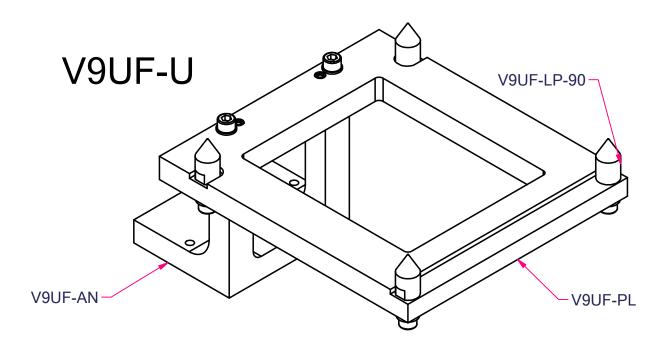
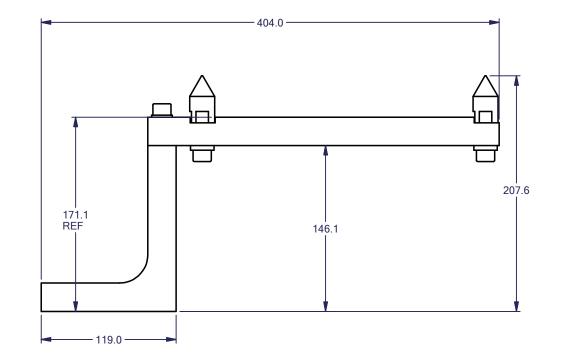
V9UF-L,V9UF-U **USER FRAME**







THIS DRAWING MAY USE BOTH INCH AND METRIC

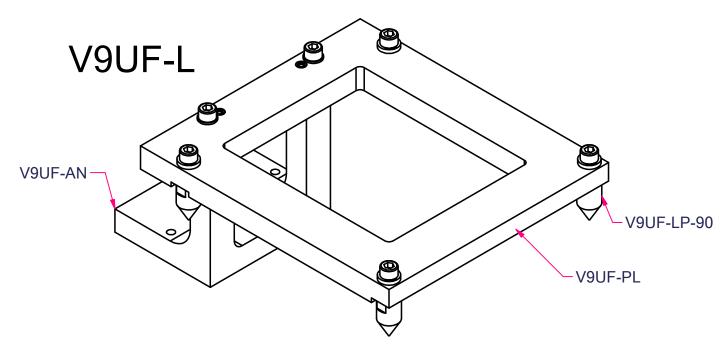
MAXIMUM ALLOWANCE ROUGHNESS OF ALL
METRIC.

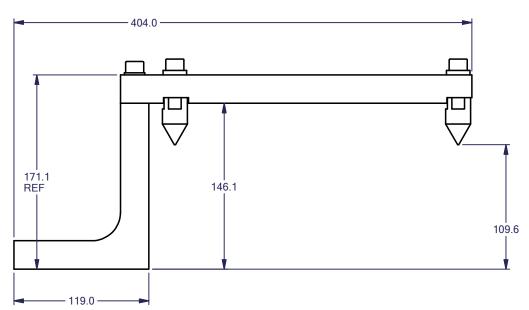
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
1 PLACE MACHINING "0.3
1 PLACE FABRICATION "1.5
2 PLACE "0.08 BETWEEN MACHINED SURFACES
0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
10.10 BETWEEN DOWELS IN THE SAME PLANE
10.11 BETWEEN DOWELS IN DIFFERENT PLANES
10.13 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / $3.00~\rm mm$ AFTER SPOTTING.

MARK INDENTIFICATION AND MATERIAL NUMBERS ON DETAILS PAINT INDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WHITH "*"





