trigger occurs
Axes groups    Axes groups   Circular 2D   Interpolation			single-axis		
Monitoring axis following error  Resetting the following error  Torque limit  Command position compensation  Cam monitor  Start velocity  Axes groups  Multi-axes coordinated control  Multi-axes coordinated control  Circular 2D interpolation  Vou can monitor whether the difference between the command positions or act positions of two specified axes exceeds a threshold value  The error between the command current position and actual current position is to 0  The torque control function of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  The function which compensates the position for the axis in operation  Outputs the specified offset position for the slave axis in synchronous control.  Start velocity  You can set the initial velocity when axis motion starts  Linear interpolation is performed to a specified absolute position  Relative linear interpolation is performed to a specified relative position  Circular 2D interpolation is performed for two axes			2301		You can monitor the command position or actual position of an axis to see when it is within a specified range (zone)
Following error positions of two specified axes exceeds a threshold value  Resetting the following error place in to 0  Torque limit The torque control function of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  Command position compensation The function which compensates the position for the axis in operation  Cam monitor Outputs the specified offset position for the slave axis in synchronous control.  Start velocity You can set the initial velocity when axis motion starts  Absolute linear interpolation is performed to a specified absolute position  Relative linear interpolation is performed to a specified relative position  Circular 2D interpolation is performed for two axes				switches	
following error  Torque limit  Torque limit  The torque control function of the Servo Drive can be enabled or disabled and torque limits can be set to control the output torque  Command position compensation  The function which compensates the position for the axis in operation  Cam monitor  Outputs the specified offset position for the slave axis in synchronous control.  Start velocity  You can set the initial velocity when axis motion starts  Absolute linear interpolation is performed to a specified absolute position  Relative linear interpolation is performed to a specified relative position  Circular 2D interpolation  Circular interpolation is performed for two axes				following error	' '
The function which compensates the position for the axis in operation  Cam monitor  Start velocity  Absolute linear interpolation  Relative linear interpolation  Multi-axes coordinated control  Multi-axes coordinated control  Multi-axes coordinated control  Circular 2D interpolation is performed for two axes  torque limits can be set to control the output torque  torque limits can be set to control the output torque  torque limits can be set to control the output torque  torque limits can be set to control the output torque  torque limits can be set to control the output torque  torque limits can be set to control the output torque  The function which compensates the position for the axis in operation  Outputs the specified offset position for the slave axis in synchronous control.  You can set the initial velocity when axis motion starts  Linear interpolation is performed to a specified absolute position  Circular 2D interpolation is performed to a specified relative position  Circular 2D interpolation is performed for two axes					
Axes groups    Compensation   Cam monitor   Coupts the specified offset position for the slave axis in synchronous control.					The torque control function of the Servo Drive can be enabled or disabled and the torque limits can be set to control the output torque
Start velocity You can set the initial velocity when axis motion starts  Absolute linear interpolation is performed to a specified absolute position  Relative linear interpolation is performed to a specified relative position  Circular 2D interpolation is performed for two axes  Circular interpolation is performed for two axes				compensation	
Axes groups  Multi-axes coordinated control  Multi-axes coordinated control  Absolute linear interpolation   Linear interpolation is performed to a specified absolute position    Linear interpolation is performed to a specified relative position    Circular 2D    interpolation   Circular interpolation is performed for two axes					
Axes groups  Multi-axes coordinated control  Multi-axes coordinated control  interpolation  Linear interpolation is performed to a specified relative position  Linear interpolation is performed to a specified relative position  Circular 2D circular interpolation is performed for two axes					You can set the initial velocity when axis motion starts
Axes groups  Multi-axes coordinated control  Multi-axes coordinated control  Circular 2D interpolation  Circular interpolation is performed to a specified relative position  Circular 2D interpolation				interpolation	Linear interpolation is performed to a specified absolute position
control Circular interpolation Circular interpolation is performed for two axes		Axes aroune		interpolation	Linear interpolation is performed to a specified relative position
Axes group cyclic		Axes groups		interpolation	Circular interpolation is performed for two axes
synchronous absolute positioning  A positioning command is output each control period in Position Control Mode					A positioning command is output each control period in Position Control Mode

