Repetition Penalty Effect

WITHOUT Penalty (1.0)

"The company reported strong results. The company announced strong earnings. The company's financial performance was strong. The company showed strong growth."

5x "company"
5x "strong"

↓ *Apply penalty=1.2*

WITH Penalty (1.2)

"The firm reported strong Q4 results, with revenue increasing 15% year-over-year. This performance exceeded analyst expectations and demonstrated effective cost management."

Varied vocabulary
Natural flow

Repetition Penalty: Reduces probability of recently used tokens

Values: 1.0 (none) | 1.1 (mild) | 1.2 (moderate) | 1.5+ (aggressive)

For summarization: Use 1.1-1.2 to encourage diversity without awkwardness