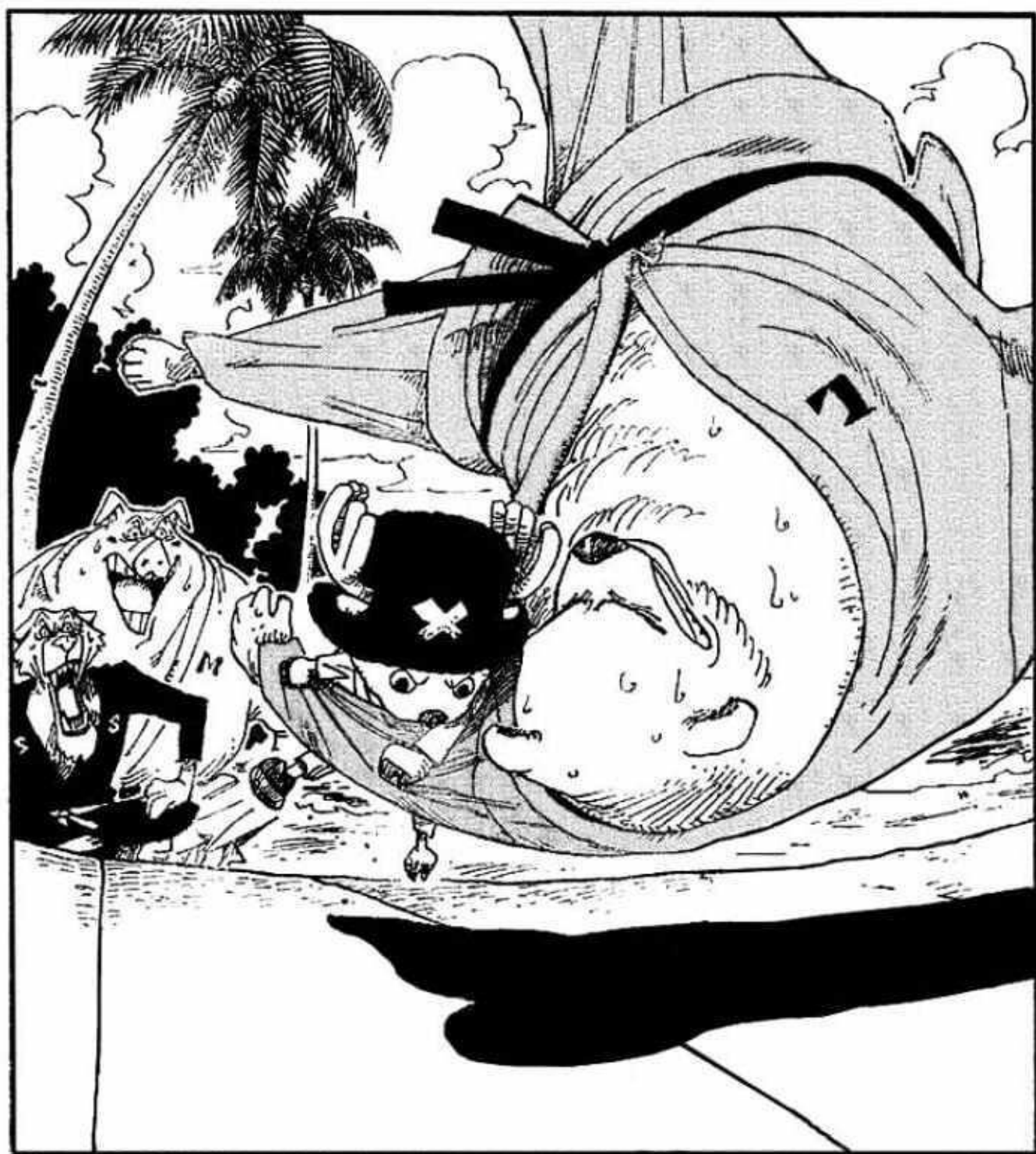


ワンピース ONE PIECE

CHAPTER 354: 「THE SEA TRAIN」



尾田栄一郎

Eiichiro Oda

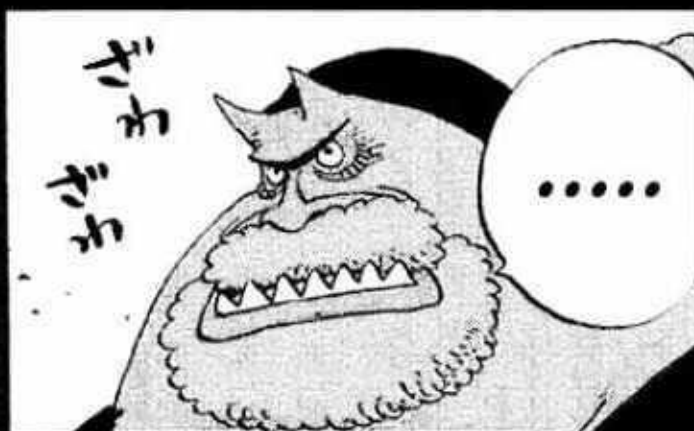


'CAUSE
HE BUILT
A PIRATE
SHIP!!!

TOM'S
GOING
TO BE
EXECUTED
!!!



TOM-
SAN
!!!



ALL
THOSE WHO
SUPPORTED
HIS PIRACY,