		Item		NX102
		ilem	Resetting axes group	
			errors	Axes group errors and axis errors are cleared
			Enabling axes groups Disabling axes	Motion of an axes group is enabled  Motion of an axes group is disabled
		Auxiliary	groups Stopping axes groups	All axes in interpolated motion are decelerated to a stop
	Axes groups	functions for multi-axes	Immediately stopping	All axes in interpolated motion are stopped immediately
		coordinated control	axes groups Setting axes group	The blended target velocity is changed during interpolated motion
			override factors  Reading axes group	The command current positions and actual current positions of an axes group can
			positions	be read
			Changing the axes in an axes group	The Composition Axes parameter in the axes group parameters can be overwritten temporarily
			Setting cam table properties	The end point index of the cam table that is specified in the input parameter is changed
		Cams	Saving cam tables	The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit
	Common items		Generating cam tables	The cam table is generated from the cam property and cam node that is specified in input parameters
			Writing MC settings	Some of the axis parameters or axes group parameters are overwritten temporarily
		Parameters	Changing axis parameters	The axis parameters can be accessed or changed from the user program
		Count modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).
		Unit conversion	T	You can set the display unit for each axis according to the machine
		Acceleration/ deceleration control	Automatic acceleration/ deceleration control	Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion
Motion control			Changing the acceleration and deceleration rates	You can change the acceleration or deceleration rate even during acceleration or deceleration
		In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed
		Stop method		You can set the stop method to the immediate stop input signal or limit input signal
		Re-execution of motion control instructions		You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values during operation
	A !!! a	Multi-execution of motion control instructions (Buffer Mode)		You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation
	Auxiliary functions	Continuous axes group motions (Transition Mode)		You can specify the Transition Mode for multi-execution of instructions for axes group operation
			Software limits	The movement range of an axis is monitored
			Following error	The error between the command current value and the actual current value is monitored for each axis
		Monitoring functions	Velocity, acceleration rate, deceleration rate, torque, interpolation velocity, interpolation acceleration rate, interpolation deceleration rate	You can set and monitor warning values for each axis and each axes group
		Absolute encod	er support	You can use an OMRON 1S-series Servomotor or G5-series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup
		Input signal logi	c inversion	You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal
	External interfac	ce signals		The Servo Drive input signals listed below are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, interrupt input signal
Unit (I/O) management	EtherCAT slaves	Maximum numb	er of slaves	64
		Communication	s protocol	TCP/IP, UDP/IP
Communications	Built-in EtherNet/IP	T00#5	CIDR	The function which performs IP address allocations without using a class (class A to C) of IP address
Communications	port	TCP/IP functions	IP Forwarding	The function which forwards IP packets between interfaces
			Packet Filter	The function which checks the IP packet to determine whether to receive and send it based on the source IP address and TCP port number

