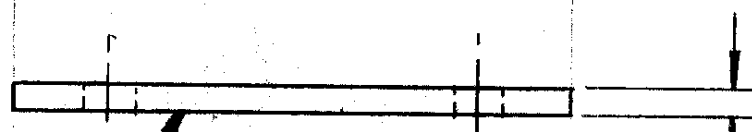
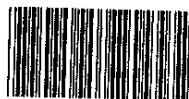


$\frac{9}{32}$  DRILL THRU  
2 HOLES



STAMP WITH  
PART NO

\*HES-58\*



# NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS WRITTEN AUTHORIZATION.

**M-B**

HE-0657  
HEA-050  
HE-0593  
HE-0337  
HE-0396  
HE-0224

(A)

REF. ASSEMBLY HE-0116

## UNLESS OTHERWISE SPECIFIED

Report Changes To Engineering Department.  
Do Not Scale Print—Work To Dimensions.  
Allowable Variations On Fractional Dimensions Is Plus or Minus .010.

Bored and Reamed Holes To  $\frac{3}{8}$ " Dia.,  
Chamfer  $\frac{1}{32}$ " x  $45^\circ$  - Over  $\frac{3}{8}$ " Dia.  
Chamfer  $\frac{1}{16}$ " x  $45^\circ$  - Tapped Holes Depth of One Thread.

Surface Roughness ☒ Not To Exceed:  
On Finished Surfaces.  
On Ground Surfaces.

BREAK SHARP EDGES

D			
C			
B	Added HE-0337	HAL SHARPEN	4-11-78
A	WAS HES-02	AE	10/29/73
REVISIONS			BY DATE

REQ'D.	6	MATERIAL	ALSI-1018 CRS
DESIGN		CHECK'D.	E.M.
DRAWN	ELA	APPR'D.	247

**OWENS-ILLINOIS**

GENERAL OFFICES ① TOLEDO 1, OHIO

CONSUMER & TECHNICAL PRODUCTS DIV.

AIR COVER

SCALES:

FULL

DRAWING NUMBER

A-HES-58