

Chapter 591

Are you sure that's all right?



RRRRRA
AAAGG
GGHH
H....!!!

THE CALM
BELT

THIS IS ONE
TERRIFYING
OCEAN....!!!

A MONSTER
OF THAT
SIZE...?!!

IT'S DEAD!!
SOMETHING
JUST KILLED
THAT THING
...!!!

ISLE
OF WOMEN
BAY

...TAKE A
LOOK AT THAT!
IT'S A GIGANTIC
SEA KING!!

DEAR
ME...

HEY...!!
WHO ARE
YOU?!!!

A MAN
?!!

WHA
...?!

H'IN...
...

!?

WELL, YOU SEE...
I RAN INTO A NASTY
STORM OUT AT SEA.
MY BOAT SANK, SO
I HAD TO SWIM THE
REST OF THE WAY.

DARK KING
RAYLEIGH
!!!

WHAA
AAAAA-?

AH, I KNOW YOU
PEOPLE... WE MET
AT THE SHABONDY
ARCHIPELAGO.

MY BODY DOESN'T
MOVE THE WAY IT USED
TO... I REALLY AM
GETTING OLD.

A STORM?! THERE
ARE NO STORMS
IN THE CALM BELT...!
WHICH MEANS... YOUR
BOAT SANK OUTSIDE
THE CALM BELT, AND
YOU ACTUALLY SWAM
ALL THIS WAY?!

WAS THAT
YOU AS
WELL...?!!!

THEN... THE
ONE WHO WAS
FIGHTING WITH
THAT SEA KING
...

I'M GUESSING
THAT LUFFY-KUN
IS SOMEWHERE
TO BE FOUND ON
THIS ISLAND?

!!?

MM... NOW
THEN.

???

LOOKS LIKE
HEBIHIME-SAMA HAS
JUST GONE OUT TO
DELIVER SOME FOOD
TO LUFFY!

HEY, DID
YOU HEAR?

CENTRE OF
THE ISLAND:
LAND OF WOMEN,
AMAZON LILY

AHAHA!
I KNOW,
RIGHT?

I CAN HARDLY
BELIEVE WE'RE
GOING TO SEE
HIM AGAIN SO
SOON~!

"WE
CANNOT
WAIT"!!

I HEAR THEY'LL
BE ALLOWING HIM
BACK INTO THE
COUNTRY ONCE HIS
WOUNDS ARE
HEALED!

I WANT TO
STRETCH LUFFY
AGAIN~~!

MAYBE I SHOULD
MAKE HIM SOME
MORE CLOTHES!
WITHOUT FRILLS,
OF COURSE!

...THEN WHAT DOES
ONE NEED TO DO TO
BECOME MARRIED?!

...DOES NYOT MEAN
THAT YOU ARE
MARRIED!

JUST
BECAUSE
THE BOY
EMBRACED
YOU...

AS I KEEP
TELLING YOU,
HEBIHIME
...

HMMMM...
THAT'S A
DIFFICULT
QUESTION...

OLD MAN
RAYLEIGH
?!!

WHA
AAAA
AAA?!!

WHERE
ARE THE
OTHERS?!

I WAS JUST ABOUT
HEAD BACK OUT TO THE
SHABONDY ARCHIPELAGO
BY FOLLOWING THE
VIVRE CARD!

WHAT ARE
YOU DOING
ALL THE WAY
OUT HERE??

AH! LUFFY-
KUN. IT'S
GOOD TO SEE
YOU AGAIN.

WELL, I DOUBT
THEY HAVE ALL
BEEN REUNITED
JUST YET...

"DARK KING" RAYLEIGH.....
ARE YOU TRULY HIM.....?!!
I AM ASTONISHED!

I COULD
HARDLY MOVE
ABOUT FREELY
OTHERWISE,
YOU SEE...

I LEFT MY
OWN VIVRE
CARD WITH
SHAKKIE.

IF YOU MEAN TRAFALGAR LAW, HE SET SAIL JUST A SHORT WHILE AGO. HE TOLD ME TO TELL YOU TO MAKE SURE YOU REST FOR ANOTHER TWO WEEKS.....

LOOKS LIKE YOUR LIFE IS OUT OF DANGER.

WERE THERE NOT A GROUP OF OTHER PIRATES HERE?

YEAH... THANKS.

