



REMOVE EXCESS MAT'L IF LESS THAN DIMENSION SHOWN

\* A RADIUS CENTERLINE TO TAPER FROM 1/8 AT UPPER END TO A TANGENT WITH 1/8" RADIUS

BLEND FROM THIS SHAPE TO SHAPE @ SEC. II-III

015-01185  
015-0740

015-107-393-A THRU-397-A A LSH

REVISED ENTRY END TO SUIT CURRENT CONSTRUCTION PRACTICE "B" DIM. WAS 5/8, 1/8 DIM. WAS 3/16

REMOVED NOTE: ROUGH CASTING SKIN TO BE REMOVED FROM INSIDE SURFACE, BUT SMALL PITS MAY REMAIN.

OWENS-ROCKWAY

1. Pattern	2. Material	3. Dimensions	4. Finish
5. Heat Treatment	6. Surface Finish	7. Inspection	8. Notes

CAST OR GRIND PART NO. & SIZE IN 1/4" FIGURES ON BOTH SIDES (SEE TABLE)



ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD DE FABRICACION DE MAQUINAS S.A. DE C.V. EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY. DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO, O CUANDO "FAMA" LO SOLICITE.

PART NO.	SIZE	B	A
F 307932	015-107-393-A	5/8	7/8
F 306134	015-107-394-A	1	1/2
F 306151	015-107-395-A	1/2	3/4
F 306168	015-107-396-A	1/4	3/4
F 306185	015-107-397-A	1/8	3/4
188362	5/8	5/8	5/16
188363	3/4	5/8	3/8

CANAL CURVA 5/8" SECC. 3 CAV. A 10 SECC. D.C.  
CANAL CURVA 3/4" SECC. 3 CAV. A 10 SECC. D.C.

NOTE: ALL CAST BOUNDS & R.F. FILLET & R. UNLESS OTHERWISE NOTED

307932-B

M-A

DATE	BY	CHKD	DATE	BY	CHKD
11-13	11-13	11-13	11-13	11-13	11-13