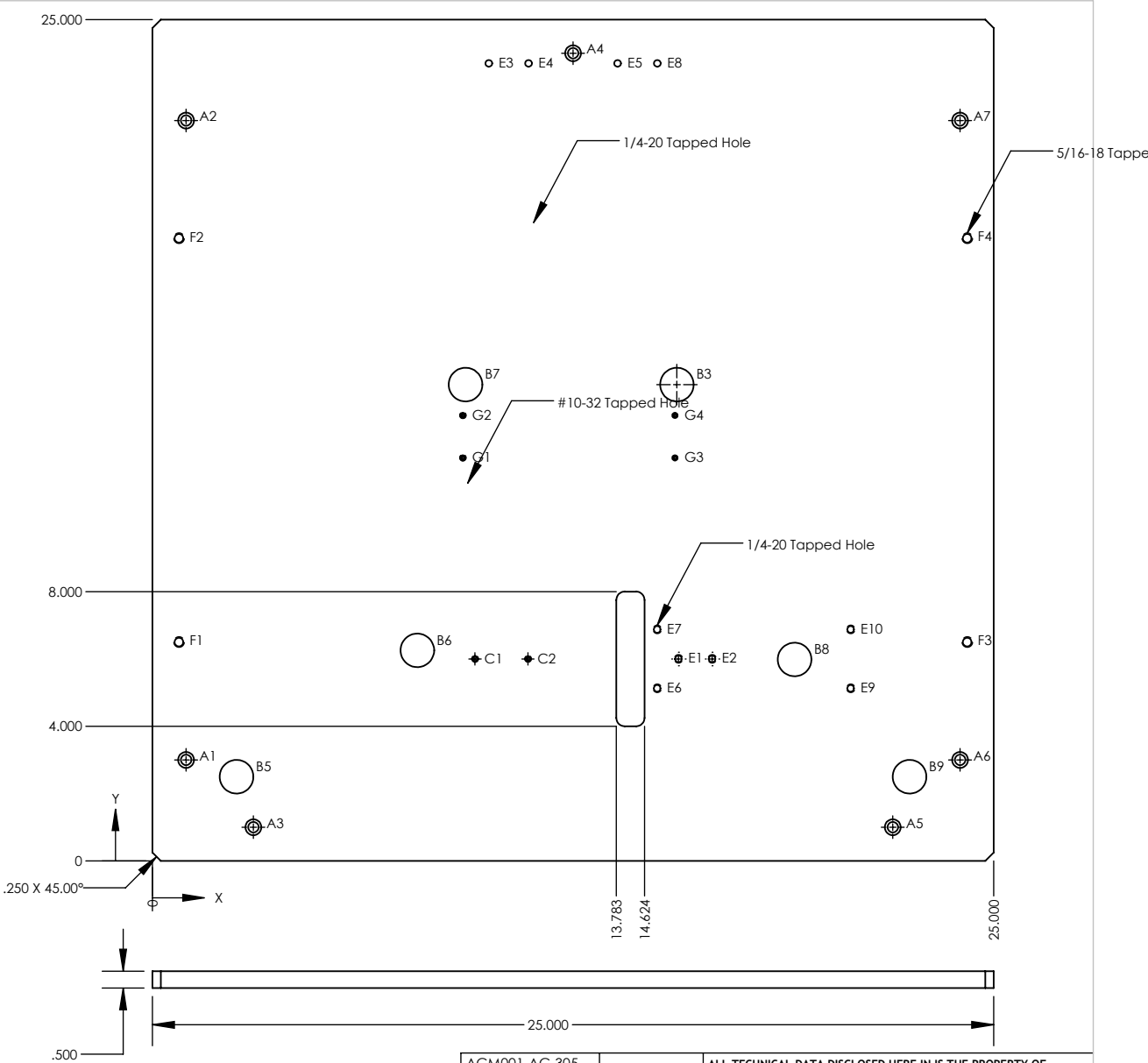



NAME	DATE	TIME (HRS)




