

全国縦断!ジャンプスーパーイラスト展開催中!!

ジャンプSQ
11月号

2011年10月31日発売(10月17日(月)発売)第44巻第41号(全巻2142号)

<http://www.shonenjump.com>

TVアニメ制作快調!
[めだかボックス]

ジャンプ大賞
大賞発表中!

週刊

少年ジャンプ

WEEKLY JUMP

35
カレンジャー

連載35周年!
13話出版企画「カレンジャー」
[こちら葛飾区
亀有公園前派出所]

面白さしたたる
SHOCK欲の秋!

AUTUMN
SPECIAL!!

3連大型読切
第2弾!!
特別読切

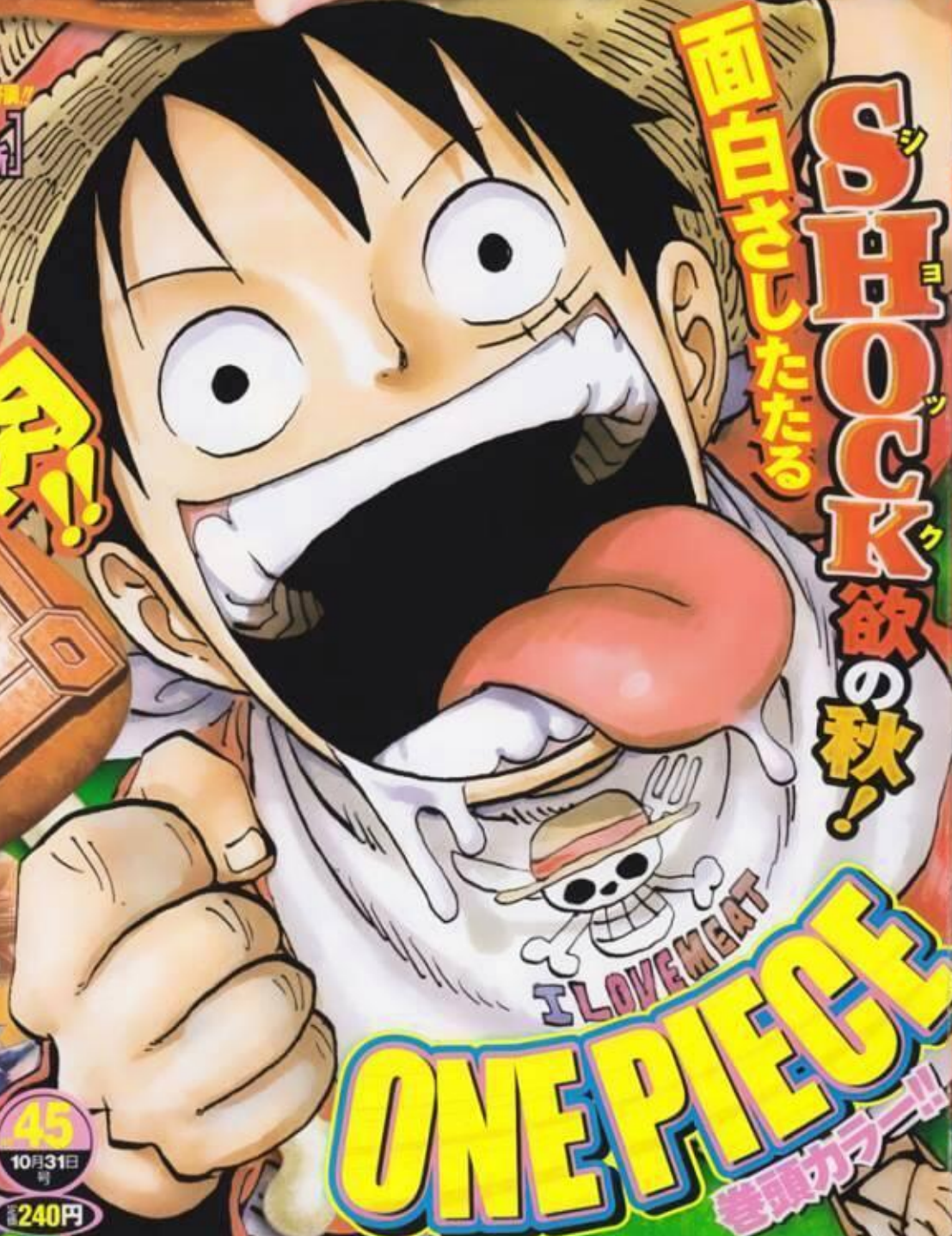
センターカラー
47P!!

