





NOTICE

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NOTES:

FOR CASTING ADD .040 TO .060 TO SURFACES IDENTIFIED BY A MACHINING MARK

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 0.58 LBS

UNLESS OTHERWISE SPECIFIED CORNER RADII .030 MAX

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

DRAWING VIEW	IMENT.	NT.	MATERIAL		
D DRAWING VIEW CEN 10/23/2			REVISIONS		
		REV.	DESCRIPTION	BY	DATE
		D		CEN	10/23/2007
E REMOVED DIM, ADDED GD&T, ADDED & TDB 1/16/26		Е	REMOVED DIM, ADDED GD&T, ADDED & REVISED SURFACE FINISHES	TDB	1/16/2014

	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.			
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:	AISI C-1020 C		
HSB-063	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	DESIGN	1	_
	ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS X.XX + .020 FINISH MARKS	DRAWN	N KIR	Œ
	A.XX ± 1.020	Lib		
	1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA.	LOADE	R JAW	R
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	LOADE	R HEAI	0
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES	HSB 12	HEAD :	В
	THIRD ANGLE PROJECTION	SCALE:	SIZE	

):	AISI C-1020 CAST STEEL PRECISION CASTING						
i:	DESIGN		SAVED	1/16/2014			
KS	DRAWN	KIRKMAN	3/	26/90			
	Li	ibbey	TOLEDO	RATE OFFICES D, OHIO IBBEY.COM			
	LOADER J	AW RH					
Е	LOADER HEAD WITH LCX STYLE JAWS						
s	HSB 12 HE	AD BO LOADER					
.0	SCALE: SI	ZE DRAW	ING NUMBI	∃R			

1:1 C HSB-1727

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