HERE... THIS HAT MEANS A LOT TO YOU, YES?

STILL, I WONDER WHAT THE DARK KING'S UP TO... THE "D" WILL ALWAYS BRING A STORM WITHOUT FAIL... HEHEH...

IT WOULD'VE BEEN GREAT TO BE ABLE TO ACTUALLY GO INSIDE...! THE LAND OF WOMEN...!

AHH, IT'S SUCH A SHAME... AFTER GOING ALL THAT WAY...

IF ONLY THEY WERE BEARS...

YOU STAY OUT OF THIS!!

AH... GLORIOSA! THIS CERTAINLY BRINGS BACK MEMORIES!

RAYLEIGH?!! IS THAT...

HMM ?!!

IS THAT YOU, RAYLEIGH?!

HOLD ON, SISTER!!
IS THAT HOW
YOU ACT IN
FRONT OF THE
MAN WE OWE
SO MUCH?!!

LUFFY!!!

RAYLEIGH
???

RAY-
SAN?!!

AHH,
YOU GIRLS
AS WELL
....!!

Y... YOU MUST BE SO VERY
HUNGRY. I HAVE BROUGHT
FOOD FOR YOU. PLEASE,
EAT TO YOUR HEART'S
CONTENT....!!

LUFFY... YOU HAVE
FINALLY OPENED YOUR
EYES! I WAS SO
WORRIED, I COULD NOT
SLEEP AT NIGHT
.....!!

...SO YOU GUYS
KNOW OLD MAN
RAYLEIGH?!!

YOU CANNOT
EVEN LOOK
HIM IN THE EYE,
AND YOU SPEAK OF
MARRIAGE?!!

FOR TO
EAT... IS
TO LIVE!!!

LUFFY-KUN..... YOU
SHOULD EAT UP!!

JIMBEI!!!
I DID NOT PREPARE
THIS FOOD FOR
YOU!!!!

NO MORE THAN
A MOUTHFUL,
YOU HEAR...?!

IT WOULD SEEM THAT SHE HAS NYOT CHANGED ONE BIT.

YOU HAVE MY THANKS FOR DELIVERING IT...

HMM... A LETTER FROM SHAKKIE...

RAYLEIGH... SHAKKIE... ELDER NYON... WE ARE ONLY HERE TODAY THANKS TO THE KINDNESS THE THREE OF YOU SHOWED BACK THEN, TAKING US IN AS WE FLED THE TENRYUBITO.

AS FOR YOU GIRLS, YOU HAVE GROWN TO BE MORE BEAUTIFUL AND STRONG THAN I COULD EVER HAVE IMAGINED THOSE THIRTEEN YEARS AGO.

HEALTHY AND HAPPY.

INDEED... SHE IS JUST THE SAME AS BACK WHEN WE ALL LIVED TOGETHER ON SHABONDY.

...STILL, FRIEND OF LUFFY THOUGH YOU MAY BE...

...AS ONE RESPONSIBLE FOR KEEPING LUFFY HIDDEN FROM THE MARINES, IT TROUBLES ME TO THINK THAT ANYONE WOULD BE ABLE TO DEDUCE HIS LOCATION SO EASILY.

HAHAH... NO, I DOUBT THE MARINES WILL HAVE ANY IDEA THAT LUFFY-KUN IS HERE.

COULD IT POSSIBLY BE... RAYLEIGH!!!

SO SLOW!!! JUST HOW PREOCCUPIED WERE YOU!!!

OH?! HOW NOSTALGIC!!

I HAVE MY REASONS FOR WISHING TO HELP THIS CREW ESCAPE THIS PLACE.

I AM ONE OF THE LEADING MEMBERS OF THE REVOLUTIONARY ARMY.

...BY THE VERY MAN RESPONSIBLE FOR SENDING HIM HERE. IT WAS INVESTIGATING THIS DIRECTION THAT DREW MY ATTENTION TO THE ISLE OF WOMEN.

I WAS INFORMED OF THE DIRECTION IN WHICH LUFFY HAD BEEN PROPELLED...

DO NOT HAVE MUCH TIME LEFT...

PLEASE ALLOW ME TO SPEAK WITH YOU A LITTLE...

I APOLOGISE FOR ACTING SUDDENLY AND WITHOUT PROPER EXPLANATION.

