The porousGasificationFoam USER MANUAL

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1 Introductory remarks

This is a manual to the porousGasificationFoam solver and porousGasificationMedia libraries. It is developed under GNU General Public License v3 by Paweł Jan Żuk (foam-extend-4.1 version) and Bartosz Tużnik (OpenFOAM 8 version).

The manual is intended to explain how to use the code without explaining ideas and modeling details which can be found in the accompanying scientific paper [1].

The code can be downloaded from:

- https://github.com/pjzuk/porousGasificationFoam github repository for the foam-extend-4.1 fork.
- https://github.com/btuznik/porousGasificationFoam github repository for the Open-FOAM 8 fork.

Both repositories contain equivalent code at the time of initial release. The specific question and issues should be addressed directly to the responsible authors.

When you use our code or any of it's derivatives, please cite the following contribution[1]: OpenFOAM solver for thermal and chemical conversion in porous media,

Paweł Jan Żuk, Bartosz Tużnik, Tadeusz Rymarz, Kamil Kwiatkowski, Marek Dudyński, Flavio C. C. Galeazzo, Guenther C. Krieger Filho; will be uppon acceptance.

2 Description of the solver

2.1 The porousGasificationFoam features

The porousGasificationFoam package (i.e. the solver and related porousGasificationMedia libraries) is an open-source C++ code written on top of the OpenFOAM package. We developed the porousGasificationFoam as a comprehensive CFD simulation tool for the reactive flow through porous media including homogeneous and heterogeneous reactions. The flow within the porous media is modeled by adding Darcy's resistance term to the Navier-Stokes equations. The mass and enthalpy transfer are calculated for both solid and gas phases, which allows for non-thermal equilibrium calculation. Heat transfer between solid an gas phases includes convection and radiation. We apply the immersed boundary method for the enthalpy conservation equation in the solid phase.

Detailed description of the modeling approach can be found in the main article [1].

2.2 Code structure

The code is available in two versions dedicated for two distinct OpenFOAM distributions:

- foam-extend-4.1,
- OpenFOAM 8.

There are differences in the two implementations, which result from the differences in the main distribution, however we designed them and implemented as equivalent. Both are divided into two main parts:

- 1. porousGasificationFoam solver main code that uses porousGasificationMedia library. All calculations are scheduled here.
- 2. porousGasificationMedia library consists of four main parts:

- (a) pyrolysisModels classes that evaluate state and properties of the porous medium
- (b) thermophysical Models implementation of thermophysical and chemical properties of the porous medium
- (c) porosityModels implementation of mechanical properties of the porous medium.
- (d) radiationModels heterogeneous radiation model

3 Practical Issues

3.1 OpenFOAM installation

The porousGasificationFoam (PGF for short) is available in two versions and it depends on the individual user's preference which version to choose. The details of the OpenFOAM installation depend on it's version and on the user's operating system. We recommend [2] for OpenFOAM 8 and [3, 4] for foam-extend-4.1. OpenFOAM 8 is compiled with gcc 9 and foam-extended 4.1 with gcc 7. We recommend analogous choice of compilers for installing porousGasificationFoam with foam version selected by the user.

3.2 porousGasificationFoam installation

The installation guide is prepared under assumption that OpenFOAM is installed in standard location: /opt/OpenFOAM/openfoam8/ (OF8) and /opt/foam/foam-extend-4.1/ (FE41).

- 1. Set the OpenFOAM environmental paths by typing (modify the command if your Open-FOAM is installed elsewhere).
 - \$ source /opt/OpenFOAM/openfoam8/etc/bashrc (OF8)
 - \$ source /opt/foam/foam-extend-4.1/etc/bashrc (FE41)
- 2. Check the environmental settings: run any OpenFOAM solver, e.g.
 - \$ icoFoam -help

type:

- \$ echo \$WM_PROJECT_USER_DIR
- 3. Optionally change the destination path. The system variable WM_PROJECT_USER_DIR stores the default path. To change destination path edit porousGasificationMediaDirectories file located in the library installation folder.
- 4. Set the package environment by typing:
 - \$ source porousGasificationMediaDirectories
- 5. Run the install script:
 - \$./Allwmake
- 6. Test the installation by running the solver:
 - \$ porousGasificationFoam

3.3 Running cases

The source code is accompanied with tutorial cases. They serve as a reference to show how the solver works and what files are required. A typical procedure would be to copy the tutorial case files and make appropriate changes (in OF8 one can use foamCloneCase utility).

