

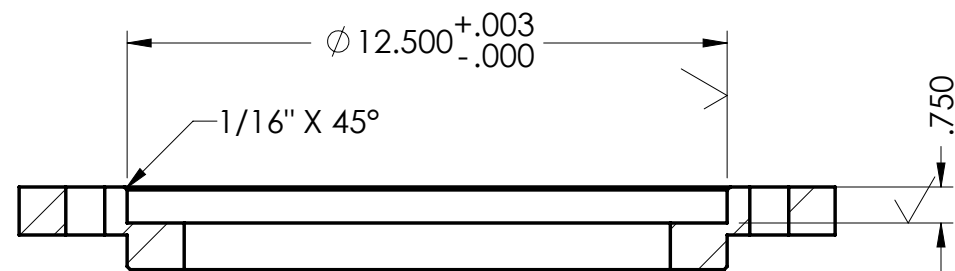
NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 40.213 LBS


DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS



SECTION A-A

NOTICE

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REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL AISI 1020			
DESIGN	D.SOLEY	SAVED	6/2/2022
DRAWN	G. DIESING		05/20/2022
 LIBBEY CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
SPACER			
6 TON PRESSING CYLINDER ASSY			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:4	B	LY-8836	
			SHEET 1 OF 1

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>
UNLESS OTHERWISE SPECIFIED:
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:
ENGLISH DIMENSIONS:
X/X $\pm 1/16$
X.XX $\pm .020$
X.XXX $\pm .010$
METRIC DIMENSIONS:
[X] ± 2 mm
[X.X] $\pm .5$ mm
[X.XX] $\pm .25$ mm
CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.
CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
SURFACE ROUGHNESS NOT TO EXCEED
125 ON MACHINED SURFACES
THIRD ANGLE PROJECTION