WHAT IF HANCOCK HAD FALLEN IN LOVE WITH MONKEY-CHAN, THOUGH...? WOULDN'T THAT MAKE EVERYTHING ADD UP?

HOWEVER, MY DEDUCTIONS STOPPED THERE... I COULD NOT IMAGINE THAT HANCOCK, WHO SO HATES BOTH THE GOVERNMENT AND MEN...

I FOUND THAT HANCOCK'S ROUTE TO THE BATTLE COINCIDED WITH LUFFY'S OWN.

AFTER COLLECTING ALL THE INFORMATION I COULD FIND ABOUT THE GREAT BATTLE, AND MAKING THE APPROPRIATE CALCULATIONS..

THERE IS A LOT TO LIKE ABOUT HIM, YOU KNOW!

...WOULD EVER HAVE BOARDED A GOVERNMENT SHIP WITH A MALE COMPANION.

SHE WAS ABSOLUTELY
CORRECT... THAT IS
PRECISELY HOW IT
HAPPENED!!

THAT'S SHAKKIE
FOR YOU!

I MUST NEVER
UNDERESTIMATE
A WOMAN'S
INTUITION.

I HARDLY THINK THE MARINES
WILL MOVE ON THE BASIS
OF SUCH IDLE SPECULATION.
THIS PLACE IS STILL SAFE.

AND
CONCEAL
HIM ON
THE ISLE OF
WOMEN...

AND IF I
WERE IN HER
POSITION, I
DARESAY I
WOULD DECEIVE
THE GOVERNMENT
...

HAHAH... THAT'S
AN AWFULLY
SUBJECTIVE
BIT OF
SPECULATION,
SHAKKIE.

LUFFY-
KUN...

!?

NOW, SHALL
WE GET DOWN
TO BUSINESS?

I HAVE TO
MEET UP WITH
MY CREW!!

UH-
HUH.

YOU SAID THAT YOU
INTEND TO HEAD
TO SHABONDY
FROM HERE, YES?

I AM SURE YOU
REMEMBER WHAT
HAPPENED TO YOU
ALL ON THAT
ISLAND.

!?

ARE YOU
ABSOLUTELY
CERTAIN ABOUT
THAT?

DO YOU WANT TO MEET
UP WITH YOUR FRIENDS...
ONLY TO HAVE THAT
HAPPEN AGAIN?

WE CAN'T
POSSIBLY
BEAT THESE
GUYS!!!

EVERYONE!!!
GETTING OUT
OF HERE IS ALL
THAT MATTERS
RIGHT NOW!!!

NATURALLY, IT
IS ENTIRELY UP
TO YOU...

I HAVE
A PROPOSAL
FOR YOU.

..WHETHER
TO ACCEPT
IT OR NOT.

AND RIGHT NOW, THANKS TO THE RICH FOODS OF THIS LAND'S FOREST, USOPP HAS...

USOP PU~N!!

WAIT RIGHT THEREUN !!

THIS IS THE BOIN ARCHIPELAGO, IN THE GRAND LINE.

DON'T STOP ME, HERACLESUN !!!

THIS TIME, I'M GONNA DO IT!!!

I WOULDN'T KEEP DOING IT IF THAT WERE THE CASE!!

IT DOESN'T MATTER HOW MANY TIMES YOU TRYUN! THE RESULT WILL BE THE SAMEUN!!

...BECOME FAT.

HISATSU!!

GET OUT OF MY WAY!!!

RRRRR
AAAAAA
AGGGHH
HHHH!!!

SO YOU SHOW YOURSELF!



OR EVEN
MIGHTY OCEAN
CREATURES
AND SEA
KINGS...

IT'S
A SEA
HIPPO
!!!

...GIGANTIC
INSECTS AND
BIRDS...

ARE LURED
BY THE EVER-
INTENSIFYING
SCENT...

TO ENTER IS
SIMPLE, BUT
TO LEAVE FAR FROM
IT.....!!!

WHERE
THEY FIND A
FOREST OF
TEMPTATION,
ILLED WITH
ALL KINDS
OF FOOD.

TO THE
VERY CENTRE
OF THE
ISLANDS...

USOPPUN!!
THE ISLAND
IS ABOUT TO
MOVE!!!

SO STAY
OUT OF MY
WAY!!!

I'M GETTING
OFF THIS
ISLAND!!

