

4321

D

C

B

A

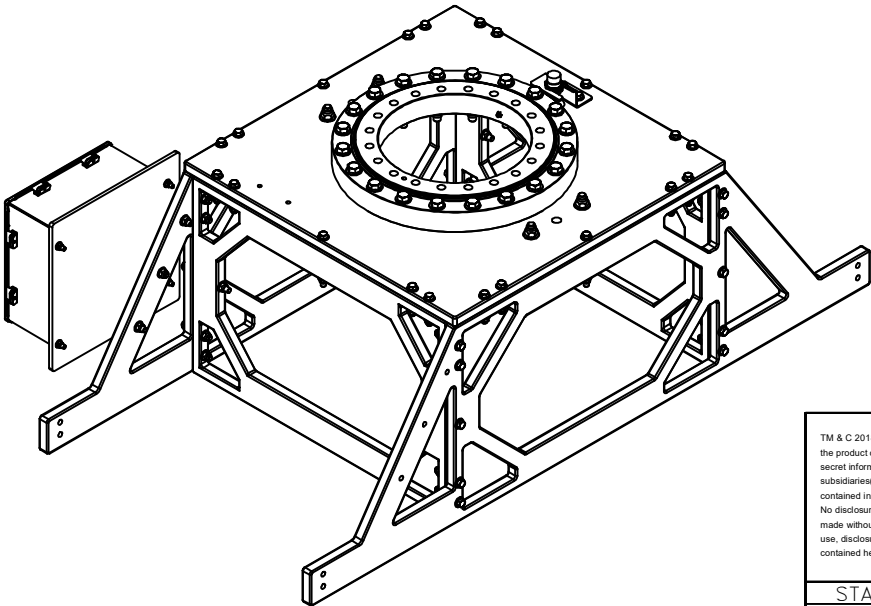
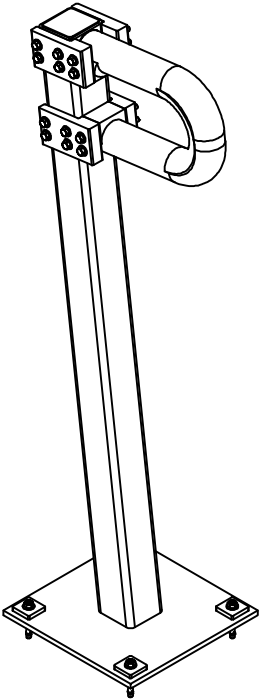
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TAIT

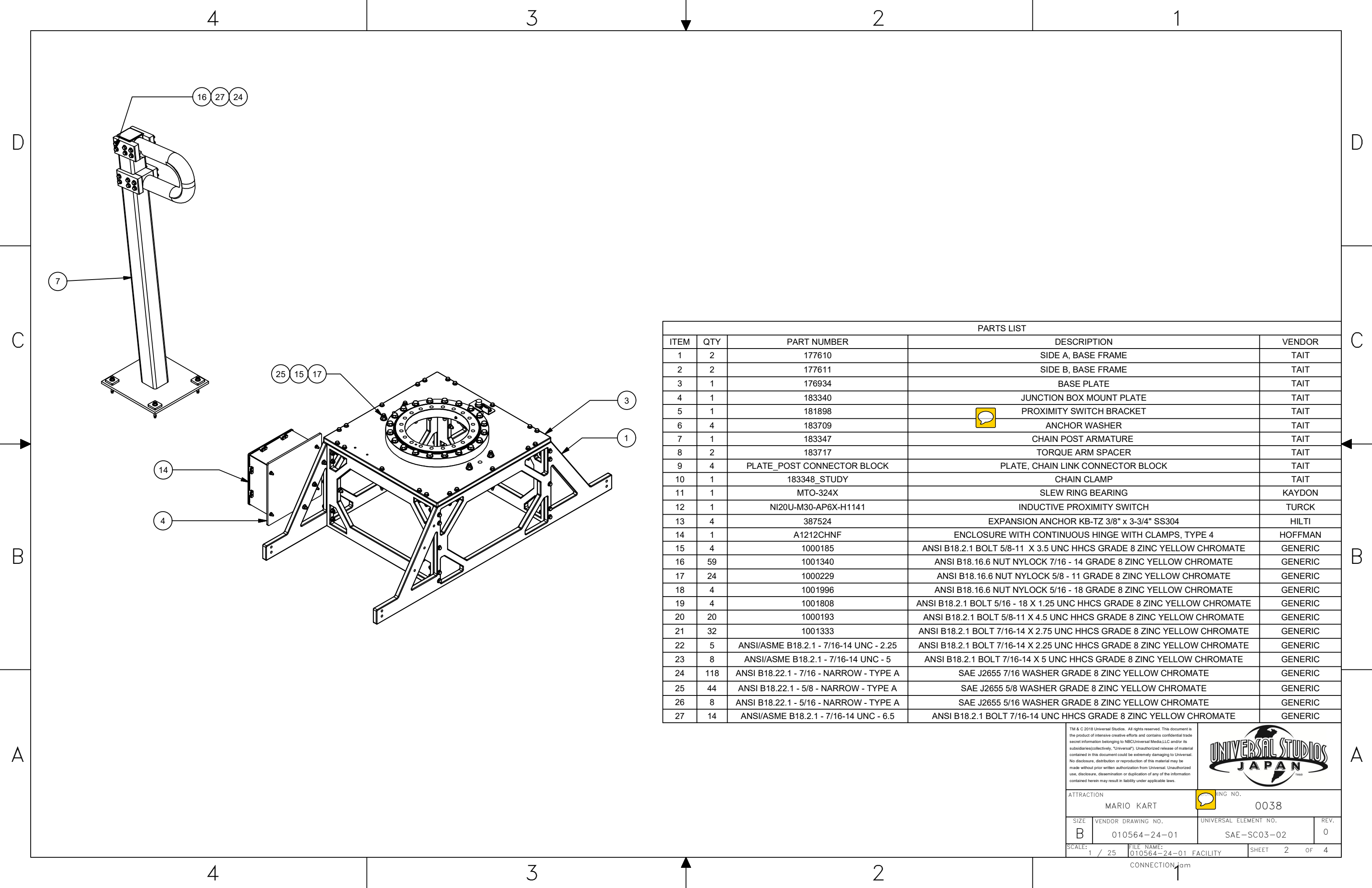
UNIVERSAL MARIO KART

010564-24-01 CHAIN CHOMP FACILITY CONNECTION

REVISION 0



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STANDARD TOLERANCES		VENDOR		TITLE					
WELDING/ASSEMBLY/LAYOUTS: DIMENSION 0"-12" ± 1/64in/0.4mm DIMENSION 12"-120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2°		TAIT MARIO KART							
MACHINING: .X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°		BLDG. NO. 0038		CHAIN CHOMP FACILITY CONNECTION					
DO NOT SCALE DRAWING		APPROVALS						DATE	
MATERIAL		DRAWN JEL						3/30/2018	
SEE BOM		CHECKED ARY						3/30/2018	
FINISH		APPRVD. BY ARY						3/30/2018	
SEE NOTES		SCALE: 1/16		FILE NAME: 010564-24-01 FACILITY CONNECTION.ipt		SHEET 1 OF 4			



PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	VENDOR
1	2	177610	SIDE A, BASE FRAME	TAIT
2	2	177611	SIDE B, BASE FRAME	TAIT
3	1	176934	BASE PLATE	TAIT
4	1	183340	JUNCTION BOX MOUNT PLATE	TAIT
5	1	181898	PROXIMITY SWITCH BRACKET	TAIT
6	4	183709	ANCHOR WASHER	TAIT
7	1	183347	CHAIN POST ARMATURE	TAIT
8	2	183717	TORQUE ARM SPACER	TAIT
9	4	PLATE_POST CONNECTOR BLOCK	PLATE, CHAIN LINK CONNECTOR BLOCK	TAIT
10	1	183348_STUDY	CHAIN CLAMP	TAIT
11	1	MTO-324X	SLEW RING BEARING	KAYDON
12	1	NI20U-M30-AP6X-H1141	INDUCTIVE PROXIMITY SWITCH	TURCK
13	4	387524	EXPANSION ANCHOR KB-TZ 3/8" x 3-3/4" SS304	HILTI
14	1	A1212CHNF	ENCLOSURE WITH CONTINUOUS HINGE WITH CLAMPS, TYPE 4	HOFFMAN
15	4	1000185	ANSI B18.2.1 BOLT 5/8-11 X 3.5 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
16	59	1001340	ANSI B18.16.6 NUT NYLOCK 7/16 - 14 GRADE 8 ZINC YELLOW CHROMATE	GENERIC
17	24	1000229	ANSI B18.16.6 NUT NYLOCK 5/8 - 11 GRADE 8 ZINC YELLOW CHROMATE	GENERIC
18	4	1001996	ANSI B18.16.6 NUT NYLOCK 5/16 - 18 GRADE 8 ZINC YELLOW CHROMATE	GENERIC
19	4	1001808	ANSI B18.2.1 BOLT 5/16 - 18 X 1.25 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
20	20	1000193	ANSI B18.2.1 BOLT 5/8-11 X 4.5 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
21	32	1001333	ANSI B18.2.1 BOLT 7/16-14 X 2.75 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
22	5	ANSI/ASME B18.2.1 - 7/16-14 UNC - 2.25	ANSI B18.2.1 BOLT 7/16-14 X 2.25 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
23	8	ANSI/ASME B18.2.1 - 7/16-14 UNC - 5	ANSI B18.2.1 BOLT 7/16-14 X 5 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC
24	118	ANSI B18.22.1 - 7/16 - NARROW - TYPE A	SAE J2655 7/16 WASHER GRADE 8 ZINC YELLOW CHROMATE	GENERIC
25	44	ANSI B18.22.1 - 5/8 - NARROW - TYPE A	SAE J2655 5/8 WASHER GRADE 8 ZINC YELLOW CHROMATE	GENERIC
26	8	ANSI B18.22.1 - 5/16 - NARROW - TYPE A	SAE J2655 5/16 WASHER GRADE 8 ZINC YELLOW CHROMATE	GENERIC
27	14	ANSI/ASME B18.2.1 - 7/16-14 UNC - 6.5	ANSI B18.2.1 BOLT 7/16-14 UNC HHCS GRADE 8 ZINC YELLOW CHROMATE	GENERIC

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ATTRACTION

MARIO KART

ING NO.

