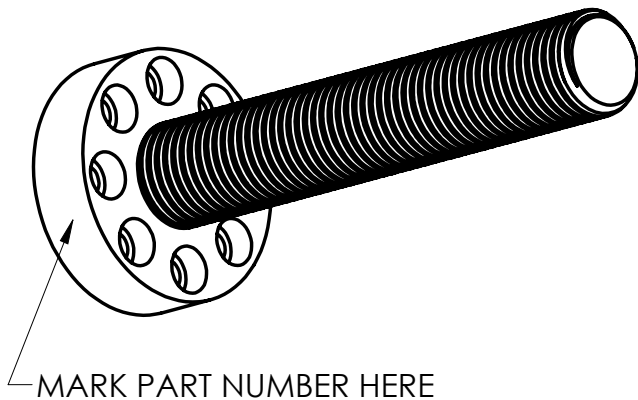
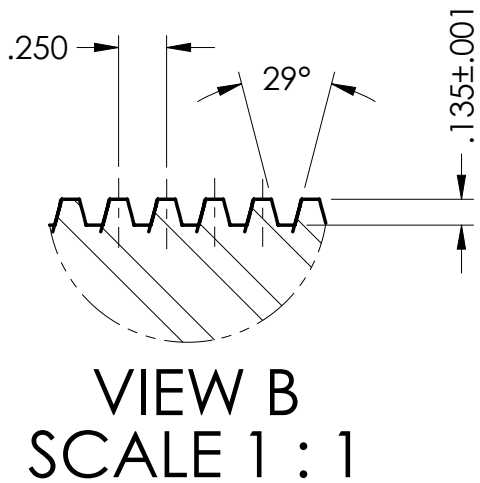
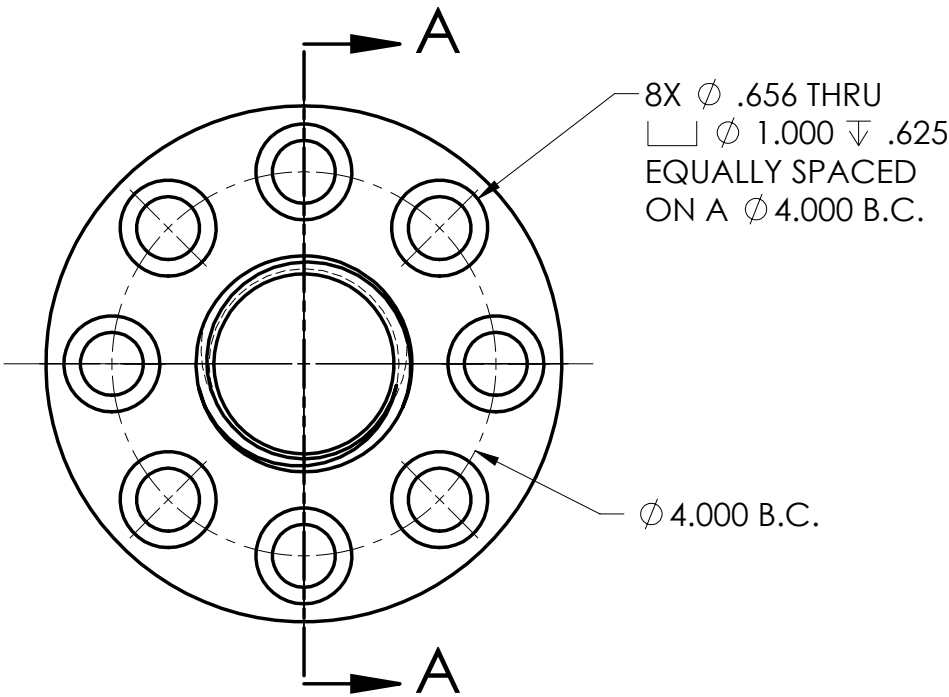
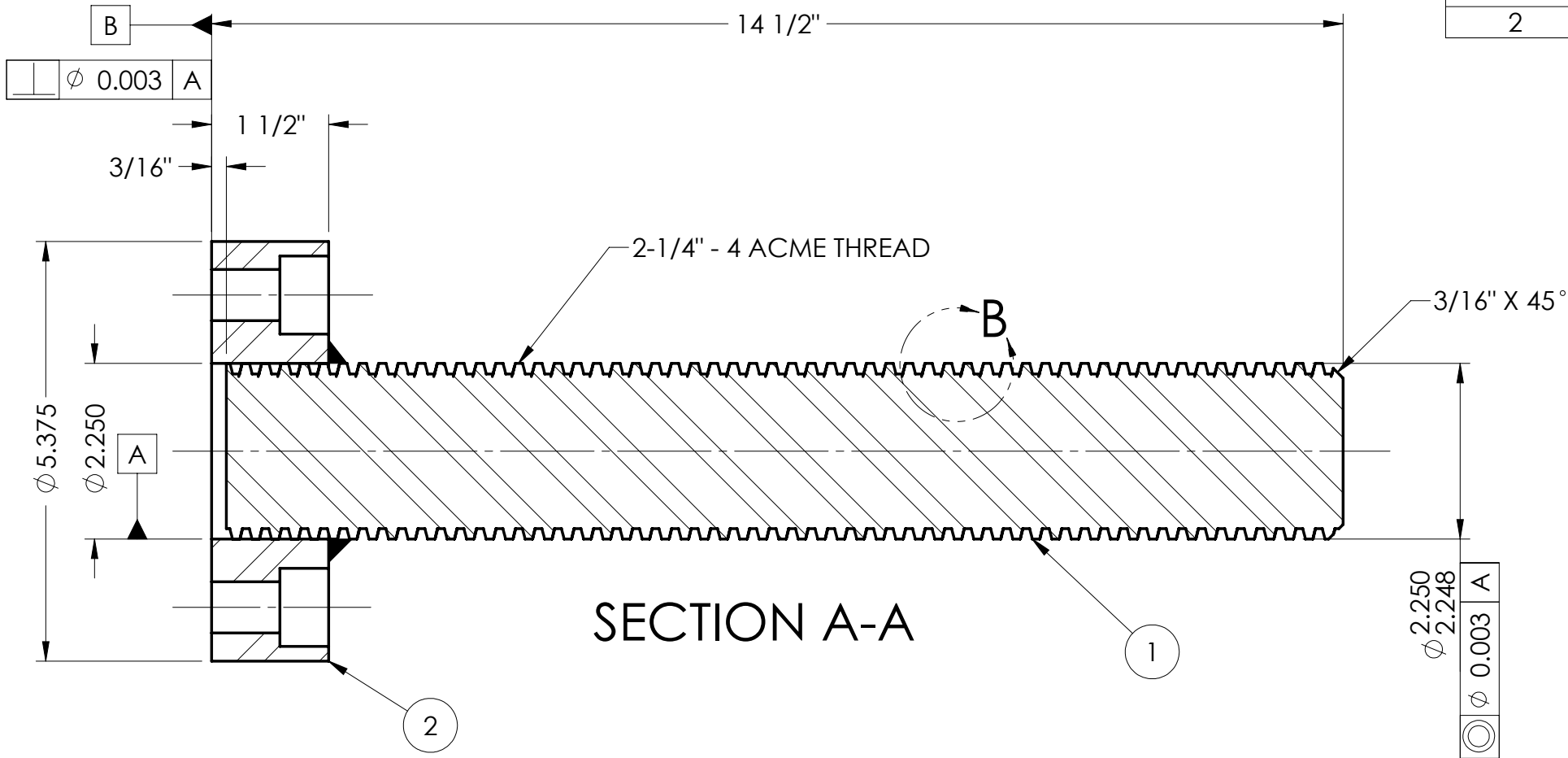


