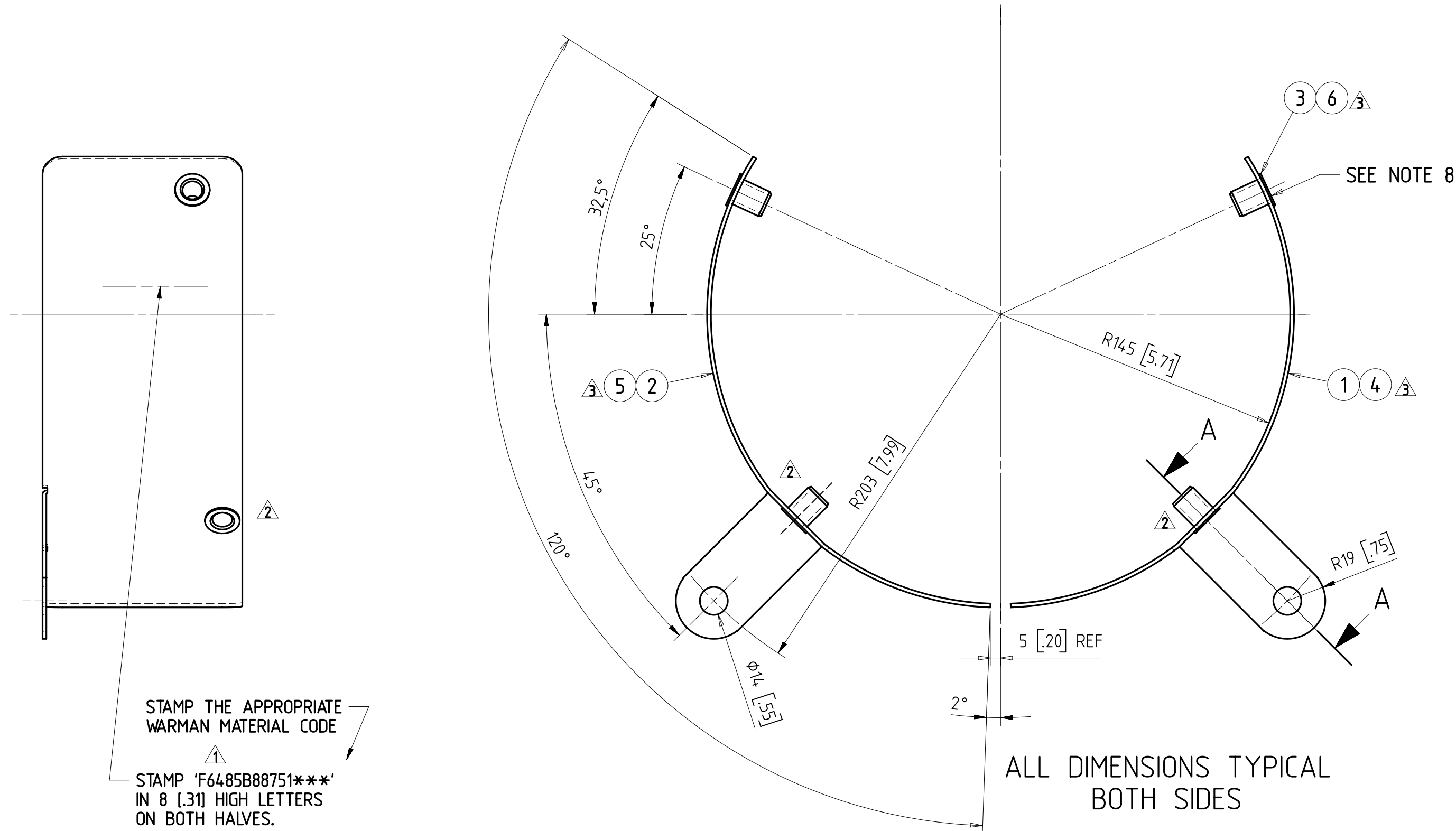
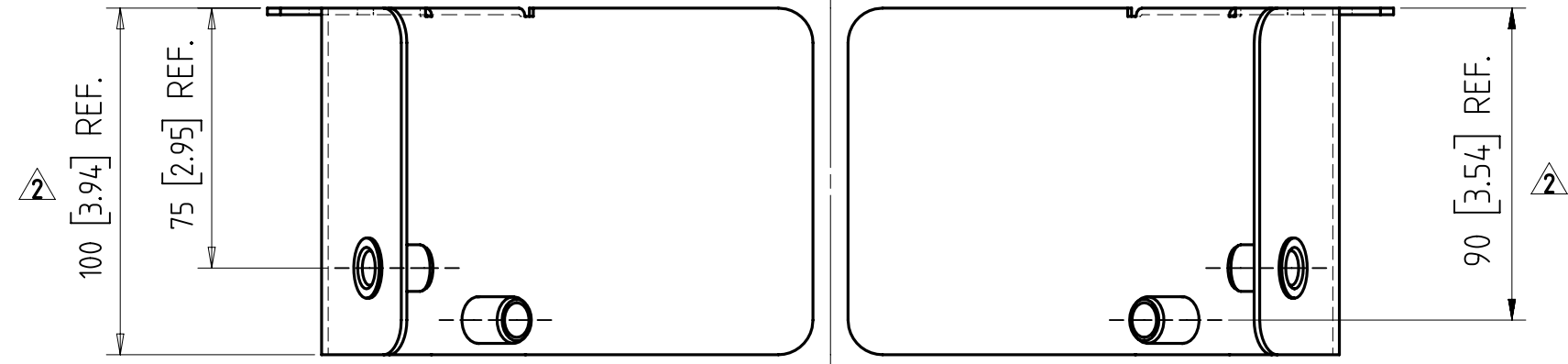
