

# ワンピース ONE PIECE

## CHAPTER 280: "FLOATING"

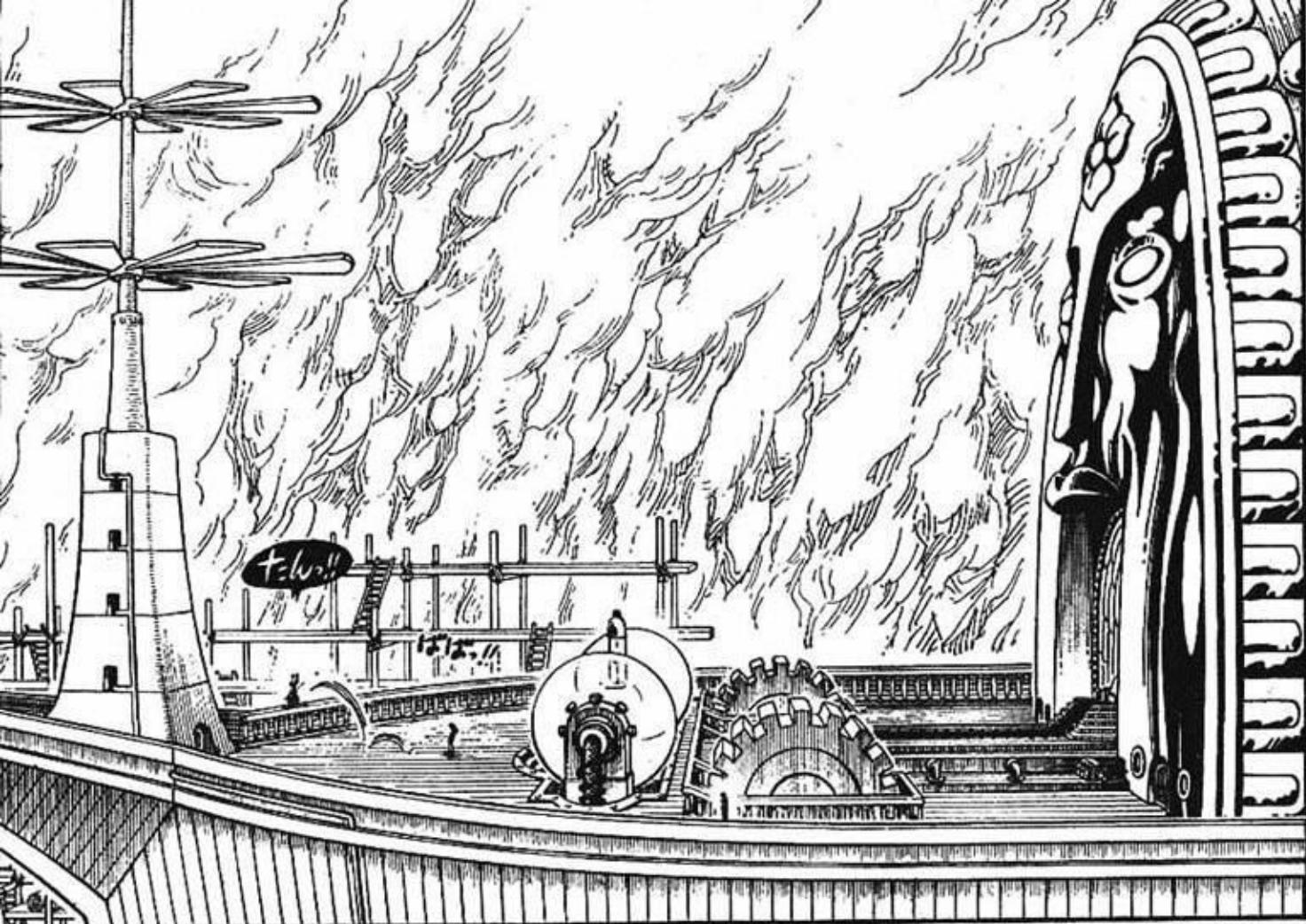
とつとも目立つ表紙完成ツ!!! JC最新  
29巻7月4日金発売!!!



