Understanding of the issue:

There is a desire to have the Works Order to Instruct POD and the Works Order- Draft Status PODPOD to load with the following load times:

- Top level POD 30 seconds
- Drill down 15 Seconds

Confirming the issue:

The speed of a POD depends on several factors and various backend system configurations and network speeds can affect it.

In terms of IM4 things that can be controlled (either by the developer or the user) and affect loading times are:

- How many PODs are on a tab
 - How many PODs that are loading at once can affect performance, I recommend categorizing the various PODs and not loading all of them on one tab.
- How many series are in a POD.
 - The stacked bar charts use several series to retrieve the data in the desired fashion. When a POD is loading, each series' SQL gets run in sequential order. In the case of the Work Orders to Instruct POD, that's 7 queries. If the SQL takes 10 seconds to complete, that's 10 seconds plus page loading overhead.
- The base SQL itself.
 - This is the area that the developer has the most control. I attempted to optimize the base queries without having to change the underlying data.

- Times on my Setup
 - All data verification was done via record counting only
 - User: jcook (to maximize the time)
 - Wow001 base queries
 - X_WO_TFL_WORK_TRAY_WOW001

Was: 51 Seconds Now: 19 Seconds

X WO TFL WORK TRAY WOW001 NOBU

o Was: 3600 Seconds

Now: 8 Seconds (yes, 8 seconds)

Wow003 base queries

• X_WO_TFL_WT_IM511003_FULL

Was: 90 SecondsNow: 16 Seconds

• X_WO_TFL_WT_IM511003_NOBUD

Was: 10 Seconds Now: 1 Second

Resolution:

Loading time for a typical user like lohac_central, seem to be drastically increased on my system. It is difficult to know if this will result in the desired load times for your system without testing them on your system.

Please note: there are a few indexes that I added to my system that I do not believe that the CBO is using so I did not include them. If the performance is still not as agreed, then let me know and I will package the indexes together.