



BROCA 5/16Ø PDA.
ROSCA 3/8-16 UNC PDA.
4-AGUJEROS.



ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD EXCLUSIVA DE FABRICACION DE MAQUINAS, S. A. DE C. V., EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY, DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO O CUANDO "FAMA" LO SOLICITE.

METRIC
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE METRIC
ROUGHNESS
- 6 MICRONS FOR DIM. WITH 1 DECIMAL
- 3 MICRONS FOR DIM. WITH 2 DECIMALS
- 1.6 MICRONS FOR DIM. WITH 3 DECIMALS
TOLERANCES:
- MACHINED WITH 1 DECIMAL MUST BE ±0.3mm
- BUILTUP WITH 1 DECIMAL MUST BE ±1.5mm
- IN GENERAL WITH 2 DECIMALS MUST BE ±0.03mm
±0.08 BETWEEN MACHINED SURFACES
±0.03 BETWEEN A DOWEL AND MACHINED SURFACE
±0.03 BETWEEN TWO DOWELS IN THE SAME PLANE
±0.10 BETWEEN TWO DOWELS IN DIFFERENT PLANES
±0.13 FOR ALL SCREW HOLES

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|------------------|--|----------------------------------|--------|-------------------|-------------|-------------|------------|--------|-------|-----|--------|---------------|----------|--------------------------------------|--------------------------------------|-----------|
| | | R A N G O | | FRACC. | DECIM. | PARALELISMO | 0.003"/PIE | L | | F | | | | | NOMBRE | |
| DE 0" A 12" | | ± 1/64 | ±0.005 | CONCENTRICIDAD | 0.001" LTI | K | | | | E | | | | | PLACA SOPORTE DE MONTAJE EN CONVEYOR | |
| DE 12" A 24" | | ± 1/32 | ±0.007 | PERPENDICULARIDAD | ±0.003"/PIE | J | | | | D | | | | | ESCALA | MATERIAL |
| DE 24" EN → | | ± 1/16 | ±0.010 | OVALADO | 0.0005"LTI | I | | | | C | | | | | 1:1 | AISI-1018 |
| QUITAR FILOS | | ANGULARES | ± 15° | PANDURA | 0.003"/PIE | H | | | | B | | | | | DISEÑADOR | REV. |
| MARCAR No. PIEZA | | ACABADOS NO IND. = | 250 | RADIOS NO IND. = | | G | | | | A | | 2 | F750535 | CIVILLEGASB | CIVILLEGASB | |
| REF GTE F750047 | | TOLERANCIAS GENERALES MAQUINADAS | | | | CAMBIO | FECHA | CAMBIO | FECHA | CAN | SE USA | SOLICITADO | FECHA | FABRICACION DE MAQUINAS | | |
| | | | | | | | | | | | | Ing.G.Beltran | 11-07-18 | S.A. DE C. V. MONTERREY, N.L. MEXICO | | |
| | | | | | | | | | | | | | | GERENCIA DE TECNOLOGIA ELECTRONICA | | |
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