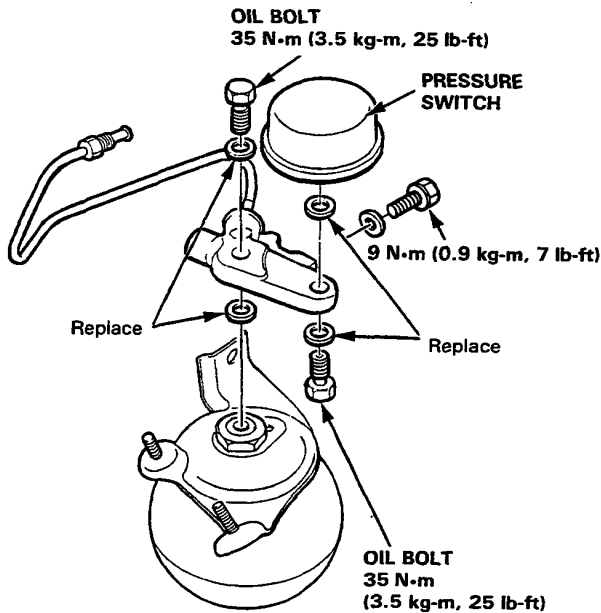


Accumulator

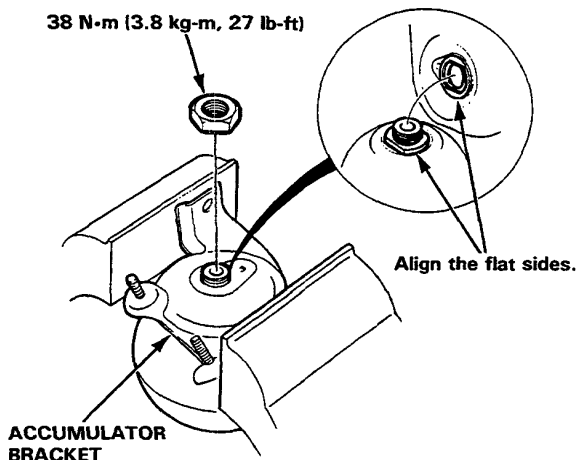
Disassembly/Reassembly

1. Remove the oil bolts.
2. Remove the pressure switch from the pressure switch joint.



3. Set the accumulator bracket in a vise, hold the accumulator with your hand, and remove the accumulator nut with 27 mm socket and impact wrench.

38 N·m (3.8 kg-m, 27 lb-ft)



NOTE:

- Be sure to align the accumulator and bracket aligning marks.
- Do not overtighten the accumulator bracket as it damages the bracket.
- Tighten the accumulator nut with a TORX® wrench.

Accumulator Disposal

WARNING The accumulator contains high pressure nitrogen gas. Do not puncture, expose to the flame, or attempt to disassemble the accumulator or it may explode and severe personal injury may result.

1. Secure the accumulator in a vise so that the relief plug points straight up.
2. Slowly turn the plug 3-1/2 turns and then wait 3 minutes for all pressure to escape.
3. Remove the plug completely and dispose of the accumulator unit.

