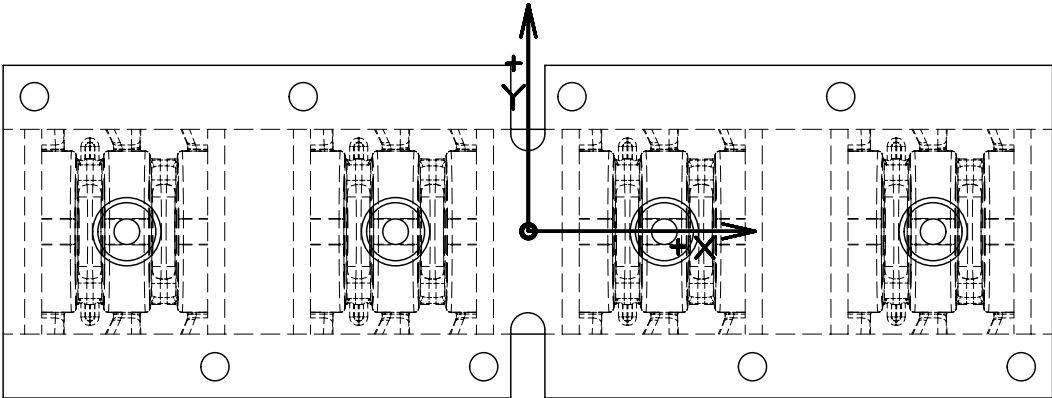
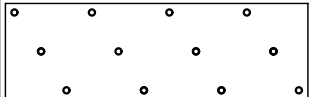
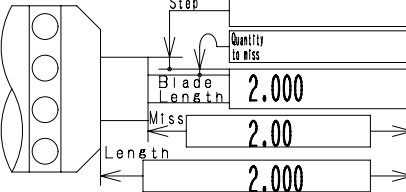
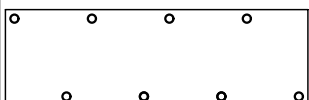
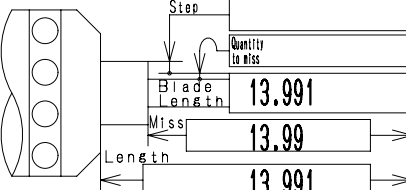
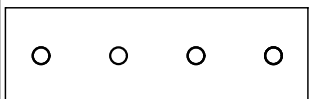
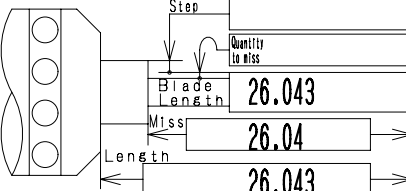
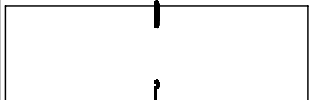
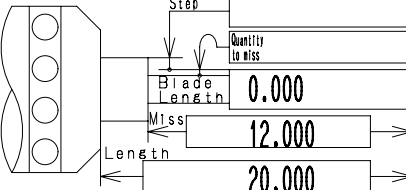


Ver NX-12.0

Name	D-D04653	Number	0000-0000	Number	1BOT-531050	D N C																														
		Materials	SKH51	Direction	BOTTOM	2BOT-531050																														
		Name	RICARDO	Date	21/09/05																															
prt	E:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥2BOT-531050¥2BOT-531050.prt																																			
<p> X= -61.500 61.500 Y= -19.500 19.500 Z= -55.533 0.000 </p> <p>PROGRAMA SIRVE PARA LOS INSERTOS 1050---1060---1070---1080</p> <p>COMPENSARSE EN EJE Z-, LA MITAD DEL MATERIAL QUE TRAE DE MAS EL BLANK</p>  <p>E:¥deccs¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥2BOT</p>																																				
Graphic Check		Fixed Cycle Check		Transfer Check		<table border="1"> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> <tr><td></td><td>TRYCUT</td></tr> <tr><td></td><td></td></tr> <tr><td>Process</td><td>A T C</td></tr> <tr><td>Machine</td><td>Mitsui</td></tr> <tr><td>Process No</td><td>All Time</td></tr> <tr><td>5</td><td>88.49</td></tr> </table>																				TRYCUT			Process	A T C	Machine	Mitsui	Process No	All Time	5	88.49
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Process	A T C																																			
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Process No	All Time																																			
5	88.49																																			
<table border="1"> <tr> <td colspan="2">Primary processing</td> </tr> <tr> <td colspan="2">Processing order=2</td> </tr> </table>						Primary processing		Processing order=2																												
Primary processing																																				
Processing order=2																																				

$\frac{1}{2}$

NO.	Tool Information	Cut Point	S	F	Z	Carve	OFTMAX	Remarks	Cutter
1	TL = 2.5-HCDR H = 1		2000	30	-2.000		FL00	G81Z-2.00R3.00F30	
	T = 1 X = 2 D = 1						1 Center		
									
	TIME								
							2.00		Standard
2	TL = 3.3-HDRL H = 2		2500	20	-13.991		FL00	G83Z-13.99R3.00Q0.100F20	
	T = 2 X = 2 D = 2						2 DR		
									
	TIME								
							62.80		Standard
3	TL = 6.8-HDRL H = 3		800	50	-26.043		FL00	G83Z-26.04R3.00Q0.500F50	
	T = 3 X = 2 D = 3						3 DR		
									
	TIME								
							6.48		Standard
4	TL = 3.0-C4NK H = 4		8000	400	-11.000		FL00		
	T = 4 X = 4 D = 4						4 3D		
									
	TIME								
							13.54		Standard

Touring list DNC = 2BOT-531050 NAME = D-D04653
pr t = E:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥2BOT-531050¥2BOT-531050.prt 2/2

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p r t = E:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥2BOT-531050¥2BOT-531050.prt
```

NAME=D-D04653

$$2/2$$

NO.	Tool Information	Cut Point	S	F	Z	Carve	OFTMAX	Remarks	Cutter
5	TL = 3.0-CBEM H = 5		9000	600	-1.001		FLOO	#1代 0.0000	
	T = 5 刃= 2 D = 5								
	 Blade Length 0.000 Miss 12.000 Length 20.000								
							TIME		
							3.67		
	Standard						TL-NO.		
	TL = H =								
	T = D =								
	 Blade Length Miss Length								
							TIME		
	Standard						TL-NO.		
	TL = H =								
	T = D =								
	 Blade Length Miss Length								
							TIME		
	Standard						TL-NO.		
	TL = H =								
	T = D =								
	 Blade Length Miss Length								
							TIME		
	Standard						TL-NO.		