

FLUSH DIAPHRAGM, PIEZORESISTIVE CERAMIC PRESSURE TRANSDUCER

Metallux ME78x and MEP78x pressure sensors are made with a ceramic base plate and a flush diaphragm and they work following the piezoresistive principle. The Wheatstone bridge is screen printed on one side of the flush ceramic diaphragm, which is in turn glued to the sensor's body. The bridge faces the inside where a cavity is made. Signal conditioning electronics is directly integrated on the ceramic to generate 0.5...4.5 V ratiometric output (ME780) or I²C output with pressure and temperature information (ME782). Calibration performed electronically with the onboard ASIC and it can be performed in bar (ME78x) or in psi (MEP78x).

Electronics provides offset and span correction when the temperature changes. Zero correction software to compensate offset shift due to final customer assembly available on request. This allows good precision and long-term stability.

The Metallux ME78x family meets EMC requirements. The ASIC EEPROM stores production lot specific data for sensor traceability and it allows custom calibration. Due to the excellent chemical resistance of the Al₂O₃ ceramic, the ME78x sensors are suitable for nearly all aggressive media.

Metallux ME78x are patented sensors.

FEATURES

Excellent resistance to corrosion and abrasion

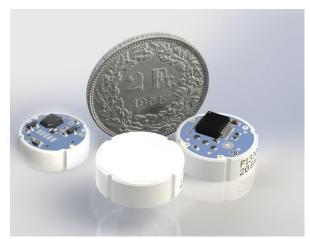
Fully integrated signal conditioning

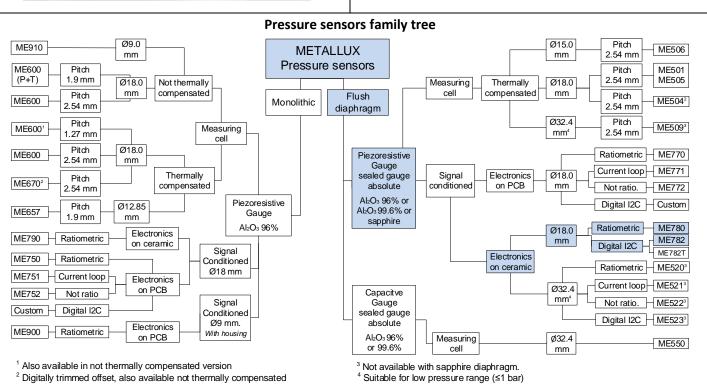
EMC compliant

Thermally compensated

Zero stress mounting software









Technical characteristics

Paramete	ers	Units	ME780						ME782								
Output -					Ratio	metric			Digital I ² C								
Output rar	nge	1			0.5	4.5 [V]			Pres: 595% of 15bits (output register address: 0x78) Temp: 1090% of 15bits (-40125°C)								
Sensor typ	e	-	Flush diaphragm, absolute (A), gauge (R) or sealed gauge (S)														
Technolog	у	Ī	Piezoresistive with electronic signal conditioning														
Diaph. mat	terial	1	Ceramic Al ₂ O ₃ 96%, 99.6% or sapphire														
Weight g		≤ 9 (excluding connections)															
Response time ms		≤5															
Supply voltage VDC		4.55.5							3.3 or 5.0 (depending on calibration settings)								
Max current ¹ mA			6 (R _{LOAD} ≥ 2 kΩ)							4.5							
Operating temp.		°C		-25	.+125 (-	13 °F+25	57 °F)		-25+105 (-13 °F+221 °F)								
Storage temp. °(°C	-40+135 (-40 °F+275 °F) -40+125 (-40 °F+257 °F)														
Compliant	with	-	Reach, RoHS, Conflict Minerals free														
EMC/ESD ² compliances		•	Electrostatic discharge immunity Radiated electromagnetic field immunity Electrical fast transient (burst) immunity Surge immunity Conducted RF immunity Electrostatic discharge immunity IEC/EN 61000-4-4(2004) ² Not applicable IEC/EN 61000-4-6(2014)														
Pressure ranges			ME78x														
Nominal	ME	bar	0.5	1	2	5	10	20	50	100	200	250	400	600			
Pressure ³	MEP	psi ⁴	7.5	15	30	100	150	400	1000	1500	3000	4000	5000	8500			
Overload		bar	1	2	4	10	15	35	100	150	350	350	500	750			
pressure		psi	15	29	58	145	217	507	1450	2175	5075	5075	7250	10875			
Burst pressure		bar	2	3	6	15	25	65	120	200	500	500	650	950			
		psi	29	43	87	217	362	942	1740	2900	7250	7250	9425	13775			
		bar	-0.1	-0.5	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1			
capability		psi	-1.5	-7.3	-14.5	-14.5	-14.5	-14.5	-14.5	-14.5	-14.5	-14.5	-14.5	-14.5			
Pressure ty	уре	-	R	A/R/S	A/R/S	A/R/S	A/R/S	A/R/S	A/R/S	S	S	S	S	S			
Sensor		mm	6.15	6.17	6.23	6.30	6.35	6.55	6.70	6.70	7.05	7.05	7.32	7.55			
thickness		in	0.242	0.243	0.245	0.248	0.250	0.258	0.263	0.263	0.278	0.278	0.288	0.297			
Accuracy ⁵ [%FS]		Calibration with high accuracy															
25°C (77 °F)			1.5								1.5						
A) 085 °C (32185°F)		1.5				1.4		1.6 1.8		2.4			2.8				
B)-10105°C (14221°F)		1.8				1.7		1.8	3.2	2.6			3.2				
C)-25125°C (-13257°F)		2.2				2.0		2.2	3.5		3.1		3.5				
Accuracy 5 [%FS]		Calibration with standard accuracy															
25°C (77 °F)		1.5						1.0				1.5					
A) 085 °C (32185°F)		2.5				2.4		2.6 2.8		3.4			3.8				
B)-10105°C (14221		.221°F)	3		.8		3.7		3.8	4.2	4.2 4.6			4.6			
C)-25125°C (-13257°F)			4.2				4	.0	4.2	4.5		5.5		5.5			
Accuracy 5 [%FS]		Calibration without thermal compensation															
25°C (77 °F)		1.5															

