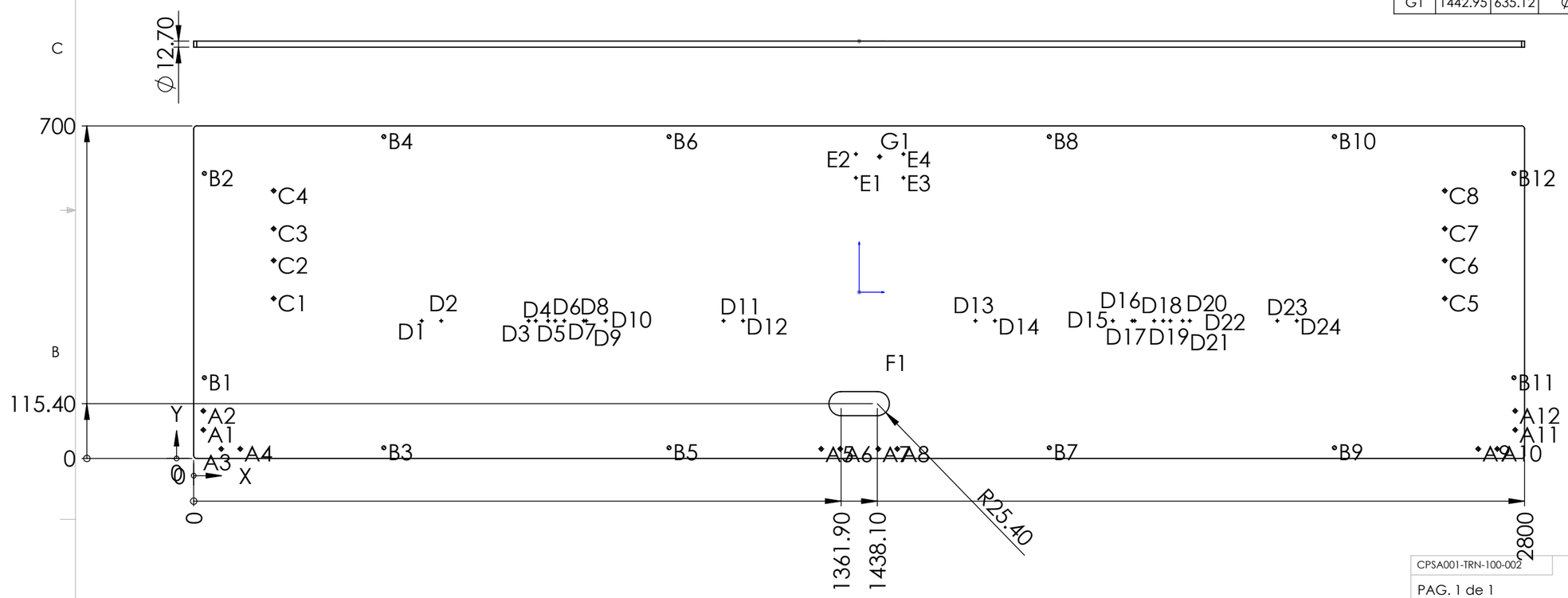
NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
D12	1155.50	289.60	∅ 3.30 THRU ALL M4x0.7 - 6H THRU ALL
D13	1644.50	289.60	
D14	1685.50	289.60	
D15	1933.50	289.60	
D16	1974.50	289.60	
D17	1979.50	289.60	
D18	2020.50	289.60	
D19	2039.50	289.60	
D20	2054.50	289.60	
D21	2080.50	289.60	
D22	2095.50	289.60	
D23	2279.50	289.60	
D24	2320.50	289.60	
E1	1392.95	590.59	∅ 4.20 ↧ 12.40 M5x0.8 - 6H ↧ 10
E2	1392.95	640.59	
E3	1492.95	590.59	
E4	1492.95	640.59	
F1	1400	115.40	50.80 X 127
G1	1442.95	635.12	∅ 6.35 THRU ALL

TAG	X LOC	Y LOC	SIZE
A1	20	60	∅ 6.80 THRU ALL M8x1.25 - 6H THRU ALL
A2	20	100	
A3	57.72	20	
A4	97.72	20	
A5	1320	20	
A6	1360	20	
A7	1440	20	
A8	1480	20	
A9	2702.28	20	
A10	2742.28	20	
A11	2780	60	
A12	2780	100	
B1	22.50	170	∅ 8 THRU ALL
B2	22.50	600	
B3	400	22.50	
B4	400	677.50	
B5	1000	22.50	
B6	1000	677.50	
B7	1800	22.50	
B8	1800	677.50	
B9	2400	22.50	
B10	2400	677.50	
B11	2777.50	170	
B12	2777.50	600	
C1	168	336.56	∅ 7 ↧ 19 M8x1.0 - 6H ↧ 16
C2	168	416.56	
C3	168	483.44	
C4	168	563.44	
C5	2632	336.56	
C6	2632	416.56	
C7	2632	483.44	
C8	2632	563.44	
D1	479.50	289.60	∅ 3.30 THRU ALL M4x0.7 - 6H THRU ALL
D2	520.50	289.60	
D3	704.50	289.60	
D4	719.50	289.60	
D5	745.50	289.60	
D6	760.50	289.60	
D7	779.50	289.60	
D8	820.50	289.60	
D9	825.50	289.60	
D10	866.50	289.60	
D11	1114.50	289.60	



CPSA001-TRN-100-002

PAG. 1 de 1

E MEDIDA ESPECIAL

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NOTES:

Pieza libre de filos y rebabas.

TOTAL OF PIECES	1
ANG. PROF	

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: 6061AL

SURFACE TREATMENT

HARDNESS

TAKATA

APPROVALS		DATE
DESIGNER	GRMV	16/04/2019
REVIEW	JEC	16/04/2019

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME	CPSA001-TRN	SERIES No	M2019-072R
MACHINE NAME	Op 80 C Pillar / Screw Assy		
PART NUMBER	CPSA001-TRN-100-002		
SIZE B	PART NAME		REV. A
ESCALE: 1:20		DRAWING IN MILLIMETERS	

AUTHORIZE | TALLER | QUALITY

TKH-MTC-MF-FM-0016-004