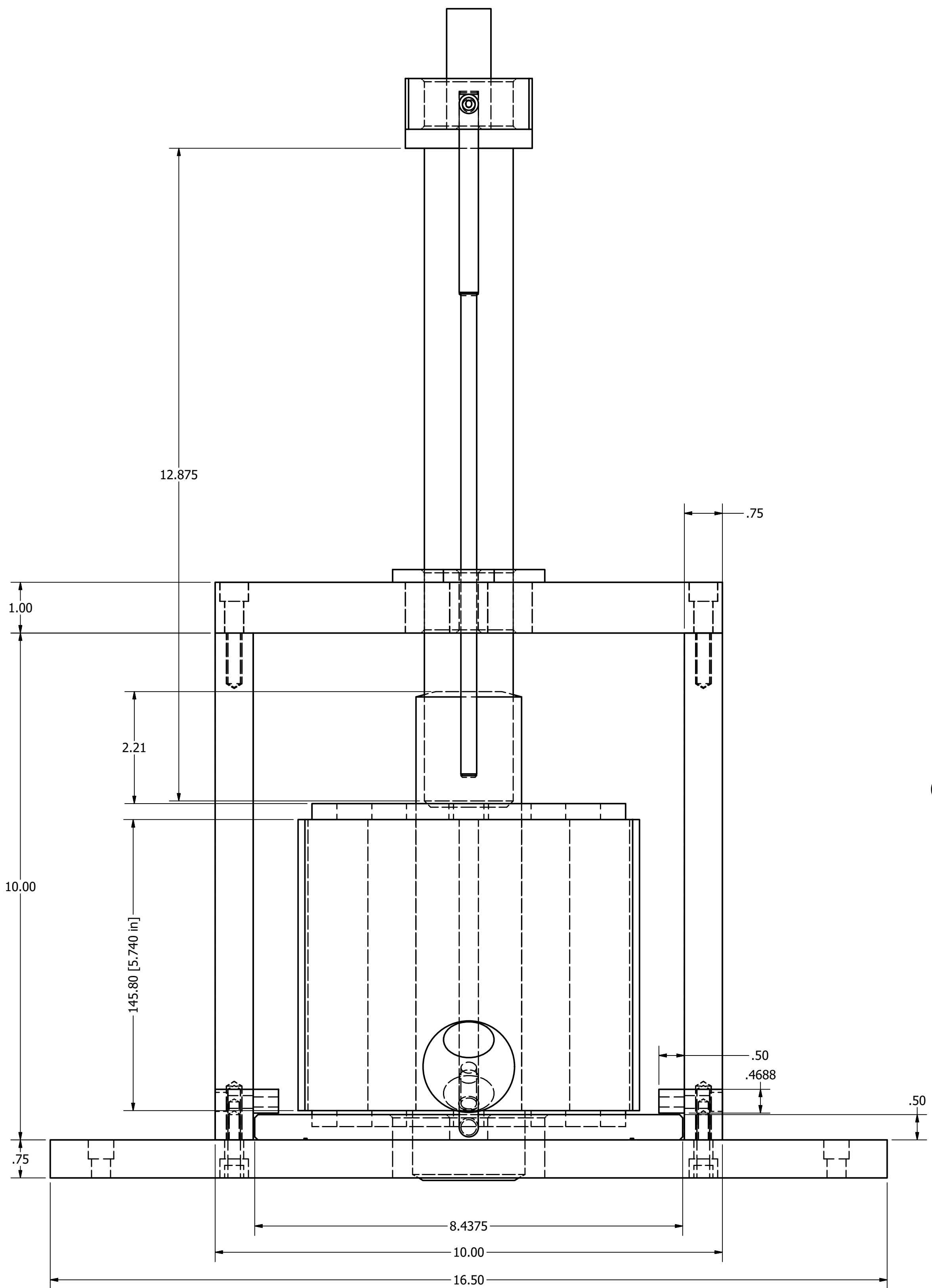
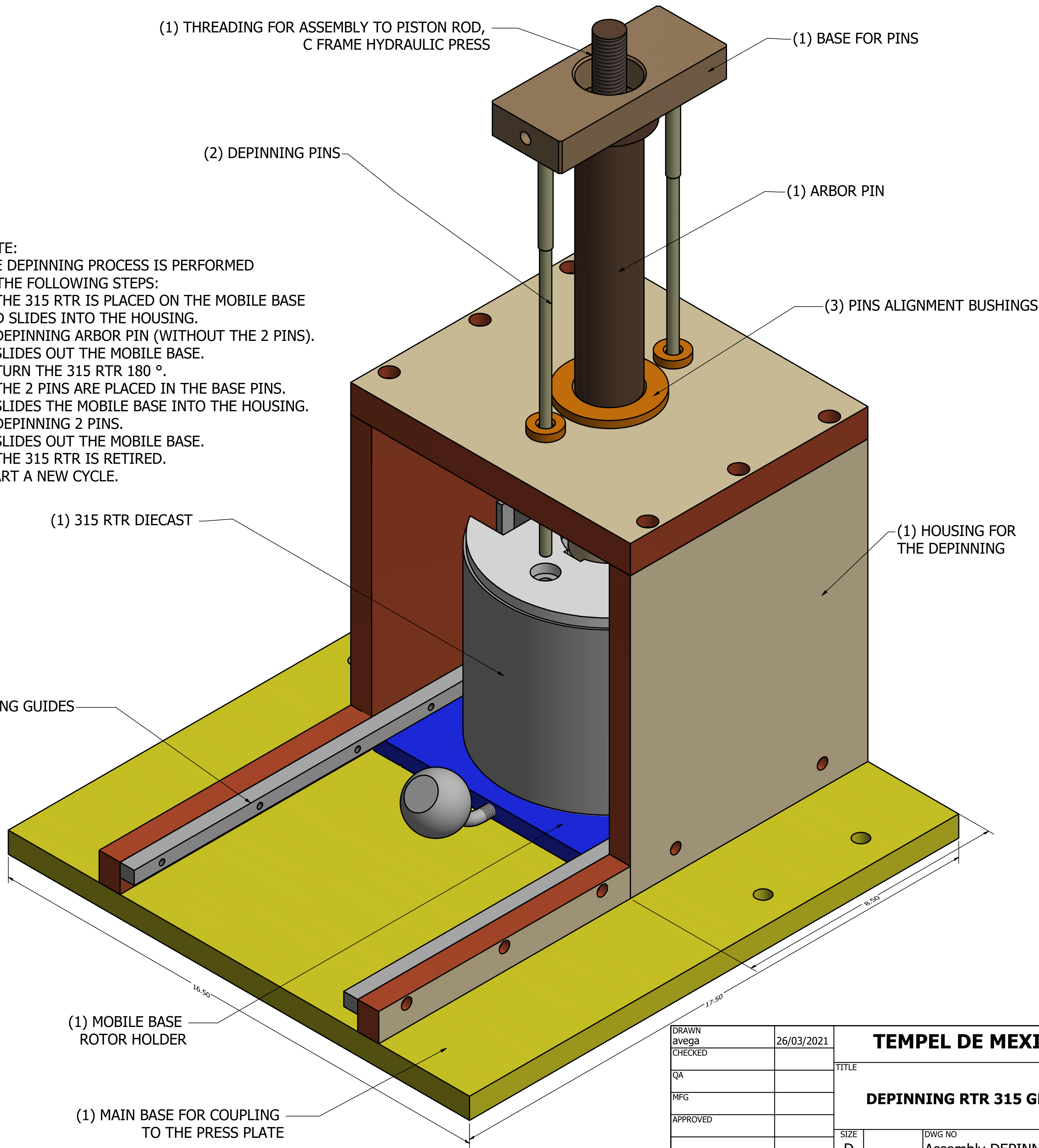


