

卷六十一 "ROMANCE DAWN" JUMP COMICS

for the new world

ワンピース



尾田栄一郎
EIICHIRO ODA

JUMP
ONE
PIECE

卷六十一

尾田栄一郎

集英社

集英社

Jc

ジャンプ・コミックス

★この作品はフィクションです。実在の人物・
団体・事件などには、いっさい関係ありません。

JUMP COMICS



かん
巻六十一

ロマンス・ドーン・フォーザ・ニューワールド
"ROMANCE DAWN for the new world"

あたら せかい ぼうけん ようあ
—新しい世界への冒険の夜明け—

おだえいいちろう
尾田栄一郎

Straw Hat Crew・麦わらの一味・**Monkey D.Luffy****モンキー・D・ルフィ**

かいじくねう　ゆめみ　せいねん　ていあん
海賊王を夢見る青年。レイリーの提案に
の　なかまたち　よこす
乗り、仲間達にあるメッセージを送る。

[船長 懸賞金3億円]

**Roronoa Zoro****ロロノア・ゾロ**

クライガナ島「シッケアール王国」跡地に
飛ばされ、ペローナと共に居る。

[戦闘員 懸賞金1億2000万円]

**Tony Tony Chopper****トニートニー・チョッパー**

いっせき　たれじま　つむ　えり　の　おうじう
一説に「宝島」だと伝えられる、鳥が人を
なはい　とに　おこうこと　い
支配する国「トリノ王国」に居る。

[船医 懸賞金50万円]

**Nami****ナミ**

てんこう　かがく　くに　ちい　そらじま
天候を科学する国・小さな空島「ウェザリア」に居る。

[航海士 懸賞金1600万円]

**Nico Robin****ニコ・ロビン**

ほし　うる　くに　おうじう
橋の上の国「テキーラウルフ」にて、労働
しゃう　まつ　かくめいてん　かいはう
者として扱われるも、革命軍により解放。

[考古学者 懸賞金8000万円]

**Usopp****ウソップ**

れいとう　おひはぎの　もり　ぐりんすと
ボーイン列島・おいはぎの森「グリンスト
ン」にて、ヘラクレスンと共に行動中。

[狙撃手 懸賞金3000万円]

**Franky****フランキー**

じょ　でんき　くわ
からくり島。天才Dr.ベガバンクが生まれ
くに　あ　らいこ　い
た國「未来国バルジモア」に居る。

[船大工 懸賞金4400万円]

**Sanji****サンジ**

ゆめの　しま　さとう　だい　に　ことうがしま
夢の島「モモイロ島」。第二の「女ヶ島」。
と名高い「カマバッカ王国」に居る。

[コック 懸賞金7700万円]

**Brook****ブルック**

す　ながそく　づか
手長族に捕まり、「テーナ・ゲーナ王国」に
い　居る。

[音楽家 懸賞金3300万円]



The story of ONE PIECE 1»61

Shanks

シャンクス

四皇の一人。偉大なる航路、後半
新世界にて、ルフィを待つ。

赤髪海賊団 船長



Dracule.Mihawk

ジュラキュール・ミホーク

世界最強の剣士。ゾロが居る「シッケアル王国」の古城に住んでいる。

王下七武海



Monkey D.Dragon

モンキー・D・ドラゴン

ルフィの父。偉大なる航路、白骨の島
「バルティゴ」に居る。

革命軍 リーダー



Monkey D.Garp

モンキー・D・ガーブ

ルフィの祖父。頂上戦争にて、家族である
エースを喪い、実質的に職を下りている。

海軍本部 中将



Jinbe

ジンベエ

頂上戦争時、瀕死のルフィを救い出し、現
在ルフィと共に女ヶ島に居る。

元王下七武海



Emporio.Ivankov

エンポリオ・イワンコフ

革命軍幹部。ルフィと共に頂上戦争に参
加。その後、自國にてサンジと会うか…?

カマバッカ王国女王(永久欠番)



Silvers.Rayleigh

シルバーズ・レイリー

女ヶ島で静養中の、ルフィの元に突然現
れ、ルフィにある提案をする。

元ロジャー海賊団 副船長



Boa.Hancock

ボア・ハンコック

アマゾン・リリー皇帝。現在静養するルフィ
を、女ヶ島に置っている。

王下七武海・九蛇海賊団 船長



Story • あらすじ •

ルフィの兄・エースの公開処刑をきっかけに勃発した「白ひげ海賊団」vs.「海軍」。ル
フィ達も巻き込んだ、後に「頂上戦争」と呼ばれるこの戦いは、エース・白ひげ両者の死
により、幕を閉じた…。そこから脱出したルフィは、女ヶ島で悲しみに暮れる…。10年前、
エースともう一人居た兄・サボとの出会いと別れを回想しながら…。自らが弱い事を
実感したルフィは、前に進む為、改めて仲間の大切さを再認識する。そんな時、レイリー
がルフィの元を訪れ、ある提案をする。それに乗ったルフィは、散り散りになった仲間
へ、彼らにしか分からぬ、あるメッセージを送るのだった…。

