

# ワンピース ONE PIECE

## CHAPTER 675: IT'S NAME IS "SHINOKUNI"

TL NOTE: LITERALLY, "COUNTRY OF DEATH"



THE FRONT  
OF CAESAR'S  
LABORATORY.

GIVE US  
BACK  
SMO-YAN  
AND  
TASHIGI-  
CHAN!!!

HEEY!!  
OPEN THE  
SHUTTERS!!

WHAT'S  
THAT  
BALLOON!?

THE MARINES  
ARE GETTING  
CLOSE!!

GIVE US  
CANDY..  
PLEASE.

HAAH..  
HAAH..  
MASTER,  
FAST..

THIS IS  
YOUR  
HOUSE!!

YOU MUST  
NOT LEAVE  
WITHOUT  
PERMISSION!!

COME  
WITH ME,  
CHILDREN.

MASTER!!  
CANDIES!!

MY HEAD  
HURTS...  
UGH...





I HAVE TO GO  
BACK TO THE  
LAB FOR A  
WHILE.



I LEFT LOTS  
OF CANDIES  
THERE.

GO RIGHT BACK  
TO THE  
"BISCUIT ROOM".

SURE, I  
WILL RIGHT  
AWAY!!



YAY!!!



WITH ALL  
THOSE  
DELICIOUS  
CANDIES..!!

RELAX IN  
THE ROOM...



YESSIR!!

..LOCK IT UP  
AND MAKE  
SURE THEY  
DON'T GET  
OUT AGAIN!!

HEY..!!  
LISTEN!!  
ONCE THE  
CHILDREN ARE  
ALL INSIDE THE  
ROOM..

LET'S GO  
TO THE ROOM!!  
SHEEP GRANDPA,  
SHOW US!!

IT'S  
HERE,  
CHILDREN.

GAS GAS



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MOCHA...!?

LET'S GO GET CANDIES.



NO!! HELP ME, ONEECHAN!!!

COME INSIDE...

WHAT ARE YOU SAYING!? IT'S COLD OUTSIDE, AND WE'RE FAR FROM THE GROUND.

NO.. I'M LEAVING!!



ONEECHAAAAN!!!



HEY!! GET AWAY FROM THE DOOR!!!

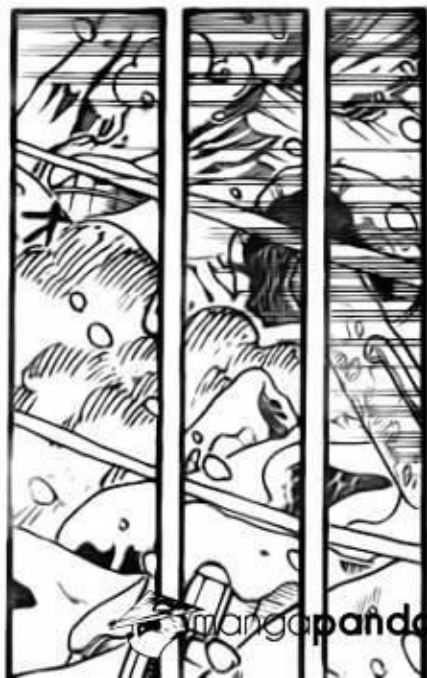
HELP ME!!!



