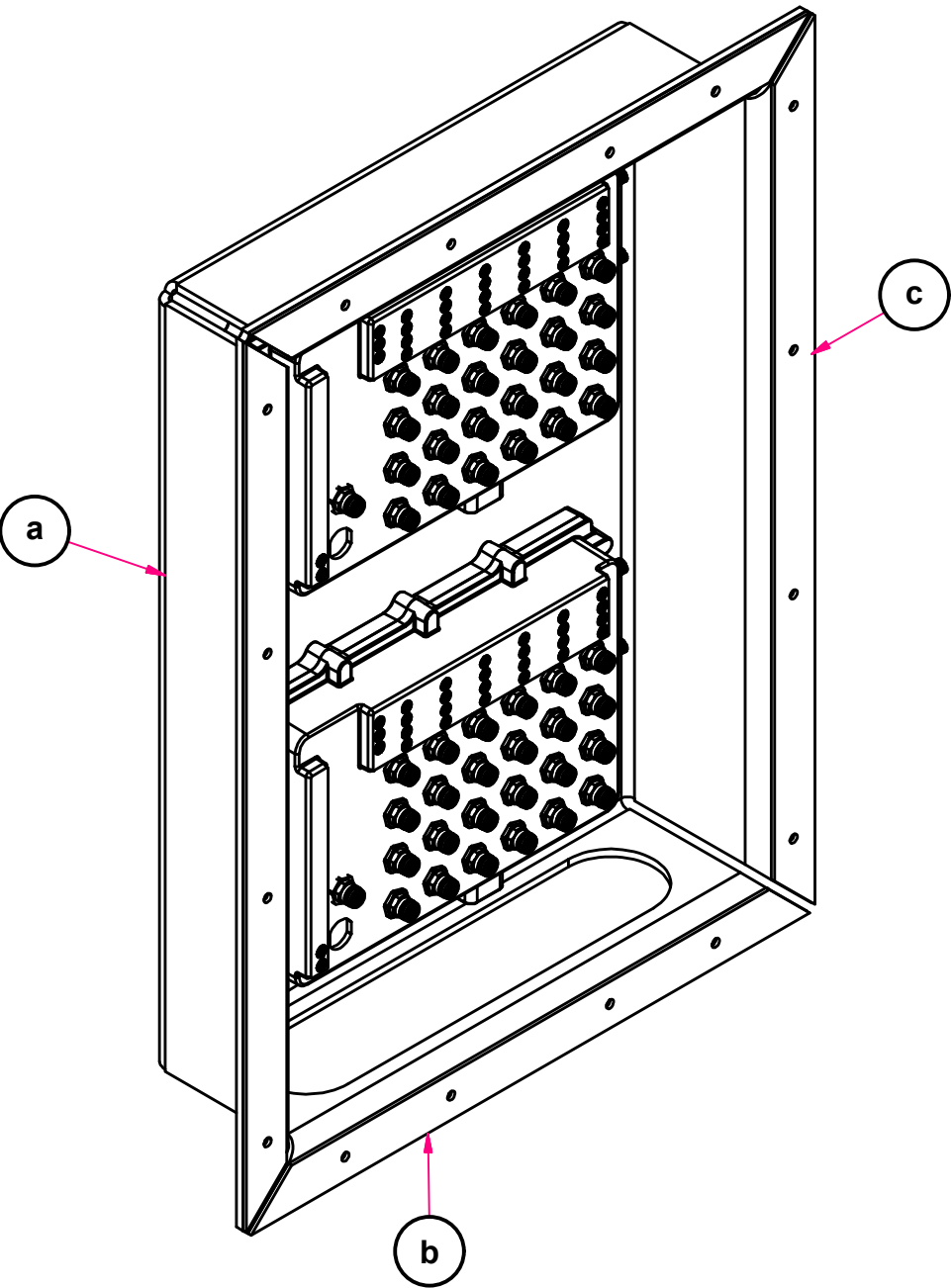


Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	1	HRS	1/4" X 766.0mm X 966.0mm LG
b	2	HRS	1/8" X 1 1/2" X 528.0mm LG
c	2	HRS	1/8" X 1 1/2" X 728.0mm LG
251	1	W/C	Guarda_1783-ZMSXXTA(2)

NOTE: PAINT YELLOW RAL 1023



251 Guarda\_1783-ZMSXXTA(2)

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT ("INDICATES INCH DIMENSIONS")

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC:

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  
ALL GROUND SURFACES TO BE 0.4 MICRONS.

METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:

1 PLACE MACHINING :0.3  
1 PLACE FABRICATION :1.5  
2 PLACE :0.06 BETWEEN MACHINED SURFACES  
:0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  
:0.03 BETWEEN DOWELS IN THE SAME PLANE  
0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
:0.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL 0 SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "\*\*\*"

UNIT No.:	2
WEIGHT (KG):	N/A

COTO: COTO202104	
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA. INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES
<input type="checkbox"/> FIXED PART RAL	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> WITH OUT PAINT	
<input type="checkbox"/> POKA YOEK PAINT	

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
MAGNA	MAGNA	DRIVE

DESIGNER MGONZALEZ	DETAILER MGONZALEZ	
PROJECT MGR. TLOPEZ	DESIGN SUP. CMONTESDEOCA	CHECKER CMONTESDEOCA
SYSTEM NAME DRIVE_VOLVO- CAR V536		
DESCRIPTION 2104_Guarda_1783-ZMSXXTA(2)		

SCALE NONE	SHEET 2 OF 5	RELEASE DATE 11/18/2021
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DRAWING No. SHOWN	SO_1783-ZMSXXTA(2)
OPPOSITE	