EVEN A LITTLE,
WILL BE
SEEN AS
DANGEROUS.

NORMALLY,
CARPENTERS
ARE NOT CHARGED
FOR THE SHIPS
THEY CONSTRUCT,

BUT THIS IS
IN REGARDS
TO THE PIRATE
KING. THIS
IS SPECIAL
CASE.



RIGHT
NOW...
!!

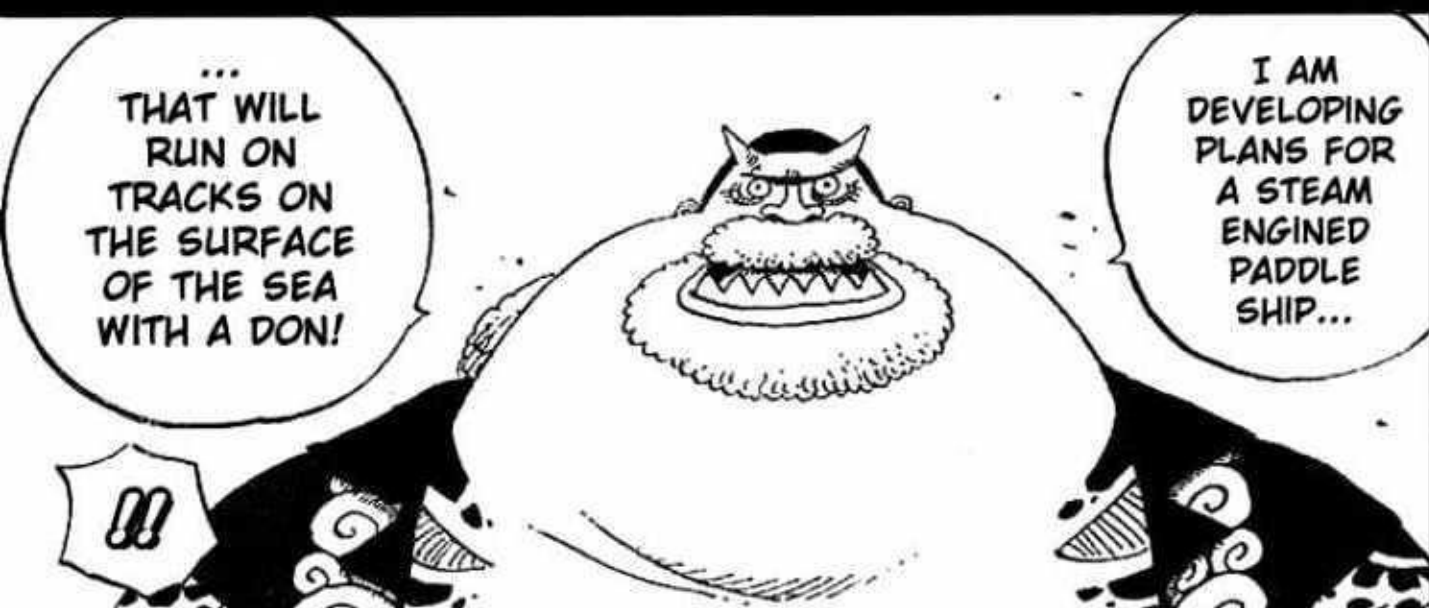
PLEASE
ESCORT
THE
CRIMINAL.

