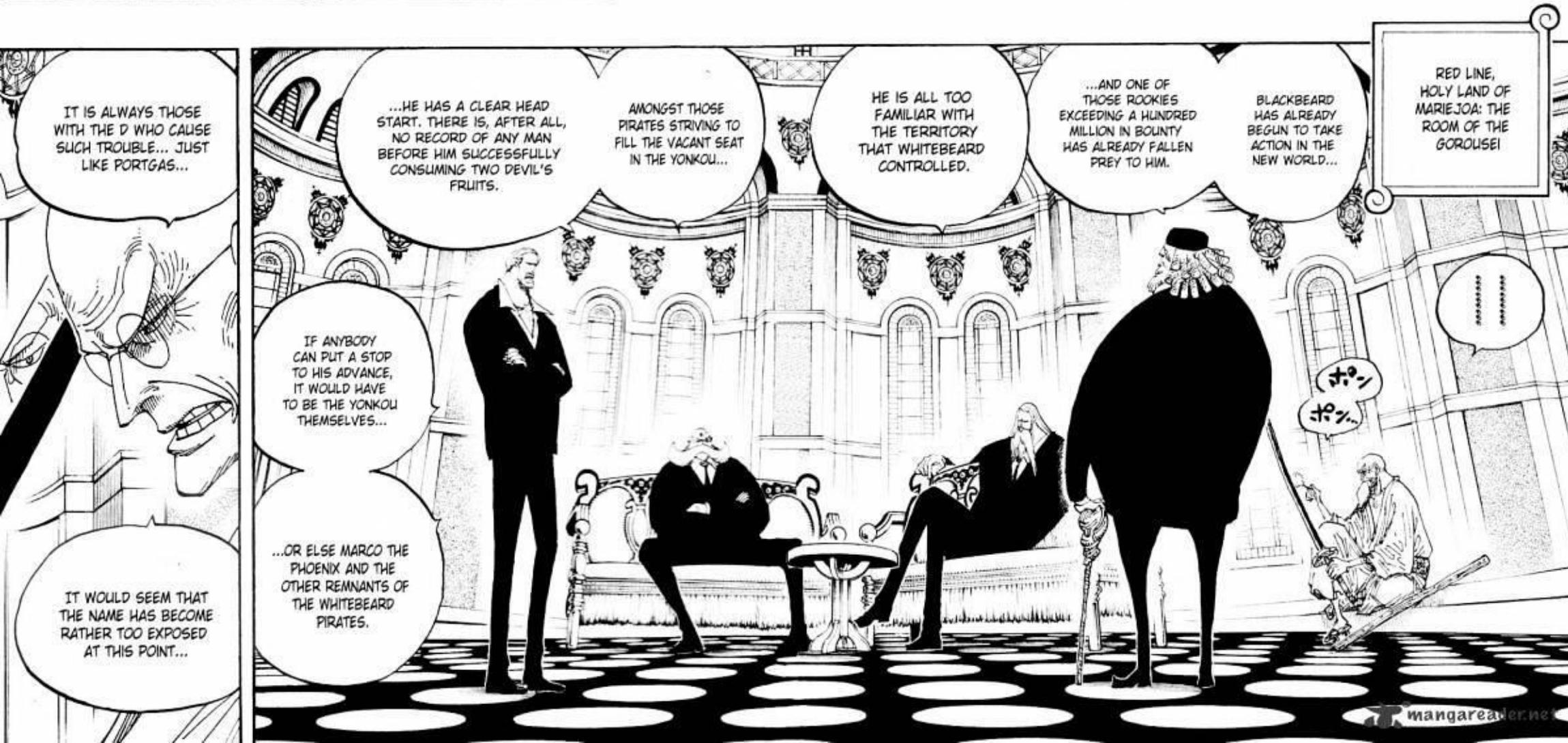
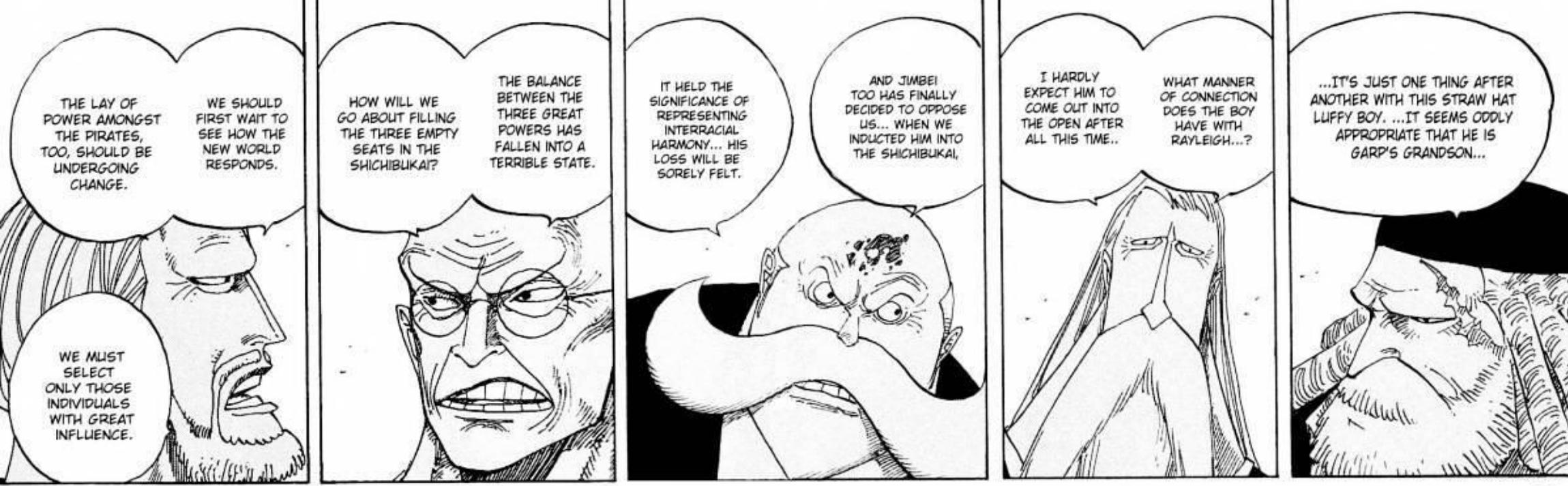