コオオオ...

オ
キ
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!!!



WHATEVER
IS THE
MATTERIN,
USOPPON!!!

PANT

PANT

USOPPU
UULLUN!!

LUFFY JUST LOST
HIS BROTHER...
IN THE WAR...!!!

I DON'T HAVE
THE TIME TO
WASTE HANGING
AROUND IN THIS
PLACE...!!!

HOW MUCH
PAIN MUST
HE BE GOING
THROUGH RIGHT
NOW!!!

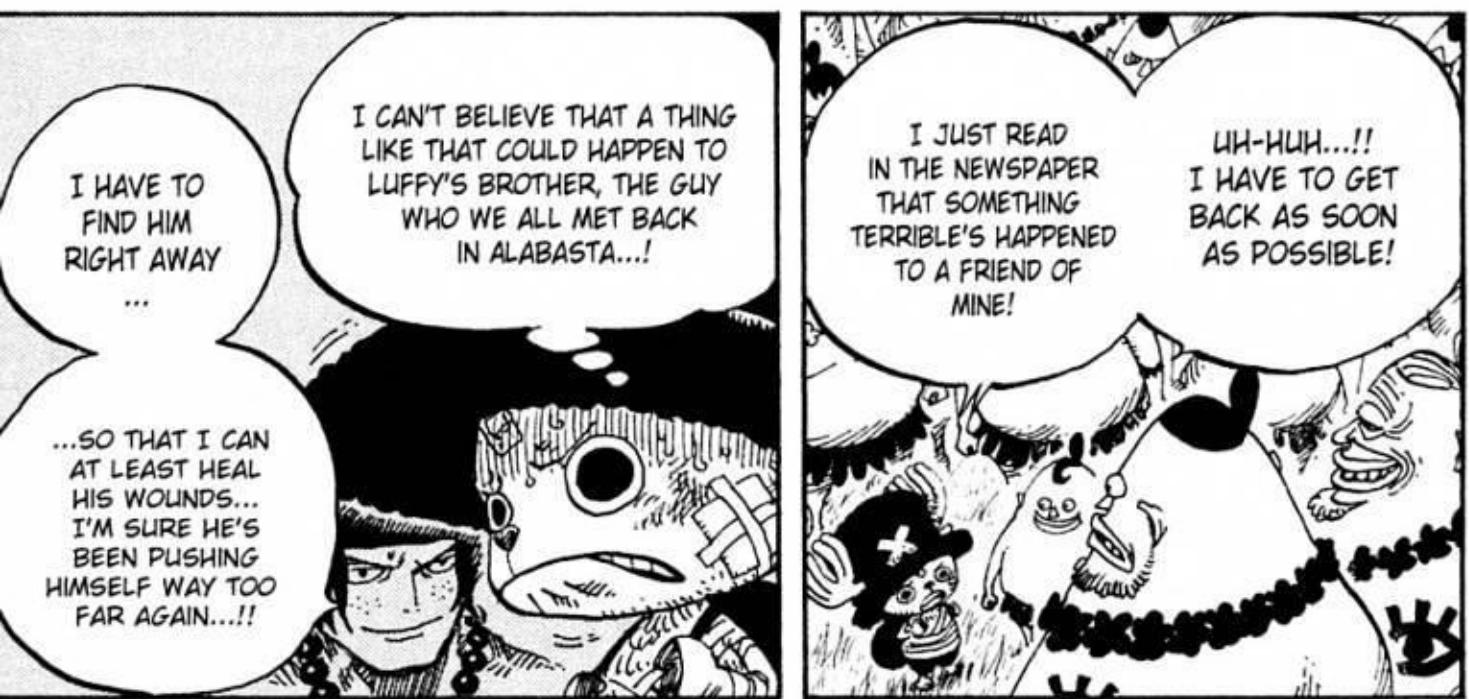
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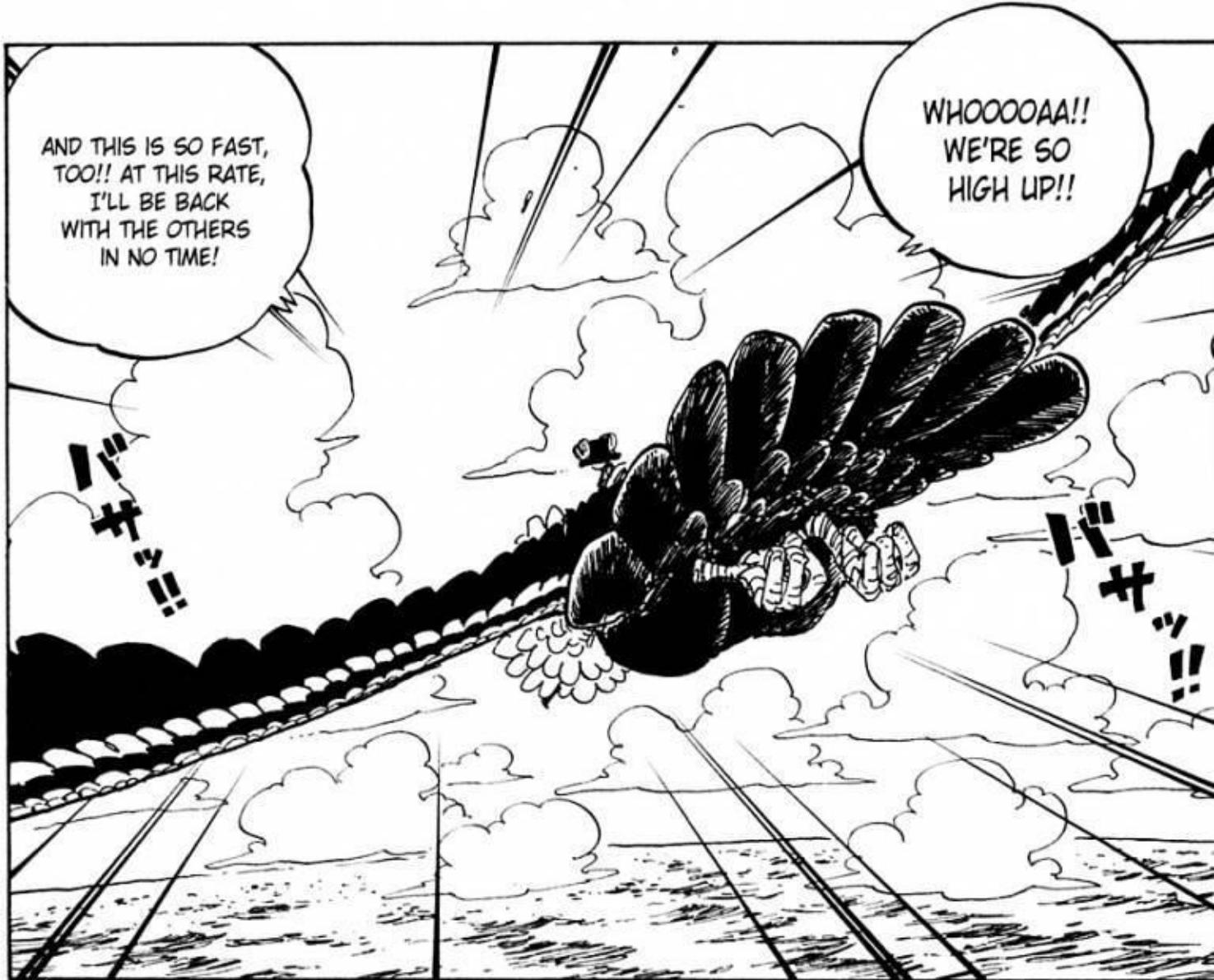
EVER SINCE
YOU READ THE
NEWSPAPER THAT
THE NEWS COO
DELIVERED HERE,
YOU HAVE BEEN
LIKE A DIFFERENT
MAN!!!

