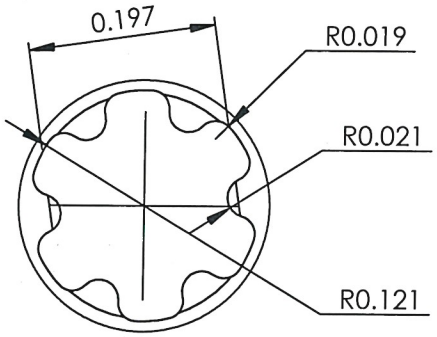
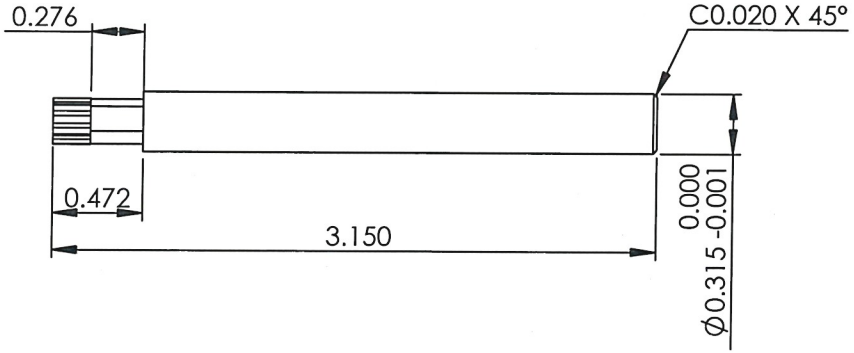
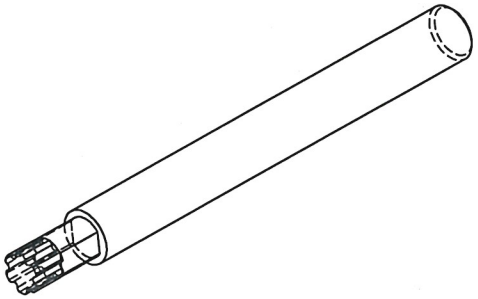
NAME	DATE	TIME (HRS)



DETAIL A
SCALE 5 : 1

FABRICACION EN CNC





QUALITY

APROBADO J.A.T.A.

AUTHORIZE | TALLER

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF PIECES	1 Pzas.
ANG. PRO	

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED
TOLERANCES DIMENSIONS ISO 2768-1 mK-E ASME Y14.5M-1994

MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: ACERO 4140 T
SURFACE TREATMENT: NITRIDING
HARDNESS: N.A.

VRSMR001-P2-207 PAG. 1 de 1

E MEDIDA ESPECIAL

JOYSON SAFETY SYSTEMS

APPROVALS	DATE
DESIGNER VHGS	24/MAR/2022
REVIEW JATA	24/MAR/2022

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

JOYSON TECHNICAL CENTER

MODEL NAME: VRSMR001 | SERIES No: M2022-024R
MACHINE NAME: RETURN SPRING MACHINE REFURBISH
PART NUMBER: VRSMR001-P2-207

SIZE	PART NAME	REV.
A	PART 207	A

ESCALE 1:1 | DRAWING IN INCHES

JSSAM-JTC-MF-FM-0002-001