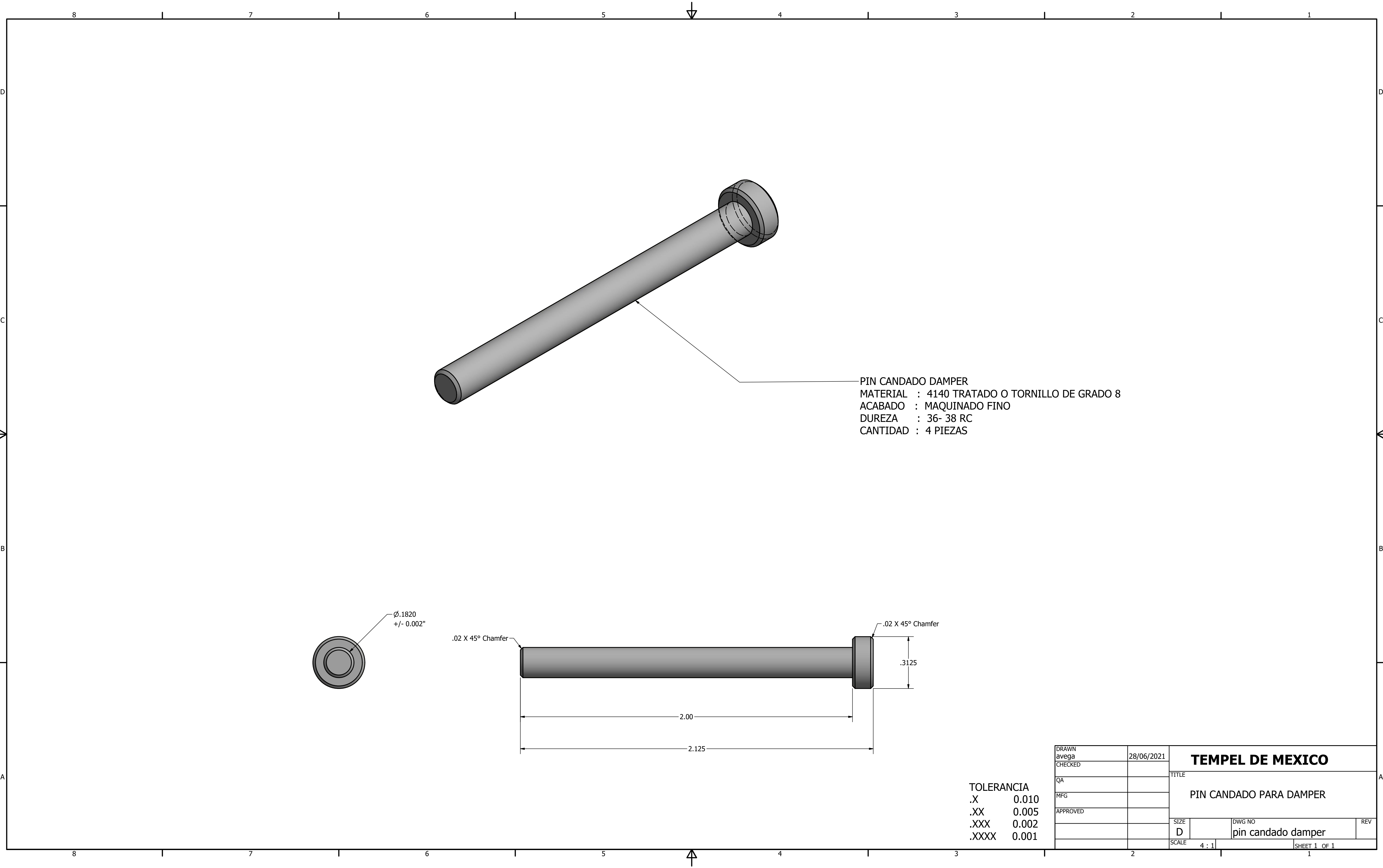
GENERAL DIMENSIONS

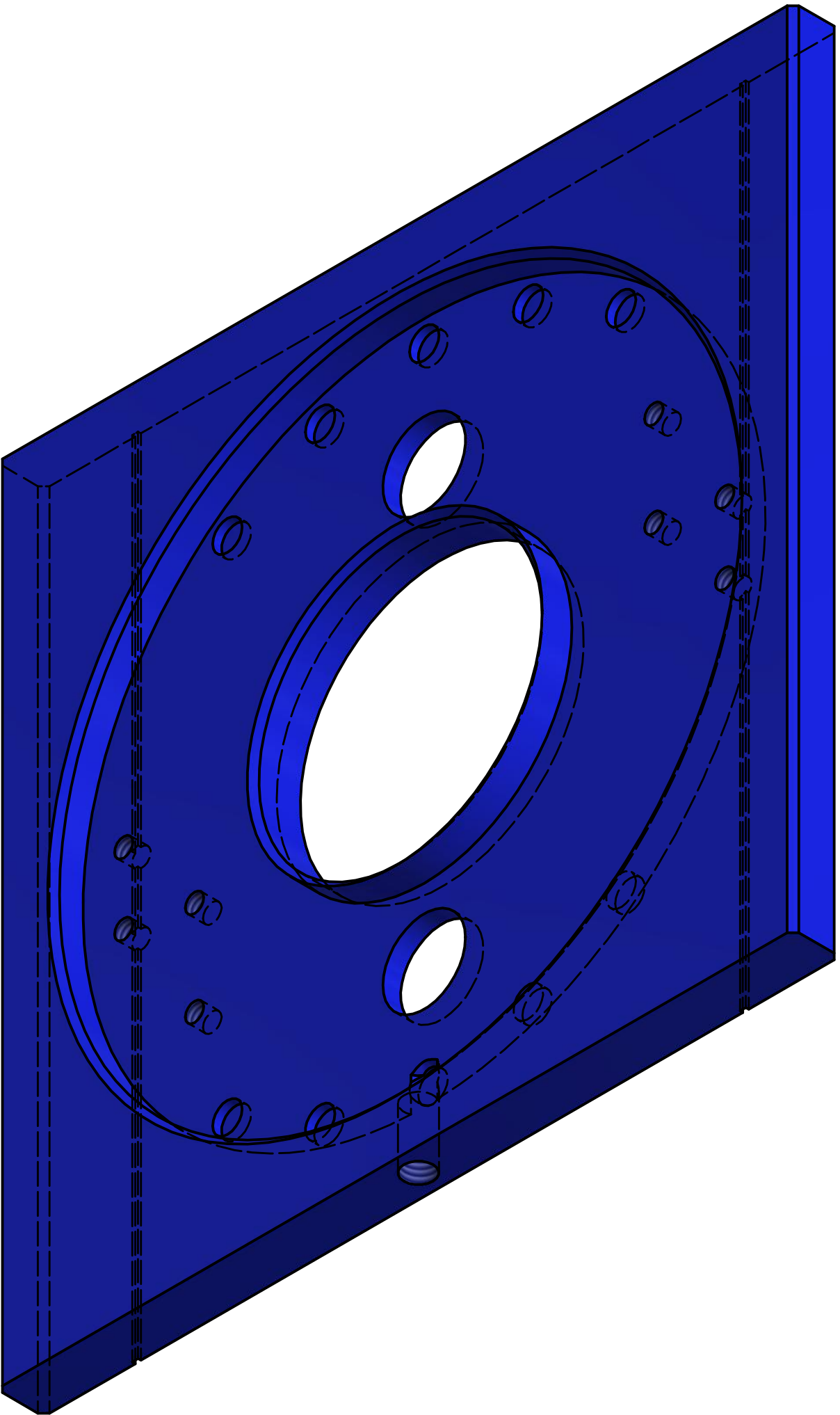
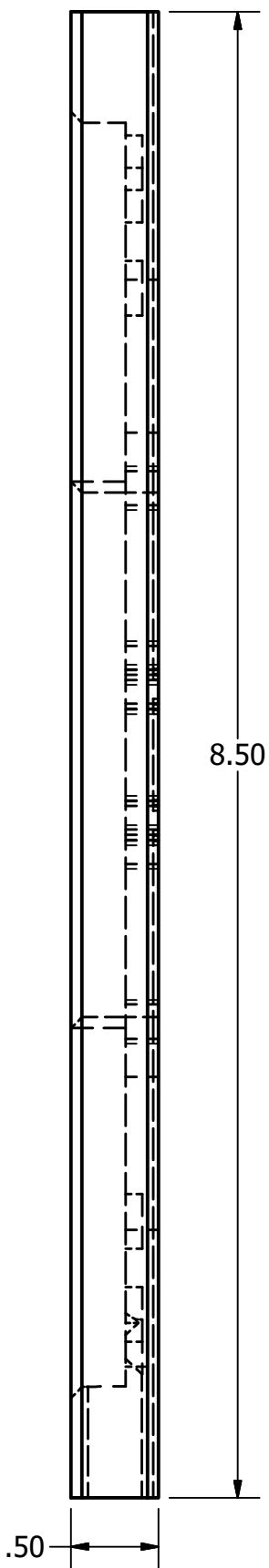
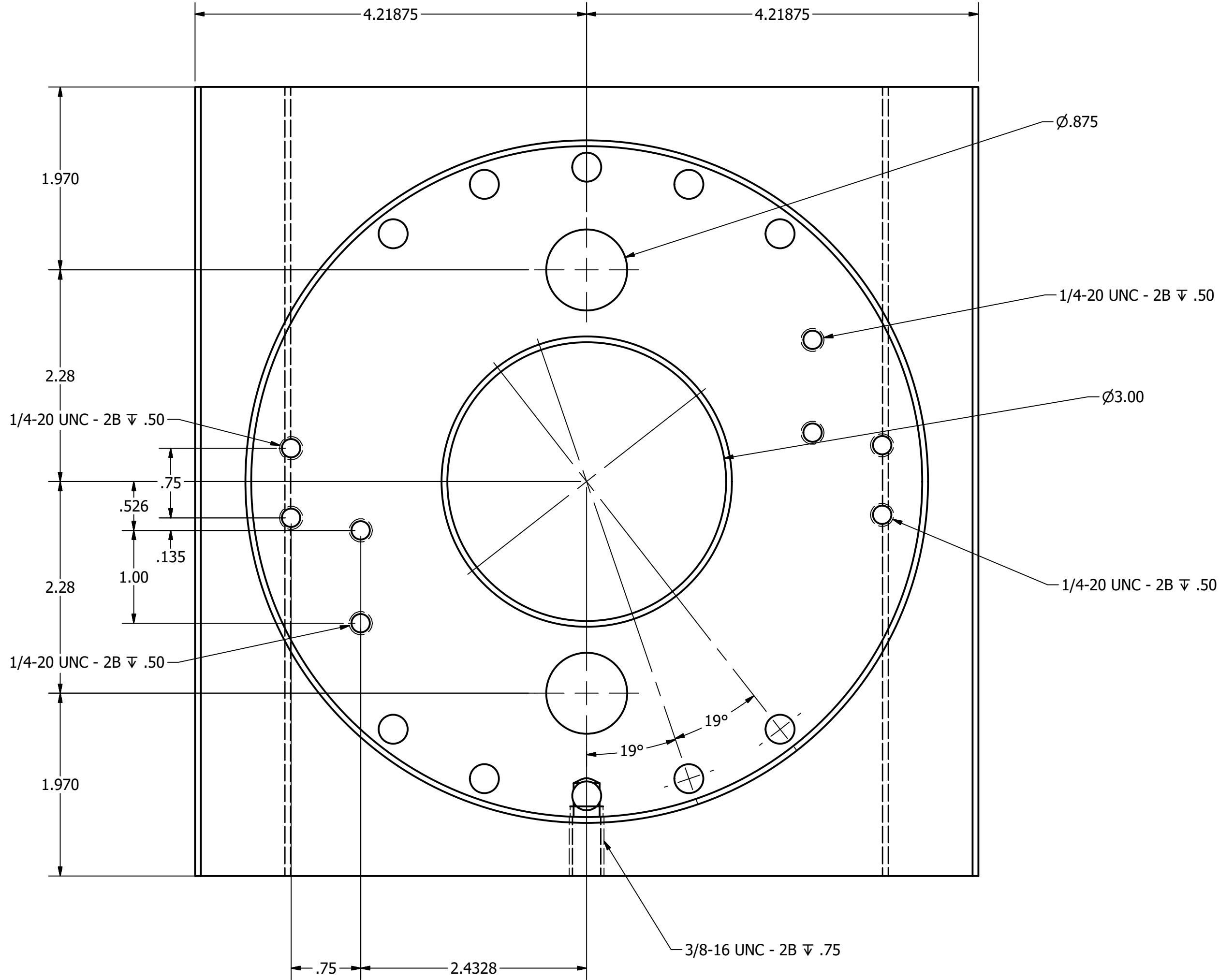
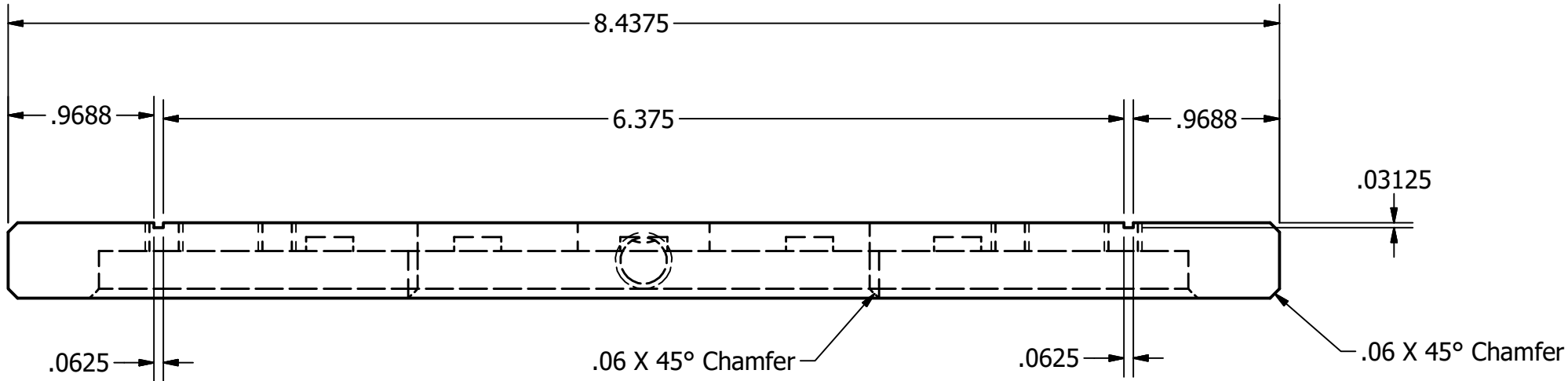


NOTE:
THE DEPINNING PROCESS IS PERFORMED
IN THE FOLLOWING STEPS:
1) THE 315 RTR IS PLACED ON THE MOBILE BASE
AND SLIDES INTO THE HOUSING.
2) DEPINNING ARBOR PIN (WITHOUT THE 2 PINS).
3) SLIDES OUT THE MOBILE BASE.
4) TURN THE 315 RTR 180 °.
5) THE 2 PINS ARE PLACED IN THE BASE PINS.
6) SLIDES THE MOBILE BASE INTO THE HOUSING.
7) DEPINNING 2 PINS.
8) SLIDES OUT THE MOBILE BASE.
9) THE 315 RTR IS RETIRED.
START A NEW CYCLE.