—ワンピース—

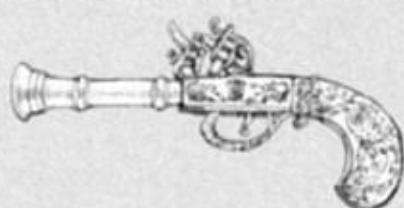
ONE PIECE

vol.61

ロマンスドーン
"ROMANCE DAWN" for the new world
あたら せかい ぼうけん よあ
—新しい世界への冒険の夜明け—

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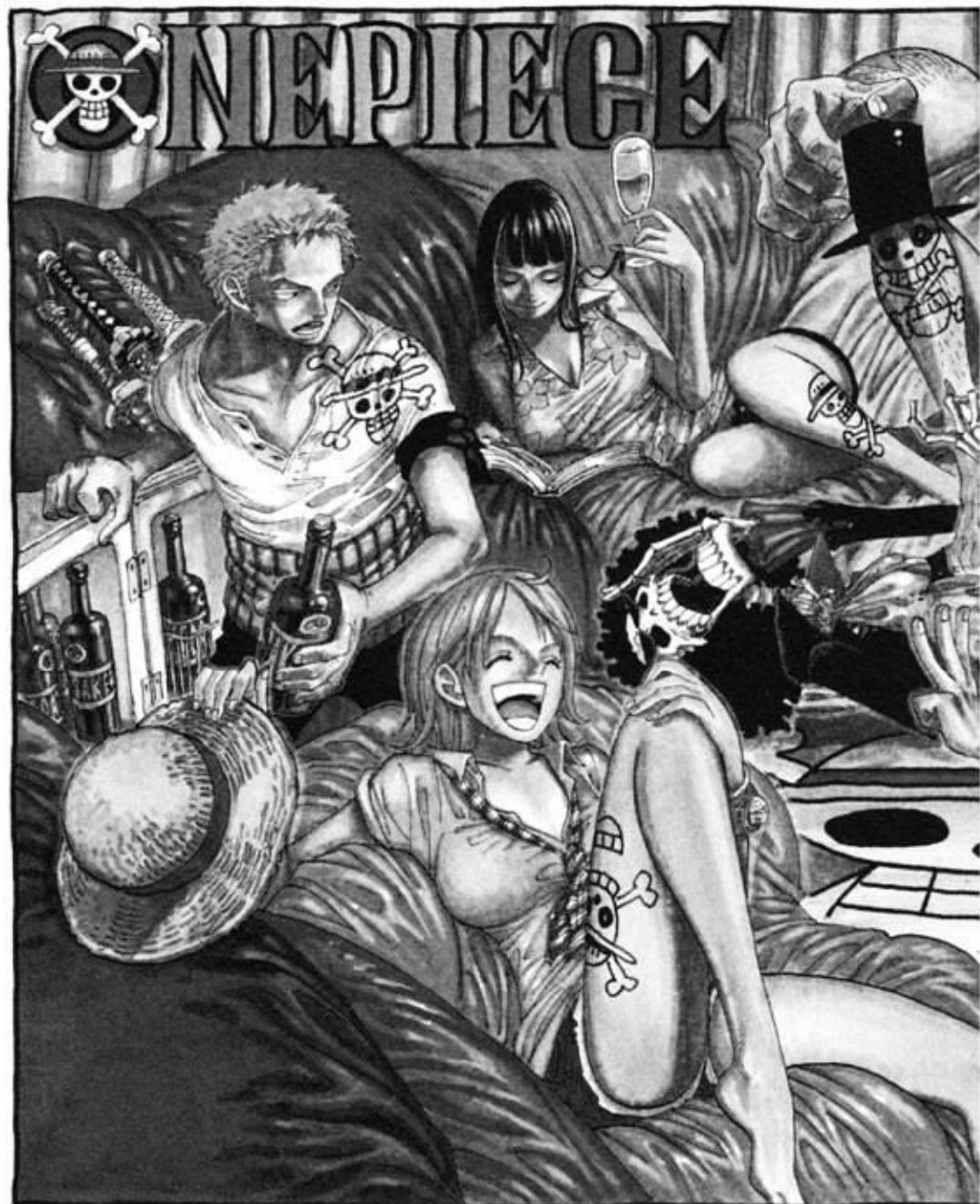


ONE PIECE

Hereafter, **61** volumes will start.



Chapter 595: Vows



ONEPIECE



尾
田
栄
一
郎



WHAT?!
WE'RE STILL
NOT HEADING
FOR THE NEW
WORLD??!

GRAND LINE:
NEAR THE
SHABONDY
ARCHIPELAGO

...IS GOING
ANYWHERE.

NO NEED TO
GET HASTY. IT'S
NOT AS THOUGH
ONE PIECE...

EVEN SO, WITH
BLACKBEARD AND
HIS CREW STIRRING
THINGS UP...

IF PIRATES ARE TAKING EACH
OTHER OUT, THEN SO MUCH
THE BETTER FOR US. NO NEED
TO GET INVOLVED IN THE
SMALL STUFF.

WE WAIT
FOR THE RIGHT
MOMENT... THAT'S
ALL I'M SAYING.

