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2 Exploring Usability in Virtual Reality: A Systematic Review of 3 Evaluation Methods to Enhance Learning in Immersive 4 Environments

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11 **Keywords:** System Usability, Virtual Reality, Learning.

12 **Abstract**

13 This systematic review explores the methods used to evaluate the usability of virtual reality (VR)
14 applications designed for immersive learning environments. The main objective is to analyze
15 scientific studies to identify the most effective techniques and metrics for assessing usability in
16 educational VR contexts. Following PRISMA guidelines, a search was conducted in the Scopus
17 and Web of Science databases for publications from 2020 to 2025. Out of an initial total of 393
18 records, 30 studies were selected for in-depth analysis, applying specific inclusion and exclusion
19 criteria. The results indicate a strong preference for mixed-methods approaches (used in 80% of
20 the studies), combining quantitative instruments such as the System Usability Scale (SUS) and
21 NASA-TLX, with qualitative techniques such as interviews and observation. The SUS was the
22 most commonly used standardized tool, appearing in 47% of the reviewed articles. Key objective
23 metrics identified include: task completion rate (used in 20 studies), task time (42% of the studies),
24 and error rate (11 studies). Although a generally positive correlation was observed between users'
25 subjective perception of usability and their objective performance, factors such as VR-induced
26 motion sickness (cybersickness) and cognitive load introduced certain inconsistencies. The study
27 concludes that while there is a general consensus on the use of mixed methods, there remains a
28 significant gap in the adoption of robust international standards such as ISO 9241.

29 **1 Introduction**

30 Achieving educational quality in modern society depends largely on the methods of learning. In
31 this regard, Smart Learning Environments (SLEs) have emerged, designed to create effective
32 learning settings gradually and sustainably through the application of technology (Maulidiya et al.,
33 2024). At the same time, immersive environments have evolved significantly, encompassing a
34 wide range of contexts such as traditional classrooms, online platforms, and virtual reality (VR)
35 environments, fostering more versatile teaching methods (Papaioannou et al., 2023). Within this
36 evolution, VR has emerged as an innovative tool for learning, offering immersive and interactive
37 experiences that engage students.

38 Thanks to its ability to simulate three-dimensional scenarios analogous to real-life situations, VR
39 facilitates a deeper and more practical understanding of complex concepts, especially in fields
40 where traditional teaching methods fall short (Sulisworo et al., 2023). Recent studies highlight that
41 VR increases motivation and academic performance by actively involving students in the learning
42 process (Makransky and Lilleholt, 2018). However, the effective use of virtual reality in
43 educational contexts depends on the usability of the VR application how intuitive, accessible, and
44 efficient the experience is for students.

45 This is why the lack of standardized methods to evaluate the usability of VR applications
46 represents a critical barrier to their adoption and effective development in learning environments.
47 One of the main issues identified is the limited number of validated evaluation models that assess
48 usability in VR applications for education (Sutcliffe and Gault, 2004). For instance, studies have
49 shown that poorly designed virtual environments can lead to negative effects such as cybersickness,
50 visual fatigue, and user frustration, which in turn limit their potential as learning tools (Kennedy
51 et al., 1993).

52 This, in turn, increases the need for measurement instruments that incorporate usability criteria in
53 VR applications (Johnson, 2005). Furthermore, the implementation of VR technologies in
54 education faces challenges related to the availability of technological resources. The lack of
55 adequate infrastructure and training in these technologies limits their integration into educational
56 settings.

57 Evaluating the usability of educational tools is crucial to improving the quality of applications and
58 their impact on the teaching-learning process. Although usability analysis tools exist, they are not
59 fully focused on assessing VR environments within educational contexts. Therefore, there is a
60 growing need to develop specialized methods for evaluating usability in VR (Paz et al., 2015). The
61 standardization of usability evaluation methods is essential to ensure a better learning experience.

62 The lack of systematic research analyzing the implementation and effectiveness of such methods
63 creates a knowledge gap that limits the adoption of VR in education. Moreover, the absence of
64 rigorous evaluation makes it difficult to identify improvements in the scope of these tools, which
65 is essential for adapting them to the needs of both students and educators. Thus, it is important to
66 explore, document, and analyze usability evaluation methods in VR applications intended for
67 learning. This will contribute to optimizing the design of virtual environments and ensuring a better
68 user experience.

69 **2 Methodology**

70 This research study follows the PRISMA guidelines to ensure the reliability and validity of the
71 results obtained in the systematic review. The methodology is carried out in three stages:
72 identification, screening, and inclusion. In the identification phase, an exhaustive search is
73 conducted in relevant databases, carefully documenting the search terms and criteria used to ensure
74 the reproducibility of the process.

75 Subsequently, during the screening phase, studies are rigorously selected based on their relevance,
76 methodological quality, and alignment with the research objectives, through a review of titles,
77 abstracts, and full texts. Finally, in the inclusion phase, the selected studies are analyzed in depth,
78 with a more detailed evaluation of their methodological quality in order to strengthen the validity
79 of the findings.

- 80 **2.1 Eligibility criteria**
 81 To refine the selection process, inclusion and exclusion criteria were established and applied
 82 across the three phases, as detailed in Table 1

83 Table 1. Inclusion and Exclusion Criteria of the Study

Inclusion Criteria	Exclusion Criteria
Publications from 2020 to 2025	Publications prior to 2020
Publications in English	Publications in languages other than English
Studies addressing usability in virtual reality environments applied to learning	
Studies that clearly describe the methodology used	Studies not related to virtual reality environments applied to learning
Studies that include both quantitative and qualitative results	

84 **2.2. Source of information**

85 The sources of information used in this systematic review were the Scopus and Web of Science
 86 (WoS) databases, accessed through the institutional portal of Universidad Señor de Sipán. These
 87 platforms were selected due to their extensive coverage of peer-reviewed scientific literature and
 88 their relevance in the fields of educational technology, human-computer interaction, and virtual
 89 reality. Both databases offer a wide range of high-quality publications, ensuring a rigorous and up-
 90 to-date approach in the collection of studies related to usability evaluation in immersive learning
 91 environments.

