

本誌はラスト!! Jリミテッドアイテム 合計55,000名超特大プレゼント!!

WJ5号連続+新增刊!!

2010年5月17日発行(4月26日発売)発行第43号 第19号通巻2072号

週刊

少年

WEEKLY JUMP

<http://www.shonenjump.com>

ジャンプ

銀魂

センターカラー

劇場版

大絶賛

公開中!!

ジャンプ

NEXT!

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# ONE PIECE

Pirates Iron Soccer

CHAPTER 582 - "LUFFY AND ACE"

EIICHIRO ODA  
www.manga-reader.net

WHAT'S THE  
ADJACENT SEA  
BASE CODE?!

THERE ARE  
NO MARINE  
VESSELS  
CURRENTLY  
PRESENT!!!

APPROXIMATELY TWO  
WEEKS FROM  
THE "WAR  
ON THE  
SUMMIT"-

A ROUGH  
AND STORMY  
WORLD-

A PIRATE  
SHIP HAS BEEN  
SPOTTED OFF-  
SHORE FROM  
LAS CAMP IN  
"WEST BLUE"!!

LOCATION  
CONFIRMATION  
FROM OUR SIDE  
IN "SOUTH  
BLUE"

RELIEF  
IS BEING  
SENT FROM  
THE 80TH SUB-  
DIVISION.

WE'RE  
GOING TO  
THE GRAND  
LINE!

PILE UP  
EVERYTHING  
YOU CAN!!

ITS EFFECTS  
HAD STARTED  
TO BE SEEN  
AROUND THE  
WORLD.



TREATED AS A SPECIAL EXCEPTION DUE TO LUFFY'S MEDICAL TREATMENT.

LAW'S CREW WAS ALLOWED TO DOCK ON THE BEACH OF THE ISLE OF WOMEN.

WHERE ARE YOU GOING? DON'T LOSE CONTROL HERE!! FIRE FIST HAS ALREADY...

WE NOW PART FROM THE TUMULT OF THE WORLD, THIS IS THE CALM BELT, AND THE ISLE OF WOMEN "AMAZON LILY."

WATCH OUT!! CALM DOWN, STRAW HAT!!



HIS WOUNDS WILL OPEN BACK UP, AND HE MIGHT DIE THIS TIME.

IT'S SIMPLE...

HE'S COMPLETELY BEYOND OUR CONTROL!! STRAW HAAAAAAAT!! STOOOP!!

WHAT'LL YOU THINK WILL HAPPEN IF WE LET HIM GO LIKE THAT...?



LUFFY-SAMA....!!

LUFFY HAS AWAKENED.

SNAKE PRINCESS ....!!

WITHIN THE TERRITORY OF AMAZON LILY: "KUJA CASTLE."

I WISH TO MEET WITH HIM AT ONCE!!

OH, REALLY?! ...HAA... WHAT JOY!!

MORE IMPORTANTLY, ELDER SISTER, YOUR MEAL....!!

YOU ALREADY LET A STRANGE GROUP OF MEN DOCK IN THE PORT...

WHAAAT-NYU?! SNAKE PRINCESS!! EVERYONE WANTS TO MEET WITH LUFFY-NYO!

THIS SITUATION IS ALREADY A SPECIAL EXCEPTION WITHIN A SPECIAL EXCEPTION!!

IF YOU MEET HIM ALONE IT WILL SET A BAD EXAMPLE FOR YOUR COUNTRY-NYO!!

THAT'S RIGHT, ELDER SISTER! YOU'VE HARDLY EATEN A THING SINCE YOU'VE RETURNED!!

....!! I... KNOW THAT...

THIS IS THE "ISLE OF WOMEN!"

TO  
WATCH OVER  
IT ALL...♥

I'LL MAKE  
SURE...♥

ARE YOU  
GOING OR  
NYOT?!

YES MA'AM!  
GLADLY!!

THAT'S RIGHT,  
LUFFY MUST BE  
QUITE HUNGRY  
BY THIS POINT!!

I'LL HELP  
OUT TOO!!

PREPARE  
A MOUNTAIN  
OF THE FINEST  
CULISNE FOR HIM  
TO REGAIN HIS  
STRENGTH!!!

I CANNOT!! I AM  
THE "EMPEROR," DO  
NOT ORDER ME  
AROUND!!!

