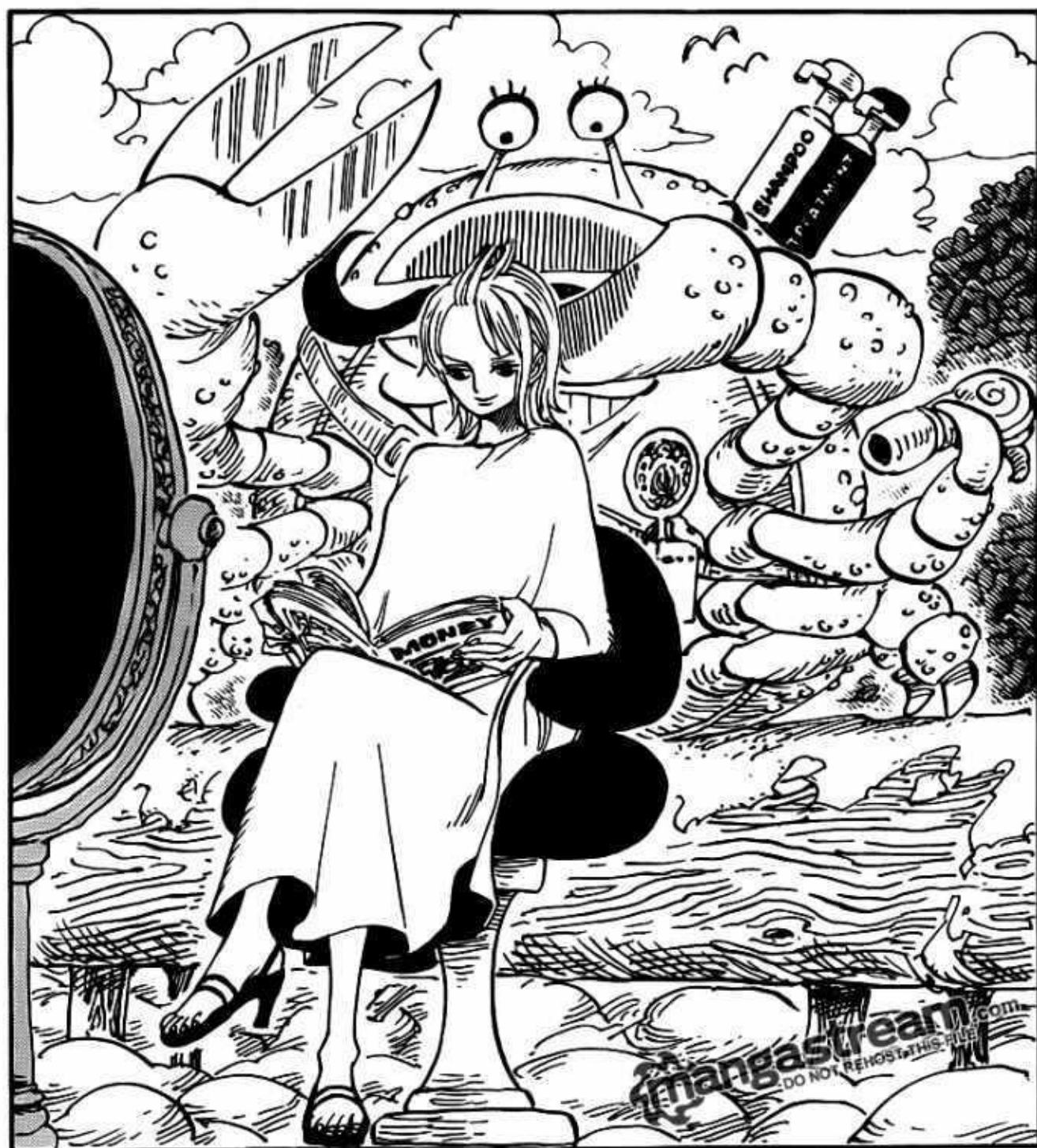


# ワンピース ONE PIECE

571 - SCAFFOLD




おだ えい ち ろ う  
尾田栄一郎









IF YOU CAN'T  
DO IT, THAT  
SIMPLY MEANS  
ACE WILL DIE!!!



