Project name:D:/workspace/volume/CMM.vglScene path:CAD 1Section:CAD settings

Serial number: Object evaluation state:

Scene evaluation state:

Out of tolerance Out of tolerance

Mesh info

Vertex count	40820
Triangle count	65954
Surface area [mm²]	77902.57
Dimensions [mm]	[100.00, 99.99, 125.00]

Registration information

Alignment approach	
Aligned object	
Reference object	

Tolerance settings

······································	
Distance measure	
Surface overlap	
Alignment tolerance status	
Alignment tolerance status	

File list

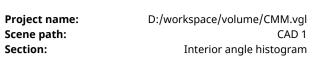
D:/workspace/volume/[vg-data] CMM/cad_1/VG_Cube.stp

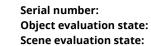
Project name: D:/workspace/volume/CMM.vgl
Scene path: CAD 1
Section: File info

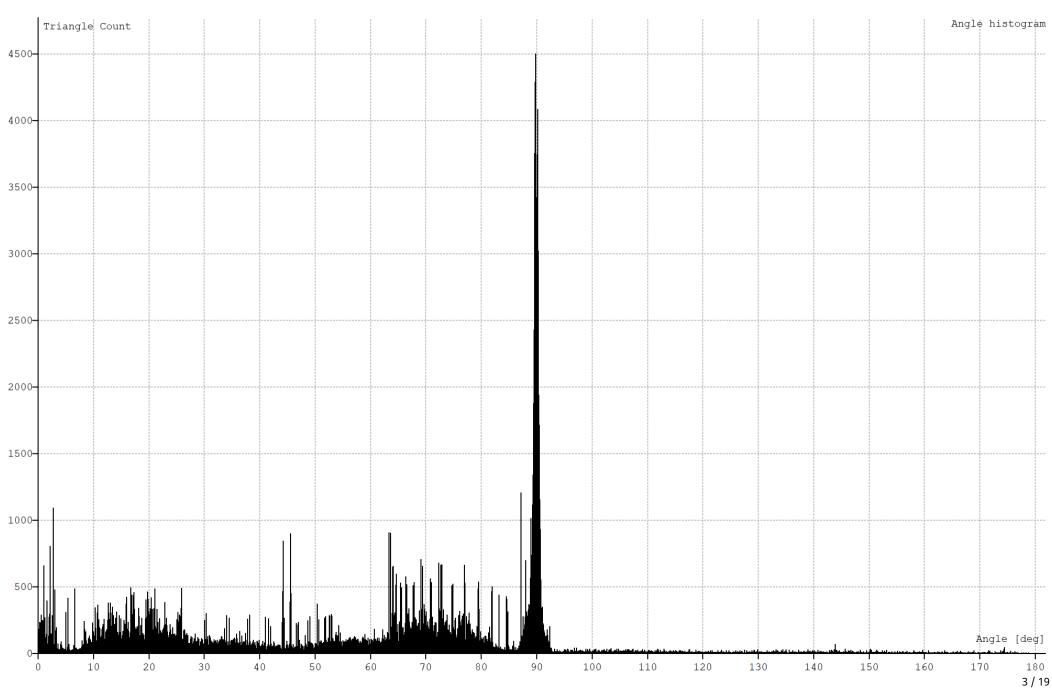
Serial number:

Object evaluation state: Scene evaluation state:

Тад	Description
Internal name	Testkoerper_Solid.stp
Date	2012/03/21 10:39:39
Author	Volume Graphics
Organization	Volume Graphics
Preprocessor version	Open CASCADE STEP processor 6.5
Originating system	VGStudio Max 2.2
Authorisation	Unknown
Schema identifier	AUTOMOTIVE_DESIGN_CC2 { 1 2 10303 214 -1 1 5 4 }
Description	VG-Wuerfel
Implementation level	2;1