92 **2.3 Search strategy**

93 The bibliometric search process was conducted using the databases provided by Universidad Señor
 94 de Sipán, namely Scopus and Web of Science (WOS), on June 20, 2025. It is important to note
 95 that searches conducted after this date may yield a greater volume of information due to the
 96 ongoing evolution of research in this field. The search equations used, described in Table 2, were
 97 carefully designed to ensure the accurate identification of relevant studies on usability evaluation
 98 methods in virtual reality and immersive environments.

99 Table 2. Search strings used

Database	Search Equation
SCOPUS	("usability evaluation" OR "usability testing" OR "usability assessment") AND ("virtual reality" OR "VR") AND ("learning applications" OR "educational applications" OR "training systems" OR "learning outcomes" OR "user engagement")
WOS	TS="("usability evaluation" OR "usability testing" OR "usability assessment") AND TS="("virtual reality" OR "VR") AND TS="("learning applications" OR "educational

applications" OR "training systems" OR "learning outcomes"
OR "user engagement")

100 **2.4 Data management**

101 For the management and analysis of the data extracted from the selected databases, tools such as
102 Microsoft Excel and the Python programming language were used. Microsoft Excel was employed
103 in the initial stages to organize and clean the records, facilitating the identification of duplicates,
104 the logging of inclusion and exclusion criteria, and the tracking of the selection process.
105 Subsequently, Python was used to perform more structured and reproducible analyses, including
106 variable coding, bibliographic data processing, and the generation of descriptive statistics. This
107 combination of tools ensured efficient, transparent, and replicable handling of the information
108 collected during the systematic review.

109 **2.5 Selection process**

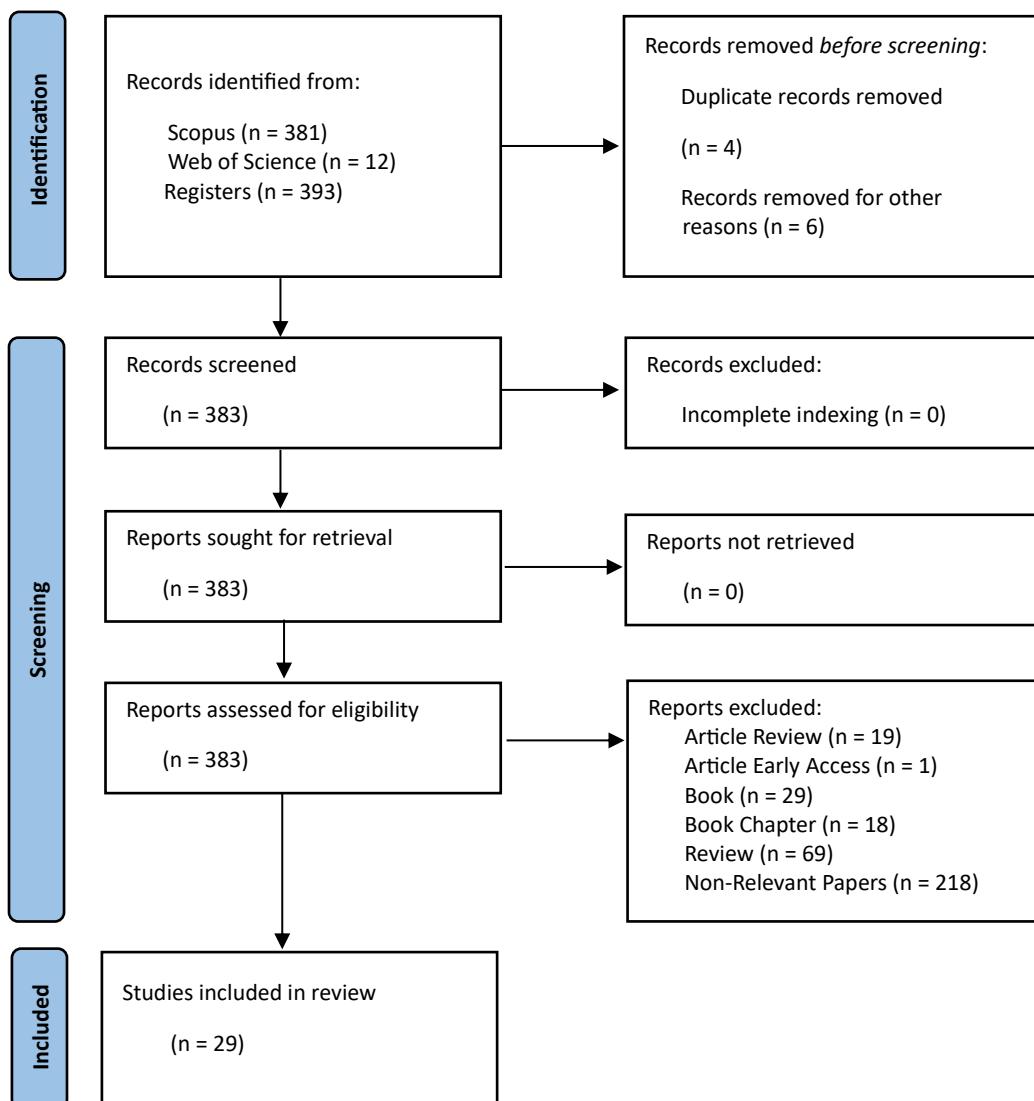
110 The selection of studies was carried out in multiple stages. First, an initial screening of titles and
111 abstracts was conducted to exclude those that did not meet the objectives of the review.
112 Subsequently, a full-text reading of the preselected studies was performed, assessing their
113 relevance, methodological quality, and thematic alignment. The selection process was conducted
114 in a systematic and well-documented manner, ensuring the traceability of each decision. In cases
115 where doubts or disagreements arose regarding the inclusion of a study, these were resolved
116 through discussion and consensus among the reviewers. To ensure a rigorous selection process
117 aligned with the research objectives, key guiding questions were formulated to steer the systematic
118 review, as shown in Table 3.