THUS,
THIS
EXE-
CUTION.

YES.

!?

ゴウッ!!



...
THAT WILL
RUN ON
TRACKS ON
THE SURFACE
OF THE SEA
WITH A DON!

I AM
DEVELOPING
PLANS FOR
A STEAM
ENGINE
PADDLE
SHIP...

!!



AND THE
FEELINGS OF
THE TOWNS
PEOPLE WHOSE
HEARTS HAVE
GROWN WILD
...

ARE THE
CONCERN
FOR THIS
SINKING
ISLAND...

LET'S SAY
THAT THE
REASON
THIS ISLAND
IS SO
DISUSED...

...IS
BECAUSE
OF THE
BAD
TRADE.

HEY,
WHAT'RE
YOU DOING
?!!

!?

...OF
WATER
SEVEN
!!!

...WILL
SOMEDAY
BE THE
SAVIOUR
...

THE
OPENING
OF THE
SEA TRAIN
...



THE TRAIN...!!
IT WILL PUFF OUT
SMOKE, AND RUN
ON THE SEA TRACKS
FROM ISLAND
TO ISLAND!

"SEA
TRAIN"
...?

.....
WAIT.

EXCUSE
US!!
WE'LL TAKE
HIM RIGHT
AWAY!!!



WHAT
ABOUT THE
SEA KINGS,
AND AQUA
LAGUNA
!!?

WHAT'RE YOU
BLABBERING
THIS NONSENSE
ABOUT... I'M
ASHAMED AS A
CARPENTER.

ANYONE
WILL BE ABLE
TO CROSS
THE SEA AT
WILL.

...
UNAFFECTED
BY THE
WEATHER
...

IT
WILL CARRY
PEOPLE,
THINGS, EVEN
SHIPS
...



AND IT
WON'T GO
AGAINST
THE
WAVES.

WON'T
NEED REPAIRS.
IT WILL SWAY
A LITTLE BELOW
THE SURFACE OF
THE WATER.

THE SEA
TRACKS
...

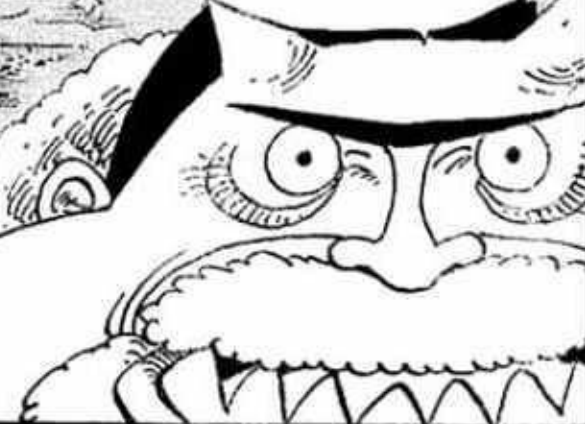
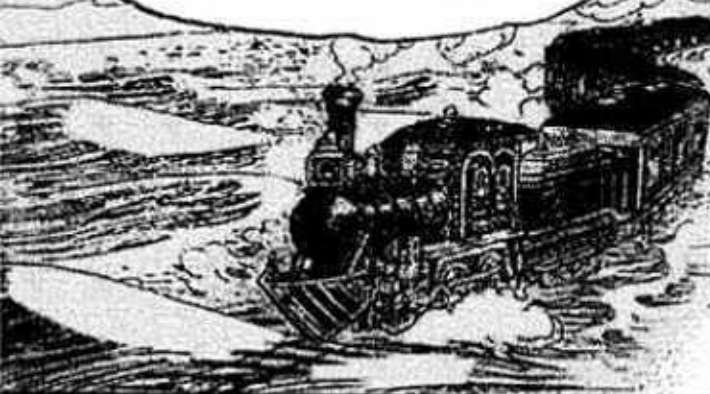
THE TRACKS
WILL JUST BE
DESTROYED
AND THAT'LL
BE THE END!!