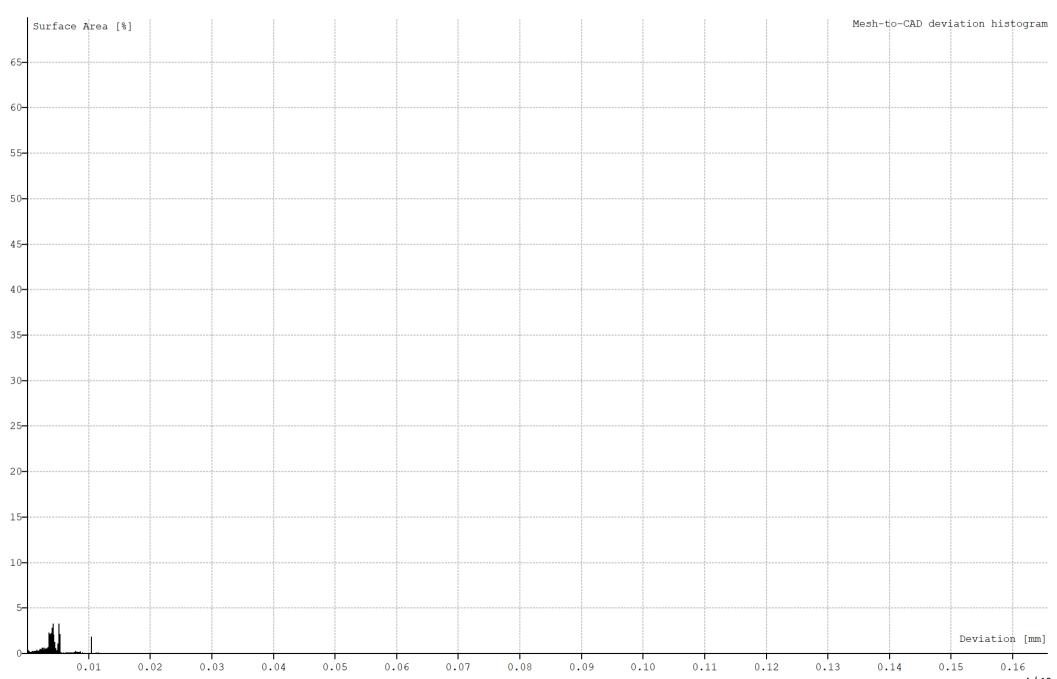






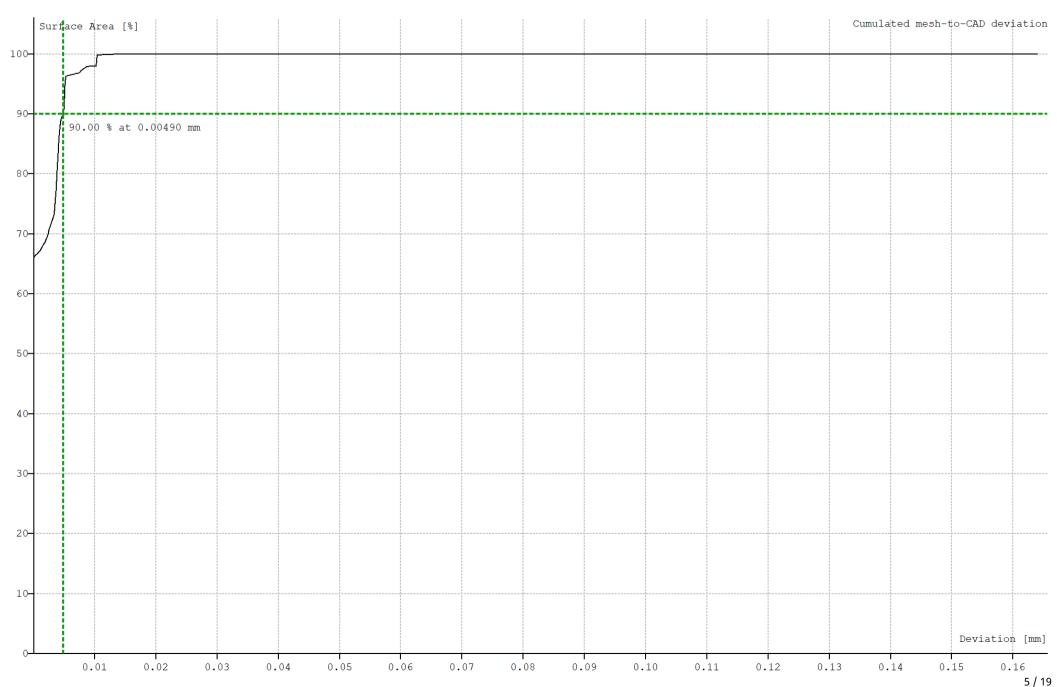
Project name: D:/workspace/volume/CMM.vgl
Scene path: CAD 1
Section: Mesh deviation histogram

Serial number: Object evaluation state: Scene evaluation state:



Project name: D:/workspace/volume/CMM.vgl Scene path: Cumulated mesh deviation histogram Section:

Serial number: **Object evaluation state:** Scene evaluation state:



D:/workspace/volume/CMM.vgl CAD 1

Instrument table

Serial number:

Object evaluation state: Scene evaluation state:

