# Table of Contents:Section:Page #:Code2Bill of Materials (BOM)2 - 3BOM Notes4Wiring Diagram5 - 9Printed Part Information10 - 31

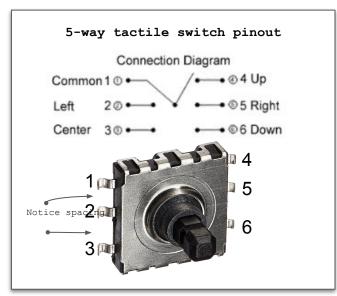
## **Arduino Code:**

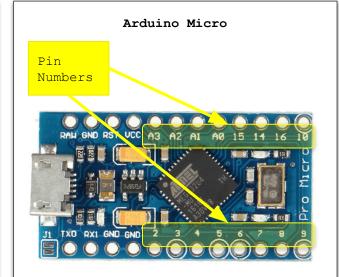
https://create.arduino.cc/editor/vince\_prints/197730fc-074d-4160-bb42-757c4dfc1fe1/preview

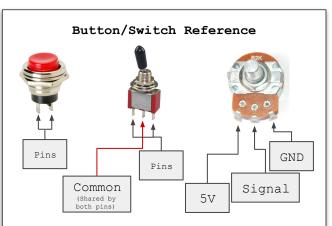
Part:	Quantity:	Link:	Reused?:		
Screws					
M4 Nut	8	<u>Amazon</u>	All Projects		
M4x30 (Socket Cap)	3	<u>Amazon</u>	All Projects		
M4x10 (Socket Cap)	3	<u>Amazon</u>	All Projects		
M4x18 (Socket Cap)	2	<u>Amazon</u>	All Projects		
M3 Nut	5	<u>Amazon</u>	All Projects		
M3x8 (Socket Cap)	11	<u>Amazon</u>	All Projects		
M3x5 (Socket Cap)	12	<u>Amazon</u>	All Projects		
M3x4 (Socket Cap)	6	<u>Amazon</u>	All Projects		
M3x8 Threaded Brass Insert	6	<u>Amazon</u>	All Projects		
M3x4 Threaded Brass Insert	8	<u>Amazon</u>	All Projects		
M3x3 Threaded Brass Insert	6	<u>Amazon</u>	All Projects		
M2x8 (Socket Cap)	2	<u>Amazon</u>			
M2x4 (Socket Cap)	3	<u>Amazon</u>	All Projects		
M2x3 Threaded Brass Insert	5	<u>Amazon</u>	All Projects		
Electronics					
Arduino Pro Micro	1	<u>Amazon</u>	Salvaged from CadetYokev1		
50x70mm Perf Board	1	<u>Amazon</u>	All Projects		
Female Pin Headers	1	<u>Amazon</u>	All Projects		
Large Momentary Pushbutton	1	<u>Amazon</u>	CadetThrottle		

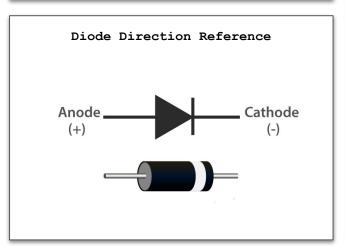
Small Momentary Pushbutton	6	<u>Amazon</u>	Salvaged from CadetYokev1			
Two-way Momentary Toggle Switch	2	<u>Amazon</u>	Salvaged from CadetYokev1			
5-way Navigation Switch	1	<u>Amazon</u>				
Potentiometer (any value)	2	<u>Amazon</u>	Salvaged from CadetYokev1			
Diode (1N4007)	16	<u>Amazon</u>				
10 ft. (~3m) CAT5e Cable	1	Amazon				
RJ45 8-pin Connector and Breakout Board	3	<u>Amazon</u>				
RJ45 Crimmping tool	1	<u>Amazon</u>				
RJ45 Connectors	3	<u>Amazon</u>				
RJ45 Covers	3	<u>Amazon</u>				
Wire [1]		<u>Amazon</u>	All Projects			
Mechanical Components						
Linear Rail (250mm, H- Type)	1	<u>Amazon</u>	Salvaged from CadetYokev1			
Ball Bearings (608-2RS)	2	<u>Amazon</u>	Salvaged from CadetYokev1			
3/4 in. PVC Pipe (350mm Length) [2]	1					
3/4 in. PVC Pipe (70mm Length) [3]	1		Salvaged from CadetYokev1			
Exercise Band (Green)	1	<u>Amazon</u>				
Zip ties [4]			All Projects			
Mounting Clamps [5]	2	<u>Amazon</u>				