I'VE ALSO
THOUGHT UP A DEVICE
BETWEEN THE TRACKS
AND THE PADDLES
THAT WILL MAKE A
DISSONANCE THAT THE
FISH WON'T LIKE.

THERE
WILL BE NO
USE FOR
LOGS.

THE "SEA TRAIN"
WILL ONLY USE
THE TRACKS AS
A GUIDE, LIKE
DRAWING IN A
ROPE.



IT'S ENOUGH
SO THAT THE
TRADE BETWEEN
THE ISLANDS WILL
STABILIZE AND
GROW.

THERE ARE
THREE ISLANDS
THAT WILL BE
CONNECTED.
"SAINT POPLA",
"PUCCHI", AND
"SAN FALDO".

SO THEN, THE
SEA KINGS WILL
HATE THE TRACKS,
AND THEY WON'T
GO NEAR IT.



IT
SOUNDS
WON-
DERFUL
!

YOU
CAN DO
THAT
...!?

.....

BUT IT'S
NOT SO
SIMPLE THAT
A NORMAL
SHIPWRIGHT
CAN DO IT.

THE
BLUEPRINT
WILL BE
DONE
SOON,



IT'S
POSSIBLE.

YOUR
HONOR,

CAN YOU
CONNECT
TO ENIES
LOBBY?

...IS
WATER
SEVEN'S
HOPE
!!!

THE
"SEA
TRAIN"
...

INTERACTION
BETWEEN ALL
THE ISLANDS
OF THE WORLD
WILL
CHANGE.

IF THIS
TECHNIQUE
IS COMPLETED
WITH A DON,
AND IT GOES
OVER THE
OCEAN,







...THAT
WENT THE
WHOLE WAY
AROUND THE
GRANDLINE!!!
WHY SHOULD
TOM-SAN,
WHO BUILT
SUCH A GREAT
SHIP, HAVE TO
BE EXECUTED
FOR IT?!!



SHUT UP!!
I'M ANGRY
AT EVERY-
THING!!!
THE SHIP
THAT GOLD
ROGER WAS
ON IS THE
ONLY SHIP

...

...IS
BECAUSE
THE PEOPLE
IN THE TOWN
CHASED US
HERE 'CAUSE
OF THE
ROGER
THING!!!

I KNOW!!
THE REASON
WHY THE
COMPANY'S
UNDER SOME
BRIDGE...



EVERY-
BODY'S
SAYING IT
LIKE IT'S
NORMAL!!!
EVEN THE
IDIOTS
WHO CAN'T
MAKE A
SIMPLE
RAFT!!!

WHO DO
YOU THINK
YOU'RE
HITTING!!
BAKANKY,
I WON'T
LET YOU
!!!

WHAT'S
SO FUNNY?!
YOU HORNED
RACCOON!!!

