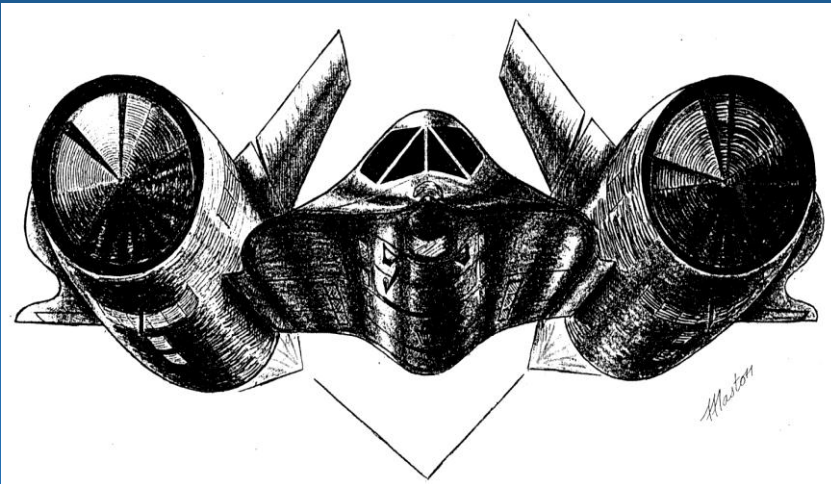


SR-71 Inlet Design Issues And Solutions

Dealing With Behaviorally Challenged Supersonic Flow Systems



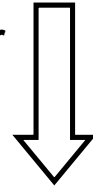
Tom Anderson

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A-12, SR-71 Inlet Designers



Dave Campbell
SR-71 Inlet Designer
Propulsion Boss



Ben Rich
SR-71 Vehicle and Inlet
Preliminary Design
Propulsion Boss
ADP President





8/19/13

How Supersonic Inlets Work

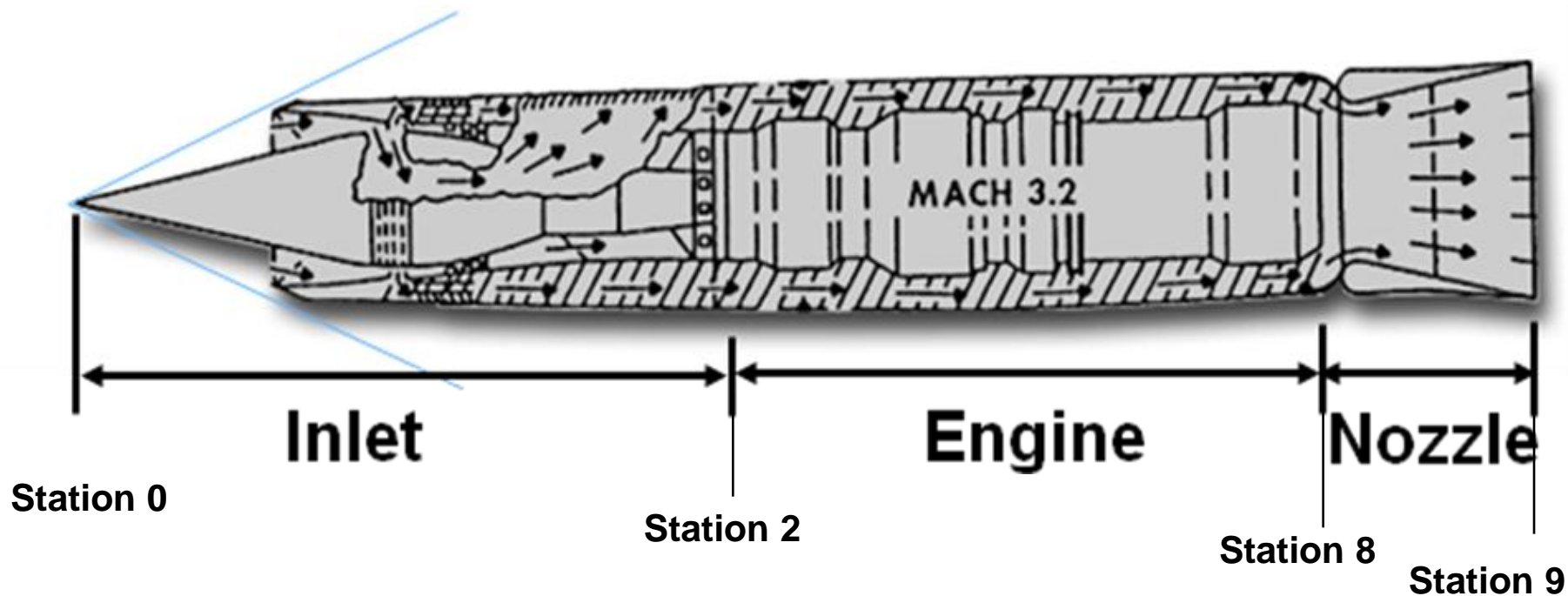
Details Of The Geometry And Operation Of The SR-71 Mixed Compression Inlet

By J. Thomas Anderson
Technical Fellow Emeritus
Lockheed Martin Skunk Works



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SR-71 Nacelle





Inlet Needed To Capture Ram Pressure



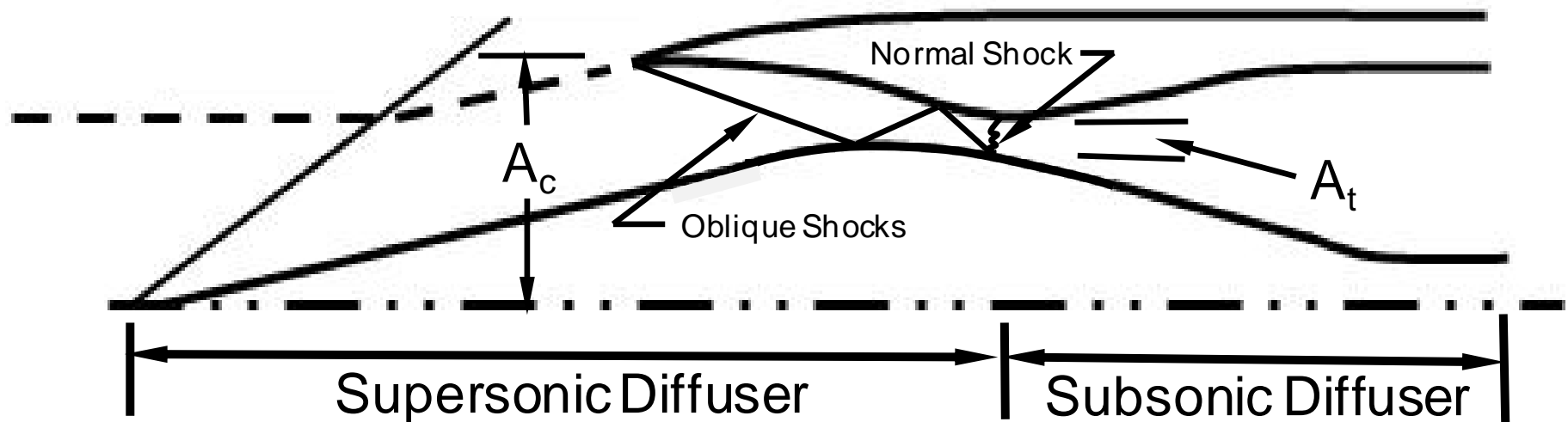
Vehicle	Velocity	Mach Number	<u>Pram</u> Pambient	<u>Pram-Pambient</u> Pambient
Car	70 miles per hour	0.1	Less than 1.01	Less than .01
Airliner	530 miles per hour	0.8	1.5	.5
Fighter Max Speed	1300 miles per hour	2.0	7.8	6.8
SR-71	2130 miles per hour	3.2	49.4	48.4

A Figure Of Merit For Inlet Performance Is Recovery.

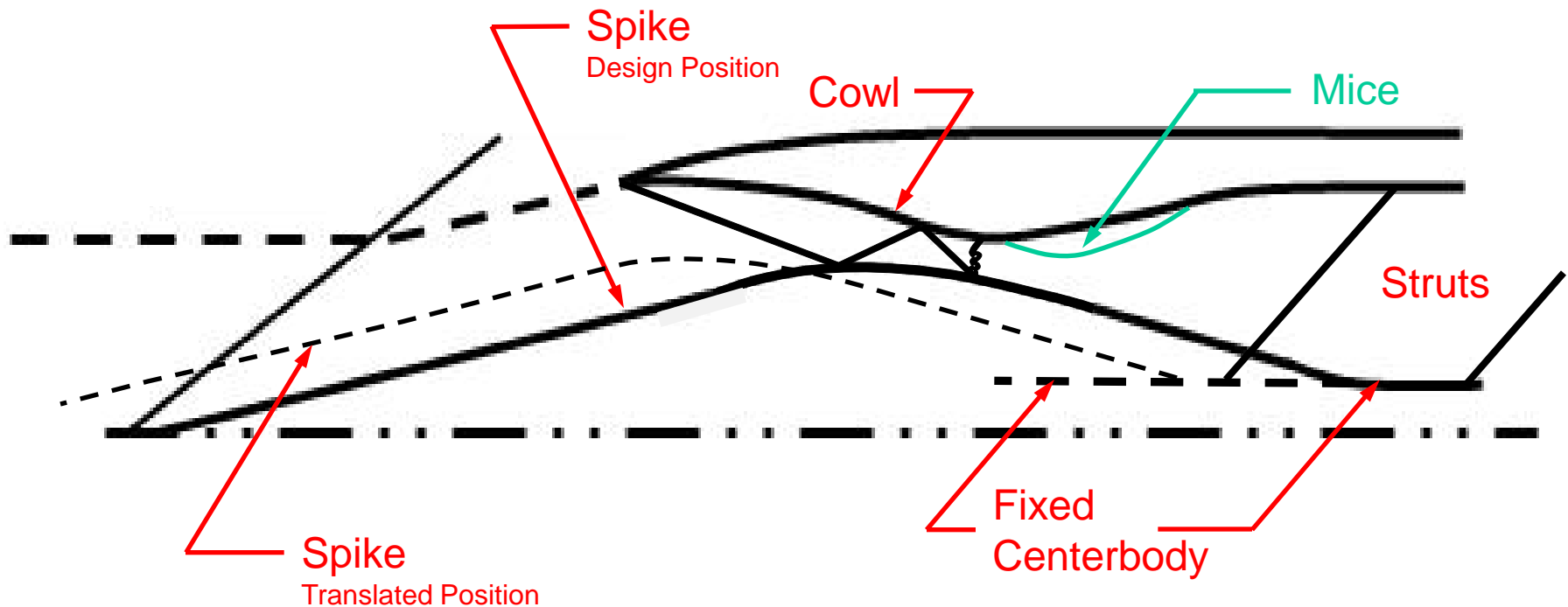
**Recovery Is The Amount Of Ram Pressure That Is
Recovered From The Inlet Compression Process.**

$$\text{Recovery} = P_{t2}/P_{t0}$$

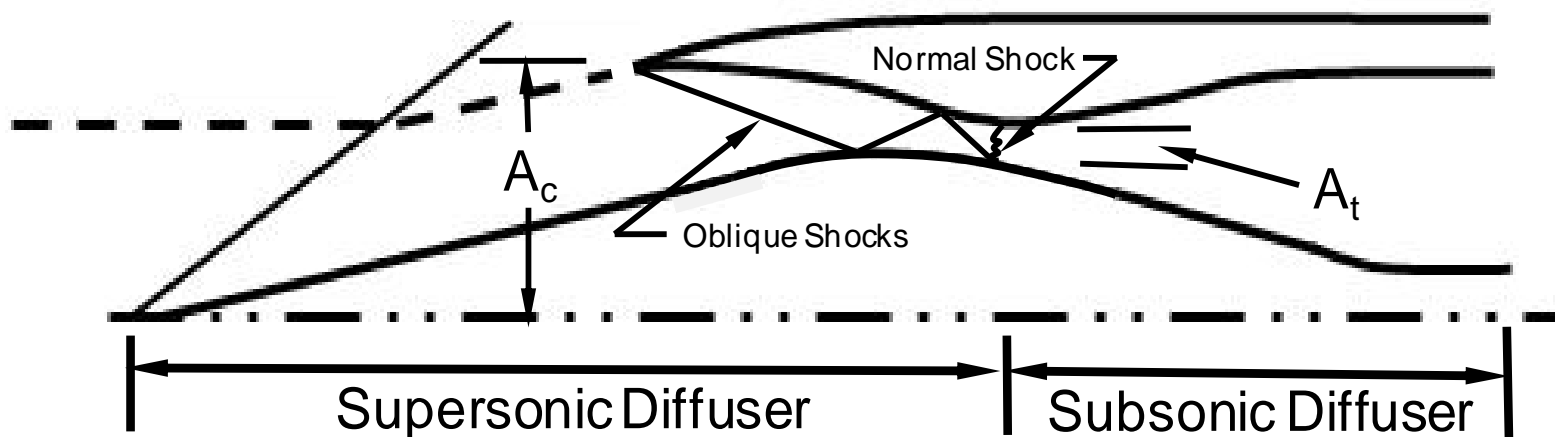
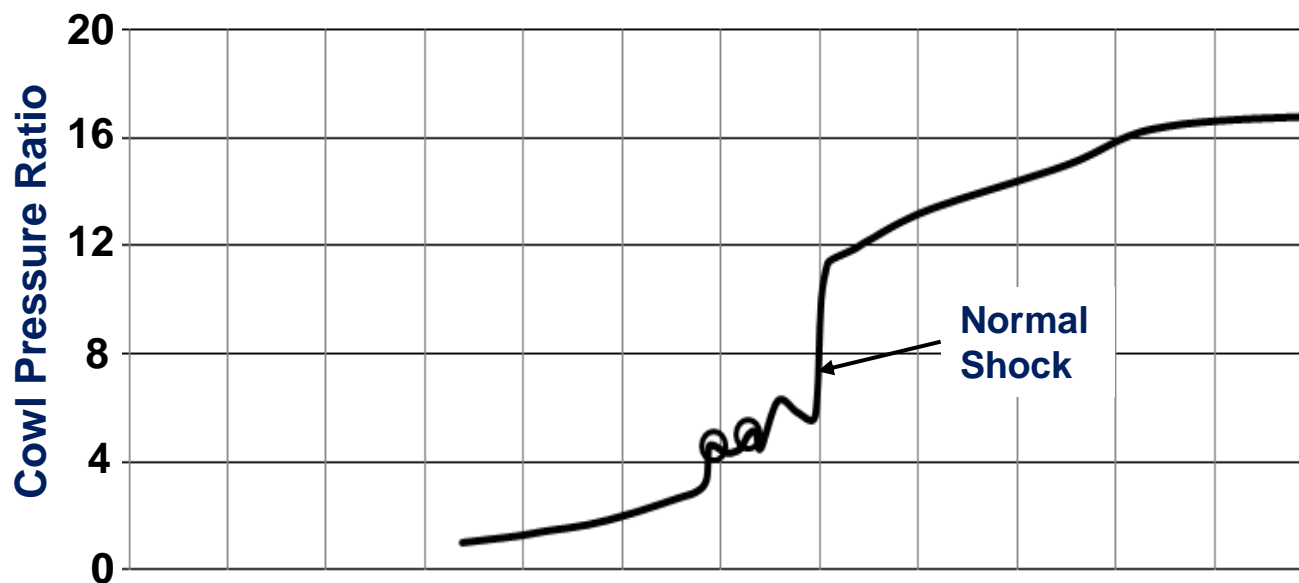
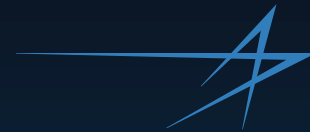
Inlet Compression Regions



