	PLASTIC CAPS													
Part No	Customer Name	Customer Part No	Product Category	Mold Name	Mold Mfg Year	Mold Life	No Of Cavities	UOM	Part Weight	Shot Weight	Cycle Time	Jig Fix Req	Production In Pcs	Process Sheet
PBP#1	Pranav	67723	JW	M99Sun			8	g	90	13		NO		XLS

Raw	Material	Material	Material	Masterbatch	Alt Raw	Masterbatch	Masterbatch	Masterbatch	Masterbatch	Masterbatch
Material	Grade	Color	Make		Material	Name	Grade	MFG	Color	Color Code
gchf	yugyf	blue	Solvay-1	YES	YES	Blue	siy grey	clrmaster	grey	#37704

Alt RM Name	Alt RM Grade	Alt RM Color	Alt RM Make	Alt MB	Alt MB Name	Alt MB Grade	Alt MB MFG	Alt MB Color	Alt MB Color Code	Post Operation	Packaging Details
nylon630gf									#37704		YES