

ワンピース

# ONE PIECE

## CHAPTER 681: LUFFY VS MASTER





READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)

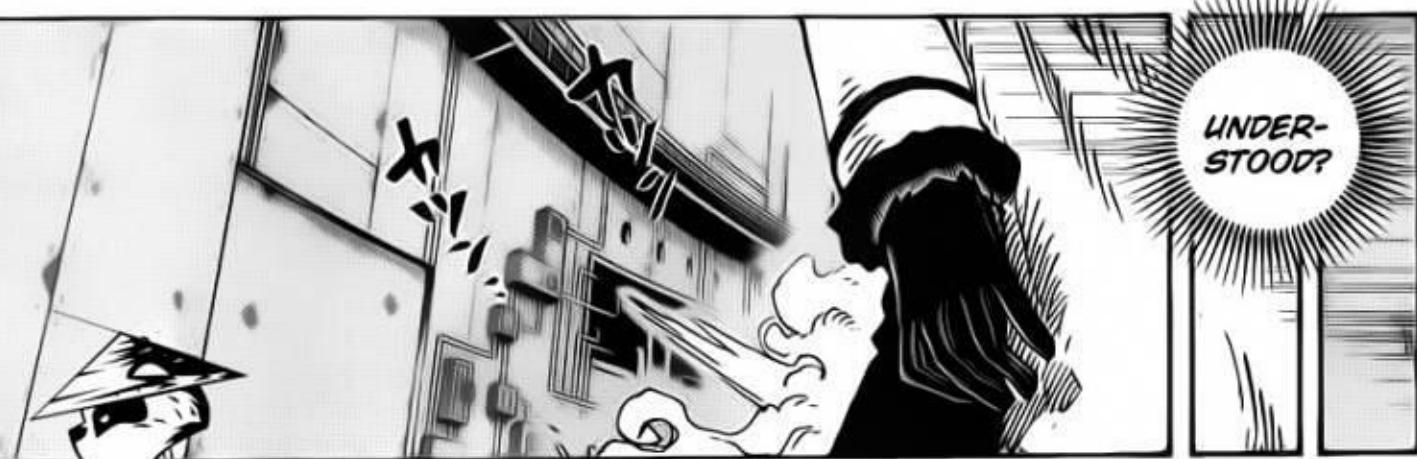


AS LONG AS  
YOU'RE ON  
THIS ISLAND  
YOU'LL HAVE  
TO OBEY ME.

I WON'T ALLOW  
YOU TO ACT AS  
YOU LIKE UNTIL  
I RECOVER MY  
HEART FROM  
VERGO.

...THE  
DEMERITS  
WILL BE  
MORE  
THAN THE  
MERITS.

IF  
EVERYONE  
START  
CRUSHING  
EACH  
OTHER'S  
HEARTS..