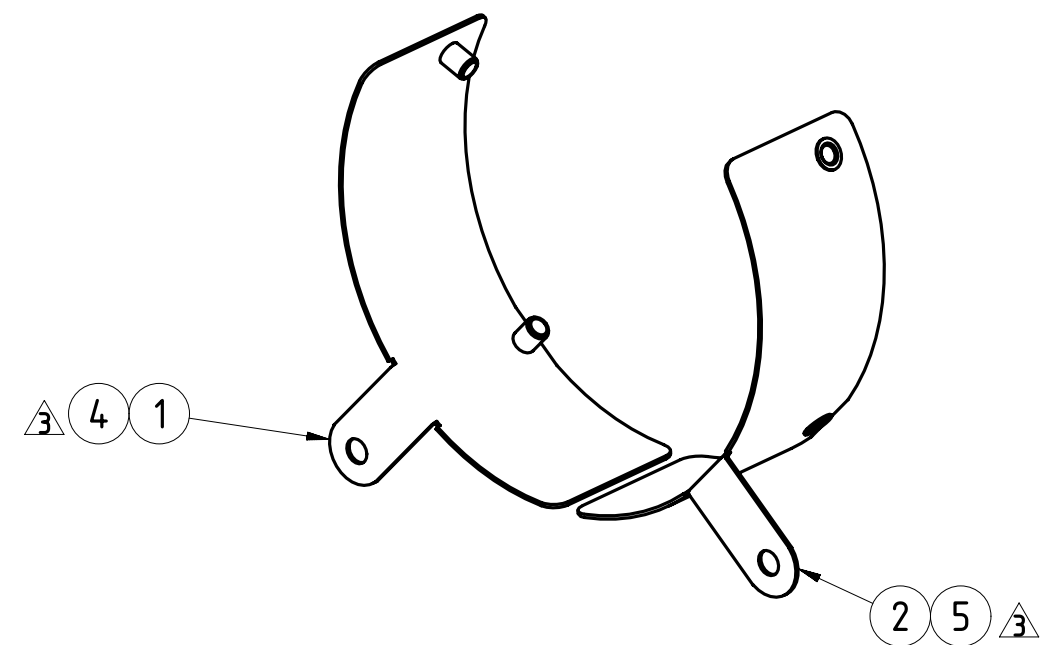