3.3.1 Preprocessing

In order to run a case a list of standard actions must be performed i.e., generating mesh (blockMesh, snappyHexMesh, Salome[5]), setting the initial and boundary conditions for U, p, T, ... fields, specifying control dictionaries in system and constant directories. It is assumed that the user has the basic knowledge about the OpenFoam software. The case structure of the PGF is the same as in OpenFoam simulations:

- O directory contains all necessary initial and boundary conditions for the fields (p, U, T, Ts, Yi, Ys ...). Fields specific to PGF are:
 - Ys [-]: scalar field of solid species fraction where s stands for specific specie e.g. Ychar,
 Ywood; fields not explicitly written in 0 will be created from required YsDefault file
 - Ts [K]: solid temperature
 - Df [1/m2] : Darcy resistance term
 - anisotropyK [-]: (when not specified it is a diagonal unit tensor) anisotropy factors in heat conduction for solid
- const directory includes files specifying physical properties of the model. Files specific to PGF are:
 - pyrolysisProperties selection of heterogeneousPyrolysisModel (only volPyrolysis available) and heat transfer subintegration switch subintegrateHeatTransfer.
 - solidThermophysicalProperties contains list of solid species and their thermal properties
 - radiationProperties specify choice of ratiadity heat transfer model and it's parameters.
 - chemistryProperties contains gas phase chemistry model specification and heterogeneous chemistry model specification. The heterogeneous reactions are defined inside subdictionary solidReactions
 - heatTransferProperties specifies choice of convective heat transfer and it's parameters
- system directory contains simulation control parameters controlDict, discretization schemes fvSchemes, solution control fvSolution and others e.g., multiprocessor domain decomposition dictionary decomposeParDict.

The above description is best read during inspection of tutorial cases, which include additional comments. The detailed tutorial cases description is provided in section 4.

3.3.2 Run a simulation

To run the case simply type (inside case folder):

\$ porousGasificationFoam

To run in parallel with N cores first decompose the domain according to the instructions in decomposeParDict file by running:

\$ decomposePar

Next, execute the parallel run by typing:

\$ mpirun -np N porousGasificationFoam -parallel

3.3.3 Postprocessing

The PGF comes with a utility totalMassPorousGasificationFoam for calculating total solid mass

$$m = \int_{domain} \langle \rho \rangle^s (1 - \epsilon) \, d\mathbf{x}, \tag{1}$$

where $\langle \rho \rangle^s$ is the density of solid matrix inside porous media and ϵ is porosity or void fraction. The calculation is performed for each stored time step. It is installed alongside PGF with the install script. To use total mass one should simply type:

\$ totalMassPorousGasificationFoam

inside case directory. As a result, a file totalMass.txt is created containing results in two columns: time step in first and m in second.

Other post-processing can be done in standard OpenFoam manner e.g., with the use of paraView and post processing utilities. OpenFoam also provides utilities that perform results processing alongside running simulation. The runTime processing is governed but appropriate dictionaries and entries within controlDict. Information on how to process the results can be found in the OpenFoam userguides.

3.3.4 Essential steps in preparing new simulations

Here are important steps related to creating new simulation. These are of course not all but some issues related to PGF simulations.

• Biomass distribution: Scalar porosityF field determines the biomass distribution across the domain. We suggest using OpenFoam tools:

\$ setSet

\$ setFields

in order to create a zone with cells that contain biomass and set appropriate porosityF value within that zone and porosityF equal to one everywhere else (setFields alone without setSet can be used for that purpose as well). See the OpenFoam documentation to learn how to use setSet. To initialize porosityF with setFields specify setFieldsDict within system directory. Other fields such as T, Ts and so on can also be initialized with this approach. To create more sophisticated biomass distribution, such as a detailed fixed bed gasification stack, we suggest using tools such as Salome or Blender to create STL models of biomass distribution and then use this STL file with setSet and setFields. Additionally, there is a setPorosity tool prepared with the installation package. It is more involved and requires compilation after each alternation of setup. The tool has a user editable part in file media. H within the tool folder. We suggest this tool only for more advanced users.

• thermo.compressibleGas file: often appropriate janaf properties for particular gas species do not exist e.g. when dealing with pyrolytic gases created during pyrolysis pseudo-

reactions. In such a case one should choose from thermoData inside \$FOAM_ETC a specie mimicking as closely as possible pseudo specie.

