


NOTICE

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3-D CAD MODEL AVAILABLE UPON REQUEST

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>		MATERIAL AISI 1045 Steel, cold drawn	
UNLESS OTHERWISE SPECIFIED:		DESIGN	R. REYES
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:		SAVED	31/01/2022
ENGLISH DIMENSIONS: X/X ± 1/16 X.XX ± .020 X.XXX ± .010		DRAWN	R. REYES
FINISH MARKS 63/ = N7/ 32/ = N6/ 16/ = N5/ 9/ = N4/		27/01/2022	
METRIC DIMENSIONS: [X] ± 2 mm [X.X] ± .5 mm [X.XX] ± .25 mm			
CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD		LIBBEY MEXICO MONTERREY, N.L. WWW.LIBBEY.COM	
SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES		DEDOS CANALES	
THIRD ANGLE PROJECTION 		SOPORTE EMPASTADO	
		SOPORTE EMPASTADO	
SCALE: 1:1		SIZE: B	DRAWING NUMBER: SACR-L14-002
		SHEET 1 OF 1	