119 Table 3. Research questions posed

No.	Research Questions
RQ1	What methods have been used to evaluate usability in virtual reality environments for educational purposes?
RQ2	What are the most commonly used usability evaluation techniques in studies on virtual reality for learning?
RQ3	What tools, metrics, or protocols are applied to measure usability in these environments?
RQ4	How frequently are recognized standards such as SUS (System Usability Scale), ISO 9241, or other evaluation frameworks used?
RQ5	Are qualitative, quantitative, or mixed methods used to evaluate usability in educational VR contexts?
RQ6	Which objective user performance metrics (interaction time, errors, completion rate) are most frequently used in usability evaluations?

120 3 Results

121 A total of 393 articles were identified through search strategies in the Web of Science and Scopus
122 databases. After removing 4 duplicates, 389 records were screened. Of these, 218 were deemed
123 irrelevant, and 136 were excluded based on the established criteria. In the end, 29 articles published
124 between January 2020 and June 2025 were included. **Figure 1** presents the PRISMA flow diagram
125 showing the number of articles identified and processed.



126

127 Figure 1. PRISMA flow diagram. Created by the authors based on data from Scopus and WoS.

128 Table 4 presents a summary table of the articles selected for this systematic review, organized
129 according to key criteria extracted from the methodological analysis. It includes information on
130 the methodological approach used, the evaluation instruments and techniques applied, the context

131 in which they were implemented, and the most relevant findings reported by each study. This
 132 systematization allows for the identification of recurring patterns such as the predominance of
 133 mixed-methods approaches and the frequent use of standardized questionnaires like SUS or QUX,
 134 while also highlighting the diversity of application contexts and outcomes in terms of usability,
 135 motivation, and learning. The table serves as a comparative basis for subsequent discussions on
 136 trends, methodological gaps, and opportunities for improvement in the evaluation of immersive
 137 environments for educational purposes.

138 Table 4. Summary of Selected Studies

Title	Methodological Approach / Main Instruments	Techniques Applied / Application Context	Key Findings
360°-Based Virtual Field Trips to Waterworks in Higher Education (Wolf et al., 2021)	Mixed (questionnaires, pre/post-test, and interviews). QUX, AEQ, QCM (all validated)	Likert scales, semi-structured interviews, qualitative content analysis, t-tests. Real environment (remote access by students for one week via PC/tablet)	High perceived usability (QUX); positive emotions (AEQ) and high motivation (QCM); improved performance (post-test 92%); positive correlation between perception and performance; suggestions: guided tours, maps, more interactivity
A Large-Scale, Multiplayer Virtual Reality Deployment: A Novel Approach to Distance Education in Human Anatomy (Brown et al., 2023)	Mixed (questionnaires, quizzes, academic performance, and thematic coding). BananaVision, BanAnatomy, Canvas (LMS), pre/post surveys	Likert scales, statistical analysis (t-test and ANOVA), thematic coding of comments. Remote virtual environment (students at home with provided VR equipment); VR and Zoom sessions	VR was as effective as in-person learning, with greater engagement and spatial understanding; positive correlation between 3D confidence and performance; high system satisfaction, though complaints about learning curve and HMD effects
A Method for Evaluating Learning Concentration in	Mixed: quantitative (concentration, task mastery) and qualitative (emotions,	Facial expression analysis with CNN, visual focus tracking, task metrics,	Concentration directly affects performance, but interface flaws

Head-Mounted Virtual Reality Interaction (Lin et al., 2022)	usage observation). VRESE (VR environment), FERVR (facial recognition), custom cameras	correlations between concentration and performance. Lab: controlled environment with in-house devices (HMD, cameras, VRESE)	reduced results; design improvements increased concentration (+18%) and performance (+15.39%); positive relationship between objective and subjective metrics, with some exceptions
A Preoperative Virtual Reality App for Patients Scheduled for Cardiac Catheterization: Pre-Post Questionnaire Study Examining Feasibility, Usability, and Acceptability (Aardoom et al., 2022)	Mixed: quantitative (SUS, CSQ-8, PQ, ITQ) and qualitative (interviews). Standardized questionnaires (SUS, CSQ-8, PQ, ITQ), phone interviews, Oculus Go	Validated questionnaires for usability, presence, and satisfaction; interviews for perceived effectiveness. Mixed environment: hospital and patients' homes	High usability (SUS: 89.1) and satisfaction (CSQ-8: 27.1); 88% reported better preparation; greater presence and usability from home users; no ISO standards applied, but strong coherence between objective and subjective data
A Transferable Psychological Evaluation of Virtual Reality Applied to Safety Training in Chemical Manufacturing (Poyade et al., 2021)	Mixed (quantitative: SUS, ITC; qualitative: LIWC analysis of verbal feedback). SUS, ITC-Sense of Presence Inventory, ad hoc questionnaire, LIWC	Questionnaires, statistical analysis (Mann-Whitney U), sentiment analysis. Simulated environment based on real plant (chemical industry, GSK Scotland)	VR not inferior to video in learning, but outperformed in presence, confidence, and positive emotions; excellent usability (SUS ~80); highlights psychological and immersive value of VR in industrial contexts
A Virtual Reality Based Gas Assessment Application for Training Gas Engineers (Asghar et al., 2019)	Mixed (SUS + qualitative observation). System Usability Scale (SUS)	SUS questionnaire, task observation in VR. Controlled environment (lab) with supervising engineer	High perceived usability (SUS = 84.06), especially among users under 40; objective metrics like time or errors were not included; recommends integrating such measures in future

