



ITEM NO.		ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1		2	W8 x 35# I-BEAM	9 FT	WWF8x35
2		2	C8 x 18.75# CHANNEL	8 FT	WCH8X187

PUMP SIZE	DISCHARGE	* HOLE PATTERN	HARDWARE 4 REQD
4/3 EHH	A & G	E	M24H1-130VC
6/4 EAH	A & G	E	
6/4 EAHF	A & G	E	
8/6 EAH	A & G	E	
8/6 EG	A & G	E	
8/6 EXU	A & G	E	M20H2-65VC
10/8 EM	A	E	
200 EM	A	E	
12/10 EM	A	E	
150 EL	A & G	E	
250 EL	A	E	M30H2-80VC
250/250 TC	A,B,C,D, & K	E	
8/6 EAH	E	F	
8/8 TC	A	TC	
10/8 TC	A	TC	
150 RC	A & C	RC	M30H2-80VC
WGR200	A & G	G	M24H1-65VC

- NOTES:
- 1.) ALL STEEL TO BE ASTM A36 EXCEPT AS NOTED.
  - 2.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE AWS D1.1/D1.1M CODE.
  - 3.) ALL SEAMS TO BE WELDED 6 [1.25] CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
  - 4.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
  - 5.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
  - 6.) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
  - 7.) REMOVE ALL BURRS AND SHARP EDGES.
  - 8.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
  - 9.) STAMP PART NO. USING 8 [1.31] HIGH NUMERALS.
  - 10.) DIMENSIONS SHOWN THUS [ ] ARE IN INCHES.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT <b>WARMAN®</b> Centrifugal Slurry Pumps		<b>WEIR</b> Minerals			
		OFFICE OF ORIGIN : MADISON		TITLE SHIPPING FRAME - SEE TABLE FOR PUMP SIZES ZSF62370*					
SCALE: 1:8		Copyright © Weir Slurry Group, Inc. 2016 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.		DETAIL					
APP:	--	The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.		SHEET SIZE		DRAWING No		REVISION	
CHK:	--			A2		A62370		16	
DRN:	D. ZOERN								
DATE:	APR.15,1993	SHEET 1 OF 1							

13	ADD "E" DISCHARGE FOR 8/6 EAH PUMP AND DIMENSIONS	08MAR2017	127804MAD	DAB	AGS
14	ADDED RC HOLE PATTERN	31MAR2017	127880MAD	JKS	TME
15	ADDED PUMP SIZE 8/6 EG	29NOV2017	129789MAD	ELJ	NLN
16	ADDED WGR200 HOLE PATTERN	15NOV2019	134195MAD	KDS	JLS
REV	DESCRIPTION	DATE	REF NO	BY	CHK