0038

SIZE

B

VENDOR DRAWING NO.

010564-24-01

UNIVERSAL ELEMENT NO.

SAE-SC03-02

REV.

0

SCALE:

1 / 25

FILE NAME:

010564-24-01 FACILITY

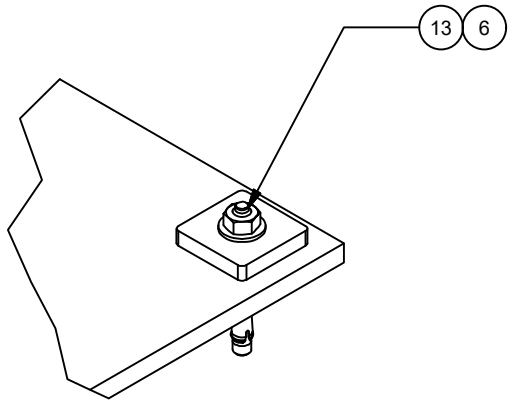
SHEET

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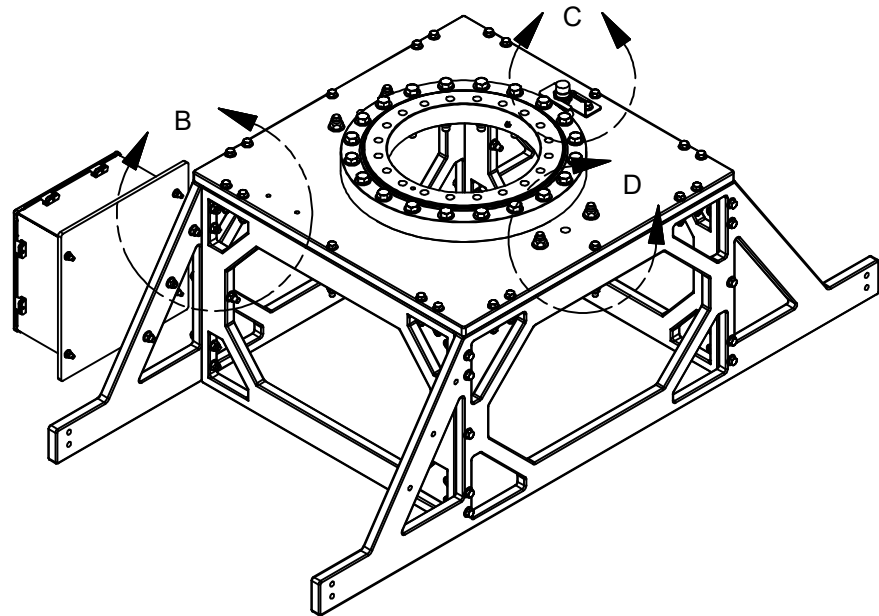
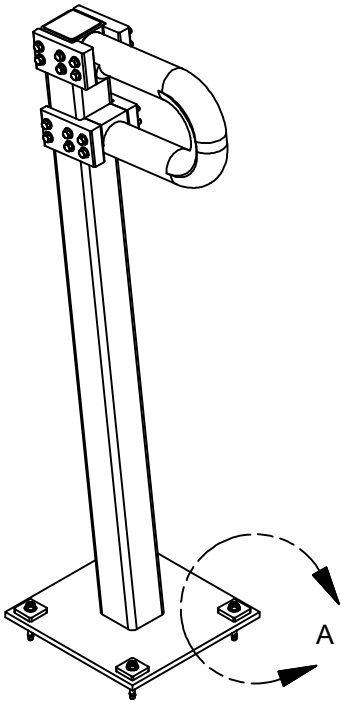
OF

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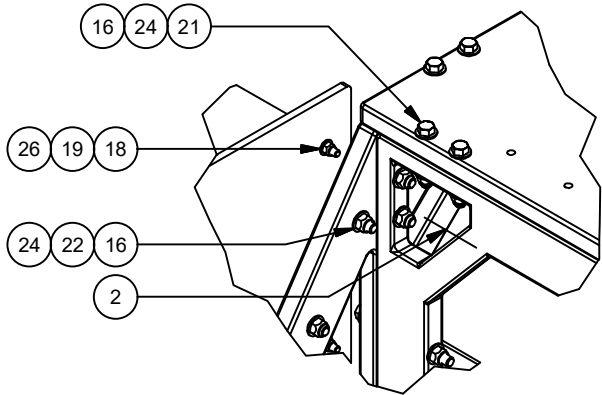
NOTES:
1. REQUIRED BOLT TORQUES AND ASSEMBLY SPECIFICATIONS: REFER TO GENERAL NOTES
2. INSTALL HILTI EXPANSION ANCHOR PER MANUFACTURER SPECIFICATIONS



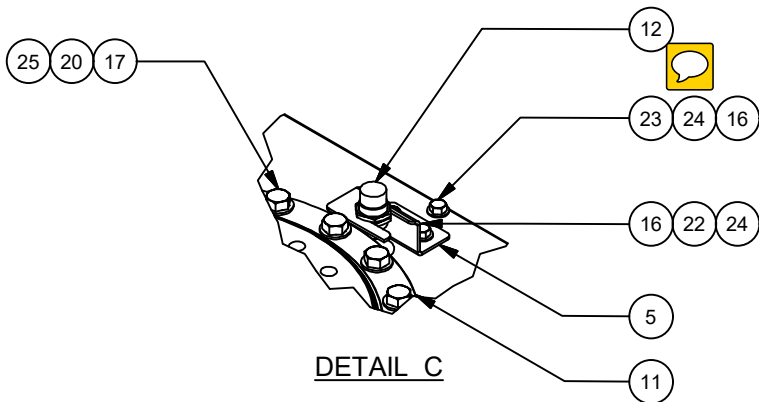
DETAIL A



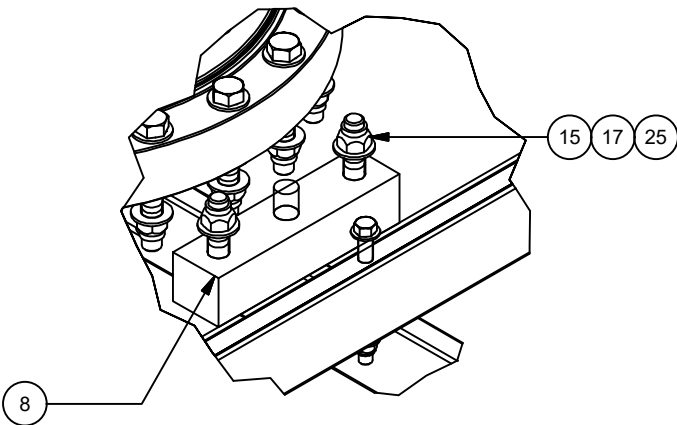
ISOMETRIC VIEW



DETAIL B




DETAIL C



DETAIL D

NOTE: ITEM 3 BASE PLATE IS TRANSPARENT

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ATTRACTION		BUILDING NO.	
MARIO KART		0038	
SIZE	VENDOR DRAWING NO.	UNIVERSAL ELEMENT NO.	REV.
B	010564-24-01	SAE-SC03-02	0
SCALE:		FILE NAME:	
1 / 16		010564-24-01 FACILITY	
		SHEET	3 OF 4

