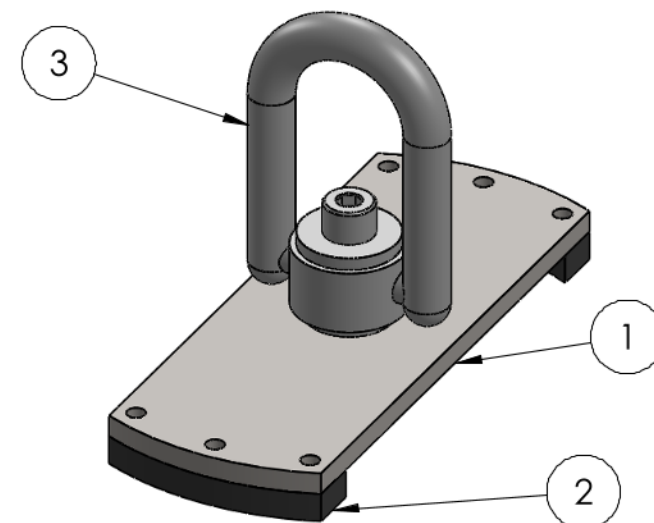
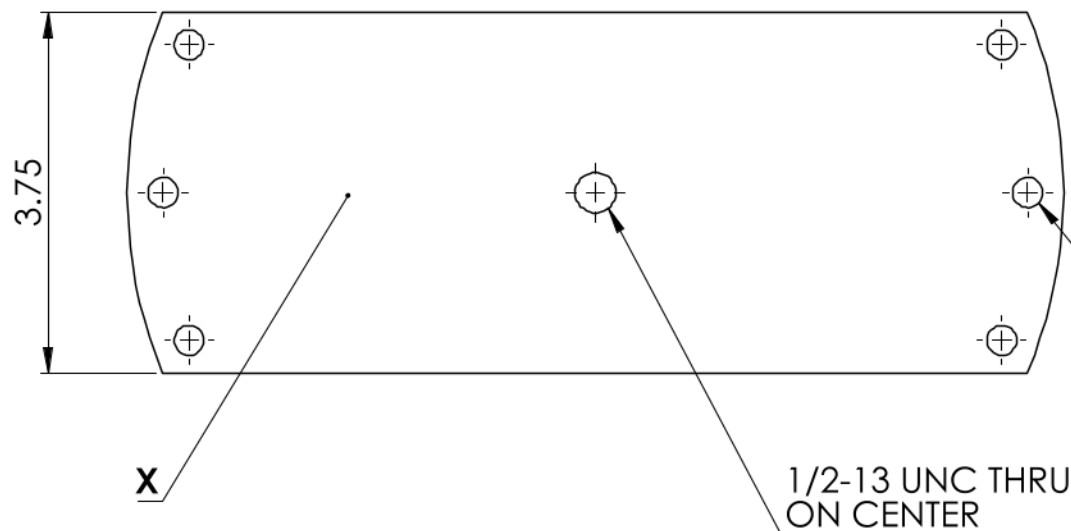
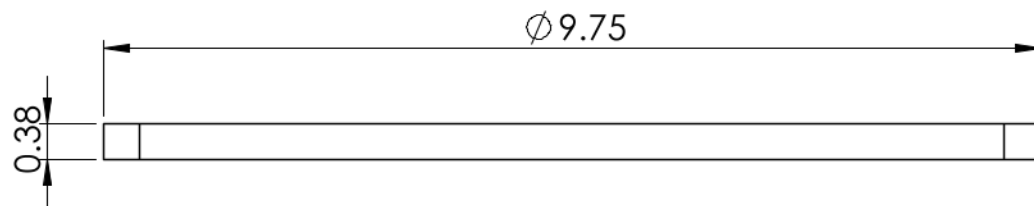


REVISIONS			
REV	DESCRIPTION	APPROVED	DATE



X6 ϕ 5/16 THRU
ON BCD 9.00
20° SEPERATION

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1		Lifter Plate	BLACK OXIDE MILD STEEL	1
2		Curvic Protector	High-Temp Silicone	2
3	2994T91	Forged Steel Hoist Ring for Lifting	BLACK OXIDE MILD STEEL	1

NOTES:

- REMOVE ALL BURRS AND BREAK SHARP EDGES (MAX 0.05 X 45°)
- STAMP ON "TCT5706" AND "SWL: 200LBS" MARKED BY X
- SWL: 200 LBS
- LOAD TEST TO 400 LBS
- REFER TO DRAWING UL24739
- LIFTER TO SUPPORT RB211 HPC STAGE 3 DISC
- MC - #: ORDERED FROM MCMASTER CARR OR EQUIVALENT

DRAWN BY
C. MCNEILL

DATE
07/21/22

TITLE

HPC STAGE 3 DISC
LIFTER

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:

