

SECTION A-A

NOTES:

TAG WITH PART NUMBER

APPROXIMATE WEIGHT = 0.624 LBS

DIMENSIONING AND TOLERANCING
PER ASME Y14.5-2009 AND LIBBEY
CORPORATE STANDARDS

NOTICE

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REF ASSEMBLY LIST
LY-01263

REPORT CHANGES TO ENGINEERING DEPARTMENT.
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL MILLIMETER
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X ± 1/16
X.XX ± .020
X.XXX ± .010

FINISH MARKS

63/ = N7/
32/ = N6/
16/ = N5/
8/ = N4/

METRIC DIMENSIONS:

[X] ± 2 mm
[X.X] ± .5 mm
[X.XX] ± .25 mm

CHAMFER BORED & REAMED HOLES:

1/32 x 45° UP TO 3/8 DIA.

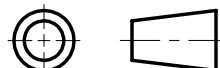
1/16 x 45° OVER 3/8 DIA.


CHAMFER TAPPED HOLES TO DEPTH OF ONE
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



REV.	DESCRIPTION	BY	DATE
REVISIONS			
T. MATERIAL AISI 1045 STEEL, UNS G10450			
DESIGN	D. SOLEY	SAVED	6/1/2022
DRAWN	D. SOLEY	05/26/2022	
S  LIBBEY® CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
ROTATION BLOCK			
X-Y-THETA ADJUSTER			
SCALE:	SIZE	DRAWING NUMBER	
1:1	A	LY-8853	
			SHEET 1 OF 1