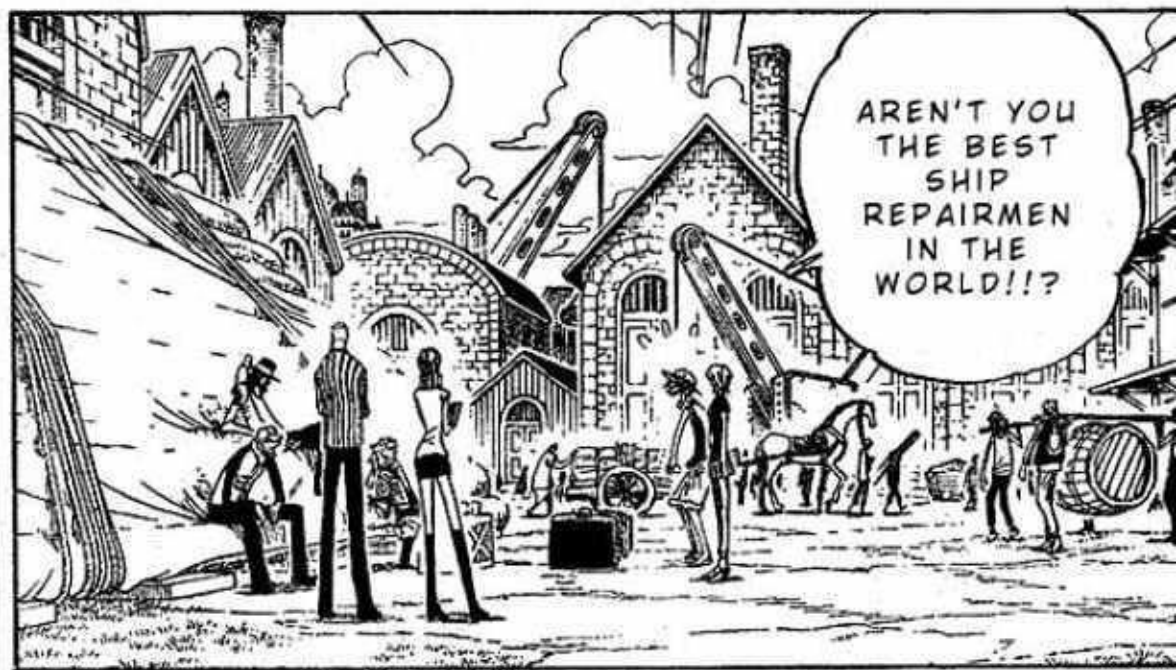




WHY!!!?

YOU CAN'T
FIX GOING
MERRY!!!?



AREN'T YOU
THE BEST
SHIP
REPAIRMEN
IN THE
WORLD!!!?



THE SHIP
CANNOT BE
REPAIRED NO
MATTER HOW
MUCH MONEY
YOU HAVE.

NOT THE
PROBLEM.

THAT'S...

IF IT'S
MONEY THAT
YOU WANT,
I HAVE
LOTS!!

ばーん
ばーん!!

WHAT'S
WRONG WITH
GOING
MERRY?

WHAT DO
YOU
MEAN?



I'M REALLY
IMPRESSED
ABOUT
THAT...

IT'S ALREADY
A MIRACLE
THAT YOU
SAILED HERE
SAFELY WITH
THAT SHIP...



IT'S THE
MOST
IMPORTANT
PART OF THE
ENTIRE
SHIP.

CORRECT. IT'S
THE SUPPORT
THAT GOES
FROM THE
HEAD TO THE
TAIL OF THE
SHIP.

