



3-D CAD MODEL AVAILABLE UPON REQUEST

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REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>		MATERIAL	
UNLESS OTHERWISE SPECIFIED:		AISI 1045 Steel, cold drawn	
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:		DESIGN	R. REYES
ENGLISH DIMENSIONS:		SAVED	28/01/2022
X/X ± 1/16	FINISH MARKS 63/ = N7/ 32/ = N6/ 16/ = N5/ 9/ = N4/	DRAWN	R. REYES
X.XX ± .020		27/01/2022	
X.XXX ± .010			
METRIC DIMENSIONS:		<div>Libbey®</div>	
[ X ] ± 2 mm		LIBBEY MEXICO MONTERREY, N.L. WWW.LIBBEY.COM	
[ X.X ] ± .5 mm		SOPORTE BARRA ROSCADA	
[ X.XX ] ± .25 mm		ASSEMBLY NAME	
CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD		MACHINE NAME	
SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES		SCALE:	SIZE
THIRD ANGLE PROJECTION		1:1	B
		DRAWING NUMBER	
		SBC-L14-11	
		SHEET 1 OF 1	