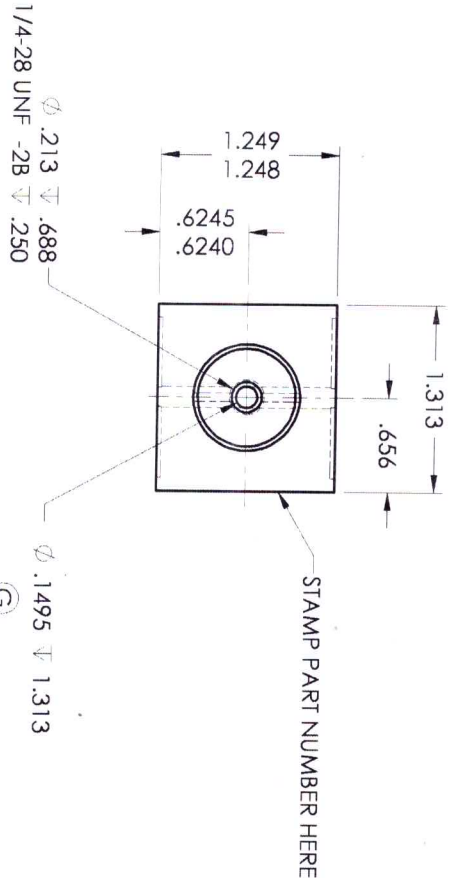


# SECTION A-A



NOTES:  
F.A.O. (G)  
REMOVE ALL SHARP EDGES  
MARK WITH PART NUMBER  
APPROXIMATE WEIGHT = 0.3



## NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

MODEL AVAILABLE UPON REQUEST

REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS DO NOT SCALE PRINT.		
REF ASSEMBLY LIST	LE-064	
	LE-029	
	LSP-06	
	XLS-09	
UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE: ENGLISH DIMENSIONS: X/X ± 1/16 X/XX ± .020 X/XXX ± .010 FINISH MARKS X/X ± 1/16 X/XX ± .020 X/XXX ± .010 METRIC DIMENSIONS: [X] +2 mm [XX] +5 mm [XXX] +25 mm CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. OTHER TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES		
DESIGN	DRAWN	SAVI
	GPAUFF	
PIN		
PRESS HEAD ASSEMBLY		
LE BLOWING MACHINE		
SCALE:	SIZE	DRAWING NU
1:1	B	LE-65

**Libbey**

MATERIAL  
AMPCO 18

REVISIONS

REV.	DESCRIPTION
G	CORRECTED DIMENSIONS, .063 WAS .625 DEEP, ADDED RADIUS & FINISH NOTE
F	REDRAWN IN SW, DIMENSION WAS .532