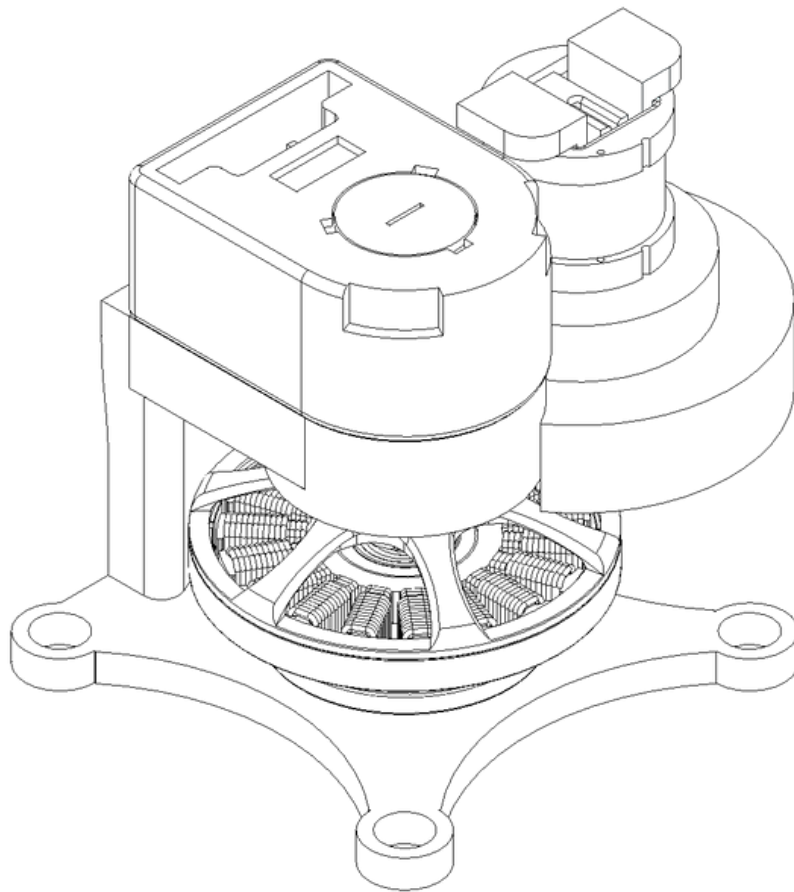


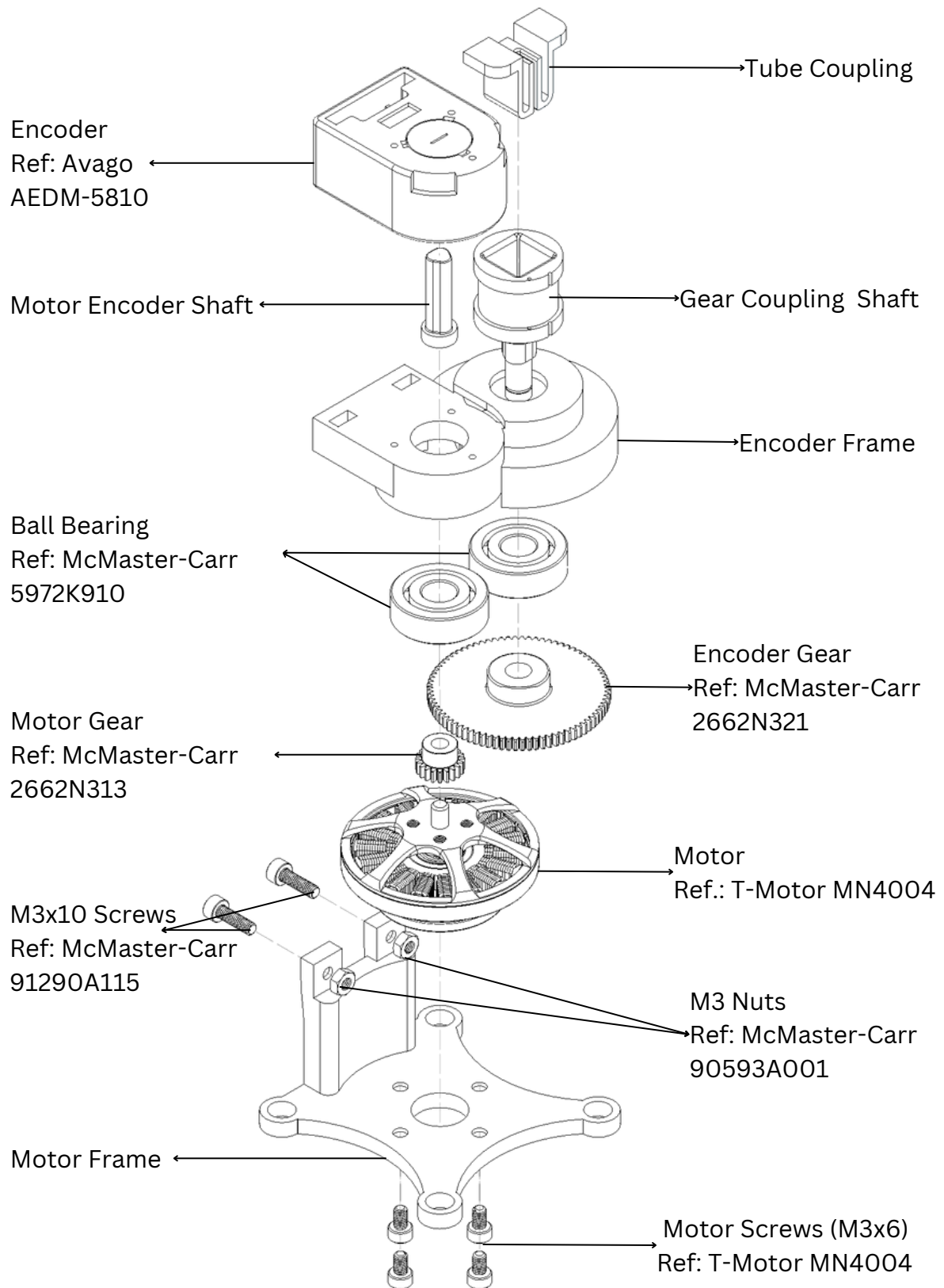


Modular Actuation Unit

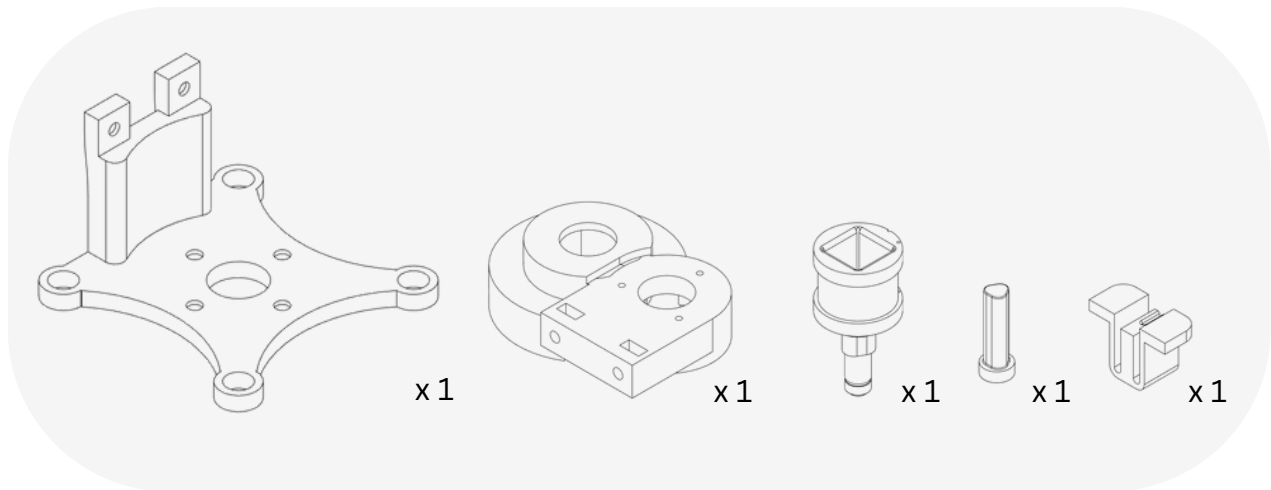
