#### **Recent Reviews:**

Williams, R. Org. Synth. 2011, 88, 197-201.

Selig, R.; Schollmeyer, D.; Albrecht, W.; Laufer, S. Tetrahedron 2011, 67, 9204–9213.

Tietze, L. F.; Dufert, A. Pure Appl. Chem., 2010, 82, 1375-1392.

#### **Generalized Cross-Coupling:**

$$R-X + R'-M$$
 catalyst  $R-R' + M-X$ 

Typically:

- R and R' are sp2-hybridized
- M = Sn, B, Zr, Zn
- X = I, OSO<sub>2</sub>CF<sub>3</sub>, Br, CI
- catalyst = Pd (sometimes Ni)

#### Mechanism:

· A specific example:

P-Tol-Br + 
$$n$$
-Bu<sub>3</sub>Sn-Ph  $\stackrel{\text{Pd catalyst}}{\longrightarrow}$   $p$ -Tol-Ph +  $n$ -Bu<sub>3</sub>Sn-Br  $p$ -Tol-Ph  $p$ -Tol-Ph  $p$ -Tol-Br oxidative addition  $p$ -Tol-Pd(II)L<sub>m</sub>-Ph  $p$ -Tol-Pd(II)L<sub>m</sub>-Br  $p$ -Tol-Pd(II)L<sub>m</sub>-Ph  $p$ -Tol-Pd(II)L<sub>m</sub>-Ph  $p$ -Tol-Pd(II)L<sub>m</sub>-Br  $p$ -Tol-Pd(II)L<sub>m</sub>-Br  $p$ -Tol-Pd(II)L<sub>m</sub>-Ph

• Many functional groups are tolerated (e.g., CO<sub>2</sub>R, CN, OH, CHO).

• Oxidative addition initally gives a *cis* complex that can rapidly isomerize to the *trans* isomer:

$$R-I \xrightarrow{PdL_2} \begin{array}{c} R \\ I \\ -Pd-I \\ L \end{array} \xrightarrow{fast} \begin{array}{c} I \\ R-Pd-I \\ L \end{array}$$

$$cis \qquad trans$$

Casado, A. L.; Espinet, P. Organometallics 1998, 17, 954-959.

• β-hydride elimination can be a serious side reaction within alkyl palladium intermediates. This typically requires a *syn* coplanar alignment of hydride and palladium:

- Oxidative-addition and reductive-elimination steps occur with retention of configuration for sp<sup>2</sup>-hybridized substrates.
- Transmetalation is proposed to be the rate-determining step with most substrates.
- · Relative order of ligand transfer from Sn:

alkynyl > alkenyl > aryl > allyl = benzyl > 
$$\alpha$$
-alkoxyalkyl > alkyl

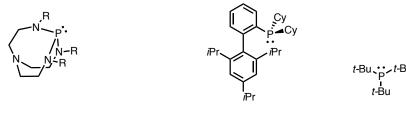
- Electron-rich and sterically hindered aryl halides undergo slower oxidative addition and are often poor substrates as a result.
- Electron-poor stannanes undergo slower transmetallation and are often poor substrates as a result.

#### Stille Reaction conditions:

· Catalyst: Commercially available Pd(II) or Pd(0) sources. Examples:

$$Pd(PPh_3)_4$$
  $Pd(OAc)_2$   $Pd_2(dba)_3$ 

· Ligand Additives: Sterically hindered, electron-rich ligands typically accelerate coupling.



1 tris-N-iso-butyl

Ar-Cl

4 "X-Phos"

5

2 N-iso-butyl-bis-N-benzyl Ar-Cl, Ar-Br

3 tris-N-benzyl Ar-Cl, Ar-Br, Ar-OTf, vinyl-Cl

(leading references in examples below)

· Examples:

Verkade, J.G.; Su, W.; Urgaonkar, S.; McLaughlin, P.A. J. Am. Chem. Soc. 2004, 126, 16433-16439

Buchwald, S.L.; Naber, J.R. Adv. Synth. Catal. 2008, 350, 957-961

This catalyst system and microwave heating limited the formation of a destannylated byproduct. Selig, R.; Schollmeyer, D.; Wolfgang, A.; Saufer, S. Tetrahedron 2011, 67, 9204 - 9213

Additives: Cul can increase the reaction rate by >10<sup>2</sup>:

mol % Cul	relative rate
0	1
10	114

· The rate increase is attributed to the ability of CuI to scavenge free ligands; strong ligands in solution are known to inhibit the rate-limiting transmetalation step.