Chapter 594

Message





...BUT GARP HAS FOR ALL INTENTS AND PURPOSES ABANDONED HIS POSITION.

I ATTEMPTED TO STOP HIM...

ELSEWHERE IN THE HOLY LAND OF MARIEJOA

XOO

FOR THE PURPOSE OF TRAINING YOUNG MARINE SOLDIERS.

HOWEVER, HIS OFFICIAL RANK WILL REMAIN UNCHANGED.

HE WILL REMAIN IN THE MILITARY.

WORLD GOVERNMENT SUPREME MILITARY COMMANDER

KONG

SENGOKU.

...THEN I ASK THAT YOU AT LEAST DO THE SAME.

IF YOU MEAN TO FORFEIT YOUR POST AS FLEET ADMIRAL...

...SO, THE TWO MEN WHO HAVE LED THE MARINES FROM THE FRONT LINES SINCE ROGER'S AGE...

...WILL BE RETIRING FROM ACTIVE DUTY...
THIS IS MOST SERIOUS NEWS.

...YES, I THINK I WILL ACCEPT YOUR PROPOSITION.

THAT DOES NOT SOUND LIKE A BAD WAY TO SPEND MY REMAINING YEARS...

THE GREATEST OF THEM ALL WAS NEWGATE

WITH THIS PIRATE AGE ON THE VERGE OF REBIRTH...

THERE ARE STILL MANY PIRATES OUT THERE WORTHY OF BEING CALLED "LEGENDARY"...

...NOT LEAST THE ESCAPED PRISONERS FROM LEVEL SIX OF IMPEL DOWN.

MORE IMPORTANTLY, KONG-SAN... FOR MY SUCCESSOR AS FLEET ADMIRAL

I WOULD LIKE TO NOMINATE AOKIJI.

...IS THIS ANY TIME TO HAVE OLD MEN RUNNING THE MARINES?

JUSTICE IS A SYSTEM OF VALUES
...IT CANNOT OVERCOME THE GAP OF GENERATIONS...

