

# AutoHotkey Keys

v1.4.0

## Script and File Management

Hotkey	Function
G1	Reload Script
Ctrl + G1	Suspend hotkeys
G4	STL Opener
G5	Type X,90
G6	Save
F12	Close all esprit sessions
Shift+X	Add current active file to the text-x list
Shift+Z	Add current active file to the process-last list. Will automatically detect ASC KP cases, and add them to their own list.
Shift+D	Add current active file to the non-library list
Escape	Stop simulation/Cancel auto-complete margin
Ctrl+F1	Open this help file
Ctrl+F2	Open the changelog

## Remapped Keys

W	Delete
Space	Enter

## Tools

Shift+C	Circle tool
Ctrl+E	Extrude tool
CapsLock	Line tool
Mouse X1 or Alt+X	Trim tool
Mouse X2 or Shift+CapsLock	Draw path tool
Shift+Mouse X2	Three point tool
T	Transformation Panel
Shift+Q	Convert geometry to path
Shift+W	Switch path direction

## View Controls

A	0 Degree
S	90 Degree
D	180 Degree
F	270 Degree
C	Face
V	Rear
G2	Solid View
~	Wireframe View
Alt+Scroll	Increment/decrement view by 10 degrees
Alt+Shift+Scroll	Increment/decrement view by 90 degrees

## Borders and Geometry

G	Creates a border with selected geometry
B	Cut solid with selected geometry
E	Auto draw straight border
R	Extrude selected geometry by 6mm

## Operations and Simulation

Shift+A	Unsuppress selected operation(s)
Shift+S	Suppress selected operation(s)
Shift+R	Rebuild selected operation(s)
Shift+Space	Play/pause simulation
Alt+E	Show/Hide Milling Tool

## Step 3 Window Navigation

Alt+1	1st Deg Button
Alt+2	2nd Deg Button
Alt+Q	+90 Deg Button
Ctrl+UpArrow	Increment passes by 1
Ctrl+DownArrow	Decrement passes by 1

## Step 5 Window Navigation

Z	Tab 1
X	Tab 2
Y	Input -5 for border and regenerate
Alt+Numpad7	Top Left Button

Alt+Numpad9	Top Right Button
Alt+Numpad1	Bottom Left Button
Alt+Numpad3	Bottom Right Button
Alt+Numpad0	+90 Button

## Auto-Fill TLOC and AOT

How to use:

1. Select the cap.
2. Press **Shift+T**.
3. Wait for the autofill to finish.
4. Select the X axis.