



- NOTE : 1. MACHINE  $\nabla 3.2$  ALL OVER, UNLESS OTHERWISE SPECIFIED.  
 2. ALL MACHINED DIAS.  $\text{C}\text{O}\text{0.05}\text{X}$   $\triangle 12$   
 3. REMOVE ALL BURRS AND SHARP EDGES.

MATERIAL : WARMAN CODE C21 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 1,2 kg.

$\triangle 11$  ENCUMBRANCE : 102 x 102 x 43

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

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*Warman* CAE-CAD-CAM

OFFICE OF ORIGIN : GT SYDNEY.

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REV	11	REDRAWN ON CAD. DIM R10 MAX. TYP. MASS & ENCUMBRANCE ADDED. GEOMETRIC TOL REVISED. $\phi 101,35/101,22$ WAS $\phi 101,35/101,24$ .	EVC	SEP.23,2002	AMM	WARMAN PUMP SHAFT SPACER E117***
	12	CHAMFER 1 x 45° ADDED. DIM'S R0,9, $\phi 77,77/77,65$ , $\phi 90,47/90,35$ , $\phi 101,35/101,30$ , WERE R1, $\phi 75,95/75,82$ , $\phi 90,22/90,10$ , $\phi 101,35/101,22$ . GEOM. TOL. UPDATED TO ISO STD.	WJW	JUL.29,2011	RCH	
DATE	NOV.23,1976	DRN.	R.E	BY	DATE	CHK
SCALE	1:1	CHECK	JA			

ESY3336

REV 12

MRK  
nmb