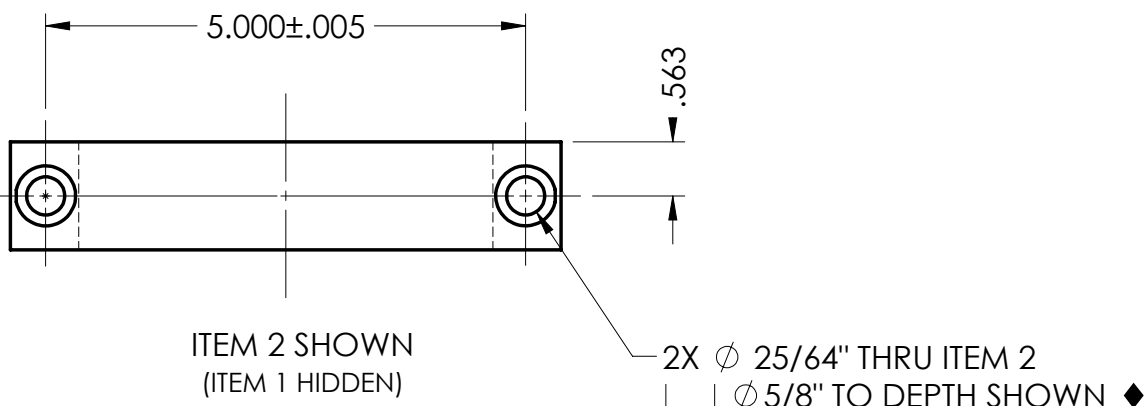
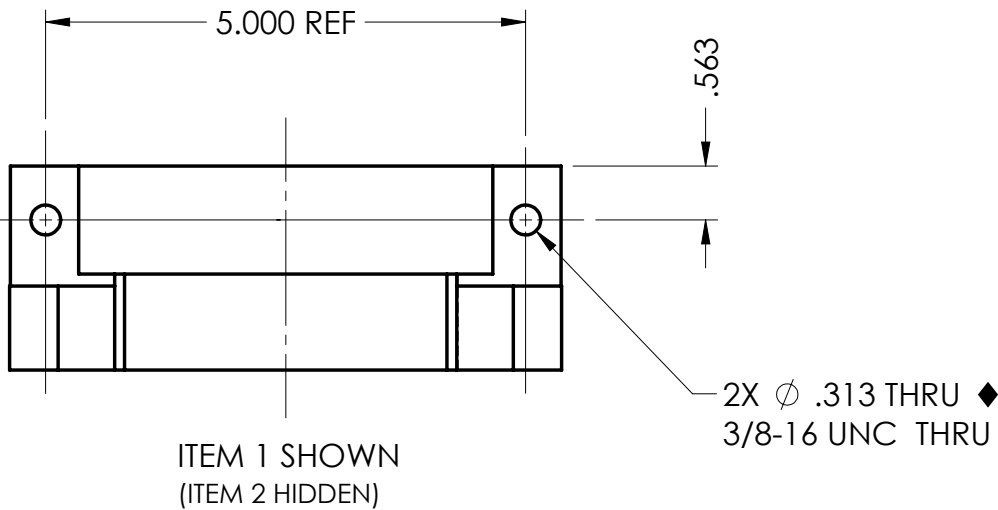