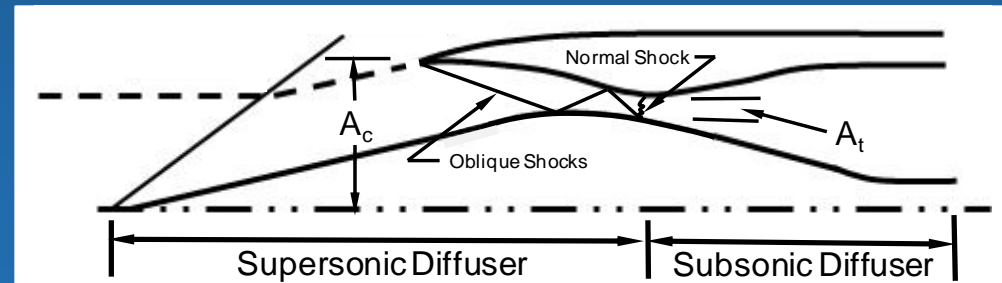
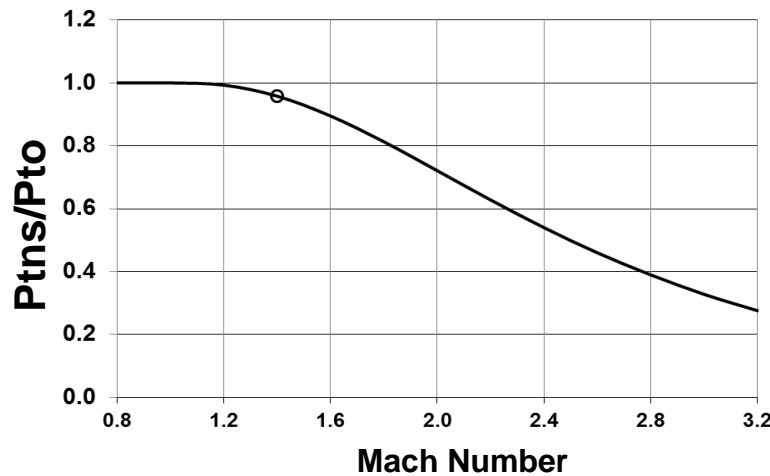
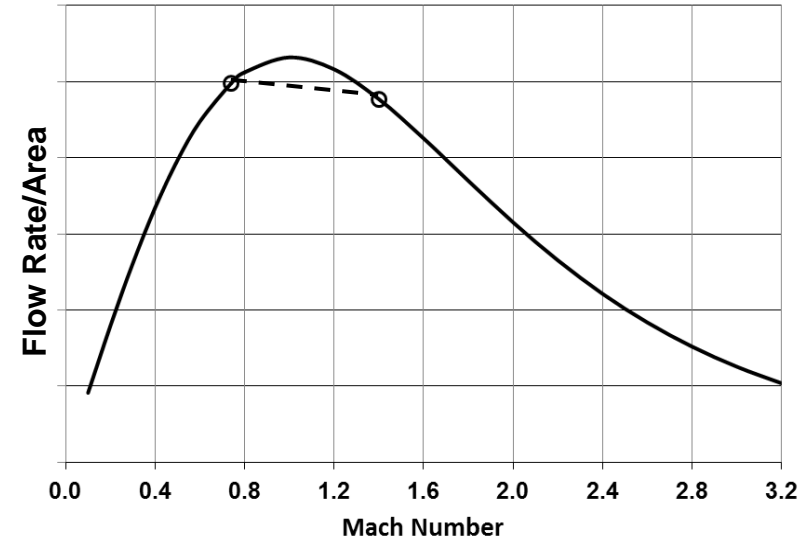
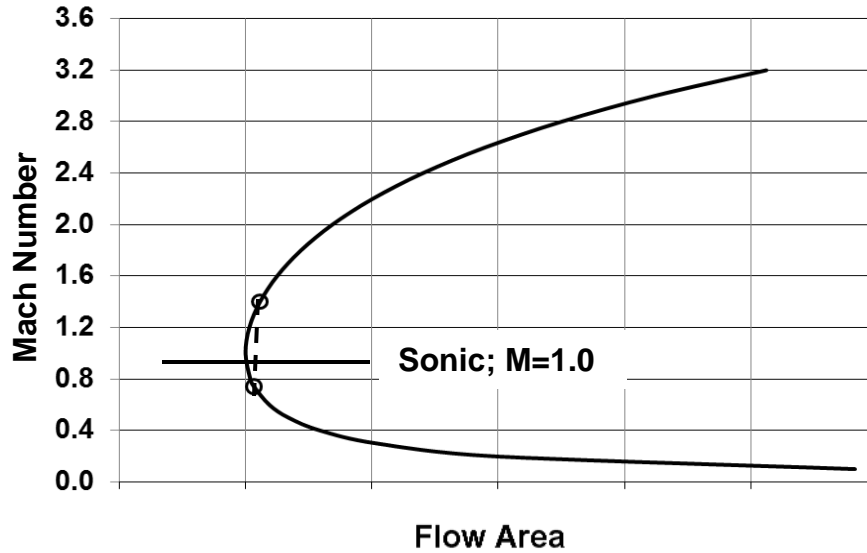
Inlet Configuration Definitions



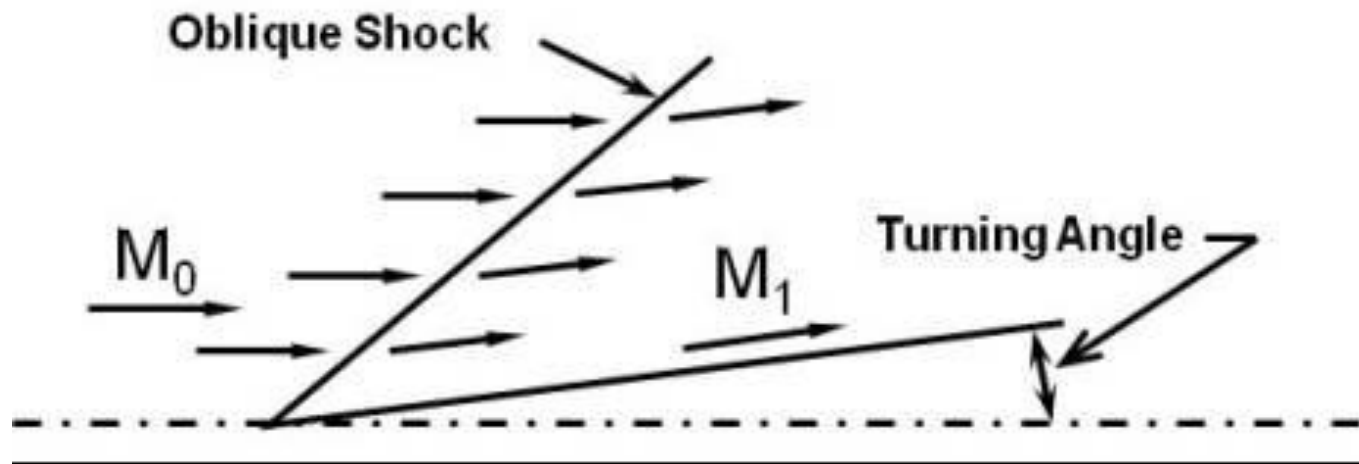
Inlet Cowl Pressure Distribution



Supersonic Compression Ends With Normal Shock



Supersonic Compression Done Through Compression And Shock Waves



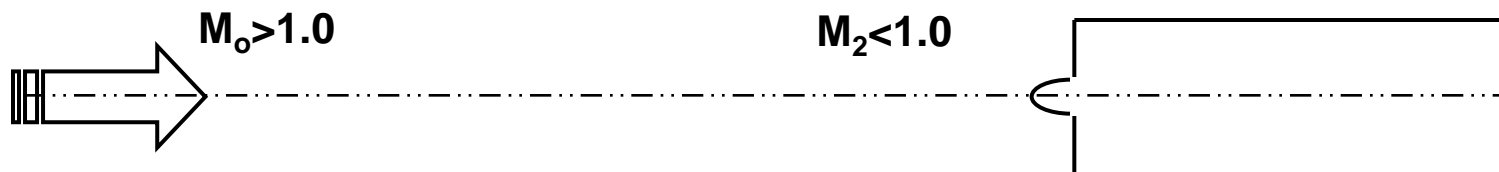


Basic Law Of Physics Continuity



- Everything That Enters The Inlet Must Leave Or Be Stored.
- The Inlet Does Not Act Like A Balloon And Will Not Store Air.
- Therefore Flow In Must Equal Flow Out.
 - $W_{in} = W_{out} = W_{engine} + W_{bleed} + W_{bypass} + W_{leak}$
- Flow In Is Approximately 200 lbs/sec.
 - *Therefore Events Happen VERY Rapidly.*

The “Problem”



Subsonic Air



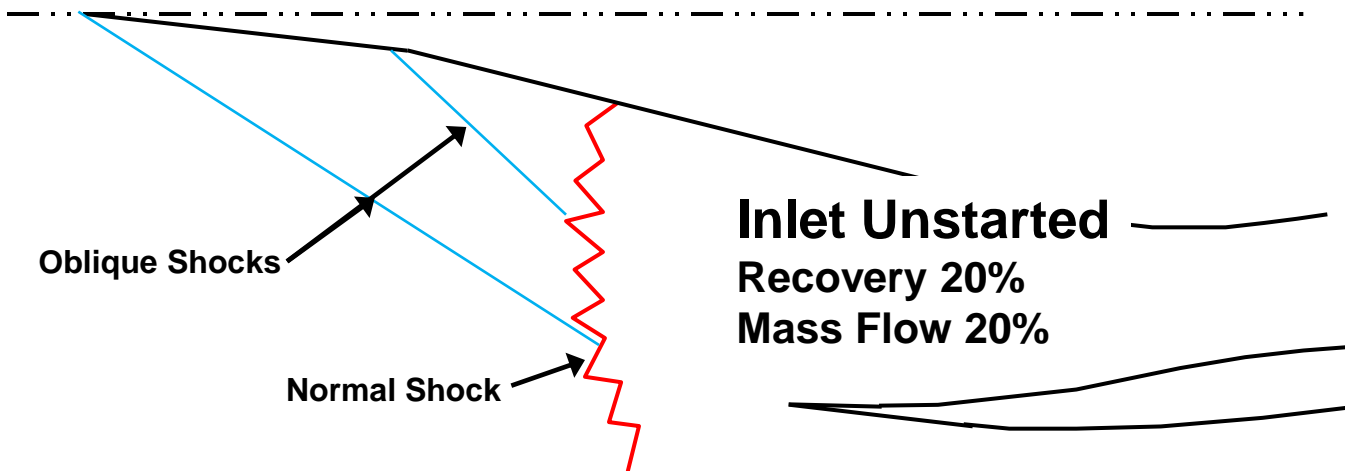
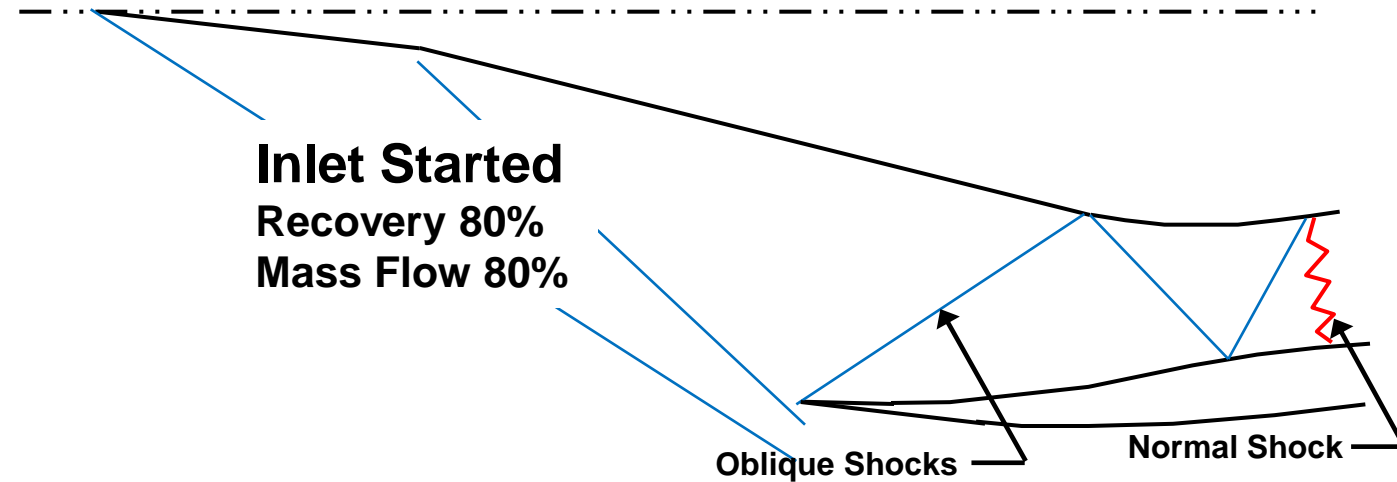
Skier Is Working Hard

