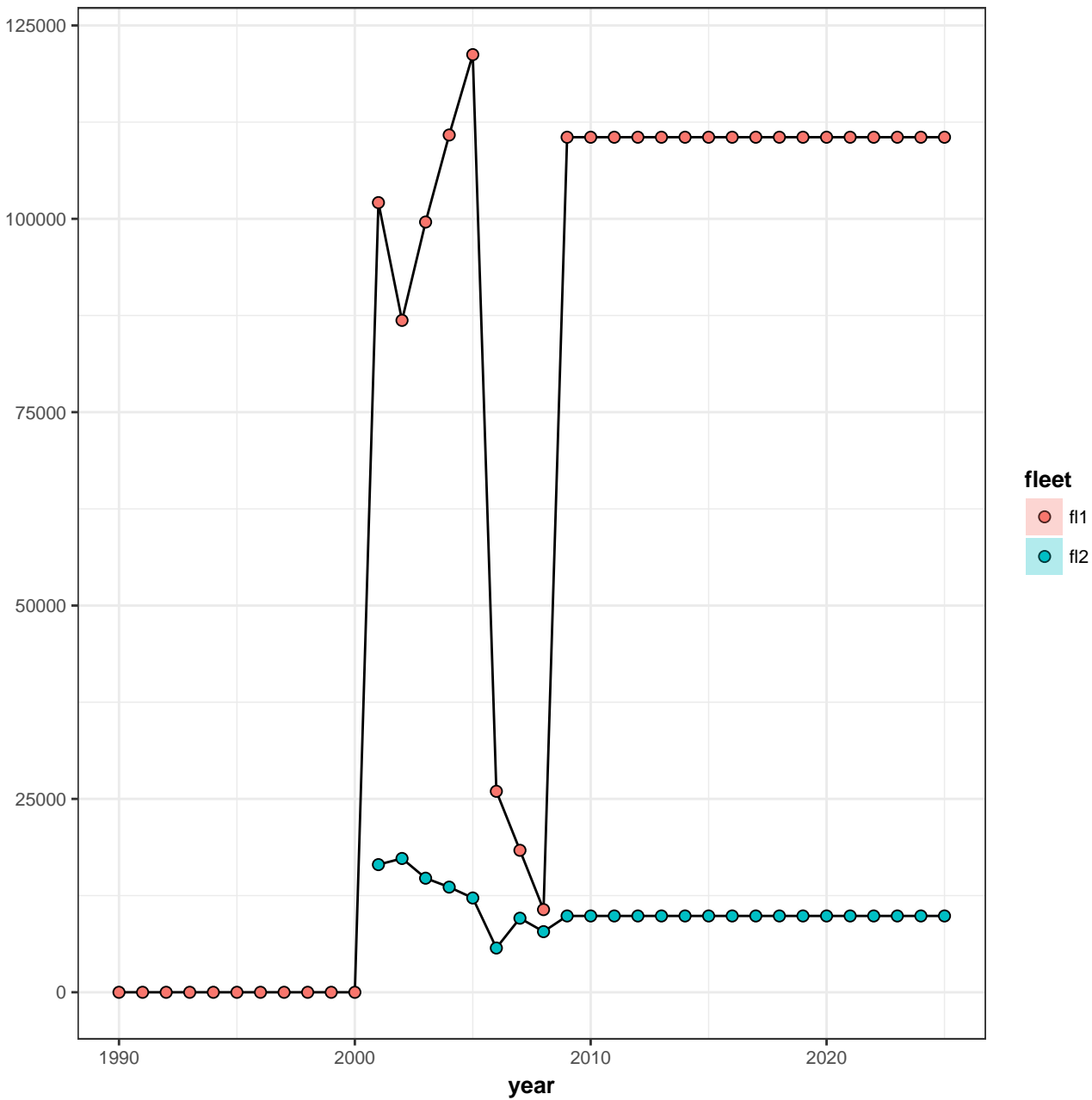