		Item		NX102	
	Tag data links		Tag data links	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network	
		CIP communications service	Message communications	CIP commands are sent to or received from the devices on the EtherNet/IP network	
			CIP Safety routing	Routing function for CIP Safety on the EtherNet/IP network. The endpoint of CIP Safety is NX-SL5□00 in the system	
			Socket services	Data is sent to and received from any node on Ethernet using the UDP or TCP protocol. Socket communications instructions are used	
	Built-in EtherNet/IP		FTP client	Files are transferred via FTP from the CPU Unit to computers or controllers at other Ethernet nodes. FTP client communications instructions are used	
	port	TCP/IP applications	FTP server	Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes	
		applications	Automatic clock adjustment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time	
			SNMP agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager	
		OPC UA	Server function	The function to respond to requests from clients on the OPC UA network	
Communications		Supported	Process data communications	A communications method to exchange control information in cyclic communications between the EtherCAT master and slaves. This communications method is defined by CoE	
		services	SDO communications	A communications method to exchange control information in noncyclic event communications between EtherCAT master and slaves. This communications method is defined by CoE	
		Network scanning		Information is read from connected slave devices and the slave configuration is au tomatically generated	
	EtherCAT port	DC (Distributed Clock)		Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master)	
		Enable/disable settings for slaves		The slaves can be enabled or disabled as communications targets	
		Disconnecting/connecting slaves		Temporarily disconnects a slave from the EtherCAT network for maintenance, such as for replacement of the slave, and then connects the slave again	
		Supported application protocol	СоЕ	SDO messages of the CAN application can be sent to slaves via EtherCAT	
	Communications instructions			CIP communications instructions, socket communications instructions, SDO message instructions, no-protocol communications instructions, FTP client instructions, Modbus RTU protocl instructions, Modbus TCP protocl instructions	
	Function			Events are recorded in the logs	
			System event log	768 [containing] • For CPU Unit: 512 • For NX Unit without MPU: 256	
System management	Event logs	Maximum number of events	Access event log	576 [containing] • For CPU Unit: 512 • For NX Unit without MPU: 64	
			User-defined event log	512	
	Online editing	Single		Programs, function blocks, functions, and global variables can be changed online. More than one operators can change POUs individually via network	
	Forced refreshir			The user can force specific variables to TRUE or FALSE	
		Maximum number of forced variables	Device variables for EtherCAT slaves	64	
Debugging	MC Test Run			Motor operation and wiring can be checked from the Sysmac Studio	
	Synchronizing			The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online	
	Differential mon	itoring		You can monitor when a variable changes to TRUE or changes to FALSE	
		Maximum numb variables	er of monitored	8	

		Item		NX102
		Tunas	Single triggered trace	When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically
		Types	Continuous trace	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio
		Maximum number of simultaneous data traces		2
		Maximum number of records		10,000
	Data tracing	Sampling	Maximum number of sampled variables	48
		Timing of sampling		Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed
		Triggered traces	5	Trigger conditions are set to record data before and after an event
			Trigger conditions	When BOOL variable changes to TRUE or FALSE     Comparison of non-BOOL variable with a constant. Comparison method:     Equals (=), Greater than (>), Greater than or equals (≥), Less than (<), Less than or equals (≤), Not equal (≠)
Debugging			Delay	You can set the percentage of sampling before and after the trigger condition is met
50 0	Safety data logging	Function		Records variables used in the safety program of the Safety CPU Unit in a chronological order
			Target Safety CPU Unit	NX-SL5□00 *2
			Target variable types	Exposed variables and device variables used in the safety program
			Maximum number of logged variables	100
		Targets	Data types	SAFEBOOL, SAFEBYTE, SAFEWORD, SAFEINT, SAFEDINT, BOOL, BYTE, WORD, INT, DINT
			Maximum logging time	480 s (Depends on logging interval)
			Logging interval	Select from minimum value which stores from primary periodic task cycle or adds constant number multiple (x1, x2, x3, x4) of primary periodic task cycle *3
		Maximum numb executions	er of simultaneous	2
	Simulation			The operation of the CPU Unit is emulated in the Sysmac Studio
Reliability		Controller errors	Levels	Major faults, partial faults, minor faults, observation, information
functions	Self-diagnosis	User-defined errors		User-defined errors are registered in advance and then records are created by executing instructions
			Levels	8
		CPU Unit names and serial IDs		When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to
			User program transfer with no restoration information	You can prevent reading data in the CPU Unit from the Sysmac Studio
	Protecting software	Protection	CPU Unit write protection	You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card
Security	assets and preventing operating		Overall project file protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio
	mistakes		Data protection	You can use passwords to protect POUs on the Sysmac Studio
		Verification of o	peration authority	Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes
			Number of groups	5
		Verification of u ID	ser program execution	The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit)
	Storage type			SD Memory Card, SDHC Memory Card
		Automatic trans	fer from SD Memory	When the power supply to the controller is turned ON, the data that is stored in the autoload directory of the SD Memory Card is transferred to the controller
SD Memory			er from SD Memory Card	With the specification of the system-defined variable, you can transfer a program that is stored in the SD Memory Card to the controller
Card functions	Application	SD Memory Car instructions	d operation	You can access SD Memory Cards from instructions in the user program
			rom the Sysmac Studio	You can perform file operations for controller files in the SD Memory Card and read/ write standard document files on the computer
		SD Memory Cardetection	d life expiration	Notification of the expiration of the life of the SD Memory Card is provided in a system-defined variable and event log