Assembly Instructions



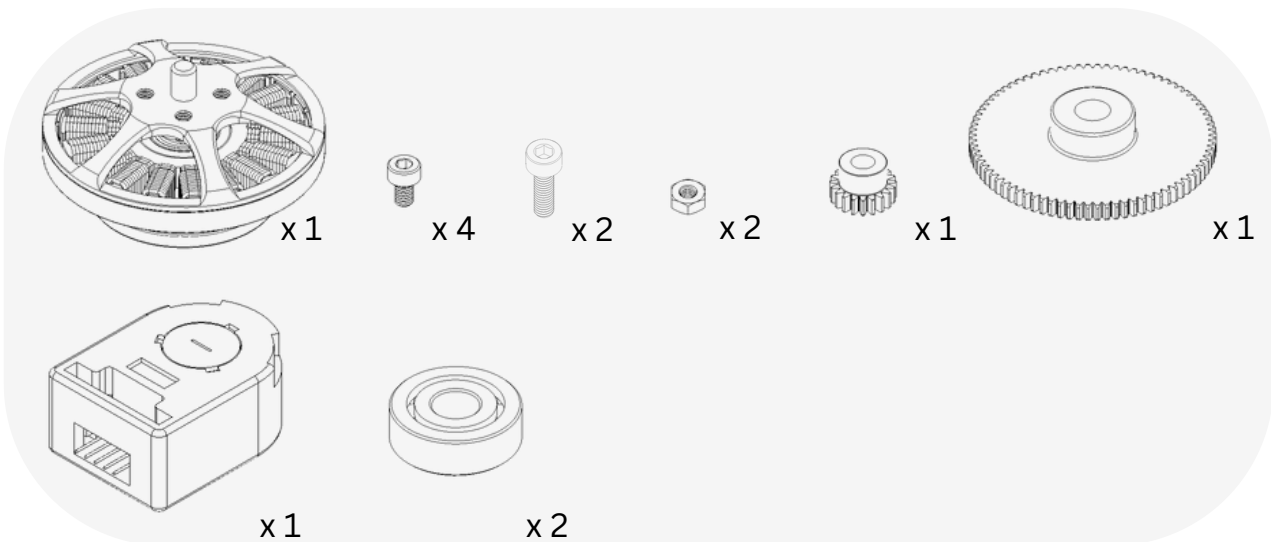
Exploded View



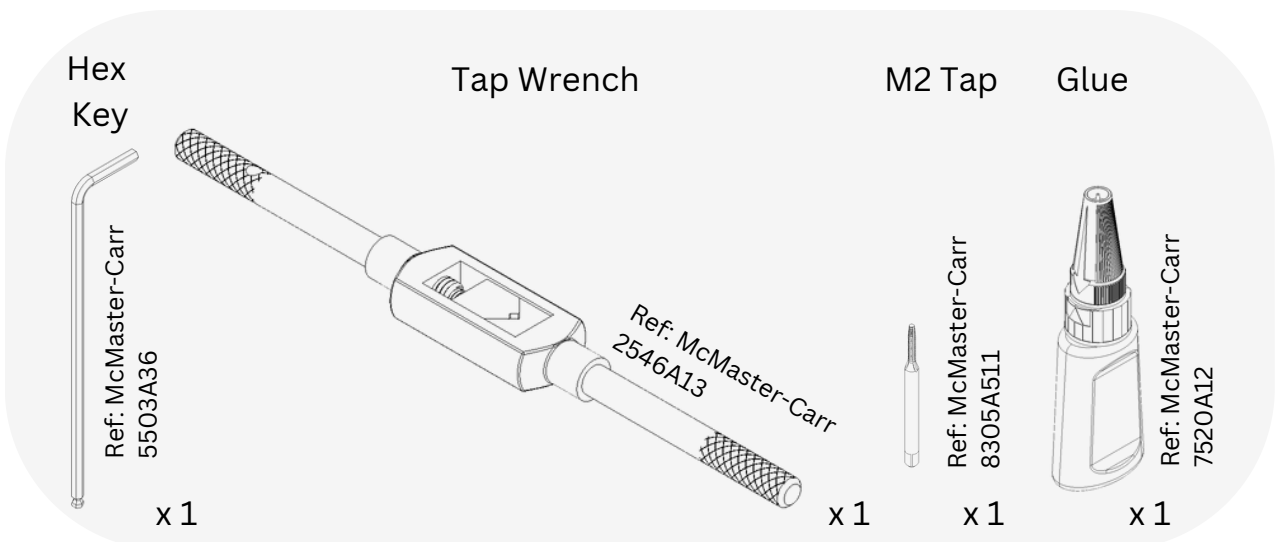
3D Printed Parts