カルペロス
キヨミズリユウタロウ



45
10月31日
号
240円

I LOVE MEAT
ONE PIECE
巻頭カラー!!



★ワンピースメモリアルログin横浜ランドマークタワークリスマスパーティー★
11/10(木)・12/25(日)開催決定!!



★麦わらの一味VS新魚人海賊団最高潮!! 巻頭カラー!!

ワンピースショップ 10 28金~11/6日 イオンモールつがる柏(青森県)
開催決定!! 10 28金~11/6日 イオンモール水戸内原(茨城県)

第642話 ◆面目など丸潰れ、

尾田 栄一郎

おた
えいいちろう

THE
SEA
FOREST

A FEW
MINUTES
EARLIER

THE
WHALES
AND FISH

ARE LEAVING
THE FOREST!

EVEN HERE,
THE DISASTER...

.....WHAT DO
YOU MEAN?

CAPTAIN TAI..... HE
MUST HAVE FEARED
THIS WOULD
HAPPEN!!

IF ONLY I COULD FIGHT
PROPERLY.... I BET
JIMBE-SAN AND THE
STRAWHATS SMASHED
THEM...

BUT HODY..... HE
PROBABLY WON'T
BOW DOWN TO THEM!!

THAT ISN'T
NORMAL...
SOMETHING'S
HAPPENING ON THE
ISLAND!







**ARE YOU
OKAY?!**

**YOUR
HIGHNESS!!**

.....



TO THINK THAT
SOMETHING LIKE
THAT WOULD START
MOVING!! DAMN
DECKEN....

YES
SIR!

DID YOU SEE
NOAH?

IT'S
FINE

WE ARE SO VERY
SORRY, WE HAVE NO
RIGHT TO BE YOUR
SERVANTS!!

IF IT COLLIDES
WITH THE PRINCESS
AND THE ISLAND,
EVERYTHING WILL BE
OVER AS WAS
WRITTEN.



.....

**YOU SHOULD
HURRY TOO,
YOUR
HIGHNESS!!**

YES, THAT'S
GOOD....