	Item			NX102	
		Operating methods	CPU Unit front-panel DIP switch	You can perform backup, verification, and restoration operations by manipulating the front-panel DIP switch on the CPU Unit	
	SD Memory Card backups		Specification with system-defined variables	You can perform backup, verification, and restoration operations by manipulating system-defined variables	
Backing up			SD Memory Card Window in Sysmac Studio	Backup and verification operations are performed from the SD Memory Card Window of the Sysmac Studio	
			Special instruction	The special instruction is used to backup data	
		Protection	Disabling backups to SD Memory Cards	Backing up data to a SD Memory Card is prohibited	
	Safety Unit Res	tore from SD Men	nory Card	Restores the data of the Safety CPU Unit using the front-panel DIP switch on the Safety CPU Unit and SD Memory Card	
	Sysmac Studio Controller backups Th			The Sysmac Studio is used to backup, restore, or verify controller data	

<sup>\*1.</sup> Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)
\*2. When connected to a CPU rack.
\*3. Minimum value fulfills all these conditions.

Larger than 5 ms
 Constant number multiple of primary periodic task cycle

# **Function Specifications of the Database Connection CPU Units**

Besides functions of the NX102- $\square\square\square$ , functions supported by the NX102- $\square\square$ 20 are as follows.

Item				escription NY102 1020	NV100 0000	
Cupported no	\ut		NX102-1220 NX102-1120	NX102-1020	NX102-9020	
Supported po			Built-in EtherNet/IP port 2012/2014/2016/2017			
	-					
	Oracle Databa	, UNIX and Windows by IBM	11g/12c/18c 9.7/10.1/10.5/11.1			
Supported DB versions		nunity Edition by Oracle*3	9.7/10.1/10.5/11.1 5.6/5.7/8.0			
*1 *2						
	Firebird by Firebird Foundation  PostgreSQL by PostgreSQL Global		2.5			
	Development Group		9.4/9.5/9.6/10			
			2* <sup>4</sup> * <sup>5</sup>			
	supported operations		The following operations can be performed by Inserting records (INSERT), Updating records cords (DELETE), Execute Stored Procedure*6	(UPDATE), Retrieving records (		
	Max. number of simultaneous	of instructions for execution	32			
	Max. number operation	of columns in an INSERT	SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000			
	Max. number operation	of columns in an UPDATE	SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000			
	Max. number of columns in a SELECT operation		SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000			
Instruction	Max. number of SELECT opera	of records in the output of a	65,535 elements, 4 MB			
	Stored procedure call *6	Supported databases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL			
		Argument (Sum of IN, OUT and INOUT)	Up to 256 variables* <sup>7</sup>			
		Return value	One variable			
		Result set	Supported			
		Spool function	Not supported			
	Batch insert execution *6	Supported databases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL			
	CAROLLIO II	Supported data size	Less than 1,000 columns and upper limit (8 M	B) of structure variable size or le	ess*8	
		Spool function	Not supported			
	Max. number of DB Map Variables for which a mapping can be connected*9		SQL Server: 30* <sup>10</sup> Oracle: 20* <sup>10</sup> DB2: 20* <sup>10</sup> DB2: 20* <sup>10</sup> MySQL: 20* <sup>10</sup> Firebird: 15 PostgreSQL: 20* <sup>10</sup>			
Run mode of the DB Connection Service			Operation Mode or Test Mode  Operation Mode: When each instruction is Government of the Test Mode: When each instruction is executed accessing the DB actually			
Spool function			Used to store SQL statements when an error occurred and resend the statements when the communications are recovered from the error			
Spool capacity*11			192 KB			
Operation Log function			The following three types of logs can be recor • Execution Log: Log for tracing the executior • Debug Log: Detailed log for SQL statement • SQL Execution Failure Log: Log for execution	ns of the DB Connection Service executions of the DB Connection	on Service	
DB Connection	on Service Shut	down function	Used to shut down the DB Connection Service the SD Memory Card	e after automatically saving the	operation log files into	
Encrypted Communica tion	Supported date	tabases	SQL Server     Oracle Database     MySQL Community Edition     PostgreSQL			
			TLS 1.2			

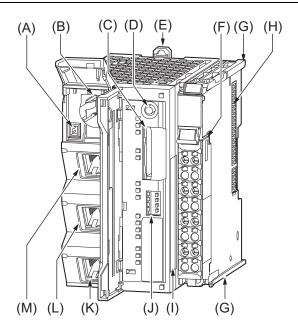
- \*1. SQL Server 2014, Oracle Database 12c and PostgreSQL 9.4 are supported by the DB Connection Service Version 1.02 or higher.
  - SQL Server 2016, MySQL 5.7, DB2 11.1 and PostgreSQL 9.5/9.6 are supported by the DB Connection Service Version 1.03 or higher. SQL Server 2017 is supported by the DB Connection Service Version 1.04 or higher.

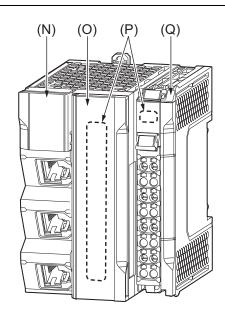
  - Oracle Database 18c, MySQL Community Edition 8.0 and PostgreSQL 10 are supported by the DB Connection Service Version 2.00 or higher. You cannot use Oracle 10g with the DB Connection Service version 2.00 or higher.
- \*2. Connection to the DB on the cloud is not supported.
- **\*3.** The supported storage engines of the DB are InnoDB and MyISAM.
- \*4. When two or more DB Connections are established, the operation cannot be guaranteed if you set different database types for the connections.
- \*5. For the DB Connection Service Version lower than 1.04, Number of DB Connection is 1.
- **\*6.** The function is available for the DB Connection Service Version 2.00 or higher.
- \*7. Depends on members of a structure.
- \*8. Constrained by the memory capacity for variables. See the specifications for the memory capacity for variables.
- \*9. Even if the number of DB Map Variables has not reached the upper limit, the maximum total number of members of structures used as data type of DB Map Variables is 10,000.
- \*10.For DB Connection Service Version lower than 1.04, Max. number of DB Map Variables for which a mapping can be connected is 15.
- \*11.Refer to the NJ/NX-series Database Connection CPU Units User's Manual (Cat. No. W527) for the information.

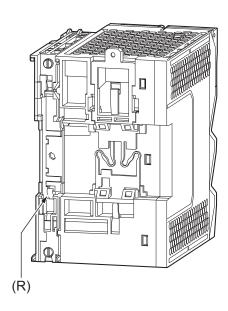
Note: The extended support for databases has ended for the following DB versions. Please consider replacing the current database with a new version.

Item	Discription
Microsoft Corporation: SQL Server	2008/2008R2
Oracle Corporation: Oracle Database	10g
Oracle Corporation: MySQL Community Edition	5.1/5.5
International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows	9.5
Firebird Foundation Incorporated: Firebird	2.1
The PostgreSQL Global Development Group: PostgreSQL	9.2/9.3

# **Part Names and Functions**



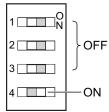




Letter	Name	Function	
Α	Battery connector	Connects a separately-sold backup battery to the CPU Unit.	
В	Battery slot	Allows a separately-sold backup battery to be mounted into the CPU Unit.	
С	SD Memory Card connector	Connects the SD Memory Card to the CPU Unit.	
D	SD Memory Card power supply switch	Turns OFF the power supply so that you can remove the SD Memory Card. NX-series NX102 CPU Unit Hardware User's Manual (W593)	
Е	DIN Track mounting hook	This hook is used to mount the NX Unit to a DIN Track.	
F	Terminal block	The terminal block is used for wiring for the Unit power supply and grounding cable.	
G	Unit hookup guides	These guides are used to mount an NX Unit or the End Cover.	
Н	NX bus connector	This connector is used to connect the NX Unit mounted on the right side.	
I	ID information indication	Shows the ID information of the CPU Unit.	
J	DIP switch	Used in Safe Mode*1 or when backing up data*2. Normally, turn OFF all of the pins.	
K	Built-in EtherCAT port (port 3)	Connects the built-in EtherCAT with an Ethernet cable.	
L	Built-in EtherNet/IP port (port 2)	Connects the built-in EtherNet/IP with an Ethernet cable.	
М	Built-in EtherNet/IP port (port 1)	Use port 1 to perform OPC UA communications.	
N	Battery cover	A cover for the battery slot. It opens upward.	
0	SD Memory Card	A cover for the SD Memory Card and the DIP switch. It opens toward the left.	
Р	Operation Status Indicators	Shows the operation status of the CPU Unit by multiple indicators.	

