

4

3

2

1

D

D

C

C

B

B

A

A

Ø3.10
[78.7]

Ø4.730
[120.14]

"A" ±.001
[±0.02]

"A" DIMENSION

- ☐ .010 [0.25]
- ☐ .015 [0.38]
- ☐ .020 [0.51]
- ☐ .050 [1.27]
- ☐ .100 [2.54]
- ☐ .125 [3.18]

**TOTAL RUNOUT SHALL NOT EXCEED .001" FULL INDICATOR
MOVEMENT (FIM) FOR THE ENTIRE LENGTH OF THE PART**

BREAK ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED

trans-matic
Parque Industrial Finsa Santa Catarina I
Servidumbre de Paso #3193
Col. El Palmar, Santa Catarina, N.L. C.P.66367

REVISION
Drawing: -0
Model: -0

MFG

MATERIAL

DESCR.

trans-matic
Parque Industrial Finsa Santa Catarina I
Servidumbre de Paso #3193
Col. El Palmar, Santa Catarina, N.L. C.P.66367

TOLERANCES UNLESS OTHERWISE
SPECIFIED - ENGLISH [METRIC]
.XXXX = ± .0003 [.0076]
.XXX = ± .005 [.127]
.XX = ± .015 [.38]
ANGLE = ± 1°

**TRANS-MATIC IS RESPONSIBLE
FOR ALL TOOL COATINGS**

PURCHASE

SHIM FOR SHAPED TRIM DIE

MARK

T13780M2_906 -
STA 09
(MAT'L TYPE)
(VENDOR)

ASME Y14.5 2009
DATE
05-03-22
DESIGNER
JDAG

THIRD ANGLE
PROJECTION
SCALE
1/1
CAT-SUB
105-010

SHEET
1 OF 1

STATION
09
DWG NO.
T13780M2_906

DWG
SIZE

A

CHANGE

REV

DATE

3

2

1