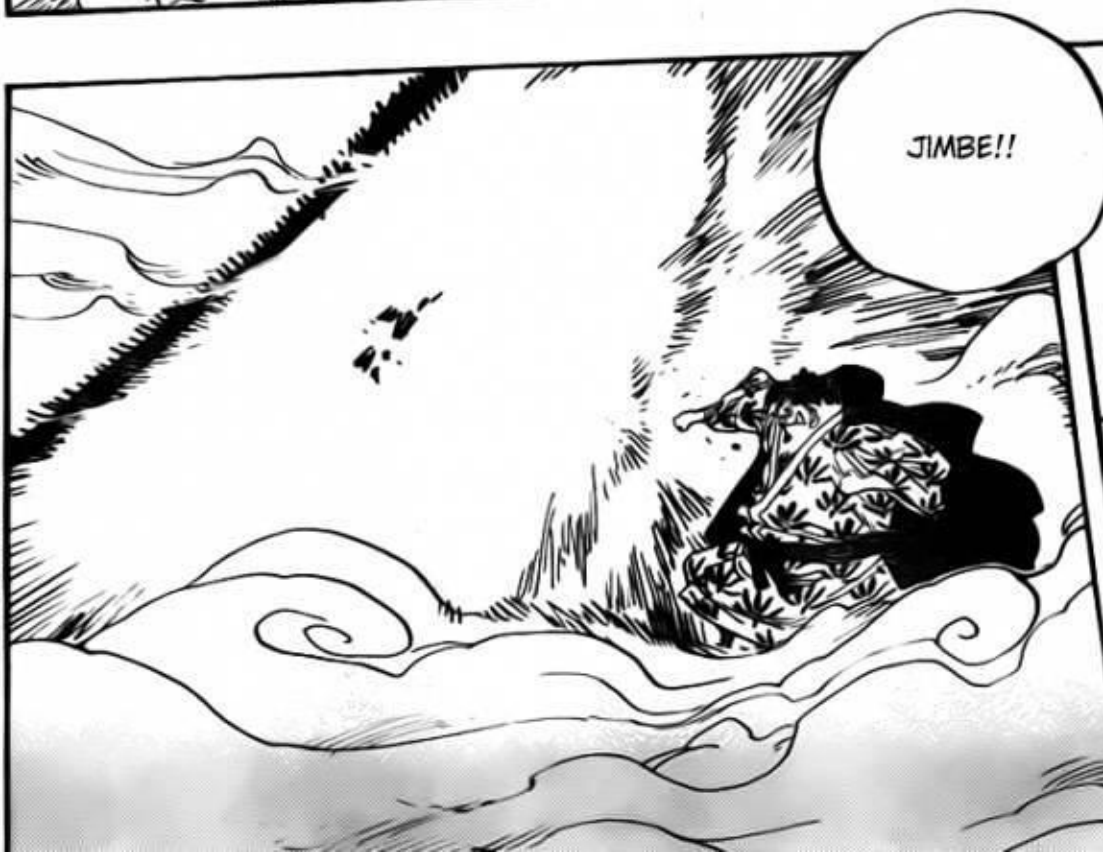
WE IMMEDIATELY SENT
OUT AN EVACUATION
NOTICE TO THE
PEOPLE!!

WITHOUT EVEN
TAKING IN THE
SITUATION





THE STRAWHATS...





I'VE UNDERSTOOD ALL OF IT!!



OKAY, I GET IT!!

DECKEN....!! HODY....

WHERE'S THE PRINCESS?!

ああああああ ああああああ



