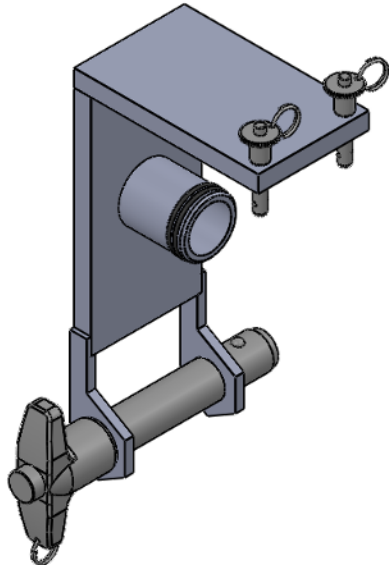


ITEM NO.	PART NUMBER	DESCRIPTION	SHEET NO.	QTY.
1		FLANGE SUPPORT	2	1
2		SLEEVE SUPPORT	2	1
3		SEALING SLEEVE	3	1
4		LEFT LOCKING PIN EYELET	3	1
5		RIGHT LOCKING PIN EYELET	3	1
6	MC-90293A714	T-HANDLE LOCKING QUICK-RELEASE PIN WITH RING	N/A	1
7	MC-90985A211	KNOB-GRIP LOCKING QUICK-RELEASE PIN	N/A	2
8	MC-9558K93	-128 ROUND POLYURETHANE O-RING	N/A	2

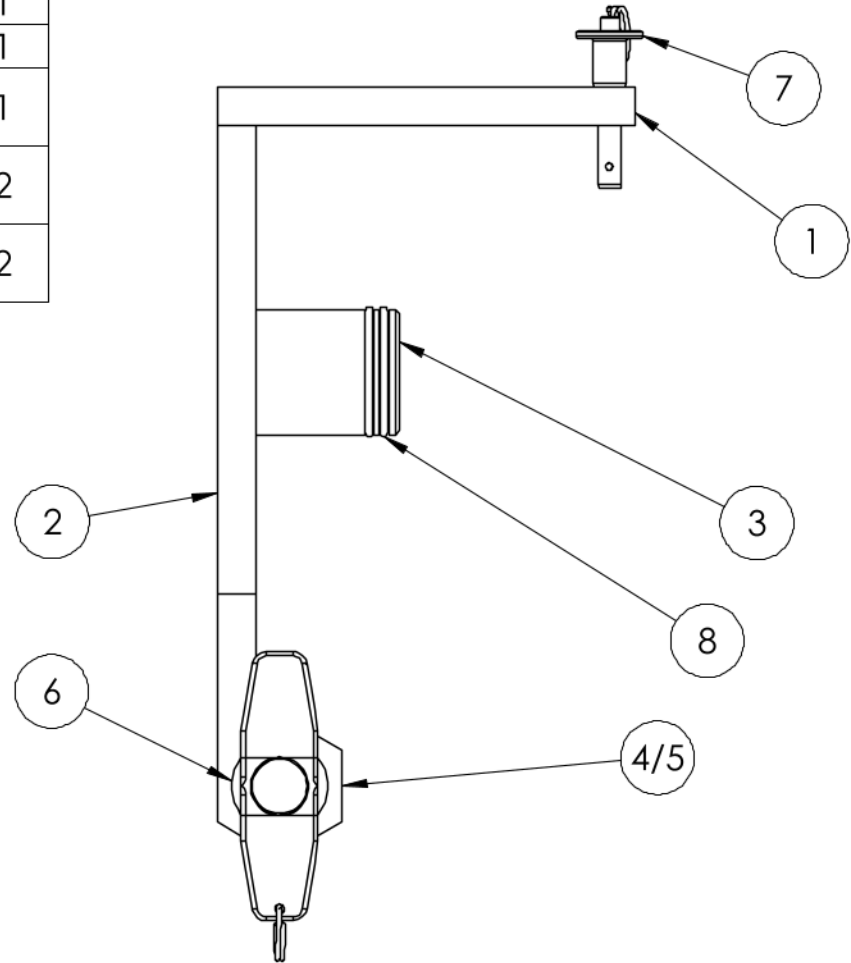
REVISIONS			
REV	DESCRIPTION	APPROVED	DATE
B	ADDITION OF SECOND O-RING GROOVE TO ITEM 3		
C	REVISION OF VERTICAL LOCATION OF ITEM 3 WITH RESPECT TO ITEMS 4 & 5 (SHEET 4)		



