



NOTES:

REMOVE ALL SHARP EDGES

TAG WITH PART NUMBER

APPROXIMATE WEIGHT = 0.10 LBS

B	REMOVED NOTCHES	JRA	7/31/2013
A	ADDED NOTCHES	TDB	1/17/2013
REV.	DESCRIPTION	BY	DATE

REVISIONS			
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MATERIAL			
AISI 1020			

DESIGN	J. MECHEL	SAVED	8/1/2013
DRAWN	T. BOTTLES		8/7/2012

Libbey®

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TOLEDO, OHIO
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WASHER			
GLOBAL SPRING CAGE ASSEMBLY			
INDEXING PRESS MACHINE			

SCALE:	SIZE	DRAWING NUMBER	
1:1	B	LY-8598	
			SHEET 1 OF 1

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>
LY-01204	UNLESS OTHERWISE SPECIFIED:
	UNITS ARE DECIMAL INCH
	TOLERANCE ON ALL DIMENSIONS ARE:
	ENGLISH DIMENSIONS:
	X/X ± 1/16
	X.XX ± .020
	X.XXX ± .010
	METRIC DIMENSIONS:
	[X] ± 2 mm
	[X.X] ± .5 mm
	[X.XX] ± .25 mm
	CHAMFER BORED & REAMED HOLES:
	1/32 x 45° UP TO 3/8 DIA.
	1/16 x 45° OVER 3/8 DIA.
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
	SURFACE ROUGHNESS NOT TO EXCEED
	125 ON MACHINED SURFACES

NOTICE

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3-D CAD MODEL AVAILABLE UPON REQUEST