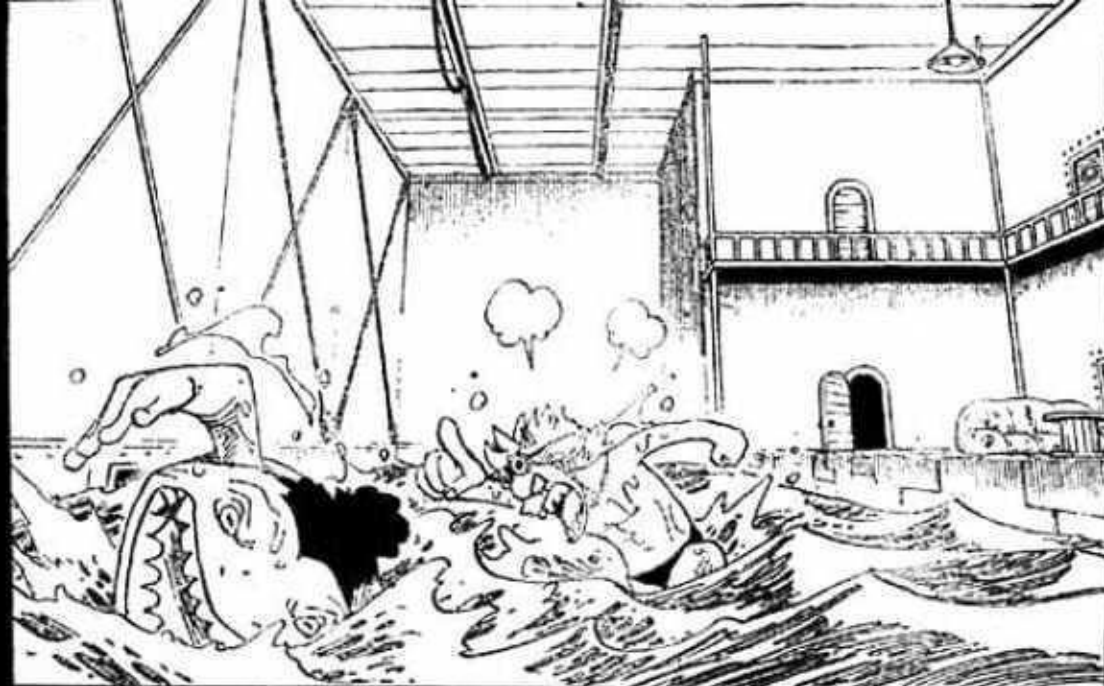
TAHA
!!...!!...
!!...!!...

WHY DOES THE
WORLD'S GREATEST
SHIPWRIGHT HAVE
TO BE TREATED
LIKE THIS?!!!

I CAN'T
FORGIVE THE
FACT THAT THE
PERSON IN
QUESTION'S
LIKE THIS
!!!



....



HE'S JUST
FAIRLY STRAIGHT...
THOUGH THE
STUFF HE MAKES
IS REALLY
DANGEROUS,

DON'T
SAY THAT.
HE'S PART
OF OUR
GROUP.

I
HATE
THAT
GUY!!

WE
SHOULD
JUST TOSS
THAT
MORON.

HIS SHIP
BUILDING
SKILLS ARE
VERY CLOSE
TO THE
ISLAND'S
WORKERS.



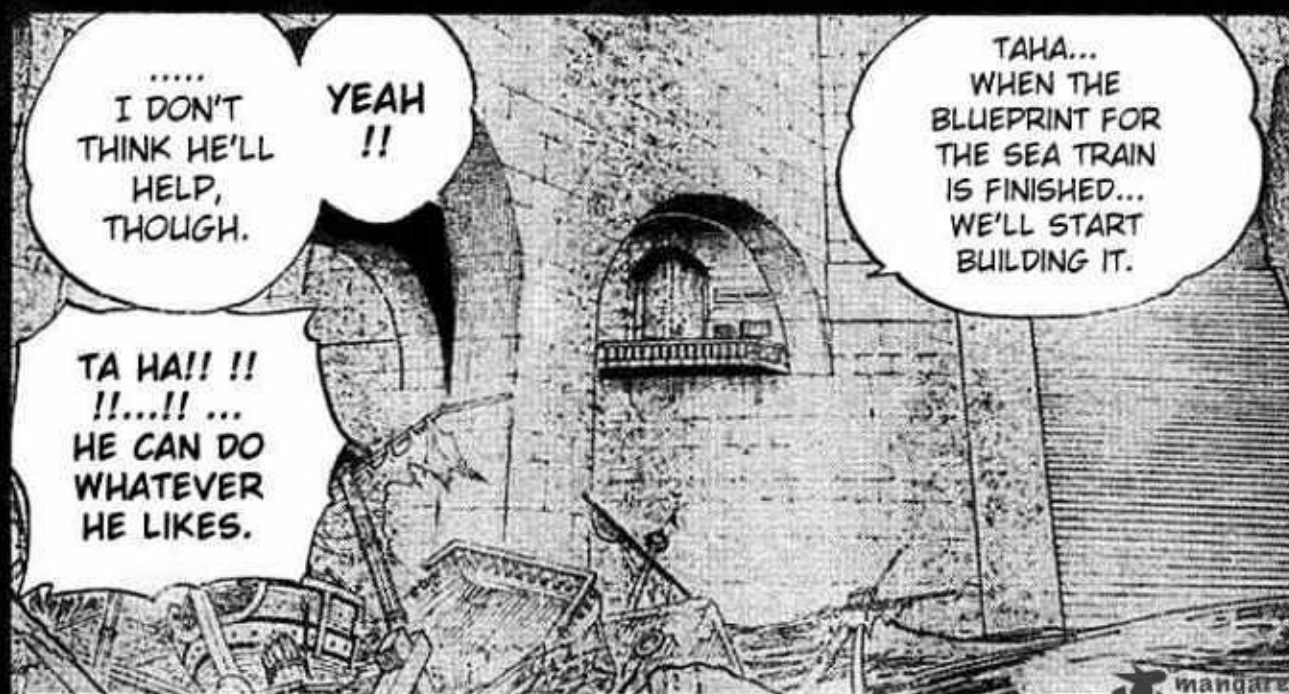
I GOT
TOSSED
!!!