Farina, V.; Kapadia, S.; Krishnan, B.; Wang, C.; Liebeskind, L. S. J. Org. Chem. 1994, 59, 5905-5911.

· Stoichiometric Cu itself can sometimes mediate cross-coupling reactions under mild conditions, without Pd:

Allred, G. D.; Liebeskind, L. S. J. Am. Chem. Soc. 1996, 118, 2748-2749.

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 Additives: fluoride can coordinate to the organotin reagent to form a hypervalent tin species that is believed to undergo transmetallation at a faster rate:

Scott, W. J.; Stille, J. K. J. Am. Chem. Soc. 1986, 108, 3033-3040.

• Examples:

Sajiki, H.; Yabe, Y.; Maegawa, T.; Monguchi, Y. Tetrahedron 2010, 66, 8654-8660

 The following difficult coupling between an electron-rich aryl halide and electron-poor aryl stannane was accomplished using both copper and fluoride additives:

Baldwin, J. E.; Mee, S. P.H.; Lee, V. Chem. Eur. J. 2005, 11, 3294-3308

 A general Stille cross-coupling reaction employing aryl chlorides (which are more abundant and less expensive than aryl iodides, aryl bromides, and aryl triflates) has been developed:

Littke, A. F.; Fu, G. C. Angew. Chem., Int. Ed. Engl. 1999, 38, 2411-2413.

1-substituted vinylstannanes can be poor substrates for the Stille reaction, probably due to steric
effects. However, conditions have been discovered that provide the desired Stille coupling product
in excellent yields:

OMOM
$$n\text{-Bu}_{3}\text{Sn} \longrightarrow \text{CH}_{3} \qquad (1.2 \text{ equiv})$$

$$OH \quad CH_{3} \qquad OMOM$$

$$OH \quad Pd(PPh_{3})_{4} (10 \text{ mol }\%)$$

$$LiCl (6 \text{ equiv}), CuCl (5 \text{ equiv})$$

$$DMSO, 60 °C, 45 \text{ h}$$

$$Nf = n\text{-}C_{4}F_{9}\text{SO}_{2} \qquad 92\%$$

Han, X.; Stoltz, B. M.; Corey, E. J. J. Am. Chem. Soc. 1999, 121, 7600-1605.

· Examples of Stille coupling in drug discovery:

Smallheer, J. M.; Quan, M. L.; Wang, S.; Bisacchi, G. S. Patent: US2004/220206 A1, 2004

Andrew Haidle, Jeff Kohrt

Harris, P. A.; Cheung, M.; Hunter III, R. N.; Brown, M. L.; Veal, J. M.; Nolte, R. T.; Wang, L.; Liu, W.; Crosby, R. M.; Johnson, J. H.; Epperly, A. H.; Kumar, R.; Luttrell, D. K.; Stafford, J. A. *J. Med. Chem.* **2005**, *48*, 1610–1619

• Both AsPh<sub>3</sub> and CuI are required to provide the coupled product in the following example:

Kohrt, J. T.; Filipski, K. J.; Rapundalo, S. T.; Cody, W. L.; Edmunds, J. J. *Tetrahedron Lett.* **2000**, *41*, 6041–6044

• Note the presence of both OH and NH groups is tolerated under Stille coupling conditions:

Hendricks, R. T.; Hermann, J. C.; Jaime-Figueroa, S.; Kondru, R. K.; Lou, Y.; Lynch, S. M.; Owens, T. D.; Soth, M.; Yee, C. W. Patent: WO2011/144585

## · Industrial examples of the Stille Reaction in Large-Scale Process Chemistry

 Many organostannanes are toxic and therefore tolerance for residual tin in pharmaceutical products is extremely low. The following examples show methods by which residual tin can be minimized:

**VEGFR Kinase Inhibitor** 

- The Stille reaction was the only reliable coupling method at > 50-g scale.
- Residual tin was minimized by slurring the coupling product in MTBE followed by recrystallization from ethyl acetate.

