

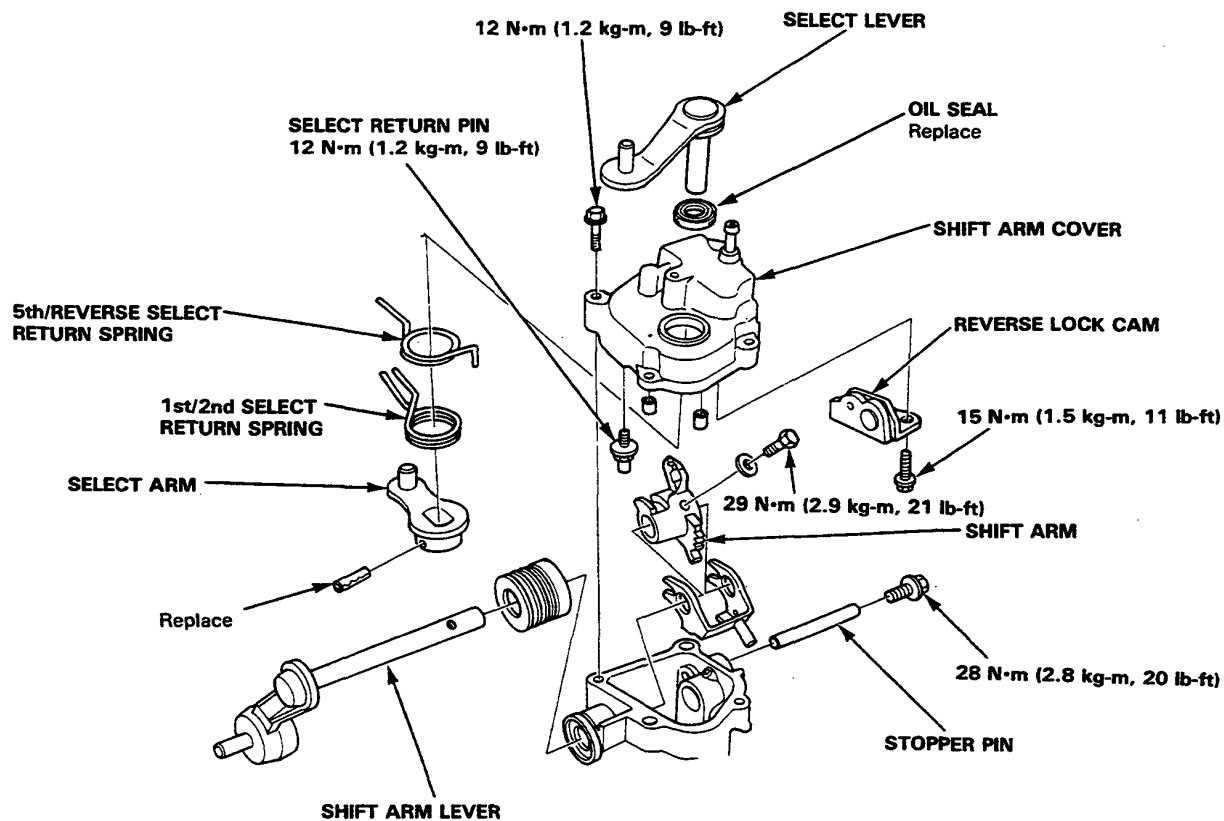
Shift Arm Cover Assembly



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NOTE:

- The shift arm cover can be removed and installed with the transmission in the car.
- Lubricate all moving and sliding surfaces with grease.



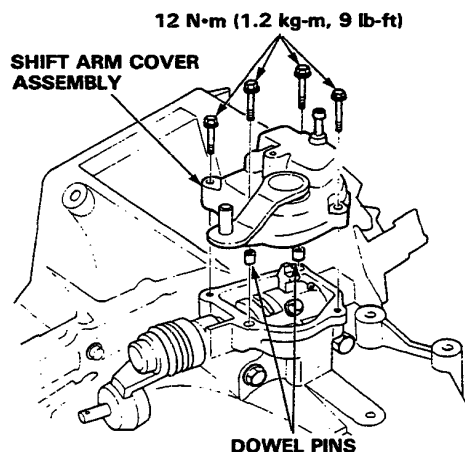
Shift Arm Cover Assembly

Replacement

NOTE: During replacement, apply a sealing compound on the sealing surface between the shift arm cover assembly and the transmission case.

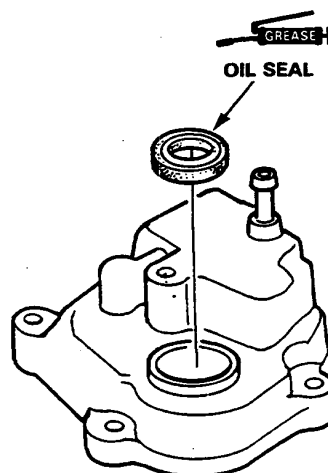
CAUTION:

- Use Three Bond 1216 as a sealing compound.
- Remove all dirt and oil from the sealing surface.
- Apply the sealing compound on the central part of the sealing surface.
- Seal the entire circumference of the bolt hole to prevent oil leakage.
- When the sealing surface has remained untouched for more than 20 minutes after application of the sealing compound, do not replace the parts without sealing the surface again.
- Refill the oil after 30 minutes after replacement.

