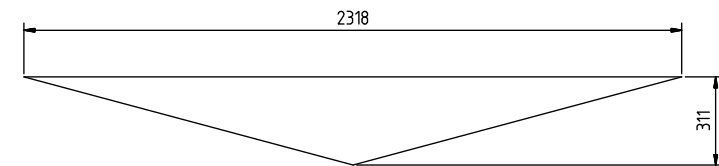
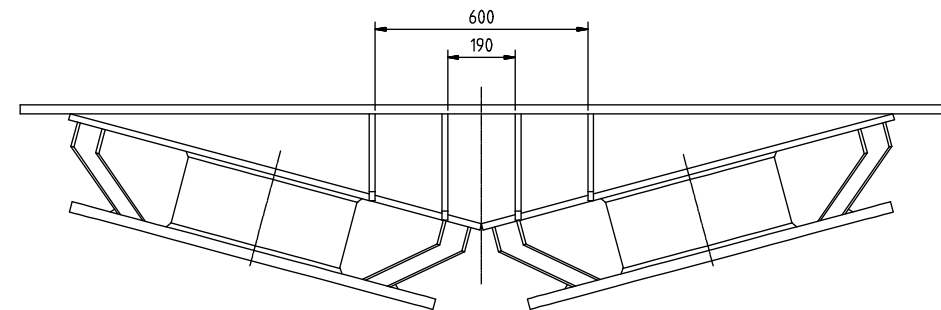
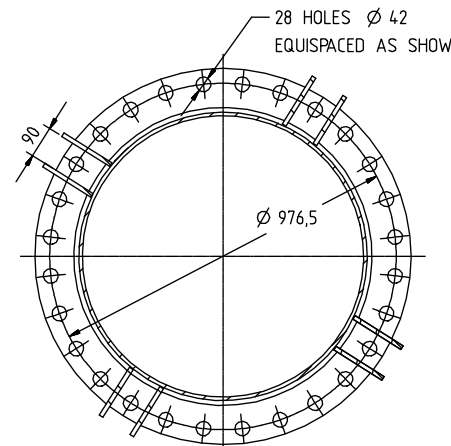
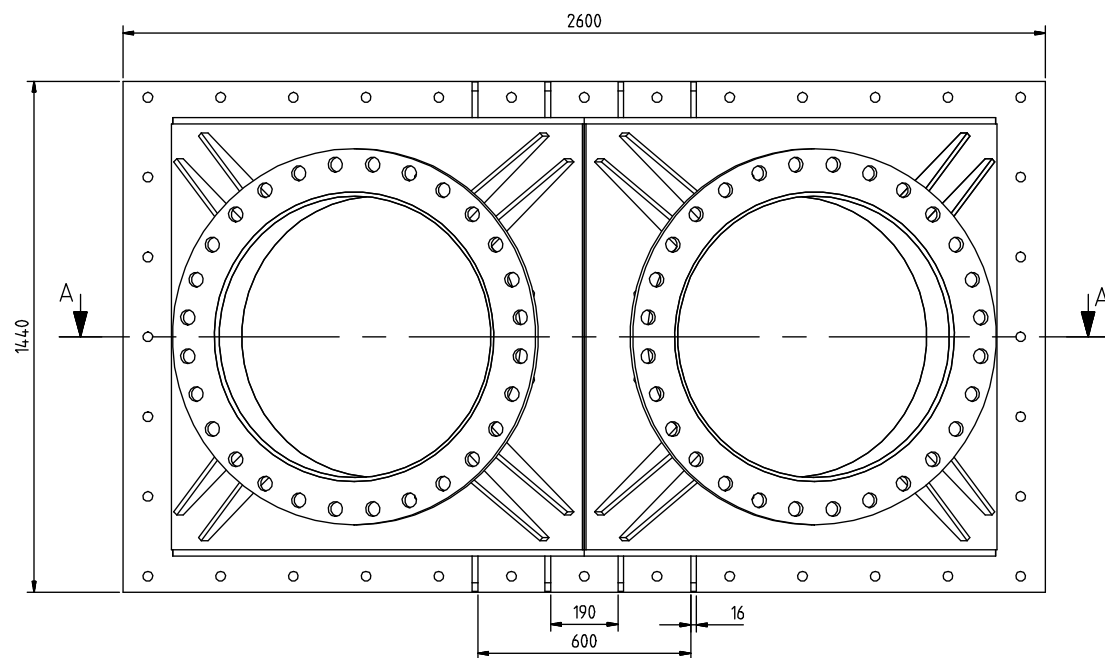