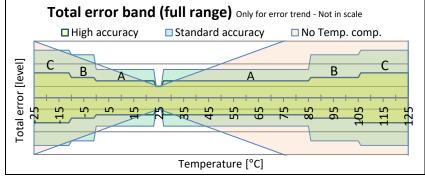
Unless indicated, all data are based on a reference temperature of 25°C and a power supply of 5 VDC.

1. During calibration or auto-zero, current consumption is < 30 mA.

(-13...257°F)

- 2. All EMC/ESD test are performed inside grounded Metallux housing. EFT/Burst level is according to EN 61326-1:2013
- 3. Pressure ranges not listed in the technical chart have performances of the nearest listed pressure range. Contact us for customization.
- 4. Psi values are not the exact conversion of bar value. PSI ranges are defined to cover different standard values.
- 5. Accuracy includes room temperature error of non-linearity, hysteresis and non-repeatability, offset and span deviation PLUS thermal span shift and thermal offset shift. Accuracy calculation is performed in Metallux housings; accuracy excludes temperature hysteresis which primarily depends on mechanical conditions (housing, o-ring, etc) of actual application.

Max ± 0.08 %FS/K (Ceramic cell thermal offset shift + thermal span shift) + Accuracy at 25°C



Example of ME782 read out: .066E3529066E...

(Red = Pres. in hex - Green = Temp. in Hex - Black = Extra info

$$\begin{split} &P[bar] = \frac{P_{dec}}{32767}*\left(\frac{P_{max} - P_{min}}{B_p - A_p}\right) + \left[P_{min} - A_p\left(\frac{P_{max} - P_{min}}{B_p - A_p}\right)\right] \\ &T\left[^{\circ}C\right] = \frac{T_{dec}}{32767}*\left(\frac{T_{max} - T_{min}}{B_T - A_T}\right) + \left[T_{min} - A_T\left(\frac{T_{max} - T_{min}}{B_T - A_T}\right)\right] \end{split}$$

P_{dec}= Decimal raw value of pressure (output of ASIC)

T_{dec}= Decimal raw value of temperature (output of ASIC)

 $P_{\text{max}}/P_{\text{min}}$ = Maximum/minimum pressure value in bar (depend by the pressure range of the sensor)

T_{max}/T_{min}= Maximum/minimum temperature value in °C

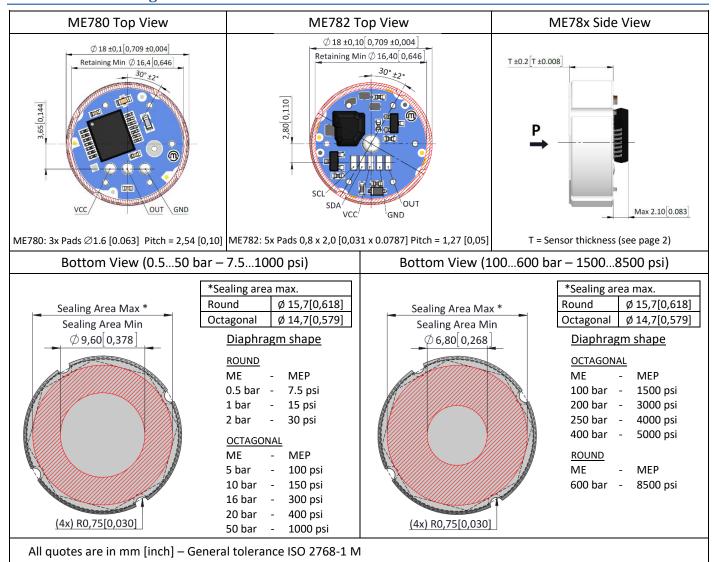
 $(T_{max}=125^{\circ}C \text{ and } T_{min}=-40^{\circ}C)$

