



NOTE FOR DETAIL 4 ( 1.25 i.d x 1.5 O.D. X 1.5 LG. FLANGED TYPE OR EQUAL)			
4	OIL-IMPREG. BRONZE,BOST-BRONZ #FB-2024-12	46237	2
3	LUG A2MRK5115-1-3		2
2	TUBING 1.90"O.D.X1 1/4" I.D.X.200 ESP X 26" (1 1/8" CED. 80)		1
1	PLATE D3MRK5115-1-1	25359	1

N°	NAME	MATERIAL AND DESCRIPTION	PART N°	REQD.
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BREAK ALL SHARP CORNERS AND EDGES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

MACHINED SURFACES

3.2

TOLERANCES  
X ±1.5  
.X ±0.8  
.XX ±0.25  
ANGULAR ±0°-30°

**BGA** INTERNATIONAL  
440 WEST 800 SOUTH  
SALT LAKE CITY  
UTAH, USA

**Caligher**

5000 SERIES VERTICAL PUMP  
No.3 BEARING ASSEMBLY  
MOTOR BRACKET  
WELD DETAIL

SCALE 1:2

PART NO. 26100

D3SRK5115-1

REVISION  
15

NO.	BY	DATE	CHK'D	LOC. EDN	INT'L. EDN	DESCRIPTION
3	NRB	03-90	BT	06369		REDRAWN ON CAD WITHOUT DESING CHANGES
4	EDA	01-15	JC	06369		BEFORE 25.1" NOW 25.86"
5	JMR	08.28.2015	JCV	06369		BEFORE 25.86" NOW 26"

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BGA P.N.	200124	ALT. P.N.	
CAD	DX53051B	CHK	960328.1333
			3.59

DRAWN BY	J. CERDA.H	DATE	09-03-93
CHECKED	A. QUAGLIATA	DATE	10-03-93
APPROVED		DATE	