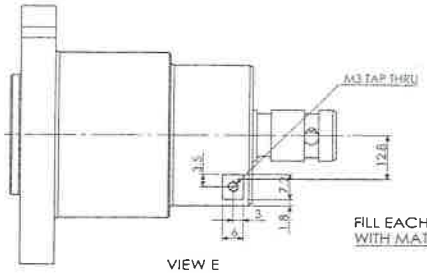
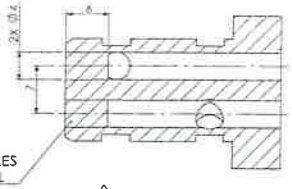
General Dimension Tolerance			
0 ~ 4	±0.1	16 ~ 63	±0.3
4 ~ 16	±0.2	63 ~	±0.5

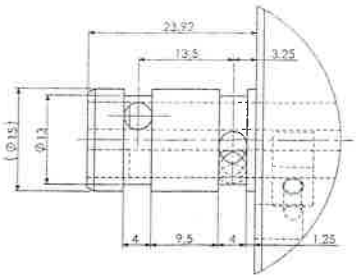
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	DESIGN MODIFICATION	5/7/2021	



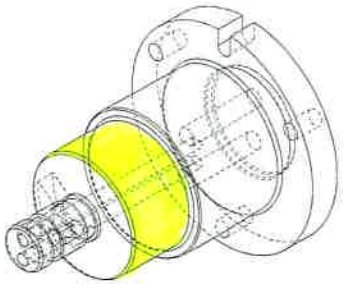
VIEW E

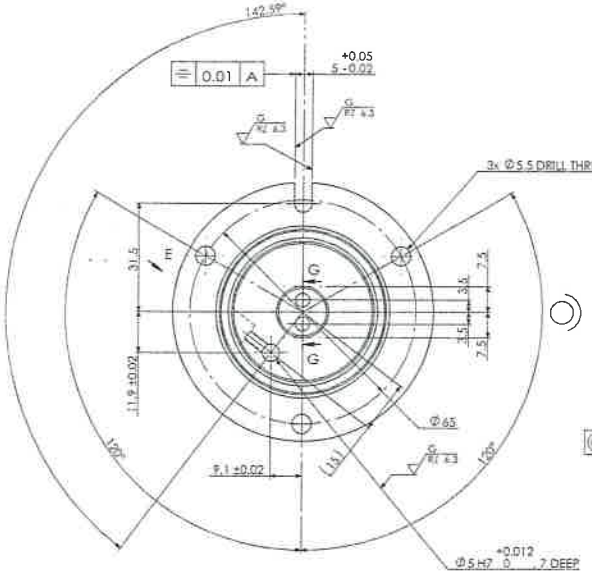


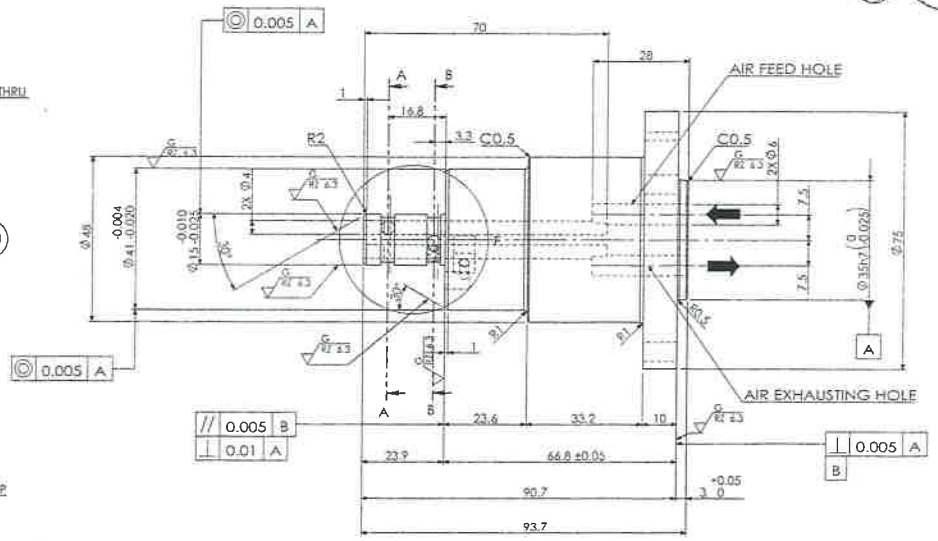
1 SECTION G-G

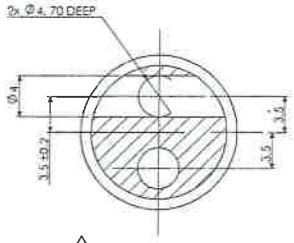


1 DETAIL F

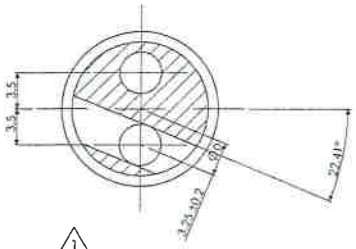








1 SECTION A-A



1 SECTION B-B

