

AutoHotkey Keys

v1.6.0

Script and File Management

Hotkey	Function
G1	Reload Script
Ctrl + G1	Suspend hotkeys
G4	STL Opener
G5	Open Blank Esprit Instance
G6	Save
F12	Close Esprit
Shift+X	Add the current active file to the text-x list. Only works if the text-x program is running.
Shift+Z	Add the current active file to the process-last list. Only works if the text-x program is running.
Escape	<ul style="list-style-type: none">- Stops any active simulation- Cancels auto-complete margin operation- Cancels control setting
Ctrl+F1	Opens this help file
Ctrl+F2	Opens the changelog

Remapped Keys

W	Delete
Space	Enter

Tools

Shift+C	Circle tool
Ctrl+E	Extrude tool
CapsLock	Line tool
Mouse X1 or Alt+X	Trim tool
Mouse X2 or Shift+CapsLock	Draw path tool
Shift+Mouse X2	Three point tool
T	Transformation Panel
Shift+Q	Convert geometry to path
Shift+W	Switch path direction

View Controls

A	0 Degree
S	90 Degree
D	180 Degree
F	270 Degree
C	Face
V	Rear
G2	Solid View
~	Wireframe View
Alt+Scroll	Increment/decrement view by 10 degrees
Alt+Shift+Scroll	Increment/decrement view by 90 degrees

Borders and Geometry

G	Creates a border with selected geometry
B	Cut solid with selected geometry
E	Auto draw straight border
R	Extrude selected geometry by 6mm

Operations and Simulation

Shift+A	Unsuppress selected operation(s)
Shift+S	Suppress selected operation(s)
Shift+R	Rebuild selected operation(s)
Shift+Space	Play/Pause simulation
Alt+E	Show/Hide Milling Tool

Step 3 Window Navigation

Alt+1	1st Deg Button
Alt+2	2nd Deg Button
Alt+3	3rd Deg Button
Alt+Q	+90 Deg Button
Ctrl+UpArrow	Increment passes by 1
Ctrl+DownArrow	Decrement passes by 1

Step 5 Window Navigation

Z	Tab 1
X	Tab 2
Y	Input -5 for border and regenerate
Alt+Numpad7	Top Left Button
Alt+Numpad9	Top Right Button
Alt+Numpad1	Bottom Left Button
Alt+Numpad3	Bottom Right Button
Alt+Numpad0	+90 Button

MacroBar Keys

*These keys only work if the macro bar control is set in the dashboard.

Ctrl+Numpad1	Macro Button 1
Ctrl+Numpad2	Macro Button 2
Ctrl+Numpad3	Macro Button 3
Ctrl+Numpad4	Macro Button 4
Ctrl+Numpad5	Macro Button 5
Ctrl+Numpad6	Macro Button 6 (Text)

Auto-Fill TLOC and AOT

How to use:

1. Select the cap.
2. Press **Shift+T**.
3. Wait for the autofill to finish.
4. Select the X axis.