OT#25656 2022-04 ELVY_PU_FRM

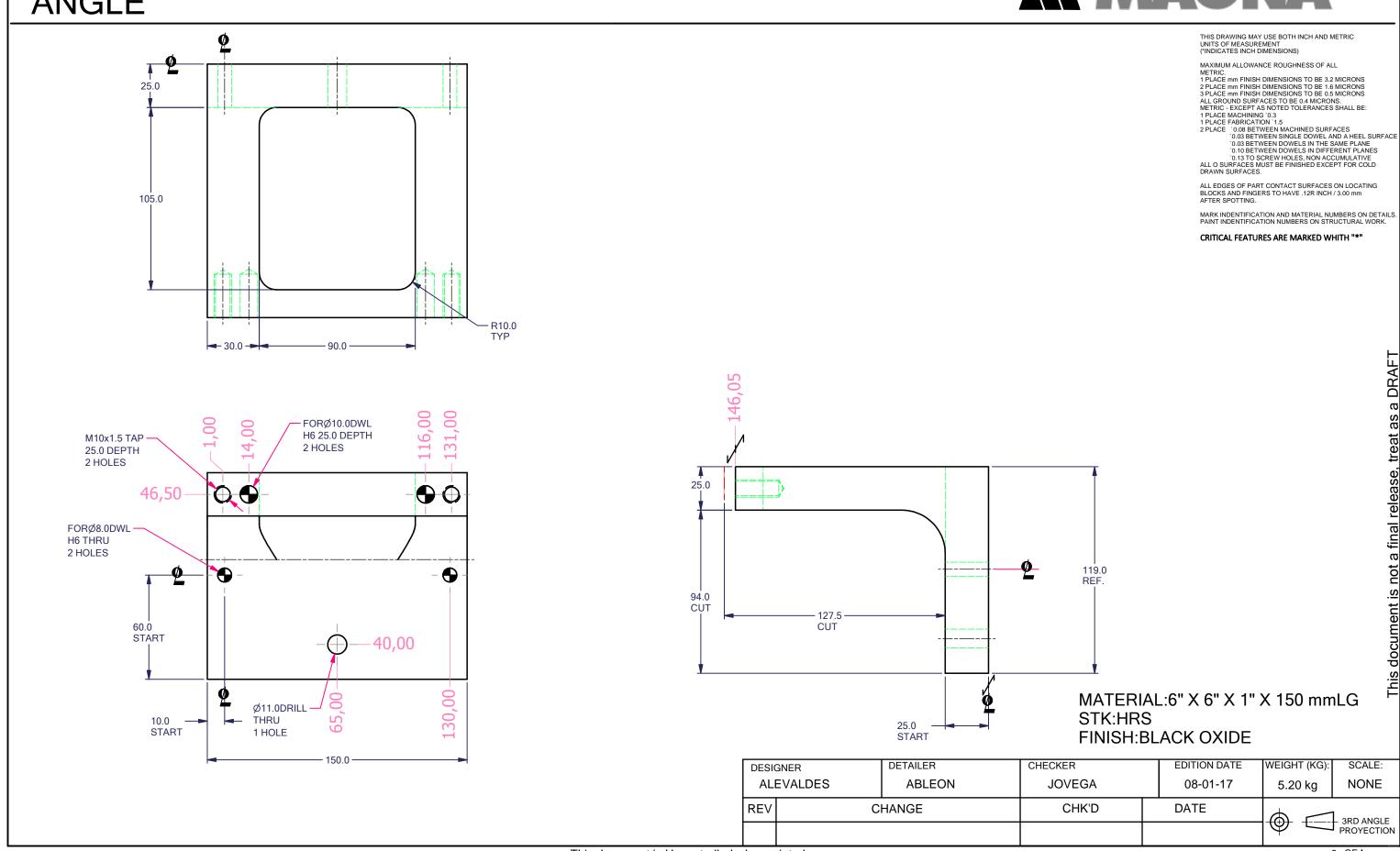
V9UF-U QTY.2

Stock List								
ITEM	QTY	MATERIAL	DESCRIPTION					
M10X25	4	Steel, High Strength Low Alloy	SHCS					
10X25	2	Steel, High Strength Low Alloy	DOWELL					
M10X50	2	Steel, High Strength Low Alloy	ASM LOCK WASHER					
F621022	4	CS-CRS	HARD.WASHER					

DESIGNER		DETAILER	CHECKER	EDITION DATE	WEIGHT (KG):	SCALE:
ALEVALDES		ABLEON	JOVEGA	08-01-17	N/A	NONE
REV	С	HANGE	CHK'D	DATE	3RD ANGLE	
					$\Psi =$	PROYECTION