			research
Advantages of Virtual Reality Childbirth Education (Siivola et al., 2024)	Mixed (qualitative and quantitative, user-centered design – ISO 9241-210). PSUS (positive SUS version), interviews, observation, learning questionnaires	Cognitive walkthrough, semi-structured interviews, content analysis, pre/post questionnaires, metric correlations. Mixed setting: lab (phase 1) and remote (phase 2) with Oculus Quest 2	High perceived usability (PSUS: 87), increased satisfaction and VR preference; minor technical issues reported; design and accessibility adjustments recommended for broader device compatibility
An Innovative Approach for Online Neuroanatomy and Neurorhabilitation Teaching Based on 3D Virtual Anatomical Models Using Leap Motion Controller During COVID-19 Pandemic (Obrero-Gaitán et al., 2021)	Mixed (quantitative-qualitative; comprehensive evaluation of educational experience and usability). SUS, GAMEX, SEEQ, DELES, CEVEAPEU, online exams, video recordings	Standardized questionnaires, video rubric scoring, qualitative analysis, subjective/objective metric correlations. Mixed environment (remote with LMC at home + synchronous video support)	High usability (SUS ~80), positive LMC experience (high engagement), strong educational satisfaction; ISO standards not applied but validated tools used; academic performance comparable to control, with greater motivation and self-regulation in experimental group
Assessing the Effectiveness of Virtual Reality Serious Games in Poststroke Rehabilitation: A Novel Evaluation Method (Masmoudi et al., 2024)	Mixed (quantitative-qualitative with innovative emotional recognition approach). MoodMe Framework, DeepFace, Leap Motion, Kinect, in-game scores	Facial emotion recognition, performance analysis, user engagement observation. Mixed environment (lab simulated as rehabilitation center)	Positive emotions correlated with better performance; novel and promising method in clinical settings; SUS and ISO not used; high session completion rate; motivation objectively measured through facial expressions
Countering the Novelty Effect: A Tutorial for Immersive Virtual	Mixed (quantitative-qualitative with focus on user experience). Tcha-Tokey	Likert surveys (engagement, presence, flow, immersion, skill,	High satisfaction in skill and engagement; lower flow scores due to interaction

Reality Learning Environments (Miguel-Alonso et al., 2023)	questionnaire, HTC Vive Pro Eye, Unreal Engine	cybersickness), open comments, statistical analysis. Controlled academic lab environment with iVR equipment	difficulties; cybersickness negatively impacted experience; tutorial helped reduce novelty effect and familiarize users
Data Collection Framework for Context-Aware Virtual Reality Application Development in Unity: Case of Avatar Embodiment (Moon et al., 2022)	Mixed (qualitative interviews + quantitative performance metrics). Custom code, Unity Profiler API (partial), screen recordings	Structured interviews, CPU/memory/FPS measurements. Lab (university, developers)	Framework perceived as easy to use and extensible, though complex functions increased CPU usage; proprietary tools used to avoid system overload; good completion rate with acceptable performance
Designing Usability Evaluation Methodology Framework of Augmented Reality Basic Reading Courseware AR BACA SindD for Down Syndrome Learner (Ramli and Zaman, 2011)	Mixed (formative and summative, qualitative and quantitative). Recordings, checklists, adapted questionnaires	Observation, interviews, informal walkthrough, cognitive walkthrough, heuristic evaluation. Schools (real setting with children with Down syndrome)	Adapted methods applied for users with disabilities; ISO 9241-11 used as framework; no detailed quantitative metrics, but strengths identified in ease of use and intuitive interaction
What Variables Are Connected with System Usability and Satisfaction Results from an Educational Virtual Reality Field Trip (Fink et al., 2023)	Mixed (qualitative and quantitative); Semi-structured interviews, surveys (SUS, IPQ, validated scales)	Interviews, questionnaires (SUS, IPQ, satisfaction and cognitive load scales, etc.); Laboratory setting	Explored usability and satisfaction factors in an educational VR experience. Metrics such as ease of use, presence, cognitive load, and satisfaction were analyzed. Some IPQ items were removed for reliability. The approach identified correlations between perception variables

			and system evaluation.
WeChat Mini Program in Laboratory Biosafety Education Among Medical Students at Guangzhou Medical University: A Mixed Method Study of Feasibility and Usability (Li et al., 2024)	Mixed (qualitative and quantitative); Online surveys (SUS and custom questionnaires), semi-structured interviews	Surveys and interviews; Real educational setting (not specified if lab or classroom)	Demonstrated feasibility and good usability of the WeChat program for biosafety education. Variables measured included ease of use, acquired knowledge, and future use intention. Interviews provided complementary insights into user experience.
Virtual Reality Technology in Construction Safety Training: Extended Technology Acceptance Model (Zhang et al., 2022)	Quantitative; Surveys based on the extended TAM	Surveys and interviews; Construction safety training setting	Found that VR acceptance depends on perceived usefulness, ease of use, attitude, and intention to use. Including self-efficacy and enjoyment improved understanding of barriers to adoption in this context.
Virtual Reality in Museums: Does It Promote Visitor Enjoyment and Learning? (Shahab et al., 2023)	Quantitative; Pre- and post-use surveys	Surveys; Real Museum with VR installation	VR use significantly enhanced visitors' perceived enjoyment and learning, suggesting a positive impact of VR in cultural environments.
Virtual Reality Game for Physical and Emotional Rehabilitation of Landmine Victims (Pérez et al., 2022)	Mixed (qualitative and quantitative); SUS, PACES, GEQ, ad-hoc survey	Expert and user evaluations (interviews + surveys); Controlled setting	Participants reported high usability and enjoyment, along with a positive user experience. The tool was validated by healthcare

