```c
#include <stdio.h>
int main() {
    int arr[] = {98, 23, 45, 14, 6, 67, 33, 42};
    int n = sizeof(arr) / sizeof(arr[0]);
    int i, j, key;
    for(i = 1; i < n; i++) {
        key = arr[i];
        j = i - 1;
        while(j >= 0 && arr[j] > key) {
            arr[j + 1] = arr[j];
            j--;
        }
        arr[j + 1] = key;
        if(i == 6) {
            for(int k = 0; k < n; k++) {
                printf("%d", arr[k]);
                if(k != n - 1) printf(",");
            }
            printf("\n");
            break;
        }
    }
    return 0;
}
```

6,14,23,33,45,67,98,42