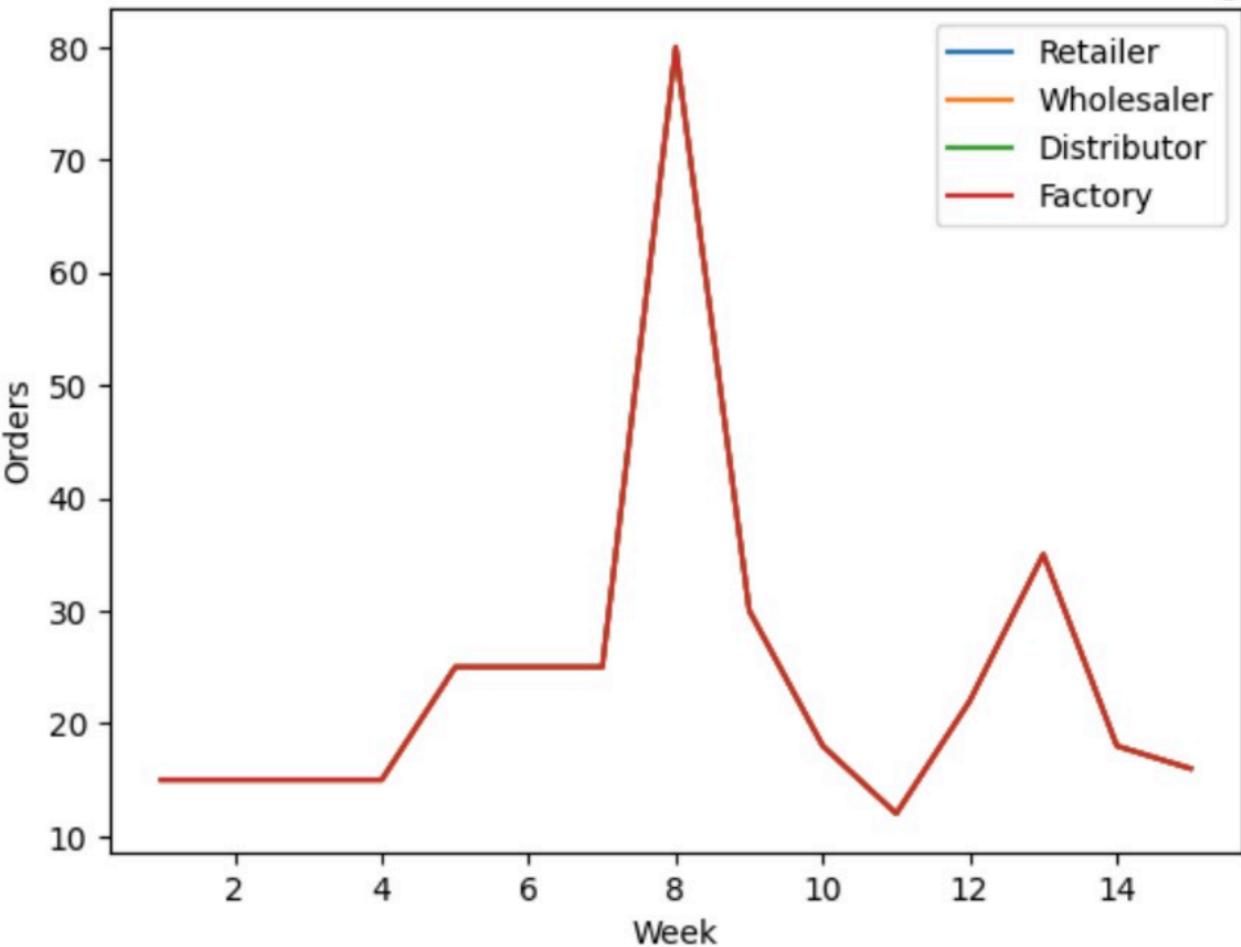
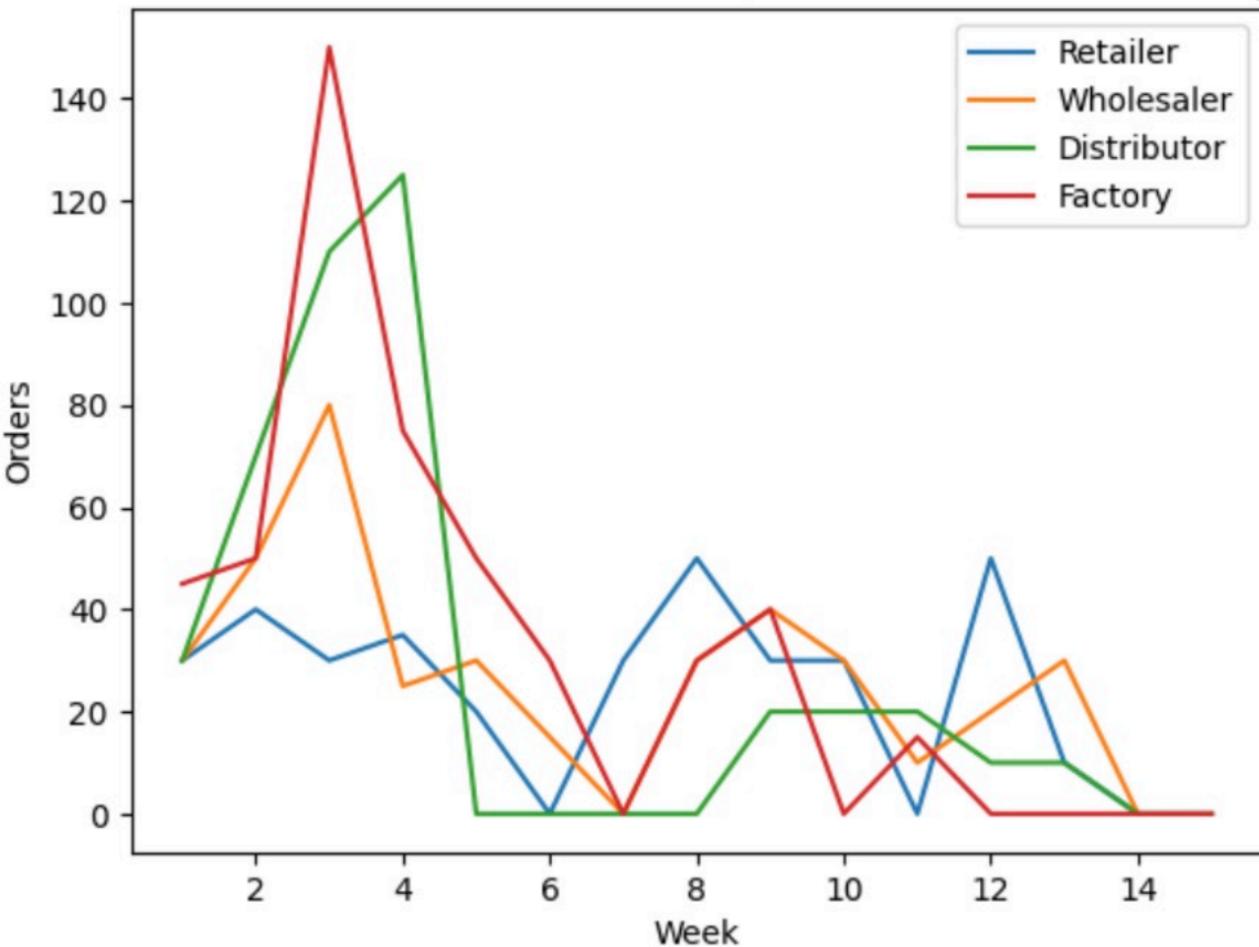


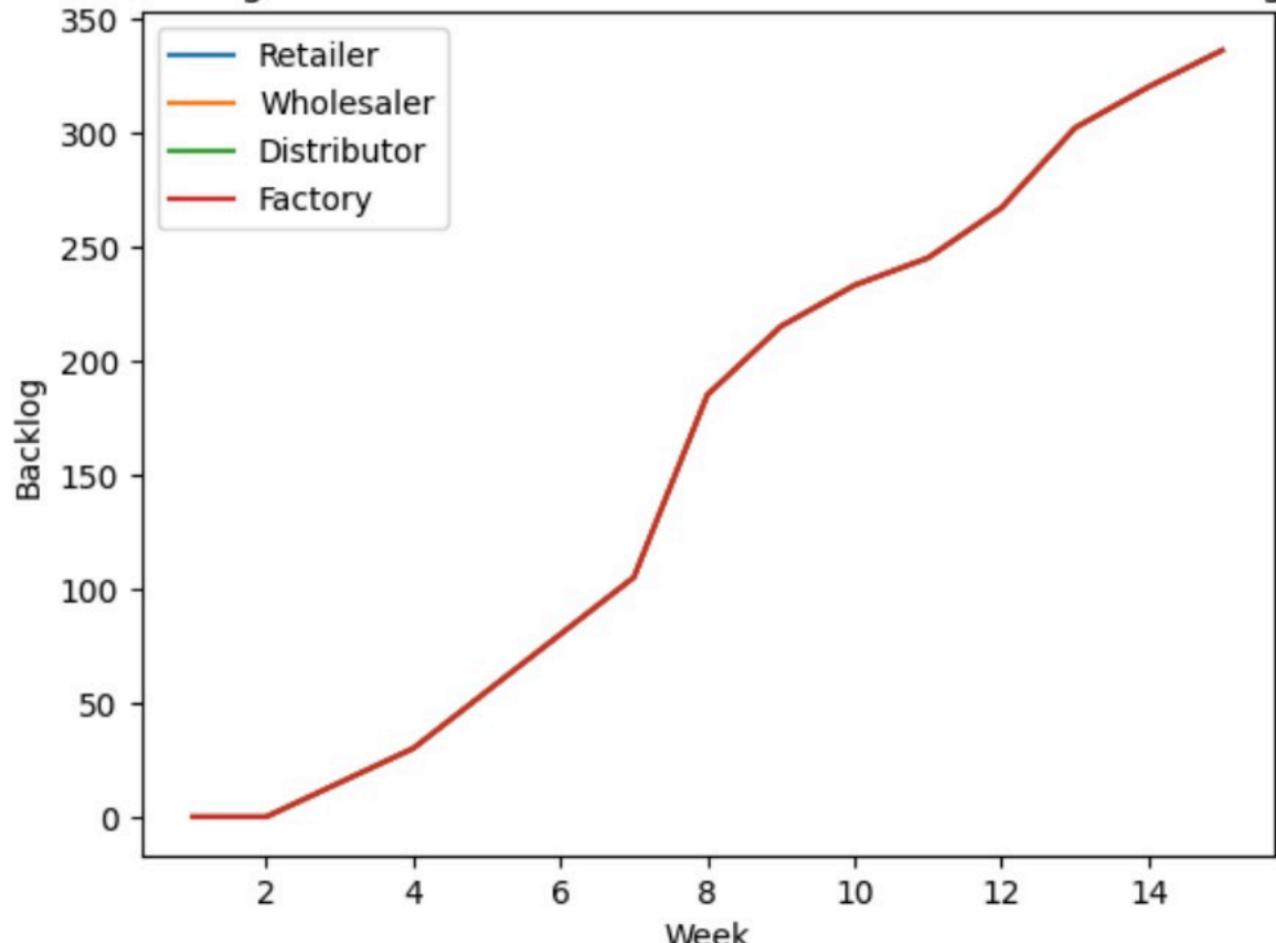
Orders Across Echelons - Robot (Lean + Information Sharing)



Orders Across Echelons - Human (Lean + Information Sharing)



Backlog Across Echelons - Robot (Lean + Information Sharing)



Backlog Across Echelons - Human (Lean + Information Sharing)