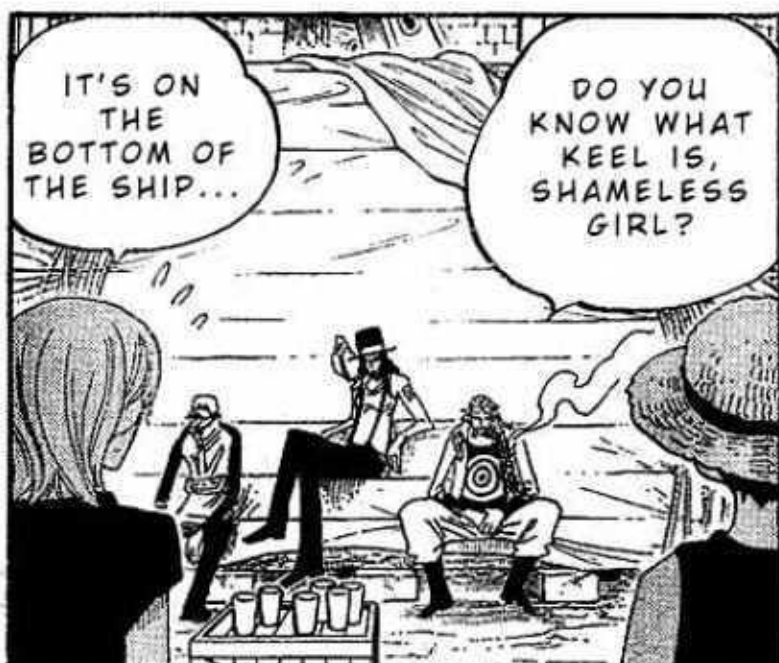


KEEL



IT'S ON
THE
BOTTOM OF
THE SHIP...

DO YOU
KNOW WHAT
KEEL IS,
SHAMELESS
GIRL?



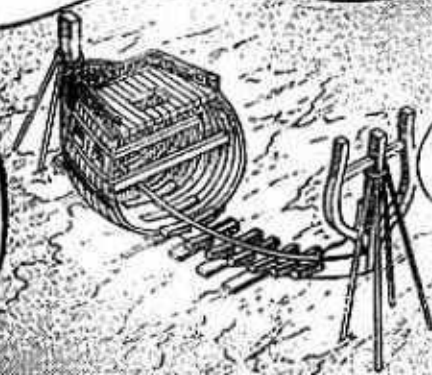
EVERY PIECE OF
WOOD IN THE SHIP
IS PUT TOGETHER
WITH THE KEEL AT
THE CENTER.

THE RIB, THE
PILLAR...

THEN THE
HEAD, THE
TAIL, THE
SPINE...

