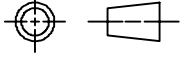


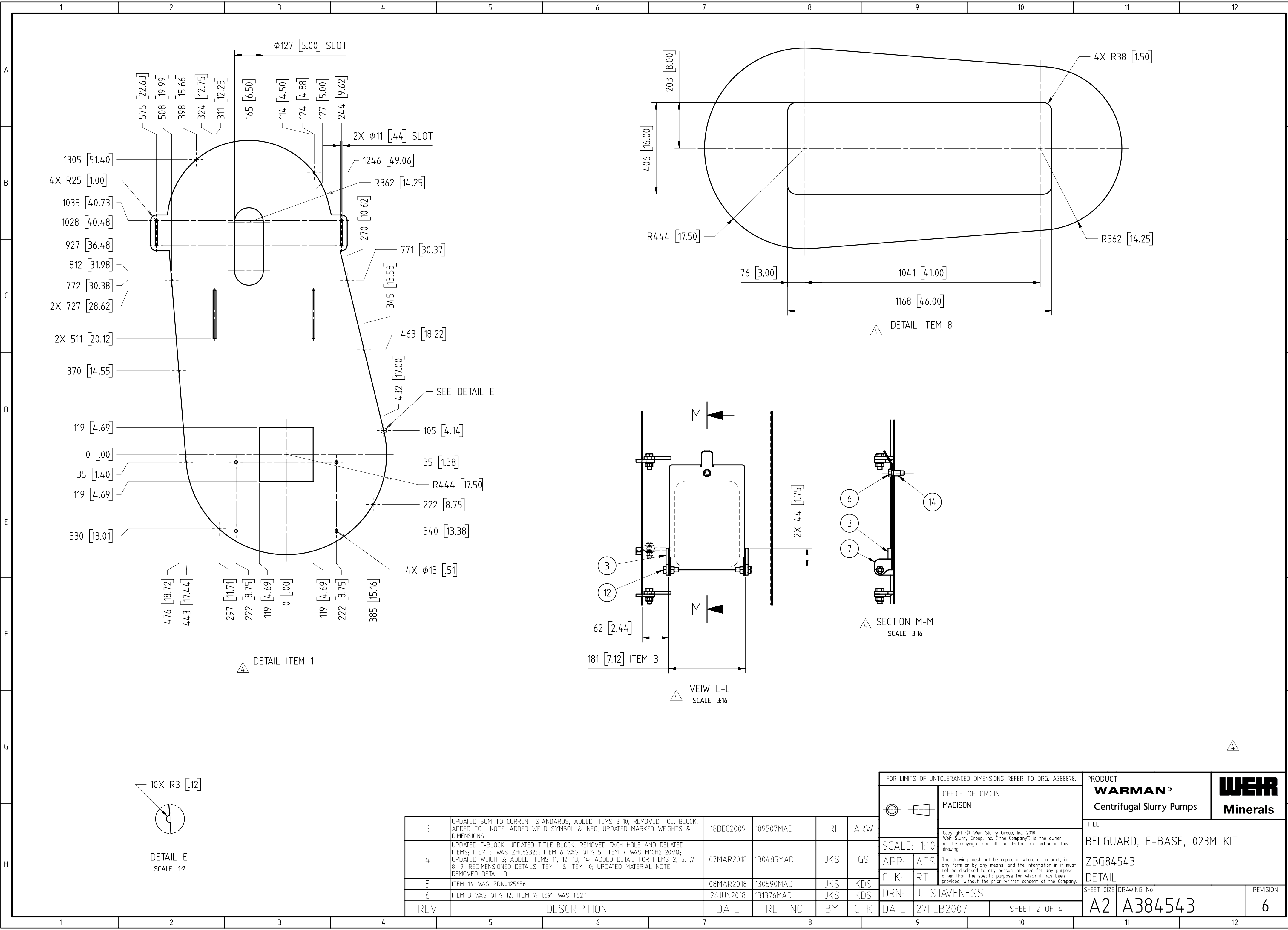
	ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
△△	1	1	12 GAGE SHEET	91 LBS	WPL12GA
△△	2	1	EXPANDED METAL	6 SQ FT	WEX48X96X51315
△△	3	22	HINGE BRACKET	EA	ZHB68816
	4	4	LIFT HANDLE	EA	ZLH68792
△△	5	1	12 GAGE SHEET	33 LBS	WPL12GA
△△	6	15	HEX HEAD BOLT	EA	M10H2-30V
△△	7	1	12 GAGE SHEET	3 LBS	WPL12GA
△△	8	1	12 GAGE SHEET	80 LBS	WPL12GA
△△	9	1	12 GAGE SHEET	33 LBS	WPL12GA
△△	10	1	12 GAGE SHEET	26 LBS	WPL12GA
△△	11	10	LOCK WASHER	EA	M10-14-Z
△△	12	14	HEX NUT	EA	M10H5-V
△△	13	4	FLAT WASHER	EA	M10-11-Z
△△	14	1	M10 RIVNUT	EA	ZRN0125657

