

FOPDT: First Order Plus Dead Time

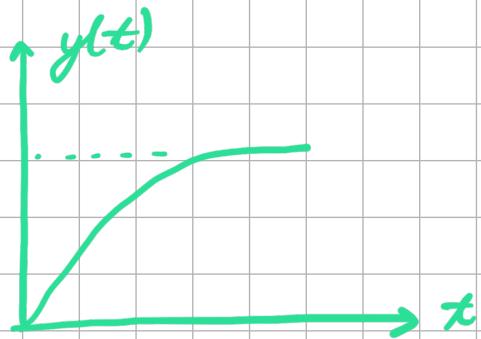
Real-Time experiment First Order + Dead Time

$$mC_p \frac{dT}{dt} = MA(T_{\infty} - T) + \alpha Q$$

$$T_p \frac{dT}{dt} = -T + K_p u(t)$$

$$T \frac{dy}{dt} = -y + K_p u(t) \quad \text{variable of interest is } y(t)$$

$$\gamma_p \frac{dy}{dt} = -y + K_p u(t - \Theta_p)$$



$$G(s) = \frac{K_p e^{-\Theta_p s}}{T_p s + 1}$$

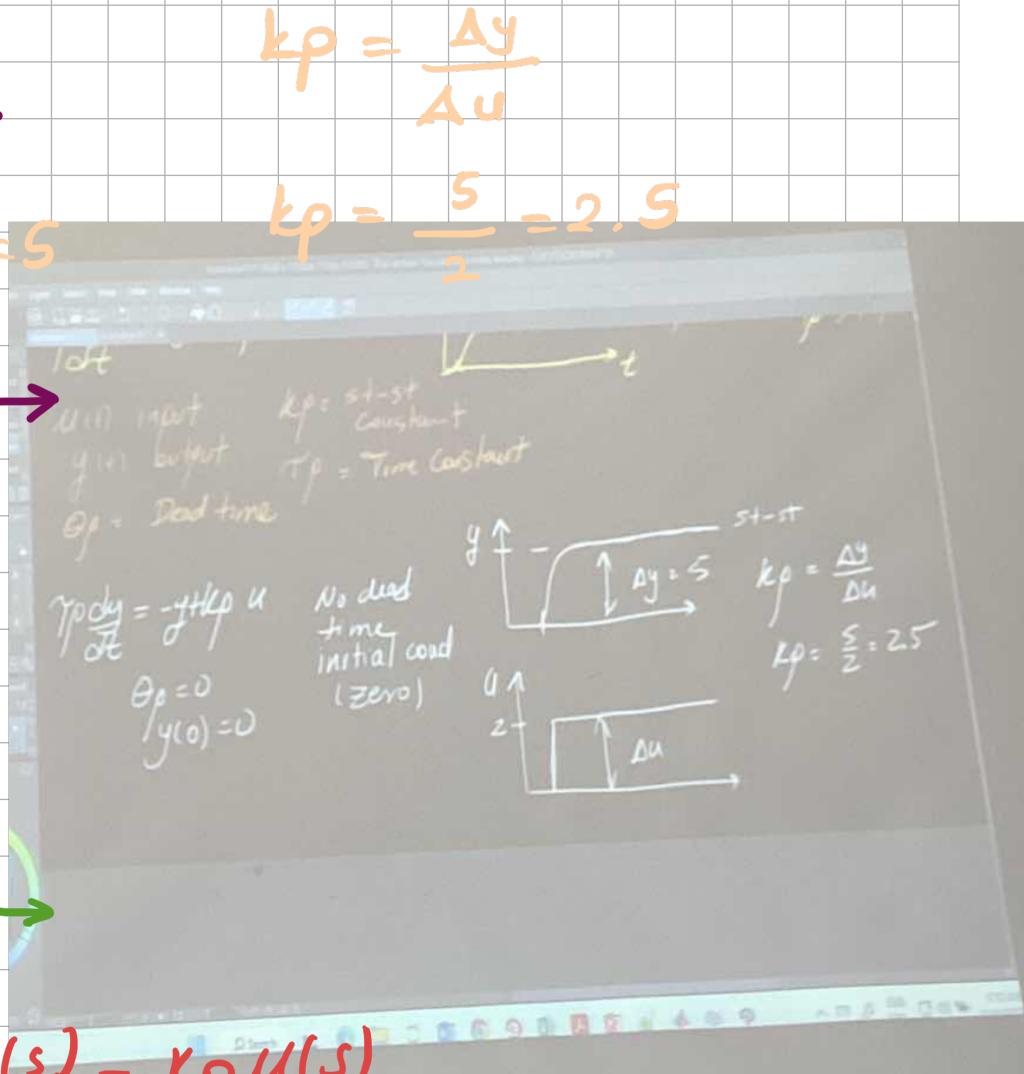
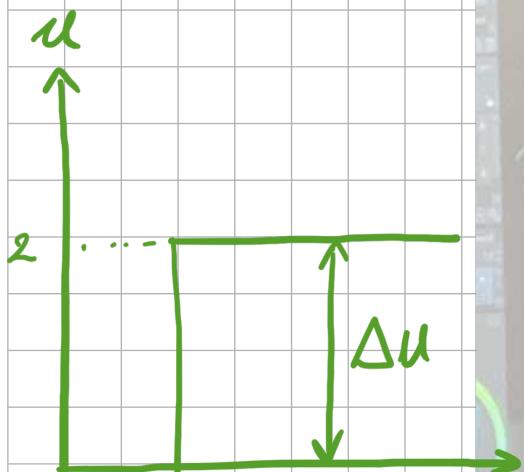
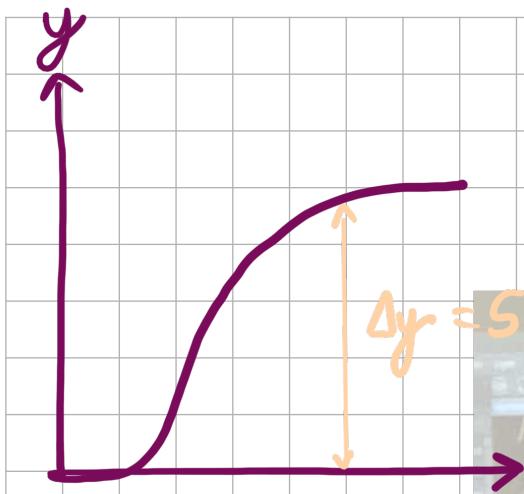
$u(t)$: input