HAVE YOU HEARD THE NEWS? STRAW HAT IS UP TO HIS ANTICS AGAIN.

... INDEED.

SO HE WAS ALIVE! IMPRESSIVE.

GRAND LINE,
MARINFOR:
MARINE
HEADQUARTERS

WHO CAN SAY...? MORE IMPORTANTLY...

WHAT ABOUT MY REASSIGNMENT REQUEST...?

HE CERTAINLY HASN'T WASTED ANY TIME...

16 CHIMES?! IS THIS SOME KIND OF MESSAGE?!

...YOU'RE ASKING TO BE SENT TO THE NEW WORLD...

THE FIFTH GRAND LINE MARINE OUTPOST.. IN OTHER WORDS ...

G5 ISN'T THE KIND OF PLACE YOU CAN JUST REQUEST TO BE ASSIGNED TO... IT'S GOT A MOUNTAIN OF PROBLEMS TO DEAL WITH...

...WELL, I WILL SEE WHAT I CAN NEGOTIATE WITH SENGOKU-SAN, BUT... ARE YOU SERIOUS?

I PREFER TO KEEP MY TARGET CLOSE AT HAND.

THE POWER KNOWN AS
"HAKI"... THIS IS QUITE
CLEARLY ONE OF ITS
MANIFESTATIONS.

MARINE HEAD-
QUARTERS:
MEDICAL
CENTRE

ALL MARINES
OF VICE-ADMIRAL
CLASS AND
ABOVE ARE ABLE
TO MAKE USE OF
THIS ABILITY.

HAKI...?
THIS IS...?!

ORDINARILY, THE
ABILITY CAN ONLY BE
BROUGHT OUT BY
LENGTHY PERIODS
OF TRAINING...

IT MUST HAVE
AWAKENED AS A
RESULT OF THE SHOCK
YOU EXPERIENCED ON
THE BATTLEFIELD...

I CAN FEEL PRESENCE
OF THE PEOPLE AROUND
ME SO STRONGLY...
IT'S ALL TOO MUCH...

I DON'T
UNDERSTAND
ANY OF THIS
EITHER!!

DAMMIT...!!
IT'S LIKE YOU'RE
SUDDENLY A HUGE
STEP AHEAD OF ME...
IT PISSES ME OFF!!

HEY, DOCTOR!!
DO YOU THINK I'LL
BE ABLE TO ACHIEVE
THE SAME THING?!

THE TWO OF YOU ARE
GARP'S APPRENTICES,
YES? HE SHOULD BE
ABLE TO TEACH YOU!



"DARK KING"
SILVERS
RAYLEIGH!!!

FURTHERMORE,
HE SEEMS TO BE
WORKING WITH
THE FORMER
FIRST MATE OF
THE PIRATE KING'S
CREW!!!

ALL IN ALL,
THERE ARE
GREAT NUMBERS
OF CIVILIANS COMING
AND GOING... AND
MEANWHILE, OUT
AT SEA...

...AS A RESULT OF
WHITEBEARD'S DEATH,
PIRATES HAVE BEGINNED
INSTIGATING ONE INCIDENT
AFTER THE NEXT!

MARINFORD IS
CURRENTLY
POPULATED WITH
LABOURERS WORKING
TO RESTORE THE
TOWN ITSELF...

...
ORDINARY CITIZENS
WHO HAVE GATHERED
FROM ACROSS THE
GLOBE TO WITNESS
THE AFTERMATH, AND
Hordes OF REPORTERS
FROM VARIOUS
NATIONS.

AS IF TO
TAKE ADVANTAGE
OF THE SITUATION,
THESE THREE HAVE
SUDDENLY APPEARED AT
HEADQUARTERS, STOLEN
A BATTLESHIP...

THE VAST MAJORITY
OF AVAILABLE
MARINE FORCES
ARE OF NECESSITY
AWAY FROM
HEADQUARTERS...

...AND USED THAT SHIP
TO SAIL A FULL CIRCLE
AROUND MARINFORD, IN
WHAT IS KNOWN TO MEN
OF THE OCEAN AS THE
"RITE OF BURIAL"!!!

...AND
SECURITY IS
AT AN ALL-
TIME LOW...