WHERE
THERE'S A
POSITION I
NEED... I'LL
TAKE IT!!!

NOW STOP
BLATHERING
...

...AND
JUST DO
AS I SAY

TRAP CARD LAW

...OF
THE YONKOU
KAIDOU-SAMA

THIS ISLAND IS
A PARTICULAR
FAVOURITE...

...AND I
HAVE BEEN
GIVEN THE TASK
OF GUARDING IT.

NEW WORLD:
A CERTAIN
WINTER ISLAND

THIS IS
JUST A WARNING.
YOU DON'T WANT
TO GET ON THE
WRONG SIDE OF
KAIDOU-SAMA,
ROOKIE.

OH, I'M NOT
TELLING YOU
TO DO ANYTHING
IN PARTICULAR.

WHAT ARE
YOU ASKING
ME TO DO
...?

...AND?

18

THAT'S THE
DEAL... IF YOU
UNDERSTAND,
THEN HURRY
UP AND...

...IN OTHER WORDS,
IF I WERE TO, SAY,
TAKE YOU OUT, THEN
KAIDOU WOULD NOT
LET ME GET AWAY
WITH IT.

X-DRAKE

!!!?

!!?

THAT MAKES
THINGS NICE
AND SIMPLE.

RUN!! WE DON'T STAND A CHANCE AGAINST SUCH A HUGE, FIERCE HERD OF WILD BOAR!!!

AHH
AHH

NEW WORLD:
A SPRING ISLAND



FINE, THEN!
JUST JUJU
LUMP!!!
WE'RE COMING UP TO A CLIFF !!!



WHAT THE HECK IS UP WITH THIS ISLAND!!!

I CAN SEE THAT!!!

FUGOH
FUGOH

...SEEM TO BE RUNNING ON THIN AIR!!!

CAPTAIN APOO... BOTH US AND THE BOARS...



!!!!
HAA...HAA!

AREN'T YA,
JEWELRY
BONNEY...?!!!

CAPTAIN
BONNEY

I'M AMAZED A
LITTLE GIRLIE LIKE
YOU EVER MANAGED
TO EARN HERSELF
A BOUNTY OVER A
HUNDRED MILLION!

THE NEW WORLD IS
A PLACE FOR ONLY
THE STRONGEST!!!

JEWELRY BONNEY

BUT HOW
ABOUT BECOMING
MY WOMAN? IF YOU
DID THAT, I WOULDN'T
MIND TAKING YOU
ALONG!

YOU'RE TOO WEAK
FOR ME TO BOTHER
TAKING ON AS A
CREWMATE...

BUT THIS IS
WHERE YOUR
JOURNEY ENDS...
ZEHAHAHAH!!

IT MUST'VE BEEN
A LONG JOURNEY,
ALL THE WAY FROM
SOUTH BLUE...

DON'T YOU
FEEL LIKE
SEEING WHAT
LIES UP AHEAD
...?!! HMM??



LET'S GET OUTTA HERE, MEN!!!

GYAHAHAHHAH
HAHAH!! WE SCREWED UP BIG TIME-EEE!!

DAMMIT!!!
I'M NOT LOOKING TO GET INVOLVED IN THAT KIND OF STUFF JUST YET!!!

NO SIGN OF HIM....!!

AND BLACKBEARD...?

YOU PEOPLE!!

BUT THAT IS ALL OVER NOW...

WHEN I HEARD THAT YOU HAD FLED THE GOVERNMENT, A CHILL WENT DOWN MY SPINE.

I'LL NEVER FORGIVE YOU!! NEVER!!!

FUFFUFFU...
IT SURE TOOK
ME BY SURPRISE,
I'LL TELL YOU THAT.
DOES THE KAGE
KAGE NO MI HAVE
THAT KIND OF
POWER?

I DON'T MEAN
JUST LIKE
A FIGURE OF
SPEECH, EITHER.
HE LITERALLY
VANISHED INTO
THIN AIR!!

YEAH.
THAT'S WHAT
HAPPENED.

VANISHED
...?

RED LINE:
HOLY LAND
OF MARIEJOA

THIS IS
NO JOKING
MATTER!!!

HMMMF!

!!?

DON'T YOU START
GETTING ALL
COCKY, NOW...

AND YOU CALL
THIS DOING
YOUR JOB, DO
YOU...?!!

WORLD GOVT

AHH, DON'T WORRY...
HE WAS HALF-DEAD
ALREADY. THERE WAS
NO SAVING HIM, NO
MATTER WHERE
HE WENT.

WELL... UNLESS HE
MANAGED TO RESURRECT
HIMSELF AS A ZOMBIE,
OF COURSE... FUFFU
FFUFFU!! HEY, IT
SERVES HIM RIGHT.

IF I GET BORED
WITH OUR LITTLE
ARRANGEMENT
WITH YOU GUYS,
I'M ALWAYS
READY...

...TO QUIT THE
SHIBUKAI FOR
GOOD. AND DON'T
YOU FORGET IT!!

SINCE WHEN
ARE YOU MY
SUPERIOR,
EH?

I DON'T CARE
HOW MUCH OF A BIG
SHOT YOU ARE IN THE
GOVERNMENT - I'M
A PIRATE, AND WE
DON'T GIVE A CRAP
ABOUT THAT SHIT
....!!

