

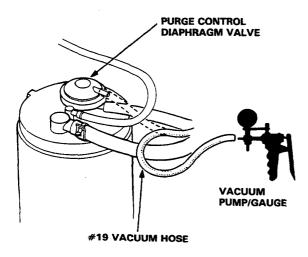
### **Evaporative Emission Controls**

[KX, KS, KZ model]

### **Testing (COLD ENGINE)**

NOTE: Engine coolant temperature must be below 63°C (145°F)

 Disconnect the #19 vacuum hose at purge control diaphragm valve and connect vacuum pump/gauge to the hose.



2. Start the engine and allow to idle.

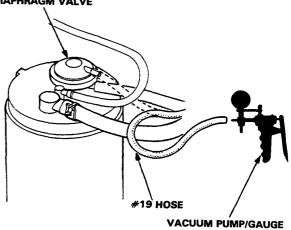
There should be no vacuum.

- If there is no vacuum, go to hot engine test (next column).
- If there is vacuum, go to troubleshooting (page 6-77).

#### **Testing (HOT ENGINE)**

 Disconnect the #19 vacuum hose at the purge control diaphragm valve and connect a vacuum pump/gauge to the hose.

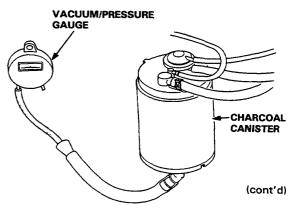




 Start the engine and warm up to normal operating temperature (the cooling fan comes on).
 Raise engine speed to 3,500 min<sup>-1</sup> (rpm).

There should be vacuum.

- If there is vacuum, go to step 3.
- If there is no vacuum, go to troubleshooting (page 6-77).
- Disconnect a vacuum pump/gauge and reconnect hose.
- 4. Remove fuel filler cap.
- Remove the canister purge air hose from frame and connect hose to a vacuum gauge as shown.



### **Evaporative Emission Controls (cont'd)**

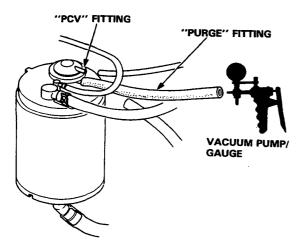
6. Raise engine speed to 3,500 min<sup>-1</sup> (rpm).

Vacuum should appear on the gauge within 1 minute.

- If vacuum appears on the gauge in 1 minute, remove the gauge and go on to step 8.
- If no vacuum, disconnect the vacuum gauge and reinstall the fuel filler cap.
- Remove the charcoal canister and check for signs of damage.
  - If damaged, replace the canister.
  - If OK, go on to step 8.
- 8. Stop the engine. Disconnect the hose from the canister PCV fitting.

Connect a vacuum pump to the canister PURGE fitting as shown, and apply vacuum.

Vacuum should remain steady.

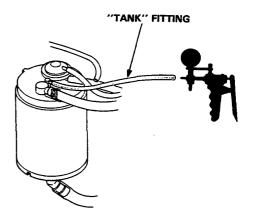


- If vacuum remains steady, go on to step 7.
- If vacuum drops, replace the canister and retest.
- Restart the engine. Reconnect the hose to the canister PCV fitting.

PURGE side vacuum should drop to zero.

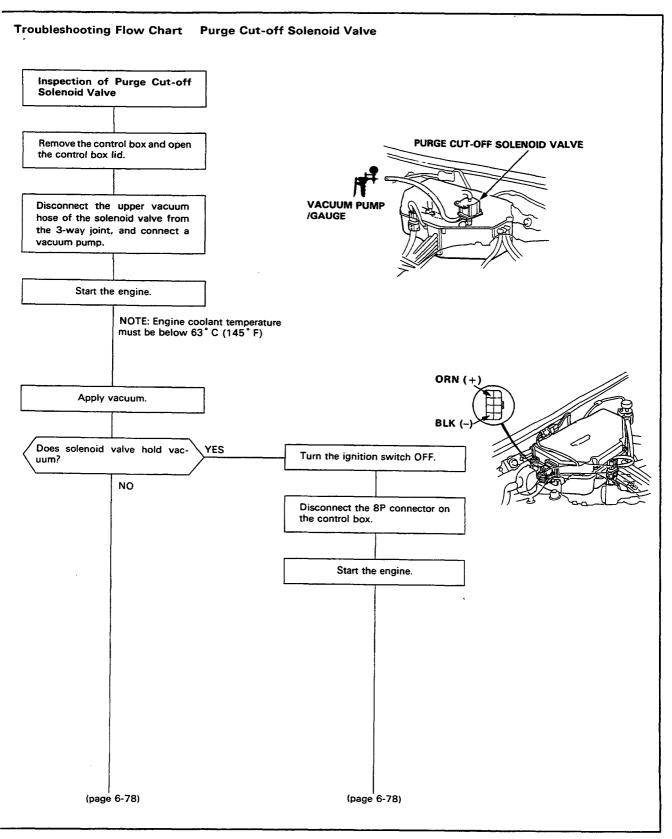
 If PURGE side vacuum does not drop to zero, replace the canister and retest. Connect a vacuum pump to TANK fitting as shown, and apply vacuum.

