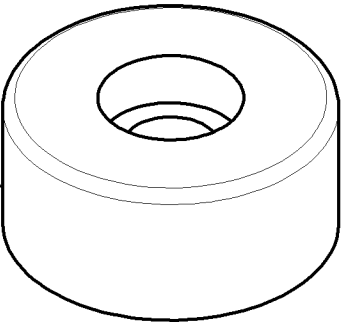


ETCH PART NUMBER HERE



- NOTES:
- REMOVE ALL SHARP EDGES
 - MARK WITH PART NUMBER
 - APPROXIMATE WEIGHT = 0.48 LBS

SECTION A-A

NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC, AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>
LY-5025	UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE: ENGLISH DIMENSIONS: X/X ± 1/16 X.XX ± .020 X.XXX ± .010 METRIC DIMENSIONS: [X] ± 2 mm [X.X] ± .5 mm [X.XX] ± .25 mm CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES
LY-0813	
LY-0824	
LY-01166	
LY-01204	

A	REDRAWN, ADDED GD&T, REMOVED NOTE	TDB	8/23/2012
REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL			
AISI 1018 STEEL			
DESIGN		SAVED	8/23/2012
DRAWN	T. BOTTLES		5/15/2007
Libbey®			
CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
ROD END CAP			
GLOBAL SPRING CAGE ASSEMBLY			
INDEXING PRESS MACHINE			
SCALE:	SIZE	DRAWING NUMBER	
1:1	B	LY-5025-1-2	
			SHEET 1 OF 1