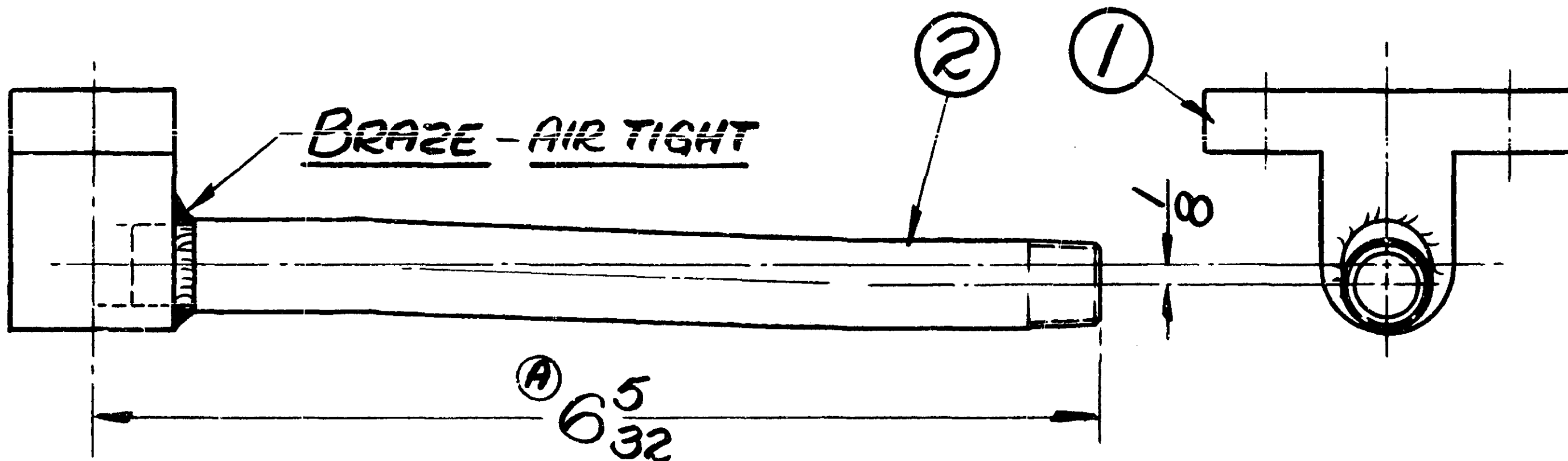


MATERIAL

ITEM	QTY.	MATERIAL	DESCRIPTION	SH.
1	1	OIS-10-72-1	BLOCK	A
2	1	OIS-10-73	TUBE	A




OIS-0199-C

USED ON ASSEMBLY NO. OIS-0199-B

MARK PART NUMBER AT (X)

MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS

BREAK SHARP EDGES

I		D		UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS ✓ FINISHED DIMENSIONS FRACTIONAL ± .015 DECIMAL ± .005	NAME LOWER FITTING	 OWENS-ILLINOIS DRAWING NUMBER OIS-10-72-0 SHEET			
H		C			DRAWN RGA		CHECKED	DATE 2-10-60	SCALE FULL
G		B	7-31-76		MATERIAL WELDMENT				
F		A	9-25-64						
E		CHANGES							

GCD GENERAL ENGINEERING DEPARTMENT

Drawing No. **OIS-10-72-0** Chg. Ltr. **B** Chg. By **JAY**

Description of Change **WAS CHANGED**
TO - "O" AND OIS-10-72-1
WAS MADE SEPARATE
(WORK DONE BY BFK)