Supersonic Air



Skier Is Blind

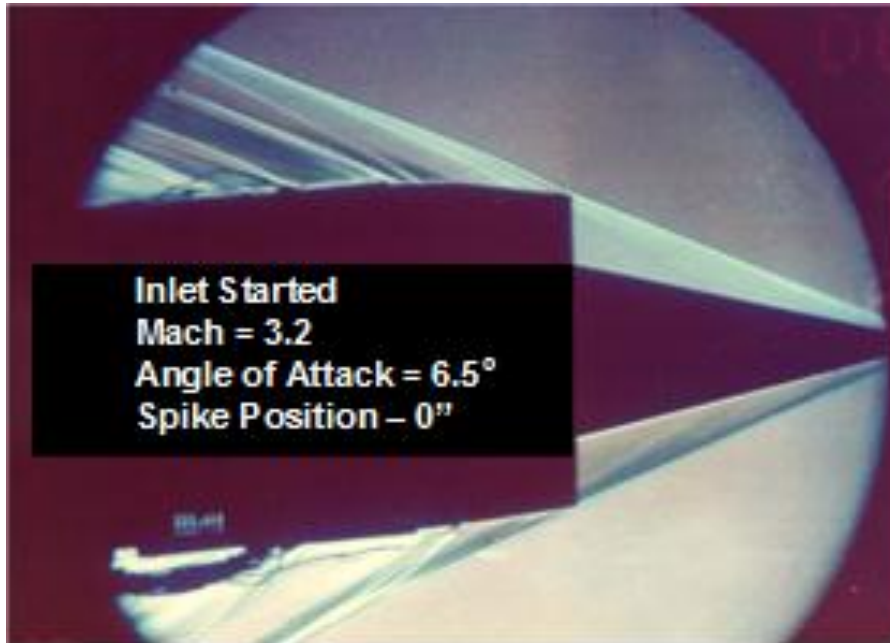
Comparison Of $Mo=3.2$ Started And Unstarted Performance



Inlet Flow Schlierens Show Started And Unstarted Operation

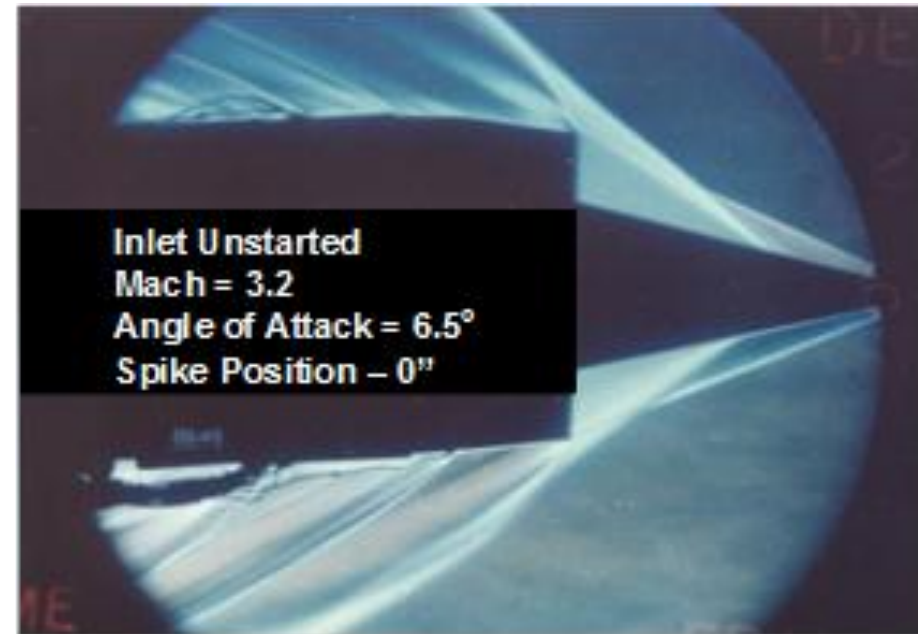


Inlet Started



**Ram Recovery = 0.8
Mass Flow Ratio = 0.8**

Inlet Unstarted

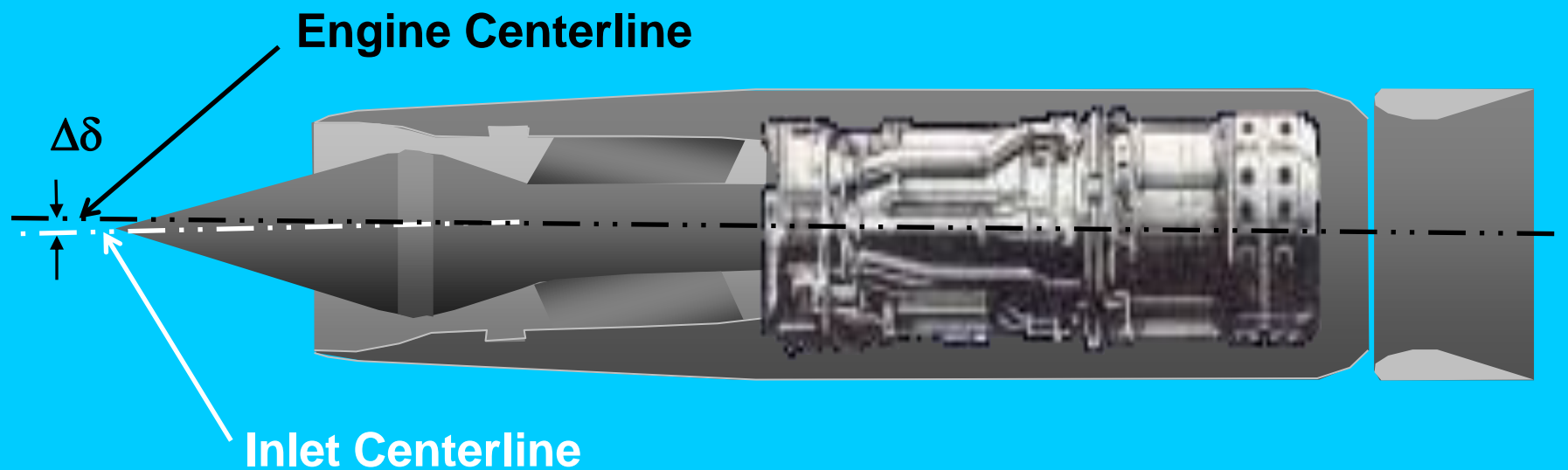


**Ram Recovery = 0.2
Mass Flow Ratio = 0.2**

SR-71 Inlet Orientation Facing Into The Wind At Cruise

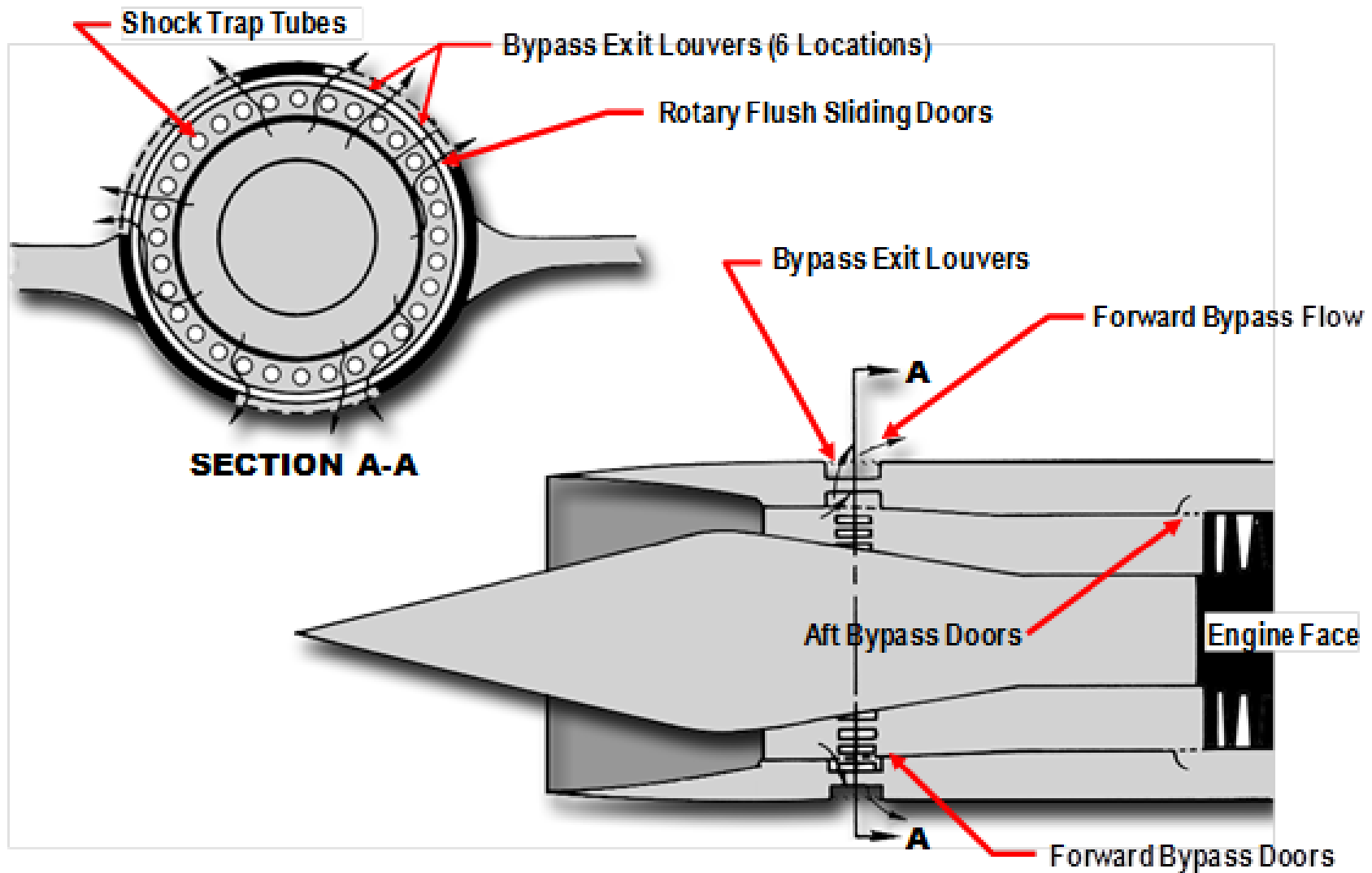


Nacelle Centerlines

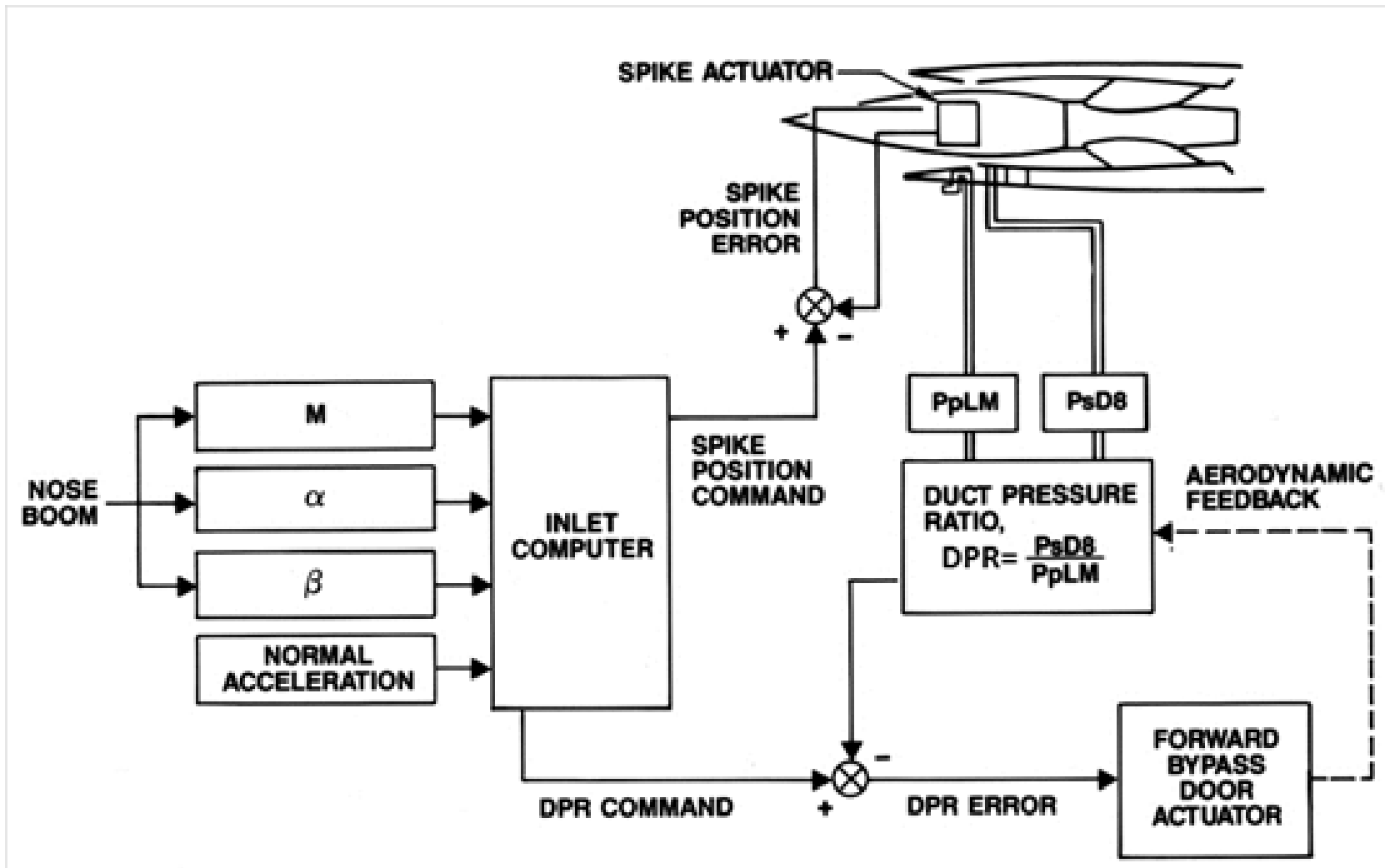


Inlet Cant	$\Delta\delta$ (Downward)	$\Delta\delta$ (Inboard)
Preliminary	6.5 deg.	0 deg.
Final	5.6 deg.	3.2 deg.

