



- NOTES;
1. MATERIAL-WARMAN CODE "E02" UNLESS OTHERWISE SPECIFIED
 2. PAINTING-1 COAT OF SUITABLE PRIMER
1 COAT OF SIGNAL RED B.S.537 OIL PAINT
 3. DIMENSIONS SHOWN THUS [] ARE IN INCHES
 4. STAMP OR MARK PART NUMBER ON PART IN 8 [5/16] LETTERS
 5. SURFACE PREPARATION & PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINTING COUNCIL SPECIFICATIONS.
 6. SIMILAR TO P/N T306M65980.
 7. WPL1.50 49 kg 108 lbs (TOTAL PLATE BEFORE CUTOUT).
EST. FINISH WEIGHT 18.2 kg 39.7 lbs.

UNLESS OTHERWISE SPECIFIED: (FABRICATION)		UNLESS OTHERWISE SPECIFIED: (MACHINING)	
TOLERANCE ON FABRICATION DIMENSIONS	LESS THAN 1219 [48"] ± 3 [1.12"]	TOLERANCE ON MACHINING DIMENSIONS	0,X ± 1,524 [0,060]
	1219 [48"] TO 3048 [120"] ± 6 [1.25"]		0,XXX ± 0,762 [0,030]
	OVER 3048 [120"] ± 9,5 [1.37"]		0,XXXX ± 0,254 [0,010]
			ANGULAR ± 1°
		ALL CONCENTRIC CIRCLES:	BREAK OR DEBURR ALL SHARP EDGES
		⊙ 0,25 [0,010] T.I.R.	INTERNAL CORNERS 0,000 [0,000]/0,813 [0,032] R.
		ALL PERPENDICULAR SURFACES:	MACHINED SURFACES 3,2 [125]
		⊥ 0,05 [0,002] INCH	

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5					
4					
3					
2					
1					
No.	DESCRIPTION	BY	DATE	CHK	
REVISIONS					

APP.	KCB
CHECK	IRS
DRN.	EBW
DATE	JUL.21,2009
SCALE	

PRODUCT :
WARMAN PUMP

WEIR MINERALS

TITLE : SHAFT WRENCH DETAIL 700, 800, 1000 GSL T306M88459***		DRAWING No. A1- 110 -0-388459	REV. 0
CENTRE OF ORIGIN : MADISON			