Chipsee

Industrial PC

PPC-J6412-121-R

PN: PPC-J6412-121-R

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Contents

PPC-J6412-121-R 3

1. Product Overview 7

2. Product Changes 8

3. Ordering Options 9

3.1. Operating System 9

3.2. Optional Features 10

4. Hardware Features 11

5. Power Input 13

6. Touch screen 14

7. Connectivity 15

7.1. RS232/485 Connectors 15

7.2. USB HOST Connectors 17

7.3. LAN Connectors 18

7.4. HDMI Connector 19

7.5. Audio 20

8. CMOS Button 21

9. Mounting Procedure 22

10. Mechanical Specifications 22

11. Disclaimer 23

12. Technical Support 23

PPC-J6412-121-R

Front View

Rear View

CAUTION
Hot surface!!
To prevent electric shock. Do not remove the cover repairs,maintenance work must be performed by professionals.
CAUTION
Chipsee
Type:PPC-J6412-121-R
OS: Windows
Config:DDR4G/SSD64G
SN:2023061470000082
https://chipsee.com
Origin:Made in China
CAUTION
Hot surface

Side View 1

Hot surface!!
Chipsee
Type:PPC-J6412-121-R
OS: Windows
Config:DDR4G/SSD64G
SN:20230814700000082
https://chipsee.com
Origin:Made in China
CAUTION
Hot surface

Side View 2

Product Overview

The PPC-J6412 series PPC-J6412-121-R is a rugged, high-quality NEMA 4X/IP65-compliant industrial panel PC. This single board computer features a 12.1” resistive touch screen with a resolution of 1024 x 768 pixels.

Key Applications

- Human Machine Interface HMI
- Industrial Automation
- Process Control
- Smart Grid Management
- CNC Manufacturing
- Environmental Monitoring
- Machine Vision Inspection
- ATM, Kiosk, Infotainment...

The PPC-J6412-121-R Industrial Panel PC is powered by Intel® Celeron® J6412 quad-core CPU and equipped with a broad range of connectivity options, allowing it to meet highly demanding application requirements in harsh industrial or outdoor environments.

A specially designed magnesium-aluminum alloy housing with fins for increased heat dissipation serves as a passive cooler, eliminating the need for built-in fans. The fan-less design reduces noise, as well as the maintenance costs and efforts, increasing reliability at the same time.

Caution

Be careful when handling the product while it is operating: the back panel might become hot under heavy CPU load.

Product Changes

Ver 1.2

- Released on Jul 26, 2024
- Changes on the RS232 and RS485

> **Note**
>
> **Old**: Default to 6 x RS232
>
> **New**: Default to 4 x RS232 and 2 x RS485(COM5/6)

Ver 1.1

- Released on Jun 20th, 2024
- Changes on 16 pins

> **Note**
>
> **Old**: 16 pins = **GPIO** + COM3 + COM4
>
> **New**: 16 pins = COM3 + COM4 + **COM5 + COM6**
>
> Details:
>
> - Added COM5 and COM6 on the 16pins 3.81mm connector.
> - Removed GPIOs.
> - The COM5 and COM6 can be configured to RS232 and RS485.
> - There are no 120 Ohm match resistor when the COM5 and COM6 are RS485.

- Changes on COM1 and COM2

> **Note**
>
> **Old**: COM1 and COM2 can be configured either as RS232 or RS485
>
> **New**: COM1 and COM2 can **only** be configured to RS232.

- Changes on Ethernet

> **Note**
>
> **Old**: 2 X LAN with Realtek Chip
>
> **New**: 2 x LAN with Intel Chip

Ver 1.0

- Initial Release
- `Download Archived Manual: PPC-J6412-121-R-ver1.0.pdf`

Ordering Options

Most of the Chipsee products can be customized during the ordering process. The product will be shipped with the pre-installed factory defaults if no extra requirements are specified. The table in the Hardware Features section provides information about the default options bundled with the product.

> **Note**
>
> You can order PPC-J6412-121-R from the official Chipsee Store or from your nearest distributor.

Operating System

By default, PPC-J6412-121-R comes with Linux(Ubuntu 20.04) pre-installed. A different OS can be selected during the ordering process. In addition to Linux, PPC-J6412-121-R also supports Windows 7, Windows 10.

Optional Features

The PPC-J6412-121-R Industrial Panel PC does not include WiFi/BT and/or 3G/4G/LTE/5G modules by default. The Wi-Fi/BT module is optional and can be selected during the ordering process.

A 3G/4G/LTE/5G module is not available at the Chipsee store for this product. However, it can be obtained from specialized third-party suppliers.

The 5G module only supports USB2.0 speed.

