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Research Article

Continuous Fixed-Bed Column Study and Adsorption Modeling: Removal of Lead Ion from Aqueous Solution by Charcoal Originated from Chemical Carbonization of Rubber Wood Sawdust

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The efficiency of chemically carbonized rubber wood sawdust for the removal of lead ion from the aqueous stream was investigated by column process. Chemically carbonized rubber wood sawdust was prepared by treating the sawdust with $\rm H_2SO_4$ and $\rm HNO_3$. Maximum removal of lead ion in column process was found as $38.56\,\rm mg/g$. The effects of operating parameters such as flow rate, bed depth, concentration, and pH were studied in column mode. Experimental data confirmed that the adsorption capacity increased with the increasing inlet concentration and bed depth and decreased with increasing flow rate. Thomas, Yoon-Nelson, and Adams-Bohart models were used to analyze the column experimental data and the relationship between operating parameters. Chemically carbonized rubber wood sawdust was characterized by using Fourier transform infrared spectroscopy. Scanning electron microscope was also utilized for morphological analysis of the adsorbent. Furthermore X-ray fluorescence spectrum analysis and energy dispersive X-ray spectroscopy were also used for the confirmation of lead adsorption process.

1. Introduction

Pollution due to lead contamination in the water stream has become a serious problem nowadays. Lead poisoning causes several types of damage to human health such as kidney, nervous system, liver, and brain damage that can lead to death [1, 2]. Major sources from where the lead is discharging are mining wastes, chemical industries, lead acid storage batteries, and ceramic and glass industries. Environmental Protection Agency (EPA) has given some standard for drinking water which is 0.05 mg/L [3].

Therefore, in order to reduce the harmful effect of lead contamination in the environment, it is necessary to treat the lead contaminated wastewater before discharge. Many types of treatment system like ion exchange, coagulation, chemical precipitation, membrane filtration, electrodeposition, solvent extraction, and adsorption have been proposed

for lead removal from the lead contaminated wastewater. Among all the methods for removal of lead ion adsorption is apparently the most efficient method, due to its simplicity, higher removal capacity, and low operating cost. Numerous adsorbents like green coconut shells [4], wheat bran [5], cortex fruit wastes [6], agave bagasse [7], and modified *Agaricus bisporus* [8] have been used to remove the lead ion from aqueous solutions. Most of the adsorption experiment is limited to batch experiments which do not give accurate scale-up data that can be used for large scale of treatment.

The objective of this study was to evaluate the performance of the chemically carbonized rubber wood sawdust (CRSD) column for the removal of lead ion from the lead contaminated waste stream. Dynamic behavior of fixed-bed column was described in terms of breakthrough curve. As part of this study, effects of bed depth, flow rate, and initial feed concentration on the performance of lead adsorption

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onto CRSD were investigated. Different models such as Thomas, Yoon-Nelson, and Adams-Bohart models were used to compare the experimental data.

