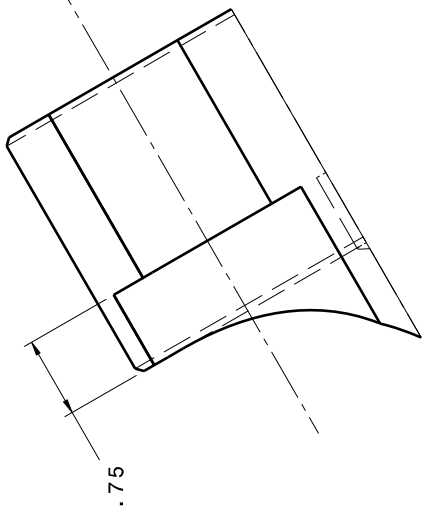


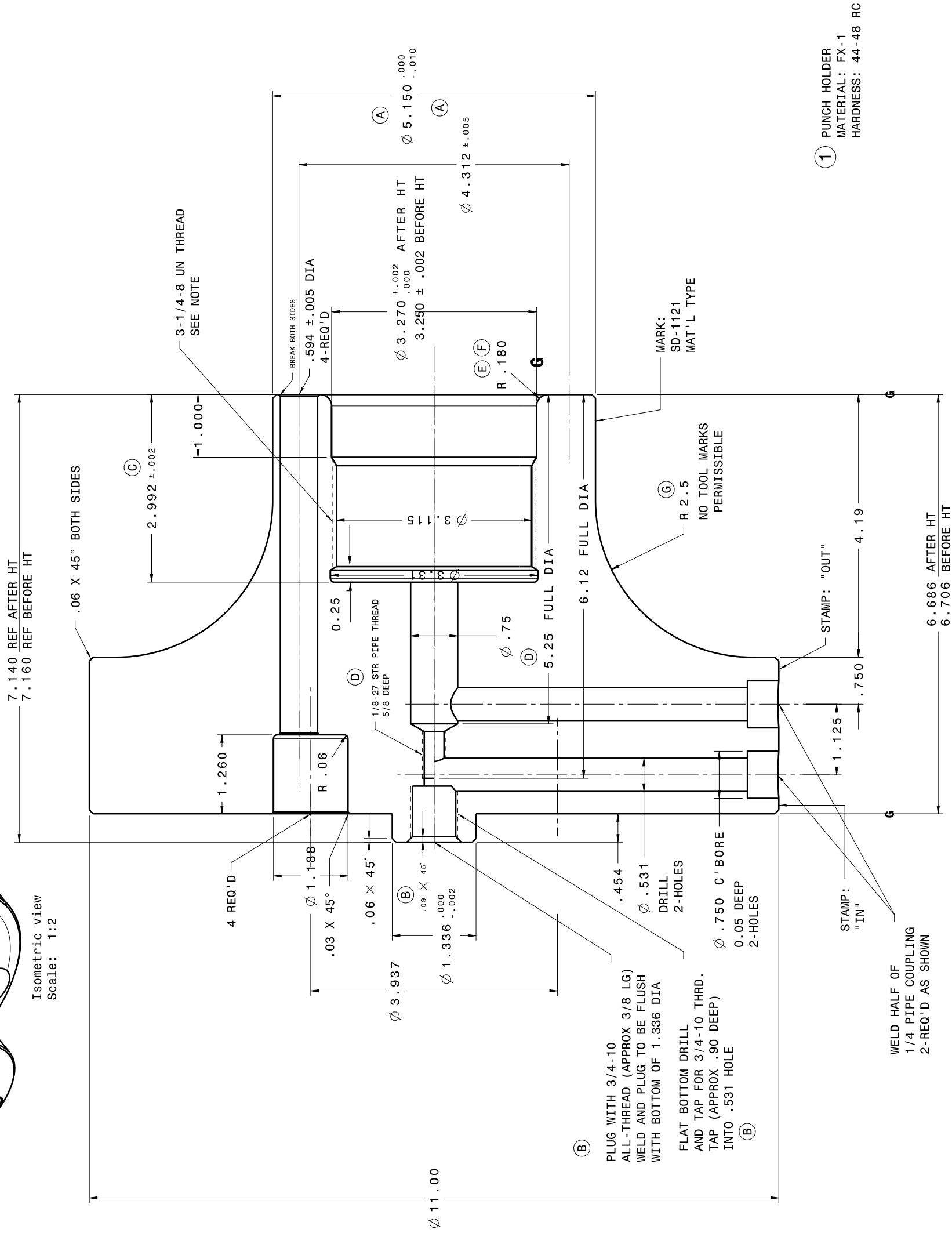
SYM	REVISION	DATE	BY
A	5.150 DIA WAS 5.369, 4.312 DIA WAS 4.471 GR-5 WAS GR-4	KM	
B	ADD 3/4-10 TAPPED HOLE AND PLUG; ADD .09 X .45"	4-16-02	KM
C	2.992 +/- .002 DIM WAS 3.002	10-25-02	KM
D	5.25 WAS 5.375, 5/8 WAS 1/2	1-20-03	KM
E	.06 R WAS .06 X .45"	11-3-03	KM
F	.180R WAS .06R	7-11-07	MLM
G	2.5 R WAS 1.0 R	7-20-09	MLM

NOTE: 3-1/4-8 UN THREADS TO BE SIZED:  
PITCH DIAMETER MIN. 3.169/MAX. 3.177  
CLASS 3B



Isometric view  
Scale: 1:2

Section view A-A  
Scale: 1:1



WELD HALF OF  
1/4 PIPE COUPLING  
2-REQ'D AS SHOWN

(GR-5)

DO NOT SCALE

Section view B-B  
Scale: 1:1

**ArvinMeritor**  
Commercial Vehicle Systems  
1 Rockwell Drive  
Morristown, TN 37813

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UNLESS OTHERWISE SPECIFIED

MACHINING TOLERANCE

(2) PLACE DECIMALS  $\pm .01$

(3) PLACE DECIMALS  $\pm .005$

(4) PLACE DECIMALS  $\pm .0005$

BASE MUST BE STAMPED WITH PART  
NUMBER, TOOL AND DETAIL NUMBERS.  
ALL DETAILS MUST BE STAMPED  
WITH TOOL AND DETAIL NUMBERS .  
BREAK ALL UNNECESSARY SHARP CORNERS

CUSTOMER	ARVINMERITOR	
DESCRIPTION	5TH STATION PUNCH HOLDER	
PART NUMBER	3213-V-1322	SHOP DRAWING NUMBER 1121

CAD CAM CENTER - MORRISTOWN