おだえいいちろう  
**尾田栄一郎**

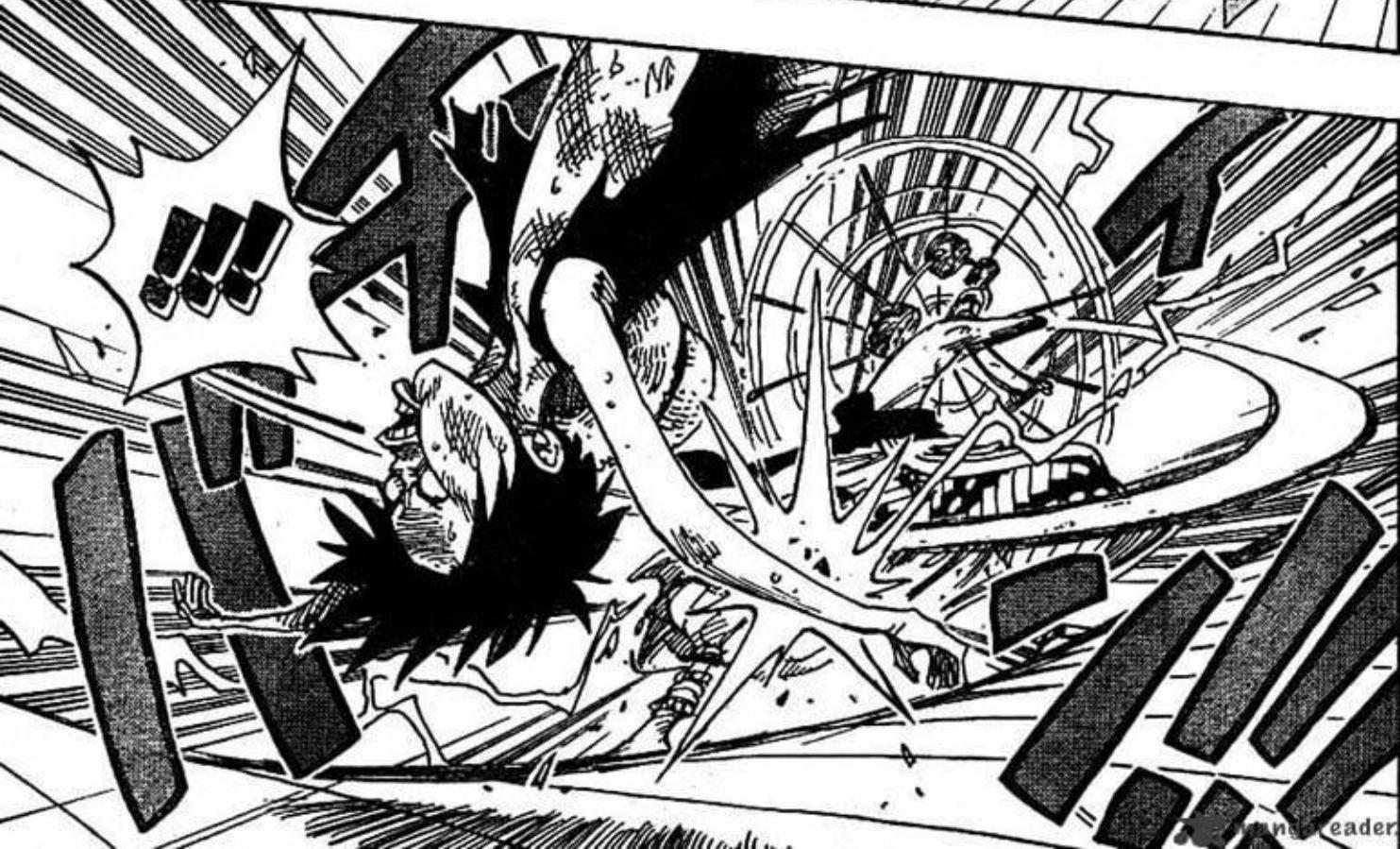
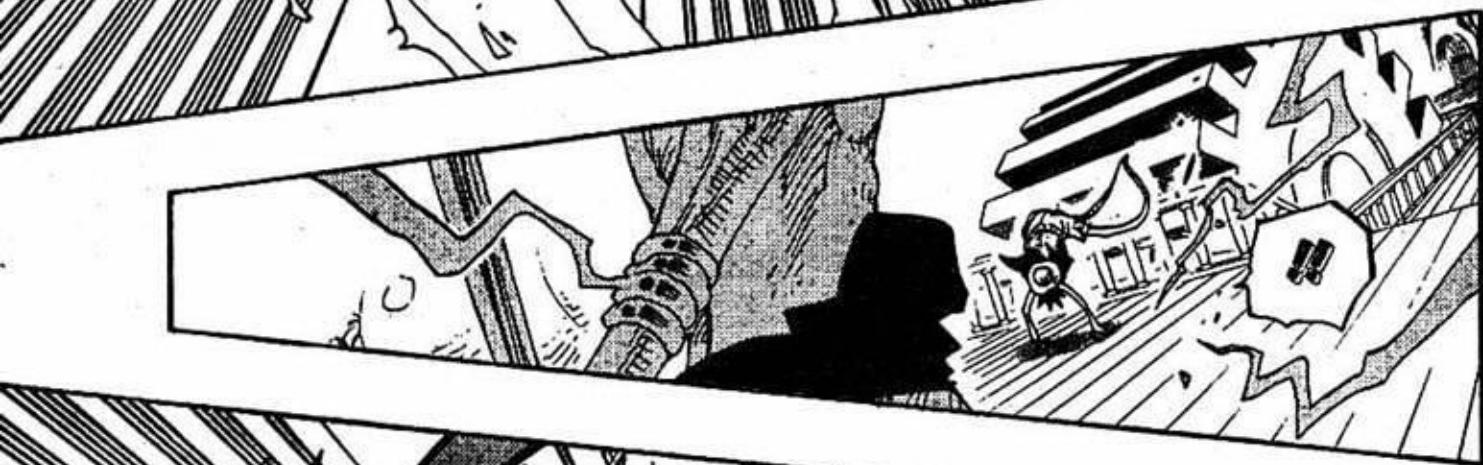


