

CREDIT PAGE

RAW BY DOFLA
ENGLISH TRANS BY SVG
CLEANED BY GALLARDO
TYPESETTER BY GALLARO, ANT, RYZANET

ENJOY OUR RELEASE
PLEASE DON'T MIRROR OUR SCANLATION
PLEASE SUPPORT THE PUBLISHER. BUY THE
OFFICIAL MANGA WHEN AVAILABLE

堂々集いし野の武者9人!! 宴が終わればいざ出陣!!



ONE PIECE

ONE PIECE CHAPTER 547 THE GREAT ESCAPE

インペルダウン大脱出!! 豪華カラー!!

尾田 栄一郎

週刊

少年

WEEKLY JUMP

週刊少年ジャンプ新HP-URL
<http://www.shonenjump.com>

センターカラー!!
銀魂

脱切5連弾!!
第4弾!!
センターカラー!!
47P!!
ULTIMATE CHASER
春日真

30

7月6日号
定価240円

ジャンプの
公式情報番組!
ジャンプ
毎週金曜夕方6時30分
テレビ東京にて
放送中!!

巻頭カラー!!

**虹-
ONE PIECE**



OH, THIS IS
BAD... WE'VE
TO GET OUT
OF HERE,
STRAW HAT!!

THIS POISON IS
CALLED KINJITE...
!! IT IS CAPABLE
OF DESTROYING
IMPEL DOWN
ITSELF

MAGELLAN IS
CLOSING
IN!!



YOU'RE CRAZY!!
WAX WON'T
WORK ON HIM
ANY MORE!!

STAMP!!

GOMU
GOMU NO



GWAAH!!
THAT WAS
CLOSE!!

DORU DORU
CANCEL!!

UHH!!!

ZUZO-
ZOZO

ZUZU...

VENOM
DEMON





STRAW-CHAN
AND THE
OTHERS ARE
DOING... !!

I WONDER
HOW



IMPEL
DOWN MAIN
ENTRANCE



WE CAN HEAR THE CAN-
NONS FIRING, BUT... !! WE
HAVE NO IDEA WHAT'S
GOING ON BEYOND THAT
MIST... !!

ANY PROGRESS
WITH THE
BATTLESHIP?!

I HAVE NO DOUBT
THEY'LL MANAGE TO
STEAL A SHIP, BUT...

SFX: GOGOGOGOGO...



HE WON'T BE ABLE
TO HOLD OFF A
FREAK LIKE MAGEL-
LAN FOR SO LONG!!

STRAW HAT
LUFFY'S
STRONG,
BUT... !!

BUT WON'T MA-
GELLAN CATCH UP
TO US BY THEN?!

PLEASE HURRY
UP!! JIMBEI!!



THERE'S A PRETTY BIG
DISTANCE BETWEEN US!!
IF THEY COME BACK TO
GET US AFTER STEALING
ONE, WE MAY RUN OUT OF
TIME...



SFX : WAAAAAAAAA...



THROW THEM IN THE WATER!! WE CAN'T LET THEM TAKE OVER THE SHIP!!

UWAAA!!

SFX: KAKIN! KIKIKIN!



WHAT'S UP WITH THIS GUY?! HIS WHOLE BODY'S... SHARP?!

IT'S THE SUPA SUPA FRUIT



DAMN IT, THE GUN
POWDER GOT
SOAKED!!

UWAAA!!

SHOOT HIM
WITH WHAT
WE HAVE
LEFT!!

IT'S
JIMBEI!!

SFX: DADADADA

ARE YOU GUYS
THERE?!

BOX: THE
PRISONERS
WAITING
FOR THE
SHIP

IMPEL DOWN /
SEA LEVEL 1ST
FLOOR / MAIN
ENTRANCE

JIMBEI!

CROCODILE!

COME ON!!
HURRY UP!!
HE'S RIGHT
BEHIND US!!

IT'S STRAW-CHAN'S
VOICE!!

CAPTAIN
BUGGY!!



HAVE WE
GOT A
SHIP YET?!

RUN FOR
IT!!!



IT'S MAGEL-
LAN!! WE'VE
GOT NOWHERE
TO RUN ANY-
MORE!!

THERE'S
SOMETHING
REDICULOUSLY
HUGE BEHIND
HIM!!

!!?



WHAAA
AAAA?!