Group	Name	Туре	Actual value [mm/deg]	Position x [mm]	Position y [mm]	Position z [mm]	Direction x	Direction y	Direction z	Nominal [mm/deg]	Tolerance (lo) [mm/deg]	Tolerance (hi) [mm/deg]
	Angle 1	Angle	50.38 deg	30.55	-15.25	-50.00						
	Indicator 1	Indicator	This is an i	50.05	15.64	-70.30						

D:/workspace/volume/CMM.vgl CAD 1 > Coordinate measurement Feature table

Serial number:

Group	Name	Туре	Coordinate system	Actual value [mm/deg]	Nominal value [mm/deg]	Tolerance (lo) [mm/deg]
Fe	ature 1	Angularity	Scene coordinate system	0.00 mm	0.00 mm	
Featu	ire 1 [2]	Radius	Scene coordinate system	25.00 mm	25.00 mm	-0.10 mm
Feature	1 [2] [2]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Featu	ire 1 [3]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Feature	1 [3] [2]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Featu	ire 1 [4]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Fe	ature 2	Coaxiality	Scene coordinate system	0.00 mm	0.00 mm	
Featu	re 2 [2]	Radius	Scene coordinate system	25.00 mm	25.00 mm	-0.20 mm
Fe	ature 3	Conicity	Scene coordinate system	0.04 mm	0.00 mm	
Featu	re 3 [2]	Radius	Scene coordinate system	25.00 mm	25.00 mm	-0.20 mm
Fe	ature 4	Cylindricity	Scene coordinate system	0.10 mm	0.00 mm	
Featu	re 4 [2]	Position	Scene coordinate system	113.00 mm	113.00 mm	-0.30 mm
Fe	ature 5	Flatness	Scene coordinate system	0.00 mm	0.00 mm	
Featu	re 5 [2]	Angle	Scene coordinate system	90.00 deg	90.00 deg	-0.50 deg
Fe	ature 6	Line profile	Volume 1 coordinate syst	0.25 mm	0.00 mm	
Featu	re 6 [2]	Angle	Scene coordinate system	90.00 deg	90.00 deg	-0.10 deg
Fe	ature 7	Parallelism	Scene coordinate system	0.00 mm	0.00 mm	
Featu	re 7 [2]	Distance (mid perpendic	Scene coordinate system	100.00 mm	100.00 mm	-0.50 mm
Fe	ature 8	Perpendicularity	Scene coordinate system	0.00 mm	0.00 mm	
Featu	re 8 [2]	Distance (mid perpendic	Scene coordinate system	25.00 mm	25.00 mm	-0.20 mm
Fe	ature 9	Position	Scene coordinate system	0.09 mm	0.00 mm	
Featu	re 9 [2]	Distance (mid perpendic	Scene coordinate system	90.00 mm	90.00 mm	-0.71 mm
Featu	re 9 [3]	Position	Scene coordinate system	7.91 mm	0.00 mm	
Fea	ture 10	Roundness	Scene coordinate system	0.00 mm	0.00 mm	
Featur	e 10 [2]	Angle	Scene coordinate system	45.00 deg	45.00 deg	
Fea	ture 11	Run-out	Scene coordinate system	1.36 mm	0.00 mm	
Featur	e 11 [2]	Angle	Scene coordinate system	90.00 deg	90.00 deg	
Featur	e 11 [3]	Run-out	Scene coordinate system	1.36 mm	0.00 mm	
Fea	ture 12	Sphericity	Scene coordinate system	0.11 mm	0.00 mm	
Featur	e 12 [2]	Cylindricity	Scene coordinate system	0.00 mm	0.00 mm	
Fea	ture 13	Straightness	Scene coordinate system	99.98 mm	0.00 mm	
Featur	e 13 [2]	Cylindricity	Datum system 1 [3]	0.00 mm	0.00 mm	
Fea	ture 14	Surface profile	Volume 1 coordinate syst	0.95 mm	0.00 mm	
Featur	e 14 [2]	Cylindricity	Datum system 1 [3]	0.00 mm	0.00 mm	
Fea	ture 15	Symmetry	Volume 1 coordinate syst	0.00 mm	0.00 mm	
Featur	e 15 [2]	Perpendicularity	Datum system 1 [3]	0.00 mm	0.00 mm	
Fea	ture 16	Total run-out	Volume 1 coordinate syst	52.52 mm	0.00 mm	
Featur	e 16 [2]	Flatness	Datum system 1 [3]	0.00 mm	0.00 mm	

D:/workspace/volume/CMM.vgl CAD 1 > Coordinate measurement Feature table

Serial number:

Group	Name	Туре	Coordinate system	Actual value [mm/deg]	Nominal value [mm/deg]	Tolerance (lo) [mm/deg]
	Feature 17	Distance	Scene coordinate system	92.15 mm	92.00 mm	-0.20 mm
F	eature 17 [2]	Surface profile	Datum system 1 [2]	12.40 mm	0.00 mm	
F	eature 17 [3]	Surface profile	Datum system 1 [3]	0.00 mm	0.00 mm	
	Feature 18	Angle	Scene coordinate system	90.00 deg	90.00 deg	-0.10 deg
F	eature 18 [2]	Line profile	Datum system 1 [2]	12.42 mm	0.00 mm	
F	eature 18 [3]	Line profile	Datum system 1 [3]	0.00 mm	0.00 mm	
	Feature 19	Distance (min perpendic	Scene coordinate system	100.00 mm	100.00 mm	-0.20 mm
	Feature 20	Distance (max perpendic	Scene coordinate system	100.00 mm	100.00 mm	-0.20 mm
	Feature 21	Distance (min finite)	Scene coordinate system	100.00 mm	100.00 mm	-0.20 mm
	Feature 22	Distance (mid perpendic	Scene coordinate system	100.00 mm	100.00 mm	-0.20 mm
	Feature 23	Distance (max finite)	Scene coordinate system	167.13 mm	166.00 mm	-1.00 mm
	Feature 24	Distance (min)	Scene coordinate system	100.00 mm	100.00 mm	-0.20 mm
	Feature 25	Distance (min infinite)	Scene coordinate system	100.00 mm	100.00 mm	-0.10 mm
	Feature 26	Distance (centroid)	Scene coordinate system	100.18 mm	100.00 mm	-0.05 mm
	Feature 27	Diameter	Scene coordinate system	9.00 mm	9.00 mm	-0.05 mm
	Feature 28	Position	Scene coordinate system	122.26 mm	122.00 mm	-0.20 mm
	Feature 29	Distance	Scene coordinate system	100.08 mm	100.00 mm	-0.10 mm
	Feature 30	Distance (mid perpendic	Scene coordinate system	100.00 mm	100.00 mm	-0.50 mm

D:/workspace/volume/CMM.vgl CAD 1 > Coordinate measurement Geometry element table

Serial number:

Circle OK Circle -12.37 12.37 -121.00
Cylinder 1 OK Cylinder 0.00 0.00 -20.00 0.00 1.00 Gauss (lea Cylinder 1 OK Cylinder 0.00 0.00 0.00 0.00 1.00 Gauss (lea Cylinder 2 OK Cylinder 25.50 0.00 -40.00 1.00 0.00 0.00 Gauss (lea Cylinder 3 OK Cylinder 0.00 0.00 0.00 0.00 0.00 Gauss (lea Cylinder 3 [OK Cylinder 0.00 0.00 -113.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder -12.37 12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder -12.37 12.37 -12.100 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder -12.37 -12.37 -12.100 0.00 0.00 1.00 Gauss (lea
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Cylinder 4 [OK Cylinder -12.37 -12.37 -12.100 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder -12.37 -12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 -12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 -12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Freeform Ii OK Freeform Bi Freeform S <t< td=""></t<>
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Cylinder 4 [OK Cylinder 12.37 -12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 -12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Freeform Ii OK Freeform Ii Freeform Ii Prescribed Prescribed Freeform S OK Freeform S Prescribed Prescribed Prescribed Plane 1 [2]
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Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 Gauss (lea Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 50.00 6.00 6.00 0.00 1.00 0.00 6.00 6.00 6.00 0.00 0.00 0.00 6.00 6.00 6.00 0.00 0.00 0.00 0.00 6.00 6.00 6.00 0.00 0.00 0.00 6.00 6.00 6.00 6.00 0.00 0.00 0.00 6.00 6.00 6.00 0.00 0.00 0.00 0.00 6.00 6.00 0.00
Cylinder 4 [OK Cylinder 12.37 12.37 -121.00 0.00 0.00 1.00 0.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Freeform II OK Freeform III OK Freeform III Prescribed Prescribed </td
Cylinder 5 OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 1.00 Gauss (lea Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 Gauss (lea Freeform II OK Freeform III Freeform III Freeform III Freeform III Freeform III Freeform III Prescribed
Cylinder 5 [OK Cylinder -20.00 40.00 -80.00 0.00 1.00 0.00 0.00 Gauss (lea Freeform Ii OK Freeform Ii OK Freeform Ii Freeform II </td
Freeform Ii OK Freeform Ii Prescribed Freeform Ii OK Freeform Ii Prescribed Freeform s OK Freeform s Prescribed Freeform s OK Freeform s Prescribed Plane 1 OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 1 OK Plane 0.00 -54.00 0.00 -1.00 0.00 -1.00 Gauss (lea
Freeform Ii OK Freeform Ii Prescribed Freeform Ii OK Freeform Ii Prescribed Freeform s OK Freeform s Prescribed Freeform s OK Freeform s Prescribed Plane 1 OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 1 OK Plane 0.00 -54.00 0.00 -1.00 0.00 -1.00 Gauss (lea
Freeform s OK Freeform s Prescribed Freeform s OK Freeform s Prescribed Plane 1 OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 1 OK Plane 0.00 5.00 -100.00 0.00 -1.00 Gauss (lea Plane 2 OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Freeform s OK Freeform s Prescribed Plane 1 OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 1 [2] OK Plane 0.00 5.00 -100.00 0.00 -1.00 Gauss (lea Plane 2 OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Freeform s OK Freeform s Prescribed Plane 1 OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 1 [2] OK Plane 0.00 5.00 -100.00 0.00 -1.00 Gauss (lea Plane 2 OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Plane 1 [2] OK Plane 0.00 5.00 -100.00 0.00 0.00 -1.00 Gauss (lea Plane 2 OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Plane 2 OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Plane 2 [2] OK Plane -7.50 -40.00 -54.00 0.00 -1.00 0.00 Gauss (lea
Plane 3 OK Plane 43.00 -30.00 -50.00 0.00 -1.00 0.00 Gauss (lea
Plane 3 [2] OK Plane 43.00 -30.00 -50.00 0.00 -1.00 0.00 Gauss (lea
Plane 4 OK Plane 35.00 -35.50 -50.00 1.00 0.00 0.00 Gauss (lea
Plane 4 [2] OK Plane 35.00 -35.50 -50.00 1.00 0.00 0.00 Gauss (lea
Plane 5 OK Plane 50.00 10.00 -50.00 1.00 1.00 0.00 0.00 Gauss (lea
Plane 5 [2] OK Plane 50.00 10.00 -50.00 1.00 1.00 0.00 0.00 Gauss (lea
Plane 6 OK Plane 0.00 9.00 0.00 0.00 0.00 0.00 1.00 Gauss (lea
Plane 6 [2] OK Plane 0.00 9.00 0.00 0.00 0.00 0.00 1.00 Gauss (lea
Plane 7 OK Plane -7.50 -36.00 -4.00 0.00 -0.71 0.71 Gauss (lea
Plane 7 [2] OK Plane -7.50 -36.00 -4.00 0.00 -0.71 0.71 Gauss (lea
Plane 8 OK Plane -50.00 5.00 -50.00 -1.00 0.00 0.00 Gauss (lea
Plane 8 [2] OK Plane -50.00 5.00 -50.00 -1.00 0.00 0.00 Gauss (lea

D:/workspace/volume/CMM.vgl CAD 1 > Coordinate measurement Geometry element table

Serial number:

Name	Status	Туре	Position x [mm]	Position y [mm]	Position z [mm]	Direction x	Direction y	Direction z	Normal x	Normal y	Normal z	Constructi method
Plane 9	OK	Plane	0.00	0.00	-125.00				0.00	0.00	-1.00	Gauss (lea
Plane 9 [2]	OK	Plane	0.00	0.00	-125.00				0.00	0.00	-1.00	Gauss (lea
Plane 10	OK	Plane	0.00	50.00	-50.00				0.00	1.00	0.00	Gauss (lea
Plane 10 [2]	OK	Plane	0.00	50.00	-50.00				0.00	1.00	0.00	Gauss (lea
Sphere 1	OK	Sphere	10.00	-44.97	-30.00							Gauss (lea

D:/workspace/volume/CMM.vgl Project name: Scene path: Volume 1 Section: Volume settings

Data info

Endianness	Little-endian
Data type	UInt8
ata set info	
Dimensions [voxel]	[375, 390, 431]
Dimensions [mm]	[112.50, 117.00, 129.30]
Resolution min [mm]	[0.300000012, 0.300000012, 0.300000042]
Voxel count	63033750
Total volume [mm³]	1701911.88
urface determination	
Object volume [mm³]	739988.19
Total volume - object volume [mm³]	961923.69
Surface area [mm²]	75688.55

75688.55

[100.18, 99.96, 125.02]

0.00

Registration information

Dimensions [mm]

Closed surface area [mm²]

Surface area difference [mm²]

Alignment approach	Feature-based alignment
Aligned object	Volume 1
Reference object	CAD 1
Distance measure	0.08
Surface overlap [%]	99.89
Alignment tolerance status	Not toleranced

