

# Steering Gearbox

## Illustrated Index (2WS)

### CAUTION:

- Before disassembling the gearbox, wash it off with solvent and a brush.
- Thoroughly clean all disassembled parts.
- Always replace O-rings and seals.
- Replace parts with damaged sliding surfaces.
- Do not dip seals and O-rings in solvent; coat O-rings with grease, make sure they stay in position during reassembly, and use the appropriate special tools to install them where necessary.
- The shaded parts (valve body, control valve, cut-off valve) are a matched set; if the valve body is faulty, replace the complete valve body unit.

-  **STEERING GREASE** ..... Part Number 08740-99969

NOTE: LH Drive shown, RH Drive is similar.