TANUKICHI!!!
WE DID SAY YOU
SHOULD COME
BACK SOMETIME
...

...BUT THIS
SOON IS JUST
CRAZY!!

SOUTH BLUE:
TORINO
KINGDOM

CRAWL!!

THAT'S REALLY
PUSHING IT,
TANUKICHI...

YOU'RE JUST
EMBARRASSED
ABOUT COMING
BACK SO SOON
...

...BUT I AM
ACTUALLY HIS
FRIEND, CHOPPER
MASK!!

NO... I AM
NOT WHO YOU
THINK I AM! YOU
HAVE THE WRONG
MAN!! I MAY LOOK
LIKE HIM...

OH, ALL RIGHT!!
YOUR KINDNESS
IS KILLING ME!!

AH,
TANUKICHI!

THERE'S NO
REASON TO BE
SO MEAN!

AT TIMES LIKE
THESE, IT'S A
FRIEND'S DUTY
TO WELCOME -

N...
NOT AT
ALL!!!

...SO YOU
DISGUISED
YOURSELF
LIKE THAT,
RIGHT?

THERE WERE ALL KINDS OF PLANTS GROWING UP THERE THAT I'D NEVER SEEN, EVEN IN AN ENCYCLOPAEDIA... I NEED TO RESEARCH THEM PROPERLY!

THE TRUTH IS, I SUDDENLY FOUND OUT ABOUT SOMETHING I HAVE TO DO!!

DO YOU MIND IF I STAY HERE A LITTLE LONGER...?!!

THIS IS GOING TO BE A LOT OF WORK....!!!

I'LL HAVE TO BUILD UP PLENTY OF ENERGY FOR THE JOURNEY!!

HM?
TANUKICHI?

'COURSE WE DON'T!! YOU'RE ALWAYS WELCOME HERE!!!

I HAD BEEN JUDGING THE PEOPLE OF THIS ISLAND ON THEIR APPEARANCES... BUT COME TO THINK OF IT, THEIR WEAPONS ARE SURPRISINGLY MECHANICALLY ADVANCED, AS WELL...

WE HAVE ALL KINDS OF PLANTS ON THIS ISLAND THAT MAKE POTENT MEDICINES.

ばーん!!
THIS IS THE VILLAGE LIBRARY. USE IT ALL YOU LIKE FOR YOUR RESEARCH.

AHHHH... YOU HAD ALL THESE BOOKS?!!

WE'RE SKILLED MEDICINE-MAKERS, BUT WE WERE REALLY IN A FIX UNTIL YOU CAME ALONG, WITH THOSE BIRDS STOPPING US FROM GETTING TO THE PLANTS WE NEEDED.

...TO ACHIEVE
HERE IN THIS
COUNTRY

?!?

WHAT
MIGHT I
BE ABLE

THEY MAY LOOK
LIKE A TRIBE OF IGNORANT
BARBARIANS, BUT IT LOOKS
LIKE THEY ACTUALLY HAVE
A SERIOUSLY ADVANCED
CULTURE! I COULD BE ABLE
TO LEARN A LOT HERE....!!!

THERE WAS
SOME PRETTY
RUDE STUFF
IN THERE...

UH, TANUKICHI, YOU
PROBABLY DIDN'T MEAN
TO SAY ALL THAT OUT
LOUD, BUT I COULD
ACTUALLY HEAR YOU.

AAAGHHH!!!
HELP MEE
EEE!!!

STOP,
MEAT!!!

PIRATES...?!

A MONSTE
EEEER!!

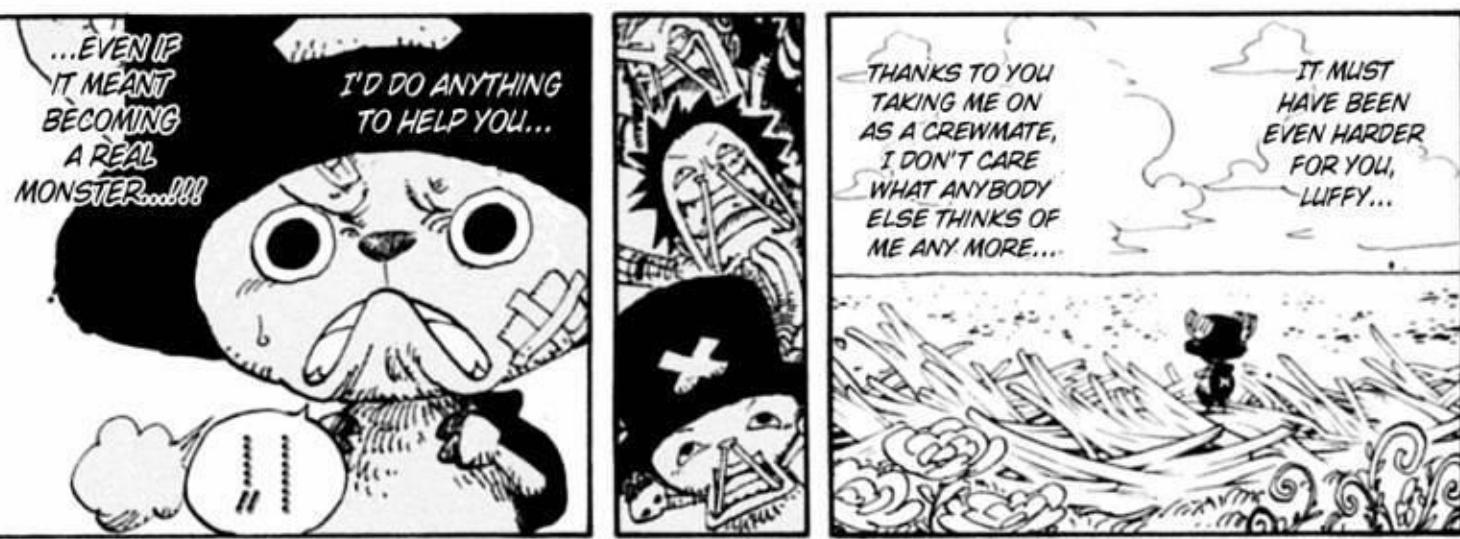
IT'S A
YETI!!!

