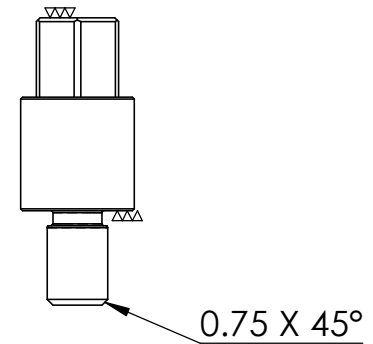
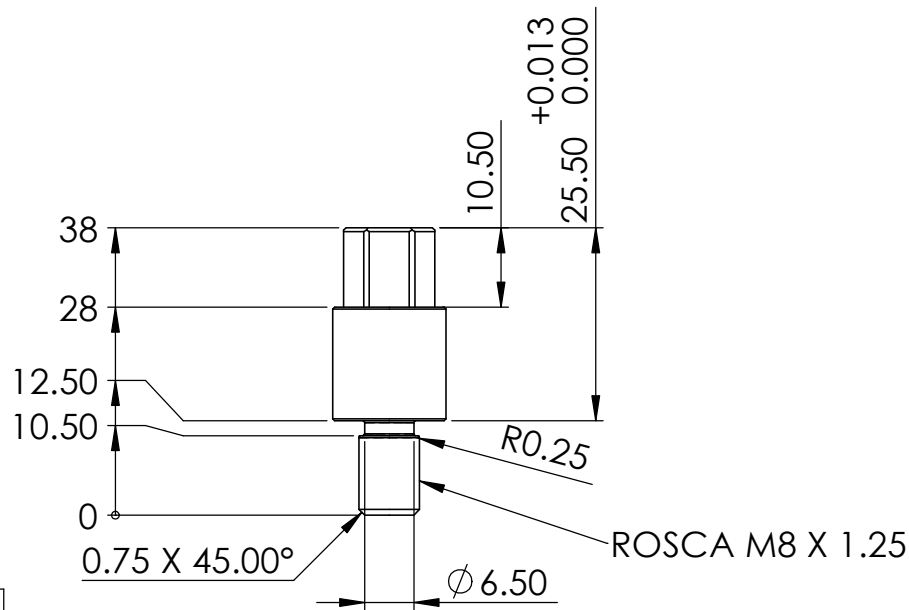
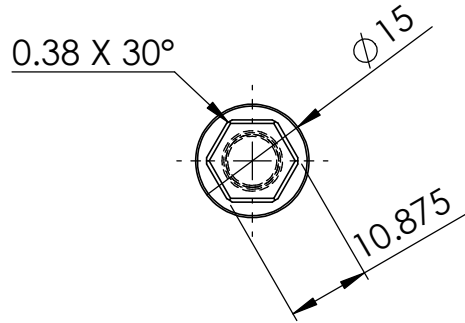


NAME	DATE	TIME (HRS)



QUALITY

AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	5 Pza.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +0.1 -0.1	INCHES +0.004 -0.004	ANGLES +1° -1°
MATERIAL:	ACERO D2	
SURFACE TREATMENT:	NITRURADO	
HARDNESS:	HRC 50-55	

PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER	
JOYSON SAFETY SYSTEMS		MODEL NAME: FBHA001-P1	SERIES No M2021-066
APPROVALS		MACHINE NAME: Broach Holding Fixture to Armature	
DESIGNER	AJML	PART NUMBER:	FBHA001-P1-016
REVIEW	ACC	SIZE	A
		PART NAME	STOPPER
		SCALE	2:1
		DRAWING IN	MILLIMETERS
		REV.	A