Recent Reviews:

Robak, M. T.; Herbage, M. A.; Ellman, J. A. *Chem. Rev.* **2010**, *110*, 3600–3740.

Ferreira, F.; Botuha, C.; Chemla, F.; Pérez-Luna, A. *Chem. Soc. Rev.* **2009**, *38*, 1162–1186.

Zhou, P.; Chen. B.-C.; Davis, F. A. *Tetrahedron* **2004**, *60*, 8003–8030.

- Davis first reported the synthesis of racemic p-toluenesulfinimines in 1974. Later, Davis
 demonstrated the 1,2-addition of organometallic reagents to enantioenriched ptoluenesulfinimines en route to enantioenriched amino acid derivatives and aziridines.
- In 1997, Ellman reported the enantioselective synthesis and application of tertbutanesulfinamide for the preparation of enantioenriched amines.

Generalized Reaction Scheme:

Typically:

- R₁ = p-tolyl (Davis), tert-butyl (Ellman).
- R₄ = alkyl, aryl, heteroaryl

• M = Li, MgBr

• R₂, R₃ = H, alkyl, aryl, heteroaryl

Mechanism:

 Coordination between oxygen and the metal center in a chair-like transition state has been invoked to explain the observed sense of stereochemical induction as seen in the example below:

$$t ext{-Bu} ext{+S} ext{N} ext{N} ext{+PhMgBr} ext{-48 °C} ext{-6u · S} ext{N} ext{N} ext{Et} ext{-8u · S} ext{NH} ext{Ph} ext{Et} ext{-8u · S} ext{NH} ext{-8u · S} ext{-8u · S} ext{-8u · S} ext{NH} ext{-8u · S} ext{-8u ·$$

100%, 92% de

Liu, G.; Cogan, D. A.; Ellman, J. A. J. Am. Chem. Soc. 1997, 119, 9913–9914.

tert-Butylsulfinamide:

- The advantages of tert-butylsulfinamide over related arenesulfinamides include ease of substrate synthesis, enhanced stereoselectivity, and reduction in side-reactions (e.g., addition at sulfur).
- Both enantiomers are readily available at reasonable prices (<\$1/g in bulk quantities) and can be synthesized catalytically on 90-g scale in the laboratory in excellent yield and enantiopurity.

Sulfinimine Synthesis:

$$t\text{-Bu} \xrightarrow{S} s \xrightarrow{t\text{-Bu}} + \underbrace{\begin{array}{c} OH \\ H \\ N \\ N \\ R = 2\text{-hydroxy-3,5-di-} \\ tert\text{-butylphenyl} \end{array}} \xrightarrow{t\text{-Bu}} \underbrace{\begin{array}{c} 1. \text{Li, NH}_3, \text{THF,} \\ Fe(NO_3)_3 \cdot 9H_2O \\ 2. \text{CICH}_2\text{COOH,} \\ \text{ice} \\ 3. \text{ Recrystallize} \end{array}} \xrightarrow{t\text{-Bu}} \underbrace{\begin{array}{c} 1. \text{Li, NH}_3, \text{THF,} \\ Fe(NO_3)_3 \cdot 9H_2O \\ t\text{-Bu} & NH_2O \\ 2. \text{CICH}_2\text{COOH,} \\ \text{ice} \\ 3. \text{ Recrystallize} \end{array}} \xrightarrow{t\text{-Bu}} \underbrace{\begin{array}{c} 1. \text{Li, NH}_3, \text{THF,} \\ Fe(NO_3)_3 \cdot 9H_2O \\ t\text{-Bu} & NH_2O \\ t\text{-Bu} & NH_2O$$

Condensation of tert-butylsulfinamide with a significant excess of an aldehyde in the
presence of MgSO₄ and p-toluenesulfonate, as originally reported, affords the corresponding
tert-butylsulfinimine with no racemization at sulfur.

Weix, D. J.; Ellman, J. A. Org. Synth. 2005, 82, 157-165.

