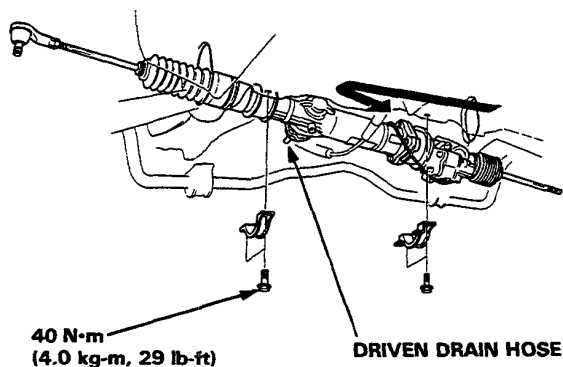


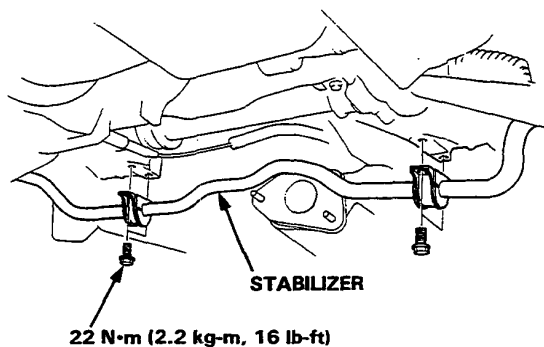
# Steering Gearbox

## Installation

1. Reinstall the gear box in the reverse order of removal.

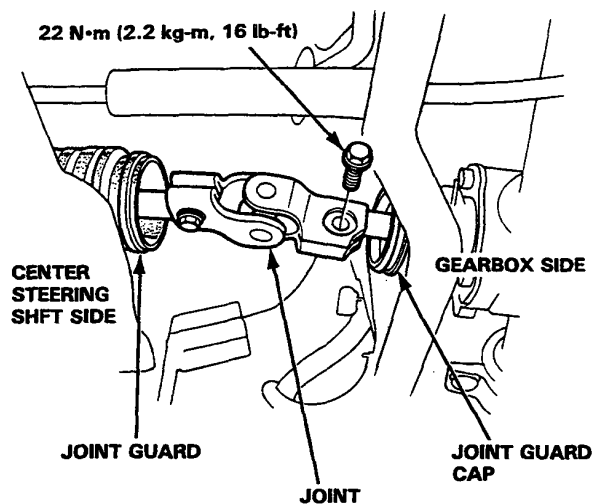


2. Tighten the stabilizer mounting bolts.



3. 4WS only

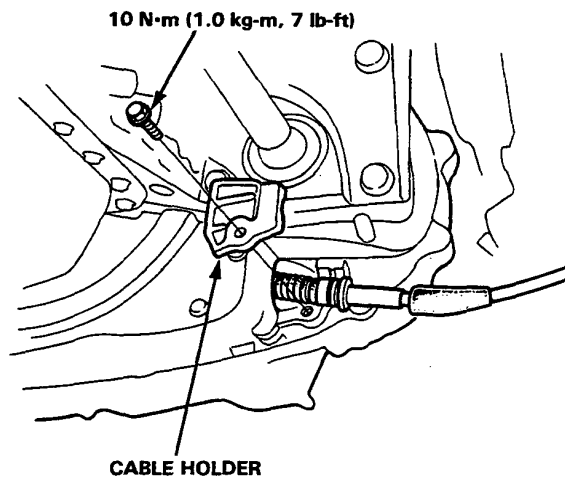
- Connect the joint and the driven pinion.



- Tighten the bolt at the driven pinion.
- Connect the joint guard and the joint guard cap.

4. Automatic transmission only

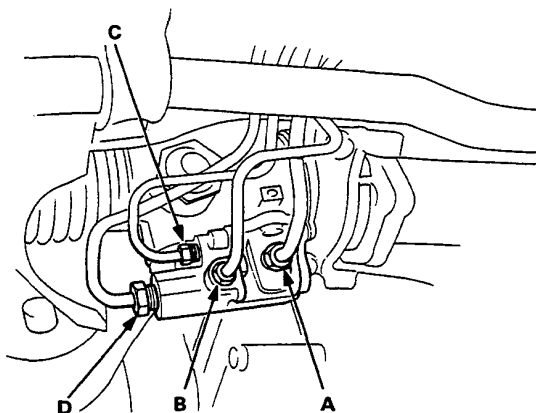
Install the control cable to the clamp.



