

Factory Scorpius Char Test Plan for J307

Module: Scorpius

Station: Scorpius Char (DEV40)

Build:P1B

Release Date: 3 April 2020

This Document Covers the Following Products: J307

Revision: P1B_V2.1

<rd><rdar://problem/51782237> J307 Scorpius factory ERS

<rd><rdar://problem/60027625> J3xx&J5xx Scorpius ERS - Foxconn

[Note: Anything in brackets is expected to be updated / deleted for the official document]



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1. Revision

Build Type	Version	Date	Notes	Author					
	Please refer to last section of this document for Details/Comments on change to this document								
	1.0	2 September 2019	Initial release for J307 P0 Build.	Bhushan Koli					
	1.1	14 September 2019	Updated coil fixture specifications and Power flow Efficiency test for setup and Rx commands	Bhushan Koli					
PO	1.2	17 September 2019	Updated Power Efficiency section to swap the sequence of Enable Boost and Full Bridge Enable.	Bhushan Koli					
	1.3	20 September 2019	Updated the test limits for all parameters.	Bhushan Koli					
	1.4	26 September 2019	Correted LPP & Power efficiency Limits	Bhushan Koli					
	1.5	26 November 2019	Updated Location of words in MTP and few commands	Bhushan Koli					
	1.6	5 December 2019	Added Digital Ping test at 0.1C loading condition	Bhushan Koli/Mikhal					
P1	1.7	16 December 2019	Updated MTP Read Section and limits	Bhushan Koli/Selestino					
	1.8	18 December 2019	Updated Calculation in LLP section	Bhushan Koli					
	1.9	14 January 2020	Updated limits based on Factory data	Bhushan Koli					
	2.0	21 February 2020	Updated Minimum Vboost requirement from 6V to 6.1V	Bhushan Koli/Mikhal					
P1B	2.1	3 April 2020	Added Dotara Temperature measurement Updated command and response format of LPP and VCTx respectively Updated procedure to disable LFOD during Vsense & Isense measurement	Bhushan Koli/Jin					



2. Purpose

This document describes the FATP Scorpius Char test plan for the J307 inductive charging Tx module for P0.

3. Scope

The scope of this document is the Scorpius only module of the J307 products. It covers FATP tests of the following high level features:

Test	Scorpius Test
LPP ping and delta calculation	~
Power Flow & Efficiency	~
Comms - PingPong	~

4. References

<rdar://problem/47434171> J4xx Scorpius factory ERS

< rdar://problem/48910417 > Dotara Data-sheet

< rdar://problem/48964978 > Dotara Block initializations

<rd>rdar://problem/49391712> J307 FW specifications</rd>

<<u>rdar://problem/54853341</u>> Radar for Scorpius Factory FW releases

J307 Schematic

5. Glossary & Definitions

Acronym	Term	Description	
AMPL	Amplitude	-	
ASK	Amplitude shift keying	-	
Ballast	Ballast Load	Internal load within Aculeus/Iktara that maintains a constant current load.	
CAL	Calibratied	These are after calibration values.	
COMM's	Communications	Referring to ASK and FSK communications	
CPLG	Coupling	-	
СТХ	-	Series resonant capacitance.	
DC	Duty Cycle	-	
DSBL	Disable	-	
ENBL	Enable	-	
FOD	Foreign Object Detection	Detection mechanism for metallic objects near the inductive power link	
FREQ	Frequency	-	
FSK	Frequency shift keying	-	
FXST	Fixture Setup	-	
Kmax	-	Maximum Coupling Coefficient	
Kmin	-	Minimum Coupling Coefficient	
LPP	Low Power Ping	Object/Rx detection system	
MPE	Maximum Permissible Exposure	Protection scheme to limit the maximum leakage H-field when Scorpius is charging	
Rx	Receiver	Wireless Power Receiver. Also referred to as PRx	
SCRP	Scorpius	Reference for searching Scorpius Module related Data in Insight.	
Tx	Transmitter	Wireless Power Transmitter. Also referred to as PTx(J307 MLB)	
VCTX	-	Voltage across Tx coil	
VBoost	-	Voltage across Boost output	
VRect	-	Voltage across Rx Rectifier	

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6. Critical and Frequently Used Commands

6.1. Quiesce Test Mode

After programming the Tx defaults to NominalMode (LPP > Digital Ping > Power negotiation > Closed loop).

The following command needs to be sent to the Tx to enable QuiesceMode whereby certain test commands are then enabled.

A power cycle will mean the unit needs to be re-programmed as the firmware application is run from SRAM.

This is the test mode whereby additional commands for test/validation are active. This command will disable everything except the MCU i.e. Boost, Bridge, LPP switch will be disabled.

Resets into the guiesce mode with the bridge disabled.

smokey ScorpiusHid --run --test "Set" --args "ReportID=0x09, ReportPayload={0x01}"

Note: This command i.e. Quiesce Mode needs to be set once at beginning of testing i.e. from <u>Section 8.1. Load FW</u> or unless unit is reset or power cycled or Nominal Mode has been set. **If the unit is power cycled you will need to load fw again.** Nominal Mode

6.2. Nominal Mode

This is the normal runtime mode. Here, a subset of commands used for test/validation are deactivated.