Liu, G.; Cogan, D. A.; Ellman, J. A. J. Am. Chem. Soc. 1997, 119, 9913-9914.

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The use of CuSO₄ as a Lewis acidic promoter gives a high yield of the *tert*-butylsulfinimine without
the need for a large excess of aldehyde, and Ti(OEt)₄ leads to smooth condensation even in the
case of highly recalcitrant aldehydes.

$$t - Bu + S = t - Bu$$

Ti(OEt)₄ (2 equiv)

THF, 23 °C

THF, 23 °C

 $t - Bu + S = t - Bu$, 82%

R = Et, 100%

R = t-Bu, 82%

R = 3-pyridyl, 1009

Liu, G.; Cogan, D. A.; Owens, T. D.; Tang, T. P.; Ellman, J. A. J. Org. Chem. 1999, 64, 1278-1284.

Ketimine Synthesis: The more challenging task of condensation of *tert*-butylsulfinamide with a ketone can be achieved using $Ti(OEt)_4$ at elevated temperatures. When R_1 and R_2 are similar in size, an equilibrating mixture of isomers is formed.

$$\begin{array}{c} & R^1 = Me, \ R^2 = Ph, \ 100\%, \ single \\ & isomer \\ R^1 = n-Bu, \ R^2 = i-Pr, \ 77\%, \ single \\ & isomer \\ R^1 = n-Bu, \ R^2 = i-Pr, \ 77\%, \ single \\ & isomer \\ R^1 = Me, \ R^2 = i-Bu, \ 82\%, \ single \\ & isomer \\ R^1 = Me, \ R^2 = i-Bu, \ 82\%, \ single \\ & isomer \\ R^1 = Me, \ R^2 = i-Bu, \ 88\%, \ 6: 1 \ E/Z \\ R^1 = Me, \ R^2 = n-Bu, \ 77\%, \ 5: 1 \ E/Z \end{array}$$

 While tert-butanesulfinyl aldimines are generally robust, tert-butanesulfinyl ketimines are more sensitive to moisture. Though they can be handled in air and quickly chromatographed with hexanes/Et₂O as eluent, they should be stored dry at -5 °C.

Liu, G.; Cogan, D. A.; Owens, T. D.; Tang, T. P.; Ellman, J. A. J. Org. Chem. 1999, 64, 1278-1284.

Synthesis of enantioenriched primary amines:

Addition of Grignard reagents to enantioenriched tert-butanesulfinyl aldimines affords the
corresponding sulfinamides typically in high yield and with high diastereoselectivity;
subsequent HCl-promoted solvolysis in methanol and precipitation with Et₂O affords the
corresponding primary amine•HCl salts.

$$t ext{-Bu} ext{+Su} ext{N} ext{N} ext{H} ext{R}_1 ext{H} ext{R}_2 ext{MgBr} ext{CH}_2 ext{Cl}_2 ext{CH}_2 ext{Cl}_2 ext{FBu} ext{N} ext{NH} ext{H} ext{Cl} ext{NH} ext{NH}_3 ext{Cl}_4 ext{NH}_3 ext{Cl}_4 ext{NH}_3 ext{NH}_3 ext{NH}_4 ext{NH}_3 ext{NH}_4 ext{NH}_3 ext{NH}_4 ext{NH}_5 ex$$

| R ¹ | R ² | sulfinamide yield (%) | dr | amine•HCl yield (%) |
|----------------|--------------------|-----------------------|-------|----------------------|
| Et | CH ₃ | 96 | 93:7 | 97 |
| Et | Ph | 100 | 96:4 | 90 |
| <i>i</i> -Pr | Et | 100 | 97:3 | 93 (85) ^a |
| <i>i</i> -Pr | Ph | 98 | 89:11 | 91 (76) ^a |
| Ph | Et | 98 | 92:8 | 94 |
| Ph | H ₂ CCH | 79 | 94:6 | 93 |
| Bn | CH ₃ | 89 | 95:5 | 95 |
| Bn | Ph | 81 | 95:5 | 99 |
| 4-MeOPh | Et | 88 | 99:1 | 100 |

aisolated yield of enantiomerically pure material after a single recrystallization.