I CAN'T DO IT,  
GRAMPS!!!  
PLEASE MOVE!!!



BAD THINGS WILL  
HAPPEN TO YOU  
TIME AND TIME  
AGAIN!!! I WON'T  
HAVE ANY MERCY  
ON YOU!!!

NOOOOO!!!



AN  
ENEMY!!!

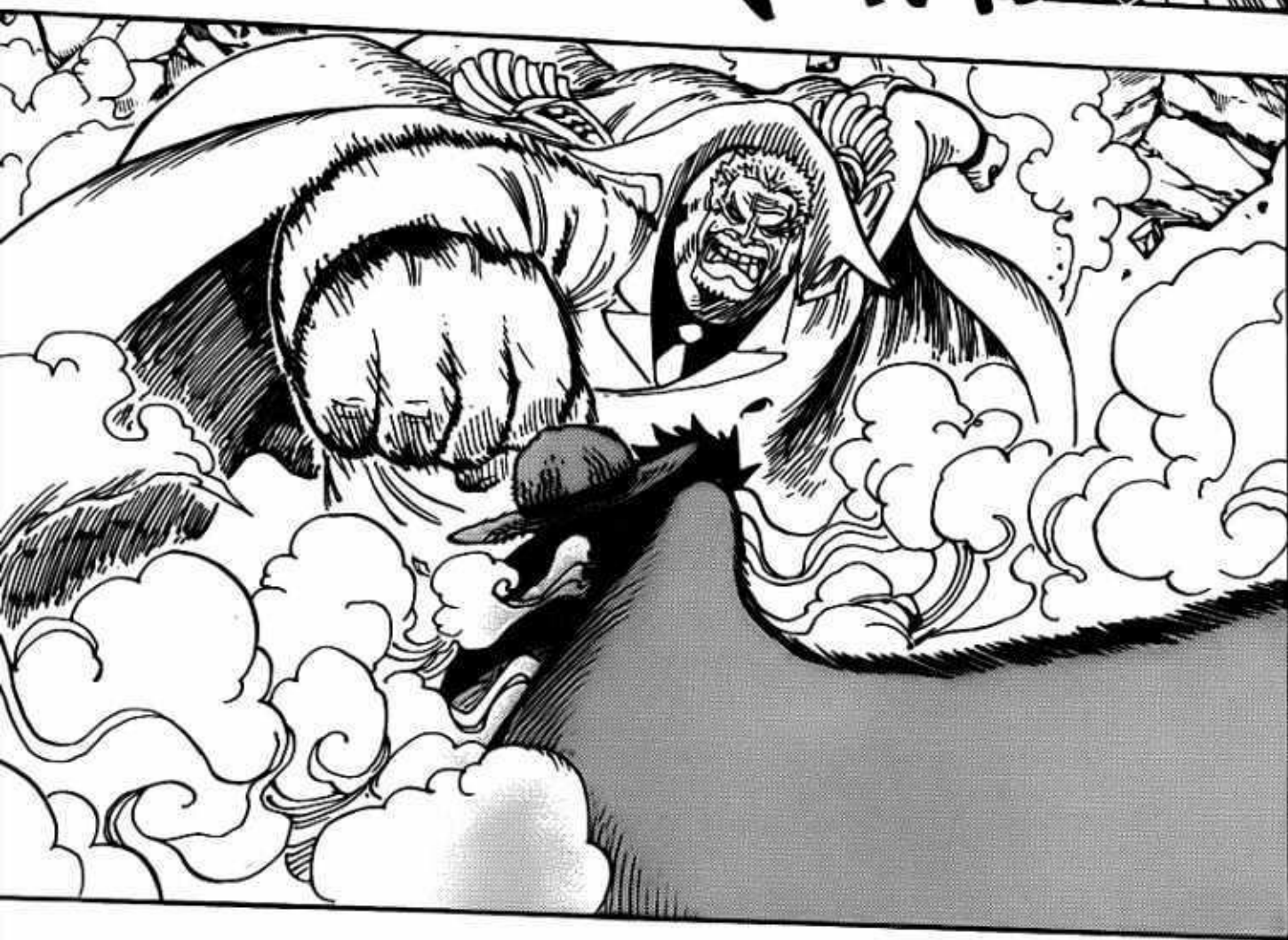


LUFFY, I NOW  
CONSIDER YOU



