


TAG	X LOC	Y LOC	SIZE
A1	16	165	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL
A2	16	285	
A3	434	165	
A4	434	285	
B1	25	25	Ø 25.40 THRU ALL
B2	25	425	
B3	425	25	
B4	425	425	
C1	84.44	319.53	Ø 5.00 THRU ALL M6x1.0 - 6H THRU ALL
C2	99.60	339.91	
C3	174.20	174.20	
C4	174.20	275.80	
C5	199.77	225	
C6	212.30	53.69	
C7	237.70	53.69	
C8	250.51	225	
C9	275.80	174.20	
C10	275.80	275.80	
C11	350.40	339.91	
C12	365.56	319.53	
D1	225	225	Ø 39.69 THRU
E1	185	337	Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL
E2	265	337	
F1	262.93	225	Ø 12.70 THRU ALL

QUALITY

<p>AUTHORIZE</p>	<p>TALLER</p>
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		ISO 2768-1 mK-E ASME Y14.5M-1994
MM	INCHES	ANGLES
+/- .1	+.004 -.004	+/- 1°
MATERIAL:	ALUMINIO 6061	
SURFACE TREATMENT:	PULIDO	
HARDNESS:	N/A	

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 MEDIDA ESPECIAL		
		
APPROVALS		DATE
DESIGNER	AJML	5/10/2022
REVIEW	MA	5/10/2022

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<p>JOYSON TECHNICAL CENTER</p>				
MODEL NAME: HPECU001-P1		SERIES NO M2022-029		
MACHINE NAME: HORN PLATE & HOW ECU ASSY				
PART NUMBER: HPECU001-P1-002				
SIZE	PART NAME			REV.
A	PLACA INTERMEDIA			A
ESCALE	1:10	DRAWING IN	MILLIMETERS	