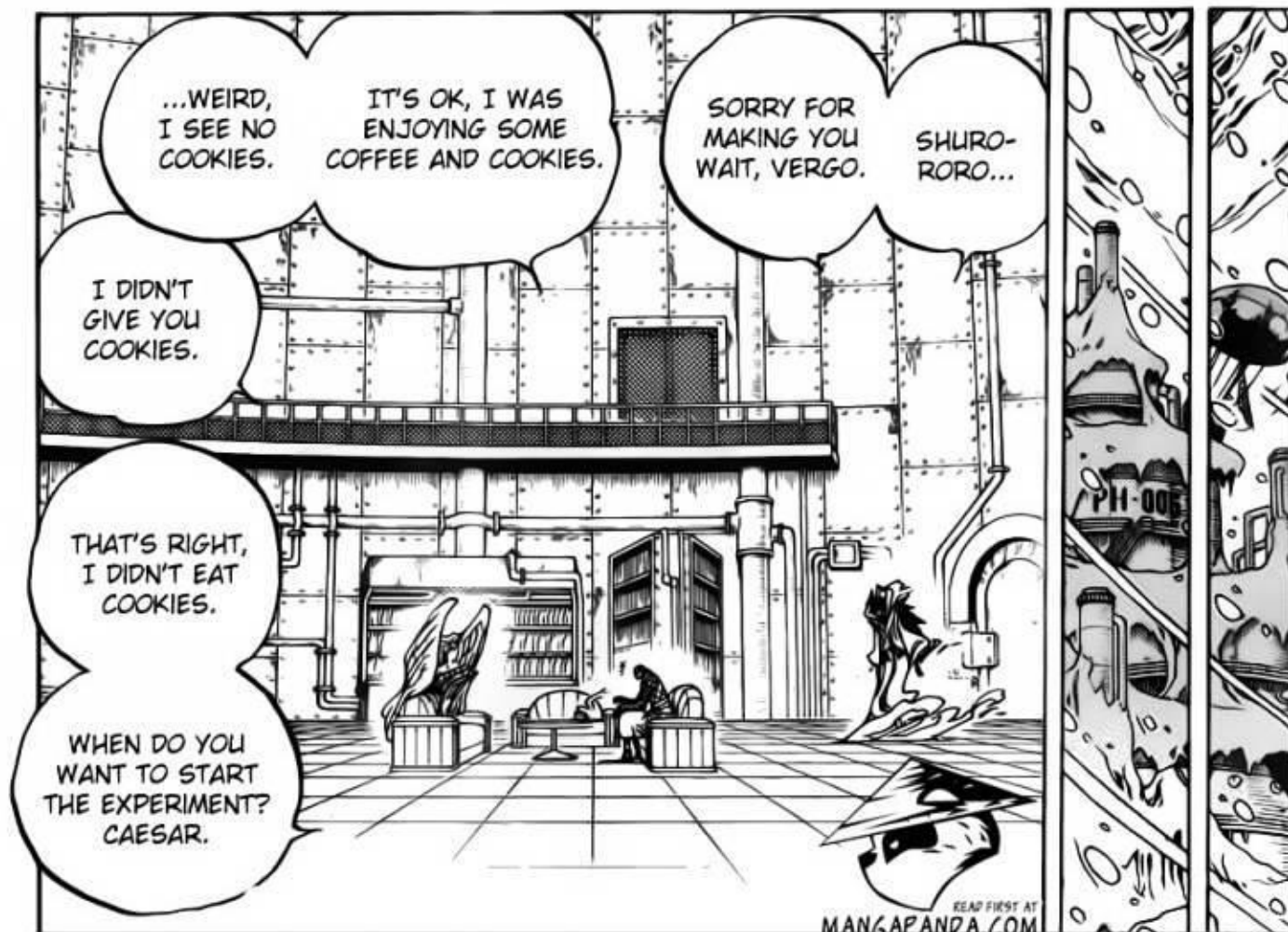
SORRY FOR NOT LISTENING TO YOU, ONIICHAN, ONEECHAN!!