Ragan, J. A.; Raggon, J. W.; Hill, P. D.; Jones, B. P.; McDermott, R. E.; Munchhof, M. J.; Marx, M. A.; Casavant, J. M.; Cooper, B. A.; Doty, J. L.; Lu, Y. *Org. Proc. Res. Dev.* **2003**, *7*, 676 - 683

Jeff Kohrt

TESO H H CH<sub>3</sub> N SO<sub>2</sub>

$$CO_2PNB$$
TESO H H CH<sub>3</sub> OH
$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$
TESO H H CH<sub>3</sub> OH
$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

$$CO_2PNB$$

L-786,392, a "carbapenem" antibiotic candidate with activity against methicillin-resistant Staphylococcus aureus (MRSA).

- HMPA, a somewhat toxic ligand, was essential for successful coupling.
- Tin residues were minimized by silica-gel chromatography followed by recrystallization from hexane.

Yasuda, N.; Yang, C.; Wells, K. M.; Jensen, M. S.; Hughes, D. L. *Tetrahedron Lett.* **1999**, *40*, 427–430.

## Alkyl Stille Coupling Reactions - sp2-sp3:

- · Initially, "alkyl" Stille couplings were mostly limited to the transfer of Me, Allyl and Benzyl groups.
- Coupling of higher n-alkyl groups was limited by β-hydride eliminations. This limitation has been overcome by innovations in the ligand and Pd sources.
- sp2-sp3 coupling: alkyl-Br + vinyl-SnR<sub>3</sub>

Fu, G.C.; Menzel, K. J. Amer. Chem. Soc. 2003, 125, 3718.

 using the electron-rich PCy(pyrrolidinyl)<sub>2</sub> ligand allows couplings of both vinyl and aryl stannanes with higher alkyl bromides:

Fu, G.C.; Menzel, K.; Tang, H. Angew. Chem. Int. Ed. 2003, 42, 5079.

• Secondary Alkyl Couplings: secondary alkyl halides are also prone to undergo β-hydride elimination in Stille coupling. This limitation has been overcome by using a Ni catalyst:

The use of PhSnCl<sub>3</sub> facilitated the removal of toxic by-products during reaction work-up.

Fu, G.C.; Maki, T.; Powell, D.A. J. Amer. Chem. Soc. 2005, 127, 510

Jeff Kohrt

## Examples:

· Alkenes as coupling partners:

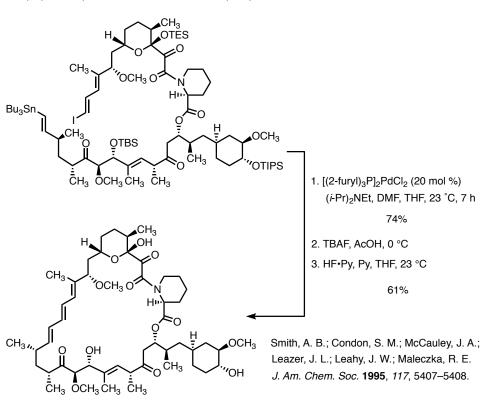
(+)-A83543A, (+)-Lepicidin

 CdCl<sub>2</sub> serves as a transmetalation cocatalyst. Without it, homodimerization of both coupling partners was observed.

Evans, D. A.; Black, W. D. J. Am. Chem. Soc. 1993, 115, 4497-4513.

Matulenko, M. A.; Parker, M. H.; Armistead, D. M.; Shankaran, K. *J. Org. Chem.* **1994**, *59*, 332–347.

Han, Q; Wiemer, D. F. J. Am. Chem. Soc. 1992, 114, 7692-7697.



Rapamycin

### **Further Examples:**

Rapamycin

ČH<sub>3</sub> OCH<sub>3</sub> CH<sub>3</sub> ČH<sub>3</sub>

OCH<sub>3</sub>

"OH

Nicolaou, K. C.; Chakraborty, T. K; Piscopio, A. D.; Minowa, N.; Bertinato, P. J. Am. Chem. Soc. **1993**, 115, 4419-4420.

CH<sub>3</sub>,

· Acid chlorides can be used as coupling reagents (the Stille reaction, as first reported, used acid chlorides).

Milstein, D.; Stille, J. K. J. Am. Chem. Soc. 1978, 100, 3636-3638.

• Allylic, benzylic halides:

Paquette, L. A.; Astles, P. C. J. Org. Chem. 1993, 58, 165-169.

