



D			
C			
B			
A			
REVISIONS			BY DATE
REQ'D		MATERIAL	
6		HRS 1020	
DESIGN		CHECK'D	
DRAWN	CEH	4/98	DATE PLOTTED 4-2-98
Libbey ® CORPORATE OFFICES TOLEDO, OHIO			
HAND ADJ. NUT			
MOLD TEMPERATURE ASSEMBLY			
DOUBLE GOB PRESS			
SCALE:	SIZE	DRAWING NUMBER	
12 = 1' 0"	B	LY-6551	

NOTICE

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REMOVE ALL SHARP EDGES

B LY-6551

REF. ASSEMBLY LY-0775
 REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.
 UNLESS OTHERWISE SPECIFIED
 TOLERANCE ON ALL DIMENSIONS IS ±.0050
 CHAMFER BORED & REAMED HOLES:
 1/32 x 45° UP TO 3/8 DIA.
 1/16 x 45° OVER 3/8 DIA.
 TAPPED HOLES TO DEPTH OF ONE THREAD
 SURFACE ROUGHNESS NOT TO EXCEED
ON FINISH SURFACES
ON GROUND SURFACES