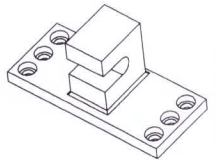


NOTICE

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NOTES:

- REMOVE ALL SHARP EDGES
- APPROXIMATE WEIGHT = 1.02 LBS
- HARDEN TO RC-55-60 BEFORE GRIND

REPORT CHANGES TO ENGINEERING DEPARTMENT
WORK TO DIMENSIONS DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:
XX ± 1/16 FINISH MARKS
X.XX ± 0.020
X.XXX ± 0.010

METRIC DIMENSIONS:
[X] ± 2 mm
[X.X] ± 5 mm
[X.XX] ± 25 mm

CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.

CHAMFER TAPPED HOLES TO DEPTH OF ONE
THREAD

SURFACE ROUGHNESS NOT TO EXCEED
125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION

THIRD ANGLE PROJECTION

THIRD ANGLE PROJECTION

MATERIAL
AISI 1018 HRS

DESIGN J. DIAZ SAVED 4/1/2015

DRAWN J. DIAZ 04/01/2015

Libbey

LIBBEY MEXICO
MONTERREY, N.L.
WWW.LIBBEY.COM

BRACKET - ECCENTRIC

SADDLE ASSEMBLY

SERVO DELIVERY MECHANISM

SCALE: SIZE DRAWING NUMBER

1:1 B HE-6474 © SHEET 1 OF 1