OH, THERE
ARE HUNDREDS
OF THEM OUT
AT SEA!

LET'S
GO!!!!

SHUT
UP!!!





--IF YOU
DON'T BELIEVE
I'M ONE OF HIS
CREW, THEN I'M
NOT TELLING
YOU!

SUCH AN
IRRITATING
LITTLE MAN...

THERE WAS
A MESSAGE
FOR ME IN
THAT ARTICLE.

ONE THAT I
COULD UNDER-
STAND BECAUSE
I'M A MEMBER OF
LUFFY'S CREW!

YOU SUDDENLY
SAID "I SEE", AND
VENT ALL CALM...

SO WHAT
VAS THAT
NEWSPAPER
ARTICLE, IN
THE END?

GRAND LINE:
KAMABAKKA
KINGDOM

THE TASTE IS GOOD,
YEAH, BUT THERE'S
MORE... IT'S LIKE
I'M BEING FILLED
WITH ENERGY...!!!

...MY, MY... YOU
CERTAINLY DO
HAVE A GOOD
TONGUE.

HM? HEY...
COULD YOU TELL
ME WHO MADE
THIS MEAL?

OBSERVE THE
BLESSINGS IN WHICH
ALL THE CANDIES
OF THIS ISLAND
SHARE! GLORIOUS
PHYSICAL BEAUTY!!!
TENDER, LOVING
HEARTS!!!

ONE'S DIET
IS ONE'S PERSONAL
"ENVIRONMENT"!!!
IT BUILDS BOTH
BODY AND CHARACTER
- EVERYTHING THAT
MAKES UP A HUMAN
BEING!! DOMINANCE
IS KEY!!!

THIS IS THE "CUISINE
OF DOMINANCE", AND
THERE ARE MANY CHEFS
ON HIS ISLAND CAPABLE
OF PREPARING IT!!

THEY SAY THAT
IF EVERY PERSON ON
THE PLANET DRANK A
GLASS OF MILK EVERY
DAY, ALL CRIME WOULD
VANISH FROM THE
WORLD! CAN YOU
BELIEVE IT?!



YOU STAND FIRM
TO YOUR PRINCIPLES...
I LIKE THAT!! VERY
VELL... I VILL GRANT
YOU A CHANCE!!!

HEE-
HAHH
HHH!!!

!?

MMMM
MMMFUFLU
FLUFUFLU!!!

I WAS NOT BORN INTO
THIS WORLD TO BECOME
FRIENDS WITH THE LADIES!!!
I WAS BORN INTO THIS
WORLD TO LOVE THEM!!!

NEVER
!!!

I AM A
MAN!!!

HOWEVER! THE
ENTIRE NEWKAMA
POPULATION
OF THIS COUNTRY
VILL SPEND DAY
AND NIGHT...

...ATTEMPTING TO
DRESS YOU IN A
SWEET DRESS!! VILL
YOU STILL BE ABLE
TO CALL YOURSELF
A MAN IF THEY
SUCCEED?!

I VILL LEAVE ONE
OF THE RECIPES IN THE
HANDS OF EACH OF THE
99 INSTRUCTORS OF
NEWKAMA KENPO WHO LIVE
AROUND THIS ISLAND.

IF YOU CALL
YOURSELF A PIRATE,
THEN PROVE IT BY
STEALING ALL 99 OF
THOSE RECIPES
.....

HEY,
COOK!!

BUT IF YOU LOSE...
VILL YOU BE ABLE
TO REMAIN A MAN,
I WONDER? MMMMM
FLUFUFLU!!!

IF YOU PREVAIL IN THIS
BATTLE, THEN I VILL EVEN
GRANT YOU A SHIP! ALL OF
YOUR WISHES SHALL
BE GRANTED!

THIS IS A BATTLE
BETWEEN YOU
AND THE WORLD OF
NEWKAMA KENPO!!!

I GET THE FEELING
ONCE I'VE WON THIS
BATTLE, I'LL BE MANY
TIMES STRONGER
THAN I AM NOW...