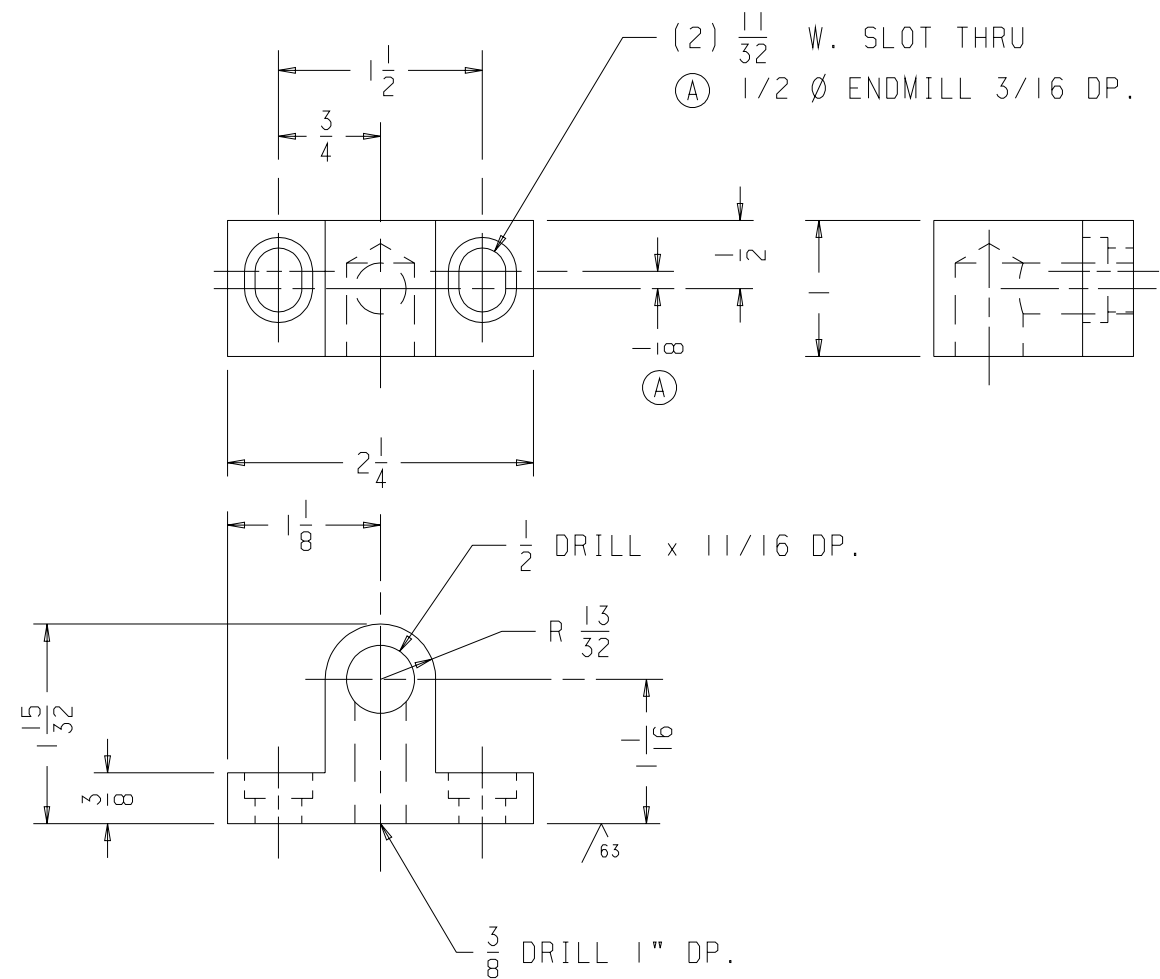
Reason For Change **GODFREY REQUEST**CHANGE CODING
TYPE

- 1 - Pattern
- 2 - Material
- 3 - Dimension
- 4 - Finish
- 5 - Drawing Corr.
- 6 - P/L Change
- 7 - Combination
- 8 - Other

EFFECTIVITY

- T - In Stores & A, B & P
- A - Assem's On Floor
- B - Assem's In Stores
- P - In Process
- F - Next Order
- M - Machine Number
- R - Record Only
- S - Special

Roll No. **514** Effective On: **26/05/2022**
Machine No. **ADN - ADMINISTRACIÓN DE DIBUJOS** or Date **ADN - ADMINISTRACIÓN DE DIBUJOS**



MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS

F605387

				"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."	PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 250 ✓ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT ⊗	PART NAME: BLOCK	BLOCK		
						MATERIAL: AISI-1117 ⊗	AISI-1117 ⊗		
						TREATMENT:			
		B	5-03-06			DRAWN: BRK	SCALE: FULL		
		A	7-31-87			CHECKED:	LIBRARY: GSD		
		CHANGES				DATE: 7-31-76	SEQ. NO.: 13572		

OWENS-BROCKWAY

GLASS CONTAINERS, a unit of Owens-Illinois

DRAWING NUMBER


01S-10-72-1

UNITS: INCHES

SHEET NO.:

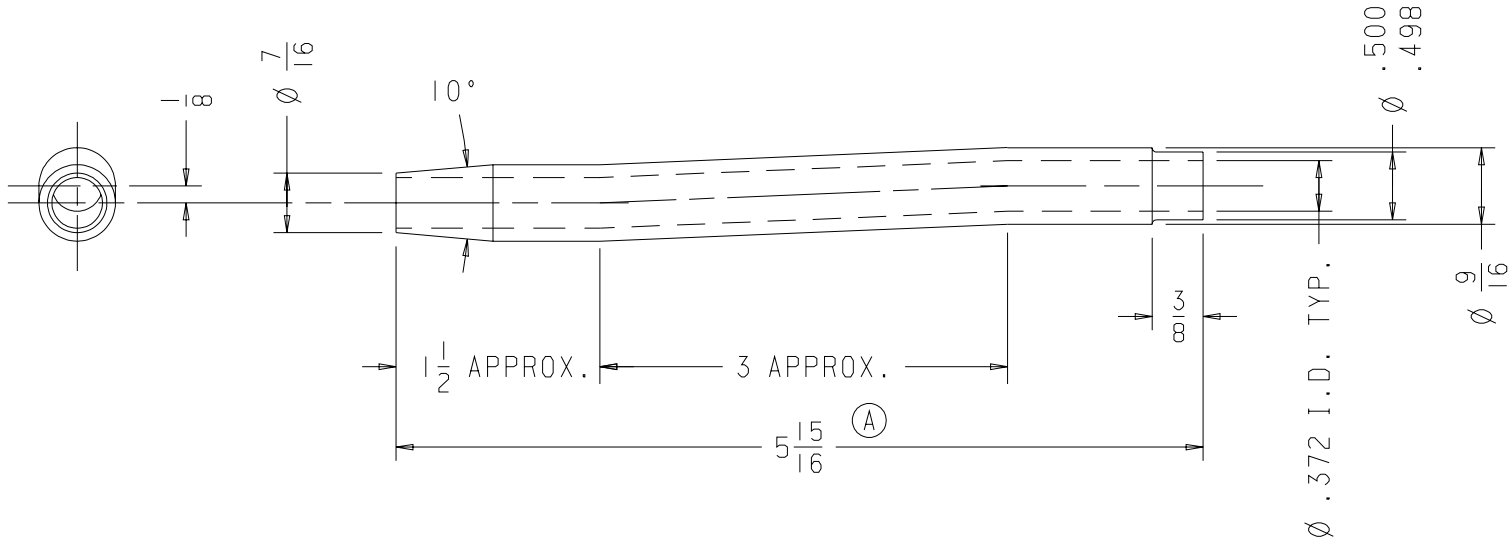
USED ON:

01S-10-72-0

DRAWING NUMBER	OIS-10-72-1	CHANGE LETTER	B	CHANGED BY	JAF	OWENS-ILLINOIS					
CHANGE DESCRIPTION & REASON: MATERIAL CHANGED FROM AISI-C1117 REASON: AVAILABILITY						GLOBAL GLASS TECHNOLOGY					
						TYPE	1 - PATTERN		5 - CORRECTION		
							2 - MATERIAL		6 - PARTS LIST		
							3 - DIMENSION		7 - COMBINATION		
		4 - FINISH		8 - OTHER							
						EFFECTIVITY	F - NEXT MANUFACTURED LOT				
							P - IN PROCESS - UP TO AFFECTED OPERATION + 'F'				
							U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P'				
							A - PARTS IN ASSEMBLIES + 'U'				
							T - PARTS OR ASSEMBLIES IN MACHINES + 'A'				
							S - SPECIAL INSTRUCTIONS - FOR HARD PARTS, MACHINE NO.'S, ETC.				
							R - RECORD ONLY				
						E.C.N. NO. 3359		CODE	T	E	
									5	F	

AUTORIZADO
FECHA DE IMPRESIÓN: 30/03/2021
ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK


MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS



F605387

THIS PIECE NOT COMPLETE UNTIL WELDED IN
POSITION SHOWN ON OIS-10-72-0

(REDRAWN ON CAD-PA/MKG)

			"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."	PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125 ✓ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT ⊗	PART NAME: BAFFLE CYL. LWR. AIR FITTING TUBE			OWENS-BROCKWAY GLASS CONTAINERS, a unit of Owens-Illinois OI DRAWING NUMBER OIS-10-73	
					MATERIAL: D.O.M. WELDED TUBING (B)				
					TREATMENT:				
	B	5-03-06			DRAWN:	R.G.A.	SCALE:		
	A	9-25-64			CHECKED:		LIBRARY:	GSD	UNITS: INCHES 
		CHANGES		DATE:	2-10-50	SEQ. NO.:	13573	USED ON:	OIS-10-72-0

DRAWING NUMBER OIS-10-73		CHANGE LETTER B	CHANGED BY JAF	OWENS-ILLINOIS GLOBAL GLASS TECHNOLOGY	
CHANGE DESCRIPTION & REASON: CHANGED MATERIAL FROM C.D. SEAMLESS STL. TUBE TO D.O.M. WELDED TUBING REASON: AVAILABILITY				TYPE	1 - PATTERN 2 - MATERIAL 3 - DIMENSION 4 - FINISH 5 - CORRECTION 6 - PARTS LIST 7 - COMBINATION 8 - OTHER
				EFFECTIVITY	F - NEXT MANUFACTURED LOT P - IN PROCESS - UP TO AFFECTED OPERATION + 'F' U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P' A-- PARTS IN ASSEMBLIES + 'U' T - PARTS OR ASSEMBLIES IN MACHINES + 'A' S - SPECIAL INSTRUCTIONS - FOR HARD PARTS, MACHINE NO.'S, ETC. R - RECORD ONLY
E.C.N. NO. 3359		CODE	T 5	E F	

AUTORIZADO
FECHA DE IMPRESIÓN: 30/03/2021
ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK