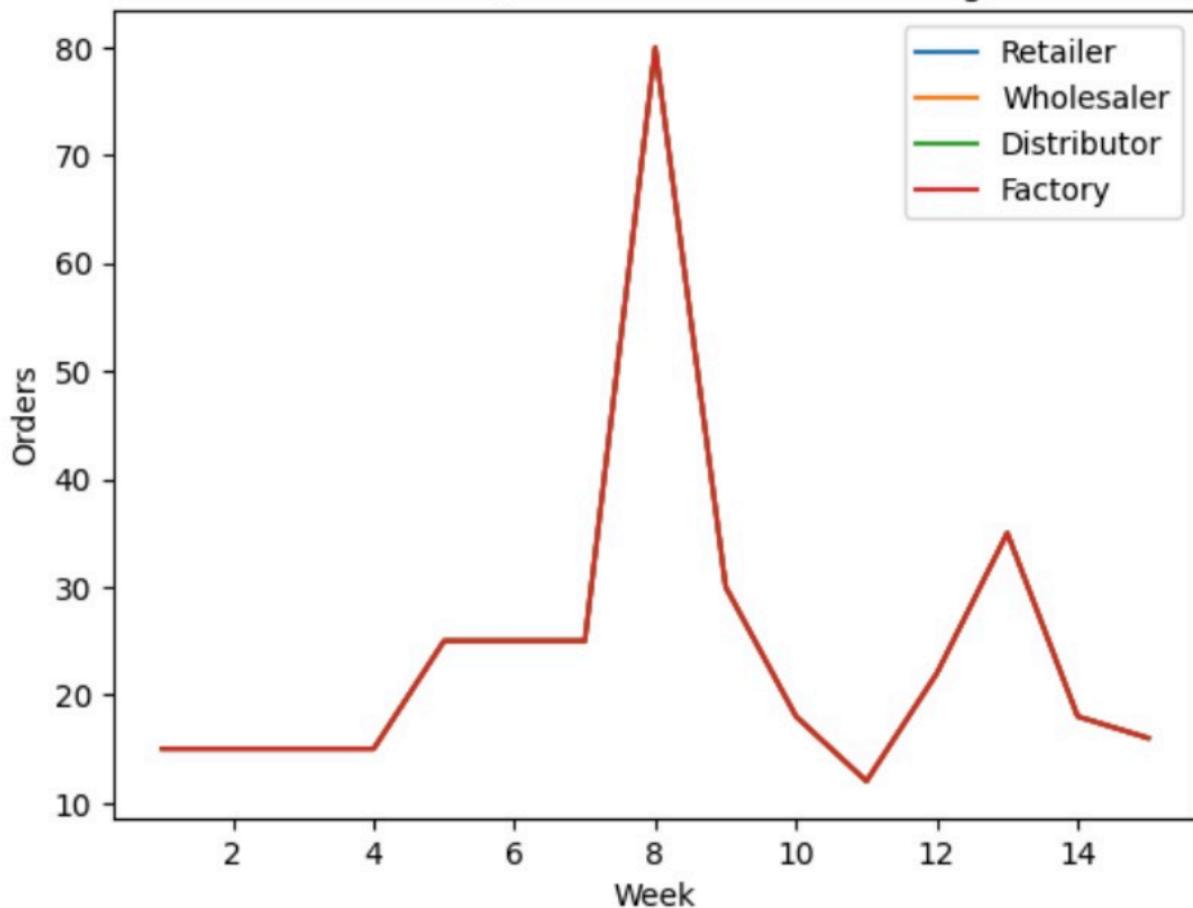
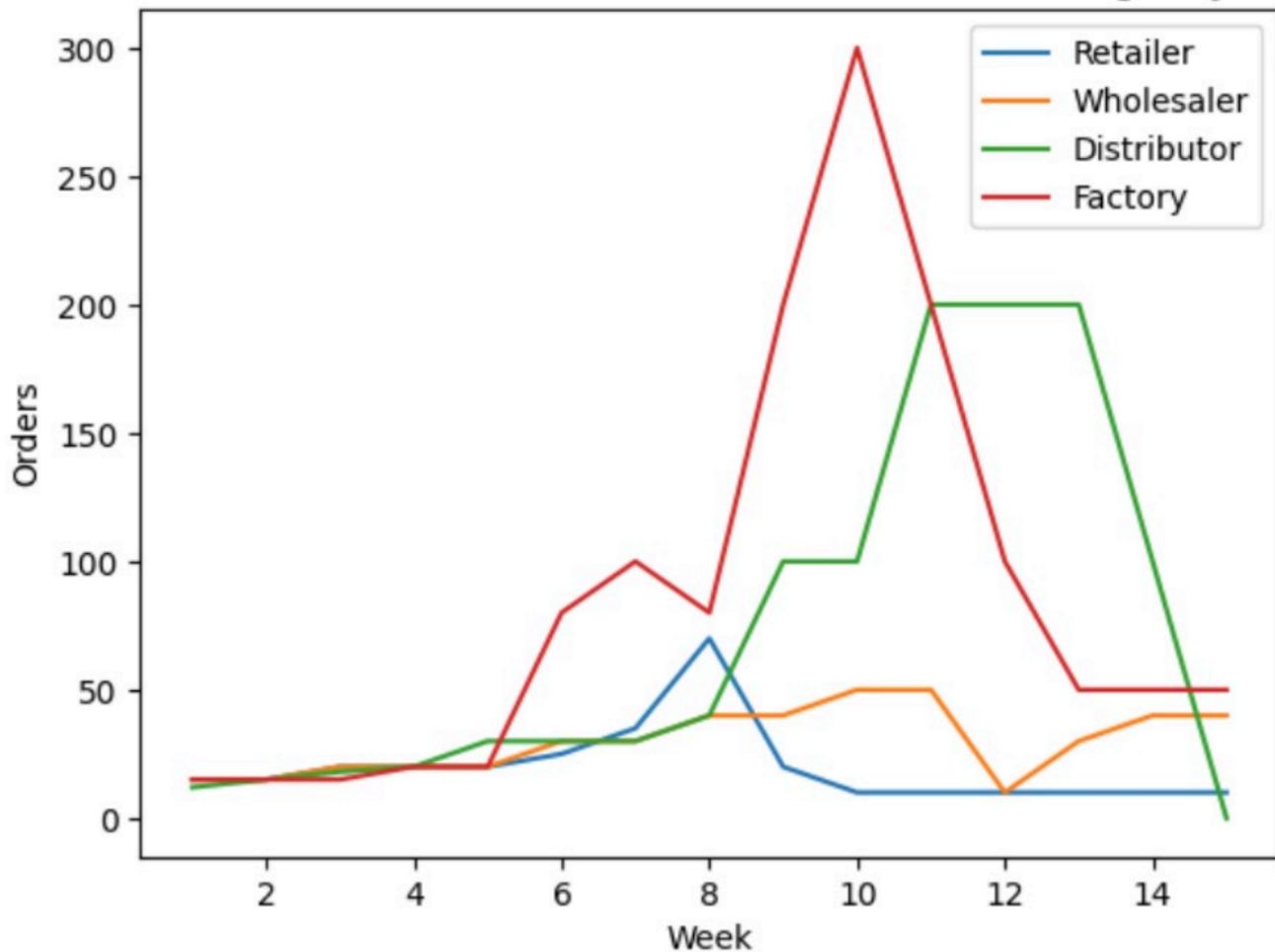


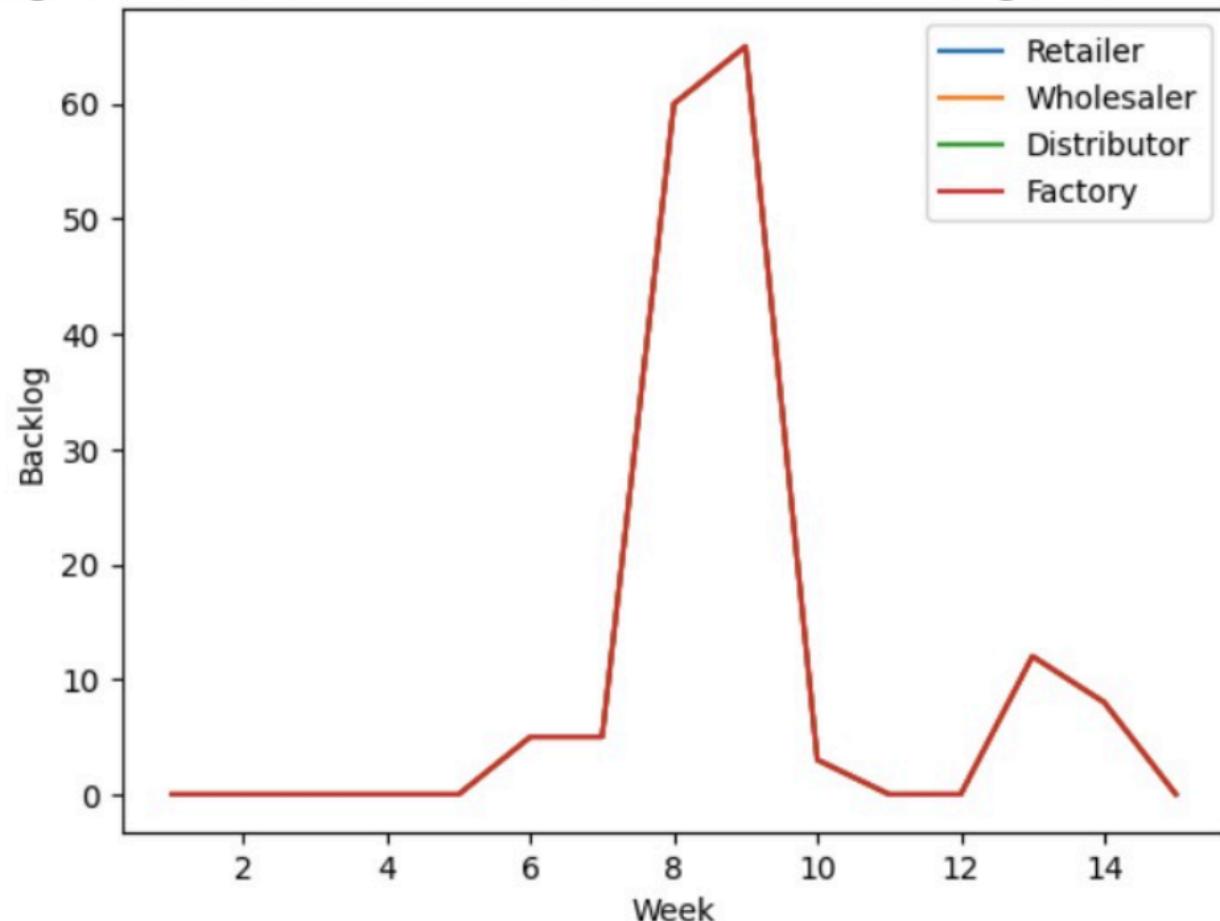