D

C

B

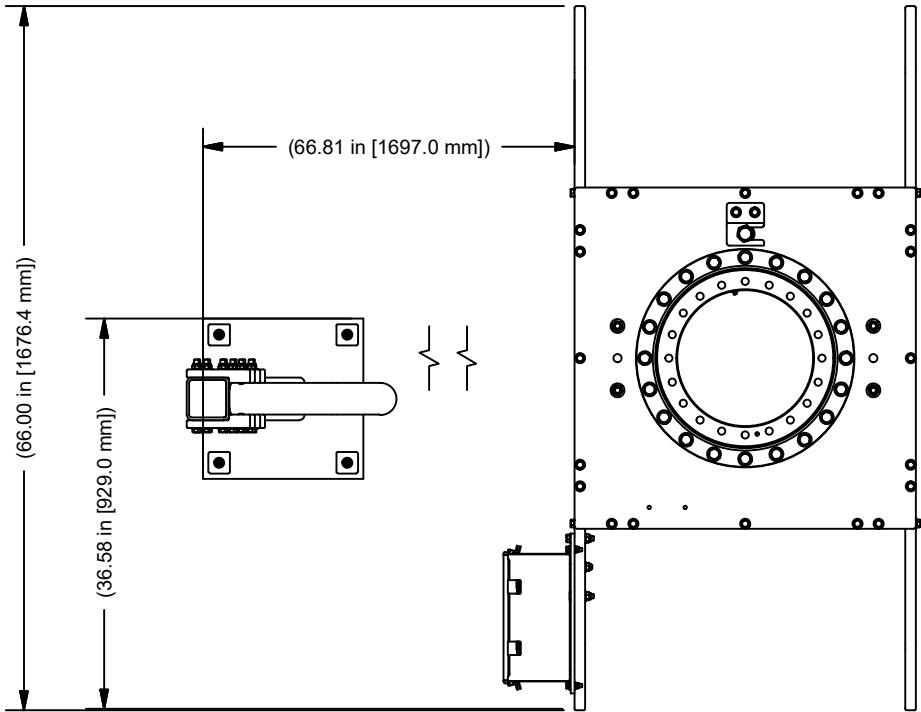
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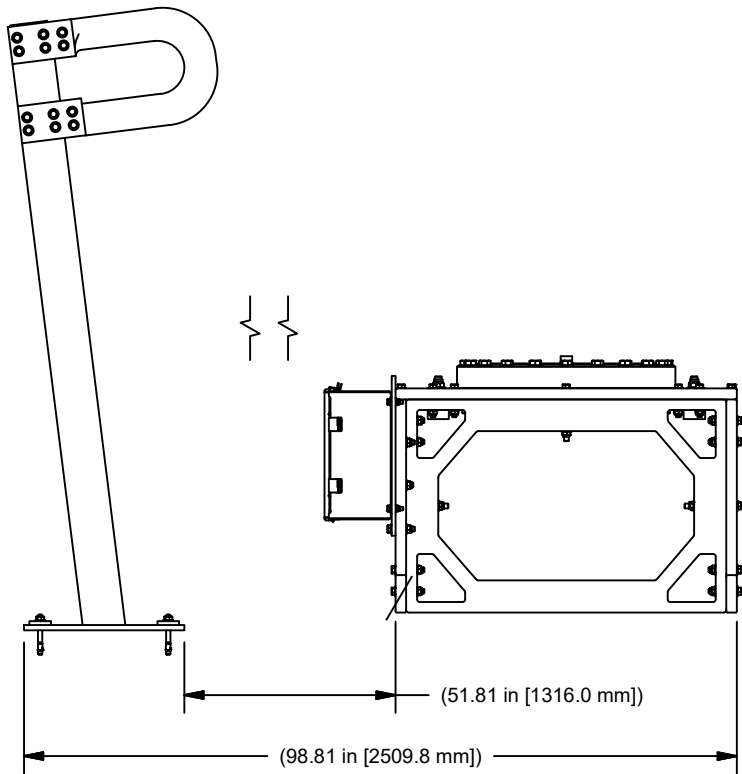
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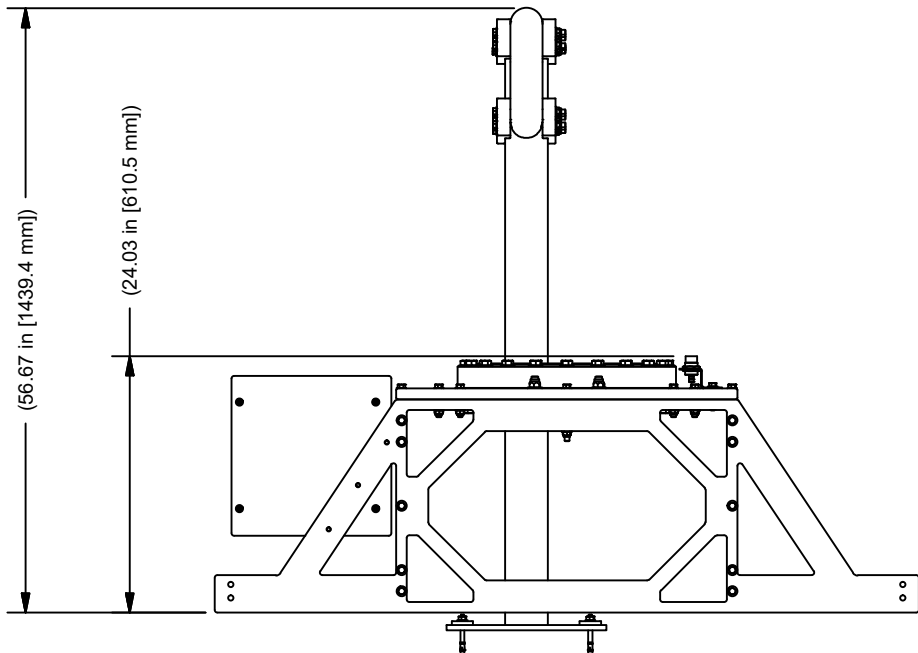
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TOP VIEW



FRONT VIEW

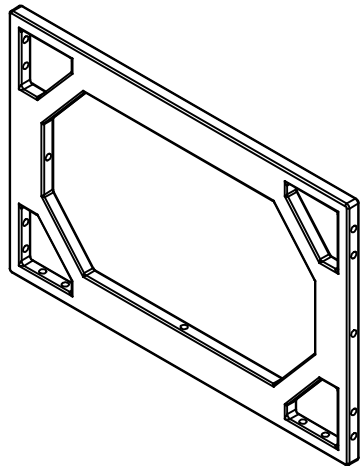
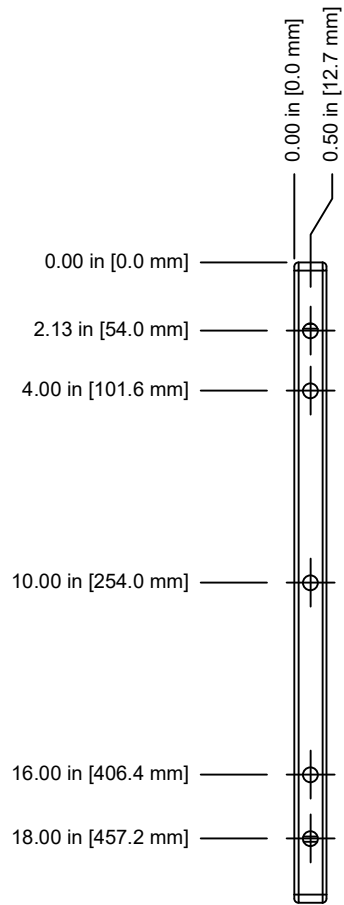
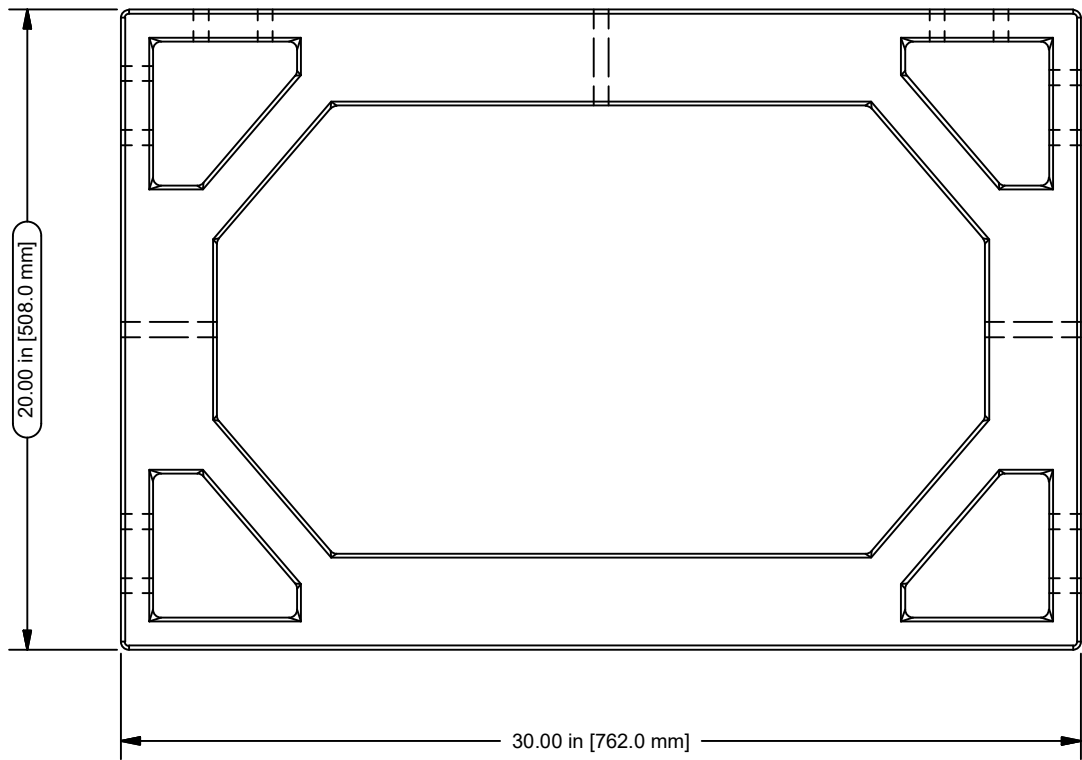
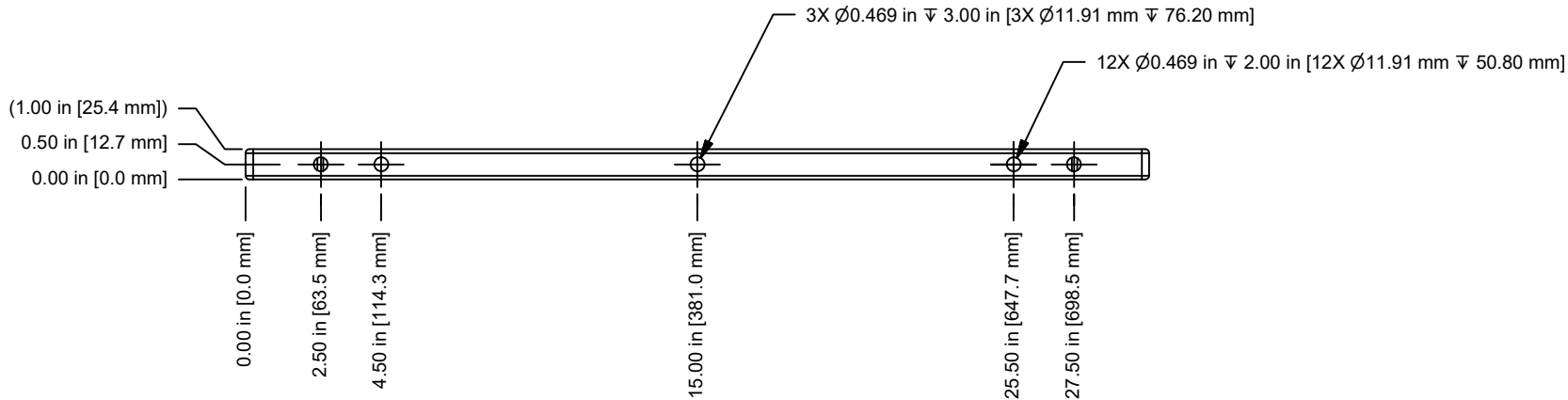