DRAWN avega	26/03/2021	TEMPEL DE MEXICO		
CHECKED		TITLE		
QA		DEPINNING RTR 315 GENERAC		
MFG				
APPROVED				
		SIZE D	DWG NO Assembly DEPINNING 315 RTR	REV
		SCALE 1 / 1.5	SHEET 1 OF 1	

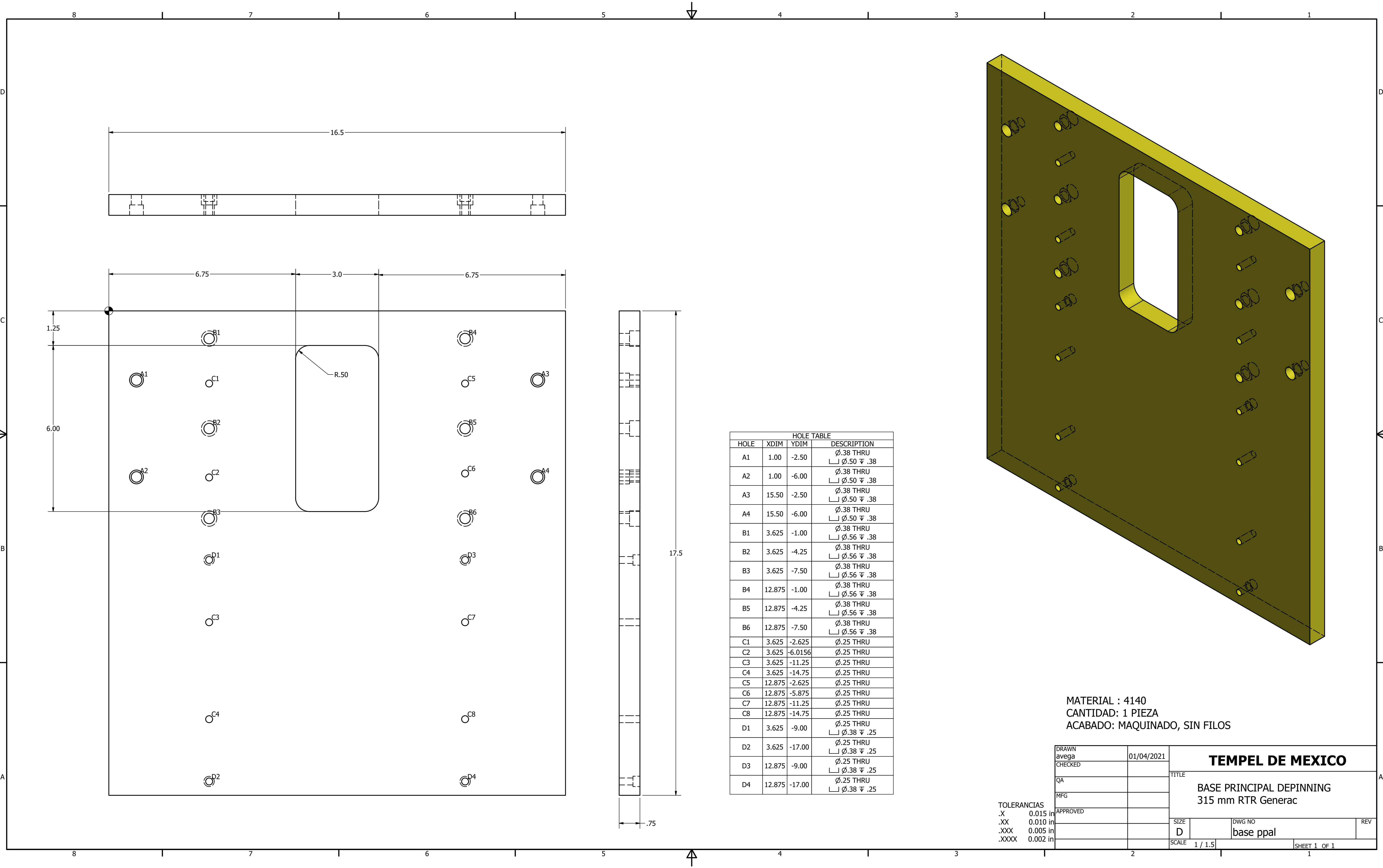




MATERIAL : A36
CANTIDAD: 1 PIEZA
ACABADO: MAQUINADO, SIN FILOS

TOLERANCIAS
.X 0.015 in
.XX 0.010 in
.XXX 0.005 in
.XXXX 0.002 in

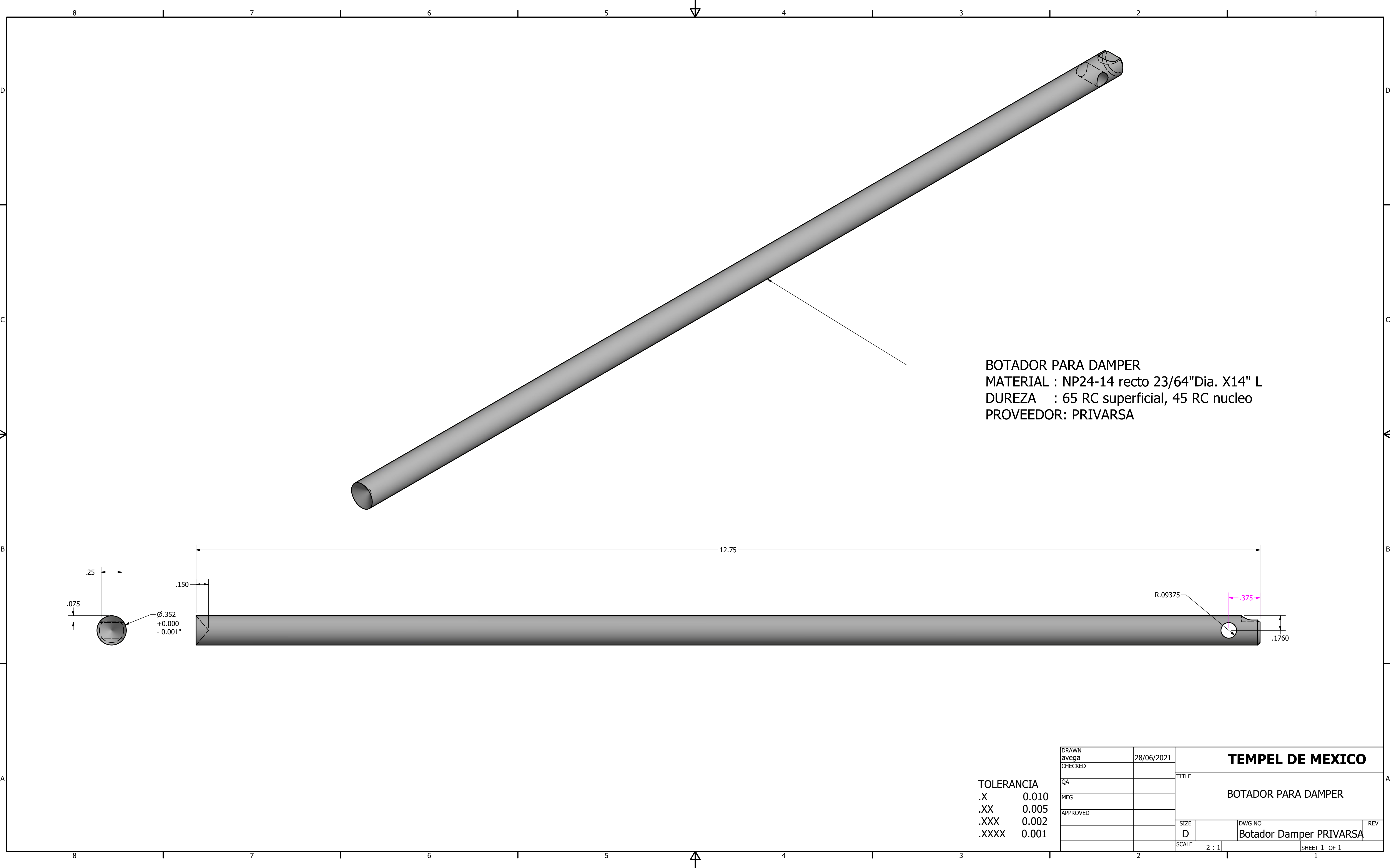
DRAWN avega	01/04/2021	TEMPEL DE MEXICO		
CHECKED		TITLE		
QA		BASE MOVIL DEPINNING		
MFG		315 mm RTR Generac		
APPROVED		SIZE D	DWG NO base movil	REV
		SCALE 1 : 1	SHEET 1 OF 1	



