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AUTHORIZE	TALLER	REV

NOTES: Pieza libre de filos y rebabas. TODAS LAS DIMENSIONES SE APLICAN A LA PIEZA TERMINADA INCLUYENDO EL TRATAMIENTO DE SUPERFICIE		TOTAL OF PIECES	01
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES		ISO 2768-1 mK-E
DIMENSIONS		ASME Y14.5M-1994
MM	INCHES	ANGLES
+1 -.1	+.004 -.004	+1 °-1 °
MATERIAL: ACERO 1018, Cold Rolled		
SURFACE TREATMENT: Galvanizado		
HARDNESS:		N.A.

		PAG. 2 de 4
 MEDIDA ESPECIAL		
 JOYSON SAFETY SYSTEMS		
APPROVALS		DATE
DESIGNER	JHPH	5/21/2021
REVIEW	JATA	5/21/2021

<p>ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.</p>				
<p>JOYSON TECHNICAL CENTER</p>				
<p>MODEL NAME: EASM001-P2</p>		<p>SERIES No M2021-026</p>		
<p>MACHINE NAME: EA SETTING MACHINE CGST</p>				
<p>PART NUMBER: EASM001-P2-300-001</p>				
<p>SIZE A</p>	<p>PART NAME PART 300-001</p>			<p>REV. A</p>
<p>ESCALE</p>	<p>1:6</p>	<p>DRAWING IN</p>	<p>INCHES</p>	

[illegible]

NAME			DATE	TIME (HRS)											TAG			X LOC	Y LOC	SIZE			TAG			X LOC	Y LOC	SIZE					
															H1			2.750	8.000	Ø 0.159 THRU ALL 10-32 UNF THRU ALL			J1			7.750	24.375	Ø 0.136 THRU ALL 8-32 UNC THRU ALL					
															H2			2.750	12.000				J2			7.750	24.875						
															H3			2.750	16.000				J3			9.672	11.203						
															H4			5.500	9.125				J4			10.203	10.672						
															H5			5.500	14.625				J5			11.023	9.813						
															H6			5.500	20.125				J6			13.773	9.813						
															H7			6.250	6.500				J7			16.835	9.813						
															H8			6.250	22.750				J8			19.585	9.813						
															H9			8.375	11.125				J9			20.862	5.011						
															H10			8.375	18.125				J10			21.263	5.489						
															H11			8.750	9.375	J11			22.000	3.875									
															H12			8.750	19.875	J12			22.750	3.875									
															H13			17.063	3.469	J13			25.025	6.063									
															H14			17.063	4.844	J14			27.775	6.063									
															H15			19.250	6.500	J15			30.750	24.375									
															H16			19.250	9.375	J16			30.750	24.875									
															H17			19.250	19.875	Ø 0.422 THRU ALL 1/2-13 UNC THRU ALL			K1			9.744	4.412						
															H18			19.250	22.750				K2			9.744	5.412						
															H19			20.688	3.469				K3			16.369	4.412						
															H20			20.688	4.844				K4			16.369	5.412						
															H21			29.750	9.375				L1			10.870	13.609						
															H22			29.750	19.875				L2			10.870	14.984						
															H23			30.125	11.125				L3			10.870	16.359						
															H24			30.125	18.125				L4			15.242	13.609						
															H25			32.250	6.500				L5			15.242	14.984						
															H26			32.250	22.750				L6			15.242	16.359						
															H27			33.000	9.125	L7			21.250	14.438									
															H28			33.000	14.625	L8			21.250	18.188									
															H29			33.000	20.125	L9			23.552	13.495									
															H30			37.250	4.000	L10			23.552	15.464									
															H31			37.250	8.000	L11			28.592	13.495									
															H32			37.250	12.000	L12			28.592	15.464									
															H33			37.250	16.000														
QUALITY															PAG. 4 de 4			MEDIDA ESPECIAL			ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.												
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										ANG. PRO				TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994																			
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														HARDNESS: N.A.					REVIEW JATA 5/21/2021														
																			PART NAME PART 300-001														
																			SCALE 1:6 DRAWING IN INCHES														

JSSAM-JTC-MF-FM-0002-001