


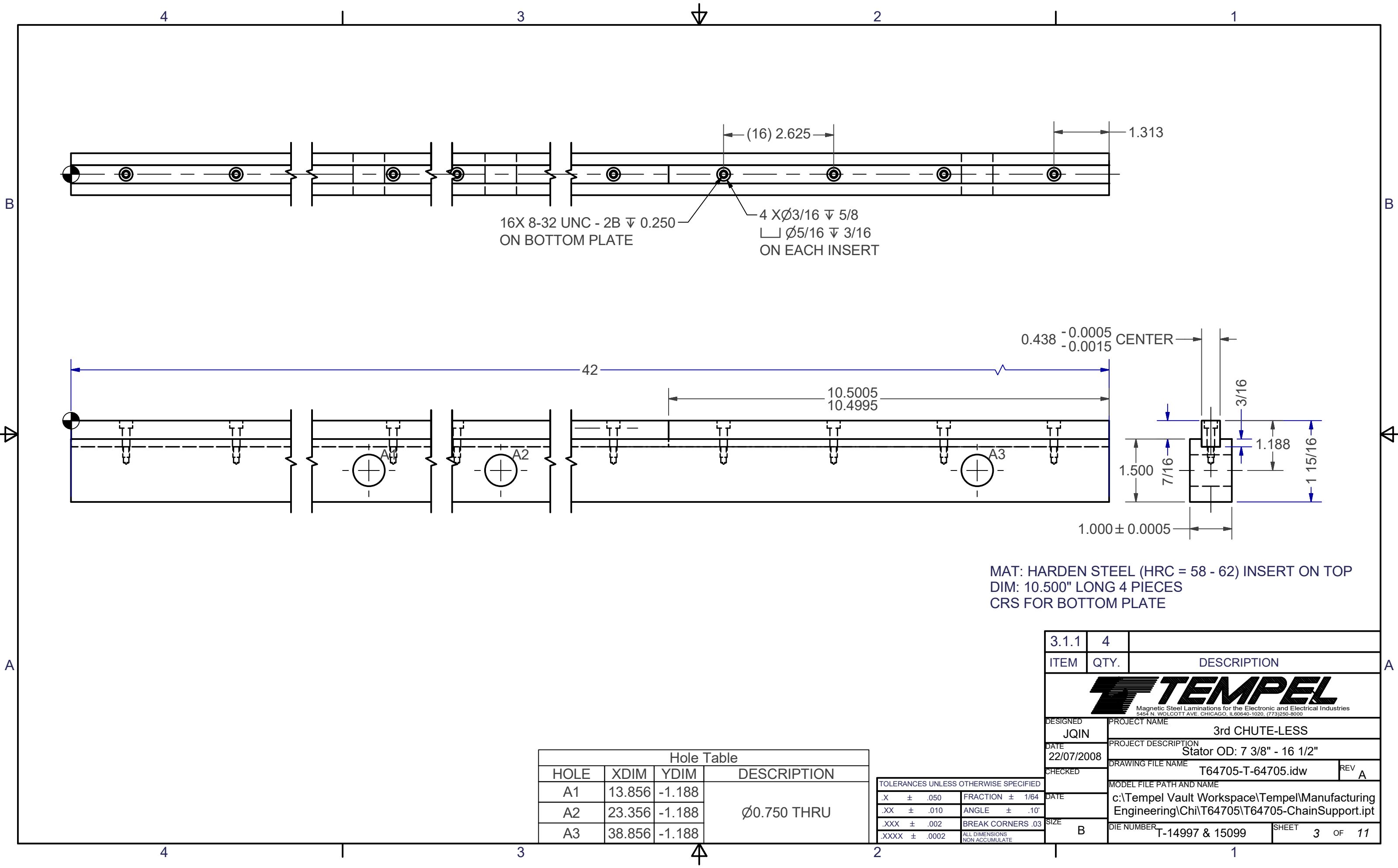
Hole Table 2			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.000	2.965	Ø0.750 THRU
A2	16.500	2.965	
A3	26.000	2.965	
B1	0.750	3.750	1/4-20 UNC - 1B
B2	6.528	3.750	
B3	7.972	3.750	
B4	9.417	3.750	
B5	10.861	3.750	
B6	23.861	3.750	
B7	25.306	3.750	
B8	26.750	3.750	

Hole Table 1			
HOLE	XDIM	YDIM	DESCRIPTION
1	1.750	-2.250	Ø0.400 ▽ 0.750
2	9.750	-2.250	
3	17.750	-2.250	
4	25.750	-2.250	
5	1.750	-1.250	
6	9.750	-1.250	
7	17.750	-1.250	
8	25.750	-1.250	
9	5.750	-1.750	Ø0.250 ▽ 0.750
10	21.750	-1.750	

