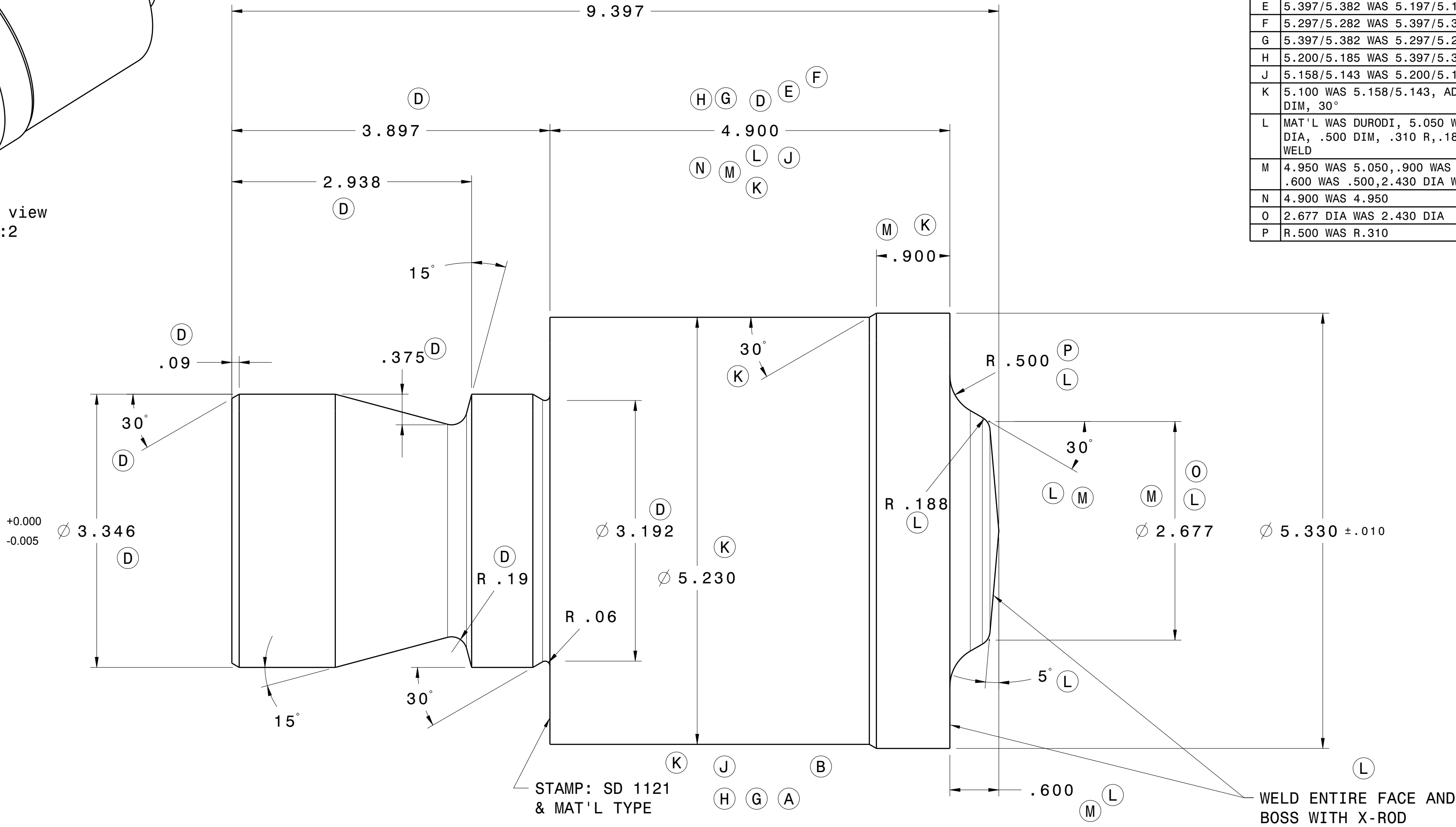


Isometric view
Scale: 1:2

Agregar ranuras para ventilación y evitar amarre por vacío.
Ver ayuda 1121_Punchs P1



SYM	REVISION	DATE	BY
A	REDRAWN TO CAD, 1121 WAS 1139, V-1322 WAS,B-1458, 2.861 WAS 2.840, REMOVE 25/32 DRILL X 2-1/2 DEEP	10-8-90	JT
B	3.135/3.120 WAS 2.861/2.846	12-12-90	KMM
C	REDESIGNED AS ONE PIECE, REMOVED NOTES:USE WITH HOLDER SD-147, USE 1/8 SHIM FOR UNDERFILL CONDITION	12-18-90	JT
D	5.197/5.182 WAS 6.760/6.745, 3.897 WAS2.913, 2.938 WAS 2.063, .375 WAS .313,3.192 DIA WAS 1.813, 3.346 DIA WAS 1.967,.09 X 30° WAS .06 X 45°, .19 R WAS .16 R	3-6-91	KM
E	5.397/5.382 WAS 5.197/5.182	8-16-91	KM
F	5.297/5.282 WAS 5.397/5.382	1-21-92	KM
G	5.397/5.382 WAS 5.297/5.282	4-2-93	KM
H	5.200/5.185 WAS 5.397/5.382	4-12-94	KM
J	5.158/5.143 WAS 5.200/5.185	7-17-97	KM
K	5.100 WAS 5.158/5.143, ADD 5.230 DIA,1.00 DIM, 30°	6-33-99	KM
L	MAT'L WAS DURODI, 5.050 WAS 5.100,ADD 2.677 DIA, .500 DIM, .310 R,.188 R, 15°, 5°, X-ROD WELD	1-31-06	KM
M	4.950 WAS 5.050,.900 WAS 1.00, 30° WAS 15° .600 WAS .500,2.430 DIA WAS 2.677 DIA	7-22-09	MMc
N	4.900 WAS 4.950	12-22-09	MMc
O	2.677 DIA WAS 2.430 DIA	12-08-10	MMc
P	R.500 WAS R.310	9-28-12	RJS

* MAT'L: FX-1 OR EQUIVILENT

<div>UNLESS OTHERWISE SPECIFIED</div> <div>3 PLACE DECIMALS ± .005</div> <div>2 PLACE DECIMALS ± .010</div> <div>ANGLE DEMENSIONS ± 1°</div>	<div>THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OR MERITOR</div>	<div>ArvinMeritorTM</div> <div>Commercial Vehicle Systems</div> <div>1 Rockwell Drive</div> <div>Morristown, TN 37813</div>	MATERIAL	DATE	CUSTOMER	
			*	10-8-90	ArvinMeritor	
			HEAT TREAT	SCALE	DESCRIPTION	
			42-46 Rc	FULL	2ND STATION INDENTING PUNCH	
				DRAWN		
			CHECKED	JKT	PART NUMBER	SHOP DRAWING NUMBER
			KMM		3213 V 1322	1121(A)

DO NOT CHANGE MANUALLY

CAD CAM CENTER - MORRISTOWN