



REMOVE ALL SHARP EDGES

# NOTICE

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B LY-6551

REF. ASSEMBLY	LY-0775
REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.	
UNLESS OTHERWISE SPECIFIED	
TOLERANCE ON ALL DIMENSIONS IS $\pm .0050$	
CHAMFER SIZES & BEAMED HOLES:	
1/32 x 45° UP TO 5/8 DIA.	
1/16 x 45° OVER 5/8 DIA.	
TAPPED HOLES TO DEPTH OF ONE THREAD	
SURFACE ROUGHNESS NOT TO EXCEED	
.....ON FINISH SURFACES	
.....ON GROUND SURFACES	

D			
C			
B			
A			
REVISIONS			BY DATE
REQ'D		MATERIAL	
6		HRS 1020	
DESIGN		CHECK'D	
DRAWN	CEH	4/98	DATE PLOTTED 4-2-98
<b>Libbey</b> CORPORATION OFFICES TOLEDO, OHIO			
HAND ADJ. NUT			
MOLD TEMPERATURE ASSEMBLY			
DOUBLE GOB PRESS			
SCALE:	SIZE	DRAWING NUMBER	
12 = 1' 0"	B	LY-6551	