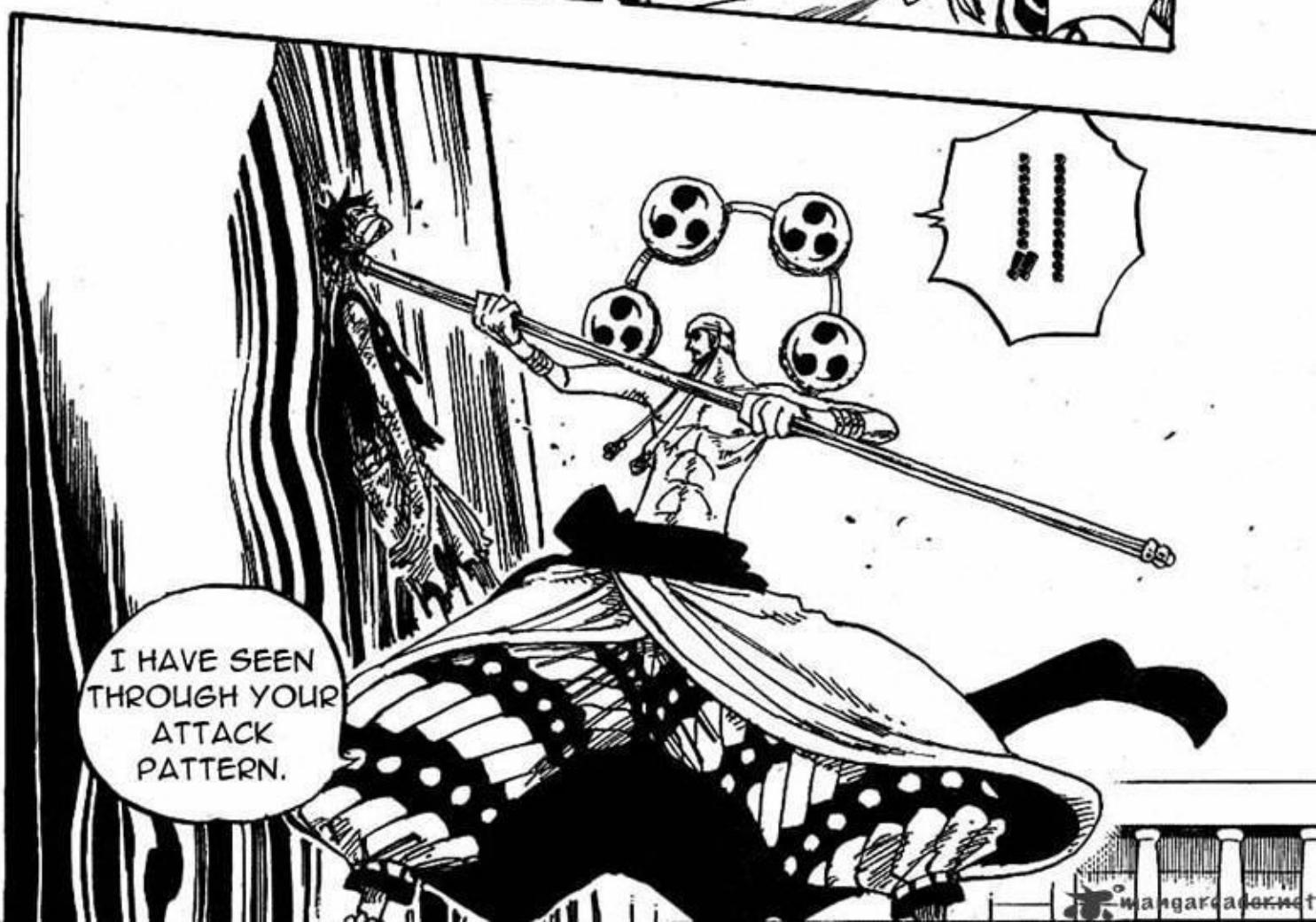
ゴム人間は、雷の「天敵」  
にんげん  
ボル  
てんてき



★この作品はフィクションです。実在の人物、団体・事件などには、いっさい関係ありません。









DOES IT ALSO HAVE TO DO WITH THE BRAT'S ABILITY TO RESTORE HIS PHYSICAL SHAPE?

WHAT THE HELL IS RUBBER?

THUNDER ALCHEMY!

ON THE TIP OF HIS STAFF..

HUH?

HE FORGED A TRIDENT!!

PLAY TIME  
IS OVER!

WAH!

THIS  
THUNDER  
ATTACK HAS  
A PHYSICAL  
FORM.

!!

GREAT!