RZ 100 (RZ 6.3 G RZ 6.3)

NOTES
1: DIMENSIONS AND TOLERANCE ARE AFTER PLATING
2: CORNERS UNLESS OTHERWISE INDICATED, THAT OF C0.5
3: FOR 4320 - INTAKE

MICr-20 ±4μm	HRC61-63	
ALL PART	QT	
SKD11 (ASTM A681 D2)		
JIG		
DENSO MEXICO	PB-TM-08-1093-44-003	A2
	QTY : 1	No : 3

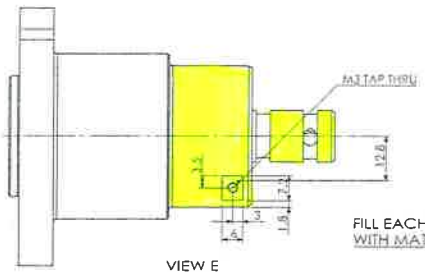
DENSO

CONFIDENTIAL

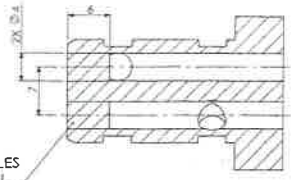
3

General Dimension Tolerance				
0 ~ 4	±0.1	16 ~ 63	±0.3	
4 ~ 16	±0.2	63 ~	±0.5	

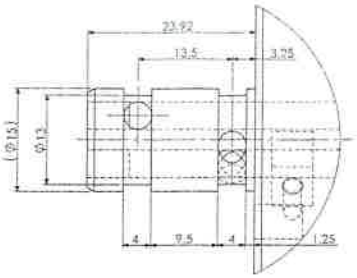
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	DESIGN MODIFICATION	5/7/2021	