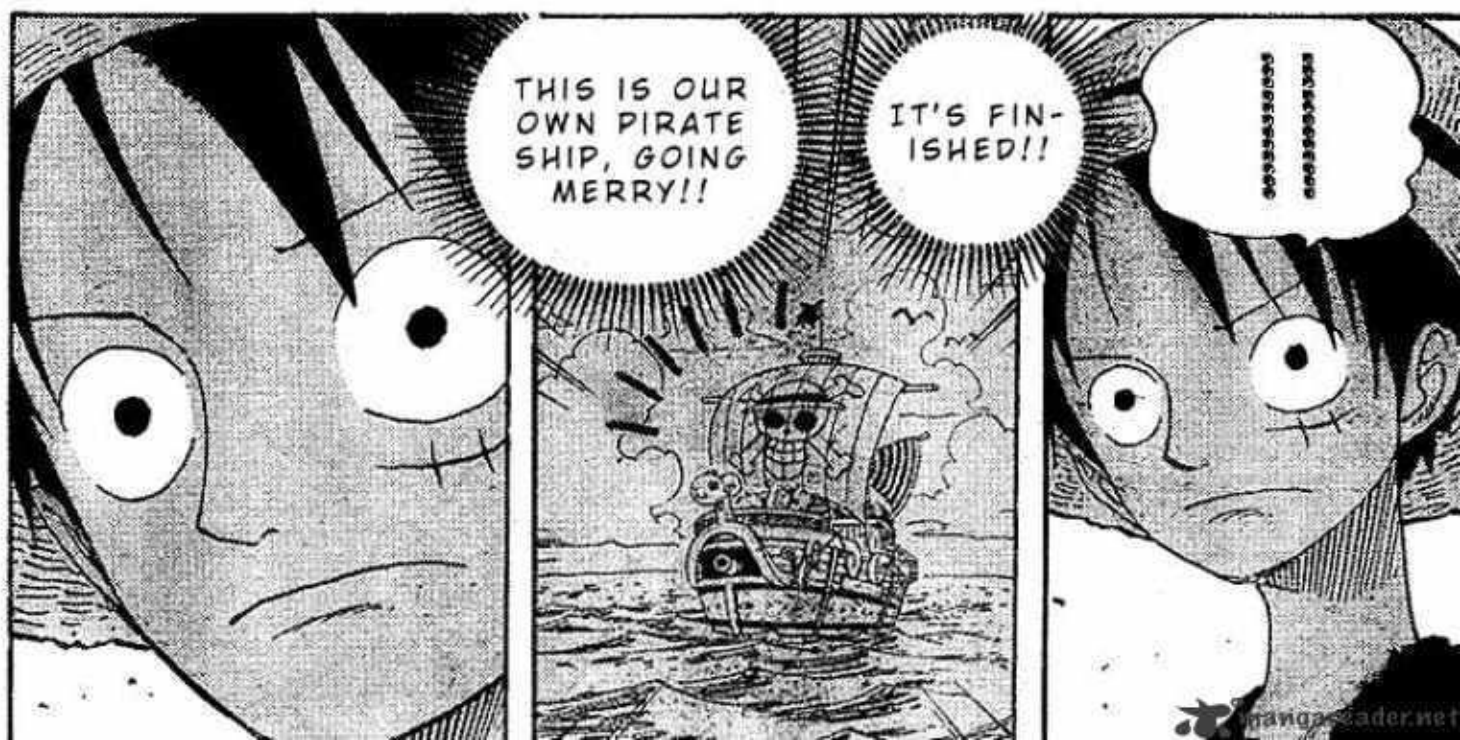
WHEN YOU
BUILD A
SHIP, YOU
HAVE TO
START WITH
THE KEEL...

THAT IS THE
BASICS OF
SHIP CON-
STRUCTION.









