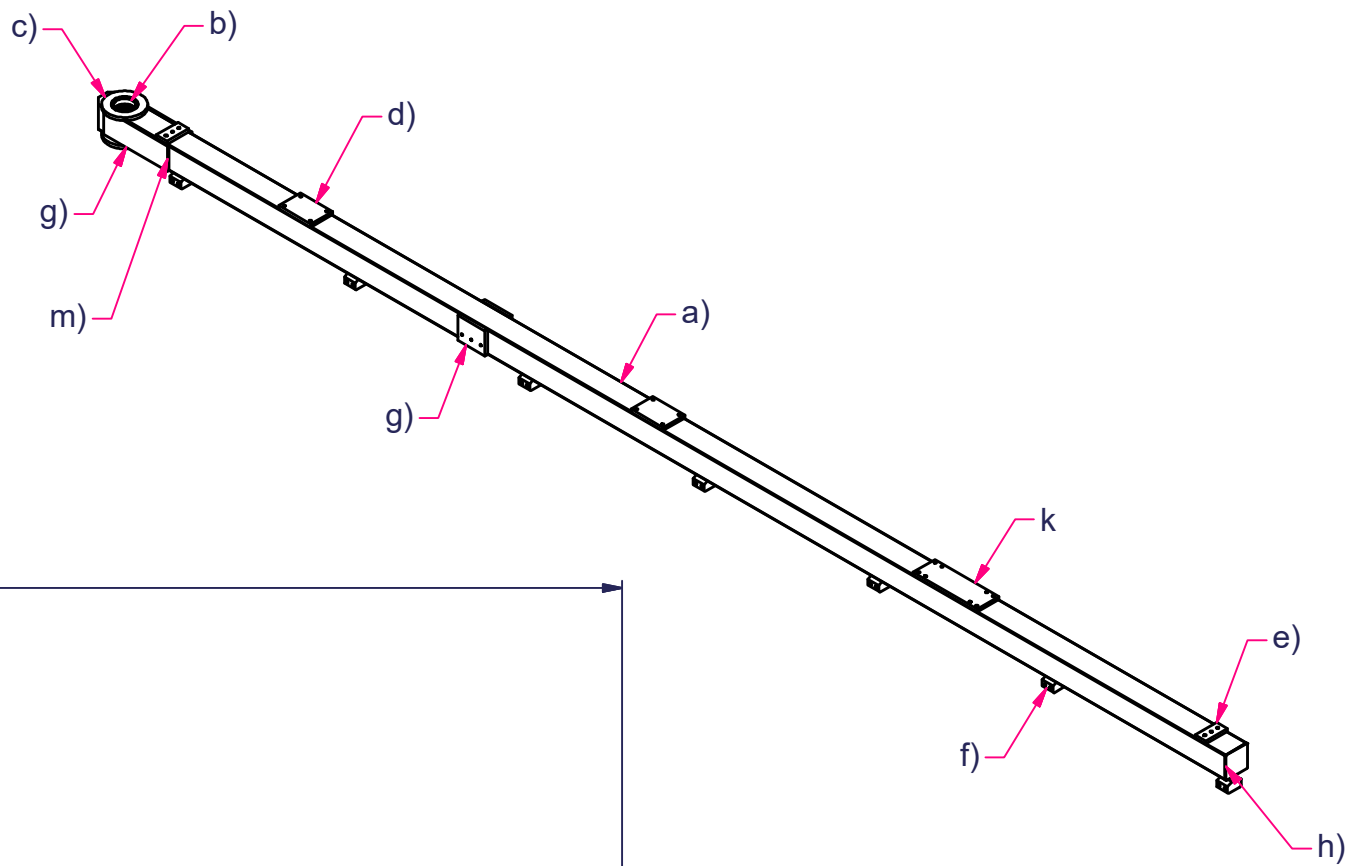


Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	1	PTR	4" x 4" x 1/8" x5300mm
b	1	STEEL BAR	Ø3-1/2" x 121mm LG.
c	2	HRS	Ø6" x 1/2
d	2	HRS	1/2" x 4" 150mm LG.
e	2	HRS	1/2" x 2" x 4"
f	7	HRS	2" x 63mm x 70mm
g	2	HRS	1/2" x 4" x 127mm LG.
h	1	HRS	1/8" x 4" x 4"
k	1	HRS	1/2" x 4" x 300mm LG.
m	2	HRS	1/4" x 4" x 300mm LG.
M52	1	W/C	BRACKET