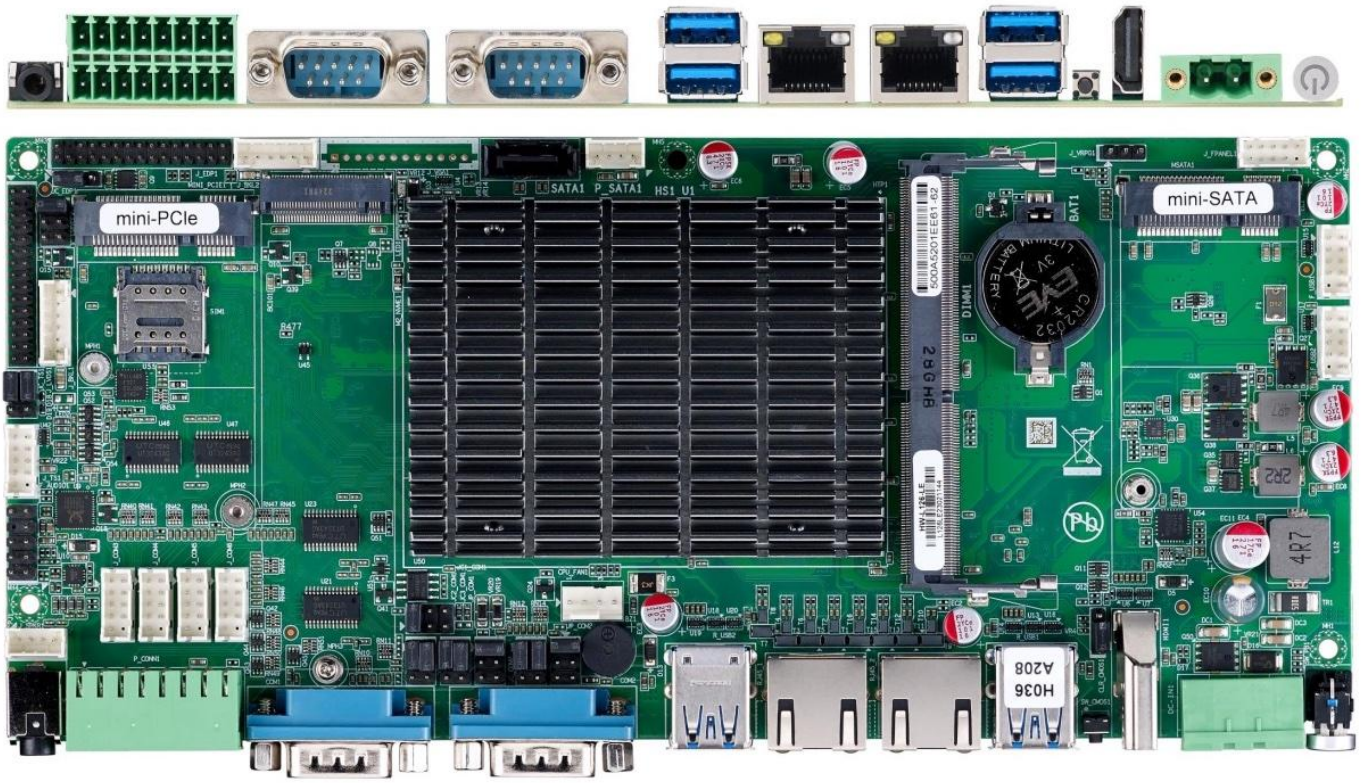
> **Warning**
>
> Installation, repair, and maintenance tasks should be performed by trained personnel only.
> Chipsee does not bear any responsibility for damage caused by inadequate handling of the product.

Hardware Features

The PPC-J6412-121-R Industrial Panel PC offers a broad range of performance and connectivity options for scalable integration, providing expandability to fit future requirements. Some of the key features are listed in the table below.

PPC-J6412-121-R	
CPU	Intel® Celeron® J6412, 2GHz, Quad-Core, 1.5M Cache, TDP=10W
GPU	Intel® HD integrated GPU, 512MB shared memory
RAM	Default 4GB, maximum 32GB, 1 x DDR4 3200 SO-DIMM
Display	12.1" LCD, resolution 1024 x 768 px, brightness 350 cd/m^2
Storage	Default mSATA 64GB SSD; 1 x SATA2.5 HDD 1T; 1 x M.2 2280 NVMe PCI-E 3.0 x 2 Slot
Touch	Resistive touch screen
Audio	Realtek High Definition Audio Codec, MIC/Line-Out, Amplifier
USB	4 x USB 3.0 Type A HOST
LAN	2 x RJ45, 1Gbps (Intel)
UART	Default 4 x RS232 and 2 x RS485. The 2 x RS485: COM5/6 can be configured to RS232(optional)
GPIO	N/A
3G/4G/LTE/5G	Optional, module available from other manufacturers/stores
WiFi/BT	Optional, module available from the Chipsee store
Expandability	2 x Mini-PCIe (One for optional WiFi/BT/3G/4G/5G, one for mSATA)
HDMI	1 x HDMI out
Power IN	From 9V to 30V DC
Power Consumption	20.5W
OS	Ubuntu 20.04(default), Windows 7, Windows 10
Operating Temp.	From -20°C to +60°C (with SSD)
Storage Temp.	From -30°C to +80°C
Humidity	From 5% to 95% relative humidity (no condensation)
Dimensions	322 X 254 X 53mm
EMC	CE/FCC/ROHS/ISO-9001
Mounting	VESA 100mm, Panel mounting with fixtures, Wall, Desktop
Weight	3000g

