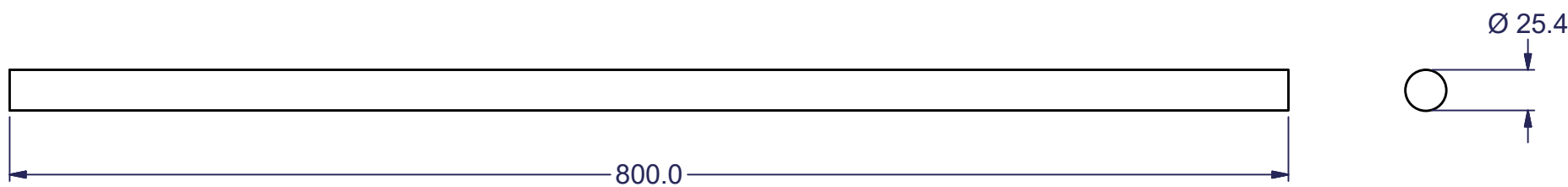
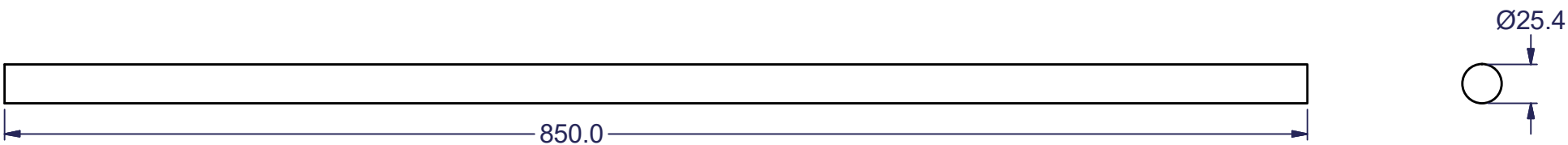




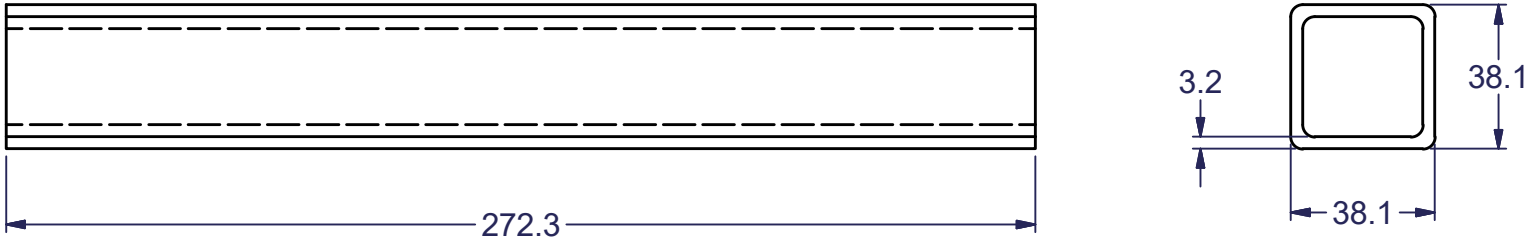
ITEM "a"



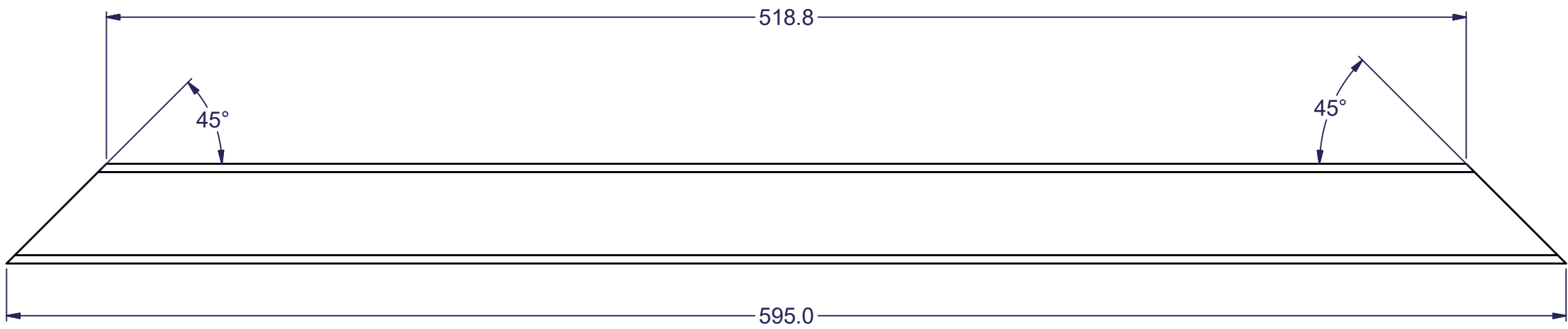
ITEM "b"



