

Factory Scorpius Char Test Plan for J307

Module: Scorpius

Station: Scorpius Char (DEV40)

Build:DVT

Release Date: 13 August 2020

This Document Covers the Following Products: J307

Revision: DVT_V3.0

<a href="mailto:roblem/51782237> J307 Scorpius factory ERS

<rdar://problem/60027625> J3xx&J5xx Scorpius ERS - Foxconn

[Note: Anything in brackets is expected to be updated / deleted for the official document]

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1. Revision

Build Type	Vargion Data Notac		Author					
	Please refer to last section of this document for Details/Comments on change to this document							
	1.0	2 September 2019	Initial release for J307 P0 Build.	Bhushan Koli				
	1.1	14 September 2019	Updated coil fixture specifications and Power flow Efficiency test for setup and Rx commands	Bhushan Koli				
PO	1.2	17 September 2019	Updated Power Efficiency section to swap the sequence of Enable sense and Full Bridge Enable.	Bhushan Koli				
	1.3	20 September 2019	Updated the test limits for all parameters.	Bhushan Koli				
	1.4	26 September 2019	Correted LPP & Power efficiency Limits	Bhushan Koli				
	1.5	26 November 2019	Updated Location of words in MTP and few commands	Bhushan Koli				
	1.6	5 December 2019	Added Digital Ping test at 0.1C loading condition	Bhushan Koli/Mikhal				
P1	1.7	16 December 2019	Updated MTP Read Section and limits	Bhushan Koli/Selestino				
	1.8	18 December 2019	Updated Calculation in LLP section	Bhushan Koli				
	1.9	14 January 2020	Updated limits based on Factory data	Bhushan Koli				
	2.0	21 February 2020	Updated Minimum Vboost requirement from 6V to 6.1V	Bhushan Koli/Mikhal				
P1B	2.1	3 April 2020	Added Dotara Temperature measurement Updated command and response format of LPP and VCTx respectively Updated procedure to disable LFOD during Vsense & Isense measurement	Bhushan Koli/Jin				
Pre-EVT	2.2	11 May 2020	Updated limits for Digital Ping Vrect	Bhushan Koli/Mikhal				
			Switch entire Scorpius testing from EFI Diags to iOS Non UI mode. • Switched to CloseLoop from Open loop					
EVT	2.3	19 June 2020	EFI Diags mode Added ASK_CR register disable before Vsense/Isense Added Vsense measurement before LPP	Bhushan Koli/ Rex/Scorpius FW team				
-14 -	2.4	22 July 2020	Updated the ERS to start using data streaming tool. Updated limits based on iOS test procedures.	Bhushan Koli/FW Team/Rex				
EVT	2.5	31 July 2020	Updated for Vsense measurements during LPP Updated data streaming procedure and limits in it.	Bhushan Koli/Aijun				
DVT	3.0	13 August 2020	0 Updated for limits for Power transfer.					



2. Purpose

This document describes the FATP Scorpius Char test plan for the J307 inductive charging Tx module for P0.

3. Scope

The scope of this document is the Scorpius only module of the J307 products. It covers FATP tests of the following high level features:

Test	Scorpius Test
LPP ping and delta calculation	~
Power Flow & Efficiency	~
Comms - PingPong	~

4. References

< rdar://problem/47434171 > J4xx Scorpius factory ERS

< rdar://problem/48910417 > Dotara Data-sheet

< rdar://problem/48964978 > Dotara Block initializations

< rdar://problem/49391712 > J307 FW specifications

<rdar://problem/54853341> Radar for Scorpius Factory FW releases

J307 Schematic

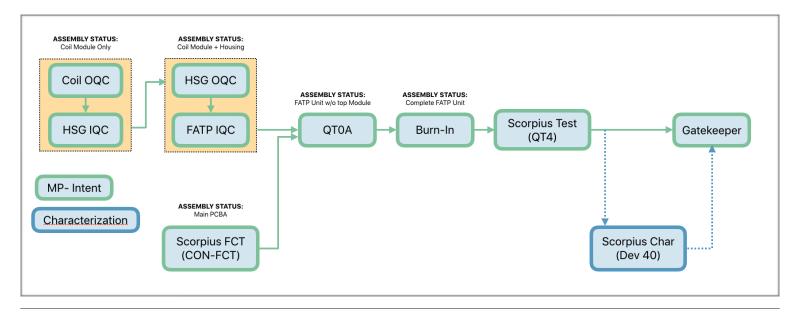
5. Glossary & Definitions

Acronym	Term	Description
AMPL	Amplitude	-
ASK	Amplitude shift keying	-
Ballast	Ballast Load	Internal load within Aculeus/Iktara that maintains a constant current load.
CAL	Calibratied	These are after calibration values.
COMM's	Communications	Referring to ASK and FSK communications
CPLG	Coupling	-
СТХ	-	Series resonant capacitance.
DC	Duty Cycle	-
DSBL	Disable	-
ENBL	Enable	-
FOD	Foreign Object Detection	Detection mechanism for metallic objects near the inductive power link
FREQ	Frequency	-
FSK	Frequency shift keying	-
FXST	Fixture Setup	-
Kmax	-	Maximum Coupling Coefficient
Kmin	-	Minimum Coupling Coefficient
LPP	Low Power Ping	Object/Rx detection system
MPE	Maximum Permissible Exposure	Protection scheme to limit the maximum leakage H-field when Scorpius is charging
Rx	Receiver	Wireless Power Receiver. Also referred to as PRx
SCRP	Scorpius	Reference for searching Scorpius Module related Data in Insight.
Tx	Transmitter	Wireless Power Transmitter. Also referred to as PTx(J307 MLB)
VCTX	-	Voltage across Tx coil
Vsense	-	Voltage across sense output
VRect	-	Voltage across Rx Rectifier



6. Overview

The block diagram below shows the overall end-end test coverage for the inductive Scorpius module. This document covers Scorpius Char Station.



6.1. Summary of Test Coverage

	Kmax	Knom	Kmin
LPP	no load	no load	no load
Open Loop + Ping Pong	0.1C, 3C, 10C	0.1C, 3C, 10C	0.1C, 3C, 10C

6.2. Fixture Coupling specs

Throughout this document various tests will have different limits depending on the offset position i.e. coupling. Ensure close attention is paid to the tables shown for the different coupling positions, loads and limits.

All = all possible positions (MaxK, NomK,MinK)

InSight Keys Recorded	Position (mm)	K Spec	Measured Results (averaged after 5 readings)
KMax	0, 0.83, 0	0.656 - 0.672 (0.664±0.008)	
KNom	D1.1, 0.88, L1.1	0.644	Limits investigation on going, limits to be used need to be same as IQC_coupling station. FYI only. To be updated.
KMin	D1.5, 0.93, L1.5	0.49 - 0.531 (0.516±0.015)	

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7. Critical and Frequently Used Commands

7.1. Quiesce Test Mode

After programming the Tx defaults to NominalMode (LPP > Digital Ping > Power negotiation > Closed loop).

The following command needs to be sent to the Tx to enable QuiesceMode whereby certain test commands are then enabled.

A power cycle will mean the unit needs to be re-programmed as the firmware application is run from SRAM.

This is the test mode whereby additional commands for test/validation are active. This command will disable everything except the MCU i.e. Boost, Bridge, LPP switch will be disabled.

Resets into the guiesce mode with the bridge disabled.

hidreport --noplugin -u 0xFF00,0x0036 set 0x09 09 01

Note: This command i.e. Quiesce Mode needs to be set once at beginning of testing or unless unit is reset or power cycled or Nominal Mode has been set for testing MTP sector, LPP & Digital Ping test.

7.2. Nominal Mode

This is the normal runtime mode. Here, a subset of commands used for test/validation are deactivated.

hidreport --noplugin -u 0xFF00,0x0036 set 0x09 09 00

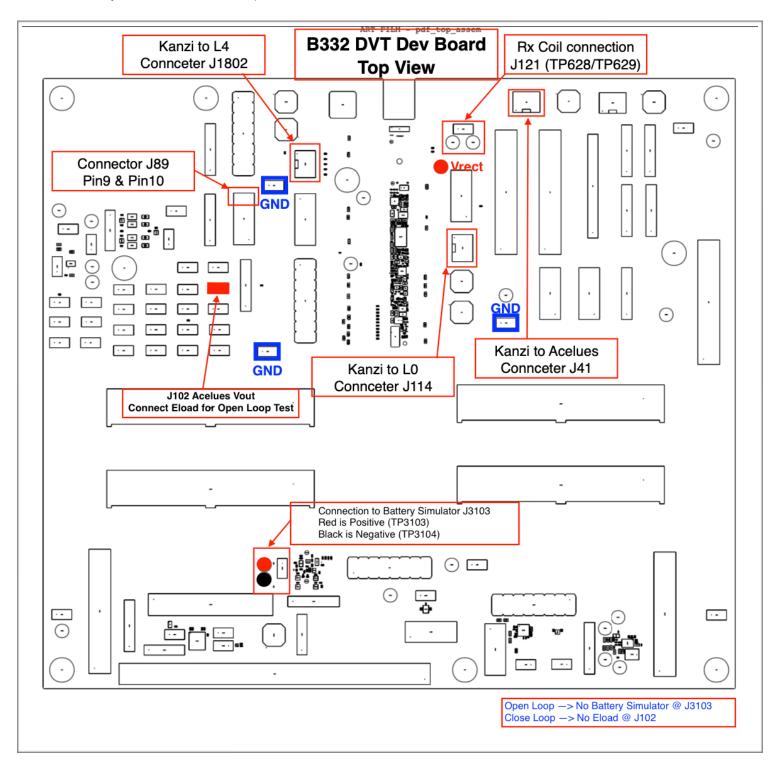
Resets into the nominal mode where it will start the LPP-> Digital Ping-> Power Negotiation-> Closed loop sequence.

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7.3. B332 Dev Board UART Baud rate

The B332 Dev Board is used to send commands to I2C of Aculeus using UART cable. Follow the steps below to open the B332 Dev Board UART.

- 1. Connect UART (1MBite baudrate, 1.8V) to J89 (Pin9 & Pin 10)
- 2. Open Terminal
- 3. nanocom -w 0 -c 1000000,n,8,1
- 4. Select your Connected UART option.



Note:-Testing with Ginger Rx board is a backup incase factory is not able to get B332 set up and running on time or has issue with B332

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8.1. Read Tx FW Version

Description:- Read Tx FW. Dotara has no NVRAM and therefore will lose all the memory/setting after power cycling or load fw. Dotara will need to load the fw after each power cycling, this will be done by AOP if in iOS mode.

Failure Mode(s) Captured:TBD **Test Setup and Procedure**:

Step	Description	Interface	Command / Notes	
1	Tell Tx to enter Quiesce Mode	TX HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x09 09 01	
2	Read Status (Version)	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 get 0xbb	

Example:-This reads back 4 bytes: 0x01 0x00 0x02 0x05

Main FW Type (byte1&2): 0x0001 Main FW Version (byte3&4): 0x0502

Test Parameter	Insight Keys Recorded	Notes
Tx Fw Version	SCRP_Tx_Version	

8.2. Rx FW Version

Ginger SN: diags get mlbsn Eload SN: diags get eloadsn

Versions: get versions ——> application: 2.6.19, this line is the Ginger FW version

B332 Dev Board Command to read Rx FW version: sys version

- Image Versions -----Nanoboot [b0]: v0003 - 1284 [508 free] bytes -None [0] Application [01]: v0154 - 488424 [33816 free] bytes - None [0] BT FW [30]: v0093 - 253632 [270656 free] bytes - None [0] Touch FW [20]: v0444 - 62592 [2944 free] bytes -None [0] Touch Cal [c1]: v0000 - 0 [8192 free] bytes Accel Algs [60]: v0010 - 6272 [1920 free] bytes -None [0] Charger FW [50]: v0060 - 51840 [46464 free] bytes - None [0] v0261 - 21088 [11680 free] bytes - None [0] Power FW [58]: Power FW OTP [59]: v2020 - 10240 [2048 free] bytes -None [0]

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8.3. Initial MTP Sector Check Before Tests.