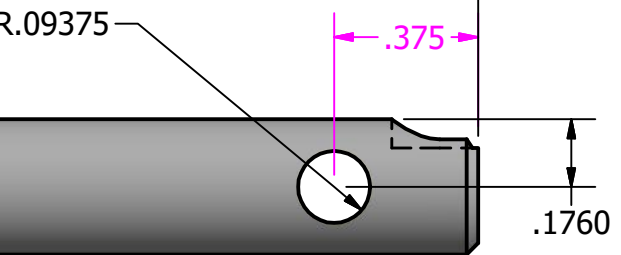
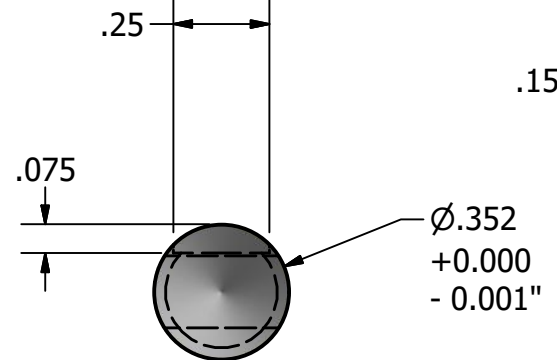
HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.00	-2.50	Ø.38 THRU └┐ Ø.50 ▾ .38
A2	1.00	-6.00	Ø.38 THRU └┐ Ø.50 ▾ .38
A3	15.50	-2.50	Ø.38 THRU └┐ Ø.50 ▾ .38
A4	15.50	-6.00	Ø.38 THRU └┐ Ø.50 ▾ .38
B1	3.625	-1.00	Ø.38 THRU └┐ Ø.56 ▾ .38
B2	3.625	-4.25	Ø.38 THRU └┐ Ø.56 ▾ .38
B3	3.625	-7.50	Ø.38 THRU └┐ Ø.56 ▾ .38
B4	12.875	-1.00	Ø.38 THRU └┐ Ø.56 ▾ .38
B5	12.875	-4.25	Ø.38 THRU └┐ Ø.56 ▾ .38
B6	12.875	-7.50	Ø.38 THRU └┐ Ø.56 ▾ .38
C1	3.625	-2.625	Ø.25 THRU
C2	3.625	-6.0156	Ø.25 THRU
C3	3.625	-11.25	Ø.25 THRU
C4	3.625	-14.75	Ø.25 THRU
C5	12.875	-2.625	Ø.25 THRU
C6	12.875	-5.875	Ø.25 THRU
C7	12.875	-11.25	Ø.25 THRU
C8	12.875	-14.75	Ø.25 THRU
D1	3.625	-9.00	Ø.25 THRU └┐ Ø.38 ▾ .25
D2	3.625	-17.00	Ø.25 THRU └┐ Ø.38 ▾ .25
D3	12.875	-9.00	Ø.25 THRU └┐ Ø.38 ▾ .25
D4	12.875	-17.00	Ø.25 THRU └┐ Ø.38 ▾ .25

MATERIAL : 4140
CANTIDAD: 1 PIEZA
ACABADO: MAQUINADO, SIN FILOS

DRAWN avega	01/04/2021	TEMPEL DE MEXICO		
CHECKED				
QA		TITLE BASE PRINCIPAL DEPINNING 315 mm RTR Generac		
MFG				
APPROVED		SIZE D	DWG NO base ppal	REV
TOLERANCIAS .X 0.015 in .XX 0.010 in .XXX 0.005 in .XXXX 0.002 in		SCALE 1 / 1.5	SHEET 1 OF 1	



