



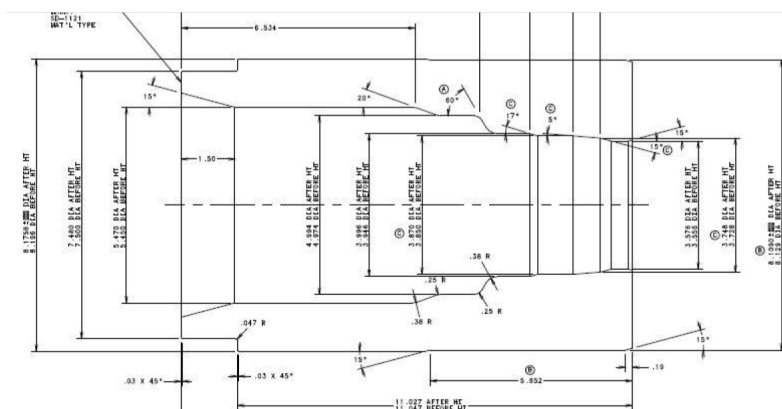
Fecha Requerida: 17-ago.-21

Proveedor: _____

Hoja: 1 de 1

Ayudas Visuales:

el material será proporcionado por FDM, Incluir el TT y maquinado de acuerdo a lo especificado en el dibujo.



La pieza lleva un marcaje de trazabilidad el cual consta de:
numero dibujo - **Material** - **consecutivo de fabricación** - **iniciales de proveedor**
 ejemplo: **SD-1121** **H13** **001** **IP**

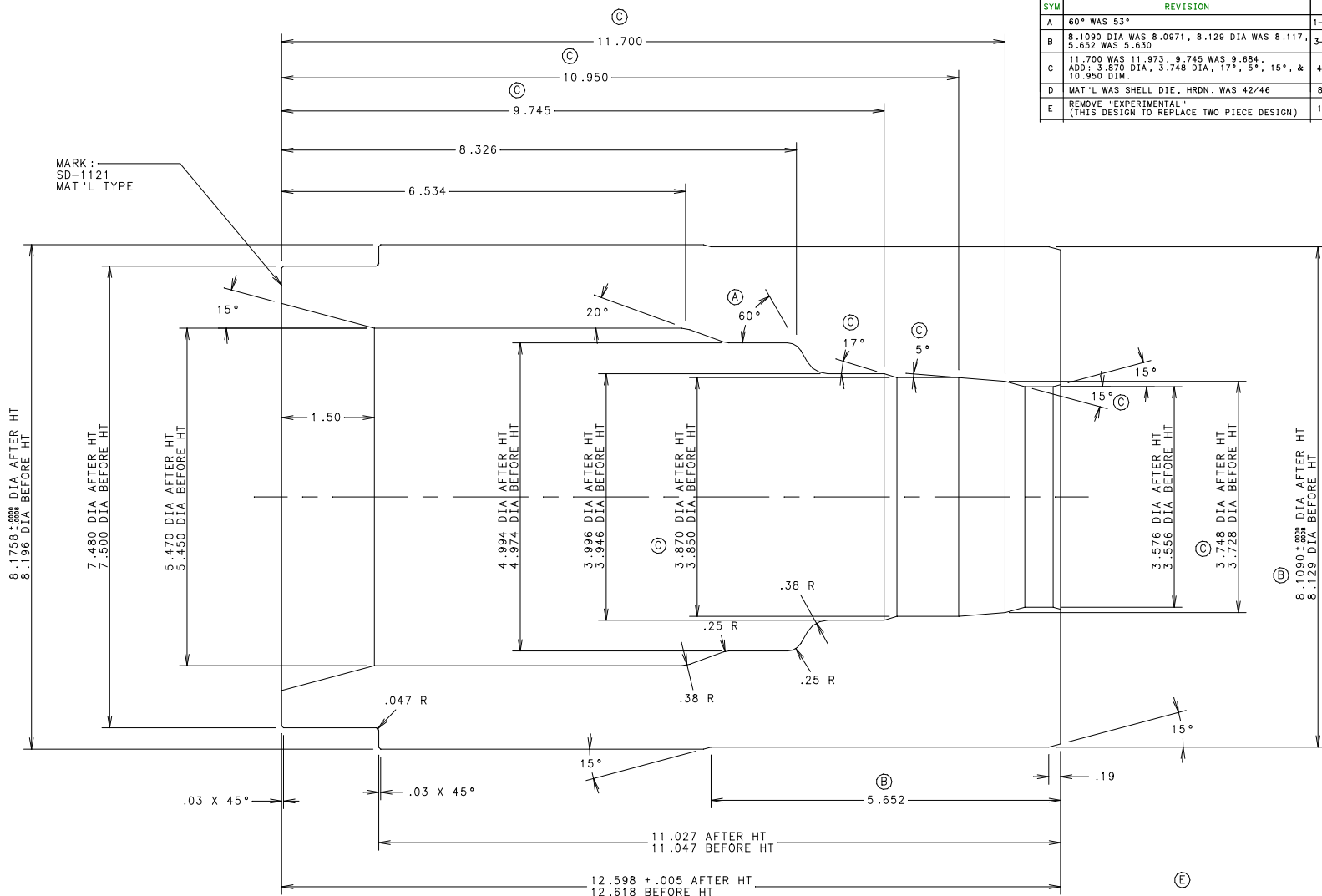
Registro de Temperaturas	No	Líquidos Penetrantes	No
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Marcajes sobre figura	No
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Identificación de herramienta	Si
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Para programa de produccion del mes de Agosto 2021

SYM	REVISION	DATE	BY
A	60° WAS 53°	1-30-95	KM
B	8.1090 DIA WAS 8.0971, 8.129 DIA WAS 8.117, 5.652 WAS 5.630	3-21-95	KM
C	11.700 WAS 11.973, 9.745 WAS 9.684, ADD: 3.870 DIA, 3.748 DIA, 17°, 5°, 15°, & 10.950 DIM.	4-2-96	KM
D	MAT'L WAS SHELL DIE, HRDN. WAS 42/46	8-8-02	KM
E	REMOVE "EXPERIMENTAL" (THIS DESIGN TO REPLACE TWO PIECE DESIGN)	1-9-03	KM



UNLESS OTHERWISE SPECIFIED

3 PLACE DECIMALS ±.005

2 PLACE DECIMALS ±.010

ANGULAR DIM'S. ± 1°

BREAK ALL SHARP CORNERS

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ArvinMeritor

Commercial Vehicle Systems

1 Newport Drive
Morristown, Tennessee 37813

MATERIAL H-13

DATE 9-14-94

SCALE FULL

HEAT TREAT 46/48 RC

CHECKED DMc

CUSTOMER ArvinMeritor

DESCRIPTION 5TH STA. LOWER FIN. DIE

PART NUMBER 3213-V-1322

SHOP DRAWING NUMBER 1121