Orders Across Echelons – Robot (Order Information Sharing, No Demand Visibility)



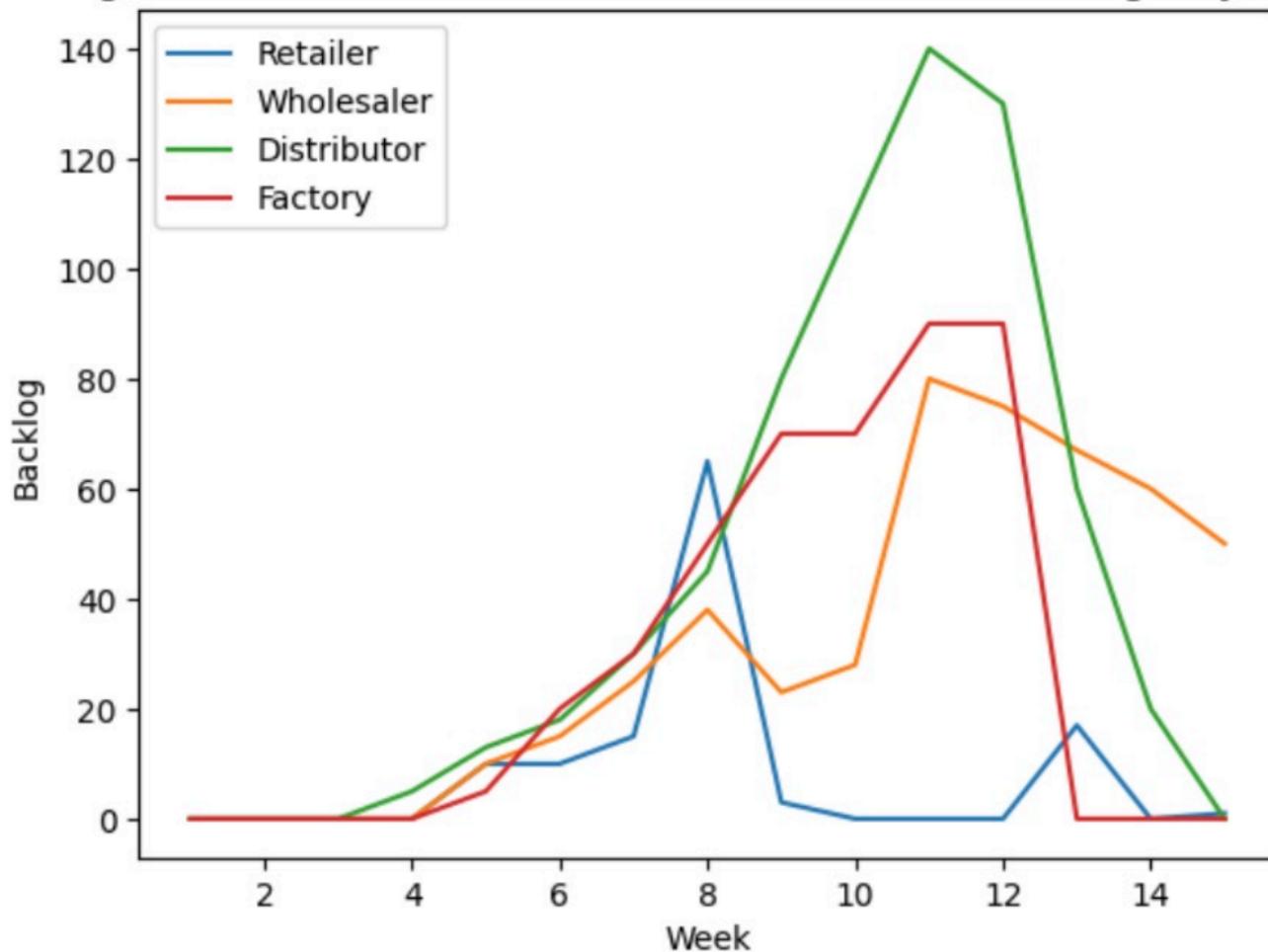