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE


2 PIECES REQUIRED  
ONE AS SHOWN, ANOTHER MIRROR IMAGE

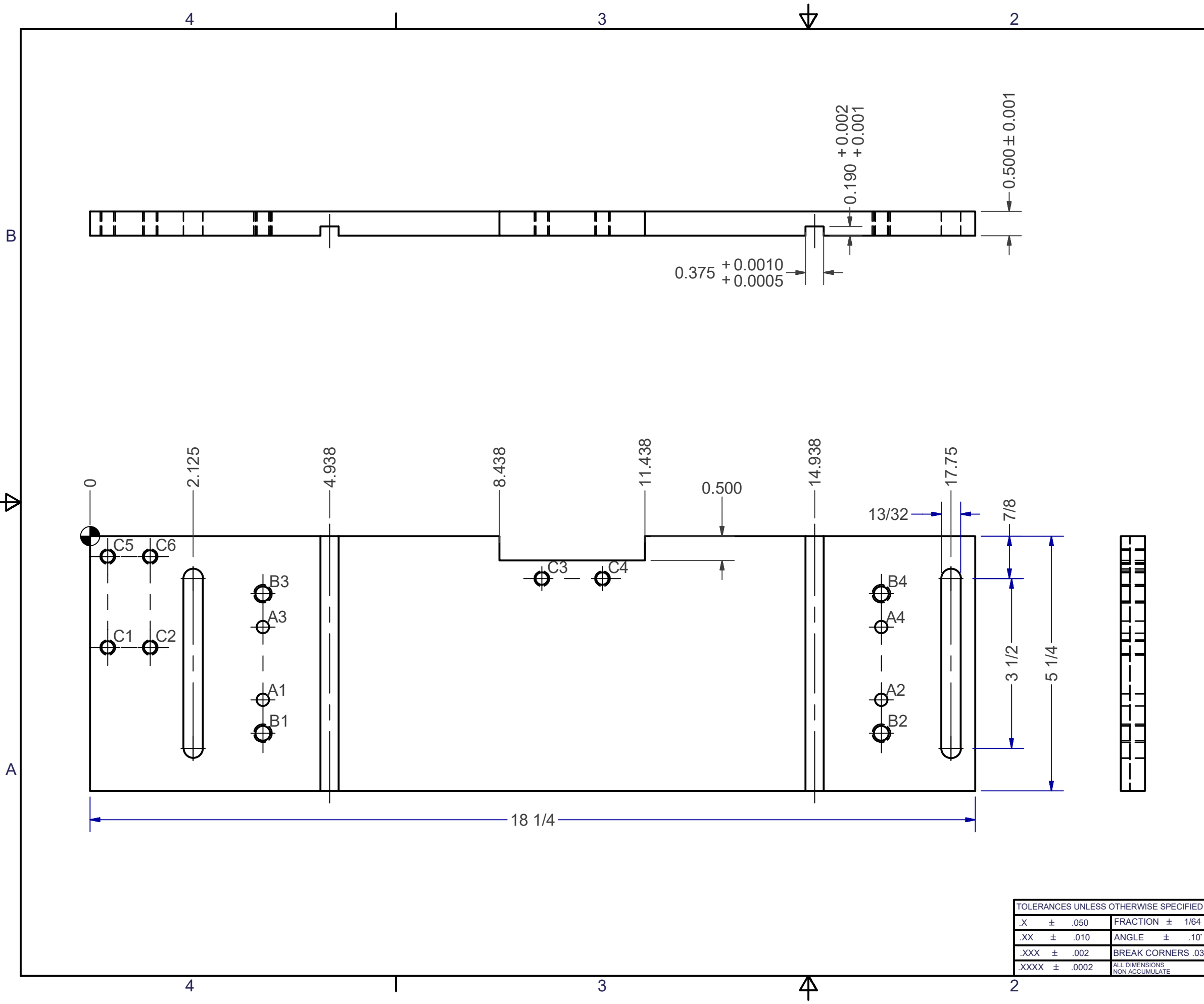
3.7/3.21		2	5X3 ANGLE MODIFIED	
ITEM		QTY.	DESCRIPTION	
<div><p>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</p></div>				
DESIGNED JQIN		PROJECT NAME 3rd CHUTE-LESS		
DATE 22/07/2008		PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"		
CHECKED		DRAWING FILE NAME T64705-T-64705.idw		REV A
DATE		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-SupportL03.ipt		
SIZE B		DIE NUMBER T-14997 & 15099		SHEET 2 OF 11



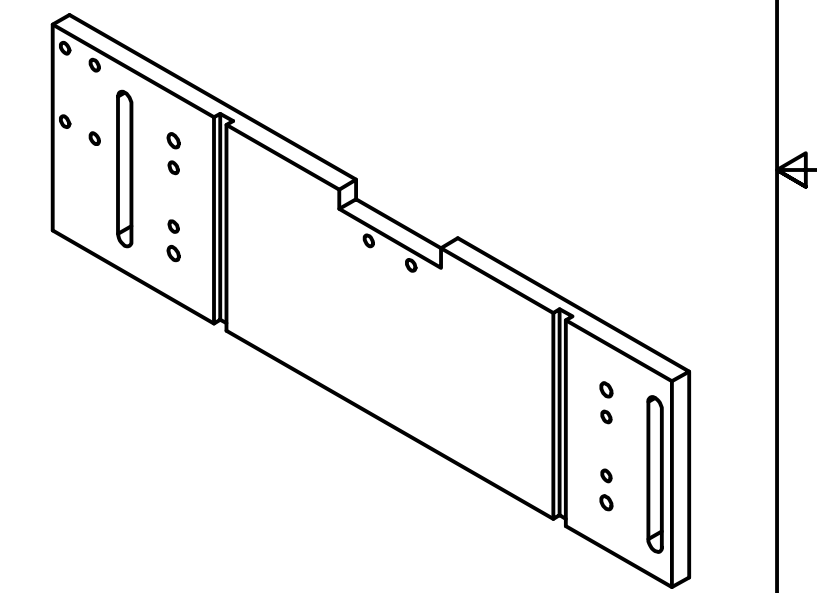
Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	13.856	-1.188	Ø0.750 THRU
A2	23.356	-1.188	
A3	38.856	-1.188	

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE

3.1.1	4		
ITEM	QTY.	DESCRIPTION	
<div><p>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</p></div>			
DESIGNED JQIN	PROJECT NAME 3rd CHUTE-LESS		
DATE 22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"		
CHECKED	DRAWING FILE NAME T64705-T-64705.idw		REV A
DATE	MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-ChainSupport.ipt		
SIZE B	DIE NUMBER T-14997 & 15099	SHEET 3 OF 11	

