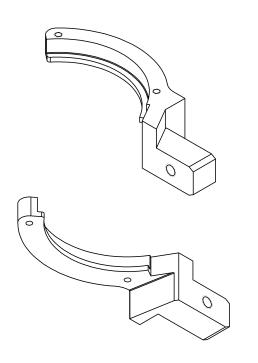


NOTICE

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NOTES:

FOR CASTING ADD .040 TO .060 TO SURFACES IDENTIFIED BY A MACHINING MARK

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 0.58 LBS

UNLESS OTHERWISE SPECIFIED CORNER RADII .030 MAX

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

С	REDRAWN IN SOLIDWORKS, CORRECTED REDRAW DIM ERROR WAS 1,558, REMOVED DIM, ADDED GDAT, ADDED & REVISED SURFACE FINISHES	TDB	1/16/2014			
REV.	DESCRIPTION	BY	DATE			
REVISIONS						

SHEET 1 OF 1

	MATERIAL					
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:	AISI C1020 CAST STEEL PRECISION CAST				
HSB-063	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE: ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS X,XX ± .020 FINISH MARKS	DESIGN			SAVED	1/16/2014
		DRAWN KIRKMAN		RKMAN	3/27/1990	
	X.XXX ± .010		T .	1 1	7	
	METRIC DIMENSIONS:		L	ibbey	TOLEDO	ATE OFFICES O, OHIO IBBEY.COM
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA.	LOADER JAW LH				
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES THIRD ANGLE PROJECTION	LOADER HD WITH LCX STYLE JAWS				
		HSB 12 HEAD BO LOADER				
			SIZE		NG NUMBE	ER
		1:1	C	HSB-172	28	SHEET 1 OF 1