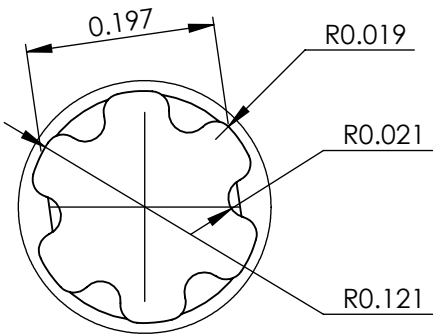
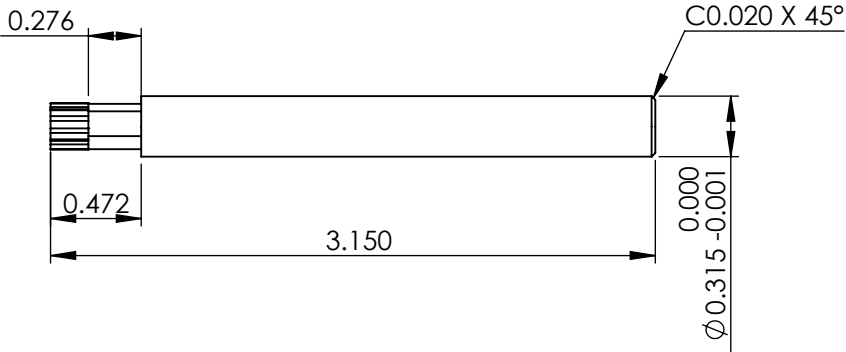
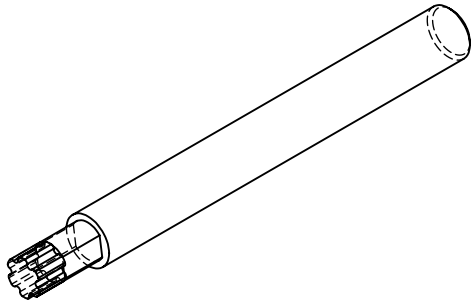
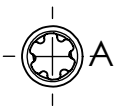


NAME	DATE	TIME (HRS)



DETAIL A
SCALE 5 : 1
FABRICACION EN CNC




QUALITY

AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: ACERO 4140 T		
SURFACE TREATMENT NITRIDING		
HARDNESS N.A.		

VRSMR001-P2-207		PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.			
<div><div>E</div><div>MEDIDA ESPECIAL</div></div>							
<div><div></div><div><div>JOYSON</div><div>SAFETY SYSTEMS</div></div></div>				JOYSON TECHNICAL CENTER			
<div><div>APPROVALS</div><div>DATE</div></div>				MODEL NAME: VRSMR001		SERIES No: M2022-024R	
				MACHINE NAME: RETURN SPRING MACHINE REFURBISH			
DESIGNER		VHGS		24/MAR/2022		PART NUMBER: VRSMR001-P2-207	
REVIEW		JATA		24/MAR/2022		PART NAME	
						REV. A	
		SIZE A		PART 207			
		ESCALE		1:1		DRAWING IN INCHES	