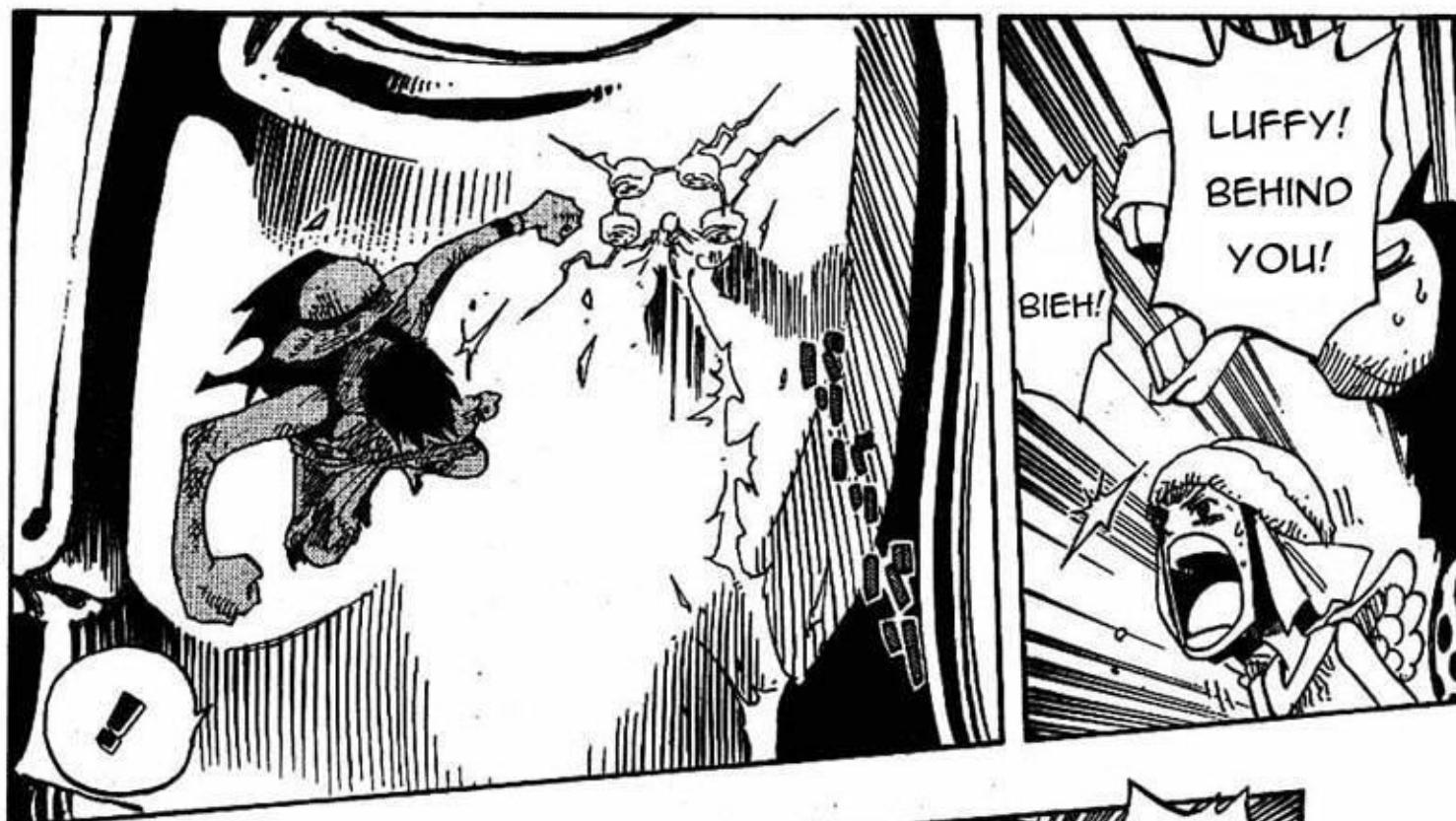
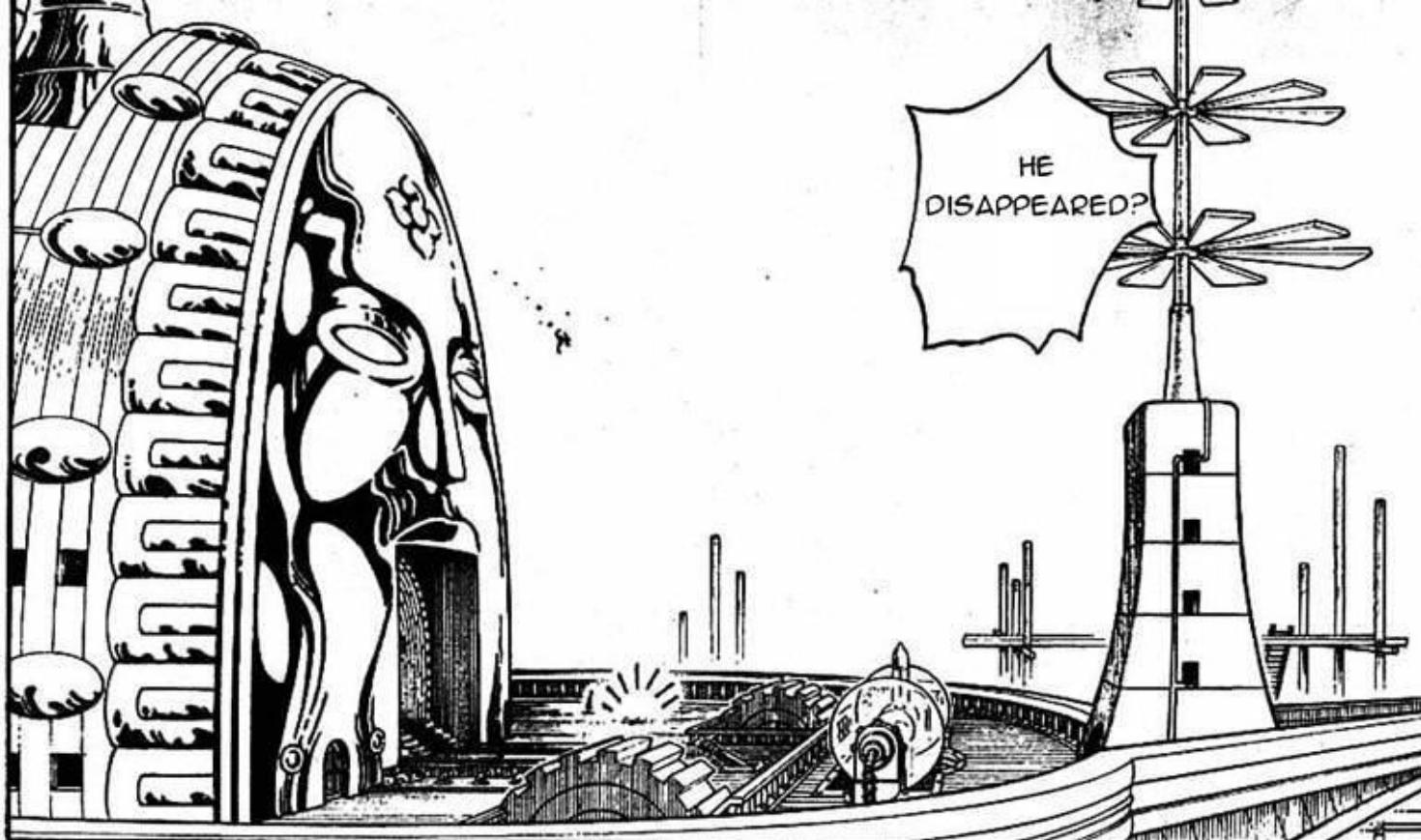
HAHAHA.