Orders Across Echelons - Human (Order Information Sharing, Physical Data)



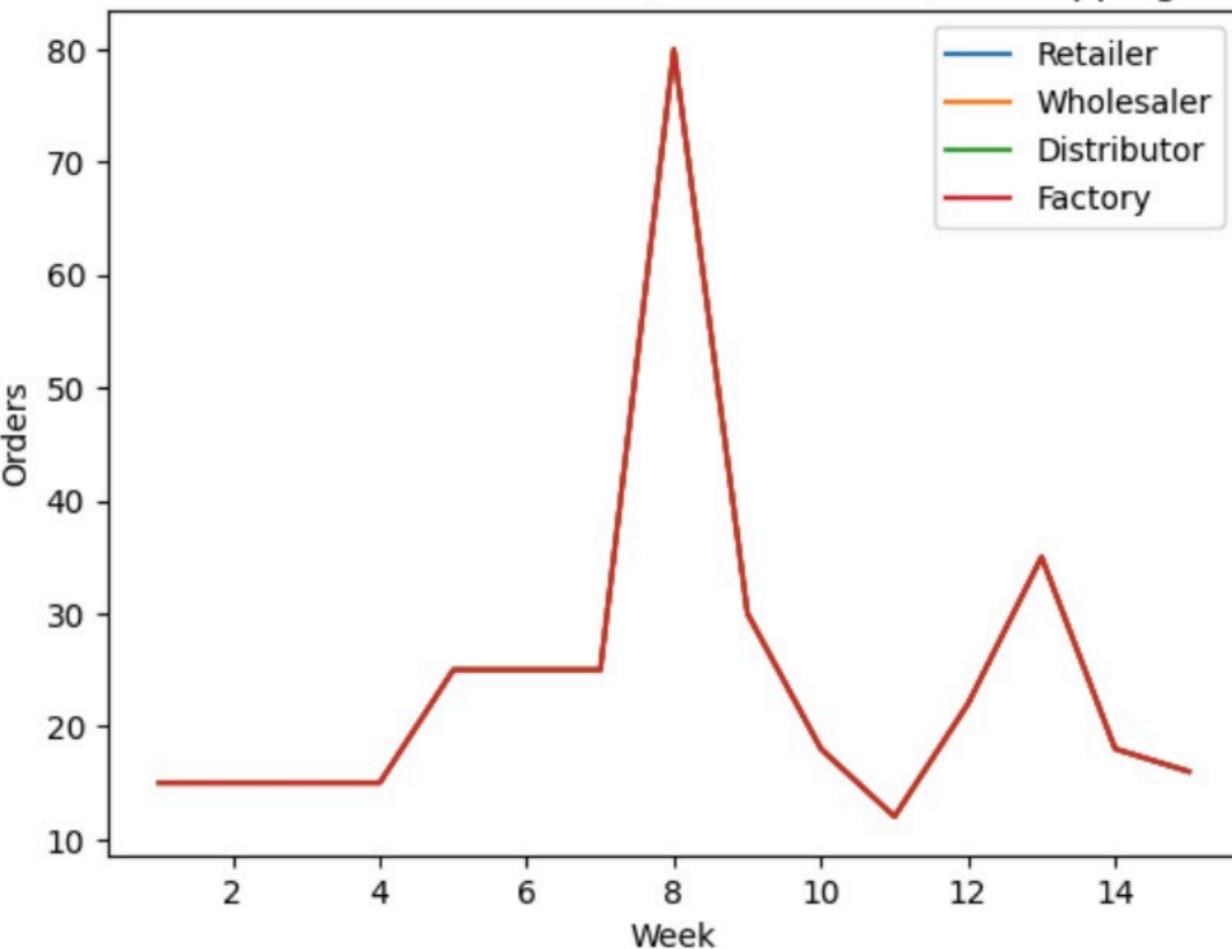