2. Materials and Methods

- 2.1. Preparation of Biomass. Adsorbent was prepared by chemical carbonization of the rubber wood sawdust which was collected from rubber wood processing industry, Nagechera, Tripura, India. $10\,\mathrm{g}$ of rubber wood sawdust was added to $11\,\mathrm{mL}$ (98% m/m) of sulphuric acid and after $10\,\mathrm{minutes}$ 6.6 mL of concentrated nitric acid (65% m/m) was added to the mixture. Black slurry was transferred to the oven at $150^\circ\mathrm{C}$. After 24 hours of heating the black slurry was centrifuged with distilled water to separate the carbonized charcoal and to make the pH neutral. Then carbonized sawdust was dried at $110 \pm 2^\circ\mathrm{C}$ and screened for the desired particle size (0.5–1 mm).
- 2.2. Analysis and Characterization. For the determination of moisture content of CRSD Karl Fisher instrument (1204R of VMHI, Metrohm Ltd., USA) was used. Specific surface area and pore volume of CRSD were measured by Brunauer-Emmett-Teller (BET) method and for that purpose Micromeritics automatic surface area analyzer (Gemini 2360, Shimadzu, Japan) was utilized. The X-ray fluorescence (XRF) spectrum analysis (Model Phillips PW2404, PANalytical) was used to determine the percentage of elements present in CRSD before and after adsorption of lead ion. The concentrations of the lead ion in synthetic solutions were determined by using atomic absorption spectrophotometer (Perkin Elmer Model AAS 700). For determination of pH the portable pH meter (Hach) was utilized. Absorbance spectra were determined by using UV-Vis spectrophotometer (Hach, DR5000). Functional groups of the adsorbent were identified by the Fourier transform infrared spectroscopy (FTIR) (Bruker 3000 Hyperion, Germany). Morphological analysis of the adsorbent was done by using the scanning electron microscope (SEM) (JELO JSM7600F) supported by EDS (energy dispersive X-ray spectroscopy) (Oxford AZtec energy system).
- 2.3. Reagents. The chemicals used in the experiment were of analytical reagent grade. Sulphuric acid ($\rm H_2SO_4$) and nitric acid ($\rm HNO_3$) from Merck, India, were utilized for the treatment of sawdust. A stock solution of 1000 mg/L was prepared through dissolution of appropriate amount of $\rm Pb(NO_3)_2$ (Merck, India) salt in deionized water. The stock solution was diluted to obtain the required concentration used in the experiment. For pH adjustment 0.1 M caustic soda (NaOH) and hydrochloric acid solution (HCl) were used.
- 2.4. Column Data Analysis. Dynamic column studies were carried out in a glass column of 2.54 cm internal diameter and 10 cm height. A peristaltic pump was used to maintain the desired flow rate. In the bottom side 0.05 cm thick glass wool was placed to prevent any loss of adsorbent and was to give mechanical support to the adsorbent bed. Total

TABLE 1: Characteristics of the adsorbent.

Parameters	Value
Moisture content (%)	13.2
Solubility in water (%)	0
Solubility in 0.25 M HCl (%)	0
BET surface area (m ² /g)	1400
Average pore diameter (Å)	42.6
Total pore volume (cm³/g)	1.82

experiment was carried out at room temperature $30 \pm 2^{\circ}$ C. Effects of process parameter like flow rates (10, 15, and 20 mL/min), bed depth (2, 5, and 7 cm), concentration (10, 20, and 30 mg/L), and pH (3.1, 5.2, and 6.4) were investigated. Samples were collected every half an hour from the bottom of the column and were tested to know the lead concentration. The column performance was investigated by calculating the breakthrough time and adsorption capacity. Adsorption capacity at 10% breakthrough was calculated according to [9]

$$q_B = \left(\frac{x}{m}\right)_B = \frac{x_B}{m_{\text{adsorbent}}} = Q_v \left(C_0 - \frac{C_B}{2}\right) \frac{t_B}{m_{\text{adsorbent}}},$$
 (1)

where C_0 is influent concentration, x_B is mass of metal ion adsorbed in the column at breakthrough (mg), $m_{\rm adsorbent}$ is mass of adsorbent in the column (g), Q_{ν} is flow rate (mL/min), C_0 is influent metal ion concentration (mg/L), C_B is breakthrough metal ion concentration (mg/L), and t_B is time to breakthrough (min).

3. Results and Discussion

3.1. Characterizations of the Adsorbent. Characteristics of CRSD were illustrated in Table 1 where higher specific surface area and pore volume were observed which indicated the CRSD as an efficient adsorbent. The feasibility of the lead adsorption onto CRSD was checked by XRF analysis shown in Table 2. It was observed that after adsorption of lead ion percentage of other elements such as Na, K, and Ca was decreased and 3.125% lead appeared. In this case other elements may be involved in ion exchange process with the lead ion and their percentages were decreased. Identification of the functional groups present in the adsorbent was carried out by using FTIR analysis (Figures 1 and 2). The major peaks found in the CRSD were at 1708.58 cm⁻¹, 1612.56 cm⁻¹, and 1162.34 cm⁻¹ which represented the presence of C=O group, -COO- group, and C-O group. Another peak at 3419 cm⁻¹ represents the presence of O-H starch which is due to carboxyl group (O=C-OH and C-OH). After adsorption the shifting of the peaks was observed which also justifies the feasibility of the adsorption process.