 The use of CH₂Cl₂ as solvent was found to be optimal, while the use of ethereal solvents such as Et₂O or THF gave reduced stereoselectivity, presumably due to binding to the magnesium ion to promote the open transition state as a competitive pathway.

$$\begin{bmatrix} -O & Br & -O & Br & -O & FR_2 & FR_1 & FR_2 & FR_2 & FR_1 & FR_2 & FR_2 & FR_1 & FR_2 & F$$

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Use of Ketimine Electrophiles:

- While addition of phenyl Grignard to a ketimine substate in the example below proceeded with low stereoselectivity and with a reversed sense of addition, the use of PhLi in toluene gave excellent stereoselectivity.
- Of several Lewis acid additives examined, Al(CH₃)₃ was found to provide optimal yield and dr:

- Optimized conditions were found to work well for a variety of ketimine and organolithium substrates.
- In the case of ketimines that were mixtures of geometric isomers, the product dr was found to
 exceed the substrate dr. It is proposed that the less stable, and less reactive, double bond
 stereoisomer is converted to the major isomer under the reaction conditions.

$$t\text{-Bu} \xrightarrow{+\overset{\bullet}{\text{S}}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{R}_{3}\text{Li}}} \xrightarrow{\text{PhCH}_{3}} \underbrace{-\overset{\bullet}{\text{O}} \underset{\text{Li}}{\overset{\bullet}{\text{-R}_{3}}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{R}_{3}}} \xrightarrow{\text{PhCH}_{3}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{PhCH}_{3}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{R}_{2}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{N}}{\overset{\bullet}{\text{N}}} \underset{\text{R}_{2}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underset{\text{R}_{1}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underbrace{-\overset{\bullet}{\text{N}} \underset{\text{N}}{\overset{\bullet}{\text{N}}} \underset{\text{N}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \underset{\text{N}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \xrightarrow{\text{N}} \underset{\text{N}}{\overset{\bullet}{\text{N}}} \xrightarrow{\text{N}} \xrightarrow$$

| R ¹ | R ² | \mathbb{R}^3 | yield (%) | dr |
|------------------------------|----------------|----------------|-----------|-------|
| CH ₃ | <i>i</i> -Pr | <i>n</i> -Bu | 61 | 99:1 |
| <i>n</i> -Bu | <i>i</i> -Pr | Ph | 82 | 91:9 |
| CH ₃ ^a | <i>n</i> -Bu | Ph | 93 | 89:11 |
| CH ₃ b | <i>i</i> -Bu | Ph | 62 | 85:15 |
| CH ₃ | 2-Npth | Ph | 62 | 99:1 |

^aThis imine was used as a 5:1 mixture of double bond diastereomers.

Liu, G.; Cogan, D. A.; Ellman, J. A. *J. Am. Chem. Soc.* **1997**, *119*, 9913–9914. Cogan, D. A.; Liu, G.; Ellman, J. A. *Tetrahedron*, **1999**, *55*, 8883–8904.

Additions to tert-Butylsulfinimines via Open Transition States:

- The use of weakly coordinating metal counterions such as lithium, certain Lewis acid or base additives, or the presence of Lewis basic functional groups within the sulfinimine or organometallic reactant can disrupt chelation control, and can lead predominantly to products consistent with an open transition state.
- The Lewis basic acetal group promotes open transition states in the transformation below, part of a route to enantioenriched 2-substituted pyrrolidines.

$$t\text{-Bu}$$
 $t\text{-Bu}$ $t\text{-$

Brinner, K. M.; Ellman, J. A. Org. Biomol. Chem. 2005, 3, 2109-2113.

· Coordinating groups within the sulfinimine substrate can also favor an open transition state.