SIDE VIEW

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ATTRACTION		BUILDING NO.			
MARIO KART		0038			
SIZE	VENDOR DRAWING NO.	UNIVERSAL ELEMENT NO.		REV.	
B	010564-24-01	SAE-SC03-02		0	
SCALE: 1/18		FILE NAME: 010564-24-01 FACILITY		SHEET 4 OF 4	

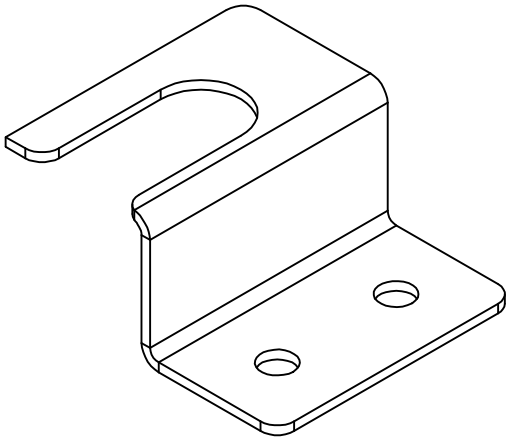
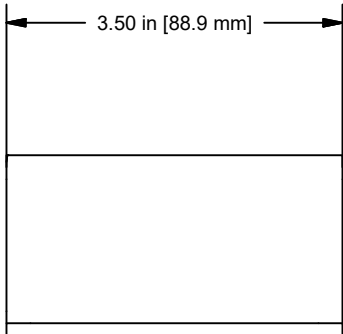
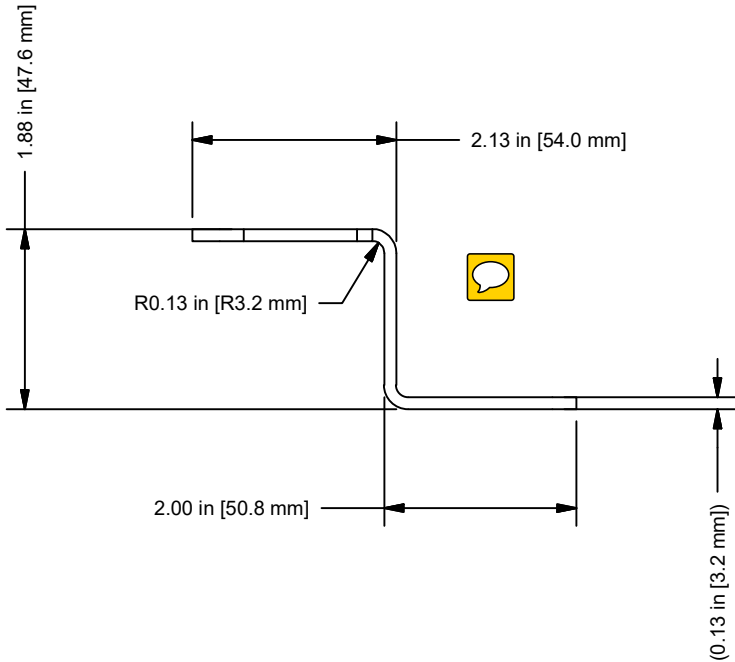
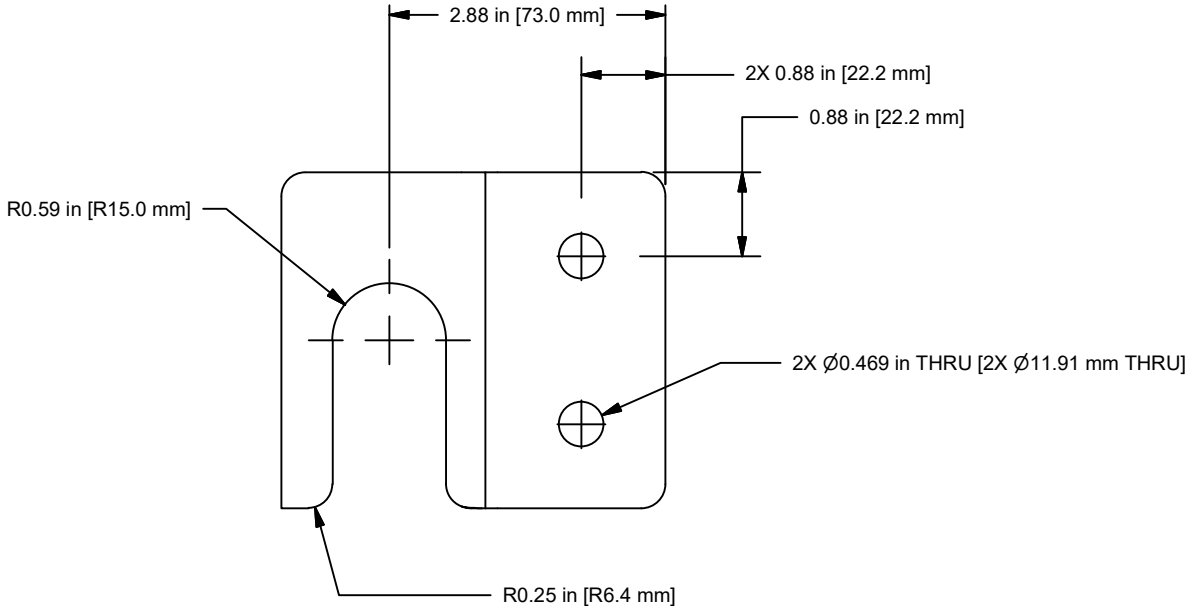
CONNECTION



- NOTES:
1. CNC PART, FULL DIMENSIONS NOT PROVIDED. REFERENCE DIMENSIONS ARE INDICATED ON DRAWING AND INSPECTION DIMENSIONS ARE CIRCLED. REFER TO 3D MODEL FOR FABRICATION.
 2. SURFACE FINISH: 125 μ in Ra (3.2 μ m) UNLESS OTHERWISE NOTED
 3. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
 4. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
 5. PAINT PER GENERAL NOTES



