



8

7

6

5

4

3

2

1

NAME	DATE	TIME (HRS)

Y

0

0

X

⌀B2

+A1

⌀B1

⌀B3

+A2

⌀B4

⌀B6

+A3

⌀B5

⌀B7

+A4

⌀B8

B10

A5

B9

TAG	X LOC	Y LOC	SIZE
A1	25.40	50	⌀ 4.20 THRU ALL M5x0.8 - 6H THRU ALL
A2	662.70	50	
A3	1300	50	
A4	1937.30	50	
A5	2574.60	50	
B1	50.80	25.40	<div><div>E</div><div>⌀ 15.00 H6</div><div>+0.01 0.00 THRU ALL</div></div>
B2	50.80	74.60	
B3	467.20	50	
B4	883.60	50	
B5	1300	25.40	
B6	1300	74.60	
B7	1716.40	50	
B8	2132.80	50	
B9	2549.20	25.40	
B10	2549.20	74.60	

AUTHORIZE

TALLER

QUALITY

NOTES:

TOTAL OF  
PIECES

1 Pza.

UNLESS OTHERWISE SPECIFIED

TOLERANCES  
DIMENSIONS

ISO 2768-1 mK-E  
ASME Y14.5M-1994

MM

INCHES

ANGLES

+1 -1

+004 -004

+1° -1°

MATERIAL:

6061 Aluminium

SURFACE  
TREATMENT

Clear Anodize

HARDNESS

N.A.

ANG. PROF

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

MDM001-TRN-1200-002

PAG. 2 de 2

E

MEDIDA ESPECIAL

TAKATA

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME

MDM001-TRN

SERIES No

M2019-067

MACHINE NAME

Dobladora Manual

PART NUMBER

MDM001-TRN-1200-002

SIZE

B

PART NAME

MDM001-TRN-1200-002

REV.

A

APPROVALS

DESIGNER

LGG

05-Apr-19

REVIEW

JEC

05-Apr-19

ESCALE: 1:20

DRAWING IN

MILLIMETERS

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