



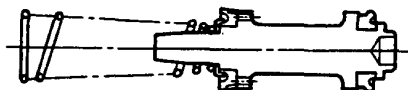
## Reassembly

### CAUTION:

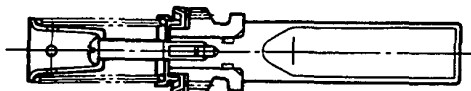
- Clean all parts in brake fluid and air dry; blow out all passages with compressed air.
- Replace parts with new ones whenever specified to do so.
- Use only clean brake fluid.
- Make sure no dirt or other foreign matter is allowed to contaminate the brake fluid.
- Do not mix different brands of brake fluid as they may not be compatible.
- Do not spill brake fluid on the car, it may damage the painted, plastic or rubber parts.

1. Lubricate new piston assemblies with brake fluid then fit them together.

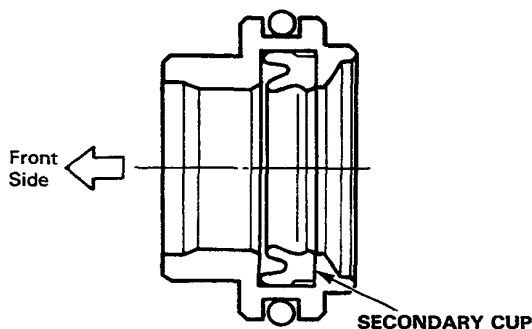
### PRIMARY PISTON ASSEMBLY



### SECONDARY PISTON ASSEMBLY



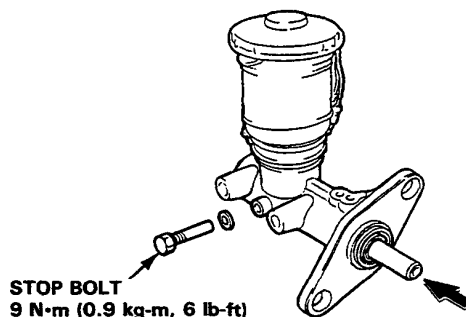
### PISTON GUIDE ASSEMBLY



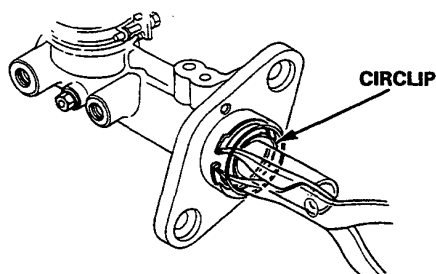
2. Install the piston assemblies in the master cylinder.

NOTE: To ease assembly, rotate the pistons while inserting.

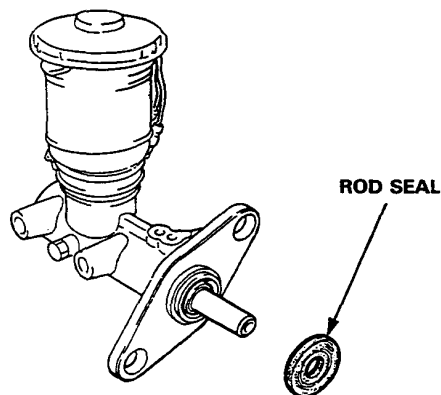
3. Install the stop bolt and new sealing washer while pushing in the secondary piston assembly, then tighten the stop bolt.



4. Install the snap ring while pushing in the secondary piston assembly.



5. Install a new rod seal.



CAUTION: When connecting the brake pipes, make sure that there is no interference between the brake pipes and other parts.