



Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	-1.945	-1.945	1/4-20 UNC - 2B $\varnothing .500$ $\varnothing .201$ - #7 DRILL - $\varnothing .750$
A2	1.945	-1.945	1/4-20 UNC - 2B $\varnothing .500$ $\varnothing .201$ - #7 DRILL - $\varnothing .750$
A3	-1.945	1.945	1/4-20 UNC - 2B $\varnothing .500$ $\varnothing .201$ - #7 DRILL - $\varnothing .750$
A4	1.945	1.945	1/4-20 UNC - 2B $\varnothing .500$ $\varnothing .201$ - #7 DRILL - $\varnothing .750$
B1	-1.299	-.750	5/16-18 UNC - 2B $\varnothing .625$ $\varnothing .257$ - 5/16 DRILL - $\varnothing .903$
B2	1.299	-.750	5/16-18 UNC - 2B $\varnothing .625$ $\varnothing .257$ - 5/16 DRILL - $\varnothing .903$
B3	.000	1.500	5/16-18 UNC - 2B $\varnothing .625$ $\varnothing .257$ - 5/16 DRILL - $\varnothing .903$
C1	.000	-2.750	$\varnothing .531$ - DRILL THRU $\varnothing .813$ $\varnothing .500$
C2	-2.750	.000	$\varnothing .531$ - DRILL THRU $\varnothing .813$ $\varnothing .500$
C3	2.750	.000	$\varnothing .531$ - DRILL THRU $\varnothing .813$ $\varnothing .500$
C4	.000	2.750	$\varnothing .531$ - DRILL THRU $\varnothing .813$ $\varnothing .500$

GENERAL NOTES:
Break All Sharp Corners

MASS: 40.9 lbmass

4	1	Steel, AISI H13	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/3	9/24/2021	
DWN	SHEET #	OF	
DFOWLER	6	11	
PART NAME			
T68070SD7-DePin Mandrel Mount.ipt			
FILE NAME			
T68070- Mandrel Press			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm .050$	FRACTIONS $\pm 1/16$	
.XX	$\pm .010$	ANGLES $\pm 1^\circ$	
.XXX	$\pm .002$	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm .0005$		

