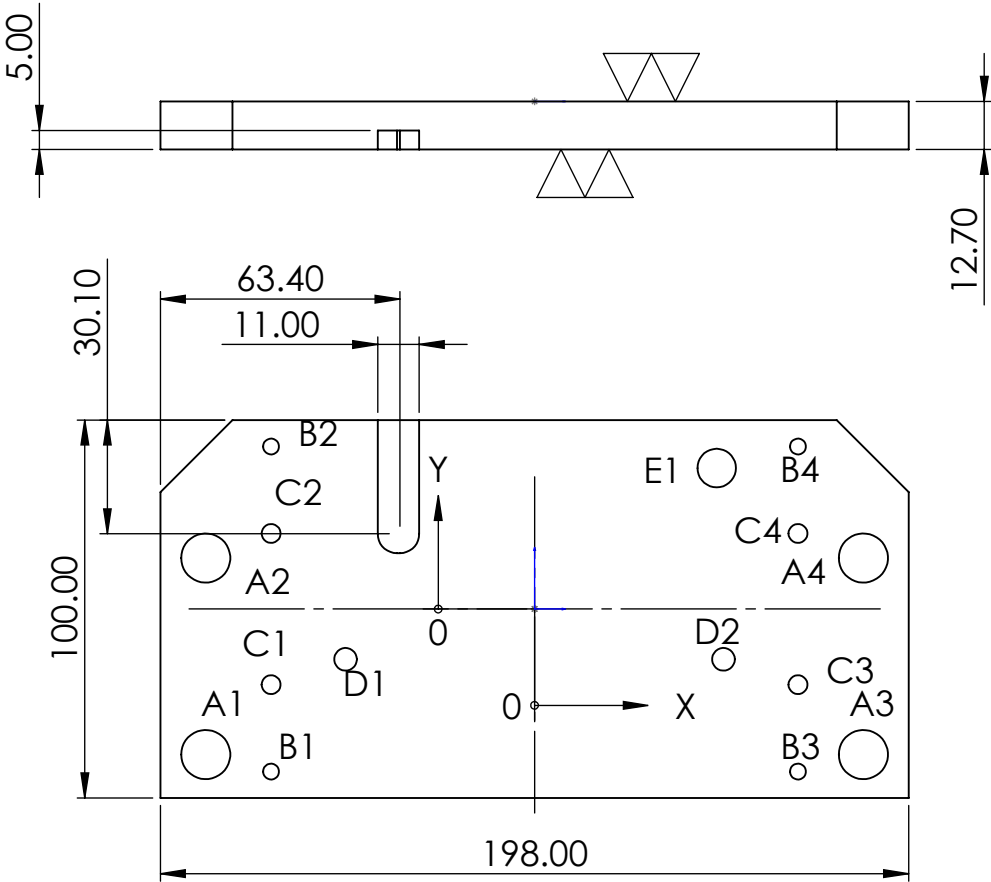


NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	-87	-38.50	Ø 13.00 THRU ALL
A2	-87	13.50	
A3	87	-38.50	
A4	87	13.50	
B1	-69.70	-43	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL
B2	-69.70	43	
B3	69.70	-43	
B4	69.70	43	
C1	-69.70	-20	
C2	-69.70	20	
C3	69.70	-20	
C4	69.70	20	
D1	-50	-13.30	Ø 6.00 THRU ALL
D2	50	-13.30	
E1	48.20	37.30	Ø 10.20 ↘ 12.70 └─┐ Ø 10.20 ↘ 4.00



QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES 1 Pza.
ANG. PRO		
REV	DESCRIPTION	DATE
		APPROVED
REVIEWS		

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL:	D2 Steel	
SURFACE TREATMENT:	Pavonado	
HARDNESS:	N.A.	

PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.	
		JOYSON TECHNICAL CENTER	
MODEL NAME: FM001-TRN		SERIES No M2020-074	
MACHINE NAME: BMW FOLDING MACHINE		PART NUMBER: FM001-TRN-200-001	
DESIGNER ABG		DATE 12/18/2020	
REVIEW JEC		DATE 12/18/2020	
SIZE A		PART NAME FM001-TRN-200-001	
SCALE 1:2		DRAWING IN MILLIMETERS	