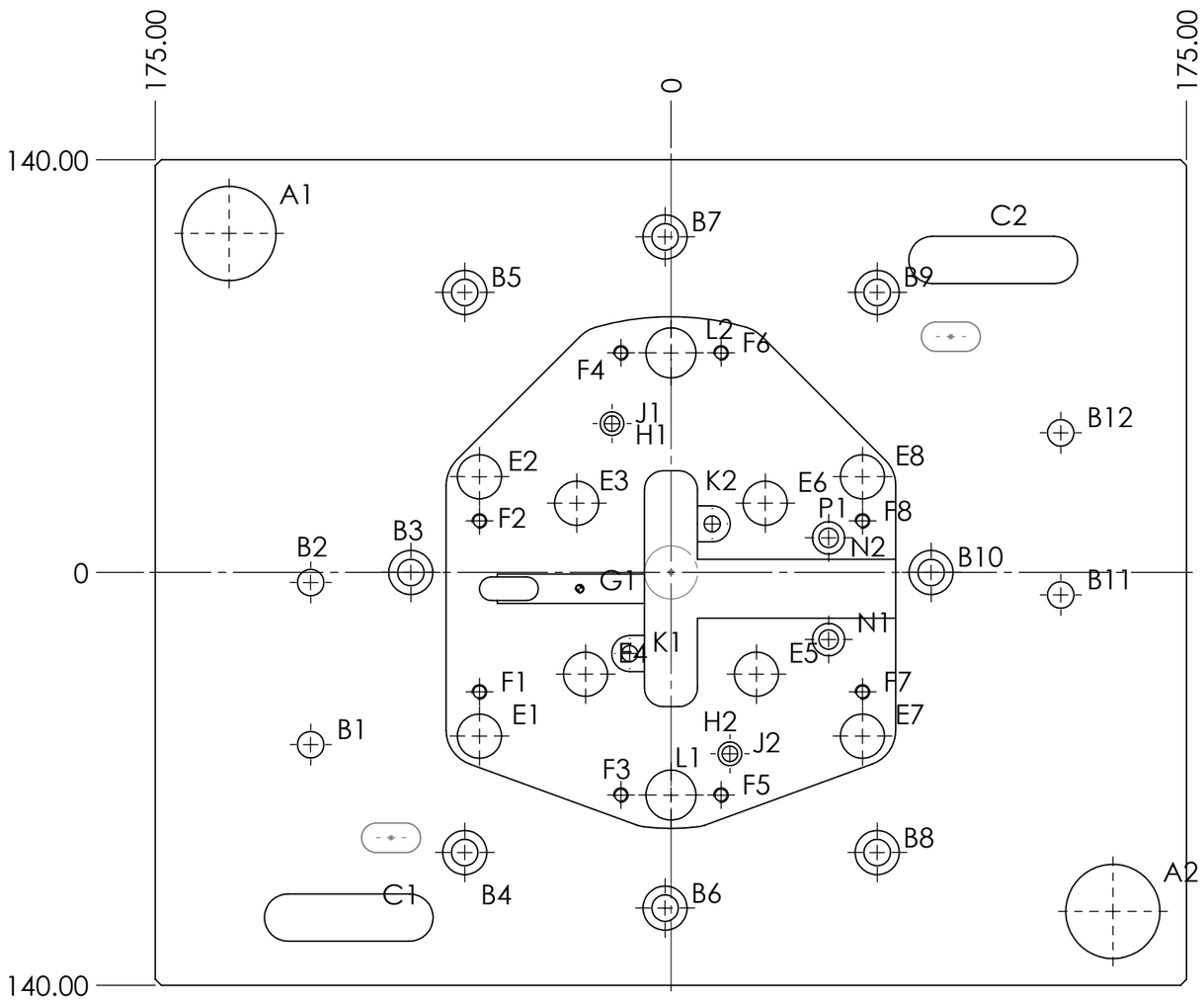
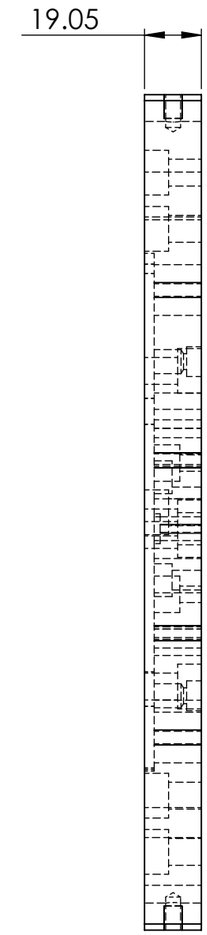
NAME	DATE	TIME (HRS)





TAG	X LOC	Y LOC	SIZE
A1	-150	115	Ø 32.00 THRU
A2	150	-115	
B1	-122.29	-58.41	Ø 9.00 THRU ALL ⌴ Ø 15.00 ↧ 8.00
B2	-122.29	-3.41	
B3	-88.30	0	
B4	-70	-95	
B5	-70	95	
B6	-2	-113.85	
B7	-2	113.85	
B8	70	-95	
B9	70	95	
B10	88.30	0	
B11	132.29	-7.63	
B12	132.29	47.37	
C1	-109.36	-117.05	16.00 X 57.27
C2	109.36	106.04	
E1	-65	-55.51	Ø 15.00 THRU
E2	-65	32.49	
E3	-32	23.49	
E4	-29	-34.51	
E5	29	-34.51	
E6	32	23.49	
E7	65	-55.51	
E8	65	32.49	
F1	-65	-40.51	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL
F2	-65	17.49	
F3	-17	-75.51	
F4	-17	74.49	
F5	17	-75.51	
F6	17	74.49	
F7	65	-40.51	
F8	65	17.49	
G1	-31	-5.51	Ø 2.50 THRU ALL M3x0.5 - 6H THRU ALL
H1	-20	50.49	0.00 Ø 8.05 -0.03 ↧ 9.00
H2	20	-61.51	
J1	-20	50.49	Ø 5.30 THRU ALL ⌴ Ø 10.00 ↧ 5.00
J2	20	-61.51	
K1	-14	-27.51	Ø 5.50 THRU ALL ⌴ Ø 12.24 ↧ 8.58
K2	14	16.49	
L1	0	-75.51	Ø 17.00 THRU
L2	0	74.49	
N1	53.50	-22.76	Ø 6.60 THRU ALL ⌴ Ø 11.00 ↧ 6.00
N2	53.50	11.74	
P1	53.50	11.74	Ø 6.60 THRU ALL ⌴ Ø 11.00 ↧ 6.00

JAPM003-AC-300-002

PAG. 1 de 1

E MEDIDA ESPECIAL

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

AUTHORIZE	TALLER	QUALITY

NOTES:

Pieza libre de filos y rebabas.

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

TOTAL OF PIECES: 2 Pza.

ANG. PROF

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS: ISO 2768-1 mK-E ASME Y14.5M-1994

MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: 1018

SURFACE TREATMENT: GALVANIZADO

HARDNESS: N.A.

JOYSON SAFETY SYSTEMS

APPROVALS		DATE
DESIGNER	JEC	06/07/2022
REVIEW	JEC	06/07/2022

JOYSON TECHNICAL CENTER

MODEL NAME | SERIES No

MACHINE NAME

PART NUMBER: JAPM003-AC-300-002

SIZE: B | PART NAME: BASE UNION SLIDER CARTUCHO | REV.: B

ESCALE: 1:5 | DRAWING IN MILLIMETERS

TKH-MTC-MF-FM-0016-005