

| TAG | X LOC | Y LOC | SIZE   |
|-----|-------|-------|--|
| A1  | 0.591 | 0.236 | $\varnothing$ 0.165 THRU ALL<br>M5x0.8 - 6H THRU ALL |
| A9  | 0.591 | 4.173 |  |
| A10 | 1.078 | 0.723 |  |
| A11 | 1.078 | 3.686 |  |
| A12 | 4.040 | 0.723 |  |
| A13 | 4.040 | 3.686 |  |
| A14 | 4.528 | 0.236 |  |
| A15 | 4.528 | 4.173 |  |



|                            |             |                  |
|----------------------------|-------------|------------------|
| UNLESS OTHERWISE SPECIFIED |             |                  |
| TOLERANCES                 |             | ISO 2768-1 mK-E  |
| DIMENSIONS                 |             | ASME Y14.5M-1994 |
| MM                         | INCHES      | ANGLES           |
| +1.1 -1                    | +.004 -.004 | +1 °-1 °         |
| MATERIAL: 6061 Alloy       |             |                  |
| SURFACE TREATMENT          |             | POLISHED         |
| HARDNESS                   |             | N.A.             |

|  |                       |                            |                       |                  |
|--|-----------------------|----------------------------|-----------------------|------------------|
| ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER. |                       |                            |                       |                  |
| <b>JOYSON TECHNICAL CENTER</b>   |                       |                            |                       |                  |
| MODEL NAME:  |                       | RIVM013-P2                 | SERIES No: M2021-148R |                  |
| MACHINE NAME:  |                       | RIVETING MACHINE-REFURBISH |                       |                  |
| PART NUMBER:   |                       | ACM001-AC-105              |                       |                  |
| SIZE<br><b>A</b>   | PART NAME<br>PART 105 |                            |                       | REV.<br><b>A</b> |
| ESCALE   |                       | 1:2                        | <b>DRAWING IN</b>     | INCHES           |