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SFX: CRUMBLE



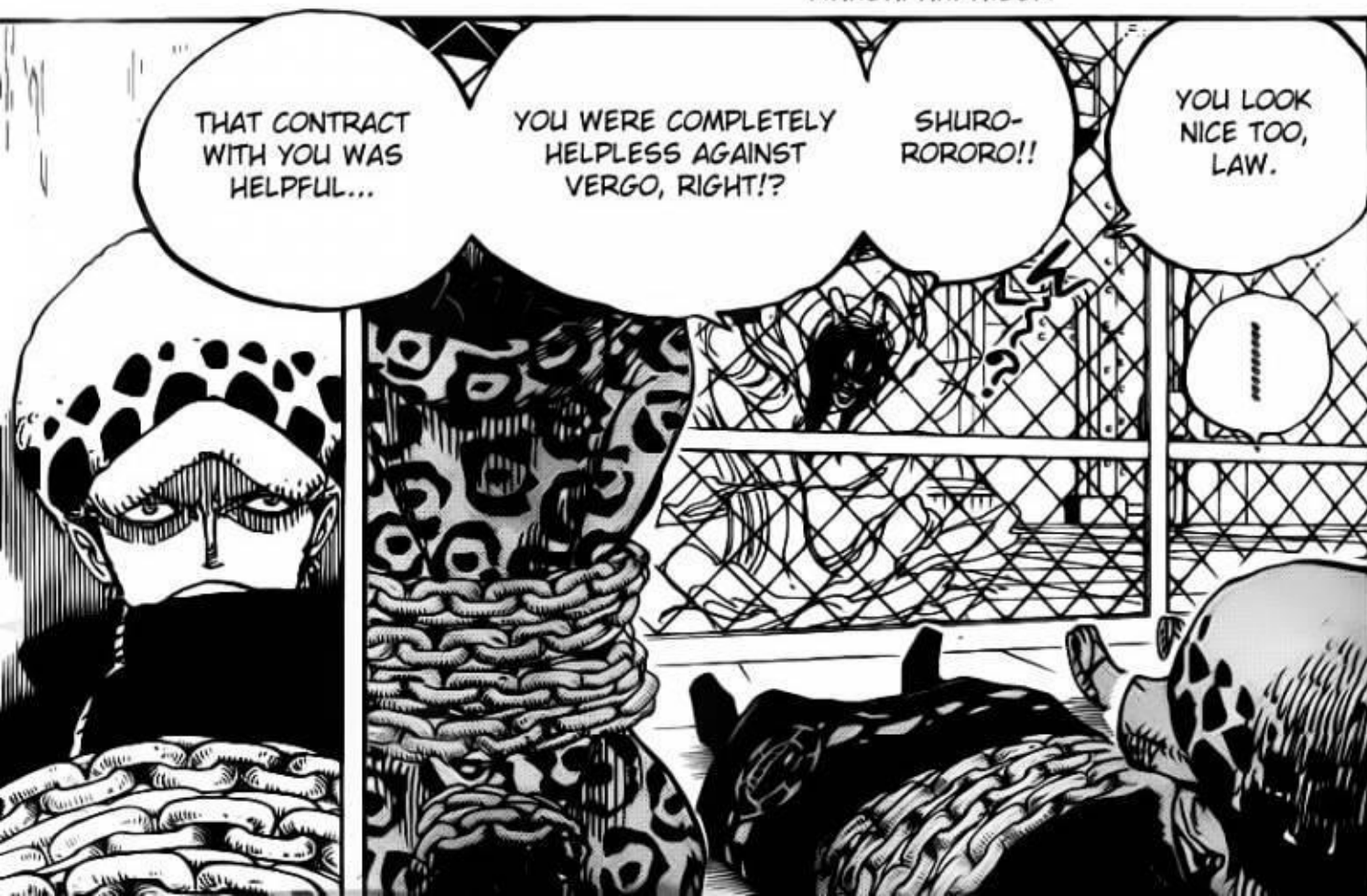
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IN EXCHANGE  
FOR THAT,  
YOU'LL GIVE  
LEGS TO MY  
SUBORDINATES.

THAT SOUNDS  
NICE, BUT...

I'LL LET YOU  
STAY HERE.

.....



I DON'T PLAN  
ON CAUSING  
HARM.  
WHAT DO YOU  
WANT ME TO  
DO?

LET'S DO  
THIS,  
TRAFALGAR  
LAW...!!



I'M THE  
BOSS OF  
THIS  
ISLAND!!!

IF YOU  
WANT TO STAY  
HERE I'LL  
HAVE TO  
MAKE YOU  
WEAKER.

I'M STRONGER  
THAN YOU!!!