HAHAHA.  
YOUR  
WEAKNESS  
LIES IN  
YOUR  
INABILITY  
TO ATTACK

CRASH!!

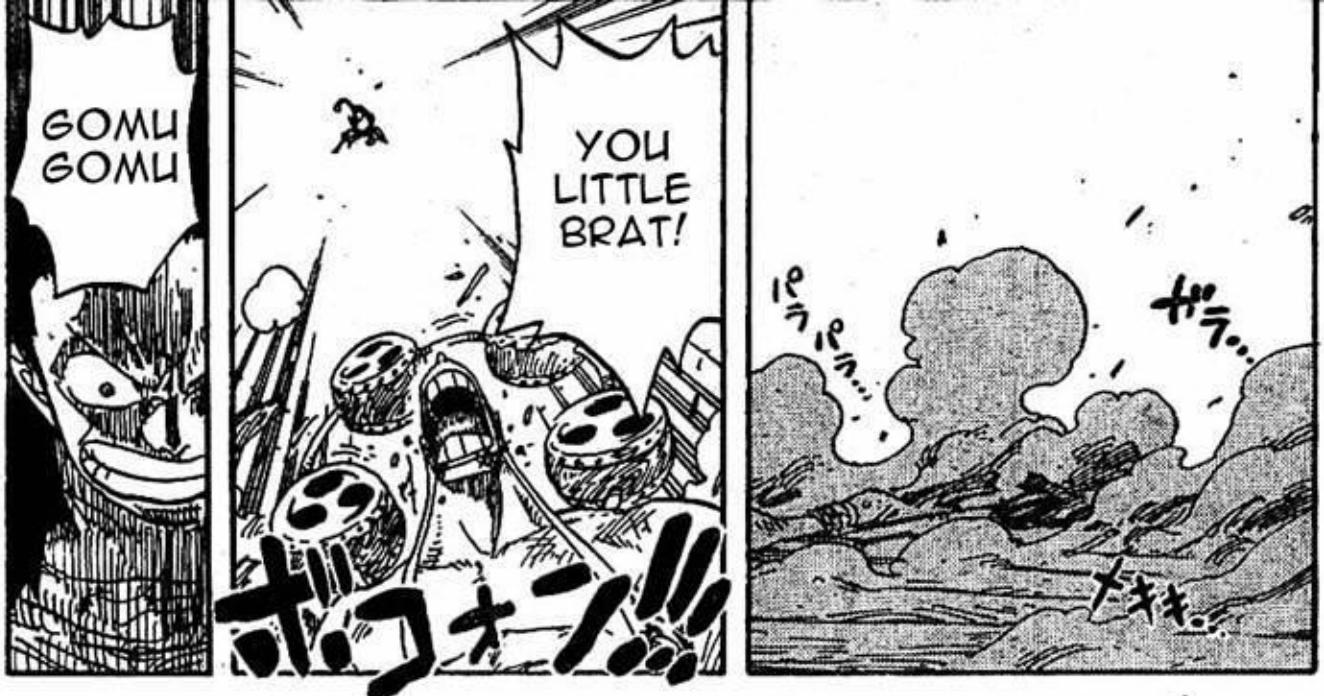
GOMU  
GOMU...