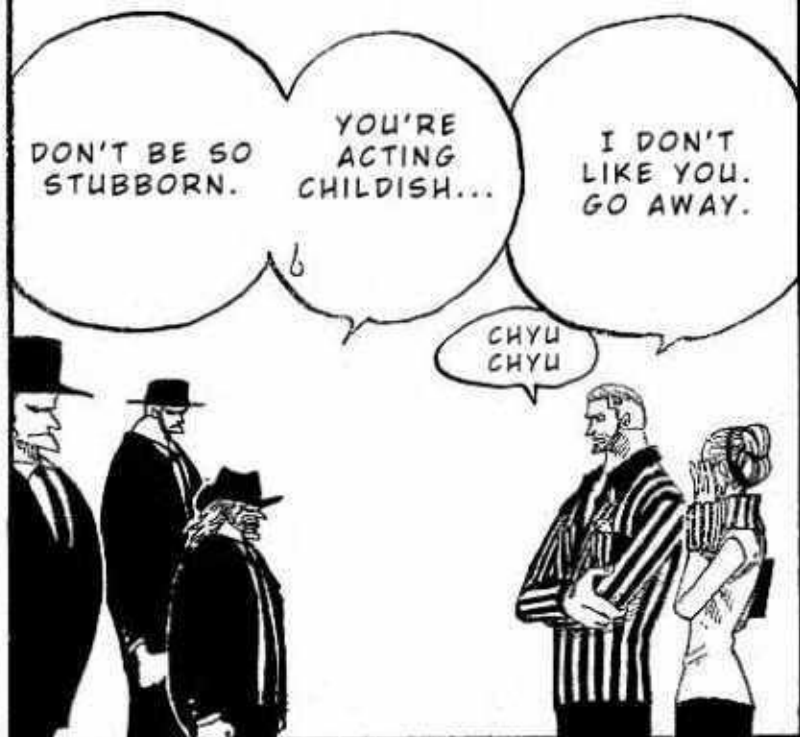


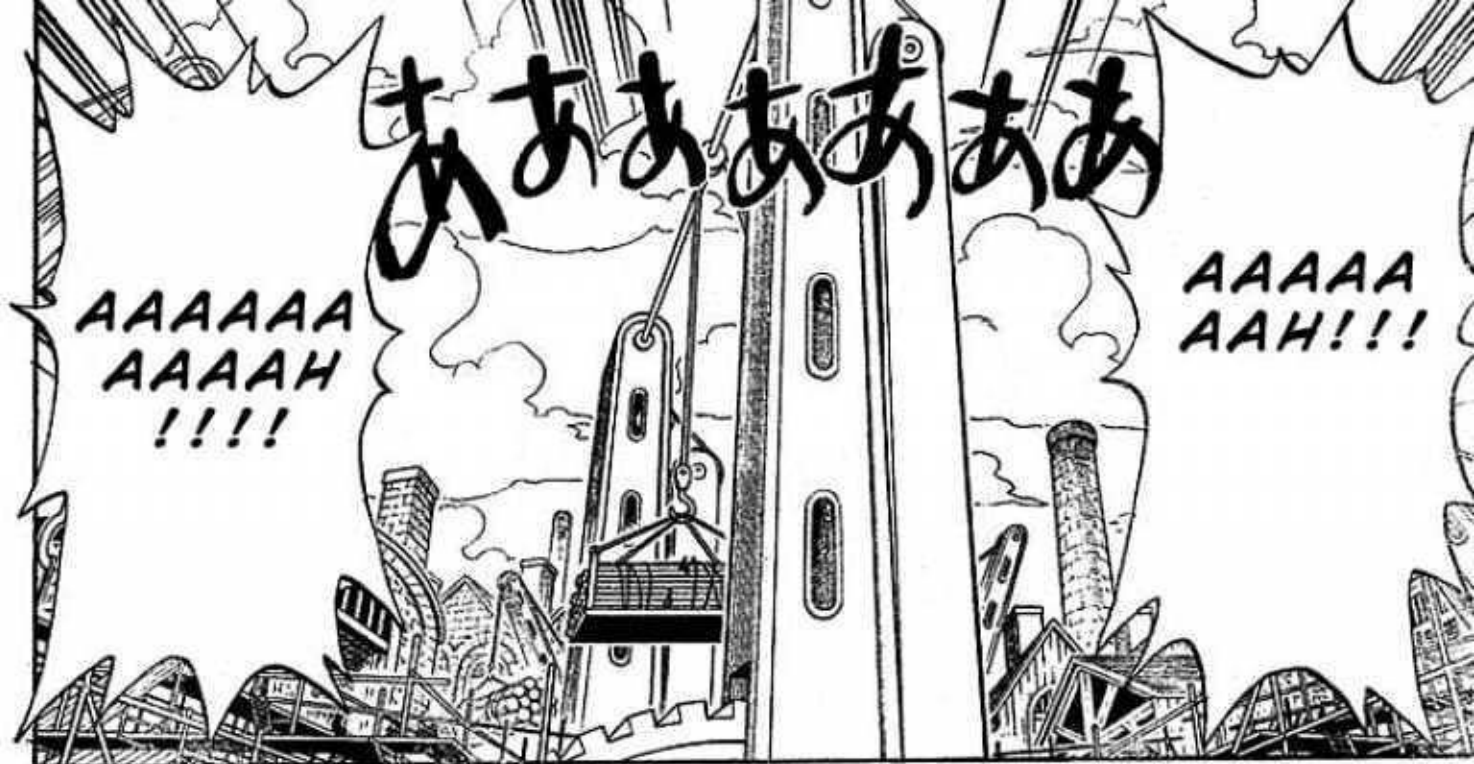




GAREERA COMPANY
DOCK 1
CHIEF MECHANIC OF
NAILING AND
SANDING.
PIIPURII LULU