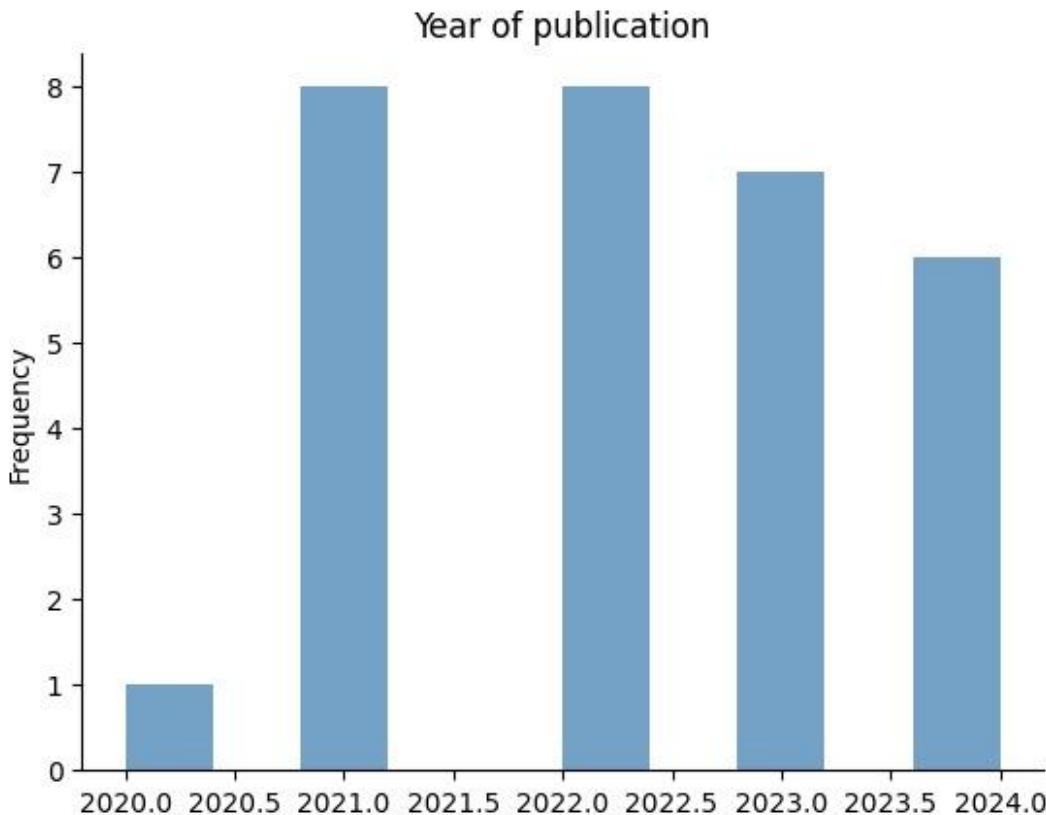
			professionals and a real user with an amputation.
User VR Experience and Motivation Study in an Immersive 3D Geovisualization Environment Using a Game Engine for Landscape Design Teaching (Carbonell-Carrera et al., 2021)	Quantitative; UX Questionnaire for Immersive Virtual Environments, Intrinsic Motivation Inventory	Standardized questionnaires and numeric scales; Real classroom setting	Multiple dimensions were assessed: immersion, presence, emotion, and motivation. Results showed a positive impact on student engagement and perception of the 3D environment as an educational tool.
Usability Evaluation of the Preoperative ISBAR Identification Situation Background Assessment and Recommendation Desktop Virtual Reality Application: Qualitative Observational Study (Andreasen et al., 2022)	Mixed (qualitative and quantitative); SUS, direct observation, interviews	Observation, interviews, questionnaires; Laboratory setting	Combined direct observation, qualitative interviews, and SUS scale to assess usability. Identified interface strengths and areas for interaction improvement, highlighting the value of a mixed approach to capture multiple experience dimensions.
Usability Evaluation of Multimodal Interactive Virtual Environments for Learners Who Are Blind: An Empirical Investigation (Darin et al., 2022)	Mixed (qualitative and quantitative); CLUE checklist, observation, interviews	Observation, interviews, specialized checklist; Real-world setting	Evaluated the usability of interactive virtual environments for blind learners using observation, interviews, and the CLUE checklist. The mixed approach captured specific aspects of accessibility, effectiveness, and satisfaction tailored to the sensory and cognitive needs of the

			target audience.
Usability and User Experience of an Individualized and Adaptive Game-Based Therapy for Children with Cerebral Visual Impairment (Ben Itzhak et al., 2023)	Mixed (qualitative and quantitative); Relative Enjoyment Scale, direct observation, custom tools	Direct observation, structured interviews (This-or-That, Laddering technique), usage data analysis; Controlled setting	Assessed usability and user experience of adaptive game-based therapy for children with CVI. Mixed methods captured system effectiveness, clarity, and performance, highlighting customization based on the child's visual profile.
The Design Development and Usability of a Virtual Reality Training Application for the Dental Trainees (Asghar et al., 2022)	Quantitative; SUS questionnaire	SUS survey (System Usability Scale); Controlled setting	Usability of a VR dental training app was assessed using SUS, yielding a score of 82.50, indicating high perceived usability among users.
Knowledge Maps as a Complementary Tool to Learn and Teach Surgical Anatomy in Virtual Reality: A Case Study in Dental Implantology (Lúcio et al., 2024)	Mixed (quantitative and qualitative); Surgical anatomy questionnaires, subjective feedback, direct observation	Performance tests, subjective evaluation; Mixed setting (laboratory and real classroom)	Evaluated the use of knowledge maps in a VR environment to teach surgical dental anatomy. Metrics included completion time, questionnaire scores, satisfaction, and workload. Results showed positive usability and acceptance among students and instructors.
Investigating the Usability of a Head-Mounted Display Augmented Reality Device in Elementary School Children	Mixed (quantitative and qualitative); Standardized tutorial, SUS, direct observation, non-validated custom	User testing, behavioral metrics; Controlled setting	Evaluated how elementary students interacted with HMD-type AR devices. Measured emotions, efficiency, and overall usability. Findings

(Lauer et al., 2021)	tools		showed clear preferences for interaction modes and high system acceptance.
Investigating the Impact of Scenario and Interaction Fidelity on Training Experience When Designing Immersive Virtual Reality-Based Construction Safety Training (Luo et al., 2023)	Quantitative; Igroup Presence Questionnaire, Witmer & Singer's Presence Questionnaire (WSPQ), task completion time	Post-session survey, task completion timing; Controlled setting	Analyzed how scenario and interaction fidelity influenced VR training experiences. Usability was indirectly measured through task completion time, and presence was assessed using standardized questionnaires. Findings suggest higher fidelity improves user experience.
Investigating the Efficacy of a Virtual Reality-Based Testing Station of Flexible Manufacturing System: A Usability and Heuristic Evaluation (Hariyanto et al., 2024)	Mixed (qualitative and quantitative); System Usability Scale (SUS), heuristic evaluation (12 Sutcliffe & Gault heuristics)	SUS questionnaire, expert heuristic evaluation; Implicitly controlled setting	Identified usability strengths with a favorable SUS score, but also limitations related to user efficiency and adaptation. Heuristic evaluation highlighted issues such as visual inconsistency and interface manipulation challenges.
Investigating the Effectiveness of Immersive VR Skill Training and Its Link to Physiological Arousal (Radhakrishnan et al., 2023)	Mixed approach; Instruments: NASA-TLX, physiological sensors (EDA, ECG), adapted questionnaires, performance metrics	Techniques: – Cognitive load assessment (NASA-TLX) – Immersion/presence evaluation (questionnaires) – Physiological measurement (SCR,	VR training was as effective as physical training for skill improvement, but elicited lower physiological arousal and greater enjoyment and immersion.