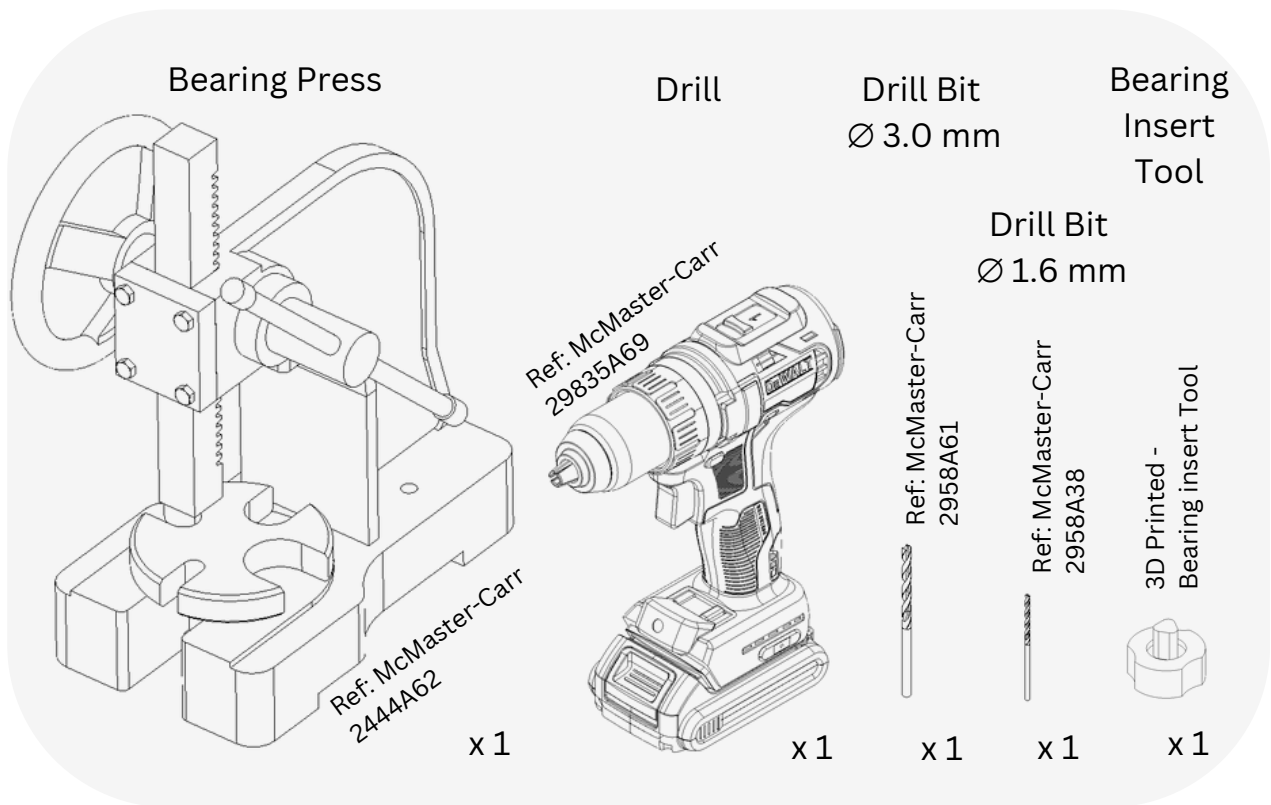
Off the Shelf Components



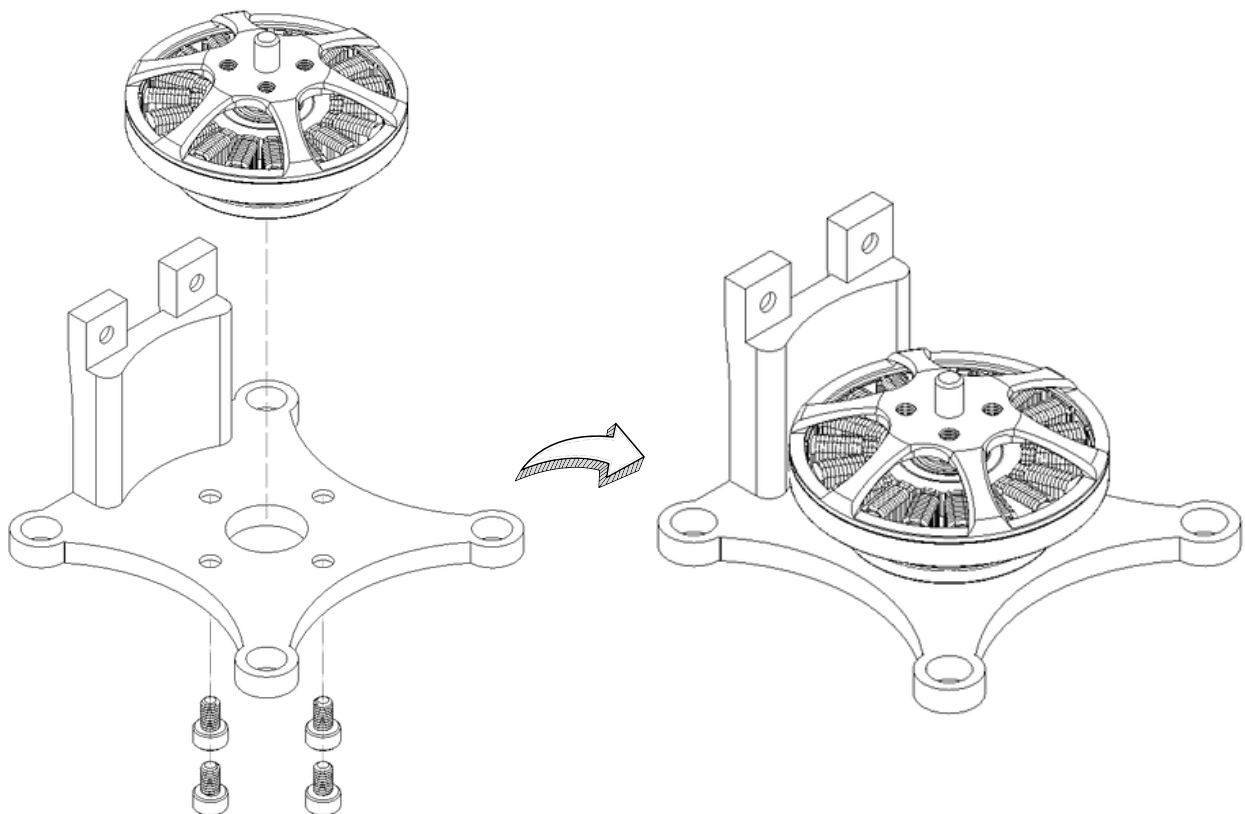
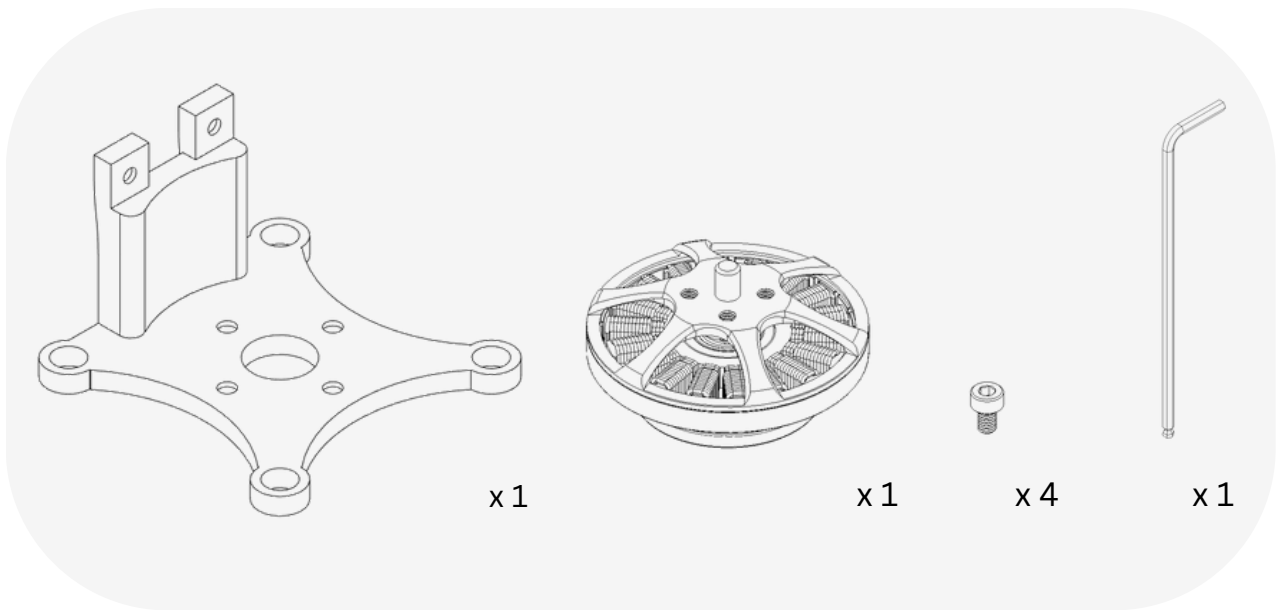
Tools



