


Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	-1.945	-1.945	1/4-20 UNC - 2B $\pm .500$ $\varnothing .201$ - #7 DRILL - $\pm .750$
A2	1.945	-1.945	1/4-20 UNC - 2B $\pm .500$ $\varnothing .201$ - #7 DRILL - $\pm .750$
A3	-1.945	1.945	1/4-20 UNC - 2B $\pm .500$ $\varnothing .201$ - #7 DRILL - $\pm .750$
A4	1.945	1.945	1/4-20 UNC - 2B $\pm .500$ $\varnothing .201$ - #7 DRILL - $\pm .750$
B1	-1.299	-.750	5/16-18 UNC - 2B $\pm .625$ $\varnothing .257$ - 5/16 DRILL - $\pm .903$
B2	1.299	-.750	5/16-18 UNC - 2B $\pm .625$ $\varnothing .257$ - 5/16 DRILL - $\pm .903$
B3	.000	1.500	5/16-18 UNC - 2B $\pm .625$ $\varnothing .257$ - 5/16 DRILL - $\pm .903$
C1	.000	-2.750	$\varnothing .397$ - DRILL THRU $\varnothing .625 \pm 2.000$
C2	-2.750	.000	$\varnothing .397$ - DRILL THRU $\varnothing .625 \pm 2.000$
C3	2.750	.000	$\varnothing .397$ - DRILL THRU $\varnothing .625 \pm 2.000$
C4	.000	2.750	$\varnothing .397$ - DRILL THRU $\varnothing .625 \pm 2.000$

GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm .050$	FRACTIONS	$\pm 1/16$
.XX	$\pm .010$	ANGLES	$\pm 1^\circ$
.XXX	$\pm .002$	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm .0005$		

4	1	Steel, AISI H13	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE	DATE
		1/3	9/24/2021
DWN		SHEET #	OF
DFOWLER		4	5
PART NAME			
T68070SD7-DePin Mandrel Mount.ipt			
FILE NAME			
T68070- Mandrel Press			
 TEMPEL			