



| Hole Table | | | |
|------------|--------|--------|---|
| HOLE | XDIM | YDIM | DESCRIPTION |
| A1 | -1.945 | -1.945 | 1/4-20 UNC - 2B ∇ .500 \varnothing .201 - #7 DRILL - ∇ .750 |
| A2 | 1.945 | -1.945 | 1/4-20 UNC - 2B ∇ .500 \varnothing .201 - #7 DRILL - ∇ .750 |
| A3 | -1.945 | 1.945 | 1/4-20 UNC - 2B ∇ .500 \varnothing .201 - #7 DRILL - ∇ .750 |
| A4 | 1.945 | 1.945 | 1/4-20 UNC - 2B ∇ .500 \varnothing .201 - #7 DRILL - ∇ .750 |
| B1 | -1.299 | -.750 | 5/16-18 UNC - 2B ∇ .625 \varnothing .257 - 5/16 DRILL - ∇ .903 |
| B2 | 1.299 | -.750 | 5/16-18 UNC - 2B ∇ .625 \varnothing .257 - 5/16 DRILL - ∇ .903 |
| B3 | .000 | 1.500 | 5/16-18 UNC - 2B ∇ .625 \varnothing .257 - 5/16 DRILL - ∇ .903 |
| C1 | .000 | -2.750 | \varnothing .531 - DRILL THRU \sqcup \varnothing .813 ∇ .500 |
| C2 | -2.750 | .000 | \varnothing .531 - DRILL THRU \sqcup \varnothing .813 ∇ .500 |
| C3 | 2.750 | .000 | \varnothing .531 - DRILL THRU \sqcup \varnothing .813 ∇ .500 |
| C4 | .000 | 2.750 | \varnothing .531 - DRILL THRU \sqcup \varnothing .813 ∇ .500 |

GENERAL NOTES:
Break All Sharp Corners

MASS: 18.5 lbmass

| | | | |
|---|--------------|-------------------|-----|
| 7.1 | 1 | Steel, AISI H13 | |
| DET | QTY | MATERIAL | R/C |
| MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL | | | |
| DIE NO. | SCALE 1/3 | DATE 9/24/2021 | |
| DWN DFOWLER | SHEET # 7 | OF 11 | |
| PART NAME T68070SD7.1-DePin Mandrel Mount.ip | | | |
| FILE NAME T68070- Mandrel Press | | | |

| SYM | REVISIONS | BY | DATE |
|---------------------------------------|-------------|------------------------------------|------------|
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | | |
| .X | \pm .050 | FRACTIONS | \pm 1/16 |
| .XX | \pm .010 | ANGLES | \pm 1° |
| .XXX | \pm .002 | ALL DIMENSIONS NON ACCUMULATIVE | |
| .XXXX | \pm .0005 | | |