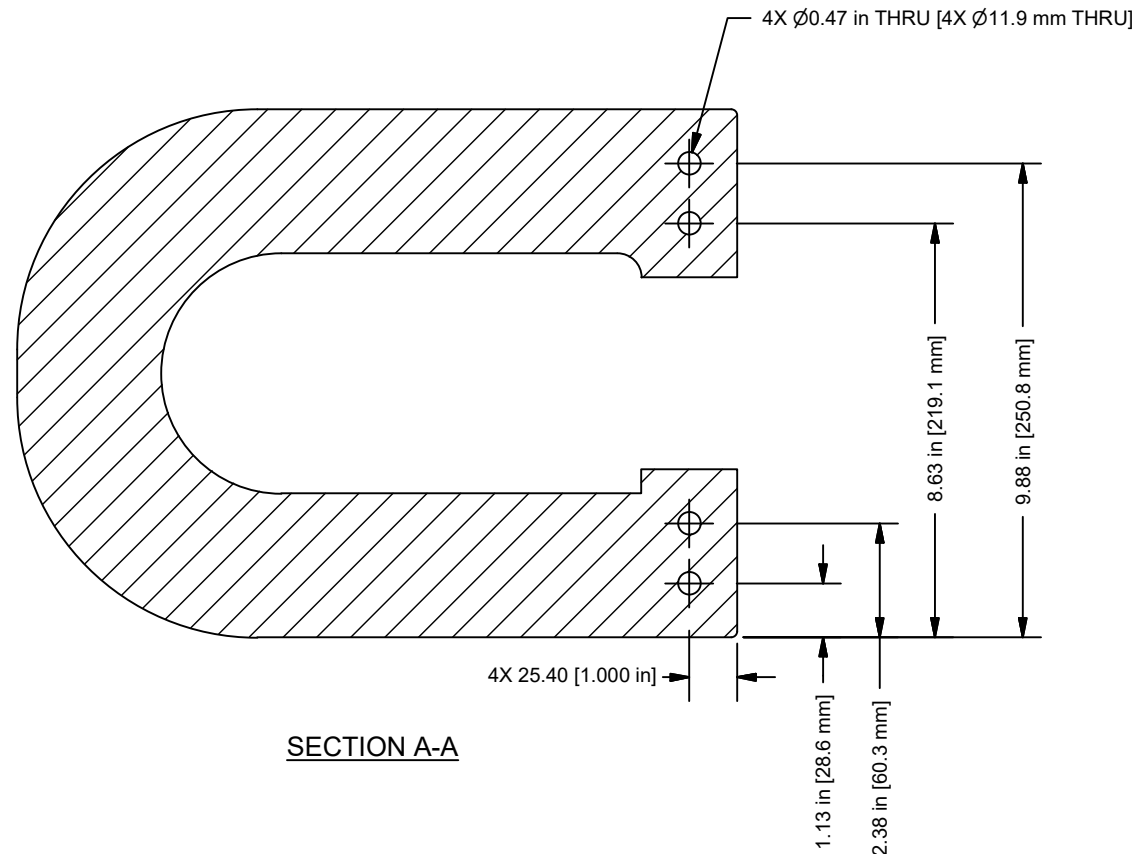
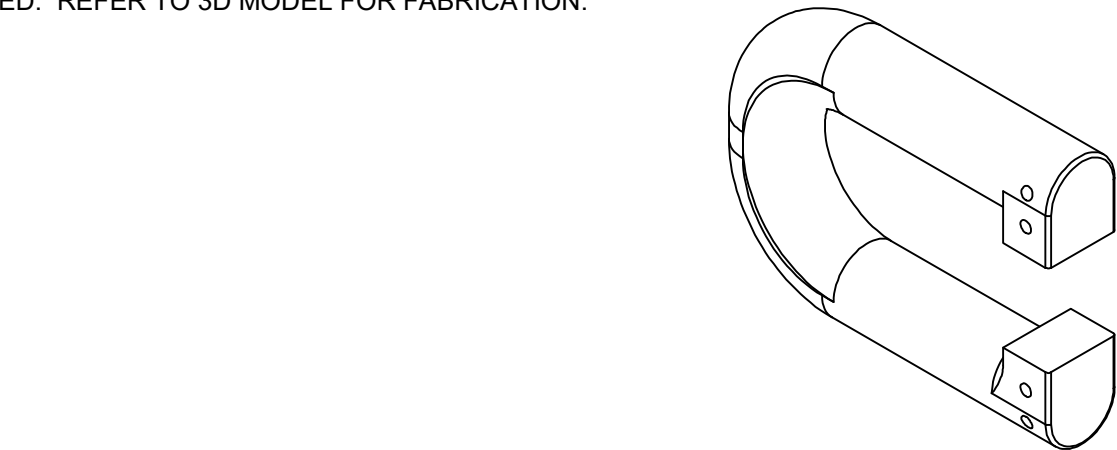
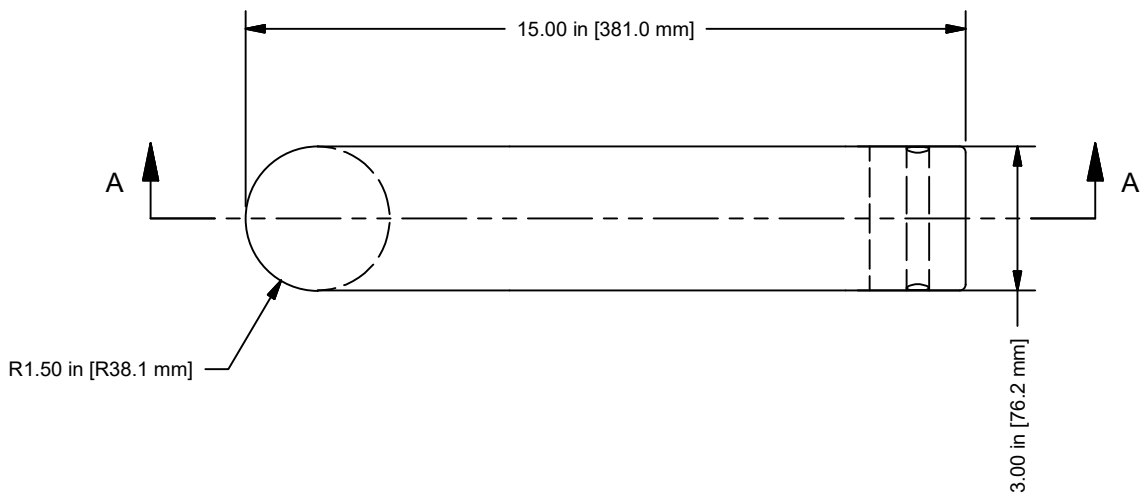
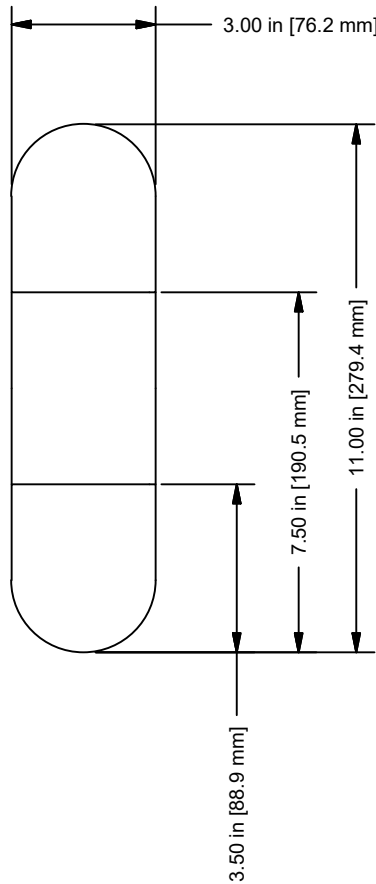
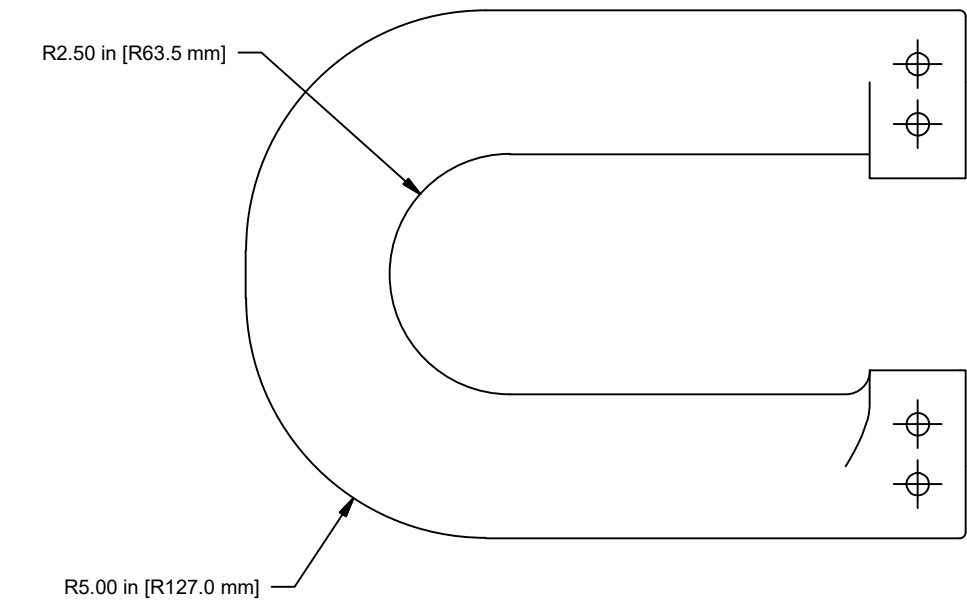
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STANDARD TOLERANCES WELDING/ASSEMBLY/LAYOUTS: DIMENSION 0"-12" ± 1/64in/0.4mm DIMENSION 12"-120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2° MACHINING: .X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2° DO NOT SCALE DRAWING		VENDOR TAIT		TITLE SIDE B, BASE FRAME			
MATERIAL 6061-T6 ALUMINUM; 1.000 PLATE		BLDG. NO. 0038		APPROVALS DATE		SIZE B	
FINISH SEE NOTES		DRAWN MJE 3/29/2018		CHECKED JEL 3/29/2018		VENDOR DRAWING NO. 177611	
APPLICATION 010564-24 NEXT ASSY. USED ON		APPRVD. BY ARY 3/29/2018		UNIVERSAL ELEMENT NO. SAE-SC03-02		REV. 0	
		SCALE: 1/6		FILE NAME: 177611.ipt		SHEET 1 OF 1	

- NOTES:
1. BENT PART, FULL DIMENSIONS NOT PROVIDED. REFERENCE DIMENSIONS ARE INDICATED ON DRAWING AND INSPECTION DIMENSIONS ARE CIRCLED. REFER TO 3D MODEL FOR FABRICATION.
 2. IDENTIFY WITH PART NUMBER AND REV PER SAE AS478-32A
 3. SURFACE FINISH: 125 μ in Ra (3.2 μ m) UNLESS OTHERWISE NOTED
 4. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
 5. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
 6. PAINT PER GENERAL NOTES






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<div>STANDARD TOLERANCES</div> <div>WELDING/ASSEMBLY/LAYOUTS:</div> <div>DIMENSION 0"—12" ± 1/64in/0.4mm DIMENSION 12"—120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2°</div> <div>MACHINING:</div> <div>.X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°</div> <div>DO NOT SCALE DRAWING</div>		<div>VENDOR</div> <div>TAIT</div> <div>MARIO KART</div> <div>BLDG. NO. 0038</div> <div>APPROVALS</div> <div>DATE</div> <div>DRAWN JEL 3/30/2018</div> <div>CHECKED ARY 3/30/2018</div> <div>APPRVD. BY ARY 3/30/2018</div>		<div>TITLE</div> <div>PROXIMITY SWITCH BRACKET</div>			
<div>MATERIAL</div> <div>ASTM A36 CARBON STEEL; 0.125 PLATE</div>		<div>SIZE B</div> <div>VENDOR DRAWING NO. 181898</div>		<div>UNIVERSAL ELEMENT NO. SAE—SC03—02</div>		<div>REV. 0</div>	
<div>FINISH</div> <div>SEE NOTES</div>		<div>SCALE: 1 / 2</div> <div>FILE NAME: 181898.ipt</div>		<div>SHEET 1 OF 1</div>			

