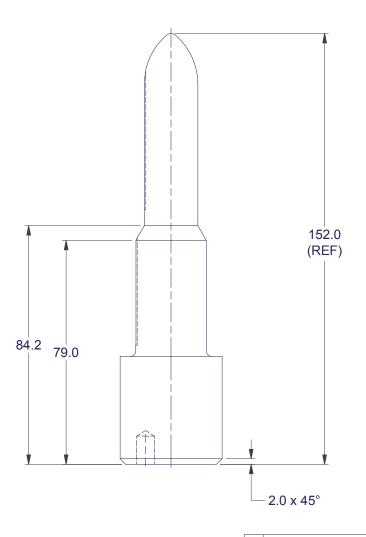
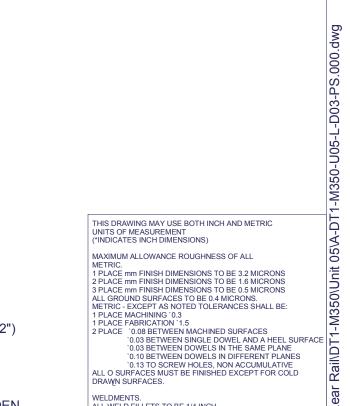


**SECTION A-A** SCALE 1.5:1



	SAFETY ORANGI
	PAINT
Χ	NO PAINT
	BLACK OXIDE



CHANGE

REV

PT FOR COLD

PT FOR COLD

WHEN
FERE TRAPPED
AT

WHEN
FEAD AND / OR
FEADS.

SON LOCATING
1/3.00 mm

ACCURACY OF
N.

DOWEL TOLERANCE
m6 WELDMENTS.
ALL WELD FILLETS TO BE 1/4 INCH.
ALL "V" GROOVES TO BE 90 EXCEPT AS SHOWN. ADD VENT HOLES IN ALL WELDMENTS WHERE TRAPPED AIR IS A POSSIBILITY, I.E. TUBING CAPPED AT BOTH ENDS. BOXED FORMS ETC

SPOTFACE SCREW AND / OR BOLT HOLES WHEN CLEARANCE FOR SCREW AND / OR BOLT HEAD AND / OR WASHERS IS INFRINGED UPON BY WELD BEADS.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

BUILD VENDOR TO BE RESPONSIBLE FOR ACCURACY OF STANDARD PRODUCTS AFTER ALTERATION.

DOWEL HOLE TOLERANCES FOR PRESS FIT USE H6 FOR SLIP FIT USE F7

- Front, RR Rails

CHK'D DATE

MARK INDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT INDENTIFICATION NUMBERS ON STRUCTURAL WORK.



DO NOT SCALE DRAWING

3rd ANGLE PROJECTION

A-DT1-M350-U05-L

SHT 1 OF 1 SHTS SHOWN ON: DES BY OP #350 ZTM **UNIT #05** BAR

DET BY GJS SAFETY OK

**LOCATING PIN** 

DRAWING NO. OR TOOL NO.: A-DT1-M350-U05-L-D03-PS

**DIVISION: AUTOMOTIVE** PLANT: METALSA LV APODACA LOCATION: APODACA, N.L. MEXICO

M000038298

JOB #15143

SAE 8620

STK: 1 1/2" DIA X 158MM (6.22") MATERIAL: 8620R-01500 MATERIAL QTY: 6.22

LIQUID CARBURIZE & HARDEN

ALL MACHINED SURFACES TO BE FLAT,

WITHIN 0.015 T.I.R. TO DATUMS A AND B

AND CONCENTRIC TO WITHIN 0.03 T.I.R.

PARALLEL AND PERPENDICULAR TO

0.5mm TO 2.0mm DEEP

ROCKWELL "C" 58-62

AND GRIND