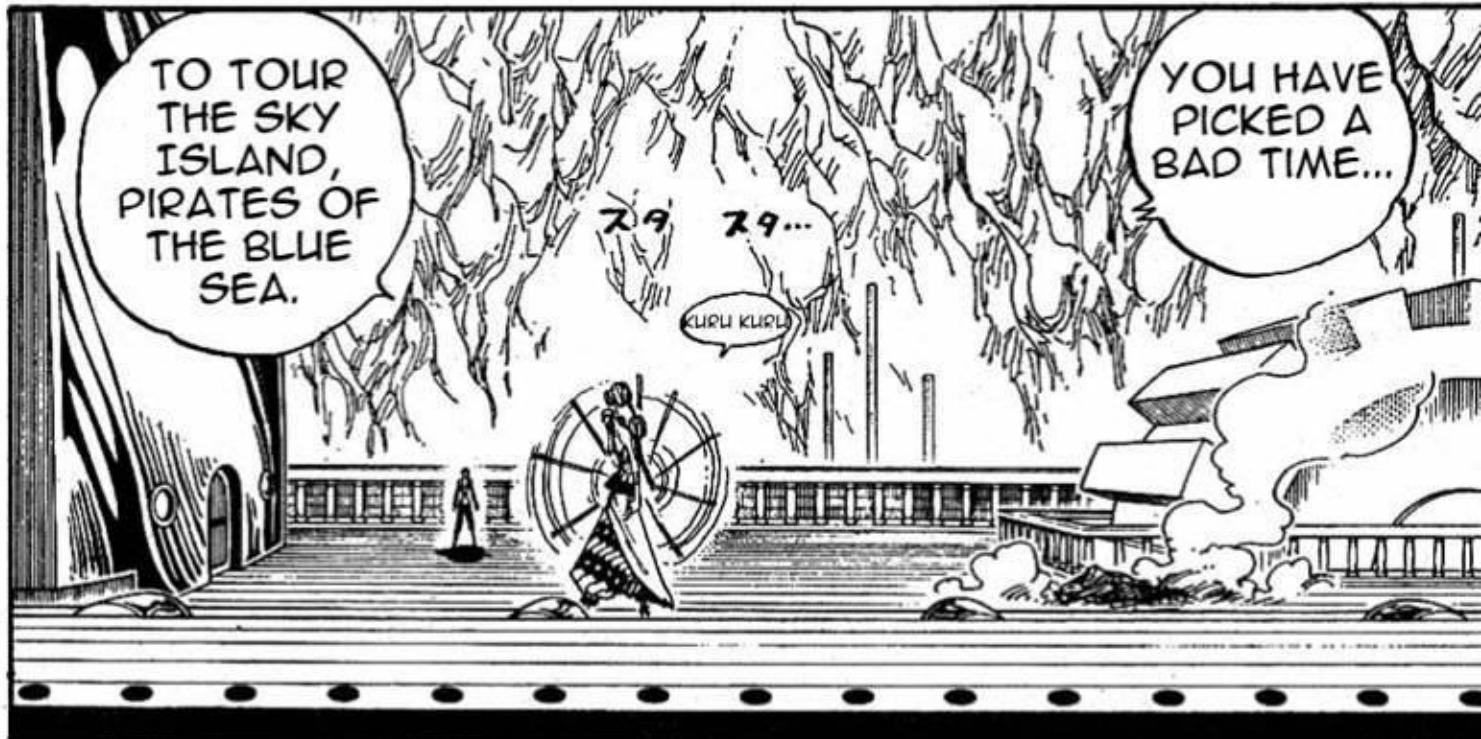
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