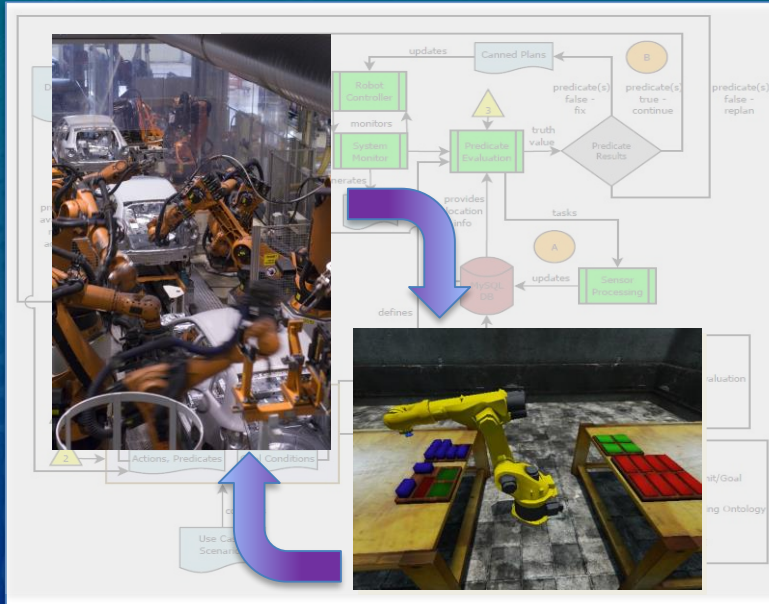




# The Canonical Robot Command Language (CRCL)

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# Agility Performance Of Robotic Systems



## Measurement Science Challenge

Develop performance metrics, **information models**, test methods, and **protocols** to enable manufacturers to assess and assure the agility performance of their robot systems

## Potential Impact

- Lot size 1 assembly in automated lines
- Reduced line down time due to programming
- Less human intervention required due to assembly errors

## Major Outcomes

- Metrics and test methods to measure robot agility
- A robot description model allowing robot vendors and manufacturers to clearly and accurately characterize their robots
- **Methods, protocols, and information models to allow for dynamic tasking/re-tasking**
- An integrated agility framework enabling manufacturers to assess and assure the agility performance of a one or many robots



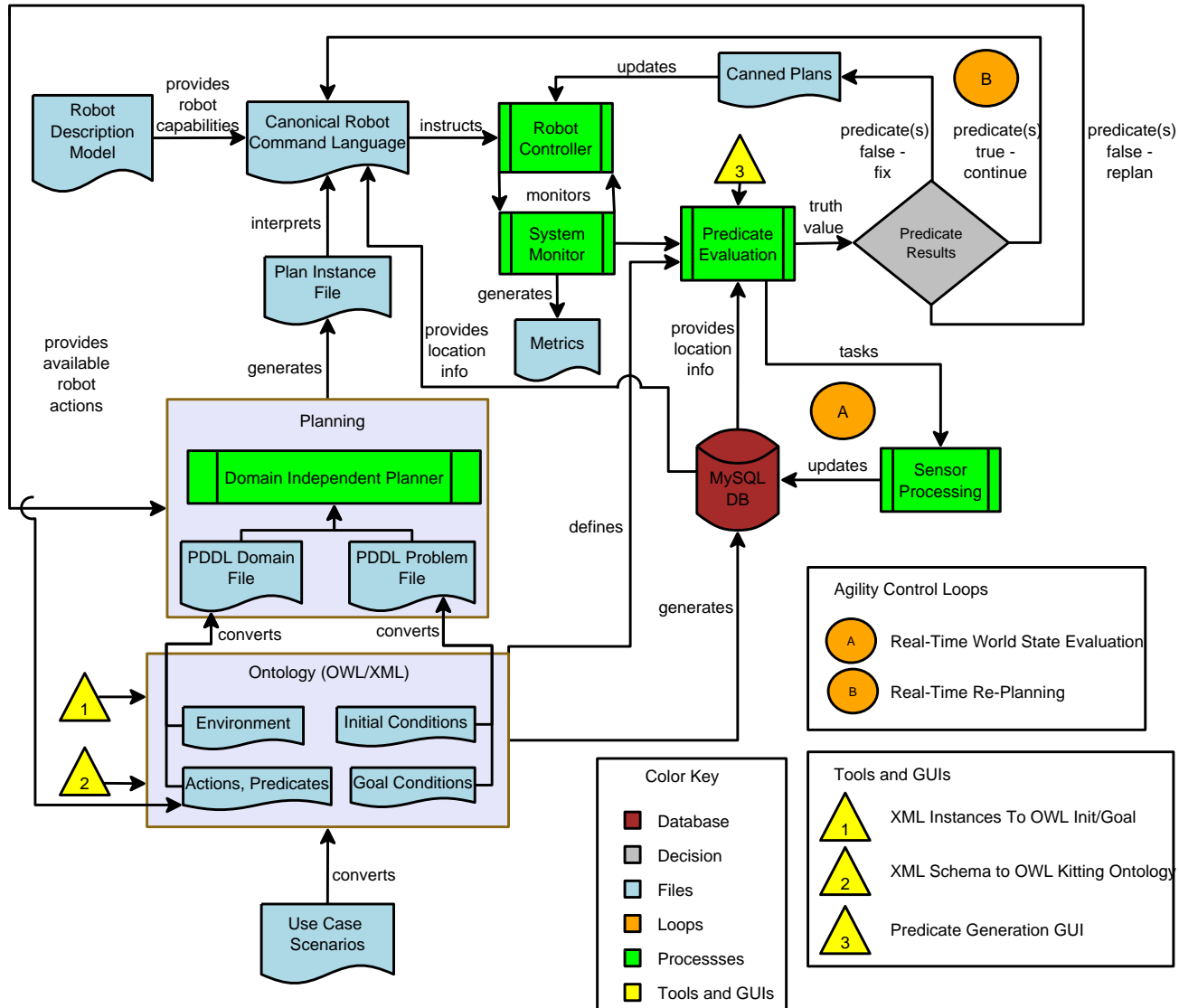
# What is Robot Agility?