Forward Bypass Matches Inlet And Exit Airflow



Inlet Automatic Control System



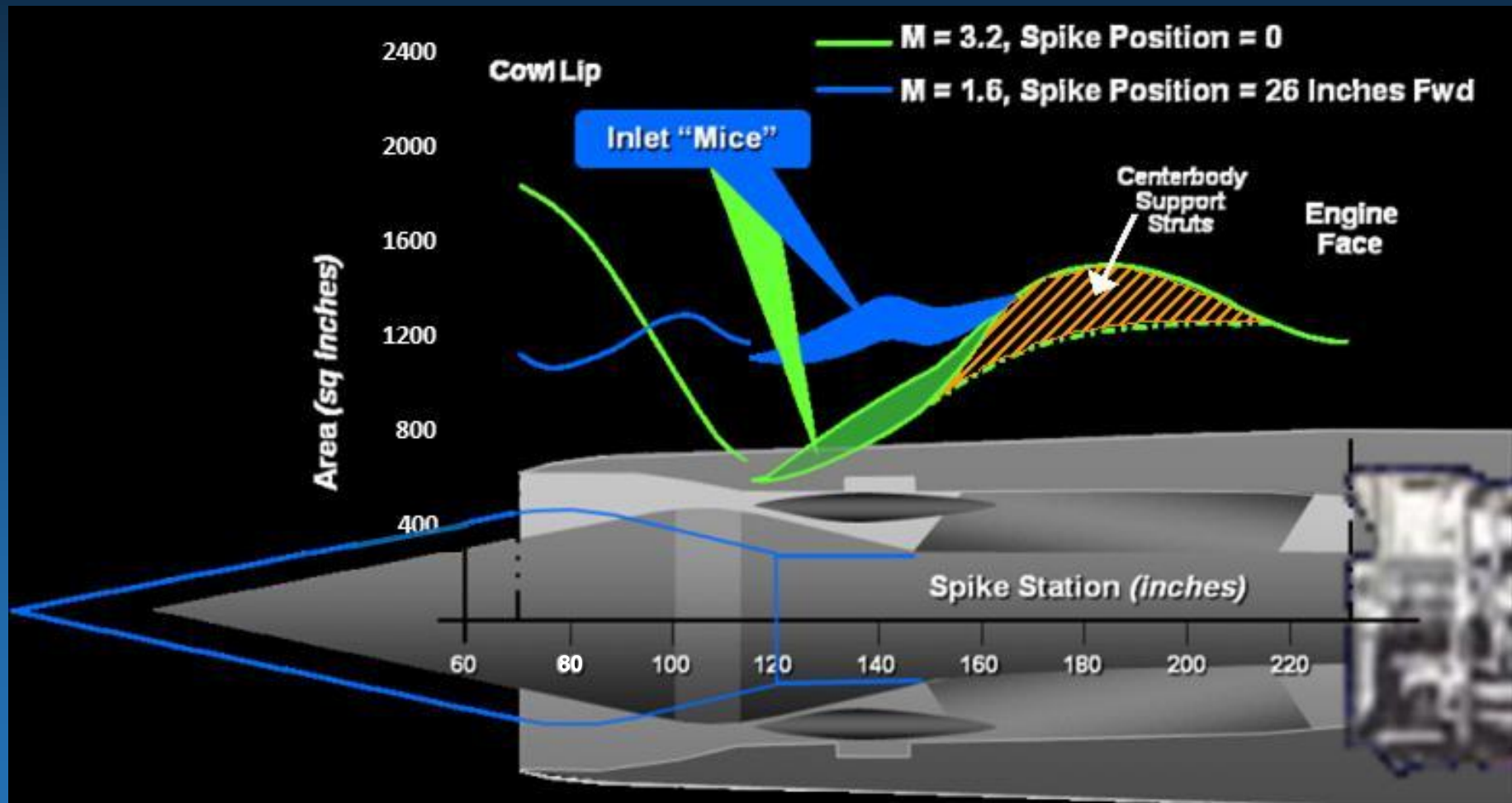


Variable Geometry Is Required

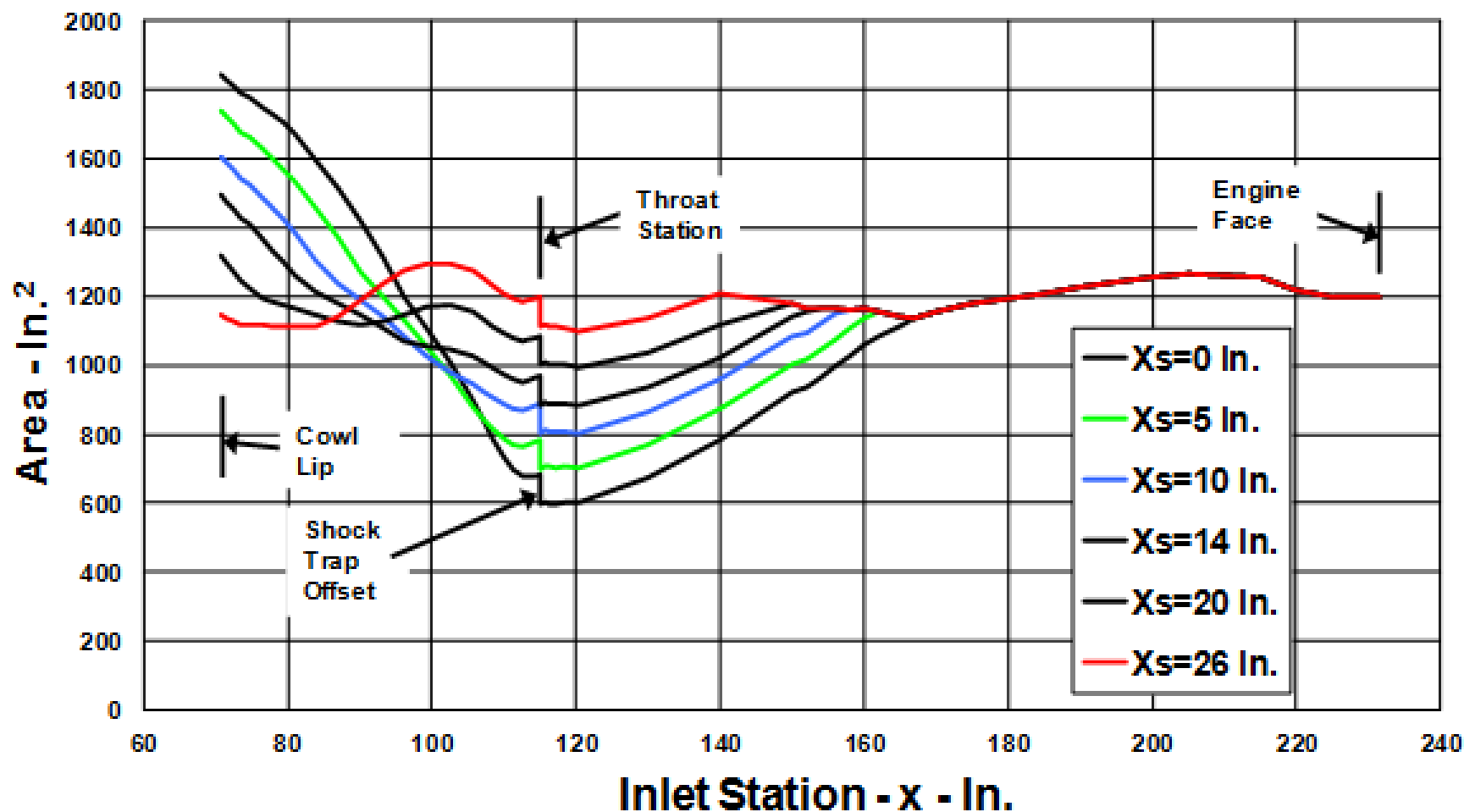


- **Mach Numbers Below Cruise Require Increased Throat Area.**
- **Internal Flow Areas Must Grow In Order To Restart The Inlet From An Unstarted Condition.**
- **Therefore Variable Area Internal Geometries Are Required.**
- **This is Accomplished On The SR-71 By Spike Translation.**

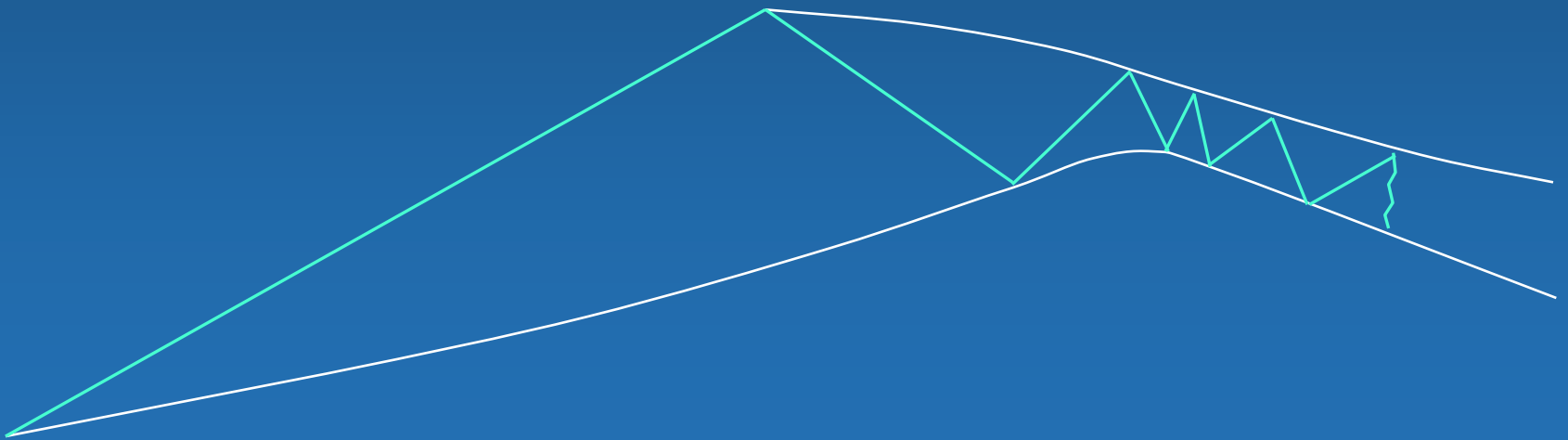
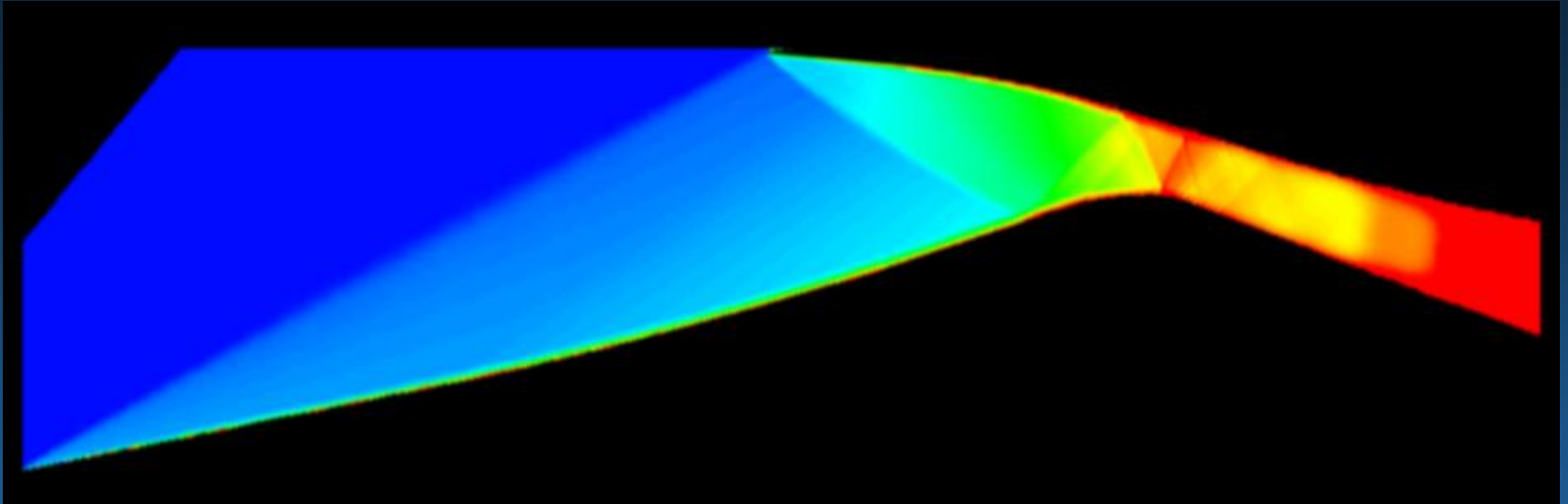
Inlet Geometry And Area Distribution