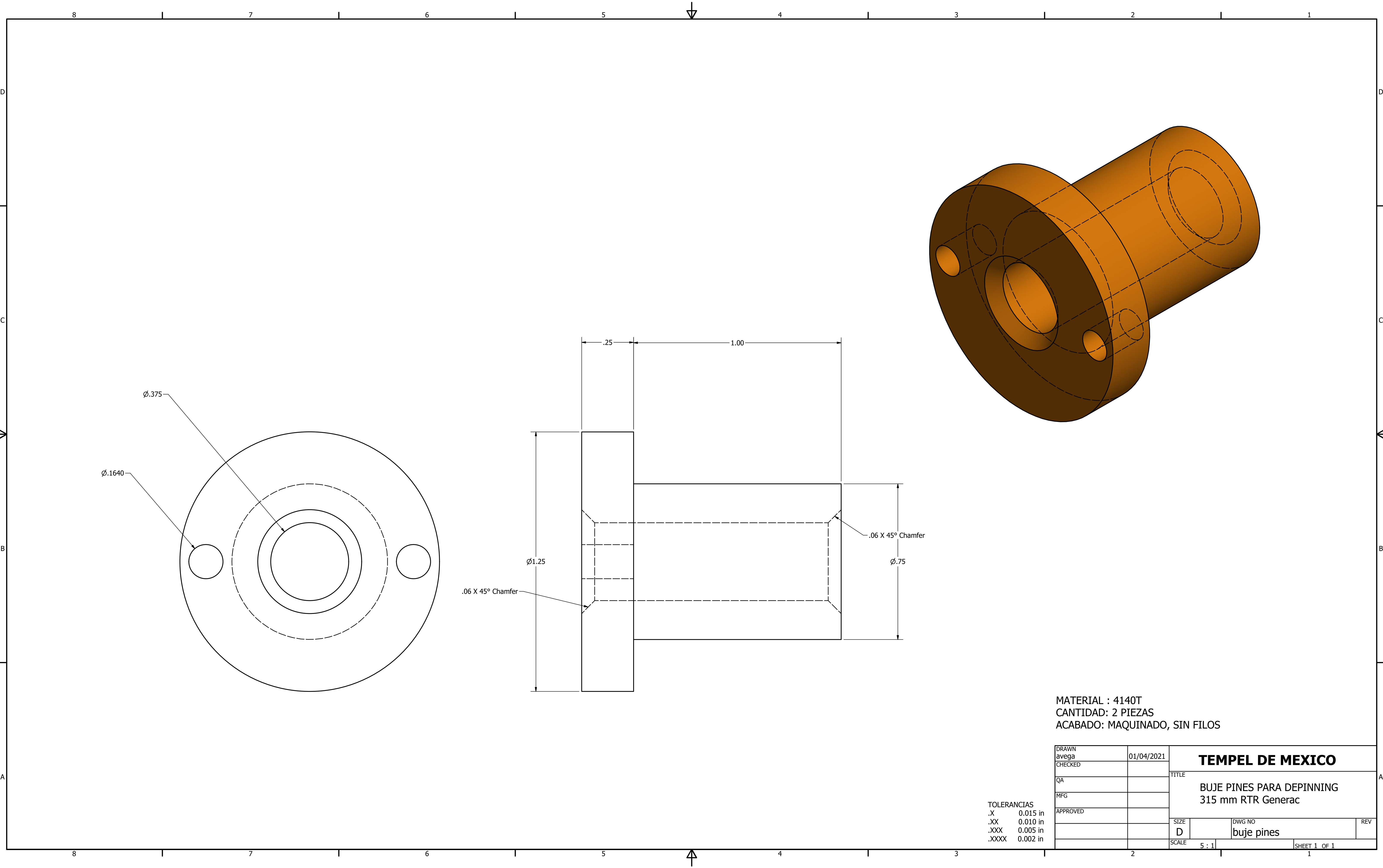
BOTADOR PARA DAMPER
MATERIAL : NP24-14 recto 23/64"Dia. X14" L
DUREZA : 65 RC superficial, 45 RC nucleo
PROVEEDOR: PRIVARSA



TOLERANCIA

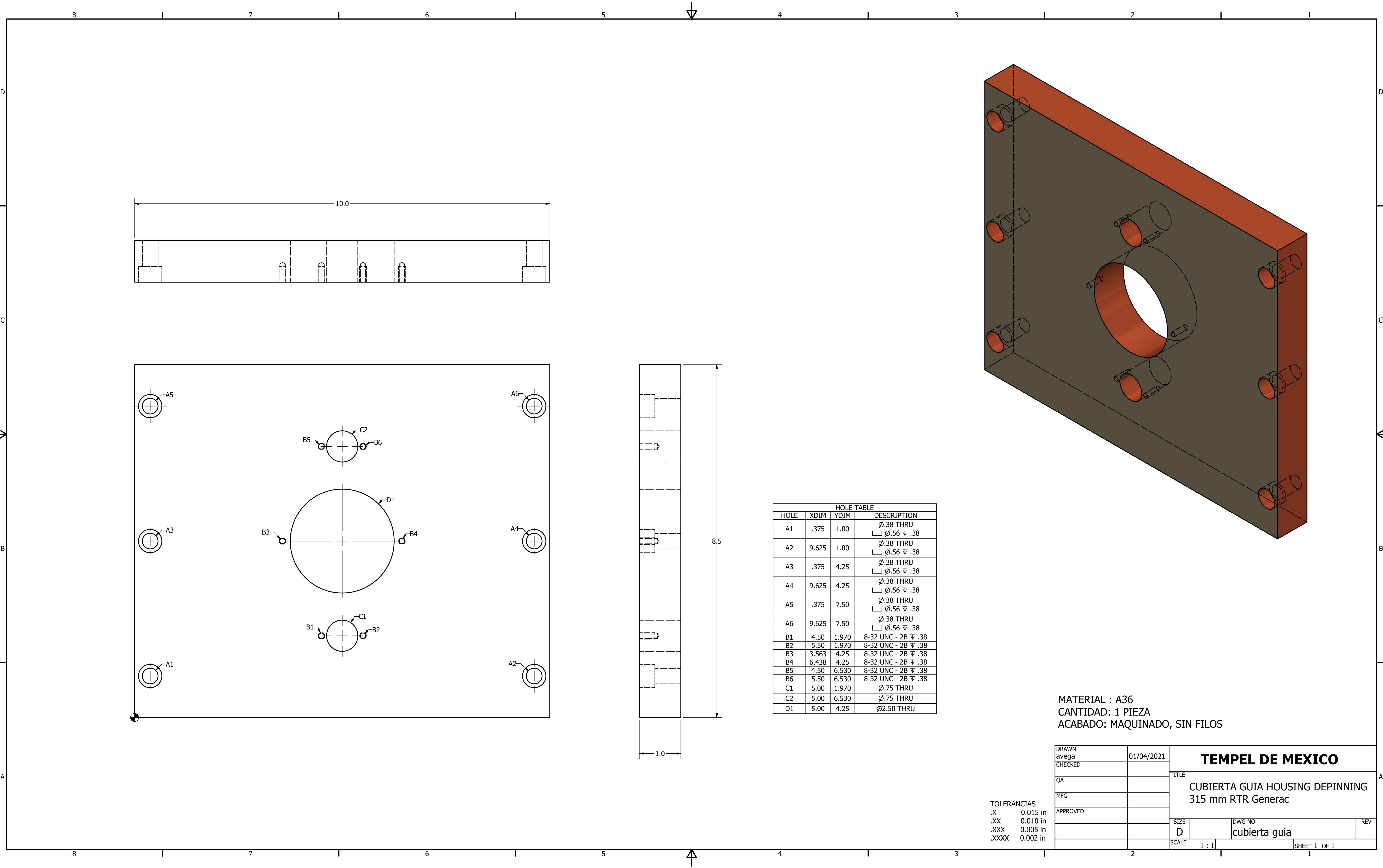
.X	0.010
.XX	0.005
.XXX	0.002
.XXXX	0.001

