

4

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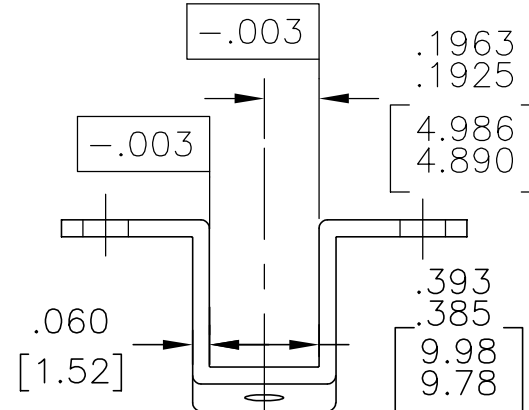
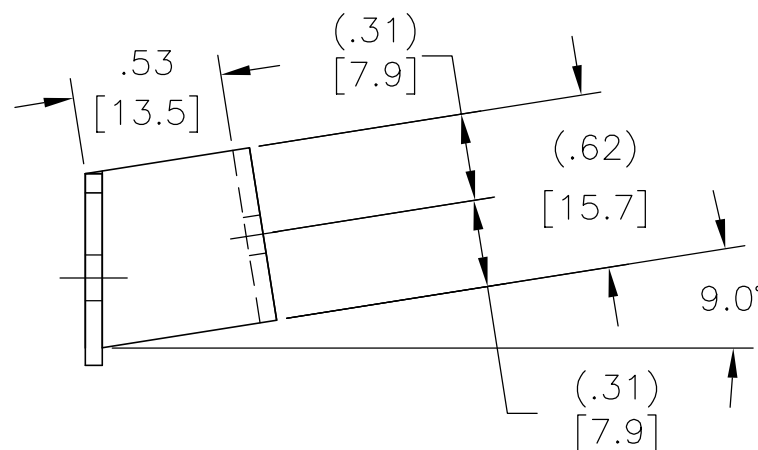
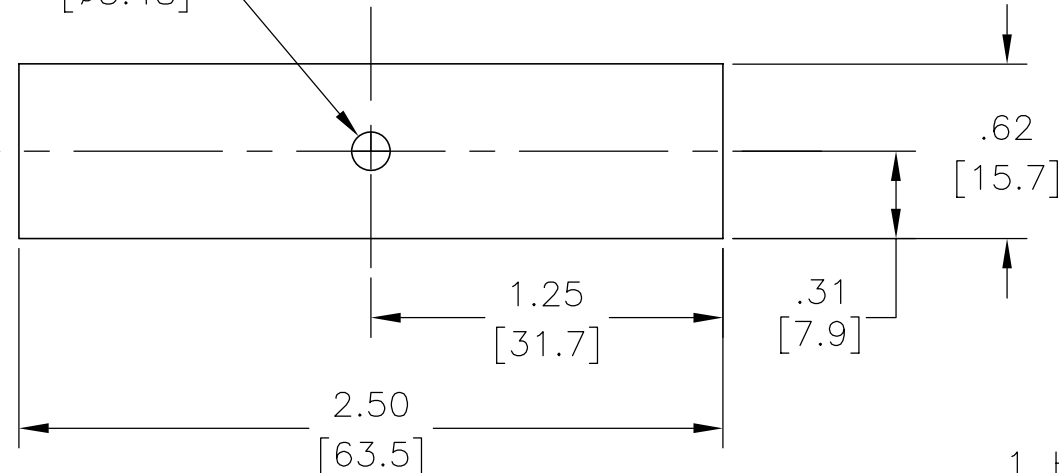
REV	REFERENCE ECN	REFERENCE PROJECT	REV BY	DATE	APPD	DATE
L		01738101	jsteve	03-31-2006	SWALLA	04-07-2006

REV. STATUS	
REV	SH

NOTES:

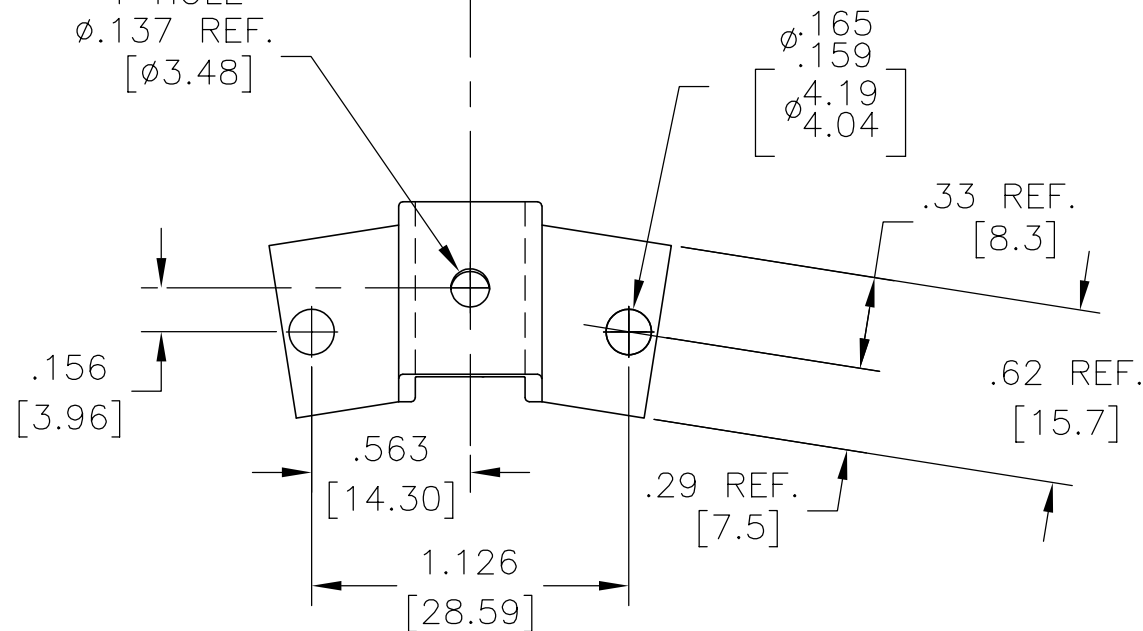
1. MATERIAL SPECIFICATION MS-1055.
2. ZINC PLATE PER PROCESS SPECIFICATION PS-368.
3. REMOVE ALL SHARP EDGES & DEBURR.
4. MEASURE .393/.385 DIM. WITH MOUNTING SIDE PUSHED FLAT AGAINST A FLAT SURFACE AND MOUNTING HOLES SPACED PROPERLY 1.126 APART.

1 HOLE
Ø.137
[Ø3.48]



1 HOLE
Ø.137 REF.
[Ø3.48]

2 HOLES CLASS "C"



03		
02		ZINC PLATE
LB	.060 STEEL	NONE
GROUP	MATERIAL	FINISH

GEOMETRIC CHARACTERISTICS & SYMBOLS

▮ FLATNESS
— STRAIGHTNESS
∠ ANGULARITY
⊥ PERPENDICULARITY (SQUARENESS)
// PARALLELISM
○ ROUNDNESS (CIRCULARITY)
⊘ CYLINDRICITY
△ PROFILE OF ANY SURFACE
⤵ PROFILE OF ANY LINE
↑ RUNOUT
⊕ TRUE POSITION
⊙ CONCENTRICITY
≡ SYMMETRY

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:

	X	XX	XXX	XXXX
INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG

REMOVE BURRS & BREAK SHARP EDGES:

INCH .003-.015 mm 0.1-0.4

CORNER FILLETS TO:

INCH .020 mm 0.5

MACHINE SURFACES:

INCH 125 mm 3.2

METRIC DIMS. SHOWN IN [BRACKETS]

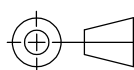
DR BY:

JSTEVE

4-4-2006

APPD:

THIRD ANGLE PROJECTION



EDS DATE

FORMAT REV B

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ELECTRICAL PRODUCTS COMPANY
TIPP CITY, OHIO

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DESCRIPTION

180T BRACKET SWITCH ARM

SIZE

B

DWG NO

316134

SCALE

NONE

SHEET

1

4

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2

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