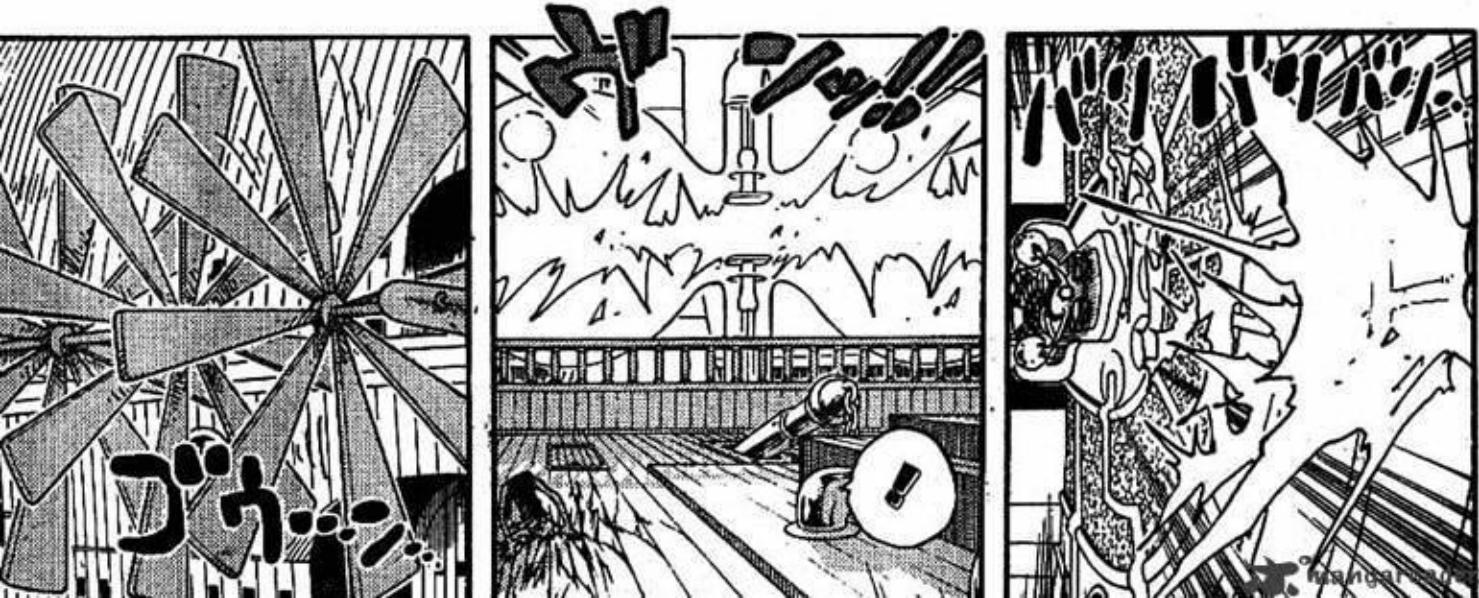
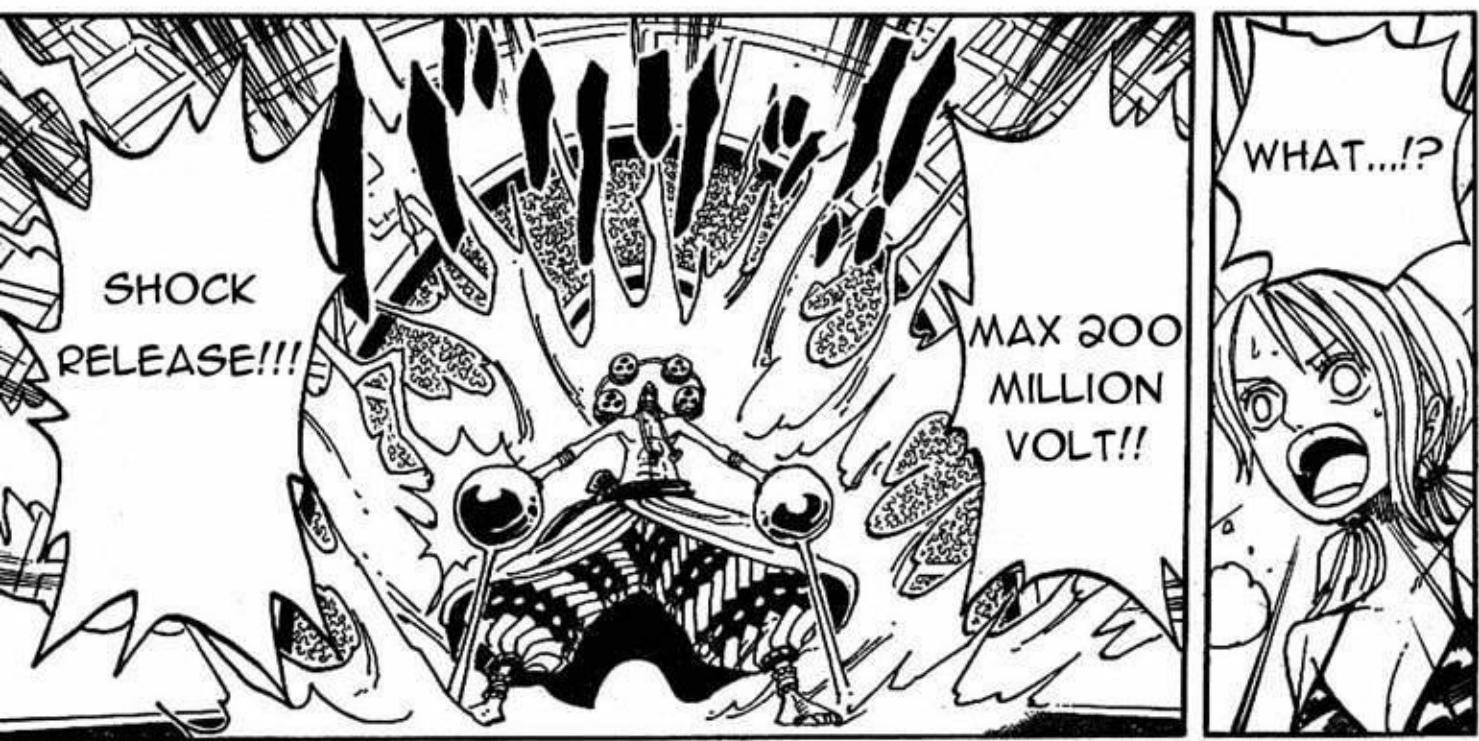
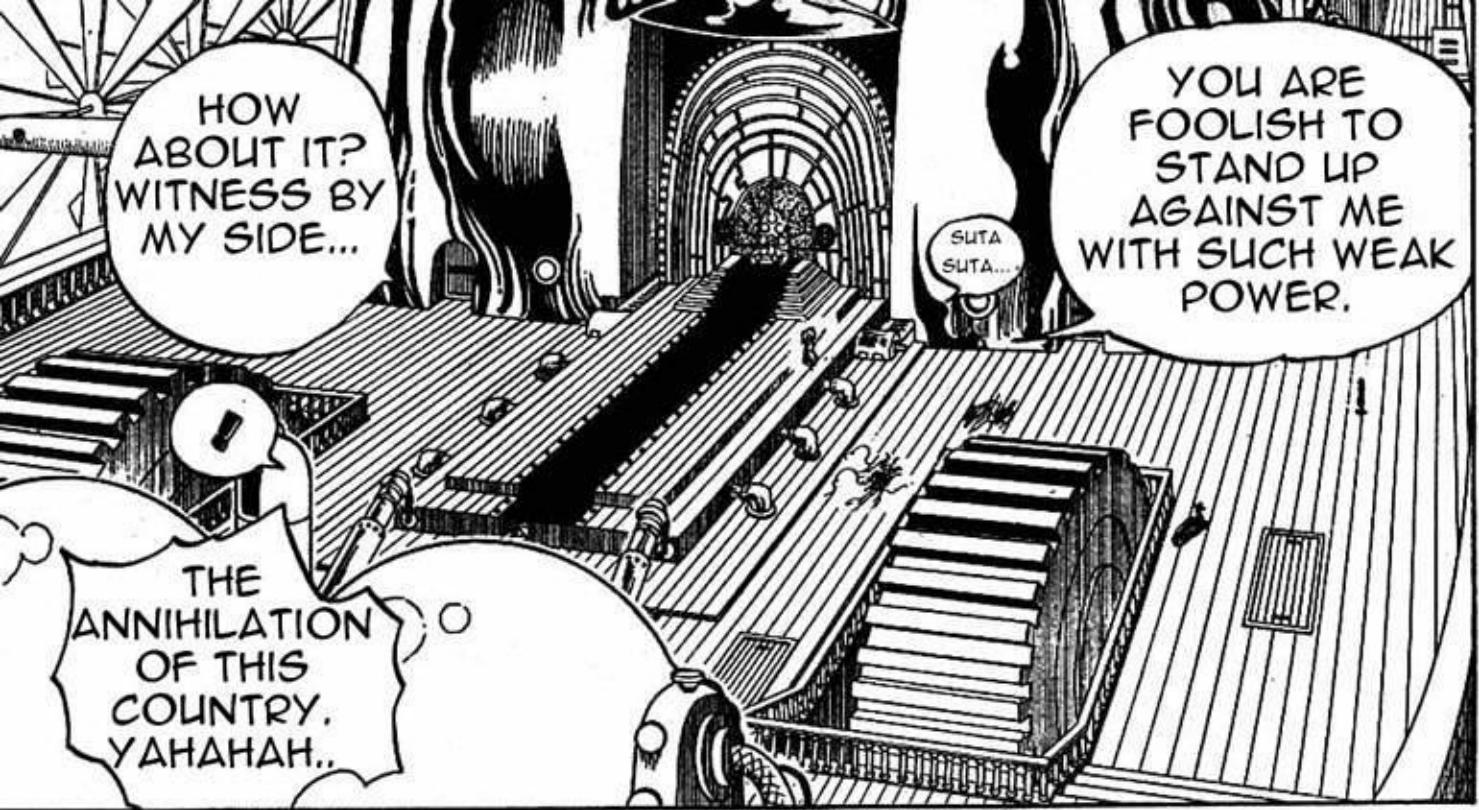


