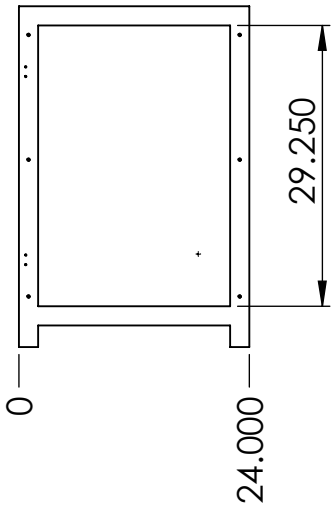
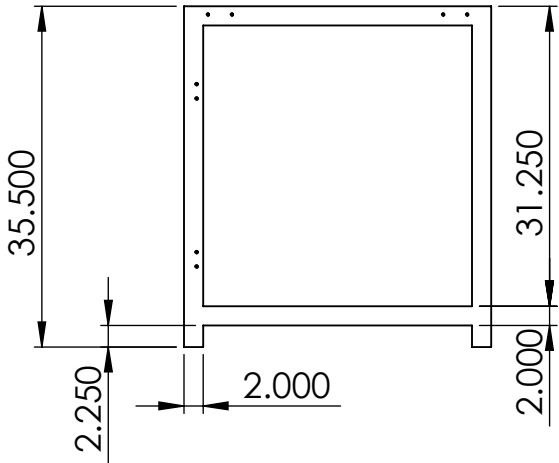
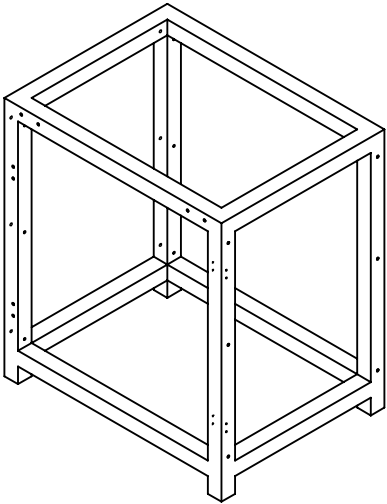
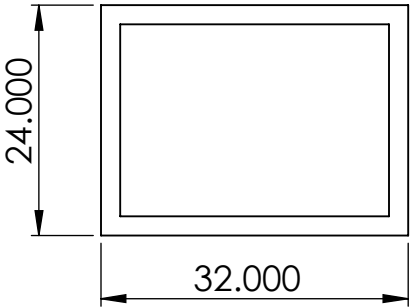




NAME	DATE	TIME (HRS)



QUALITY	
AUTHORIZE	TALLER

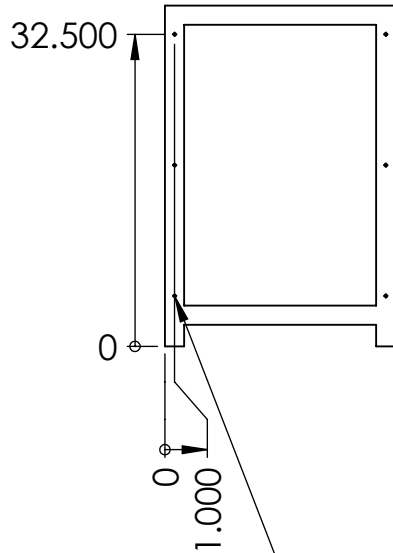
NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +0.1 -0.1	INCHES +0.004 -0.004	ANGLES +1° -1°
MATERIAL:	PTR 2" X 2" CAL 12	
SURFACE TREATMENT	PINTURA ELECTROSOLDADA RAL 9002	
HARDNESS	N.A.	