SCALE 1 : 4

NOTES:

- SEE SHEET 4 FOR ASSEMBLY INSTRUCTIONS
- MC-#: MCMaster CARR OR EQUIVALENT



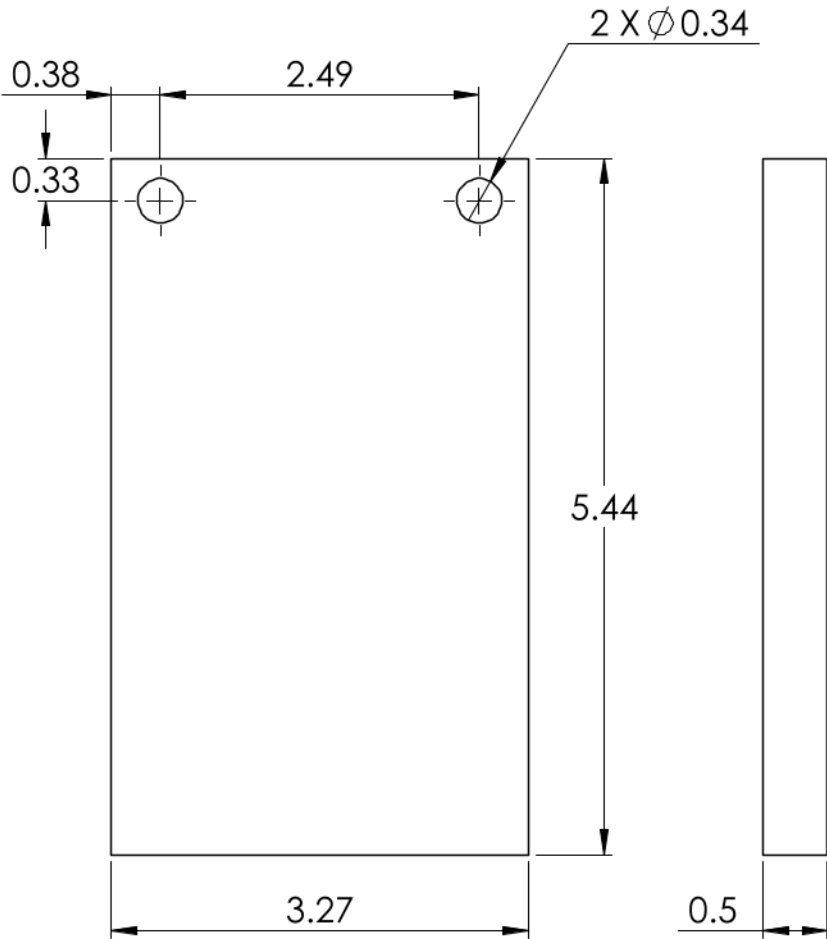
DRAWN BY
C. MCNEILL

DATE
10/05/22

TITLE
LM2500 CFF
PRESSURE TEST ADDITION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:
DIMENSIONS X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
ANGLES ±2

