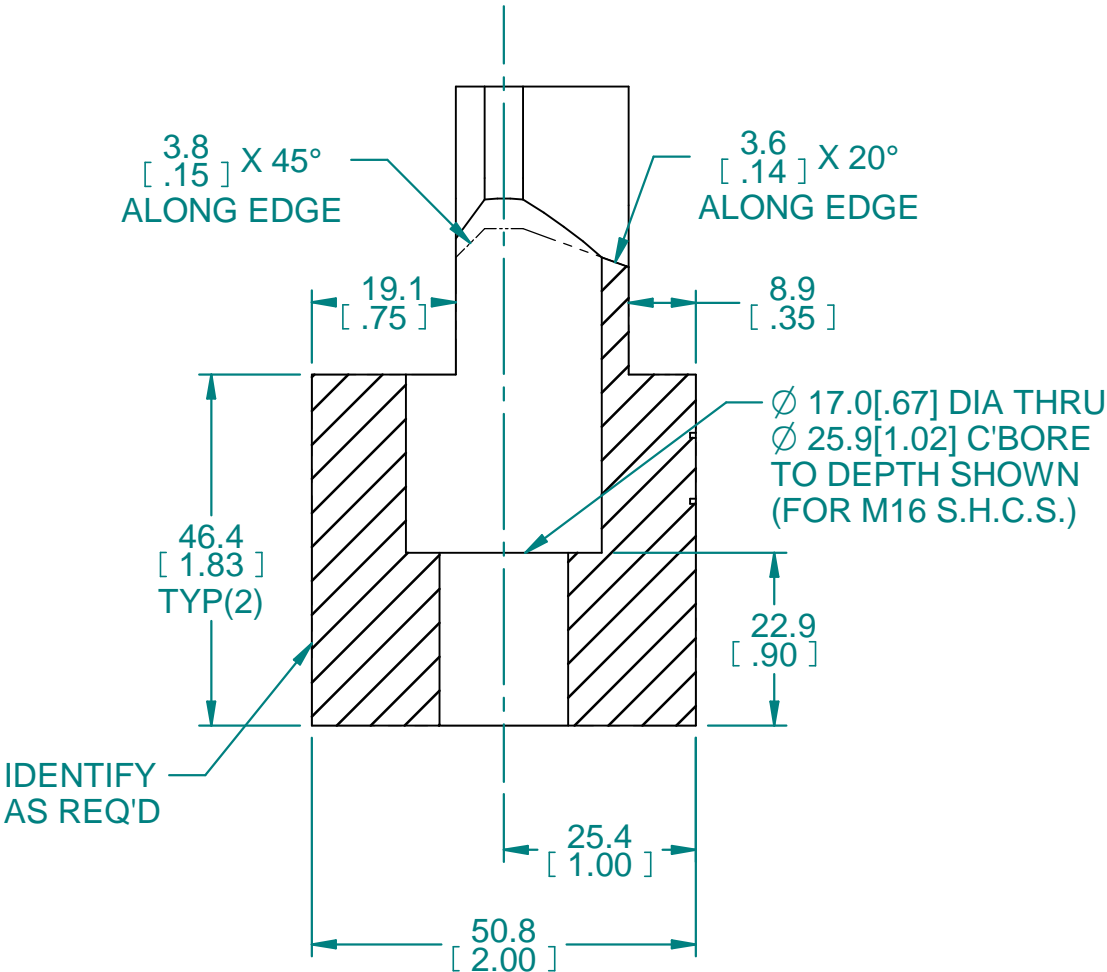
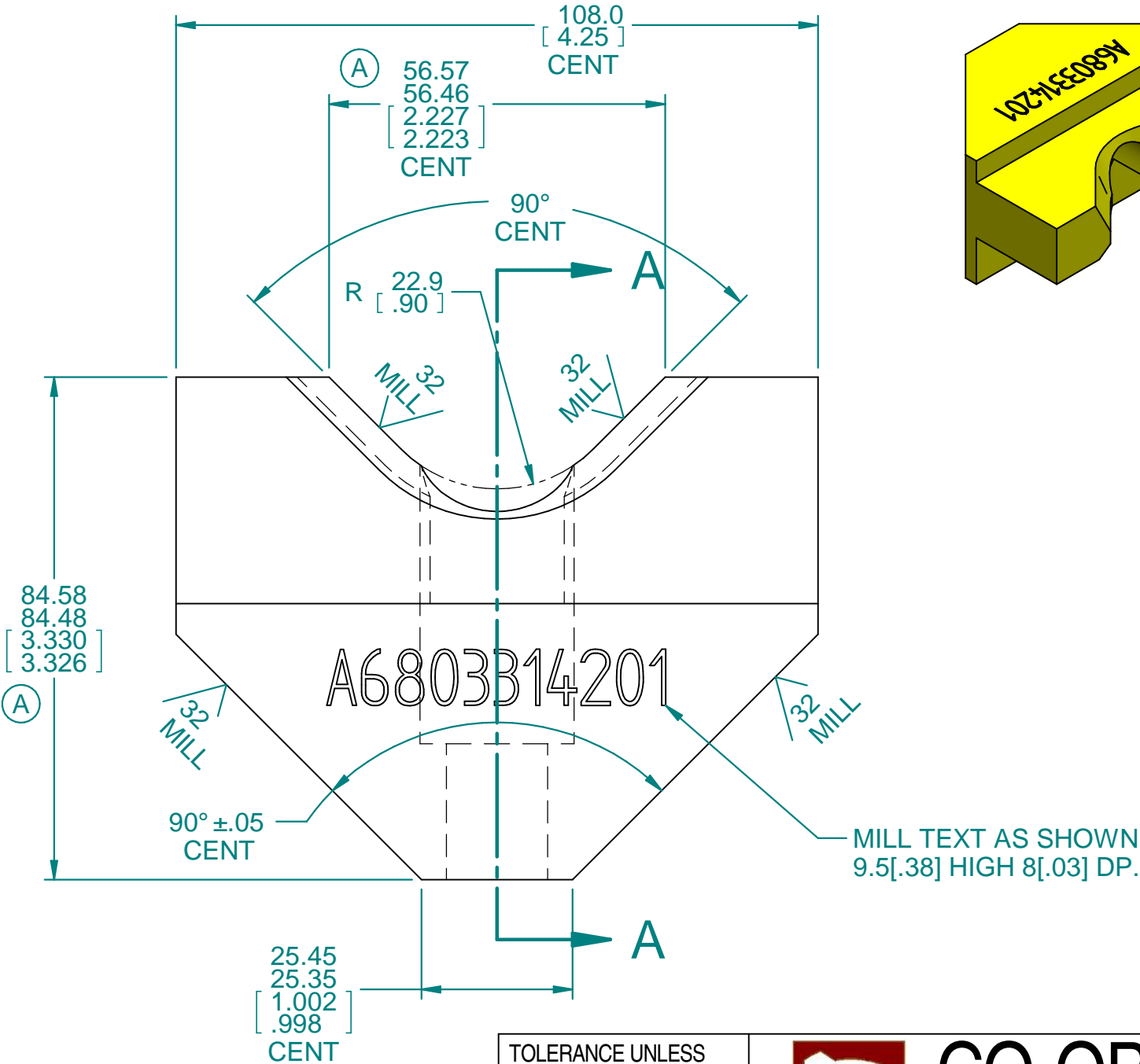
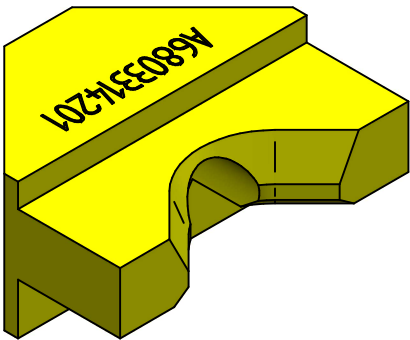


REV	BY	DATE	REVISION DESCRIPTION
A	GL	10/19/2011	[3.330/3.326] WAS [3.580/3.576]; [2.227/2.223] WAS [2.727/2.723]



SECTION A-A

METRIC
[INCH]

TOLERANCE UNLESS OTHERWISE SPECIFIED
DIMENSIONS:
X.XX ± .01
X.XXX ± .005
ANGLES ± .5
FRACTIONS ± .015

BREAK ALL EDGES .01 MIN
FILLET RAD = .02

63/ FINISH ALL OVER UNLESS OTHERWISE SPECIFIED



CO-OP TOOL
WORKHOLDING SYSTEMS
A DIVISION OF HAMMILL MANUFACTURING

MAT'L: 6150	DETAIL #: 10	DESCRIPTION: V-BLOCK INSERT 8003	
HEAT TREAT & FINISH: HD'N R/C 42-46		CUSTOMER: OKK USA CORP.	
		END USER: FORJA DE MONTERREY	
DES GLI 7/27/2011		SHEET: 11 OF 34	TOOL #: --10
DET GLI 7/27/2011		SCALE: FULL	SIZE: B STD# 16496-10
CHK GL 7/28/2011		DRAWING:	REV: A