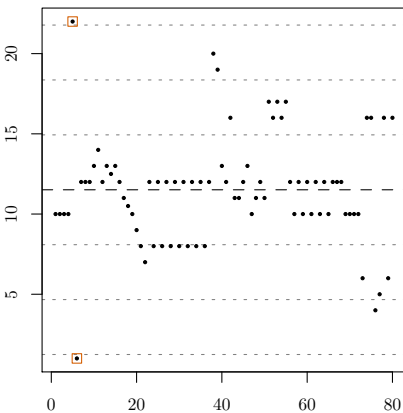
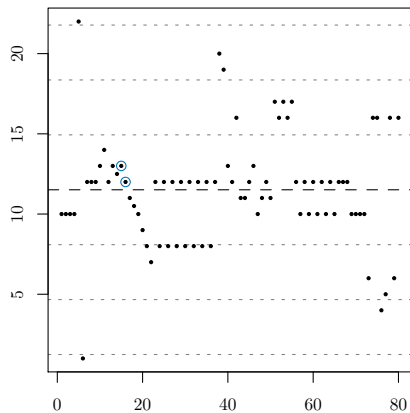


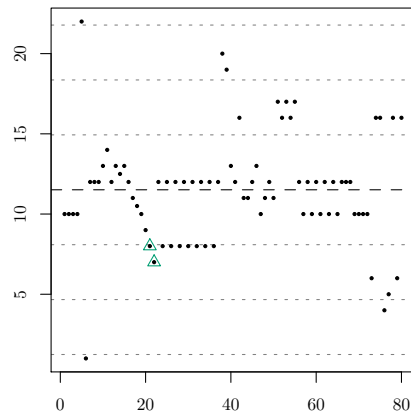
1+ beyond 3xsd



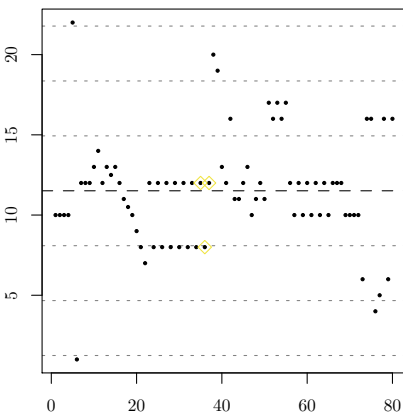
9+ on one side of the mean



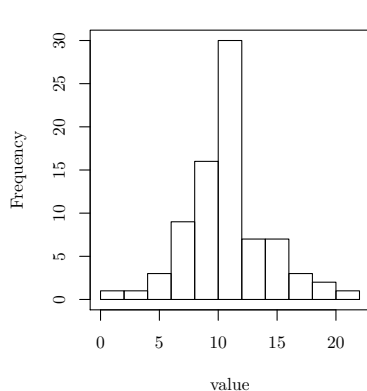
6+ increasing or decreasing



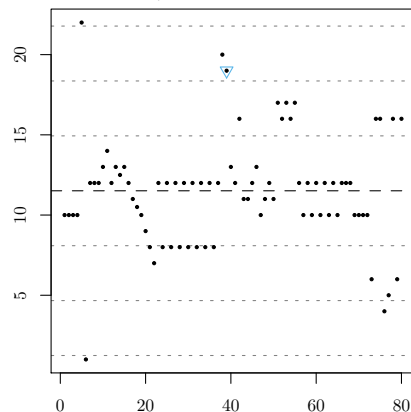
14+ alternating in direction



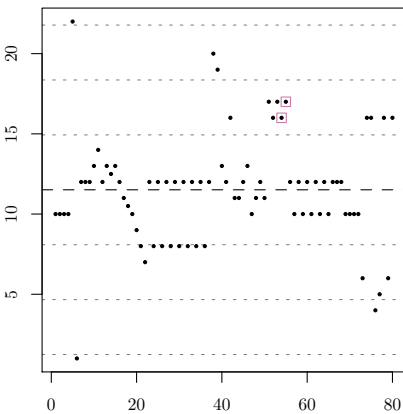
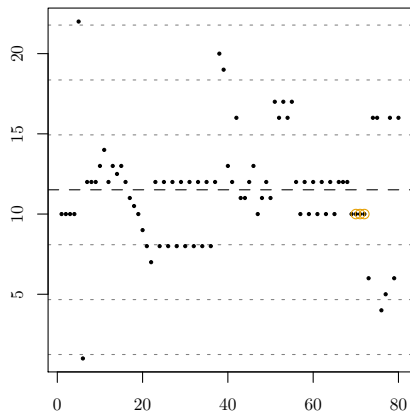
Histogram



2/3 beyond 2xsd



4/5 (one side) more than 1xsd

15+ within ± 1 xsd8+ outside ± 1 xsd