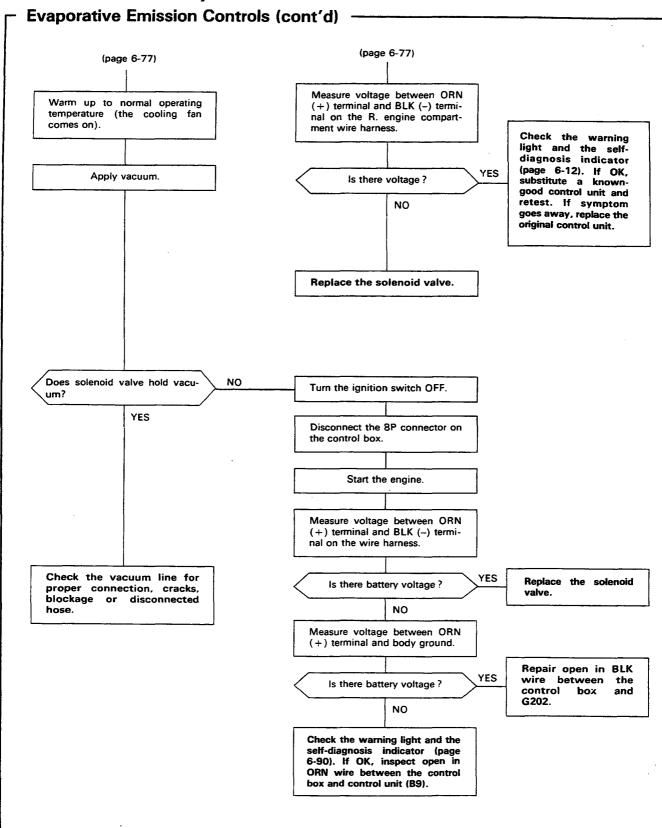
If should not hold vacuum.



- If it does not hold vacuum, reinstall fuel filler cap and canister; test is complete.
- If it holds vacuum, replace canister and retest.



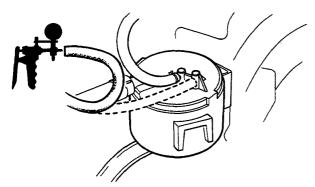






### [Except KX, KS, KZ model]

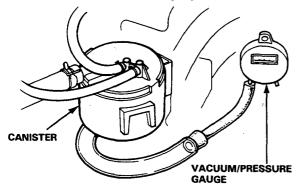
 Disconnect vacuum hose at the charcoal canister, connect a vacuum pump/gauge to hose.



 Start the engine and raise speed to 3,500 min<sup>-1</sup> (rpm).

There should be vacuum.

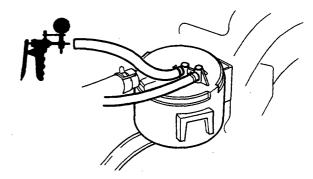
- If vacuum is available, go on to step 3.
- If vacuum is not available, check the vacuum line.
- 3. Disconnect a vacuum pump/gauge and reconnect hose. Remove fuel filler cap.
- Remove canister purge air hose from frame and connect hose to a vacuum gauge as shown.



- Raise engine speed to 3,500 min<sup>-1</sup> (rpm).
  Vacuum should appear on gauge within 1 minute.
  - If vacuum appears on gauge in 1 minute, remove gauge and go on to step 7.
  - If no vacuum, disconnect a vacuum pump/ gauge and go on to step 6.

- Remove charcoal canister and check for signs of damage or defects.
  - If defective, replace the charcoal canister.
  - If OK, except KY model: test is complete. KY model: go on to step 7.
- 7. KY model:

Connect vacuum pump/gauge to TANK fitting as shown, and apply vacuum.



- If vacuum does not remain steady, test is complete.
- If vacuum remains steady, replace the charcoal canister.