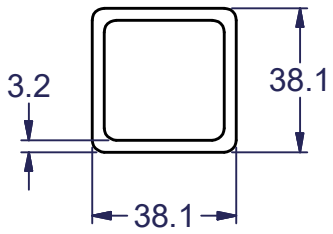
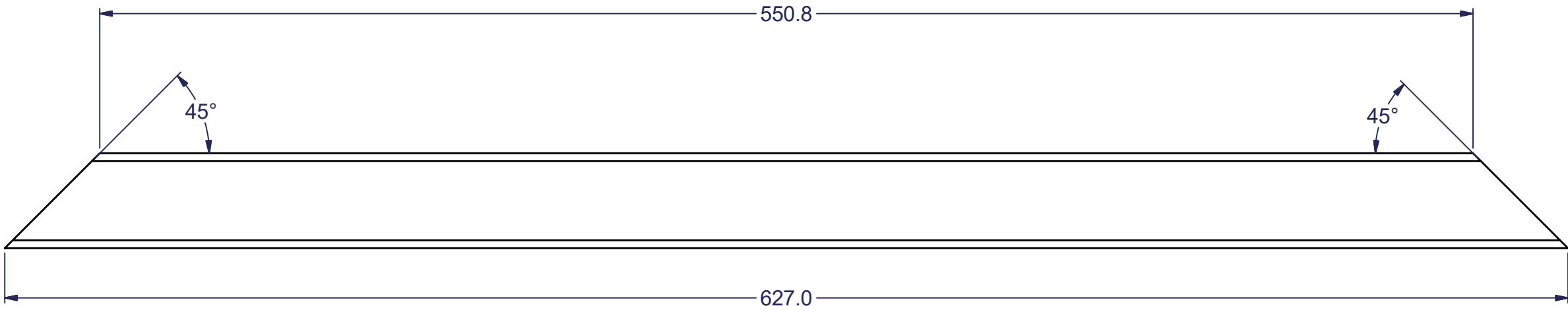
ITEM "c"



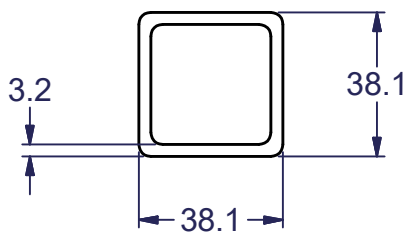
ITEM "d"



ITEM "e"



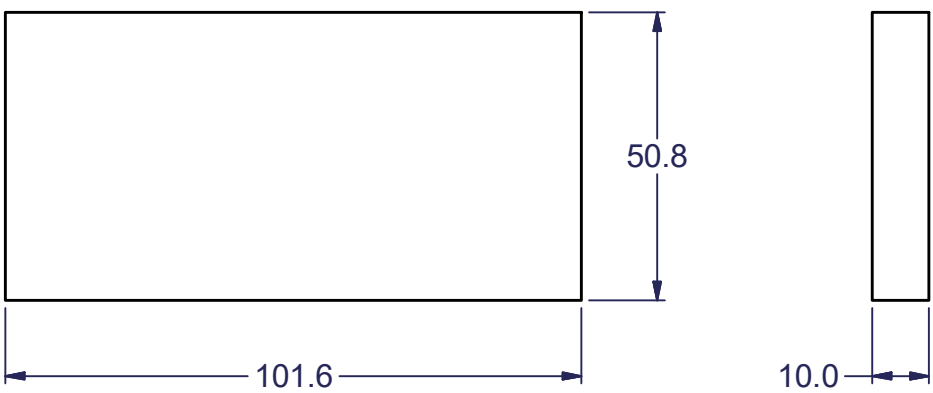
ITEM "f"



