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COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS
OF MEASUREMENT (*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:

1 PLACE MACHINING `0.3
1 PLACE FABRICATION `1.5
2 PLACE `0.08 BETWEEN MACHINED SURFACES
 `.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
 `.03 BETWEEN DOWELS IN THE SAME PLANE
 `.10 BETWEEN DOWELS IN DIFFERENT PLANES
 `.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING
BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm
AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.
PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH **※**

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
		CUSTOMER NAME

SYSTEM NAME	PROJECT NAME
DESCRIPTION	PRODUCT NAME

Aplicação: CIMS FID-08-1, VER.4
Responsável: L. Luna Data: 09/09/2021

Aplica:CIMS
Resp: L. Luna

FID-08-1, VER.4
Fecha: 09/09/2021