OSSAN!!
TAKE ME
IN!!

HE BUILT
A CANNON
OUT OF
SCRAP.

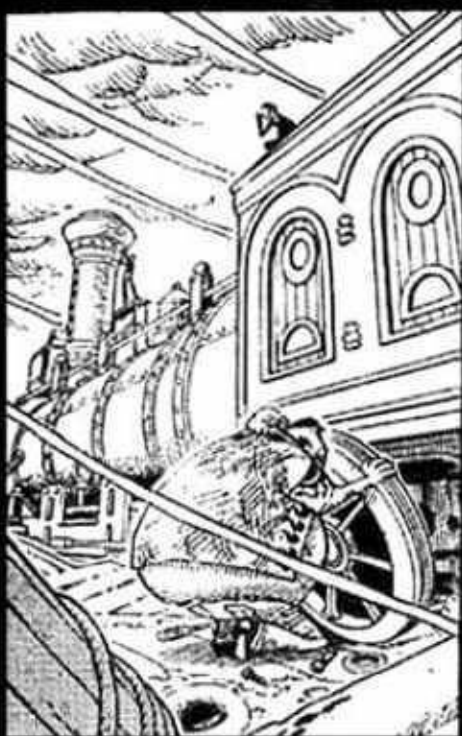
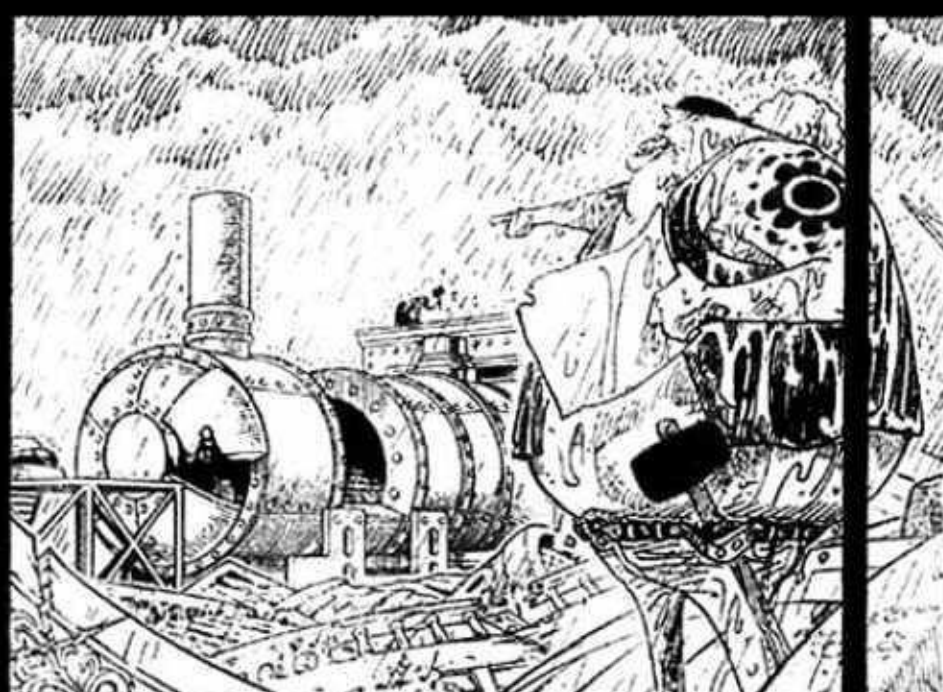
I WAS
SURPRISED
BY THIS
KID WHO
ARRIVED AT
THE SCRAP
ISLAND.