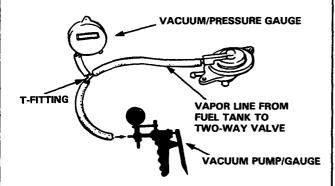
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### **Evaporative Emission Controls (cont'd)**

[KX, KS, KZ, KY model]

### Two-Way Valve

- 1. Remove the filler cap.
- Remove vapor line from the fuel tank and connect to T-fitting from vacuum gauge and vacuum pump as shown.

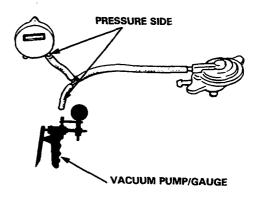


3. Slowly draw a vacuum while watching the gauge.

Vacuum should stabilize at 5 to 15 mmHg (0.2 to 0.6 in.Hg).

- If vacuum stabilizes momentarily (two-way valve opens) between 5 and 15 mmHg (0.2 and 0.6 in.Hg), go on to Step 4.
- If vacuum stabilizes (valve opens) below 5 mmHg (0.2 in.Hg) or above 15 mmHg (0.6 in.Hg), install new valve and re-test.

 Move vacuum pump hose from vacuum to pressure fitting, and move vacuum gauge hose from vacuum to pressure side as shown.



Slowly pressurize the vapor line while watching the gauge.

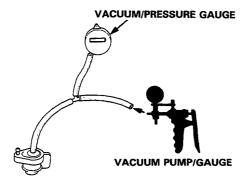
Pressure should stabilize at 10 to 35 mmHg (0.4 to 1.4 in, Hg).

- If pressure momentarily stabilizes (valve opens) at 10 to 35 mmHg (0.4 to 1.4 in.Hg), the valve is OK.
- If pressure stabilizes below 10 mmHg (0.4 in.Hg) or above 35 mmHg (1.4 in.Hg), install a new valve and retest.



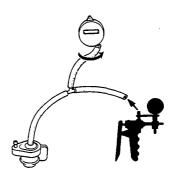
#### [Other model]

- 1. Remove the fuel filler cap.
- Remove the vapor line from the canister or frame, and connect to a T-fitting from the vacuum gauge and the vacuum pump as shown.

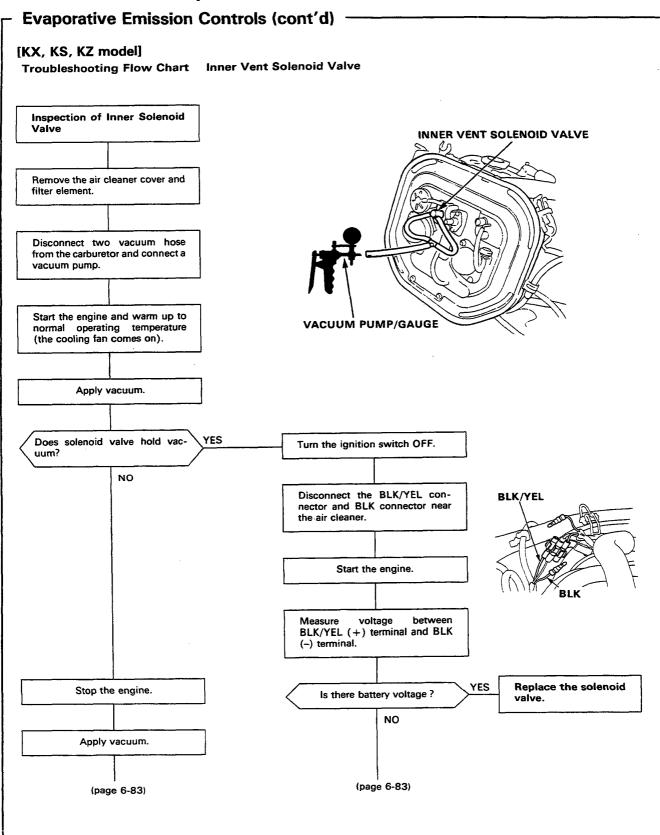


- Slowly draw a vacuum while watching the gauge. Vacuum should stabilize at 15 to 30 mmHg (0.6 to 1.2 in. Hg).
  - If vacuum stabilizes momentarily (Two-way Valve opens) between 15 and 30 mmHg (0.6 and 1.2 in.Hg), go on step 4.
  - If vacuum stabilizes (valve opens) below 15 mmHg or above 30 mmHg (1.2 in.Hg), install new valve and retest.

