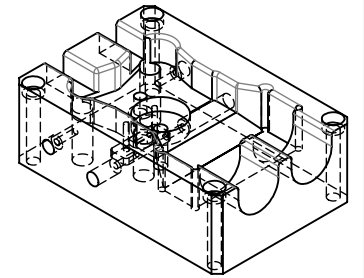
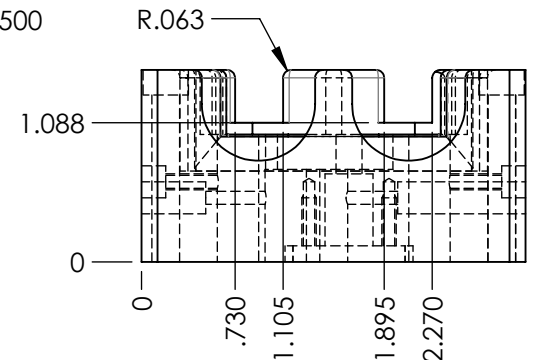


3X $\varnothing .323^{+.001}_{-.000}$
 2X $\varnothing .089 \nabla .625$
 4-40 UNC $\nabla .500$
 $\varnothing .203$
 $\varnothing .375^{+.001}_{-.000}$
 $\varnothing .218^{+.001}_{-.000}$
 3.000
 2.812



Technical drawing of a mechanical part with dimensions and feature callouts:

- Top Feature:** $\varnothing .102$ THRU 5-40 UNC - 6H THRU
- Bottom Feature:** $\varnothing .102$ THRU $\varnothing .250 \nabla .500$
- Vertical Dimensions (Left):** 1.500, .709, .625, .500, 0
- Horizontal Dimensions (Bottom):** 0, .770, 1.750, .687, 4.500
- Other Dimensions:** 1.0 (on the right side)



The figure shows a technical drawing of a seat belt buckle. The drawing includes a side view and a top view. Dimensions are given in inches: 0, .770, 1.750, .687, 4.500, 0, .730, 1.105, 1.895, 2.270. A table of specifications is provided below the drawing.

NOTES:		TOTAL OF PIECES	1 Pzas.	UNLESS OTHERWISE SPECIFIED		
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO		TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994		
				MM +1 -.1	INCHES +0.004 -.004	ANGLES +1° -1°
				MATERIAL: ACERO 4140 T		
				SURFACE TREATMENT GALVANIZED		
				HARDNESS N.A.		
REV	DESCRIPTION	DATE	APPROVED			
REVIEWS						

BPM008-AP-015

MEDIDA ESPECIAL

TAKATA

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME: BPM008-AP SERIES No: M2019-018

MACHINE NAME: BOLT PRESS MACHINE

PART NUMBER: BPM008-AP-015

SHEET 1 OF 1

SCALE 1:2 DRAWING IN INCHES