STRAW-CHAN, WE
HAVEN'T BEEN
ABLE TO GET A
SHIP YET!!

LEVEL 1

WIIINK!!

HEEELL

SFX: BAKI BAKI BAKI...

SEA LEVEL
1ST FLOOR-
MAIN
ENTRANCE

SCARED THE
CRAP OUTTA
ME!!

OWAAA!!



IVA-
CHAN?!

WHA?!

HE GOT HIT ON
THE HEAD AND
PASSED OUT!!

WOBB
LE...

L... LOOKS
LIKE I
MADE IT IN
TIME...



IVA-SAMA!!

IVA-SAN!! AND
INAZUMA!! I'M
SO GLAD
YOU'RE ALIVE!!



WHAT ARE
YOU EVEN
DOING HERE?

AAAAHA,
NICE
GOING,
GUYS!!

SO YOU HAVE
MADE IT,
LUFFY-KUN?!

YEP!! BUT
HE'S STILL
ON OUR
TAIL!!

THERE'S NO
WHERE FOR US
TO RUN ONCE
WE REACH THE
EXIT!!

MY APOLOGIES!
WE MANAGED
TO PROCURE A
SHIP, BUT

THERE IS QUITE
THE DISTANCE
BETWEEN US!



STRAW
HAT!! IT'S
FROM
JIMBEI!!

A SMALL
DEN DEN
MUSHI!

HM?!



BUT THEY...

WHAT THE HELL ARE YOU TALKING ABOUT, JIMBEI? THIS IS THE CALM BELT HERE!!

ONCE YOU REACH IT, JUMP INTO THE SEA!!

IT MATTERS NOT, EVEN IF ALL OF YOU PLUNGE IN AT ONCE!!

??

BUT YOU MUST NOT STOP!!

HE'S A FRIEND OF ACE'S!

I TRUST HIM!!!

HE'S A PUPPET OF THE GOVERNMENT!! YOU CAN'T TRUST THAT DAMN FISHMAN!!

YOU CAN'T BE SERIOUS!! IF WE JUMP IN THE WATER, WE'LL DIE!!

WE'LL DO AS YOU SAY!! HEY, THREE!! HELP ME OUT AGAIN!!

LEAVE THE REST TO ME!!

はっ!!

IN THE SEA?

IF YOU'RE TRYING TO PULL SOMETHING, LET'S SEE IT!! THIS WHOLE PLACE IS INFESTED WITH SEA KINGS!!

LOOK OUT!! DON'T LET A SINGLE DROP TOUCH YOU!!

GYAAA!! YEAH, LIKE THAT'S POSSIBLE!! WE'RE DONE FOR!!

HELL'S JUDGEMENT!!!



WHOOOO!!!

BUT THE POISON'S
EATING
THROUGH IT!!

JIVA...

IVA-CHAN, IVA-
CHAN, WAKE UP!!

CHIBI!!

DO YOUR
WINK
THINGY!!

WHAT?!

NIHA
HH!!

WHO ARE
YOU?! ALL
RIGHT...



GIGANTO
STAMP!!

!!!!

オ

GEAR
THIRD

PUK!!

GIANT
CANDLE
WALL!!

DORU
DORURURU

THAT WON'T
WORK

GOMU GOMU
NO!!







ジャンプ

にん

さい

せう

の

は



オレンジ髪の
死神
ビジュアル!

圧倒的
熱さ
ビジュアルも

めわいれいけど
恐ろしいベル坊
ビジュアル!

(Cカラー)
BLEACH

久保帯人

乱戦の最中、ついにあの面々が戦場に参戦!?

(Cカラー)
べるぜバブ

田村隆平

男鹿VS炎クライマックスス!! 新巻は燃えるか?

この眼帯
ビジュアルの
秘密は!?

漫画の
ビジュアルは
ここで学べ!

バクマシ
原作: 大場つぐみ
漫画: 小畑健

「TITAN」人気急上昇
でライバルの反応は?

Cカラー
47P

ロックオン

LOCK ON!

土田健太

楽しいもの大好きな主人公の機軸になると!?

ONE PIECE

尾田栄一郎

エース絶頂語る / ハルフィは誰に勝つのか?

ジャンプ 31 6月29日 発売!!
定価240円(税込) ●一冊増殖で発売日が異なります。