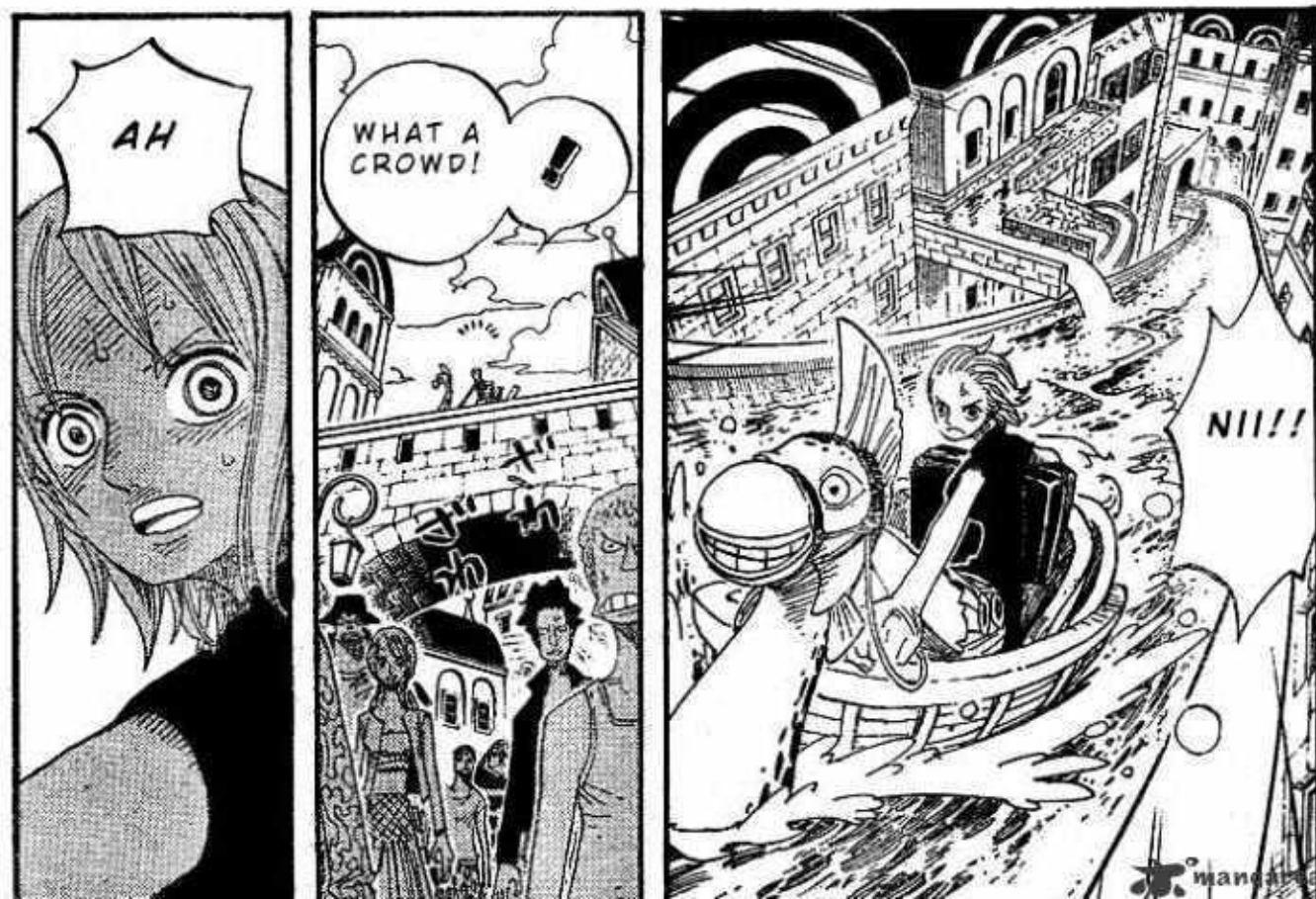


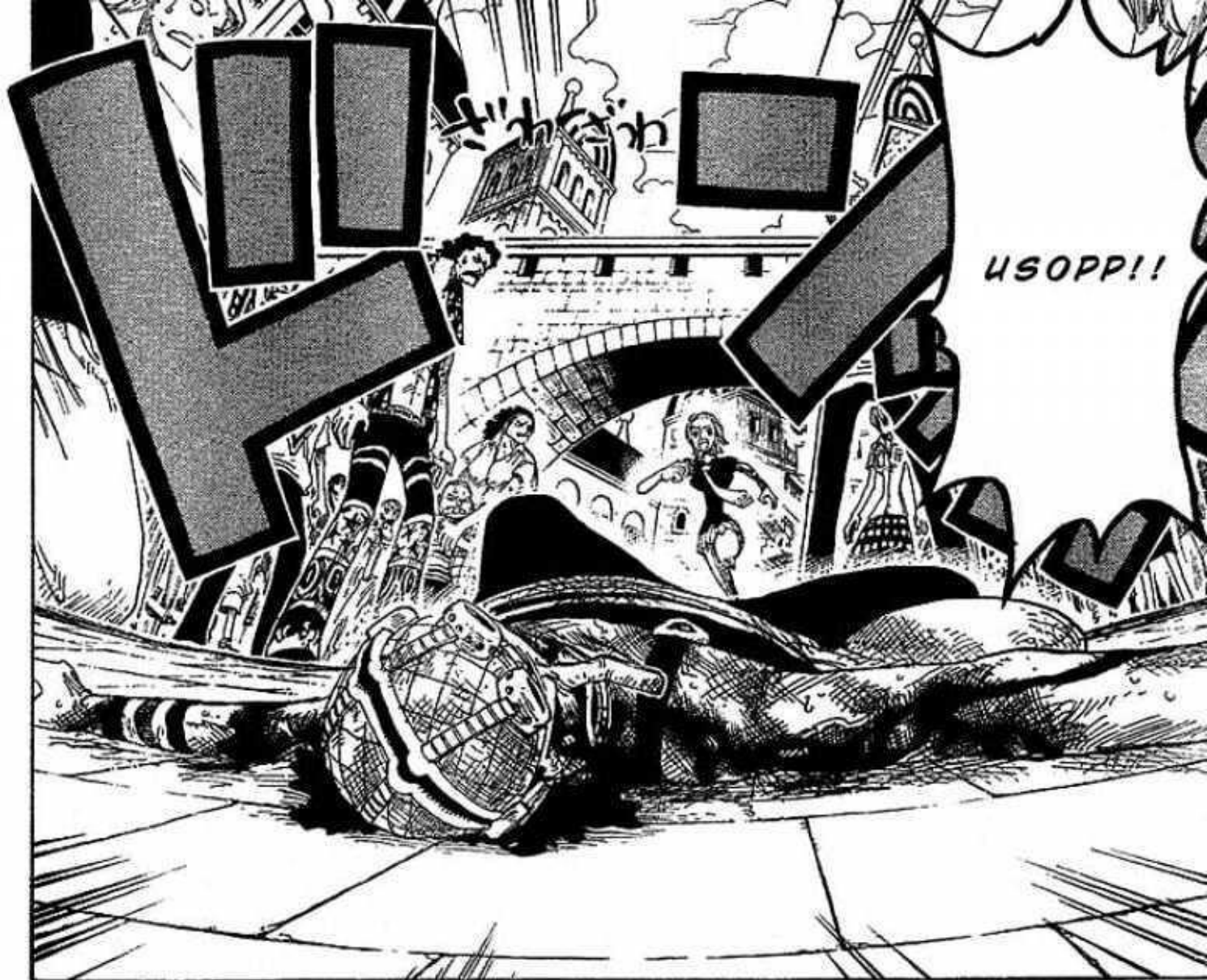












USOPP!!



USOPP!
DID THE
FRANKYS
DO THIS TO
YOU?

HEH
...

HEH
...



THE
MONEY...
THEY TOOK
IT... NAMI...

HEH

YES...
I'M SO
USELESS
...



IT'S
OKAY!!
YOU'LL BE
FINE!

USOPP!!
WAKE UP!
WAKE UP!!

HEY,
AREN'T
YOU
PIRATES?

SHUT UP!
WHAT ARE
YOU
LOOKING
AT!?

