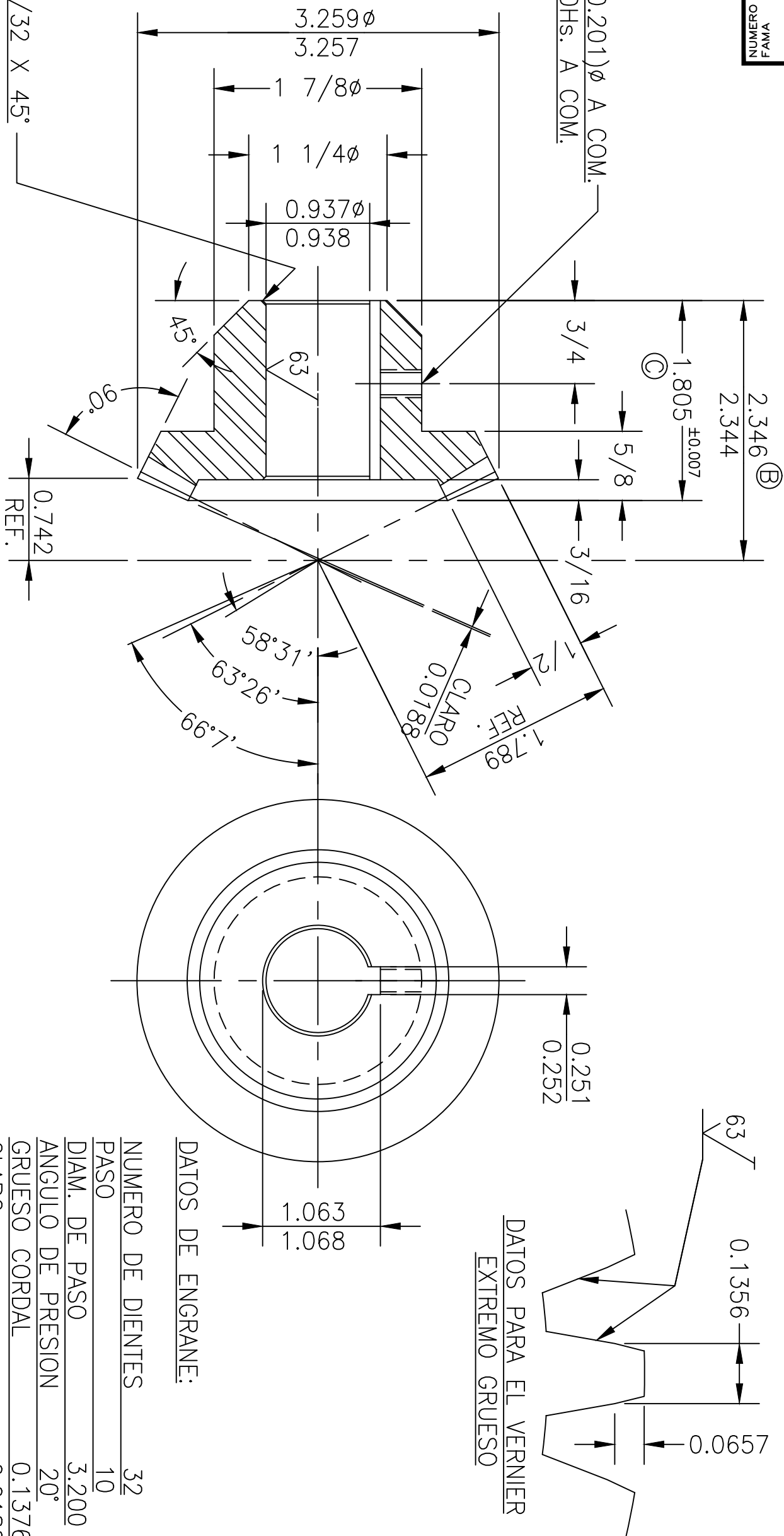


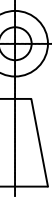

|                |       |             |
|----------------|-------|-------------|
| NUMERO<br>FAMA | 86096 | CAMBIO<br>D |
|----------------|-------|-------------|

BROCA No. 7(0.201)Ø A COM.  
ROSCA 1/4-20HS. A COM.  
1-AGUJERO.



DATOS DE ENGRANE:

|                   |        |
|-------------------|--------|
| NUMERO DE DIENTES | 32     |
| PASO              | 10     |
| DIAM. DE PASO     | 3.200  |
| ANGULO DE PRESION | 20°    |
| GRUESO CORDAL     | 0.1376 |
| CLARO             | 0.0188 |
| JUEGO (BACKLASH)  | 0.004  |
| ANGULO DEL DIENTE | 4°     |
| AVANCE DE LA HTA. | 0.002  |
| RELACION          | 16/32  |

|   |         |                    |                                |               |  |
|---|---------|--------------------|--------------------------------|---------------|--|
|   |         |                    |                                |               |  |
| R A N G O   |         |                    |                                |               |  |
| DE 0° A 12°   | FRAC.   | DECIM.             | PARALELISMO                    | F             |  |
| ± 1/64  | ± 0.005 | CONCENTRICIDAD     | 0.001" LTI                     | E             |  |
| DE 12° A 24°  | ± 1/32  | ± 0.007            | PERPENDICULARIDAD ± 0.003"/PIE | D             |  |
| DE 24° EN ➡   | ± 1/16  | ± 0.010            | OVALADO<br>0.0005"LTI          | C             |  |
|   |         |                    | PANDURA<br>0.003"/PIE          | B             |  |
|   |         |                    | A                              |               |  |
| GUITAR FILOS  | ✓       | ANGULARES          |                                | ± 15"         |  |
| MARCAR NO. PIEZA  | ●       | ACABADOS NO IND. = |                                | 250           |  |
| REF.  |         | RADIOS NO IND. =   |                                |               |  |
| TOLERANCIAS GENERALES MAQUINADAS  |         |                    |                                |               |  |
| CAMBIO  |         |                    | FECHA                          |               |  |
| CANT.   |         |                    | SE USA EN                      |               |  |
| NOMBRE  |         |                    |                                |               |  |
| ENGRANE CONICO  |         |                    |                                |               |  |
| ESCALA  |         | MATERIAL           |                                | NUMERO        |  |
| 1 : 1   |         | SAE-3140           |                                | FAMA<br>86096 |  |
| DIBUJO  |         | FECHA              |                                | NUMERO        |  |
| SAROCAR   |         | 08-13-65           |                                | 7000010940    |  |
| REVISO  |         | FECHA              |                                | SAP           |  |
|  |         |                    |                                | CAMBIO        |  |
| FABRICACION DE MAQUINAS   |         |                    |                                | D             |  |
| S.A. DE C. V.<br>MONTERREY, N.L. MEXICO   |         |                    |                                | TAMAO<br>B    |  |