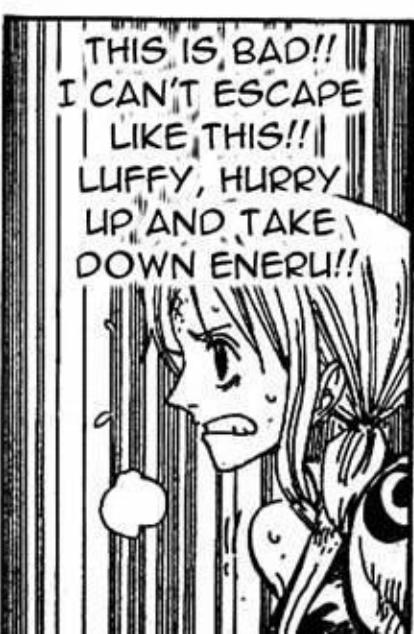
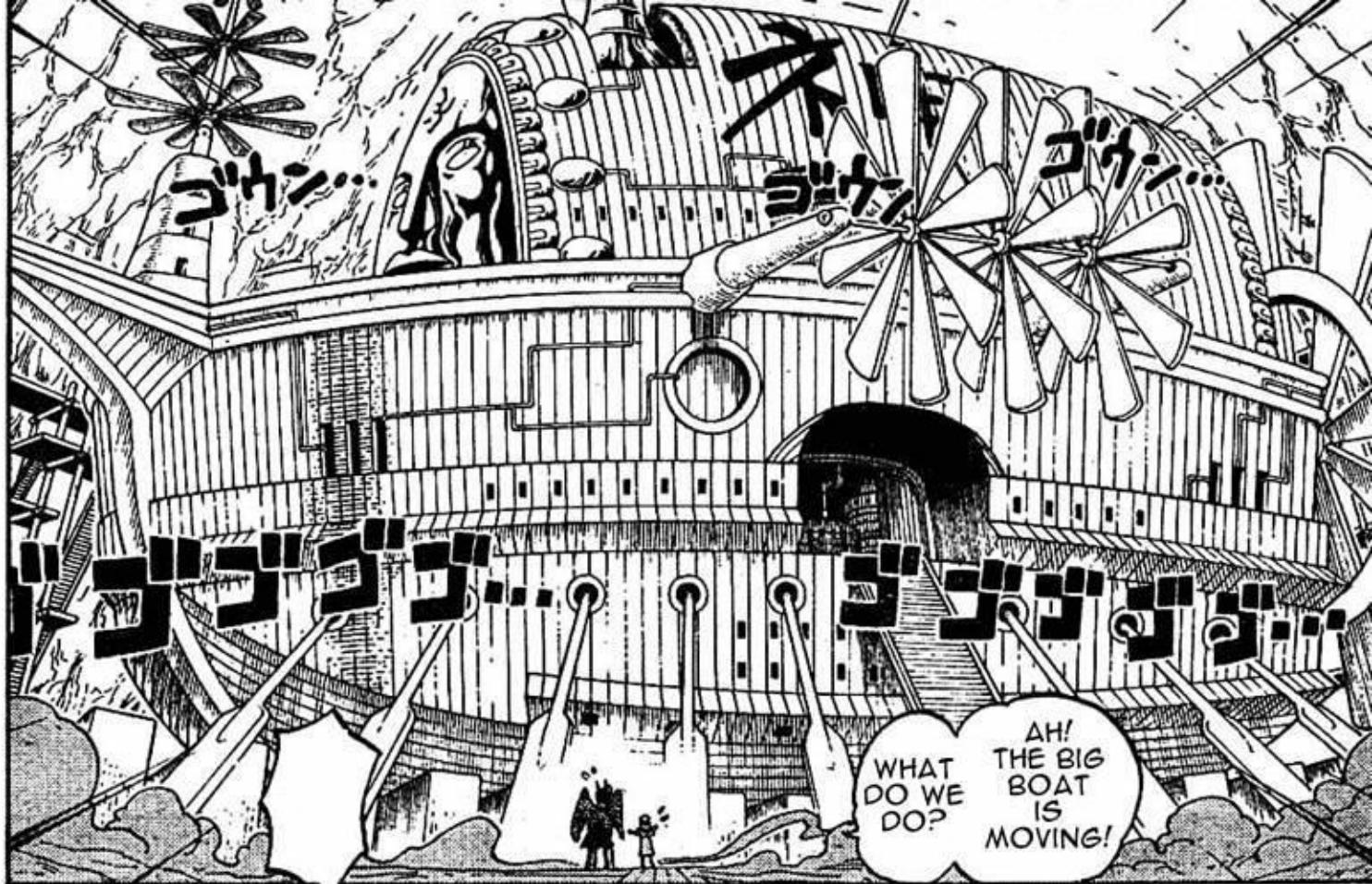














スリゴー！スリゴー！



ズズズズズズズズ

HE IS THE KING  
OF THE SEA!

LET'S FINISH THIS  
IN THE SKY.

THAT  
DOESN'T  
SOUND  
HALF  
BAD...

ONE PIECE

第280話

おわり