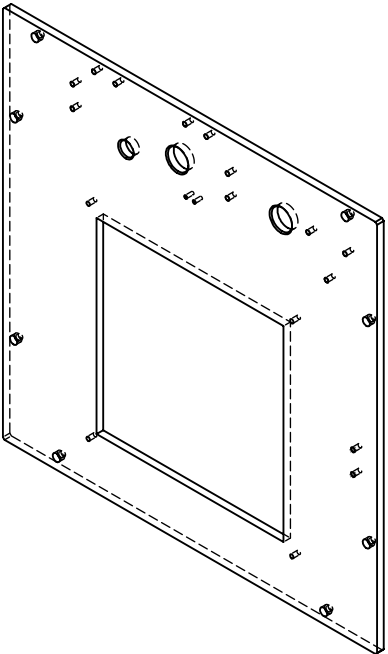
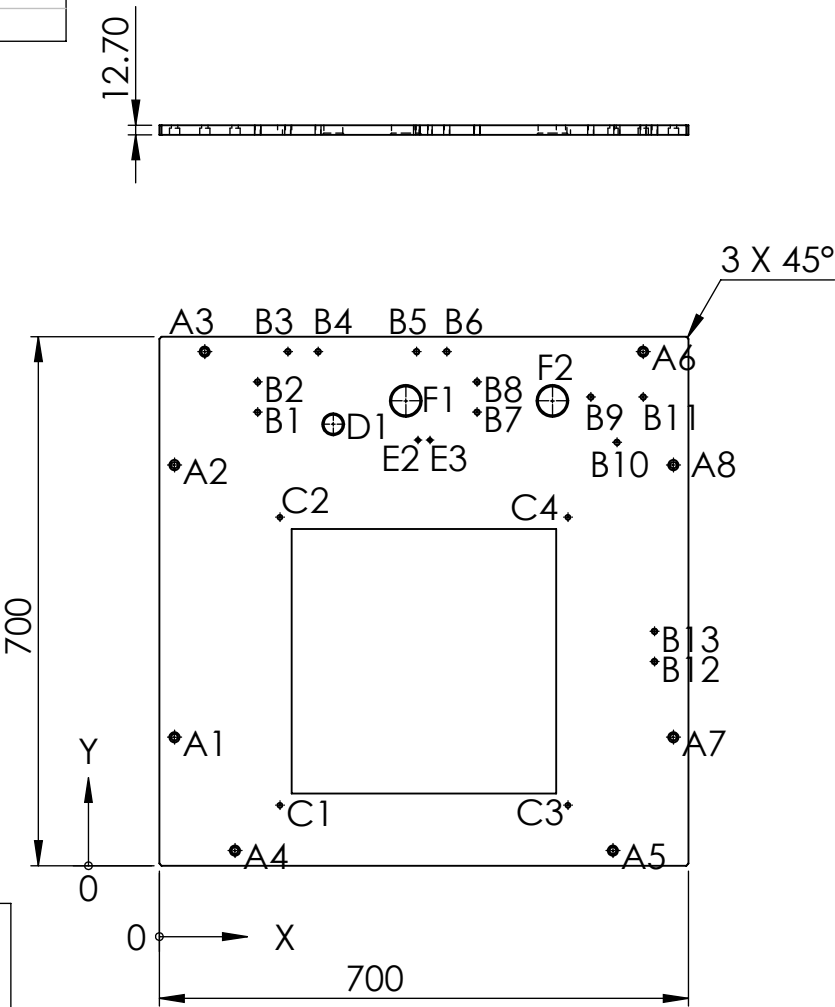


NAME	DATE	TIME (HRS)



QUALITY
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AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.	TOTAL OF PIECES 1 Pza.
ANG. PRO	
REV	DESCRIPTION
DATE	APPROVED
REVIEWS	

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -1	+0.04 -0.04	+1° -1°
MATERIAL:	6061 Aluminio	
SURFACE TREATMENT:	PULIDO	
HARDNESS:	N/A	

PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.	
MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER	
JOYSON SAFETY SYSTEMS		MODEL NAME:	HR5002-P1
APPROVALS		SERIES No	M2022-063
DESIGNER JEHC		MACHINE NAME: Harness Routing and Switches #2	
REVIEW MA		PART NUMBER:	001
DATE 11/05/2022		SIZE	PART NAME
DATE 11/05/2022		A	HR5002-P1-001
SCALE 1:10		DRAWING IN	MILLIMETERS

NAME	DATE	TIME (HRS)	TAG	X LOC	Y LOC	SIZE
			A1	20	170	Ø 8.50 THRU ALL └─┐ Ø 13.50 ▾ 8.50
			A2	20	530	
			A3	60	680	
			A4	100	20	
			A5	600	20	
			A6	640	680	
			A7	680	170	
			A8	680	530	
			B1	129.99	600	Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL
			B2	129.99	640	
			B3	170	680	
			B4	210	680	
			B5	340.20	680	
			B6	380.20	680	
			B7	420.20	600	
			B8	420.20	640	
			B9	570.72	620	
			B10	605.36	560	
			B11	640	620	
			B12	655	270	
			B13	655	310	
			C1	159.50	80	Ø 6.50 THRU ALL
			C2	159.50	461	
			C3	540.50	80	
			C4	540.50	461	
			D1	230	584	Ø 25 THRU ✓ Ø 29 X 90°
			E2	342.06	563	
			E3	357.94	563	
			F1	326	615	Ø 38.10 THRU ✓ Ø 42.10 X 90°
			F2	520	615	

QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	Pza.	UNLESS OTHERWISE SPECIFIED TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
		ANG. PRO				
				MM +1 -1	INCHES +.004 -.004	ANGLES +1° -1°
				MATERIAL:		
				SURFACE TREATMENT:		
REV	DESCRIPTION	DATE	APPROVED	HARDNESS:		
REVIEWS						

PAG. 2 de 2		MEDIDA ESPECIAL		JOYSON SAFETY SYSTEMS		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
				JOYSON TECHNICAL CENTER			
				MODEL NAME: HRS002-P1		SERIES No M2022-063	
				MACHINE NAME: Harness Routing and Switches #2			
				PART NUMBER: 001			
				SIZE PART NAME		REV.	
				A HRS002-P1-001		A	
				ESCALE 1:10		DRAWING IN MILLIMETERS	