

# ワンピース ONE PIECE

CHAPTER 670: BLIZZARDS WITH A CHANCE OF SLIME.









YOU'RE  
MOCKING  
ME!!

YOU'RE OKAY!!  
YOU LOOKED LIKE  
YOU'D BEEN TAKEN  
OUT BEFORE SO  
I GOT A LITTLE  
WORRIED!

OH!  
SMOKEY!!

STRAWHAT  
LUFFY!!

WHAT  
ARE YOU  
PLANNING  
ON THIS  
ISLAND?!



WHAT THE  
HELL SMOKEY!!  
YOU'VE GOTTEN  
SO WEAK!!

UGH!!

N....NO,  
I'M.....



YAAH!!



AH! IT  
WORKED!!





AGAINST HIM!!

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HEY, HEY, GIVE ME A  
BREAK.... DON'T USE  
MY BODY TO LOSE

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TO THE  
SEA!!

SO YOU'VE  
COME  
BACK,  
STRAWHAT  
.....

HUH?!

THAT  
WEAPON?!



WOAH!!

BUT I WON'T  
LET YOU DO  
AS YOU LIKE!!

HUH?!

HUH?!

ガッ  
カッ





THAT GLASSES  
PERSON GOT  
THIS STRONG?!

WHAT WAS  
THEIR NAME  
AGAIN.....

UGH....  
I TOOK A  
HIT...

THAT'S  
SEASTONE!!

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WHAAAT?!

IT'S  
SMOKER!!



THEN THIS  
ONE MUST  
BE.....

SO THEN IF  
THIS ONE'S  
WEAK....

HUH?! SO  
THEY'VE  
CHANGED?!

LUFFY! THIS  
MUST BE  
LAW'S  
DOING!



WHOOOPS!!

WHAT'S  
SO  
FUNNY!!



YOU!!  
YOU'RE  
SMOKEY?!



2ND GEAR!!

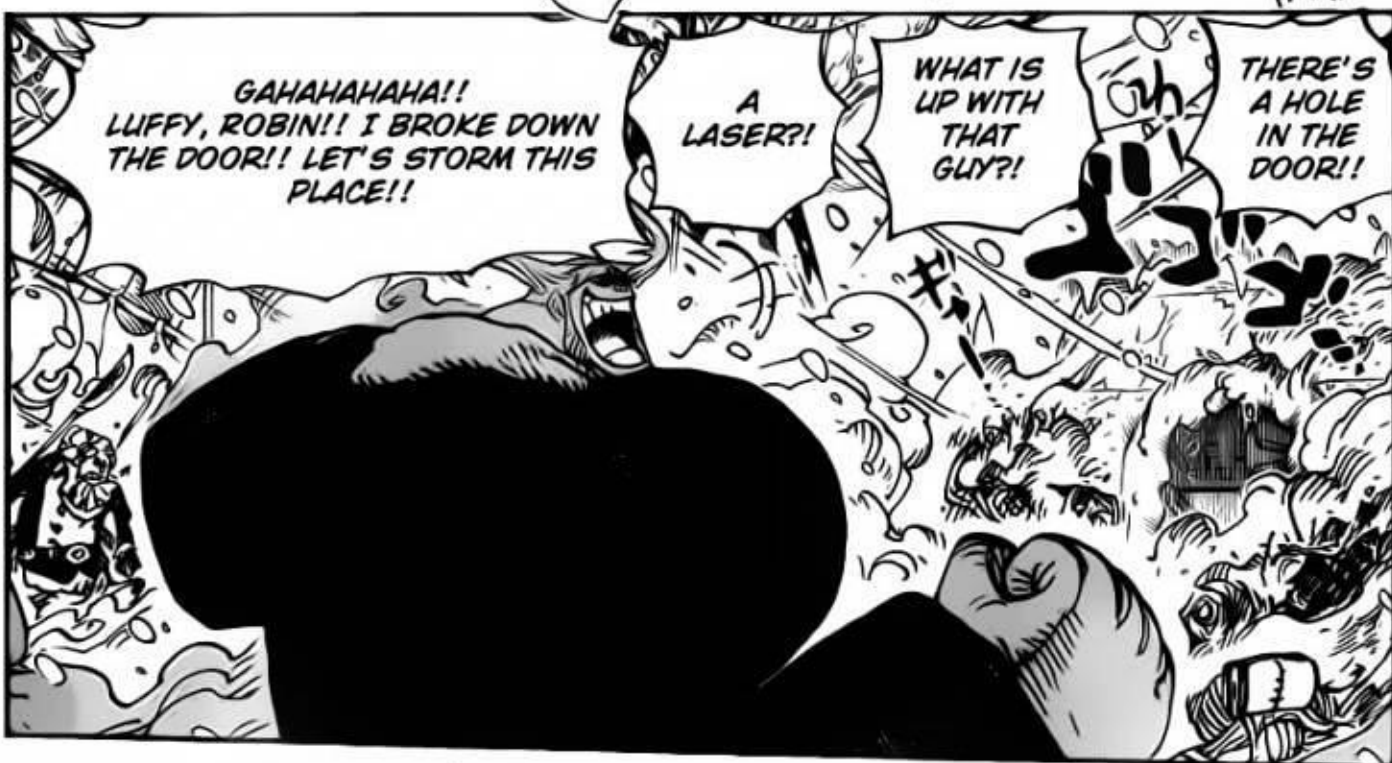


OUR FIGHT WILL  
HAVE TO WAIT  
FOR NEXT TIME!!  
IF YOU CAN'T GO  
ALL OUT ON ME

THEN

THEN FIGHTING  
YOU WILL JUST  
BE ANNOYING!!







