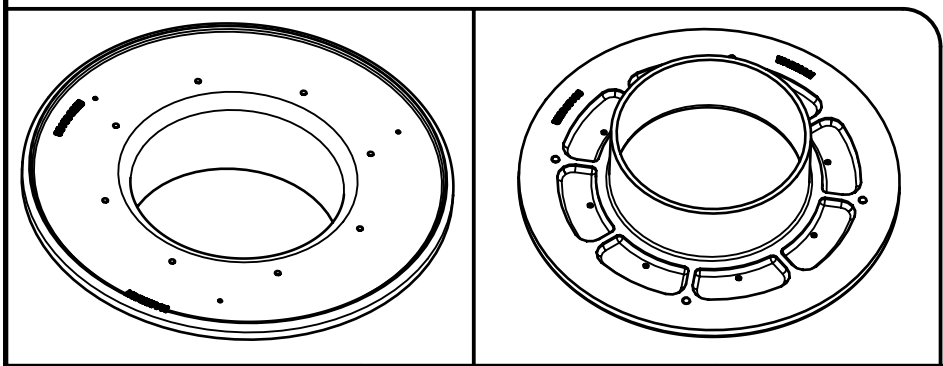


NOTE : 1. ALL CAST RADII TO BE R20 UNLESS OTHERWISE SPECIFIED.
2. FOR MACHINING SET UP TO DATUM FACE [X] AND DIA. [Y]
3. MACHINE $\frac{3.2}{\sqrt{\quad}}$ WHERE SHOWN THUS $\frac{\sqrt{\quad}}{\sqrt{\quad}}$
4. REMOVE ALL BURRS AND SHARP EDGES.

MATERIAL : WARMAN CODE D20 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 639 kg. $\frac{3}{\sqrt{\quad}}$
ENCUMBRANCE : 1680 x 1680 x 392



4					SCALE: 1:10	FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.	PRODUCT WARMAN® Centrifugal Slurry Pumps	
3	Ø1605 WAS Ø1250. Ø32 HOLES WERE 44 DEEP. R25 WAS R35. Ø1640 & Ø1400 REMOVED. MASS WAS 562 kg	JRA	OCT.14.2013	CWP	CHK: PQ	OFFICE OF ORIGIN : AUSTRALIAN ENGINEERING SYDNEY	TITLE : 650 MC PUMP THROATBUSH REINFORCING XUMC65083-1***	
2	REDESIGNED.	TWR	FEB.3.2012	JRA	APP: NC	Copyright © Weir Minerals Australia Ltd. 2012 Weir Minerals Australia Ltd ("the Company") is the owner of the copyright and all confidential information in this drawing. The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.	DRAWING No A2-110-8-418380	REV 3
1	PART No. WAS MK418380A, '-1' ADDED TO SUB-COMPONENT. PART No.S. WELDING DETAILS ADDED.	JRA	AUG.20.2010	AM	DRN: F.WOLAK	DATE: MAR.3.2010	SHEET 1 OF 1	
REV	DESCRIPTION	BY	DATE	CHK	DATE: MAR.3.2010	SHEET 1 OF 1		