AND FINALLY,
STANDING BEFORE
THE WAR SCARS
THAT ARE STILL
EVIDENT IN THE
PLAZA...

MONKEY D LUFFY
THEN PROCEEDED
TO COMPOUND
THIS AUDACITY BY
ENTERING THE
PLAZA ALONE...

...HE SCATTERED
FLOWERS THEREUPON,
AND ENGAGED IN A
FLAGRANT MOMENT OF
"SILENT PRAYER"!!!!

...AND UPON REACHING
THE "OX BELL" ON
ITS WESTERNMOST
EDGE, HE SOUNDED
IT A FULL SIXTEEN
TIMES....!!

THIS ARTICLE
HAS ALREADY
BEEN DISTRIBUTED
AROUND THE
ENTIRE WORLD!

INCLUDING
THE FACT THAT WE
ALLOWED HIM TO SLIP
RIGHT THROUGH OUR
FINGERS....!! THIS IS
A DISGRACE!!

THE REPORTERS
PRESENT, NATURALLY,
SNAPPED THE WHOLE
SCENE UP EAGERLY.
AND AS SUCH...

TO SOUND THAT
BELL SIXTEEN FULL
TIMES CAN ONLY
SERVE AS A
DECLARATION
OF WAR!!

AT A GLANCE, OF
COURSE... THIS COULD BE
SEEN AS A FORM OF MEMORIAL
SERVICE FOR HIS BROTHER,
WHITEBEARD, AND THE OTHERS
WHO HAVE LOST THEIR LIVES
IN THE WAR...

THIS WOULD EXPLAIN
THE SILENT PRAYER AND
THE RITE OF BURIAL, BUT AS
FOR THE SIXTEEN CHIMES...
PROPER OBSERVANCE OF A
TRAGIC EVENT INVOLVES
ONLY TWO CHIMES!!

"STRAW
HAT LUFFY
LIVES"...



THE NEW
WORLD

ゴン... オオ...

THE OX BELL
IS A SACRED
BELL...

...SITUATED UPON
THE OX ROYCE, A
FAMED BATTLESHIP
FROM ANCIENT
TIMES.

"SIXTEEN CHIMES TO
THE NEW AGE AT
MARINEFORD"... WHAT
IS THIS "OX BELL",
ANYWAY?

THAT IS THE MEANING
OF THE SIXTEEN
CHIMES... HOWEVER,
IT IS QUITE EVIDENTLY
OUT OF SEASON.

AT THE END AND THE
BEGINNING OF EACH YEAR...
THE BELL IS SOUNDED EIGHT
TIMES TO SEE OUT THE OLD
YEAR, AND EIGHT TIMES
TO SEE IN THE NEW.

IN OTHER WORDS...
THIS SOUNDING OF THE
SIXTEEN CHIMES CAN BE
INTERPRETED AS A TRIBUTE
TO THE ENDING OF ONE AGE,
AND THE BEGINNING
OF A NEW.

AS SUCH, THIS MARINE
TRADITION INVOLVES
SOUNDING THE
BELL SIXTEEN TIMES
IN FULL.

KILLER キラー

...AND HE'S TRYING TO SAY "I'LL CREATE THE NEW AGE MYSELF" OR SOMETHING, IS HE...?

THE END OF WHITEBEARD'S AGE...

HAHAHAH...!!
MAN, THAT KID GETS ON MY NERVES.

...OF RETURNING TO THE PLACE WHERE HE LOST HIS BROTHER, WILFULLY REOPENING HIS OWN FRESH WOUNDS, UNLESS HE HAD A GRAND PURPOSE OF THAT NATURE.

I HARDLY THINK HE WOULD GO TO THE TROUBLE...

BUT I'M NOT FOOL ENOUGH TO LET HIM HOLD ON TO THAT ADVANTAGE FOR TOO LONG.

OKAY, SO AFTER WHAT HAPPENED IN THE WAR, HE'S CLEARLY MADE HIMSELF STAND OUT FROM THE REST OF US ROOKIES.

"PARADISE"?

PLEASE,
FORGIVE US!
WE'RE ON OUR
WAY OUT OF
THIS OCEAN
RIGHT NOW!