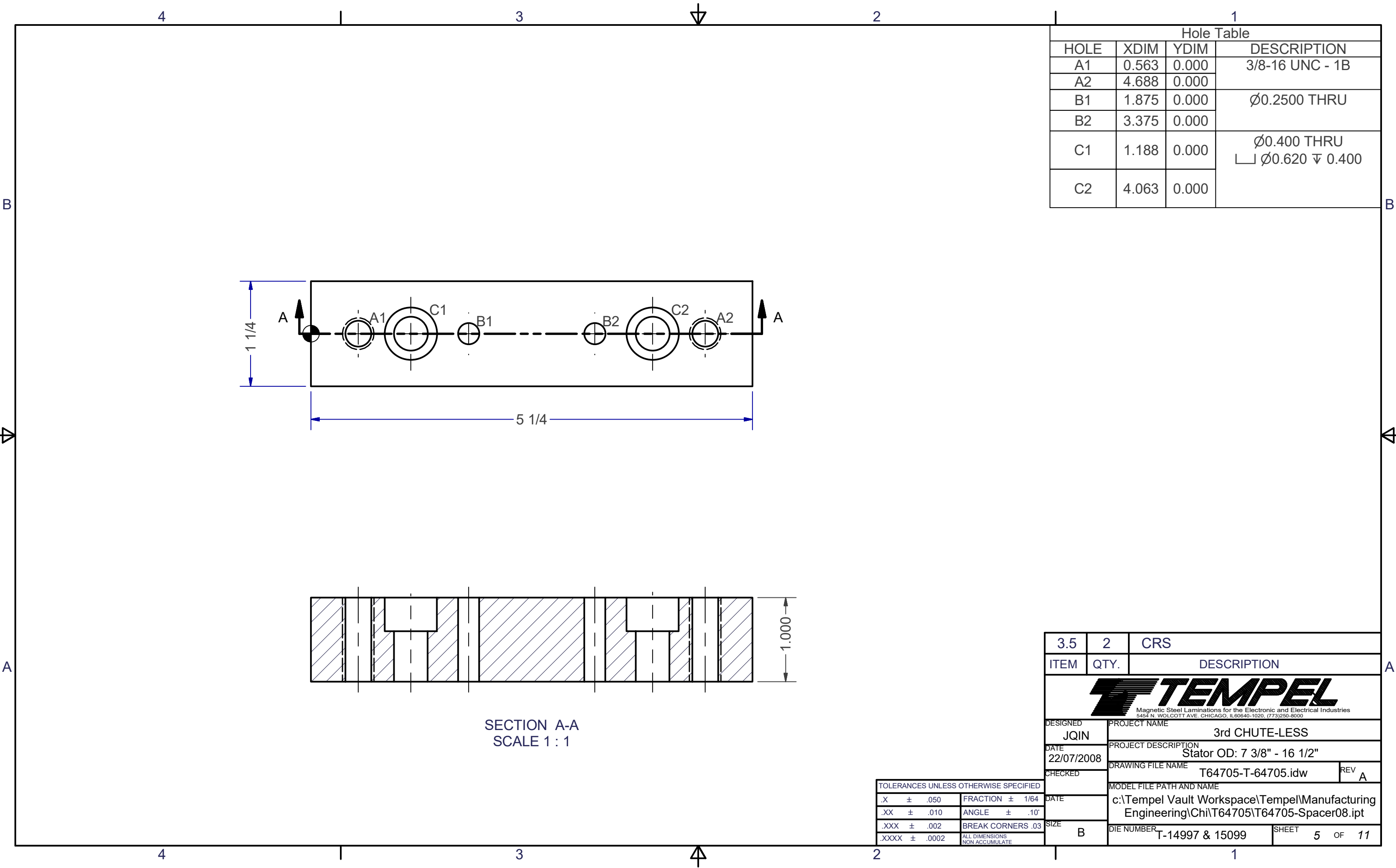


Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	3.563	-3.375	Ø0.250 <sup>+0.000</sup> / <sub>-0.001</sub> ▽ 0.75
A2	16.313	-3.375	
A3	3.563	-1.875	
A4	16.313	-1.875	
B1	3.563	-4.063	3/8-16 UNC - 2B
B2	16.313	-4.063	
B3	3.563	-1.188	
B4	16.313	-1.188	
C1	0.363	-2.295	5/16-18 UNC - 2B
C2	1.238	-2.295	
C3	9.313	-0.875	
C4	10.563	-0.875	
C5	0.363	-0.420	
C6	1.238	-0.420	




3.6	1	CRS
ITEM	QTY.	DESCRIPTION
<b>TEMPEL</b> Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000		
DESIGNED JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE 22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED	DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE	MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-AdjustPlate03.ipt	
SIZE B	DIE NUMBER T-14997 & 15099	SHEET 4 OF 11

