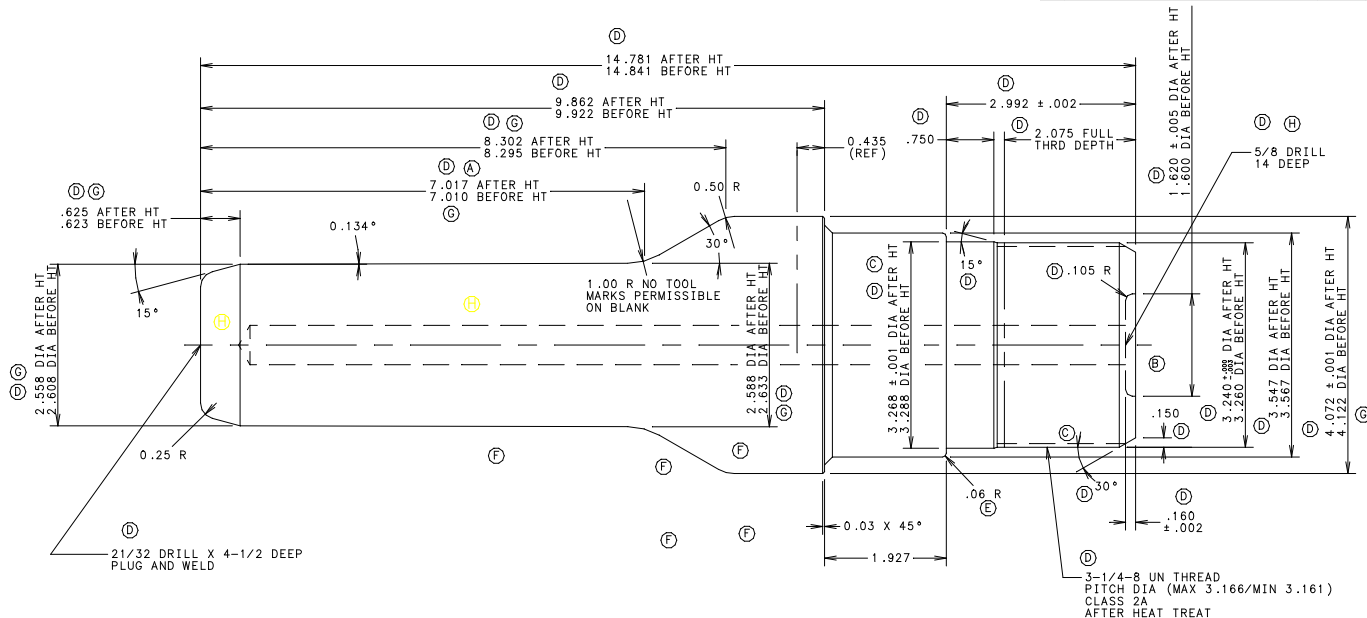


SYM	REVISION	DATE	BY
A	REDRAWN TO CAD, 7.017 WAS 7.027	10-9-90	JT
B	CHANGE VIEW OF O-RING GROOVE	11-20-90	JT
C	3.268 WAS 2.308, CHANGE VIEW OF THREADS	9-17-92	JT
D	ADD BEFORE HT DIM'S, ADD DIM'S FOR O-RING, THREADS, AND WATER HOLE	4-10-03	KM
E	.06 R WAS .06 X 45°	11-3-03	KM
F	REMOVE DRIVE LUG AND ASSOCIATED DIMENSIONS & NOTE	12-03-03	DMC
G	2.608 DIA WAS 2.658, 2.633 DIA WAS 2.688, 4.122 DIA WAS 4.172, .623 DIM WAS .668, 7.010 DIM WAS 7.053, 2.295 DIM WAS 2.339	04-27-06	KM
H	REMOVED HOLE, ADDED 14.00 DRILL HOLE 5/8 DRILL 14 DEEP WAS 5/8 DRILL 12 1/2 DEEP	3-25-11	WMC



GROUP-4 PUNCH

63 FINISH ALL OVER

* MATERIAL: H-10, H-11, H-13

UNLESS OTHERWISE SPECIFIED	
3 PLACE DECIMALS	± .005
2 PLACE DECIMALS	± .010
ANGULAR DIM'S	± 1°
BREAK ALL SHARP CORNERS	

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Commercial Vehicle Systems
1 Postmill Drive
Morristown, Tennessee 37813

MATERIAL	DATE	10-9-90	CUSTOMER	ArvinMeritor	
HEAT TREAT	SCALE	FULL	DESCRIPTION	5TH STA FINISH PUNCH	
46-49 RC	DRAWN	JKT	PART NUMBER	3213 V 1322	GROUP DRAWING NUMBER 1121
CHECKED	KMM				

DO NOT CHANGE MANUALLY

CAD CAM CENTER = MORRISTOWN