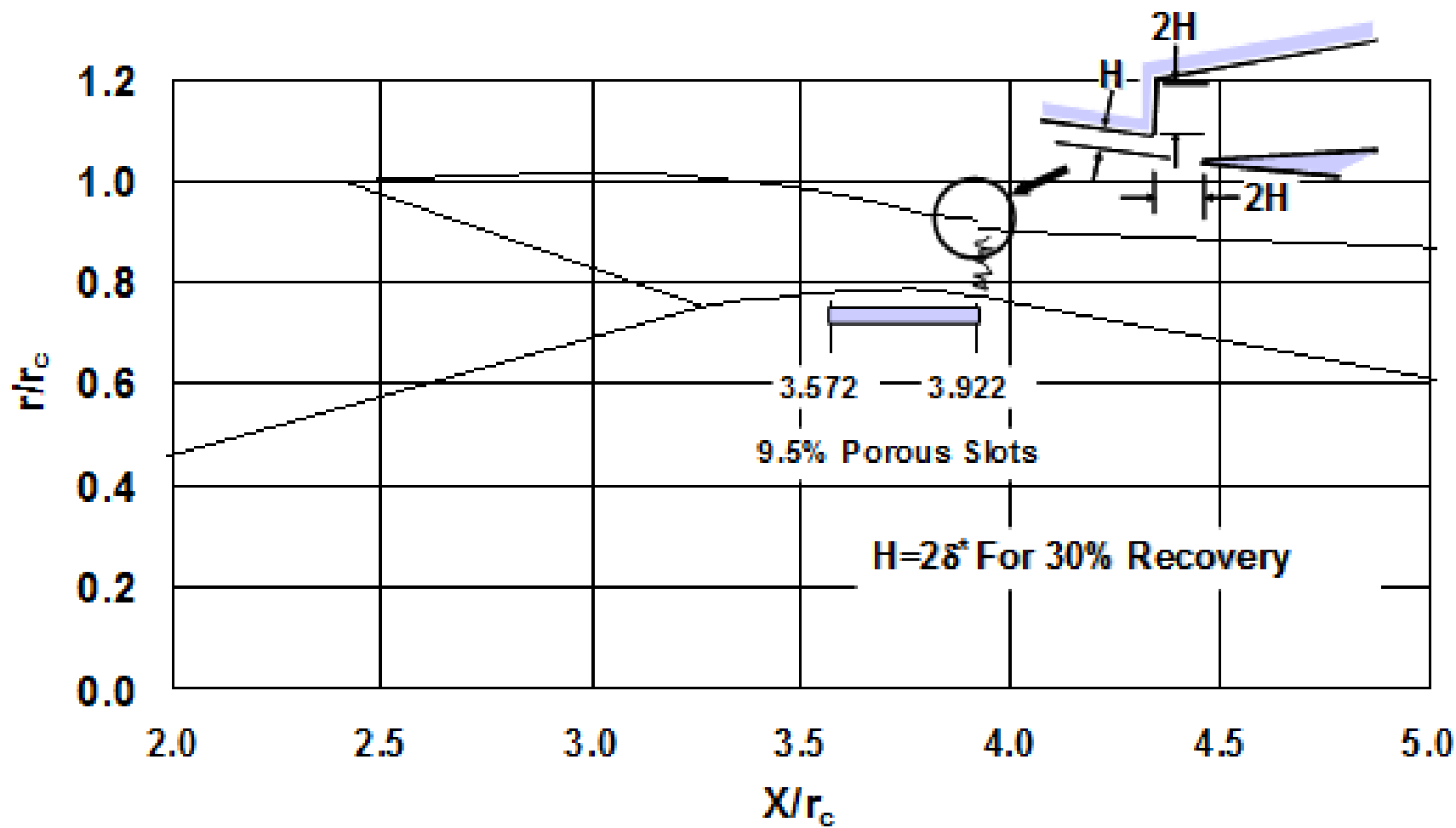
Spike Translation Varies Inlet Area Distribution



