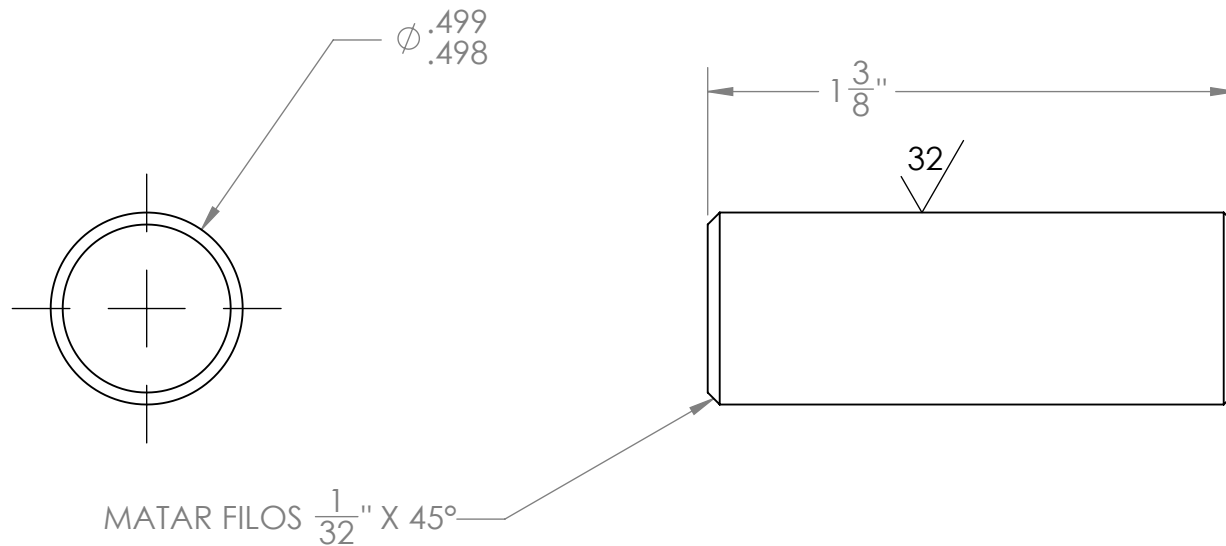


3-D CAD MODEL AVAILABLE UPON REQUEST



NOTICE

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REPORT CHANGES TO ENGINEERING DEPARTMENT.
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X $\pm 1/16$
X.XX $\pm .020$
X.XXX $\pm .010$

FINISH MARKS

$\sqrt[63]{N7}$
 $\sqrt[32]{N6}$
 $\sqrt[16]{N5}$
 $\sqrt[8]{N4}$

METRIC DIMENSIONS:

[X] ± 2 mm
[X.X] $\pm .5$ mm
[X.XX] $\pm .25$ mm

CHAMFER BORED & REAMED HOLES:

1/32 x 45° UP TO 3/8 DIA.

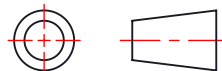
1/16 x 45° OVER 3/8 DIA.

CHAMFER TAPPED HOLES TO DEPTH OF ONE
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



MATERIAL

AISI 1045 Steel, cold drawn

DESIGN	R. REYES	SAVED 28/01/2022
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DRAWN	R. REYES	27/01/2022
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LIBBEY MEXICO
MONTERREY, N.L.
WWW.LIBBEY.COM

PIN PIVOTE

ASSEMBLY NAME

MACHINE NAME

SCALE:	SIZE	DRAWING NUMBER
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2:1

A

SACR-L14-005

SHEET
1 OF 1