Description: Make sure FW is in a good state at the Before of the test. [TBD]

Failure Mode(s) Captured: TBD

Test Setup and Procedure: Refer below

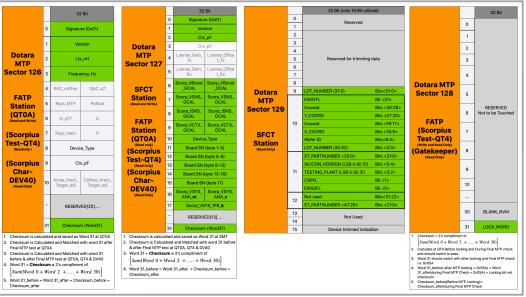


Figure 1: MTP Word Locations

Step	Description	Interface	Command / Notes
	nis command i.e. Quiesce Mode needs to be set once r Nominal Mode has been set.	at beginning	g of testing i.e. from <u>Section 8.3 MTP Sector Check</u> or unless unit is reset/powe
1	Tell Tx to enter Quiesce Mode	TX HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x09 09 01
	Skip the a	bove steps if th	e unit is already in Quiesce Mode
2	Read MTP Sector 127	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 80 3F 00 50
4	Read MTP Sector 126	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 00 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 get 0x40 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 04 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 08 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 08 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 08 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 0C 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 get 0x40 hidreportnoplugin -u 0xFF00,0x0036 get 0x40 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 0C 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 get 0x40 hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 60 3F 00 50 > Fixture wait 5mS <





Test Parameter	Insight Keys Recorded	Comments/Notes
Sector 127 - Check Sum (Word 31)	SCRP_Check Sum_127_MTP_BEFORE	
Sector 127 - Version (Word 1)	SCRP_Version_127_MTP_BEFORE	
Sector 127 - Signature (Word 0)	SCRP_Signature_127_MTP_BEFORE	
Sector 127 - CTx MTP (Word 2)	SCRP_CTx_127_MTP_BEFORE	
Sector 127 - Vsense_Control MTP (Word 6)	SCRP_Vsense_127_MTP_BEFORE	Will need this Values to be compared against MTP Check after test
Sector 127 - Vsense MTP (Word 7)	SCRP_Vsense_127_MTP_BEFORE	Section 8.7.
Sector 127 - Isense MTP (Word 8)	SCRP_Isense_127_MTP_BEFORE	
Sector 127 - LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_BEFORE	
Sector 127 - Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_BEFORE	
Sector 127 - MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_BEFORE	
Sector 126 - Check Sum (Word 31)	SCRP_Check Sum_126_MTP_BEFORE	
Sector 126 - Version (Word 1)	SCRP_Version_126_MTP_BEFORE	
Sector 126 - Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Will need this Values to be compared against MTP Check after test Section 8.7.
Sector 126 - LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE	
Sector 126 - LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE	

8.4. Pre Data Streaming Setup and Open Loop Tests.

Description: Set the unit for Data streaming in Normal mode and preform some test in Test mode(open Loop).

Failure Mode(s) Captured: TBD Test Setup and Procedure:

Step	Description	Interface	Command / Notes
1	Save the co-ordinate of Kmax after doing Active referencing	Overly	Assuming active referencing is done at very beginning of the test and the current coupling position is Kmax and unit is in Quiesce mode
2	Move Rx to Kmax position	Overlay	
3	Disable LPP Switch "LPP_5V_EN"	TX Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x01 0x01 0x00 Payload: (LSB-MSB) ——> Byte0: 0 - turn off, 1 - turn on
4	Wait 2s	Fixture	
5	Measure Vsense		hidreportnoplugin -u 0xFF00,0x0036 set 0x41 0x41 0x98 0x36 0x00 0x40 0x80 0x01 0x00 0x00
6	Enable LPP Switch "LPP_5V_EN"	TX Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x01 0x01 0x01 Payload: (LSB-MSB) ——> Byte0: 0 - turn off, 1 - turn on
7	Wait 1s	Fixture	
8	Repeat Step 5		
9	Send 1.4uS LPP pulse	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x05 0x05 0x00 0x46
10	Delay 15mS before proceeding	Fixture	

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Step	Description	Interface	Command / Notes		
11	Read output parameters of F and L and raw ADC data	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 get 0x05 Response —> (Received LSB First, Length should be 23bytes) Byte0: Reportid (should equal 0x05) Byte1: Error code (0x00-> no error) Byte2: Sub-cmd (should be 0x00) byte3-6: Floating point value of frequency Bytes7-10: Floating point value of Inductance Bytes17-22: Buffer address of raw ADC data Bytes23-26: Number of raw ADC data elements (of size uint16_t)		
12	Collect raw ADC samples and upload to Insight	Tx HID & Fixture	Collect Pointer to raw LPP data by sending the following command from bytes19-22 in the above response. Use the above info to read the Address and use the command Below to read the raw ADC buffered data and upload to insight. hidreportnoplugin -u 0xFF00,0x0036 set 0x40 0x40 0xxx 0xxx 0xxx 0xxx (Sent LSB First) Byte1-4: [u32] Address to read		
13	Repeat Steps 3 to 12 at all coupling position	Fixture & Tx HID	Coupling Position :- KMax, KNom & KMin		
14	Move away to Free Air Position i.e make use Rx coil is away from Tx even further to Kmin.	Overlay	To ensure that Rx is away from the coupling position and is in Free Air the Vrect across B332 Dev board should be 0V.		

Acceptance Criteria:

Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions
	KMax_OL_LPP_Frequency	53.89	57.97		Kmax
LPP Frequency	KNom_OL_LPP_Frequency	55.95	60.19	kHz	Knom
	KMin_OL_LPP_Frequency	57.5	61.88		Kmin
	KMax_OL_LPP_Inductance	21.17	23.66		Kmax
LPP Inductance	KNom_OL_LPP_Inductance	19.64	21.94	μΗ	Knom
	KMin_OL_LPP_Inductance	18.56	20.80		Kmin
LPP Vsense_Disabled	abled Kxxx_OL_LPP_Vsense_Disabled		200	mV	All
LPP Vsense_Enabled	Kxxx_OL_LPP_Vsense_Enabled	5030	5260	mV	All

8.5. Normal Test Mode (Data Streaming) :-LLP --> DP --> Power Flow & Comms

Description: Check the actual end to end control & functionally of Scorpius module.

Failure Mode(s) Captured: If the unit does not follow the POR sequence and failing some parameters.

Test Setup and Procedure:

	t Setup and Procedure.		
Step	Description	Interface	Command / Notes
1	Set Battery VOC =3.47V	Overlay	VoC=3.47V> 10C
2	Airplane Mode/BT Enable	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x92 92 02 00 00 00 byte0: ID (ContextStateID = 0x92) byte 1-4: [u32] Context State (32bit bimap)(ContextState = 0x00000001) Bluetooth On/Off- bit 0 (set if on) AirplaneMode On/Off- bit 1(set if on)
3	Setup Register for reading data		hidreport set 0x55 0x55 0x0E
4	Enable data streaming		hidreport inputs Note: Make sure there is no Rx present to get Free Air LPP
5	Record 100x LPP data streams @ free air		
6	Get LPP data from above count		
7	Get LPP data from above count		
8	Move the Rx from Free Air Position to Kmax coupling position		Kmax = 0, 0.83, 0 (These will be co-ordinates from Active referencing)
9	Record the data from Digital Ping Note :- In Data Streaming there will be on one Digital Ping		Example:- [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E0; [Digital Ping]; Raw: 9F 02 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E0; [Rx Digital Ping Response] RxType:0x80 VRECT:8600mV; Raw: 78 00 80 56 5F 9B 92 DC

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J307 Scorpius Char FATP ERS Revision: DVT V3.0 Interface Step **Description Command / Notes** Start Recording Comms FSK/ASK Packets for 10C. Exapmle:-Note:-1st [Regular Sync] in [0x21] IBC: is your This is 1st FSK for 10C [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Reg Num -> 0x7E1; [Regular Sync]; Raw: 80 1st FSK for 10C and subsequent ASK is your [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E1; [Rx Power Req Level 3.000000W]; Raw: 28 12 1E This is 1st ASK for 10C ASK for 10C This 2nd FSK for 10C [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E2; [Tx Guaranteed Power] GuaranteedPower:3000mW; 10 Raw: 2E 03 1E T1 --> CL_time to 10C _start The is 3rd FSK for 10C [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E3; [Regular Sync]; Raw: 80 Note: Keyword [CEP] is always used for getting T1 = 615766405.832418 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E3; [CEP] Offset: 0; Raw: 03 00 the start time Ignore all FSK with [C26] [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E9; [C26 Packet] Raw: 8F 03 04 00 04 AA AA AA AA AA 1st [CEP] after [Digital Ping] in [0x21] IBC: is start time for Time to 10C Ramp Data monitoring & collection Exapmle:-Note:-[0x0A] PCP: is Power count packet. Use [OxOA] PCP: itx \rightarrow 521 mA, phase \rightarrow 100.0°, vBoost \rightarrow 6127 mV, iBoost \rightarrow 87 mA, vRect \rightarrow 8604 mV, iRect \rightarrow 39 mA, eff \rightarrow 62.3%, mpeViolation \rightarrow 0, this to get power flow data and to monitor Vrect mpePowerLimit → NO, chargeRate → 1, mpeTriggerCount → 0 11 to check charge rate status 10C Charge Rate Condition Vrect = 14V±2%, [OxOA] PCP: itx \rightarrow 870 mA, phase \rightarrow 180.0°, vBoost \rightarrow 9048 mV, iBoost \rightarrow 430 mA, vRect \rightarrow 13944 mV, iRect \rightarrow 190 mA. eff \rightarrow 68.0%, mpeViolation \rightarrow Irect = 200mA±15mA 0, mpePowerLimit \rightarrow NO, chargeRate \rightarrow 1, mpeTriggerCount \rightarrow 0 Exapmle:-T2--> CL time @ 10C start [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7FF; [Regular Sync]; Raw: 80 Note: When the data streams first meets 10C T2 = 615766408.058415 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x7FF; [CEP] Offset: -5; Raw: 03 FB charge rate condition, the [CEP] just before [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x800; [Power Count Sync]; Raw: C0 12 [PCP] is the T2--> CL time @ 10C start. [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Reg Num -> 0x800; [Power Count Response] Offset: 2; Keyword [CEP] is always used for getting the VRECT:13944 mV IRECT:190 mA; Raw: 48 02 91 14 7C start time [0x0A] PCP: itx \rightarrow 870 mA, phase \rightarrow 180.0°, vBoost \rightarrow 9048 mV, iBoost \rightarrow 430 mA, vRect \rightarrow 13944 mV, iRect \rightarrow 190 mA, eff \rightarrow 68.0%, mpeViolation \rightarrow 0, mpePowerLimit \rightarrow NO, chargeRate \rightarrow 1, mpeTriggerCount \rightarrow 0 Exapmle:-T3 = 615766420.485967 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x8A8; [CEP] Offset: 1; Raw: 03 01 Data monitoring & collection at 10c and [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x8A9; [Power Count Sync]; Raw: C0 This is the last FSK for 10C This is the last ASK for 10C [0x21] IBC: ASK \leftarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0x8A9; [Power Count Response] Offset: 1; VRECT:13962 transitioning to 3C mV IRECT:195 mA: Raw: 48 01 91 17 86 T4 --> CL time to 3C start 10C Data — [0x0A] PCP: itx → 874 mA, phase → 180.0°, vBoost → 9099 mV, iBoost → 440 mA, vRect → 13962 mV, iRect → 195 mA, Note:-When Irect first drop below 10C eff → 67.9%, mpeViolation → 0, mpePowerLimit → NO, chargeRate → 1, mpeTriggerCount \rightarrow 0 condition, then the [CEP] just before [PCP] is [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x8AA; [Regular Sync]; Raw: 80 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x8AA; [CEP] Offset: -27; Raw: 03 E5 13 This is the first FSK for 3C start time for 3C ramp down. T4 = 615766420.631070 T3--> CL time @10C End [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x8AB; [Power Count Sync]; Raw: C0 Note:-You can only find T3 when you have T4. Overlay & Data [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x8AB; [Power Count Response] Offset: -10; T3 will be [CEP] before T4. And Data for 10C Streaming VRECT:14208 mV IRECT:138 mA; Raw: 48 F6 94 10 14 will be [PCP] before T4. [0x0A] PCP: itx \rightarrow 819 mA, phase \rightarrow 180.0°, vBoost \rightarrow 8672 mV, iBoost \rightarrow 326 mA, vRect \rightarrow 14208 mV, iRect \rightarrow 138 mA, eff \rightarrow 3C ramp down Condition -69.2%, mpeViolation \rightarrow 0, mpePowerLimit \rightarrow NO, chargeRate \rightarrow 1, mpeTriggerCount \rightarrow 0 Ignore all FSK with [C26] [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E9; [C26 Packet] Raw: 8F 03 04 00 04 AA AA AA AA AA AA Exapmle:-Data monitoring & collection [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x8B6; [Regular Sync]; Raw: 80 3C Charge Rate Condition Vrect = 8V±2%, T5 = 615766421.499533 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Reg Num -> 0x8B6; [CEP] Offset: -5; Raw: 03 FB Irect = 113mA±15mA [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x8B7; [Power Count Sync]; Raw: C0 T5 --> CL _time to 3C End [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x8B7; [Power Count Response] Offset: -5; VRECT:8082 Note:-You can only find T5 if 3C condition are mV IRECT:107 mA; Raw: 48 FB 54 03 D6 [0x0A] PCP: itx \rightarrow 561 mA, phase \rightarrow 114.0°, vBoost \rightarrow 6117 mV, iBoost \rightarrow 205 mA, vRect \rightarrow 8082 mV, iRect \rightarrow 107 mA, eff \rightarrow met 68.7%, mpeViolation \rightarrow 0, mpePowerLimit \rightarrow NO, chargeRate \rightarrow 1, mpeTriggerCount \rightarrow 0 15 Let the unit run at 3C for 5sec Get 3C Data when stable within 15Sec. Exapmle:wait time. [0x21] IBC: FSK \rightarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0xD85; [Regular Sync]; Raw: 80 Note:- Data could be stable at beginning of [0x21] IBC: ASK \leftarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0xD85; [CEP] Offset: 0; Raw: 03 00 15sec wait time or in between. It could possibly This is the last FSK for 3C [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0xD86; [Power Count Sync]; Raw: C0 be lower than the limits towards the end of 16 This is the last ASK for 3C [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0xD86; [Power Count Response] Offset: -1; VRECT:8034 15sec due to battery charing. Take the reading mV IRECT:106 mA; Raw: 48 FF 53 0B D4 which are more stable. If the the stable readings 3C Data ----> [0x0A] PCP: itx → 556 mA, phase → 111.50°, vB oost → 6127 mV, iBoost → 200 mA, vRect → 8034 mV, are consistently below the limits then it could be [Rect → 106 mA, eff → 69.4%, mpeViolation → 0, mpePowerLimit → NO, chargeRate → 1, mpeTriggerCount → 0
[0x211 IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E9; [C26 Packet] Raw: 8F 03 04 00 04 AA AA AA AA AA a failing unit and might need to reset and resets Ignore all FSK with [C26] if required VoC=4.15V ->0.1C Set Battery VOC =4.15V 17 Exapmle:-This is the first FSK for 0.1C [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0xD87; [Regular Sync]; Raw: 80 This is the first ASK for 0.1C [0x21] IBC: ASK \leftarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0xD87; [CEP] Offset: 0; Raw: 03 00 Data monitoring & collection [0x21] IBC: FSK \rightarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0xD88; [Power Count Sync]; Raw: C0 0.1C Charge Rate Condition Vrect = 18 [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0xD88; [Power Count Response] Offset: -32; VRECT:9132 mV 6.5V±2%. Irect = ~40mA IRECT:52 mA; Raw: 48 E0 5F 02 68 [0x0A] PCP: itx \rightarrow 539 mA, phase \rightarrow 111.0°, vBoost \rightarrow 6127 mV, iBoost \rightarrow 108 mA, vRect \rightarrow 9132 mV, iRect \rightarrow 52 mA, eff \rightarrow 71.1%, mpeViolation → 0, mpePowerLimit → NO, chargeRate → 1, mpeTriggerCount → 0