- [1] User Preference
- [2] !!!WARNING!!! In the US, 3/4 inch (19.05mm) describes the INNER diameter of the pipe, the outer diameter is 1.05 inches (26.67mm).
- [3] !!!WARNING!!! In the US, 3/4 inch (19.05mm) describes the INNER diameter of the pipe, the outer diameter is 1.05 inches (26.67mm).
- [4] User Preference
- [5] User Preference









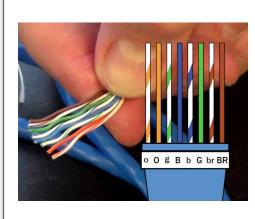
#### CAT5e Color Reference

In this guide, color saturation will indicate spiral verses solid colors.

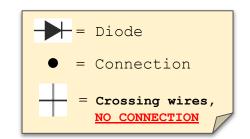
Example:

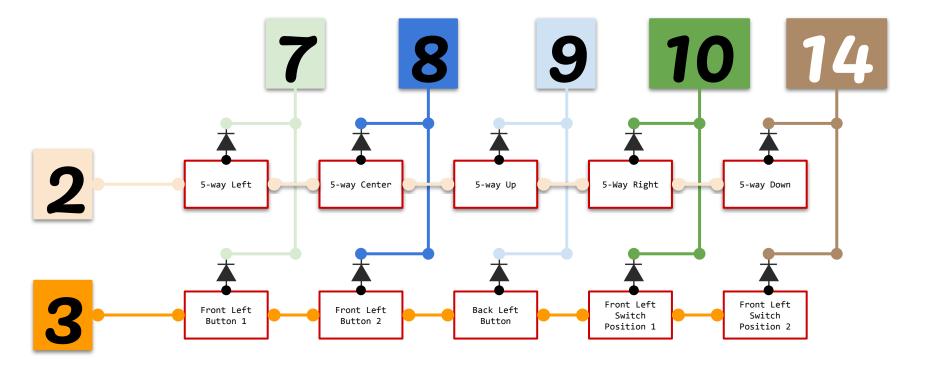
Spiral Orange:

Orange:

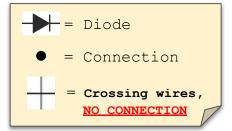


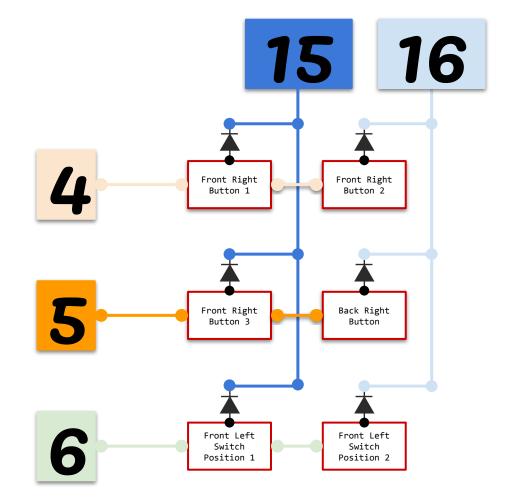
## #1 (Left Side)