- 4321
- NOTES:
1. CNC PART, FULL DIMENSIONS NOT PROVIDED. REFERENCE DIMENSIONS ARE INDICATED ON DRAWING AND INSPECTION DIMENSIONS ARE CIRCLED. REFER TO 3D MODEL FOR FABRICATION.
2. SURFACE FINISH: 125 µin Ra (3.2 µm) UNLESS OTHERWISE NOTED
3. PART SHALL BE FREE FROM BURRS OR SHARP EDGES

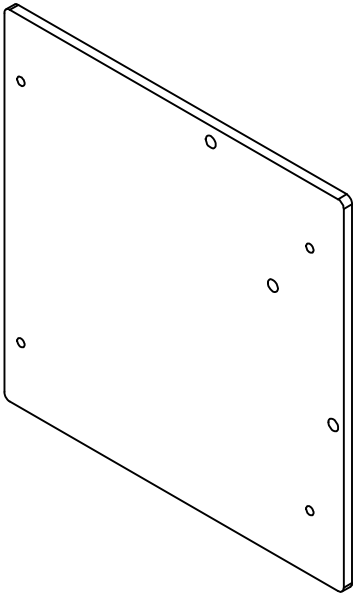
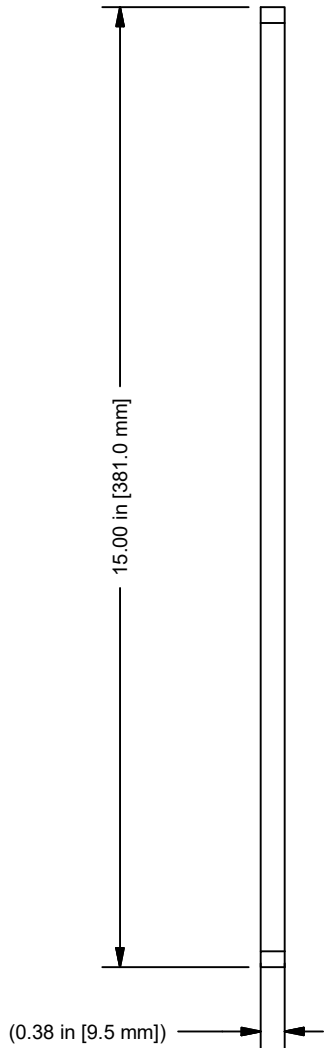
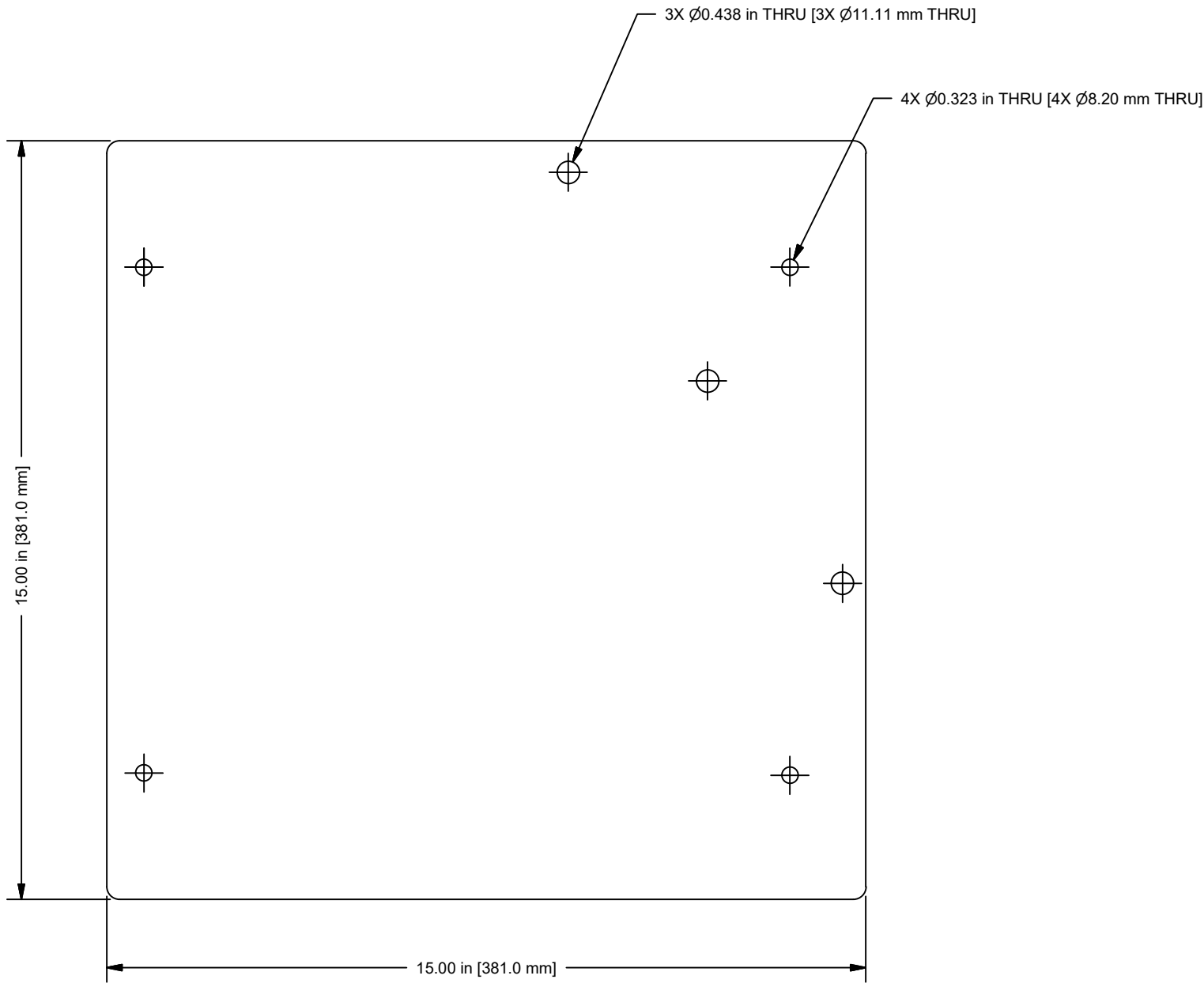


SECTION A-A

010564-24	010564-24-01
NEXT ASSY.	USED ON
APPLICATION	

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<div>STANDARD TOLERANCES</div> <div>WELDING/ASSEMBLY/LAYOUTS:</div> <div>DIMENSION 0"-12" ± 1/64in/0.4mm DIMENSION 12"-120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2°</div> <div>MACHINING:</div> <div>.X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°</div> <div>DO NOT SCALE DRAWING</div>	<div>VENDOR</div> <div>TAIT</div> <div>ATT.</div> <div>MARIO KART</div> <div>BLDG. NO.</div> <div>0038</div> <div>APPROVALS</div> <div>DATE</div> <div>3/30/2018</div> <div>DRAWN</div> <div>JEL</div> <div>3/30/2018</div> <div>CHECKED</div> <div>ARY</div> <div>3/30/2018</div> <div>APPRVD. BY</div> <div>ARY</div> <div>3/30/2018</div>	<div>TITLE</div> <div>CHAIN CLAMP</div>	
<div>MATERIAL</div> <div>NYLATRON GS BLACK, 15.000 X 3.000 BAR</div> <div>FINISH</div> <div>SEE NOTES</div>		<div>SIZE</div> <div>B</div> <div>VENDOR DRAWING NO.</div> <div>183348_STUDY</div> <div>UNIVERSAL ELEMENT NO.</div> <div>SAE-SC03-02</div> <div>REV.</div> <div>0</div>	<div>SCALE:</div> <div>1 / 6</div> <div>FILE NAME:</div> <div>183348_STUDY.ipt</div> <div>SHEET 1 OF 1</div>

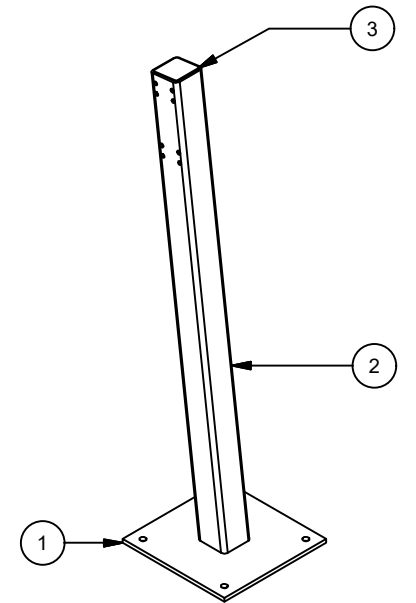
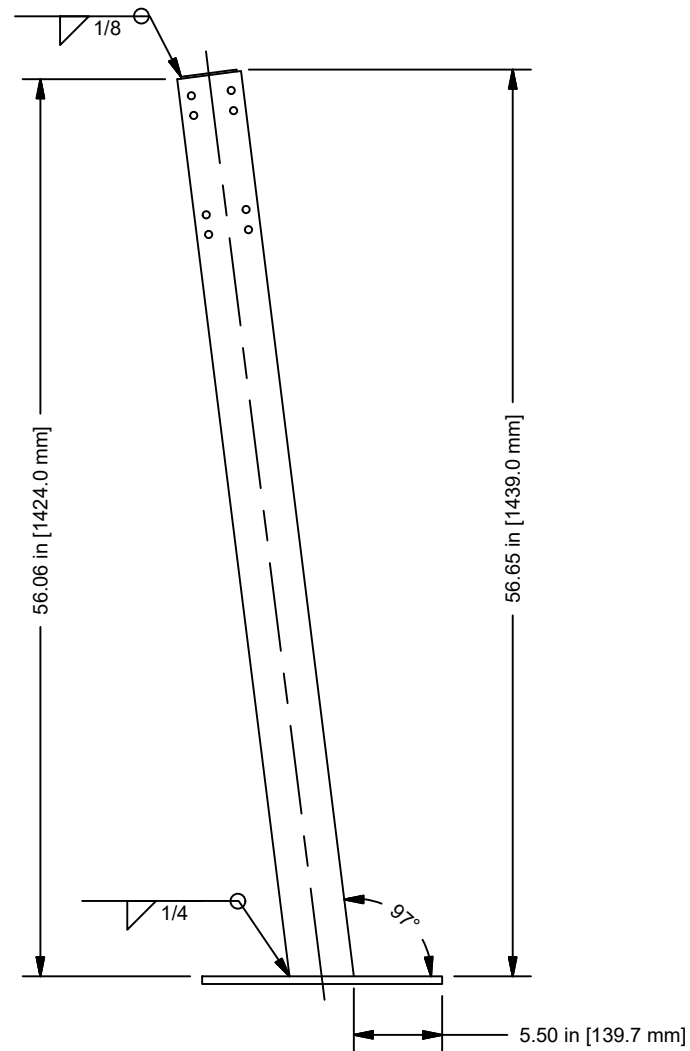
- NOTES:
1. CNC PART, FULL DIMENSIONS NOT PROVIDED. REFERENCE DIMENSIONS ARE INDICATED ON DRAWING AND INSPECTION DIMENSIONS ARE CIRCLED. REFER TO 3D MODEL FOR FABRICATION.
 2. SURFACE FINISH: 125 μ in Ra (3.2 μ m) UNLESS OTHERWISE NOTED
 3. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
 4. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
 5. PAINT PER GENERAL NOTES