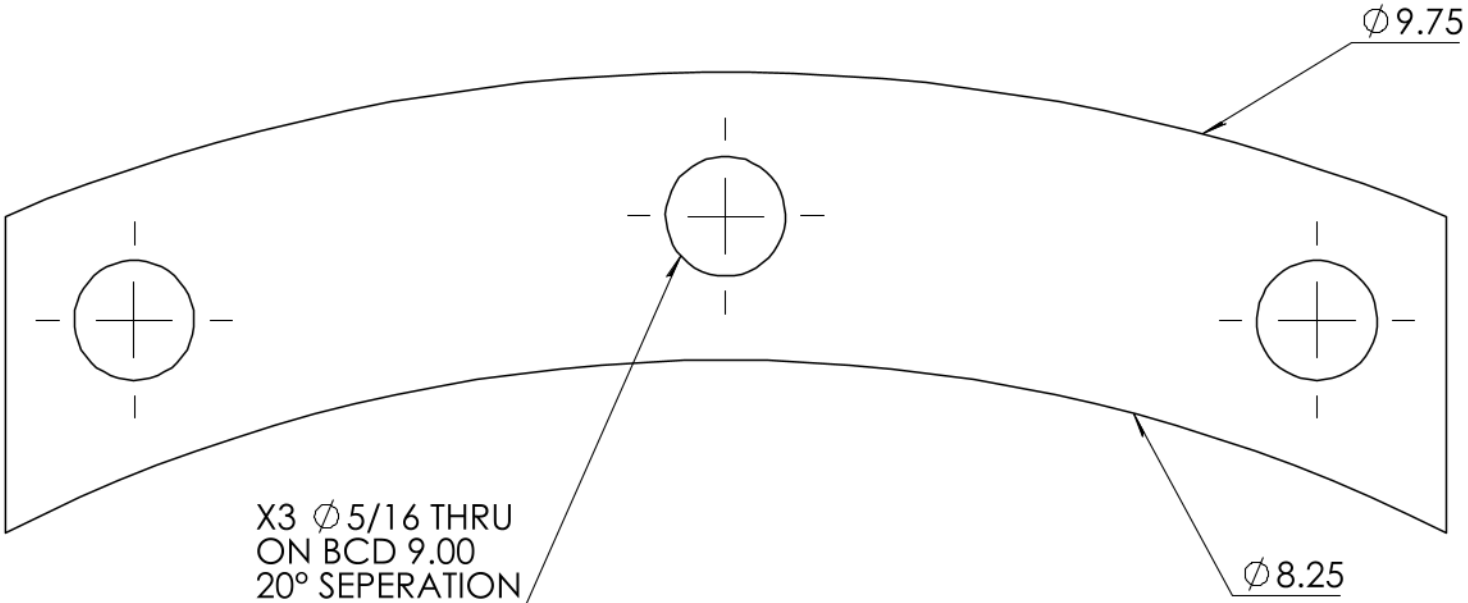
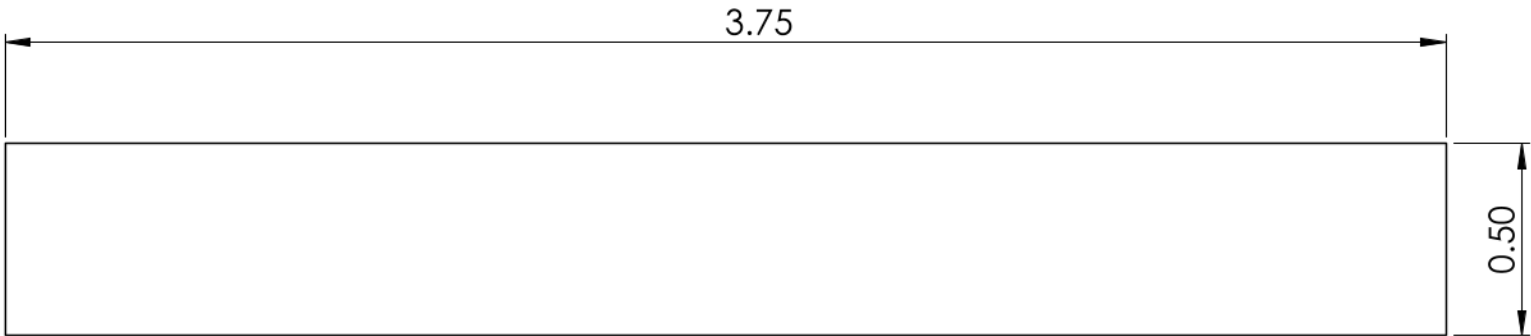
DIMENSIONS X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

ANGLES ±2°

2

1

REVISIONS			
REV	DESCRIPTION	APPROVED	DATE



NOTES:

- SILICONE MUST BE RESISTANT TO TEMPERATURE UP TO 435 °F
- ITEM 2 BONDED TO ITEM 1 USING HIGH TEMP EPOXY OR EQUIVILENT BONDING AGENT
- REFER TO DRAWING UL24739
- LIFTER TO SUPPORT RB211 HPC STAGE 3 DISC



DRAWN BY C. MCNEILL	DATE 07/21/22	TITLE HPC STAGE 3 DISC LIFTER
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: DIMENSIONS X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 ANGLES ±2		

2

1