Letter	Name	Function
Q		A cover to protect the NX Unit and CPU Unit. One End Cover is provided with the CPU Unit.
R	DIN Track contact plate	This plate is used to contact the functional ground terminal with a DIN Track.

<sup>\*1.</sup> To use Safe Mode, set the DIP switch as shown below and then turn ON the power supply to the Controller.



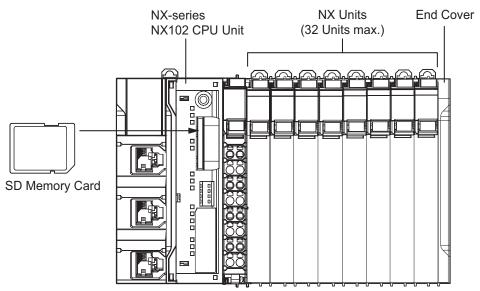
If the power supply to the Controller is turned ON with the CPU Unit in Safe Mode, the CPU Unit will start in PROGRAM mode. Use the Safe Mode if you do not want to execute the user program when the power supply is turned ON or if it is difficult to connect the Sysmac Studio. For information on Safe Mode, refer to the *NJ/NX-series Troubleshooting Manual* (Cat. No. W503).

\*2. Refer to the NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501) for details on backing up data.

# **NX Unit Configuration**

### **CPU Rack**

The CPU Rack consists of an NX-series NX102 CPU Unit, NX Units, and an End Cover. Up to 32 NX Units can be connected.



Series	Configuration		Remarks	
NX-series	NX-series NX1	02 CPU Unit	One required for every CPU Rack.	
	End Cover		Must be connected to the right end of the CPU Rack. One End Cover is provided with the CPU Unit.	
		Digital I/O Unit		
		Analog I/O Unit	Up to 32 Units can be mounted to each CPU Rack.	
	NX Units	System Unit	Refer to <i>NX-series NX102 CPU Unit Hardware User's Manual</i> (W593) for information such as restrictions on the NX Units.	
		Position Interface Unit	For information on the most recent lineup of NX Units, refer to NX-series catalogs OMRON websites, or ask your OMRON representative.	
		Communication Interface Unit		
		Load Cell Input Unit		
NJ/NX-series	SD Memory Card		Install as required.	

### Machine Automation Controller NX1

### **Battery**

The battery is not mounted when the product is shipped.

To turn OFF the power supply to the equipment for a certain period of time by using the clock data for programming, event logs, etc., you need a separately-sold battery to retain the clock data.

The following describes the purpose of the battery mounting, the battery model, and the battery-related error detection and clock data settings.

### **Purpose of the Battery Mounting**

The battery is used to retain the clock data while the power is not supplied to the CPU Unit. The clock data is retained by the built-in capacitor whether the battery is mounted or not, but the retention period depends on the continuous power-ON time of the CPU Unit, as shown below.

Continuous power-ON time of CPU Unit *1	Retention period during no power supply at an ambient temperature of 40°C	
100 hours	Approx. 10 days	
8 hour	Approx. 8 days	
1 hour	Approx. 7 days	

<sup>\*1.</sup> This is equivalent to the time to charge a built-in capacitor in which no electric charge is accumulated.

When you use the clock data for programming, use a battery if you cannot ensure the continuous power-ON time shown above or the power-OFF time is longer than the above power-ON time.

The following data (other than the clock data) is retained in the built-in non-volatile memory, so they are not lost even if the battery and built-in capacitor are fully discharged.

- User program
- · Set values
- · Variables retained during power interruption
- · Event logs

#### **Battery Model**

The table below shows the model and specifications of the battery that can be used.