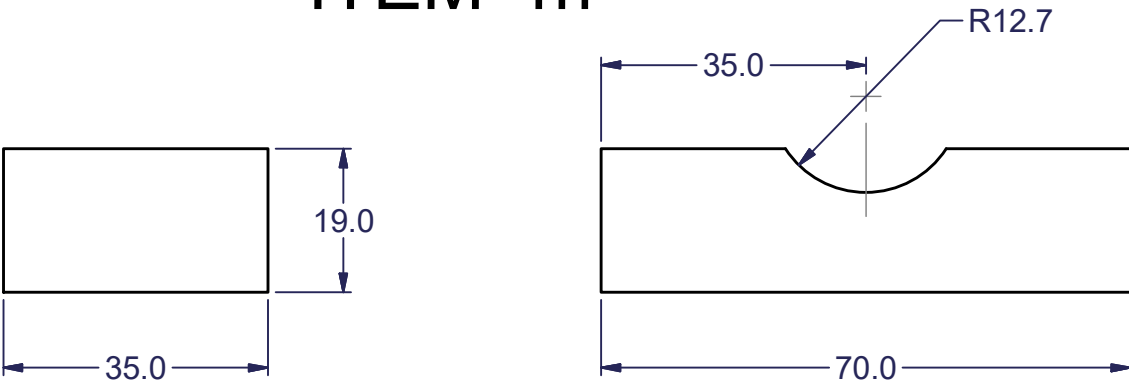
ITEM "g"



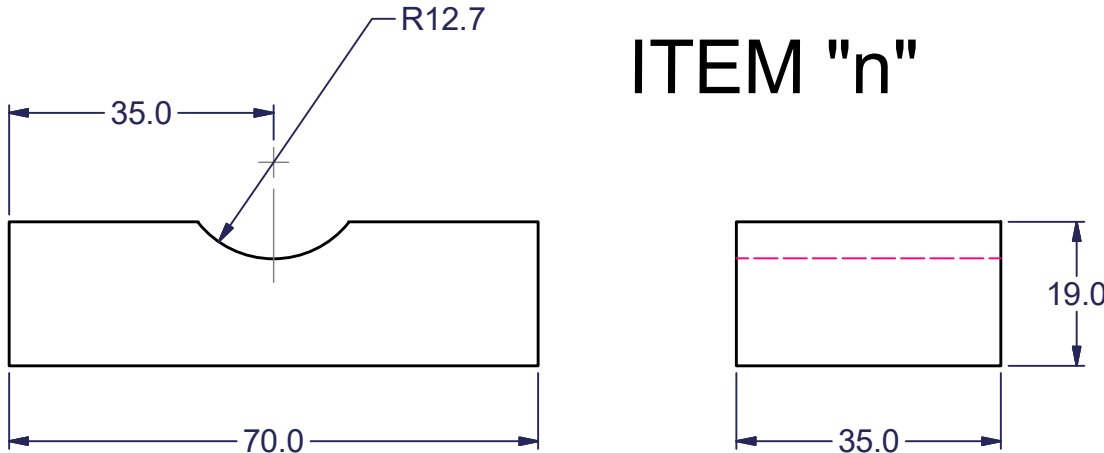
ITEM "k"



ITEM "m"



ITEM "n"



COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT  
(\*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC:  
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  
ALL GROUND SURFACES TO BE 0.4 MICRONS.  
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:  
1 PLACE MACHINING :0.3  
1 PLACE FABRICATION :1.5  
2 PLACE :0.06 BETWEEN MACHINED SURFACES  
:0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  
:0.03 BETWEEN DOWELS IN THE SAME PLANE  
:0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
:0.13 TO SCREW HOLES, NON ACCUMULATIVE  
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH ""\*\*"

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	3.13 kg


COTO: 202202	
<input type="checkbox"/> MOVIL PART RAL <input type="checkbox"/> FIXED PART RAL <input type="checkbox"/> BLACK OXIDE <input type="checkbox"/> WITH OUT PAINT <input type="checkbox"/> POKA YOKE PAINT	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
MAGNA	MAGNA	FORMEX

DESIGNER	DETAILER	3RD ANGLE PROJECTION
K. MAR	K. MAR	

PROJECT MGR.	DESIGN SUP.	CHECKER
A. RANGEL	E. TORRES	E. TORRES

SYSTEM NAME
RRC

DESCRIPTION
BEV3

SCALE	SHEET	RELEASE DATE
NONE	2 OF 2	3/1/2018

DRAWING No.
BEV3_RRC_ST019_Y-U02-0254-BSWCFW-a
OPPOSITE