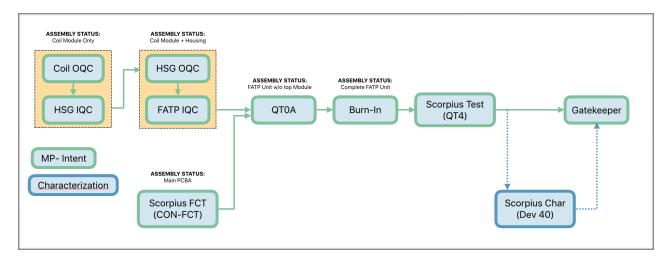
smokey ScorpiusHid --run --test "Set" --args "ReportID=0x09, ReportPayload={0x00}"

Resets into the nominal mode where it will start the LPP-> Digital Ping-> Power Negotiation-> Closed loop sequence.



7. Overview

The block diagram below shows the overall end-end test coverage for the inductive Scorpius module. This document covers Scorpius Char Station.



7.1. Summary of Test Coverage

	Kmax	Knom	Kmin	
LPP	no load	no load	no load	
Open Loop + Ping Pong	0.1C, 3C, 10C	0.1C, 3C, 10C	0.1C, 3C, 10C	

7.2. Fixture Coupling specs

Throughout this document various tests will have different limits depending on the offset position i.e. coupling. Ensure close attention is paid to the tables shown for the different coupling positions, loads and limits.

All = all possible positions (MaxK, NomK, MinK)

InSight Keys Recorded	Position (mm)	K Spec	Measured Results (averaged after 5 readings)	
KMax	0, 0.83, 0	0.656 - 0.672 (0.664±0.008)		
KNom	D1.1, 0.88, L1.1	0.644	Limits investigation on going, limits to be used need to be same as IQC_coupling station. FYI only. To be	
KMin	D1.5, 0.93, L1.5	0.490 - 0.531 (0.516±0.015)	updated.	

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8. Test Coverage @ Scorpius Char Station

8.1. Load Tx FW & Read Version

Description:-Load Tx FW. Dotara has no NVRAM and therefore will lose all the memory/setting after power cycling or load fw. Dotara will need to load the fw after each power cycling.

Failure Mode(s) Captured:TBD **Test Setup and Procedure**:

Step	Description	Interface	Command / Notes				
	Note: This command i.e. Quiesce Mode needs to be set once at beginning of testing i.e. from <u>Section 8.1. Load FW</u> or unless unit is reset or power cycled or Nominal Mode has been set. If the unit is power cycled you will need to load fw again.						
A	Tell Tx to get out of standalone mode.	i2c - w 5 0x39 6 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.					
Note: Need to send the below command after every 2nd time of the above command within minimum or no delay as possible of above command. You cannot enter Quiesce mode with standalone mode.		Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"					
1	Set Vin 3.6V. Or Preparation to pull high: PMU_TO_DOTARA_EN_EXT	Fixture	socgpioport 1pin 46output 1 Note: 3.6V ±1% must be met.				
2	Tell Tx to get out of standalone mode.	TX HID (Diags)	i 2c -w 5 0x39 6 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.				
3	Load Tx FW	Tx HID	Note: Need to send this command every time within 3sec of above command. You cannot enter Load FW without exiting the standalone mode. Path for FW might change. smokey ScorpiusHidruntest "FwLoad"args "PathToFwLoad='nandfs:\\AppleInternal\\Diags\\Scorpius\\J307\\ScorpiusTx-dotara.bin'"				
4	Tell Tx to get out of standalone mode.	TX HID (Diags)	12 C -w 5 0x39 6 Note:-Send this command 2x times with 1s delay. There may be I2C error reported with this command, but can be ignored.				
5	Tell Tx to enter Quiesce Mode	TX HID	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"				
6	Read Status (Version)	Tx HID	smokey ScorpiusHidruntest "Get"args "ReportID=0xBB"				

Command to read Tx FW version:

smokey ScorpiusHid --run --test "Get" --args "ReportID=0xBB" Example:-This reads back 4 bytes: 0x01 0x00 0x02 0x05

Main FW Type (byte1&2): 0x0001 Main FW Version (byte3&4): 0x0502

Test Parameter	Insight Keys Recorded	Notes
Tx Fw Version	SCRP_Tx_Version	

8.2. Rx FW Version

Ginger SN: diags get mlbsn Eload SN: diags get eloadsn

Versions: get versions ——> application: 2.6.19, this line is the Ginger FW version

B332 Dev Board Command to read Rx FW version:

i2c lock charger

i2c rawwrite charger 0x10 0x00 0x02 0x00 0x00 0x00

i2c rawread charger 04i2c unlock charger

Read 4 byte packet: x x x x

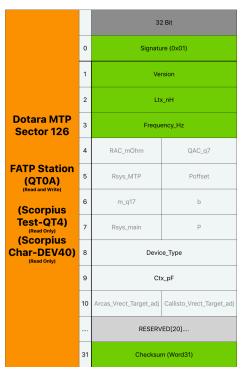
Last 3 bytes will determine Rx version:

8.3. Initial MTP Sector Check Before Tests.

Description: Make sure FW is in a good state at the Before of the test. [TBD]

Failure Mode(s) Captured: TBD

Test Setup and Procedure: Refer below



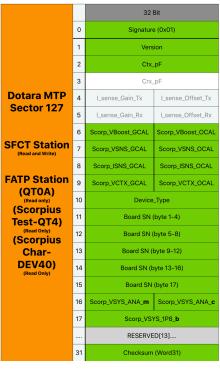




Figure 1: MTP Word Locations

Step	Description	Interface	Command / Notes			
			ce at beginning of testing i.e. from <u>Section 8.3 MTP Sector Check</u> or unless the unit is power cycled you will need to load fw again.			
1	Tell Tx to get out of standalone mode.	TX HID (Diags)	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.			
2	Tell Tx to enter Quiesce Mode	TX HID	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"			
		Skip the above 2 st	teps if the unit is already in Quiesce Mode			
3	Read MTP Sector 127	Tx HID	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=127"			
4	Read MTP Sector 126	Tx HID	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=126"			
5	Location of Calibrated values of VBoost, Vsense, Isense, LFOD & CTx into MTP and other values into MTP:- Signature, Version,HWID, MLB SN, Checksum Follow Figure 1 Bellow for Reference	Test Overlay	Sector 127 :-Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(CTx); Word 6(VBoost); Word 7(Vsense); Word 8(Isense); Word 9(LFOD); Word 10(HWID); Word 11 - 15(MLB SN - 17 byte), Word 31(Checksum)			
6	Location to store Calibrated values of Inductance (Ltx_nH) & frequency_Hz into MTP and also Signature and version.	Test Overlay	Sector 126 :- Word 0(Signature = 0x01); Word 1(Version = 0x02); Word 2(Ltx_nH); Word 3(frequency_Hz)			



Test Parameter	Insight Keys Recorded	Comments/Notes			
	Sector 1	27			
Check Sum - Sector 127 (Word 31)	SCRP_Check Sum_127_MTP_BEFORE				
Version (Word 1)	SCRP_Version_127_MTP_BEFORE				
Signature (Word 0)	SCRP_Signature_127_MTP_BEFORE				
Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_BEFORE				
CTx MTP (Word 2)	SCRP_CTx_127_MTP_BEFORE	Will need this Values to be compared against MTP Check after test Section 8.7 .			
VBoost_Control MTP (Word 6)	SCRP_VBoost_127_MTP_BEFORE				
Vsense MTP (Word 7)	SCRP_VSense_127_MTP_BEFORE				
Isense MTP (Word 8)	SCRP_Isense_127_MTP_BEFORE				
LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_BEFORE				
MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_BEFORE				
	Sector 1	26			
Check Sum - Sector 126 (Word 31)	SCRP_Check Sum_126_MTP_BEFORE				
Version (Word 1)	SCRP_Version_126_MTP_BEFORE				
Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Will need this Values to be compared against MTP Check after test Section 8.7.			
LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE				
LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE				

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8.4. Low Power Ping (LPP)

Description: Check the frequency and inductance for LPP at free air vs nominal position coupling. **Failure Mode(s) Captured**: Poorly assembled / manufactured coils **Test Setup and Procedure**:

Step	Description	Interface	Command / Notes		
1	Connect coils at nominal position	Fixture			
2	Send 1.4uS LPP pulse	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x05, ReportPayload={0x00; 0x46}" Note: 0x46 gives 70 * 20ns = 1.4uS is the duration of the pulse.		
3	Delay 15mS before proceeding	Fixture			
4	Read output parameters of F and L and raw ADC data	Tx HID	To read Frequency, Inductance and Raw ADC data: smokey ScorpiusHidruntest"Get"args"ReportID=0x05" Response: (Received LSB First, Length should be 23bytes) Byte0: ReportId (should equal 0x05) Byte1: Error code (0x00-> no error) Byte2: Sub-cmd (should be 0x00) bytes3-6: Floating point value of frequency Bytes7-10: Floating point value of inductance Bytes19-22: Buffer address of raw ADC data Bytes23-26: Number of raw ADC data elements (of size uint16_t)		
5	response.Use the above info to read the raw data and upload to insight. Use the command Below to read the raw ADC buffered data Tx HID & Fixture Tx HID & Fixture		Use the command Below to read the raw ADC buffered data smokey ScorpiusHidruntest "Mem16"args "Address= <address>, Length=<number bytes="" of="" read="" to="">"</number></address>		
6	Repeat steps 2 - 5 x 100 times	Fixture & Tx HID	Save all of the data as a single log file for each unit and upload to InSight.		
7	Calculate Free Air ∆ Tx Frequency & ∆ Tx Inductance Averaged over 100 repeats vs MTP sector Value	Tx HID & Fixture	Δ Tx Frequency = SCRP_LPP_FREQ_MTP_BEFORE (From Section 8.3) - Kxx_LPP_Frequency_100_avg Δ Tx Inductance = Kxx_LPP_Inductance_100_avg - SCRP_LPP_L_MTP_BEFORE (From Section 8.3)		
8	Record parameters as per the table below	Fixture	Apply limits accordingly		
9	Repeat steps 2 - 8 at all coupling position	Fixture & Tx HID	Coupling Position :- KMax, KNom & KMin		

Physical Parameter	InSight Keys Recorded	LL	UL	Unit	Offset Positions
	KMax_LPP_Frequency	53.89	57.97		Kmax
	KNom_LPP_Frequency	55.95	60.19		Knom
LPP Frequency	KMin_LPP_Frequency	57.5	61.88	kHz	Kmin
LPP Frequency	KMax_LPP_Frequency_avg	53.89	57.97	KHZ	Kmax
	KNom_LPP_Frequency_avg	55.95	60.19		Knom
	KMin_LPP_Frequency_avg	57.5	61.88		Kmin
	KMax_LPP_Inductance	21.17	23.66		Kmax
	KNom_LPP_Inductance	19.64	21.94	μН	Knom
LPP Inductance	KMin_LPP_Inductance	18.56	20.80		Kmin
LFF inductance	KMax_LPP_Inductance_avg	21.17	23.66	μπ	Kmax
	KNom_LPP_Inductance_avg	19.64	21.94		Knom
	KMin_LPP_Inductance_avg	18.56	20.80		Kmin
	KMax_LPP_Frequency_FA_delta	13.26	15.34		
Δ Tx Frequency	KNom_LPP_Frequency_FA_delta	10.81	13.23	kHz	
	KMin_LPP_Frequency_FA_delta	9.13	11.55		All
	KMax_LPP_Inductance_FA_delta	7.07	9.12		All
Δ Tx Inductance	KNom_LPP_Inductance_FA_delta	5.46	7.32	μН	
	KMin_LPP_Inductance_FA_delta	4.44	6.09		
LPP Frequency STD	LPP_Frequency_STDEV	-	0.4	-	All
LPP Inductance STD	LPP_Inductance_STDEV	-	0.4	-	All
LPP_repeatability		100	100	-	All

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8.5. Digital Ping Level Tests

Description: This test required ginger/B332 dev board, both Tx and Rx coil. Test digital ping level (6Vboost and 100deg bridge phase) at 0.1C charge rate at various positions and Vrect and Ping Pong Tests. Ping Pong test is performed to check In-band comms by sending a train of bits as ASK (ginger board/B332 Dev Board).

Failure Mode(s) Captured:

- 1. Vrect: Ginger/B332 reach UVP or OVP at the digital ping level
- 2. Ping Pong:-Test Dotara's Internal ASK/FSK Communication.

Test Setup and Procedure:

Order of load ramping as follows:

- Set VBOOST to 6.1V
- Adjust bridge phase from 100 degrees
- Set loading to 40mA ballast (No Eload i.e. turn Eload off/Set Eload to 0A)

	Description	Interface	Command			
Set coupling position		Fixture	Loads @ all Couplings			
Step	Description	Interface	Command			
			Digital Ping Testing			
	For DP @ 0.1C					
1	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0x88; 0x13}" Payload:> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)			
2	Set the Bridge phase 100deg	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x10; 0x27; 0x50; 0x46}" Eg 0x2710: 10000cdeg = 100deg phase			
3	Command for following variables: Rx:- Vrect	Tx HID/Rx I2C	Vrect:- scorpius get vrect			
4	Tell Rx to go into static mode	Rx I2C	Write I2C packet: Ginger command: Ginger command: Set mode none Ginger command: Read one byte: B332 DevBoard: S(39) c0 ae 80 80 1e 09 02 01 AE set mode none set mode rx ikt write 0xF0000B80 0xAE010209 Should be 0x60 i2c rawwrite charger 0x0f 0x00 0x2E 0x09 0x01 0x01//set Aculeus to static closed loop mode			
5	Choose Comm1	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 01 00 05 AD Ginger command: ikt write 0x0xF0000B80 0xAD050001 B332 DevBoard: i2c rawwrite charger 0x0F 0x00 0x2d 0x01 0x00 0x05 //Select Comm cap1 - For IpadTx			
6	Tell Tx to initiate ping pong with the Rx i.e. 10 packets, 100ms packet delay	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x02, ReportPayload={0x0A; 0x00; 0x64; 0x00}" Payload:——> byte0-1: Number of packets to send: 10 byte2-3: Delay between packets: 100ms			
7	Wait 3 second for RX to send packets before reading buffer	Fixture	Wait 3 second			
8	Read back data that was captured from the Tx.	Tx HID	smokey ScorpiusHidruntest "Get"args "ReportID=0x02" Response: byte0: ID			
9	Repeat step 2 to 8 with All coupling positions					

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
Wassel EVOT O BB0 40	Kmax_SCRP_Vrect@DP0.1C	7769	8257	mV	
Vrect_FXST @ DP0.1C	Kmin_SCRP_Vrect@DP0.1C	6347	7155	mV	
Number of Pings Sent @ DP	SCRP_Pings_Sent@DP	10	10	-	
Number of Pongs Received @ DP	SCRP_Pongs_Recieved@DP	10	10	-	

8.6. Power, Efficiency & Ping Pong Tests

Description: This test required ginger/B332 dev board, both Tx and Rx coil. Transferring power at various loads / charge rates (0.1C, 3C, 10C) at various positions and measuring power and efficiency and Ping Pong Tests. Ping Pong test is performed to check In-band comms by sending a train of bits as ASK (ginger board/B332 Dev Board).