JUST LET
US RETURN
TO PARADISE
ALIVE!!!

YOU MEAN, LIKE,
BACK TO YOUR
FAMILIES...?

TO BE FRANK,
I'D EXPECTED MORE
OF THE NEW WORLD...
WHAT'S THE DEAL
WITH THIS BUNCH
OF COWARDS?

...THEN YOU
SHOULDN'T HAVE
COME HERE
IN THE FIRST
PLACE!!!

IT'S DO OR DIE
OUT HERE!!!
IF YOU DON'T
HAVE THAT KIND
OF RESOLVE...

LUSTASS CAPTAIN KID
ユースタス・"キャプテン"キッド

THE SHIP!!
IT SEEMS TO
HAVE STARTED
FLOATING ABOVE
THE OCEAN
SURFACE!!

WHAT
?!!

FATHER
.....

THE NEW
WORLD

FATHER!! THERE'S
SOMETHING FALLING
DOWN FROM
THE SKY...

!?

WHAT ARE
YOU TALKING
ABOUT?! DON'T
BE RIDICULOUS!!
JUST SAIL THE
SHIP PROPERLY!!!

AAA
GHHH
HHH....!!

++/++/!!

NO... WE'RE
THE ONES
BEING SUCKED
TOWARDS IT!!!

EHH
?!!







MY APOLOGIES.
COULD YOU
SAY THAT ONE
MORE TIME?

THE EVER-STORMY
NEW WORLD

THE NAME'S BROWNBEARD!!
THE ONE AND ONLY PIRATE
BROWNBEARD, WITH A BOUNTY
OF OVER 80,000,000 BELI!!!
YOU'D BETTER REMEMBER THAT
NAME!! AND THIS... IS MY
TERRITORY!!!

I DIDN'T
QUITE HEAR.

JOKES
?!!

LET ME TELL
YOU TWO THINGS.
FIRSTLY, I
DETEST JOKES.
I SEE. IT
WAS SUCH A
RIDICULOUS
NAME, I
THOUGHT I
MUST HAVE
MISHEARD.

...I SEE
THE MARK
OF DEATH
UPON YOU.

AND
SECONDLY...
TODAY...

DASH HAWKINS

ARE YOU SERIOUS? THE LOG POSE IS ACTUALLY...

...POINTING TO THAT ISLAND ...?!!

IT'S COVERED IN LIGHTNING ...!!!

ALL THOSE PROUD MEN WHO HAVE SET FOOT EVEN ONCE INTO THE NEW WORLD...

DON'T BE RIDICULOUS!!! HOW ARE WE SUPPOSED TO LAND THERE?!!

...REFER TO THE FIRST HALF OF THE GRAND LINE BY THE SAME NAME.

"THAT OCEAN," THEY SAY, "WAS A PARADISE..."

AN UMBRELLA ?!!

CARE TO BUY AN UMBRELLA?

WHO IS IT...?!!

!?

HIGH PRIEST!! SOMEBODY'S COMING THIS WAY!!

VOICE ACTOR SBS - YURIKO YAMAGUCHI



D: To Yamaguchi sensei <3 Hello. I am a 12-year-old that fell in love with Robin's voice!! This is a serious question, but what was your very first impression on Robin?! Please tell me!! P.N. Eruption

Y: A REAL GOOD-LOOKIN' WOMAN!!

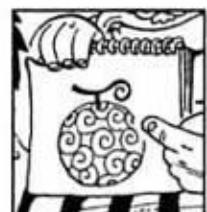
D: Question to Miss Yamaguchi! Say "Cinco Fleur" with the "C" as "Ch"!
P.N. NORTH2137

Y: Chi..chi...chi... CLUTCH!!! (In Japanese, "Chinco Fleur" means "Testicle Fleur")



D: Miss Yamaguchi, are you like Robin in any way? Oh, and if Devil Fruits actually exist, what would you want? By the way, I want the "Hana Hana no Mi". Because...IT'LL COME IN SUPER HANDY! P.N. Encounter with Nagisa

Y: I'm alike with Robin since I look cool when I'm quiet. The fruit I want is the "Hera Hera no Mi" (Ha ha fruit). I want to make nervous and scary people laugh.