Kuduk, S. D.; DiPardo, R. M.; Chang, R. K.; Ng, C.; Bock, M. G. *Tetrahedron Lett.* **2004**, *45*, 6641–6643.

 Lewis acid or base (TMEDA) additives favored an open transition state in this example from a synthesis of the CNS inhibitor (R)-DDMS.

$$t\text{-Bu} \xrightarrow{\text{CI}} + i\text{-BuLi} \xrightarrow{\text{THF}} \text{BF}_3 \text{-OEt}_2 \xrightarrow{i\text{-Bu}} \text{-78 °C} \xrightarrow{\text{CI}} \text{1. HCI,} \xrightarrow{\text{MeOH}} \text{-2. NaOH} \xrightarrow{i\text{-Bu}} \text{-i-Bu} \xrightarrow{\text{CI}} \text{-0. NaOH} \xrightarrow{\text{CI}} \xrightarrow{\text{CI}} \text{-0. NaOH} \xrightarrow{\text{$$

Han, Z.; Krishnamurthy, D.; Pflum, D.; Grover, P.; Wald, S. A.; Senanayake, C. H. *Org. Lett.* **2002**, *4*, 4025–4028. Jonathan William Medley

bThis imine was used as a 6:1 mixture of double bond diastereomers.

Diastereoselective Allylations of Enantioenriched Sulfinimines:

- The proposed transition state for allylation involves coordination of both imino nitrogen and sulfinyl oxygen to metal.
- Commonly used allylmetals for additions to sulfinyl imines include Mg, In, and Zn.

| R ₁ | R_2 | М | yield | dr |
|-----------------|--------------|------|-------|-------|
| CH ₃ | Ph | MgBr | 85% | >99:1 |
| CH ₃ | <i>i</i> -Pr | MgBr | 93% | >95:5 |
| Н | C_9H_{19} | MgBr | 77% | 91:9 |

Cogan, D. A.; Liu, G.; Ellman, J. *Tetrahedron* **1999**, *55*, 8883. Bertrand, M. B.; Wolfe, J. P. *Org. Lett.* **2006**, *8*, 2353.

Allylation of Imines in Aqueous Solution

• The allylindium species, generated in situ, is an effective nucleophile in aqueous solution.

| R | yield | dr |
|----------------------------|-------|------|
| 3,4-(MeO) ₂ -Ph | 81% | 98:2 |
| 3-furyl | 90% | 95:5 |
| 2-pyridyl | 73% | 95:5 |
| <i>i</i> -Pr | 82% | 96:4 |

Sun, X.-W.; Liu, M.; Xu, M.-H.; Lin, G.-Q. Org. Lett. 2008, 10, 1259.

Additions of Enolates to tert-Butanesulfinimines:

- The addition of ester enolates to tert-butanesulfinimines provides ready access to enantioenriched β-amino acid derivatives.
- Optimized conditions involve in situ generation of the titanium enolate with an excess of chlorotitanium triisopropoxide, followed by addition of the sulfinimine.
- The stereochemical outcome can be rationalized by invoking a Zimmerman–Traxler transition state with chelation of the sulfinimine to titanium.

| R ¹ | R ² | yield (%) | dr |
|----------------|-----------------|-----------|--------|
| <i>i</i> -Pr | Н | 85 | 98 : 2 |
| 3-pyr | Н | 70 | 95 : 5 |
| <i>i</i> -Pr | CH ₃ | 85 | 99 : 1 |
| Ph | CH ₃ | 89 | 98 : 2 |

• The use of α -substituted esters as enolate precursors allows for the stereoselective synthesis of tri- and even tetrasubstituted β -amino acid derivatives.

| R ¹ | R ² | R ³ | R ⁴ | R ⁵ | yield (%) | dr |
|-----------------|-----------------|-----------------|---------------------------------|-----------------|-----------|----------|
| н | <i>i</i> -Bu | Н | CH ₃ | CH ₃ | 85 | 96:4:0:0 |
| Н | CH ₃ | Н | PMB | PMB | 70 | 89:1:0:0 |
| CH₃ | Ph | CH ₃ | CH ₃ | CH ₃ | 86 | 99 : 1 |
| CH ₃ | Ph | -(Cl | H ₂) ₅ - | CH ₃ | 65 | 99 : 1 |

Tang, T. P.; Ellman, J. A. J. Org. Chem. 1999, 64, 12-13.

