



ITEM	QTY	DESCRIPTION	PART No.
1	1	NAMEPLATE	A48
2	4	NAMEPLATE RIVET TLPD424BS	
3	2	125 x 125 x 8 ANGLE x 1265 LONG	MK135865AE01
4	2	SET SCREW	M12H2-55ZS
5	1	25 PLATE x 40 x 175 LONG	MK135865BE02
6	1	M20 THREADED ROD x 275 LONG	MK135865CE02
7	2	NUT	M20H5-Z
8	1	40 PLATE x 50 x 54 LONG	MK135865DE02
9	1	65 x 20 FLAT x 285 LONG (CUT TO SUIT)	MK135865EE02
10	2	WASHER	M20-11-Z
11	1	SPRING PIN	MSP60-30Z
12	1	50 x 25 FLAT x 105 LONG	MK135865FE02
13	2	SET SCREW	M10H2-50ZS
14	2	65 x 10 FLAT x 60 LONG	MK135865GE02
15	2	75 x 20 FLAT x 160 LONG (CUT TO SUIT)	MK135865HE02
16	1	75 x 20 FLAT x 250 LONG	MK135865JE02
17	2	40 x 10 FLAT x 230 LONG	MK135865KE02
18	1	25 PLATE x 190 x 547 LONG (CUT TO SUIT)	MK135865LE02

- NOTE : 1. ALL WELDS TO BE 6 mm CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE B.
2. ALL WELDS TO BE EXAMINED IN ACCORDANCE WITH ISO 17635 MT p100
3. REMOVE ALL BURRS AND SHARP EDGES.
4. PAINTING : APPLY ONE COAT OF SUITABLE PRIMER THEN ONE COAT OF YELLOW OIL PAINT. AFFIX NAMEPLATE AFTER PAINTING.

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 66 kg.

ENCUMBRANCE :1360 x 390 x 275

4	G10147RE1 ADDED TO NAMEPLATE. NOTES AND DRAWING SHEET UPDATED.	FEB.24,2017	EDR-AG17002	MGD	DRA
3	8 HOLES Ø14 WERE 4 HOLES Ø14, DIM. 94.5 ADDED, PART No. G814SHE2 ADDED TO NAMEPLATE.	OCT.24,2006		JRA	GRS
2	12/10 T-AHP & 10/8 STYFC-AHP ADDED TO NAMEPLATE.	JUL.8,2005		JRK	GNC
1	FA10145HNISM2A12 AND 12/10 FF-AHSM ADDED TO NAMEPLATE. IMAN STRUCTURE UPDATED.	OCT.21,2004		JRK	GNC
REV	DESCRIPTION	DATE	REF NO	BY	CHK

SCALE: 1:5	APP: JA	CHK: GBG	DRN: P.COWARD	DATE: 05JAN1999	SHEET 1 OF 1
FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.					
OFFICE OF ORIGIN : ARTARMON			PRODUCT : WARMAN® Centrifugal Slurry Pumps		
Copyright © War Minerals Australia Ltd. 2017 War Minerals Australia Ltd ("The Company") is the owner of the copyright and all confidential information in this drawing.			TITLE : IMPELLER LIFTING BEAM G10313E02		
The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.			SHEET SIZE DRAWING No : A1 A135865		
REVISION : 4					