



1. DIE COLOR LINE CLEARANCE: +0.08<SIDE
2. CUTTING DIES TO HAVE 5 MM LAND & 1°

MODE	X-POS	Y-POS
A: 3/8" TAP DP25		
A 1	-181.2	242.0
A 2	-181.2	394.3
B: 1/2" TAP		
B 1	-172.7	74.9
B 2	-17.8	415.3
C: 1/4" TAP DP15		
C 1	-120.8	34.2
C 2	-174.3	478.8
D: Ø9.520-0.005 (3/8" REM) Through		
D 1	-172.72	49.53
D 2	-181.20	266.77
D 3	-181.20	369.51
D 4	-17.78	440.69
E: Ø14.0 (Drill)		
C/B Ø22 DP15.4		
E 1	-172.7	17.8
E 2	-172.7	170.2
E 3	-172.7	320.0
E 4	-172.7	447.0
E 5	-17.8	17.8
E 6	-17.8	170.2
E 7	-17.8	320.0
E 8	-17.8	472.4
F: Ø3.0 (Drill) Through		
F 1	-151.9	253.0
G: Ø5.0 (Drill) Through		
G 1	-128.7	256.8
H: Ø15.0 (C/B) DP15.4		
H 1	-172.7	74.9
H 2	-17.8	415.3
I: Ø26.10 (WIRE, Borr) Through		
I 1	-139.82	28.97
I 2	-155.26	473.58

