
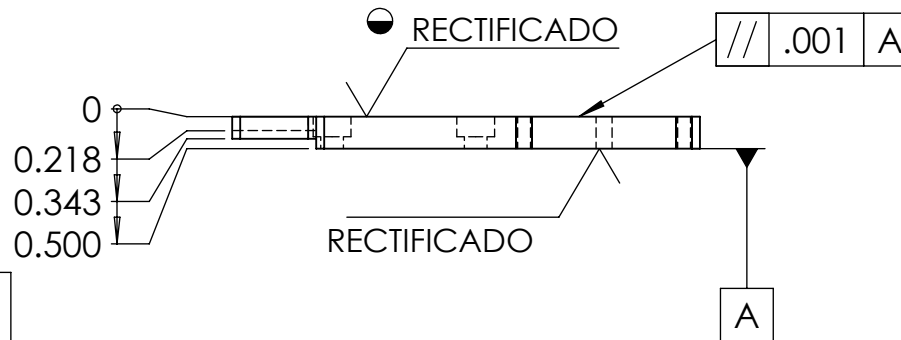
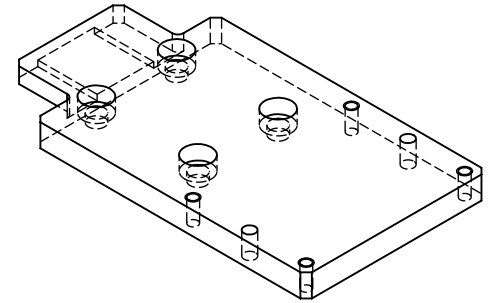
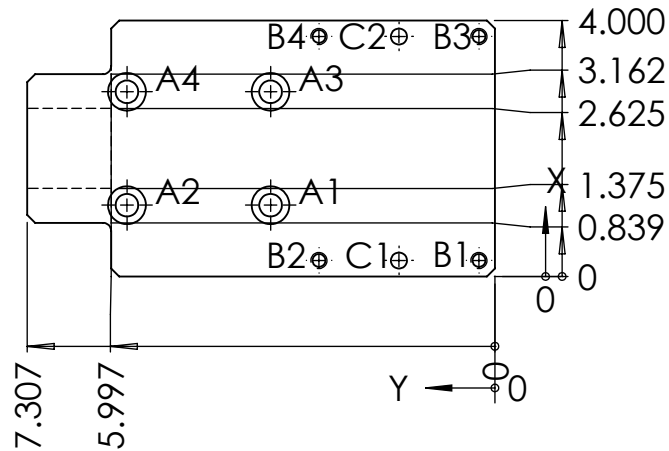



TAG	X LOC	Y LOC	SIZE
A1	1.11	3.51	 ϕ 0.354 THRU ϕ 0.591 ∇ 0.315
A2	1.11	5.75	
A3	2.89	3.51	
A4	2.89	5.75	
B1	0.25	0.25	ϕ 0.201 THRU 1/4-20 UNC THRU
B2	0.25	2.75	
B3	3.75	0.25	
B4	3.75	2.75	
C1	0.25	1.50	ϕ 0.250 THRU ALL
C2	3.75	1.50	

[illegible]

NOTES: Pieza libre de fillos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES		ISO 2768-1 mK-E
DIMENSIONS		ASME Y14.5M-1994
MM	INCHES	ANGLES
+/- .1	+ .004 - .004	+1°-1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT		GALVANIZED
HARDNESS		
N.A.		

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 MEDIDA ESPECIAL		
 JOYSON SAFETY SYSTEMS		
APPROVALS		DATE
DESIGNER	VHGS	26/OCT/2021
REVIEW	JATA	26/OCT/2021

ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.				
JOYSON TECHNICAL CENTER				
MODEL NAME:		RM001-AC	SERIES No:	M2021-120R
MACHINE NAME:		REFURBISH SINGLE RIVET MACHINE		
PART NUMBER:		RM001-AC-119		
SIZE A	PART NAME PART 319			REV. A
ESCALE	1:5	DRAWING IN	INCHES	