## Inner Leg Assembly Components <del>--- 18.938</del> Leg Riser Arc .125 thick make 3 Leg Riser Main Inside - .125 thick - make 2 <del>---- 19.600 -</del> Cut pocket .055 deep both risers Leg Riser Arc Long .125 thick make 6 Leg Riser Main Outside Left - .125 thick - make 1 - Note: Part Below is Mirror Image Cross Stiffener .125 thick make 12 Cut Slot .0225 both risers Leg Riser Main Outside Right - .125 thick - make 1 **Under Shoulder** Detail 1 - .125 thick make 2 Cut Chamfer at 45 degrees See Assembly Instructions The Under Shoulder Details Leg Top Edge - .125 thick make 2 Leg Bottom Edge - .125 thick - make 2 Bottom Plug - .125 thick - make 1 Will have to be filed to fit. this part made .05 undersize this part made .05 undersize **Under Shoulder** Detail 2 - .125 thick make 2 Ankle Curve Components AC Rib Center .125 thick make 1 AC Top Inner & Outer AC Rib End make 1 each - .125 thick AC End - .125 thick - make 1 .125 thick Note: inside corners must [ cut bevel at 30 degrees make 2 be filed square Note: corners of slot must be filed square Leg Drawings pg 4/5 AC Patch AC Ring .125 thick .125 thick make 1 M<sub>edia</sub> onversions make 2 DWG NO. Box Beam Legs - Risers

APPROVED