


DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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<div>REF ASSEMBLY LIST</div> <div>LY-01263</div>	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>	REV.		DESCRIPTION		BY	DATE
	UNLESS OTHERWISE SPECIFIED:	REVISIONS					
	UNITS ARE DECIMAL MILLIMETER TOLERANCE ON ALL DIMENSIONS ARE:	MATERIAL AISI 1045 STEEL, UNS G10450					
	ENGLISH DIMENSIONS:	DESIGN	D. SOLEY		SAVED 6/1/2022		
	X/X ± 1/16	DRAWN		G. DIESING		05/25/2022	
	X.XX ± .020	<div><div></div><div><div>LIBBEY®</div><div>CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM</div></div></div>					
	X.XXX ± .010						
	METRIC DIMENSIONS:						
	[X] ± 2 mm						
	[X.X] ± .5 mm	KEY					
[X.XX] ± .25 mm	X-Y-THETA ADJUSTER						
CHAMFER BORED & REAMED HOLES:	SCALE: SIZE DRAWING NUMBER						
1/32 x 45° UP TO 3/8 DIA.	2:1		B		LY-8854		SHEET 1 OF 1
1/16 x 45° OVER 3/8 DIA.							
CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD							
SURFACE ROUGHNESS NOT TO EXCEED							
125 ON MACHINED SURFACES							
THIRD ANGLE PROJECTION							
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