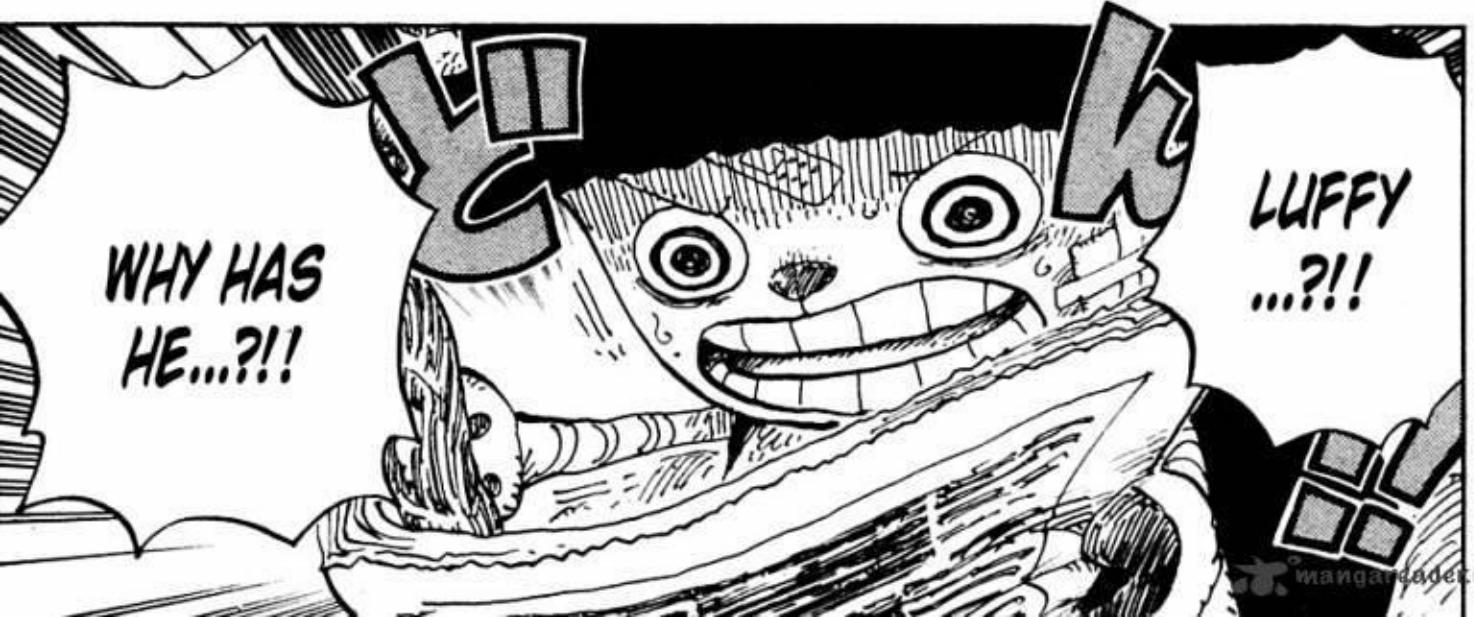
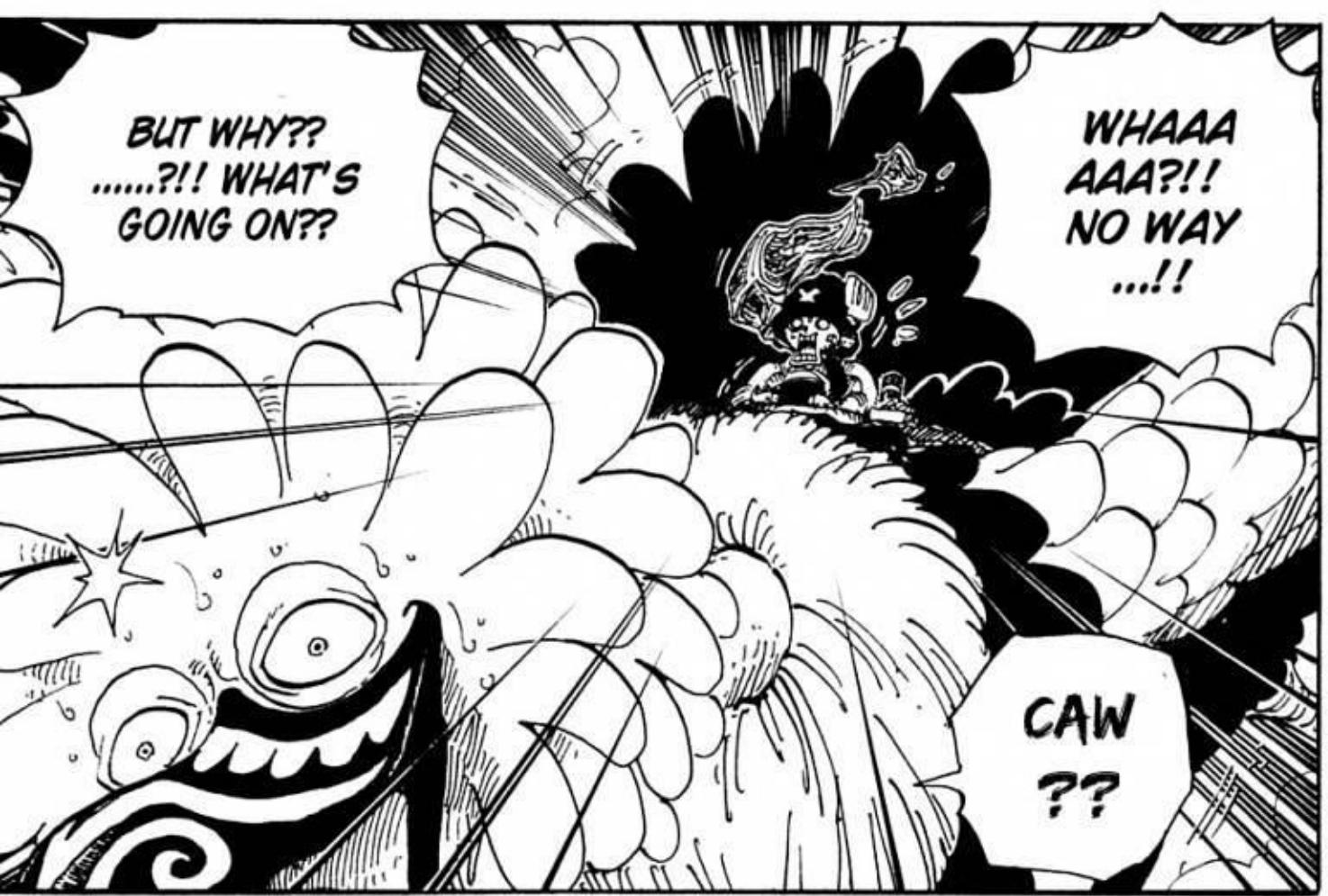
...HOW CAN
I CALL
MYSELF HIS
FRIEND!!!!