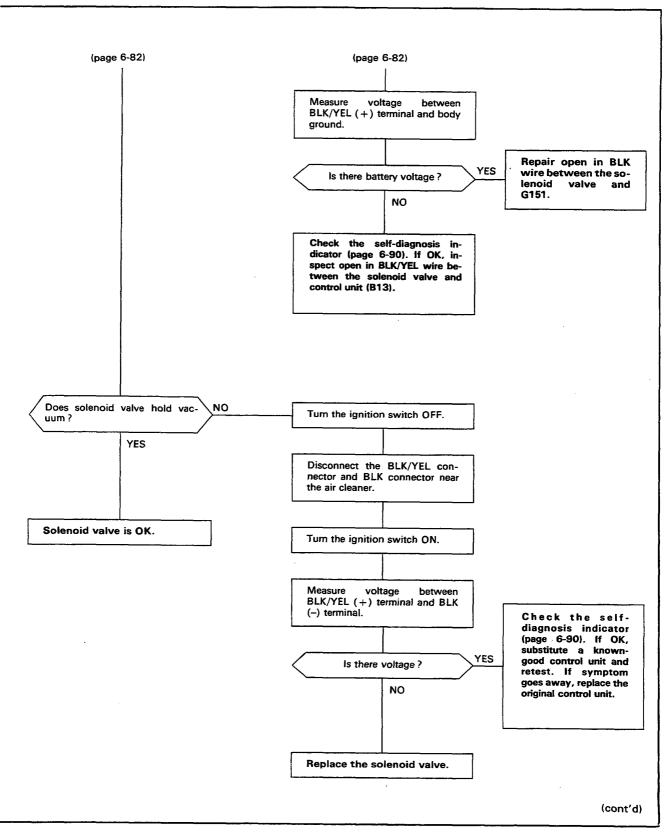
 Move vacuum pump hose from vacuum to pressure fitting, and move vacuum gauge hose from vacuum to pressure side as shown.

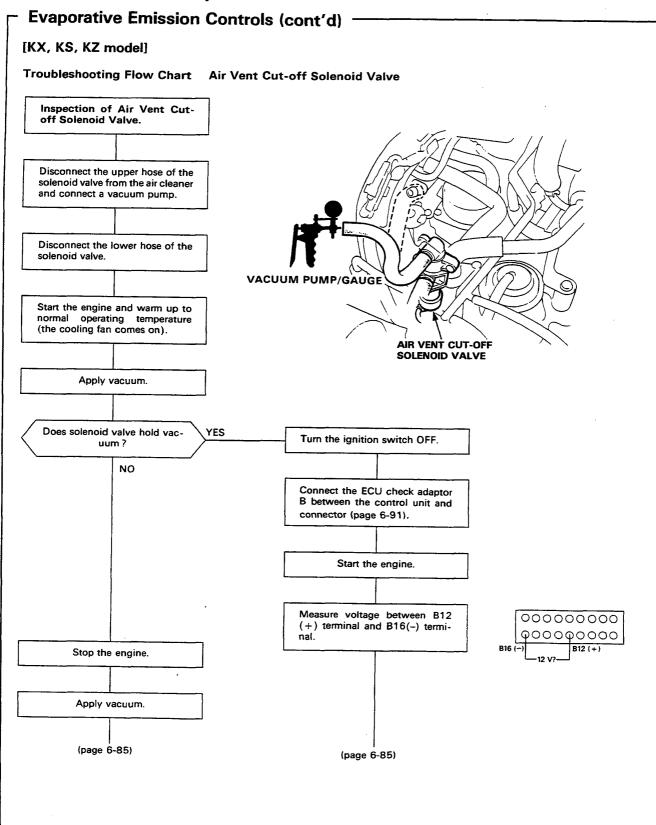


- Slowly pressurize the vapor line while watching the gauge.
   Pressure should stabilize at 5 to 15 mmHg (0.2 to 0.6 in.Hg).
  - If pressure momentarily stabilizes (Valve opens) at 5 to 15 mmHg (0.2 to 0.6 in.Hg), the valve is OK.
  - If pressure stabilizes below 5 mmHg (0.2 in.Hg) or above 15 mmHg (0.6 in.Hg), install a new valve and re-test.