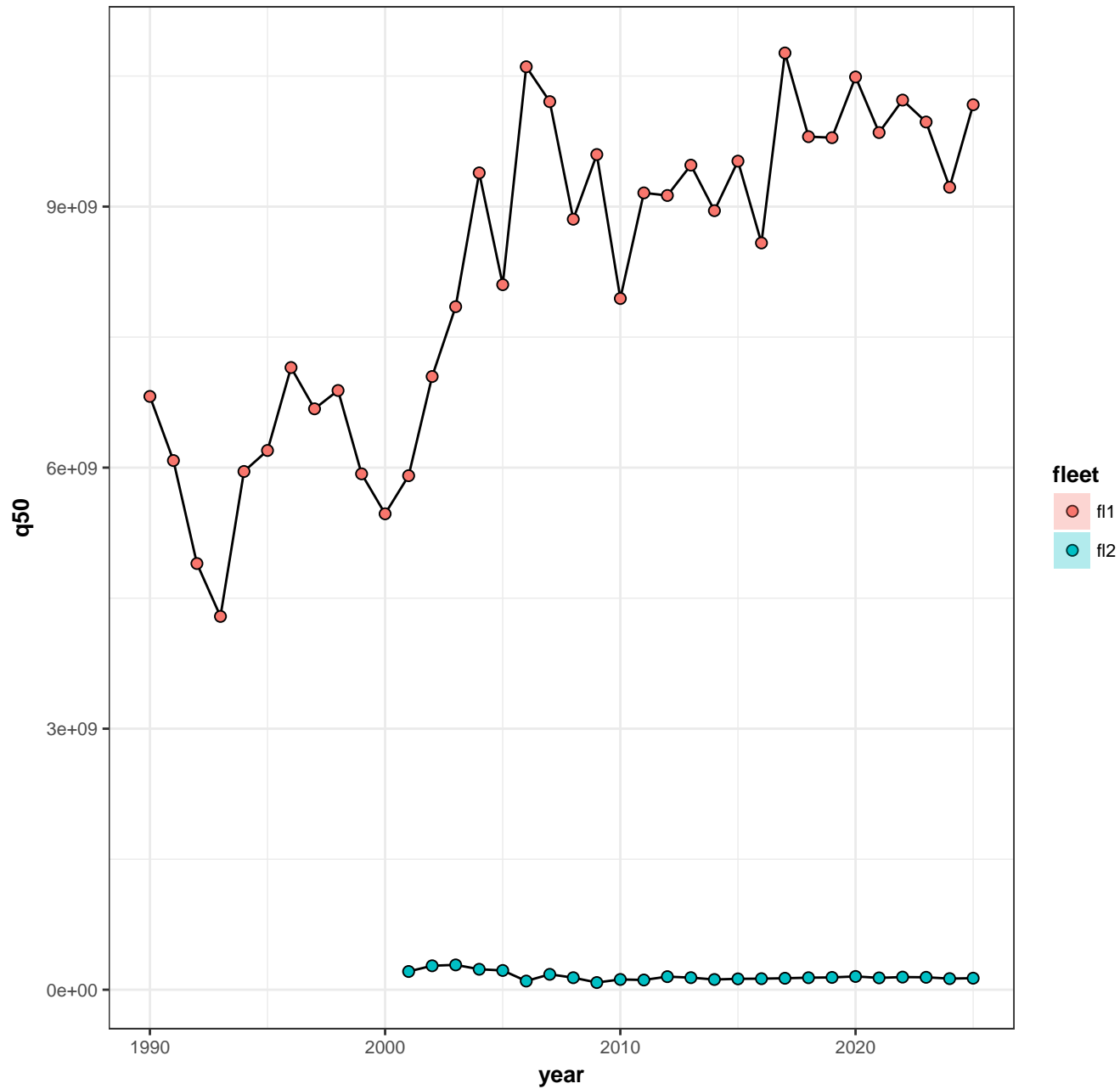


capacity

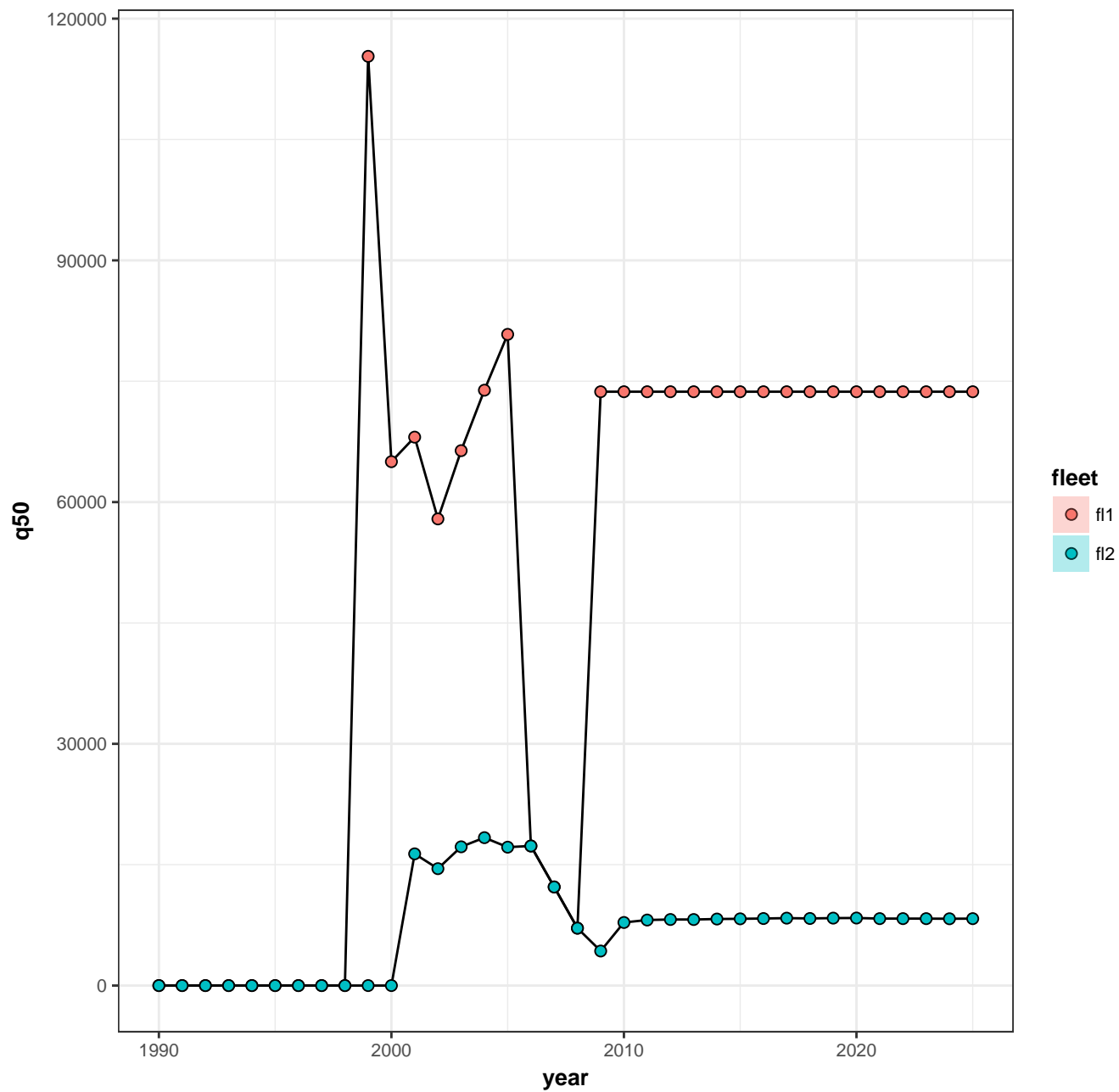