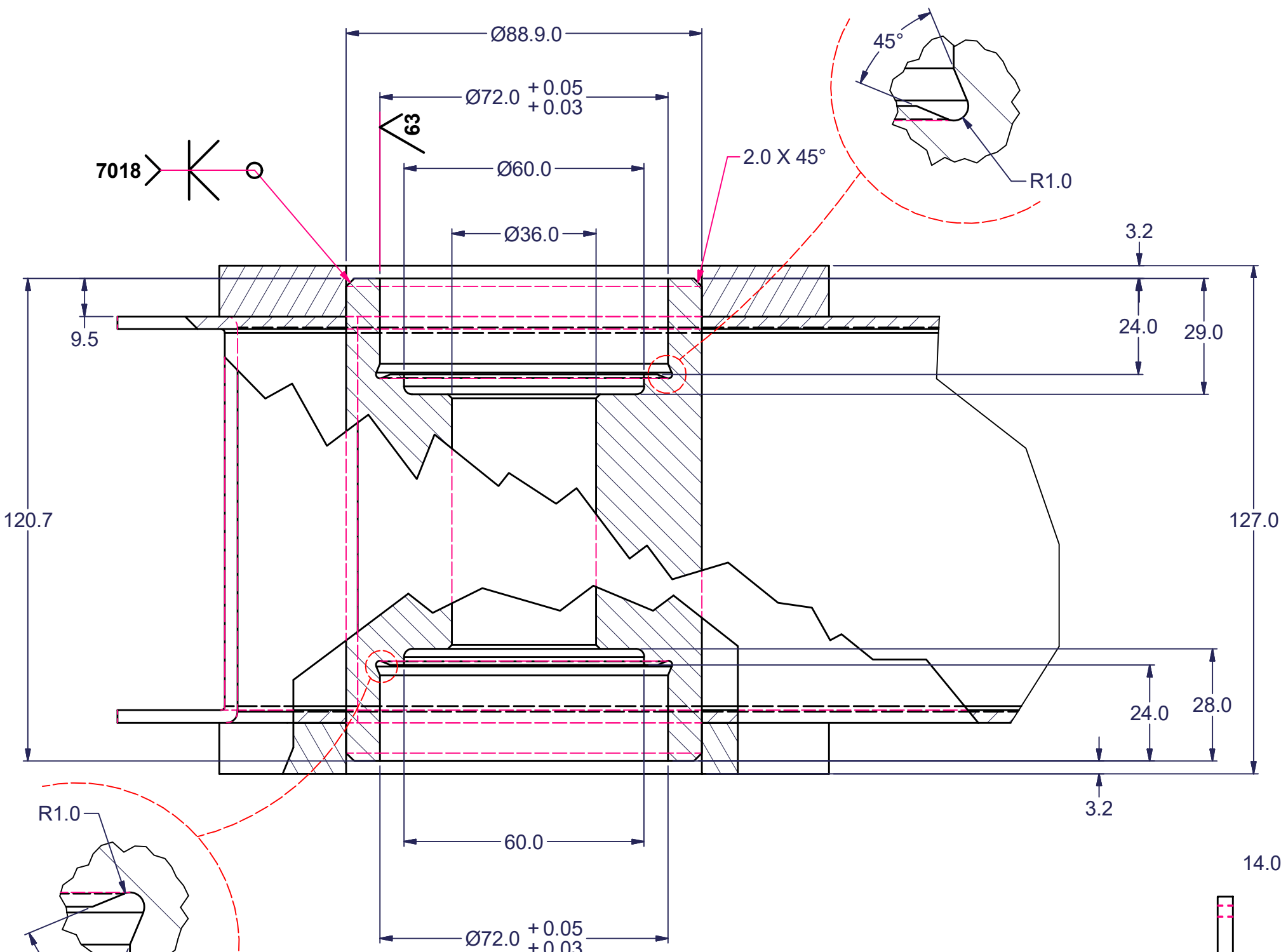
M52 BRACKET
WELDED CONST. - STRESS RELIEVE

NOTAS:
1.- STENCILAR ITEM.
2.-PINTAR CON EL 1023



NO PINTAR EN ESTA CARA Y
LIMPIARA CARA DEPUES DE SOLDAR

VER DETALLE N°1



DETAIL H
SCALE 3:1

DETALLE N°1

12.7

ITEM "d"

ITEM "e"

ITEM "f"

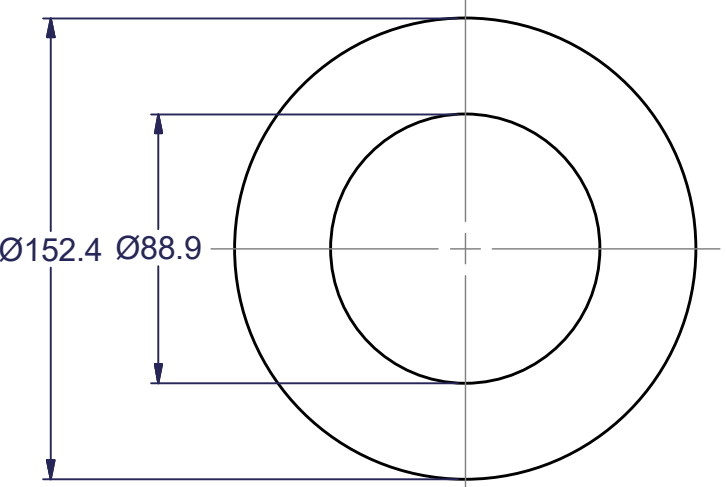
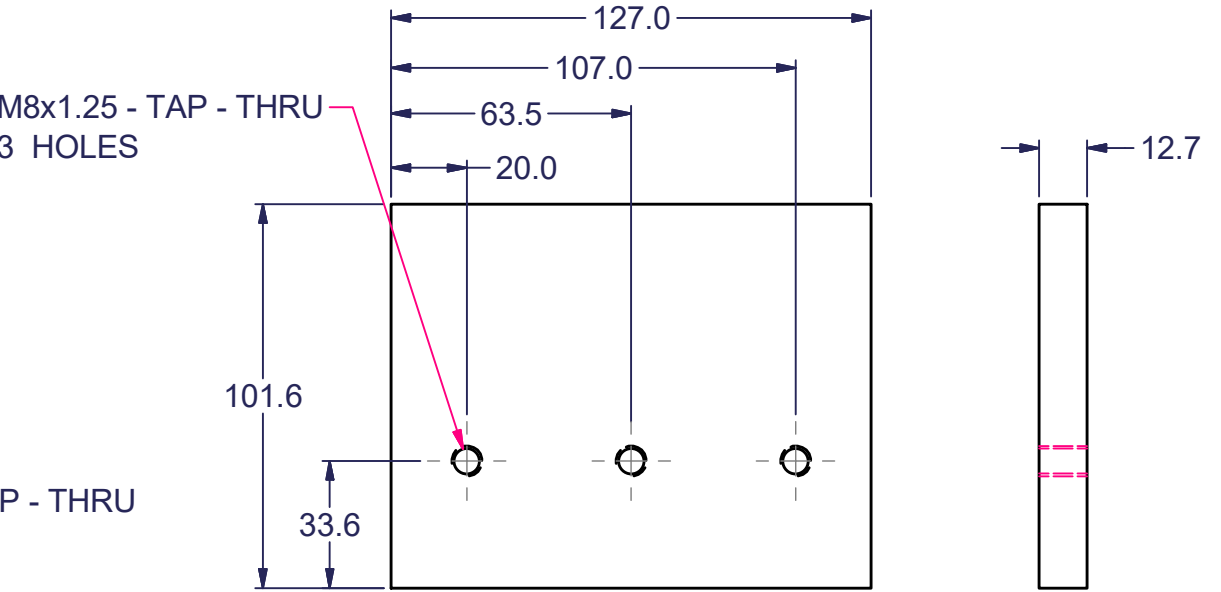
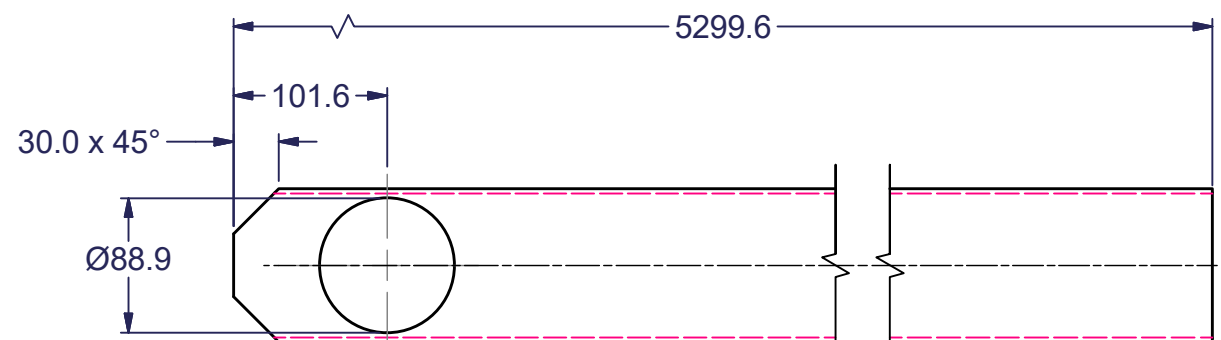
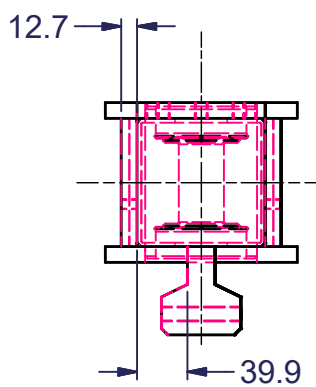
ITEM "k"

