


SHEET METAL FLAT PATTERN
BASE ENCLOSURE SERVER
PN: SV01-SM-BAS001
MATERIAL: SA-36
GAUGE: 18

THIS PART NUMBER WILL
BE ASSEMBLED WITH PN'S:
SV01-SM-CVR001
SV01-SM-BKP001
SV01-SM-BKT001

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES ARE:	DRAWN	GL	12/21
		FRACTIONAL: ± 1/16	CHECKED	GL	12/21
		DECIMAL .XX ± .03	ENG APPR.	GL	12/21
		.XXX ± .010	MFG APPR.	HA	12/21
		ANGLES: ± 1/2°	Q.A.		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
		MATERIAL			
		SA-36			
		FINISH			
		POWDER COATED			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Bend Table			
Tag	Direction	Angle	Inner Radius
A	UP	90°	0.06
B	UP	90°	0.06
C	UP	90°	0.06
D	UP	90°	0.06
E	DOWN	90°	0.06
F	DOWN	90°	0.06
G	DOWN	90°	0.06
H	DOWN	90°	0.06
J	DOWN	90°	0.06
K	DOWN	90°	0.06
L	DOWN	90°	0.06
M	DOWN	90°	0.06
N	DOWN	90°	0.06
P	DOWN	90°	0.06



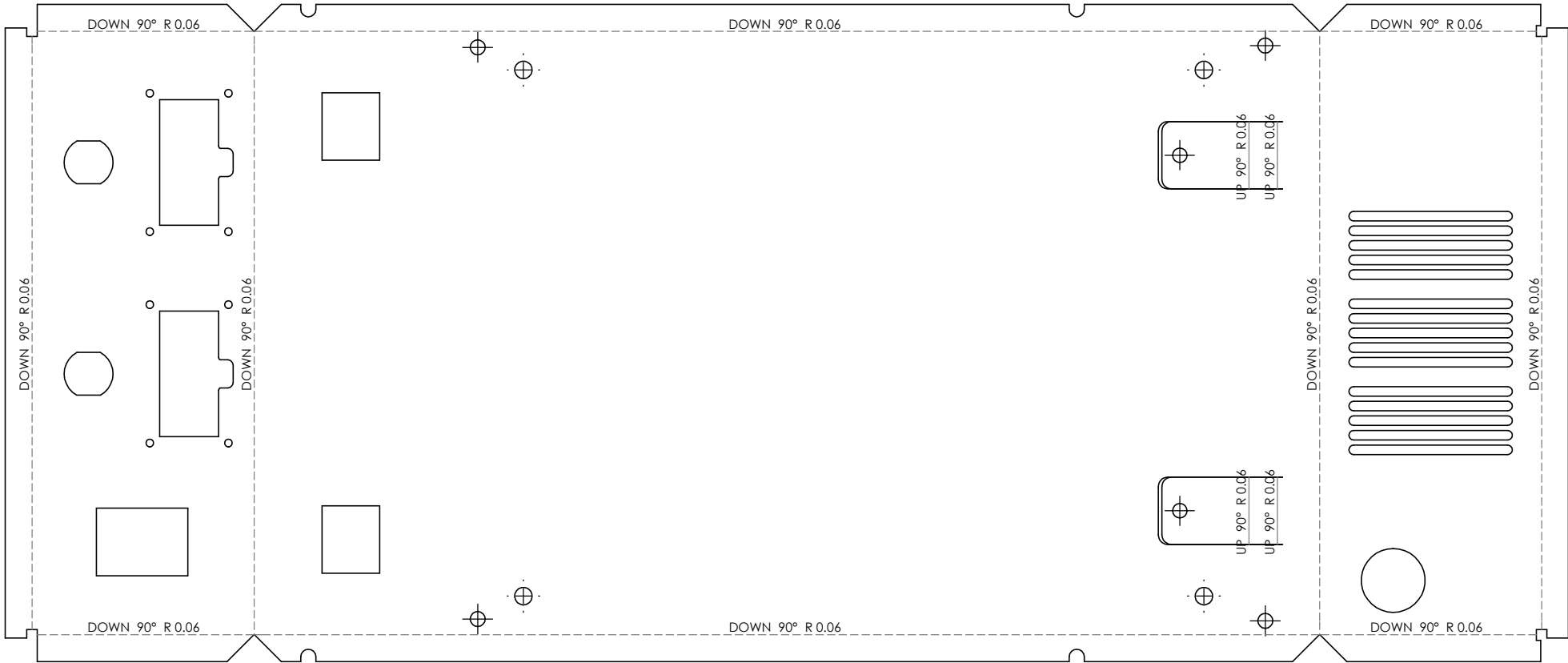
Safe Secure Energy

TITLE:

**BASE ENCLOSURE,
SERVER**


SIZE	DWG. NO.	REV
B	SV01-SM-BAS001-R4	4

SCALE: 1:3	WEIGHT:	SHEET 2 OF 3
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SHEET METAL FLAT PATTERN
BASE ENCLOSURE SERVER
PN: SV01-SM-BAS001
SCALE 1:1
TEMPLATE FOR BURNING TABLE
(LASER CUTTING MACHINE REQUIRED)
SEE SHEET02 FOR DETAILED DIMENSIONS
MATERIAL: SA-36, 18 GA

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE:		NAME	DATE	<div> TITLE: BASE ENCLOSURE, SERVER</div> <div>SIZE DWG. NO. REV D SV01-SM-BAS001-R4 4</div> <div>SCALE: 1:1 WEIGHT: SHEET 3 OF 3</div>
		FRACTIONAL: $\pm 1/16$ DECIMAL: $\pm .03$ ANGLES: $\pm 1/2^\circ$	DRAWN	GL	12/21	
			CHECKED	GL	12/21	
			ENG APPR.	GL	12/21	
			MFG APPR.	HA	12/21	
		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL SA-36	Q.A.			COMMENTS:
		FINISH POWDER COATED				
		DO NOT SCALE DRAWING				
			NEXT ASSY	USED ON		
			APPLICATION			