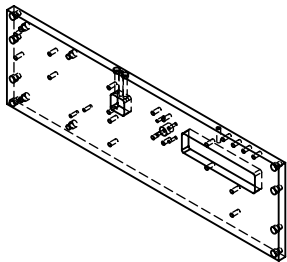
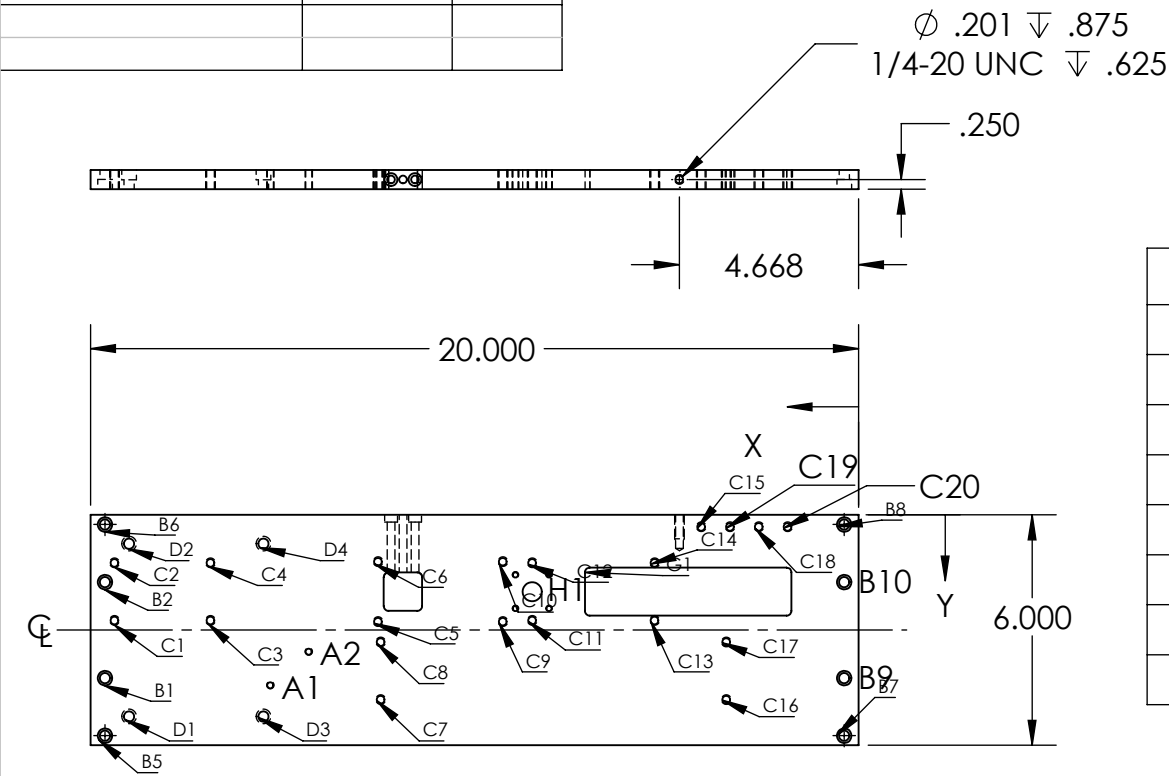


NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	15.321	4.435	$\phi .159$ THRU ALL 10-32 UNF THRU ALL
A2	14.321	3.560	
B1	19.625	4.250	$\phi .266$ THRU ALL $\phi .382 \pm .001$
B2	19.625	1.750	
B5	19.625	5.750	
B6	19.625	.250	
B7	.375	5.750	
B8	.375	.250	
C1	19.625	4.250	
C2	19.625	1.750	


QUALITY	
AUTHORIZE	TALLER

NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 1 OF 4		14/01/19	JATA
B	SE AGREGARON 2 ROSCAS DE 1/4-20		
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT GALVANIZED		
HARDNESS N.A.		

SI001-AP-019		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.	
E MEDIDA ESPECIAL		TAKATA MONTERREY TECHNICAL CENTER	
TAKATA		MODEL NAME: SI001-AP	SERIES No: M2018-109
APPROVALS		MACHINE NAME: SWITCH INSPECTION	
DESIGNER	MCRH	DATE	22/OCT/2018
REVIEW	JATA	DATE	22/OCT/2018
PART NUMBER: SI001-AP-019		PART NAME: PART 019	
SIZE A		REV. B	
ESCALE	1:5	DRAWING IN	INCHES

