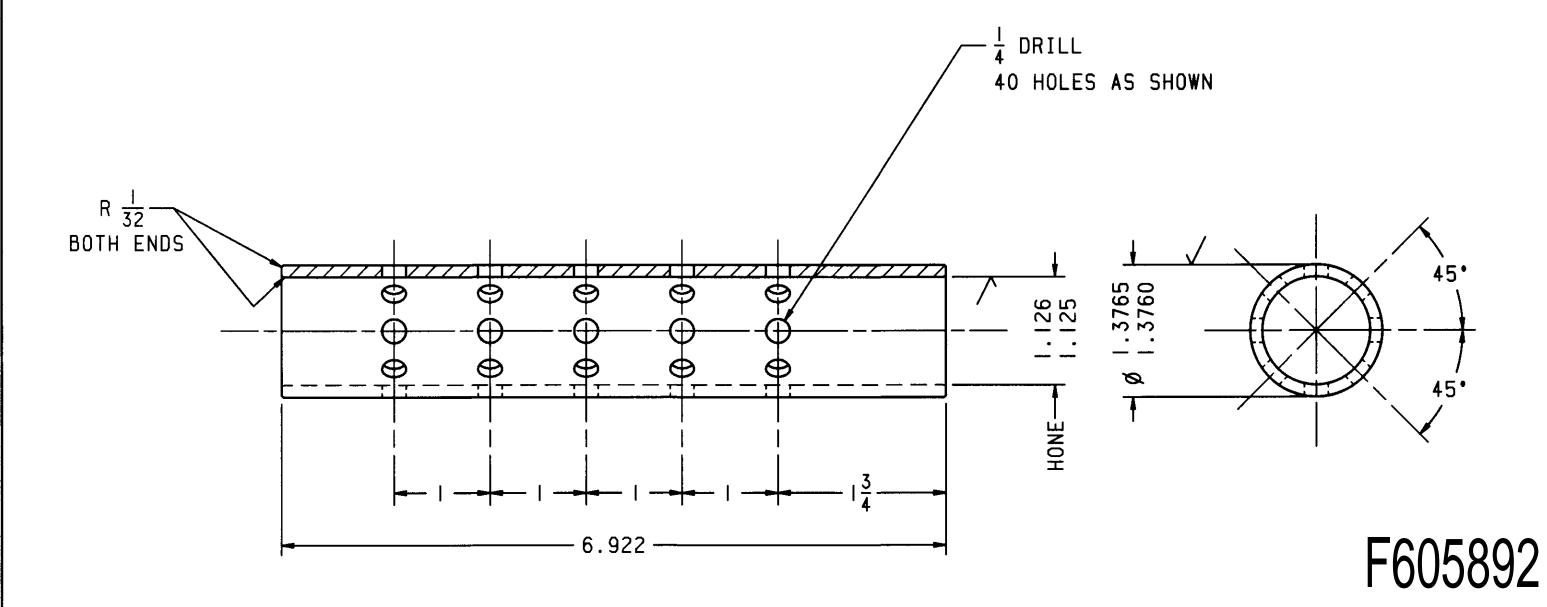
MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS



HARDEN AT 1850°F AIR COOL TEMPER AT 800°F ROCKWELL "C" 56-60



		"INFORMATION CONTAINED HEREIN CONSTITUTES			
╙	.	PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS			
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l		TO BE ACCEPTED SUBJECT TO THAT UNDERSTAND-			
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<u> </u>	 ↓ ↓	ING.IT IS TO BE KEPT CONFIDENTIAL AND NOT TO			
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\vdash		BE COPIED, USED, OR CONVEYED TO OTHERS WITH-			
		OUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."			
	CHANGES	OUT UNENS-ILCINOIS WATERER AUTHORIZATION.			

PART TOLERANCES UNLESS OTHERWISE NOTED						
WAXIMUM FINISHED SURFACE ROUGHNESS: 125/						
FINISHED DIMENSION TOLERANCES:						
ALL FRACTIONAL DIMENSIONS: ±.015						
DECIMAL X.X = $\pm .031$ ANGULAR X = $\pm 1^{\circ}$						
$X.XX = \pm .010$ $X.X = \pm .5^{\circ}$						
$X.XXX = \pm .005$ $X.XX = \pm .25^{\circ}$						
UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL						
SHARP EDGES 1/32 WAX. & WARK PART NO. AT 🕸						

D	PART NAME:	VALVE BODY SLEEVE-SCOOP MECH.				
/	MATERIAL:	AISI TYPE D2 TOOL STEEL				
	TREATMENT:	NOTED				
•	DRAWN:	PA/MGM	SCALE:	FULL		
	CHECKED:				UN	
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GLASS CONTAINERS, a unit of Owens-Illinois OI DRAWING NUMBER

O | S-4-86-A

UNITS: INC	HES ��	SHEET NO.:
USED ON:	OIS-0241,	0592