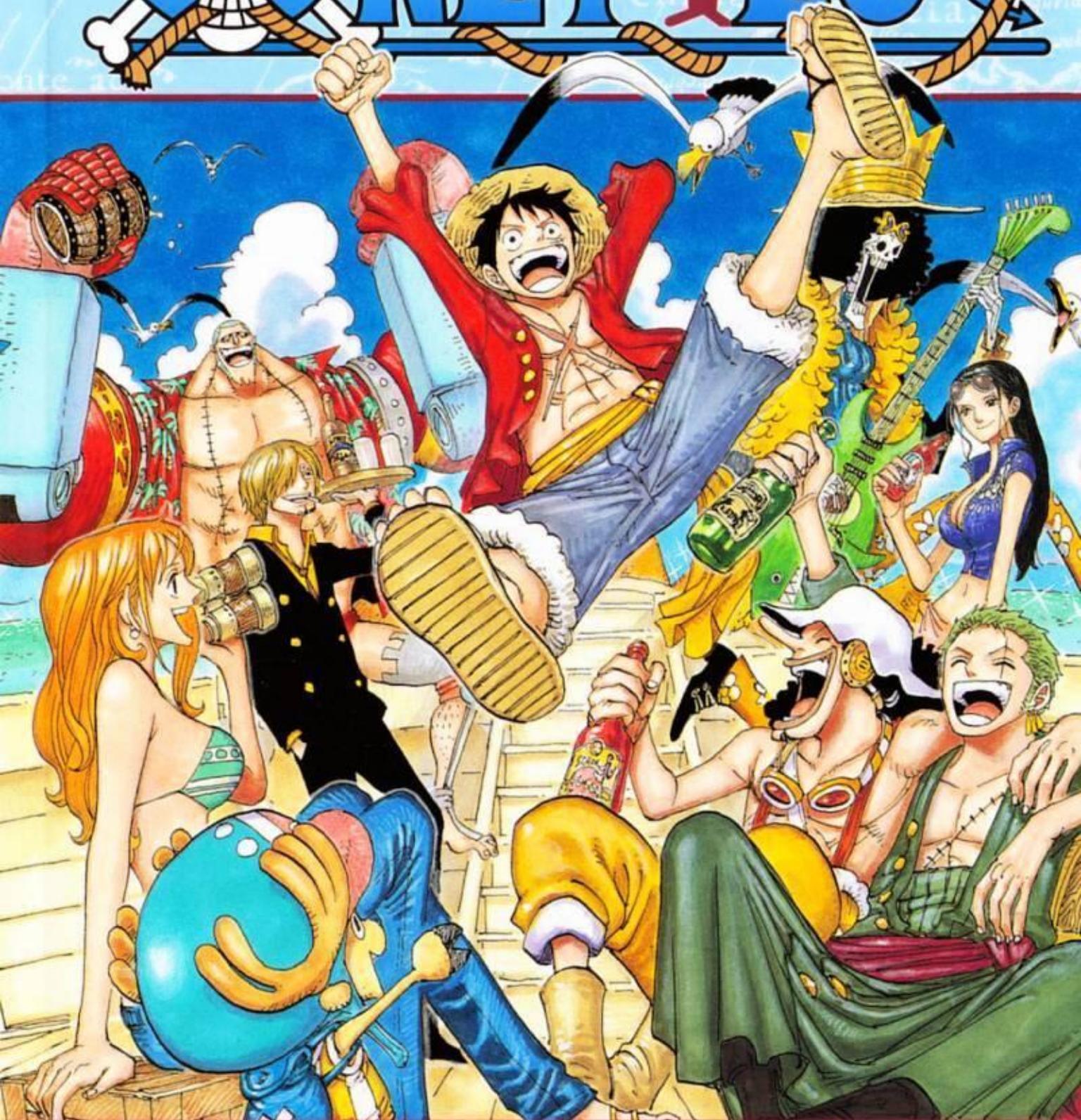


卷六十一 “ROMANCE DAWN
for the new world” JUMP COMICS



ワンピース

ONE PIECE



尾田栄一郎
EIICHIRO ODA



尾田栄一郎

甘ちよろいモンは嫌いだね。例えばこんな言葉を使う奴らは、自分をかわいく見せてこちらを油断させようとするから要注意だ。

「唯一無二」→「唯一むにつ♥」

「モニユメント」→「もにゅつ♥メント」
「年中無休」→「年中むきゅうつ♥」

「麦湯」→「むぎゅうつ♥」

かわいさア。ピールも

たいがいにしろオ!!!

仁義なき任侠漫画「ONE PIECE」!!
第六十一の巻!!始まるんで夜露死苦!!!

●週刊少年ジャンプ・H22年36・37合併号(39号)

44号(49号掲載分収録)



J·C

ONE PIECE

卷
空



尾田栄一郎

集英社



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定価 本体400円十税



ジャンプ・コミックス

雑誌 43093-75

ルフィからのメッセージを読み取り、来るべき時に備える“麦わらの一昧”。それぞれの想いを胸に、再結集するルフィ達は、「新世界」へ向けて、更なる冒険へと旅立つ!! “ひとつなきの大秘宝”を巡る海洋冒険ロマン!!