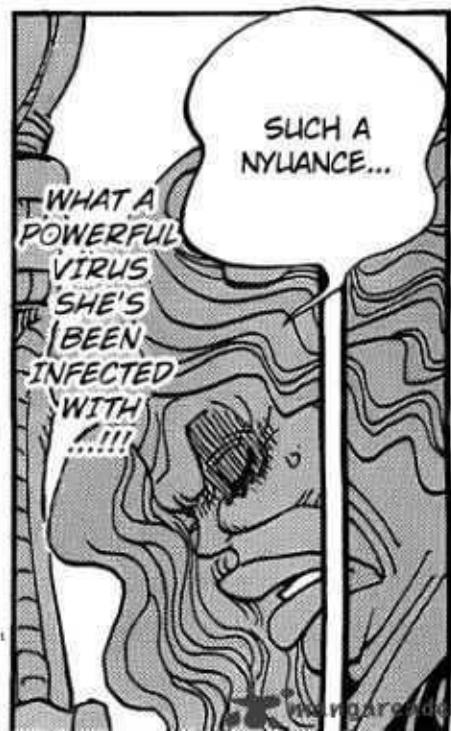
UNPERMISSABLE!!  
THE LAWS OF THIS  
ISLAND WHICH HAVE  
BEEN PASSED DOWN  
FOR GENERATIONS  
SINCE ITS INOCULATION  
MUST BE UPHELD  
OVER ALL ELSE!!!

UPON FULL  
RECOVERY, I  
PROMISE TO  
LET LUFFY INTO  
THE COUNTRY TO  
SHOW HIS FACE  
TO YOU!!

UNTIL THEN,  
YOU MUST  
WAIT-NYA!

HOWEVER...IMPEL DOWN, AND THE MARINE HQ....!!!  
INTO THE NEXUS OF THAT GARGANTUAN STORM,  
A SINGLE ANT JUMPED...!!!! THE FACT THAT HE WAS  
ABLE TO RETURN WITH HIS LIFE MUST BE THE WORK  
OF THE GODS...JUST WHAT IS HEAVEN PLANNING...  
WHAT DO THEY DESIRE FOR THAT MAN-NYO...?!

SUCH A  
NYLIANCE...  
WHAT A  
POWERFUL  
VIRUS  
SHE'S  
BEEN  
INFECTED  
WITH  
!!!!



IT MIGHT  
BE WORTH  
RISKING  
YOUR LIFE,  
THOUGH...

I HEARD  
THAT IF A MAN STEPS  
FOOT ON THIS ISLAND,  
THEY GET TURNED TO  
STONE FOREVER.

YEAH...BUT THIS  
IS THE INFAMOUS  
ISLE OF WOMEN,  
YOU KNOW.

WHO KNOWS!  
THE EMPRESS TOLD US  
NOT TO MOVE PASS THIS  
BOUNDARY...

ISLE  
OF WOMEN,  
ROCK WALL  
BEACH

THAT ALL-FEMALE  
KUJA PIRATE CREW  
REAAAALLY DID SMELL  
GOOOOOD ♥

WHERE'D  
THAT GUY GO  
OFF TO...AND  
JINBEI?