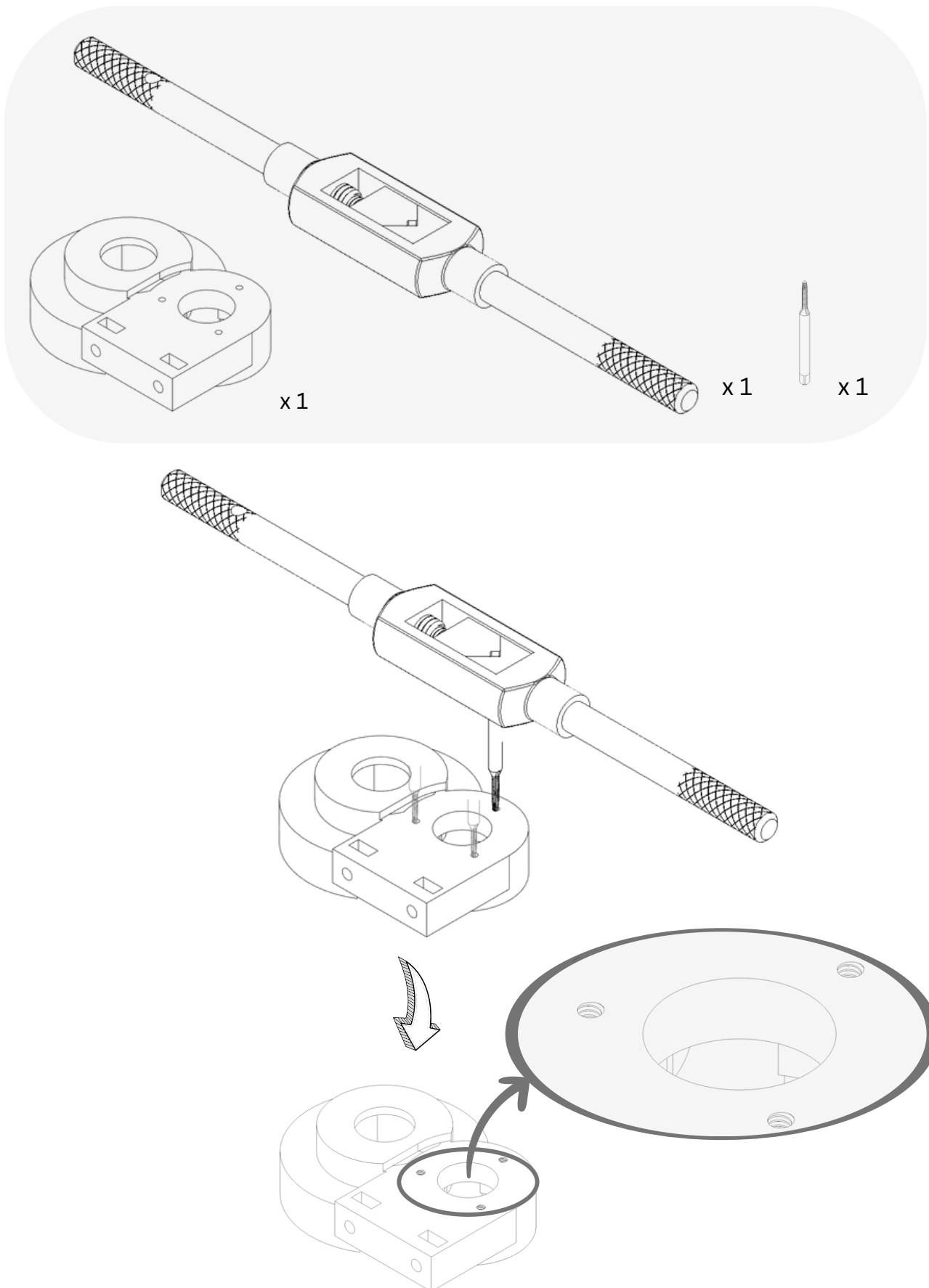
Supplementary Items



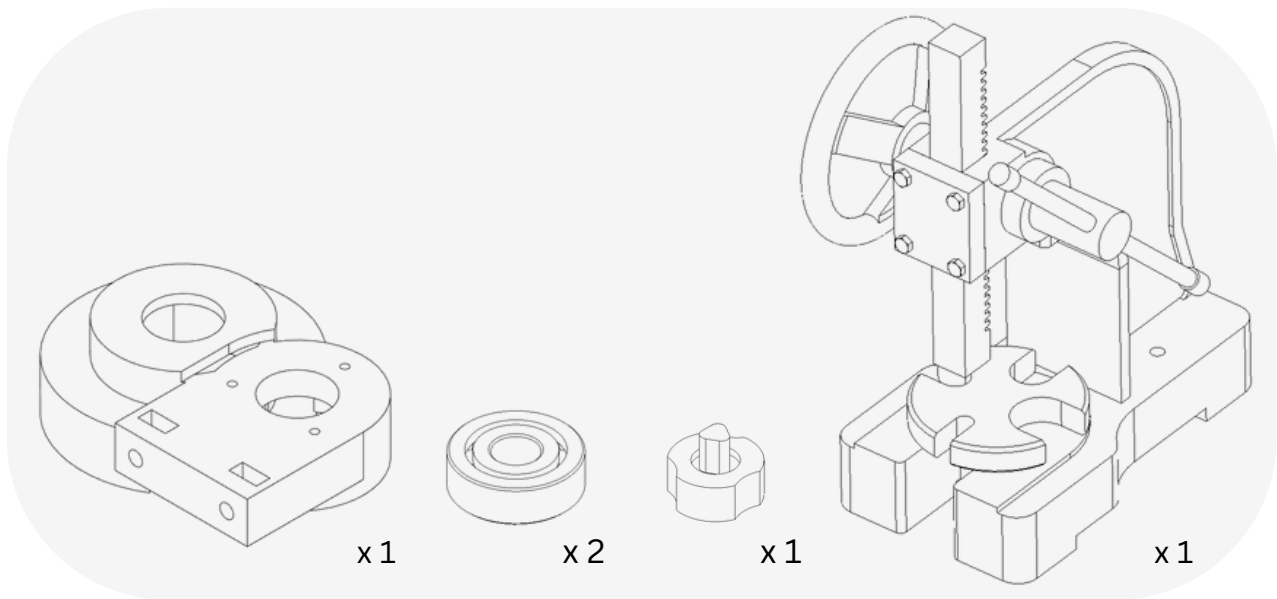
Step 1



Step 2

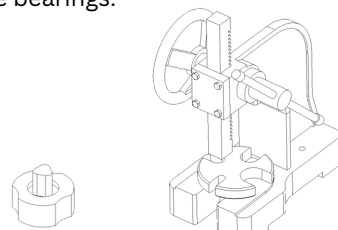


Step 3



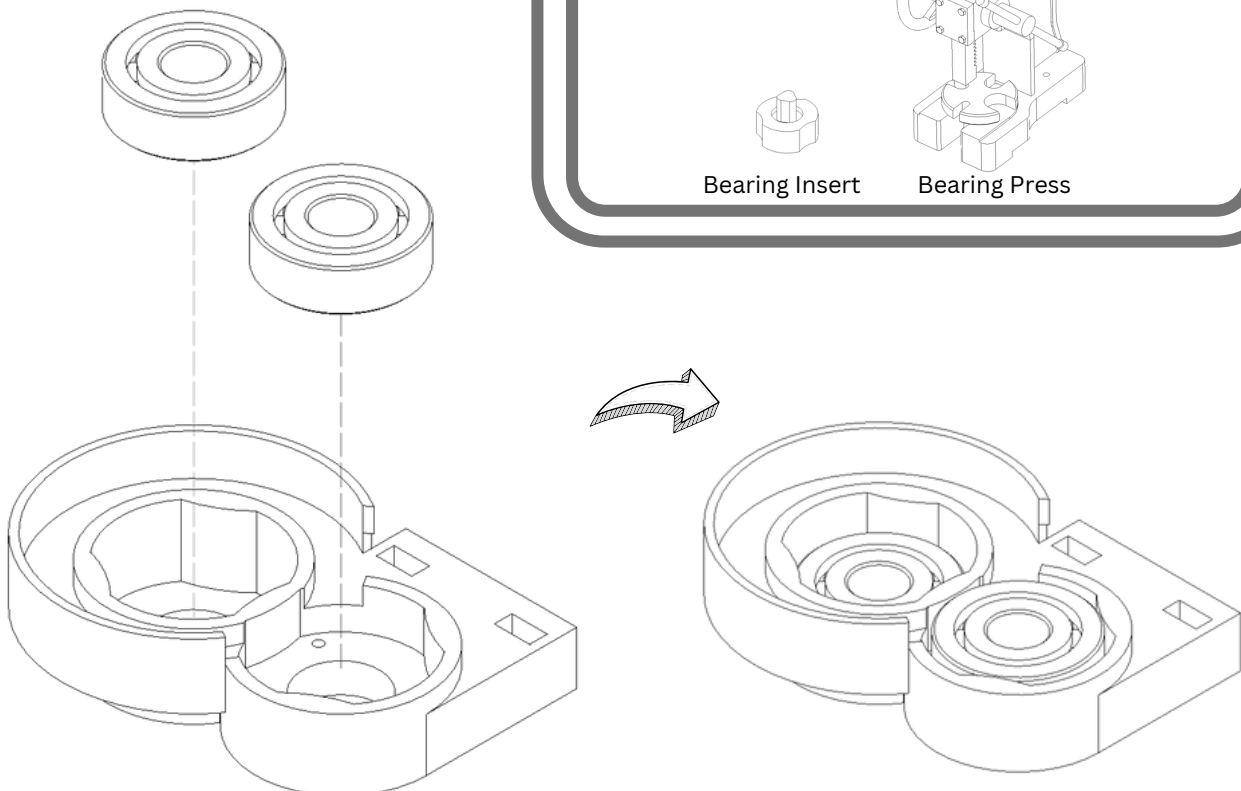
RECOMMENDED

Use bearing insert and bearing press or other tools to help push the bearings.