$y(t)$: output

K_p : set-point constant

T_p : Time constant

Θ_p : Dead Time



$$\gamma_p s Y(s) + y(s) = k_p u(s)$$

$$(\tau_p s + 1) Y(s) = k_p u(s)$$

$$\frac{Y(s)}{U(s)} = \frac{k_p}{\tau_p s + 1} \rightarrow \text{step } u(s) = \frac{1}{s}$$

$$Y(s) = \frac{k_p}{s(\tau_p s + 1)} = \frac{k_p / \tau_p}{s(s + \frac{1}{\tau_p})} = \frac{A}{s} + \frac{B}{s + \frac{1}{\tau_p}}$$

$s = 0$

$s = -1/\tau_p$

$$\frac{k_p / \gamma_p}{s + \frac{1}{\tau_p}}$$

$$s = 0$$

$$A = k_p$$

$$\frac{k_p / \gamma_p}{s}$$

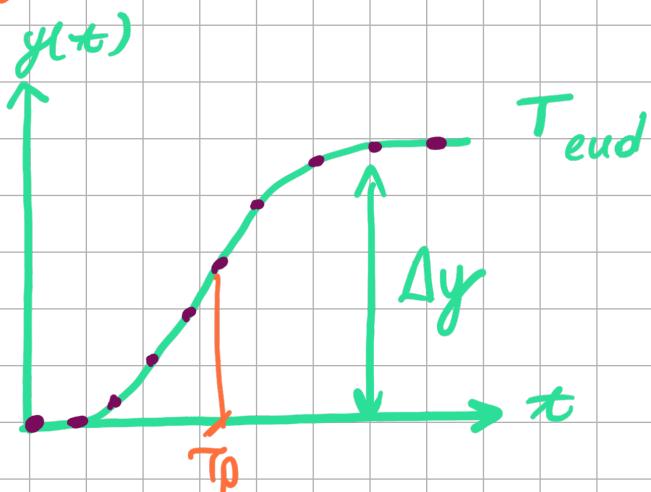
$$B = -k_p$$

$$s = \frac{1}{\tau_p}$$

$$Y(s) = \frac{K_p}{s} + \frac{-4p}{s + \frac{1}{T_p}} ; \quad y(t) = \mathcal{L}^{-1} \{ Y(s) \}$$

$$y(t) = K_p u(t) - 4p e^{\frac{-1}{T_p} t} u(t) \\ = K_p (1 - e^{\frac{-1}{T_p} t}) u(t)$$

$$y(t) = K_p (1 - e^{\frac{-1}{T_p} t}) u(t) \cdot s(t - \tau_p)$$



$$\Delta y = T_{end} - \tau(1)$$

$$K_p = \frac{\Delta y}{\Delta u}$$



$$y(\tau_p) = \tau(1) + 0.632 \Delta y = 51.92^\circ C$$

$$\tau_p = 145 - 22 = 123$$

τ_p was 122.5 (week 3)

Regression 2nd Order MIMO systems

(Ignorign Radiation Energy)

Energy Balance of the heaters:

$$① mcp \frac{dT_1}{dt} = \underbrace{UA(T_\infty - T_1)}_{\text{Conductive}} + \underbrace{MA_s(T_2 - T_1)}_{\text{heat transfer}} + \underbrace{Q_1}_{\text{Heater}}$$

$$② mcp \frac{dT_2}{dt} = UA(T_\infty - T_2) + \underbrace{MA_s(T_1 - T_2)}_{\text{heat transfer}} + Q_2$$

$$DT = T_2 - T_1$$

$$① mcp \frac{dT_1}{dt} + UA(T_1 - T_\infty) = MA_s DT + Q_1$$

$$② mcp \frac{dT_2}{dt} + UA(T_2 - T_\infty) = -MA_s DT + Q_2$$

$$① \frac{mcp}{UA} \frac{dT_1}{dt} + (T_1 - T_\infty) = \frac{MA_s}{UA} DT + \frac{1}{UA} Q_1$$

$$② \frac{mcp}{UA} \frac{dT_2}{dt} + (T_2 - T_\infty) = \frac{MA_s}{UA} DT + \frac{1}{UA} Q_2$$

$$T_{12}$$

$$T_{12} \frac{dT_1}{dt} + (T_1 - T_\infty) = k_3 DT + k_1 Q_1$$

$$T_{12} \frac{dT_2}{dt} + (T_2 - T_\infty) = -k_4 DT + k_2 Q_2$$

Energy Balance Sensors

$$\gamma \frac{dT_c}{dt} + T_c = T_i$$

→ Sensor's model

$$T_c \frac{dT_{c1}}{dt} = T_i - T_{c1}$$

only convective energy!

$$T_c \frac{dT_{c2}}{dt} = T_2 - T_{c2}$$