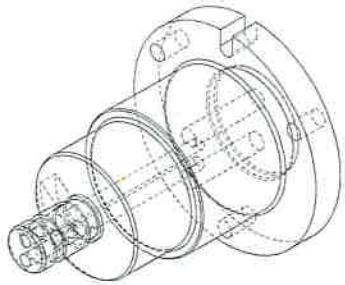
VIEW E

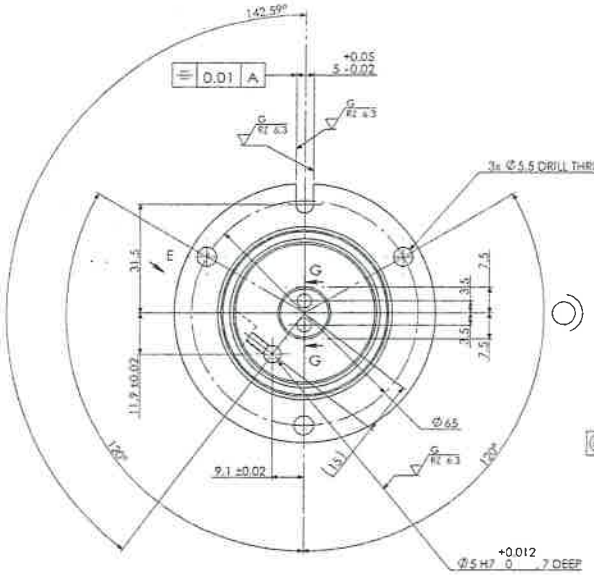


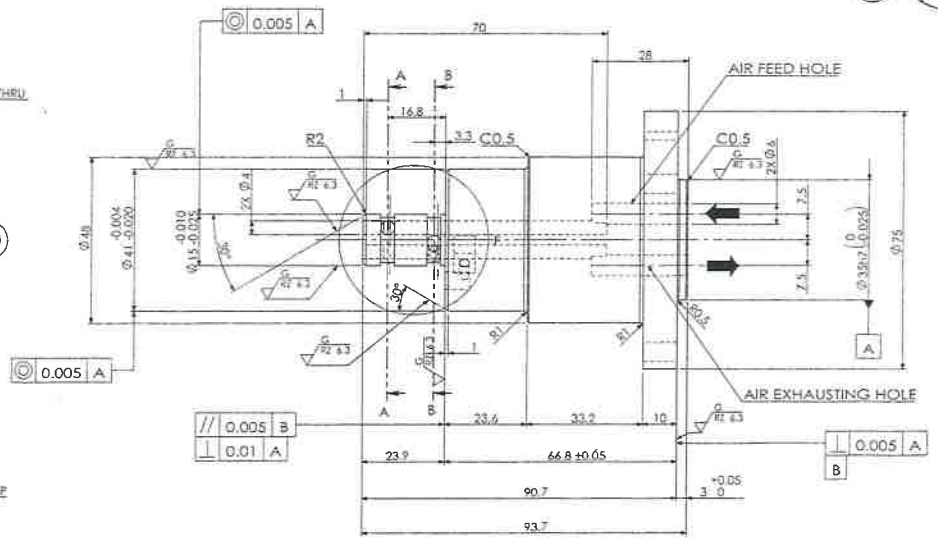
1 SECTION G-G

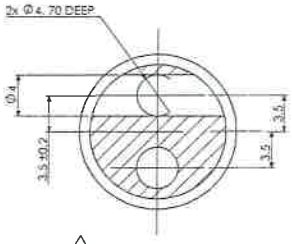


1 DETAIL F

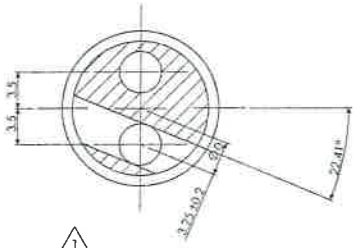








1 SECTION A-A



1 SECTION B-B

NOTES
1: DIMENSIONS AND TOLERANCE ARE AFTER PLATING
2: CORNERS UNLESS OTHERWISE INDICATED, THAT OF C0.5
3: FOR 4320 - INTAKE

MICr-20 ± 4μm	HRC61-63	
ALL PART	QT	
SKD11 (ASTM A681 D2)		
JIG		
DENSO MEXICO	PB-TM-08-1093-44-003	A2
	QTY.: 1	No.: 3

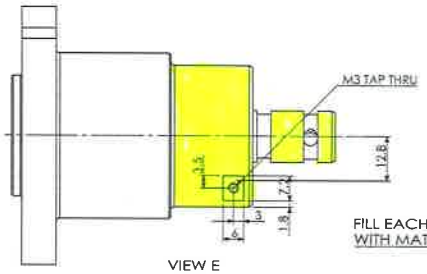
DENSO

CONFIDENTIAL

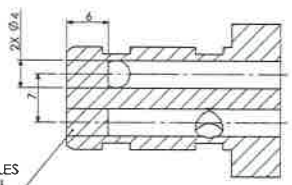
4

General Dimension Tolerance			
0 ~ 4	± 0.1	16 ~ 63	± 0.3
4 ~ 16	± 0.2	63 ~	± 0.5

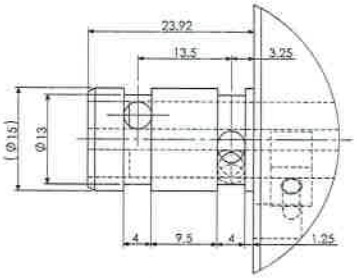
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	DESIGN MODIFICATION	5/7/2021	