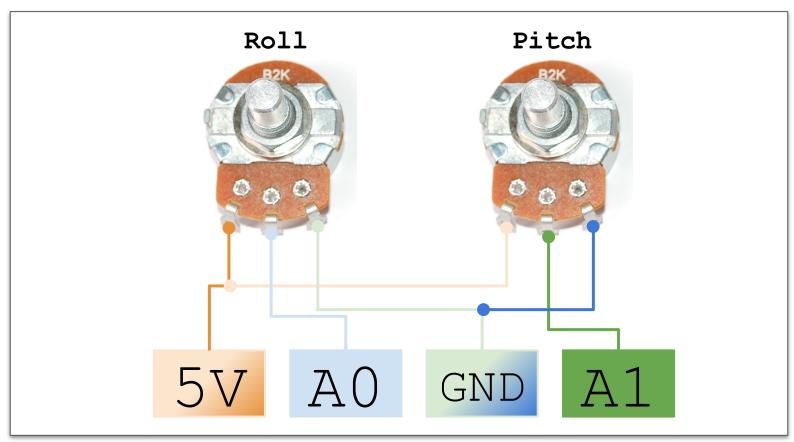


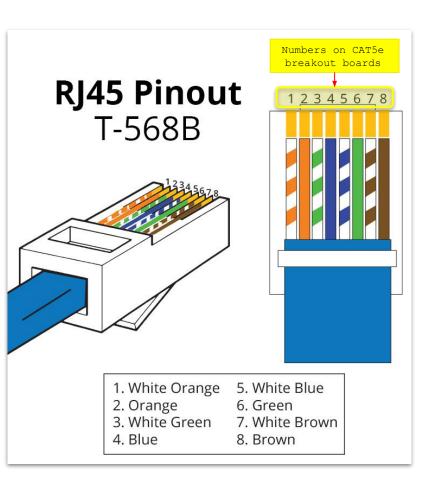
## #2 (Right Side)

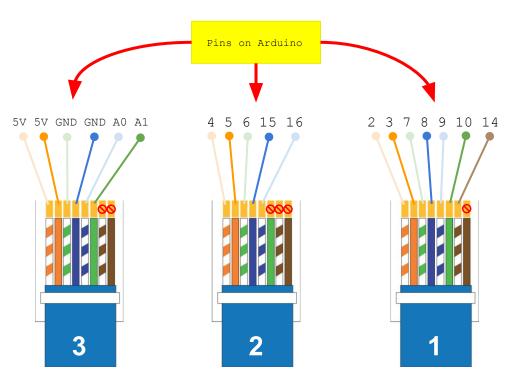




# #3 (Pitch + Roll)





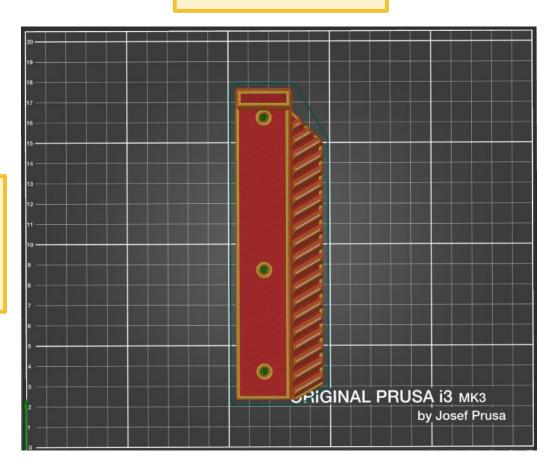


Part:	Page #:	Approximate Mass (grams):
Base_Back	11	36.15
Base_Front	12	154.57
Base_Guide	13	25.84
Centering_Collar	14	7.65
Collar_Clip	15	1.05
Console_Back	16	52.10
Console_Front	17	47.35
Controller_LB	18	84.41
Controller_LF	19	85.31
Controller_Mount	20	13.66
Controller_RB	21	84.41
Controller_RF	22	83.53
Electronics_Housing_Base	23	16.70
Electronics_Housing_Lid	24	16.14
Hat_Switch_Mount	25	0.72
Hat_Switch_Topper	26	2.65
Helical_Pitch_Gear_35R	27	29.33
Helical_Roll_Gear_14L	28	7.00
Helical_Roll_Gear_21R	29	14.19
Linear_Rail_Body	30	87.25
Linear_Rail_Mount	31	5.89
	Total Mass (grams):	855.90

