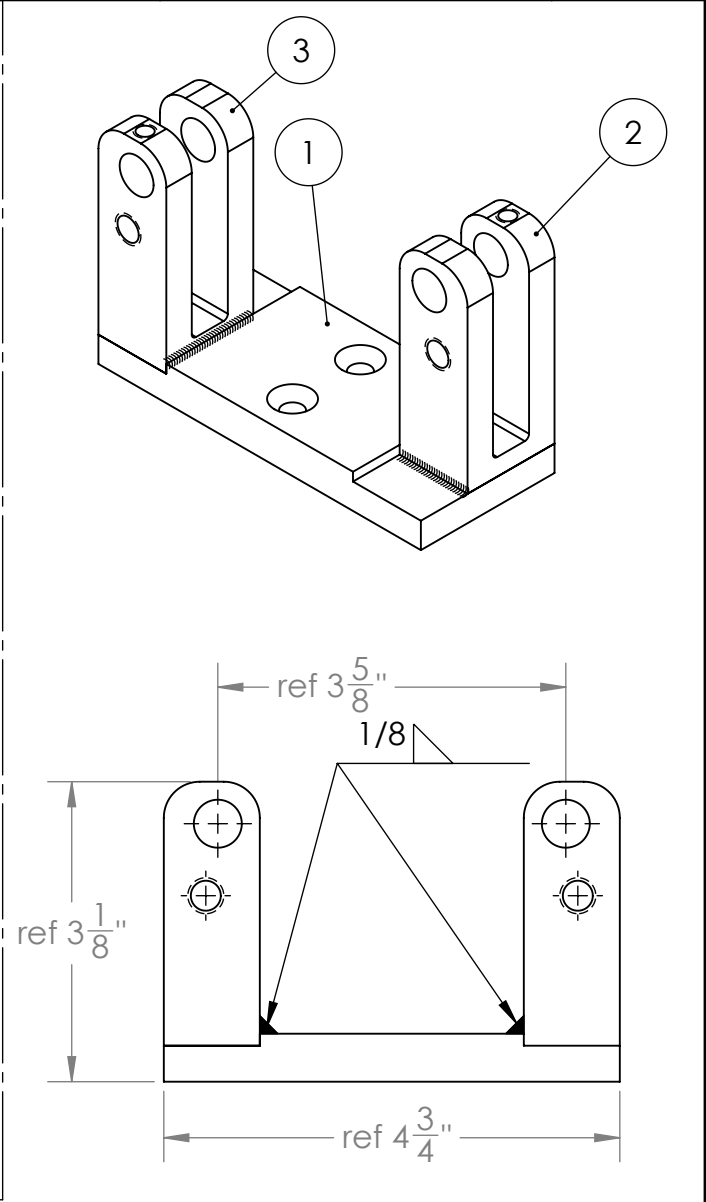


componentes pieza soldada		
pieza	medida	cantidad
1	4-3/4" X 1/2" x 1-32/32	1
2	1" x 2-3/4" x 1-9/32"	2
3	1" x 2-3/4" x 1-9/32"	3



**NOTICE**  
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REPORT CHANGES TO ENGINEERING DEPARTMENT.  
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH  
TOLERANCE ON ALL DIMENSIONS ARE:

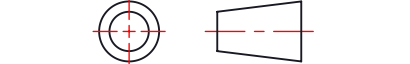
ENGLISH DIMENSIONS:  
X/X  $\pm 1/16$   
X.XX  $\pm .020$   
X.XXX  $\pm .010$

METRIC DIMENSIONS:  
[ X ]  $\pm 2 \text{ mm}$   
[ X.X ]  $\pm .5 \text{ mm}$   
[ X.XX ]  $\pm .25 \text{ mm}$

CHAMFER BORED & REAMED HOLES:  
1/32 x 45° UP TO 3/8 DIA.  
1/16 x 45° OVER 3/8 DIA.  
CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD

SURFACE ROUGHNESS NOT TO EXCEED  
125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



## MATERIAL

AISI 1045 Steel, cold drawn

DESIGN	R. REYES	SAVED	27/01/2022
DRAWN	R. REYES		27/01/2022



LIBBEY MEXICO  
MONTERREY, N.L.  
WWW.LIBBEY.COM

SOPORTE DEDOS

ASSEMBLY NAME

MACHINE NAME

SCALE:	SIZE	DRAWING NUMBER	
1:1	B	SACR-L14-003	SHEET 1 OF 1

3-D CAD MODEL AVAILABLE UPON REQUEST