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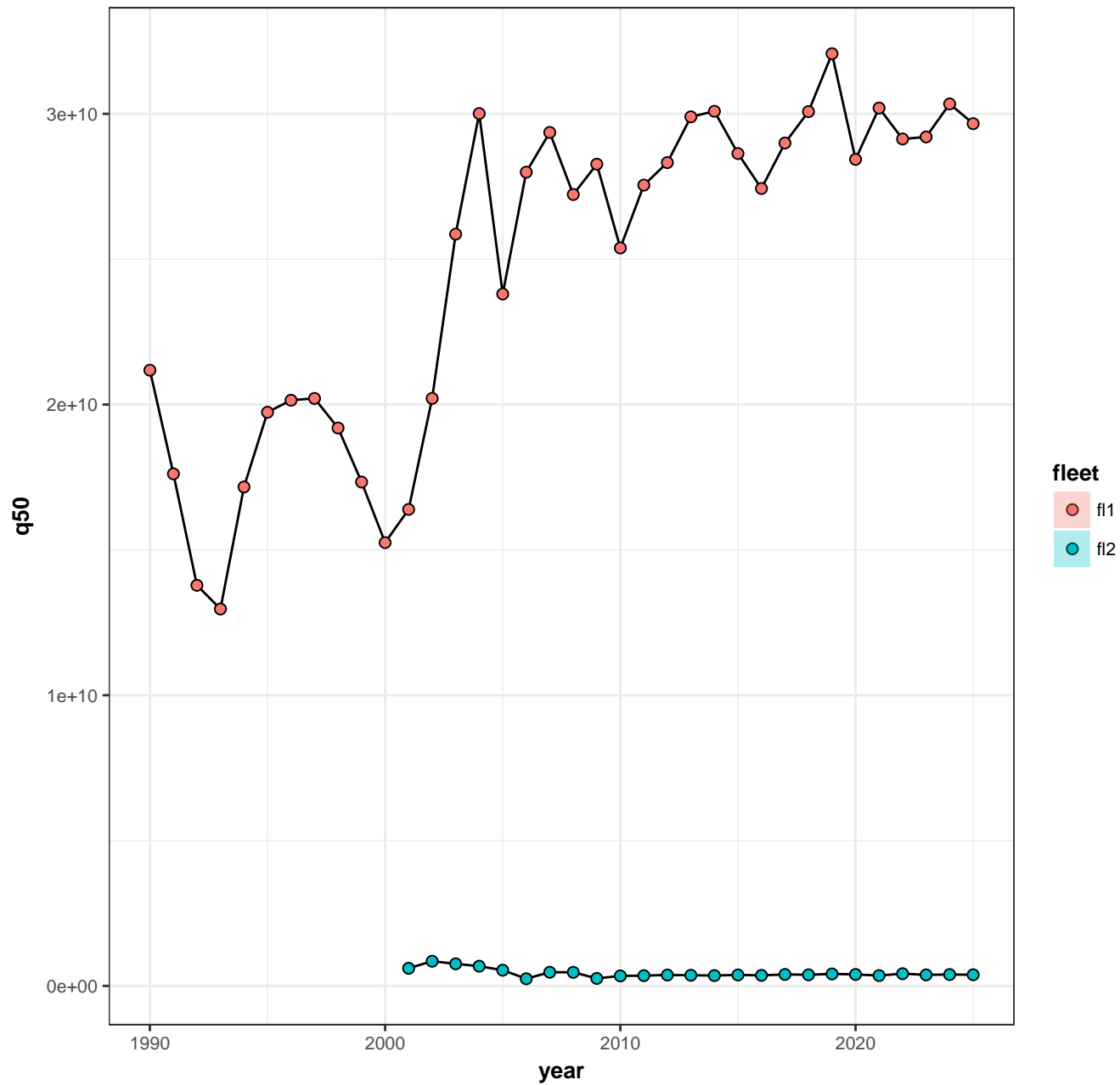
costs



