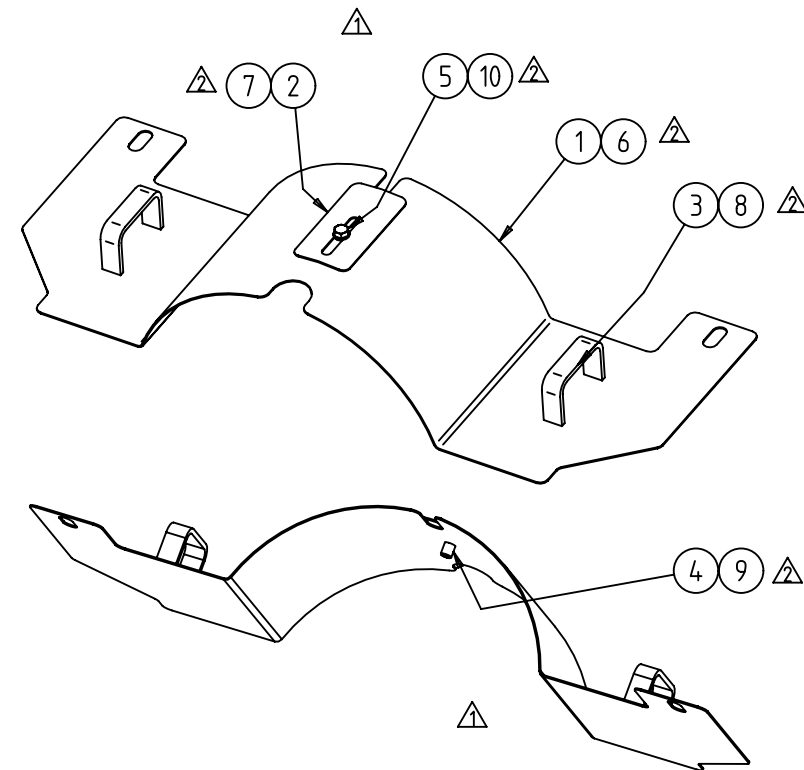


STAMP 'WARMAN' AND
'TU485T87723***'
IN 8 [.31] HIGH
LETTERS

STAMP THE APPROPRIATE
WARMAN MATERIAL CODE

ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	12.3 LBS	WPL48X96X14GLSS
2	1	14 GA. SHEET	.35 LBS	WPL48X96X14GLSS
3	2	LIFTING HANDLE	EA.	ZLH68792C23
4	1	RIVET NUT - M10	EA.	ZRN1032518534SS
5	1	HEX HEAD BOLT - M10 x 20	EA.	M10H2-20SW
PAINTED GUARD - WARMAN MATERIAL CODE E02				
6	1	14 GA. SHEET	12.3 LBS	WPL14GA
7	1	14 GA. SHEET	.35 LBS	WPL14GA
8	2	LIFTING HANDLE	EA.	ZLH68792
9	1	RIVET NUT - M10	EA.	ZRN0125657
10	1	HEX HEAD BOLT - M10 x 20	EA.	M10H2-20VW

MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 4,77 kg / 10.5 LBS




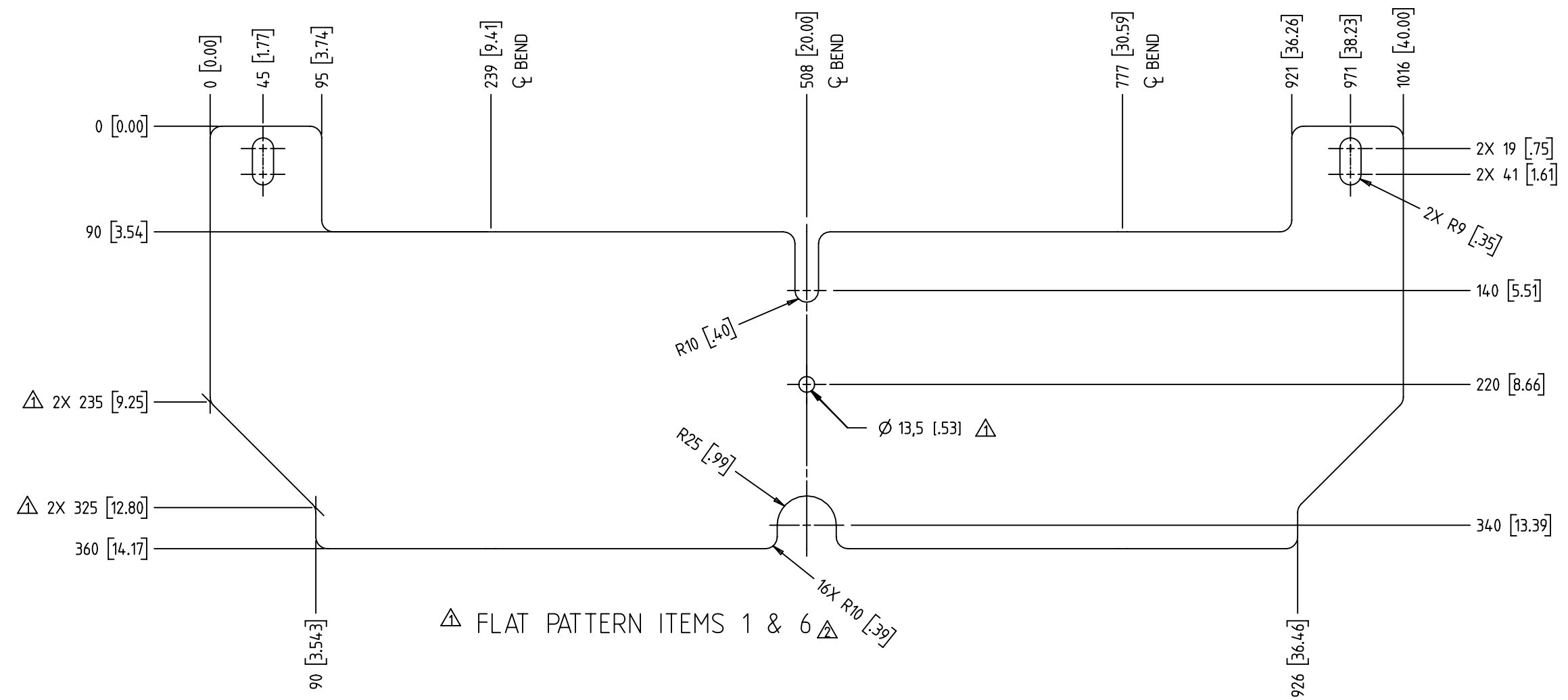
NOTES:
1.) REMOVE ALL BURRS AND SHARP EDGES.
2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

STAINLESS STEEL GUARD:
4.) ALL STEEL TO BE COMMERCIAL QUALITY
A-240 14 GA. CR SH.

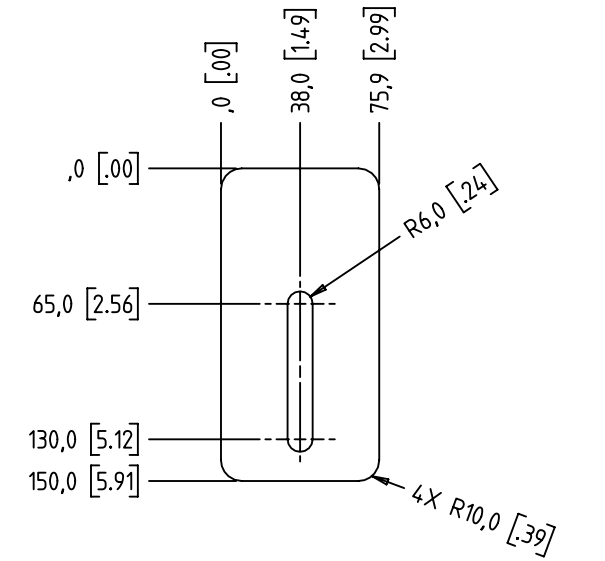
PAINTED GUARD:
5.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 14 GA. HR PL.
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD
BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE
STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

