



1/4-20 UNC - 2B ∇ .500
 \varnothing .201 - #7 DRILL - ∇ .750
6 X BOTH SIDES

\varnothing .781 - 25/32 DRILL THRU
 ∇ \varnothing 2.000 ∇ 1.500
4 X

\varnothing .397 - X DRILL THRU
 ∇ \varnothing .625 ∇ .375
4 X

\varnothing .781 25/32 DRILL THRU
 ∇ \varnothing 1.375 X 82°
2 X

\varnothing 1.00 THRU
2 X

\varnothing 3.78 THRU

GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

1	1	Steel, AISI 1018	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/4	8/30/2021	
DWN	SHEET #	OF	
CKUIPER	1	5	
PART NAME			
T68070SD21- Pin Hold Down.ipt			
FILE NAME			
T68070- Depin Hold down			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	\pm .050	FRACTIONS \pm 1/16	
.XX	\pm .010	ANGLES \pm 1°	
.XXX	\pm .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	\pm .0005		



THIS DOCUMENT AND ITS CONTENTS ARE THE CONFIDENTIAL AND PROPRIETARY INTELLECTUAL PROPERTY OF TEMPEL STEEL COMPANY. BY ACCEPTING THIS DOCUMENT YOU AGREE TO TREAT IT AND ITS CONTENTS AS CONFIDENTIAL. UNAUTHORIZED REPRODUCTION, DISTRIBUTION, DISPLAY OR MISAPPROPRIATION OF THIS DOCUMENT OR ANY OF ITS CONTENTS, IN WHOLE OR IN PART, IS EXPRESSLY FORBIDDEN.