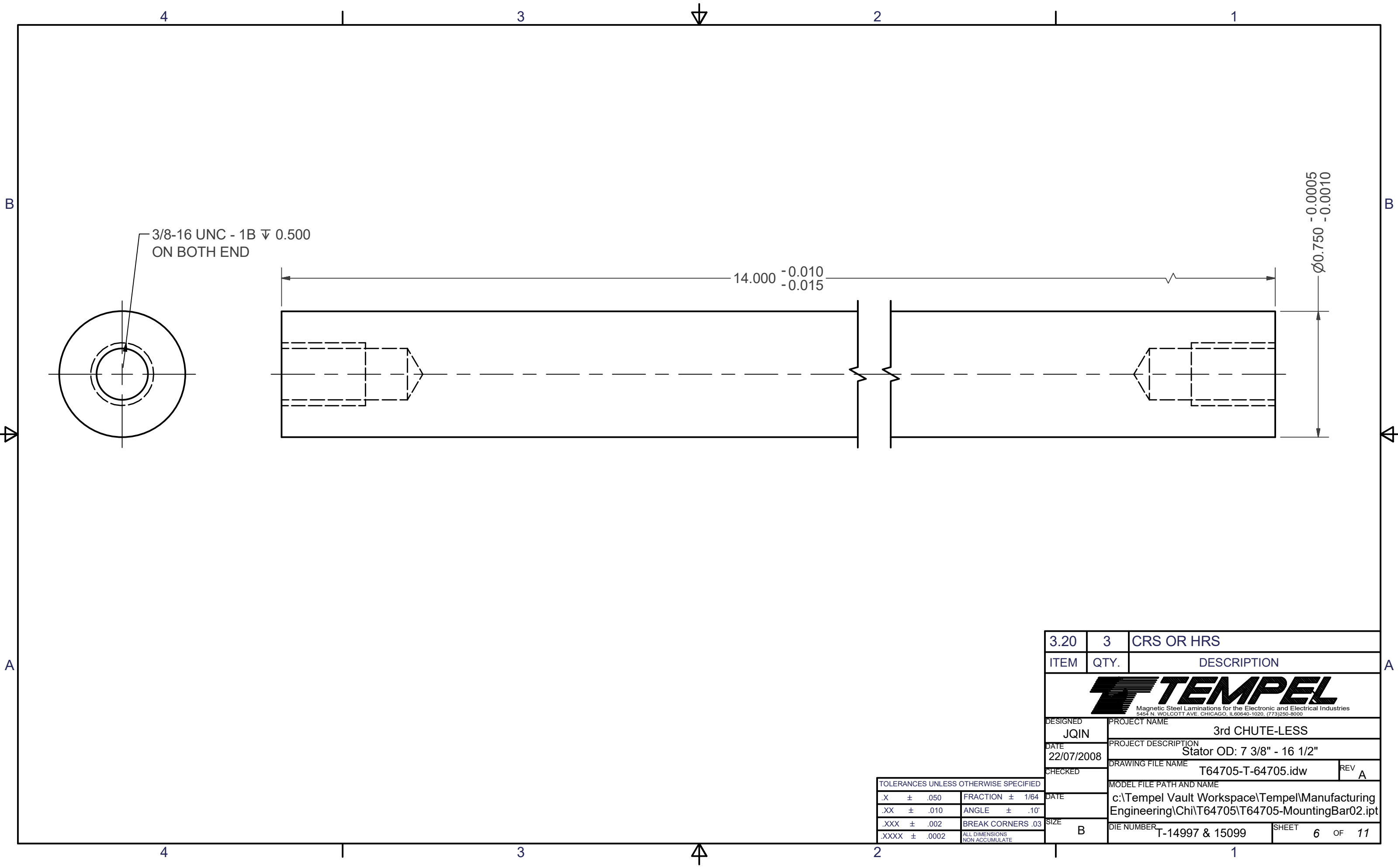
TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE




Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	0.563	0.000	3/8-16 UNC - 1B
A2	4.688	0.000	
B1	1.875	0.000	Ø0.2500 THRU
B2	3.375	0.000	
C1	1.188	0.000	Ø0.400 THRU └─┐ Ø0.620 ± 0.400
C2	4.063	0.000	

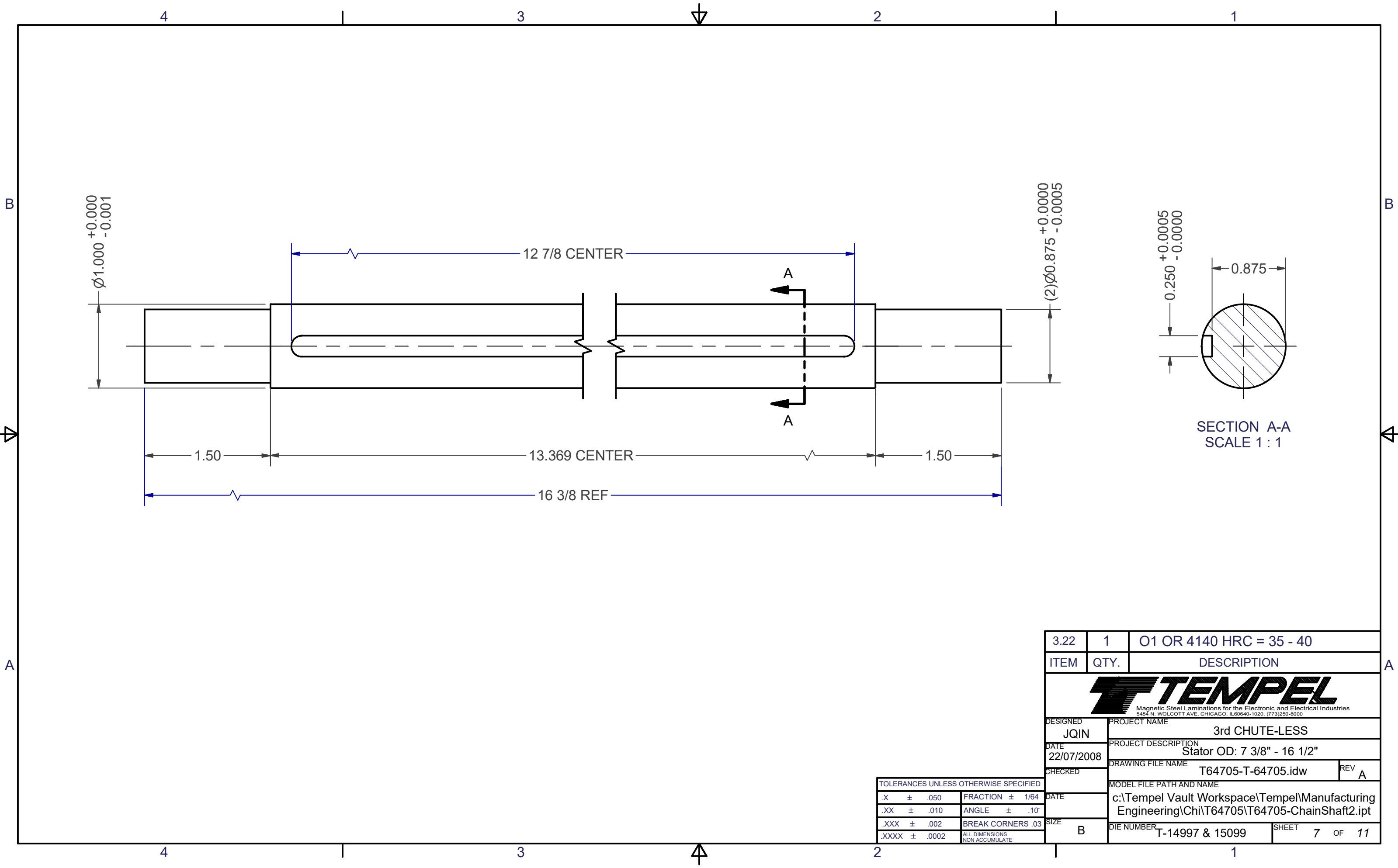
3.5	2	CRS	
ITEM	QTY.	DESCRIPTION	
<div><div> <b>TEMPEL</b></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED JQIN		PROJECT NAME 3rd CHUTE-LESS	
DATE 22/07/2008		PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Ch\T64705\T64705-Spacer08.ipt	
SIZE B		DIE NUMBER T-14997 & 15099	SHEET 5 OF 11


TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE



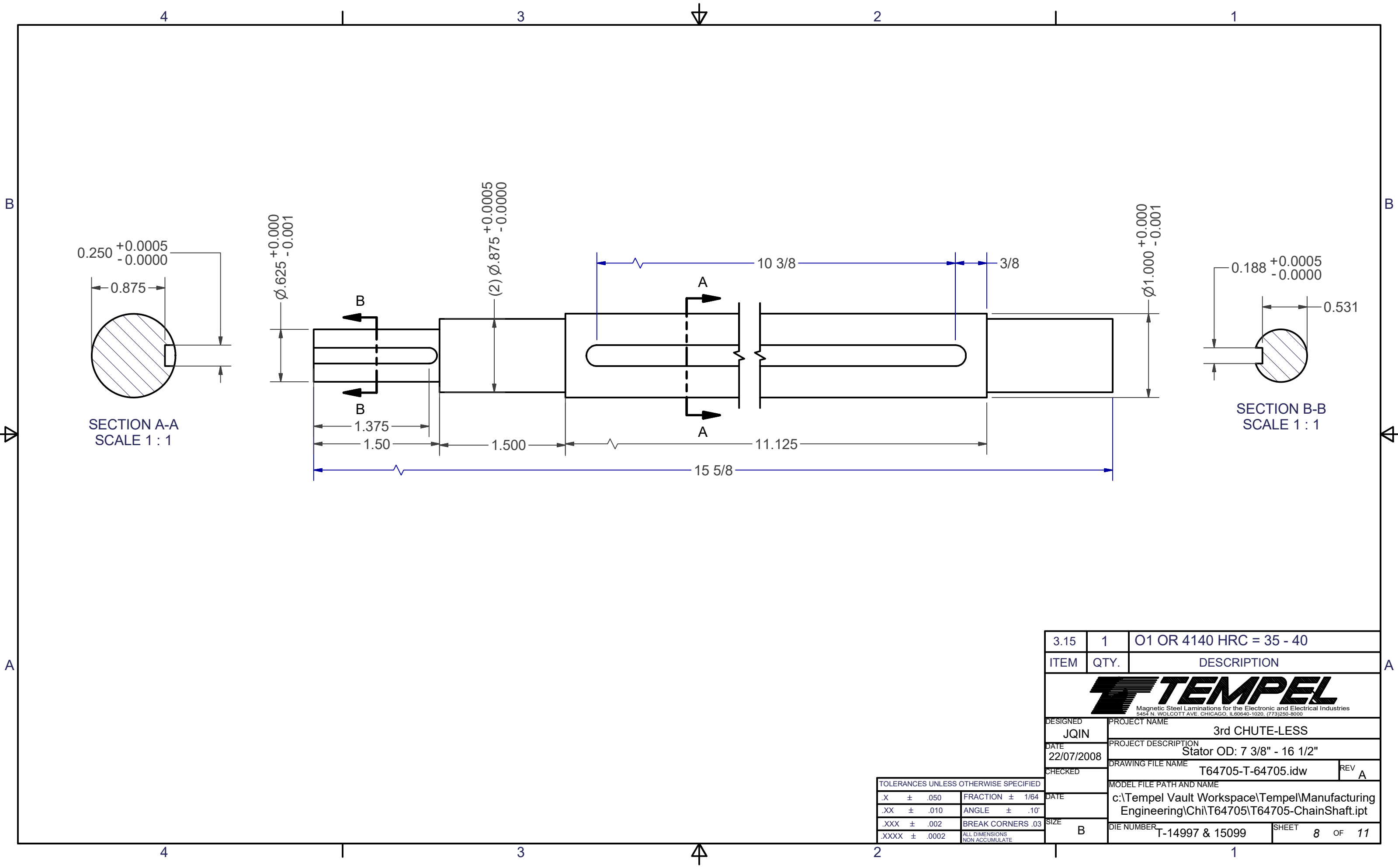
3.20	3	CRS OR HRS	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED JQIN		PROJECT NAME 3rd CHUTE-LESS	
DATE 22/07/2008		PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-MountingBar02.ipt	
SIZE B		DIE NUMBER T-14997 & 15099	SHEET 6 OF 11


TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE



3.22	1	O1 OR 4140 HRC = 35 - 40	
ITEM	QTY.	DESCRIPTION	
<div><div> <b>TEMPEL</b></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE	22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Ch\T64705\T64705-ChainShaft2.ipt	
SIZE	B	DIE NUMBER T-14997 & 15099	SHEET 7 OF 11

