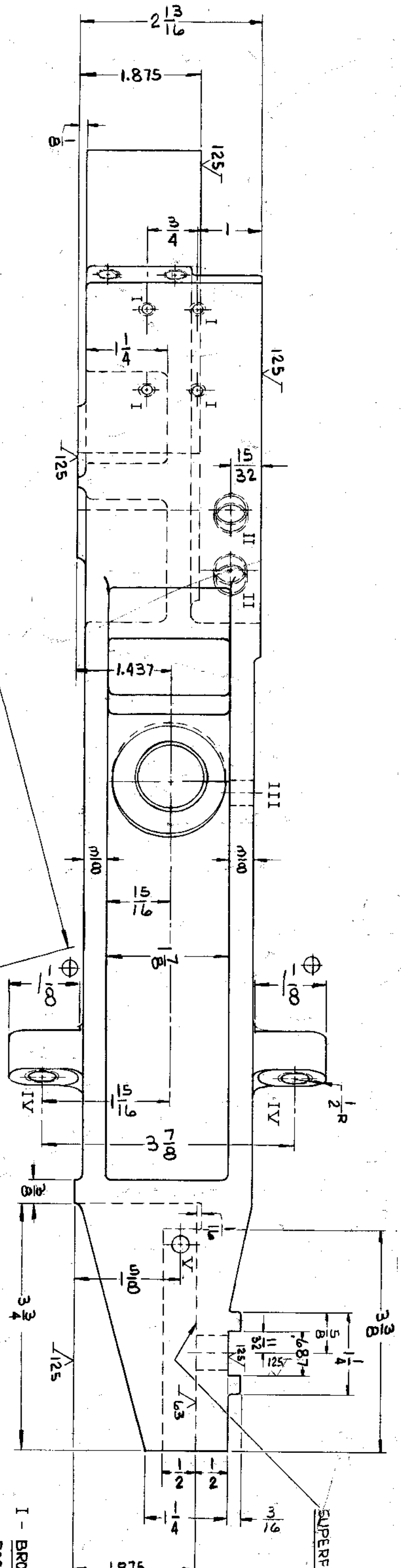
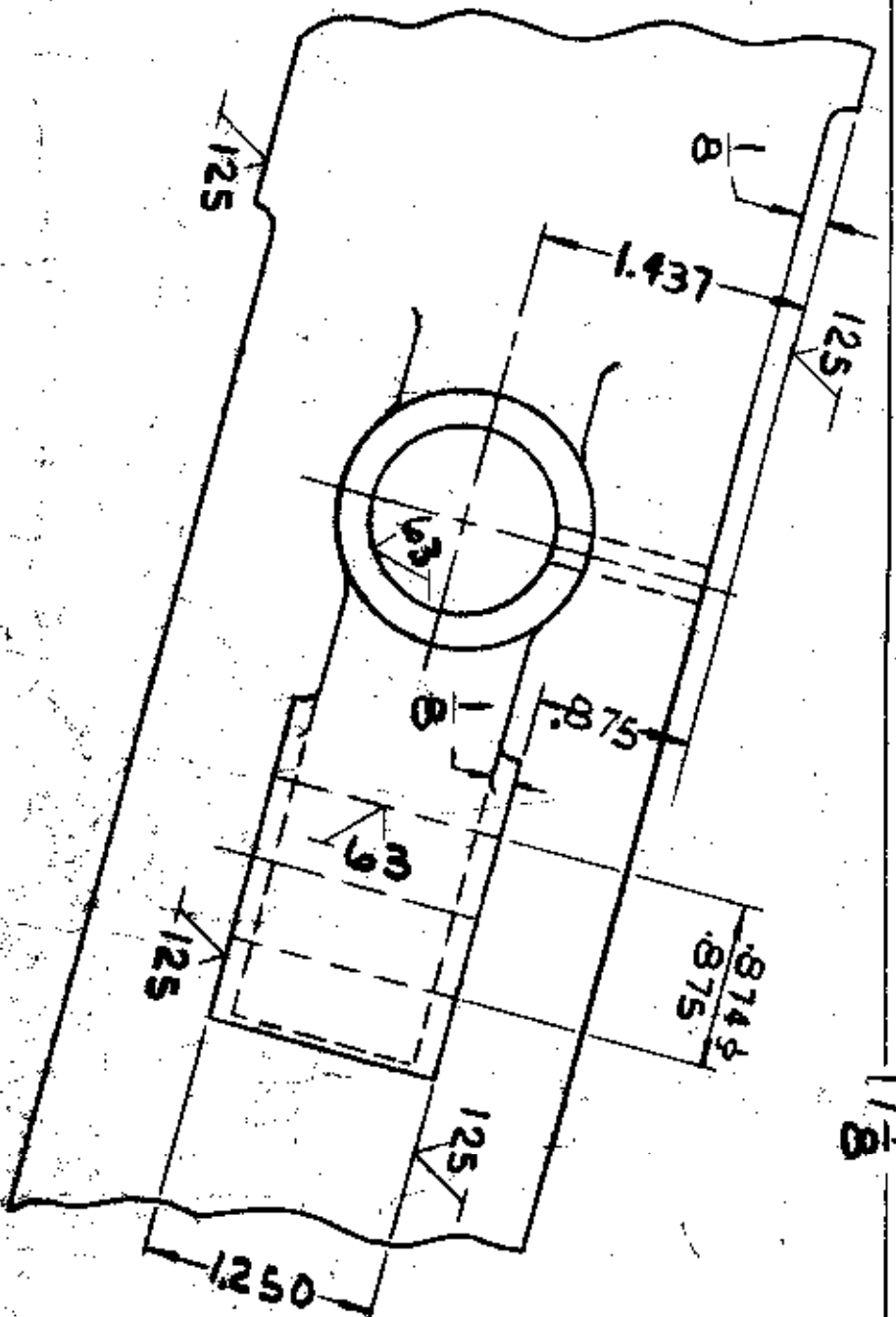
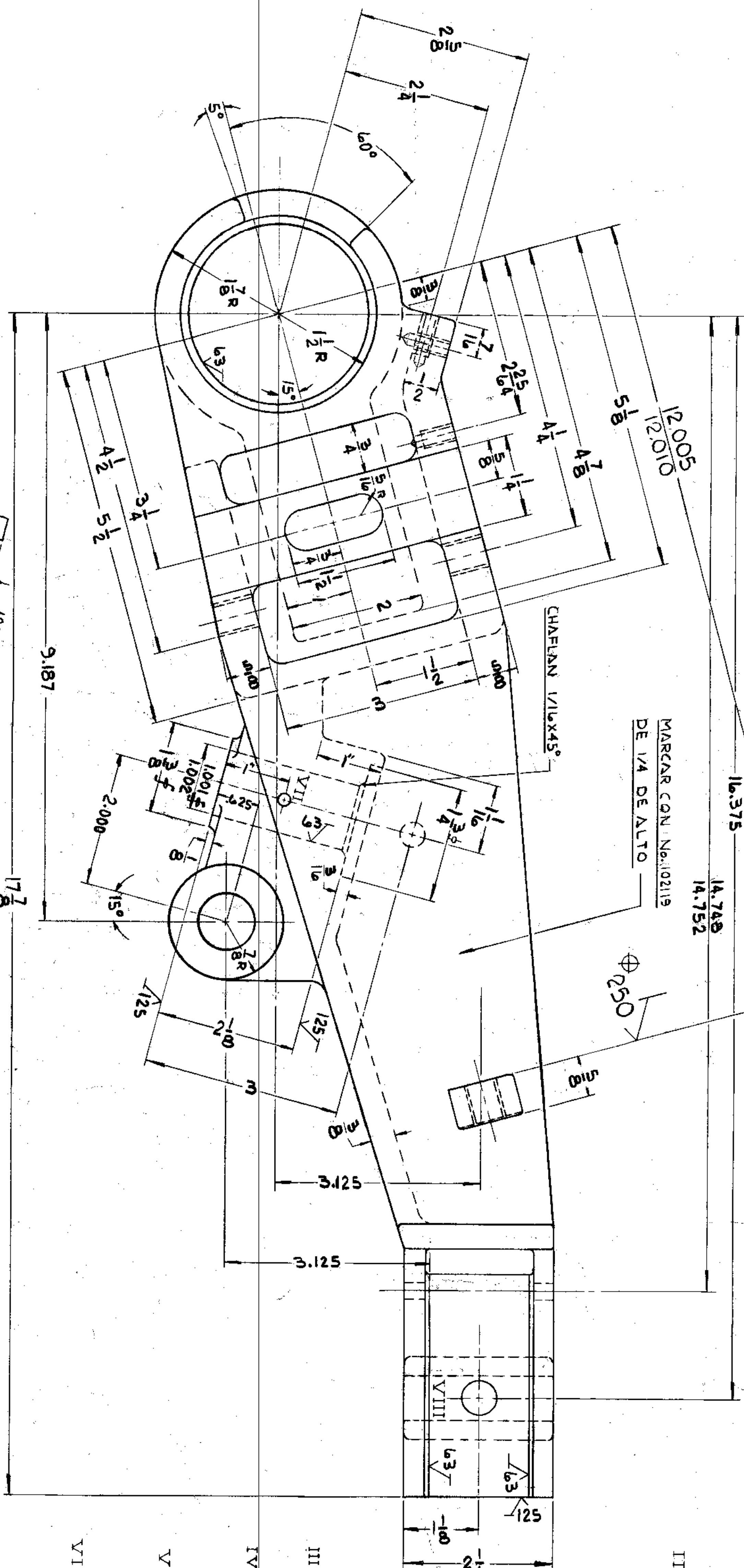
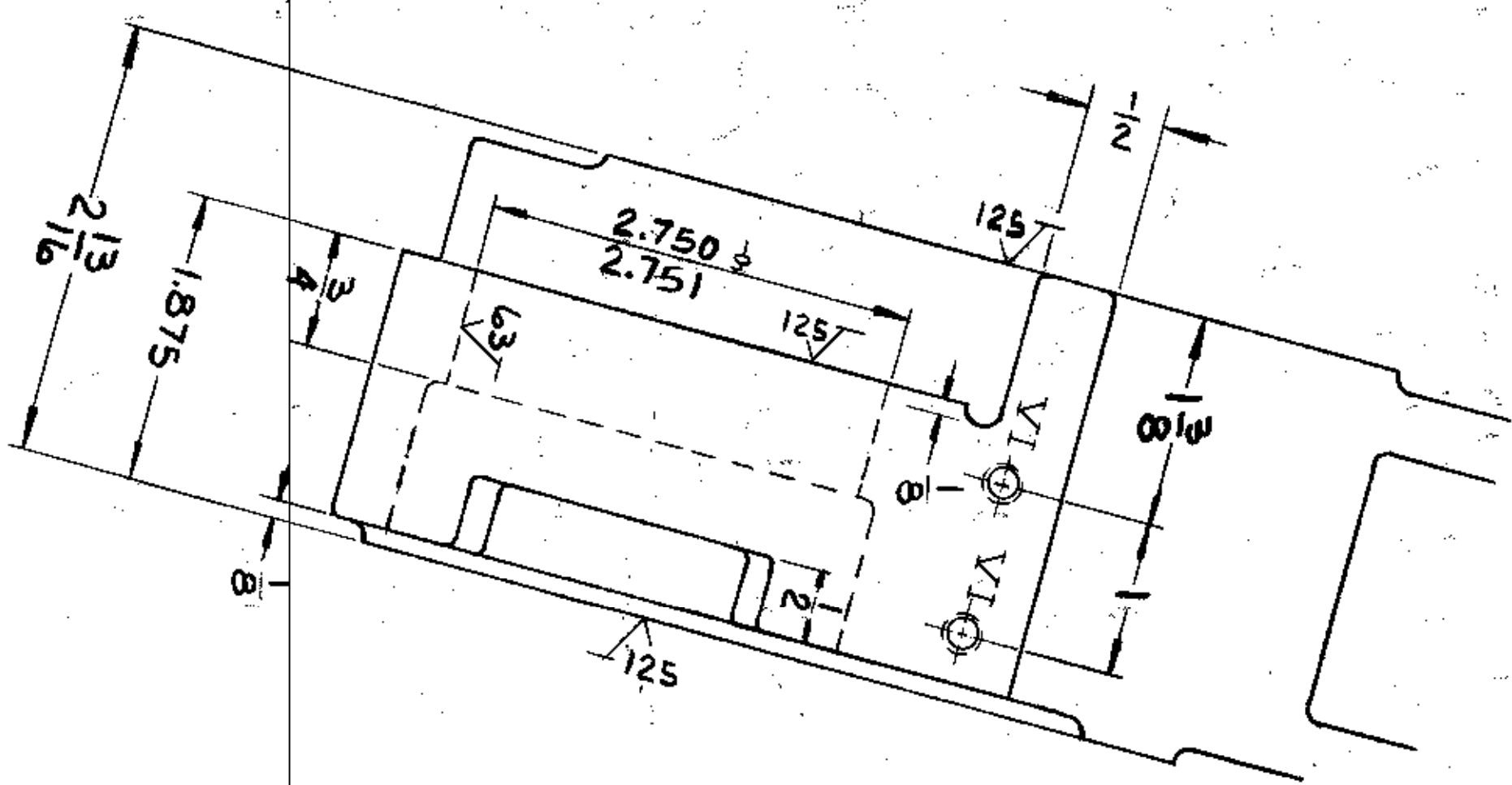


18 MAR 1991 08 07 1991

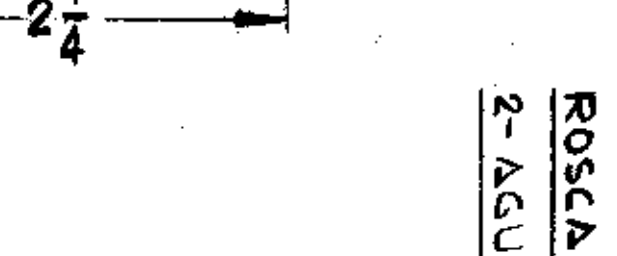
1- EL AGUJERO DE 2.750 - 2.751 + DEBE SER PERPENDICULAR
A LA SUPERFICIE "X" DENTRO DE .004 EN 6 PULGADAS Y
