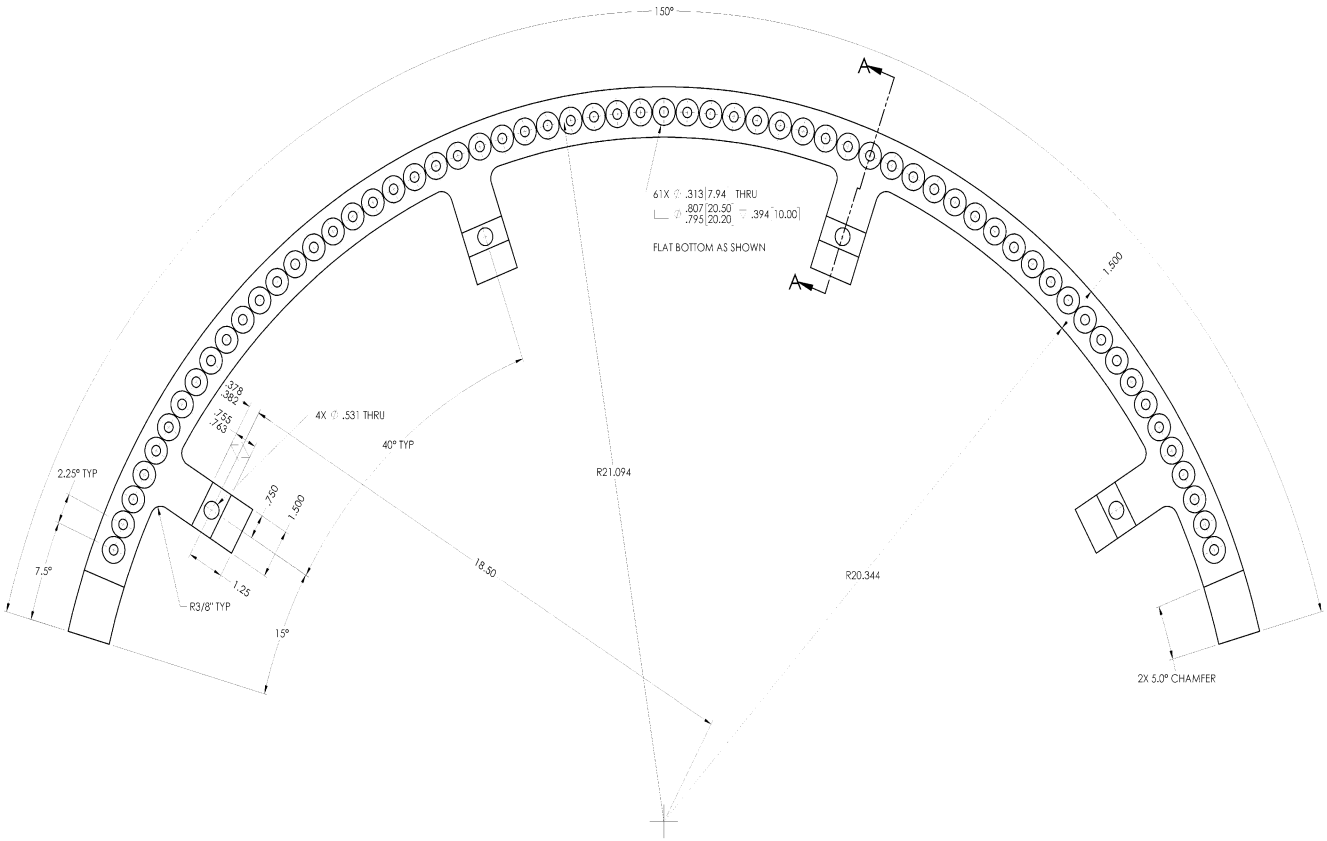
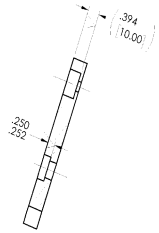




SECTION A-A

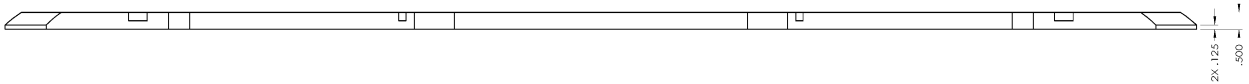
NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 10.224 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS



NOTICE

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REV.	DESCRIPTION	BY	DATE

REVISIONS

REF ASSEMBLY LIST

TF-6467

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:
X.X ± .06
X.XX ± .020
X.XXX ± .005

METRIC DIMENSIONS:
[X] ± 2 mm
[X.X] ± .5 mm
[X.XX] ± .25 mm

FINISH MARKS
125 ⌀ 1.6
125 ⌀ 3.2
125 ⌀ 6.3
125 ⌀ 12.5
125 ⌀ 25

CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA
1/16 x 45° OVER 3/8 DIA
CHAMFER TAPPED HOLES TO DEPTH OF UNE THREAD

SURFACE ROUGHNESS NOT TO EXCEED:
125 ⌀ ON MACHINED SURFACES

THIRD ANGLE PROJECTION

MATERIAL
AISI 1020

DESIGN		SAVED	5/19/2022
DRAWN	B. Bils		04/26/2022

LIBBEY.
CORPORATE OFFICES
TOLEDO, OHIO
WWW.LIBBEY.COM

MAGNETIC GAS ACTUATION CAM

MAGNETIC GAS ACTUATION CAM ASSEMBLY

BLENDER JAR BURNOUT MACHINE

SCALE	SIZE	DRAWING NUMBER	SHEET
1:2	D	TF-2706	1 OF 1