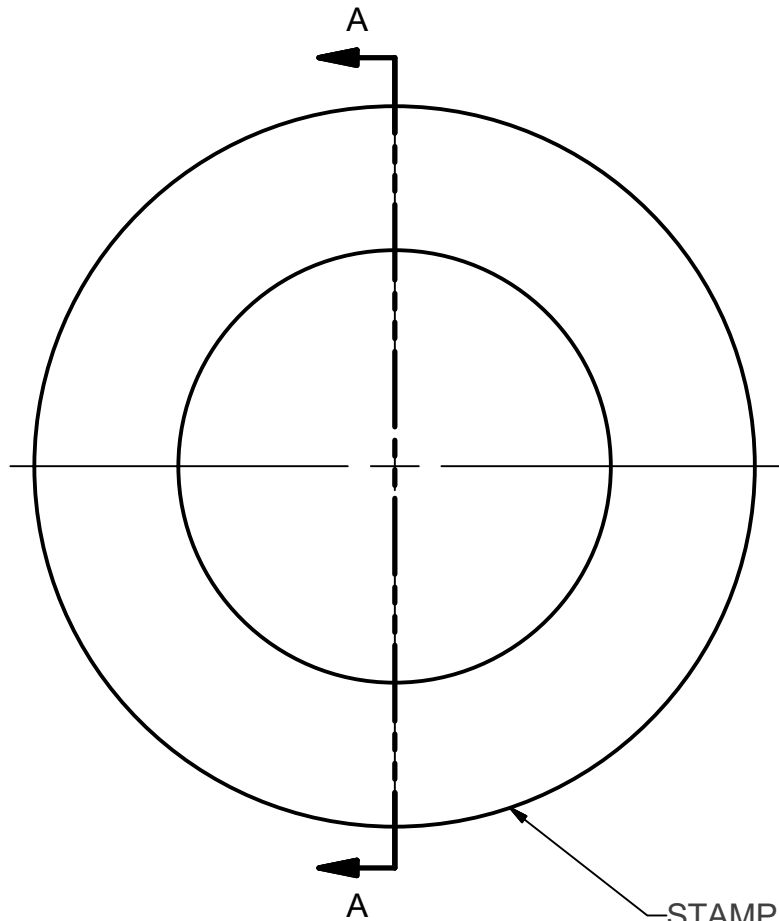
TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE



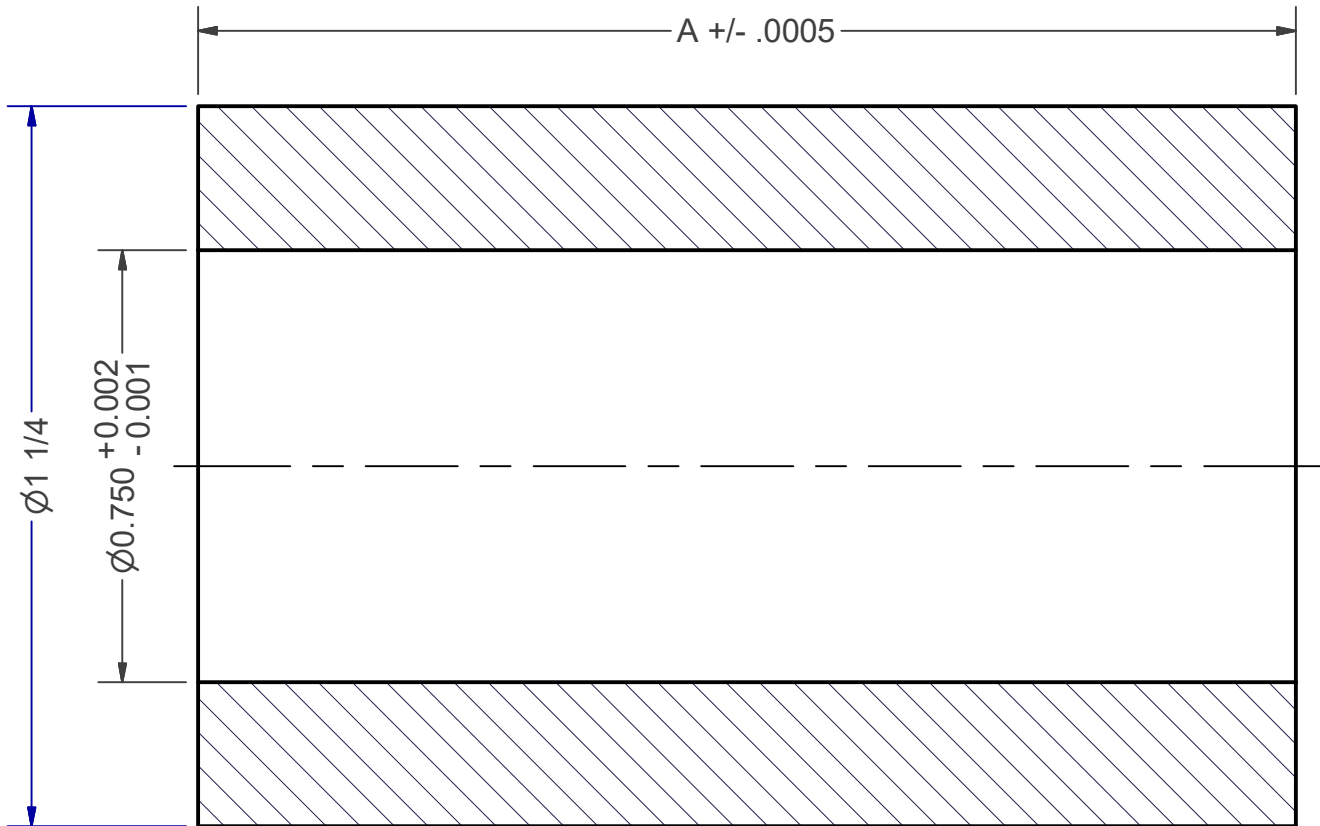
3.15	1	O1 OR 4140 HRC = 35 - 40	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div><b>TEMPEL</b></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	PROJECT NAME		
JQIN	3rd CHUTE-LESS		
DATE	PROJECT DESCRIPTION		
22/07/2008	Stator OD: 7 3/8" - 16 1/2"		
CHECKED	DRAWING FILE NAME		REV
	T64705-T-64705.idw		A
	MODEL FILE PATH AND NAME		
DATE	c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-ChainShaft.ipt		
SIZE	DIE NUMBER		SHEET
B	T-14997 & 15099		8 OF 11