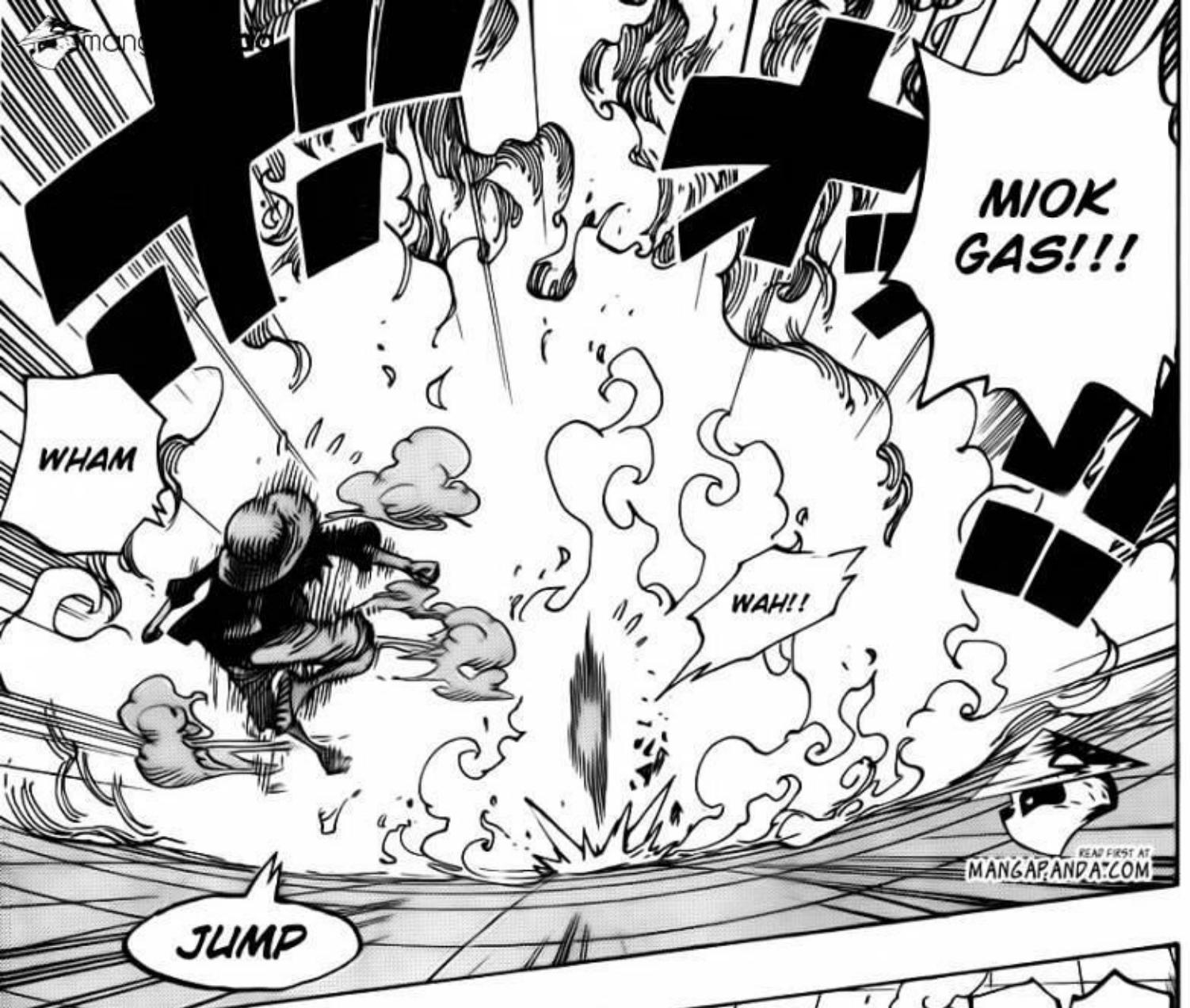
READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



..AT MY  
MAX  
SPEED.







WANNA GET  
INTO TROUBLE  
AGAIN, GUM  
BASTARD!?

THAT'S  
SOMETHING  
I DECIDE!!!

\*GRIP\*

ぱ  
!!  
。。

\*GRIP\*

ぱ  
!!  
。。

(CLT. WORLD OF THE EMPTY AIR)

KARAKUN!!!

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



...WITHIN A CERTAIN RANGE!!

SHURORORO,  
YES, YOU  
CAN'T BREATHE..

HAHHH  
HAHH..

..THIS DISTANCE!?

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



JET  
PISTOL!!

BUHOH!!!

GAS GAS





Please read at [mangapanda.com](http://mangapanda.com) and don't give credit to leecher sites  
You can track the latest chapters from [www.mangapanda.com](http://www.mangapanda.com)

Get Updates first!

[Twitter:@mangapanda1](https://twitter.com/mangapanda1)  
[facebook.com/mangapandacom](https://facebook.com/mangapandacom)



READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)





READ FIRST AT  
MANGAPANDA.COM



AS EXPECTED... A  
NORMAL PIRATE...

A WALL!?

..WOULDN'T BE ABLE TO  
DESTROY THIS WALL...!!

GAAAHH  
!!

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)

THIS IS A  
POINTLESS  
FIGHT!!

MASTER, RUN  
AWAY!!

HEH,  
INDEED!!