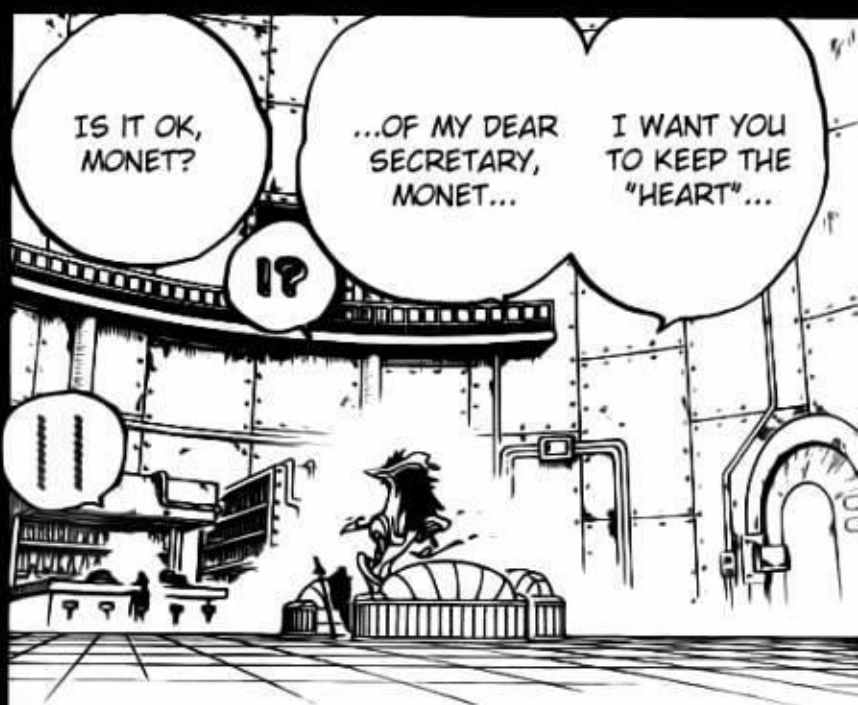
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IN RETURN...



...YES,  
IT'S FINE.



IS IT OK,  
MONET?

...OF MY DEAR  
SECRETARY,  
MONET...

I WANT YOU  
TO KEEP THE  
"HEART"...

!?



WITH THIS, I'LL  
MAKE THE DEAL!!

YOU MUST GIVE ME  
YOUR "HEART"!!!

AND I CAN  
BE SAFE!!

..I'M SURE  
YOU WON'T  
DO ANYTHING  
WEIRD.

IF WE'RE  
BOTH IN  
DANGER..

VERGO HAS YOUR  
HEART.

I'M SURE YOU'VE  
UNDERSTOOD  
THAT BY NOW.

YOU  
DESERVED  
WHAT YOU  
GOT.

YOU SHOULD  
NEVER TRUST  
PEOPLE.

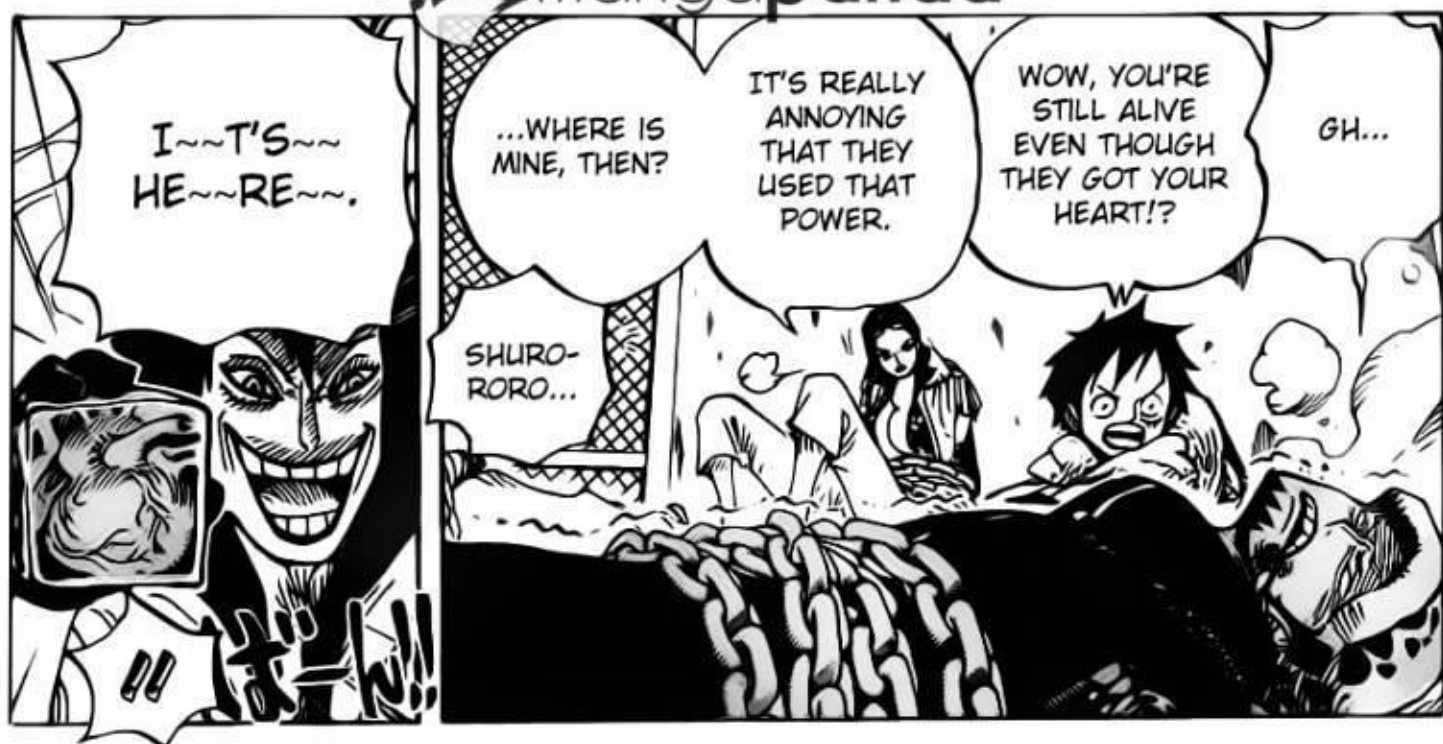
SHURORORO...