SECTION B-B

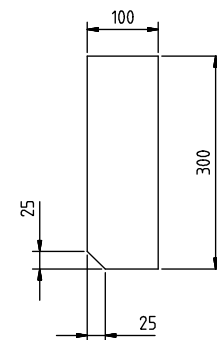


DETAIL
PLATE ITEM No.2

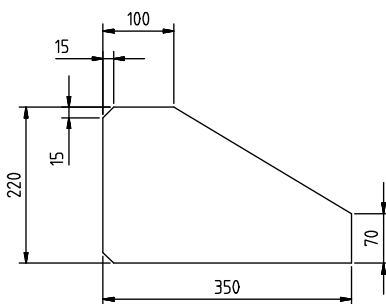
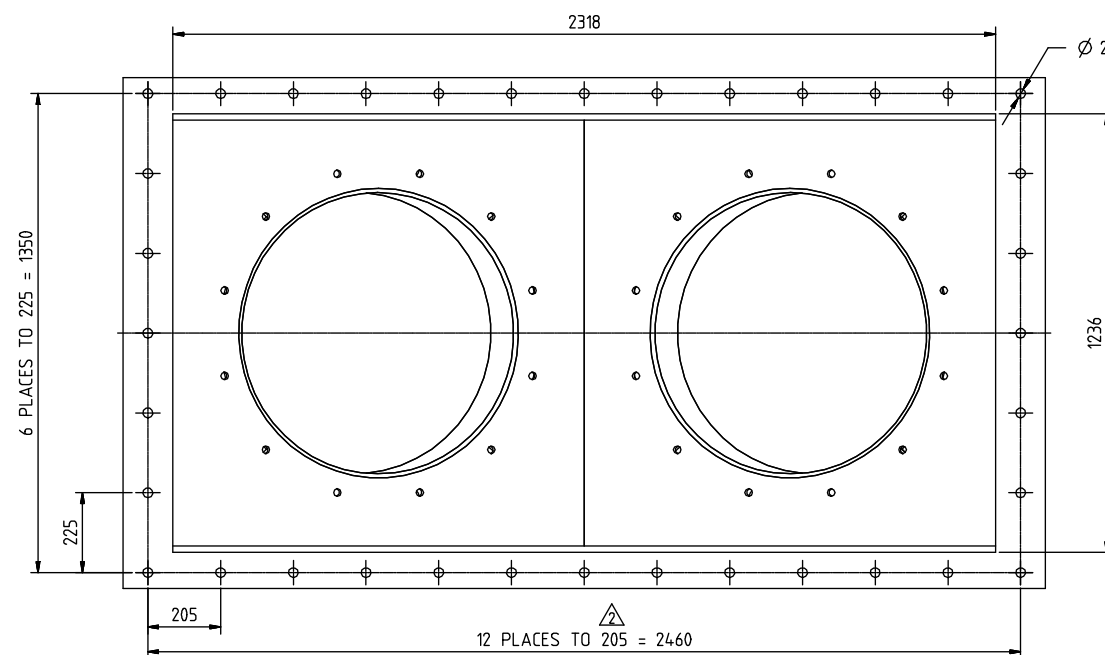