[0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x7E9; [C26 Packet] Raw: 8F 03 04 00 04 AA AA AA AA AA AA Ignore all FSK with [C26] 19 Let the unit run at 0.1C for 5sec Get 0.1C Data when stable within 15Sec Exapmle:wait time. [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Req Num -> 0x113E; [Regular Sync]; Raw: 80 Note:- Data could be stable at beginning of [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Req Num -> 0x113E; [CEP] Offset: 5; Raw: 03 05 15sec wait time or in between. It could possibly This is the Last FSK for 0.1C [0x21] IBC: FSK \rightarrow Requester -> 0x4 [Debug Comms]; Req Num -> 0x113F; [Power Count Sync]; Raw: C0 be lower than the limits towards the end of This is the Last ASK for 0.1C [0x21] IBC: ASK ← Requester -> 0x4 [Debug Comms]; Reg Num -> 0x113F; [Power Count Response] Offset: 5; VRECT:6354 mV 15sec due to battery charing. Take the reading IRECT:39 mA: Raw: 48 05 42 03 4E which are more stable. If the the stable readings [0x0A] PCP: itx → 440 mA, phase → 70.0°, vBoost → 6127 mV, iBoost → 62 mA, vRect → 6354 mV, iRect → 39 mA, eff → 64.9%, mpeViolation → 0, mpePowerLimit → NO, chargeRate → 1, mpeTriggerCount → 0 0.1C Data are consistently below the limits then it could be a failing unit and might need to reset and resets [0x21] IBC: FSK → Requester -> 0x4 [Debug Comms]; Reg Num -> 0x7E9; [C26 Packet] Raw: 8F 03 04 00 04 AA AA AA AA AA AA lanore all FSK with [C26]

Move the Rx to Free Air Position from

KMax coupling position

21



Step	Description	Interface	Command / Notes
22	Set Battery VOC =3.47V	Overlay	VoC=3.47V> 10C
23	Move the Rx from Free Air Position to KNom coupling position		KNom = D1.1, 0.88, L1.1
24	Repeat Step 9 to 19		
25	Move the Rx to Free Air Position from KNom coupling position		
26	Set Battery VOC =3.47V	Overlay	VoC=3.47V> 10C
27	Move the Rx from Free Air Position to KMin coupling position		KMin = D1.5, 0.93, L1.5
28	Repeat Step 9 to 19		

Acceptance Criteria:

Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions	
LPP counts	Free_Air_LPP_Count	98	102	-		
1005	Free_Air_LPP_Frequency_avg	68.6	72.4	kHz		
LPP Frequency Free Air	Free_Air_LPP_Frequency_STD-DEV	-	0.4	-		
I DD Indicators of Free Air	Free_Air_LPP_Inductance_avg	12.8	15.4	μН		
LPP Inductance Free Air	Free_Air_LPP_Inductance_STD-DEV	-	0.4	-	Free Air	
LDD O Face Air	Free_Air_LPP_Q_avg	TBD	TBD	-		
LPP Q Free Air	Free_Air_LPP_Q_STD-DEV	-	0.4	-		
LDD D France Air	Free_Air_LPP_R_avg	TBD	TBD	Ω		
LPP R Free Air	Free_Air_LPP_R_STD-DEV	-	0.4	-		
	CL_KMax_Vrect@DP0.1C	7500	9000	mV		
Vrect @ Digital Ping	CL_KNom_Vrect@DP0.1C	6500	8500	mV		
	CL_KMin_Vrect@DP0.1C	6000	7500	mV		
Time to 10C	CL_Kxxx_Time_to_10C	0.5	2.5			
Time at 10C	CL_Kxxx_Time_@_10C	11	14	Sec	At all Coupling positions	
Time to 3C	CL_Kxxx_Time_to_3C	0.1	1			
		Load 10C				
	CL_KMax_Vsense@10C	8850	9550			
CL_Vsense @ 10C	CL_KNom_Vsense@10C	9220	10275	mV		
	CL_KMin_Vsense@10C	9850	10980			
	CL_KMax_lsense@10C	405	455		Tx Observable command for IBC data	
CL_Isense @ 10C	CL_KNom_Isense@10C	390	445	mA		
	CL_KMin_lsense@10C	390	460			
	CL_KMax_lctx@10C	728	874			
CL_lctx @ 10C	CL_KNom_lctx@10C	808	1040	mA		
	CL_KMin_lctx@10C	945	1237			
	CL_KMax_Vrect_Tx_IBC@10C					
CL_Vrect_Tx_IBC@10C	CL_KNom_Vrect_Tx_IBC@10C	13720	14280	mV	Tx Observable command for IBC data Vrect Target = 14±2%v	
	CL_KMin_Vrect_Tx_IBC@10C					
	CL_KMax_CL_Irect_Tx_IBC@10C					
CL_Irect_Tx_IBC@10C	CL_KNom_CL_Irect_Tx_IBC@10C	185	215	mA	Tx Observable command for IBC data Irect Target = 200mA± +iktara load(~0 to 15mA)	
	CL_KMin_CL_Irect_Tx_IBC@10C					
	CL_KMax_Efficiency_Tx_IBC@10C	66.55	73.00			
CL_Efficiency_Tx_IBC @10C	CL_KNom_Efficiency_Tx_IBC@10C	62.37	69.72	%		
	CL_KMin_Efficiency_Tx_IBC@10C	58.23	66.23		Tx Observable command for IBC data	



InSight Keys Recorded	LL	UL	Unit	Offset Positions	
CL_Kxxx_FSK_sent @10C	-	-	-		
CL_Kxxx_ASK_received@10C	-	-	-		
CL_Kxxx_Overall_Packet Error @10C	0	2	-	CL_Overall_Packet Error = FSK-ASK	
Loa	nd 3C				
CL_KMax_Vsense@3C	6000	6200			
CL_KNom_Vsense@3C	6000	6200	mV		
CL_KMin_Vsense@3C	6000	6200			
	174	203			
CL_KNom_Isense@3C	184	214	mA	Tx Observable command for IBC data	
CL_KMin_lsense@3C	194	231			
CL_KMax_lctx@3C	440	561			
CL_KNom_lctx@3C	490	642	mA		
CL_KMin_lctx@3C	555	686			
	7840	8160	mV	Tx Observable command for IBC data	
				Vrect Target = 8V ±2%	
	98 128		28 mA	Tx Observable command for IBC data	
				Irect Target = 113mA +iktara load(~0 to 15mA)	
	66.00	74.00			
			%	Tx Observable command for IBC data	
			, ,,		
	-	_	-		
	_	_	_		
CL_Kxxx_Overall_Packet Error @3C	0	2	_	CL_Overall_Packet Error = FSK-ASK	
Load	101C				
		6200			
			m\/		
			mΔ	Tx Observable command for IBC data	
			1100		
			mΔ		
02_1110111_011160110			ША		
CL KMin lctx@0.1C	410	600			
CL_KMin_lctx@0.1C	410	600			
CL_KMax_Vrect_Tx_IBC@0.1C			m\/	Tx Observable command for IBC data	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C	410 6370	6630	mV	Tx Observable command for IBC data Vrect Target = 6.5V ±2%	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C			mV		
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C	6370	6630		Vrect Target = $6.5V \pm 2\%$ Tx Observable command for IBC data	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C CL_KNom_CL_Irect_Tx_IBC@0.1C			mV mA	Vrect Target = 6.5V ±2%	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C CL_KNom_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C	6370 35	6630		Vrect Target = 6.5V ±2% Tx Observable command for IBC data Iktara ballast load ~ 40mA. No fixture load	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C CL_KNom_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C	6370 35 56.70	6630 42 77.75	mA	Vrect Target = 6.5V ±2% Tx Observable command for IBC data lktara ballast load ~ 40mA. No fixture load required.	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C CL_KNom_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C CL_KMax_Efficiency_Tx_IBC@0.1C	6370 35 56.70 52.50	6630 42 77.75 70.50		Vrect Target = 6.5V ±2% Tx Observable command for IBC data Iktara ballast load ~ 40mA. No fixture load	
CL_KMax_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_Tx_IBC@0.1C CL_KMin_Vrect_Tx_IBC@0.1C CL_KMax_CL_Irect_Tx_IBC@0.1C CL_KNom_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C CL_KMin_CL_Irect_Tx_IBC@0.1C	6370 35 56.70	6630 42 77.75	mA	Vrect Target = 6.5V ±2% Tx Observable command for IBC data lktara ballast load ~ 40mA. No fixture load required.	
	CL_Kxxx_FSK_sent @10C CL_Kxxx_ASK_received@10C CL_Kxxx_Overall_Packet Error @10C CL_Kxxx_Overall_Packet Error @10C CL_KMax_Vsense@3C CL_KMom_Vsense@3C CL_KMin_Vsense@3C CL_KMin_Isense@3C CL_KMom_Isense@3C CL_KMin_Isense@3C CL_KMin_Isense@3C CL_KMin_Isense@3C CL_KMom_Ictx@3C CL_KMom_Ictx@3C CL_KMin_Ictx@3C CL_KMin_Ictx@3C CL_KMin_Vrect_Tx_IBC@3C CL_KNom_Vrect_Tx_IBC@3C CL_KMin_Vrect_Tx_IBC@3C CL_KMin_CL_Irect_Tx_IBC@3C CL_KMin_CL_Irect_Tx_IBC@3C CL_KMin_CL_Irect_Tx_IBC@3C CL_KMin_CL_Irect_Tx_IBC@3C CL_KMin_Efficiency_Tx_IBC@3C CL_KMin_Efficiency_Tx_IBC@3C CL_KMin_Efficiency_Tx_IBC@3C CL_KXxx_FSK_sent @3C CL_Kxxx_ASK_received@3C CL_Kxxx_Overall_Packet Error @3C	CL_Kxxx_FSK_sent @10C - CL_Kxxx_ASK_received@10C - CL_Kxxx_Overall_Packet Error @10C 0 Load 3C CL_KXxx_Overall_Packet Error @10C Load 3C CL_KMax_Vsense@3C 6000 CL_KMin_Vsense@3C 6000 CL_KMax_Isense@3C 174 CL_KMin_Isense@3C 184 CL_KMin_Isense@3C 194 CL_KMax_Isense@3C 440 CL_KMax_Isense@3C 440 CL_KMin_Isense@3C 490 CL_KMin_Isense@3C 7840 CL_KMin_Vrect_Tx_IBC@3C 7840 CL_KMin_Vrect_Tx_IBC@3C 7840 CL_KMin_CL_Irect_Tx_IBC@3C 98 CL_KMin_CL_Irect_Tx_IBC@3C 66.00 CL_KMin_Efficiency_Tx_IBC@3C 66.00 CL_KXXX_FSK_sent @3C - CL_KXXX_ASK_received@3C - CL_KXXX_ASK_received@3C - CL_KXXX_Sense@0.1C <t< td=""><td> CL_Kxxx_ASK_received@10C</td><td> CL_KXXX_ASK_received@10C</td></t<>	CL_Kxxx_ASK_received@10C	CL_KXXX_ASK_received@10C	





Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions
CL_Overall_Packet Error @0.1C	CL_Kxxx_Overall_Packet Error @0.1C	0	2	_	CL_Overall_Packet Error = FSK-ASK

8.6. Final MTP Sector Check After Tests.

Description: Make sure FW is in a good state at the end of the test.

Failure Mode(s) Captured: TBD
Test Setup and Procedure: Refer below

Step	Description	Interface	Command / Notes
1	Exit Data Streaming	Overlay	ctrl+c
2	Reset Tx	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x91 91
3	Wait 1s	Fixture	Scorpius FW will take less than 1 second to boot
4	Tell Tx to enter Quiesce Mode	Tx Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x09 09 01
5	Read MTP Sector 127	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 80 3F 00 50 hidreportnoplugin -u 0xFF00,0x0036 get 0x40 hidreportnoplugin -u 0xF00,0x0036 get 0x40 hidreportnoplugin
6	Read MTP Sector 126	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 00 3F 00 50
7	Location of Calibrated values of Vsense, Vsense, Isense, LFOD & CTx into MTP and other values into MTP :- Signature, Version,HWID, MLB SN, Checksum Follow Figure 1 Bellow for Reference	Test Overlay	Sector 127 :-Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(CTx); Word 6(Vsense); Word 7(Vsense); Word 8(Isense); Word 9(LFOD); Word 10(HWID); Word 11 - 15(MLB SN - 17 byte), Word 31(Checksum)
8	Location to store Calibrated values of Inductance (Ltx_nH) & frequency_Hz into MTP and also Signature and version.	Test Overlay	Sector 126 :- Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(Ltx_nH); Word 3(frequency_Hz)
9	Reset Tx	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x91 91



Acceptance:

Test Parameter	Insight Keys Recorded	Comments/Notes	
Sector 127 - Check Sum (Word 31)	SCRP_Check Sum_127_MTP_BEFORE		
Sector 127 - Version (Word 1)	SCRP_Version_127_MTP_BEFORE		
Sector 127 - Signature (Word 0)	SCRP_Signature_127_MTP_BEFORE		
Sector 127 - Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_BEFORE		
Sector 127 - CTx MTP (Word 2)	SCRP_CTx_127_MTP_BEFORE	Pass if this values match with MTP check before test i.e. Section 8.3	
Sector 127 - Vsense_Control MTP (Word 6)	SCRP_Vsense_127_MTP_BEFORE	Pass II this values match with MTP check before test i.e. Section 6.3	
Sector 127 - Vsense MTP (Word 7)	SCRP_Vsense_127_MTP_BEFORE		
Sector 127 - Isense MTP (Word 8)	SCRP_Isense_127_MTP_BEFORE		
Sector 127 - LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_BEFORE		
Sector 127 - MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_BEFORE		
Sector 126 - Check Sum (Word 31)	SCRP_Check Sum_126_MTP_BEFORE		
Sector 126 - Version (Word 1)	SCRP_Version_126_MTP_BEFORE		
Sector 126 - Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Pass if this values match with MTP check before test i.e. Section 8	
Sector 126 - LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE		
Sector 126 - LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE		



A. Appendix - Testing using hidreport :- LPP & Digital Ping

1. Quiesce Mode - Low Power Ping (LPP)

Description: Check the frequency and inductance for LPP at free air vs nominal position coupling.

Failure Mode(s) Captured: Poorly assembled / manufactured coils

Test Setup and Procedure:

Step	Description	Interface	Command / Notes
1	Connect coils at nominal position	Fixture	
2	Tell Tx to enter Quiesce Mode	Tx Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x09 09 01
3	Enable LPP Switch "LPP_5V_EN"	TX Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x01 01 01 Payload: (LSB-MSB) —> Byte0: 0 - turn off, 1 - turn on
4	Wait 1s	Fixture	
5	Measure Vsense		hidreportnoplugin -u 0xFF00,0x0036 set 0x41 0x41 0x98 0x36 0x00 0x40 0x80 0x01 0x00 0x00
6	Disable LPP Switch "LPP_5V_EN"	TX Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x01 01 00 Payload: (LSB-MSB) —> Byte0: 0 - turn off, 1 - turn on
7	Wait 1s	Fixture	
8	Repeat Step 5		
9	Send 1.4uS LPP pulse	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x05 05 00 46
10	Delay 15mS before proceeding	Fixture	
11	Read output parameters of F and L and raw ADC data	Tx HID	hidreportnoplugin -u 0XFF00,0x0036 get 0x05 Response: (Received LSB First, Length should be 23bytes) Byte0: Reportld (should equal 0x05) Byte1: Error code (0x00-> no error) Byte2: Sub-cmd (should be 0x00) byte3-6: Floating point value of frequency Bytes7-10: Floating point value of inductance Bytes19-22: Buffer address of raw ADC data Bytes29-26: Number of raw ADC data elements (of size uint16_t)
12	Collect raw ADC samples and upload to Insight	Tx HID & Fixture	Collect Pointer to raw LPP data by sending the following command from bytes19-22 in the above response. Use the above info to read the Address and use the command Below to read the raw ADC buffered data and upload to insight. hidreportnoplugin -u 0xFF00,0x0036 set 0x40 40 xx xx xx xx (Sent LSB First) byte1-4: [u32] Address to read
13	Repeat steps 9 - 12 x 100 times	Fixture & Tx HID	Save all of the data as a single log file for each unit and upload to InSight.
14	Calculate Free Air Δ Tx Frequency & Δ Tx Inductance Averaged over 100 repeats vs MTP sector Value	Tx HID & Fixture	Δ Tx Frequency = SCRP_LPP_FREQ_MTP_BEFORE (From Section 8.3) - Kxx_LPP_Frequency_100_avg Δ Tx Inductance = Kxx_LPP_Inductance_100_avg - SCRP_LPP_L_MTP_BEFORE (From Section 8.3)
15	Record parameters as per the table below	Fixture	Apply limits accordingly
16	Repeat steps 2 - 8 at all coupling position	Fixture & Tx HID	Coupling Position :- KMax, KNom & KMin



Acceptance Criteria:

Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions
	KMax_LPP_Frequency	53.89	57.97		Kmax
	KNom_LPP_Frequency	55.95	60.19		Knom
DD 5	KMin_LPP_Frequency	57.5	61.88	kHz	Kmin
PP Frequency	KMax_LPP_Frequency_avg	53.89	57.97	KHZ	Kmax
	KNom_LPP_Frequency_avg	55.95	60.19		Knom
	KMin_LPP_Frequency_avg	57.5	61.88		Kmin
	KMax_LPP_Inductance	21.17	23.66		Kmax
	KNom_LPP_Inductance	19.64	21.94		Knom
PP Inductance	KMin_LPP_Inductance	18.56	20.80	μН	Kmin
PP Inductance	KMax_LPP_Inductance_avg	21.17	23.66	μн	Kmax
	KNom_LPP_Inductance_avg	19.64	21.94		Knom
	KMin_LPP_Inductance_avg	18.56	20.80		Kmin
	KMax_LPP_Frequency_FA_delta	13.26	15.34		
Tx Frequency	KNom_LPP_Frequency_FA_delta	10.81	13.23	kHz	
	KMin_LPP_Frequency_FA_delta	9.13	11.55		All
	KMax_LPP_Inductance_FA_delta	7.07	9.12		All
Tx Inductance	KNom_LPP_Inductance_FA_delta	5.46	7.32	μН	
	KMin_LPP_Inductance_FA_delta	4.44	6.09		
PP Frequency STD	LPP_Frequency_STDEV	-	0.4	-	All
PP Inductance STD	LPP_Inductance_STDEV	-	0.4	-	All
PP_repeatability		100	100	-	All
PP Vsense_Disabled	Kxxx_LPP_Vsense_Disabled	0	200	mV	All
.PP Vsense_Enabled	Kxxx_LPP_Vsense_Enabled	5030	5260	mV	All

2. Quiesce Mode - Digital Ping Level Tests

Description: This test required ginger/B332 dev board, both Tx and Rx coil. Test digital ping level (6Vboost and 100deg bridge phase) at 0.1C charge rate at various positions and Vrect and Ping Pong Tests. Ping Pong test is performed to check Inband comms by sending a train of bits as ASK (ginger board/B332 Dev Board).

Failure Mode(s) Captured:

- 1. Vrect: Ginger/B332 reach UVP or OVP at the digital ping level
- 2. Ping Pong:-Test Dotara's Internal ASK/FSK Communication.

Test Setup and Procedure:

Order of load ramping as follows:

- Set VBOOST to 6.1V
- Adjust bridge phase from 100 degrees
- Set loading to 40mA ballast (No Eload i.e. turn Eload off/Set Eload to 0A)

	i.e. turi Libaa on joet Libaa to on j				
	Description	Interface	Command		
Set coupling position Fixture		Fixture	Loads @ all Couplings		
Step	Description	Interface	Command		
			For DP @ 0.1C		
1	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV	TX Diags	hidreportnoplugin -u 0xFF00,0x0036 set 0x03 03 D4 17 88 13 Payload: ——> Byte0-1: sense voltage (eg. 0x17D4 = 6100mV)		
2	Set the Bridge phase 100deg	Tx HID hidreportnoplugin -u 0xFF00,0x0036 set 0x04 04 1C F3 01 00 10 27 50 46 Eg 0x2710: 10000cdeg = 100deg phase			
3	Measure Vrect on Rx	Rx I2C	Vrect:- scorpius get vrect		

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	Description	Interface	Command
4	Tell Rx to go into static mode	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 09 02 01 AE Ginger command: set mode none Ginger command: set mode rx Ginger command: ikt write 0xF0000B80 0xAE010209 Read one byte: Should be 0x60 B332 DevBoard: i2c rawwrite charger 0x0f 0x00 0x2E 0x09 0x01 0x01 //set Aculeus to static closed loop mode
5	Choose Comm1	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 01 00 05 AD Ginger command: ikt write 0x0xF0000B80 0xAD050001 B332 DevBoard: i2c rawwrite charger 0x0F 0x00 0x2d 0x01 0x00 0x05 //Select Comm cap1 - For lpadTx
6	Tell Tx to initiate ping pong with the Rx i.e. 10 packets, 100ms packet delay	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x02 02 0a 00 64 00 Payload:——> byte0-1: Number of packets to send: 10 byte2-3: Delay between packets: 100ms
7	Wait 3 second for RX to send packets before reading buffer	Fixture	Wait 3 second
8	Read back data that was captured from the Tx.	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 get 0x02 Response: byte0: ID
9	Repeat step 2 to 8 with All coupling positions		

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
Wreat D222 @ DD010	Kmax_SCRP_Vrect@DP0.1C	7500	9000	mV	
Vrect_B332 @ DP0.1C	Kmin_SCRP_Vrect@DP0.1C	6000	7500	mV	
Number of Pings Sent @ DP	SCRP_Pings_Sent@DP	10	10	-	
Number of Pongs Received @ DP	SCRP_Pongs_Recieved@DP	10	10	-	

3. Normal Test Mode (hidreport) :- Power + Comms

Description: Transferring power at various loads / charge rates using full closed loop control and measuring power and efficiency. Time to reach fast charge should be minimise to maximise time spent at 10C.