Lampilas, M.; Lett, R. Tetrahedron Lett. 1992, 33, 777-780.

# Further Examples:

Sanglifehrin A

• In the first Stille coupling, none of the regioisomeric coupling product was isolated.

Nicolaou, K. C.; Murphy, F.; Barluenga, S.; Ohshima, T.; Wei, H.; Xu, J.; Gray, D. L. F.; Baudoin, O. J. Am. Chem. Soc. 2000, 122, 3830-3838.

### Examples involving copper(I):

• The copper(I)-mediated coupling of a vinyl stannane and a vinyl bromide succeeded when palladium catalysis failed. Note the selective transformation of the vinyl triflate to the vinyl stannane in the presence of the vinyl bromide.

Huang, A. X.; Xiong, Z.; Corey, E. J. J. Am. Chem. Soc. 1999, 121, 9999-10003.

• Liebeskind's copper(I) thiophene-2-carboxylate promoted coupling reaction was used for the total synthesis of concanamycin F. This reaction failed intramolecularly when the two coupling partners had already been joined via the ester linkage.

Concanamycin F

Paterson, I.; Doughty, V. A.; McLeod, M. D.; Trieselmann, T. *Angew. Chem., Int. Ed. Engl.* **2000**, 39, 1308–1312. Andrew Haidle

### Synthesis of Aryl and Vinyl Stannanes:

• Directed *ortho* metalation followed by addition of a stannyl chloride is a standard method. Snieckus, V. *Chem. Rev.* **1990**, *90*, 923–924.

Tius, M. A.; Gomez-Galeno, J.; Gu, X.; Zaidi, J. H. J. Am. Chem. Soc. 1991, 113, 5775-5783.

Benaglia, M.; Toyota, S.; Woods, C. R.; Siegel, J. S. Tetrahedron Lett. 1997, 38, 4737-4740.

• The addition of stannyl radicals to alkynes is reversible under these conditions. The product ratio reflects the thermodynamic equilibrium.

Corey, E. J.; Ulrich, P.; Fitzpatrick, J. M. J. Am. Chem. Soc. 1976, 98, 222-224.

Renaldo, A. F.; Labadie, J. W.; Stille, J. K. Org. Synth. 1988, 67, 86-97.

Renaldo, A. F.; Labadie, J. W.; Stille, J. K. Org. Synth. 1988, 67, 86-97.

Thibonnet, J.; Abarbi, M.; Parrain, J.-L.; Duchêne, A. Synlett 1997, 771-772.

Aksela, R.; Oehlschlager, A. C. Tetrahedron 1991, 47, 1163-1176.

$$SnBu_{3} \qquad \frac{CH_{3}(2\text{-Th})CuCNLi_{2} (1 \text{ equiv})}{-10 \text{ °C} \rightarrow 23 \text{ °C, THF, Et}_{2}O, 30 \text{ min}} \qquad Bu_{3}Sn \qquad CuCNLi_{2}CuCNLi_{2}CuCNLi_{3}CuCNLi_{4}CuCNLi_{5}CuCNLi_$$

$$CH_3$$
 $CH_3$ 
 $CH_3$ 

Behling, J. R.; Ng, J. S.; Babiak, K. A.; Campbell, A. L.; Elsworth, E.; Lipshutz, B. H. *Tetrahedron Lett.* **1989**, *30*, 27–30.

Marek, I.; Alexakis, A.; Normant, J.-F. Tetrahedron Lett. 1991, 32, 6337-6340.

Cabezas, J. A.; Oehlschlager, A. C. Synthesis 1994, 432-442.

Hodgson, D. M.; Foley, A. M.; Lovell, P. J. Tetrahedron Lett. 1998, 39, 6419-6420.

$$n\text{-Bu} \xrightarrow{\qquad \qquad } \text{HB}(c\text{-}C_6\text{H}_{11})_2 \qquad \qquad \\ n\text{-Bu} \xrightarrow{\qquad \qquad } \text{B(}c\text{-Hex})_2 \qquad \qquad \\ \text{NaOH (1 equiv), THF, 23 °C, 0.5 h;} \\ \text{Cu(acac)}_2 \text{ (5 mol %);} \\ \text{Bu}_3\text{SnCl, -15 °C} \rightarrow 23 °C \\ \\ \text{86% overall}$$

Hoshi, M.; Takahashi, K.; Arase, A. Tetrahedron Lett. 1997, 38, 8049-8052.