Table 298 Key Features



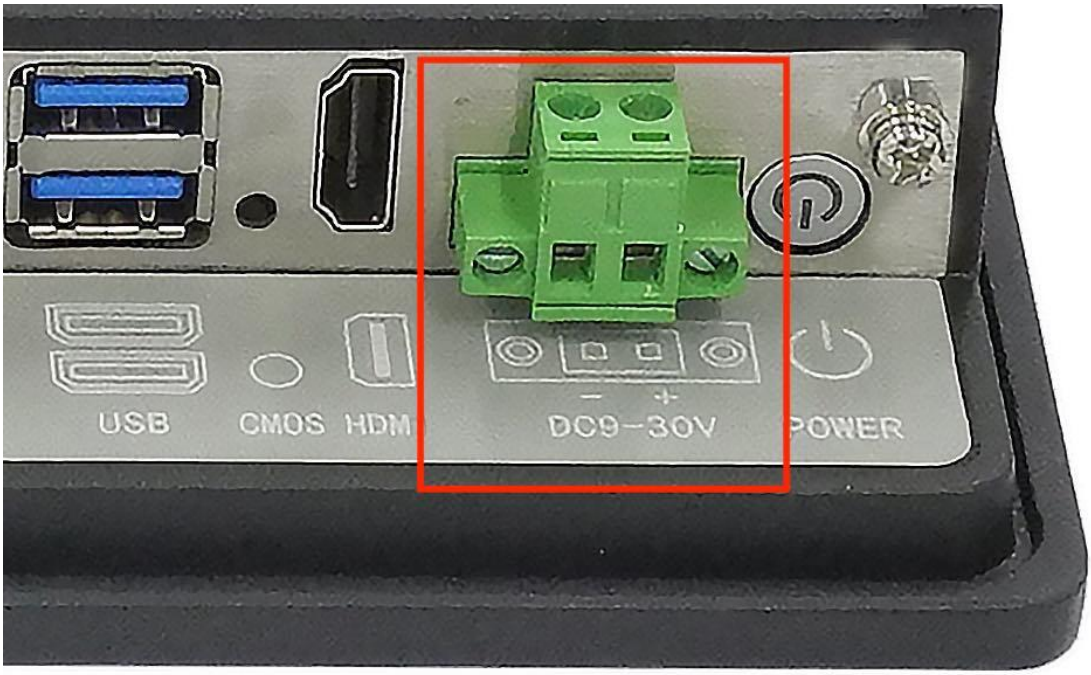
PCB of the product

Power Input

The PPC-J6412-121-R Industrial Panel PC can be powered by a wide range of input voltages: from 9V to 30V DC. The power input connector is a 2-pin, 3.81mm screw terminal. The polarity of the power connector is clearly labelled on the housing itself: the '**+**' sign is the positive, while the '**-**' sign is the negative power supply input.

The **POWER** button is located next to the power input connector and can be used to switch the power ON or OFF.

The power input section of PPC-J6412-121-R features a range of protection features, including over-current, over-voltage, power surge, and reverse polarity protection, allowing it to meet stringent industrial safety regulations.



Power Input

Note

If the product is used to control some key processes, it is highly recommended to use an Uninterruptible Power Supply (UPS) to prevent critical data loss.

Touch screen

PPC-J6412-121-R is equipped with a resistive touch screen. The resistive touch screen is an ideal option for harsh industrial conditions due to its high immunity against high temperature, dirt, and dust. In addition, it does not require any special material to be operated; the resistive touch screen can be used with regular rubber gloves, fingers, or a plastic stylus.

