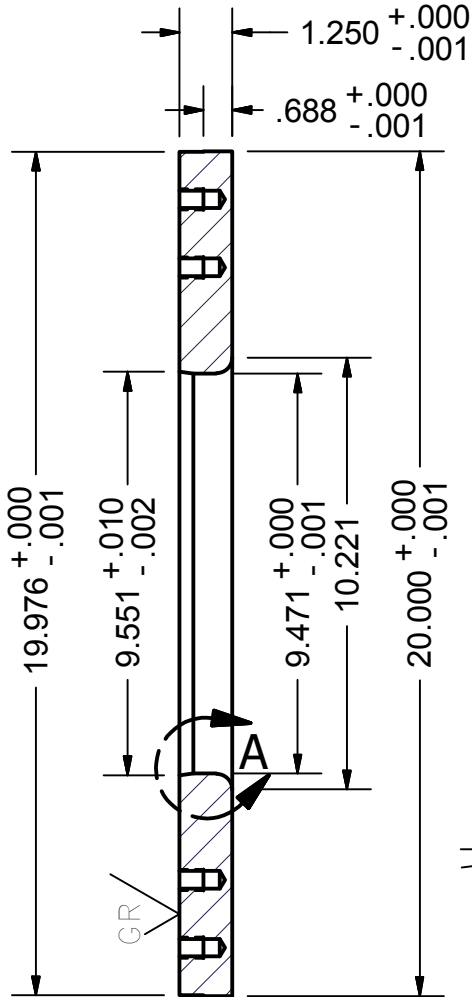
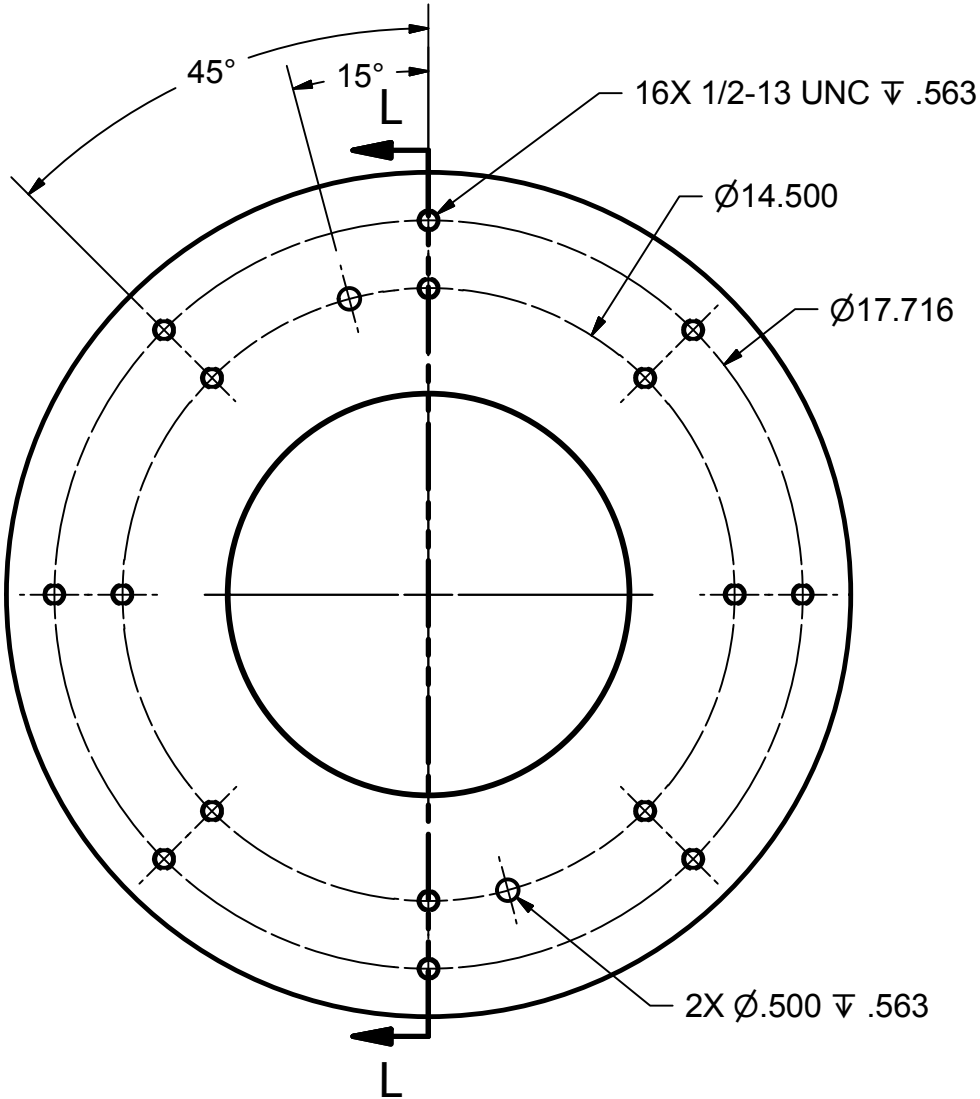
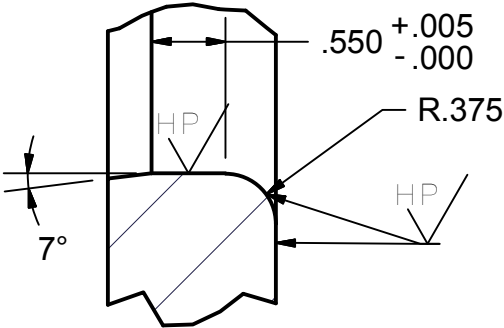


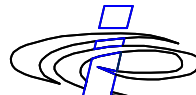
REVISION HISTORY					
REV	DESCRIPTION	DATE	BY	CHK	APP
01					



SECTION L-L
SCALE .220



DETAIL A
SCALE 0.7 : 1



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DRAWN E FLORES	10/30/2017	ICE INDUSTRIES
CHECKED BY:		
ENG. APPROVAL:		
MFG. APPROVAL:		
MATERIAL: TYPE: D2 THK:		DRAW RING
FINISH: GRINDED POLISH		

SIZE B	HARDNESS 60°-62° RC	DWG NO 31151DR-01.idw	REV 01
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SHEET 1 OF 1

NOTE: DEBURR ALL EDGES

NAME	DESCRIPTION
HP	HIGH POLISH SURFACE
GR	GRINDED SURFACE

1	REQ'D
UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE AS FOLLOWS:	
.X	± .030
.XX	± .015
.XXX	± .005
.XXXX	± .0005
FRACTIONS	± 1/16"
ANGLE	± 1'