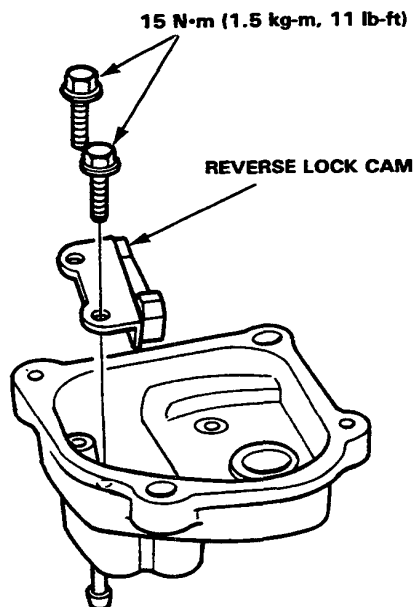


Reassembly

1. Install the oil seal in the shift arm cover.



2. Fix the reverse lock cam.

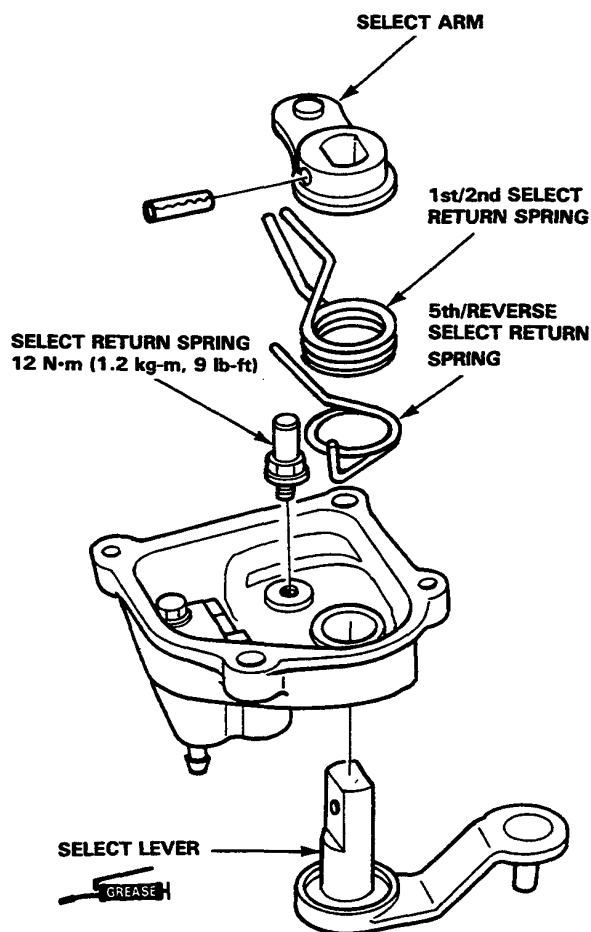




Shift Arm Lever

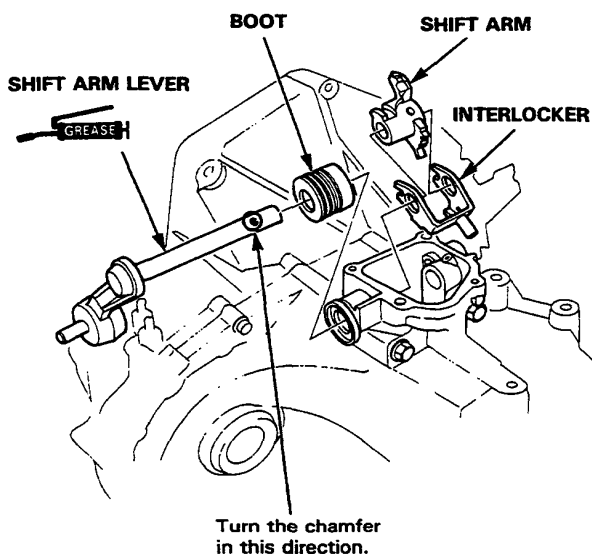
Reassembly

3. Insert the select lever into the select arm then, press the spring pin into the select arm and lever with pliers.



NOTE: During reassembly, grease all sliding parts.

1. Insert the shift arm into the interlock.
2. Place the boot onto the shift arm lever.
3. Insert the shift lever through the shift arm and interlock.



4. Insert the stopper pin into the interlock, then tighten the flange bolt.
5. Align shift arm and shift arm lever holes, then insert and tighten the 8 mm bolt.