Base\_Back (36.15g)
Filament: PETG

Layer Height: 0.2

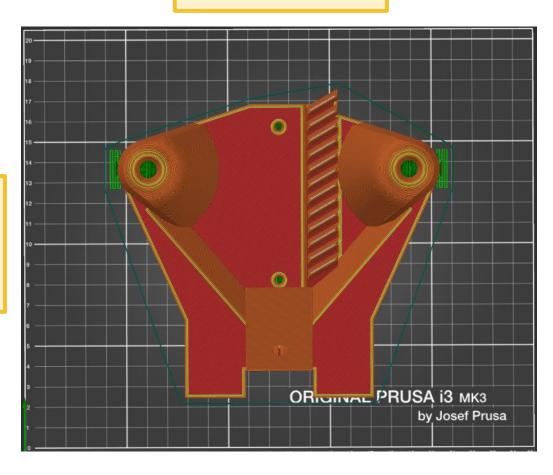
Perimeters: 3 Infill: 15%



#### Base\_Front (154.57g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

**Infill:** 15%

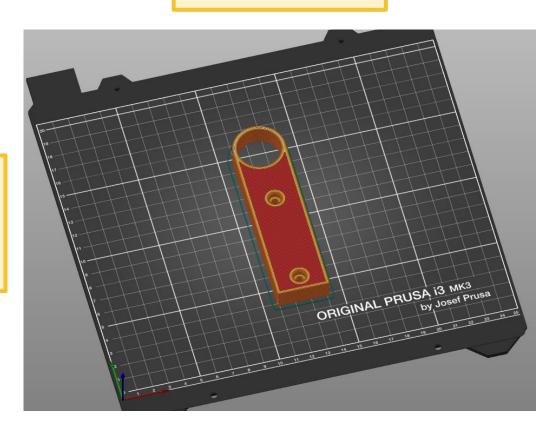


Base\_Guide (25.84g)

