**IoT-Based Air Quality Solutions for Coal** 

**Mining Environments** 

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1. Abstract

Safety in workplaces, especially in coal mining, is critical due to hazards like suffocation, gas

poisoning, falling objects, ceiling collapse, and gas explosions. This research focuses on

implementing an IoT-based air quality monitoring system for underground coal mines.

Leveraging LoRa technology for long-range, low-power communication, the system enables

real-time monitoring of parameters such as temperature and hazardous gases like CO, SO<sub>2</sub>,

NH<sub>3</sub>, CH<sub>4</sub>, and LPG. AI-driven predictive maintenance enhances safety by forecasting

hazardous conditions. This solution ensures efficient operations while prioritizing miners'

safety through remote monitoring, emergency alerts, and actionable insights.

2. Introduction

Coal mining remains vital for global energy needs but poses environmental and safety

challenges. Poor air quality in mining areas affects miners' health and operational productivity.

IoT technology offers an effective solution for real-time air quality monitoring. IoT-enabled

sensors collect environmental data continuously, allowing for proactive measures. This paper

explores the application of IoT and wireless sensor networks (WSNs) to improve safety in coal

mining by addressing key parameters like gas levels, temperature, and humidity.

3. Literature Survey

3.1 Key Studies

- 3.1.1 Bluetooth-based Monitoring (2019): Highlighted cost-effective, short-range communication for mining safety but lacked scalability for real-time monitoring.
- 3.1.2 Zigbee-based WSN (2020): Offered energy-efficient environmental monitoring but omitted health tracking for miners.
- 3.1.3 SMS Update System (2021): Effective in remote notifications but limited in realtime applicability for air quality.
- **3.1.4 Advanced Helmets (2024)**: Enhanced safety protocols by monitoring critical parameters like methane and sulfur dioxide.

### 3.2 Research Gaps

- 3.2.1 Sensor placement challenges in harsh environments.
- 3.2.2 Need for automated response systems for emergencies.
- 3.2.3 Scalability and integration with other monitoring systems.
- 3.2.4 Power efficiency and reliability of IoT devices in mining conditions.

## 4. Problem Statement

Unsanitary air quality in coal mines due to toxic gases like CH<sub>4</sub>, CO<sub>2</sub>, CO, H<sub>2</sub>S, and NO<sub>2</sub> poses serious health risks. This research aims to develop an IoT-based system that monitors air quality in real-time, predicts hazards using AI models, and issues timely alerts to prevent accidents.

# 5. Methodology

#### **5.1 System Architecture**

 5.1.1 Underground Monitoring Unit: Includes gas sensors, temperature sensors, and microcontrollers (Arduino UNO) for data collection. Data is transmitted via ESP8266 Wi-Fi modules to a cloud platform. • **5.1.2 Surface-Based Control Unit**: Hosts the ML model for analyzing data, predicting hazards, and triggering alerts.

### 5.2 Machine Learning Approach

#### 1. **5.2.1 Data Preprocessing:**

- Normalize sensor data for consistency.
- o Handle missing/noisy data using interpolation techniques.

#### 2. **5.2.2** Feature Extraction:

o Extract features like average, max, and min concentrations over intervals.

#### 3. **5.2.3 Model Training**:

 Use Random Forest or XGBoost for binary classification of conditions (safe vs hazardous).

#### 4. **5.2.4** Real-Time Integration:

o Continuous data flow to cloud platforms for predictions and alerts.

# 6. Design Details

#### 6.1 Data Flow Diagram

- 6.1.1 Level 1: Sensors → Microcontroller → Wi-Fi Module → Cloud Storage → ML
  Model → Alert System
- 6.1.2 Level 2: Sensor fusion for reliable data, real-time analysis, and predictions.

#### 6.2 Use Case Diagram

- **6.2.1 Actors**: Miners, Monitoring System, Cloud Platform.
- 6.2.2 Use Cases: Real-time monitoring, hazard alerts, data-driven safety decisions.

#### 6.3 Class Diagram

• 6.3.1 Classes:

Sensor: Collects environmental data.

o **DataProcessor**: Preprocesses sensor data.

o CloudPlatform: Manages data storage and retrieval.

o **PredictionModel**: Forecasts hazards.

• AlertSystem: Notifies miners and safety staff.

## 7. Results and Discussion

Initial results indicate effective data collection and real-time hazard prediction. The system provides timely alerts, minimizing risks. Tests show high accuracy in predicting hazardous conditions. However, challenges in harsh environments, such as dust and signal interference, require further enhancements in sensor durability and communication reliability.

## 8. Conclusion

This IoT-based air quality monitoring system demonstrates significant potential in improving coal mine safety by identifying hazardous gas concentrations in real time. Future work could involve:

- Expanding monitored parameters (e.g., dust and seismic activity).
- Incorporating advanced AI models for anomaly detection.
- Employing edge computing to reduce latency in predictions.

## 9. References

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