SEM micrograph (Figure 3) with higher magnification confirmed the large porous structure of CRSD. Adsorbent having large pore size has the higher adsorption capacity. Furthermore highly porous adsorbents which have organic functional groups have the higher metal capturing capacity. After adsorption of lead ion morphological structure of the CRSD was changed and this was shown in Figure 4. EDS

TABLE 2: XRF analysis on the CRSD before and after adsorption	of
lead (%).	

Elements	CRSD	Lead-loaded CRSD
O	31.24	24.183
С	61.41	60.17
Na	0.020	0.001
Ca	0.427	0.19
Pb	_	3.125
S	0.643	0.069
Cl	0.190	0.097
K	2.123	0.216

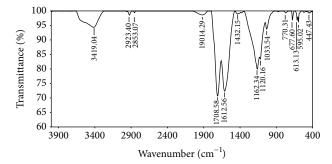


FIGURE 1: FTIR spectra of CRSD.

results (shown in Figures 5 and 6) confirmed the presence of lead ion after adsorption process.

3.2. Selectivity of the Lead Ion. As various cations and anions are present in wastewater ion selectivity is the important factor for real case of application. Selectivity of CRSD for lead ion was investigated in presence of anions (NO²⁻, NO³⁻, CO₃²⁻, SO₄²⁻, SO₃²⁻, and PO₄³⁻) and cations (Ca²⁺, Mg²⁺, Cr⁶⁺, Al³⁺, Cu²⁺, Ni²⁺, Mn²⁺, Zn²⁺, Co²⁺, Cd²⁺, Pb²⁺, Hg²⁺, and Fe³⁺). For this study 10 mg of CRSD was used at pH of 5.2 and the volume was 20 mL. The color profile and UV spectra of CRSD for lead ion over a series of other coions were studied where lead concentration was 1.0 mg/L and each cation concentration was 20 mg/L. Ion selectivity study for anions was conducted by using the concentration of 150 mg/L and lead concentration of 1.0 mg/L. In these studies no considerable spectral inferences were observed at 550 nm which may be due to high bonding affinity between the CRSD and lead ion.

3.3. Column Data Analysis. Breakthrough behavior of the column adsorption process at different flow rates was investigated. Constant inlet breakthrough time and exhaustion time for lead adsorption onto CRSD increase with the decreasing in flow rate from 15 to 20 mL/min (Figure 7), a trend similar to the other research work found in literature [10]. An increase in flow rate decreases the contact time of the adsorbent and adsorbate causing reduction in adsorption capacity and service time of the bed.

Breakthrough curves obtained at different bed depth (2, 5, and 7 cm) with a constant influent concentration of 20 mg/L

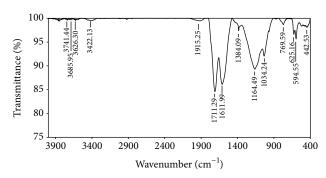


FIGURE 2: FTIR spectra of lead ion loaded CRSD.

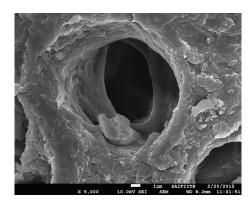


FIGURE 3: SEM image of CRSD.

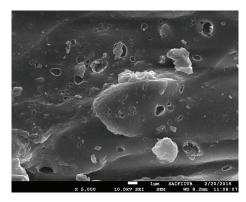
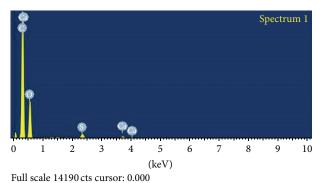


FIGURE 4: SEM image of lead ion loaded CRSD.



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 $\label{eq:Figure 5: EDS spectra of CRSD.}$

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$C_0 \text{ (mg/L)}$	Q_V (mL/min)	Z (cm)	pН	m _{adsorbent} (g)	V_B (mL)	t_B (min)	$C_B \text{ (mg/L)}$	$q_B (\text{mg/g})$
20	15	2	5.2	1.12	1350	90	2	21.70
20	15	5	5.2	2.52	4950	330	2	35.36
20	15	7	5.2	3.501	7200	480	2	37.02
20	10	5	5.2	2.51	4800	480	2	34.42
20	15	5	5.2	2.52	4950	330	2	35.36
20	20	5	5.2	2.501	3600	180	2	25.91
10	15	5	5.2	2.54	6750	450	1	23.92
20	15	5	5.2	2.52	4950	330	2	35.36
30	15	5	5.2	2.521	3600	240	3	38.56
20	15	5	3.1	2.502	1800	120	2	12.95
20	15	5	5.2	2.52	4950	330	2	35.36
20	15	5	6.4	2.61	4500	300	2	31.034

TABLE 3: Parameters in fixed-bed column for lead adsorption by CRSD.

