



NOTES:

REMOVE ALL SHARP EDGES

FINISH ALL OVER

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 53.90 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

## **NOTICE**

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC, AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.	
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:	
LY-01267	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	DE
	ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS X.XX + .020 63/ N7/	DR
	X.XXX ± .010	
	[X] ±2 mm	0
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA.	ТО
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	GL
	SURFACE ROUGHNESS NOT TO EXCEED  125 ON MACHINED SURFACES	16-
	THIRD ANGLE PROJECTION	SCA

MATERIAL
AISI 1045 STEEL, UNS G10450

RE: DESIGN D.SOLEY SAVED 6/3/2022

DRAWN G. DIESING 05/25/2022

LIBBEY. CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM

TOP PLATE

GLOBAL SPRING CAGE - 4 POST ASSEMBLY

16-38 INDEXING PRESS

SCALE: SIZE DRAWING NUMBER

LY-8857

DESCRIPTION

BY

DATE

SHEET 1 OF 1

REV.