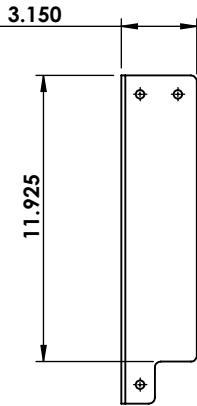
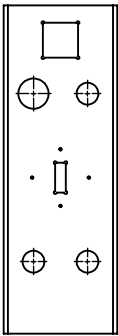
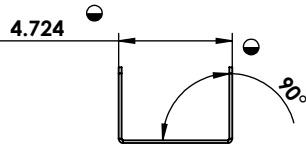
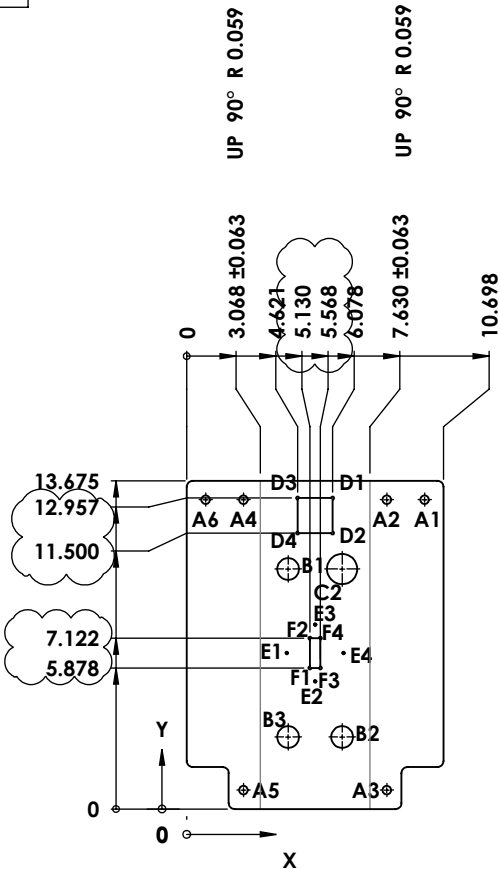


NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	9.911	12.888	Ø 0.354 THRU ALL
A2	8.336	12.888	
A3	8.336	0.787	
A4	2.362	12.888	
A5	2.362	0.787	
A6	0.787	12.888	
B1	4.224	10.000	Ø 0.906 THRU
B2	6.474	3.000	
B3	4.224	3.000	
C2	6.474	10.000	Ø 1.260 THRU
D1	6.078	12.957	Ø 0.122 THRU ALL
D2	6.078	11.500	
D3	4.621	12.957	
D4	4.621	11.500	
E1	4.168	6.500	Ø 0.098 THRU ALL M3x0.5 - 6H THRU ALL
E2	5.349	5.319	
E3	5.349	7.681	
E4	6.530	6.500	
F1	5.130	5.878	Ø 0.122 THRU ALL
F2	5.130	7.122	
F3	5.568	5.878	
F4	5.568	7.122	



QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.	TOTAL OF PIECES	1 Pzas.
	ANG. PRO	
B se agrega barrenos y corte	22/nov/21	J.A.T.A
REV DESCRIPTION	DATE	APPROVED
REVIEWS		

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: ASTM A36 Steel		
SURFACE TREATMENT PINTURA ELECTROSOLDADA RAL 9002		
HARDNESS N.A.		

RM001-AC-103		PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.	
E MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER			
JOYSON SAFETY SYSTEMS		MODEL NAME: RM001-AC SERIES No: M2021-120R			
APPROVALS		MACHINE NAME: REFURBISH SINGLE RIVET MACHINE			
DESIGNER		PART NUMBER: RM001-AC-103			
DATE		PART NAME			
VHGS		SIZE A PART 103 REV. B			
JATA		SCALE 1:20 DRAWING IN INCHES			