



REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT TO MATCH DIMENSIONS. DO NOT SCALE PRINT		
	UNLESS OTHERWISE SPECIFIED:		
	UNITS ARE DECIMAL INCH		
	TOLERANCE ON ALL DIMENSIONS ARE:		
	ENGLISH DIMENSIONS:		FINISH MARKS ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓
	XX	± 1/16	
	XX.X	± .020	
	XX.XXX	± .010	
	METRIC DIMENSIONS:		✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓
	[X.]	± .5mm	
[XX.]	± .5mm		
[XXX.]	± .25mm		
CHAMFER BORED & REAMED HOLES: 1/32 ± .45° UP TO 3/8 DIA. 1/16 ± .45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD			
SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES THIRD ANGLE PROJECTION			
			

ENT				REVISONS			
MATERIAL							
AISI K-1020 CAST STEEL PRECISION CASTING							
DESIGN				SAVED		1/16/2014	
DRAWN		KIRKMAN				3/26/90	
KS				 <div data-bbox="1906 1404 2011 1435"> CORPORATE OFFICES  TOLEDO, OHIO  WWW.LIBBEY.COM </div>			
<div data-bbox="1656 1448 1780 1461"> <b>LOADER JAW RH</b> </div> <div data-bbox="1656 1468 1938 1481"> <b>LOADER HEAD WITH LCX STYLE JAWS</b> </div> <div data-bbox="1656 1489 1850 1502"> <b>HSB 12 HEAD BO LOADER</b> </div>							
SCALE:		SIZE		DRAWING NUMBER			
1:1		C		HSB-1727			
						SHEET	
						1 OF 1	

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