HAPPY

WHO ARE  
YOU!? A  
DEVIL FRUIT  
USER!?

UFUFU.

WAIT!!

SHURORORORO!!!  
LOOK FORWARD  
TO IT!!

I ALREADY  
KNOW HOW TO  
TRANSFORM  
YOU INTO  
GUINEA PIGS  
AGAIN!!!

SEE YOU  
AGAIN,  
STRAW-HAT!!  
GET AS WILD  
AS YOU  
WISH!!

IF SOMETHING  
HAPPENS TO  
THE MASTER..  
I...

I WON'T LET  
YOU GO AFTER  
HIM!!

THE  
BIRDMAN I  
SAW DURING  
THE WAR!!?  
WHAT IS  
HE!!?

..WILL BE KILLED  
BY JOKER.

LICK



(SFX) BEEP (ALL THE SMALL DARK BALLOONS WITH WHITE BOLD TEXT ARE "BEEP")



HE'S THE "BLACK LEG" OF THE STRAW-HAT CREW!!



WHAT ARE YOU  
DOING!? RUN AWAY!!

!?

WAOH,  
HE'S  
STRONG!!!



!?

LOOK!!

HE WANTS  
TO LOCK US  
HERE WITH  
THE GAS  
AGAIN!!

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)

SMOKE

THE KILLER  
GAS IS  
COMING IN!!  
RUN!!

THE OPPOSITE  
DOOR IS  
OPENING!!

わあわあわあわあわあわあ

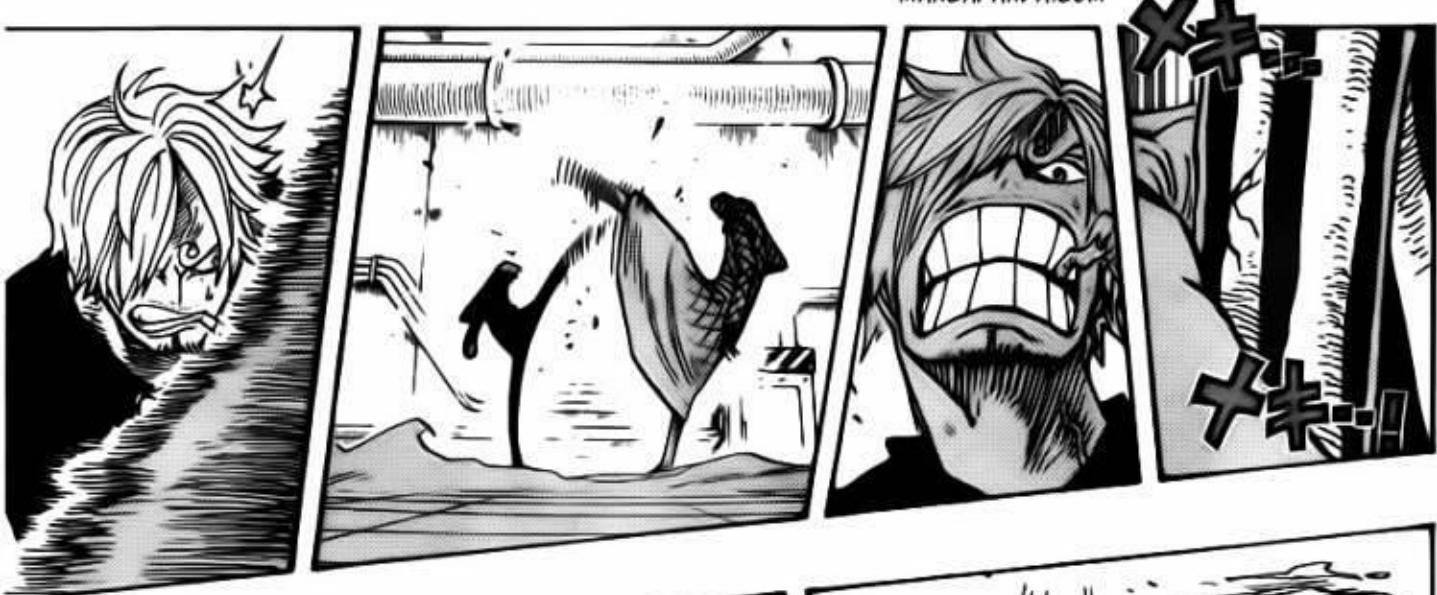


..OUR CAPTAIN  
HATES THE  
MOST...

