



SECTION A-A

HEAT TREAT TO Rc 56-60

(SIMILAR TO HF-3606)

USED ON ASSEMBLY NO. HF-0253

Change Number **HF-4489** Change Letter **A** Changed by **PA/LB**
Change Description & Reason **MAT'L. CHANGE: D2 TOOL STEEL WAS AL**

MAT'L. AVAILABILITY

PER GODFREY REQUEST

OWENS-BROOKWAY
CLASH CONTROLS & USE OF OWENS-BROOKWAY

1 - Pattern	5 - Correction
2 - Material	6 - Part List
3 - Dimension	7 - Combination
4 - Finish	8 - Other
P - Next Manufactured Lot	
P - In Process	
U - Up to affected operation - P	
U - Unaffected parts - In process, stores, Assembly Floor - P	
A - Parts in assemblies - U	
T - Parts or assemblies in machines - A	
S - Special instructions for hard parts, machine no's, etc	
R - Record only	
Frame No.	Code

CHANGES
A 10-6-92

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UNLESS SPECIFIED:

FINISHED SURFACE ROUGHNESS **125**
FINISHED DIMENSIONS - FRACTIONAL $\pm .015$
DECIMAL $\pm .005$
BREAK SHARP EDGES
MARK PART NUMBER AT (X)

NAME CHECKING FIXTURE FOR
SHEAR SLIDE - REAR
DRAWN **DMP/JWC** CHECKED **10-25-90** SCALE **FULL**
MATERIAL **A D2-TOOL STEEL**

OWENS-ILLINOIS
DRAWING NUMBER
HF-4489
SHEET