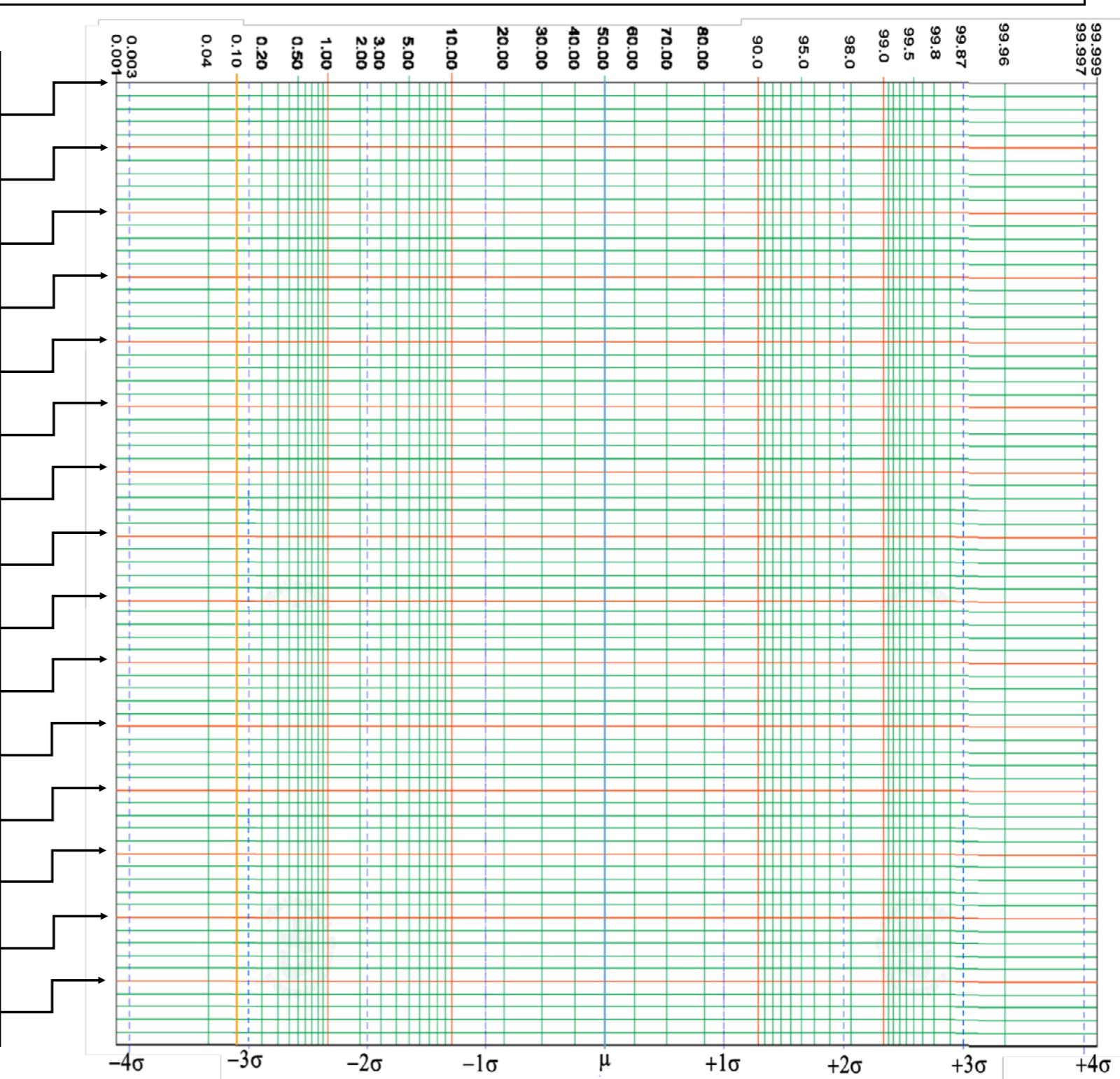




Study Performed at:			
Characteristic:	Nominal specification	Operation:	Standard Deviation
Part Number	Part Name / Description		

## Capability Study Worksheet



| Value |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 1     | 6     | 11    | 16    | 21    | 26    | 31    | 36    | 41    | 46    |
| 2     | 7     | 12    | 17    | 22    | 27    | 32    | 37    | 42    | 47    |
| 3     | 8     | 13    | 18    | 23    | 28    | 33    | 38    | 43    | 48    |
| 4     | 9     | 14    | 19    | 24    | 29    | 34    | 39    | 44    | 48    |
| 5     | 10    | 15    | 20    | 25    | 30    | 35    | 40    | 45    | 50    |

Estimated Out of Tolerance		Specified Tolerance:	Target Value
Top	%		
		Estimated Capability ( $8\sigma$ )	Estimated Mean:
Bottom	%	Capability Index	$C_p =$ $C_{pk} =$
Study Performed by:			
Name		Signature	Date