Failure Mode(s) Captured: Time to 10C > then the budget. Closed loop comms not working as intended due to high ASK and FSK packet error rate.

Test Setup and Procedure: DUT needs to be taken to separate discharge station before this test can be run.

Rx battery (Simulator)SOC: 0% (3.4 V)

Steps	Description	Interface	Command	Insight Key Recorder			
		Only to i	initiate Close loop testing				
1	Move to Kmax position, and after active reference						
2	Set battery to 4.1V	Battery Sim					
3	Reset Tx	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x91 91				
4	Clear ASK and FSK counter		hidreportnoplugin -u 0xFF00,0x0036 set 0x20 20				
5	Airplane Mode/BT Enable		hidreportnoplugin -u 0xFF00,0x0036 set 0x92 92 02 00 00 00 byte0: ID (ContextStateID = 0x92) byte 1-4: [u32] Context State (32bit bimap)(ContextState = 0x00000001) Bluetooth On/Off- bit 0 (set if on) AirplaneMode On/Off- bit 1(set if on)				
6	Enable Highest Tx Power		hidreportnoplugin -u 0xFF00,0x0036 set 0x84 84 03 byte0: [u8] ID (ChargeRate = 0x84) byte1: [u8] Level 0 - Off 1 - Low 2 - Medium 3 - High				
7	Driver Ready Mode		hidreportnoplugin -u 0xFF00,0x0036 set 0x93 93 00 00 00 00				



Steps	Description	Interface	Command	Insight Key Recorder
8	Check if TX is in CloseLoop		hidreportnoplugin -u 0xFF00,0x0036 get 0x0a rsp: 0x0A xx xx xx xx (Received LSB First) eg. 0x0A 04 00 00 00 [u8] byte0: ID (PowerStateID = 0x0A) [32] byte1-4: State (0x00000004 = Closed Loop state) 0 - Reset 1 - LppStandby 2 - Lpp 3 - DigitalPing 4 - Closed Loop 5 - CloakStandby 6 - Cloak 7 - ProtectionPwrOff 8 - WaitVddPwrGood 9 - TxError 10 - WaitDriverReady	Close_Loop_respond
		Initialise	e complete, 10C test start	
9	Set battery to 3.47V	Battery Sim		
10	Repeat step 3-8	Tx HID	Reset and start	
11	Monitor "InputVoltage" until it is >5V. This is done by continuously sending pmu sensor command	Rx I2C	pmu sensor Note: pmu sensor cycle is around 50mS	
12	Record time (T1)	Overlay		CL_To_10C_start
13	Monitor "actualChargeCurrent" until it reaches >520mA. This is done by continuously sending pmu sensor command	Rx I2C	pmu sensor Note: pmu sensor cycle is around 50mS	
14	Record time (T2)	Overlay		CL_At_10C_start
15	Calculate Time_to_10C		T2-T1=Time_to_10C	CL_Time_to_10C
16	wait 1 seconds for V _{Rect} to stabilise	N/A		
17	Read back comms info from Tx side	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 get 0x20 (Sent LSB First) rsp: 0x20 xx	CL_FSK_sent@10C CL_ASK_received@10C CL_Valid_ASK_received@10C
18	Clear ASK and FSK counter	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 set 0x20 20	
19	Calculate the overall Packet Error Rate		Packet Error = {(Total FSK Packets) - (Total valid ASK Packets)}/Total FSK Packets	CL_Overall_Packet Error @10C
20	Tx Observable command: Ictx,Vsense, Isense,Vrect,Irect,efficiency Note:VSNS ISNS ICTX are updated every ~150ms	Tx HID	hidreportnoplugin -u 0xFF00,0x0036 get 0x30 (Sent LSB First) rsp: xx	CL_Vsense@10C CL_lsense@10C CL_lctx@10C CL_Vrect_Tx_IBC@10C CL_lrect_Tx_IBC@10C CL_Efficiency_Tx_IBC@10C
21	Rx PMU sensor command: InputVoltage (Vrect), InputCurrent (Irect), ActualChargeCurrent	Rx I2C	pmu sensor 10x average of below Command for Irect: scorpius get irect Command for Vrect: scorpius get vrect	CL_Vrect_B332@10C CL_Irect_B332@10C CL_ICharge_B332@10C
22	Calculate power and efficiency	Overlay	Rx_Output_Power_B332 =Vrect_B332 * Irect_B332 Tx_Input_Power=Vsense * Isense Efficiency =(Rx_Output_Power_B332 / Tx_Input_Power)%	CL_Rx_Output_Power_B332@10C CL_Tx_Input_Power@10C CL_Efficiency_Calculated@10C
23	Monitor charger Irect until it reaches <520mA. This is done by continuously sending pmu sensor command	Rx I2C	pmu sensor Note: pmu sensor cycle is around 50mS	
24	Record time (T3)			CL_At_10C_end
		10C tes	st finished, 3C test start	
25	Monitor "actualChargeCurrent" until it reaches <180mA. This is done by continuously sending pmu sensor command	Rx I2C	pmu sensor Note: pmu sensor cycle is around 50mS	Adding on the 20~30mA error margin during charge current change.
26	Record time (T4)	Overlay		CL_At_3C_start
27	Calculate Time_at_10C and Time_to_3C	Overlay	Time_at_10C = T3-T2 and Time_from_10C_to_3C=T4-T3	CL_Time_at_10C CL_Time_from_10C_to_3C
28	wait 5 seconds for V _{Rect} to stabilise	N/A		



Steps	Description	Interface	Command	Insight Key Recorder
29	Repeat step 17 to 19			CL_FSK_sent @3C CL_ASK_received @3C CL_Valid_ASK_received@3C CL_Overall_Packet Error@3C
30	Repeat step 20 to 22			CL_Vsense@3C CL_Jsense@3C CL_Jctx@3C CL_Vrect_Tx_IBC@3C CL_Jrect_Tx_IBC@3C CL_Efficiency_Tx_IBC@3C CL_Vrect_B332@3C CL_Icet_B332@3C CL_ICharge_B332@3C CL_ICharge_B332@3C CL_Tx_Input_Power_B332@3C CL_Tx_Input_Power@3C CL_Efficiency_Calculated@3C
		3C test	finished, 0.1C test start	
31	Set battery voltage VoC to 4.15V	Battery Sim		
32	Repeat step 3-8	Tx HID	Reset and start	
33	wait 5 seconds for V _{Rect} to stabilise	N/A		
34	Repeat step 17 to 19			CL_FSK_sent @0.1C CL_ASK_received @0.1C CL_Valid_ASK_received@0.1C CL_Overall_Packet Error @0.1C
35	Repeat step 20 to 22			CL_Vsense@0.1C CL_Jsense@0.1C CL_Jctx@0.1C CL_Vrect_Tx_IBC@0.1C CL_Jrect_Tx_IBC@0.1C CL_Efficiency_Tx_IBC@0.1C CL_Vrect_B332@0.1C CL_Jrect_B332@0.1C CL_Jcharge_B332@0.1C CL_Rx_Output_Power_B332@0.1C CL_Tx_Input_Power@0.1C CL_Efficiency_Calculated@0.1C
		0.1 C test finis	hed, move to different position	
36	Move to KNom position and repeat step 2 to 35			
37	Move to KMin position and repeat step 2 to 35			

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes	
Load 0.1C						
	CL KMax Vsense@0.1C	5897	6200			
CL_Vsense @ 0.1C	CL_KNom_Vsense@0.1C	5889	6200	mV		
	CL_KMin_Vsense@0.1C	5889	6200			
	CL_KMax_Isense@0.1C	48	69			
CL_Isense @ 0.1C	CL_KNom_Isense@0.1C	59	69	mA	Tx Observable command	
	CL_KMin_Isense@0.1C	66	76			
	CL_KMax_lctx@0.1C	181	728			
CL_Vctx_IPeak @ 0.1C	CL_KNom_lctx@0.1C	194	785	mA		
	CL_KMin_lctx@0.1C	224	839			
CL_ICharge_B332@0.1C	CL_KMax_lcharge_B332@0.1C CL_KNom_lcharge_B332@0.1C CL_KMin_lcharge_B332@0.1C	0	20	mA	Rx PMU Sensor command Advised from pencil factory	
	CL_KMax_Vrect_Tx_IBC@0.1C CL_KMax_Vrect_B332@0.1C					
CL_Vrect_Tx_IBC@0.1C CL_Vrect_B332 @ 0.1C	CL_KNom_Vrect_Tx_IBC@0.1C CL_KNom_Vrect_B332@0.1C	6370	6630	mV	Tx Observable command for IBC data Rx PMU Sensor command Vrect target = 6.5V±2%	



CLAMAR_CALLERS CLAM	Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes	
CL_MAR_CL_MED_CL							
CL_PER_LIP_EXCENSION							
Company Comp					mA	Tx Observable command for IRC data	
C., Distr. D., Distr.			35	45		Rx PMU Sensor command	
CL. Pk. Output. Prosest. RSSS @ 0.11 CL. When IR. Output. Provest. RSSS@0.11 Pk. Output. Prov						1	
CL_KMM_RC_Odput_Power_BEEZE(01C)		CL_KMax_Rx_Output_Power_B332@0.1C					
CL_Manuscrip CL_M	CL_Rx_Output_Power_B332 @ 0.1C	CL_KNom_Rx_Output_Power_B332@0.1C	222.95	298.35	mW	Vrect_B332 * Irect_B332	
Cl. Mate Pricency Cl.		CL_KMin_Rx_Output_Power_B332@0.1C					
CL_KNow_Energy CL_K			52.65	70.75			
CL_FSK_zemi@01C			50.11	66.35	%		
CL_NSK_received@0.1C		-	45.75	61.60			
CL_Valid_ASK_received@0.1C CL_Kxxx_Valid_ASK_received@0.1C -1 0 -	CL_FSK_sent @0.1C	CL_Kxxx_FSK_sent @0.1C	-	-	-		
CL_Overall_Packet Error @0.1C	CL_ASK_received@0.1C	CL_Kxxx_ASK_received@0.1C	-	-	-		
CL_KMax_Vsersse@3C 5900 6200 mV	CL_Valid_ASK_received@0.1C	CL_Kxxx_Valid_ASK_received@0.1C	-	-	-		
CL_KMax_Vserse@3C 5900 6200 mV	CL_Overall_Packet Error @0.1C	CL_Kxxx_Overall_Packet Error @0.1C	-1	0	-		
CL_Vennee @ 3C CL_KNam_Vennee@3C CL_KNam_Vennee@3C CL_KNam_Sennee@3C RNam_Sennee@3C RNam_Sennee Rna			Loa	d 3C			
CL_KMm_Vsense@3C		CL_KMax_Vsense@3C	5900	6200	mV		
CL_KMax_lsense@3C	CL_Vsense @ 3C	CL_KNom_Vsense@3C	5900	6200			
CL_Isense @ 3C		CL_KMin_Vsense@3C	5900	6411			
CL_KMax_lctx@3C		CL_KMax_Isense@3C	182	192	mA		
CL_Ickx @ 3C CL_KNan_letx@3C 427 710 mA	CL_Isense @ 3C	CL_KNom_Isense@3C	190 2	205			
CL_Icht @ 3C		CL_KMin_Isense@3C	205	220			
CL_KMin_lctx@3C 528 877		CL_KMax_lctx@3C	417	618			
KMax_Vrect_B332@3C KNom_Vrect_B332@3C 7840 8160 mV Fixture Cmd: Vrect Target = 8V ±2%	CL_lctx @ 3C	CL_KNom_lctx@3C	427	710	mA		
Vrect_B332@3C		CL_KMin_lctx@3C	528	877			
KMin_Vrect_B332@3C		KMax_Vrect_B332@3C					
KMax_Irect_B332@3C	Vrect_B332 @ 3C	KNom_Vrect_B332@3C	7840	8160	mV	Fixture Cmd: Vrect Target = 8V ±2%	
		KMin_Vrect_B332@3C					
KMin_Irect_B332@3C		KMax_Irect_B332@3C					
KMax_Rx_Output_Power_B332@3C 914.00 984.50 mW Vrect * Irect	Irect_B332 @ 3C	KNom_Irect_B332@3C	98	128	mA	Fixture Cmd: Irect Target = 113mA +iktara load(~0 to 15mA)	
Rx_Output_Power_B332 @ 3C KNom_Rx_Output_Power_B332@3C 919.65 976.40 mW Vrect * Irect		KMin_Irect_B332@3C					
KMin_Rx_Output_Power_B332@3C 905.50 982.60 KMax_Efficiency@3C 69.06 75.07 Efficiency@3C 65.10 72.00 % Rx_Power / (Vsense * Isense) KMin_Efficiency@3C 59.70 68.20 Number of Packets Sent @ 3C SCRP_Packets_Sent@3C 10 10 - Number of Packets Received @ 3C SCRP_Packets_Recieved@3C 10 10 - Load 10C CL_KMax_Vsense@10C 9000 9400 CL_Vsense @ 10C 09400 10500 mV		KMax_Rx_Output_Power_B332@3C	914.00	984.50			
KMax_Efficiency@3C 69.06 75.07	Rx_Output_Power_B332 @ 3C	KNom_Rx_Output_Power_B332@3C	919.65	976.40	mW	Vrect * Irect	
Efficiency @ 3C		KMin_Rx_Output_Power_B332@3C	905.50	982.60			
KMin_Efficiency@3C 59.70 68.20 Number of Packets Sent @ 3C SCRP_Packets_Sent@3C 10 10 - Number of Packets Received @ 3C SCRP_Packets_Recieved@3C 10 10 - Load 10C CL_KMax_Vsense@10C 9000 9400 CL_KNom_Vsense@10C 9400 10500 mV		KMax_Efficiency@3C	69.06	75.07			
Number of Packets Sent @ 3C SCRP_Packets_Sent@3C 10 10 - Number of Packets Received @ 3C SCRP_Packets_Recieved@3C 10 10 - Load 10C CL_KMax_Vsense@10C 9000 9400 CL_Vsense @ 10C CL_KNom_Vsense@10C 9400 10500 mV	Efficiency @ 3C	KNom_Efficiency@3C	65.10	72.00	%	Rx_Power / (Vsense * Isense)	
Number of Packets Received @ 3C SCRP_Packets_Recieved@3C 10 10 - Load 10C CL_KMax_Vsense@10C 9000 9400 CL_Vsense @ 10C CL_KNom_Vsense@10C 9400 10500 mV		KMin_Efficiency@3C 59.70 68.20					
Load 10C CL_KMax_Vsense@10C 9000 9400 CL_Vsense @ 10C CL_KNom_Vsense@10C 9400 10500	Number of Packets Sent @ 3C	SCRP_Packets_Sent@3C	10	10	-		
CL_KMax_Vsense@10C 9000 9400 CL_Vsense @ 10C CL_KNom_Vsense@10C 9400 10500 mV	Number of Packets Received @ 3C	SCRP_Packets_Recieved@3C	10	10	-		
CL_Vsense @ 10C CL_KNom_Vsense@10C 9400 10500 mV			Load	d 10C			
		CL_KMax_Vsense@10C	9000	9400			
CL_KMin_Vsense@10C 10100 10600	CL_Vsense @ 10C	CL_KNom_Vsense@10C	9400	10500	mV		
		CL_KMin_Vsense@10C	10100	10600			



Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
	CL_KMax_Isense@10C	410	450		
CL_Isense @ 10C	CL_KNom_Isense@10C	400	430	mA	
	CL_KMin_Isense@10C	400	430		
	CL_KMax_lctx@10C	657	1041		
CL_lctx @ 10C	CL_KNom_lctx@10C	732	1345	mA	
	CL_KMin_lctx@10C	887	1575		
	KMax_Vrect_B332@10C				
Vrect_B332 @ 10C	KNom_Vrect_B332@10C	13720	14280	mV	Fixture Cmd: Vrect Target = 14±2%v
	KMin_Vrect_B332@10C				
	KMax_Irect_B332@10C			mA	Fixture Cmd: Irect Target = 200mA± +iktara load(~0 to 15mA)
Irect_B332 @ 10C	KNom_Irect_B332@10C	185	215		
	KMin_Irect_B332@10C				
	KMax_Rx_Output_Power_B332@10C				
Rx_Output_Power_B332 @ 10C	KNom_Rx_Output_Power_B332@10C	2538.20	3070.20	mW	Vrect * Irect
	KMin_Rx_Output_Power_B332@10C				
	KMax_Efficiency@10C	69.25	72.53		
Efficiency @ 10C	KNom_Efficiency@10C	65.13	69.72	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@10C	60.69	66.76		
Number of Packets Sent @ 10C	SCRP_Packets_Sent@10C	10	10	-	
Number of Packets Received @ 10C	SCRP_Packets_Recieved@10C	10	10	-	

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B. Test Procedure in EFI Diags Mode

7. Critical and Frequently Used Commands

7.1. Quiesce Test Mode

After programming the Tx defaults to NominalMode (LPP > Digital Ping > Power negotiation > Closed loop).

The following command needs to be sent to the Tx to enable QuiesceMode whereby certain test commands are then enabled.

A power cycle will mean the unit needs to be re-programmed as the firmware application is run from SRAM.

This is the test mode whereby additional commands for test/validation are active. This command will disable everything except the MCU i.e. Boost, Bridge, LPP switch will be disabled.

Resets into the quiesce mode with the bridge disabled.

smokey ScorpiusHid --run --test "Set" --args "ReportID=0x09, ReportPayload={0x01}"

Note: This command i.e. Quiesce Mode needs to be set once at beginning of testing i.e. from <u>Section 8.1. Load FW</u> or unless unit is reset or power cycled or Nominal Mode has been set. If the unit is power cycled you will need to load fw again. Nominal Mode

7.2. Nominal Mode

This is the normal runtime mode. Here, a subset of commands used for test/validation are deactivated.

smokey ScorpiusHid --run --test "Set" --args "ReportID=0x09, ReportPayload={0x00}"

Resets into the nominal mode where it will start the LPP-> Digital Ping-> Power Negotiation-> Closed loop sequence.

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8. Test Coverage @ Scorpius Char Station

8.1. Load Tx FW & Read Version

Description:-Load Tx FW. Dotara has no NVRAM and therefore will lose all the memory/setting after power cycling or load fw. Dotara will need to load the fw after each power cycling.

Failure Mode(s) Captured:TBD **Test Setup and Procedure**:

Step	Description	Interface	Command / Notes
	his command i.e. Quiesce Mode ne nal Mode has been set. If the unit l		e at beginning of testing i.e. from <u>Section 8.1. Load FW</u> or unless unit is reset or power cycled out to load fw again.
A	Tell Tx to get out of standalone mode.	TX Diags	i2c -w 5 0x39 6 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.
В	Tell Tx to enter Quiesce Mode	TX Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"
1	Set Vin 3.6V. Or Preparation to pull high: PMU_TO_DOTARA_EN_EXT	Fixture	socgpioport 1pin 46output 1 Note: 3.6V ±1% must be met.
2	Tell Tx to get out of standalone mode.	TX Diags	i2c - w 50x396 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.
3	Load Tx FW	TX Diags	Note: Need to send this command every time within 3sec of above command. You cannot enter Load FW without exiting the standalone mode. Path for FW might change. smokey ScorpiusHidruntest "FwLoad"args "PathToFwLoad='nandfs:\\AppleInternal\\Diags\\Scorpius\\J307\\ScorpiusTx-dotara.bin'"
4	Tell Tx to get out of standalone mode.	TX Diags	i2c-w50x396 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.
5	Tell Tx to enter Quiesce Mode	TX Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"
6	Read Status (Version)	TX Diags	smokey ScorpiusHidruntest "Get"args "ReportID=0xBB"

Command to read Tx FW version:

smokey ScorpiusHid --run --test "Get" --args "ReportID=0xBB" Example:-This reads back 4 bytes: 0x01 0x00 0x02 0x05

Main FW Type (byte1&2): 0x0001 Main FW Version (byte3&4): 0x0502

Test Parameter	Insight Keys Recorded	Notes
Tx Fw Version SCRP_Tx_Version		

8.2. Rx FW Version

Ginger SN: diags get mlbsn Eload SN: diags get eloadsn

Versions: get versions ——> application: 2.6.19, this line is the Ginger FW version

B332 Dev Board Command to read Rx FW version:

i2c lock charger

i2c rawwrite charger 0x10 0x00 0x02 0x00 0x00 0x00

i2c rawread charger 04

i2c unlock charger

Read 4 byte packet: x x x x

Revision: DVT V3.0



Last 3 bytes will determine Rx version:

8.3. Initial MTP Sector Check Before all tests.

Description: Make sure FW is in a good state at the Before of the test.

Failure Mode(s) Captured: TBD

Test Setup and Procedure: Refer below

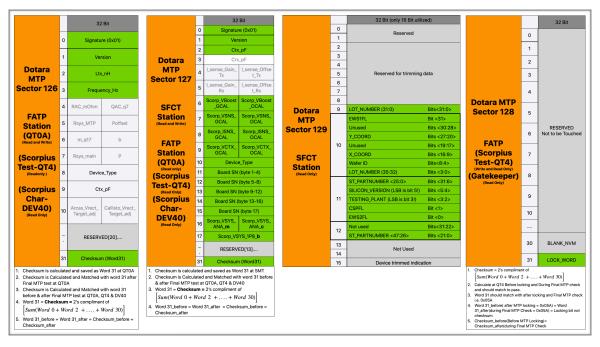


Figure 1: MTP Word Locations

Step	Description	Interface	Command / Notes
			e at beginning of testing i.e. from <u>Section 8.3 MTP Sector Check</u> or unless unit t is power cycled you will need to load fw again.
1	Tell Tx to get out of standalone mode.	TX Diags	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.
2	Tell Tx to enter Quiesce Mode	TX Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"
		Skip the above 2 s	teps if the unit is already in Quiesce Mode
3	Read MTP Sector 127	TX Diags	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=127"
4	Read MTP Sector 126	TX Diags	smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=126"
5	Location of Calibrated values of VBoost, Vsense, Isense, LFOD & CTx into MTP and other values into MTP :- Signature, Version,HWID, MLB SN, Checksum Follow Figure 1 Bellow for Reference	Test Overlay	Sector 127:-Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(CTx); Word 6(VBoost); Word 7(Vsense); Word 8(Isense); Word 9(LFOD); Word 10(HWID); Word 11 - 15(MLB SN - 17 byte), Word 31(Checksum)
6	Location to store Calibrated values of Inductance (Ltx_nH) & frequency_Hz into MTP and also Signature and version.	Test Overlay	Sector 126 :- Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(Ltx_nH); Word 3(frequency_Hz)



Test Parameter	Insight Keys Recorded	Comments/Notes		
	Sector	127		
Check Sum - Sector 127 (Word 31)	SCRP_Check Sum_127_MTP_BEFORE			
Version (Word 1)	SCRP_Version_127_MTP_BEFORE			
Signature (Word 0)	SCRP_Signature_127_MTP_BEFORE			
Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_BEFORE			
CTx MTP (Word 2)	SCRP_CTx_127_MTP_BEFORE	Will need this Values to be compared against MTP Check after test Section 8.7.		
VBoost_Control MTP (Word 6)	SCRP_VBoost_127_MTP_BEFORE			
Vsense MTP (Word 7)	SCRP_VSense_127_MTP_BEFORE			
Isense MTP (Word 8)	SCRP_Isense_127_MTP_BEFORE			
LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_BEFORE			
MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_BEFORE			
	Sector	126		
Check Sum - Sector 126 (Word 31)	SCRP_Check Sum_126_MTP_BEFORE			
Version (Word 1)	SCRP_Version_126_MTP_BEFORE			
Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Will need this Values to be compared against MTP Check after test Section 8.7.		
LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE			
LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE			

8.4. Low Power Ping (LPP)

Description: Check the frequency and inductance for LPP at free air vs nominal position coupling.