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 96 kg / 212 LBS

- NOTES:
- 1.) ALL SHEET TO BE COMMERCIAL QUALITY ASTM A1011 EXCEPT AS NOTED.
 - 2.) DIMENSIONS WITH TOLERANCES SPECIFIED OUTSIDE OF THE STANDARD TOLERANCE BLOCK ARE DEEMED CRITICAL TO QUALITY. ALL DIMENSIONS SHALL CONFORM TO DESIGNATED TOLERANCE REQUIREMENTS.
 - 3.) WELDING MUST CONFORM TO THE AWS D9.1M/D9.1 CODE.
 - 4.) ALL SEAMS TO BE WELDED WITH CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
 - 5.) FILLET WELD LEG SIZE SHALL BE EQUAL TO THE THICKNESS OF THE THINNER SHEET STEEL BEING JOINED.
 - 6.) REMOVE ALL BURRS & SHARP EDGES.
 - 7.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
 - 8.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
 - 9.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

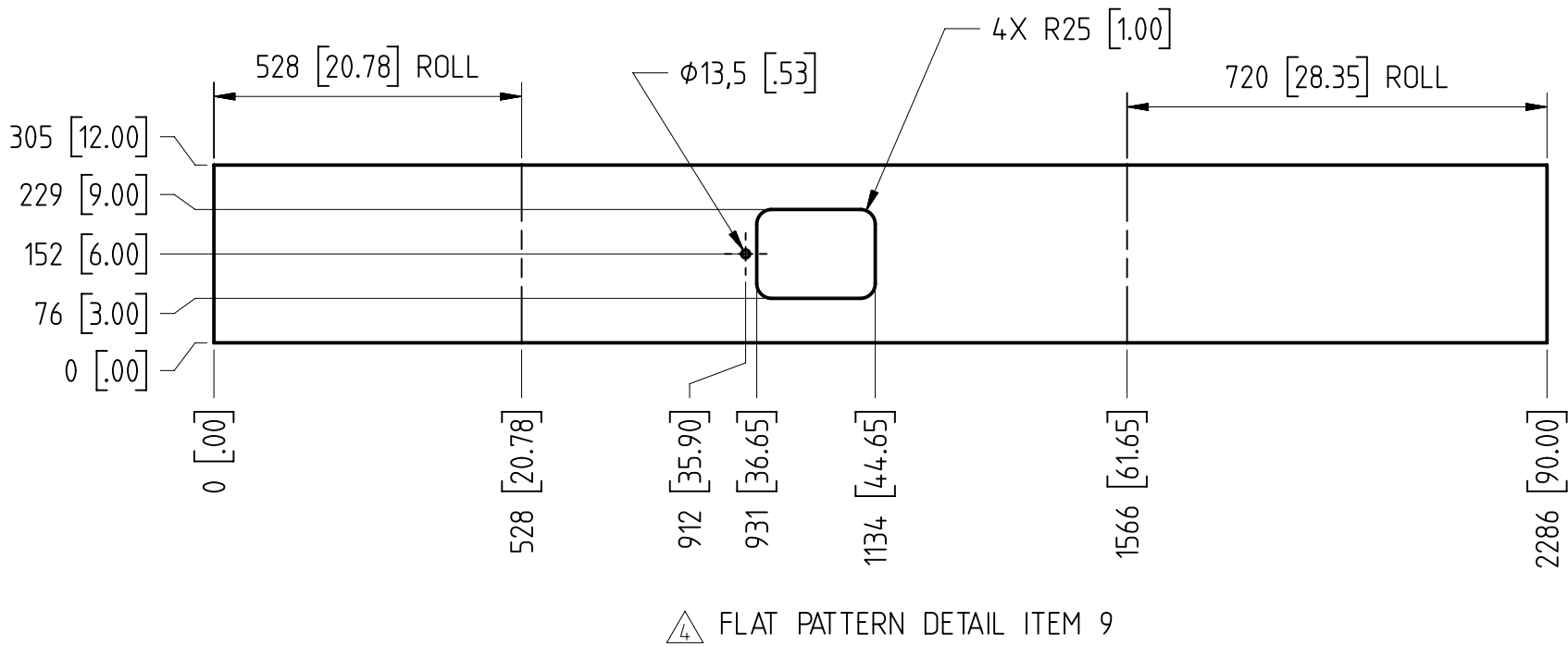
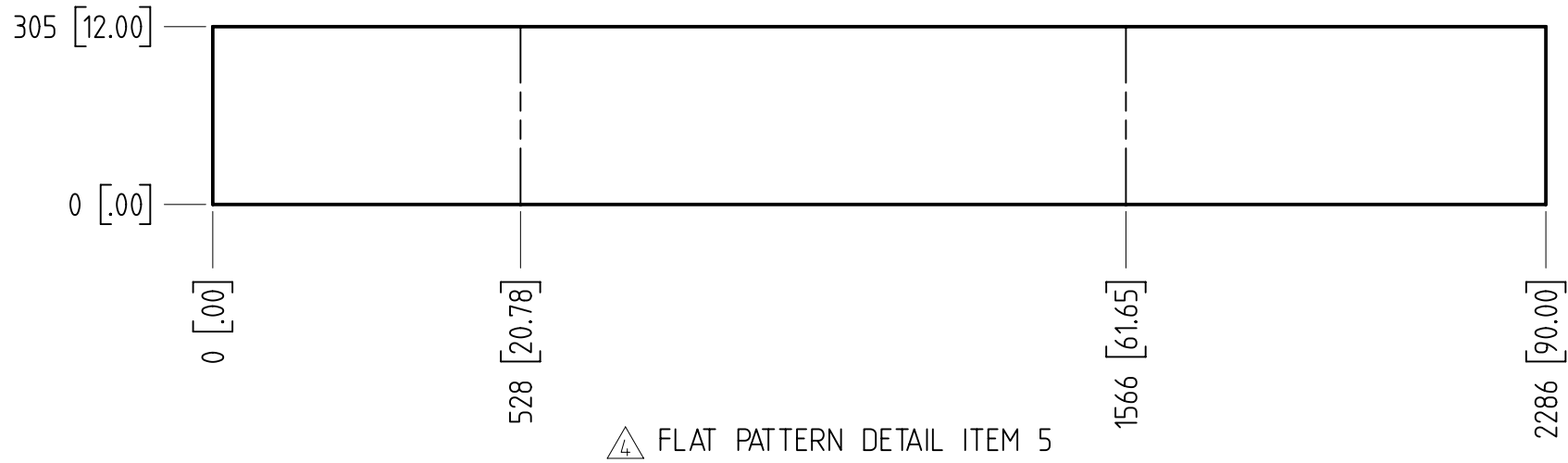
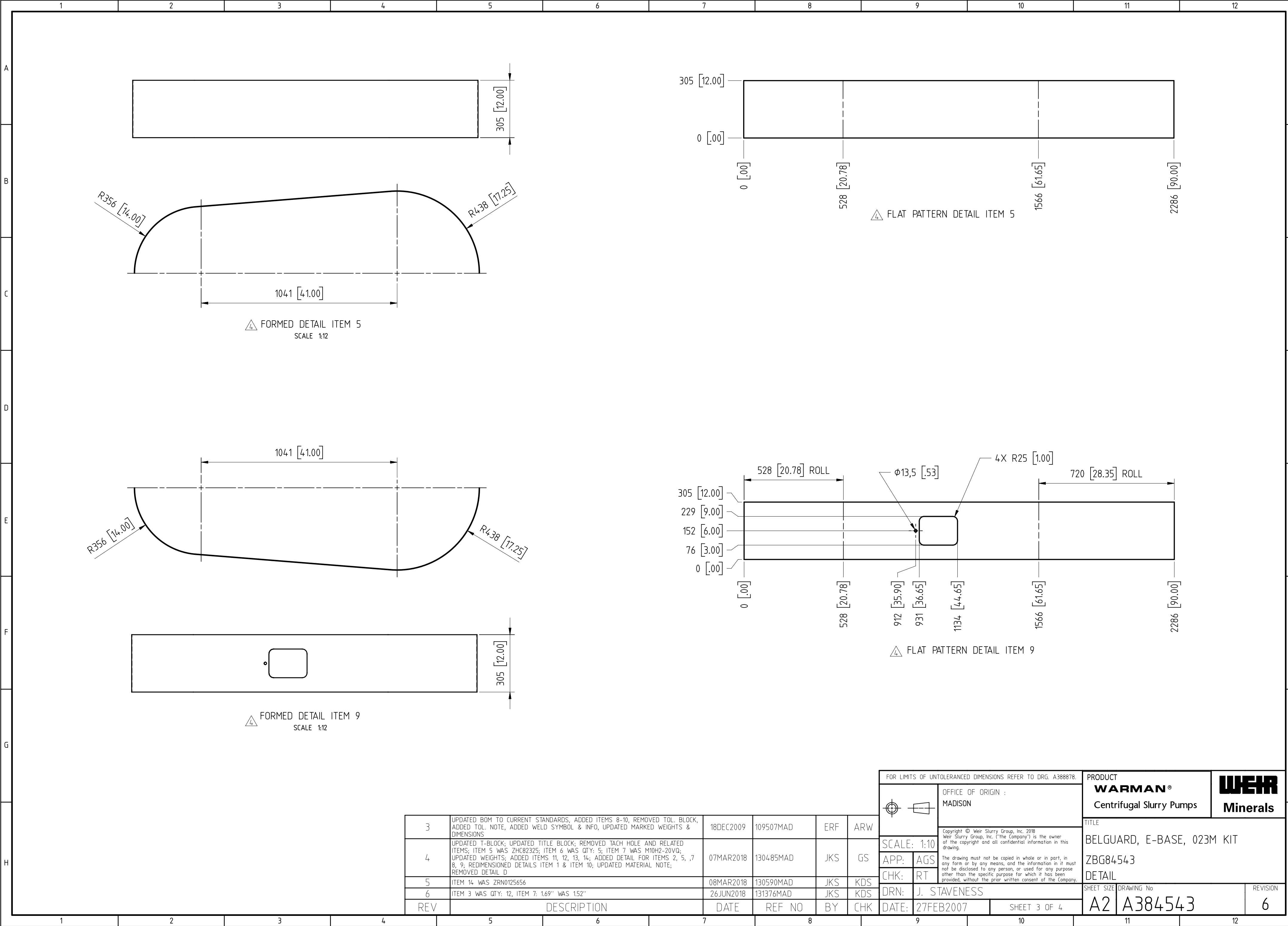
3	UPDATED BOM TO CURRENT STANDARDS, ADDED ITEMS 8-10, REMOVED TOL. BLOCK, ADDED TOL. NOTE, ADDED WELD SYMBOL & INFO, UPDATED MARKED WEIGHTS & DIMENSIONS	18DEC2009	109507MAD	ERF	ARW
4	UPDATED T-BLOCK; UPDATED TITLE BLOCK; REMOVED TACH HOLE AND RELATED ITEMS; ITEM 5 WAS ZHC82325; ITEM 6 WAS QTY: 5; ITEM 7 WAS M10H2-20VQ; UPDATED WEIGHTS; ADDED ITEMS 11, 12, 13, 14; ADDED DETAIL FOR ITEMS 2, 5, ,7 8, 9; REDIMENSIONED DETAILS ITEM 1 & ITEM 10; UPDATED MATERIAL NOTE; REMOVED DETAIL D	07MAR2018	130485MAD	JKS	GS
5	ITEM 14 WAS ZRN0125656	08MAR2018	130590MAD	JKS	KDS
6	ITEM 3 WAS QTY: 12, ITEM 7: 1.69" WAS 1.52"	26JUN2018	131376MAD	JKS	KDS
REV	DESCRIPTION	DATE	REF NO	BY	CHK