Filament: PETG Layer Height: 0.2

Perimeters: 3

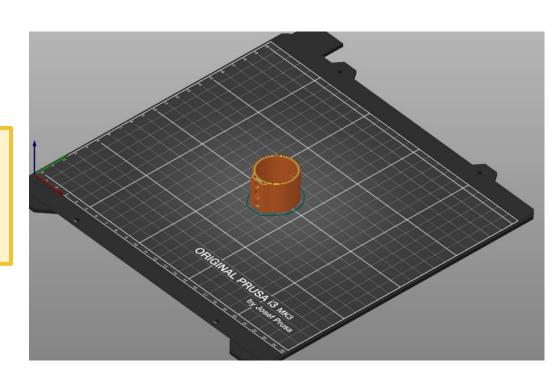
**Infill:** 15%



#### Centering\_Collar (7.65g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

Infill: 15%

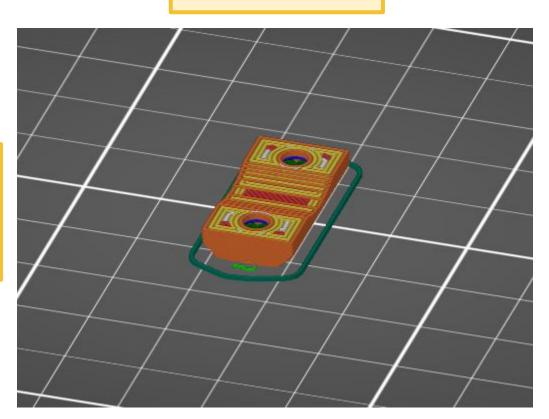


### Collar\_Clip (1.05g) Filament: PETG

Layer Height: 0.2

Perimeters: 3

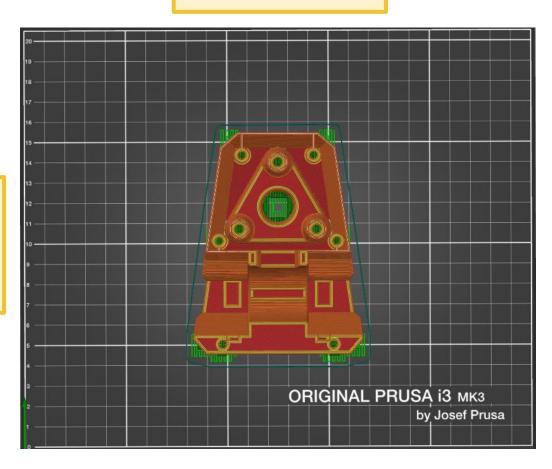
**Infill:** 15%



Console\_Back (52.10g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

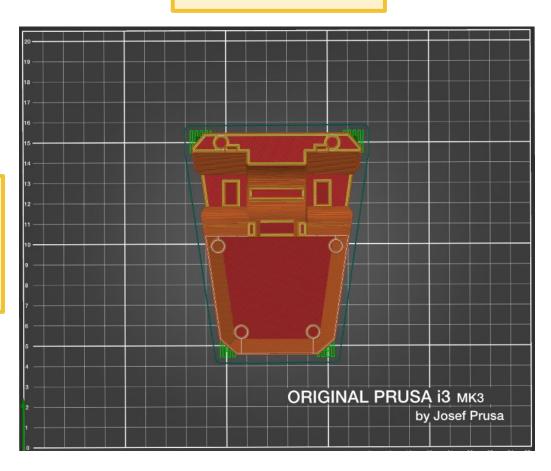
Infill: 15%



Console\_Front (47.35g)

Filament: PETG Layer Height: 0.2

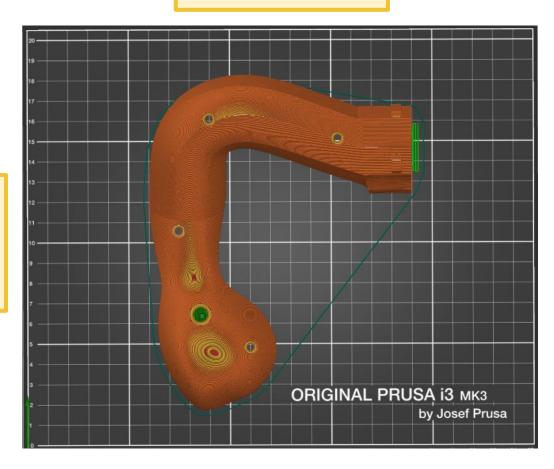
Perimeters: 3 Infill: 15%



Controller\_LB (84.41g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

Infill: 15%

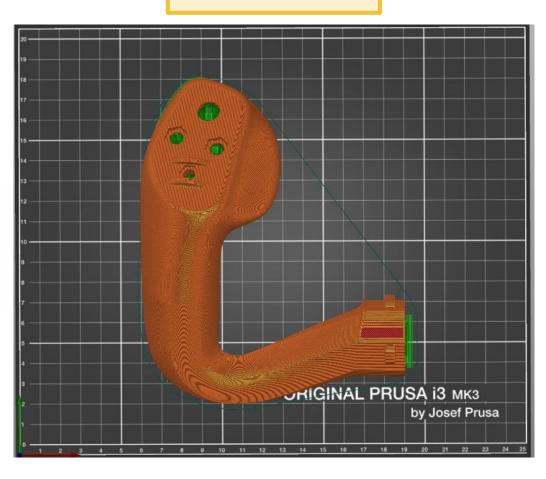


Controller\_LF (85.31g)

