









NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 22.523 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .	
REF ASSEMBLY LIST LY-01263	UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL MILLIMETER TOLERANCE ON ALL DIMENSIONS ARE: ENGLISH DIMENSIONS: X/X $\pm 1/16$ FINISH MARKS $X.XX$ $\pm .020$ $63/10$ N/ $X.XXX$ $\pm .010$ $32/10$ N/ METRIC DIMENSIONS: X/X ± 2 mm	D
	$\begin{bmatrix} X.X \end{bmatrix}$ ± .5 mm $\begin{bmatrix} X.XX \end{bmatrix}$ ± .25 mm $\begin{bmatrix} X.XX \end{bmatrix}$ ± .25 mm $\begin{bmatrix} X.XX \end{bmatrix}$ = $\begin{bmatrix} X.XX \end{bmatrix}$	Y
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES THIRD ANGLE PROJECTION	S

DESCRIPTION BY REV. DATE REVISIONS **MATERIAL** AISI 1040 STEEL, UNS G10400 SAVED 6/1/2022 DESIGN D.SOLEY DRAWN D.SOLEY 5/26/2022 Y-ADJUST PLATE X-Y-THETA ADJUSTER DRAWING NUMBER SHEET 1 OF 1 LY-8845