WE'RE LOSING FACE BY LETTING THESE PEOPLE WHO EVEN TOOK THE BLAME FROM OUR FALSE ACCUSATIONS PROTECT OUR COUNTRY!!

IF WE CAN RESTRAIN THE GIANT ENEMY, ALL THAT'LL BE LEFT IS SOME INSIGNIFICANT SOLDIERS!!

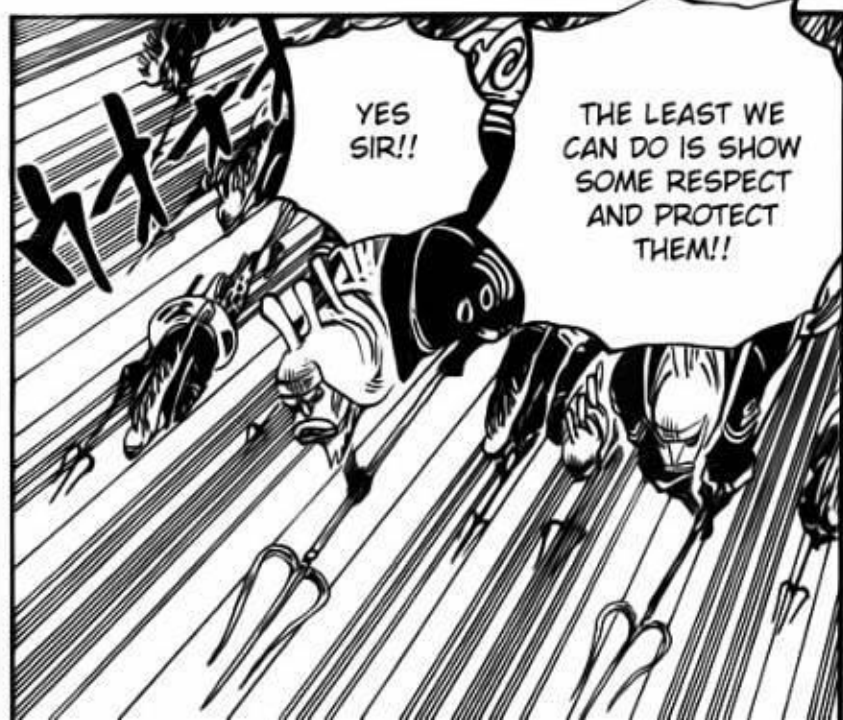
FOLLOW JIMBE AND THE STRAWHATS!!