Failure Mode(s) Captured:

- 1. Power & efficiency:-Unit is not able to transfer required power at different load conditions at required efficiency
- 2. Ping Pong:-Test Dotara's Internal ASK/FSK Communication.

Test Setup and Procedure:

Order of load ramping as follows:

- Adjust bridge phase from 0 180 degrees to reach target Vrect at desired load.
- If target Vrect still cannot be achieved with a phase shift of 180 degrees?
- . Start increasing VBoost.
- VBoost should only be adjusted when phase = 180 degrees.
- To reach the desired Vrect start ramping the boost voltage.
- To reach the 10C load step the load with 50mA to avoid OVP.

Charge Rate	0.1C @ 6.5V Vrect	3C @ 8V Vrect	10C @ 14V Vrect
Loading	40mA ballast No Eload i.e. turn Eload off/Set Eload to OA	~0.9W Set Eload to~112.5mA	3W Set Eload to ~214mA

Step	Description	Interface	Command
Set load a	and coupling position	Fixture	Repeat all below tests for the following conditions Loads @ all Couplings: 0.1C; 3C & 10C
			Power & Efficiency Testing
			For 0.1C & 3C
1	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0x88; 0x13}" Payload: —-> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)
2	Set the Bridge phase to meet the load condition (Set Bridge phase to 0-180)	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x50; 0x46; 0x50; 0x46}" Eg 0x4650: 18000cdeg = 180deg phase
			For 10C
1	Set the Full phase to meet the load condition (Set Bridge phase to 180)	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x04, ReportPayload={0x1C; 0xF3; 0x01; 0x00; 0x50; 0x46; 0x50; 0x46}" Eg 0x4650 : 18000cdeg = 180deg phase
2	Set boost to meet the load conditions. Note: Minimum Vboost is 6100mV, Don't set Vboost < 6100mV.	TX Diags	smokey ScorpiusHidruntest "Set"args "ReportID=0x03, ReportPayload={0xD4; 0x17; 0x88; 0x13}" Payload: —-> Byte0-1: Boost voltage (eg. 0x17D4 = 6100mV)
3	Command for following variables: Vsense, Isense, LFOD (VCTx) Note: Disable LFOD before taking Vsense & Isense Reading and Enable LFOD back before taking LFOD(VCTx) reading.	TX Diags	Disable LFOD before reading Isense: smokey ScorpiusHidruntest "Set"args "ReportID=0x41, ReportPayload={0x98; 0x36; 0x00; 0x40; 0x80; 0x01; 0x00; 0x00}" Check status of LFOD smokey ScorpiusHidruntest "Set"args "ReportID=0x40, ReportPayload={0x98; 0x34; 0x00; 0x40}" —> Fixture wait 2 sec <— smokey ScorpiusHidruntest "Get"args "ReportID=0x40" Response —> bits 7 & bit 8 = 0 if Disabled, 1 if enabled Note: Here, a "set" report command is first sent followed by a "get" report to return the requested data. VSense: smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x00; 0x00;



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Step	Description	Interface	Command		
4	Measure Dotara (U6200) Temp at all Load conditions	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x08; 0x00; 0x8C}" < Trigger reading of Temp1 (channel 8) smokey ScorpiusHidruntest "Set"args "ReportID=0x31, ReportPayload={0x09; 0x00; 0x8C}" < Trigger reading of Temp2 (channel 9) smokey ScorpiusHidruntest "Get"args "ReportID=0x31"		
			Ping Pong Testing		
5	Tell Rx to go into static mode	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 09 02 01 AE Ginger command: set mode none Ginger command: set mode rx Ginger command: ikt write 0xF0000B80 0xAE010209 Read one byte: Should be 0x60 B332 DevBoard: i2c rawwrite charger 0x0f 0x00 0x2E 0x09 0x01 0x01 //set Aculeus to static closed loop mode		
6	Choose Comm1	Rx I2C	Write I2C packet: (39) c0 ae 80 80 1e 01 00 05 AD Ginger command: ikt write 0x0xF0000B80 0xAD050001 B332 DevBoard: i2c rawwrite charger 0x0F 0x00 0x2d 0x01 0x00 0x05 //Select Comm cap1 - For IpadTx		
7	Tell Tx to initiate ping pong with the Rx i.e. 10 packets, 100ms packet delay	Tx HID	smokey ScorpiusHidruntest "Set"args "ReportID=0x02, ReportPayload={0x0A; 0x00; 0x64; 0x00}" Payload:——> byte0-1: Number of packets to send: 10 byte2-3: Delay between packets: 100ms		
8	Wait 1 second for RX to send packets before reading buffer	Fixture	Wait 1 second		
9	Read back data that was captured from the Tx.	Tx HID	smokey ScorpiusHidruntest "Get"args "ReportID=0x02" Response: byte0: ID		
10	Repeat step 1 to 9 with All loading and coupling positions				