SECTION A-A



ALL DIMENSIONS TYPICAL
BOTH SIDES



ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	2 LBS	WPL48X96X14GLSS
2	1	14 GA. SHEET	2 LBS	WPL48X96X14GLSS
3	4	RIVET NUT - M10	EA	ZRN1032518534SS
PAINTED GUARD - WARMAN MATERIAL CODE E02				
4	1	14 GA. SHEET	2 LBS	WPL14GA
5	1	14 GA. SHEET	2 LBS	WPL14GA
6	4	RIVET NUT - M10	EA	ZRN0125657


MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 1 kg / 2.3 LBS

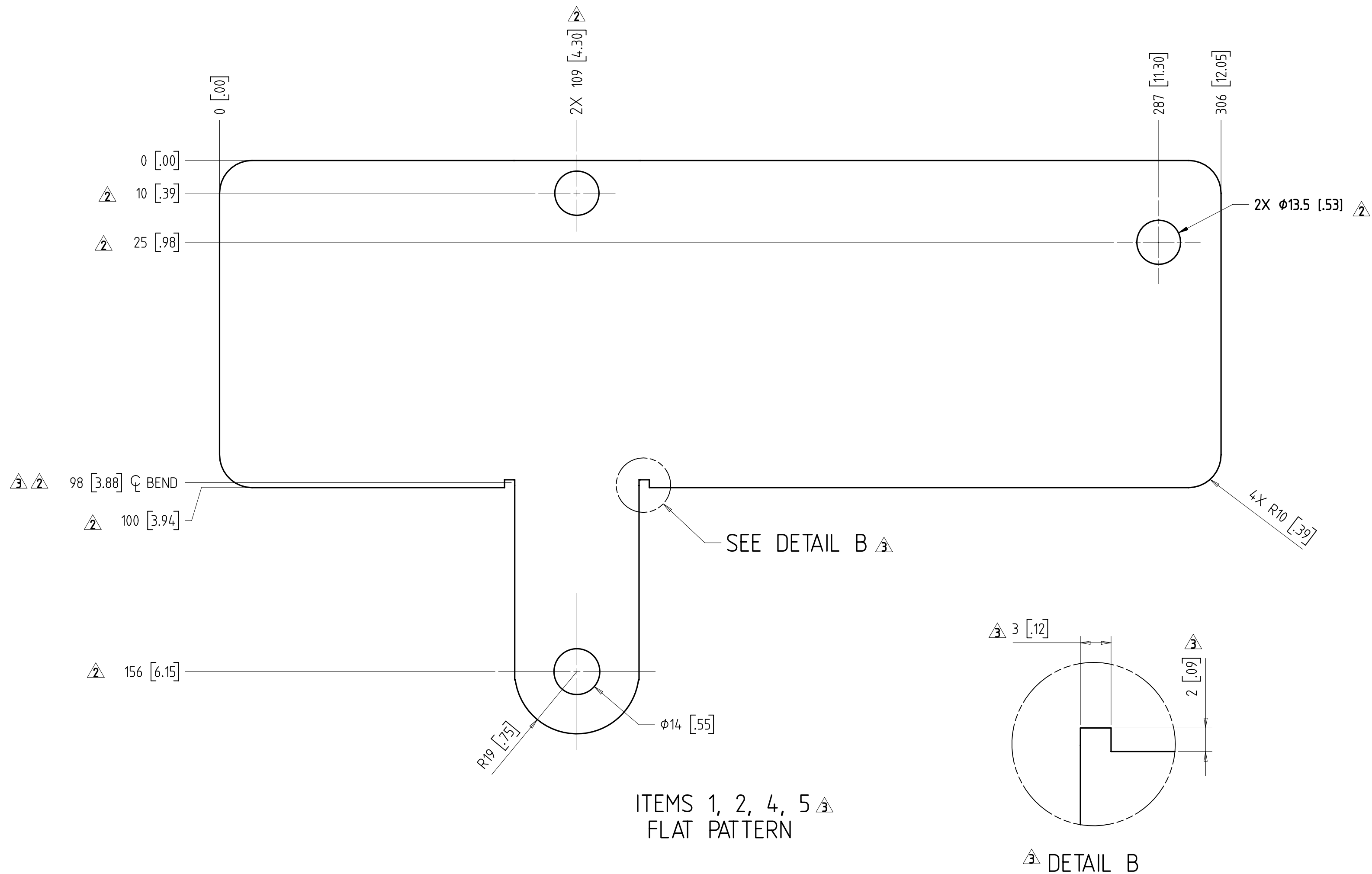
NOTES:
1.) REMOVE ALL BURRS AND SHARP EDGES.
2.) STAMP PART NO. USING 8 [0.31] HIGH NUMERALS.
3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

STAINLESS STEEL GUARD:
4.) ALL STEEL TO BE COMMERCIAL QUALITY
A-240 14 GA. CR SH.


PAINTED GUARD:
5.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 14 GA. HR PL.
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

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	3	UPDATE BOM & NOTES TO CURRENT STANDARDS; UPDATED DIM'S AS SHOWN; SEE SHEET 2; DR113150MAD	ARW	MAY.5,2011	DAB	APP.	RAS				
	2	DIMS - 100 WAS 127, ADD 90..., BOM - ITEMS 3 AND 4 WERE QTY 2; SEE SHEET 2; MASS WAS 1,2KG (2.8 LBS); DR110332MAD	DAB	APR.12,2010	ARW	CHECK	ARW				
	1	F6485B88751*** WAS E485B88751***; UPDATED TOLERANCE BLOCK; REMOVED ENCUMBRANCE; UPDATED NOTE 8; DR109481MAD	ARW	DEC.3,2009	DAB	DRN.	J.STAVENESS				
	No.	DESCRIPTION	BY	DATE	CHK	DATE	AUG.13,2009		WEIR MINERALS NORTH AMERICA DESIGN CENTRE OF ORIGIN : MADISON	DRAWING No. A2-110-0-388751 SHEET 1 OF 2	REV. 3
	REVISIONS					SCALE					



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	3	UPDATED DIM'S AS SHOWN; ADDED DETAIL B; SEE SHEET 1; DR113150MAD	ARW	MAY.5,2011	DAB	APP.	RAS	WARMAN PUMP			SEAL GUARD - BOTTOM F6485B88751*** FOR USE WITH GLAND PUMPS 8/6FAH				
	2	DIMS - 2X 109... WAS 109..., 2X Ø 13.5... WAS Ø 13.5..., 25 WAS 52, 94 WAS 121, 98 WAS 125, 100 WAS 127, 155 WAS 182, ADD 10 [.39]; SEE SHEET 1; DR110332MAD	DAB	APR.12,2010	ARW	CHECK	ARW								
					DRN.	J.STAVENESS									
	1	UPDATED TOLERANCE BLOCK; SEE SHEET 1; DR109481MAD	ARW	DEC.3,2009	DAB	DATE	AUG.13,2009		WEIR MINERALS NORTH AMERICA		DESIGN CENTRE OF ORIGIN : MADISON				
	No.	DESCRIPTION	BY	DATE	CHK	SCALE									
	REVISIONS														

