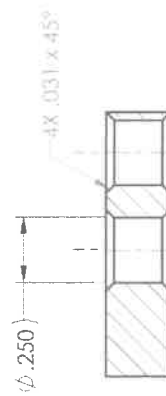


NOTICE

SECTION B-B



SECTION A-A

| | |
|--|--|
| REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS. DO NOT SCALE PRINT. | |
| UNLESS OTHERWISE SPECIFIED: | |
| UNITS ARE DECIMAL INCH | |
| TOLERANCE ON ALL DIMENSIONS ARE: | |
| ENGLISH DIMENSIONS: | FINISH MARKS |
| X/X ± 1/16 | $\sqrt{\text{X}} \text{ } \sqrt{\text{X}}$ |
| X.XX ± .020 | $\sqrt{\text{X}} \text{ } \sqrt{\text{X}}$ |
| X.XXX ± .010 | $\sqrt{\text{X}} \text{ } \sqrt{\text{X}}$ |
| METRIC DIMENSIONS: | $\sqrt{\text{X}} \text{ } \sqrt{\text{X}}$ |
| X [X] ± 2 mm | $\sqrt{\text{X}} \text{ } \sqrt{\text{X}}$ |
| X.X ± .5 mm | |
| X.XX ± .25 mm | |
| CHAMFER BORED & REAMED HOLES: 1/32 x .015 TO .030 DIA. 1/64 x .015 TO .030 DIA. | |
| CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD | |
| SURFACE ROUGHNESS NOT TO EXCEED | |
| 125 ON MACHINED SURFACES | |
| THIRD ANGLE PROJECTION | |

| | | | |
|--------------------|----------------|---|-----------------|
| MATERIAL | | SAVED 02/10/2017 | |
| AISI 1018 CRS | | 8/1989 | |
| DESIGN | THU | <div style="border: 1px solid black; padding: 10px; text-align: center;"> <h1>Libbey®</h1> </div> | |
| DRAWN | | | |
| SPRING CLIP | | CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM | |
| BLOW HEAD ASSEMBLY | | | |
| H-28-18 | DRAWING NUMBER | | SHEET 1 OF 1 |
| SCALE: SIZE | 00-88-28-57 | | |
| 2:1 | B | | |

NOTES:

REMOVE ALL SHARP EDGES

TAG WITH PART NUMBER

APPROXIMATE WEIGHT = 0.24 LBS

DIMENSIONING AND TOLERANCING
PER ASME Y14.5-2009 AND LIBBEY
CORPORATE STANDARDS