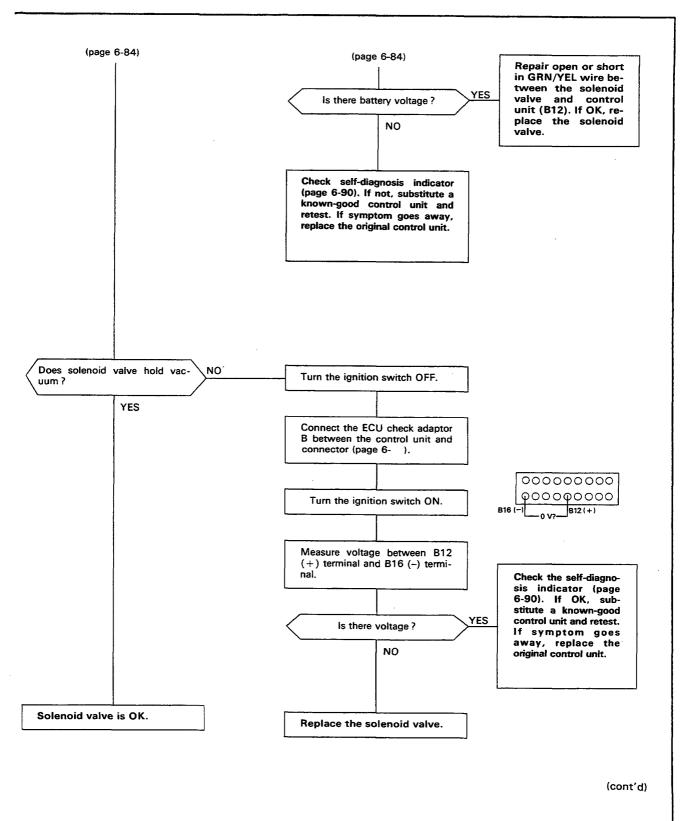


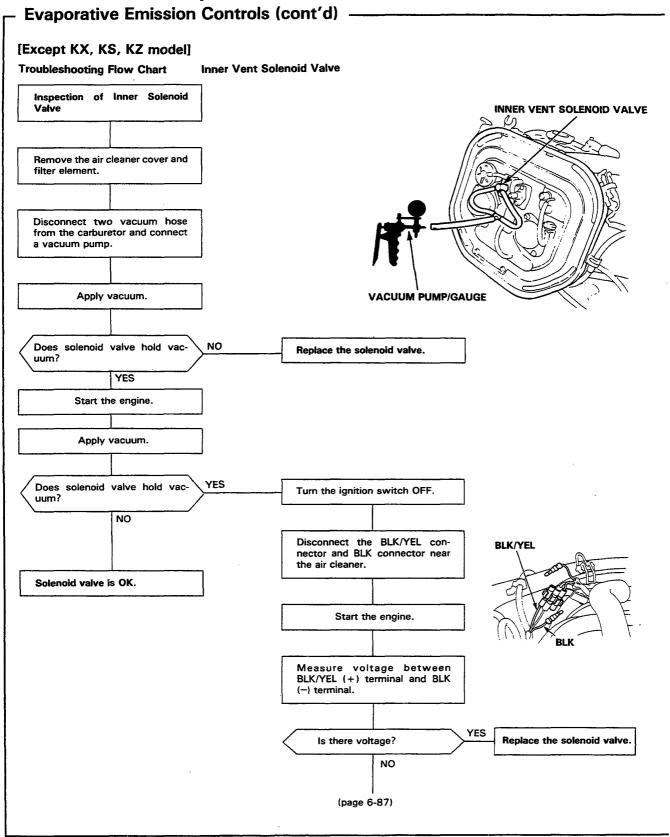




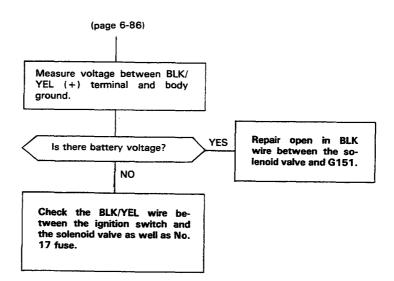












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### **Evaporative Emission Controls (cont'd)** [Except KX, KS, KZ model] Air Vent Cut-off Solenoid Valve **Troubleshooting Flow Chart** Inspection of Air Vent Cut-off Solenoid Valve. Disconnect the upper hose of the solenoid valve from the air cleaner and connect a vacuum pump. Disconnect the lower hose of the VACUUM PUMP/GAUGE solenoid valve. Apply vacuum. AIR VENT CUT-OFF **SOLENOID VALVE** NO Does solenoid valve hold vac-Replace the solenoid valve. uum? YES Start the engine. Apply vacuum. YES Does solenoid valve hold vac-Turn the ignition switch OFF. BLK **BLK** NO /YEL /YEL Disconnect the 2P connector on BLK BLK the air vent cut-off solenoid /YEL /YEL valve. Solenoid valve is OK. Start the engine. (page 6-89).



