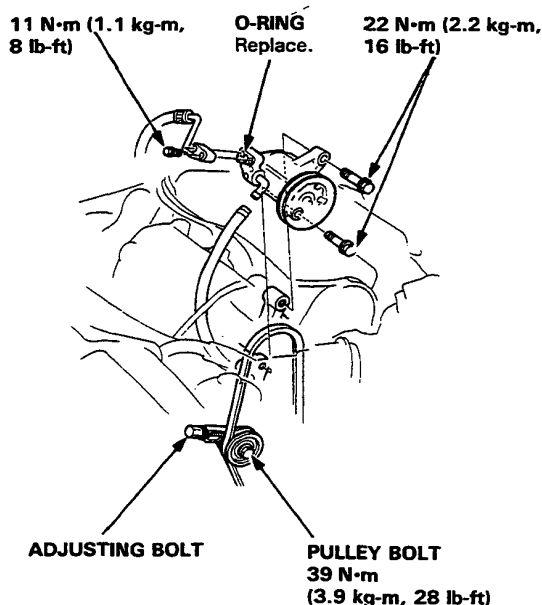




## Replacement

1. Drain the fluid from the system (page 11-18).
2. Disconnect the inlet and outlet hoses from the pump and plug them.
3. Loosen the pulley bolt.
4. Remove the pump belt by loosening the adjusting bolt.
5. Remove the two 8 mm bolts, then remove the pump.



6. Install the pump.
7. Connect the inlet and outlet hoses to the pump.
8. Install and adjust the belt.
9. Fill the reservoir with new fluid to the UPPER LEVEL on the reservoir.
10. Start the engine and let it run at fast idle while turning the steering wheel lock-to-lock several times to bleed air from the system.
11. Check the reservoir and add fluid if necessary.

## Preload Inspection

Check the pump preload with a torque wrench after overhauling a pump or installing a replacement pump.

**Preload: 4 N·m (0.4 kg-m, 3 lb-ft) max.**