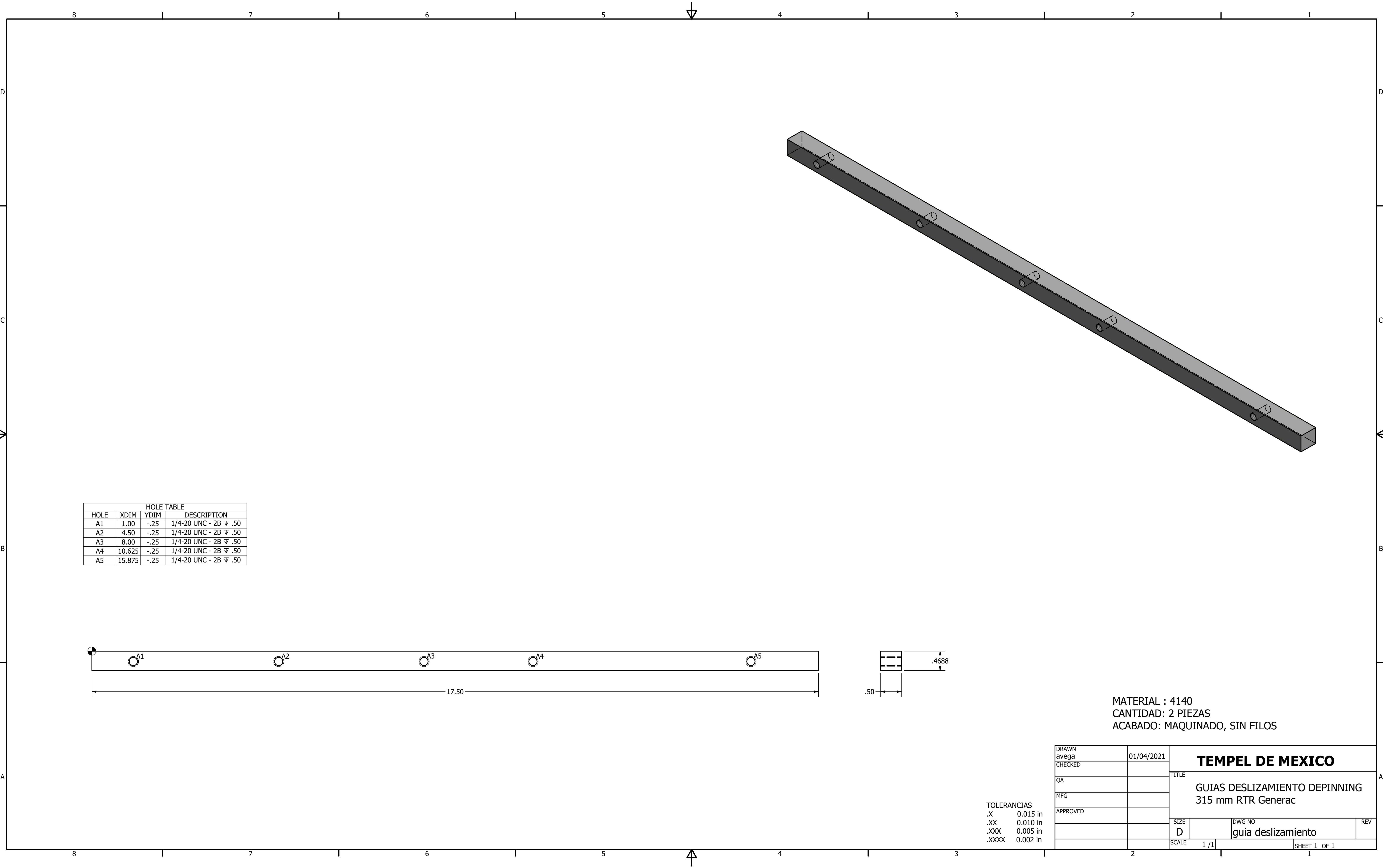
DRAWN avega	28/06/2021	TEMPEL DE MEXICO	
CHECKED		TITLE	
QA		BOTADOR PARA DAMPER	
MFG			
APPROVED			
SIZE D		DWG NO Botador Damper PRIVARSA	REV
SCALE 2 : 1		SHEET 1 OF 1	



MATERIAL : 4140T
CANTIDAD: 2 PIEZAS
ACABADO: MAQUINADO, SIN FILOS

DRAWN avega	01/04/2021	TEMPEL DE MEXICO		
CHECKED		TITLE		
QA		BUJE PINES PARA DEPINNING 315 mm RTR Generac		
MFG				
APPROVED		SIZE D	DWG NO buje pines	REV
		SCALE 5 : 1	SHEET 1 OF 1	

