

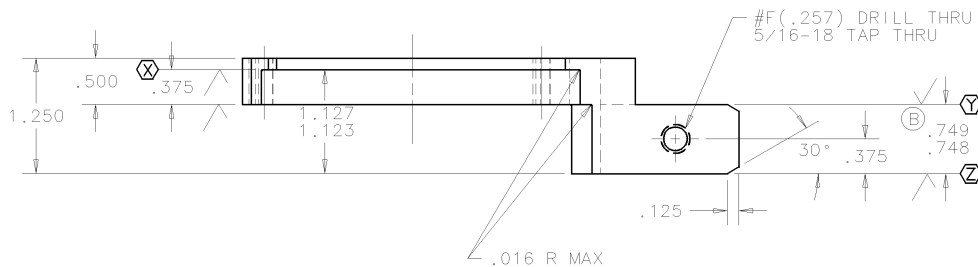
#### NOTE:

1. SURFACES (X) (Y) (Z) MUST BE PARALLEL WITHIN .001/IN
2. ADD .040 TO .060 TO SURFACES IDENTIFIED BY A MACHINING MARK
3. LINEAR TOLERANCES, UNLESS OTHERWISE SPECIFIED, +/- .010 FOR FIRST IN, PLUS .003/IN FOR EVERY INCH THERE AFTER
4. CORNER RADI .030 MAX UNLESS OTHERWISE NOTED

(E) 5.

#### NOTE:

1 SET OF HSB-1061 JAWS HAS EXTRA MOUNTING HOLES ADDED FOR LG DIA ITEMS, SEE DWG HSB-1061-A.  
DWG IN FORMING ENGINEERING  
5-13-82



#### NOTICE

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1 REQ'D	HSB-0103
REF. ASSEMBLY	HSB-063
UNLESS OTHERWISE SPECIFIED	
TOLERANCE ON ALL DIMENSIONS IS +/- .010	
CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 1/8 DIA. 1/16 x 45° OVER 1/8 DIA. TAPPED HOLES TO DEPTH OF ONE THREAD	
SURFACE ROUGHNESS NOT TO EXCEED	
.....125.....	
..... ON GROUND SURFACES	

H	37.5" DIM WAS 30", ADDED .250 RADIUS	DWH	10/03
G	NAME CHANGED	DWH	3/03
REVISIONS			
REQ'D	1	MATERIAL	AISI C1020 CAST STEEL PRECISION CAST
DESIGN		CHECK'D	
DRAWN	LEITE	DATE PLOTTED	10/15/03
<b>Libbey</b> CORPORATE OFFICES TOLEDO, OHIO			
LOADER JAW LH			
LOADER HD WITH LCX STYLE JAWS			
HSB 12 HEAD BO LOADER			
SCALE	SIZE	DRAWING NUMBER	
12"=1'0"	C	HSB-1061	