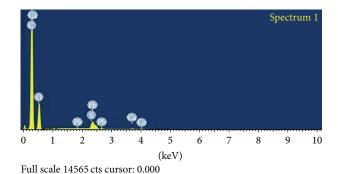


FIGURE 6: EDS spectra of lead ion loaded CRSD.

and flow rate of 15 mL/min are shown in Figure 8. From the figure it is observed that time of breakthrough and time of exhaustion increase with the increasing bed depth. According to Table 3 as the bed depth is increased adsorption capacity at 10% breakthrough is also increased and the similar tendency is also reported in literature [10]. At lowest bed depth there is no sufficient time for lead ions to diffuse into the holes of CRSD.

Initial metal ion concentration has a significant effect on breakthrough curve shown in Figure 9. Curves demonstrate that as the initial metal ion concentration increases breakthrough time and exhaustion time decrease. Experimental results are shown in Table 3 where adsorption capacity increases with the increasing concentration of 10 to 30 mg/L and the results comply with the results of other researchers [17].

pH of metal solution is another important parameter that has a great impact on adsorption process. Breakthrough curves at three different pH values (3.1, 5.2, and 6.4) are shown in Figure 10. It is shown in Table 3 that in lower pH adsorption capacity is less. Ionic groups of the adsorbent are positively charged in lower pH which restricts the adsorption of positive cations like lead. On the other hand in higher pH there is a formation of hydroxide which also restricts the adsorption process.

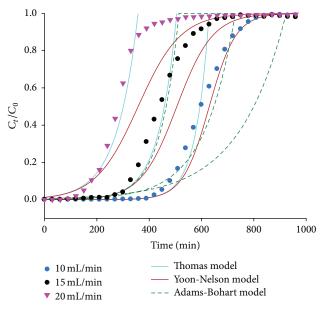


FIGURE 7: Effect of flow rate on breakthrough curve (concentration 20 mg/L; bed depth 5 cm; pH 5.2).

Bohart and Adams model is applied to check the dynamic behavior of the column. The equation is expressed as [18]

$$\ln\left(\frac{C_t}{C_0}\right) = k_{AB}C_0t - k_{AB}N_0\left(\frac{Z}{U_0}\right). \tag{2}$$

Influent and effluent concentrations (mg/L) are denoted as C_0 and C_t . $k_{\rm AB}$ represents the kinetic constant (L/mg min), N_0 is the saturation concentration (mg/L), t is the flow time (min), Z stands for bed depth of the fixed-bed column (cm), and U_0 is the superficial velocity (cm/min). A plot of $\ln(C_t/C_0)$ versus t gives the value of correlation coefficients (R^2), $k_{\rm AB}$, and N_0 . Values of R^2 , $k_{\rm AB}$, and N_0 are given in Table 4. Values of $k_{\rm AB}$ decrease with increasing concentration and flow rate whereas they increase with increasing bed depth. The values of R^2 fluctuate from 0.32 to 0.90 which is not a good fitting with the experimental breakthrough curve.

TABLE 4: Parameters of Adams-Bohart, Thomas, and Yoon-Nelson model under column adsorption process.

