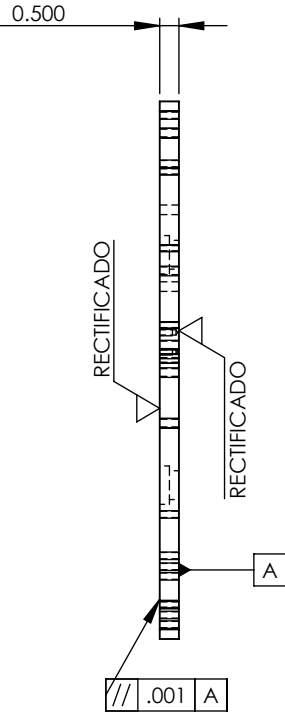
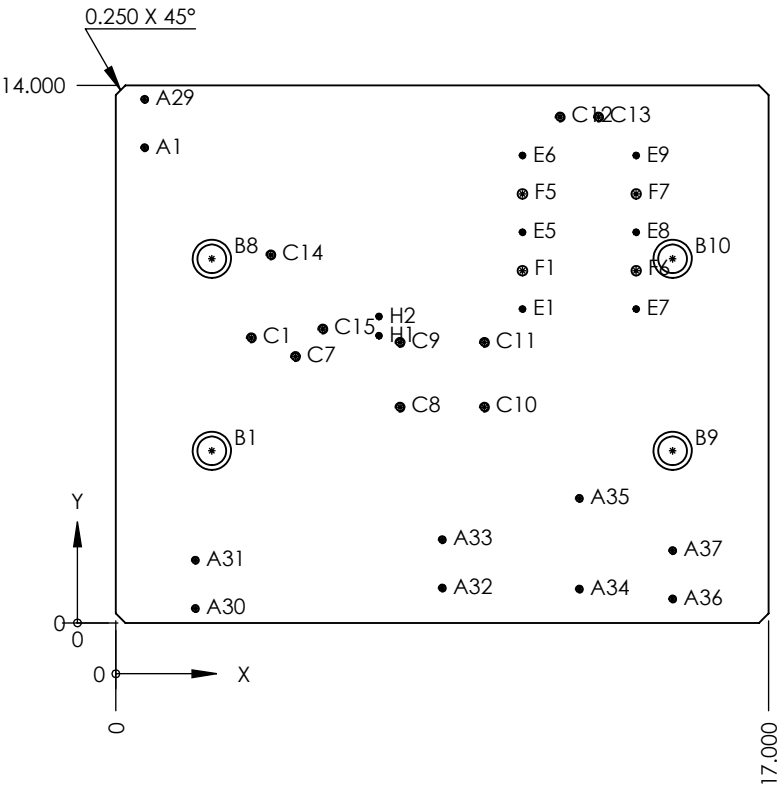


NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	0.750	12.373	Ø 0.165 THRU ALL M5x0.8 - 6H THRU ALL
A29	0.750	13.633	
A30	2.071	0.370	
A31	2.071	1.630	
A32	8.500	0.905	
A33	8.500	2.165	
A34	12.070	0.877	
A35	12.070	3.239	
A36	14.500	0.620	
A37	14.500	1.880	
B1	2.500	4.480	Ø 0.750 THRU Ø 1.000 ▽ 0.250
B8	2.500	9.480	
B9	14.500	4.480	
B10	14.500	9.480	Ø 0.201 THRU ALL 1/4-20 UNC THRU ALL
C1	3.528	7.422	
C7	4.678	6.934	
C8	7.401	5.617	
C9	7.401	7.302	
C10	9.600	5.617	
C11	9.600	7.302	
C12	11.570	13.171	
C13	12.570	13.171	Ø 0.136 THRU ALL 8-32 UNC THRU ALL
C14	4.037	9.582	
C15	5.390	7.650	
E1	10.590	8.171	Ø 0.250 THRU ALL
F1	10.590	9.171	
E5	10.590	10.171	Ø 0.136 THRU ALL 8-32 UNC THRU ALL
E6	10.590	12.171	
E7	13.550	8.171	
E8	13.550	10.171	
E9	13.550	12.171	Ø 0.250 THRU ALL
F5	10.590	11.171	
F6	13.550	9.171	
F7	13.550	11.171	Ø 0.136 ▽ 0.422 8-32 UNC ▽ 0.328
H1	6.851	7.478	
H2	6.851	7.978	

QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT: GALVANIZADO		
HARDNESS: N.A.		

PAG. 1 de 1	
APPROVALS	DATE
DESIGNER VHGS	25/08/2021
REVIEW JATA	25/08/2021
JOYSON TECHNICAL CENTER	
MODEL NAME: RB001-AC	SERIES No M2021-093
MACHINE NAME: REMACHADO BRACKET	
PART NUMBER: RB001-AC-302	
SIZE A	PART 302
SCALE 1:7	DRAWING IN INCHES