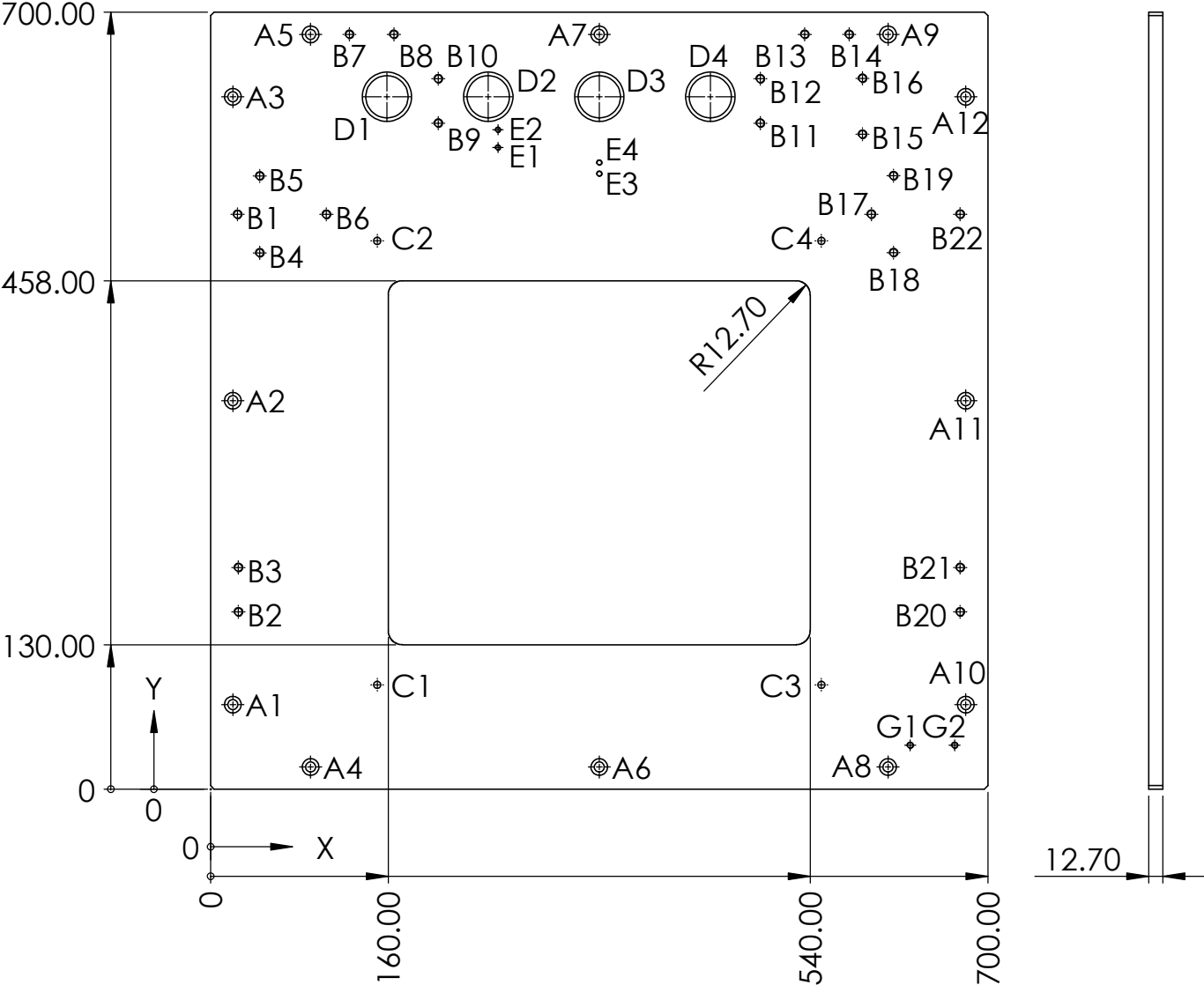
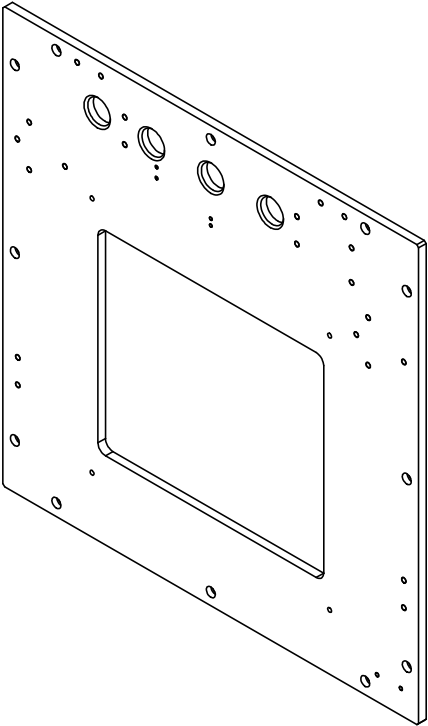


