



週刊
少年ジャンプ WEEKLY SHONEN JUMP

全連載陣参加チャレンジ!

2017年7月31日発行 7月15日(土)発売第50巻第30号通巻2419号

全漫画内に隠された麦わら帽子を探せ!!

Cカラーリング

JC! 卷頭充電御礼

ミネルヴァ探訪編

約束のネバーランド

33

No. 33

7月31日特大号 特別定価 270円

1997.7.22 リメンバーコラボ表紙!

読者参加企画「みんなのルフィ」大募集!

麦わらの一味 VS 新世界の強者たち!

対決オリジナル将棋!!

王とじ込み付録

最強ジャンプから
お問い合わせ 張掲載!
【ワンピースパーティー】
安藤英

まだまだ
まわらわら

ポスター
巻頭カラー
!!!!!!!

描き下ろし
15P漫画!

尾田さんとの
思い出漫画!
byしまぶー

盟友・島田光年

ONE
PIECE

10大企画 & 20周年特別発表アリ!

本編お茶会も大騒然!



@ron_art15t

11/17



LOOKING BACK, WE'RE AMAZED! A HEAPING OF SPECIAL PROJECTS FOR OUR 20TH ANNIVERSARY! ALSO, SOMETHING SPECIAL IS GOING TO HAPPEN ON THE 22ND?! SUPER KABUKI II, ONE PIECE WILL BE PERFORMED NEXT YEAR! IT'LL BE AT OSAKA'S SHOCHIKU THEATER IN APRIL, AND NAGOYA'S MISONO THEATER IN MAY! COMICS VOLUME 86 WILL GO ON SALE ON FRIDAY, AUGUST 4TH AS A SPECIAL, OVERSIZE VOLUME!

尾田
栄一郎
RYOICHI TATEDA

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SUPREMELY THANKFUL! OUR 20TH ANNIVERSARY COMMEMORATION ISSUE! WE'VE GOT PLENTY OF SPECIAL PROJECTS AND PLENTY MORE SPECIAL ANNOUNCEMENTS! THE MAIN STORY'S TEA PARTY IS ALSO ALL AFLURRY! ENJOY THIS POSTER-SIZE COLOR COVER!

ABOUT GIVING ALL OF THE TREASURE TO LUFFY AND THE OTHERS, WELL...

MY KING!

FISHMAN ISLAND, DURING THE TIME THAT LUFFY AND THE OTHERS WERE STAYING THERE

CHAPTER 872: SOFT AND FLUFFY

WHAT THE?! IF WE OPEN IT, IT'LL EXPLODE?!

I'VE ALREADY GIVEN IT TO THEM! I WILL NEVER GO BACK ON MY WORD!

I WOULD LIKE TO ASK YOU TO CONSIDER ASKING THEM TO RETURN ONLY THE TAMATEBAKO.

IS THERE A CHANCE IT'S A DUD AND WON'T EXPLODE, MINISTER OF THE RIGHT?

TO BIG MOM?!

YOU GAVE ALL TREASURE

NO, MY KING! POSITIVE THINKING!

MANGA STREAM
DO NOT MIRROR

WHOLE
CAKE
ISLAND

PRESENT
DAY

MANGA
STREAM
DO NOT MURK

THERE ARE
SOME CRACKS
MAKING THEIR
WAY ACROSS THE
ANBAUM MEETING
ROOM!

FROM THE
CEILING OF THE
SECOND FLOOR
OF THE EAST
BALM,

FORGET
ABOUT
CRACKS!

THE
WHOLE
THING'S
SNAPPED
OFF!

INSIDE
WHOLE
CAKE
CHATEAU

IS THIS
AN ENEMY
ATTACK?!

I
HEARD AN
EXPLOSION,
LOUD AND
CLEAR!

IT'S
NOT AN
EARTH-
QUAKE!

WHAT'S
GOING ON?! REPORTING
THE WHOLE
ROOM'S
STARTED
TILTING!
FROM THE
3RD FLOOR
ANBAUM!