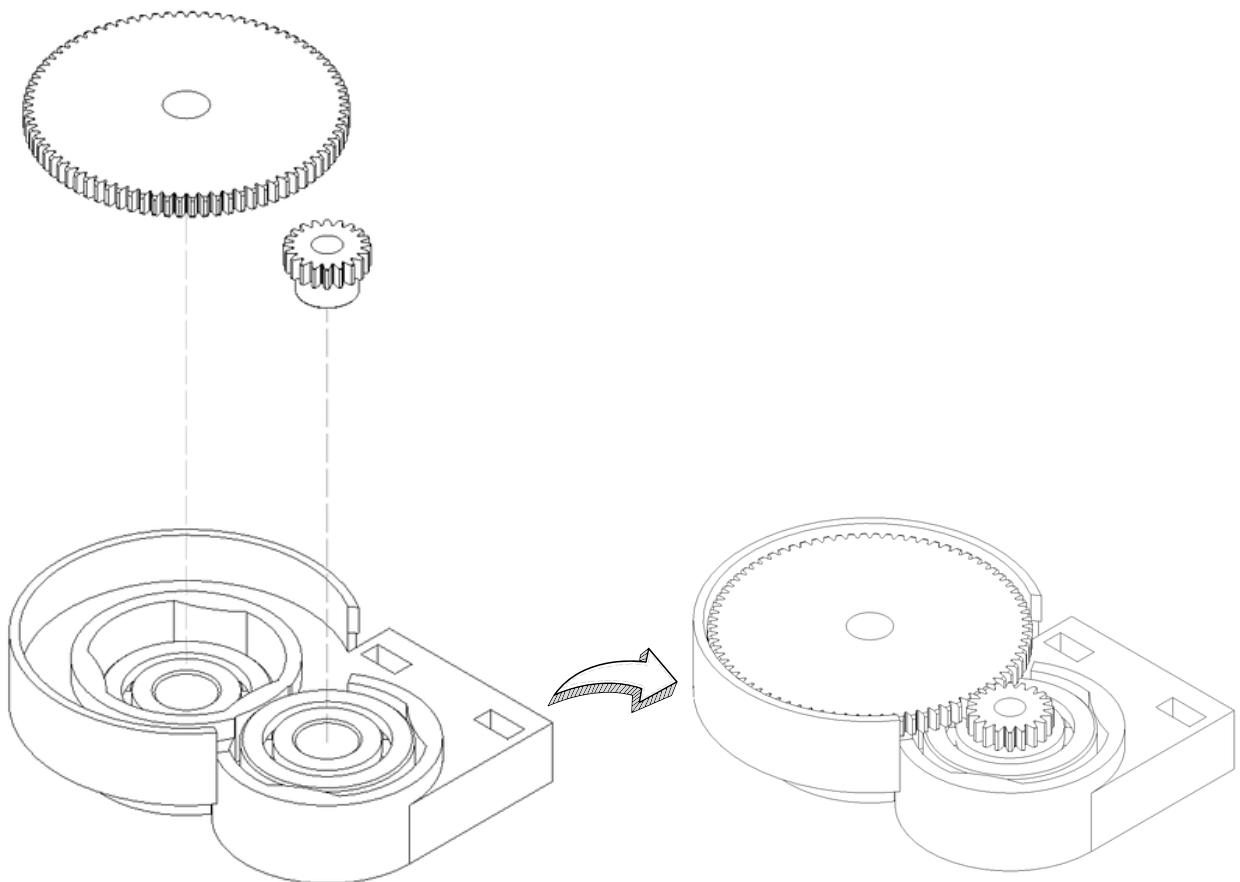
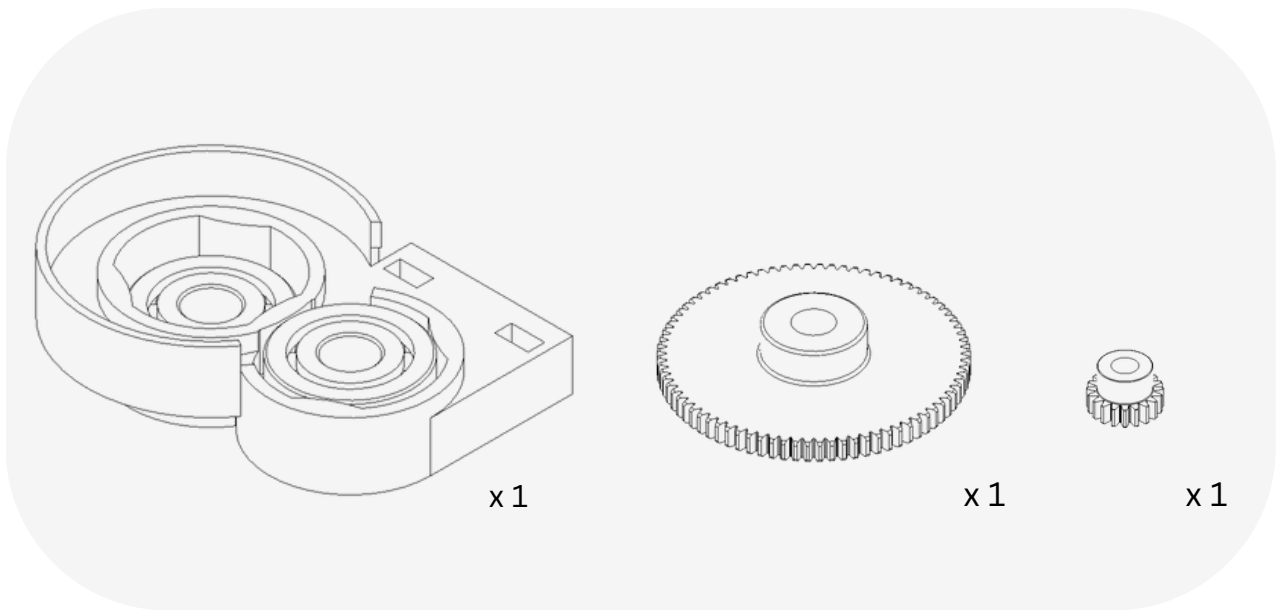


