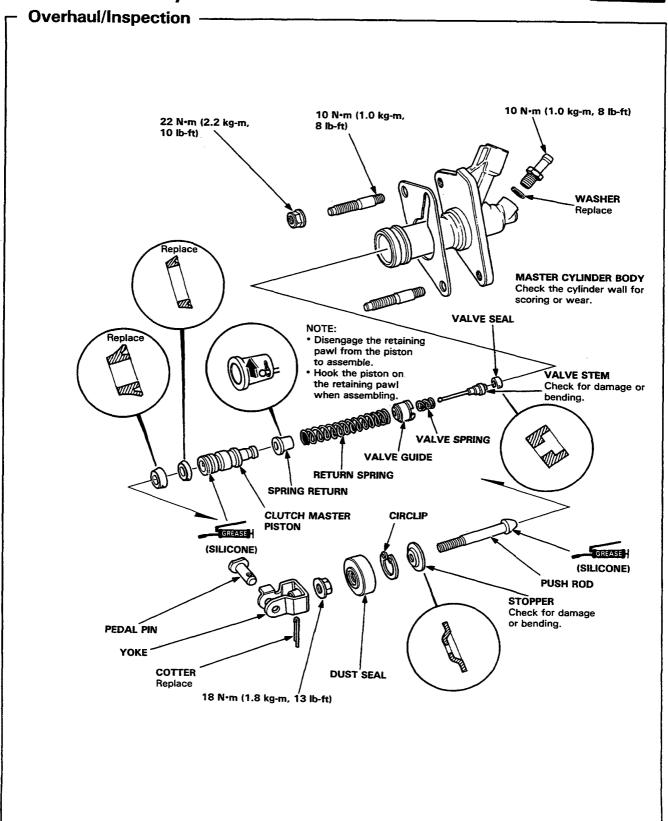
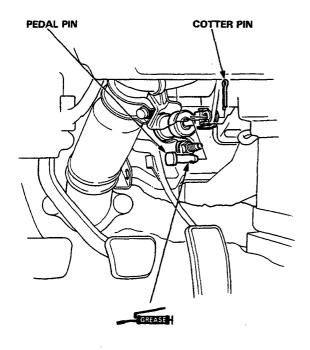
# **Clutch Master Cylinder**





### Removal -

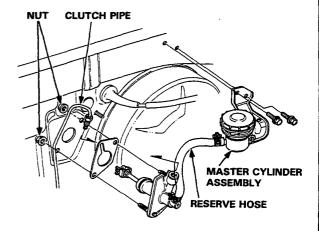
 Pry out the cotter pin, and pull the pedal pin out of the yoke.



- Remove the nuts and bolts attaching the master cylinder and remove the cylinder from the engine compartment.
- 3. Remove the clutch pipe and reserve hose from the master cylinder.

### **CAUTION:**

- Avoid spilling brake fluid on paint as it may damage the finish.
- Plug the end of the clutch pipe and reserve hose with a shop rag to prevent fluid from flowing out of the clutch pipe and reserve hose after disconnecting.



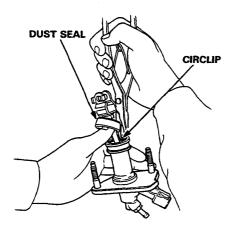
# **Clutch Master Cylinder**

# $\odot$

## - Disassembly

CAUTION: Avoid spilling brake fluid on paint as it may damage the finish.

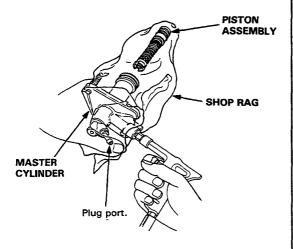
Remove the dust seal from the master cylinder.



- 2. Pry the circlip off the master cylinder.
- Carefully remove the piston by applying air pressure through the clutch line hole.

### **CAUTION:**

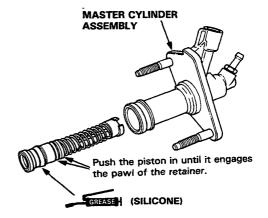
- Hold a shop rag over the master cylinder, to stop the piston in case it comes out suddenly.
- Plug the end of the clutch hose port with a shop rag to prevent fluid from coming out.
- Clean all disassembled parts in solvent and blow through all ports and passages with compressed air.



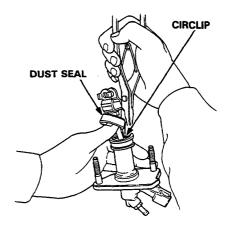
## Assembly -

### **CAUTION:**

- Before assembling, make sure all parts are completely clean.
- Replace parts with new ones whenever specified to do so.
- Do not allow dust or water to enter the system.
- Do not mix different brands of brake fluid as they may not be compatible.
- Do not reuse the brake fluid which was drained out.
- Avoid spilling the brake fluid on painted surfaces, as it may damage the finish.
- Assemble the piston noting the proper direction of the parts (page 7-5).



- 2. Slide the piston assembly into the master cylinder.
- 3. Install the circlip in the groove of the master cylinder.



4. Install the dust seal.