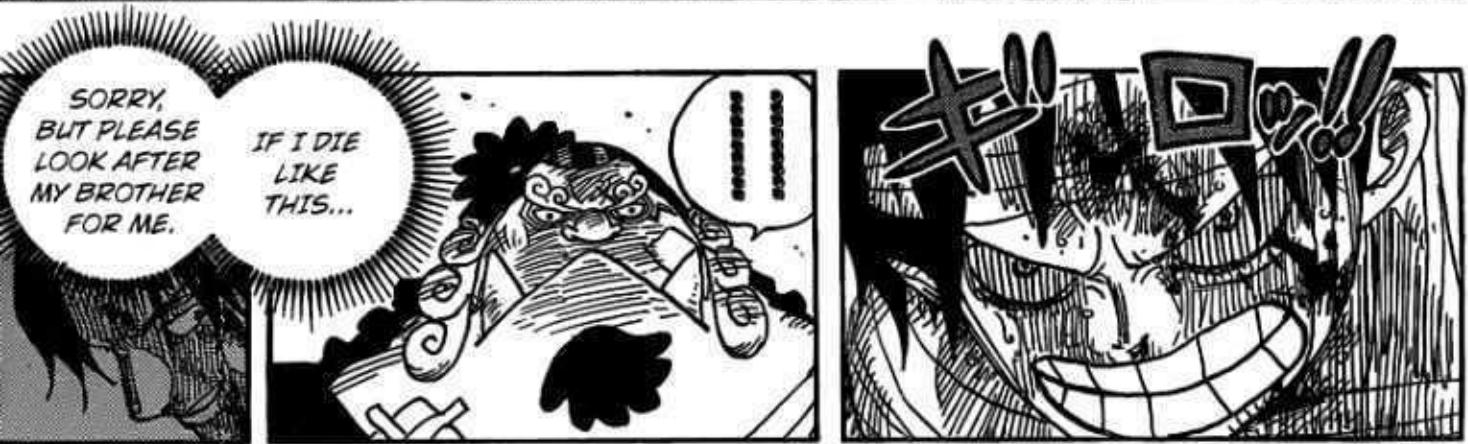












I'LL SURPASS  
YOU ONE DAY ACE,  
JUST WATCH!

YOU'VE  
REALLY GOTTEN  
STRONG, LUFFY.

DIED,  
DIDN'T  
HE!!!?

ACE...!!!



HE  
DIED...!!!

...YEAH...

uuu

uuu



OT ONLY  
DID YOU EAT  
A DEVIL'S FRUIT,  
BUT YOU HAVE THE  
GALL TO SPEAK TO  
ME THAT WAY?!  
LUFFY, YOU AND  
ACE....!!

PIRATE  
KING MY  
FOOT!!

I TOLD  
YOU ALREADY,  
GRANDPA!! I'M  
GONNA BE THE  
PIRATE KING

10 YEARS AGO  
"EAST BLUE"  
MOUNTAIN PATH  
TO MT. CORBO  
BEHIND WIND-  
MILL VILLAGE

ARE BOTH  
GOING TO BECOME  
THE STRONGEST  
MARINES THAT  
HAVE EVER LIVED  
WHEN YOU  
GROW UP!!!

GYAAA,  
GYAAA

MONKEY D. GARP  
& MONKEY D. LUFFY  
[10 YEARS AGO]

IT WAS A  
MISTAKE FOR ME  
TO LEAVE YOU  
HERE IN THIS  
LIKEWARM  
VILLAGE.

56

SLAP!

OWWWWW!!  
GRRR, WHY  
DOES THIS  
HURT IF I'M  
RUBBER?!  
LEMME GO,  
GRANDPA!!

DADAN!!  
GET OUT  
HERE!!!



G...GARP-SAN!!  
YOU NEED TO HURRY  
UP AND GIVE ME A  
BREAK ALREADY!!

THAT ACE  
BOY'S ALREADY 10,  
YOU KNOW!

I'M NOT GONNA BE  
ABLE TO HANDLE MUCH  
MORE OF THIS!! TAKE  
HIM BACK ALREADY,  
WOULD YOU?!

MT. CORBO MOUNTAIN TRIBE  
BOSS OF THE DADAN FAMILY  
**CURLY DADAN**  
[ACE & LUFFY'S  
FOSTER MOTHER]



DO NOT MIRROR  
MANGA STREAM  
MANGA PLAZA

PORTGAS D. ACE  
[10 YEARS AGO]

I'M  
ENTRUSTING  
HIM TO  
YOU!!!

...  
WHADDYA  
WANT?!

DECIDED  
?!?

YOU'RE GONNA  
LIVE WITH HIM  
FROM TODAY  
FORWARD, SO  
YOU BETTER  
GET ALONG,  
GOT IT?!

THAT'S ACE.  
HE'S 3 YEARS  
OLDER THAN  
YOU.

THEIR  
FIRST  
MEETING!!

ONE PIECE

CH. 582  
END

LULU!!!

# BINKTOPIA

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mangastream.com  
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zidane licked DFX's ice-cream (not perv)



## MOPPERS

haros, prostyle, phixion, zidane  
cuhw, morgan, loki

## RAW

TRANSLATION

TYPESETTING

QC

maximillion

molokidan

haros, zidane

morgan

Join the team  
Or we'll kill a puppy



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