- solidThermophysicalProperties file: in this file it is crucial to remember that solid properties are related to pure solid (true density; porosityF equal to zero). This is true for all parameters, density, heat conductivity and so on. In literature usually bulk properties are described, so the user should be careful!
- radiationPropreties file: the radiation properties (for proposed volumetric model) are probably the most hard one to find in literature. The wall-solid species radiation is most crucial when dealing with simulation of pyrolysis / gasification / combustion of small pellets or wood fragments inside tube furnace. We suggest altering parameters from radiationProperties file to simulate correctly temperature rise from experiments and then using these parameters in other simulations if radiation mechanism is needed.
- timeStep: typically gas reactions are orders of magnitude faster than heterogeneous solid reactions thus existing of the former implies more restrictive time step limitation. One should take it into account when simulating slow (and thus requiring a long time to finish) processes such as gasification.

4 Test case - wooden ball pyrolysis (macro TGA)

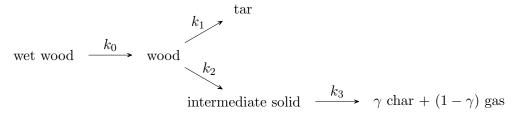
The previous sections outlined general remarks about the solver instillation and usage. The following paragraphs provide description of the test cases included alongside the source code. The tutorials directory contains 5 separate directory cases and the experimental data folder used for validation:

- macroTGA_688K
- macroTGA_688K_fine
- macroTGA_879K
- macroTGA_879K_fine
- macroTGA_experimentalData
- microTGA

The numerical results of the cases can be found in the main article [1].

4.1 Physical and mathematical model

The macro TGA test case is based on the paper Experimental and theoretical investigation of heat and mass transfer processes during wood pyrolysis [6] in which an inch diameter wooden ball is pyrolysied in a tube furnace. We present two simulations for two different furnace temperatures i.e. 688K and 879K and for two mash resolutions, coarse and fine. In the paper [6] four kinetic models are described. One of the models is used in the test case:



Wood is first dried (optional). Dry wood decomposes in two parallel competing reactions. Tar path is endothermic. Intermediate solid path has zero heat of reaction. Finally intermediate solid decomposes into char and gas in exothermic reaction. Table 1 contains kinetic coefficients (the user should remember that PGF solidReactions take activation temperature $T_a = \frac{E_a}{R}$ as an input, not the activation energy E_a ; R is the universal gas constant in SI units).

| Reaction | 0 | 1 | 2 | 3 |
|-------------------------------|------------------|------------------|-------------------|----------------------|
| $A_i \mathrm{s}^{\text{-}1}$ | 13.6 | $2\cdot 10^{10}$ | $2.51 \cdot 10^7$ | $1.38 \cdot 10^{10}$ |
| $E_i \text{ kJ/mol}$ | $2.41\cdot 10^4$ | 148 | 117 | 161 |
| $\Delta h_i \text{ kJ/kg}$ | 2260 | 110 | 0 | -210 |
| | | | | |

Table 1: Arrhenius coefficients. 0 this work, 1-3 [6]

According to [6] the wood contains no moisture at the beginning of the experiment, therefore the k_0 reaction is not included in the macro TGA test case and the initial Ywood field is equal to 1.

4.2 Pre-processing

4.2.1 Mesh

To simplify the simulation the mesh is pure hexagonal, created with standard OpenFoam utilities blockMesh, setSet and refineHexMesh. Initial porosity distribution is specified with setFields. The case is provided with the buildCase???.sh bash script (??? stands for furnace temperature) which performs all the necessary preprocessing steps. The script contains the following instructions:

```
#!/bin/bash
foamClearPolyMesh
rm -r 0
cp -r save688 0
blockMesh

#first refinement level
setSet -batch setSet.c0
refineHexMesh -overwrite c0

#second refinement level
setSet -batch setSet.c1
refineHexMesh -overwrite c1

setFields
renumberMesh -overwrite
checkMesh
```

To build the case, simply run the script within the case directory (688K case example):

\$./buildCase688.sh

4.2.2 Dictionaries

As said in section 3 in addition to standard OpenFOAM dictionaries the case must be provided with dictionaries specific to the PGF within the constant directory. The test case dictionaries contain C style comments to explain certain entries (three dotes "..." means that for space saving and clarity only the part of the file is shown).

Due to the differences in implementation in (FE41) and (OF8), some dictionaries are not exactly the same.