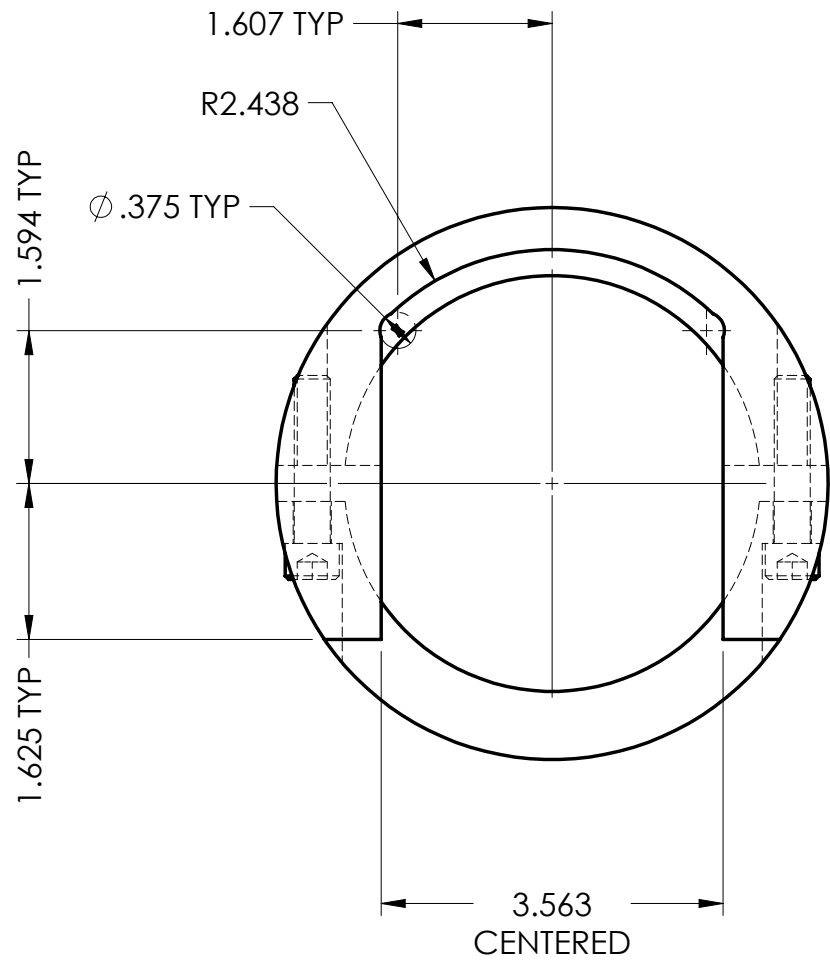
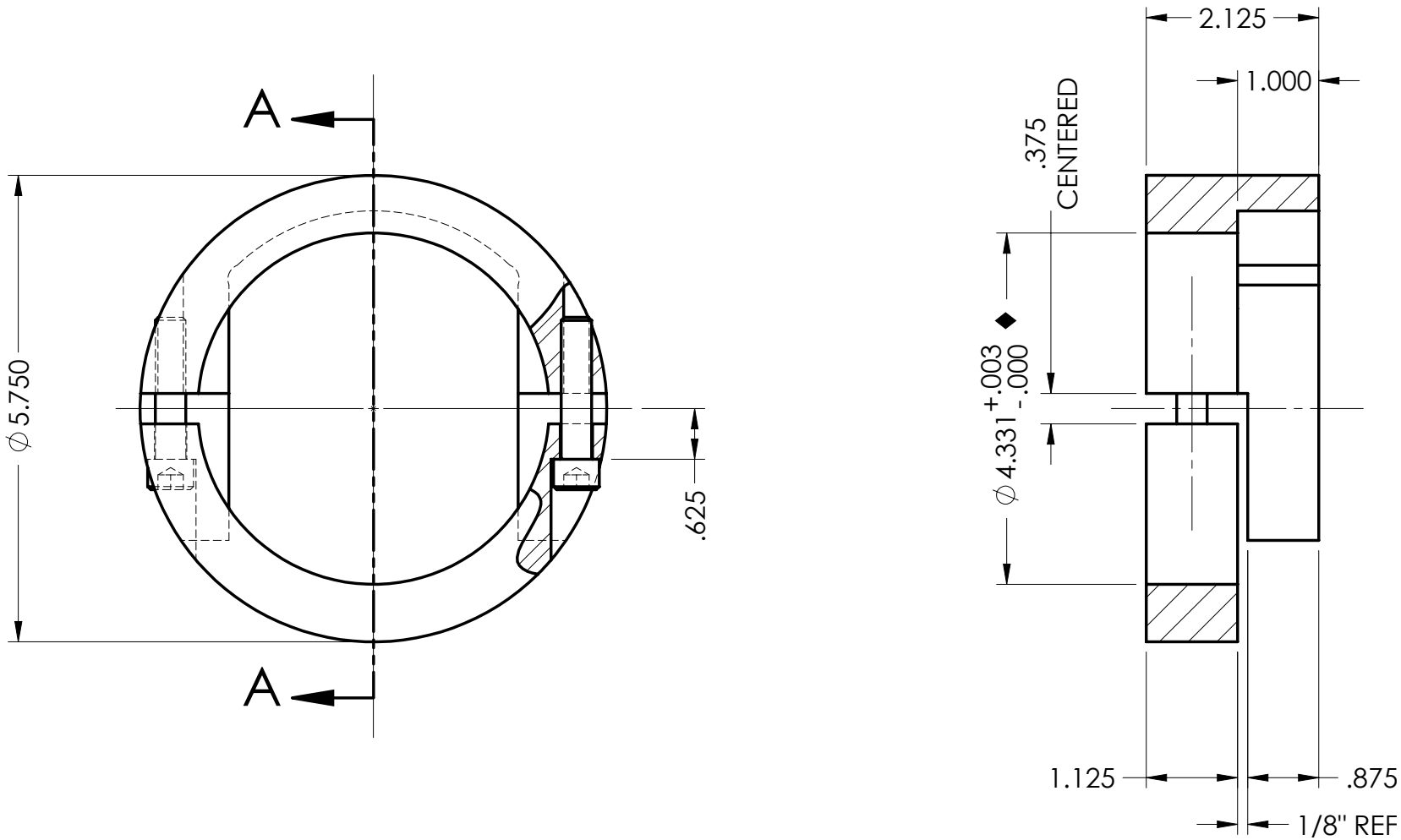


PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	LY-8839 ITEM 1	RETAINING SHAFT COLLAR	1	
2	LY-8839 ITEM 2	CLAMPING SHAFT COLLAR	1	
3	SUPPLY PART	3/8-16 x 1.75 LG SOCKET HEAD CAP SCREW	2	



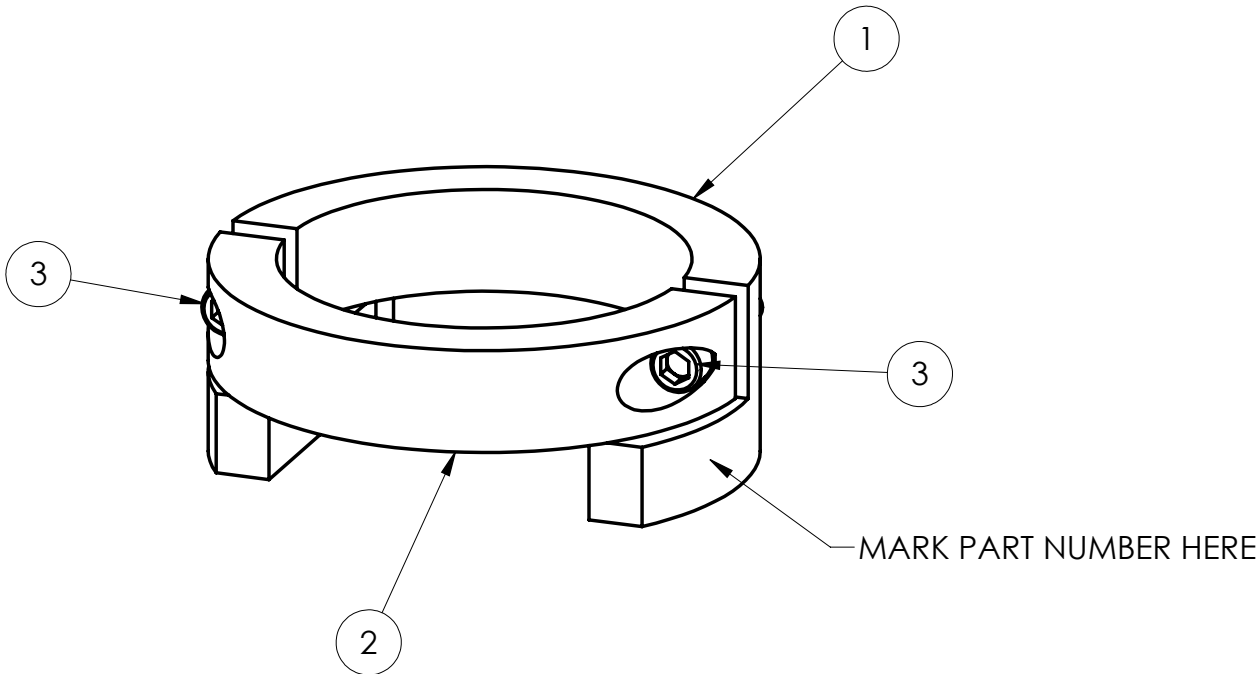
## SECTION A-A

### SPECIAL INSTRUCTIONS

ITEMS 1 AND 2 ARE TO BE MACHINED FROM A SINGLE PIECE OF STOCK.

DIMENSIONS INDICATED BY  $\blacklozenge$  ARE TO BE MACHINED PRIOR TO SEPARATING STOCK INTO ITEMS 1 AND 2.

BLACK OXIDE BOTH ITEMS ARE MACHINING.



### NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER  
AS SHOWN

APPROXIMATE WEIGHT = 5.412 LBS


ALL FASTENERS MUST BE  
SAE GRADE 5 OR BETTER

SOCKET HEAD CAP SCREWS MUST  
BE SAE GRADE 8 OR BETTER

DIMENSIONING AND TOLERANCING  
PER ASME Y14.5-2009 AND LIBBEY  
CORPORATE STANDARDS

### NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES  
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EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL SEE PART LIST			
DESIGN	D. SOLEY	SAVED	6/3/2022
DRAWN	D. SOLEY		06/02/2022
 <b>LIBBEY</b> CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
SHAFT COLLAR, ANTI-ROTATION			
L91 PRESS PACK			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:2	C	LY-8839	
			SHEET 1 OF 1