SECTION C-C

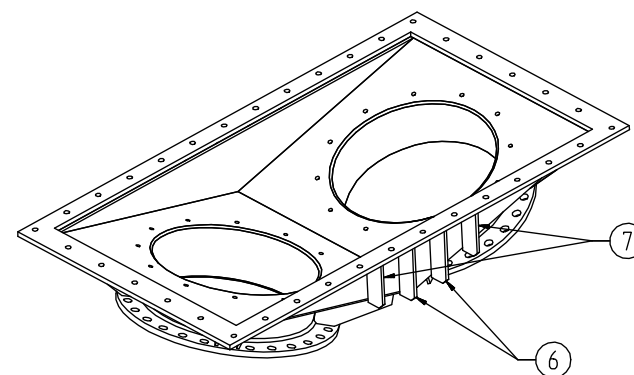
DETAIL
PLATE ITEM No.5



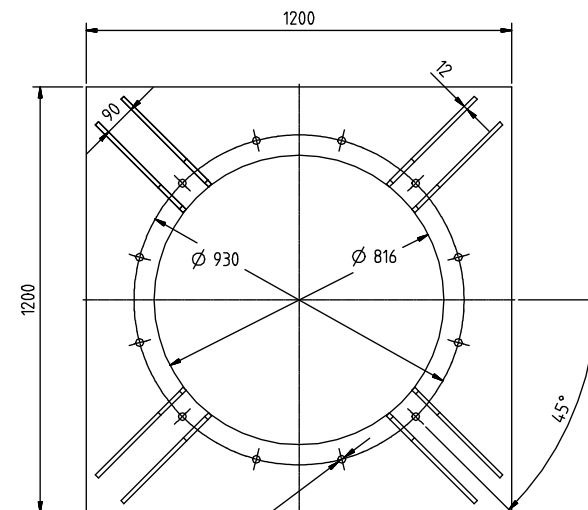
DETAIL
PLATE ITEM No. 6



DETAIL
PLATE ITEM No. 8



ISOMETRIC
VIEW



12 HOLES \varnothing 22 —
EQUISPACED AS SHOW

DETAIL
PLATE ITEM No.3

NOTE : 1. PROFILE CUT.

2 ALL WELDS TO BE 10mm CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE B.



3 FOR FINISHED PRODUCT SEE PART NUMBER AB800-07Z63

4. REMOVE ALL BURRS AND SHARP EDGES

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED

ESTIMATED MASS : 916 kg.

ENCUMBRANCE : 3060 X 1440 X 1394

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. AA-15895				PRODUCT VULCO® Wear Resistant Linings		
		OFFICE OF ORIGIN SANTIAGO		TITLE AUTOBALL VALVE		
SCALE 12		Copyright © Vulco S.A. 2006 Vulco S.A. (This Company) is the owner of the copyright and all confidential information in this drawing.		AB800-07***		
APP EHC CHK JGV		The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.		LOWER BODY - DETAILS		
DRN J. LAGOS I.		SHEET SIZE/DRAWING No A1 A681231		REVISION 2		
DATE 28.NOV.2016		SHEET 1 OF 1				

ITEM	QTY	DESCRIPTION	MASS
1	1	25 PLATE x 1440 x 2600	168,0
2	2	18 PLATE x 311 x 2318	101,7
3	2	18 PLATE x 1200 x 1200	257,9
4	2	10 PLATE x 248 x 2522 (ROLLED)	98,2
5	2	30 PLATE x 1060 O.D. x 816 I.D.	151,1
6	4	16 PLATE X 100 X 300	14,9
7	4	16 PLATE X 100 X 245	12,2
8	8	12 PLATE X 220 X 350	87,5

-					
2	IT CORRECT TEXT IN DIMENSION 205 WAS 225	07/SEP/2018		JLI	P
1	RIBS Nos. 6, 7 & 8 ADDED, UPDATE MASS.	21/MAR/2017		JLI	A
0	APPROVED FOR PRODUCTION	28.11.2016		JLI	C
	DESCRIPTION	DATE	REF NO	BY	