Failure Mode(s) Captured: Poorly assembled / manufactured coils

Test Setup and Procedure:

Step	Description	Interface	Command / Notes
1	Connect coils at nominal position	Fixture	
2	Tell Tx to enter Quiesce Mode	Tx Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode.
3	Disable LPP Switch "LPP_5V_EN"	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x01, ReportPayload={0x00}" Payload: (LSB-MSB) —> Byte0: 0 - turn off, 1 - turn on
4	Wait 2s	Fixture	
5	Measure VSNS		Disable LFOD before reading Isense: smokey ScorpiusHidruntest "Set"args "ReportID=0x41, ReportPayload={0x98; 0x36; 0x00; 0x40; 0x80; 0x01; 0x00; 0x00)" Check status of LFOD smokey ScorpiusHidruntest "Set"args "ReportID=0x40, ReportPayload={0x98; 0x34; 0x00; 0x40}" ——> Fixture wait 0.5 sec <—— smokey ScorpiusHidruntest "Get"args "ReportID=0x40" Response —> bits 7 & bit 8 = 0 if Disabled, 1 if enabled Disable ASK_CR before reading Isense: smokey ScorpiusHidruntest "Set"args "ReportID=0x41, ReportPayload={0x58; 0x34; 0x00; 0x00; 0x00; 0x00; 0x00]" Note: Here, a "set" report command is first sent followed by a "get" report to return the requested data. VSense: smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x00; 0x00; 0x8C}" ——> Fixture wait 0.5 sec <—— smokey ScorpiusHidruntest "Get"args "ReportID=0x31" Response —> bytes1-4 = Floating point value from ADC —> VSense_kmxx_MCU Enabled LFOD after Isense reading: smokey ScorpiusHidruntest "Set"args "ReportID=0x41, ReportPayload={0x98; 0x35; 0x00; 0x40; 0x80; 0x01; 0x00; 0x00}" Wait 1 sec after setting back LFOD before doing next test.
6	Enable LPP Switch "LPP_5V_EN"	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x01, ReportPayload={0x01}" Payload: (LSB-MSB) —> Byte0: 0 - turn off, 1 - turn on
7	Wait 1s	Fixture	
8	Repeat Step 5		



Step	Description	Interface	Command / Notes
9	Send 1.4uS LPP pulse	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x05, ReportPayload={0x00; 0x46}" Note: 0x46 gives 70 * 20ns = 1.4uS is the duration of the pulse.
10	Delay 15mS before proceeding	Fixture	
11	Read output parameters of F and L and raw ADC data	TX Diags	To read Frequency, Inductance and Raw ADC data: smokey ScorpiusHidrun —test "Get"args"ReportID=0x05" Response: (Received LSB First, Length should be 23bytes) Byte0: ReportId (should equal 0x05) Byte1: Error code (0x00-> no error) Byte2: Sub-cmd (should be 0x00) bytes3-6: Floating point value of frequency Bytes7-10: Floating point value of inductance Bytes19-22: Buffer address of raw ADC data Bytes23-26: Number of raw ADC data elements (of size uint16_t)
12	Collect raw ADC samples and upload to Insight	Tx Diags & Fixture	Collect Pointer to raw LPP data by sending the following command from bytes19-22 in the above response. Use the above info to read the raw data and upload to insight. Use the command Below to read the raw ADC buffered data smokey ScorpiusHidruntest "Mem16"args "Address= <address>, Length=<number bytes="" of="" read="" to="">" smokey ScorpiusHidruntest "Mem16"args "Address=<buffer address="">, Length=220" The LPP data is 660 bytes. Therefore 3 loops of above should finished reading all the LPP data</buffer></number></address>
13	Repeat steps 2 - 5 x 100 times	Tx Diags & Fixture	Save all of the data as a single log file for each unit and upload to InSight.
14	Calculate Free Air Δ Tx Frequency & Δ Tx Inductance Averaged over 100 repeats vs MTP sector Value	Tx HID & Fixture	Δ Tx Frequency = SCRP_LPP_FREQ_MTP_BEFORE (From Section 8.3) - Kxx_LPP_Frequency_100_avg Δ Tx Inductance = Kxx_LPP_Inductance_100_avg - SCRP_LPP_L_MTP_BEFORE (From Section 8.3)
15	Record parameters as per the table below	Fixture	Apply limits accordingly
16	Repeat steps 2 - 8 at all coupling position	Tx Diags & Fixture	Coupling Position :- KMax, KNom & KMin

Acceptance Criteria:

Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions
	SCRP_KMax_LPP_Frequency	53.89	57.97		Kmax
	KNom_LPP_Frequency	55.95	60.19		Knom
_PP Frequency	SCRP_KMin_LPP_Frequency	57.5	61.88	kHz	Kmin
PP Flequency	KMax_LPP_Frequency_avg	53.89	57.97	KHZ	Kmax
	KNom_LPP_Frequency_avg	55.95	60.19		Knom
	SCRP_SCRP_KMin_LPP_Frequency_avg	57.5	61.88		Kmin
	KMax_LPP_Inductance	21.17	23.66		Kmax
	KNom_LPP_Inductance	19.64	21.94		Knom
PP Inductance	SCRP_KMin_LPP_Inductance	18.56	20.80	μН	Kmin
PP Inductance	KMax_LPP_Inductance_avg	21.17	23.66		Kmax
	SCRP_KNom_LPP_Inductance_avg	19.64	21.94		Knom
	SCRP_KMin_LPP_Inductance_avg	18.56	20.80		Kmin
	KMax_LPP_Frequency_FA_delta	13.26	15.34		
Tx Frequency	SCRP_KNom_LPP_Frequency_FA_delta	10.81	10.81 13.23 kHz		
	SCRP_KMin_LPP_Frequency_FA_delta	9.13	11.55		All
	KMax_LPP_Inductance_FA_delta	7.07	9.12		
Tx Inductance	KNom_LPP_Inductance_FA_delta	5.46	7.32	μН	
	SCRP_SCRP_KMin_LPP_Inductance_FA_delta	4.44	6.09		
PP Frequency STD	Kxxx_LPP_Frequency_STDEV	-	0.4	-	All
PP Inductance STD	Kxxx_LPP_inductance_STDEV	-	0.4	-	All
PP_repeatability		100	100	-	All



8.5. Digital Ping Level Tests

Description: This test required ginger/B332 dev board, both Tx and Rx coil. Test digital ping level (6V1boost and 100deg bridge phase) at 0.1C charge rate at various positions and Vrect and Ping Pong Tests. Ping Pong test is performed to check Inband comms by sending a train of bits as ASK (ginger board/B332 Dev Board).

Failure Mode(s) Captured:

- 1. Vrect: Ginger/B332 reach UVP or OVP at the digital ping level
- 2. Ping Pong:-Test Dotara's Internal ASK/FSK Communication.

Test Setup and Procedure:

Order of load ramping as follows:

- Set VBOOST to 6.1V
- Adjust bridge phase from 100 degrees
- Set loading to 40mA ballast (No Eload i.e. turn Eload off/Set Eload to 0A)

Step	Description	Interface	Command		
	1		For DP @ 0.1C		
1	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0xF4; 0x01}" Payload: ——> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)		
2	Set the Bridge phase 100deg	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x10; 0x27; 0x50; 0x46}" Eg 0x2710: 10000cdeg = 100deg phase		
3	Command for following variables: Rx:- Vrect	Rx I2C	Vrect:- scorpius get vrect		
4	Tell Rx to go into static mode	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 09 02 01 AE Ginger command: set mode none Ginger command: set mode rx Ginger command: ikt write 0xF0000B80 0xAE010209 Read one byte: Should be 0x60 B332 DevBoard: i2c rawwrite charger 0x0f 0x00 0x2E 0x09 0x01 0x01//set Aculeus to static closed loop mode		
5	Choose Comm1	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 01 00 05 AD Ginger command: ikt write 0x0xF0000B80 0xAD050001 B332 DevBoard: i2c rawwrite charger 0x0F 0x00 0x2d 0x01 0x00 0x05 //Select Comm cap1 - For IpadTx		
6	Tell Tx to initiate ping pong with the Rx i.e. 10 packets, 100ms packet delay	Tx Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x02, ReportPayload={0x0A; 0x00; 0x64; 0x00}" Payload:——> byte0-1: Number of packets to send: 10		
7	Wait 3 second for RX to send packets before reading buffer	Fixture	Wait 3 second		
8	Read back data that was captured from the Tx.	Tx Diags	smokey ScorpiusHidruntest "Get"args "ReportID=0x02" Response: byte0: ID		
9	Repeat step 2 to 8 with All coupling positions				

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
March EVOT O DD040	Kmax_SCRP_Vrect@DP0.1C	7500	8500	mV	
Vrect_FXST @ DP0.1C	Kmin_SCRP_Vrect@DP0.1C	6500	7400	mV	
Number of Pings Sent @ DP	SCRP_Pings_Sent@DP	10	10	-	
Number of Pongs Received @ DP	SCRP_Pongs_Recieved@DP	10	10	-	



8.6. Power, Efficiency & Ping Pong Tests

Description: This test required ginger/B332 dev board, both Tx and Rx coil. Transferring power at various loads / charge rates (0.1C, 3C, 10C) at various positions and measuring power and efficiency and Ping Pong Tests. Ping Pong test is performed to check In-band comms by sending a train of bits as ASK (ginger board/B332 Dev Board).

Failure Mode(s) Captured:

- 1. Power & efficiency:-Unit is not able to transfer required power at different load conditions at required efficiency
- 2. Ping Pong:-Test Dotara's Internal ASK/FSK Communication.

Test Setup and Procedure:

Order of load ramping as follows:

- Adjust bridge phase from 0 180 degrees to reach target Vrect at desired load.
- If target Vrect still cannot be achieved with a phase shift of 180 degrees?
- Start increasing VBoost.
- VBoost should only be adjusted when phase = 180 degrees.
- To reach the desired Vrect start ramping the boost voltage.
- To reach the 10C load step the load with 50mA to avoid OVP. (ramp speed <=500mV/mS)

Charge Rate	0.1C @ 6.5V Vrect	3C @ 8V Vrect	10C @ 14V Vrect
Loading	40mA ballast	~0.9W	3W
	No Eload i.e. turn Eload off/Set Eload to 0A	Set Eload to~112.5mA	Set Eload to ~214mA

Step	Description	Interface	Command
Set load a	nd coupling position	Fixture	Repeat all below tests for the following conditions Loads @ all Couplings: 0.1C; 3C & 10C
			Power & Efficiency Testing
			For 0.1C & 3C
1	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0xF4; 0x01}" Payload:> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)
2	Set the Bridge phase to meet the load condition (Set Bridge phase to 0-180)	Tx Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x50; 0x46; 0x50; 0x46}" Eg 0x4650 : 18000cdeg = 180deg phase
	<u> </u>		For 10C
1	Set the Full phase to meet the load condition (Set Bridge phase to 180)	Tx Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x50; 0x46; 0x50; 0x46}" Eg 0x4650: 18000cdeg = 180deg phase
2	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0xF4; 0x01}" Payload: ——> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)
3	Command for following variables: Vsense, Isense, LFOD (VCTx) Note: Disable LFOD before taking Vsense & Isense Reading and Enable LFOD back before taking LFOD(VCTx) reading.	TX Diags	Disable LFOD before reading Isense: smokey ScorpiusHidruntest "Set"args "ReportID=0x41, ReportPayload={0x98; 0x36; 0x00; 0x40; 0x80; 0x01; 0x00; 0



Step	Description	Interface	Command					
4	Measure Dotara (U6200) Temp at all Load conditions	Tx Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x08; 0x00; 0x8C}" < Trigger reading of Temp1 (channel 8) smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x09; 0x00; 0x8C}" <trigger "get"args="" "reportid='0x31"</td' (channel="" 9)="" of="" reading="" scorpiushidruntest="" smokey="" temp2=""></trigger>					
			Ping Pong Testing					
5	Tell Rx to go into static mode	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 09 02 01 AE Ginger command: set mode none Ginger command: set mode rx Ginger command: ikt write 0xF0000B80 0xAE010209 Read one byte: Should be 0x60 B332 DevBoard: i2c rawwrite charger 0x0f 0x00 0x2E 0x09 0x01 0x01 //set Aculeus to static closed loop mode					
6	Choose Comm1	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 01 00 05 AD Ginger command: ikt write 0x0xF0000B80 0xAD050001 B332 DevBoard: i2c rawwrite charger 0x0F 0x00 0x2d 0x01 0x00 0x05 //Select Comm cap1 - For IpadTx					
7	Tell Tx to initiate ping pong with the Rx i.e. 10 packets, 100ms packet delay	Tx Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x02, ReportPayload={0x0A; 0x00; 0x64; 0x00}" Payload:—> byte0-1: Number of packets to send: 10 byte2-3: Delay between packets: 100ms					
8	Wait 1 second for RX to send packets before reading buffer	Fixture	Wait 1 second					
9	Read back data that was captured from the Tx.	Tx Diags	smokey ScorpiusHidruntest "Get"args "ReportID=0x02" Response: byte0: ID (PingPongID = 0x02) byte1: Status (eg. 0x00 = complete) [0 = Complete; 1 = In-Progress] byte2-3: Pings Sent (eg. 0x000A = 10 pings sent) byte4-5: Pongs Received (eg. 0x000A = 10 pongs received) byte6: Last error (e.g. 0x00 = no errors) Note:- If byte1:Status is in process then repeat the step					
10	Repeat step 1 to 9 with All loading and coupling positions							

