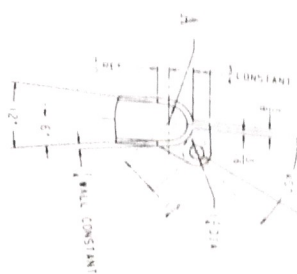
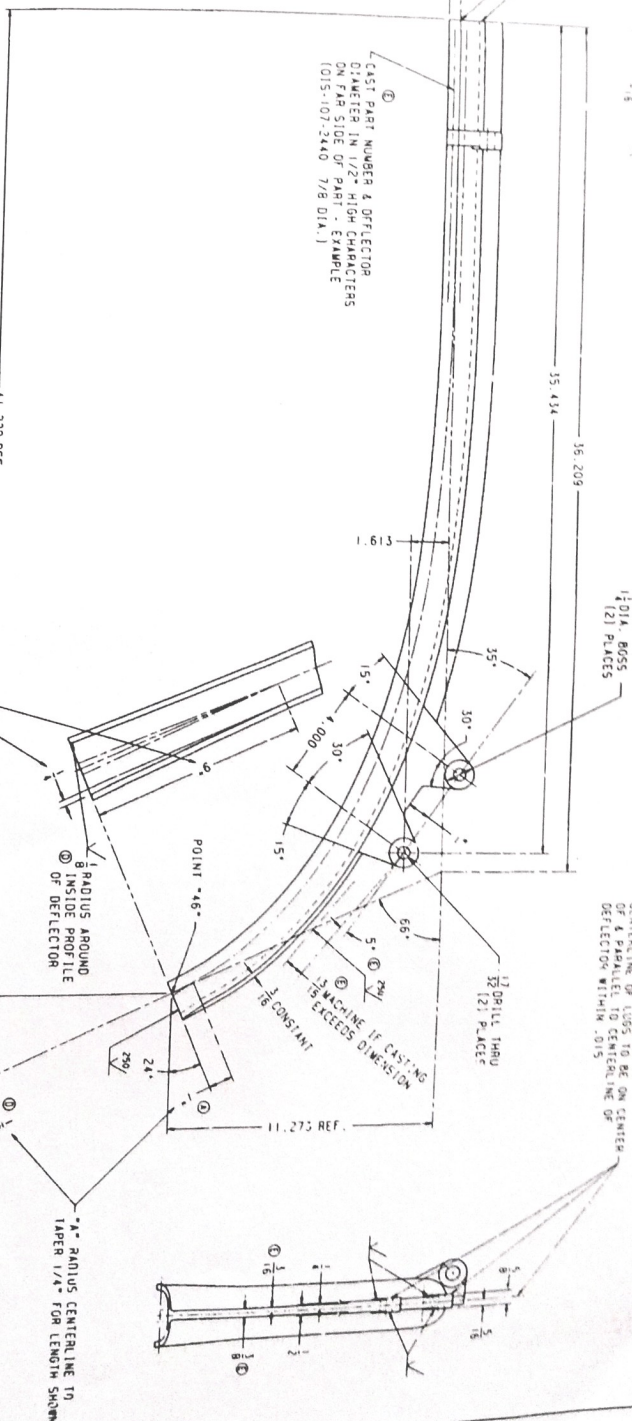


DOCUMENTO EXTERNO



CAST PART NUMBER & DEFLECTOR
DIAMETER IN 1/2" HIGH CHARACTERS
ON FAR SIDE OF PART EXAMPLE
(015-107-2440 7/8 DIA.)



COORDINATES LISTED IN THE TABLE ARE
FOR THE CENTERLINE OF THE DEFLECTOR.
MANUFACTURER SHOULD USE THE COORDINATES
TO GENERATE A SPLINE CURVE FOR MACHINING
PURPOSES OR CONTACT OWENS-BROCKWAY FOR
A COMPUTER COPY OF THIS PART.

"A" RADIUS CENTERLINE TO
TAPER 1/4" FOR LENGTH
SHOWN.

"A" RADIUS CENTERLINE TO
TAPER 1/4" FOR LENGTH SHOWN

319278

CENTERLINE POINT COORDINATES		
POINT	X"	Y"
1	0.0000	0.0000
2	1.0001	0.0001
3	2.0003	0.0001
4	3.0004	0.0001
5	4.0006	0.0005
6	5.0007	0.0012
7	6.0009	0.0025
8	7.0010	0.0046
9	8.0011	0.0085
10	9.0013	0.0140
11	10.0014	0.0218
12	11.0014	0.0325
13	12.0015	0.0459
14	13.0014	0.0627
15	14.0013	0.0829
16	15.0010	0.1201
17	16.0004	0.1577
18	17.0005	0.2035
19	18.0012	0.2598
20	19.0020	0.3251
21	20.0031	0.4035
22	21.0045	0.4955
23	22.0063	0.6027

CENTERLINE POINT COORDINATES		
POINT	X"	Y"
24	22.9750	0.7266
25	23.9650	0.8690
26	24.9529	1.0316
27	25.9359	1.2153
28	26.9141	1.4219
29	27.8865	1.6595
30	28.8517	1.9219
31	29.8083	2.2145
32	30.7546	2.5395
33	31.6986	2.8967
34	32.6380	3.2907
35	33.5705	3.7225
36	34.4929	4.1938
37	35.4046	4.7053
38	36.3046	5.2581
39	37.1929	5.8525
40	38.0681	6.4885
41	38.9300	7.1660
42	39.7782	7.8845
43	40.6129	8.6431
44	41.4341	9.4417
45	42.2417	10.2802
46	43.0353	11.1577

PART NO.	LOCATION	DIA.	A RAD
015-107-2440	SECTION NO. 1	7/8	7/16
015-107-2442	SECTION NO. 2	1-1/8	1/2
015-107-2443	SECTION NO. 3	1-1/4	5/8
015-107-2444	SECTION NO. 4	1-3/8	11/16
015-107-2445	SECTION NO. 5	1-1/2	3/4
015-107-2446	SECTION NO. 6	1-5/8	13/16

- NOTES:
1. ALL CAST ROUNDS ARE TO BE 1/16 R. & ALL FILLETS ARE TO BE 1/8 R. UNLESS NOTED OTHERWISE.
 2. CENTERLINE PATH AND MOUNTING LUG LOCATIONS ARE THE SAME AS THAT ON PARTS 015-107-2329 AND 015-107-2574.