QUALITY

AUTHORIZE	TALLER
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NOTES:		TOTAL OF PIECES		PCS 1		UNLESS OTHERWISE SPECIFIED		
		ANG. PRO				TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
MATAR ARISTAS		SHEET 1 OF 2						
					MM	INCHES	ANGLES	
					+1 -.1	+.004 -.004	+1° -1°	
					MATERIAL: ACERO 1018			
					SURFACE TREATMENT GALVANIZED			
REV	DESCRIPTION	DATE	APPROVED	HARDNESS N.A.				
REVIEWS								

ACM001-AC-305		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.			
		TAKATA MONTERREY TECHNICAL CENTER			
APPROVALS		MODEL NAME: AIPF001-AP		SERIES No: M2014-139	
DESIGNER JHPH		DATE 07/NOV/2014		MACHINE NAME:	
REVIEW JANR		DATE 07/NOV/2014		ASSY IEA PISTON & ACTUATOR TO FRAME	
		PART NUMBER: ACM001-AC-305			
		SIZE A		PART 002	
		SCALE 1:4		DRAWING IN INCHES	

NAME	DATE	TIME (HRS)	TAG	X LOC	Y LOC	SIZE	TAG	X LOC	Y LOC	SIZE
			A1	1.00	3.00	\varnothing .313 THRU ALL  \varnothing .475 ∇ .313	E4	11.18	23.70	\varnothing .201 ∇ .650 1/4-20 UNC ∇ .500
			A2	1.00	22.00		E5	13.82	23.70	
			A3	3.00	1.00		E6	15.00	5.13	
			A4	12.50	24.00		E7	15.00	6.88	
			A5	22.00	1.00		E8	15.00	23.70	
			A6	24.00	3.00		E9	20.75	5.13	
			A7	24.00	22.00		E10	20.75	6.88	
			B3	15.59	14.15	\varnothing 1.000 ∇ 1.000	F1	.79	6.50	\varnothing .257 ∇ .792 5/16-18 UNC ∇ .625
			B5	2.50	2.50		F2	.79	18.50	
			B6	7.87	6.26		F3	24.21	6.50	
			B7	9.30	14.15		F4	24.21	18.50	
			B8	19.08	5.98		G1	9.22	11.98	\varnothing .159 ∇ .474 10-32 UNF ∇ .380
			B9	22.50	2.50	\varnothing .165 ∇ .488 M5X0.8 - 6H ∇ .394	G2	9.22	13.24	
			C1	9.59	6.00		G3	15.53	11.98	
			C2	11.16	6.00	\varnothing .201 ∇ .650 1/4-20 UNC ∇ .500	G4	15.53	13.24	
			E1	15.63	6.00					
			E2	16.63	6.00					
			E3	10.00	23.70					

QUALITY

AUTHORIZE

TALLER

NOTES:

MATAR ARISTAS

SHEET 2 OF 2

TOTAL OF
PIECES

PCS 1

ANG. PRO

UNLESS OTHERWISE SPECIFIED

TOLERANCES ISO 2768-1 mK-E
DIMENSIONS ASME Y14.5M-1994

MM +.1 -.1

INCHES +.004 -.004

ANGLES +1° -1°

MATERIAL: ACERO 1018

SURFACE TREATMENT GALVANIZED

HARDNESS N.A.

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

ACM001-AC-305

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TAKATA

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME: AIPF001-AP

SERIES No: M2014-139

MACHINE NAME:

ASSY IEA PISTON & ACTUATOR TO FRAME

PART NUMBER: ACM001-AC-305

DESIGNER JHPH

DATE 07/NOV/2014

REVIEW JANR

DATE 07/NOV/2014

APPROVALS

DATE

SIZE A

PART 002

REV. A

SCALE 1:4

DRAWING IN

INCHES