H—H 
$$\frac{\text{Bu}_3\text{Sn}(\text{CH}_3)\text{Cu}\text{CNLi}_2}{\text{THF, }-78\,^{\circ}\text{C}\rightarrow0\,^{\circ}\text{C};}$$

$$\frac{O}{93\%}$$

Barbero, A.; Cuadrado, P.; Fleming, I.; Gonzalez, A. M.; Pulido, F. J. *J. Chem. Soc., Chem. Commun.* **1992**, 351–353.

Lipshutz, B. H.; Kell, R.; Barton, J. C. Tetrahedron Lett. 1992, 33, 5861-5864.

$$n ext{-Hex} = H$$
  $\frac{\text{Bu}_3\text{SnH, ZrCl}_4 (20 \text{ mol }\%), hexane, 0 °C, 1 h;}{\text{Et}_3\text{N (1 equiv), 0 °C} \rightarrow 23 °C}$   $n ext{-Hex}$   $n ext{-Hex}$   $s ext{SnBu}_3$   $s ext{N} = 100$   $s ext{SnBu}_3$   $s ext{N} = 100$   $s ext{N} = 100$ 

Asao, N.; Liu, J.-X.; Sudoh, T.; Yamamoto, Y. J. Chem. Soc., Chem. Commun. 1995, 2405-2406.

Tanaka, H.; Abdul Hai, A. K. M.; Ogawa, H.; Torii, S. Synlett 1993, 835-836.

TBSO 
$$\frac{(CH_3)_3SnCu \cdot S(CH_3)_2 (2 \text{ equiv})}{CH_3OH (60 \text{ equiv}), THF}$$
 $-63 \, ^{\circ}C, 12 \text{ h}$ 
 $82\%$ 

 The addition of the cuprate reagent is reversible. The authors attribute the observed regioselectivity to the higher stability of the polarized carbon-copper bond when copper is attached to the less electronegative terminal carbon.

TBSO 
$$Cu \cdot S(CH_3)_2$$
  $Cu \cdot S(CH_3)_2$ 

Piers, E.; Chong, J. M. Can. J. Chem. 1988, 66, 1425-1429.

Cabezas, J. A.; Oehlschlager, A. C. Synthesis 1994, 432-442.

1. 
$$(Bu_3Sn)_2Zn$$
  
 $Pd(PPh_3)_4 (5 \text{ mol }\%)$   
 $THF, 0 \, ^{\circ}C, 3 \text{ h}$   
 $2. H_3O^+, 0 \, ^{\circ}C, 10 \text{ min}$ 
 $O(10)H_{21}$ 
 $O($ 

Matsubara, S.; Hibino, J.-I.; Morizawa, Y.; Oshima, K.; Nozaki, H. *J. Organomet. Chem.* **1985**, *285*, 163–172.

OTf 
$$((CH_3)_3Sn)_2 (0.9 \text{ equiv})$$

$$Pd(PPh_3)_4 (2 \text{ mol \%})$$

$$LiCI, THF, 60 °C, 10 h$$

$$74\%$$

$$Sn(CH_3)_3$$

$$CH_3$$

Wulff, W. D.; Peterson, G. A.; Bauta, W. E.; Chan, K.-S.; Faron, K. L.; Gilbertson, S. R.; Kaesler, R. W.; Yang, D. C.; Murray, C. K. *J. Org. Chem.* **1986**, *51*, 277–279.

Miyake, H.; Yamamura, K. Chemistry Lett. 1989, 981-984.

#### · An alternate route:

Marshall, J. A.; Sehon, C. A. Org. Synth. 1999, 76, 263-270.

Han, X.; Stoltz, B. M.; Corey, E. J. J. Am. Chem. Soc. 1999, 121, 7600-7605.

 The regiochemistry of the addition is explained as the result of hydride addition to the more electron-deficient terminus of the acetylene.