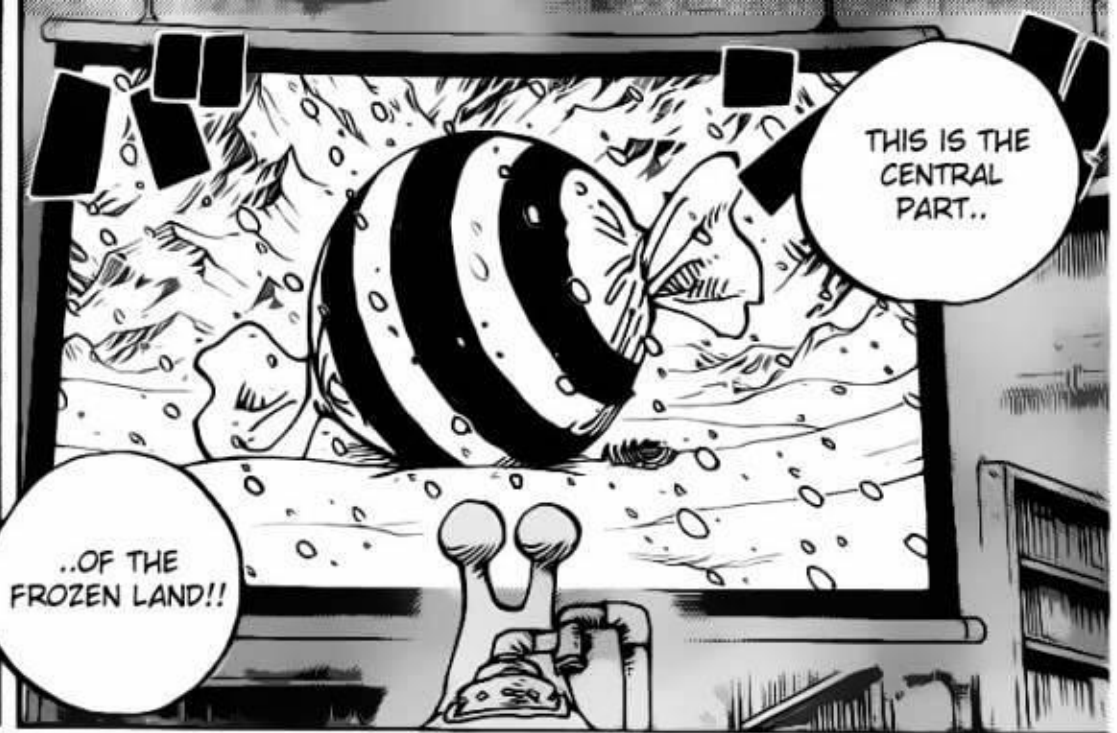


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..ARE HEADING TO  
CENTER OF THE  
LAND, MANY MORE  
THAN IN THE LAND  
OF FLAMES.