ゴ"ゴ"ゴ"ゴ"ゴ"...

IF I'M
NOT THERE
FOR HIM
WHEN HE'S
IN PAIN...



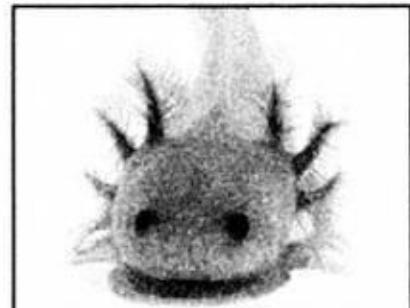






D: Oda Sensei!! Hello!! Out of the blue, but please give my Axolotl (unknown gender) a name!! Please!! P.N.Gwaaaaaaaaah

O: Oh a Whooper Looper, huh? It was popular back then. Those cute Mexican salamanders. In general, people call them "Axolotl" (pronounced "Ahoro-toru"). How's this? "AhoAho Ahonosuke" (DumbDumb Dumbbunny). Please be nice to it.



D: Hello Oda Sensei! Is it possible that in volume 58, chapter 558, on the 3rd box of the 11th page, I see the 3rd person(Sabo)'s cup? P.N. Saitouryu

O: Wow- again, looking at those teeny parts. The answer is easy, if you read chapter 585 in this volume, you'll see the same scene and you'll be able to tell it's Sabo's cup, but at the time in chapter 558, "Brothers", if I revealed Sabo, things would get complicated, so I secretly drew it. Still, from back then, there were many readers pointing out "what is this", and I seriously freaked out. What in the world are you people!! You're correct!!



D: I was reading ONE PIECE and noticed all of the sudden, but other than character introducing and SBS, you never copy and paste a picture you already drew, right? Is this a policy-type thing of yours? From Snow Pea

O: So, you looked there. Well, yeah. I never copy and pasted before. Uhhh, well we all receive our papers from the publisher, and it pretty much goes like 1 page = money. Like, if you draw on 1 page, they pay you. So if you paste a drawing from the past, isn't that kinda cheating? (haha) Of course, I don't complain about other people. From my personality, I can't stand pasting, plus if I draw everything, I feel pretty much secure that I'm drawing manga with my full power. My personality. And I'm positive; in other words not perverted. Everyone.