



Tolerances: MACHINING +0.3  
1 PLACE FABRICATION ±1.5  
2 PLACE +0.08 BETWEEN MACHINED SURFACES  
+0.03 BETWEEN SINGLE POWEL AND AHEEL SURFACE  
+0.03 BETWEEN DOWELS IN THE SAME PLANE  
+0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
+0.13 BETWEEN SCREW HOLES, NON ACCUMULATIVE  
NOTES: ALL DIMENSIONS METRIC UNLESS OTHERWISE NOTED  
IDENTIFY WITH COSMA CODE NUMBER AS SHOWN XXX.

DRAWN	2/14/2009			 COSMA INTERNATIONAL 2550 Sheik Avenue East Brampton, ON, Canada
1/11/17				
CHECKED				
APPROVED				
TITLE				
TRUNNION HEADSTOCK RISER				
FINISH		SIZE	DWG NO	REV
COLOUR: 9001 CREAM (RGB 252 252 240)		B	V3TR...Y - SERIES	C
		SCALE	 3RD ANGLE PROJECTION	
		1 : 6		
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			SHEET 1 OF 1	

COSMA CODE	A	B
V3TR400Y	356.0	400.00
V3TR550Y	506.0	550.00
V3TR750Y	706.0	750.00
V3TR900Y	856.0	900.00