	Work Instruction:	
	Release Date	27-04-2020
	Rev Work Instruction	V1.2
	Page	1(4)
TITLE SUBASSEMBLY #7: HOOD ASSEMBLY		

Revisio Date Modifications Author n V1.0 13-04-2020 Description of labeling and applying the screen Jeroen Roest V1.1 14-04-2020 Addition of hood figures Jeroen Roest / Bart Spel 27-04-2020 Translation from Dutch to English Karin Olthof V1.2

The assembly of the hood will be described in this manual. De hood design has 7 holes in it, one for the screen, and 6 for attachment of the hood to the metal bottom plate.

Part	Supplier	Quantity
1: Sticker 1 - Logo sticker	Stickerkoning.nl	1
2: Sticker 2 – Inlet sticker	Stickerkoning.nl	1
3: Sticker 3 – Outlet sticker	Stickerkoning.nl	1
4: Sticker 4 – Safety sticker	Stickerkoning.nl	1
5: Sticker 5 – Air	Stickerkoning.nl	1
6: Sticker 6 – Oxygen	Stickerkoning.nl	1
7: Тор сар	Formit	1
8: Raspberry Pi Touchscreen Display	RS online	1
9: Loctite glue	Eriks	n/a

Stickers

- The front side of the hood can be recognized by the presence of an opening for the touchscreen display and an angled surface.
 - Here, the following stickers need to be placed (see figure 1.1 to 1.3): logo (location 1 on figure 1.7), inspiration (location 2 on figure 1.7), expiration (location 3 on figure 1.7).
- The backside can be recognized as a vertical surface.
 - Here the following stickers need to be placed (see figure 1.4 to 1.6):
 AlRone sticker (location 1 on figure 1.8), air (location 2 on figure 1.8), oxygen (location 3 on figure 1.8)



INSPIRATION

(1.2)

1.

	Work Instruction:	
	Release Date	27-04-2020
	Rev Work Instruction	V1.2
	Page	2(4)
TITLE SUBASSEMBLY #7: HOOD ASSEMBLY		

and the Technical sticker on location 4.

EXPIRATION

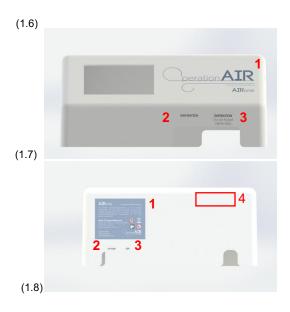
Do not forget HEPA-filter



AIR

(1.5)

OXYGEN

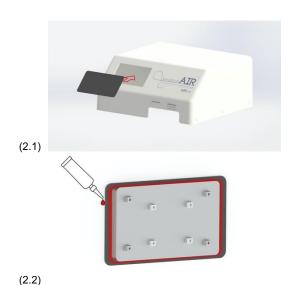


	Work Instruction:	
	Release Date	27-04-2020
	Rev Work Instruction	V1.2
	Page	3(4)
TITLE SUBASSEMBLY #7: HOOD ASSEMBLY		

Display

2.

- On the front side, an opening has been made in which the screen can be mounted.
- On the backside of the screen, there is an adapter board, please check if this is present.
- Align the screen with the opening in the hood. Do this without completely attaching the screen to the hood (see figure 2.1)
- Apply a thin layer of Loctite (4601) to the outer edge of the backside of the screen and on the outer edge of the opening in the hood (see figure 2.2).
- Apply pressure to the screen for 30 seconds.
- Check if the screen is properly attached to the hood.



If executed correctly, the assembly should look as follows:



	Work Instruction:	
	Release Date	27-04-2020
	Rev Work Instruction	V1.2
	Page	4(4)
TITLE SUBASSEMBLY #7: HOOD ASSEMBLY		