Size/Type: 12.1” high-temperature resistant, five-wire analog resistive touch screen
Surface Hardness: 3H
Service Life (MTBF): 35 million click events
Light Transmittance: > 81%

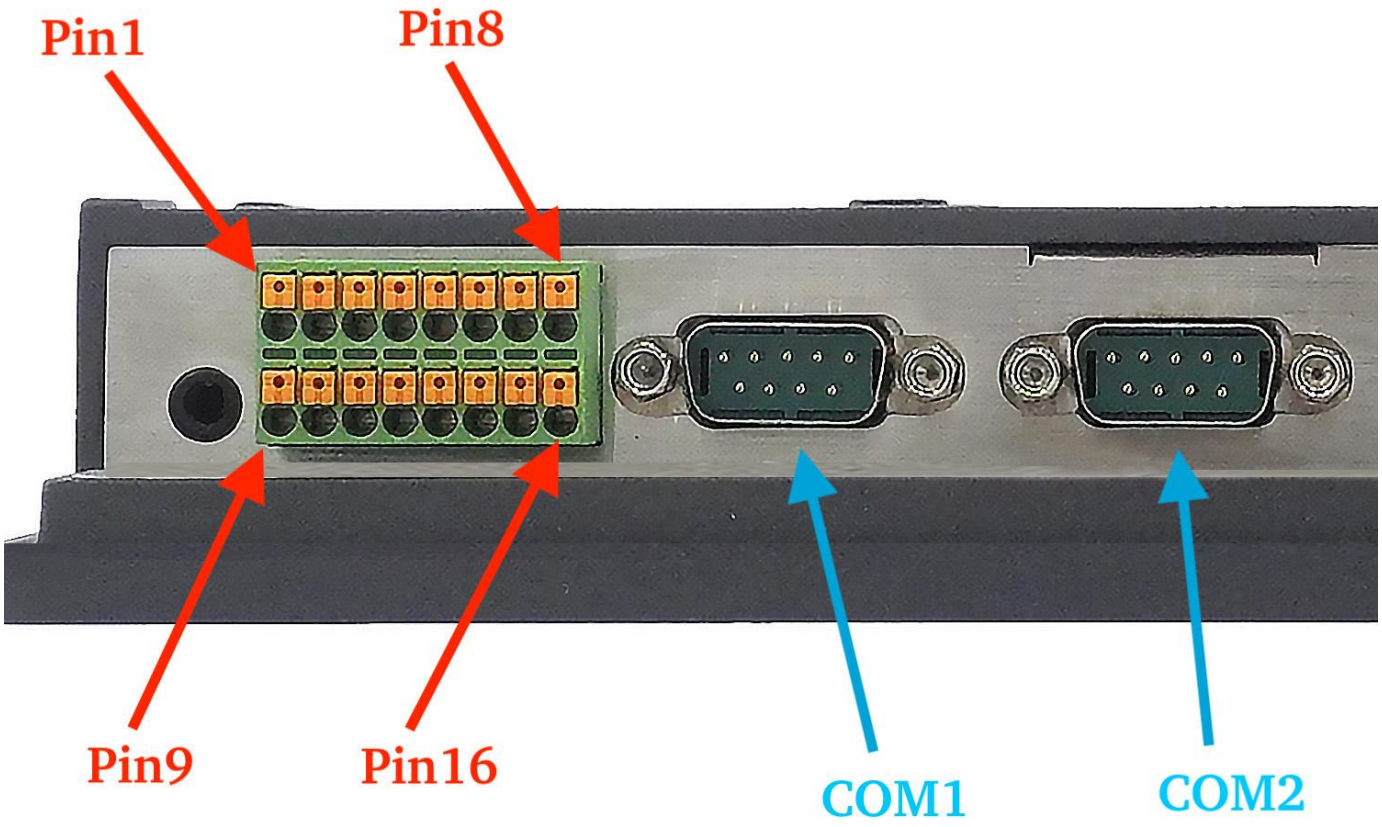
Connectivity

There are many connectivity options available on the PPC-J6412-121-R industrial PC. It has 4 x USB Type A connectors configured as HOSTS, 1 x HDMI port, 2 x RJ45 connectors supporting Gigabit Ethernet (GbE), and up to 6 x RS232 connectors(default is 4 x RS232 and 2 x RS485), the 2 x RS485(default) can be configured to 2 x RS232.

RS232/485 Connectors

The PPC-J6412-121-R Industrial Panel PC has 2 x 9-pin D-sub connectors and 1 x 16-pin 3.81mm connector with pluggable terminal block. Two 9-pin D-sub connectors labelled as **COM1** and **COM2** are RS232 communication interfaces.

The top row of terminals on the terminal block is labelled as **COM3/4**. These terminals are configured as two additional RS232 interfaces by default. The bottom row of terminals on the terminal block are **COM6/5**, these two COM can be configured to either RS232 or RS485. If they are configured to RS485, the 120 Ohm match resistors are **not mounted**.



RS232, RS485

Pin	Definition
1	COM3-RXD
2	COM3-TXD
3	GND
4	COM4-RXD
5	COM4-TXD
6	GND
7	GND
8	PANSW#
9	COM6-RXD/RS485+
10	COM6-TXD/RS485-
11	GND
12	COM5-RXD/RS485+
13	COM5-TXD/RS485-
14	GND
15	+5V
16	+5V

Table 299 COM3/COM4/COM5/COM6 Pin Definition

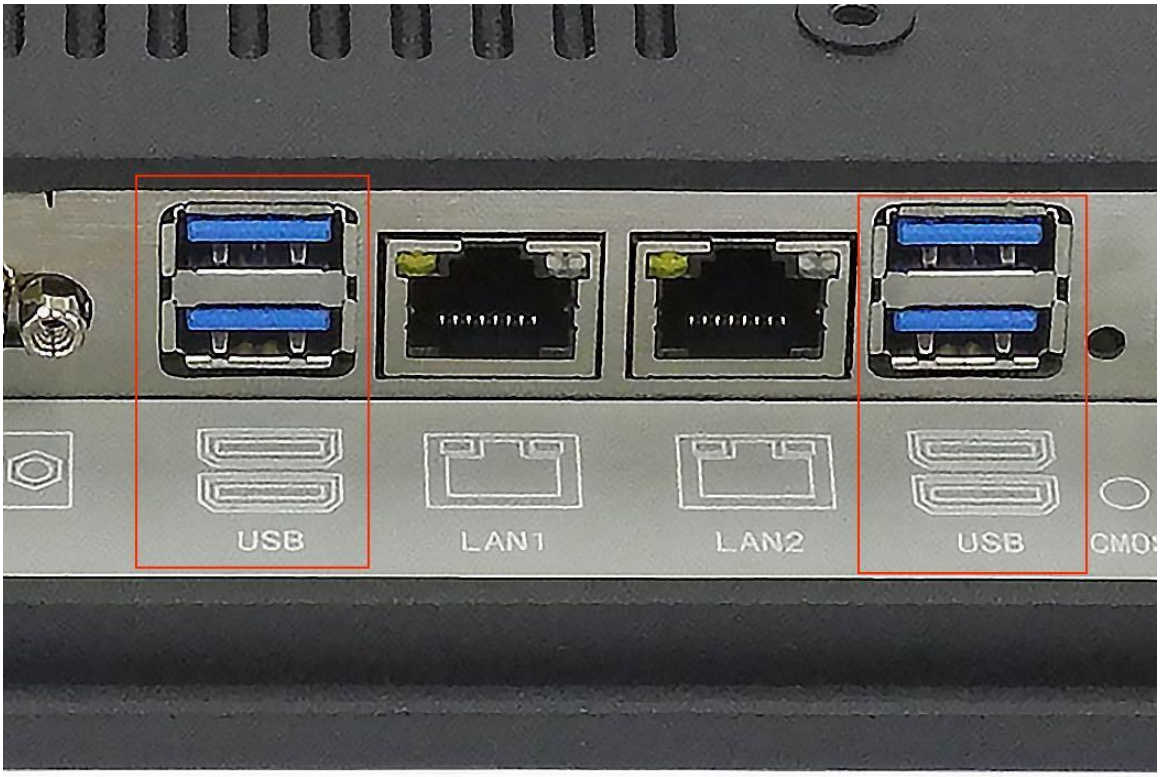
Note

- Pin 8 PANSW#: Connect PANSW and GND can boot the PC.
- The default configuration of the PPC-J6412-121-R industrial PC is 4 x RS232 and 2 x RS485 interfaces. If you need different configuration, please contact Chipsee Technical Support at **support@chipsee.com**

USB HOST Connectors

PPC-J6412-121-R is equipped with 4 x USB 3.0 connectors. The data throughput of the USB 3.0 interface can reach up to 4.8 Gbps.

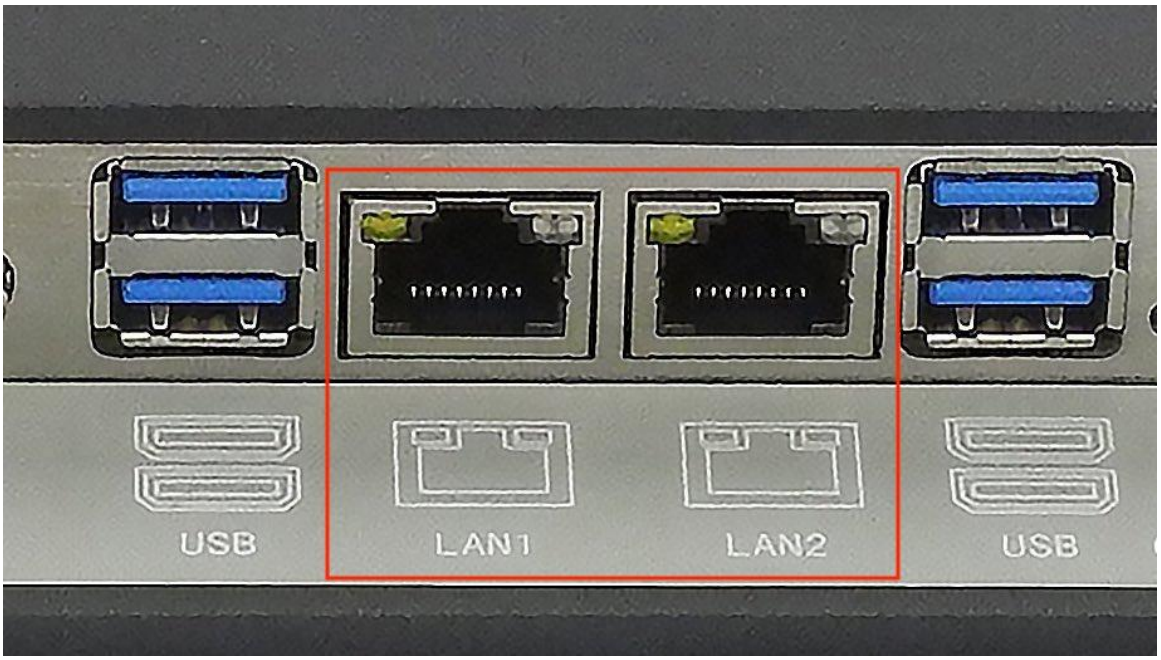
Although fully compatible with USB 2.0 devices, the USB 3.0 interface provides 10 times more data transfer bandwidth than USB 2.0, making it best suited for fast peripherals that can utilize its full potential.



