



POINT	"X"	"Y"
1	0.0000	0.0000
2	0.9955	0.0000
3	1.9911	0.0000
4	2.9867	0.0000
5	3.9822	0.0001
6	4.9777	0.0004
7	5.9733	0.0009
8	6.9689	0.0017
9	7.9644	0.0031
10	8.9600	0.0053
11	9.9555	0.0085
12	10.9511	0.0132
13	11.9466	0.0197
14	12.9421	0.0284
15	13.9376	0.0399
16	14.9331	0.0547
17	15.9285	0.0734
18	16.9237	0.0968
19	17.9189	0.1258
20	18.9138	0.1611
21	19.9085	0.2037
22	20.9027	0.2547
23	21.8965	0.3151
24	22.8895	0.3860
25	23.8816	0.4689

POINT	"X"	"Y"
26	24.8726	0.5651
27	25.8619	0.6760
28	26.8494	0.8032
29	27.8344	0.9482
30	28.8163	1.1128
31	29.7944	1.2987
32	30.7678	1.5079
33	31.7355	1.7421
34	32.6962	2.0035
35	33.6486	2.2938
36	34.5910	2.6153
37	35.5215	2.9699
38	36.4378	3.3595
39	37.3375	3.7863
40	38.2177	4.2519
41	39.0753	4.7581
42	39.9066	5.3065
43	40.7077	5.8982
44	41.4742	6.5342
45	42.2012	7.2151
46	42.8834	7.9409
47	43.5151	8.7110
48	44.0910	9.5240
49	44.6050	10.3780
50	45.0484	11.2698

COORDINATES LISTED IN THE TABLE ARE FOR THE CENTERLINE OF THE DEFLECTOR. MANUFACTURER SHOULD USE THE COORDINATES TO GENERATE A SPLINE CURVE FOR MACHINING PURPOSES OR CONTACT OWENS-BROCKWAY FOR A COMPUTER COPY OF THIS PART.

PART NO.	LOCATION	DIA.	A. RAD.
015-107-2447		7/8	7/16
015-107-2448		1"	1/2
015-107-2449		1-1/8	9/16
015-107-2450	ON 8 SECTION	1-1/4	5/8
015-107-2451	OR	1-3/8	11/16
015-107-2452	4 & 7	1-1/2	3/4
015-107-2453	ON 10 SECTION	1-5/8	13/16

- NOTES:
- ALL CAST ROUNDS ARE TO BE 1/16 R. & ALL FILLETS ARE TO BE 1/8 R. UNLESS NOTED OTHERWISE.
 - CENTERLINE PATH AND MOUNTING LUG LOCATIONS ARE THE SAME AS THAT ON PARTS 015-107-2530 & 015-107-2575.

USED ON ASSEMBLY NO. 015-03079, 015-03080, 015-02726, 015-01419, 015-03144, 015-03145

0	9-30-93	INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION.
1	9-23-93	
2	8-6-93	
3	4-29-93	
4	11-23-93	

UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS 125/1.015 FRACTIONAL DECIMAL BREAK SHARP EDGES MARK PART NUMBER AT ①

NAME	DEFLECTOR - VARIABLE RADIUS ①
10.875" THRU 1.625" R	45.048" LG.
DRAWN	CHECKED
DATE	SCALE
SERIAL	ASTM - A48 CAST IRON
	CLASS 35

OWENS-BROCKWAY
DRAWING NUMBER
015-107-2447
THRU -2453

OWENS-BROCKWAY
1. CHANGED NAME OF DRAWING TO MAKE MORE GENERIC
2. ADDED USED ON ASSEMBLY NO. 015-03144 & 015-03145
3. ADDED NOTE NO. 2 TO ASSEMBLY
4. ADDED 1/16 & 5/8 DIMENSIONS FOR R. & OMISSION
5. ADDED 250 FINISH MARKS TO END OF DEFLECTOR
6. ADDED NOTE ABOUT CASTING PART NUMBER & DEFLECTOR DIA.
7. ADDED NOTE ABOUT CASTING DEFLECTOR DIA. & THRU
8. ADDED 1/16 & 5/8 DIMENSIONS FOR R. & OMISSION

AUTORIZADO
FECHA DE IMPRESIÓN: 05/04/2022
ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK