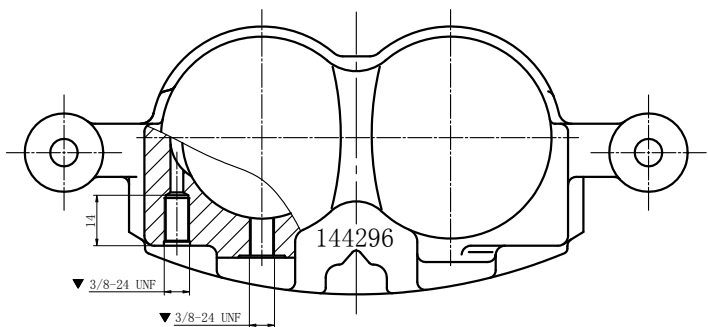
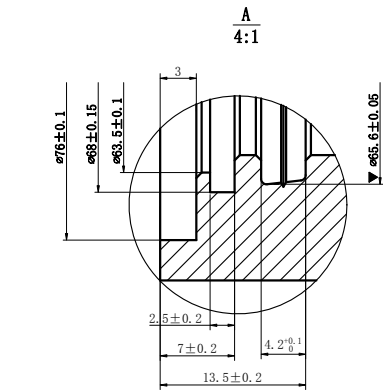
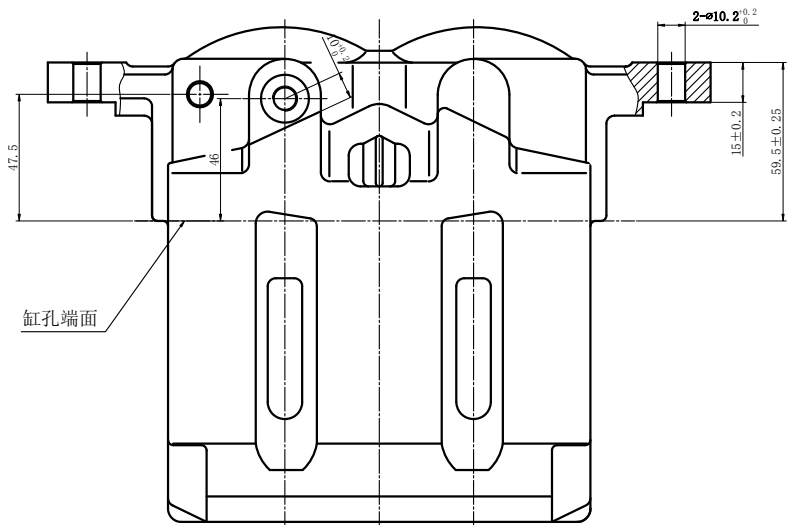
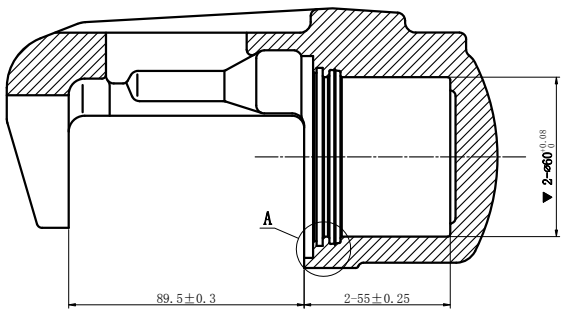
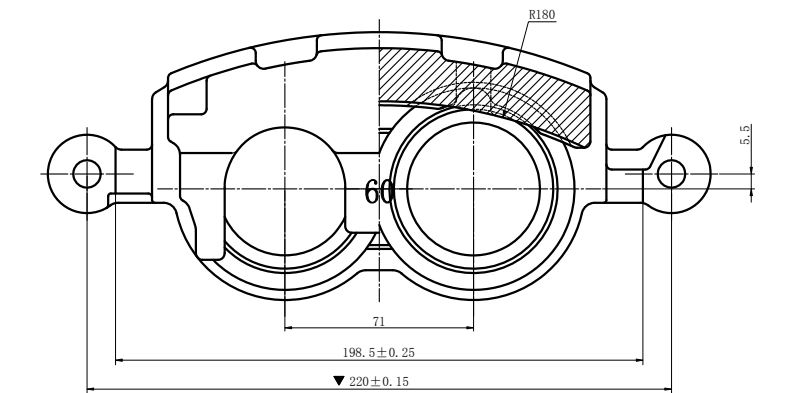


CHI7936L/CHI7936R
(JH0229-11L/JH0229-11R)

未注线性尺寸公差要求: GB/T1804-m 级				Edition/版本	content of change/修改的内容	Status change Date/修改时间
Tolerance of unnoted linear dimensions: GB/T 1804-m class						
0-6	>6-30	>30-120	>120	Version 1		2020-7-28
±0.1	±0.2	±0.3	±0.5			



技术要求:

Technical Requirements:

1. 铸件不得有气孔、夹渣、裂纹等任何铸造缺陷;
The castings should not have porosity, impurity, cracks and other casting defects.
2. 未注铸造斜度为 1.5° ;
The casting angle is 1.5° for the unmarked casting angle.
3. 未注铸造公差为 CT9 级;
The unmarked casting tolerance is CT9 level.
4. 未注明铸造圆角为 $R1 \sim R3$;
The radius is $R1 \sim R3$ for the unmarked casting radius.
5. 不加工表面经抛砂处理;
Castings surface is machined and will be sand blasted.
6. 未注机加工尺寸公差按 GB/T1804—M 级;
The tolerance is GB/T1804—M level for the unmarked dimensions.
7. 未注形位公差按 GB/T1184—L 级;
The tolerance is GB/T1184—L level for the unmarked form and position tolerance.
8. 铸件硬度 160—210HBS.
CASTING HARDNESS 160—210HBS.
9. 抗拉强度 ≥ 450 Mpa, 屈服强度 ≥ 310 Mpa, Elongation 延伸率 (%) ≥ 10 .
Material Tensile Strength ≥ 450 Mpa, Yield Strength ≥ 310 Mpa, Elongation ≥ 10 .
10. 球化率不低于 3 级, 珠光体 (%) 10%—30%.
Graphite Spheroidization ≥ 3 grade, pearlite (%) 10%—30%.
11. 表面镀白色环保漆, 中性盐雾试验符合 ISO 9227: 2006 (F).
surface treatment is Trivalent chromium, (NNS) / Neutral salt spray test (NNS) accord to ISO 9227: 2006 (F).
12. 左右对称件, 此件为左件.
"L" is opposite to "R". This piece is the left piece.
13. 特性符号: .
Characteristic symbols .
14. 钳体毛坏不分左右, 毛坏刻字: 144296 60;
The pliers body blank is not divided left or right,
Clamp body blank lettering: 144296 60.

[illegible]