ALL ARMS TO THE PLAZA!!

アアアアアア アアアアアア



AND ALL YOU ONLOOKERS HAVE TO GET OUT OF HERE AND OFF THE ISLAND IMMEDIATELY!!



YES SIR!!

THE LEAST WE CAN DO IS SHOW SOME RESPECT AND PROTECT THEM!!



GET THEM!!

IT'S THE
NEPTUNE ARMY!!
WE CAN HANDLE
THEM ON
OUR OWN!!

THEY'RE
COMING
FROM THE
OTHER SIDE!!

GO!
"SLAVE TANK"!!

HAA

HAA

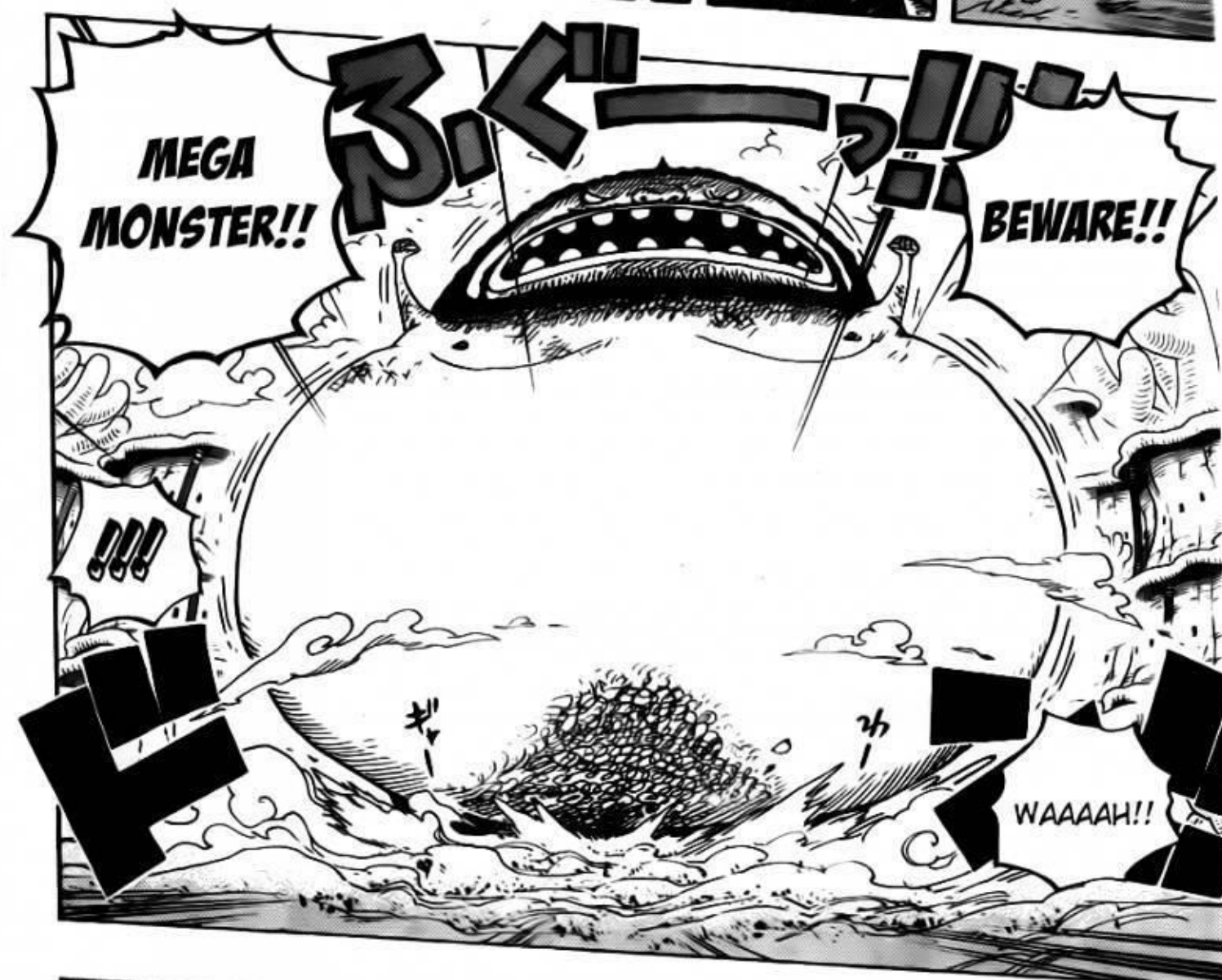
JUST DRAG
HIM ALONG
AND PUT
IN A SPARE!!