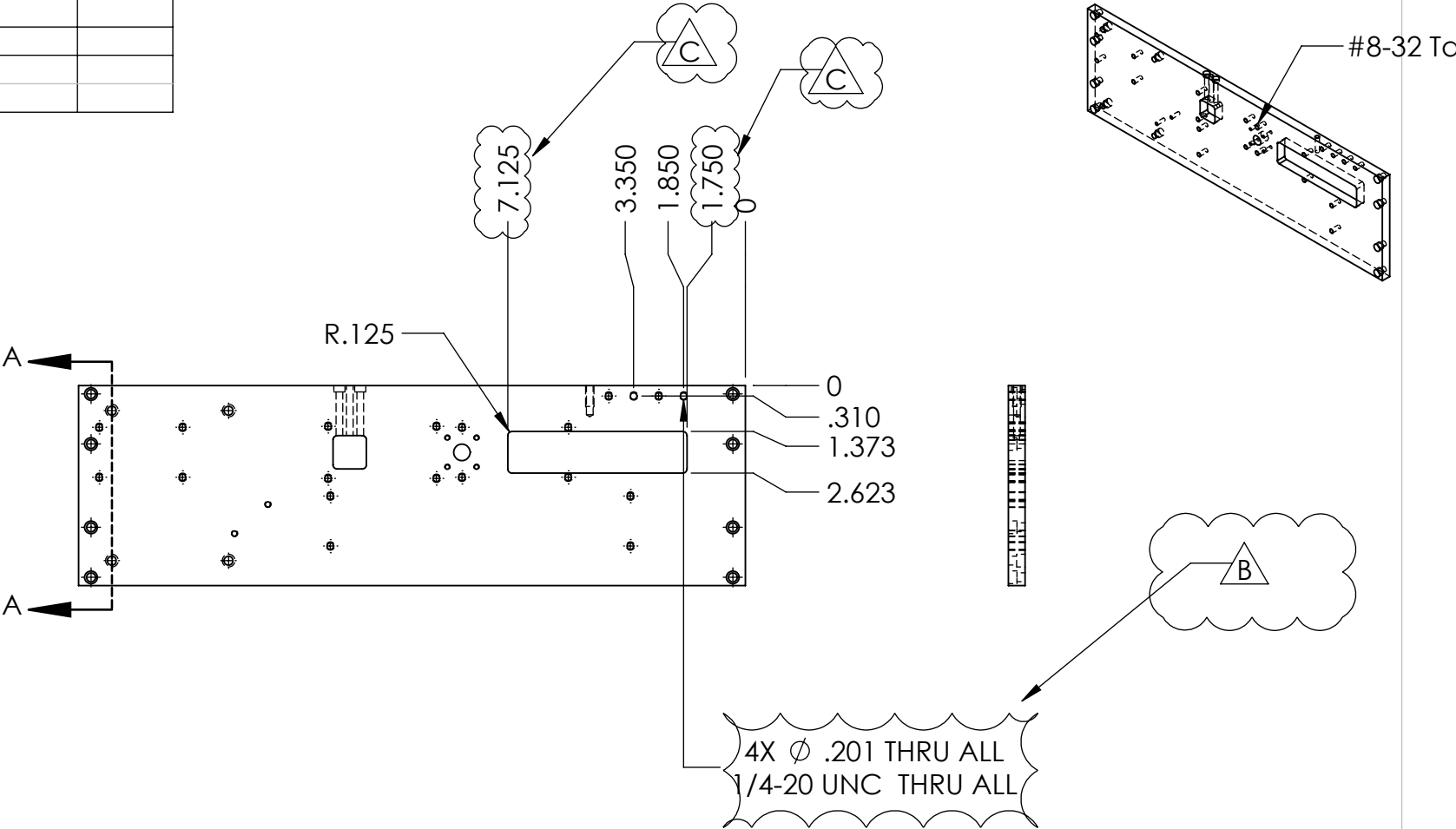
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7	7	7	7
8	8	8	8
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10	10	10	10
11	11	11	11
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13	13	13	13
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95	95	95	95
96	96	96	96
97	97	97	97
98	98	98	98
99	99	99	99
100	100	100	100

NOTES: DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS. SHEET 2 OF 4		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
B	SE AGREGARON 2 ROSCAS DE 1/4-20	14/01/19	JATA
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

TKH-MTC-MF-FM-0016-004

NAME	DATE	TIME (HRS)