	\mathbb{R}^2	96.0	0.92	0.87	0.99	0.92	0.80	0.57	0.92	0.99	69.0	0.92	0.86
elson	τ (min)	624.58	505.78	374.2	629.70	505.78	357.83	296.04	505.78	637.53	309.919	505.78	485.78
Yoon-Nelson	$K_{\rm YN} \times 10^{-2} \; ({\rm min}^{-1})$	1.66	1.46	1.15	1.97	1.46	1.23	1.12	1.46	1.70	1.11	1.46	1.34
	R^2	96.0	0.92	0.87	0.99	0.92	0.80	0.57	0.92	0.98	69.0	0.92	98.0
S1	$q_0 (\mathrm{mg/g})$	36884.55	60212	66794.92	50174.93	60212	57229.79	79297.67	60212	54629.77	37160.54	60212	60470.99
Thomas	$K_{\mathrm{Th}} \times 10^{-4} \; (\mathrm{L/min mg})$	16.6	7.3	3.83	9.85	7.3	6.15	5.6	7.3	8.5	5.55	7.3	6.7
	R^2	98.0	0.74	69.0	0.90	0.74	0.50	0.29	0.74	0.81	0.32	0.74	0.65
hart	$N_0 \text{ (mg/L)}$	4504.40	8634.85	12640.31	6089.58	8634.85	10939.53	20067.67	8634.85	6683.07	8030.06	8634.85	8604.519
Adams-Bo	$k_{\rm AB} \times 10^{-4} \; (\text{L/mg min})$	12.3	4.25	1.67	7.1	4.25	2.8	2.4	4.25	4.3	2.35	4.25	3.85
12	пd	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	3.1	5.2	6.4
7 (200)	2 (CIII)	7.5	5	5	5	5	5	2	5	_	5	5	5
("i"/ I") (1/2")	(min/min)	15	15	15	10	15	20	15	15	15	15	15	15
(1/200)	$C_0 \text{ (mg/L)}$	10	20	30	20	20	20	20	20	20	20	20	20

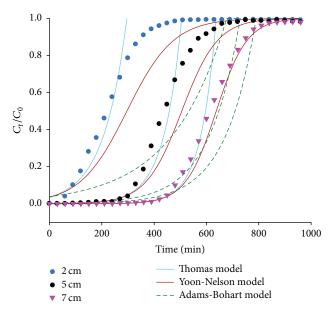


FIGURE 8: Effect of bed depth on breakthrough curve (flow rates 15 mL/min; concentration 20 mg/L; pH 5.2).

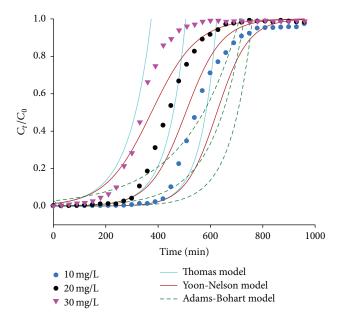


Figure 9: Effect of initial concentration on breakthrough curve (flow rates $15\,\text{mL/min}$; bed depth $5\,\text{cm}$; pH 5.2).

For the evaluation of breakthrough results Thomas model is applied to the experimental data of the column studies. The linearized form of the Thomas model is expressed as [19]

$$\ln\left(\frac{C_0}{C_t} - 1\right) = \frac{k_{\rm Th}q_0m}{Q} - k_{\rm Th}C_0t,\tag{3}$$

where $k_{\rm Th}$ is the Thomas kinetic coefficient (mL/min mg), t is the total flow time (min), and Q is the volumetric flow rate (mL/min). Adsorption capacity and mass of the adsorbent are denoted as q_0 (mg/g) and m (g). Plot of $\ln[(C_0/C_t)-1]$ versus t gives the value of $k_{\rm Th}$ and q_0 which are illustrated in Table 4.

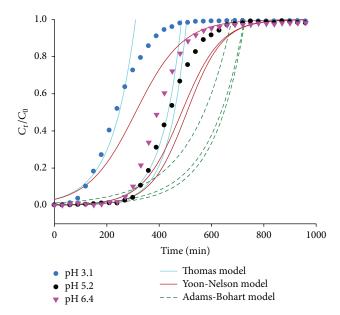


FIGURE 10: Effect of pH on breakthrough curve (bed depth 5 cm; concentration 20 mg/L; flow rates 15 mL/min).

The values show that q_0 values increased with the increasing in influent concentration and pH, whereas the q_0 values decrease with the increase in bed depth. On the other hand $k_{\rm Th}$ decreases with increasing flow rate and concentration while it increases with the increase in bed depth. R^2 value is ranged from 0.57 to 0.99 which indicates the good fitting of the model with the experimental breakthrough curve.