MAKING THE ISLAND MORE AND MORE ISOLATED, AND IT HAS TAKEN THE PEOPLES' VIGOR FOR LIFE.

LET ME DIE !!

THE TRADE PROBLEMS AND THE RISING SEA LEVEL WAS...

DON'T DO SUCH A STUPID THING!!!



10 YEARS AFTER THE MANUFACTURING OF THE SEA TRAIN BEGAN

KYAA !



SO THEY SENT THEIR OWN SHIP TO GET WOOD AND SO DIED AT SEA.

THERE'RE NO MATERIALS,

I THINK IT'S DUE TO THE ACCIDENT LAST MONTH ...

IT'S THE PRESIDENT OF THE 4TH SHIPBUILDING COMPANY.

SUICIDE?

THEIR DOCK IS CLOSED, TOO



HEY!! DID YOU HEAR ABOUT THE SEA TRAIN?!!



YOU CAN'T GO OUTSIDE, THE PIRATES ARE IN THE STREETS.

WAAAAAH!!



STORE AFTER STORE IS CLOSING DOWN... THE LAND'S SINKING, TOO

THIS IS HORRIBLE... THIS ISLAND'S FINISHED.

I CAN'T EVEN SUPPORT MYSELF... WHAT WEAK CREATURES WE HUMANS ARE

TOM,
COME OUT!
AREN'T YOU
GOING TO
EXPLAIN!?

ME
TOO
!!

I'M
GETTING
ON!!

BUT IT'S
MADE BY
A CRIMINAL,
IT'S DAN-
GEROUS!!

DOES IT
REALLY
RUN!?!
THIS WEIRD
SHIP!!

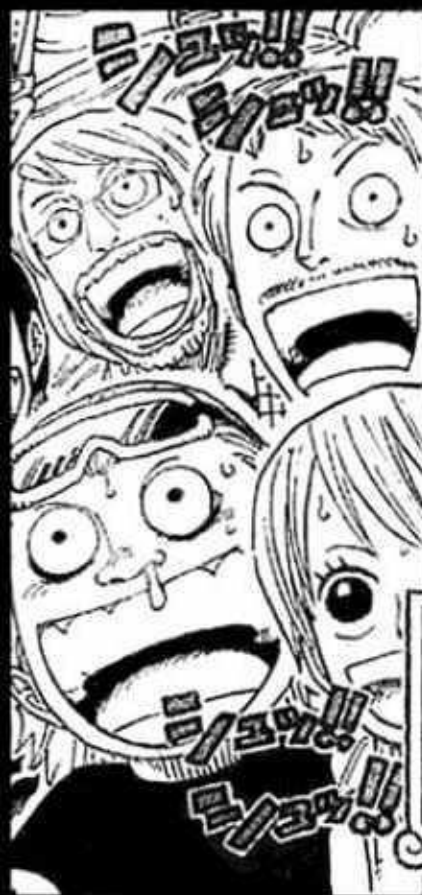
TOM'S
WORKERS
.....!!

FINISHED
BUILDING
THE SEA
TRAIN!?!



GET
ON
!!!

WE'RE
DEPART-
ING
!!!



IT'S
GRASPED
TO THE
TRACKS
.....

THE
PADDLE
...

THIS
WAS THE
FIRST
TIME...

IT
MOVED
...

THIS
STORY
HAPPENED
12 YEARS
AGO...



CARRYING
THE
TROUBLED
PEOPLE
...



WHEN
THE SEA
TRAIN,
PUFFING
TOM,



CROSSED
THE SEA.



ONE PIECE

7854



...AWAY
FROM THE
DISUSED
AND CLOSED
OFF TOWN,

ONE PIECE 354



BY
[NULL]

THIS INFORMATION IS LIKE OUR TEAM NAME NULL, NO INFO AT ALL AND JUST HERE TO MAKE YOU ZOOM IN ALOT :D