Morphometrics

BV/TV, material to total volume [%]	43.48
BS/BV, material surface to material volume [mm ⁻¹]	0.10228
TbTh, mean trabecular thickness [mm]	19.55
TbN, mean trabecular number [mm ⁻¹]	0.022236
TbSp, mean trabecular spacing [mm]	25.42

Anisotropy

Anisotropy	0.00000000
Eigenvalues of fabric tensor	[0.00000000, 0.00000000, 0.00000000]
Main direction of orientation	[0.00000000, 0.00000000, 0.00000000]

Serial number:

D:/workspace/volume/CMM.vgl

Volume 1 File list Serial number:

Object evaluation state: Scene evaluation state:

File name	Volume size x	Volume size y	Volume size z	Sample type	Resolution x [mm]	Resolution y [mm]	Resolution z [mm]	Slice position [mm]	File format
D:/workspace/v	375	390	431	UInt8	1.000000	1.000000	1.000000	0.000000	raw

Project name:	D:/workspace/volume/CMM.vgl
Scene path:	Volume 1
Section:	Manufacturer info

Serial number: Object evaluation state: Scene evaluation state:

Тад	Description
Name	
Address	
Address Homepage Device name Acquisition software	
Device name	
Acquisition software	

Project name:D:/workspace/volume/CMM.vglScene path:Volume 1Section:Scan info

Serial number: Object evaluation state: Scene evaluation state:

Tag	Description
Tube voltage	
Tube current	
Scan time	
Reconstruction time	
Total process time	
Reconstruction algorithm	
Scan method	
Geometry	
Integration time	
Filter	
Number of projections	
Date time	
User	

Project name: D:/workspace/volume/CMM.vgl
Scene path: Volume 1
Section: Component info

Serial number: Object evaluation state: Scene evaluation state:

Тад	Description
Description	
Lot number	
Serial number	
Production date time	27.01.2021
Cavity number	

D:/workspace/volume/CMM.vgl Volume 1 > Coordinate measurement Feature table

Serial number:

Group	Name	Туре	Coordinate system	Actual value [mm/deg]	Nominal value [mm/deg]	Tolerance (lo) [mm/deg]
	Feature 1	Angularity	Scene coordinate system	0.47 mm	0.00 mm	
Fe	ature 1 [2]	Radius	Scene coordinate system	25.04 mm	25.00 mm	-0.10 mm
Featu	ire 1 [2] [2]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Fe	ature 1 [3]	Radius	Scene coordinate system	4.51 mm	4.50 mm	-0.10 mm
Featu	ıre 1 [3] [2]	Radius	Scene coordinate system	4.50 mm	4.50 mm	-0.10 mm
Fe	ature 1 [4]	Radius	Scene coordinate system	4.51 mm	4.50 mm	-0.10 mm
	Feature 2	Coaxiality	Scene coordinate system	0.09 mm	0.00 mm	
Fe	ature 2 [2]	Radius	Scene coordinate system	25.06 mm	25.00 mm	-0.20 mm
	Feature 3	Conicity	Scene coordinate system	0.06 mm	0.00 mm	
Fe	ature 3 [2]	Radius	Scene coordinate system	25.04 mm	25.00 mm	-0.20 mm
	Feature 4	Cylindricity	Scene coordinate system	0.11 mm	0.00 mm	
Fe	ature 4 [2]	Position	Scene coordinate system	113.00 mm	113.00 mm	-0.30 mm
	Feature 5	Flatness	Scene coordinate system	0.06 mm	0.00 mm	
Fe	ature 5 [2]	Angle	Scene coordinate system	90.00 deg	90.00 deg	-0.50 deg
Fe	ature 5 [3]	Flatness	Scene coordinate system	14.15 mm	0.00 mm	
	Feature 6	Line profile	Volume 1 coordinate syst	0.00 mm	0.00 mm	
Fe	ature 6 [2]	Angle	Scene coordinate system	90.01 deg	90.00 deg	-0.10 deg
	Feature 7	Parallelism	Scene coordinate system	0.15 mm	0.00 mm	
Fe	ature 7 [2]	Distance (mid perpendic	Scene coordinate system	99.86 mm	100.00 mm	-0.50 mm
	Feature 8	Perpendicularity	Scene coordinate system	0.15 mm	0.00 mm	
Fe	ature 8 [2]	Distance (mid perpendic	Scene coordinate system	25.05 mm	25.00 mm	-0.20 mm
	Feature 9	Position	Scene coordinate system	0.00 mm	0.00 mm	
Fe	ature 9 [2]	Distance (mid perpendic	Scene coordinate system	89.86 mm	90.00 mm	
	Feature 10	Roundness	Scene coordinate system	0.05 mm	0.00 mm	
Fea	ture 10 [2]	Angle	Scene coordinate system	45.05 deg	45.00 deg	
Fea	ture 10 [3]	Roundness	Scene coordinate system	0.05 mm	0.00 mm	
	Feature 11	Run-out	Scene coordinate system	1.36 mm	0.00 mm	
Fea	ture 11 [2]	Angle	Scene coordinate system	90.01 deg	90.00 deg	
	Feature 12	Sphericity	Scene coordinate system	0.14 mm	0.00 mm	
Fea	ture 12 [2]	Cylindricity	Scene coordinate system	0.12 mm	0.00 mm	
	Feature 13	Straightness	Scene coordinate system	99.89 mm	0.00 mm	
Fea	ture 13 [2]	Cylindricity	Datum system 1 [3]	0.13 mm	0.00 mm	
	Feature 14	Surface profile	Volume 1 coordinate syst	0.00 mm	0.00 mm	
Fea	ture 14 [2]	Cylindricity	Datum system 1 [3]	0.06 mm	0.00 mm	
	Feature 15	Symmetry	Volume 1 coordinate syst	0.29 mm	0.00 mm	
Fea	ture 15 [2]	Perpendicularity	Datum system 1 [3]	0.19 mm	0.00 mm	
	Feature 16	Total run-out	Volume 1 coordinate syst	52.58 mm	0.00 mm	
Fea	ture 16 [2]	Flatness	Datum system 1 [3]	0.09 mm	0.00 mm	