IS
FALLING
DOWN-
BON!

WHOLE
CAKE
CHATEAU

WE'RE
FALLING-
BON?

THE
TILTING
WON'T
STOP!

???

DON'T
TELL ME...

KYAAH!

AS
IF ENEMIES
WOULD BE ABLE
TO INFILTRATE
ALL THE WAY TO
OUR SHORES!

WAS THAT
CANNON
FIRE?!

UWAA!

THE
CAPITAL,
SWEET
CITY

WE'RE
ALL GONNA
DIE!

STOP THAT
THING!

SNAP SNAP

WHAT IN THE
WORLD JUST
EXPLODED?!



BUT SOMETHING WEIRD'S GOING ON OUT THERE! WHAT HAPPENED?!

HERE INSIDE BEGE'S BODY, WE CAN'T REALLY TELL WHAT'S GOING ON

NO WAY...
WHOLE CAKE CHATEAU IS
SHAKING?

THEY'RE PANICKING OUT THERE!

IS THIS A DREAM?!

WHAT SORT OF JOKE IS THIS?!



MANGA
STREAM
DO NOT MIRROR



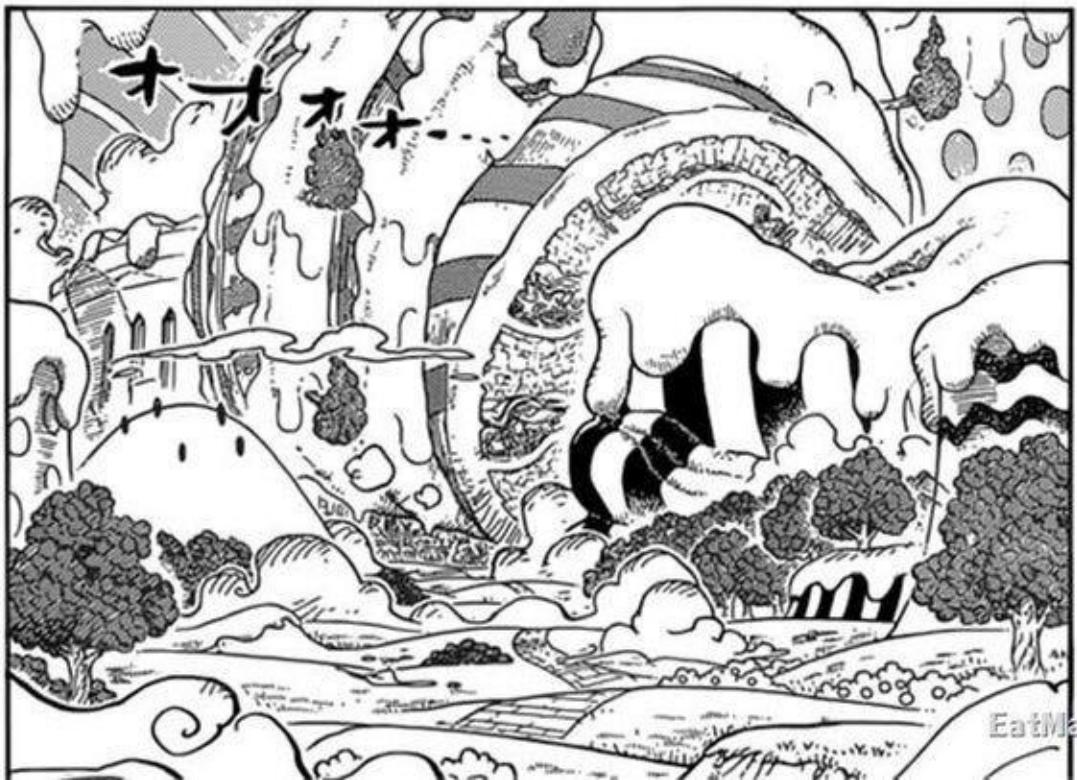
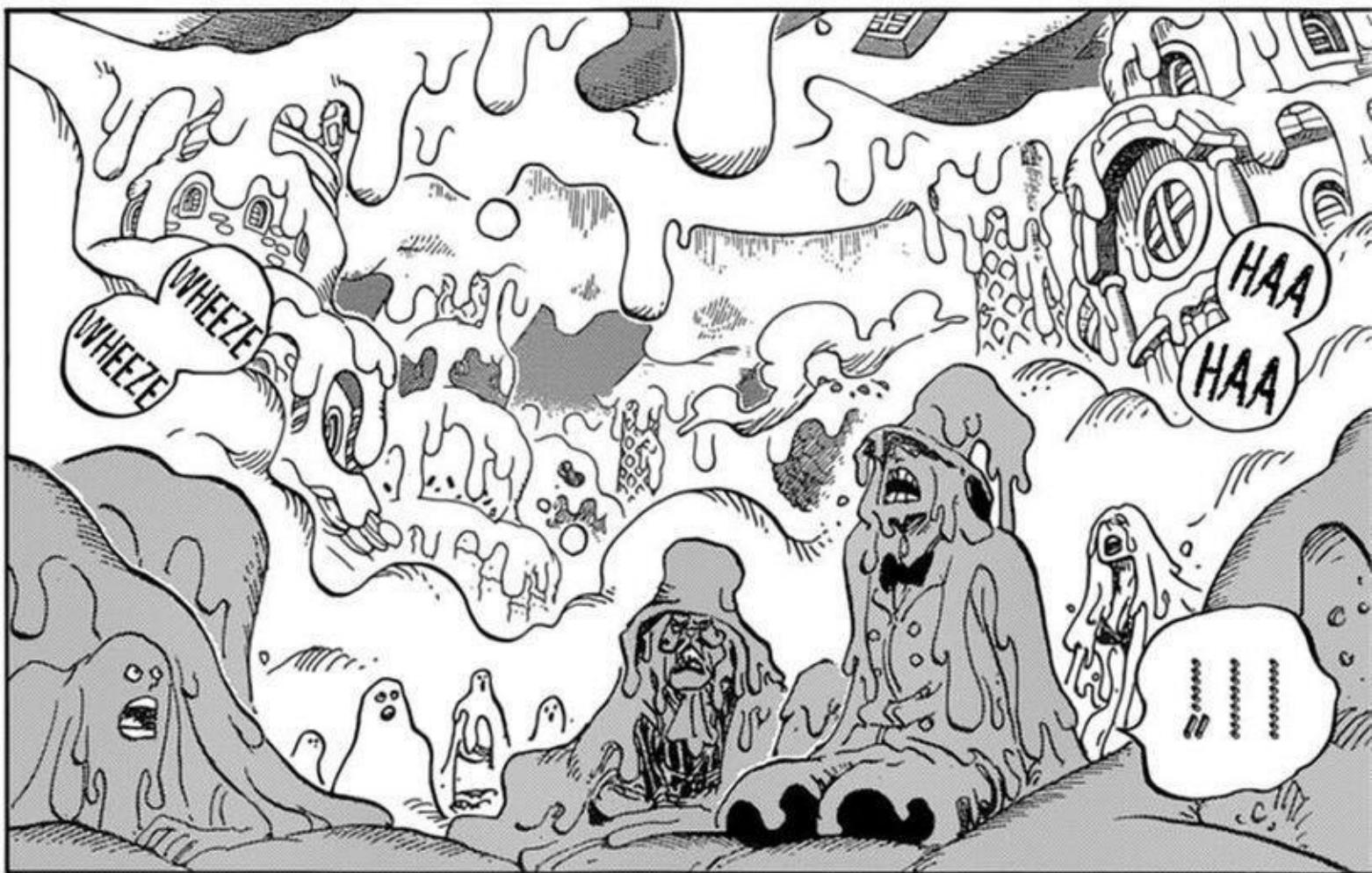