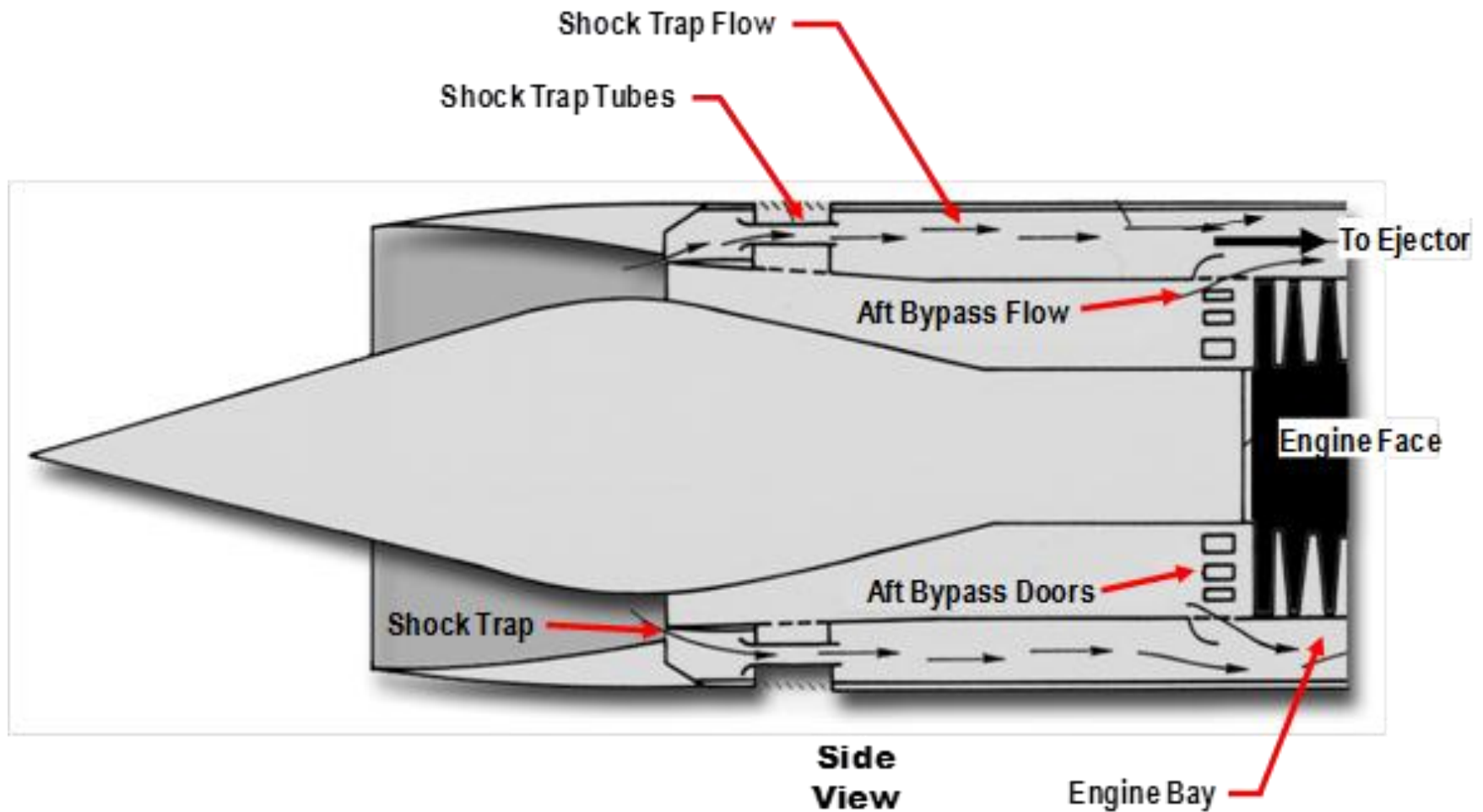
Supersonic Diffuser Flow Field



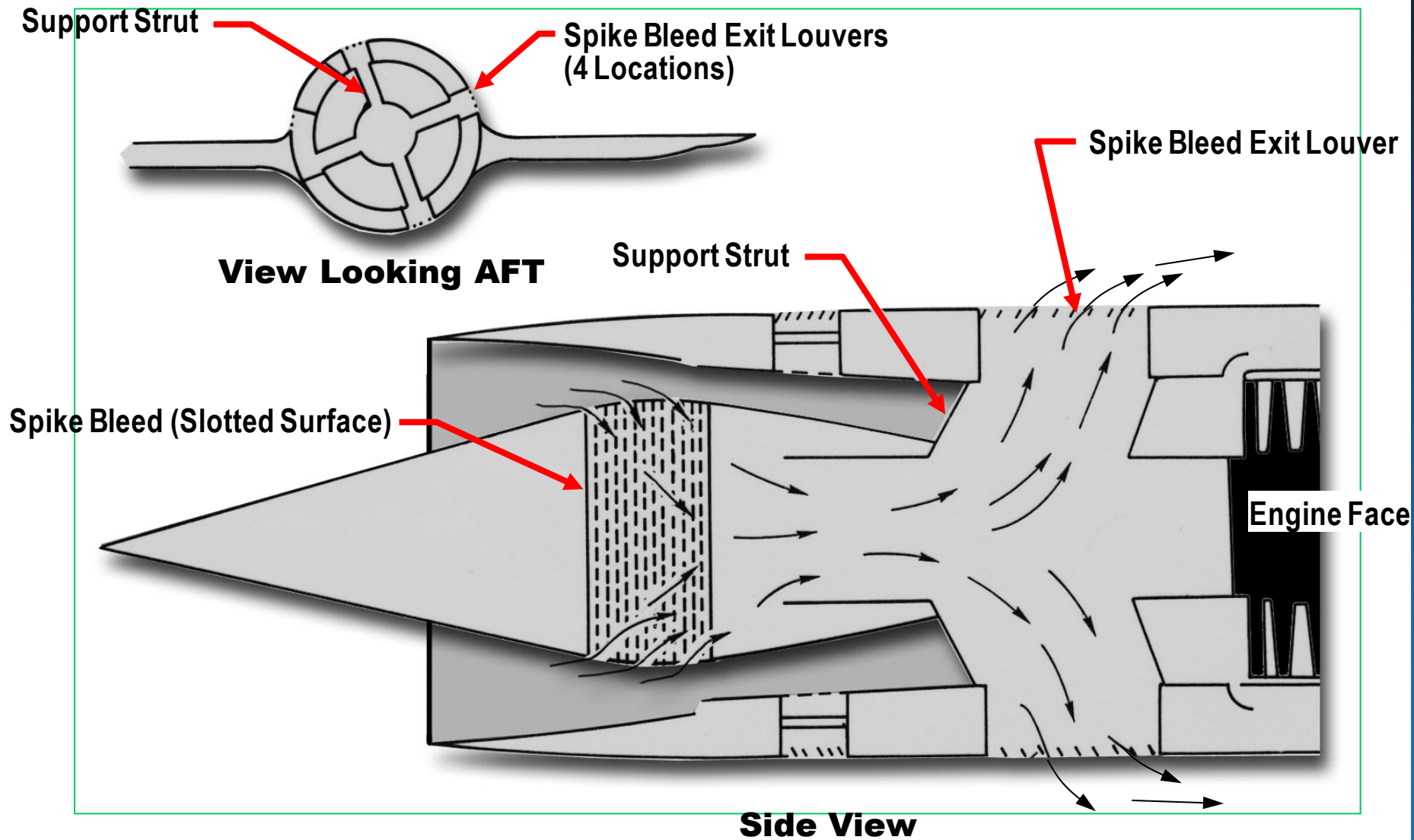
SR-71 Inlet Bleed Regions



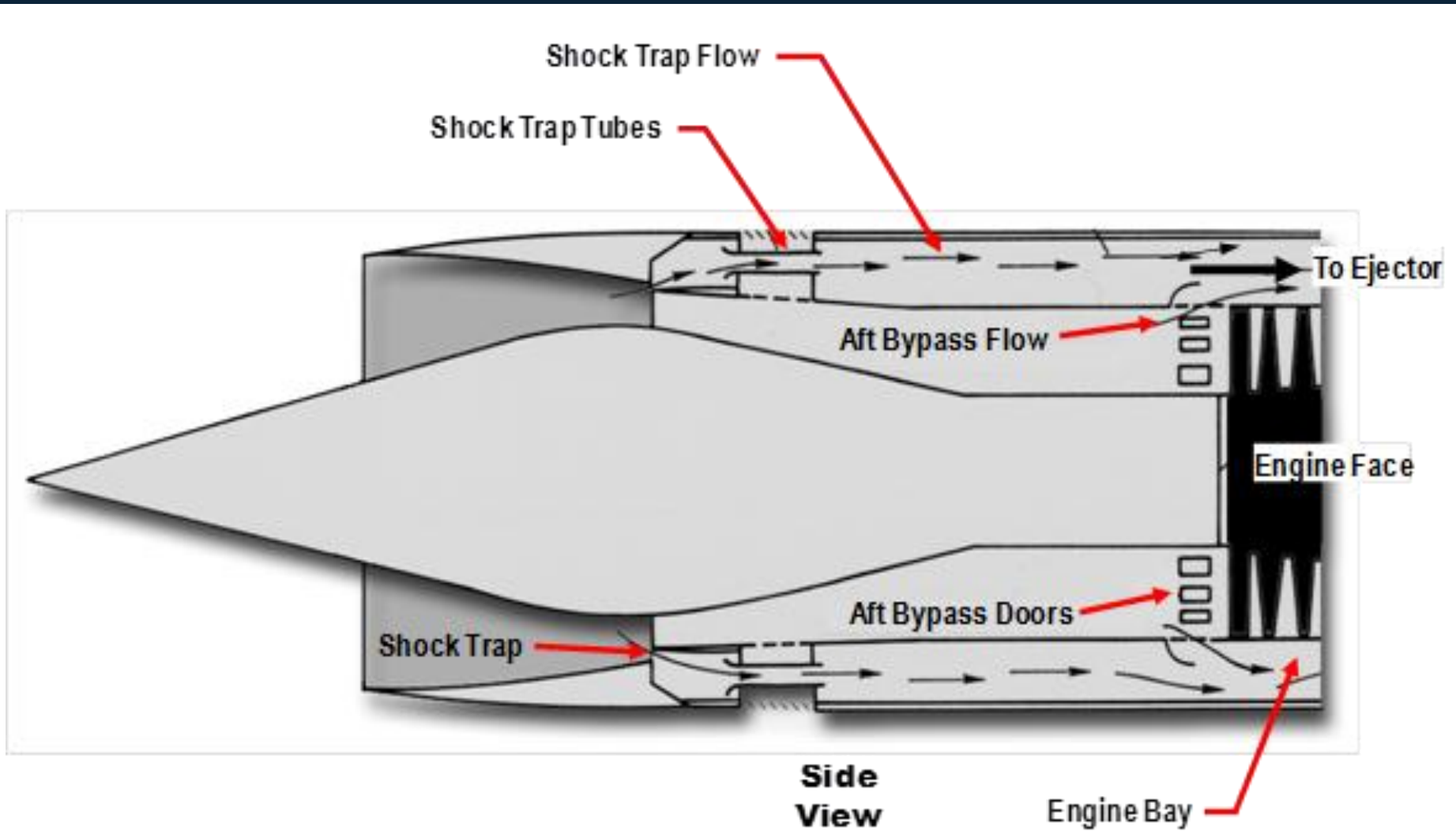
Cowl (Shock Trap) Bleed Flows To Nozzle



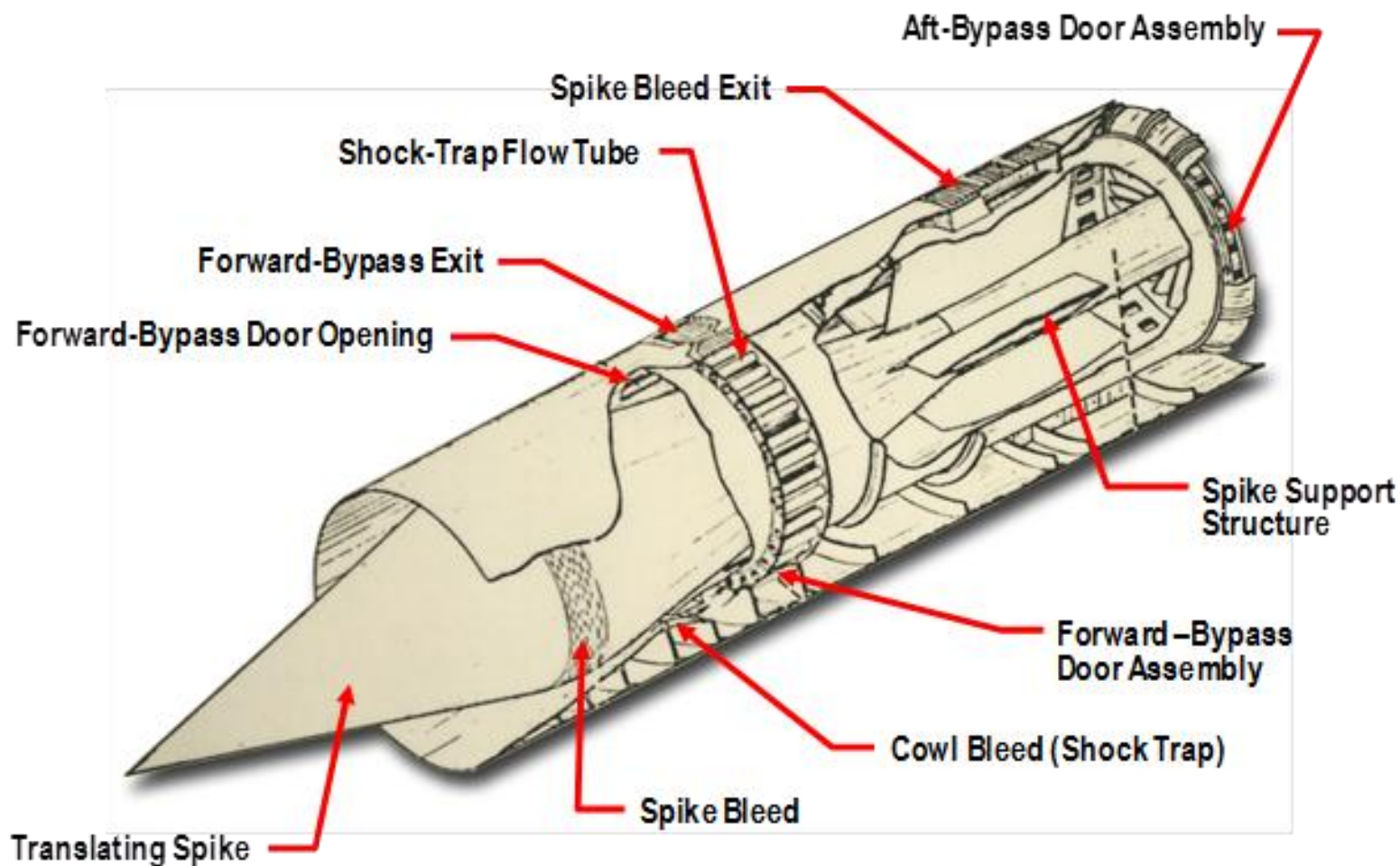
Centerbody (Porous) Bleed Flows Overboard



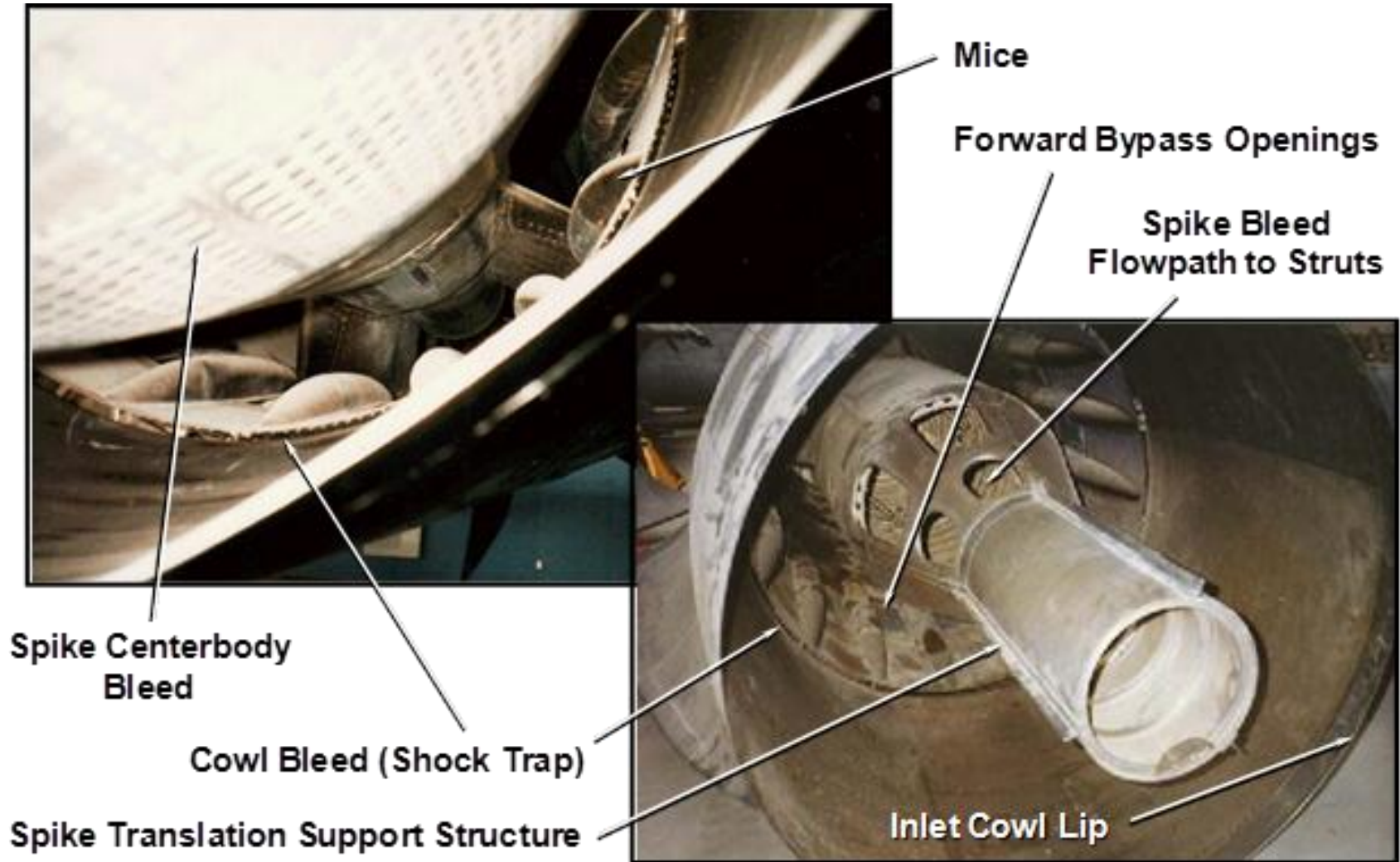
Aft Bypass Flows to Nozzle



Inlet Geometric Features



Inlet Diffuser Photos



Nacelle Leakage Test Rig

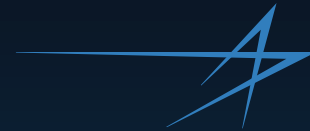
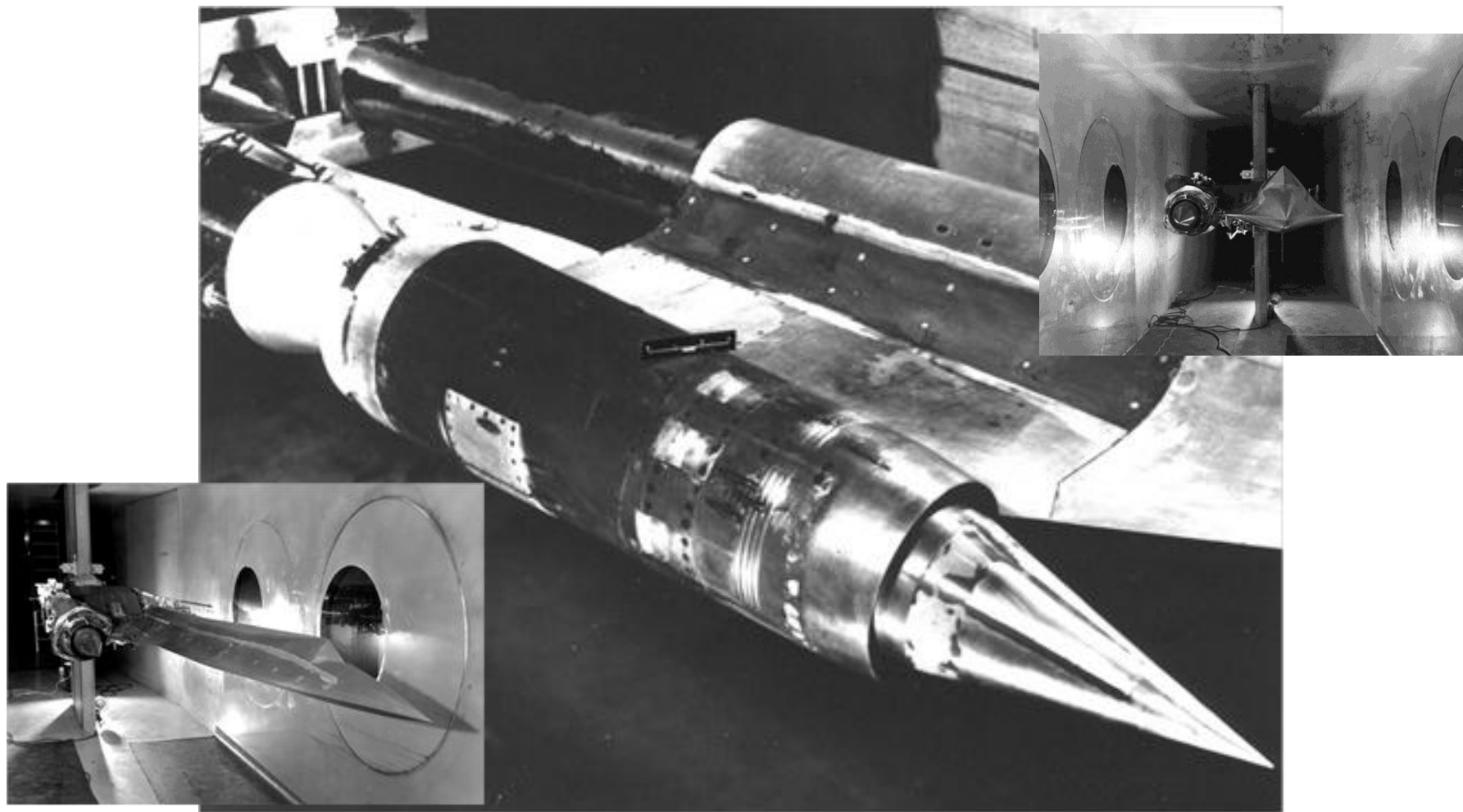