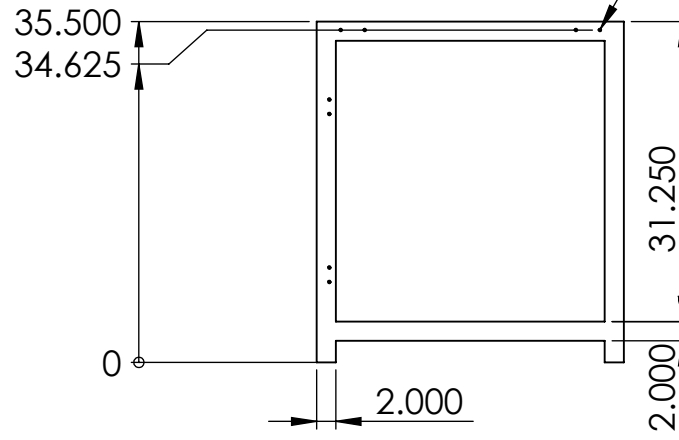
ASPRW001-P2-202		PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.			
 MEDIDA ESPECIAL							
 JOYSON SAFETY SYSTEMS		JOYSON TECHNICAL CENTER					
APPROVALS		DATE		MODEL NAME: ASPRW001		SERIES No: M2022-023	
DESIGNER		VHGS		28/MAR/2022		MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION	
REVIEW		JATA		28/MAR/2022		PART NUMBER: ASPRW001-P2-202	
SIZE A		PART NAME		PART 202		REV. A	
ESCALE		1:20		DRAWING IN		INCHES	

NAME	DATE	TIME (HRS)

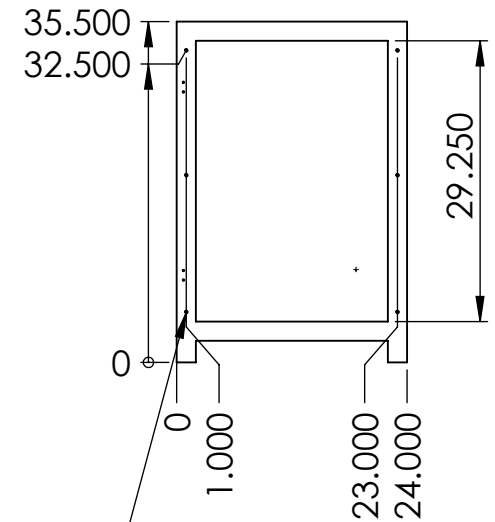
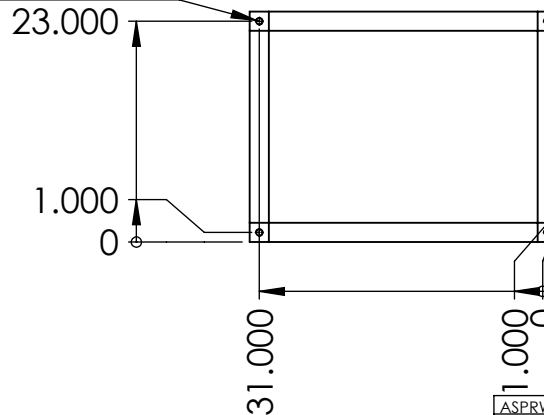
8 x Ø 0.257 THRU
5/16-18 UNC THRU
presentar antes de barrenar
pieza pieza 207



6 x Ø 0.257 THRU
5/16-18 UNC THRU
barrenar despues
de presentar pieza 203



4 x Ø 0.656 ∇ 1.800
3/4-10 UNC ∇ 1.500



6 x Ø 0.257 THRU
5/16-18 UNC THRU
barrenar despues
de presentar pieza 209

QUALITY

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF
PIECES

1 Pzas.

UNLESS OTHERWISE SPECIFIED

TOLERANCES ISO 2768-1 mK-E
DIMENSIONS ASME Y14.5M-1994

MM INCHES ANGLES
+1 -1 +.004 -.004 +1° -1°

MATERIAL: PTR 2" X 2" CAL 12

SURFACE PINTURA ELECTROSOLDADA
TREATMENT RAL 9002

HARDNESS N.A.

ASPRW001-P2-202 PAG. 2 de 2

E MEDIDA ESPECIAL



APPROVALS DATE

DESIGNER VHGS 28/MAR/2022

REVIEW JATA 28/MAR/2022

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PERMISSION OF THE OWNMER.

JOYSON TECHNICAL CENTER

MODEL NAME: ASPRW001 SERIES No: M2022-023

MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO
RETRACTOR WORKSTATION

PART NUMBER: ASPRW001-P2-202

SIZE PART NAME REV.
A PART 202 **A**

ESCALE 1:20 DRAWING IN INCHES

AUTHORIZE

TALLER

REVIEWS