Backlog Across Echelons – Robot (Order Information Sharing, No Demand Visibility)



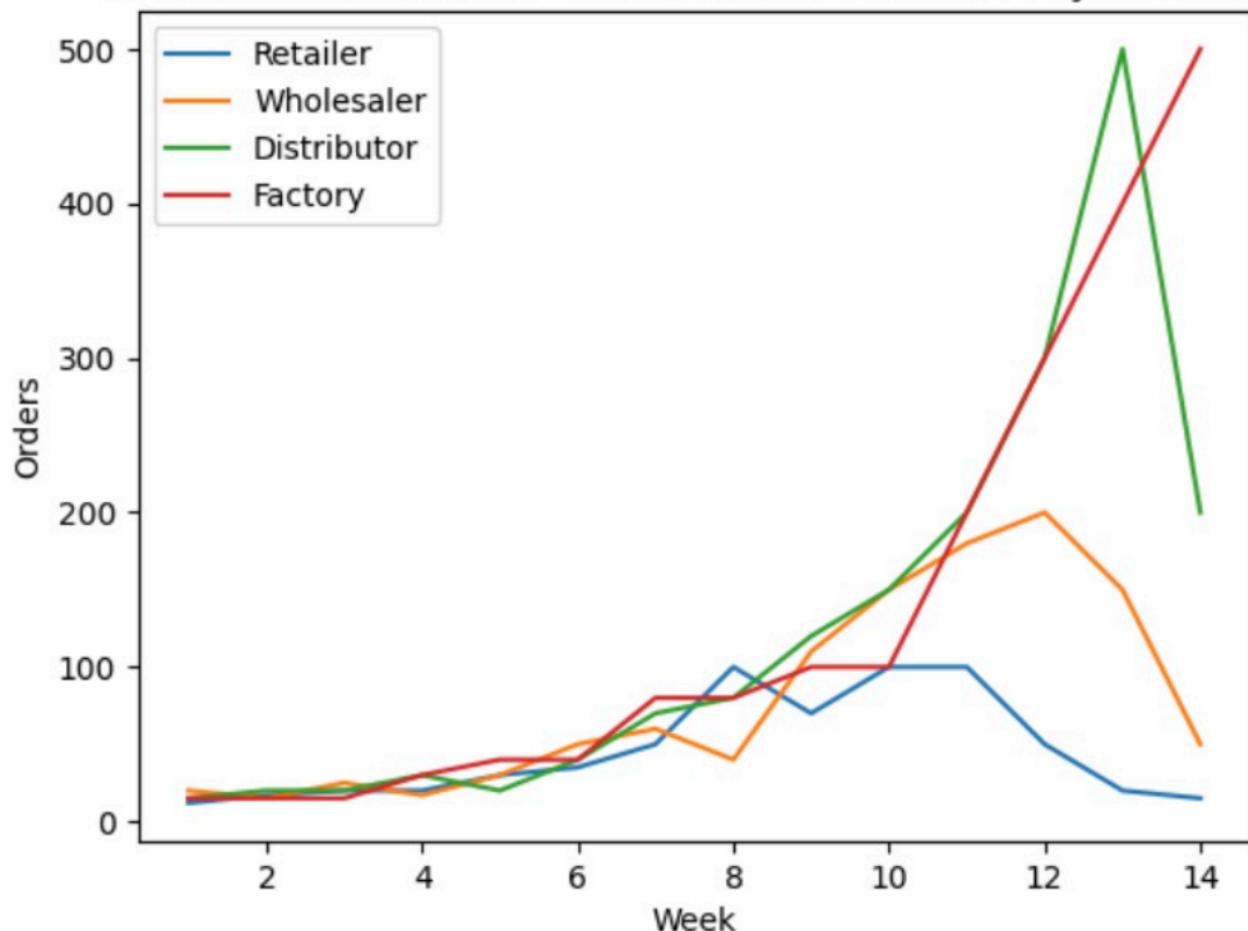