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	<div><div>TAIT</div><div>9 WYNFIELD DRIVE LYTITZ, PA 17543 USA</div><div>TEL: +1 (717) 626 9571 WEBSITE: WWW.TAITTOWERS.COM EMAIL: SALES@TAITTOWERS.COM</div></div>							
	VENDOR		TITLE					
	TAIT							
	ATT. MARIO KART							
STANDARD TOLERANCES		BLDG. NO.		JUNCTION BOX MOUNT PLATE				
WELDING/ASSEMBLY/LAYOUTS:		0038						
DIMENSION 0"-12" ± 1/64in/0.4mm		APPROVALS						
DIMENSION 12"-120" ± 1/32in/0.8mm		DATE						
DIMENSION 120"+ ± 1/16in/1.6mm		DRAWN		SIZE	VENDOR DRAWING NO.	UNIVERSAL ELEMENT NO.	REV.	
ANGLE ± 1/2°		JEL						
MACHINING:		CHECKED		B	183340	SAE-SC03-02	0	
.X ± .100in /2.540mm		ARY						
.XX ± .010in /0.254mm		APPRVD. BY		SCALE: 1 / 3	FILE NAME: 183340.ipt	SHEET 1 OF 1		
.XXX ± .005in /0.127mm		ARY						
ANGULAR ± 1/2°								
DO NOT SCALE DRAWING								
MATERIAL								
6061-T6 ALUMINUM; 0.375 PLATE								
FINISH								
SEE NOTES								

010564-24	010564-24-01
NEXT ASSY.	USED ON
APPLICATION	

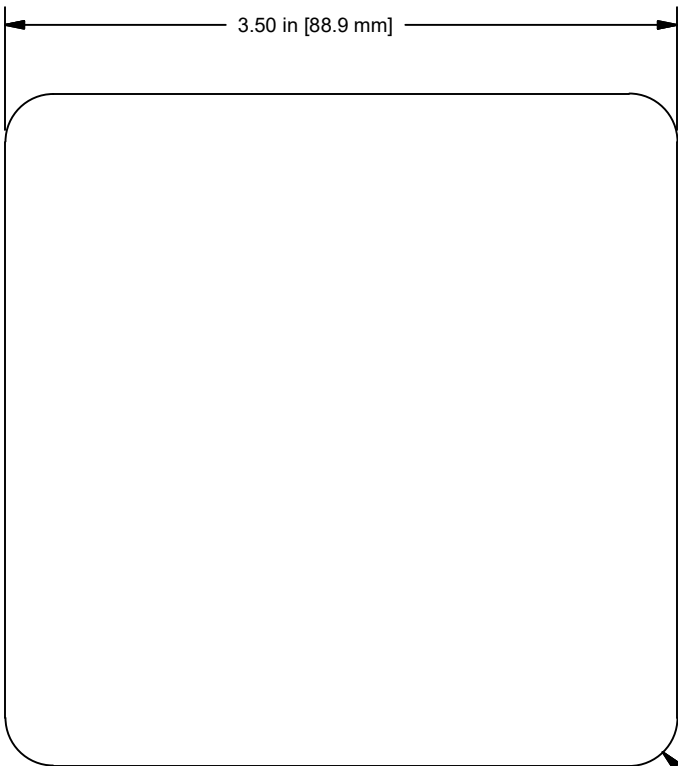
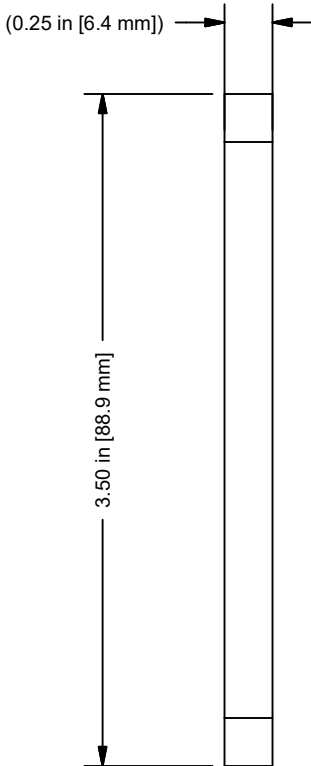
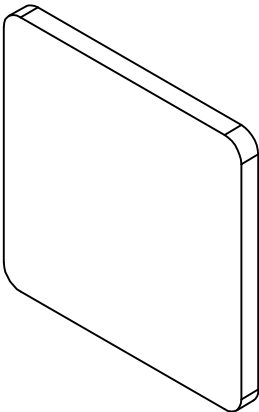
1. REQUIRED WELDING SPECIFICATIONS: REFER TO GENERAL NOTES
2. PAINT PER GENERAL NOTES



PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	VENDOR
1	1	183342	BASE PLATE	ASTM A36 CARBON STEEL; 0.500 PLATE	TAIT
2	1	183343	TUBE, SPIKE POST ARMATURE	ASTM A500 GR.B CARBON STEEL; HSS57.000X4.000X0.250 RECT TUBE	TAIT
3	1	183346	SQUARE TUBE CAP	ASTM A36 CARBON STEEL; 0.250 PLATE	TAIT




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	STANDARD TOLERANCES WELDING/ASSEMBLY/LAYOUTS: DIMENSION 0"-12" ± 1/64in/0.4mm DIMENSION 12"-120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2° MACHINING: .X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°		VENDOR TAIT		TITLE SPIKE POST ARMATURE WELDMENT						
	DO NOT SCALE DRAWING		ATT. MARIO KART								
			BLDG. NO. 0038								
			APPROVALS DATE								
MATERIAL SEE BOM		DRAWN JEL 3/30/2018		SIZE B		VENDOR DRAWING NO. 183347		UNIVERSAL ELEMENT NO. SAE-SC03-02		REV. 0	
FINISH SEE NOTES		CHECKED ARY 3/30/2018		SCALE: 1/20		FILE NAME: 183347.dwg		SHEET 1 OF 1			
USED ON		APPRVD. BY ARY 3/30/2018									
ATION											

NOTES:
1. SURFACE FINISH: 125 µin Ra (3.2 µm) UNLESS OTHERWISE NOTED
2. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
3. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
4. DO NOT PAINT