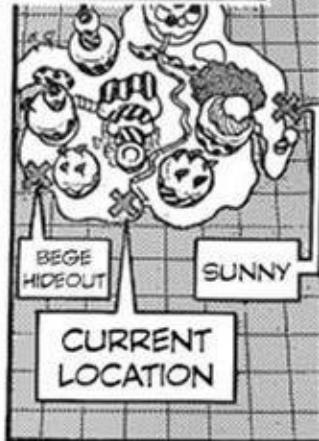
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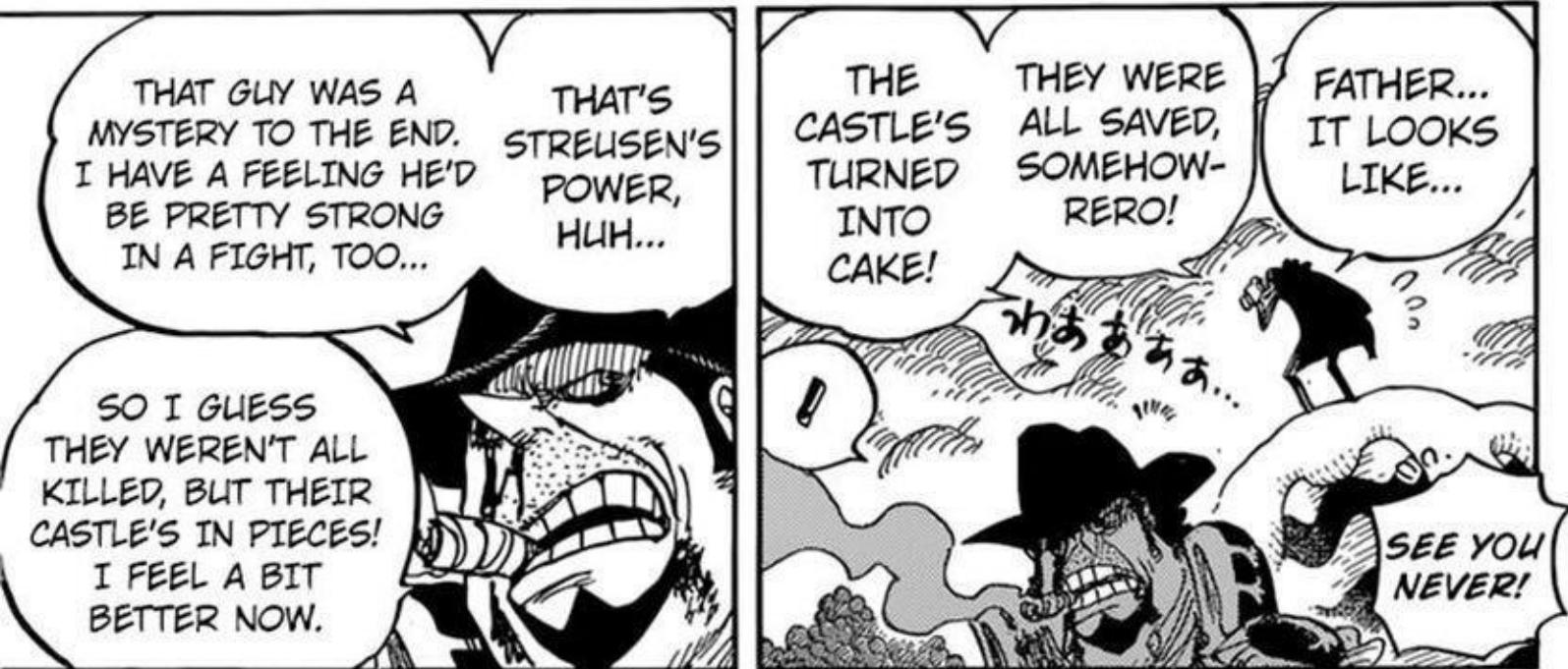




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DO NOT MIRROR









AND THE
REST OF YOU,
BRING BACK
BEGE'S!

ONE
PARTY WILL BE
AFTER STRAW
HAT'S HEAD!

WE'LL
SPLIT INTO
TWO GROUPS
AND PURSUE
THEM.