- Hardware agility
  - How can different hardware configurations affect a robot's ability to accomplish a variety of tasks?
- Software agility
  - How well can a robot adapt/respond to task failures?
  - How well can a robot re-plan when a new goal is provided to it?
  - How can we allow for interchangeability of robots without the need for reprogramming?





# Big Picture



# Canonical Robot Command Language

- A low-level messaging language for sending commands to, and receiving status from a robot.
- Provides basic commands that are independent of the kinematics of the robot that executes the commands.
- Formal definition that allows compliant code to run on multiple robots without change
- Ability to utilize set of commands on different vendor's robots with same results
- Implemented as XML Schema



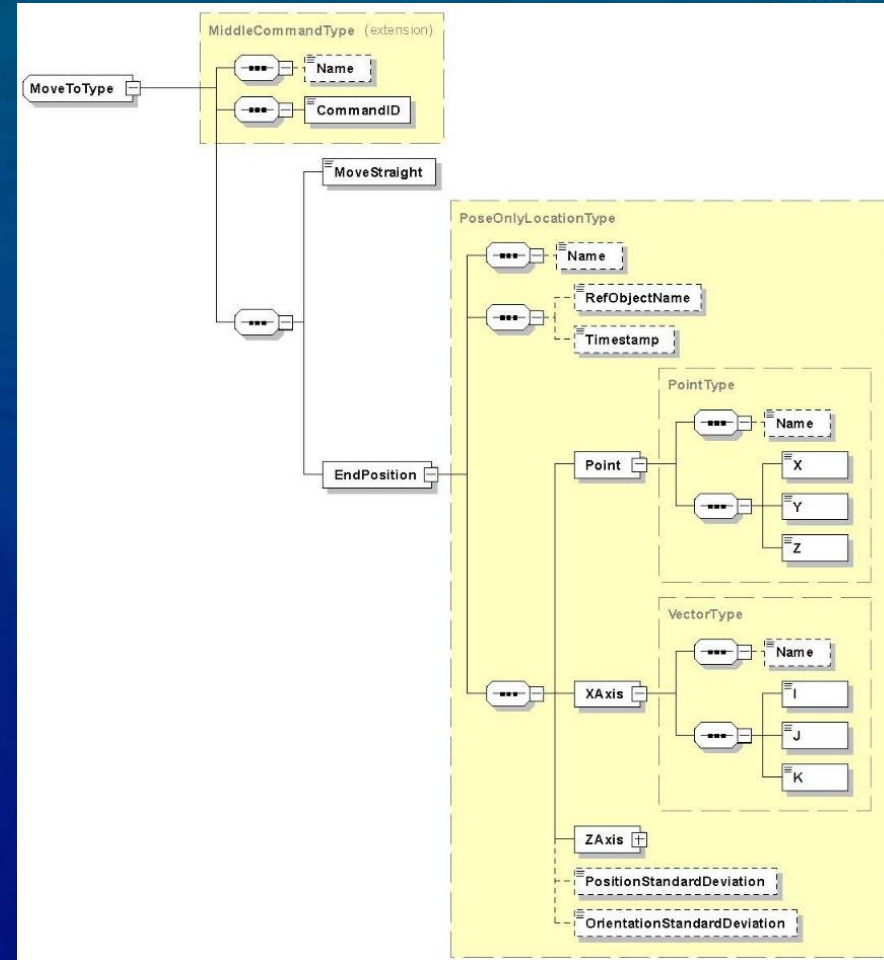
# Sample Commands

- Administrative Commands
  - Initialization
  - Run program
- Motion Commands
  - Dwell
  - Linear movement related
    - Move through
    - Move to
  - Joint related
    - Control mode (position, force, torque)
    - Actuate joint(s)
    - Configure joint(s) report
  - Open/Close tool changer
  - Screw motion
  - Stop motion
- Data Passing Commands
  - Get status
  - Message
- Set Parameter Commands
  - Set (acc, speed, units, tolerance)
  - Set end effector operation
  - Set parameters (robot, end effector)