ONE PIECE サイト情報

●無料で【ONE PIECE】の全てがわかる!! 完全ストーリー紹介サイト!!

[ONE PIECE WEB]
<http://www.j-onepiece.com>



ストーリー
様々更新中!!

〈尾田栄一郎作品集〉

最新刊2冊大好評発売中!!



〈ジャンプ・コミックス〉
[ONE PIECE]
グリーン
GREEN
SECRET PIECES

●「OP」を巡る80以上
の秘密を徹底解明!!



●総数70点以上の
名画を収録!!

尾田栄一郎画集
[ONE PIECE]
COLOR WALK 5
シャーク

SHARK

〈既刊作品大好評発売中!!〉

〈ジャンプ・コミックス〉
[ONE PIECE RED(レッド)] GRAND CHARACTERS
[ONE PIECE BLUE(ブルー)] GRAND DATA FILE
[ONE PIECE YELLOW(イエロー)] GRAND ELEMENTS

尾田栄一郎画集

[ONE PIECE] COLOR WALK 1

[ONE PIECE] COLOR WALK 2

[ONE PIECE] COLOR WALK 3 LION(ライオン)

[ONE PIECE] COLOR WALK 4 EAGLE(イーグル)

コミックスの最新&既刊情報はこちらでチェック!!

<http://www.s-manga.net/>

mangareader.net

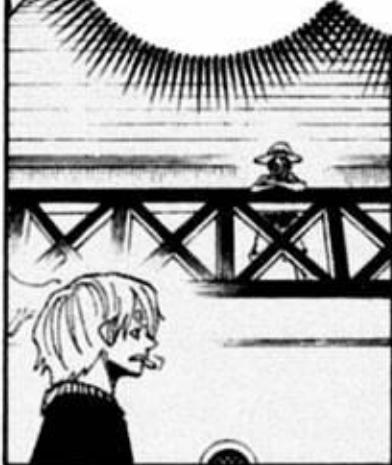
...THEY WON'T STAND UP TO A SINGLE SPEAR THRUST FROM THE HEART.

THERE ARE TIMES WHEN EVEN IF YOU COVER YOUR WHOLE BODY IN WEAPONS ...

YOU KEEP A CLOSE EYE ON HIM, SANJI...

BECOME MY PIRATE SHIP'S COOK!!

WHY DON'T YOU JOIN MY CREW?!!



...WITH THE SUPPORT OF THE WORLD'S GREATEST COOK, SO THAT YOU CAN BECOME PIRATE KING!!!

WHEN WE MEET AGAIN, I'LL BE READY TO PROVIDE YOU...

HAVE YOU HEARD OF ALL BLIE?

SAY ...

YOU'D BETTER NOT GIVE IN!!!

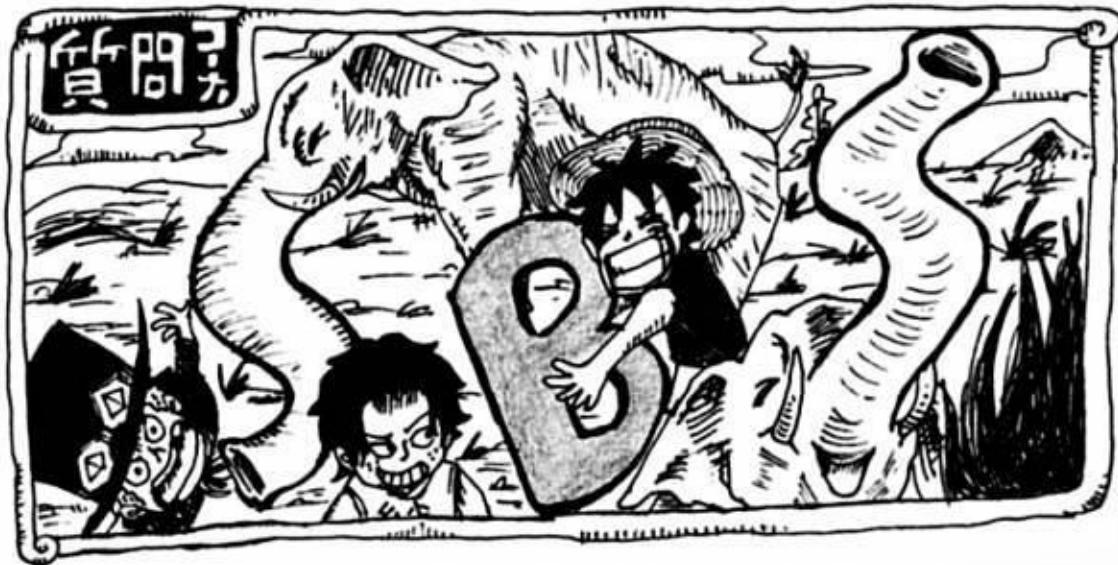
HEY LUFFY ...!!



I ACCEPT YOUR CHALLENGE!!!

I'LL SURVIVE THIS HELL!!!





D: Ah, I changed my pen name. P.N. SBS START.