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE






STAMP NUMBER ON SIDE SURFACE

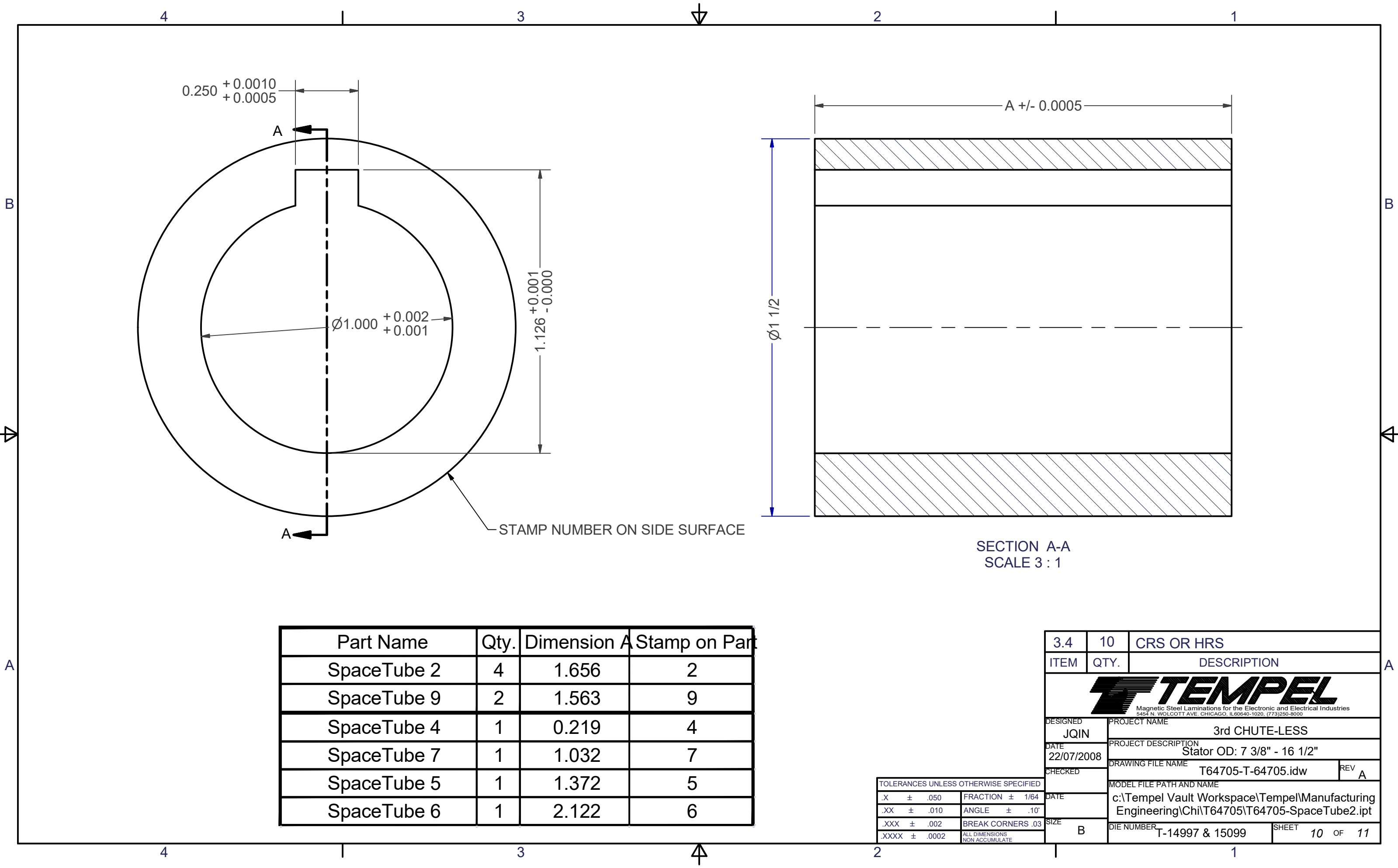


SECTION A-A  
SCALE 3 : 1

Part Name	Qty.	Dimension A	Stamp on Part
SpaceTube	6	1.906	0
SpaceTube_Middle	3	1.813	M
SpaceTube_Side	6	1.875	S


TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE

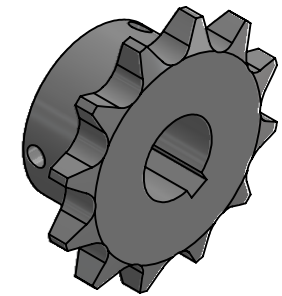
3.4	15	CRS OR HRS	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE	22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-SpaceTube.ipt	
SIZE	B	DIE NUMBER T-14997 & 15099	SHEET 9 OF 11



