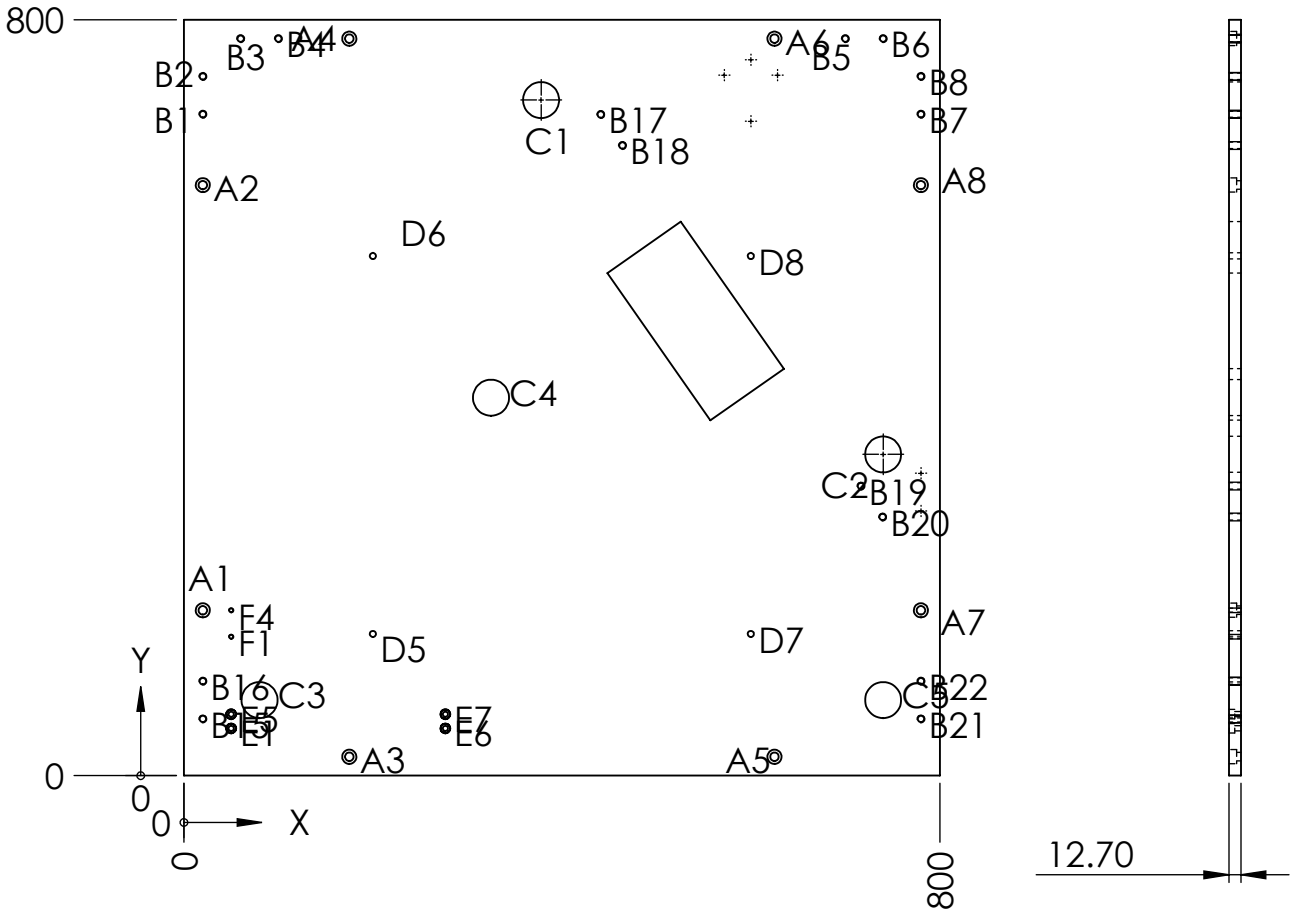


NAME	DATE	TIME (HRS)