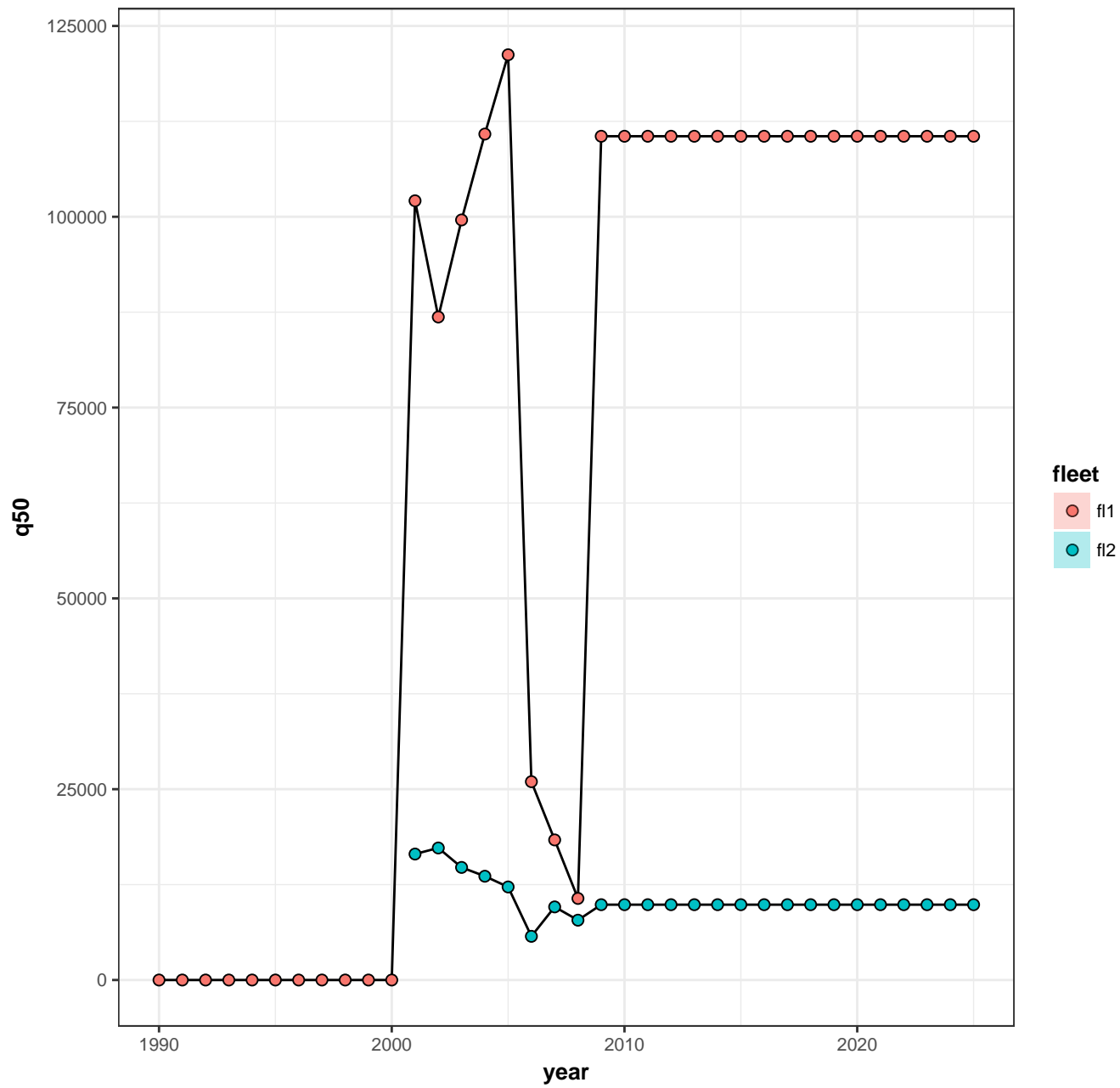
effort



