



NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 5.400 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

## **NOTICE**

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		REVISIONS		
	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .	MATERIAL AISI 1020		
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:			
LY-01247	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:  ENGLISH DIMENSIONS:  X/X ± 1/16 FINISH MARKS  X.XX ± .020 $\frac{63}{3} = \frac{N7}{3}$ X.XX ± .010 $\frac{32}{3} = \frac{N7}{3}$ METRIC DIMENSIONS:  [X] ± 2 mm  [X.X] ± .5 mm  [X.XX] ± .25 mm  CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	DESIGN	D.SOLEY	SAVED 6/2/2022
		DRAWN	G. DIESING	05/20/2022
		<b>X</b>	LIBBEY	CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM
		CAP RING		
		6 TON PRESSING CYLINDER ASSY		
	SURFACE ROUGHNESS NOT TO EXCEED  125 ON MACHINED SURFACES  THIRD ANGLE PROJECTION	16-38 INDEXING PRESS		
		SCALE: SI	ZE DRAWI	NG NUMBER
		1:2   <b>I</b>	3 LY-8835	SHEET 1 OF 1

DESCRIPTION

BY

DATE