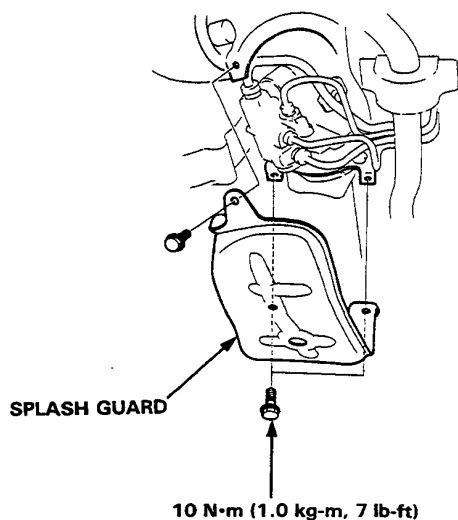


5. Connect the fluid lines to the control unit.

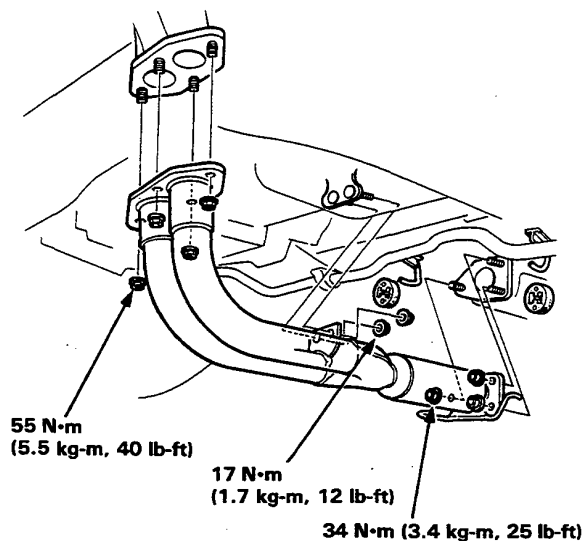
- A: From pump: 14 mm wrench  
38 N·m (3.8 kg-m, 28 lb-ft)
- B: To speed sensor: 12 mm wrench  
13 N·m (1.3 kg-m, 9 lb-ft)
- C: To reservoir: 12 mm wrench  
13 N·m (1.3 kg-m, 9 lb-ft)
- D: To oil cooler: 17 mm wrench  
29 N·m (2.9 kg-m, 20 lb-ft)



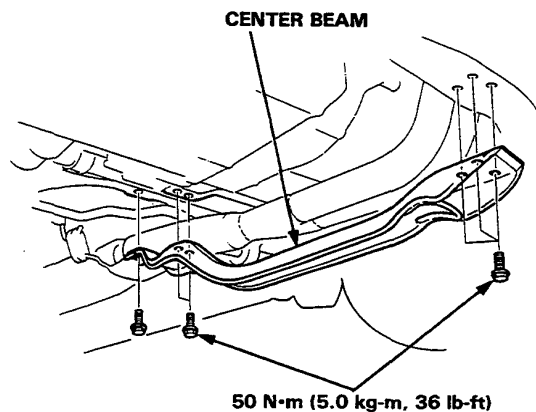
6. Install the splash guard.



7. Install the exhaust pipe.



8. Install the center beam and tighten the bolts.



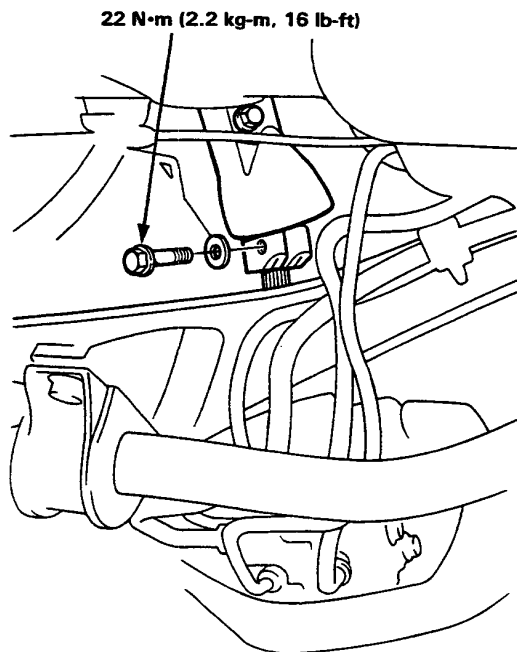
(cont'd)

# Steering Gear Box

## Installation (cont'd)

9. Reconnect the tie-rods to the steering knuckles, tighten the castle nuts to specified torque, and install new cotter pins.
10. Reconnect the steering joint to the gearbox.

**CAUTION:** Before tightening the steering joint bolts, pull up the steering joint to make sure that the steering joint is not pulled out.



11. Align the wheels (see section 18).