1. chemistryProperites

(FE41)

```
// only solidODE available
solidChemistrySolver
                          solidOde;
initialChemicalTimeStep 1e-07;
turbulentReaction off;
// heterogeneous reactions switches
// details can be found in the main article
solidReactionEnergyFromEnthalpy false;
stoichiometricReactions false;
showRelativeReactionRates false;
solidChemistryTimeStepControl true;
// gas chemistry solver settings
{\tt odeCoeffs}
{
    ODESolver
                     KRR4;
    eps
                      0.1;
    scale
                      1;
// solid chemistry solver settings
solidOdeCoeffs
    ODESolver
                  KRR4;
                  0.01;
    eps
    scale
                  1;
}
species
    targas gas N2
);
solidReactions
    // 1
    irreversible Solid \texttt{Arrhenius} \\ \texttt{Heterogeneous} \\ \texttt{Reaction}
    wood = targas
    (2.0e10 1.78e4 300 1.10e5 1)
    irreversible Solid \texttt{Arrhenius} \\ \texttt{Heterogeneous} \\ \texttt{Reaction}
    wood = char1
    (2.51e7 1.4e4 300 0e5 1)
    irreversible Solid \verb|Arrhenius| Heterogeneous Reaction
    char1 = 0.65 char + 0.35 gas
    (1.38e10 1.9e4 300 -2.1e5 1)
);
```

(OF8) similar, but slightly different

```
chemistry
chemistryType
{
    solver         ode;
}
solidChemistryType
```

```
{
   solver
                         solidOde;
    method
                         ODESolidHeterogeneousChemistryModel;
    solidThermoType
                        const < constRad < constThermo < constRho >>>;
chemistrySolver
                     ode;
solidChemistrySolver solidOde;
initialChemicalTimeStep 1e-7;
turbulentReaction off;
solidReactionEnergyFromEnthalpy false;
stoichiometricReactions false;
showRelativeReactionRates false;
solidChemistryTimeStepControl true;
odeCoeffs
{
    solver seulex;
solidOdeCoeffs
    solver
                 seulex;
}
species
    targas gas N2
);
solidReactions
   // 1
   irreversible Solid Arrhenius Heterogeneous Reaction\\
    wood = targas
    (2.0e10 1.78e4 300 1.10e5 1)
    irreversible Solid Arrhenius Heterogeneous Reaction\\
    wood = char1
    (2.51e7 1.4e4 300 0e5 1)
    irreversible Solid \texttt{Arrhenius} Heterogeneous \texttt{Reaction}
    char1 = 0.65 char + 0.35 gas
    (1.38e10 1.9e4 300 -2.1e5 1)
);
```

2. solidThermophysicalProperties

```
/* solid thermodynamic model selection; */
thermoType solidMixtureThermo < constHeterogeneous >;

/* all solid species must be specified here*/
solidComponents
(
    wood char1 char
);
```

```
/* for each solid specie defined in solidComponents
the subdictionary named with specie name + Coeffs
sufix must be declared*/
woodCoeffs
   transport
       // thermal conductivity W/m/K
       K 0.341;
   }
   thermodynamics
       // heat capacity J/kg/K
               1800;
       // enthalpy of formation
       Ηf
            -1.04e6;
   }
   density
       // true density kg/m3
       rho 1050;
    }
};
```

3. radiationProperties

```
//- on/off radiation switch
radiation
               on;
/* heterogeneous radiation model selection:
heterogeneousP1 or meanTemp*/
heterogeneousRadiationModel heterogeneousP1;
//- Number of flow iterations per radiation iteration
solverFreq 1;
heterogeneousAbsorptionEmissionModel
   heterogeneousConstantAbsorptionEmission;
// These values are chosen to support
// heating rate comparable with experimental borderL*borderAs
// mesh independence borderL
\verb|heterogeneousConstantAbsorptionEmissionCoeffs|
   // gas absorptivity
                           [0-1 00000]0;
   // solid absorptivity
                           [ 0 -1 0 0 0 0 0 ] 0;
                   as
   // border solid absorptivity
   borderAs borderAs [ 0 -1 0 0 0 0 ] 180;
                  Ε
                            [ 1 -1 -3 0 0 0 0 ] 0;
   //penetration depth borderL
                  borderL [ 0 1 0 0 0 0 0 ] 1.5e-3;
   borderL
}
scatterModel
             constantScatter;
constantScatterCoeffs
         sigma [ 0 -1 0 0 0 0 0 ] 1;
   sigma
```

```
C [ 0 0 0 0 0 0 0 ] 1;
```

