

TEWT 1311 - Gas Metal Arc Welding (GMAW) I (2 Credits)

Course Description

This course teaches set-up, operation, and practical application of GMAW. Process advantages and limitations are discussed. Students receive hands-on instruction regarding GMAW standard procedures and best practice in accordance with industry standards using short-circuiting and axial spray metal transfer modes..

Course Objectives

- Demonstrate safety and best practices of GMAW-specific welding.
 - Setup and operate appropriate GMAW equipment.
 - Identify process advantages and limitations.
 - Perform 1F, 1G, 2F and 2G welds using GMAW-S.
 - Perform 1F, 1G, and 2F welds using GMAW axial spray transfer.
-

Course Outline

- Machine Breakdown
 - Fillets GMAW-S
 - Grooves GMAW-S
 - Fillets Welds AL Spoolgun
 - Sealing Welds AL Spoolgun
 - Spray Transfer Fillets
 - Spray Transfer Grooves
-

Textbook & Reading Materials

Cengage Unlimited Subscription, Cengage

Assignments and Assessments

Intro to GMAW

Safety and Health of Welders

READ Chapter 10: Gas Metal Arc Welding Equipment, Setup, and Operation

STUDY IT: Chapter 10: Review Tools and Homework Questions

LEARN IT: Chapter 10: Overview

READ Chapter 11: Gas Metal Arc Welding

STUDY IT: Chapter 11: Review Tools and Homework Questions

LEARN IT: Chapter 11: Overview

Shop PPE

Set Up of GMAW

Lap Joints 2F GMAW-S

T Joint 2F GMAW-S

Lab Time

Butt Joint 2G GMAW-S

Outside Corner Joint GMAW-S

Lab Time

Shielding Gas Transfer: Seaas flat Aluminum

2F Lap Joint Aluminum

2F T - Joint Aluminum

3F Lap Joint Aluminum

3F T - Joint Aluminum

4F Lap Joint Aluminum

4F T- Joint Aluminum

Lab Time

2G Butt Joint Aluminum

3G Butt Joint Aluminum

4G Butt Joint Aluminum

1G Butt Joint 1/4" Aluminum Plate Etch Test

Lab Time

Surfacing Beads Spray Transfer

Lap Joints 2F Spray Transfer

T - Joint 2F Spray Transfer

Lab Time

Butt Joint 2G Spray Transfer

Lab Time

Work Ethic Assessment

End of Course Survey

Subject to change. Please consult your Canvas course for the most current instructions and updates.

Classroom Hours

Mo, Tu, W, Th
12:00 PM - 4:00 PM
5:00 PM - 9:00 PM

For a full list of course hours visit: [Course Schedule](#)

Instructor Contact Information

Robert Blake — rblake@stech.edu
Christopher Durand — cdurand@stech.edu
Ethan Hollinger — ehollinger@stech.edu
Jordan Noel — jnoel@stech.edu
Jacob Hartner — jhartner@stech.edu
Director, Carl Johnson — cjohnson@stech.edu

Office Hours: By appointment

Email is the preferred method of communication; you will receive a response within 24 hours during regular business hours.

Canvas Information

Canvas is the where course content, grades, and communication will reside for this course.

- stech.instructure.com
- For Canvas passwords or any other computer-related technical support contact Student Services.
- For regular Hours and Weekdays call (435) 586 - 2899.
- For after Hours & Weekends call (435) 865 - 3929 (Leave a message if no response).

Course Policies

Course Grading: Students must achieve 80% (B-) or higher to pass graded work. Incomplete assignments must be redone to meet the required standards. Guidelines, rules, and expectations for completing assignments are provided in each course.

High School Power School Grades: Quarter student grades will be determined by student progress percentage. Faculty will use the higher percentage of either 1) quarter progress, or 2) cumulative progress for the current training plan year.

Grade Scale: The following grading scale will be used to determine a letter grade.

- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| • A : 94 - 100% | • B : 83 - 86% | • C : 73 - 76% | • D : 63 - 66% |
| • A- : 90 - 93% | • B- : 80 - 82% | • C- : 70 - 72% | • D- : 60 - 62% |
| • B+ : 87 - 89% | • C+ : 77 - 79% | • D+ : 67 - 69% | • F : 0 - 59% |

Course Policies:

Attendance: Students are expected to follow their schedule. Absences, tardiness, and early departures will affect your record. Maintain at least 80% attendance. If below 80%, work with the instructor to improve. Take a 10-minute break per hour; inform the instructor if you need longer. Notify the instructor ASAP if you'll be late or absent.

Cell Phone / Electronics: Limit phone use to coursework. Put away devices if used for non-coursework. Headphones are allowed for music. In the welding lab, keep one ear free and when needed, use OSHA-approved hearing protection; consumer headphones are not acceptable. Take calls or check messages outside the lab and welding booths to maintain a focused work environment.

Prerequisites: Follow the course order in the welding program's sequence unless changed by instructors. Lab courses require a demonstration of skills. Skills Upgrade and Personal Interest students must show prerequisite knowledge through tests or skill demonstrations before enrolling. All students must complete the Welding Safety course before entering the welding lab.