SECTION A-A



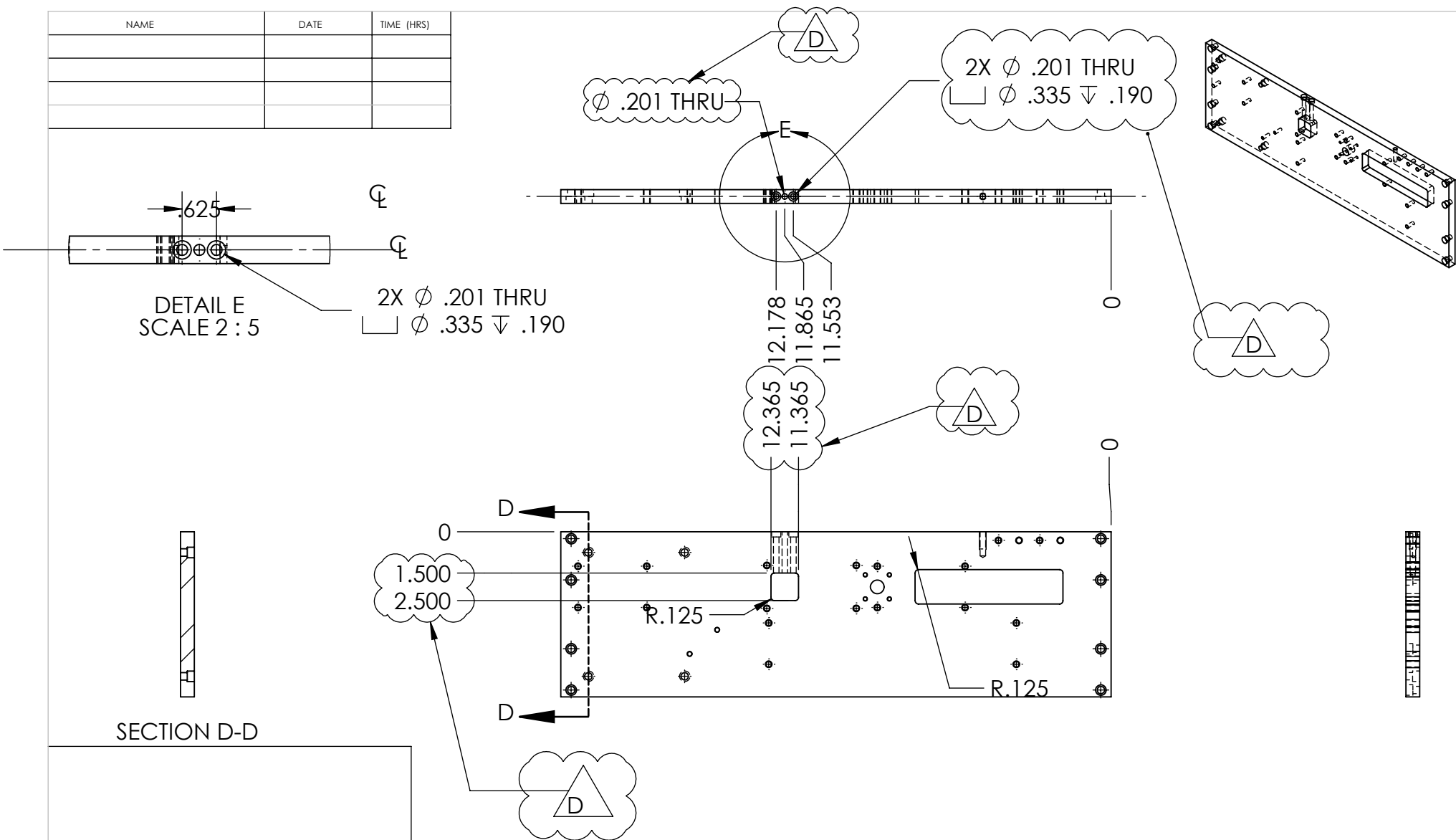
QUALITY	
AUTHORIZE	TALLER

NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 3 OF 4			
B	SE AGREGARON 2 ROSCAS 1/4-20	14/01/19	JATA
C	SE MODIFICO DIMENSION DE RANURA	01/02/19	JATA
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			


UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -1	+004 -004	+1° -1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT GALVANIZED		
HARDNESS N.A.		

SI001-AP-019		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
E MEDIDA ESPECIAL		TAKATA MONTERREY TECHNICAL CENTER	
TAKATA		MODEL NAME: ESC-VH2	SERIES No: M2018
APPROVALS		MACHINE NAME: ENSAMBLE DEL SWITCH AL CABLE	
DESIGNER	DATE	PART NUMBER: SI001-AP-019	
MCRH	17/JUL/2018	SIZE A	REV. C
REVIEW	JATA	17/JUL/2018	SCALE 1:5 DRAWING IN INCHES



NAME	DATE	TIME (HRS)



<p>AUTHORIZE</p>	<p>TALLER</p>
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NOTES: DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS. SHEET 4 OF 4		TOTAL OF PIECES ANG. PRO	1 Pzas. 
B	SE AGREGARON 2 ROSCAS 1/4-20	14/01/19	JATA
	SE MODIFICO DIMENSION DE RANURA	01/02/19	JATA
D	SE AGREGO RESAQUE Y BARRENOS	11/04/19	JATA
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES		ISO 2768-1 mK-E
DIMENSIONS		ASME Y14.5M-1994
MM	INCHES	ANGLES
+1 -.1	+.004 -.004	+1°-.1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT		GALVANIZED
HARDNESS		
N.A.		

SI001-AP-019		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.			
 MEDIDA ESPECIAL		TAKATA MONTERREY TECHNICAL CENTER			
 TAKATA		MODEL NAME: ESC-VH2		SERIES No: M2018	
		MACHINE NAME: ENSAMBLE DEL SWITCH AL CABLE			
APPROVALS		DATE		PART NUMBER: SI001-AP-019	
DESIGNER	MCRH	17/JUL/2018		SIZE A	PART NAME PART 019
REVIEW	JATA	17/JUL/2018		ESCALE 1:5	DRAWING IN INCHES
				REV. D	