Filament: PETG Layer Height: 0.2

**Perimeters:** 3

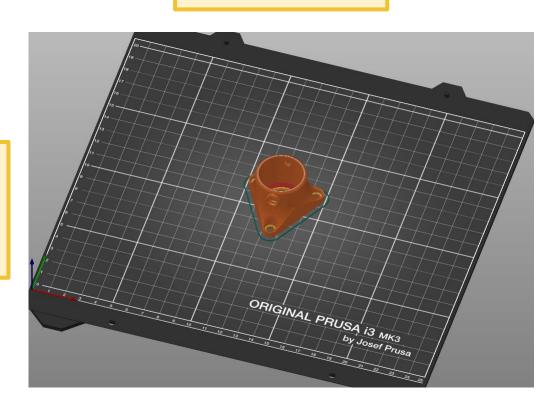
**Infill:** 15%



Controller\_Mount (13.66g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

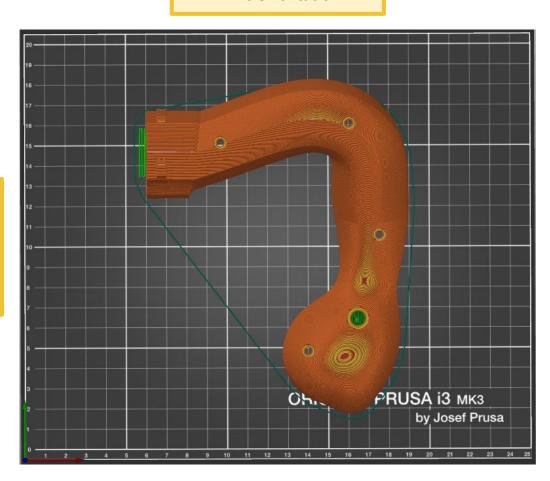
Infill: 15%



Controller\_RB (84.41g)

Filament: PETG Layer Height: 0.2

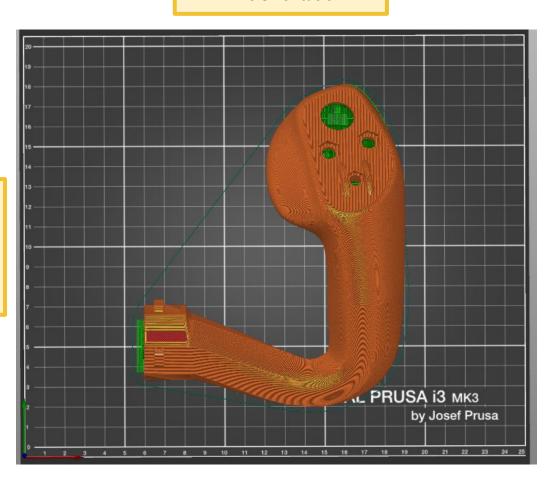
Perimeters: 3 Infill: 15%



Controller\_RF (83.53g)