		<p>HR via Shimmer GSR+ and Polar H10)</p> <ul style="list-style-type: none"> – Objective performance (TCT, CT) <p>Context: Controlled lab environment with two rooms (VR and physical)</p>	
Interprofessional Team Training With Virtual Reality: Acceptance, Learning Outcome, and Feasibility Evaluation Study (Neher et al., 2024)	Quantitative approach; Validated instruments: SUS, SSQ, NASA-TLX, USEQ, Slater's Presence Scale	<p>Techniques:</p> <ul style="list-style-type: none"> – Questionnaires: SUS (usability), Slater (presence), NASA-TLX (cognitive load), SSQ (adverse effects), USEQ (satisfaction) – Demographic and confidence data <p>Context: Home-based e-learning + in-person session using Meta Quest 2</p>	<p>Good usability (SUS: 72.5) despite high cognitive load (NASA-TLX: 64.5). Technical issues did not hinder task completion.</p> <p>Significant improvement in handover skills (HAT) after training.</p>
Improving Ray Tracing Understanding With Immersive Environments (Trindade et al., 2024)	Mixed (quantitative and qualitative); Instruments: usability tests, validated SUS questionnaire, non-validated feedback survey, non-validated theoretical test	<p>Techniques:</p> <ul style="list-style-type: none"> – Usability tests with predefined tasks – SUS questionnaire at the end – Qualitative feedback survey – Pre- and post-theoretical test <p>Context: Controlled lab setting (INESC-ID) with Oculus Rift</p>	<p>– Average SUS score: 78.8 (“good” usability)</p> <p>– 46.27% improvement in conceptual understanding</p> <p>– Positive feedback on immersive experience</p> <p>– Improvement areas identified through participant comments</p>

139 Figure 2 shows the distribution of articles by year of publication, allowing for the identification of
 140 certain trends in scientific production related to user experience evaluation in educational virtual
 141 reality applications. The year 2020 had the lowest number of publications found, possibly
 142 influenced by the global context of the pandemic. In contrast, 2021 and 2022 saw a significant
 143 increase in the number of studies, representing the peak of research interest. However, from 2023
 144 and 2024 onward, there is a slight decline in output, which may reflect a shift in research priorities
 145 or a diversification of approaches in emerging technologies.



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Figure 2. Distribution of Included Articles by Year of Publication

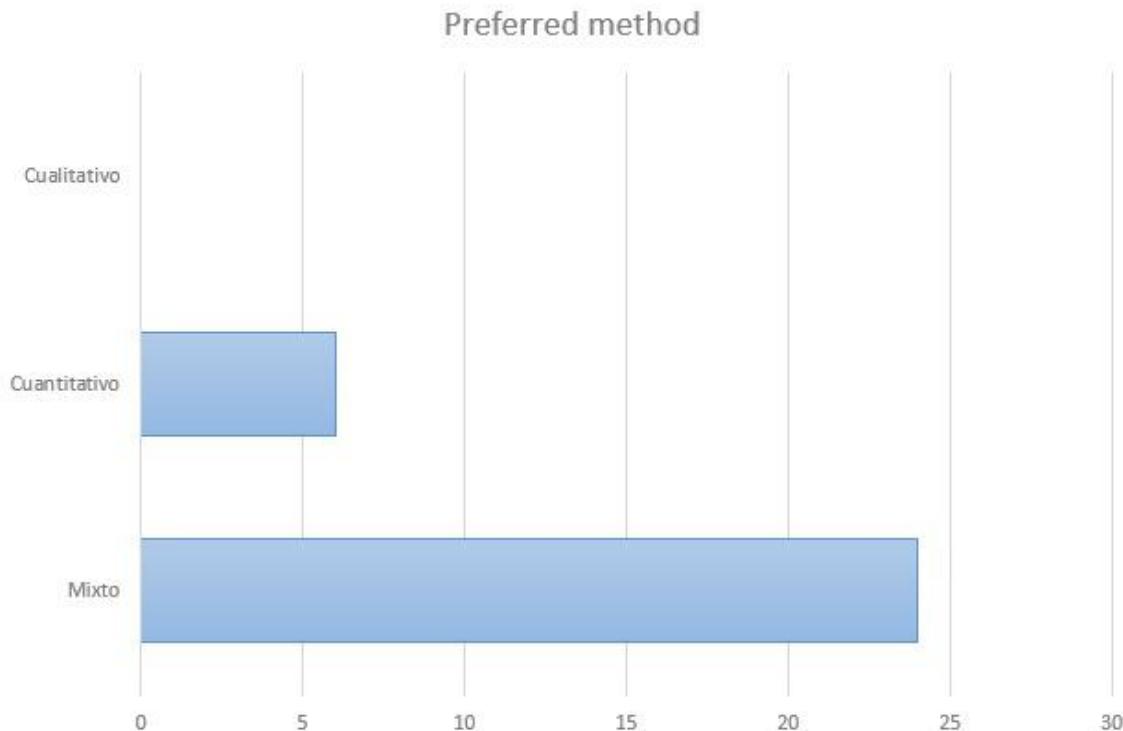
148 Regarding RQ1, most studies employed a mixed-method approach to usability evaluation,
 149 combining qualitative techniques such as observation and interviews with quantitative methods
 150 such as standardized Likert-scale-based questionnaires. This predominance of the mixed-method
 151 approach responds to the need to obtain both subjective user experience data and numerical
 152 evidence that enables comparisons and statistical analysis. For example, the articles by Pérez et al.
 153 (2022) and Fink et al. (2023) describe the implementation of user testing protocols in which, after
 154 using the VR application, users' perceptions were collected through Likert-type questionnaires,
 155 followed by interviews to explore aspects such as satisfaction, difficulties, or suggestions for
 156 improvement. However, the study by Zhang et al. (2022) adopted an alternative approach based
 157 on the Technology Acceptance Model (TAM) to evaluate the acceptance of VR technology in a
 158 construction training context, motivated by the previously low adoption of VR in that sector.