QUALITY

AUTHORIZE

TALLER

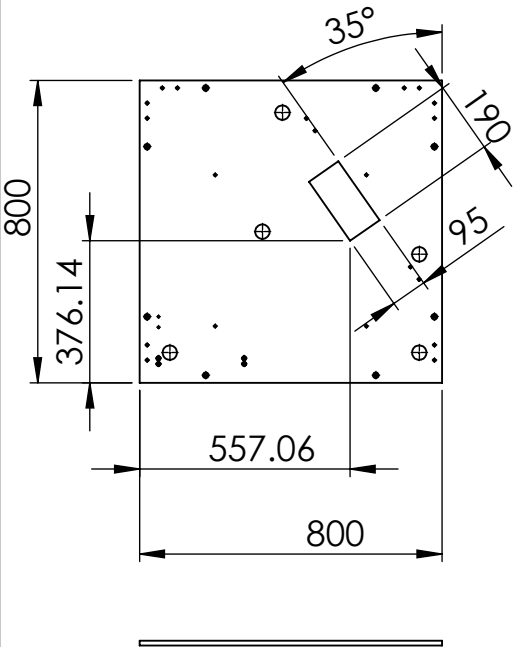


NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 1 OF 2			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: 6061 Aluminio		
SURFACE TREATMENT Pulido		
HARDNESS N/A		

ME001-P1-001		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER	
APPROVALS		DATE	
DESIGNER	MASL	21/ENE/2022	
REVIEW	ACC	21/ENE/2022	
PART NUMBER: ME001-P1-001		MODEL NAME: ME001-P1	
SIZE A		SERIES No: M2021-172	
PART NAME: PART 001		MACHINE NAME: ESTACION DE CALIBRACION	
SCALE		1:10 DRAWING IN MM	

NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	20	175	\varnothing 9 THRU ALL \sqcup \varnothing 15 ∇ 8
A2	20	625	
A3	175	20	
A4	175	780	
A5	625	20	
A6	625	780	
A7	780	175	
A8	780	625	
B1	20	700	\varnothing 6.80 THRU ALL M8x1.25 - 6H THRU ALL
B2	20	740	
B3	60	780	
B4	100	780	
B5	700	780	
B6	740	780	
B7	780	700	
B8	780	740	
B15	20	60	
B16	20	100	
B17	441.18	699.69	
B18	464.12	666.92	
B19	716.50	306.50	
B20	739.44	273.73	
B21	780	60	
B22	780	100	

TAG	X LOC	Y LOC	SIZE
C1	378.01	715	\varnothing 38.10 THRU
C2	740	340	
C3	80	80	
C4	325	400	
C5	740	80	
D5	200	150	\varnothing 6.50 THRU ALL
D6	200	550	
D7	600	150	
D8	600	550	\varnothing 5.50 THRU ALL \sqcup \varnothing 10 ∇ 6 \checkmark \varnothing 10.40 X 90°, Near Side
E1	50	50	
E5	50	65	
E6	276.70	50	\varnothing 4.20 THRU M5x0.8 - 6H THRU
E7	276.70	65	
F1	50	147	
F4	50	175	

QUALITY	
AUTHORIZE	TALLER

NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 2 OF 2			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: 6061 Aluminio		
SURFACE TREATMENT Pulido		
HARDNESS N/A		

ME001-P1-001		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
		JOYSON TECHNICAL CENTER	
		MODEL NAME: ME001-P1 SERIES No: M2021-172	
		MACHINE NAME: ESTACION DE CALIBRACION	
APPROVALS		DATE	
DESIGNER	MASL	21/ENE/2022	
REVIEW	ACC	21/ENE/2022	
PART NUMBER: ME001-P1-001		PART NAME	
SIZE A		PART 001	
SCALE		1:20 DRAWING IN MM	