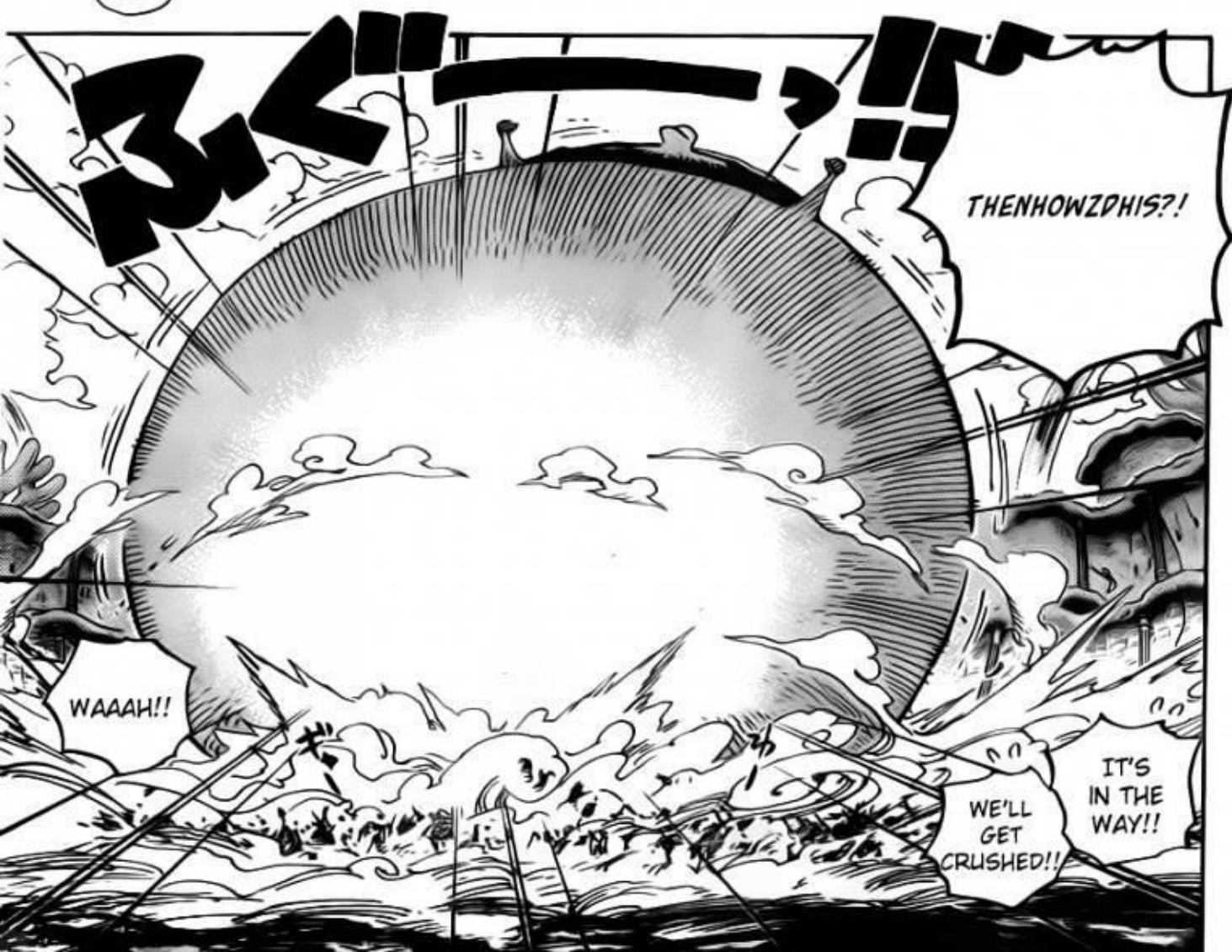
OOPS,
HOW
USELESS

HUFF...

THAT
SHABBY
BASTARD...

ズルズル







I DON'T WANT
TO SEE HODY'S
HENCHMEN PLAYING
TENRYUUBITO!!

I'LL CRUSH
ANY PIRATE WHO
COMES AT US
BEARING A GRUDGE.

BUT NOW
THEY'RE SIMPLY
NOTHING MORE
THAN "HUMANS".

ゴゴゴ...

THANKS.