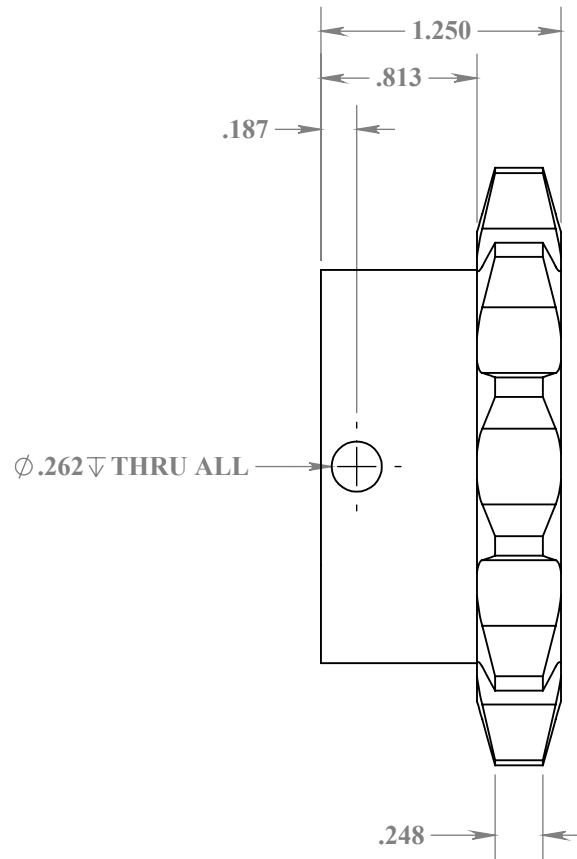
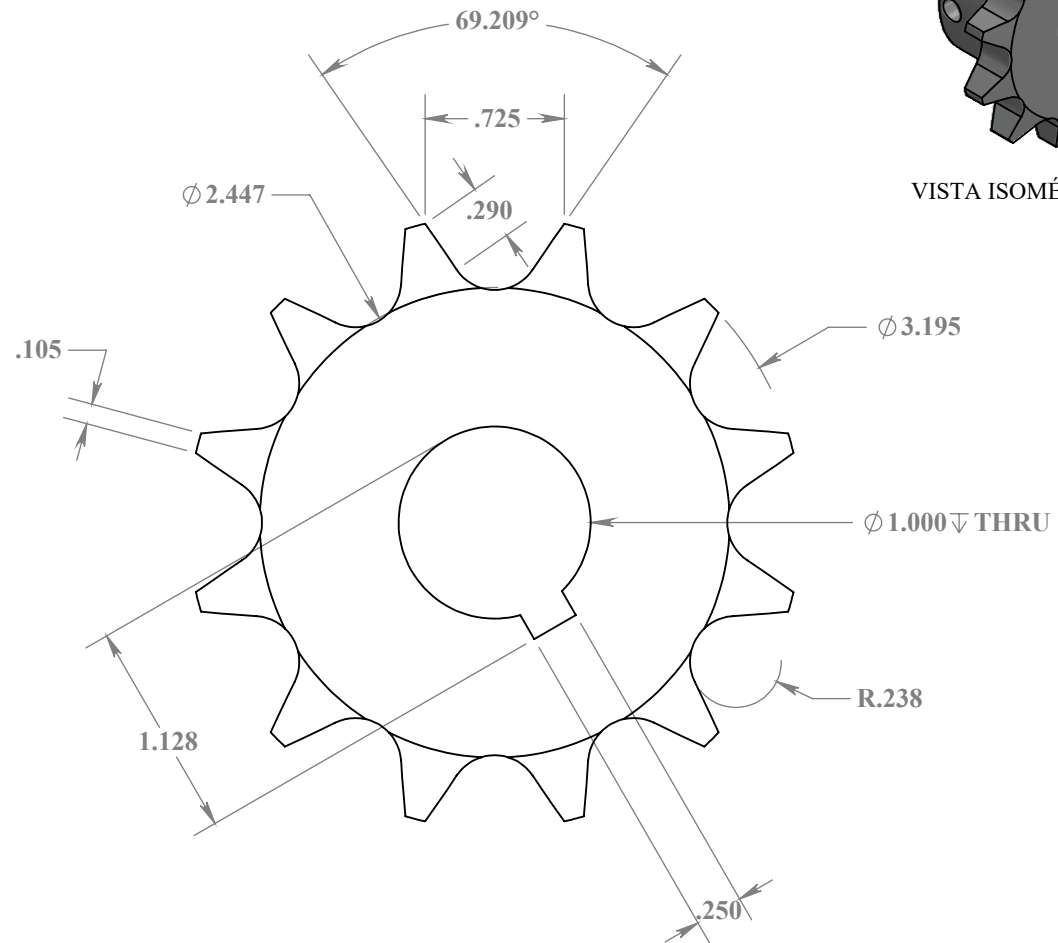
Part Name	Qty.	Dimension A	Stamp on Part
SpaceTube 2	4	1.656	2
SpaceTube 9	2	1.563	9
SpaceTube 4	1	0.219	4
SpaceTube 7	1	1.032	7
SpaceTube 5	1	1.372	5
SpaceTube 6	1	2.122	6

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE

3.4		10		CRS OR HRS	
ITEM		QTY.		DESCRIPTION	
<div><div></div><div><b>TEMPEL</b></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>					
DESIGNED JQIN		PROJECT NAME 3rd CHUTE-LESS			
DATE 22/07/2008		PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"			
CHECKED		DRAWING FILE NAME T64705-T-64705.idw			REV A
		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chl\T64705\T64705-SpaceTube2.ipt			
SIZE B		DIE NUMBER T-14997 & 15099		SHEET 10 OF 11	



VISTA ISOMÉTRICA



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MATERIAL:		PROYECCIÓN TERCER ÁNGULO		NO ESCALAR DIBUJO	
CANTIDAD:		UNIDADES:		UNLESS OTHERWISE SPECIFIED, TOLERANCE ARE:	
8 PZAS		in		ONE PLACE TWO PLACE THREE PLACE ANGLE	
				±0.05 ±0.01 ±0.002 ±0.10°	
DIBUJÓ:		CÓDIGO DE DIBUJO:		CLIENTE:	
ING. MAURICIO THOMAS		T64705		TEMPEL DE MÉXICO	
ESCALA:		HOJA:		DESCRIPCIÓN:	
1 : 1		11 - 11		T64705 - SPROCKET - CHAINASSY	
		FECHA:		REV.	
		26/05/2022		00	

CONFIDENCIAL

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