Trost, B. M.; Li, C-J. Synthesis 1994, 1267-1271.

$$\begin{array}{c} \text{CH}_{3} & = -\text{CO}_{2}\text{Et} \\ & \begin{array}{c} \text{C}_{6}\text{H}_{5}\text{S}((\text{CH}_{3})_{3}\text{Sn})\text{CuLi } (1.2 \text{ equiv}) \\ \\ \text{CH}_{3}\text{OH} \ (1.7 \text{ equiv}) \\ \\ \hline \text{THF}, -78 \ ^{\circ}\text{C} \rightarrow -48 \ ^{\circ}\text{C}, 4 \text{ h; CH}_{3}\text{OH} \\ \\ \hline \\ 76\% & 98:2 \text{ $E:Z$} \end{array}$$

• The initially formed *cis* adduct is stable at –100 °C, but at higher temperatures (–48 °C), the equilibrium favors the Cu/Sn *trans* isomer.

$$\begin{array}{c|c} & & & & & & & & & \\ & & & & & & & & \\ \text{CH}_3 & & & & & & & \\ \text{CH}_3 & & & & & & \\ \text{(CH}_3)_3 \text{Sn} & & & & & \\ \end{array}$$

Piers, E.; Morton, H. E. J. Org. Chem. 1980, 45, 4263-4264.

$$Ph = CO_{2}CH_{3} = \frac{[(CH_{3})_{3}Sn]_{2} \text{ (1 equiv)}}{Ph + CO_{2}CH_{3}} = \frac{Pd(PPh_{3})_{4} \text{ (1 mol \%)}}{Sn(CH_{3})_{3}} = \frac{85 \text{ °C}}{84\%} = \frac{CO_{2}CH_{3}}{Sn(CH_{3})_{3}Sn} = \frac{CO_{2}CH_{3}}{Sn(CH_{3})_{3}Sn} = \frac{Sn(CH_{3})_{3}Sn}{Sn(CH_{3})_{3}Sn} = \frac{Sn(CH_{3})_{3}Sn}{Sn$$

Piers, E.; McEachern, E. J.; Romero, M. A. J. Org. Chem. 1997, 62, 6034-6040.

Piers, E.; McEachern, E. J.; Romero, M. A. J. Org. Chem. 1997, 62, 6034-6040.

$$\begin{array}{c} \text{CH}_{3} & = -\text{CO}_{2}\text{Et} \\ \hline & & \\$$

Piers, E.; Morton, H. E. J. Org. Chem. 1980, 45, 4263-4264.

Piers, E.; McEachern, E. J.; Romero, M. A. J. Org. Chem. 1997, 62, 6034-6040.

$$\begin{array}{c|c} & SnR_3 \\ R' & \\ \hline \\ R'' & \\ \hline \\ Bu_3Sn(Bu)CuCNLi_2, THF \\ \hline \\ -78\ ^{\circ}C \rightarrow -50\ ^{\circ}C; \\ \hline \\ Br & \\ \hline \\ 78\% & \\ \hline \end{array}$$

Marek, I.; Alexakis, A.; Normant, J.-F. Tetrahedron Lett. 1991, 32, 6337-6340.

Matsubara, S.; Hibino, J.-I.; Morizawa, Y.; Oshima, K.; Nozaki, H. *J. Organomet. Chem.* **1985**, *285*, 163–172.

### Vinylstannanes:

are sensitive to acids, undergoing protodestannylation with retention of stereochemistry.

Seyferth, D. J. Am. Chem. Soc. 1957, 79, 2133-2136.

$$CH_3$$
  $Sn(CH_3)_3$   $DCI, CD_3OD, 23 °C$   $CH_3$ 

Cochran, J. C. et al. Organometallics 1982, 1, 586-590.

- frequently are unstable to chromatography on silica gel (addition of triethylamine to the eluent can prevent decomposition during chromatography).
- can be purified by a chromatographic technique that uses C-18 silica, which has been made hydrophobic by capping the silanol residues with octadecyldimethylsilyl groups.

Farina, V. J. Org. Chem. 1991, 56, 4985-4987.

 can be difficult to separate from unwanted tin by-products after the reaction. For leading references on the work-up of tin reactions, see:

Renaud, P.; Lacôte, E.; Quaranta, L. Tetrahedron Lett. 1998, 39, 2123-2126.

react cleanly and efficiently with l<sub>2</sub> to form vinyl iodides with retention of stereochemistry.
 For example:

Smith, A. B.; Ott, G.R. J. Am. Chem. Soc. 1998, 120, 3935-3948.