FORM UP
TWO SQUADS,
DAIFUKU.

RAAA
AAAAA
ARGH!



HUH...

THE BEST
WEDDING
CAKE EVER...

CAKE... WE
SELECTED THE
INGREDIENTS SO
CAREFULLY...

I WANTED
TO EAT IT
SO BADLY...



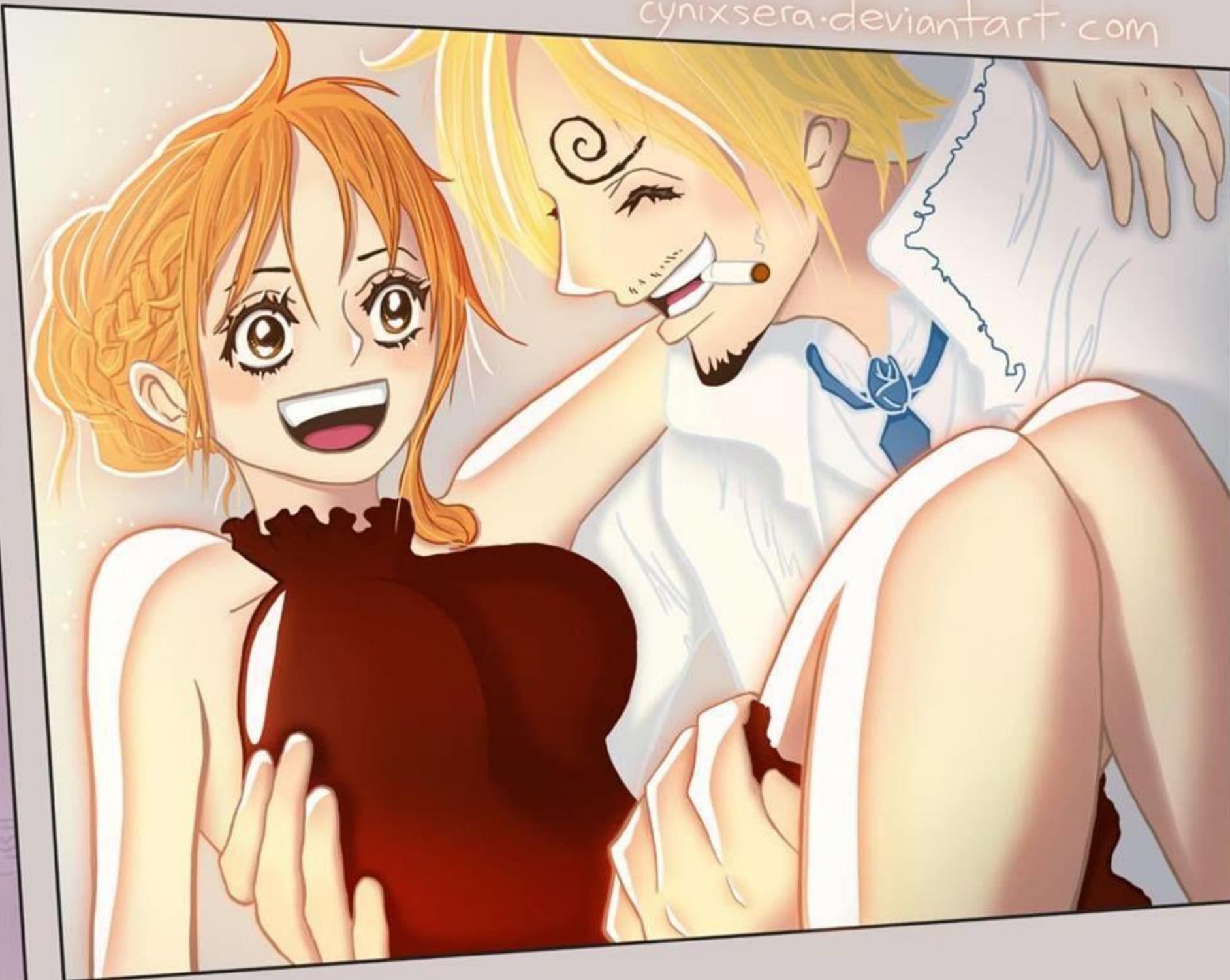
THESE
SYMPTOMS
ARE...