O: Gaah!! (shock) (<-Noticed it started) uuuh... (<-couldn't start it this time either) ugh... (<-disappointed)

D: I really, really want to be Inazuma. -by a 31-yr old housewife



O: Yes.

D: Odacchi a question for you. Is the 3rd division commander of the Whitebeard pirates, Diamond Jozu's penis a diamond? Please tell me. Pen Name Family jewel Negio



O: Yes, Jozu's penis is a diamond penis.

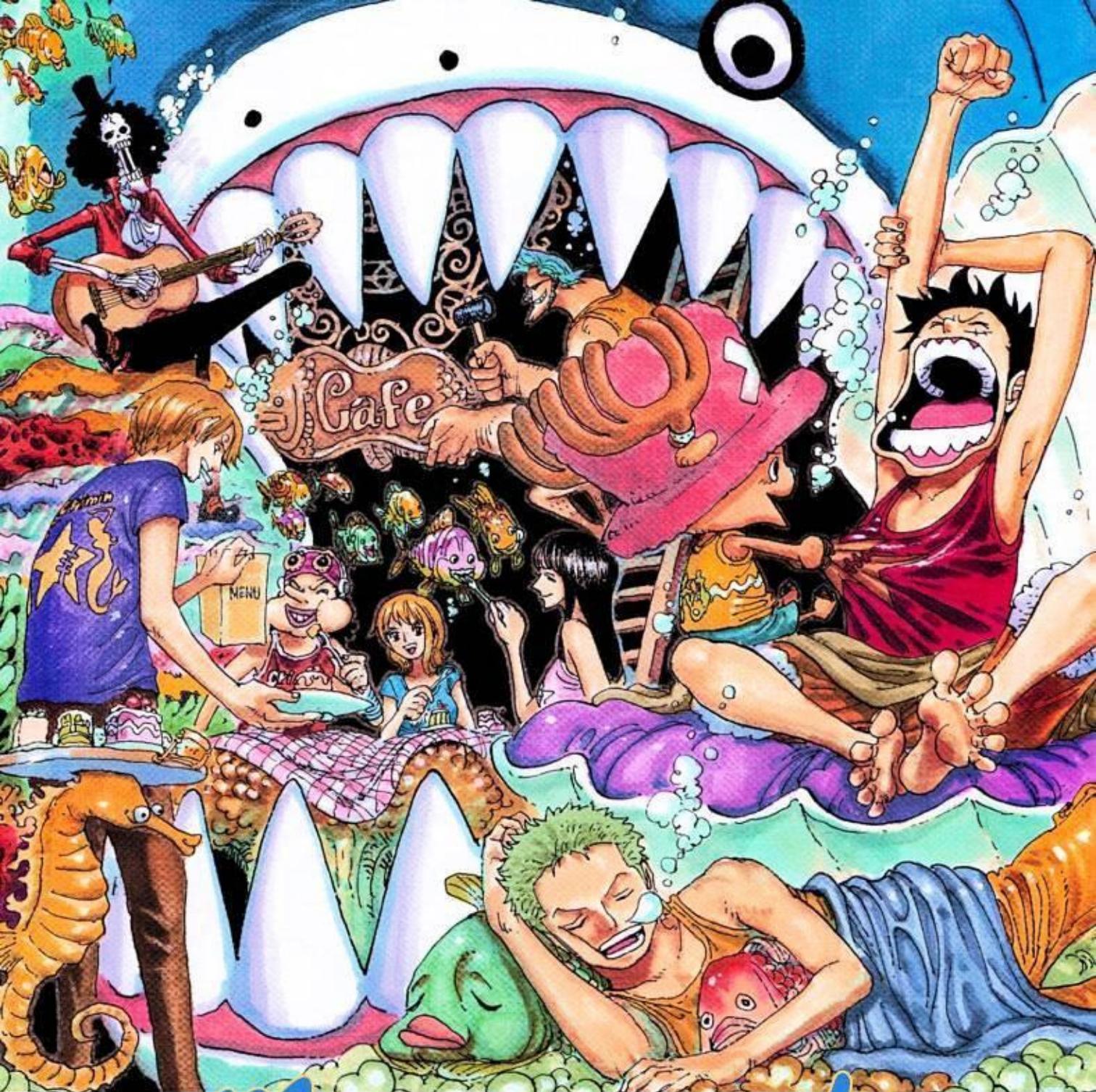
D: Question 1: Since it all seems to be becoming dirty, SBS will end. P.N.PATAN

O: NO DON'T!!! (shock) Whaddya mean dirty! Look at the question above! OF COURSE THINGS GET DIRTY HERE! HOW AM I SUPPOSED TO ANSWER!! Ah, I see you wrote me another question, Mr. P.N.PATAN...

D: Question 2: Oda sensei, do you poop? P.N.PATAN

O: Since I'm an idol, I don't do those things <3 Ehe <3 WHO YA CALLING AN IDOL!!!! (shock) Ha.. haa... sorry.. that was probably childish. I answered and even got all angry... That time.. my bad... Buri!! (* sound effect when pooping)





Mangarule



TRANSLATION CNET128

TYPESETTING KANE-CHAN

CLEANING MR. MANGARULE