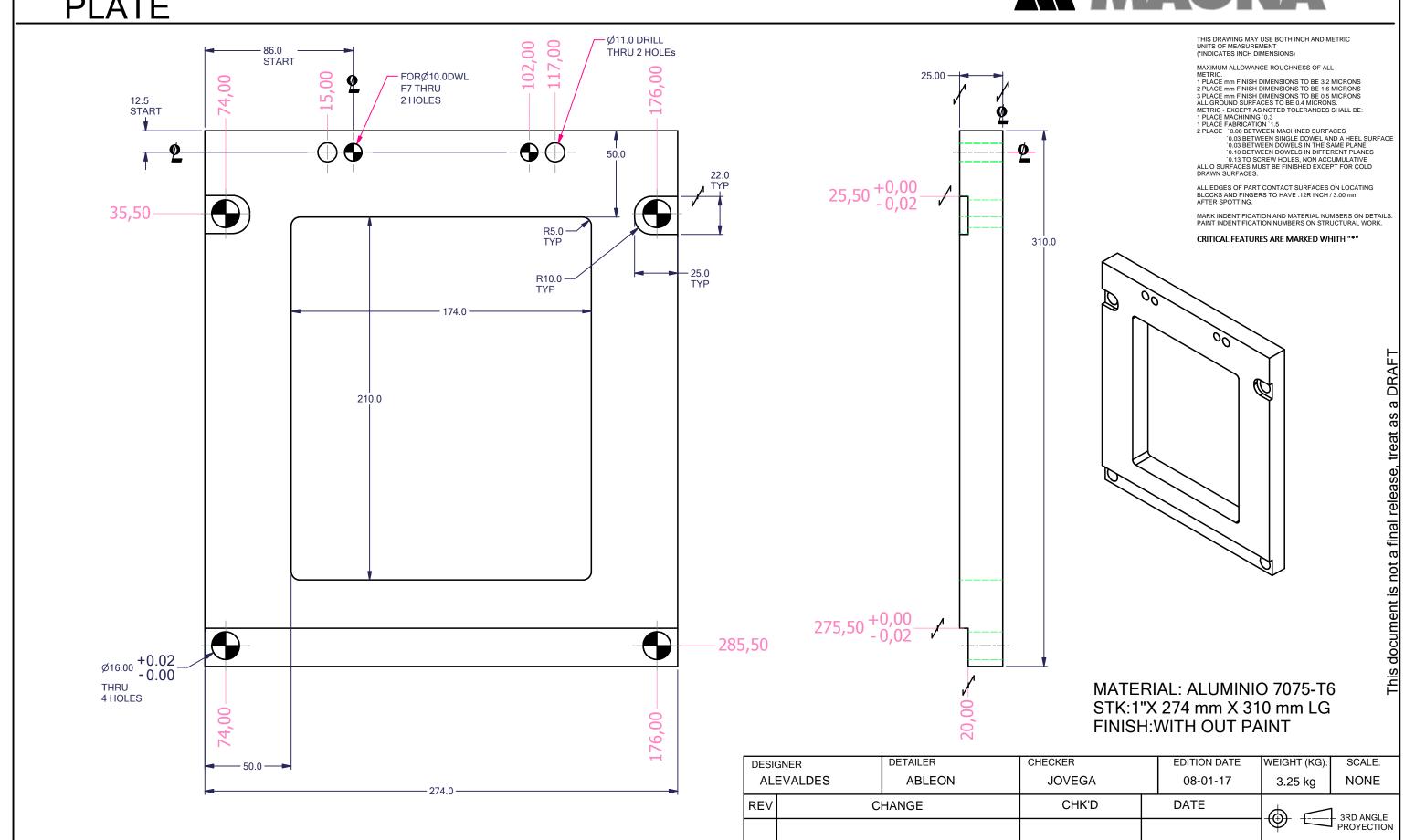
V9UF-AN ANGLE





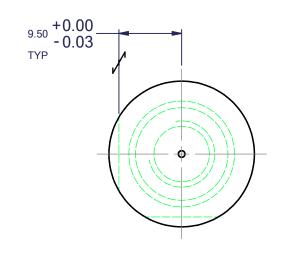
V9UF-PL PLATE

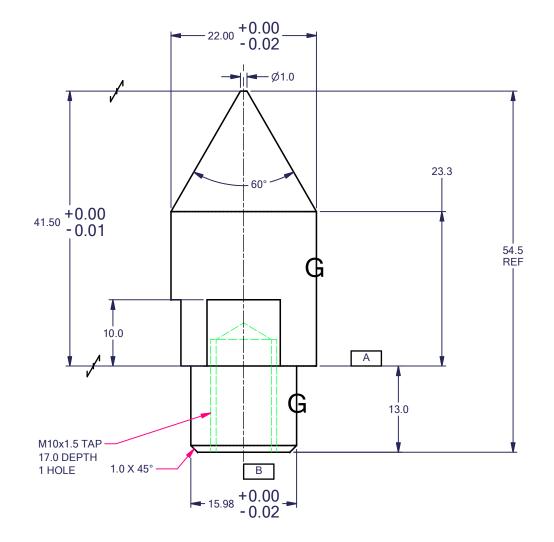


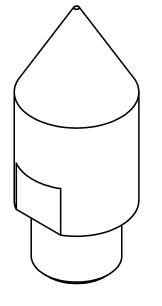


V9UF-LP **LOCATING PIN**









THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL
METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
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METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
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1 PLACE FABRICATION '1.5
2 PLACE '0.08 BETWEEN MACHINED SURFACES
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'0.03 BETWEEN DOWELS IN THE SAME PLANE
'0.10 BETWEEN DOWELS IN THE SAME PLANE
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES
'0.13 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES. ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK INDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT INDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WHITH "*"

ALL MACHINED SURFACE TO FLAT PARALLEL AND PERPENDICULAR TO WITHIN 0.015 T.I.R TO DATUMS A AND B AND CONCENTRIC TO WITHIN 0.03 T.I.R

MATERIAL:CRS STK: DIA. 7/8" X 65mmLG FINISH:BLACK OXIDE

DESIGNER		DETAILER	CHECKER	EDITION DATE	WEIGHT (KG):	SCALE:
ALEVALDES		ABLEON	JOVEGA	08-01-17	0.10 kg	NONE
REV	CHANGE		CHK'D	DATE	3RD ANGLE	
					Ψ	PROYECTION