ONE PIECE

...CH. 872
END

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DO NOT PAPER CUT

cynixsera.deviantart.com



ロロノア・ゾロ

トラファルガー・ロー

フンピース



ご覧のキャラクター
は尾田栄一郎先生が
作られたものです。



20周年

さて、あはたには今 おいくつですか？ 20年前、
生まれました？ 当時17歳だったルuffyも
20年経ち、今や19歳です。…ん？ ルuffyの
麦わら帽子は、実はある人から預かっていま
るのだったと知りました？ ルuffyは最初、たった
1人で「海へ出たんですよ。仲間はいませんでした。
ONEPIECEには回想シーンが多いですか？」
ひとつのおいがります。キャラクターと子供の
頃からみなさんに知って貢う事で幼馴染に
なってもらえないかと考えたのが始まりです。
ルuffyと子供の頃からうそつくの下手なふんだよね。
とか、昔は泣き虫だったのにね。大人になつたね。
とか、変わらないね、とか。ゾロは…。ナミは…。
そんな風に成長も見守って
いただけだからこそ、皆さんとルuffy達
との間に今、深い絆がうまれている
のではないかと感じています。
彼らの物語にも、必ず繋かり
はやってきますが、最後まで
共に冒險して貰えたら嬉しいです。
20年、支えてくれてありがとうございます
ございます。もう少し、よろしく!!



2017.

Eiichiro Oda.

LET'S SEE. HOW OLD ARE YOU? TWENTY YEARS AGO, WERE YOU ALIVE? BACK THEN, LUFFY WAS 17 YEARS OLD, AND NOW, TWENTY YEARS LATER, HE'S 19... WAIT A SECOND.

DID YOU KNOW THAT LUFFY RECEIVED HIS STRAW HAT FROM A CERTAIN PERSON? IN THE VERY BEGINNING, LUFFY SET OUT TO SEA ALL ALONE. HE DIDN'T HAVE ANY FRIENDS.

ONE PIECE HAS A LOT OF FLASHBACK SCENES, BUT THEY'RE THERE FOR ONE REASON. THEY STARTED WHEN I THOUGHT THAT BY ACQUAINTING YOU ALL WITH EVEN THE CHILDHOODS OF THESE CHARACTERS, YOU'D FEEL LIKE YOU'VE BEEN WITH THEM SINCE THEY WERE CHILDREN. "THINGS LIKE "OH, LUFFY'S BEEN TERRIBLE AT TELLING LIES SINCE HE WAS A KID," OR "HE USED TO BE SUCH A CRYBABY," OR "HE'S GROWN UP SO MUCH." OR "HE HASN'T CHANGED AT ALL." "AND ZORO'S..." "AND NAMI'S..."

BECAUSE YOU HAVE DONE ME THE FAVOR OF WATCHING OVER THEM AS THEY'VE GROWN, I FEEL LIKE A DEEP BOND HAS DEVELOPED BETWEEN YOU ALL AND LUFFY AND HIS FRIENDS. THEIR STORY WILL CERTAINLY COME TO AN END ONE DAY. BUT I WOULD LIKE NOTHING MORE THAN FOR YOU TO CONTINUE TO ADVENTURE WITH THEM TILL THAT END COMES. THANK YOU FOR SUPPORTING ME FOR THESE PAST 20 YEARS. BEAR WITH ME FOR JUST A LITTLE LONGER!

ONE PIECE

CREATED BY EIICHIRO ODA • AND PRESENTED BY **mangastream.com**



CLEANED BY
PROSTYLE, 2B, Z



REDRAWS BY
Z, MATRYEL



TYPESETTING BY
KURTIN, Z, D



TRANSLATED BY
VOXANIMUS



PROVIDED BY
FRIEDRICH



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