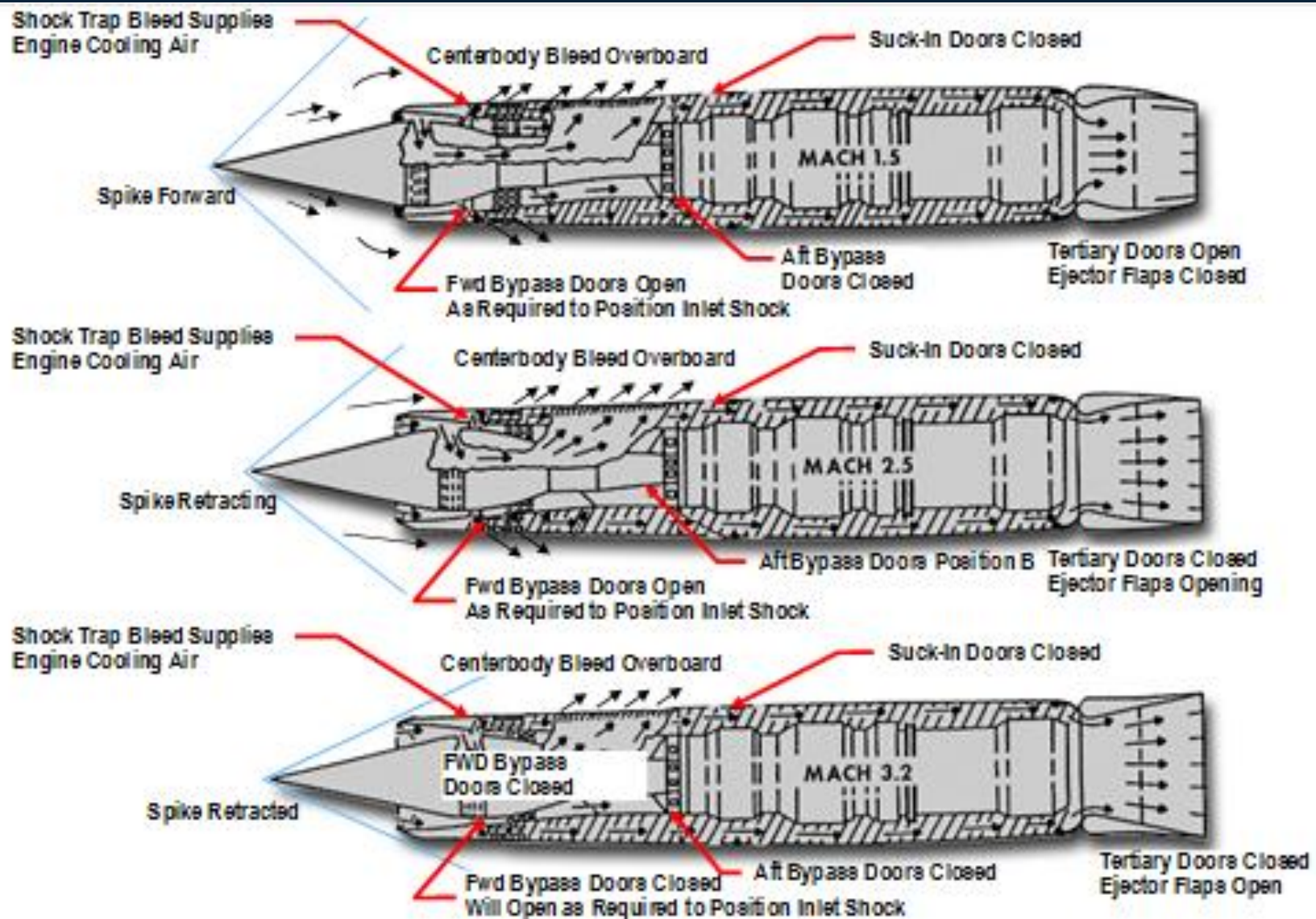
FIGURE C (V) REAR VIEW OF TEST SETUP

Backup

Inlet Wind Tunnel Model



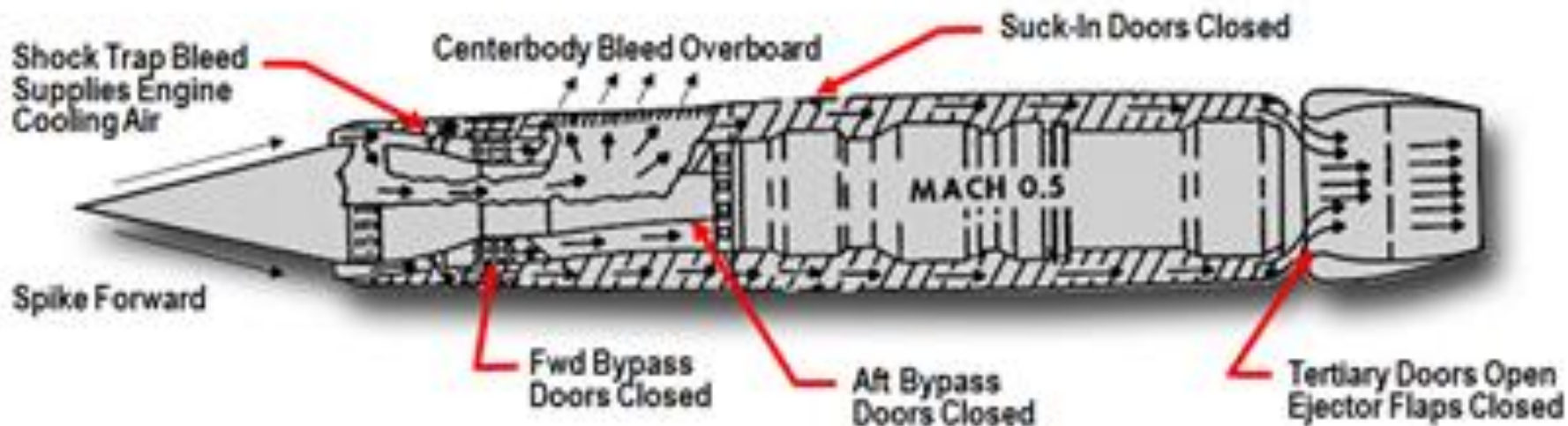
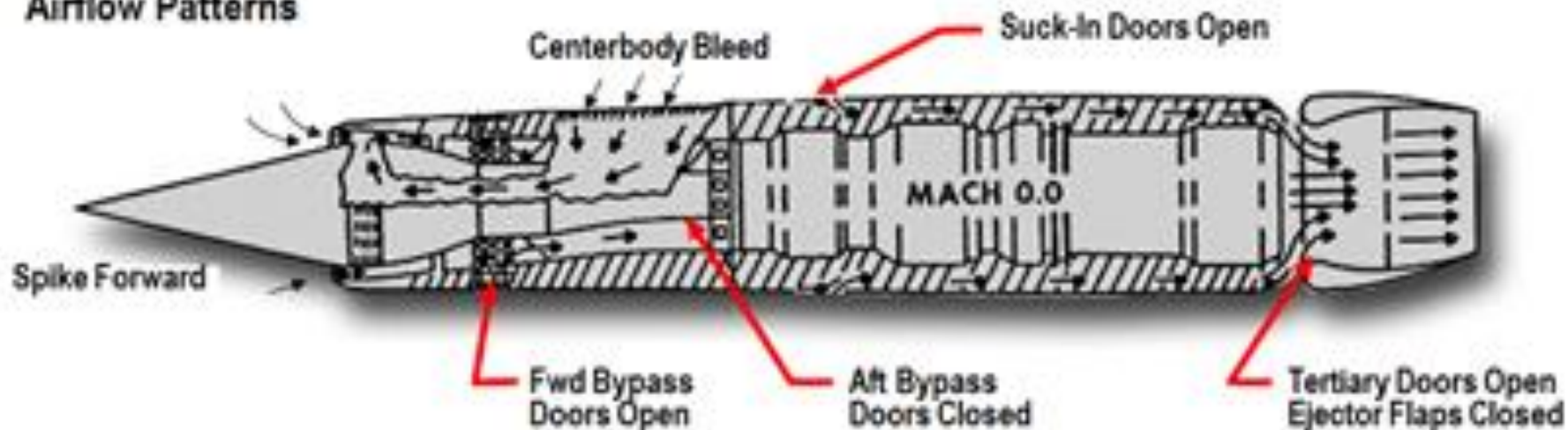
Inlet Airflow Paths