PARALELO AL AGUJERO DE .874 - 875 + DENTRO DE
.010 EN 6 PULGADAS.

2- USAR MODELO N.º _____

NOTAS



SUPERFICIE A

- | | |
|------|---------------------------------------------------------------------------------------|
| I - | BROCA .No.7 (201) ϕ X 5/8 PROF |
| | <u>R0SCA 1/4 ϕ -20 HS. X 1/2 PROF</u> |
| | <u>4-AGUJEROS</u> |
| II | <u>BROCA 27/64 ϕ A.COM</u> |
| | <u>R0SCA 1/2 ϕ -13 HS. A.COM</u> |
| | <u>2-AGUJEROS EN LINEA</u> |
| |  |
| III | <u>BROCA 3/8 ϕ A.COM</u> |
| | <u>1-AGUJERO</u> |
| IV | <u>BROCA 27/64 ϕ PASADA.</u> |
| | <u>R0SCA 1/2 ϕ -13HS. PASADA</u> |
| | <u>2-AGUJEROS ASIENTO PLANO 1-1/8 f</u> |
| V | <u>BROCA 15/64 ϕ PASADA</u> |
| | <u>RIMA .249 - .2495 ϕ PASADA</u> |
| | <u>1-AGUJERO</u> |
| VI | <u>BROCA .No.7C2011 ϕ X 3/4 . PROF</u> |
| | <u>R0SCA 1/4 ϕ -20HS. X 5/8 . PROF</u> |
| | <u>2-AGUJEROS</u> |
| VII | <u>BROCA 11/64 ϕ A.COM</u> |
| | <u>RIMA .1865 - .1870 ϕ A.COM</u> |
| | <u>1-AGUJERO</u> |
| VIII | <u>BROCA 17/32 ϕ PASADA</u> |
| | <u>1-AGUJERO</u> |

