

NAME	DATE	TIME (HRS)



QUALITY

AUTHORIZE

TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1	Pza.
		ANG. PRO		
REV	DESCRIPTION	DATE	APPROVED	

UNLESS OTHERWISE SPECIFIED

TOLERANCES

ISO 2768-1 mK-E

DIMENSIONS

ASME Y14.5M-1994

MM	INCHES	ANGLES
+1 -1	+004 -.004	+1° -1°

MATERIAL: ASTM A36 Steel

SURFACE TREATMENT: PINTURA ELECTROSOLDADA RAL 9002

HARDNESS: N.A.

PAG. 1 de 2

MEDIDA ESPECIAL

JOYSON  
SAFETY SYSTEMS

APPROVALS

DESIGNER

REVIEW

DATE

VHGS

JATA

25/08/2021

25/08/2021

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

JOYSON TECHNICAL CENTER

MODEL NAME: RB001-AC

SERIES No M2021-093

MACHINE NAME: REMACHADO BRACKET

PART NUMBER: RBBU001-AC-103

SIZE PART NAME

A PART 103

SCALE 1:5

DRAWING IN INCHES

REV. A

NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	9.911	11.888	Ø 0.354 THRU ALL
A2	8.336	11.888	
A3	8.336	0.787	
A4	2.362	11.888	
A5	2.362	0.787	
A6	0.787	11.888	
B1	6.530	4.500	Ø 0.098 THRU ALL M3x0.5 - 6H THRU ALL
B2	5.349	5.681	
B3	5.349	3.319	
B4	4.168	4.500	
C1	6.474	1.500	Ø 0.906 THRU
C2	4.224	8.500	
C3	4.224	1.500	
D1	6.078	11.457	Ø 0.122 THRU ALL
D2	6.078	10.000	
D3	5.568	5.122	
D4	5.568	3.878	
D5	5.130	5.122	
D6	5.130	3.878	
D7	4.621	11.457	
D8	4.621	10.000	
E1	6.474	8.500	Ø 1.260 THRU

QUALITY
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AUTHORIZE	TALLER	NOTES: Pieza libre de filos y rebabas.	TOTAL OF PIECES	1 Pza.
			ANG. PRO	
REV		DESCRIPTION	DATE	APPROVED
REVIEWS				

UNLESS OTHERWISE SPECIFIED		
TOLERANCES	ISO 2768-1 mK-E	
DIMENSIONS	ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -.1	+.004 -.004	+1° -1°
MATERIAL: ASTM A36 Steel		
SURFACE TREATMENT: PINTURA ELECTROSOLDADA RAL 9002		
HARDNESS: N.A.		

PAG. 2 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.	
		MEDIDA ESPECIAL	
		JOYSON TECHNICAL CENTER	
APPROVALS		DESIGNER	DATE
VHGS		25/08/2021	
REVIEW		JATA	25/08/2021
SIZE		PART NAME	REV.
A		PART 103	A
ESCALE	1:4	DRAWING IN	INCHES