D:/workspace/volume/CMM.vgl Volume 1 > Coordinate measurement Feature table

Serial number:

Group	Name	Туре	Coordinate system	Actual value [mm/deg]	Nominal value [mm/deg]	Tolerance (lo) [mm/deg]
Fea	ature 17	Distance	Scene coordinate system	92.15 mm	92.00 mm	-0.20 mm
Featu	e 17 [2]	Surface profile	Datum system 1 [2]	0.00 mm	0.00 mm	
Featu	e 17 [3]	Surface profile	Datum system 1 [3]	3.98 mm	0.00 mm	
Fea	ature 18	Angle	Scene coordinate system	90.00 deg	90.00 deg	-0.10 deg
Featu	e 18 [2]	Line profile	Datum system 1 [2]	0.00 mm	0.00 mm	
Featu	e 18 [3]	Line profile	Datum system 1 [3]	3.44 mm	0.00 mm	
Fea	ature 19	Distance (min perpendic	Scene coordinate system	99.85 mm	100.00 mm	-0.20 mm
Fea	ature 20	Distance (max perpendic	Scene coordinate system	99.88 mm	100.00 mm	-0.20 mm
Fea	ature 21	Distance (min finite)	Scene coordinate system	99.85 mm	100.00 mm	-0.20 mm
Fea	ature 22	Distance (mid perpendic	Scene coordinate system	99.86 mm	100.00 mm	-0.20 mm
Fea	ature 23	Distance (max finite)	Scene coordinate system	167.05 mm	166.00 mm	-1.00 mm
Fea	ature 24	Distance (min)	Scene coordinate system	99.85 mm	100.00 mm	-0.20 mm
Fea	ature 26	Distance (centroid)	Scene coordinate system	100.07 mm	100.00 mm	-0.05 mm
Fea	ature 27	Diameter	Scene coordinate system	9.01 mm	9.00 mm	-0.05 mm
Fea	ature 28	Position	Scene coordinate system	122.27 mm	122.00 mm	-0.20 mm
Fea	ature 29	Distance	Scene coordinate system	99.94 mm	100.00 mm	-0.10 mm
Fea	ature 30	Position	Scene coordinate system	-121.00 mm	122.00 mm	-0.20 mm
Fea	ature 31	Distance (min infinite)	Scene coordinate system	100.06 mm	100.06 mm	-0.01 mm

D:/workspace/volume/CMM.vgl Volume 1 > Coordinate measurement Geometry element table

Serial number:

Name	Status	Туре	Position x [mm]	Position y [mm]	Position z [mm]	Direction x	Direction y	Direction z	Normal x	Normal y	Normal z	Constructi method
Circle 1	OK	Circle	-12.39	12.45	-121.00				0.00	0.00	1.00	Gauss (lea
Cone 1	OK	Cone	0.01	0.05	-112.15	0.00	0.00	1.00				Gauss (lea
Cylinder 1	OK	Cylinder	0.02	0.01	-20.00	0.00	0.00	1.00				Gauss (lea
Cylinder 1 [OK	Cylinder	0.02	0.01	-20.00	0.00	0.00	1.00				Gauss (lea
Cylinder 2	OK	Cylinder	25.50	0.03	-39.96	1.00	0.00	0.00				Gauss (lea
Cylinder 2 [OK	Cylinder	25.50	0.03	-39.96	1.00	0.00	0.00				Gauss (lea
Cylinder 3	OK	Cylinder	0.01	0.05	-113.00	0.00	0.00	1.00				Gauss (lea
Cylinder 3 [OK	Cylinder	0.01	0.05	-113.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4	OK	Cylinder	-12.39	12.45	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	-12.39	12.45	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	-12.39	-12.34	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	-12.39	-12.34	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	12.40	-12.34	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	12.40	-12.34	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	12.40	12.45	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 4 [OK	Cylinder	12.40	12.45	-121.00	0.00	0.00	1.00				Gauss (lea
Cylinder 5	OK	Cylinder	-20.01	40.01	-79.80	0.00	1.00	-0.03				Gauss (lea
Cylinder 5 [OK	Cylinder	-20.01	40.01	-79.80	0.00	1.00	-0.03				Gauss (lea
Freeform li	OK	Freeform li										Prescribed
Freeform li	OK	Freeform li										Prescribed
Freeform s	OK	Freeform s										Prescribed
Freeform s	OK	Freeform s										Prescribed
Line 1	OK	Line	50.04	32.30	-45.58	0.00	-0.15	0.99				Gauss (lea
Line 2	OK	Line	-50.01	2.12	-59.27	0.00	0.79	-0.62				Gauss (lea
Plane 1	OK	Plane	0.00	5.00	-99.91				0.00	0.00	-1.00	Gauss (lea
Plane 1 [2]	OK	Plane	0.00	5.00	-99.91				0.00	0.00	-1.00	Gauss (lea
Plane 2	OK	Plane	-7.50	-39.95	-54.00				0.00	-1.00	0.00	Gauss (lea
Plane 2 [2]	OK	Plane	-7.50	-39.95	-54.00				0.00	-1.00	0.00	Gauss (lea
Plane 3	OK	Plane	43.00	-30.01	-50.00				0.00	-1.00	0.00	Gauss (lea
Plane 3 [2]	OK	Plane	43.00	-30.01	-50.00				0.00	-1.00	0.00	Gauss (lea
Plane 4	ОК	Plane	34.99	-35.50	-50.00				1.00	0.00	0.00	Gauss (lea
Plane 4 [2]	ОК	Plane	34.99	-35.50	-50.00				1.00	0.00	0.00	Gauss (lea
Plane 5	OK	Plane	50.04	10.00	-50.00				1.00	0.00	0.00	Gauss (lea
Plane 5 [2]	ОК	Plane	50.04	10.00	-50.00				1.00	0.00	0.00	Gauss (lea
Plane 6	OK	Plane	0.00	9.00	-0.05				0.00	0.00	1.00	Gauss (lea
Plane 6 [2]	OK	Plane	0.00	9.00	-0.05				0.00	0.00	1.00	Gauss (lea
Plane 7	OK	Plane	-7.50	-35.94	-4.06				0.00	-0.71	0.71	Gauss (lea
Plane 7 [2]	OK	Plane	-7.50	-35.94	-4.06				0.00	-0.71	0.71	Gauss (lea

D:/workspace/volume/CMM.vgl Volume 1 > Coordinate measurement Geometry element table

Serial number:

Name	Status	Туре	Position x [mm]	Position y [mm]	Position z [mm]	Direction x	Direction y	Direction z	Normal x	Normal y	Normal z	Constructi method
Plane 8	OK	Plane	-50.02	5.00	-50.00				-1.00	0.00	0.00	Gauss (lea
Plane 8 [2]	OK	Plane	-50.02	5.00	-50.00				-1.00	0.00	0.00	Gauss (lea
Plane 9	OK	Plane	0.00	0.00	-124.96				0.00	0.00	-1.00	Gauss (lea
Plane 9 [2]	OK	Plane	0.00	0.00	-124.96				0.00	0.00	-1.00	Gauss (lea
Plane 10	OK	Plane	0.00	49.91	-50.00				0.00	1.00	0.00	Gauss (lea
Plane 10 [2]	OK	Plane	0.00	49.91	-50.00				0.00	1.00	0.00	Gauss (lea
Sphere 1	OK	Sphere	10.03	-44.97	-30.03							Gauss (lea