4 x USB3.0 HOST Connectors

LAN Connectors

2 x **LAN (RJ45) connectors** provide Ethernet connectivity over standardized Ethernet cables. The integrated two-port Ethernet interface supports 10/100/1000BASE-T/TX specifications with automatic speed negotiation and Wake on LAN (WoL) feature. Power over Ethernet (PoE) is not supported.



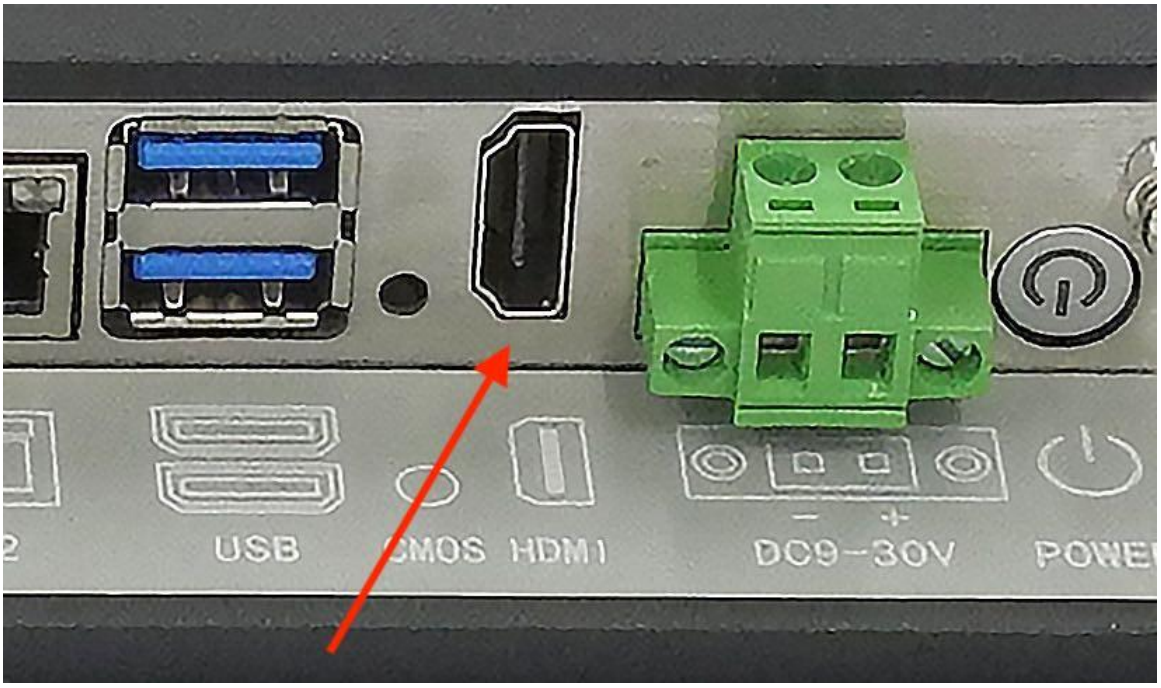
2 x RJ45 GbE LAN Connectors

Note

Use CAT5 or better cables to achieve full data throughput over maximum distance defined by the 1000BASE-T standard (100m).