Bearing Insert

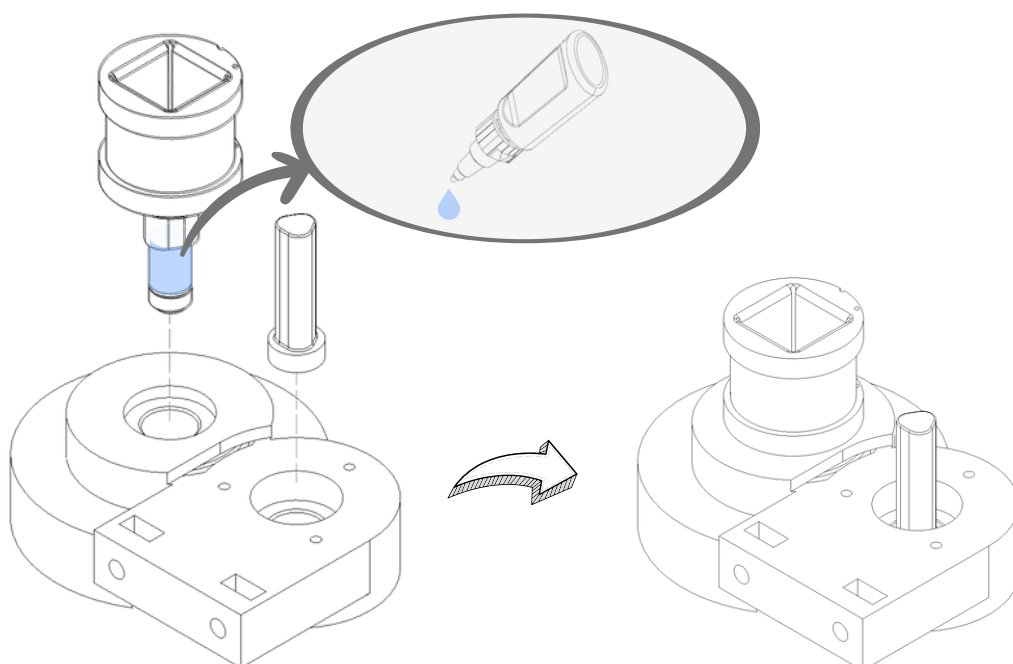
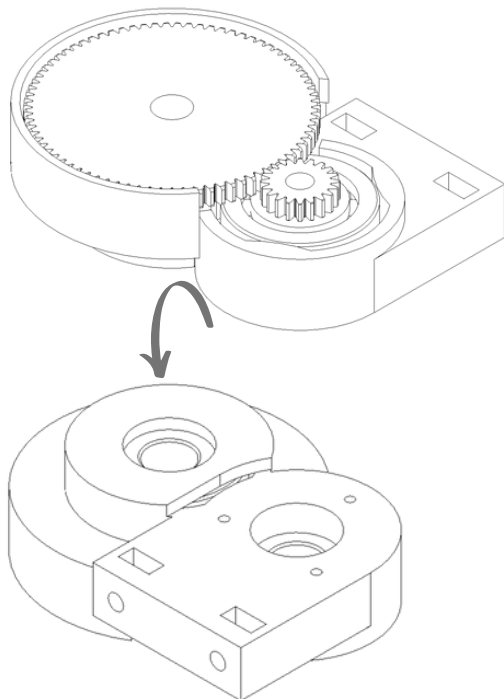
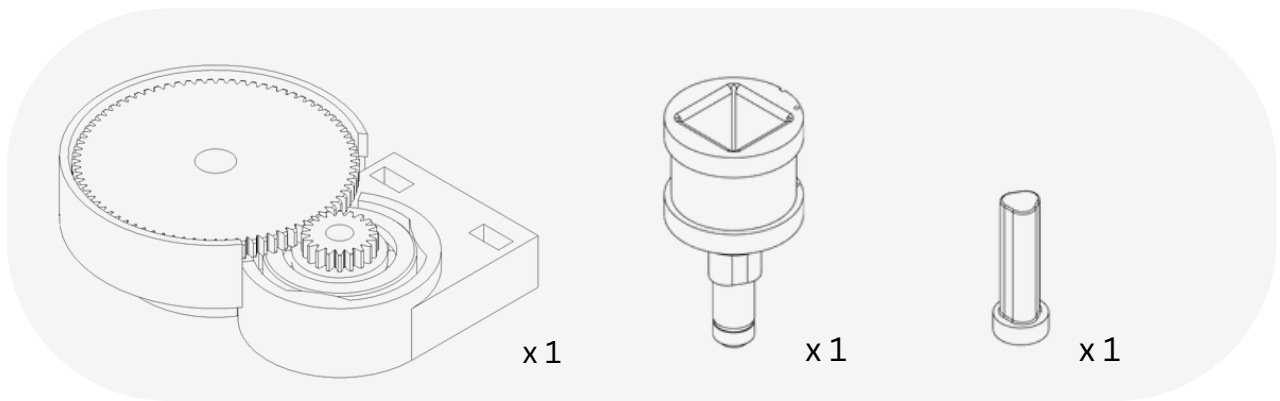