4. pyrolysisProperties

```
active true;

//pyrolysis model selection - only volPyrolysis available
heterogeneousPyrolysisModel volPyrolysis;

pyrolysisCoeffs
{
    // subintegration on/off switch
    subintegrateHeatTransfer true;
}

//prints pyrolysis details in the log/stdout
infoOutput true;
```

Standard OpenFOAM files such as: reactions, thermo.compressibleGas, and thermophysicalProperties also differs slightly in FE41 and OF8, just as they differ when used with standard OpenFOAM solver reactingFoam for the two different distributions.

4.2.3 Running simulation

To run the test case simply type:

\$ porousGasificationFoam

To run in parallel, the number of cores must be specified within decomposeParDict located in system directory. For example:

The command

\$ decomposePar

decomposes the domain into (in our case 8) processors and

```
$ mpirun -np 8 porousGasificationFoam -parallel
```

runs the case in parallel. After finishing the run user may want to reconstruct the case back to single processor. The command

\$ reconstructPar

is used for that purpose.

ParaView with -builtin flag can visualise decomposed data (totalMassPorousGasificationFoam can be used only with reconstructed case).

5 Test case - wooden particle pyrolysis (micro TGA)

5.1 Physical and mathematical model

The second case presented in the main contributions is drying and pyrolysis of the small wooden particle. The main difference is that the particle is small enough to be considered as thermally thin i.e. the temperature gradients within the sample are very small. Thus the pyrolysis takes place in a kinetic regime and is determined by the furnace wall heating rate. Another difference is that the sample contains 8% of moisture at the beginning of the simulation, so the drying stage is also included in kinetic model. It is the k_0 reaction according to the previously presented kinetic scheme.

5.2 Pre-processing

5.2.1 Mesh

The geometry is even simpler than in the macro TGA test. The micro furnace is modeled as a box with pure-hexagonal perfect mesh. Therefore only blockMesh and setFields utilities are needed. As previously, buildCase.sh scrpit includes necessary commands:

```
#!/bin/bash

foamClearPolyMesh
rm -r 0
cp -r save 0
blockMesh
setFields
renumberMesh -overwrite
checkMesh
```

5.2.2 Dictionaries

The wall temperature is rising with constant speed 10 K/min, thus the timeVaryingUniformFixedValue BC is used for that purpose in T file:

```
inlet
{
                     timeVaryingUniformFixedValue;
    type
    fileName
                     "$FOAM_CASE/heatingRate.dat";
    outOfBounds
                     clamp;
    value
                     uniform 300;
}
wall
{
                     timeVaryingUniformFixedValue;
    type
                     "$FOAM_CASE/heatingRate.dat";
    fileName
    outOfBounds
                     clamp;
    value
                     uniform 300;
}
```

The case directory includes the heatingRate.dat with the start and the end points between which the temperature rises linearly:

```
(
//(time temperature)
(0 300)
(4000 966)
)
```

The k_0 drying reaction is added to the chemistryProperites in the constant directory

```
solidReactions

(

// 0
   irreversibleSolidArrheniusHeterogeneousReaction
   hum = H20
   (1.36e1 2.9e3 301 2.256e6 1)

// 1
   irreversibleSolidArrheniusHeterogeneousReaction
   wood = targas
   (2.0e10 1.78e4 300 1.10e5 1)

// 1
   irreversibleSolidArrheniusHeterogeneousReaction
   wood = char1
   (2.51e7 1.4e4 300 0e5 1)

// 2
   irreversibleSolidArrheniusHeterogeneousReaction
   char1 = 0.65 char + 0.35 gas
   (1.38e10 1.9e4 300 -2.1e5 1)
);
```

All others settings within constant directory are the same as in the macro TGA case.

5.2.3 Running simulation

To run the case type:

\$ porousGasificationFoam

and to run the case in parallel, first decompose the domain:

\$ decomposePar

and than run the case in parallel:

\$ mpirun -np 8 porousGasificationFoam -parallel

References

- [1] P. J. Żuk, B. Tużnik, T. Rymarz, K. Kwiatkowski, M. Dudyński, F. C. C. Galeazzo, G. K. Krieger Filho, Openfoam solver for thermal and chemical conversion in porous media, Computer Physics Communications (2021).
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