Backlog Across Echelons - Human (Order Information Sharing, Physical Data)



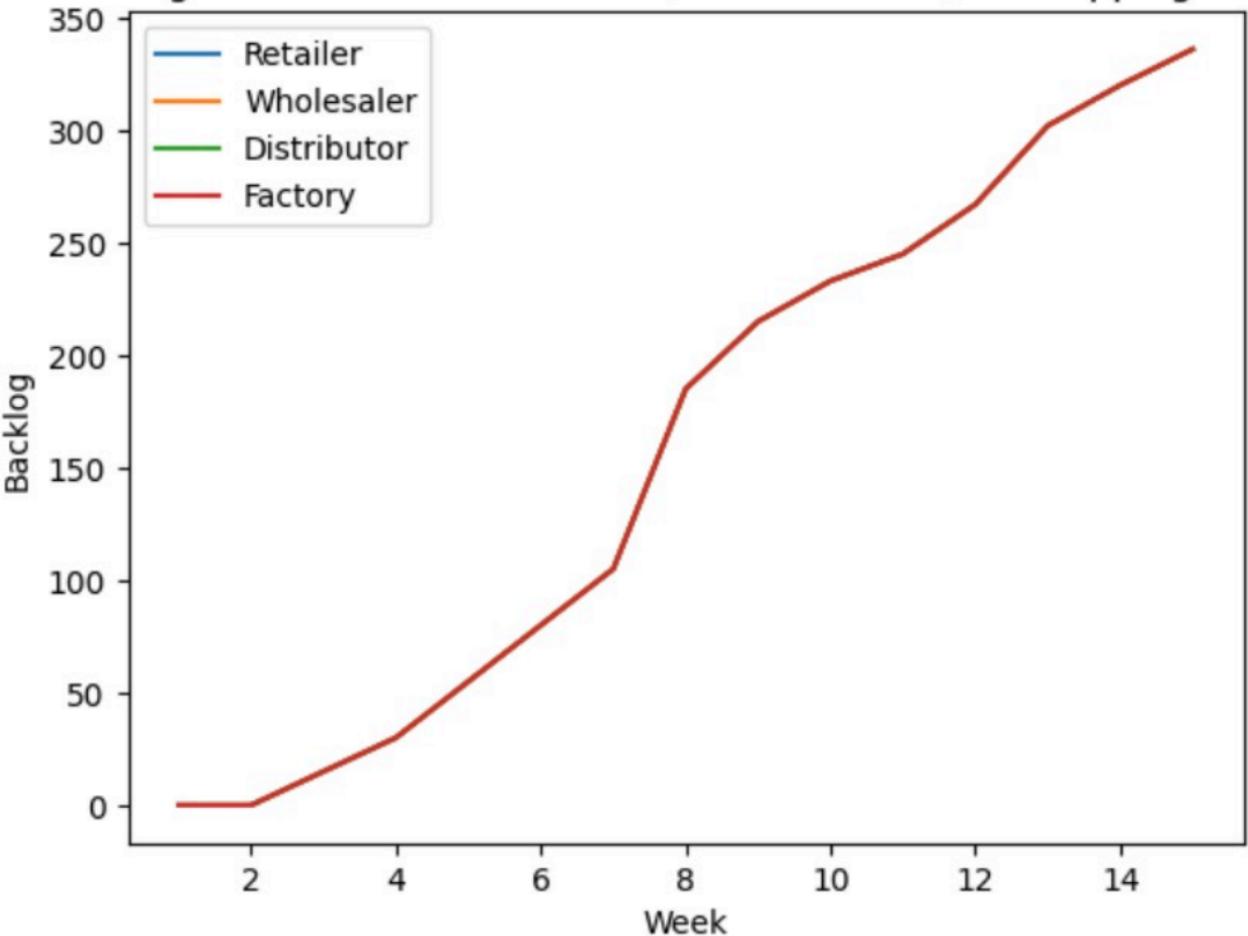
Orders Across Echelons – Robot (Lean Scenario, No Shipping Delay)



Orders Across Echelons – Human (Lean Scenario, Physical Data)



Backlog Across Echelons – Robot (Lean Scenario, No Shipping Delay)



Backlog Across Echelons - Human (Lean Scenario, Physical Data)

