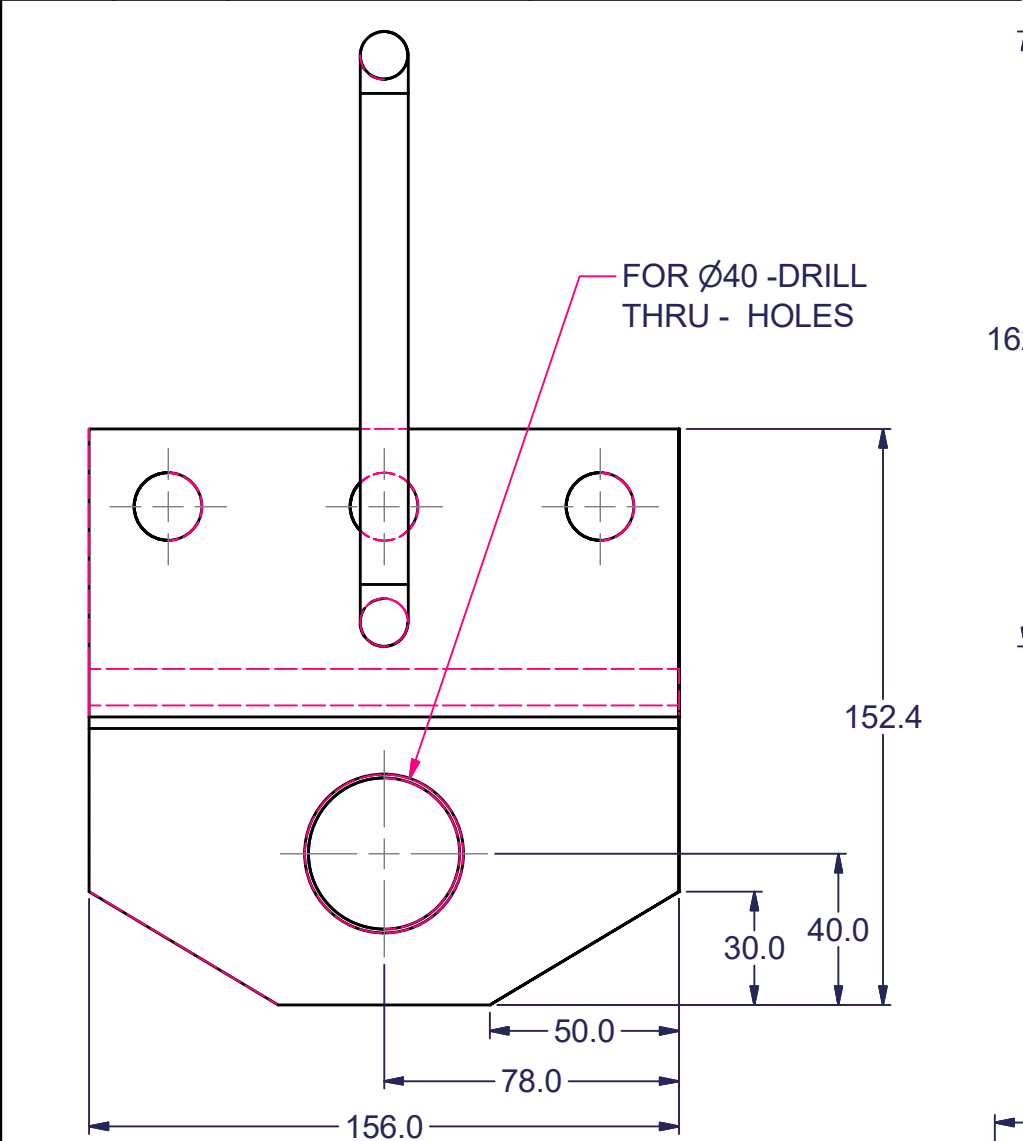


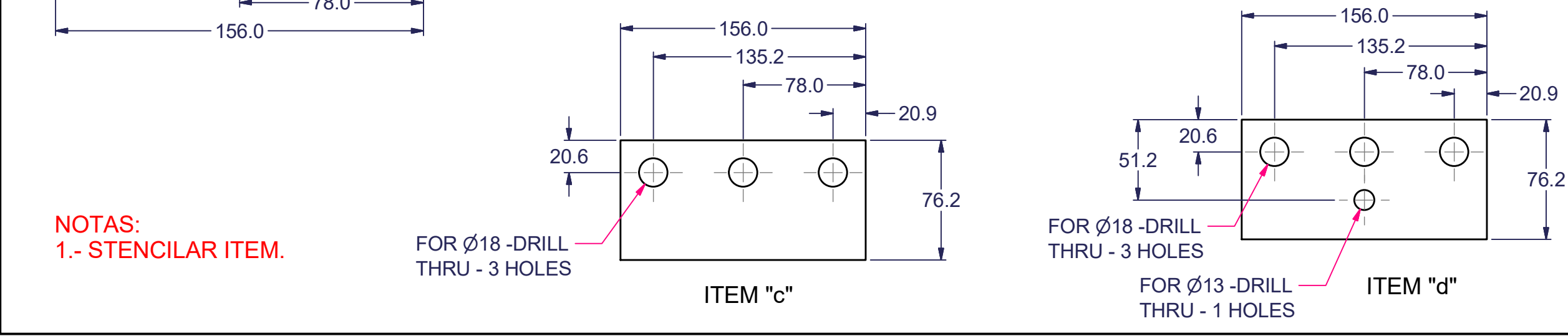
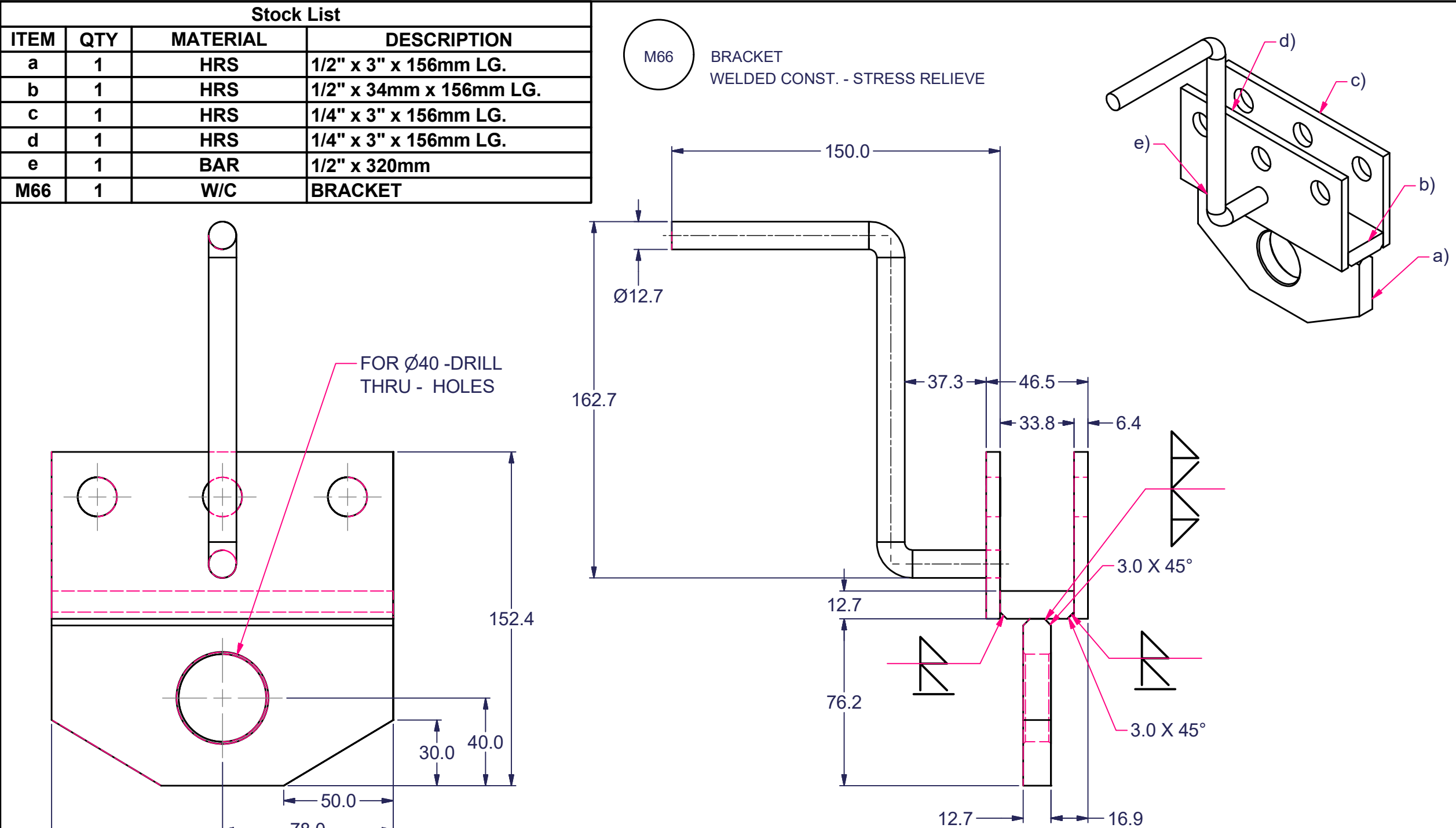
Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	1	HRS	1/2" x 3" x 156mm LG.
b	1	HRS	1/2" x 34mm x 156mm LG.
c	1	HRS	1/4" x 3" x 156mm LG.
d	1	HRS	1/4" x 3" x 156mm LG.
e	1	BAR	1/2" x 320mm
M66	1	W/C	BRACKET