Model	Appearance	Specification	
CJ1W-BAT01		Service life: 5 years For the battery lifetime, refer to <i>NX-series NX102 CPU Unit Hardware User's Manual (W593)</i> . The clock information is retained during power interruptions.	

# **Sysmac Studio**

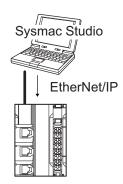
#### Connection

With an NX102 CPU Unit, you can connect the Sysmac Studio online in the following ways.

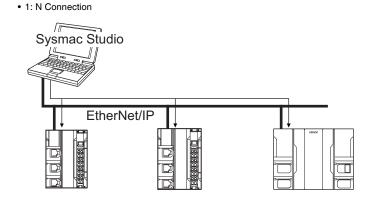
### Configuration

#### Connection with EtherNet/IP

• 1: 1 Connection



- A direct connection is made from the Sysmac Studio. The IP address and connection device do not need to be specified. \*1
- You can make the connection whether or not an Ethernet switch is used.
- Support for Auto-MDI enables the use of cross cables or straight cables if a direct connection is made.
- 1: 1 connection is possible only for the built-in EtherNet/IP port 1.
- \*1. With the NX102 CPU Unit, this is possible only when you connect the Unit to the built-in EtherNet/IP port (port 1).



Directly specify the IP address of the remote device.

### **Version Information**

### **Unit Versions and Corresponding Sysmac Studio Versions**

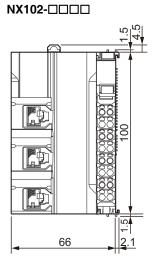
Refer to NX-series NX102 CPU Unit Hardware User's Manual (W593).

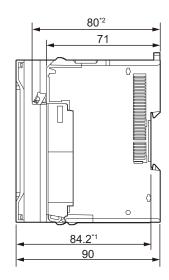
# Unit Versions, DB Connection Service Versions and Sysmac Studio Versions (Database Connection CPU Units)

Refer to NJ/NX-series Database Connection CPU Units User's Manual (W527).

**Dimensions** (Unit: mm)

### **NX-Series NX102 CPU Unit**



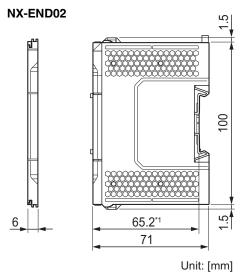


Unit: [mm]

- \*1. The dimension from the attachment surface of the DIN Track to the front surface of the CPU Unit.
  \*2. The dimension from the terminal block lock lever to the back surface of the CPU Unit.

For dimensions after attaching the communications cables, refer to NX-series NX102 CPU Unit Hardware User's Manual (W593).

### **End cover**



\*1. The dimension from the attachment surface of the DIN Track to the front surface of the end cover.

# **Related Manuals**

The following manuals are related. Use these manuals for reference.