HDMI Connector

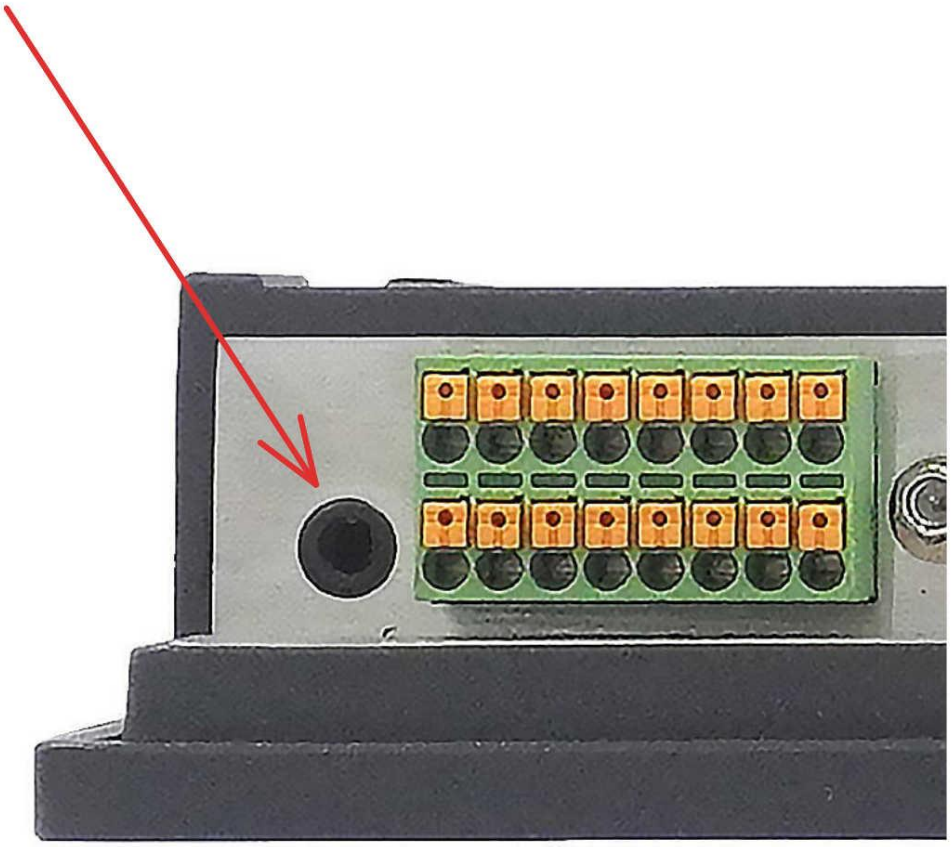
The PPC-J6412-121-R Industrial Panel PC is equipped with 1 x **HDMI** connector. The HDMI connector allows connecting an additional (external) monitor. HDMI output resolution can be configured by the software.



HDMI Connector

Audio

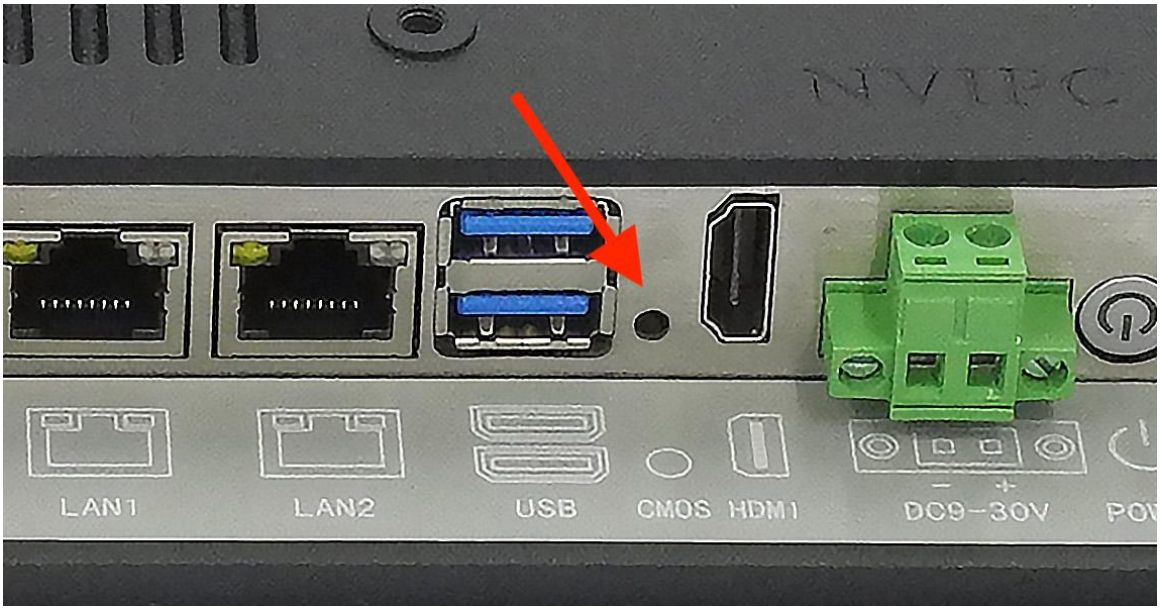
The product has an audio jack to support microphone and line out, amplifier.