Yoon and Nelson [20] model is also applied to check the experimental data which is expressed as

$$\ln\left(\frac{C_t}{C_0 - C_t}\right) = k_{\rm YN}t - \tau k_{\rm YN},\tag{4}$$

where τ is the time required for 50% adsorbate breakthrough (min), t is sampling time (min), and $k_{\rm YN}$ is the rate constant (min⁻¹). The value of $k_{\rm YN}$ and τ can be found by plotting the graph between $\ln(C_t/(C_0-C_t))$ and t which is shown in Table 4. The values of R^2 found in the model are relatively higher which conclude that the model is well fitted for the system.

Comparisons of predicted models curve and the experimental curve are shown in Figures 7, 8, 9, and 10. Figures show that predicted Thomas and Yoon-Nelson curves are closer to experimental curves. Furthermore applying three models it is observed that \mathbb{R}^2 values of Thomas and Yoon-Nelson models are higher than the Adams-Bohart model. Hence Thomas and Yoon-Nelson models are found as the well fitted models for present lead adsorption system.

3.4. Error Function Analysis. Depending on R^2 value Thomas and Yoon-Nelson models were found as the well fitted models but for the findings of best fitted model error function analysis was used. Error function analysis is the most suitable optimization method to evaluate the best fitted model for the experimental data. Three error functions such as sum

C (ma/I)	C_0 (mg/L) Q (mL/min) Z (cm)		ng/L) Q (mL/min) Z (cm) p		ъЦ	A	Adams-Bohart		Thomas			Yoon-Nelson		
C ₀ (IIIg/L)	Q (IIIL/IIIII)	Z (CIII)	γп	ERRSQ	HYBRID	MPSD	ERRSQ	HYBRID	MPSD	ERRSQ	HYBRID	MPSD		
10	15	5	5.2	42.52	7.43	0.074	3.44	0.60	0.0060	5.22	0.91	0.0091		
20	15	5	5.2	222.77	17.81	0.178	5.74	0.45	0.0045	8.63	0.69	0.0069		
30	15	5	5.2	19.06	1.28	0.012	97.58	6.56	0.0656	90.93	6.11	0.061		
20	10	5	5.2	79.80	6.73	0.067	5.65	0.47	0.0047	7.32	0.6182	0.0061		
20	15	5	5.2	258.19	20.65	0.206	5.74	0.45	0.0045	8.63	0.6909	0.0069		
20	20	5	5.2	2267.94	337.83	3.378	0.123	0.018	0.00018	0.0006	9.18E - 05	9.19E - 07		
20	15	2	5.2	820.46	174.23	1.742	9.38E - 05	1.99E - 05	1.99E - 07	42.52	9.0316	0.090		
20	15	5	5.2	222.77	17.81	0.178	5.74	0.45	0.0045	8.63	0.6909	0.0069		
20	15	7	5.2	15.09	1.10	0.011	2.83	0.20	0.0020	4.85	0.3539	0.0035		
20	15	5	3.1	506.39	301.96	3.019	0.095	0.056	0.00056	0.014	0.0085	8.56E - 05		
20	15	5	5.2	222.77	17.81	0.178	5.74	0.45	0.0045	8.63	0.6909	0.0069		
20	15	5	6.4	212.01	22.01	0.220	7.97	0.82	0.0082	7.36	0.7643	0.0076		

TABLE 5: Error function values of the models for lead adsorption by CRSD.

of the squares of the errors (ERRSQ), hybrid fractional error function (HYBRID), and Marquardt's percent standard deviation (MPSD) were utilized for finding of the best fitted model. Square of the errors (ERRSQ) [21] is expressed as

ERRSQ =
$$\sum_{i=1}^{p} (q_e - q_{\text{Cal}})^2$$
. (5)

Hybrid fractional error function (HYBRID) [22] is expressed as

HYBRID =
$$\frac{100}{p-n} \sum_{i=1}^{p} \left[\frac{(q_e - q_{cal})}{q_e} \right]^2$$
. (6)

Marquardt's percent standard deviation (MPSD) [23] is obtained as

$$MPSD = \sum_{i=1}^{p} \left(\frac{(q_e - q_{cal})}{q_e} \right)^2, \tag{7}$$

where q_e is the adsorption capacity found from the experiment (mg/g), $q_{\rm cal}$ is adsorption capacity calculated from models, p is the number of parameters in the model, and n is the number of data points. Lower value of ERRSQ, HYBRID, and MPSD and higher value of R^2 are the indication of best fitted model. Results of the error functions were illustrated in Table 5 from where it was suggested that Thomas model was the best fitted model for the present adsorption system.