Manual name	Cat. No.	Model numbers	Application	Description
NX-series NX102 CPU Unit Hardware User's Manual	W593	NX102	Learning the basic specifications of the NX102 CPU Units, including introductory information, designing, installation, and maintenance.  Mainly hardware information is provided.	An introduction to the entire NX102 system is provided along with the following information on the CPU Unit.  • Features and system configuration  • Introduction  • Part names and functions  • General specifications  • Installation and wiring  • Maintenance and Inspection
NJ/NX-series CPU Unit Software User's Manual	W501	NX701 NX102 NX1P2 NJ501 NJ301 NJ101	Learning how to program and set up an NJ/ NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit.  • CPU Unit operation  • CPU Unit features  • Initial settings  • Programming based on IEC 61131-3 language specifications
NJ/NX-series Instructions Reference Manual	W502	NX701-□□□□  NX102-□□□□  NX1P2-□□□□  NJ501-□□□□  NJ301-□□□□  NJ101-□□□□	Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.	The instructions in the instruction set (IEC 61131-3 specifications) are described.
NJ/NX-series CPU Unit Motion Control User's Manual	W507	NX701-□□□□  NX102-□□□□  NX1P2-□□□□  NJ501-□□□□  NJ301-□□□□  NJ101-□□□□	Learning about motion control settings and programming concepts.	The settings and operation of the CPU Unit and programming concepts for motion control are described.
NJ/NX-series Motion Control Instruc- tions Reference Manual	W508	NX701-□□□□  NX102-□□□□  NX1P2-□□□□  NJ501-□□□□  NJ101-□□□□	Learning about the specifications of the motion control instructions.	The motion control instructions are described.
NJ/NX-series CPU Unit Built-in EtherCAT® Port User's Manual	W505	NX701-	Using the built-in EtherCAT port on an NJ/ NX-series CPU Unit.	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup.
NJ/NX-series CPU Unit Built-in EtherNet/IP™ Port User's Manual	W506	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Using the built-in EtherNet/IP port on an NJ/ NX-series CPU Unit.	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features.
NJ/NX-series CPU Unit OPC UA User's Manual	W588	NX102-□□□ NJ501-1□00	Using the OPC UA.	Describes the OPC UA.
NX-series CPU Unit FINS Function User's Manual	W596	NX701-□□20 NX102-□□□□	Using the FINS function of an NX-series CPU Unit.	Describes the FINS function of an NX-series CPU Unit.
NJ/NX-series Database Connection CPU Units User's Manual	W527	NX701-□□20 NX102-□□20 NJ501-□□20 NJ101-□□20	Using the database connection service with NJ/NX-series Controllers.	Describes the database connection service.

### Machine Automation Controller NX1

Manual name	Cat. No.	Model numbers	Application	Description
NJ/NX-series Troubleshooting Manual	W503	NX701-0000 NX102-0000 NX1P2-0000 NJ501-0000 NJ301-0000 NJ101-0000	Learning about the errors that may be detected in an NJ/NX-series Controller.	Concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors are described.
Sysmac Studio Version 1 Operation Manual	W504	SYSMAC-SE2□□□	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
NX-series EtherCAT® Coupler Unit User's Manual	W519	NX-ECC	Learning how to use the NX-series Ether-CAT Coupler Unit and EtherCAT Slave Terminals.	The following items are described: the overall system and configuration methods of an Ether-CAT Slave Terminal (which consists of an NX-series EtherCAT Coupler Unit and NX Units), and information on hardware, setup, and functions to set up, control, and monitor NX Units through EtherCAT.
NX-series Data Reference Manual	W525	NX-00000	Referencing lists of the data that is required to configure systems with NX-series Units.	Lists of the power consumptions, weights, and other NX Unit data that is required to configure systems with NX-series Units are provided.
	W521	NX-ID	Learning how to use NX Units.	Describes the hardware, setup methods, and functions of the NX Units.  Manuals are available for the following Units.  Digital I/O Units, Analog I/O Units, System Units, Position Interface Units, Communications Interface Units, Load Cell Input Unit, and IO-Link  Master Units.
	W522	NX-AD		
NX-series	W566	NX-TS□□□□ NX-HB□□□□		
NX Units User's Manual	W523	NX-PD1 □ □ □ NX-PF0 □ □ □ NX-PC0 □ □ □ NX-TBX01		
	W524	NX-ECO		
	W540	NX-CIF□□□		
	W565	NX-RS□□□□		
	W567	NX-ILM 🗆 🗆		
NX-series Safety Control Unit User's Manual	Z930	NX-SL□□□□ NX-SI□□□□ NX-SO□□□□	Learning how to use NX-series Safety Control Units.	Describes the hardware, setup methods, and functions of the NX-series Safety Control Units.
NA-series Programma- ble Terminal Software User's Manual	V118	NA5-□W□□□□	Learning about NA-series PT pages and object functions.	Describes the pages and object functions of the NA-series Programmable Terminals.
NS-series Programma- ble Terminals Programming Manual	V073	NS15-00000 NS12-00000 NS10-00000 NS8-00000 NS5-00000	Learning how to use the NS-series Programmable Terminals.	Describes the setup methods, functions, etc. of the NS-series Programmable Terminals.

# **Applicable Models for Cable Redundancy Function**

For more information on applicable models of Cable Redundancy function, refer to the Applicable Models of Cable Redundancy Function (Cat. No. R200).

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