ITEM 1: FLANGE SUPPORT

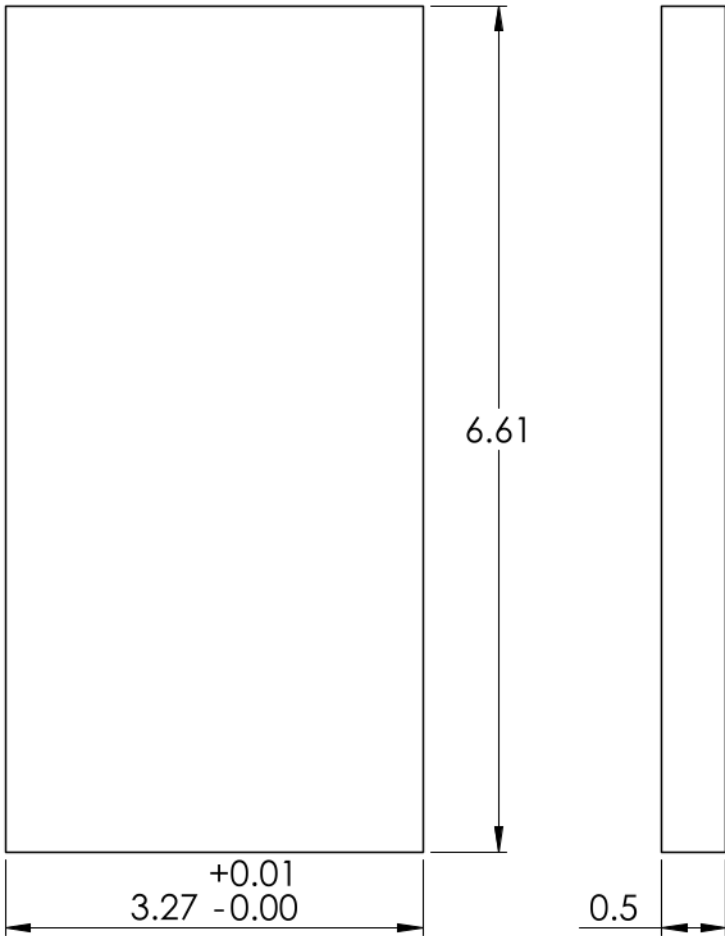


NOTES:

- REMOVE ALL BURRS AND BREAK ALL OUTSIDE EDGES TO 0.03 X 45°
- MATERIAL:
 - ITEM 1: 1/2" MILD STEEL PLATE
 - ITEM 2: 1/2" MILD STEEL PLATE

REVISIONS			
REV	DESCRIPTION	APPROVED	DATE

ITEM 2: SLEEVE SUPPORT



DRAWN BY
C. MCNEILL

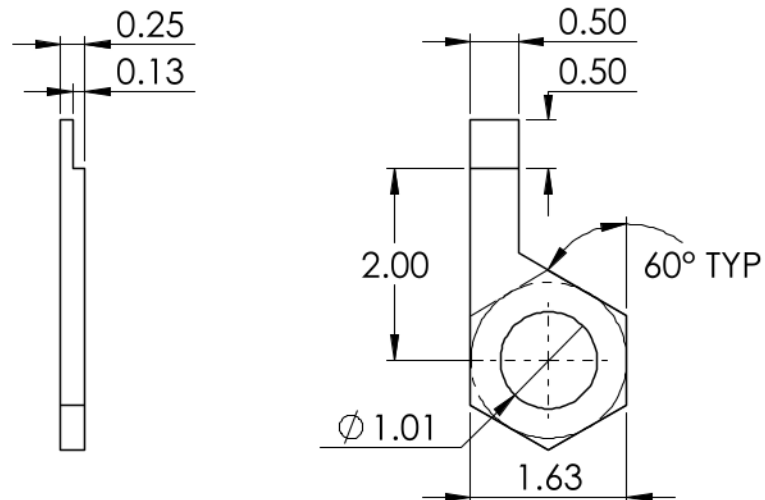
DATE
10/05/22

TITLE
LM2500 CFF
PRESSURE TEST ADDITION

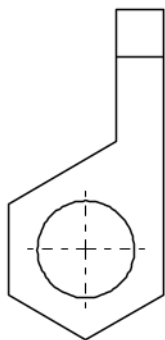
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:
DIMENSIONS X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
ANGLES ± 2°