3.5. Adsorption Mechanism. Efficiency of adsorption process is dependent on the surface of the adsorbent. From the results of adsorption process a theoretical/hypothetical structure was proposed which was shown in Figure 11. Due to chemical carbonization of rubber wood sawdust by sulphuric acid the double bond was generated in the rubber wood sawdust chain. Sulphuric acid was involved in dehydration process which generated the double bond. After dehydration process it was again oxidized by nitric acid and produces the lactone group. In this adsorption process the lead ions were attached to the carboxyl groups. So it can be concluded that the CRSD is worked as a cation exchange resin.

TABLE 6: Comparison of lead adsorption capacity of CRSD with other low-cost adsorbents.

Low-cost adsorbent	Q (mg/g)	References
Activated tea waste	0.497	[10]
Water hyacinth root	10.94	[11]
Granular activated carbon	2.0132	[12]
Manganese oxide coated zeolite	0.363	[13]
Treated granular activated carbon	2.89	[14]
Zeolite	1.67	[15]
Iron-coated zeolite	2.28	[15]
Ficus religiosa leaves	16.42	[16]
CRSD	38.56	Present study

3.6. Comparison with Other Adsorbents. The values of the lead adsorption capacities in column mode were compared in Table 6. Many researchers have examined efficiency of various low-cost adsorbents in column mode for the removal of lead ion. Comparisons of different adsorbents found in the literature were done on the basis of adsorption capacity. From the comparison CRSD can be considered as a valuable alternative for the removal of lead ion from aqueous solution.

3.7. Regeneration of the Adsorbent. Regeneration of adsorbent has an important significance in economical and environmental point of view. Reusability of the adsorbent was done by repeating the adsorption-desorption cycle for four times. For regeneration of carbonized sawdust the traditional methods like thermal activation, incineration, and land disposal were not used to restrict the environmental pollution. Regeneration was done by 0.2 M HCl solution and the experiment was repeated for four adsorption-desorption cycles. In first cycle 97.2% removal was achieved and in fourth cycle the removal efficiency of 88.1% was achieved (Figure 12). Removal efficiency decreases as cycle proceeds because the use of acid solution may destroy the binding sites of the CRSD or insufficient acid solution may allow the lead ion to remain in the binding sites.

FIGURE 11: Proposed mechanism involved in the adsorption process: (a) oxidation by HNO₃ and (b) binding mechanism of lead ion.

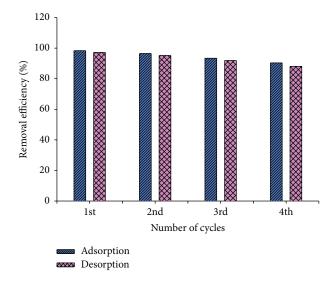


FIGURE 12: Adsorption/desorption efficiency of lead ion onto CRSD during different cycles (concentration 10 mg/L, flow rate 15 mL/min, and bed depth 5 cm).

4. Conclusions

The study concludes that removal of lead ion in a packed bed system using CRSD is an effective and feasible method. Behavior of breakthrough curve and the lead adsorption capacity is strongly influenced by flow rate, bed depth, influent concentration, and pH. Breakthrough time increases with a higher bed depth, a lower flow rate, and a lower influent concentration. Adsorption capacities were high at the flow rate of 15 mL/min, bed depth of 7 cm, influent concentration of 30 mg/L, and pH of 5.2. This column adsorption process contributes a maximum adsorption capacity of 38.56 mg/g. The prediction of breakthrough curves was obtained by using Adams-Bohart, Thomas, and Yoon-Nelson model. However the entire breakthrough curve was best predicted by Thomas model.

Conflict of Interests

The authors hereby declare no conflict of interests.

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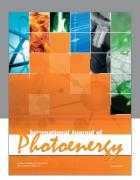
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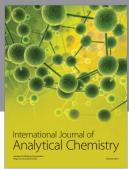
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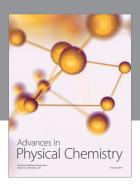
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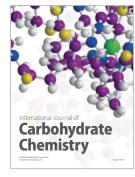
















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