159 In relation to RQ2, the vast majority of studies relied on a combination of surveys, interviews, and
 160 standardized questionnaires as the main means of collecting user experience data (Andreasen et
 161 al., 2022; Fink et al., 2023; Li et al., 2024). These techniques allow, on the one hand, for the
 162 collection of quantitative measurements (e.g., ratings using Likert scales or validated instruments)
 163 and, on the other hand, for a deeper exploration of user perceptions, motivations, and barriers
 164 through semi-structured or focused interviews. This predominance reflects the need to capture both
 165 the extent of certain usability aspects and their underlying causes.

166 However, some studies went beyond these mentioned methods. The article by Darin et al. (2022),
 167 for instance, combined surveys and interviews with direct observation of user interaction in the
 168 VR environment and a specialized checklist. Specifically, observation allowed the research team

169 to identify behaviors or errors that participants may not have spontaneously mentioned during
170 interviews, such as imprecise gestures or inefficient exploration patterns. The checklist, in turn,
171 was designed based on usability criteria adapted to immersive environments.

172 In contrast, in a small number of cases (Shahab et al., 2023; Asghar et al., 2022), the studies relied
173 exclusively on either interviews or purely quantitative surveys. However, these approaches may
174 present limitations in capturing the full scope of the user experience.



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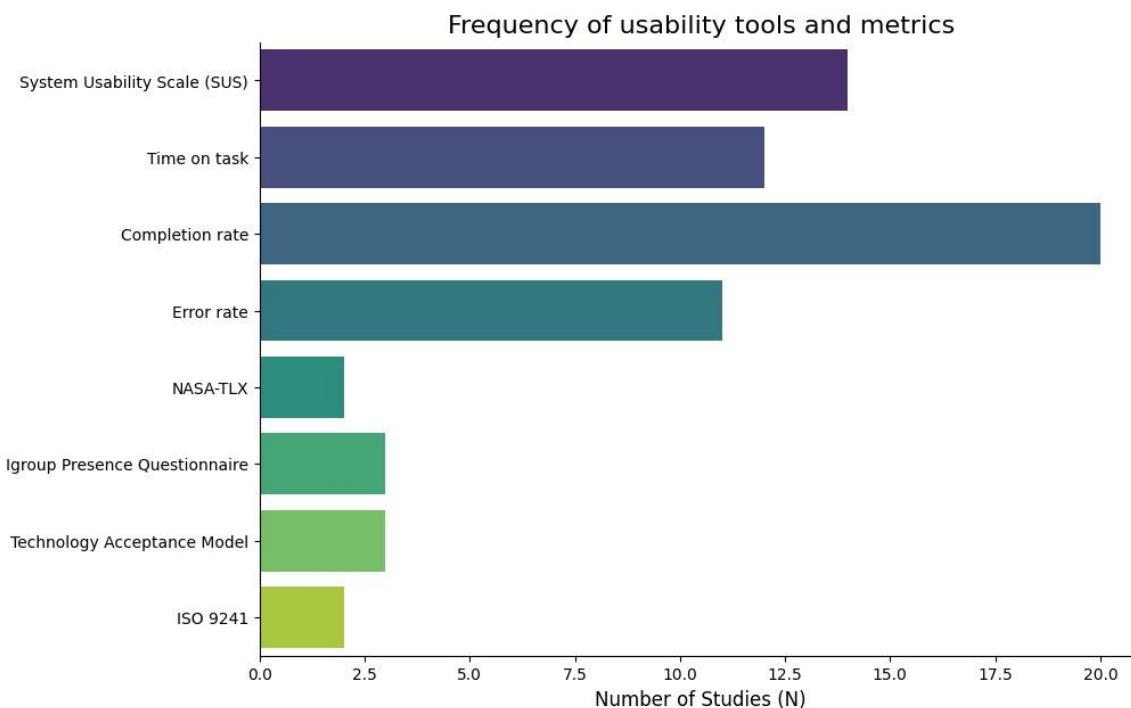
176 Figure 3. Distribution of Approaches and Methods Used in the Articles.

177 Respecto a la PI3. Para medir la usabilidad múltiples estudios (Wolf et al., 2021), (Poyade et al.,
178 2021) (Asghar et al., 2019) en su mayoría recurre a la System Usability Scale (SUS) para obtener
179 una valoración global, mientras que el NASA-TLX se utiliza en (Radhakrishnan et al., 2023)
180 (Neher et al., 2024) para cuantificar la carga cognitiva durante las tareas. Para evaluar la sensación
181 de presencia e inmersión, se aplican tanto la escala de Slater como el Igroup Presence
182 Questionnaire (IPQ) en (Fink et al., 2023)(Neher et al., 2024). Además, muchos trabajos
183 complementan estos datos cuantitativos con encuestas de feedback cualitativo y, en algunos casos
184 (Ramli and Zaman, 2011), (Moon et al., 2022) con grabaciones de pantalla, listas de verificación
185 y cuestionarios adaptados, lo que permite identificar con más detalle los puntos de fricción y las
186 oportunidades de mejora. Así, las métricas más habituales son la usabilidad del sistema, la carga
187 cognitiva, la presencia e inmersión y la satisfacción o facilidad de uso, destacando especialmente
188 el uso del SUS como referente principal.

189 Regarding PI3, to assess usability, multiple studies (Wolf et al., 2021; Poyade et al., 2021; Asghar
190 et al., 2019) primarily rely on the System Usability Scale (SUS) to obtain a general usability score,
191 while NASA-TLX is used in (Radhakrishnan et al., 2023; Neher et al., 2024) to quantify the
192 cognitive load during tasks. To evaluate the sense of presence and immersion, both the Slater scale

193 and the Igroup Presence Questionnaire (IPQ) are applied in (Fink et al., 2023; Neher et al., 2024).
194 In addition, many studies complement these quantitative data with qualitative feedback surveys,
195 and in some cases (Ramli and Zaman, 2011; Moon et al., 2022), with screen recordings, checklists,
196 and custom questionnaires, allowing for a more detailed identification of friction points and
197 improvement opportunities. Therefore, the most common metrics are system usability, cognitive
198 load, presence and immersion, and user satisfaction or ease of use, with SUS standing out as the
199 primary reference.