...PARTS OF  
"SMILY" THAT  
FLEW HERE...

CURRENTLY,  
ALL THE  
"SMILIES"...

"SMILY"  
TRIED TO  
KILL THIS  
ISLAND 4  
YEARS AGO.

..AND ONCE THEY ARE  
"SMILY" AGAIN, THE  
EXPERIMENT WILL  
START.

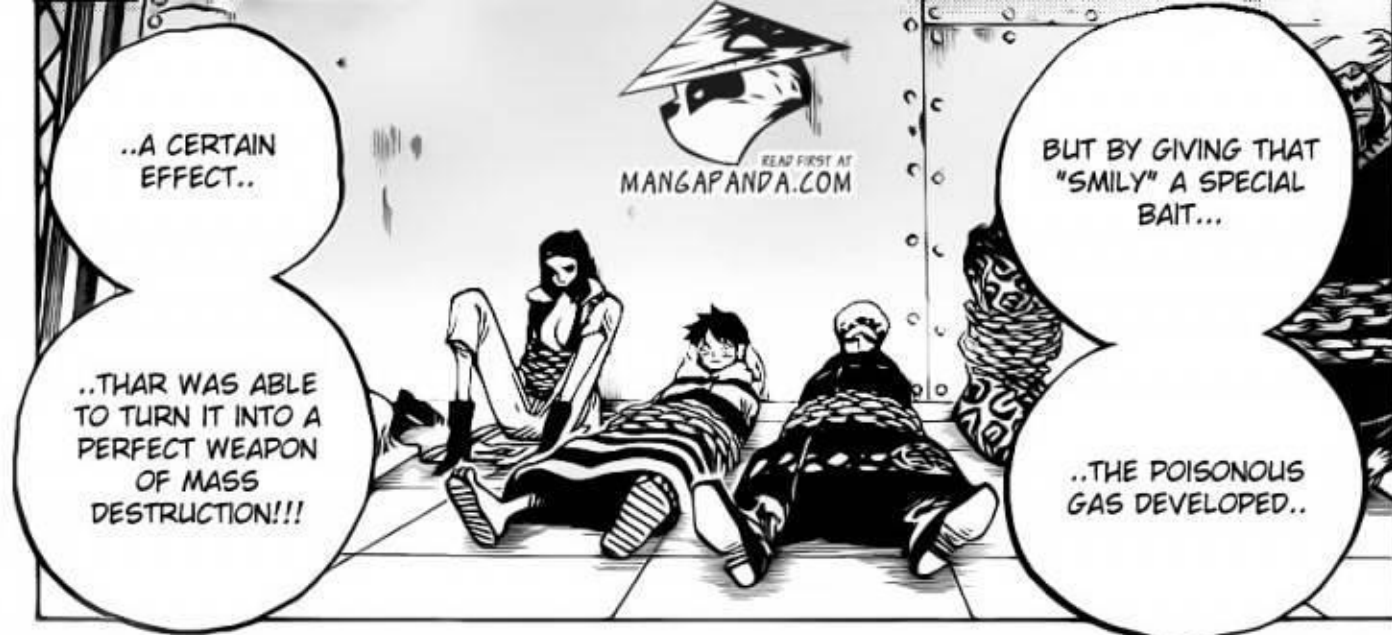
THEY WILL ALL  
COME TOGETHER  
IN THIS LAND..

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THE ONLY ISSUE  
WAS THAT THE  
ONES WHO GOT  
POISONED WERE  
WEAKENED..

..BUT THEY  
WERE STIL ABLE  
TO ESCAPE TO A  
SAFER PLACE.

IT'S "H2S  
GAS", A BOMB  
MADE OF  
POISONOUS  
GAS.

