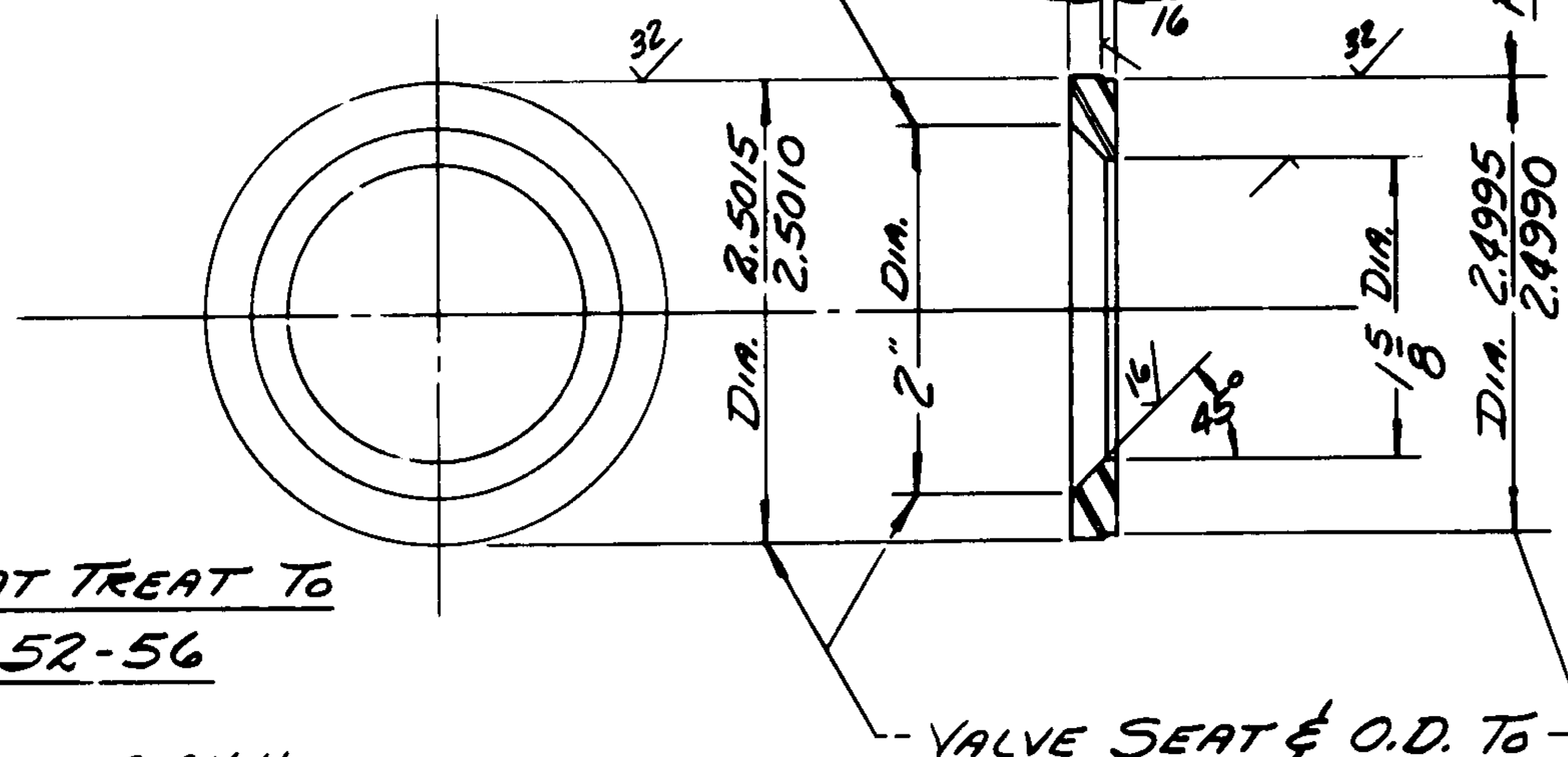


LAP VALVE SEAT  
AFTER ASSEMBLY IN CYLINDER  
OIS-17-235



HEAT TREAT TO  
RC 52-56

VALVE SEAT & O.D. TO  
BE CONCENTRIC WITHIN  
.0005-T.I.R.

USED ON ASSEMBLY NO. OIS-01611

MARK PART NUMBER AT (X)

BREAK SHARP EDGES

I		D		UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS $\checkmark$ 125 FINISHED DIMENSIONS FRACTIONAL $\pm .015$ DECIMAL $\pm .005$	NAME	VALVE SEAT			OWENS-ILLINOIS DRAWING NUMBER OIS-17-239 SHEET ____
H		C			DRAWN	CHECKED	DATE	SCALE	
G		B			F.L.W.	J.L.W.		FULL	
F		A			MATERIAL				
E		CHANGES			SAE-52100 ST.				
					TUBING - (TIMKEN STK.)				