Audio Jack

CMOS Button

There is a CMOS button you can use to reset the BIOS settings. While the PC is powered off, detach the power cable, you can press and hold the button for a few seconds to reset the BIOS settings.



CMOS Button

Mounting Procedure

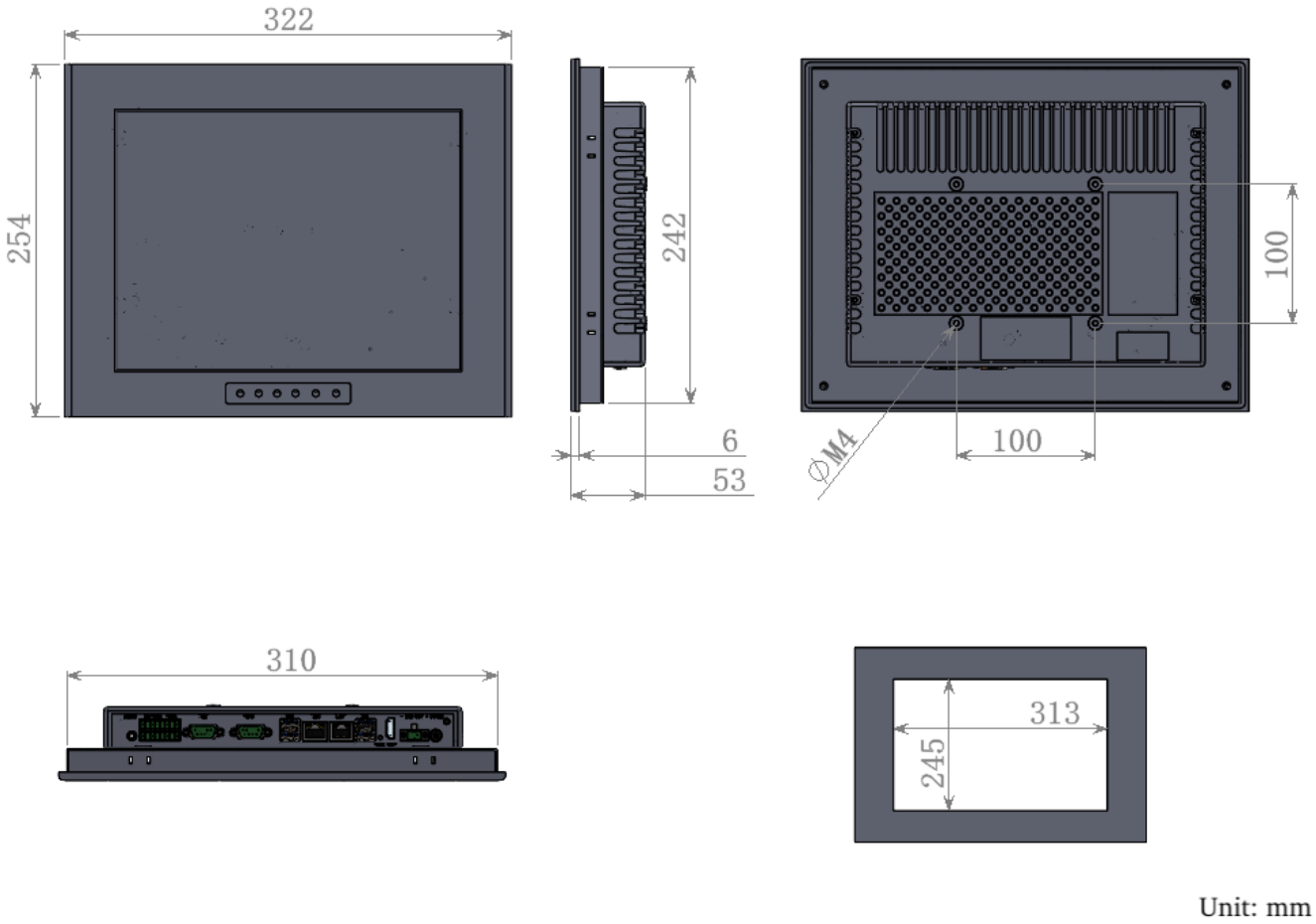
The PPC-J6412-121-R Industrial Panel PC supports VESA 100 x 100 mounting pattern with 4 x M4 screws, enabling simplified installation onto any standard VESA mounting rack.

The PPC-J6412-121-R Industrial Panel PC supports panel mount, wall mount and desktop.

You can find detailed information about mounting in the Mount IPC Guide.

Mechanical Specifications

The outer mechanical dimensions of The PPC-J6412-121-R Industrial Panel PC are 322 X 254 X 53mm (W x L x H). Please refer to the technical drawing in the figure below for details related to the specific product measurements.



Technical Drawing and Cutout Dimensions

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