WELDMENT CUT LIST
(FINISHED DIMENSIONS SHOWN)

ITEM NO.	QTY.	MATERIAL	STOCK SIZE	LENGTH
1	1	AISI 1045 STEEL, UNS G10450	DIA 2.250	14.500
2	1	AISI 1045 STEEL, UNS G10450	DIA 5.375	1.500



NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN


APPROXIMATE WEIGHT = 20.533 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.
LY-01267	UNLESS OTHERWISE SPECIFIED:
	UNITS ARE DECIMAL INCH
	TOLERANCE ON ALL DIMENSIONS ARE:
	ENGLISH DIMENSIONS:
	X/X ± 1/16
	X.XX ± .020
	X.XXX ± .010
	METRIC DIMENSIONS:
	[X] ± 2 mm
	[X.X] ± .5 mm
	[X.XX] ± .25 mm
	CHAMFER BORED & REAMED HOLES:
	1/32 x 45° UP TO 3/8 DIA.
	1/16 x 45° OVER 3/8 DIA.
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
	SURFACE ROUGHNESS NOT TO EXCEED
	125 ON MACHINED SURFACES
	THIRD ANGLE PROJECTION

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL WELDMENT - SEE CUT LIST			
DESIGN	D.SOLEY	SAVED	6/3/2022
DRAWN	G. DIESING		05/25/2022
 LIBBEY CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
HEIGHT ADJUSTMENT SCREW			
L91 PRESS PACK			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:2	B	LY-8840	
			SHEET 1 OF 1