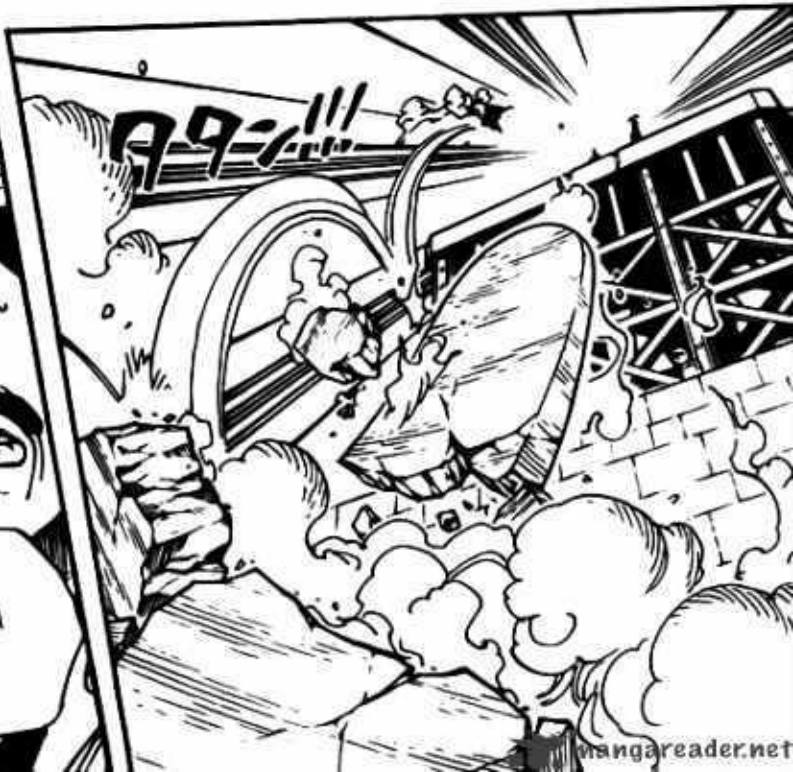
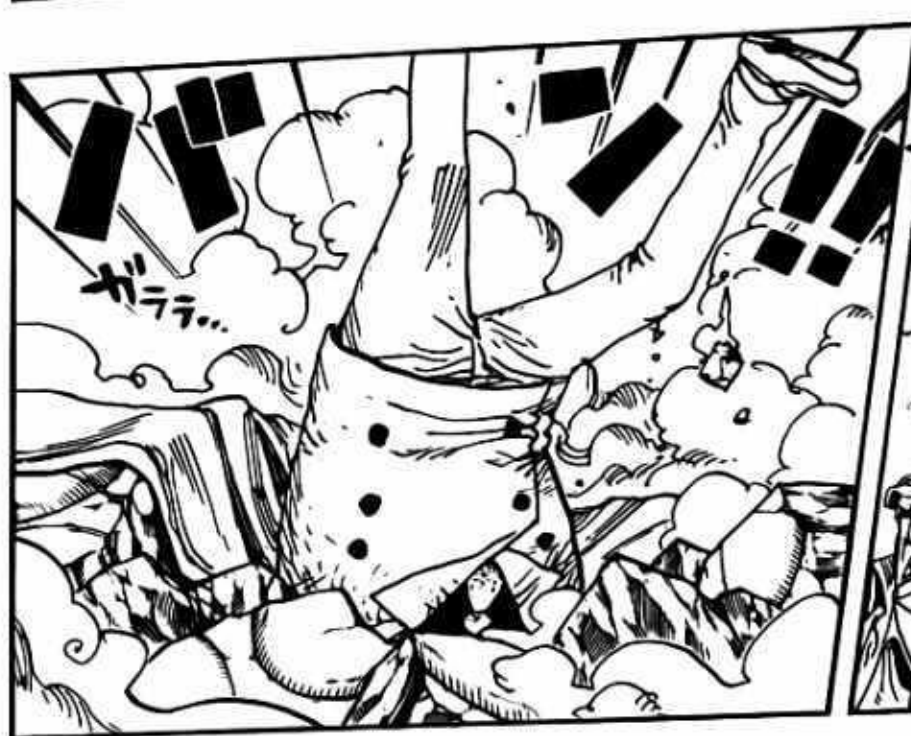
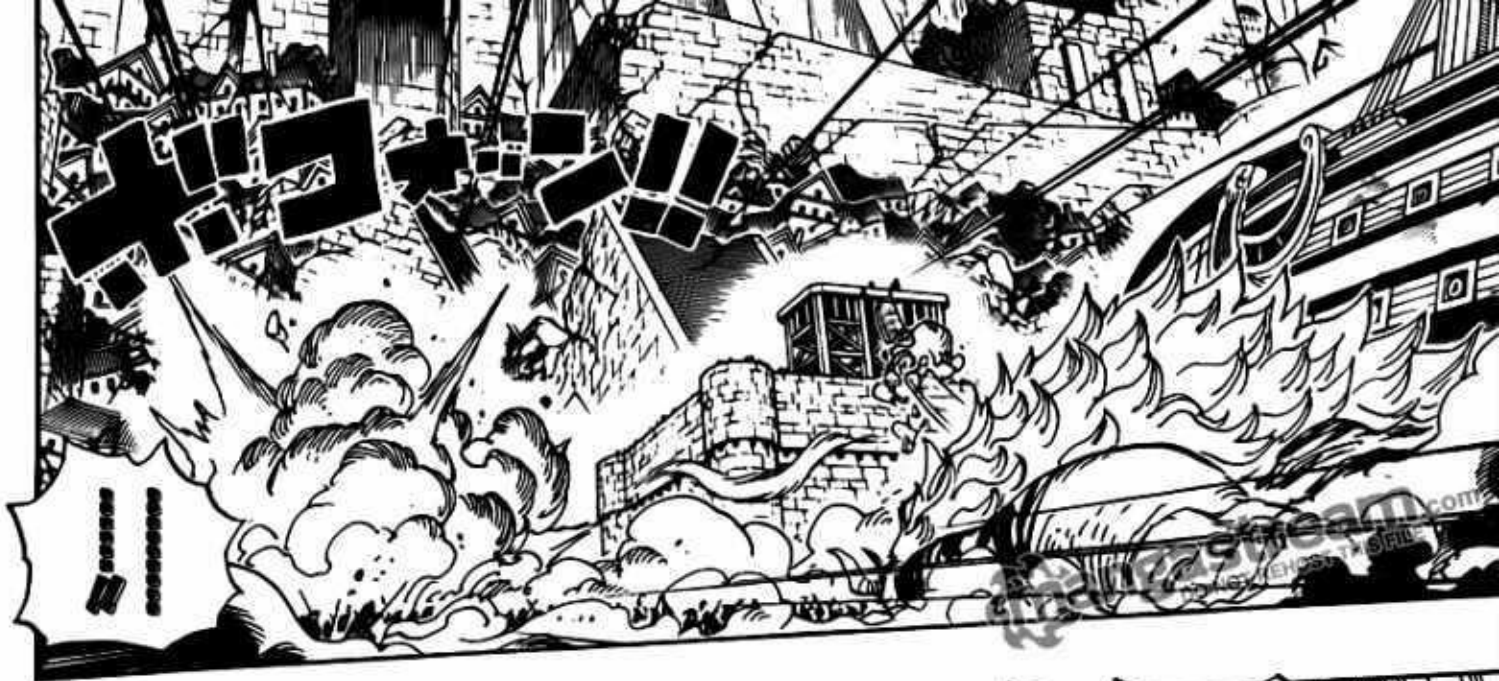
正義の  
力!!!