ITEM "m"

ITEM "a"

ITEM "g"

ITEM "c"



COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC
UNITS OF MEASUREMENT
("INDICATES INCH DIMENSIONS")

MAXIMUM ALLOWANCE ROUGHNESS OF ALL
METRIC:
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
1 PLACE MACHINING :0.3
1 PLACE FABRICATION :1.5
2 PLACE :0.06 BETWEEN MACHINED SURFACES
:0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
:0.03 BETWEEN DOWELS IN THE SAME PLANE
:0.10 BETWEEN DOWELS IN DIFFERENT PLANES
:0.13 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING
BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm
AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.
PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "***"

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	N/A

COTO: COTO NUMBER	
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES
<input type="checkbox"/> FIXED PART RAL	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> WITH OUT PAINT	
<input type="checkbox"/> POKA YOKE PAINT	

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
MAGNA	MAGNA	CUSTOMER NAME

DESIGNER D. NAME	DETAILER D. NAME	3RD ANGLE PROJECTION
PROJECT MGR. PM NAME	DESIGN SUP. F. NAME	CHECKER CK NAME

SYSTEM NAME	PROJECT NAME
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DESCRIPTION	PRODUCT NAME
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SCALE NONE	SHEET 2 OF 22	RELEASE DATE 3/1/2018
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DRAWING No. SHOWN	114-FRW-JIP-ST65U-M52
OPPOSITE	