Bearing Press



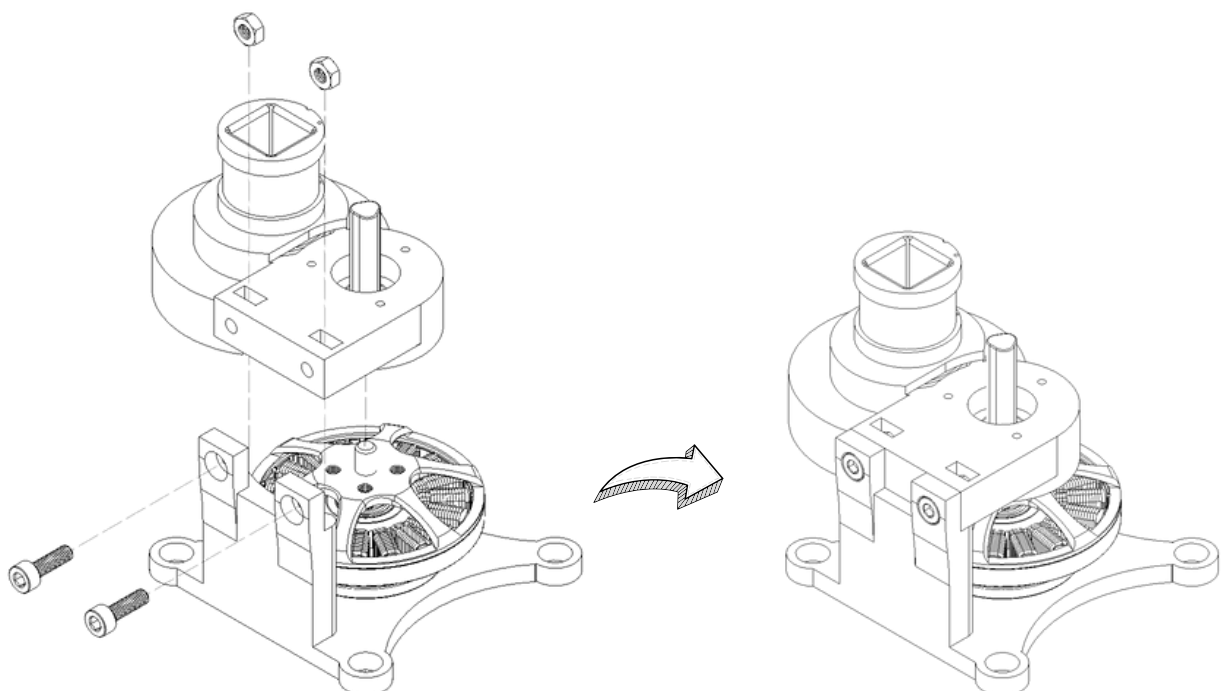
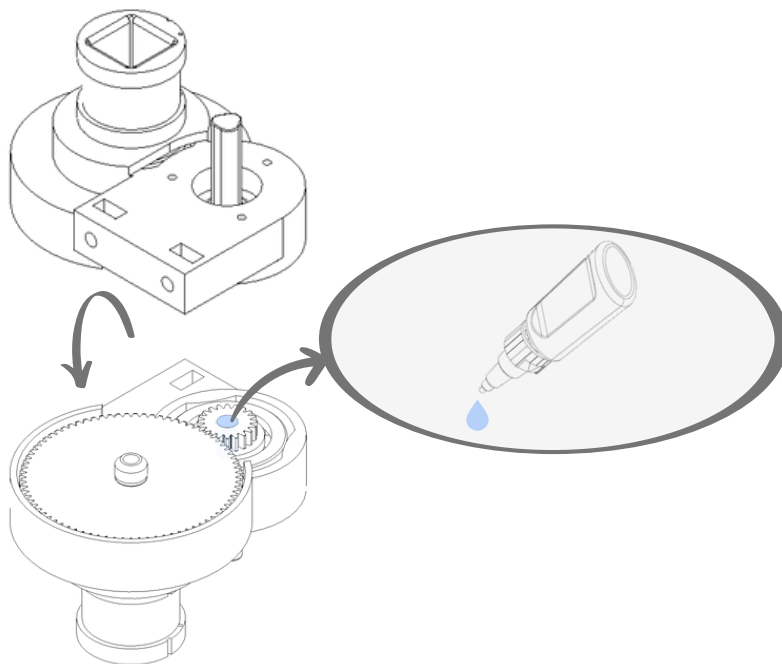
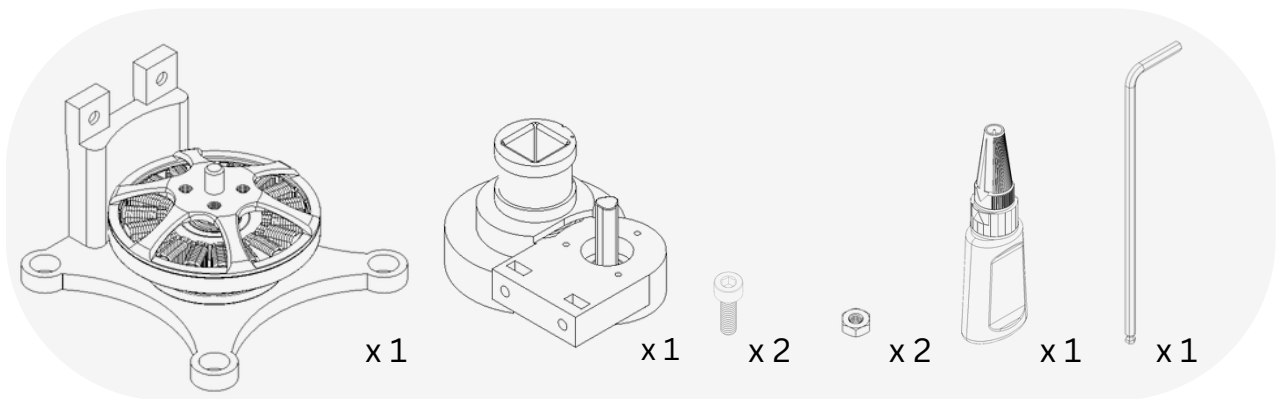
Step 4



