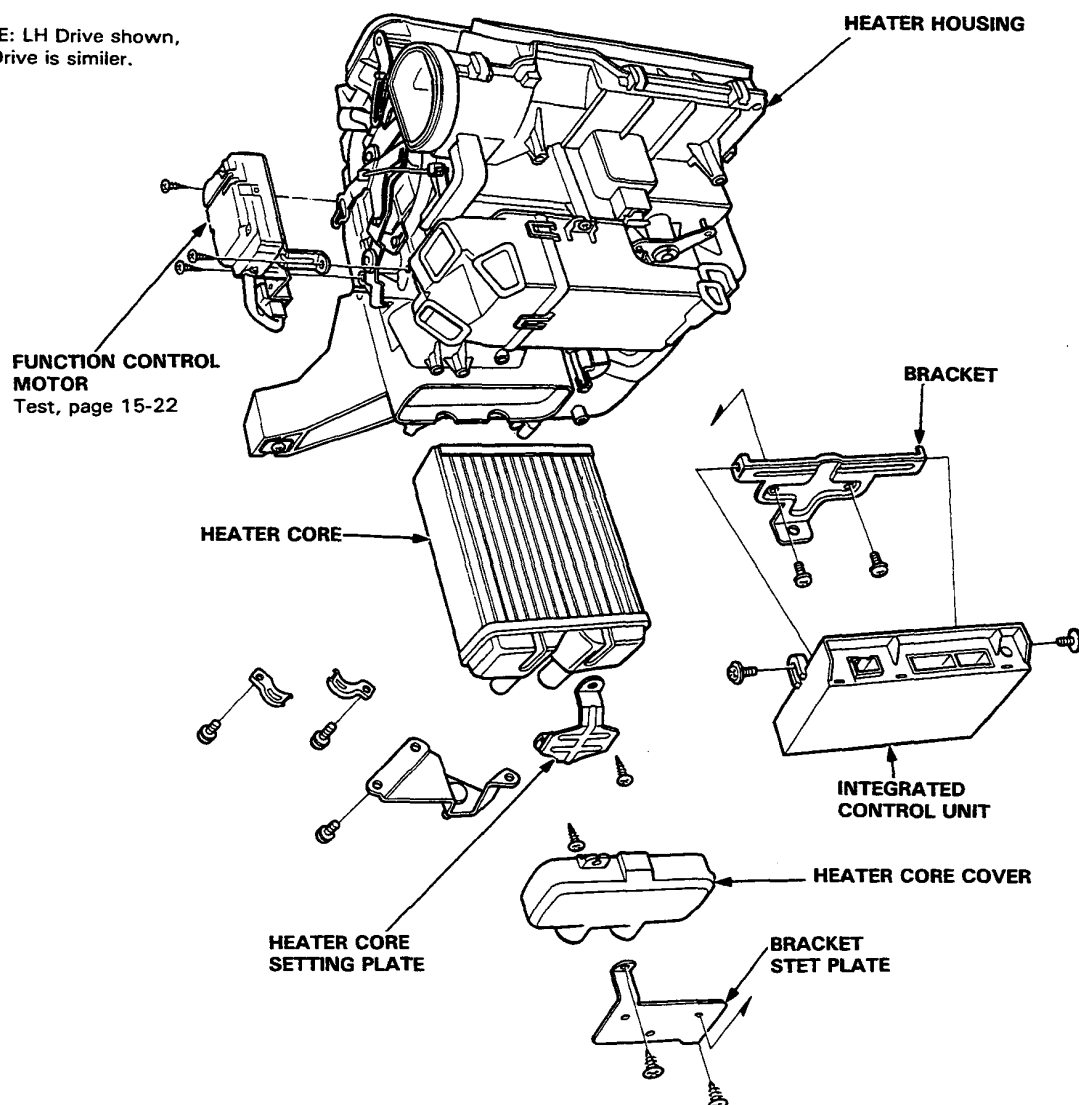




Overhaul

1. Remove the heater assembly (page 15-16).
2. Remove the integrated control unit and bracket.
3. Remove the tapping screws (2), bracket, set plate and heater core cover.
4. Remove the tapping screws (2) and heater core setting plate and clamp.
5. Pull out the heater core from the heater housing.
6. Remove the function control motor if necessary.

NOTE: LH Drive shown,
RH Drive is similar.



Install in the reverse order of removal and:

Loosen the bleed bolt on the engine and refill the radiator and reservoir tank with the proper coolant mixture. Tighten the bleed bolt when all the trapped air has escaped and coolant begins to flow from it.