 $A_P = 0.05$ $B_P = 0.95$ $A_T = 0.10$ $B_T = 0.90$

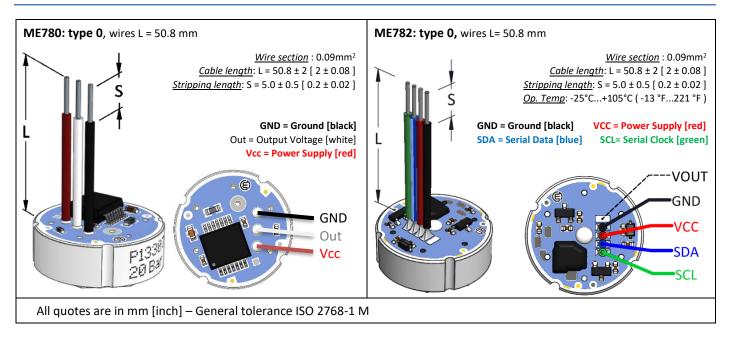
-25...125°C



Mechanical drawings



Electrical terminations



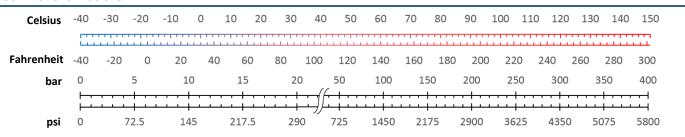


Ordering code

				ME _ 7	8 _	_		_	_	_	_	_	_
Pressure unit													
	bar			blank									
	psi			Р									
Output signal													
	Ratiometric		0.54.5 [V]		0								
	Digital I ² C		5%95% 15 bit	ADC	2								
Sensor Type	3												
	Absolute					Α							
	Gauge					R							
	Sealed gauge	.				S							
Pressure range	- Course Bauge						Į.						
i ressure runge	ME		MEP			ME	– MEP						
	00.5 bar	or	07.5 psi	[-/R/]			– 7p5						
	01bar	or	015psi	[A/R/S]			– 015						
	02 bar	or	030 psi	[A/R/S]			- 013 - 030						
	05 bar		0100 psi	[A/R/S]			- 030 - 100						
	010 bar	or or	0150 psi	[A/R/S] [A/R/S]			- 100 - 150						
	020 bar						– 150 – 400						
		or	0400 psi	[A/R/S]									
	050 bar	or	01000 psi	[A/R/S]			- 1k0						
	0100 bar	or	01500 psi	[-/-/S]			- 1k5						
	0200 bar	or	03000 psi	[-/-/S]			- 3k0						
	0250 bar	or	04000 psi	[-/-/S]			– 4k0						
	0400 bar	or	05000 psi	[-/-/S]			– 5k0						
	0600 bar	or	08500 psi	[-/-/S]			– 8k5						
	Others on red	Others on request (enquiry for customization) 999 – 999					- 999						
Calibration													
	High accurac							0					
	Standard acc							1					
	No temperature compensation* (calibration done at room temperature)							2					
	Not calibrated, not compensated (electrical test only)							3					
	Others on red	quest (ei	nquiry for customiza	ition)				9					
Termination type	nation type												
	Wires 50.8 m	ım							0				
	Tinned pads								1				
	Others on red	quest (ei	nquiry for customiza	ition)					9				
Power Supply													
,	5 V									0			
	3.3 V (Only M	1E782)								1			
Diaphragm type		<u> </u>											
	Ceramic Al ₂ O	₃ 96.0%	purity								0		
			quest (Al ₂ O ₃ 99.6%,	sapphire)							9		
Venting hole pipe	pui	., 3	1. 22. (203 00.070)										
Tenting note pipe	Without											0	
		on requ	est (Metal pipe Ø1.2	mm for gauge	Senso	r only	/)					9	
Coating	vending pipe	on requ	car (ivietai pipe Ø1.2	inin, ioi gauge	. 351130	i OIII)	' '					9	1
Coating	Standard can	formal	coating									DI	nk
	Standard conformal coating												
	Parylene or other coating (enquiry for customization)											Cus	tom

^{*} ME782 temperature output is not available with this calibration option. Temperature signal is available only with high/standard accuracy.

Conversion tools





To be disposed of according to local regulations (OTRif 16 02 97 for Switzerland, CER 16 02 16 for European Union)