D: Miss Yuriko, oh no!! Odacchi suddenly disappeared!! What do you think happened?
P.N. Osanaga

Y: ASSASSINATION<3



D: Robin reads books often, but what kind of books do you read? Don't tell me you read *orn (porn) books...? P.N. DEATHpeco



Y: CORN BOOKS? I'll try them sometime. <3

D: A question to the Hana Hana no Mi user, flower loving Robin <3. Which flower would suit each of the Strawhats? Sister Robin can go with a flower she likes <3 by I like cosmoses

Y :



D: Hello!! I have something I want to ask you!! Robin is always cool and awesome... even at Thriller Bark, she was the only one who was too embarrassed to do the docking... if that was you, would you reject the offer? P.N.I love Zoro and Robin :3



Y: It's embarrassing but I want to do it... so "HALF DOCKING!!"

D: To Miss Yuriko Yamaguchi: ARE YOU... MY MOTHER?!
P.N. OUR CURTAINS STINK.

Y: From now on... "WASH MY CURTAINS TO THE FULLEST FOR ME!!!" (* from "From now on.. LIVE YOUR LIFE TO THE FULLEST FOR ME!!!" by Olivia.)



D: Hello! The OP voice actors seem to do everything in reality, but does that go for you too? Does this mean that when Franky became a Strawhat, you "grabbed" Mr. Yao's thing?!
P.N. Natsutomo

Y: Well, yes, I do do everything in reality as a OP voice actor... So to the unwilling Mr. Yao, (Franky's voicer) "GRAB!" with force!! Mr. Yao, sorry back then.



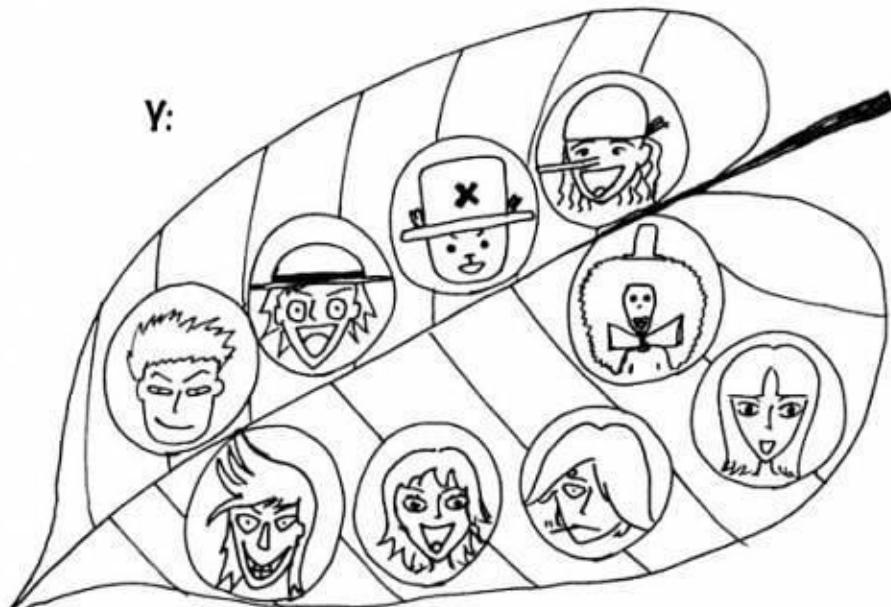
D: Can you possibly tell me the recipe of the takoyaki you make?
P.N. Mujonn

Y: Flour and water, eggs, octopus, ginger, fry crumbs, Taro potatoes (a little), salt (a little), seasoning (a little), soy sauce (a little)



Making of: Mix the water and flour, and add the Taro potatoes, salt, seasoning, and soy sauce little by little. Pour oil on the fryer, and put the octopus in the shape, adding the rest of the ingredients. Looking closely so it doesn't burn, turn the takoyaki in the fryer. Coating with sauce is good, eating with soup is also good.

Y:



D: To the friend-loving Robin (Miss Yamaguchi), I ask you. Can you draw the Strawhat crew? P.N. Lemonski

O: Ok, time is pretty much up, good work Miss Yuriko - ! Hm? What the heck is this drawing?! (shock)

IT'S TERRORISM~!!! Everyone run!!! far!! far!!