Tang, T. P.; Ellman, J. A. J. Org. Chem. 2002, 67, 7819-7832.

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Additions to Enantioenriched Sulfinimines in the Pharmaceutical Industry:

1.
$$O$$

H₂N' S + H₂N

Ti(Oi-Pr)₄, THF, 60 °C

2. \bigvee CH₂Cl₂, THF

MgBr -78 °C

3. 10% HCl (aq)

MeOH

N N

>555% over 3 steps

er = 9 : 1

- An addition to a tert-butanesulfinimine was used in the synthesis of a γ-secretase inhibitor for the treatment of Alzheimer's Disease.
- The stereochemistry of Grignard addition is consistent with the standard chelated chair-like transition state.
- · No chromatography was necessary over 3 steps.

Probst, G. et al. J. Med. Chem. 2013, 56, 5261-5274.

- The synthesis of an LpxC inhibitor for the treatment of bacterial infectious diseases employed a nitronate anion as nucleophile.
- The anion resulting from nitronate addition to the imine is sufficiently basic to deprotonate 2nitropropane. Therefore, only catalytic LiHMDS is necessary.
- The stereochemical result is consistent with an open transition state.

OEt
$$\frac{t \cdot Bu}{V}$$
 $\frac{V}{V}$ $\frac{V}{$

Fei, Z.; Kong, W.; Wang, H.; Peng, J.; Sun, F.; Yin, Y.; Bajwa, J.; Jiang, X. *Org. Process Res. Dev.* **2012**, *16*, 1436-1441.

$$\begin{array}{c} \text{H}_{3}\text{C} \xrightarrow{\text{CH}_{3}} \\ \text{H}_{2}\text{N} \xrightarrow{\text{S}} \text{O} \\ \text{PhMe, 23 °C} \\ \text{PhMe, 23 °C} \\ \text{BrMg} \\ \text{PhMe, 23 °C} \\ \text{So} \\ \text{End } \\ \text{PhMe, 23 °C} \\ \text{Result to the properties of the$$

- · Synthesis of a DPP4 inhibitor for the treatment of diabetes.
- The imine addition proceeded with lower diastereoselectivity in ethereal solvents.
- J. Org. Chem. 2008, 73, 9016-9021.

- Synthesis of an antihistamine sold under the brand name Xyzal. The racemic form of this
 compound is marketed as Zyrtec.
- A variety of Lewis acid additives were screened, but provided lower diastereoselectivity.

Pflum, D. A.; Krishnamurthy, D.; Han, Z.; Wald, S.; Senanayake, C. H. *Tetrahedron Lett.* **2002**, *43*, 923.

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Examples in Syntheses of Natural Products:

 Ganesan and co-workers employed the addition of a titanium enolate to a sulfinimine in their total syntheses of the marine natural products azumamides A and E.

Wen, S.; Carey, K. L.; Nakao, Y.; Fusetani, N.; Packham, G.; Ganesan, A. *Org. Lett.* **2007**, *9*, 1105–1108.

- In their formal total synthesis of the natural product (–)-aphanorphine, Grainger and Welsh employed an asymmetric methallylation of an enantioenriched *tert*-butane sulfinimine.
- Although the methallylation proceeded with only moderate stereoselectivity to afford an
 inseparable mixture of diastereomers, recrystallization of the amine •HCl salt following ringclosing metathesis, N-methylation, and desulfinylation provided material with excellenet
 enantiopurity.

Grainger, R. S.; Welsh, E. Angew. Chem., Int. Ed. 2007, 46, 5377-5380.

Daniel Schmitt, Jonathan William Medley