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT WARMAN® Centrifugal Slurry Pumps		WEHR Minerals			
		OFFICE OF ORIGIN : MADISON		TITLE BELGUARD, E-BASE, 023M KIT ZBG84543 DETAIL					
SCALE: 1:10		Copyright © Weir Slurry Group, Inc. 2018 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.							
APP:	AGS	The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.				SHEET SIZE DRAWING No A2 A384543		REVISION 6	
CHK:	RT								
DRN:	J. STAVENESS								
DATE:	27FEB2007		SHEET 1 OF 4						



REV	DESCRIPTION	DATE	REF NO	BY	CHK
3	UPDATED BOM TO CURRENT STANDARDS, ADDED ITEMS 8-10, REMOVED TOL. BLOCK, ADDED TOL. NOTE, ADDED WELD SYMBOL & INFO, UPDATED MARKED WEIGHTS & DIMENSIONS	18DEC2009	109507MAD	ERF	ARW
4	UPDATED T-BLOCK; UPDATED TITLE BLOCK; REMOVED TACH HOLE AND RELATED ITEMS; ITEM 5 WAS ZHC82325; ITEM 6 WAS QTY: 5; ITEM 7 WAS M10H2-20VQ; UPDATED WEIGHTS; ADDED ITEMS 11, 12, 13, 14; ADDED DETAIL FOR ITEMS 2, 5, ,7 8, 9; REDIMENSIONED DETAILS ITEM 1 & ITEM 10; UPDATED MATERIAL NOTE; REMOVED DETAIL D	07MAR2018	130485MAD	JKS	GS
5	ITEM 14 WAS ZRN0125656	08MAR2018	130590MAD	JKS	KDS
6	ITEM 3 WAS QTY: 12, ITEM 7: 1.69" WAS 1.52"	26JUN2018	131376MAD	JKS	KDS

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.		PRODUCT WARMAN® Centrifugal Slurry Pumps		WEHR Minerals	
 OFFICE OF ORIGIN : MADISON		TITLE BELGUARD, E-BASE, 023M KIT			
		ZBG84543 DETAIL			
SCALE: 1:10		SHEET SIZE A2		DRAWING No A384543	
APP: AGS		DATE: 27FEB2007		REVISION 6	
CHK: RT		DRAWN: J. STAVENESS			
DRN:					



3	UPDATED BOM TO CURRENT STANDARDS, ADDED ITEMS 8-10, REMOVED TOL. BLOCK, ADDED TOL. NOTE, ADDED WELD SYMBOL & INFO, UPDATED MARKED WEIGHTS & DIMENSIONS	18DEC2009	109507MAD	ERF	ARW
4	UPDATED T-BLOCK; UPDATED TITLE BLOCK; REMOVED TACH HOLE AND RELATED ITEMS; ITEM 5 WAS ZHC82325; ITEM 6 WAS QTY: 5; ITEM 7 WAS M10H2-20VQ; UPDATED WEIGHTS; ADDED ITEMS 11, 12, 13, 14; ADDED DETAIL FOR ITEMS 2, 5, 7, 8, 9; REDIMENSIONED DETAILS ITEM 1 & ITEM 10; UPDATED MATERIAL NOTE; REMOVED DETAIL D	07MAR2018	130485MAD	JKS	GS
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6	ITEM 3 WAS QTY: 12, ITEM 7: 1.69" WAS 1.52"	26JUN2018	131376MAD	JKS	KDS
REV	DESCRIPTION	DATE	REF NO	BY	CHK

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

OFFICE OF ORIGIN :
MADISON

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PRODUCT
WARMAN®
Centrifugal Slurry Pumps

WEIR
Minerals

TITLE
BELGUARD, E-BASE, 023M KIT
ZBG84543
DETAIL

SHEET SIZE
A2

DRAWING No
A384543

REVISION
6

SCALE: 1:10

APP: AGS

CHK: RT

DRN: J. STAVENESS

DATE: 27FEB2007

SHEET 3 OF 4