ITEM 4/5: LOCKING PIN EYELET

ITEMS 4 & 5 ARE MIRROR
IMAGES OF ONE ANOTHER



ITEM 4
SCALE 1 : 2



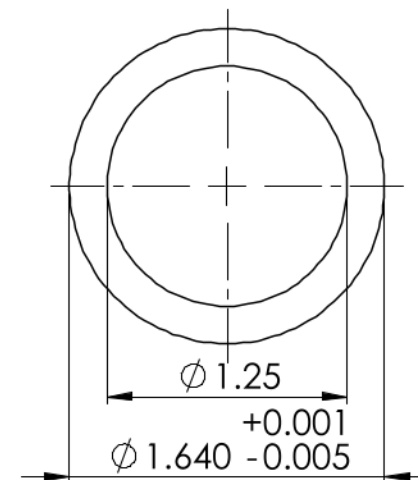
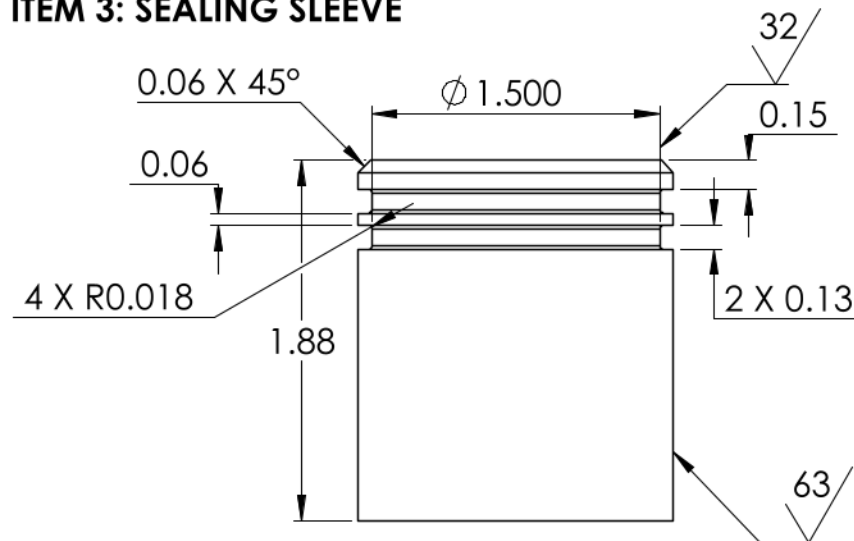
ITEM 5
SCALE 1 : 2

NOTES:

- REMOVE ALL BURRS AND BREAK ALL OUTSIDE EDGES TO 0.03 X 45°
- MATERIAL:
ITEM 4/5: 1/4" MILD STEEL PLATE
ITEM 3: 1-3/4" X 1/4" WALL MILD STEEL TUBE

REVISIONS

REV	DESCRIPTION	APPROVED	DATE
B	ADDITION OF SECOND O-RING GROOVE TO ITEM 3		

ITEM 3: SEALING SLEEVE

DRAWN BY
C. MCNEILL

DATE
10/05/22

TITLE

LM2500 CFF
PRESSURE TEST ADDITION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:
DIMENSIONS X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
ANGLES ± 2°