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



THE  
POISONOUS  
GAS IS  
BEHIND  
YOU!!  
THE GATE IS  
CLOSING!!  
COME HERE!!

HEY,  
BLACK  
LEG!!

..FOR THE  
WHOLE 3RD  
LABORATORY!!

I HAVE AN  
EMERGENCY  
MESSAGE..

D BUILDING  
HERE.

IS HE MAD!?  
IF YOU  
MEDDLE  
WITH THAT...

..INSIDE THE  
MANUFACTURE  
ROOM OF  
SDA!!!

TRAFAKGAR LAW  
IS CURRENTLY...

..YOU'LL BE  
IN TROUBLE  
TOO!!

WHAT!!?

READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



READ FIRST AT  
[MANGAPANDA.COM](http://MANGAPANDA.COM)



# ONE PIECE



# STRAW HAT PIRATES



SAVE ALL THE INJURED



SHOOT ALL THE TARGETS



READ ALL THE BOOKS



STEAL ALL THE BERRIES



FIX ALL THE CRACKS

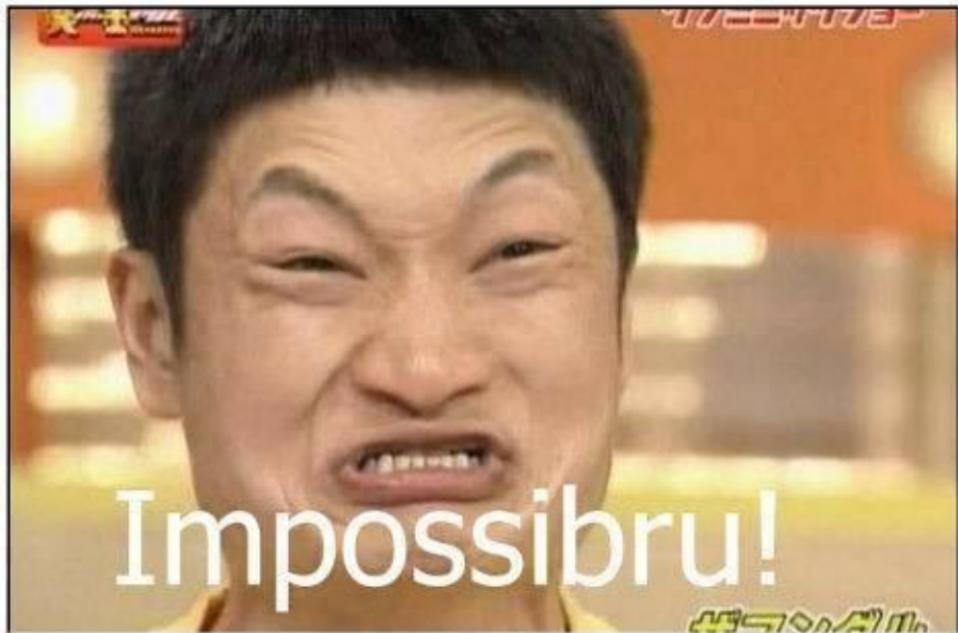


COOK ALL THE FOOD



SING ALL THE SONGS





# One does not simply



## Share meat



## Credits

RawS  
Translation  
Typeset  
Cleaner  
QC

**ONE PIECE 681**

by  
[mangazone.net](http://mangazone.net)  
[mangapanda.com](http://mangapanda.com)

MangaPanda  
BrownBear  
PedoBear  
PolarBear  
PandaBear



[twitter.com/mangapanda1](https://twitter.com/mangapanda1)

NOTE!!!! YOU CAN HOST THIS RELEASE ANYWHERE  
\*UNTIL NO UNTIL: FREELY HOST IT ANYWHERE