

NOTICE

INFORMATION CONTAINED. HERE IN COURT INTER PROPERTAY. COUNTERENT IN, INFORMATION OF LIBBEY, INC., AND IS TO BE ACCEPTED ONLY SCRELECT TO THAIL WINDERSTAUDING IT IS TO BE KET CONTIDENTIAL AND INDICE OF DEED USED, ON CONNECTED TO THESE WITHOUT THE EXPRESSED WITHITM CONSENT OF LIBBEY, INC.

REMOVE ALL SHARP EDGES TAG WITH PART NUMBER

REPORT CHANGES TO ENGINEERING DEPARTMENT, WORK TO DIVERSIONS. DO NOT SCALE PRINT, UNLESS OTHERWISE SPECIFIED ASSEMBLY | LE-025

GHANFER BORGO & REALED HOLES:
1.72 x x x y v TO 5.45 U.H.
1.71 x x x 5.00 CRR 7.65 U.H.
1.40-PED HALES 10 DEPTH OF ONE THREAD
SURFACE ROUGHNESS \(\subseteq \text{ NNT FO EXCELED} \)

125 ON FINISHED SURFACE

CORPORATE OFFICES TOLEDO, OHIO MOLD OPERATING MECH ASSEMBLY **BEARING** FOLERANCE ON ALL DIMENSIONS IS +/- ,010

DATE PLOTTED 5/27/03

7/89

DRAWN B. LEE

DESIGN

CHECK 'D

BY DATE

REVISIONS

B REDRAWN IN 1-DEAS 3D

MATERIAL PURCHASE & ALTER

REQ'D

CAST BRONZE SLEEVE BEARING
PART NO CB 2228-24
1 3/8 ID X 1 3/4 OD X 3.000 LG
2 CIRCULAR & 2 STRAIGHT OIL GROOVES
.125 WIDE X .063 DEEP AS SHOWN

SPECIFICATIONS:

EAGLE PITCHER BEARINGS TOLEDO, OH 43609 OR NEAREST DIST

PURCHASE FROM:

SW2 18/03

LE BLOWING MACHINE SCALE | SIZE | DRAWING NUMBER LE-478 \Box 12*=1'0*

3D PART AVAILABLE