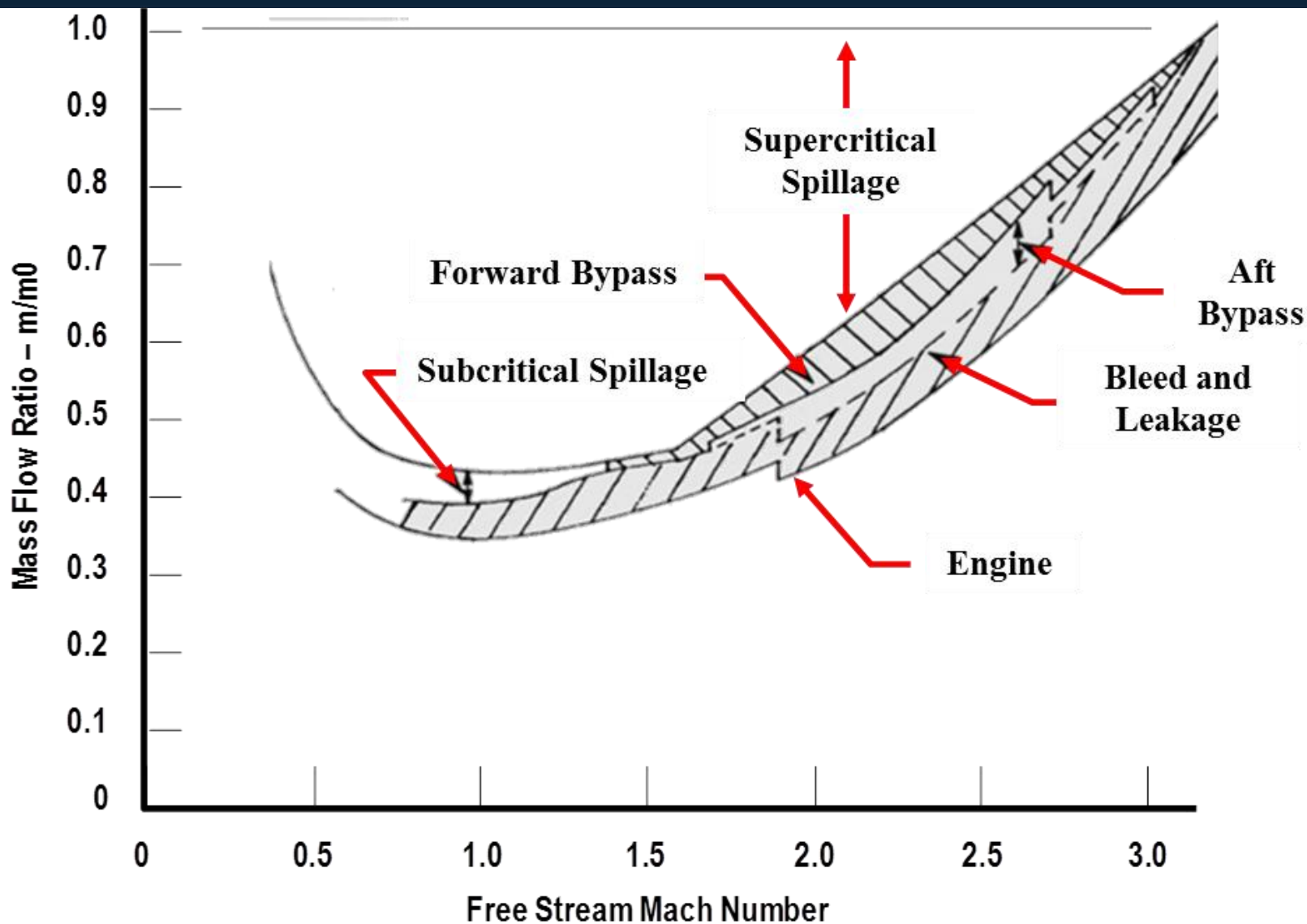
Inlet Airflow Paths



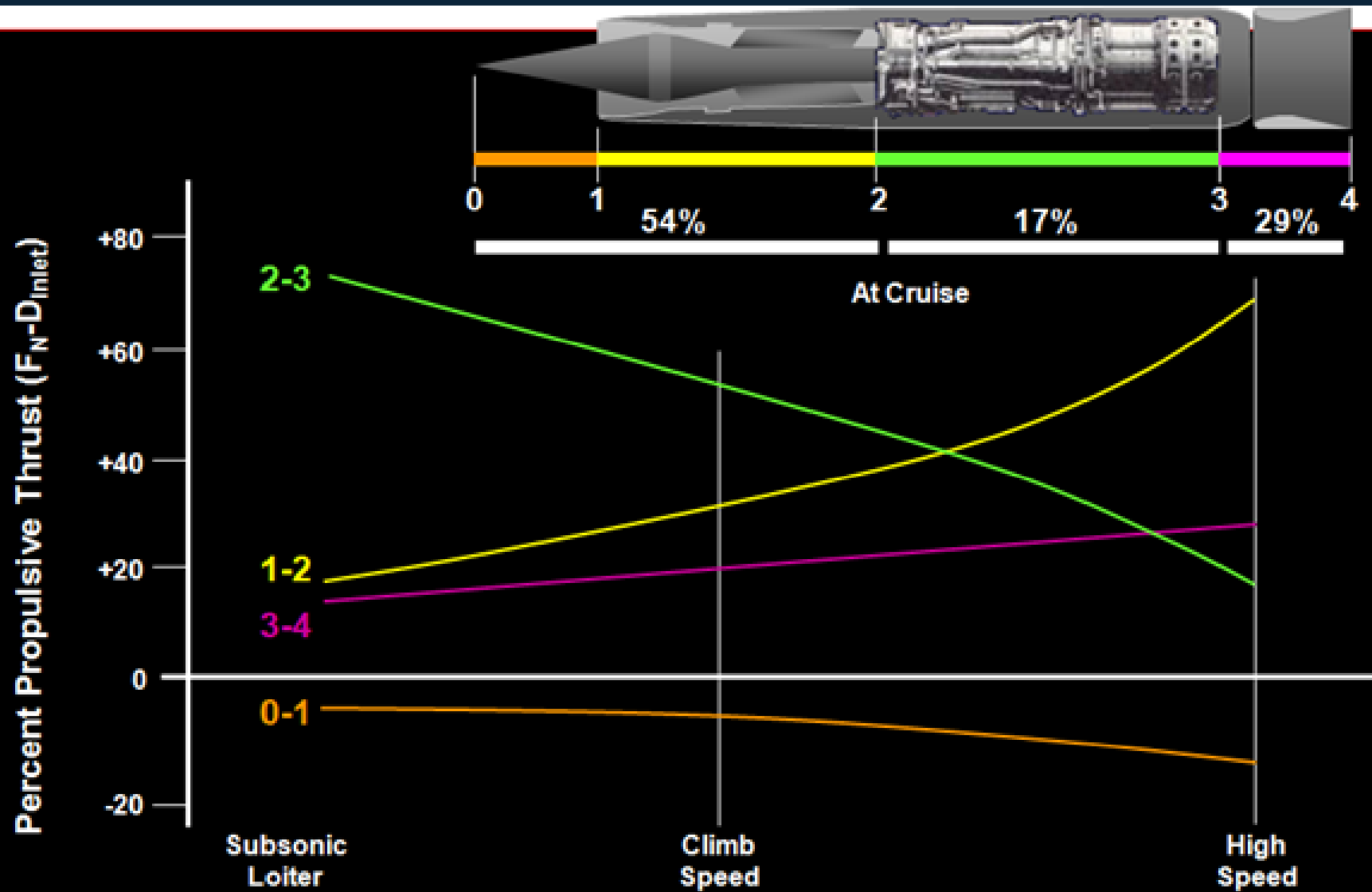
Airflow Patterns



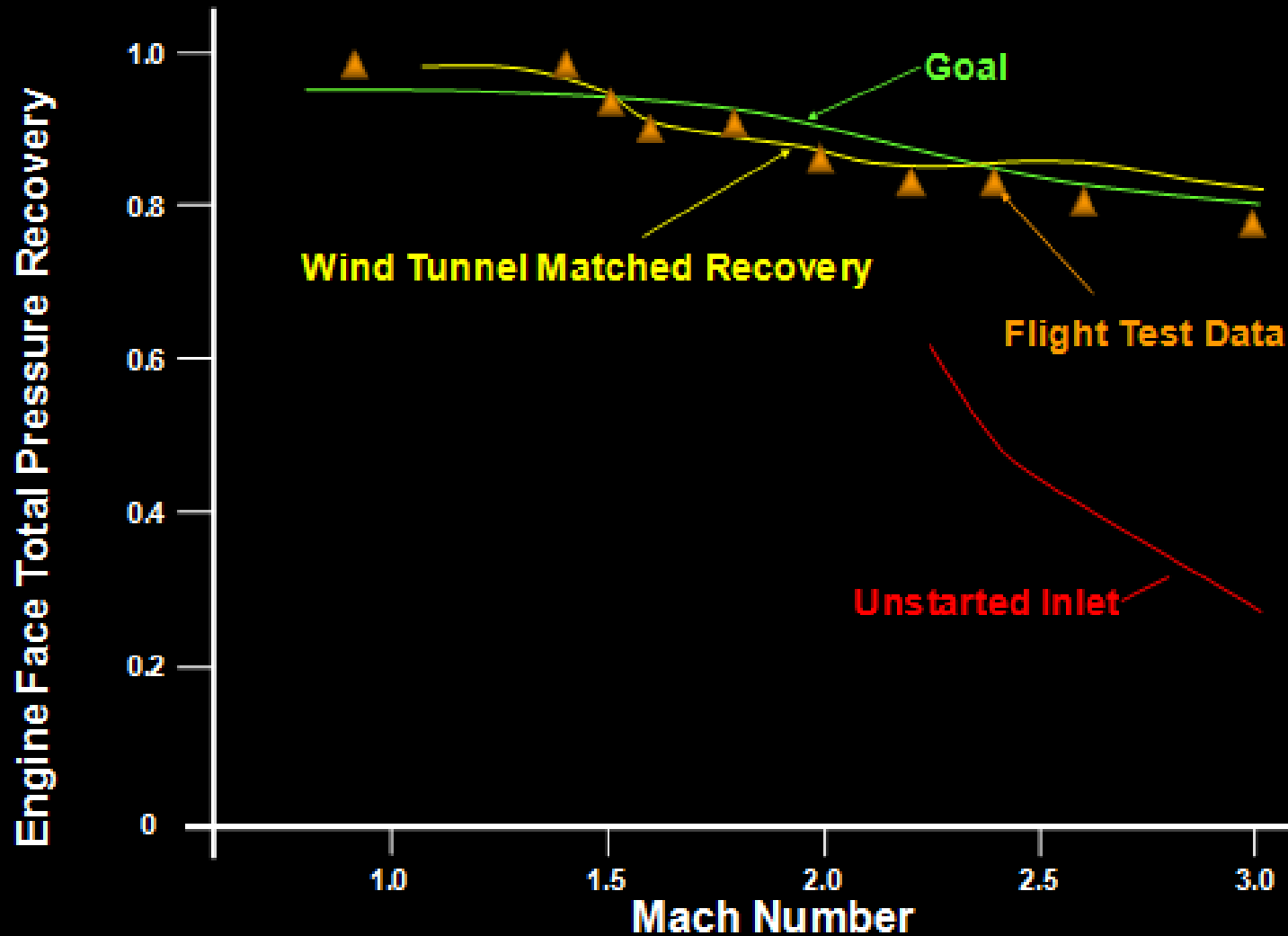
Inlet Airflows



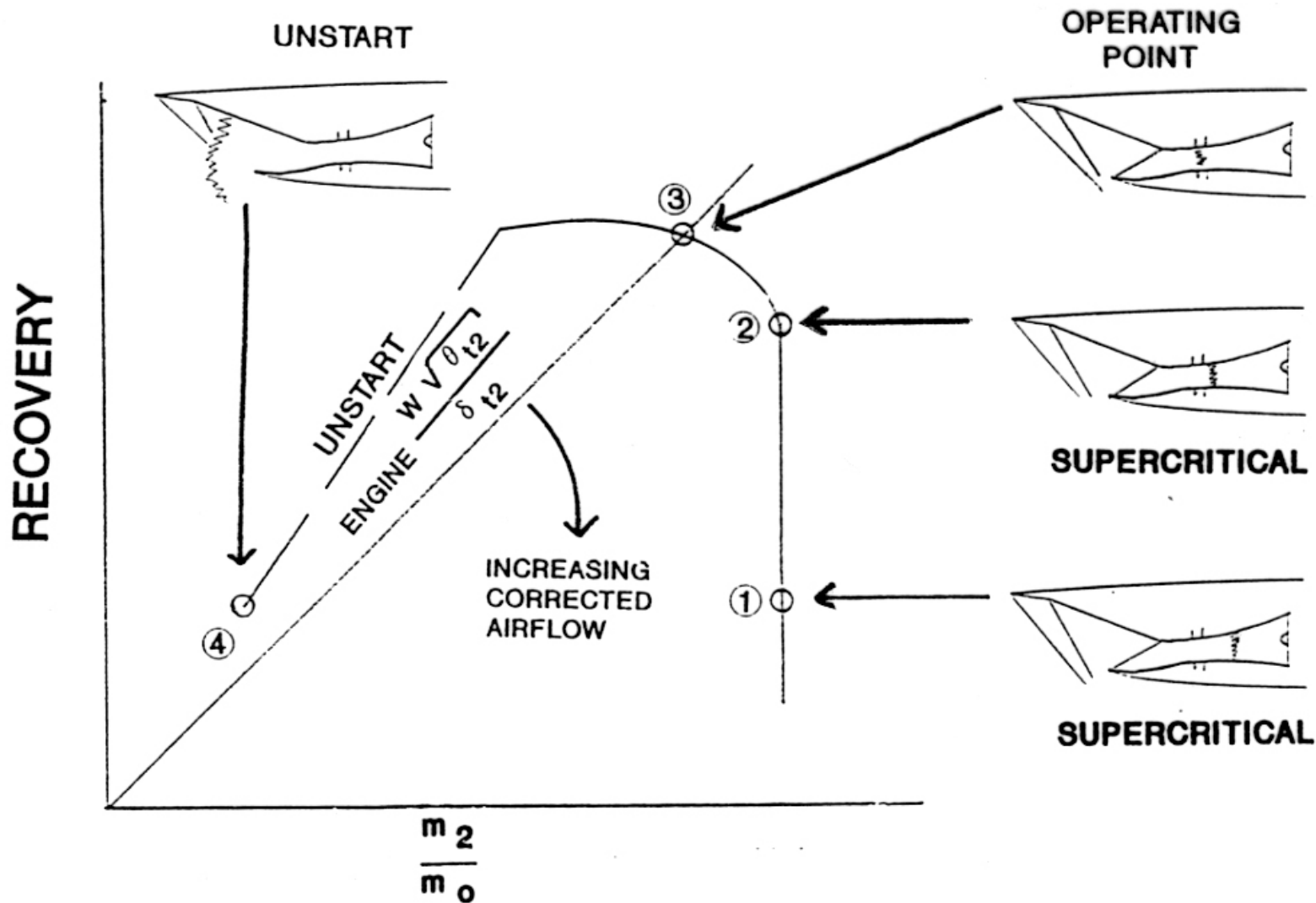
Nacelle Thrust Distribution



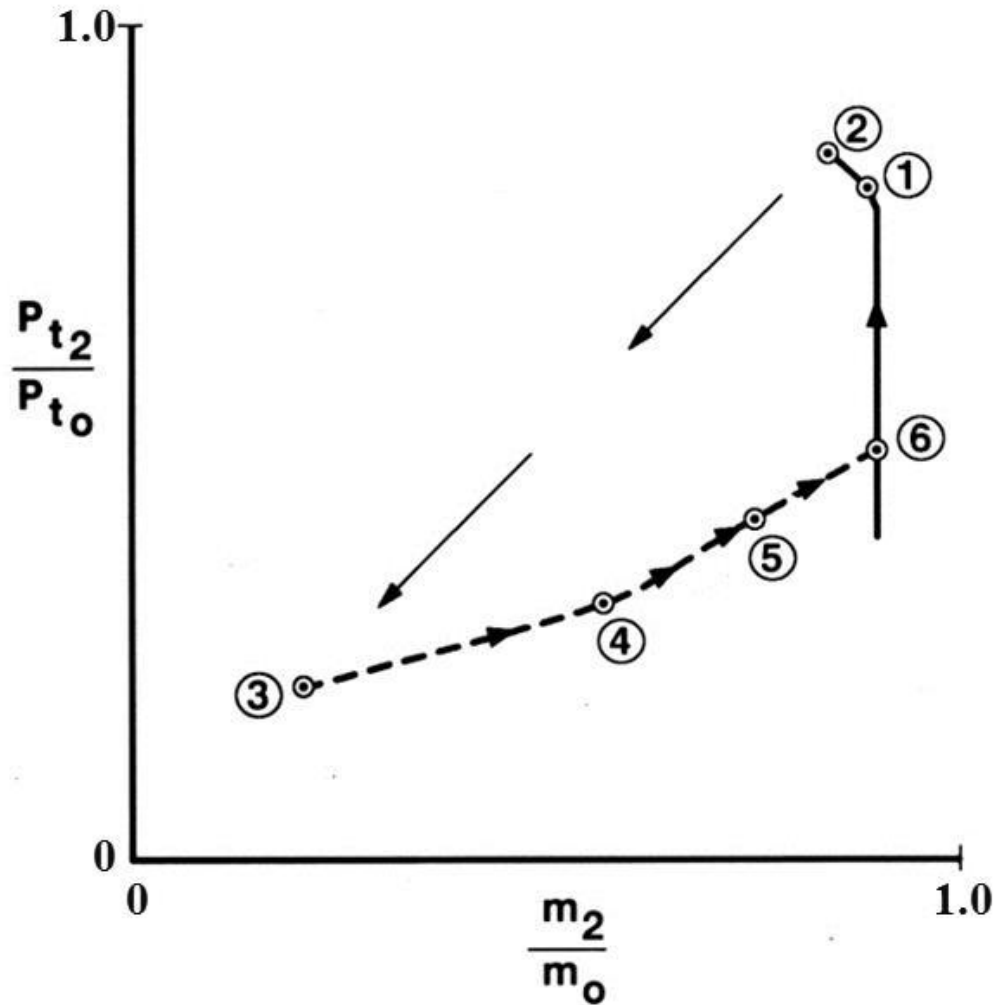
Inlet Pressure Recovery



Mixed Compression Inlet Characteristics



Inlet Restart Cycle



- ① OPERATING POINT
- ② UNSTART POINT
- ③ UNSTARTED POINT
- ③-④ EXTEND SPIKE
OPEN BYPASS
- ④-⑤ RESTART INLET
- ⑤-⑥ RETRACT SPIKE
- ⑥ ① CLOSE BYPASS