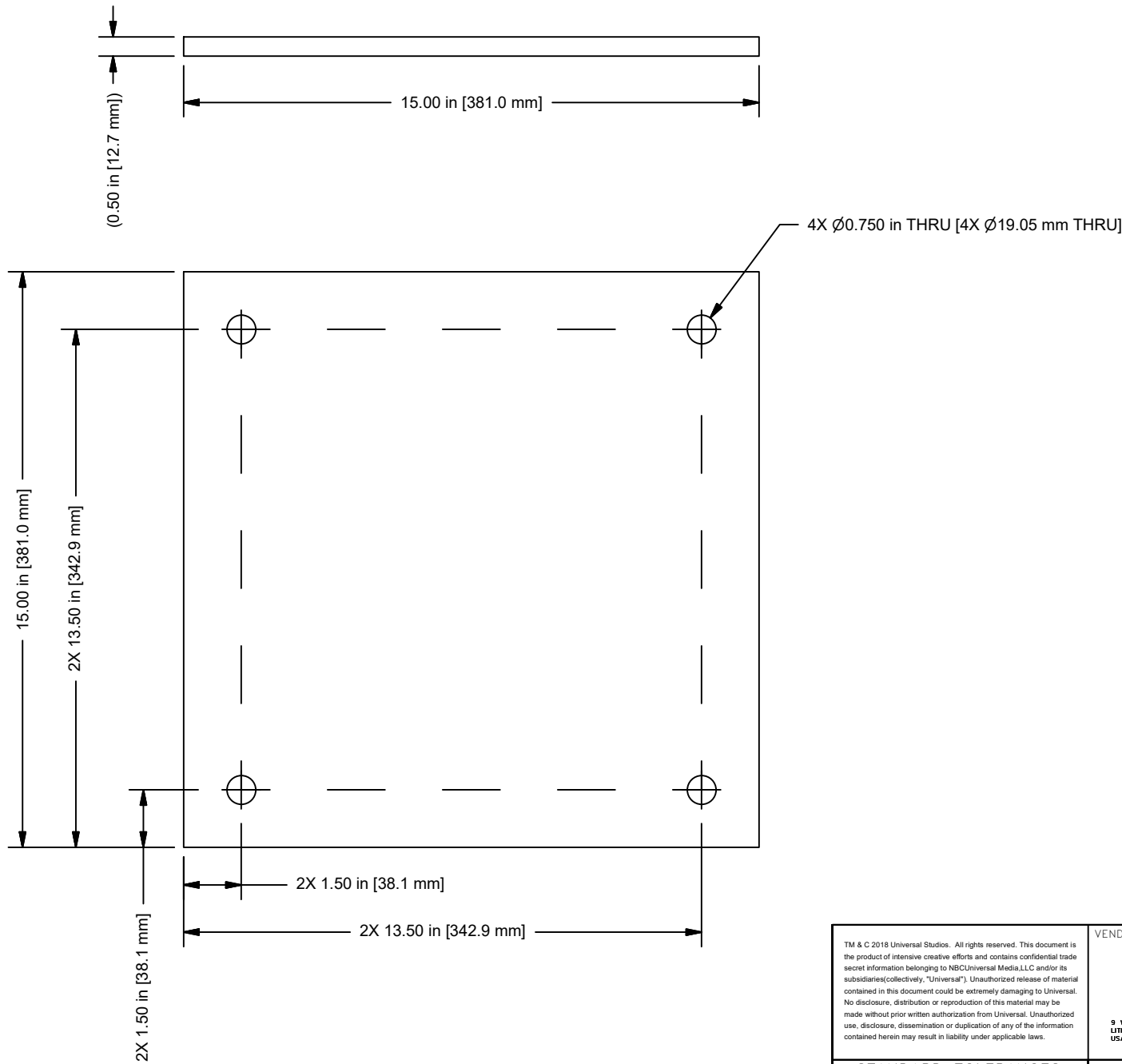


TYP. R0.25 in [R6.4 mm]

010564-24-01	183347
NEXT ASSY.	USED ON
APPLICATION	

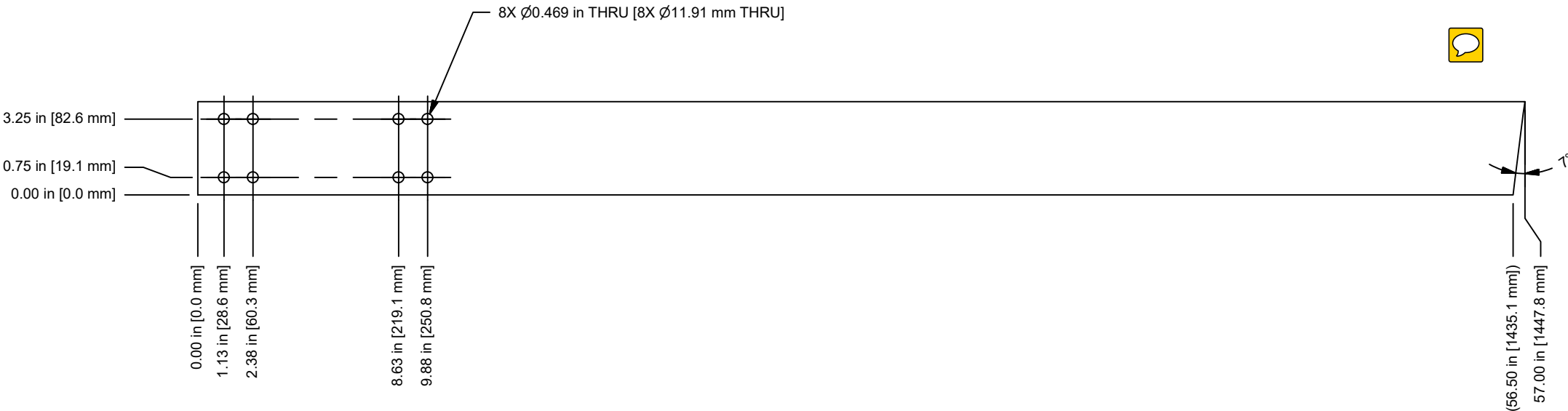
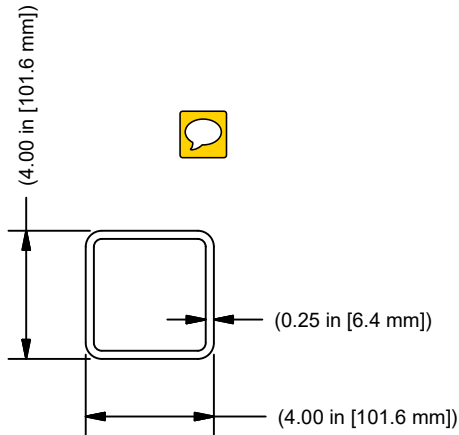
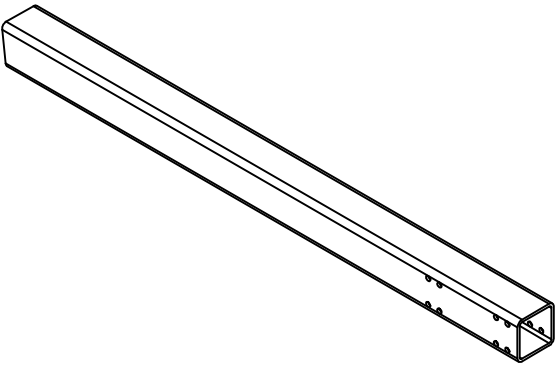
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	<div></div> <div>9 WYNFIELD DRIVE LINTZ, PA 17543 USA</div> <div>TEL: +1 (717) 626 9571 WEBSITE: WWW.TAITTOWERS.COM EMAIL: SALES@TAITTOWERS.COM</div>				
	STANDARD TOLERANCES				TITLE
	WELDING/ASSEMBLY/LAYOUTS: DIMENSION 0"—12" ± 1/64in/0.4mm DIMENSION 12"—120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2° MACHINING: .X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°				
DO NOT SCALE DRAWING		VENDOR		SQUARE TUBE CAP	
MATERIAL ASTM A36 CARBON STEEL; 0.250 PLATE		TAIT MARIO KART			
FINISH SEE NOTES		BLDG. NO. 0038			
		APPROVALS DATE			
		DRAWN JEL 3/30/2018		SIZE B VENDOR DRAWING NO. 183346 UNIVERSAL ELEMENT NO. SAE—SC03—02 REV. 0	
		CHECKED ARY 3/30/2018			
		APPRVD. BY ARY 3/30/2018			
		SCALE: 1 : 1 FILE NAME: 183346.ipt SHEET 1 OF 1			

- NOTES:
1. SURFACE FINISH: 125 μ in Ra (3.2 μ m) UNLESS OTHERWISE NOTED
 2. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
 3. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
 4. DO NOT PAINT



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	<div><div>TAIT</div><div>9 WYNFIELD DRIVE LITITZ, PA 17543 USA</div><div>TEL: +1 (717) 626 9571 WEBSITE: WWW.TAITTOWERS.COM EMAIL: SALES@TAITTOWERS.COM</div></div>					
	VENDOR					
	TAIT					
STANDARD TOLERANCES			ATT.		TITLE	
WELDING/ASSEMBLY/LAYOUTS:			MARIO KART			
DIMENSION 0"–12" ± 1/64in/0.4mm DIMENSION 12"–120" ± 1/32in/0.8mm DIMENSION 120"+ ± 1/16in/1.6mm ANGLE ± 1/2°			BLDG. NO.			
MACHINING: .X ± .100in /2.540mm .XX ± .010in /0.254mm .XXX ± .005in /0.127mm ANGULAR ± 1/2°			0038			
DO NOT SCALE DRAWING			APPROVALS		DATE	
MATERIAL			DRAWN		BASE PLATE	
ASTM A36 CARBON STEEL; 0.500 PLATE			JEL			
FINISH			CHECKED			
SEE NOTES			ARY			
			APPRVD. BY		SIZE	
			ARY		B	
			3/30/2018		VENDOR DRAWING NO.	
			3/30/2018		183342	
					UNIVERSAL ELEMENT NO.	
					SAE–SC03–02	
					REV.	
					0	
			SCALE:		FILE NAME:	
			1 / 4		183342.ipt	
					SHEET 1 OF 1	

- NOTES:
- 1. SURFACE FINISH: AS ROLLED
 - 2. METAL SURFACE PREPARATION: REFER TO GENERAL NOTES
 - 3. PART SHALL BE FREE FROM BURRS OR SHARP EDGES
 - 4. DO NOT PAINT



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STANDARD TOLERANCES		VENDOR		TITLE	
WELDING/ASSEMBLY/LAYOUTS:		TAIT			
DIMENSION 0"-12" ± 1/64in/0.4mm		ATT.			
DIMENSION 12"-120" ± 1/32in/0.8mm		MARIO KART			
DIMENSION 120"+ ± 1/16in/1.6mm		BLDG. NO.		TUBE, SPIKE POST ARMATURE	
ANGLE ± 1/2°		0038			
MACHINING:		APPROVALS			
.X ± .100in /2.540mm		DATE			
.XX ± .010in /0.254mm		DRAWN			
.XXX ± .005in /0.127mm		JEL			
ANGULAR ± 1/2°		CHECKED			
		ARY			
DO NOT SCALE DRAWING		APPRVD. BY		SIZE	
MATERIAL		ARY		B	
ASTM A500 GR.B CARBON STEEL;		3/30/2018		VENDOR DRAWING NO.	
HSS4.000X4.000X0.250 RECT TUBE		3/30/2018		183343	
				UNIVERSAL ELEMENT NO.	
				SAE-SC03-02	
				REV.	
				0	
FINISH		SCALE:		FILE NAME:	
SEE NOTES		1/6		183343.ipt	
				SHEET 1 OF 1	