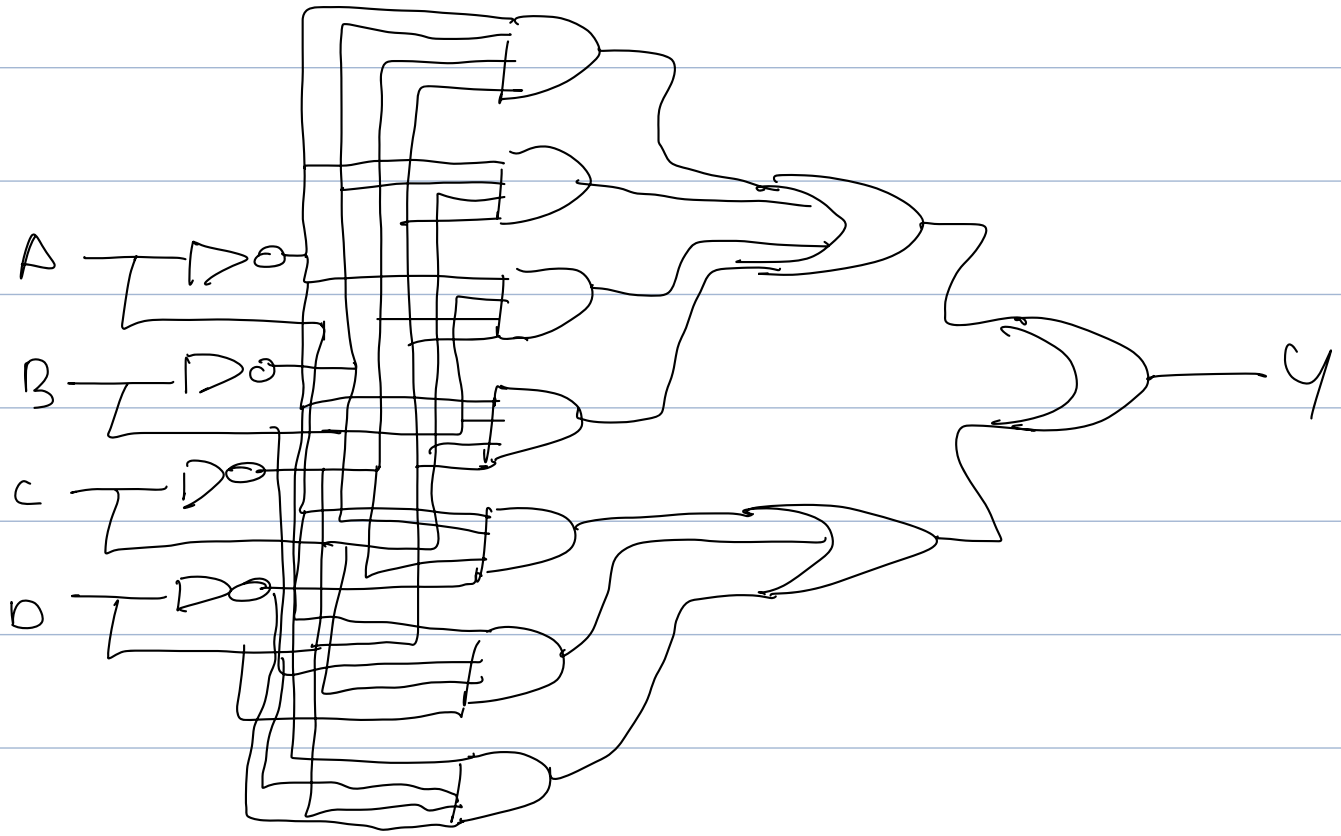
SoP

$\overline{A}\overline{B}\overline{C}D + \overline{A}B\overline{C}D + \overline{A}B\overline{C}D + \overline{A}BCD + A\overline{B}CD$

$+ A\overline{B}C\overline{D} + AB\overline{C}\overline{D}$



This is not Legible at all