Competencies: Complete all reading assignments and written responses to progress. Using AI or searching the internet for answers is considered cheating. Outside materials are allowed if assignments are fulfilled. Lab modules require demonstrating welding skills per American Welding Society standards. Check course parameters on Canvas. Homeschool students on a postsecondary schedule will undergo an SAP check each quarter. If progress is insufficient, they will receive a warning, then probation, similar to post-secondary students. Dismissal for low SAP means re-enrollment is only possible the next year.

Lab Rules: Students will not be permitted to enter the lab without first submitting a signed copy of the Safety and Behavior Disclosure for Welding Technology to their instructor. Students shall wear safety glasses at all times in the lab. Other PPE includes but is not limited to long pants and, no synthetics, no open-toed shoes. Steeled-toed or composite-toed that are nonslip are preferred. Each course will require specific PPE as you go through the program. We are training students for industry, and most welding businesses will require these things, it is good to start investing in them. Only water bottles with sealable lids are allowed; no other food or drink. Report injuries to an instructor immediately. Only use machines with proper permission and training. Clean your workspace and participate in group clean-ups. Violations will result in a verbal warning, a write-up, and potentially removal from the program. Egregious violations may result in immediate removal.

Industry Environment: Be ready to work in hot, cold, dirty, dusty, and noisy conditions. Speak clearly for effective communication. Maintain situational awareness to avoid impacting others or being impacted. Use and knowledge of proper PPE are mandatory for safety. While vulgar language may be used in some shops, it is not allowed in the lab. Keep your space clean to minimize hazards. Always treat everyone with consideration and courtesy.

Substance Abuse: Possession or use of controlled substances or their imitations in the welding lab, which can impair judgment or emergency response, is a severe safety violation. This disregard for safety may result in immediate withdrawal from the program. No one may work in the lab with any substance, legal or otherwise, that may impair them in any way.

Cheating: Performing a weld out of position, using incorrect parameters, or passing off another's work will result in immediate removal from the program with zero tolerance. Mistakes or confusion will receive a verbal warning, a note in the student system, and an email to the student and the director of Manufacturing. Instructors may require a weld demonstration to verify the student's work quality before passing off.

Additional Information

InformaCast Statement: Southwest Tech uses InformaCast to ensure the safety and well-being of our students. In times of emergency, such as weather closures and delays, this app allows us to promptly deliver notifications directly to your mobile devices. To stay informed and receive real-time updates, we encourage all students to sign up for notifications. Your safety is our priority, and staying connected ensures a swift response to any unforeseen circumstances. More information and directions for signing up are available at: <https://stech.edu/emergency-notifications/>

Internet Acceptable Use Policy: The student is expected to review and follow the Southwest Technical College Internet Safety Policy at: <https://stech.edu/students/policies/>

Student Code of Conduct Policy: The student is expected to review and follow the Southwest Technical College Student Code of Conduct Policy at: <https://stech.edu/students/policies/>

Accommodations: Students with medical, psychological, learning, or other disabilities desiring accommodations or services under ADA, must contact the Student Services Office. Student Services determines eligibility for and authorizes the provision of these accommodations and services. Students must voluntarily disclose that they have a disability, request an accommodation, and provide documentation of their disability. Students with disabilities may apply for accommodations, based on an eligible disability, through the Student Services office located at 757 W. 800 S., Cedar City, UT 84720, and by phone at (435) 586-2899. No diagnostic services are currently available through Southwest Technical College.

Safety and Building Maintenance: The College has developed and follows a variety of plans to ensure the safe and effective operation of its facilities and programs. The following plans are available online:

1) Facilities Operations and Maintenance Plan; 2) Technical Infrastructure Plan; and 3) Health and Safety Plan.

Withdrawals and Refunds: Please refer to the Southwest Technical College Refund Policy at: <https://stech.edu/students/policies/>

Any high school or adult student, who declares a technical training objective is eligible for admission at Southwest Technical College (Southwest Tech). Program-specific admissions requirements may exist and will be listed on the Southwest Tech website. A high school diploma or equivalent is not required for admission but is mandatory for students seeking Title IV Federal Financial Aid.

Non-Discriminatory Policy: Southwest Technical College affirms its commitment to promote the goals of fairness and equity in all aspects of the educational enterprise, and bases its policies on the idea of global human dignity.

Southwest Tech is committed to a policy of nondiscrimination. No otherwise qualified person may be excluded from participation in or be subjected to discrimination in any course, program or activity because of race, age, color, religion, sex, pregnancy, national origin or disability. Southwest Technical College does not discriminate on the basis of sex in the education programs or activities that it operates, as required by Title IX and 34 CFR part 106. The requirement not to discriminate in education programs or activities extends to admission and employment. Inquiries about Title IX and its regulations to STECH may be referred to the Title IX Coordinator, to the Department of Education, and/or to the Office for Civil rights.

If you believe you have experienced discrimination or harassment on our campus, please contact the Title IX Coordinator, Cory Estes: cestes@stech.edu, (435) 865-3938.

For special accommodations, please contact the ADA Coordinator, Cyndie Tracy: ctracy@stech.edu, (435) 865-3944.

Southwest Technical College

757 West 800 South

Cedar City, UT 84720

info@stech.edu

(435) 586-2899