ME 410 – Week 6 Christopher Luey

(a) Text Description

Milestone 1 – Yaw P Control (Completed Week 5)

Disabled pitch and roll. Mapped left joystick to desired yaw rate; applied proportional control (Yaw_gain = 2, Yaw amplitude = 50).

Logs confirmed alignment between commanded and measured yaw rates.

Milestone 2 – Attitude PID for Ground-Effect Hover

Total Tuning Time: 25 h (5 sessions), ~500 flights.

Thrust Stabilization

Thrust held at PWM = 1450 with magnitude of 200 to get off ground and reduce ground affect (\sim 0.5 m hover in ground effect) to isolate attitude control.

Pitch Angle Debugging

Initial pitch estimates were inaccurate $(\pm 5^{\circ})$. Diagnosed and resolved incorrect atan2() axis mapping — IMU X and Y accel inputs were swapped.

After correction, pitch error dropped to $\pm 0.5^{\circ}$, enabling clean loop behavior. Graphs were produced and verified by Professor Rubenstein in order to validate sensor data.

Tuning Protocol

- **D-Gain Sweep:** Start at D=0.00, increase by 0.5 to oscillation ($D_0 \approx 0.70$). Binary search $\rightarrow D^* = 3.5$ (Pitch and Roll).
- **P-Gain Sweep:** Fix D*, increase P by 0.5 until oscillation ($P_0 \approx 13.5$); binary search $\rightarrow P^* = 5$ (Pitch and Roll).
- **D Rollback:** Step down in 0.02 increments until oscillations cease \rightarrow D = 3.43 (Pitch), D = 3.24 (Roll).
- **P-Gain Fine-Tune:** Increment P by 0.05 until drone responsive \rightarrow P = 5.2 (Pitch), P = 4.85 (Roll).
- Yaw Tuning: Increment Yaw Gain until spinning ceases → Y_gain = 0.8

Roll Tuning Notes

Roll loop exhibited more sensitivity than pitch — higher oscillation frequency and greater response to

overdamping.

Required finer derivative tuning and lower P-gain to suppress instability.

Combined-Axis Validation

10 s hover with both loops active: no cross-axis oscillation; logs showed <0.05 m attitude-equivalent drift.

Final PID Gains

- **Pitch:** P = 5.2, D = 3.43
- **Roll:** P = 4.85, D = 3.24

Milestone 3 – Free Ground-Effect Flight

Status: Deadline Extended

(b) Task Assessment

Successes

- Fixed IMU axis bug—enabled precise pitch estimation.
- Minimal yaw drift without I-control.
- Achieved stable hover with both pitch and roll loops active (PD controller).

Challenges

- Pitch Estimate Bug: Incorrect IMU axis mapping in atan2() fixed on Day 2 firmware patch.
- *Ground Effect:* Nonlinear thrust behavior <0.3 m—resolved by holding PWM ≥1450 and magnitude = 200.
- Roll Tuning: Required careful damping to avoid overshoot and instability.
- Yaw Drift: Required slight P-gain increase to fully eliminate residual rate.
- *Inconsistent Behavior:* Drone would behave completely differently even with exact same tuning parameters based on initial conditions, solving PD gains for robustness was a challenge

• *Center of Mass:* Position of battery and wires affected performance significantly. Tape required to position battery precisely.

Planned Improvements

- Dedicated session for Milestone 3 free-hover flight.
- Incorporating integral gain for flight to reduce drift

(c) Team Member Effort

Both members were tuning together.

- Jason (50%)
 - Performed ~25 hours of PD tuning
- Christopher (50%)
 - Performed ~25 hours of PD tuning