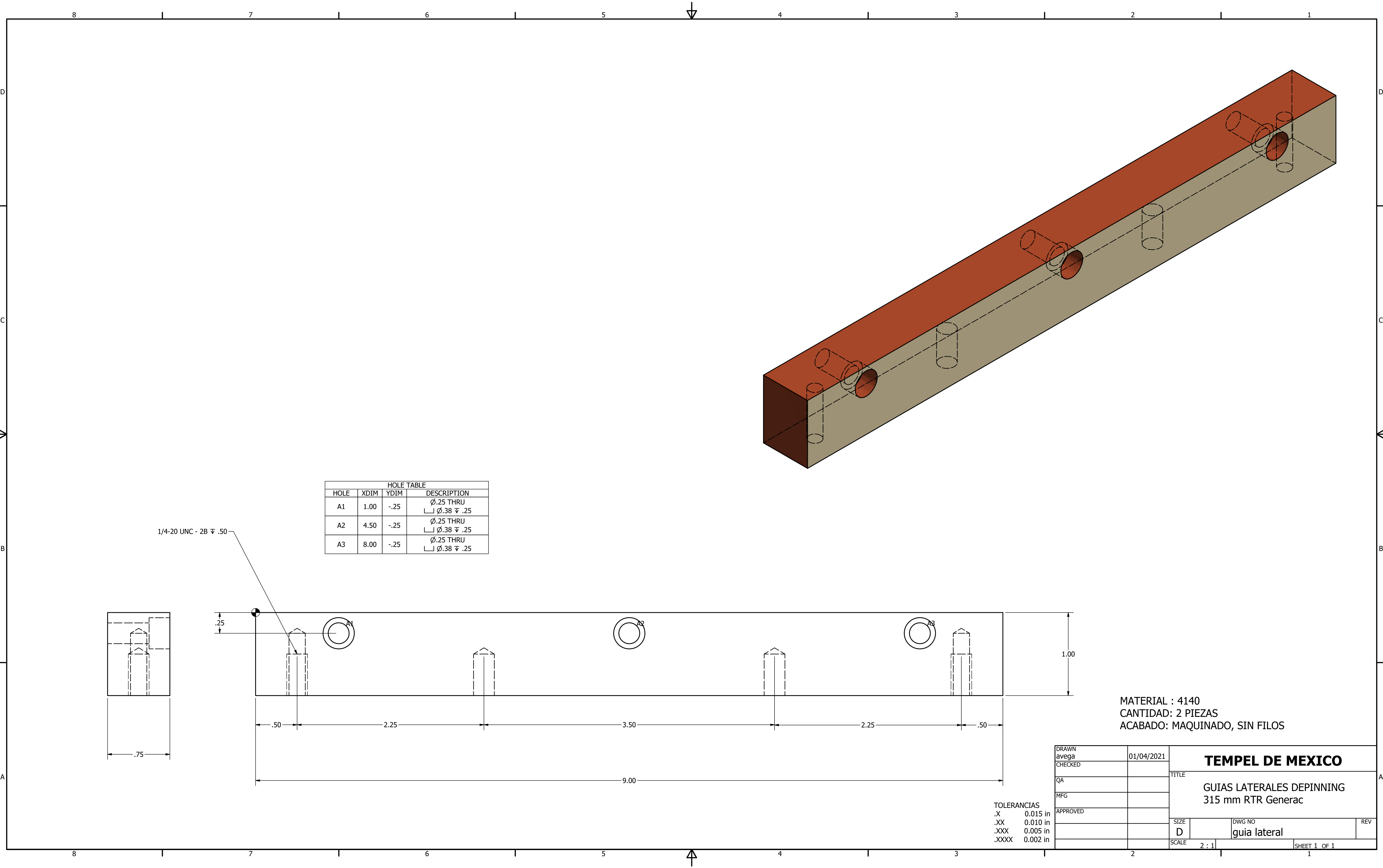


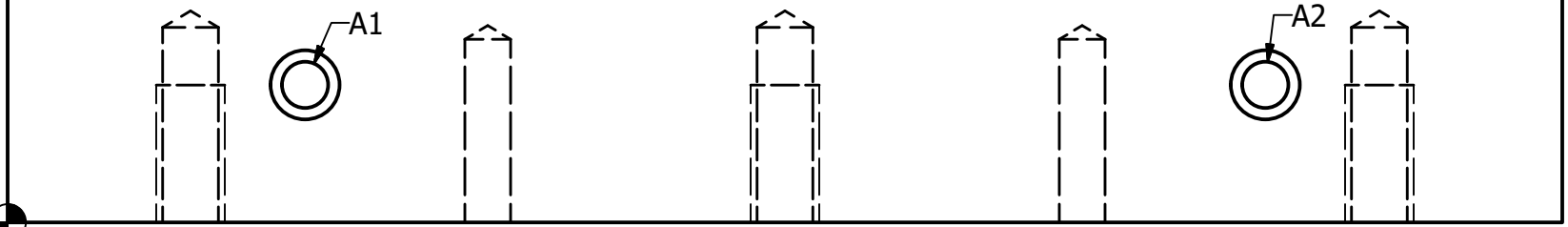
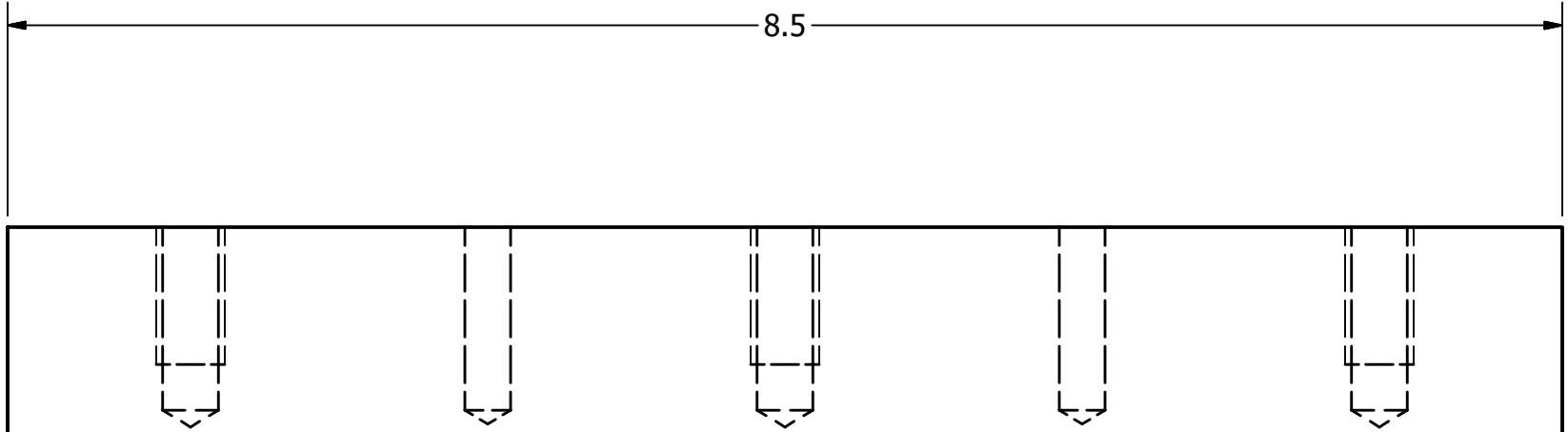


HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.00	-.25	1/4-20 UNC - 2B ∇ .50
A2	4.50	-.25	1/4-20 UNC - 2B ∇ .50
A3	8.00	-.25	1/4-20 UNC - 2B ∇ .50
A4	10.625	-.25	1/4-20 UNC - 2B ∇ .50
A5	15.875	-.25	1/4-20 UNC - 2B ∇ .50

TOLERANCIAS	
.X	0.015 in
.XX	0.010 in
.XXX	0.005 in
.XXXX	0.002 in

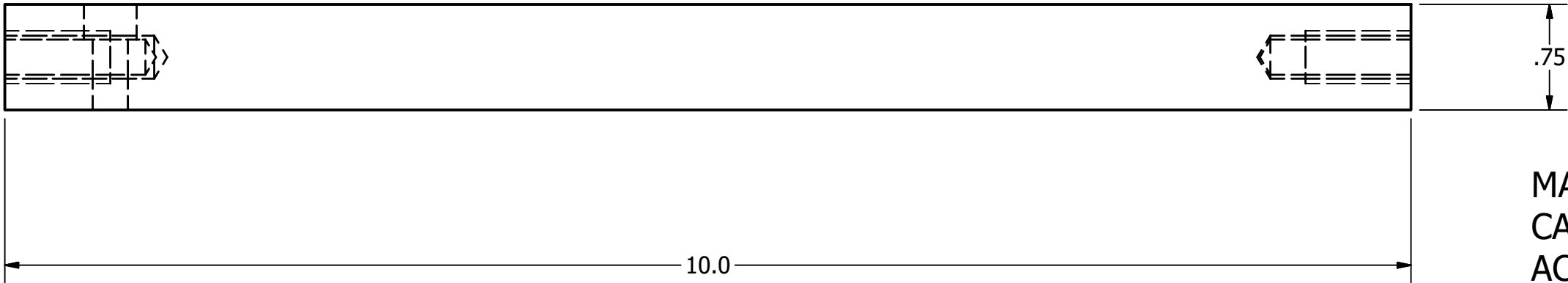
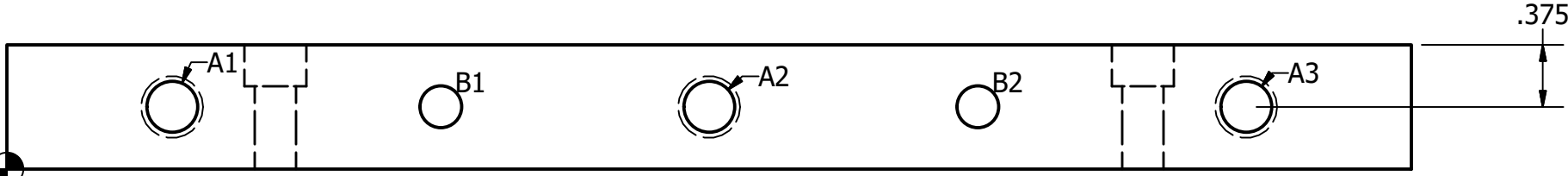
DRAWN avega	01/04/2021	TEMPEL DE MEXICO		
CHECKED				
QA		TITLE		
MFG		GUIAS DESLIZAMIENTO DEPINNING 315 mm RTR Generac		
APPROVED				
		SIZE D	DWG NO guia deslizamiento	REV
		SCALE 1 /1	SHEET 1 OF 1	





HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.00	.375	3/8-16 UNC - 2B ∇ .75
A2	4.25	.375	3/8-16 UNC - 2B ∇ .75
A3	7.50	.375	3/8-16 UNC - 2B ∇ .75
B1	2.625	.375	\varnothing .25 ∇ 1.00
B2	5.875	.375	\varnothing .25 ∇ 1.00

HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.625	.75	\varnothing .25 THRU \sqsubset \varnothing .38 ∇ .25
A2	6.875	.75	\varnothing .25 THRU \sqsubset \varnothing .38 ∇ .25



MATERIAL : A36
CANTIDAD: 2 PIEZAS
ACABADO: MAQUINADO, SIN FILOS

TOLERANCIAS
.X 0.015 in
.XX 0.010 in
.XXX 0.005 in
.XXXX 0.002 in

DRAWN avega	01/04/2021	TEMPEL DE MEXICO		
CHECKED		TITLE		
QA		LATERAL VERTICAL HOUSING DEPINNING		
MFG		315 mm RTR Generac		
APPROVED		SIZE	DWG NO	REV
		D	lateral vertical	
		SCALE	1 : 1	SHEET 1 OF 1

