		LAYER STACK-UP	
			TOP S.S
NOTES:			TOP S.M
NOTES.	before plating-0.5 Oz	4.0 MIL	S I G - 1
1. VIEW FROM C.S. 2. TYPE OF BOARD: 12 LAYERS P.T.H. ORDER OF LAYERS PER LAYER SPECIFICATION. 3. P.C.B. MATERIAL: PER MIL-P-13949F OR IPC-4101.	1.0 Oz		GND - 2
3, P.C.B. MATERIAL: PER MIL-P-13949F OR 1PC-4101. A. BASE MATERIAL: FR-4.	0.5 Oz	5.0 MIL	SIG-3
B. NOMINAL THICKNESS: 1.7 MM TOLERANCE: CLASS2 (TOLERANCE +/-10%) C. FINAL COPPER FOIL THICKNESS: SEE LAYER SPECIFICATION IN THIS DRAWING.	1.0 Oz	5.0 MIL	GND - 4
4. SOLDER MASK: WET FILM DIS M. PER IPC-840 CLASS 2. TYPE B. COLOR BLACK. 5. SILKSCREEN SHALL BE APPLIED TO C.S/P.S ARTWORK. COLOR WHITE.	0.5 0z	5.0 MIL	SIG-5
BOARD MARKING TO BE ADDED DATE CODE AND UL94 ONLY. 6. HOLES ARE SPECIFIED AFTER PLATING. HOLE TOLERANCE +0.003″ / 0.002″.	1.0 Oz	3.0 MIL	GND - 6
7. BOARD FINISH PLATING: IMMERTION GOLD.	1.0 Oz	5.0 MIL	VCC - 7
8. CHECK THE GERBER FILES ACCORDING TO THE NETLIST FILE ATTACHED IN IPC-356 FORMAT BEFORE MANUFACTURING.	0.5 0z	5.0 MIL	SIG-8
9. CONTROL IMPEDANCE IS:	1.0 Oz	5 0 MIL	GND - 9
A. LAYER 1,12 50 OHM +/-10% FOR 6,0 MILS LINE WIDTH.(REF PLANE L2,L11) B. LAYER 1,12 90 OHM +/-10% DIFFERENTIAL 6 MIL/ 8,5 MIL SPACE/ 6 MIL LINE WIDTH.(REF PLANE L2,L11).	0.5 0z	5.0 MIL	SIG-10
C. LAYER 1,12 100 OHM +/-10% DIFFERENTIAL 5 MIL/ 10 MIL SPACE/ 5 MIL LINE WIDTH, (REF PLANE L2,L11).	1.0 Oz	4 . 0 MIL	GND - 11
D. LAYER 3,10 50 OHM +/-10% FOR 4,5 MILS LINE WIDTH.(REF PLANE L2,L4 AND L9,L11).	before plating-0.5 Oz		SIG-12
E. LAYER 3.10 90 OHM +/-10% DIFFERENTIAL 4.5 MIL/ 5 MIL SPACE/ 4.5 MIL LINE WIDTH.(REF PLANE L2.14 AND L9.111).			BOT S.M
F. LAYER 3,10 100 OHM +/-10% DIFFERENTIAL 4 MIL/ 7 MIL SPACE/ 4 MIL LINE WIDTH.(REF PLANE L2,L4 AND L9,L11). G. LAYER 5,8 50 OHM +/-10% FOR 4,5 MILS LINE WIDTH.(REF PLANE L4,L6 AND L7,L9).			BOT S.S

10. DO NOT REMOVE UNUSING PADS ON THE INNER LAYERS.

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