NAME	DATE	TIME (HRS)



QUALITY





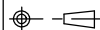
AUTHORIZE

TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pz.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
MM	INCHES	ANGLES
+1 -1	+0.04 -0.04	+1° -1°
MATERIAL: ALUMINIO 6061		
SURFACE TREATMENT: N/A		
HARDNESS: N/A		

PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.	
		JOYSON TECHNICAL CENTER	
		MODEL NAME: HPECU001-P1	SERIES No M2022-029
		MACHINE NAME: HORN PLATE & HOW ECU ASSY	
		PART NUMBER: HPECU001-P1-001	
APPROVALS		DATE	
DESIGNER AJML		5/9/2022	
REVIEW MA		5/9/2022	
		SIZE A	REV. A
		PLACA BASE	
		ESCALE 1:10	DRAWING IN MILLIMETERS

NAME			DATE	TIME (HRS)	TAG	X LOC	Y LOC	SIZE			TAG	X LOC	Y LOC	SIZE							
					A1	20	76.20	Ø 9.00 THRU ALL └─┐ Ø 15.00 ▽ 8.00			C1	150	94	Ø 6.50 THRU ALL							
					A2	20	350				C2	150	494								
					A3	20	623.80				C3	550.03	94								
					A4	90	20				C4	550.03	494								
					A5	90	680				D1	158.75	623.80	Ø 38.10 THRU ✓ Ø 44.45 X 90°							
			A6	350	20	D2	250				623.80										
			A7	350	680	D3	350				623.80										
			A8	610	20	D4	450				623.80										
			A9	610	680	E1	258.71				578.04	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL									
			A10	680	76.20	E2	258.71				594.04										
			A11	680	350	E3	350				554.50										
			A12	680	623.80	E4	350				564.50										
			B1	24.24	517.81	G1	630	39.50	Ø 5.00 THRU ALL M6x1.0 - 6H THRU ALL												
			B2	25	159.70	G2	670	39.50													
								B3	25	199.70											
						B4	44.24	483.17													
B5	44.24	552.46																			
B6	104.24	517.81																			
B7	125	680																			
B8	165	680																			
B9	205	600																			
B10	205	640																			
B11	495	600																			
B12	495	640																			
B13	535	680																			
B14	575	680																			
B15	587	590																			
					B16	587	640.39														
			B17	595	518																
			B18	615	483.36																
			B19	615	552.64																
			B20	675	159.70																
			B21	675	199.70																
			B22	675	518																
			QUALITY																		
						NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.	UNLESS OTHERWISE SPECIFIED			 JOYSON SAFETY SYSTEMS			JOYSON TECHNICAL CENTER					
								ANG. PRO		TOLERANCES DIMENSIONS ISO 2768-1 mK-E ASME Y14.5M-1994						MODEL NAME: HPECU001-P1			SERIES No M2022-029		
										MM INCHES ANGLES +-.1 -.1 +.004 -.004 +1° -1°						MACHINE NAME: HORN PLATE & HOW ECU ASSY					
										MATERIAL: ALUMINIO 6061						PART NUMBER: HPECU001-P1-001					
			REV	DESCRIPTION	DATE	APPROVED	SURFACE TREATMENT: N/A			DESIGNER AJML 5/9/2022			PART NAME PLACA BASE			REV. A					
			REVIEWS				HARDNESS: N/A			REVIEW MA 5/9/2022			ESCALE 1:10 DRAWING IN MILLIMETERS								