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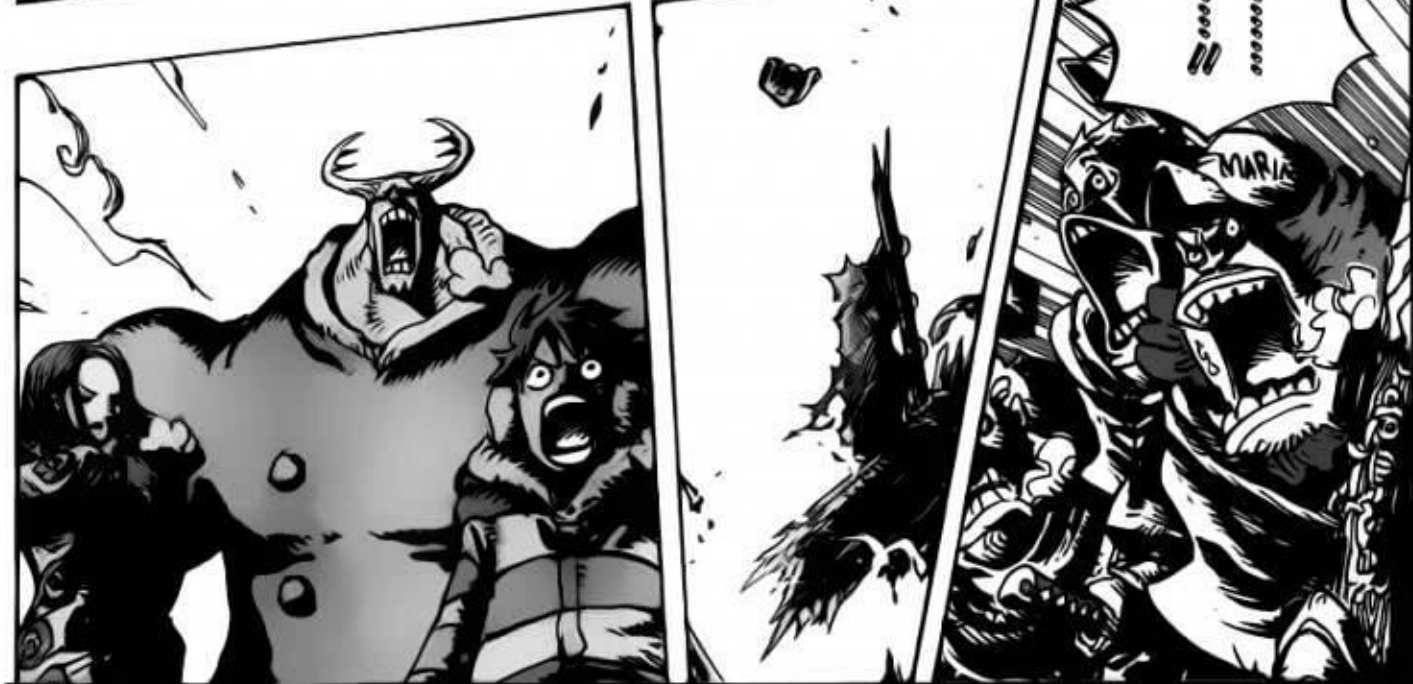


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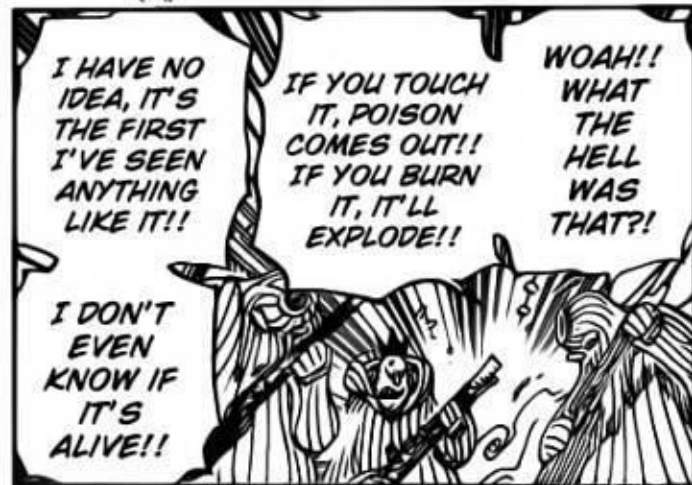






















I HAVE NO  
IDEA.....I'VE  
NEVER SEEN  
ANYTHING LIKE IT.

IS IT  
ALIVE?! THIS  
THING....

IS DOING  
SOMETHING  
WEIRD.....

SO SOME  
WEIRD-  
LOOKING  
THING.....

WHAAAT?!

GOTCHA!!

HE DOESN'T  
CARE!!

FROM THE FIRE  
LANDS TO THESE  
ICE LANDS!! WHEN  
ALL THE BITS OF  
SLIME

HAVE BEEN CARRIED  
HERE!! I'LL GIVE  
YOU ALL A TASTE OF  
WHAT HAPPENED 4  
YEARS AGO.....



Credits

# ONE PIECE 670

by  
mangazone.net  
mangapanda.com

Raws

Translation

Typeset

Cleaner

QC

MangaPanda

BrownBear

PedoBear

PolarBear

PandaBear



[twitter.com/mangapanda1](https://twitter.com/mangapanda1)

NOTE!!!! YOU CAN HOST THIS RELEASE ANYWHERE

\*UNTIL NO UNTIL: FREELY HOST IT ANYWHERE