Acceptance criteria:

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes		
Load 0.1C							
	KMax_Vsense@0.1C	5897	6107				
Vsense @ 0.1C	KNom_Vsense@0.1C	5889	6128	mV			
	KMin_Vsense@0.1C	5889	6122				
	KMax_Isense@0.1C	70.46	80.56				
Isense @ 0.1C	KNom_Isense@0.1C	75.38	85.98	mA			
	KMin_Isense@0.1C	80.66	93.19				
	KMax_VCtx_lctxPeakFactory@0.1C	181	728				
Vctx_IPeak @ 0.1C	KNom_VCtx_lctxPeakFactory@0.1C	194	785	mA			
	KMin_VCtx_lctxPeakFactory@0.1C	224	839				
	KMax_Vrect_FXST@0.1C	6346	6670				
Vrect_FXST @ 0.1C	KNom_Vrect_FXST@0.1C	6367	6661	mV	Fixture Cmd: Vrect Target = 6.5V ±2% Use Filtered Vrect Value from 'Ikt Adc' command		
	KMin_Vrect_FXST@0.1C	6391	6638				
	KMax_Irect_FXST@0.1C						
Irect_FXST @ 0.1C	KNom_Irect_FXST@0.1C	40	46	mA	Iktara ballast load = 40mA. No fixture load required.		
	KMin_Irect_FXST@0.1C						
	KMax_Rx_Loading_Power@0.1C	241.00	318.20				
Rx_Loading_Power @ 0.1C	KNom_Rx_Loading_Power@0.1C	247.20	317.20	mW	Vrect * Irect		
	KMin_Rx_Loading_Power@0.1C	240.00	320.50				
	KMax_Efficiency@0.1C	52.65	70.75				
Efficiency @ 0.1C	KNom_Efficiency@0.1C	50.11	66.35	%	Rx_Power / (Vsense * Isense)		
	KMin_Efficiency@0.1C	45.75	61.60				
Number of Pings Sent @ 0.1C	SCRP_Pings_Sent@0.1C	10	10	-			
Number of Pongs Received @ 0.1C	SCRP_Pongs_Recieved@0.1C	10	10	-			



Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
Dotara Surface Temperature @ 0.1C	Kxxx_Temp1_MCU@0.1C Kxxx_Temp2_MCU@0.1C	20	61	℃	Based on J307 P1 data
		Load	3C		
	KMax_Vsense@3C	5900	6108		
Vsense @ 3C	KNom_Vsense@3C	5900	6120	mV	
	KMin_Vsense@3C	5900	6411		
	KMax_Isense@3C	213.72	225.4		
Isense @ 3C	KNom_Isense@3C	219.66	241.42	mA	
	KMin_Isense@3C	237.45	250.28		
	KMax_VCtx_lctxPeakFactory@3C	417	618		
Vctx_IPeak_ @ 3C	KNom_VCtx_lctxPeakFactory@3C	427	710	mA	
	KMin_VCtx_lctxPeakFactory@3C	528	877		
	KMax_Vrect_FXST@3C	7957	8105		
Vrect_FXST @ 3C	KNom_Vrect_FXST@3C	7879	8200	mV	Fixture Cmd: Vrect Target = 8V ±2%
	KMin_Vrect_FXST@3C	7770	8232		
	KMax_Irect_FXST@3C	114	122.25		Fixture Cmd: Irect Target = 113mA +iktara load(~0 to 15mA)
Irect_FXST @ 3C	KNom_Irect_FXST@3C	114.8	121.2	mA	
	KMin_Irect_FXST@3C	114.8	121.2		
	KMax_Rx_Loading_Power@3C	914.00	984.50		
Rx_Loading_Power @ 3C	KNom_Rx_Loading_Power@3C	919.65	976.40	mW	Vrect * Irect
	KMin_Rx_Loading_Power@3C	905.50	982.60		
	KMax_Efficiency@3C	69.06	75.07		
Efficiency @ 3C	KNom_Efficiency@3C	65.10	72.00	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@3C	59.70	68.20		
Number of Packets Sent @ 3C	SCRP_Packets_Sent@3C	10	10	-	
Number of Packets Received @ 3C	SCRP_Packets_Recieved@3C	10	10	-	
Dotara Surface Temperature @ 3C	Kxxx_Temp1_MCU@3C Kxxx_Temp2_MCU@3C	20	61	℃	Based on J307 P1 data
		Load 1	0C		
	KMax_Vsense@10C	9217	9903		
Vsense @ 10C	KNom_Vsense@10C	9685	10542	mV	
	KMin_Vsense@10C	10165	11295		
	KMax_Isense@10C	447.29	462.45		
Isense @ 10C	KNom_Isense@10C	443.2	460.02	mA	
	KMin_Isense@10C	439.9	461.55		
	KMax_VCtx_lctxPeakFactory@10C	657	1041		
Vctx_IPeak_ @ 10C	KNom_VCtx_lctxPeakFactory@10C	732	1345	mA	
	KMin_VCtx_IctxPeakFactory@10C	887	1575		
	KMax_Vrect_FXST@10C	13436	14587		
Vrect_FXST @ 10C	KNom_Vrect_FXST@10C	13503	14471	mV	Fixture Cmd: Vrect Target = 14v
	KMin_Vrect_FXST@10C	13619	14380		
	KMax_Irect_FXST@10C	218.48	221.62		Fixture Cmd: Irect Target = 214mA
Irect_FXST @ 10C		222.72	mA		
	KMin_Irect_FXST@10C	217.28	223.08		
	KMax_Rx_Loading_Power@10C	2935.50	3232.77		Vrect * Irect
Rx_Loading_Power @ 10C	KNom_Rx_Loading_Power@10C	2969.00	3190.00	mW	