Filament: PETG Layer Height: 0.2

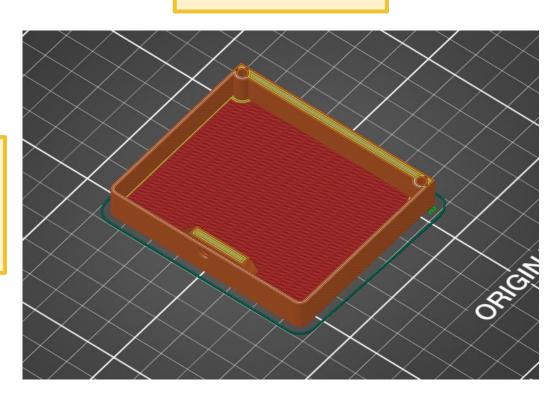
Perimeters: 3 Infill: 15%



#### **Electronics\_Housing\_Base (16.70g)**

Filament: PETG Layer Height: 0.2 Perimeters: 3

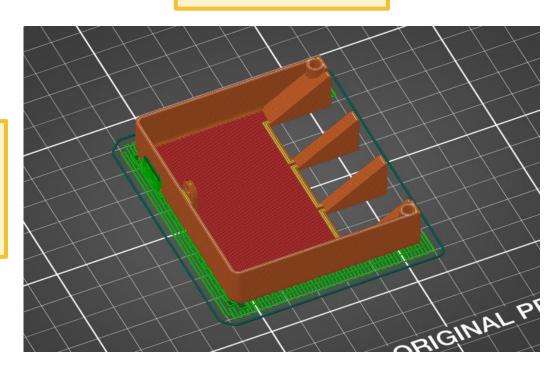
**Infill:** 15%



#### **Electronics Housing Lid (16.14g)**

Filament: PETG Layer Height: 0.2 Perimeters: 3

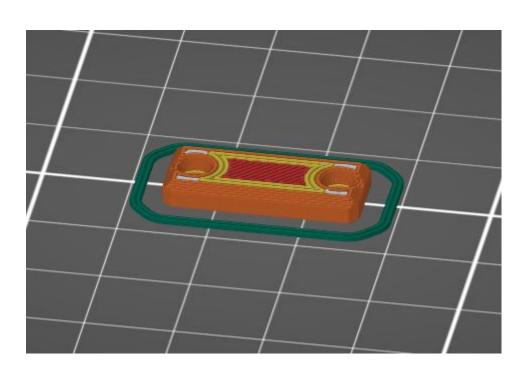
Infill: 15%



#### Hat\_Switch\_Mount (0.72g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

**Infill:** 15%

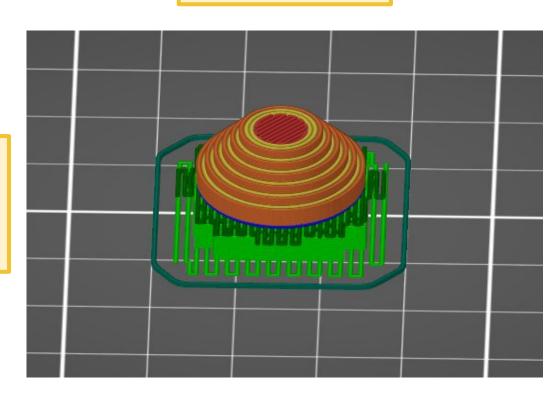


Hat\_Switch\_Topper (2.65g)

Filament: PETG Layer Height: 0.2

Perimeters: 3

**Infill:** 15%



#### Helical\_Pitch\_Gear\_35R(29.33g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

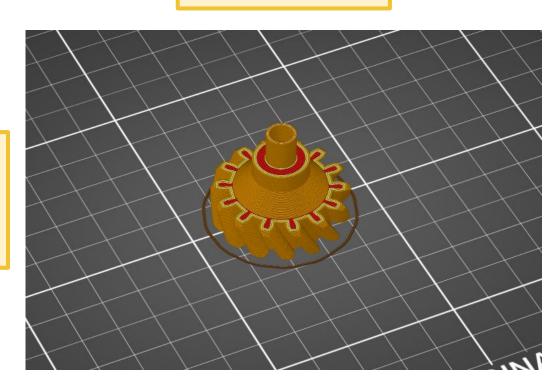
**Infill:** 15%



#### Helical\_Roll\_Gear\_14L (7.00g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

**Infill:** 15%



#### Helical\_Roll\_Gear\_21R (14.19g)

Filament: PETG Layer Height: 0.2 Perimeters: 3

Supports: None

**Infill:** 15%

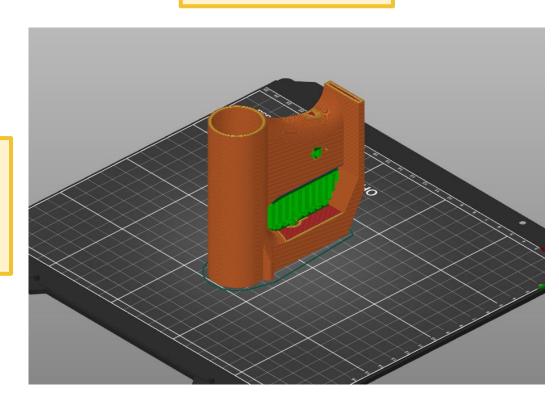


#### Linear Rail Body (87.25g)

Filament: PETG Layer Height: 0.2

Perimeters: 3 Infill: 15%

Supports: Everywhere



#### Linear\_Rail\_Mount (5.89g)

Filament: PETG Layer Height: 0.2

Perimeters: 3 Infill: 15%