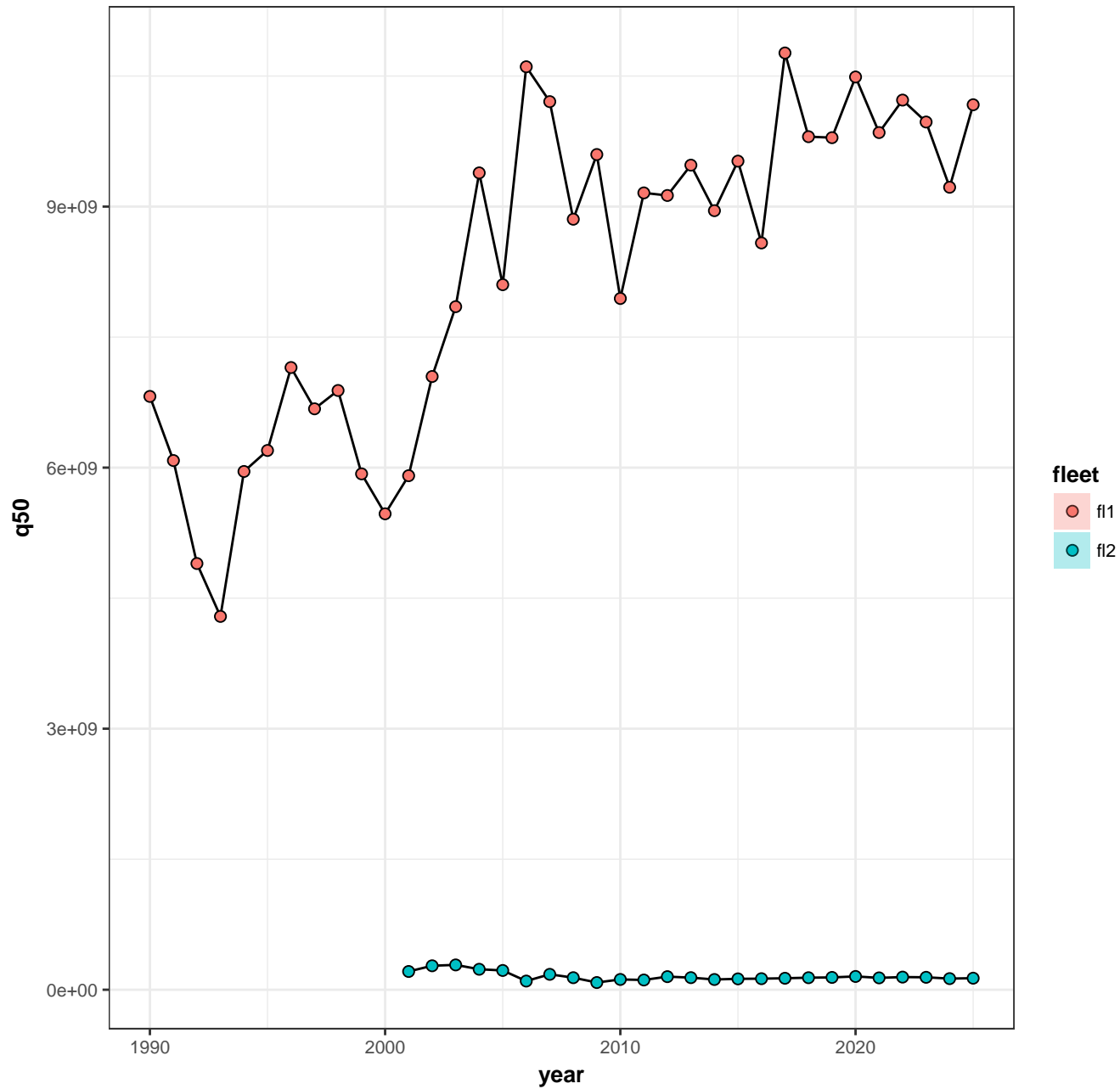
profits



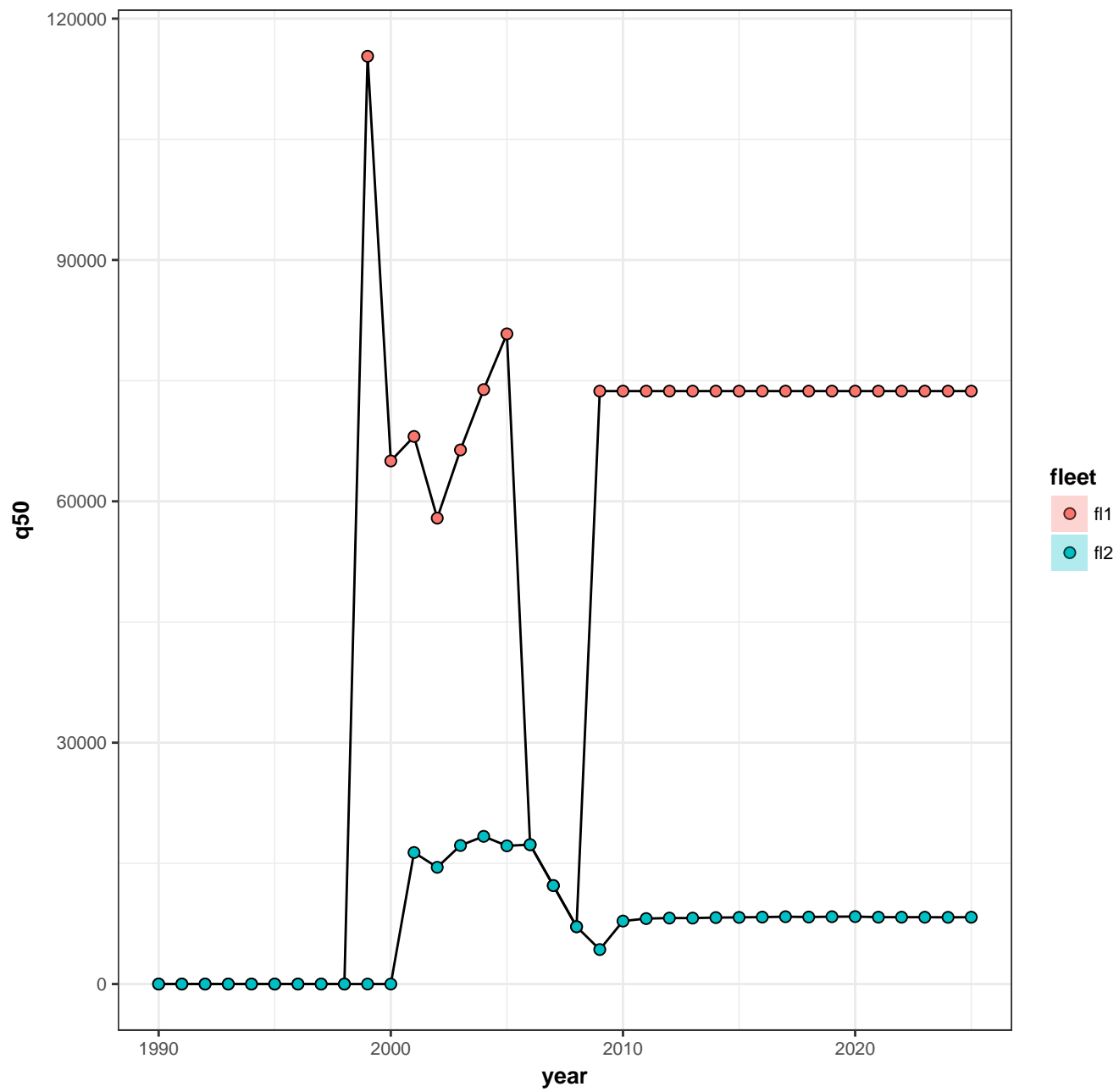
capacity



costs



effort



profits