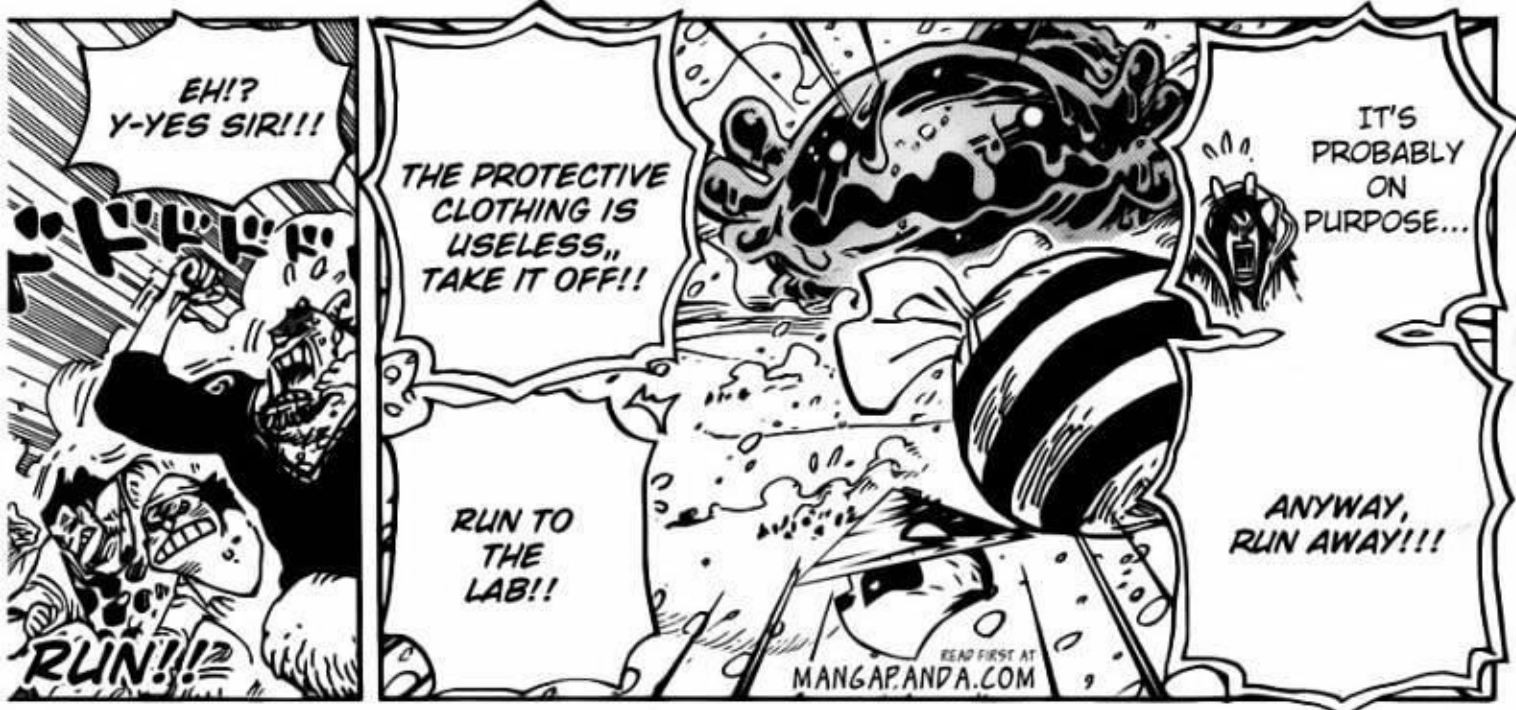














AH!!

DO YOU  
REMEMBER? 4  
YEARS AGO...

POH!!

IT ATE  
IT!!

"LICK"

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SMILY!!!

I MISSED YOU!!!  
IT'S BEEN 3 YEARS!!!



GROO  
OAR!!!



YOU'RE  
A GOOD  
BOY.

GOOD!!  
YOU CAN  
EAT IT,  
SMILY.

HE'S NOT  
LISTENING  
TO YOU.



!!?

ONE PIECE

第675回  
おわり



BUT YOU HAVE  
TO WAIT, FIRST.  
SHURORORORO!!

SUCH A LONG TIME,  
SMILY... I BROUGHT  
SOME NICE FOOD  
FOR YOU.

THERE'S SO  
MUCH I WANT  
TO TELL YOU  
SMILY...





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# ONE PIECE 675

Credits

by  
mangazone.net  
mangapanda.com

Raws

Translation

Typeset

Cleaner

QC

MangaPanda

BrownBear

PedoBear

PolarBear

PandaBear



twitter.com/mangapanda1

NOTE!!!! YOU CAN HOST THIS RELEASE ANYWHERE

\*UNTIL NO UNTIL: FREELY HOST IT ANYWHERE