	0
- 60	
- 1	

Test Parameter	Insight Keys Recorded	LL	UL	Units	Comments/Notes
	KMin_Rx_Loading_Power@10C	2986.00	3178.00		
	KMax_Efficiency@10C	69.25	72.53		
Efficiency @ 10C	KNom_Efficiency@10C	65.13	69.72	%	Rx_Power / (Vsense * Isense)
	KMin_Efficiency@10C	60.69	66.76		
Number of Packets Sent @ 10C	SCRP_Packets_Sent@10C	10	10	-	
Number of Packets Received @ 10C	SCRP_Packets_Recieved@10C	10	10	-	
Dotara Surface Temperature @ 10C	Kxxx_Temp1_MCU@10C Kxxx_Temp2_MCU@10C	20	61	℃	Based on J307 P1 data

8.7. Final MTP Sector Check After Tests.

Description: Make sure FW is in a good state at the end of the test. [TBD]

Failure Mode(s) Captured: TBD
Test Setup and Procedure: Refer below

Step	Description	Interface	Command / Notes
	Pull Low test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L" to reset Scorpius	Tx Diags	socgpioport 1pin 46output 0
1	Wait 500ms	Fixture	
	Pull High test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L "	Tx Diags	socgpioport 1pin 46output 1
2	Wait 1s	Fixture	
3	Preparation	Tx Diags	socgpioport 1pin 46output 1
4	Tell Tx to get out of standalone mode.	TX HID (Diags)	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.
5	Load Tx FW	Tx HID	Note: Need to send this command every time within 3sec of above command. You cannot enter Load FW without exiting the standalone mode. smokey ScorpiusHidruntest "FwLoad"args "PathToFwLoad='nandfs:\\AppleInternal\\Diags\\Scorpius\\J307\\ScorpiusTx-dotara.bin'"
6	Wait 1s	Fixture	Scorpius FW will take less than 1 second to boot
7	Tell Tx to get out of standalone mode.	TX HID (Diags)	i2c -w 5 0x39 6 Note:-Send this command 2x times. There may be I2C error reported with this command, but can be ignored.
8	Tell Tx to enter Quiesce Mode	Tx Diags	Note: Need to send the below command after every 2nd time of the above command within 3sec or with minimum or no delay as possible of above command. You cannot enter Quiesce mode without exiting the standalone mode. smokey ScorpiusHidruntest "Set"args "ReportID=0x09, ReportPayload={0x01}"
8	Read MTP Sector 127	Tx HID	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=127"
9	Read MTP Sector 126	Tx HID	Smokey ScorpiusHidruntest "Print_Sector"args "MTP_sector=126"
	Pull Low test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L" to reset Scorpius	Tx Diags	socgpioport 1pin 46output 0
10	Wait 500ms	Fixture	
	Pull High test pin TP93EF i.e. "AOP_TO_DOTARA_RESET_L "	Tx Diags	socgpioport 1pin 46output 1





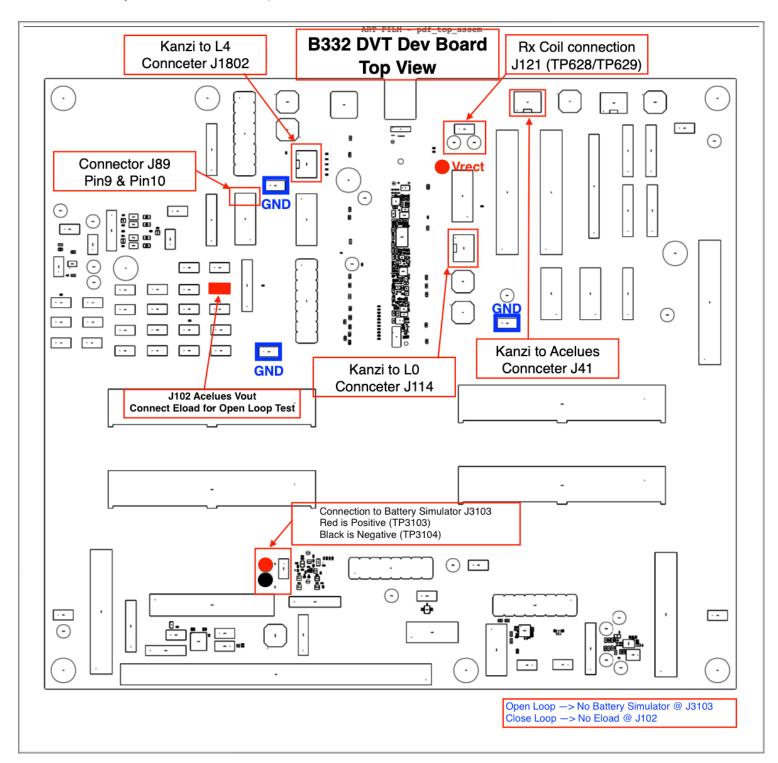
Acceptance:

Test Parameter	Insight Keys Recorded	Comments/Notes	
Check Sum - Sector 127 (Word 31)	SCRP_Check Sum_127_MTP_AFTER		
Version (Word 1)	SCRP_Version_127_MTP_AFTER		
Signature (Word 0)	SCRP_Signature_127_MTP_AFTER		
Tx HWID_MTP (Word 10)	SCRP_TX_HWID_127_MTP_AFTER		
CTx MTP (Word 2)	SCRP_CTx_127_MTP_AFTER	Description values match with MTD shock before test in Continue 2	
VBoost_Control MTP (Word 6)	SCRP_VBoost_127_MTP_AFTER	Pass if this values match with MTP check before test i.e. Section 8.3	
Vsense MTP (Word 7)	SCRP_VSense_127_MTP_AFTER		
Isense MTP (Word 8)	SCRP_Isense_127_MTP_AFTER		
LFOD MTP (Word 9)	SCRP_LFOD_127_MTP_AFTER		
MLB Serial No. (Word 11 to Word 15 - Bits<1:17>)	SCRP_MLB_SN_127_MTP_AFTER		
	Sector 126		
Check Sum - Sector 126 (Word 31)	SCRP_Check Sum_126_MTP_BEFORE		
Version (Word 1)	SCRP_Version_126_MTP_BEFORE		
Signature (Word 0)	SCRP_Signature_126_MTP_BEFORE	Pass if this values match with MTP check before test i.e. Section 8.3	
LPP Inductance_MTP (Word 2)	SCRP_LPP_L_126_MTP_BEFORE		
LPP Frequency_MTP (Word 3)	SCRP_LPP_FREQ_126_MTP_BEFORE		

A. Appendix - B332 Dev Board UART Baud rate

The B332 Dev Board is used to send commands to I2C of Aculeus using UART cable. Follow the steps below to open the B332 Dev Board UART.

- 1. Connect UART (1MBite baudrate, 1.8V) to J89 (Pin9 & Pin 10)
- 2. Open Terminal
- 3. nanocom -w 0 -c 1000000,n,8,1
- 4. Select your Connected UART option.



Note:-Testing with Ginger Rx board is a backup incase factory is not able to get B332 open loop test up and running on time.



B. Feature DRI Comments for Changes to this Document

Feature	DRI	Description/Comments/Reason for Change	Date	Approved and released in Version:
Power, Efficiency & Comms	Bhushan	Replaced Close Loop with Open Loop and Comms with Pingpong as P0 does not support Close Loop.	2 September 2019	
Magnetic - Coil fixture specs	Bhushan/Jin	Updated Coil fixture specification for coupling measurements value to include nominal values + Tolerance limits	14 September 2019	
Power Transfer	Bhushan	Swaped the Sequence of Boost enable & Full Bridge to avoid loading from LPP Boost.	17 September 2019	
General	Bhushan/Mikhal/Jin/ Bernard/Frank	Updated the test limits for all the test parameters based on GBD and Factory data distribution.	20 September 2019	
LPP/Power Transfer	Bhushan	Corrected the LPP and Power Transfer Limits	25 September 2019	
		11/5 KBha: Ensure all limits Vctx, Vboost, IBoost, Vrect and Irect are tailored based on <i>actual</i> Rx QLC for station. Current limits are based on many Rx QLC corners which will result in missed learnings and CPx >> 2.		
MTP	Bhushan/Samira	Update locations of all the word calibrated/Used from MTP.	26 November 2019	Samira/P1_V1.5
Comms	Bhushan/Mikhal	Added Digital ping test at 0.1C	5 December 2019	Mikhal/P1_V1.6
LPP	Bhushan	Corrected calculation for LLP delta values	18 December 2019	Bhushan/P1_V1.8
Power Transfer	Mikhal	Minimum boost requirement has changed from 6000mV to 6100mV.	21 February 2020	Mikhal/Bhushan/ P1_V2.0
Dotara	Bhushan	Added Dotara Temperature measurement At QT4	3 April 2020	Bhushan/Rex/Nan/ P1_V2.1
LPP & VCTX	Bhushan	Updated command and response format of LPP and VCTx respectively		
Power Transfer	Bhushan/Jin	Updated procedure to disable LFOD during Vsense & Isense measurement		