■ジャンプ・コミックス

ONE PIECE

60th弟よ、

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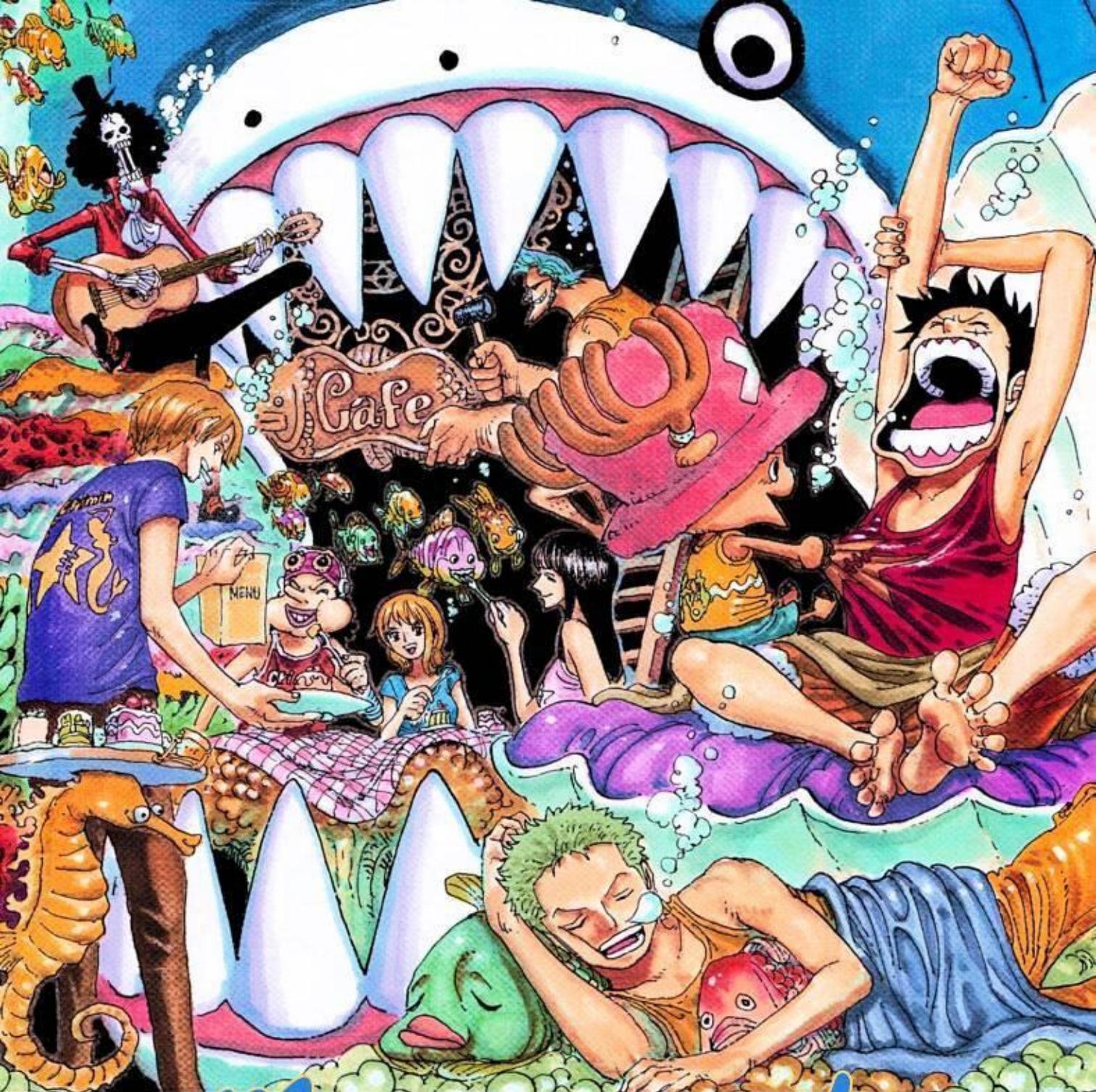
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Mangarule



TRANSLATION

CNET128

TYPESETTING KANE-CHAN

CLEANING MR. MANGARULE