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
		Load 0	.1C		
	KMax_Vsense@0.1C	5897	6200		
/sense @ 0.1C	KNom_Vsense@0.1C	5889	6200	mV	
	KMin_Vsense@0.1C	5889	6200		
	KMax_Isense@0.1C	70.46	80.56		
sense @ 0.1C	KNom_Isense@0.1C	75.38	85.98	mA	
	KMin_Isense@0.1C	80.66	93.19		
	KMax_VCtx_lctxPeakFactory@0.1C	181	728		
Vctx_IPeak @ 0.1C	KNom_VCtx_lctxPeakFactory@0.1C	194	785	mA	
	KMin_VCtx_lctxPeakFactory@0.1C	224	839		
	KMax_Vrect_FXST@0.1C	6346	6670	mV	
/rect_FXST @ 0.1C	KNom_Vrect_FXST@0.1C	6367	6661		Fixture Cmd: Vrect Target = 6.5V ±2% Use Filtered Vrect Value from 'lkt Adc' command
	KMin_Vrect_FXST@0.1C	6391	6638		
	KMax_Irect_FXST@0.1C				
rect_FXST @ 0.1C	KNom_Irect_FXST@0.1C	40	46	mA	Iktara ballast load = 40mA. No fixture load required.
	KMin_Irect_FXST@0.1C				
	KMax_Rx_Loading_Power@0.1C	241.00	318.20		
Rx_Loading_Power @ 0.1C	KNom_Rx_Loading_Power@0.1C	247.20	317.20	mW	Vrect * Irect
	KMin_Rx_Loading_Power@0.1C	240.00	320.50		
	KMax_Efficiency@0.1C	52.65	70.75		
Efficiency @ 0.1C	KNom_Efficiency@0.1C	50.11	66.35	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@0.1C	45.75	61.60		
Number of Pings Sent @ 0.1C	SCRP_Pings_Sent@0.1C	10	10	-	



Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
Number of Pongs Received @ 0.1C	SCRP_Pongs_Recieved@0.1C	10	10	-	
Dotara Surface Temperature @ 0.1C	Kxxx_Temp1_MCU@0.1C Kxxx_Temp2_MCU@0.1C	20	61	℃	Based on J307 P1 data
	'	Load 3	3C		
	KMax_Vsense@3C	5900	6200		
Vsense @ 3C	KNom_Vsense@3C	5900	6200	mV	
	KMin_Vsense@3C	5900	6411		
	KMax_Isense@3C	212	225.4		
Isense @ 3C	KNom_Isense@3C	212	241.42	mA	
	KMin_Isense@3C	212	250.28		
	KMax_VCtx_lctxPeakFactory@3C	417	618		
Vctx_IPeak_ @ 3C	KNom_VCtx_IctxPeakFactory@3C	427	710	mA	
	KMin_VCtx_lctxPeakFactory@3C	528	877		
	KMax_Vrect_FXST@3C	7957	8105		
Vrect_FXST @ 3C	KNom_Vrect_FXST@3C	7879	8200	mV	Fixture Cmd: Vrect Target = 8V ±2%
	KMin_Vrect_FXST@3C	7770	8232		
	KMax_Irect_FXST@3C	114	122.25		Fixture Cmd: Irect Target = 113mA +iktara load(~0 to 15mA)
lrect_FXST @ 3C	KNom_Irect_FXST@3C	114.8	121.2	mA	
	KMin_Irect_FXST@3C	114.8	121.2		
Rx_Loading_Power @ 3C	KMax_Rx_Loading_Power@3C	914.00	984.50		
	KNom_Rx_Loading_Power@3C	919.65	976.40	mW	Vrect * Irect
	KMin_Rx_Loading_Power@3C	905.50	982.60		
	KMax_Efficiency@3C	69.06	75.07		
Efficiency @ 3C	KNom_Efficiency@3C	65.10	72.00	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@3C	59.70	68.20		
Number of Packets Sent @ 3C	SCRP_Packets_Sent@3C	10	10	-	
Number of Packets Received @ 3C	SCRP_Packets_Recieved@3C	10	10	-	
Dotara Surface Temperature @ 3C	Kxxx_Temp1_MCU@3C Kxxx_Temp2_MCU@3C	20	61	℃	Based on J307 P1 data
		Load 1	0C	•	
	KMax_Vsense@10C	9217	9903		
Vsense @ 10C	KNom_Vsense@10C	9685	10542	mV	
	KMin_Vsense@10C	10165	11295		
	KMax_Isense@10C	447.29	462.45		
Isense @ 10C	KNom_Isense@10C	443.2	460.02	mA	
	KMin_Isense@10C	439.9	461.55		
	KMax_VCtx_lctxPeakFactory@10C	657	1041		
Vctx_IPeak_ @ 10C	KNom_VCtx_lctxPeakFactory@10C	732	1345	mA	
	KMin_VCtx_lctxPeakFactory@10C	887	1575		
	KMax_Vrect_FXST@10C	13436	14587		
Vrect_FXST @ 10C	KNom_Vrect_FXST@10C	13503	14471	mV	Fixture Cmd: Vrect Target = 14v
	KMin_Vrect_FXST@10C	13619	14380		
	KMax_Irect_FXST@10C	218.48	221.62		Fixture Cmd: Irect Target = 214mA
lrect_FXST @ 10C	KNom_Irect_FXST@10C	217.56	222.72	mA	
	KMin_Irect_FXST@10C	217.28	223.08		
	KMax_Rx_Loading_Power@10C	2935.50	3232.77		Vrect * Irect



Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
Rx_Loading_Power @ 10C	KNom_Rx_Loading_Power@10C	2969.00	3190.00	mW	
	KMin_Rx_Loading_Power@10C	2986.00	3178.00		
	KMax_Efficiency@10C	69.25	72.53		
Efficiency @ 10C	KNom_Efficiency@10C	65.13	69.72	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@10C	60.69	66.76		
Number of Packets Sent @ 10C	SCRP_Packets_Sent@10C	10	10	-	
Number of Packets Received @ 10C	SCRP_Packets_Recieved@10C	10	10	-	
Dotara Surface Temperature @ 10C	Kxxx_Temp1_MCU@10C Kxxx_Temp2_MCU@10C	20	61	°C	Based on J307 P1 data

8.7. Final MTP Sector Check after all tests.

Description: Make sure FW is in a good state at the end of the test.

Failure Mode(s) Captured: TBD

Test Setup and Procedure: Refer below

Step	Description	Interface	Command / Notes						
	Pull Low test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L" to reset Scorpius	Tx Diags	socgpioport 1pin 46output 0						
1	Wait 500ms	Fixture							
	Pull High test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L "	Tx Diags	socgpioport 1pin 46output 1						
2	Wait 1s	Fixture							
3	Preparation	Tx Diags	socgpioport 1pin 46output 1						
4	Tell Tx to get out of standalone mode.	Tx Diags	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.						
5	Load Tx FW	Tx Diags	Note: Need to send this command every time within 3sec of above command. You cannot enter Load FW without exiting the standalone mode. smokey ScorpiusHidruntest "FwLoad"args "PathToFwLoad='nandfs:\\AppleInternal\\Diags\\Scorpius\\J307\\ScorpiusTx-dotara.bin'"						
6	Wait 1s	Fixture	Scorpius FW will take less than 1 second to boot						
7	Tell Tx to get out of standalone mode.	Tx Diags	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.						
8	Tell Tx to enter Quiesce Mode	Tx Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"						
8	Read MTP Sector 127	Tx Diags	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=127"						
9	Read MTP Sector 126	Tx Diags	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=126"						
	Pull Low test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L" to reset Scorpius	Tx Diags	socgpioport 1pin 46output 0						
10	Wait 500ms	Fixture							
	Pull High test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L "	Tx Diags	socgpioport 1pin 46output 1						



Acceptance:

Test Parameter	Insight Keys Recorded	Comments/Notes				
Sector 127						
Check Sum - Sector 127 (Word 31)	SCRP_Check Sum_127_MTP_AFTER					
Version (Word 1)	SCRP_Version_127_MTP_AFTER	Pass if this values match with MTP check before test i.e. Section 8.3				
Signature (Word 0)	SCRP_Signature_127_MTP_AFTER					
Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_AFTER					
CTx MTP (Word 2)	SCRP_CTx_127_MTP_AFTER					
VBoost_Control MTP (Word 6)	SCRP_VBoost_127_MTP_AFTER					
Vsense MTP (Word 7)	SCRP_VSense_127_MTP_AFTER					
Isense MTP (Word 8)	SCRP_Isense_127_MTP_AFTER					
LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_AFTER					
MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_AFTER					
Sector 126						
Check Sum - Sector 126 (Word 31)	SCRP_Check Sum_126_MTP_BEFORE					
Version (Word 1)	SCRP_Version_126_MTP_BEFORE					
Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Pass if this values match with MTP check before test i.e. Section 8.3				
LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE					
LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE					



C. Feature DRI Comments for Changes to this Document

Feature	DRI	Description/Comments/Reason for Change	Date	Approved and released in Version:
Power, Efficiency & Comms	Bhushan	Replaced Close Loop with Open Loop and Comms with Pingpong as P0 does not support Close Loop.	2 September 2019	
Magnetic - Coil fixture specs	Bhushan/Jin	Updated Coil fixture specification for coupling measurements value to include nominal values + Tolerance limits	14 September 2019	
Power Transfer	Bhushan	Swaped the Sequence of sense enable & Full Bridge to avoid loading from LPP sense.	17 September 2019	
General	Bhushan/Mikhal/Jin/ Bernard/Frank	Updated the test limits for all the test parameters based on GBD and Factory data distribution.	20 September 2019	
LPP/Power Transfer	Bhushan	Corrected the LPP and Power Transfer Limits	25 September 2019	
		11/5 KBha: Ensure all limits Vctx, Vboost, Isense, Vrect and Irect are tailored based on actual Rx QLC for station. Current limits are based on many Rx QLC corners which will result in missed learnings and CPx >> 2.		
MTP	Bhushan/Samira	Update locations of all the word calibrated/Used from MTP.	26 November 2019	Samira/P1_V1.5
Comms	Bhushan/Mikhal	Added Digital ping test at 0.1C	5 December 2019	Mikhal/P1_V1.6
LPP	Bhushan	Corrected calculation for LLP delta values	18 December 2019	Bhushan/P1_V1.8
Power Transfer	Mikhal	Minimum boost requirement has changed from 6000mV to 6100mV.	21 February 2020	Mikhal/Bhushan/ P1_V2.0
Dotara	Bhushan	Added Dotara Temperature measurement		Bhushan/Rex/Nan/ P1_V2.1
LPP & VCTX	Bhushan	Updated command and response format of LPP and VCTx respectively	3 April 2020	
Power Transfer	Bhushan/Jin	Updated procedure to disable LFOD during Vsense & Isense measurement		
Digital Ping	Bhushan/Mikhal	Updated Vrect Limit for digital ping	11 May 2020	Bhushan/Mikhal/ EVT_V2.2
Power Transfer	Bhushan	Limits update for Vsense/Isense @ 01.C &3C and Lowerd temp LL to 17°C		Bhushan/Daniel/ Samira/EVT_V2.3
iOS	Bhushan/ Scorpius FW team	Switch form EFI Diags to iOS Non UI mode testing using B332 dev Board. Moving fro Open Loop to CloseLoop for Power flow only LPP & Digital Ping are still in Open Loop Mode.	3 June 2020	
iOS	Bhushan/Fw Team/ Rex	Updated procedure to use data streaming tool. And some data limits.	22 July 2020	Bhushan/Fw team/ Mikhal/EVT_V2.4
iOS - Power Transfer	Bhushan/Aijun	Added Airplane mode command before data streaming to avoid unit doing LPP after DP and not able to go into Power Transfer Updated Isense limit @ 0.1C Updated Battery VoC setting for 10C & 0.1C	31 July 2020	Bhushan/Aijun/ EVT_V2.5
iOS - LPP	Bhushan	Updated procedure for Vsense measurement before LPP		
iOS - Power Transfer	Bhushan/Jin	Updated limit for power flow	13 August 2020	Bhushan/Jin/ DVT_V3.0