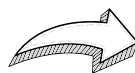
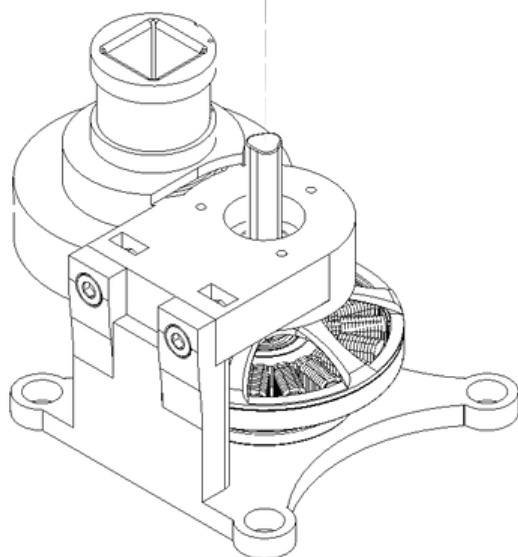
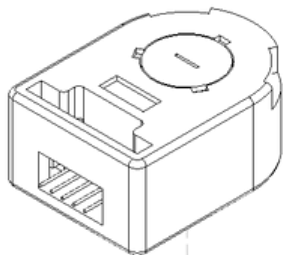
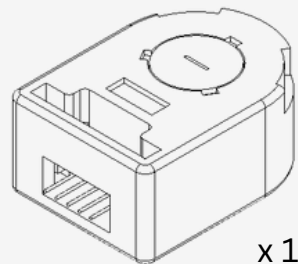
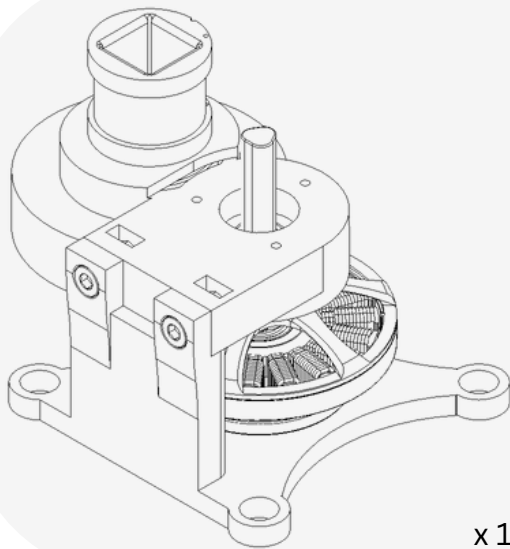
Step 5



Step 6



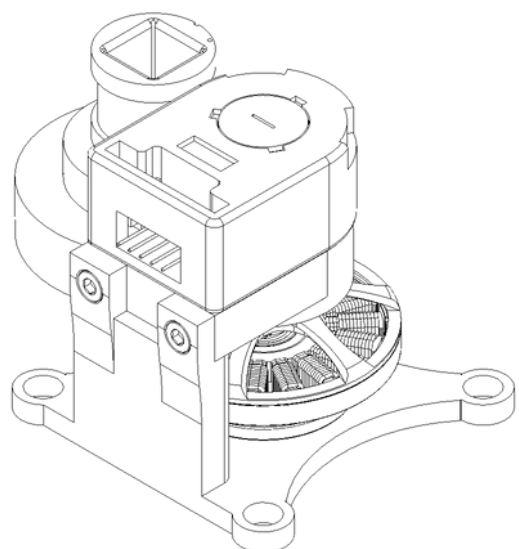
Step 7



NOTICE

Encoder mounting and assembly instructions are provided at Avago Technologies AEDM-5xxx Data Sheet.

<https://docs.broadcom.com/doc/AV02-4926EN>



Step 8 - Optional

