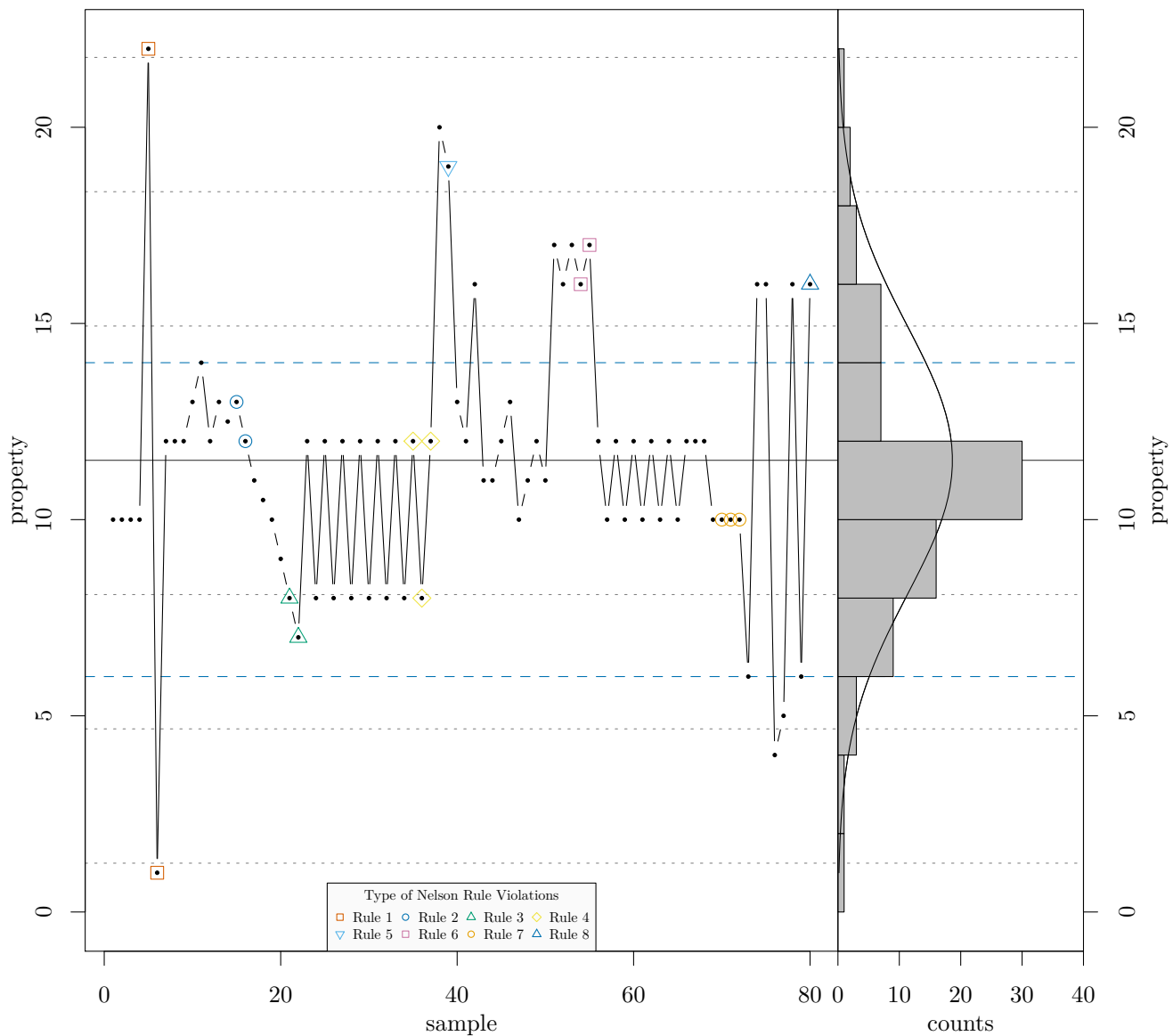


control chart with special markings



Number of Violations per Rule

Rule 1: 2

Rule 3: 2

Rule 5: 1

Rule 7: 3

rule violations: 16

Rule 2: 2

Rule 4: 3

Rule 6: 2

Rule 8: 1

vioalted rules: 8