

UPDATED INFO OR AC CONVERSION PROJ OF BAF COACH BA NO-60210

(MT SQN, BAF BBD)

Date	Description of Task	Job Prog	Rmks
11 Sep 23	Quotation given by Joynob body Builder (Birulia, Dhaka)	-	
12 Sep 23	Rep of Joynob body Builder meet with OC Maint Wg and OIC MT Sqn and contact was conf by BAF Auth.	-	
12 - 14 Sep 23	BAF tech started working on ac convention proj of svc coach BA No - 60210. Initially they removed all passengers seat and window glass, ceiling ss handles, front and rear wind shield glass . Thereafter, empty bus sent to Riaj Digital Scale, Birulia for measuring empty bus weight (Total Weight: 8750 kg) and brought the veh to base on same day. Thereafter, BAF tech removed front show and divided it from main body and remaining body has been removed from chassis by means of crane at BBD MT . Again, empty chassis sent to Riaj Digital Scale and brought to BBD MT after taking its empty chassis weight (Total weight: 4470 Kg). After that, veh place to BBD GE Wksp for starting ac bus fabrication job. On 14 Sep 23, tech from Joynob Body Builder has been arr at BBD MT and measured whole veh chassis and then instructed BAF tech to place 22 x L plate on the chassis by drilling.	05%	
14 - 17 Sep 23	BAF tech fixed the 22 x L shaft angle over the chassis by drilling and nut and bold. Thereafter applied red oxide and black paint.	10%	
18 - 22 Sep 23	Tech of Joynob body builder and BAF tech has been started their job to fix 10 x U shaft metal channel on the previously fixed 22 x shaft angle by arc welding.	15%	
23 Sep - 21 Oct 23	Left and right-side frame for bus body structure has prepared by BAF and Joynob Body Builders tech and both frames has been fixed with the U shaft channel by arc welding. Besides that, top roof structure has also been prepared in the duration and fixed over the structure. Fuel tank and diff accessories of bus has been fitted with the chassis.	40%	
22 Oct – 08 Nov 23	During the pd, diff sp metal tube fitted on both side structure and MS sheet has been fixed over the roof by arc welding and both side frame by silicon paste. Cabin platform floor making job has been started and complete within the duration.	55%	
09 Nov 23	Bus has been brought to BBD MT for departure to Joynob Body builder for completing remaining job.		
11 Nov 23	Veh sent to Joynob Body Builders and ac compressor has been fitted along with it basement on chassis.		
12 Nov - 03 Dec 23	Front and rear show with modified rear lighting sys, Foot stair, Dashboard, Luggage compartment inside the cabin and outside luggage compartment door have been prepared in this duration.	65%	
03 - 20 Dec 23	Surfacer has been applied by spray and polly putty has also been applied. After cutting putty, auto paint refinisher has been applied over the whole body. Final coat painting and hardener has been completed and flywood and glasswool has been fixed over the cabin compartment and inner portion of left and right structure. Air condition has been fitted over the roof. Front and rear light, cabin light and sound system has been fitted. Looking glass also fitted in this duration. Finally, 20 Dec 13 veh taken over the BBD MT.	80%	
05 – 08 Dec 23	Auto foot stair at main entrance gate has been prepared and red oxide applied on it.	82%	
07 Dec 23 - till now	Rest of the job of the coach has been remained pending as contractor failed to supply bus both side and rear tempered glass.	-	