


Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	.000	-2.750	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A2	-1.945	-1.945	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A3	1.945	-1.945	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A4	-2.750	.000	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A5	2.750	.000	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A6	-1.945	1.945	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A7	1.945	1.945	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375
A8	.000	2.750	Ø.397 - X DRILL THRU └─┐ Ø.625 ▽ .375

GENERAL NOTES:  
Break All Sharp Corners

MASS: 11.1 lbmass

				MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL	
DIE NO.		SCALE 1/2		DATE 9/2/2021	
DWN DFOWLER		SHEET # 4		OF 11	
PART NAME T68070SD18-Mandrel Keep.ipt					
FILE NAME T68070- Mandrel Press					
SYM	REVISIONS		BY	DATE	
TOLERANCES UNLESS OTHERWISE SPECIFIED					
.X	±	.050	FRACTIONS ± 1/16		
.XX	±	.010	ANGLES ± 1°		
.XXX	±	.002	ALL DIMENSIONS NON ACCUMULATIVE		
.XXXX	±	.0005			

TEMPEL