# Example Command

- MoveTo allows robot motion to single Cartesian point
- Composed of multiple schema elements
- Allows:
  - Requirement for straight-line motion
  - Specification of allowed deviations
  - Specification of 6-DOF point



# CRCL In Action

Applying CRCL at  
Georgia Tech

Applying CRCL at  
NIST

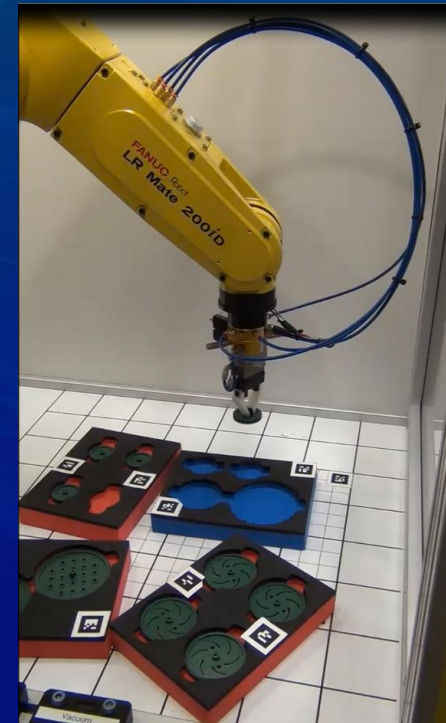




# Canonical Vision Command Language (CVCL)

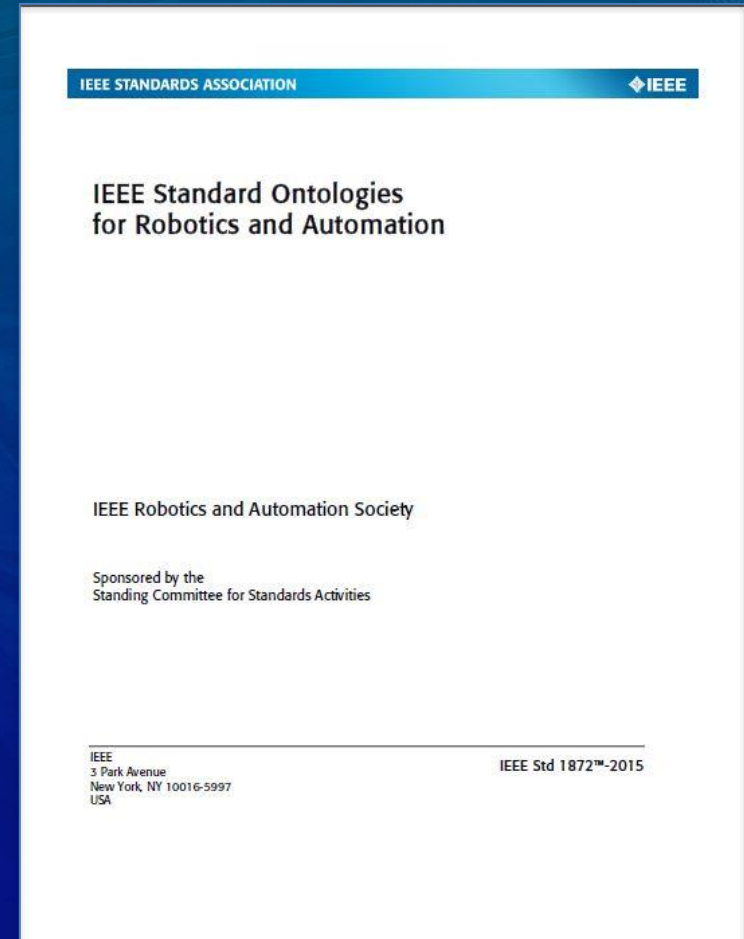
“Extensions to the Canonical Robot Command Language to be able to command a sensory processing system to locate objects for kit construction.”

- CVCLInitCanonType – initialize vision system
- CVCLLookForObjectType
  - Input: SKU, part tray
  - Output: Named location of object
- CVCLLookForGraspType
  - Input: SKU, end effector type
  - Output: selection of a particular grasp offset to match the SKU
- CVCLAddPoseType
  - Performs pose math to add two different poses together



# IEEE Ontologies for Robotics and Automation (ORA) Working Group

- Goal: To develop a standard ontology and associated methodology for knowledge representation and reasoning in robotics and automation, together with the representation of concepts in an initial set of application domains.
- 166 members across 23 countries
- First IEEE Standard: Standard for Ontologies for Robotics and Automation (P1872-2015)
- Future focus on industrial robotics efforts:
  - CRCL
  - Industrial robot ontology



# Future Work

- Work with the community to validate the set of CRCL commands and add more as necessary
  - CRCL is in the process of being made available through a ROS-I repo
  - Work with members of the IEEE ORA Working Group
- Continued development of sample implementations involving more sophisticated assembly operations





# Contact Info



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