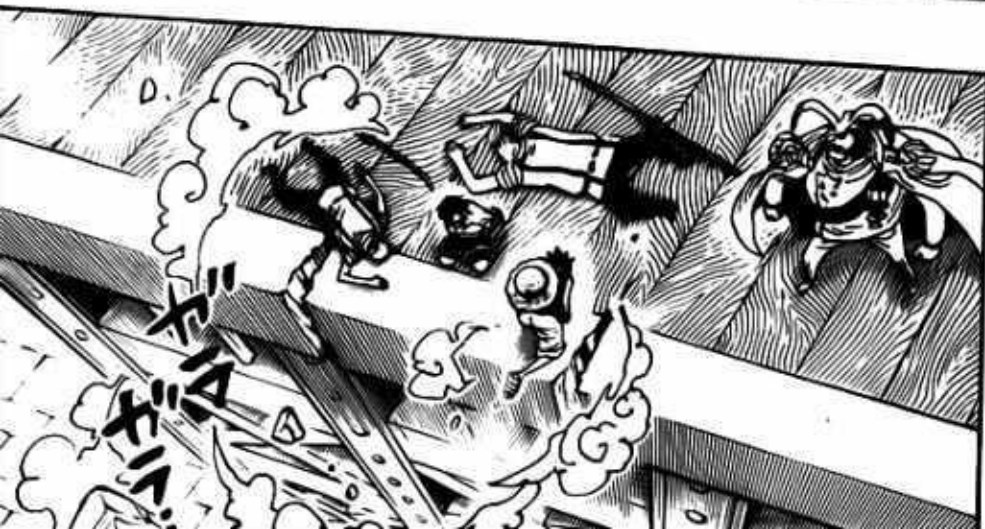
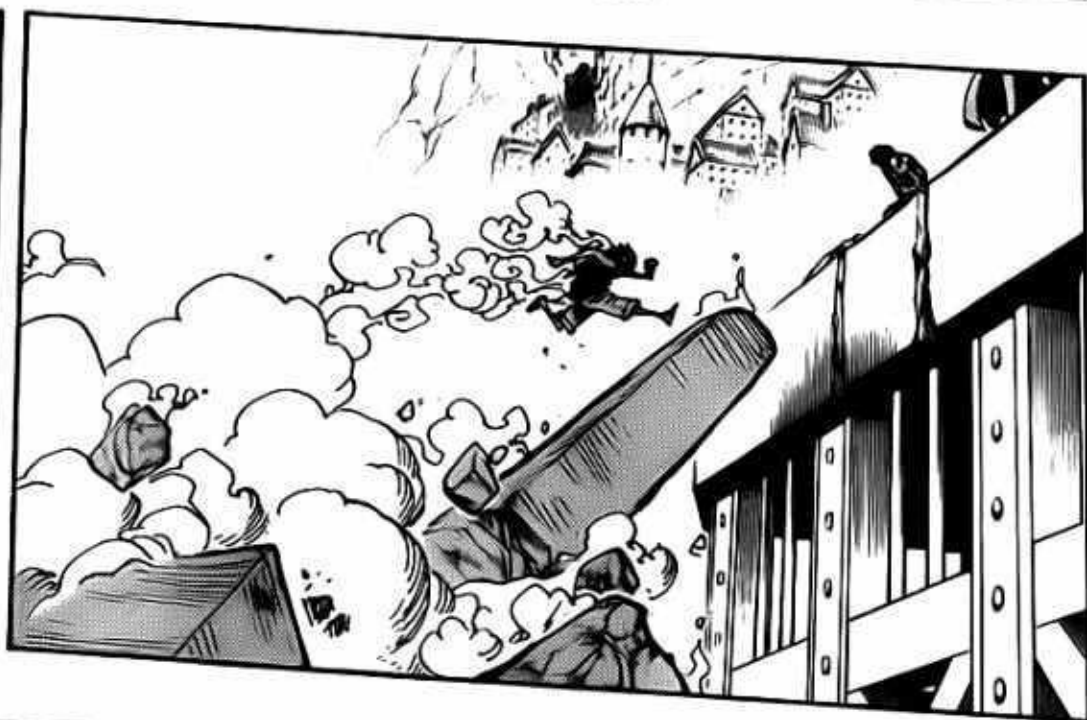






