

SECTION A-A

VIEW B
SCALE 2 : 1

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER
AS SHOWN

APPROXIMATE WEIGHT = 21.48 LBS

[illegible]

REPORT CHANGES TO ENGINEERING DEPARTMENT
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

— ENGLISH DIMENSIONS:

X/X	± 1/16
X.XX	+ .020

X.XXX	$\pm .010$
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METRIC DIMENSIONS:
[X] + 2 mm

[X.X]	$\pm .5$ mm
[X.XX]	$\pm .25$ mm

CHAMFER BORED & RE

1/32 x 45° UP TO 3/8 DIA
1/16 x 45° OVER 3/8 DIA


1/10 X 45 OVER 3/8 DIA.
CHAMFER TAPPED HOLES
THREAD

THREAD

SURFACE ROUGHNESS NOT

125	ON MACH
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THIRD ANGLE PROJECTION

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL 630 STAINLESS STEEL			
DESIGN	D.SOLEY	SAVED	6/9/2022
DRAWN	G. DIESING	06/03/2022	
		CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM	
LARGE FLANGE PLUNGER ADAPTOR			
PLUNGER ADAPTER ASSY			
GLOBAL SPRING CAGE - 4 POST ASSEMBLY			
SCALE:	SIZE	DRAWING NUMBER	
1:2	C	LY-8859	
		SHEET 1 OF 1	

SHEET
1 OF 1