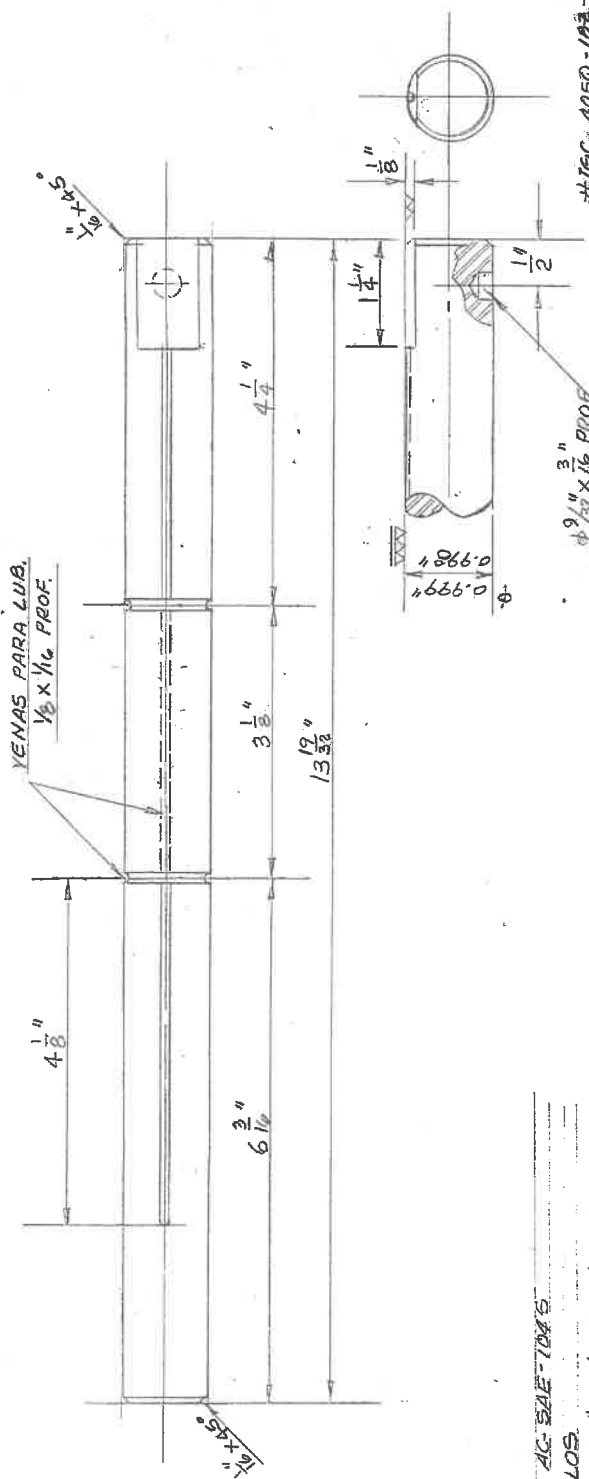


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|-----------------------------|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 |
| B 00-80-0510 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PIEZA NO. 1 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DESCRIPCION FLECHA | | | | | | | | | | | | | | | | | | | | | | | | | | |
| OBSERVACIONES MAT. AISI 101 | | | | | | | | | | | | | | | | | | | | | | | | | | |



- 1- MATERIAL AC-SAE-1045
- 2- MATAR FILOS.
- 3- TOLS. NO SON AGUMULATIVAS
- 4- ACABADO NO INDICADO
- 5- TOLS. NO ACOTE. ± 0.007
- 6- APLICAR COTA DE CROMO A TODA
- 7- LA FLECHA, ESPESOR 0.005"
- 8- TEMPLAR POR INDUCCION A 95-50 R.C.
- 9- TADA LA PIEZA Y RECTIFICAR.

#10C 4050-102-11-10
REF. DIB. 00-01-01-13 (CRISA)

DAIOS TOMADOS DE PIEZA FISICA

| | |
|---------------------------------------------------|------------------------------------|
| CRISA VITROCRISA CRISTALERIA, S.A. de C.V. | |
| PLANTA "C" | DEPARTAMENTO PRODUCT. Y DESARROLLO |
| DESCRIPCION | FLECHA |
| MAG. H 28-13 | MECANISMO 1. SECCION COLUMNA |
| PROYECTO | AGOTACIONES ESCALA |
| DIBUJO | EN: PULGAS |
| FECHA | 28/01/91 |
| REVISOR | 28/01/91 |
| APROBO | 28/01/91 |
| No. | 00-8801-10B |

| No. | PLANOS DE REFERENCIA | No. | MODIFICACIONES | FECHA | APROBO |
|-----|----------------------|-----|----------------|-------|--------|
| 1 | | 1 | | | |