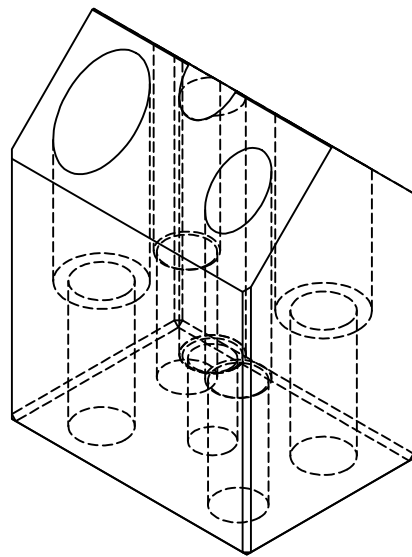
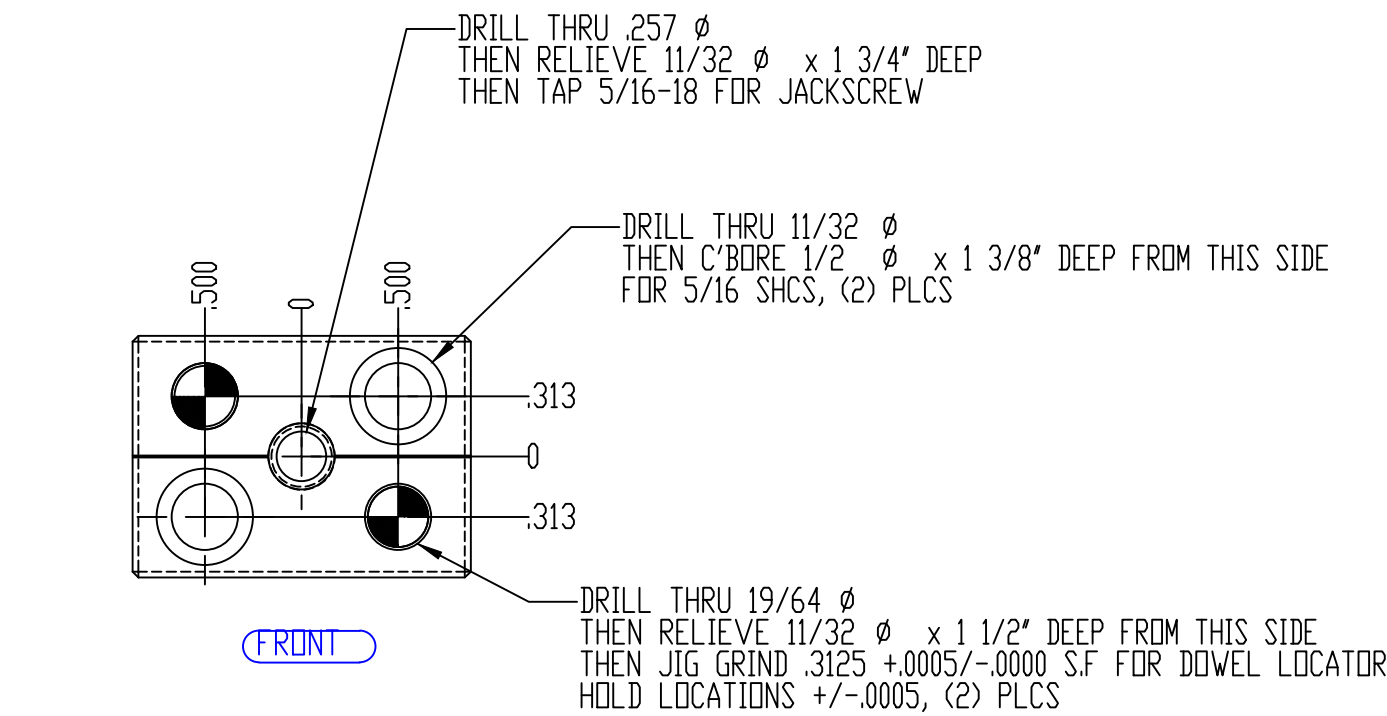
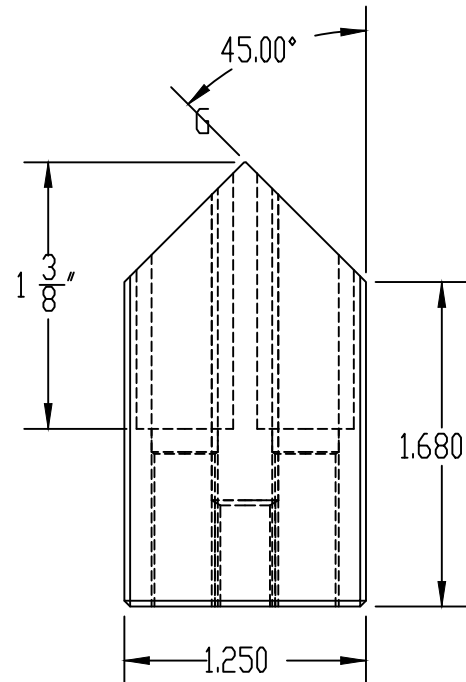
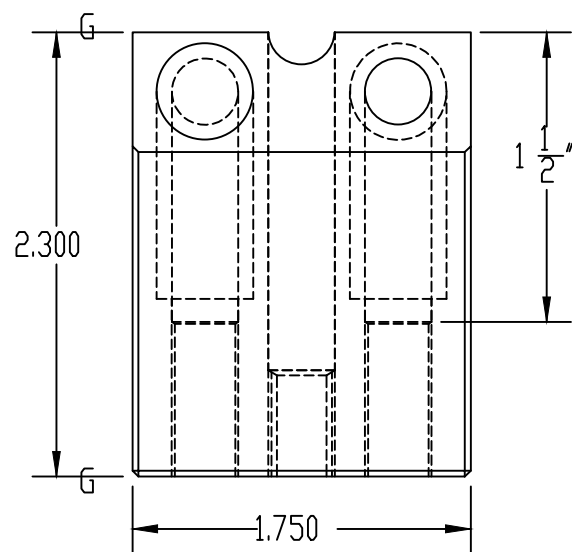


REVISIONS			
REV.	DESCRIPTION	DATE	BY



BREAK SHARP EDGES AS SHOWN
1/32 X 45°




ICE INDUSTRIES - MONTERREY
DET. # B109
JOB # 41725

Det# B109, SCRAP SPLITTER
Req'd: (1)
Mat: D-2
Heat Treat: 58-60 RC

63 ✓	DENOTES FINE GRADE MACHINE FINISH WHERE CLOSE TOLERANCES ARE REQUIRED
G	DENOTES GROUND SURFACE
B	DENOTES UNMACHINED SURFACE

TOLERANCE UNLESS NOTED	
.XXXX	± .0005
.XXX	± .005
.XX	± .010
FRACTIONAL	± 1/64
ANGULAR	± 1°
DIMENSIONS IN INCHES	
3RD ANGLE PROJECTION	

 McAFEE TOOL & DIE INC. 1717 Boettler Rd. Uniontown, Ohio 44685 USA			
SCALE: FULL	APPROVED BY:	DESIGNED BY: G.S.	DETAILED BY: G.S.
DATE: 12.21.17			
DESCRIPTION: COMPOUND BLANK AND PIERCE			
PART NO. OR NAME: SHELL BLANK P/N: 948-0270-00			
*SOLIDWORKS DWG. *SOLIDWORKS FILE NAME*			DWG. NO.
41725/41725B109			