200 Regarding PI4, out of the 30 reviewed studies, 47% used the SUS to evaluate usability, while the
201 other 16 did not use this questionnaire. Only two studies employed ISO 9241: (Siivola et al., 2024)
202 applied ISO 9241-210, and (Ramli and Zaman, 2011) was based on ISO 9241-11. Additionally,
203 two studies (Neher et al., 2024; Zhang et al., 2022; Ramli and Zaman, 2011) used the Technology
204 Acceptance Model (TAM) as an alternative analytical framework, and in one case (Ramli and
205 Zaman, 2011), the Common Industry Format (CIF) for usability testing was employed.



206

207 Figure 4. Frequency of Use of Usability Tools and Metrics

208 Regarding PI 5, the vast majority of studies 24 out of 30, or 80% employ a mixed-methods
209 approach, combining quantitative measurements such as standardized questionnaires (SUS, QUX,
210 AEQ, QCM), pre-/post-knowledge tests, and objective metrics, with qualitative methods like semi-
211 structured interviews, open-ended questions, focus groups, screen recordings, and content analysis
212 of responses. Only 20% of the studies relied solely on quantitative methods, primarily based on
213 Likert-scale questionnaires, exam scores, and retention statistics, and none used exclusively
214 qualitative techniques. This predominance of mixed-methods allows researchers to capture both
215 objective data on performance and cognitive load, as well as user perceptions, emotions, and
216 suggestions for improvement.

217 As for PI 6, among the most frequently used objective metrics are task completion time measured
218 in 42% of the studies (Wolf et al., 2021; Siivola et al., 2024; Miguel-Alonso et al., 2023) error
219 tracking during interaction, reported in 11 studies, and task success or completion rate, assessed in
220 20 investigations. Around one-third of the studies conducted post-training exams to measure
221 knowledge retention. Other less common indicators include improvement score composites (IS),
222 skill transfer metrics (HAT), and gameplay data analysis, which provide complementary insights
223 into users' objective performance.

224 Regarding PI 7, only a small portion of the reviewed articles approximately 12 out of 30 explicitly
225 contrast objective performance data with subjective perceptions of usability (Wolf et al., 2021;
226 Brown et al., 2023). In those cases, the general trend points to a moderate positive correlation:
227 high scores on scales like SUS, QUX, or CSQ-8 often accompany faster task times, fewer errors,
228 or higher post-test gains (Wolf et al., 2021). Similarly, students who reported higher spatial
229 confidence achieved better quiz and exam results (Brown et al., 2023). However, there are subtle
230 discrepancies some studies found specific inconsistencies, such as participants with high objective
231 focus but low scores due to interface issues (Lin et al., 2022), or high levels of cybersickness that
232 drastically reduced satisfaction despite successful task completion (Miguel-Alonso et al., 2023).
233 Physiological effects linked to improved performance were also observed, which were not always
234 reflected in subjective questionnaires (Siivola et al., 2024; Trindade et al., 2024; Neher et al., 2024).
235 Overall, the evidence suggests that while usability perceptions generally align with measured
236 performance, factors such as interactive design quality, added cognitive load, or physical
237 discomfort can break this correspondence highlighting the importance of combining evaluation
238 methods.

239 **4 Discussion**

240 The results of this systematic review reveal clear trends and methodological gaps in the use of
241 virtual reality (VR) for educational purposes, particularly in the evaluation of user experience (UX)
242 and usability. Mixed-methods approaches prevail, combining standardized questionnaires, such as
243 Likert scales, with interviews and direct observation. This approach aims to capture both objective
244 performance indicators and subjective perceptions and barriers during interaction in immersive
245 environments. The System Usability Scale (SUS) stands out as the most widely used tool (47% of
246 the studies), supporting its usefulness as an accessible and validated metric. However, there is
247 limited adoption of more robust international standards, such as ISO 9241 or the Common Industry
248 Format (CIF), which constrains the comparability and rigor of the studies.

249 Although many works combine objective data such as task completion time, error rate, or
250 knowledge retention with subjective metrics, only around 40% of the studies explicitly contrasted
251 both approaches. In those cases, a moderate correlation was found between high perceived
252 usability and better performance. However, discrepancies were also reported: symptoms of
253 cybersickness, cognitive overload, or deficiencies in interactive design negatively affected the
254 experience, despite positive outcomes in some metrics. Additionally, most studies focus on simple
255 or short-duration tasks, with few addressing complex structures or evaluating the transfer of skills
256 to real-world contexts thus limiting our understanding of VR's long-term educational impact.
257 Lastly, alternative frameworks such as the Technology Acceptance Model (TAM) or immersion
258 and presence scales (e.g., IPQ, Slater) offer valuable perspectives but remain underutilized and
259 require more systematic integration into evaluation protocols.

260 **5 Conclusions**

261 This systematic review reveals that the evaluation of user experience in educational virtual reality
262 applications has evolved toward mixed-methods approaches, integrating both quantitative and
263 qualitative methodologies. Instruments such as the SUS, NASA-TLX, and immersion scales
264 emerge as recurrent tools to assess usability, cognitive load, and the quality of immersive
265 experience. However, persistent limitations are identified, including the limited application of
266 international standards, the low frequency of longitudinal studies, and the limited inclusion of
267 control groups. Moreover, the relationship between subjective perception and objective
268 performance is influenced by factors such as interface ergonomics, cognitive load, or physical
269 discomfort, highlighting the need for comprehensive and contextualized assessments.

270 It is recommended that future research develop more rigorous and standardized protocols,
271 combining subjective and objective metrics such as physiological data or interaction patterns, and
272 addressing more complex tasks that enable the evaluation of skill transfer to real-world contexts.
273 Likewise, the adoption of established normative frameworks would allow for more precise and
274 reproducible comparisons. Taken together, these findings provide a critical and up-to-date
275 perspective on evaluation practices in immersive educational environments, laying the
276 groundwork for research that enhances user experience, usability, and the pedagogical impact of
277 virtual reality.

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