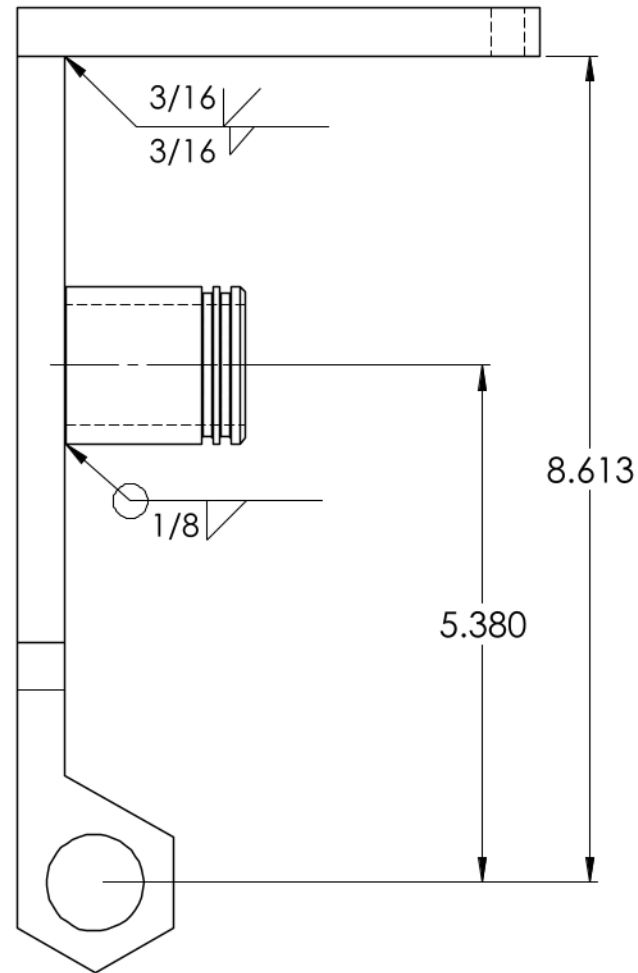
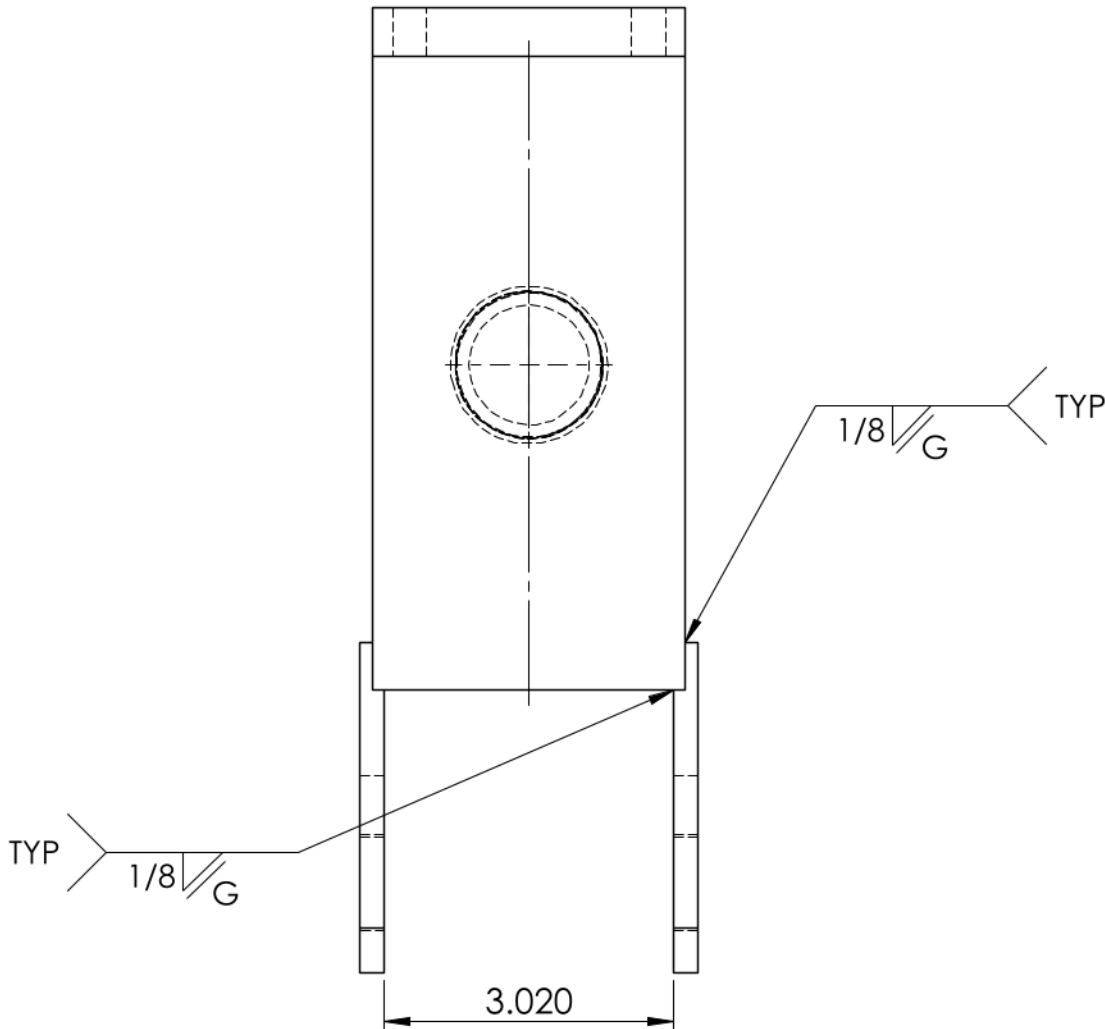
REVISIONS			
REV	DESCRIPTION	APPROVED	DATE
C	REVISION OF VERTICAL LOCATION OF ITEM 3 WITH RESPECT TO ITEMS 4 & 5 (SHEET 4)		

B

B

A

A



- NOTES:**
- REMOVE ALL BURRS AND BREAK ALL OUTSIDE EDGES TO 0.03 X 45°
 - ALL WELDS TO CONFORM TO CSA W59

DRAWN BY
C. MCNEILL

DATE
10/05/22

TITLE
LM2500 CFF
PRESSURE TEST ADDITION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:
DIMENSIONS X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
ANGLES ± 2°