NOTAS:
1.- STENCILAR ITEM.





ITEM "c"



ITEM "d"

M66 BRACKET
WELDED CONST. - STRESS RELIEVE

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE
THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)			
MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.			
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS			
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS			
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS			
ALL GROUND SURFACES TO BE 0.4 MICRONS.			
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:			
1 PLACE MACHINING .03			
1 PLACE FABRICATION .15			
2 PLACE .008 BETWEEN MACHINED SURFACES			
.003 BETWEEN SINGLE DOWEL AND A HEEL SURFACE			
.003 BETWEEN DOWELS IN THE SAME PLANE			
.010 BETWEEN DOWELS IN DIFFERENT PLANES			
.013 TO SCREW HOLES, NON ACCUMULATIVE			
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.			
ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.			
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.			
CRITICAL FEATURES ARE MARKED WITH "**"			
UNIT No.:		UNIT NUMBER	
WEIGHT (KG):		N/A	
COTO: COTO NUMBER			
<input type="checkbox"/> MOVIL PART RAL		THIS MATERIAL IS PROPERTY OF MAGNA COSMA. INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL			
<input checked="" type="checkbox"/> BLACK OXIDE			
<input type="checkbox"/> WITH OUT PAINT			
<input type="checkbox"/> POKA YOKE PAINT			
DESIGN SOURCE		BUILD SOURCE	CUSTOMER
			CUSTOMER NAME
DESIGNER		DETAILER	
D. NAME		D. NAME	
PROJECT MGR.		DESIGN SUP.	CHECKER
PM NAME		F. NAME	CK NAME
SYSTEM NAME			
PROJECT NAME			
DESCRIPTION			
PRODUCT NAME			
SCALE		RELEASE DATE	
NONE		3/1/2018	
SHEET		OF	
18		22	
DRAWING No	SHOWN		
	114-FRW-JIP-ST65U-M66		
OPPOSITE			

E:\Users\jorgarcia.FMX\PROYECTOS SISTEMA\PROYECTOS MAGNA ESTAMPADOS\2021\14 FRIRE WALL\INVENTOR\DETALLADOS\FID-08-1 2D FORMAT.idw