



Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	.000	-2.750	Ø.397 - DRILL THRU └─┘ Ø.625 ▽ .375
A2	-2.750	.000	Ø.397 - DRILL THRU └─┘ Ø.625 ▽ .375
A3	2.750	.000	Ø.397 - DRILL THRU └─┘ Ø.625 ▽ .375
A4	.000	2.750	Ø.397 - DRILL THRU └─┘ Ø.625 ▽ .375

GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		

3	1	Steel, AISI 4140	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/2	9/2/2021	
DWN	SHEET #	OF	
DFOWLER	3	5	
PART NAME			
T68070SD18-Mandrel Keep.ipt			
FILE NAME			
T68070- Mandrel Press			

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TEMPEL