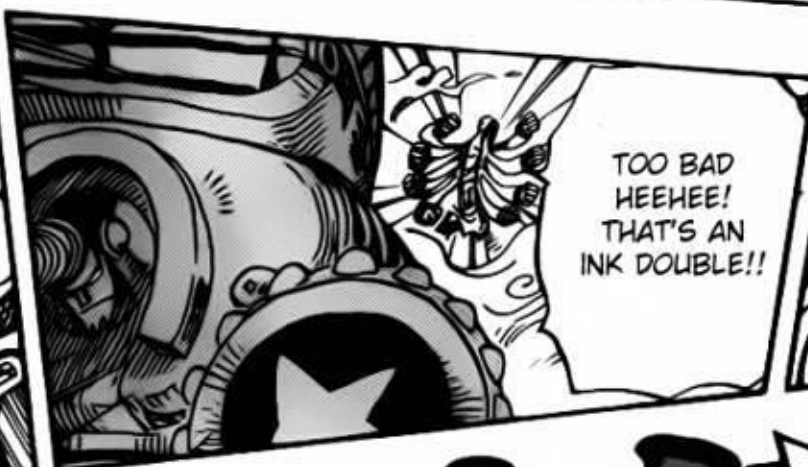
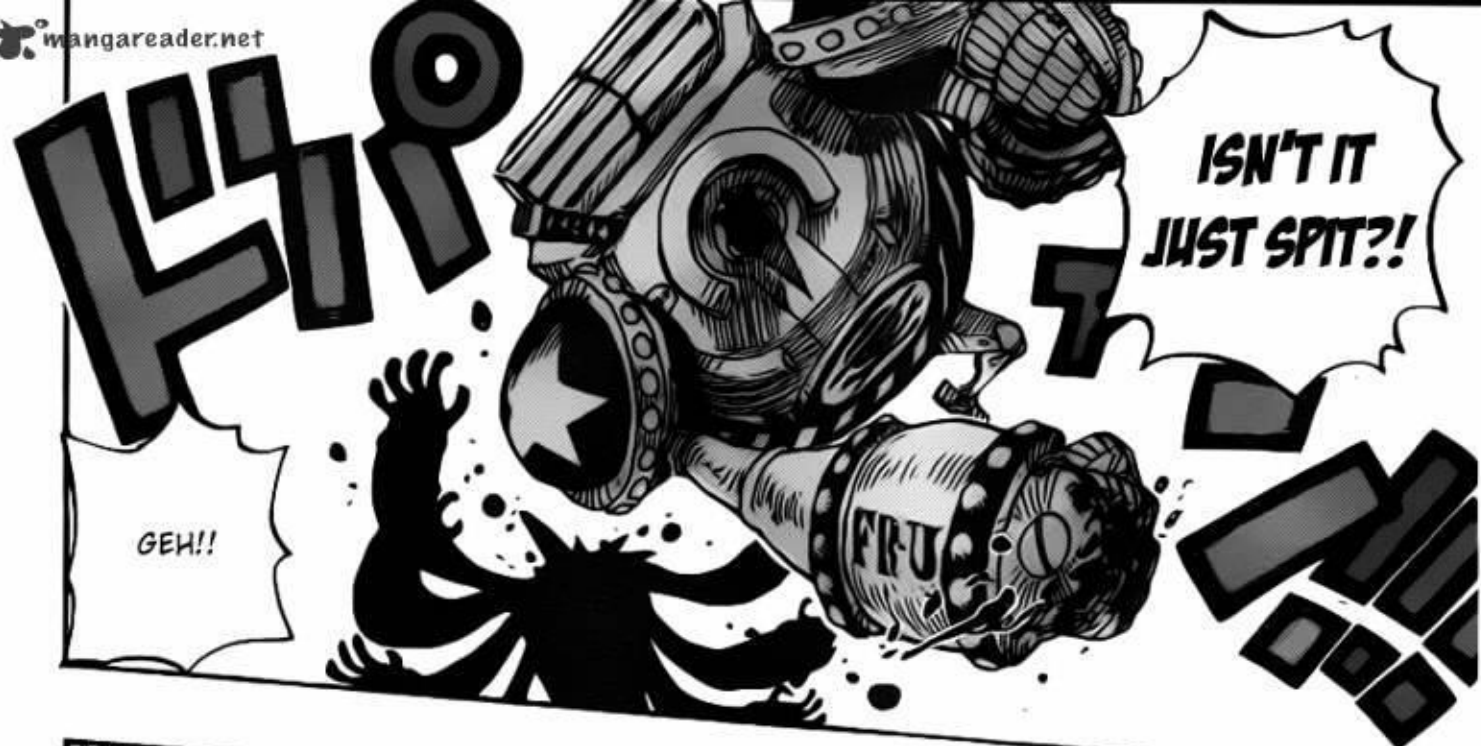
OKAY,
LEAVE IT
TO ME.

PU PU PU PU
PU PU PU PU

"IKAROS
WINGS"!!

WINGS?

!!!





YOU BLEW IT?!

WHAT?

もくもく

**THERE IT IS!!
FRANKY SHOUGUN'S
NEW SPECIAL
WEAPON!!**

**HE BLEW A BALL
OF
FIRE OUT
OF HIS GUT!!**



HEAVY POINT!!



**DON'T
LOOK AWAY,
THAT'S
HUMILIATING
GYABAN!!**



HEAVY GONG!!!

"T SHOT"!!!

GYABAN!!!





Note!!!! You can host this release anywhere
*until.... no until: Freely host it anywhere

 twitter.com/ZoneManga mangareader.net



ONE PIECE 642

by mangazone.net

Credits

Raws	[MZ]Mr. Pink
Translation	[MZ]Mr. Blue
Typeset	Fraunhofer
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QC	Cubuklu_Yasar