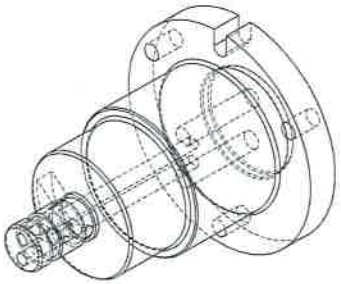
VIEW E

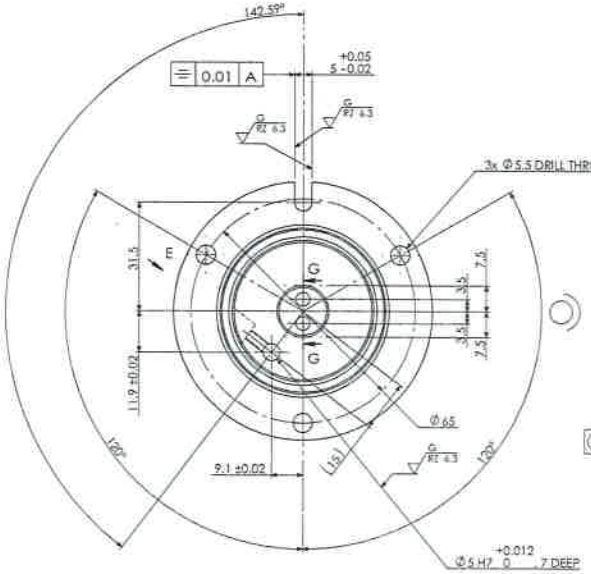


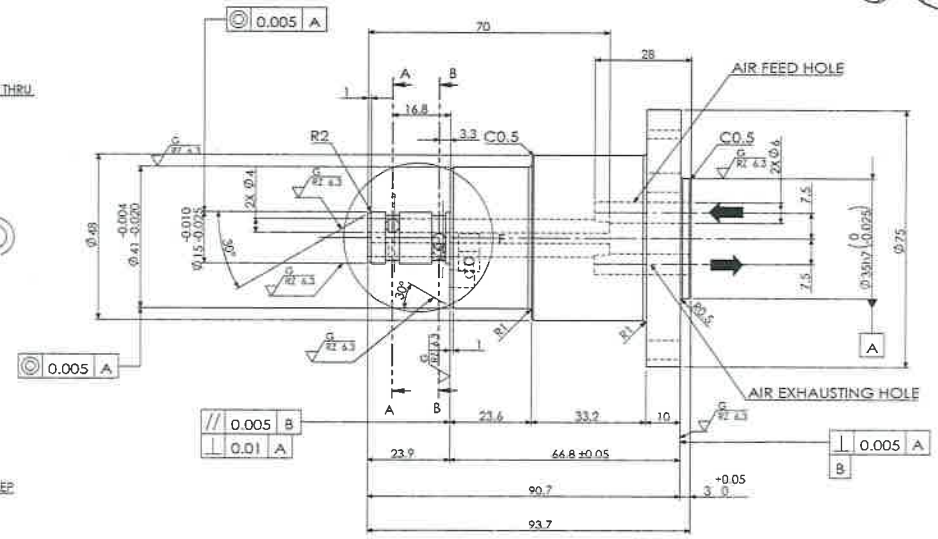
1 SECTION G-G

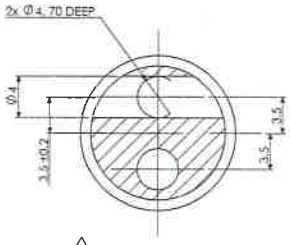


1 DETAIL F

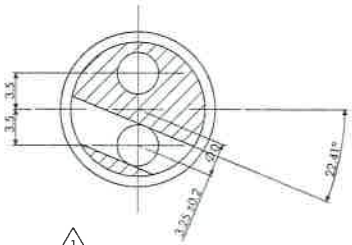








1 SECTION A-A



1 SECTION B-B

RZ 100 (RZ 6.3 G RZ 6.3)

NOTES
1: DIMENSIONS AND TOLERANCE ARE AFTER PLATING
2: CORNERS UNLESS OTHERWISE INDICATED, THAT OF C0.5
3: FOR 4320 - INTAKE

SURFACE TREATMENT	HEAT TREATMENT	WEIGHT
MICr-20 ± 4µm	HRC61-63	
ALL PART	QT	
MATERIAL	STOCK PART NO.	MATL CODE / VOL CODE
SKD11 (ASTM A681 D2)		
PART NAME JIG		
DENSO MEXICO	PB-TM-08-1093-44-003	A2
APPROVED / CHECKED / ENGINEER / DRAWN	QTY. : 1	No. : 3

DENSO

CONFIDENTIAL