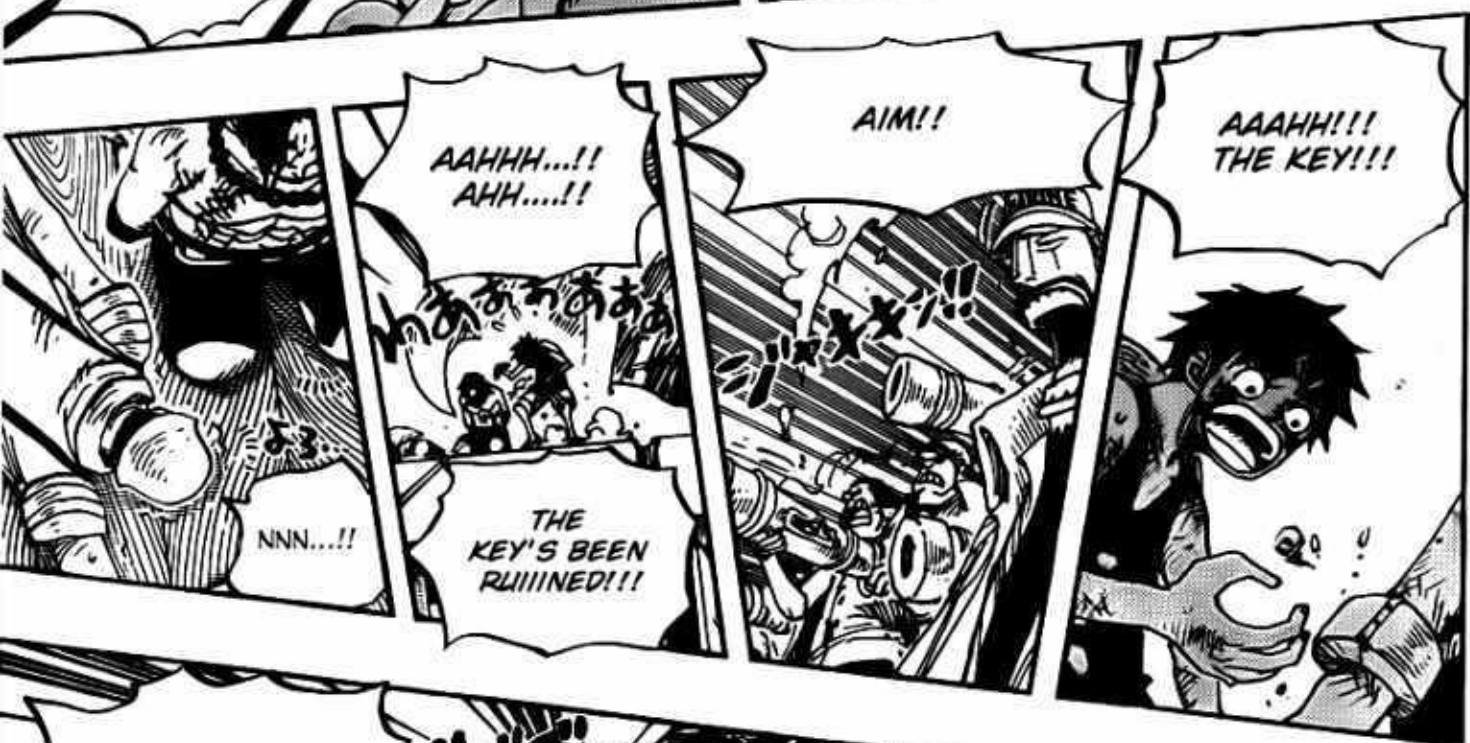






















AND ALWAYS  
OVERDOING IT!!!



AAACE!!!



AAACE!!!



HN!?

FIREFIST IS  
IN HIS PHYSICAL  
FORM. THERE'S  
NO WAY HE  
SURVIVED!!



THERE'S  
A FLAME  
TUNNEL....!!!

INSIDE  
THE FIRE  
FROM THE  
EXPLOSION!!



LUFFY!!!

YOU'VE  
ALWAYS  
BEEN  
THIS WAY,



HAA...  
HAA...!!!

NEVER LISTENING  
TO A WORD OF  
WHAT I SAY...



WOAAAAAAAAAAAAH!!!

This One Piece scanlation is presented by

**mangastream**.com  
and eiichiro oda



raw

nemesis q

translation

molokidan

cleaning

chuck, loki

typesetting

chuck, raiden

### important notes

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