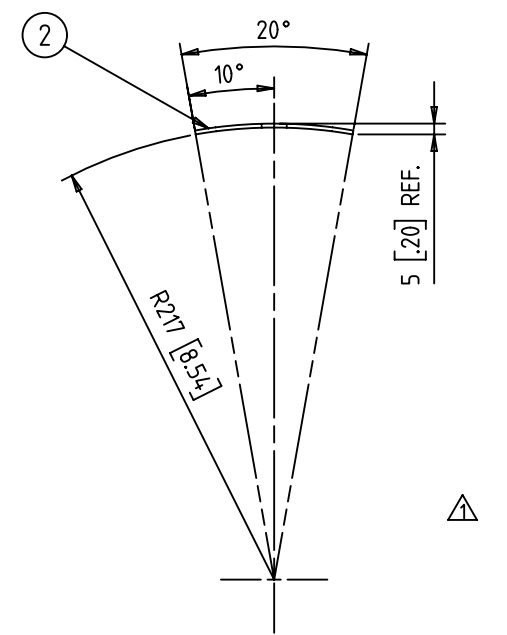
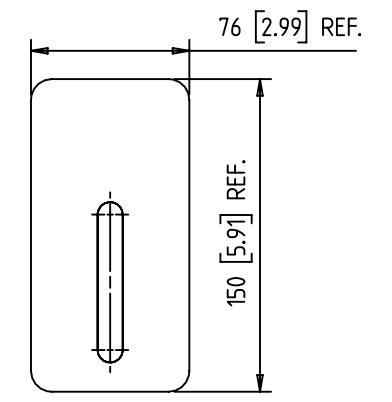
<p>Copyright © Weir Slurry Group Inc. 2011</p> <p>Weir Slurry Group Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.</p> <p>The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.</p>	3						PRODUCT :	<p>WARMAN®</p> <p>Centrifugal Slurry Pumps</p>	<p>TITLE : SEAL GUARD - TOP TU485T87723*** FOR "TU" SERIES ASSEMBLIES WITH GLAND SEALS USING STUFFING BOX H078***</p>		
	2	UP-DATED BOM AND NOTES FOR C23 & E02 PARTS ITEM 5 & 10 BOLT WAS 25MM LG.; DR113782MAD	RAT	AUG.12,2011	ARW	APP.	A. SCHMIT				
	1	REVISED AND REDRAWN; ADD ITEMS 3 THRU 7 TO BOM; ADD SECOND ISO VIEW; DEL TOL BLOCK; ADD TOL NOTE; FRONT VIEW - DEL ALL DIMS, ADD ITEM BALLOONS; TOP VIEW - DEL DIM 90 [3.54], DIM "360 [14.71] REF." WAS "360 [14.17]"; NOTES - ADD WELD NOTE 2, RIVET NUT NOTE 8, DEL MATERIAL CODE NOTE 6 AND ENCUMBERANCE NOTE 8; EST. MASS WAS 6.08 kg [13.45 LBS]; SEE SHEET 2; DR112688MAD	DAB	MAR.10,2011	ARW	CHECK	A. SCHMIT				
						DRN.	A. BROWN				
						DATE	OCT.23,2008				
	No.	DESCRIPTION	BY	DATE	CHK	SCALE		DESIGN CENTRE OF ORIGIN :		DRAWING No.	REV.
		REVISIONS						MADISON		A2-110-0-387723 SHEET 1 OF 2	2




FLAT PATTERN ITEMS 1 & 6



FLAT PATTERN ITEMS 2 & 7



FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

<p>Copyright © Weir Slurry Group Inc. 2011</p> <p>Weir Slurry Group Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.</p> <p>The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.</p>	3						PRODUCT :	TITLE : SEAL GUARD - TOP TU485T87723*** FOR "TU" SERIES ASSEMBLIES WITH GLAND SEALS USING STUFFING BOX H078***			
	2	SEE SHEET 1; UPDATED VIEWS AS SHOWN	RAT	AUG.12,2011	ARW	APP.	A. SCHMIT				WARMAN® Centrifugal Slurry Pumps
	1	REVISED AND REDRAWN; ADD ITEM 2 DETAILS AND ITEM 1 FRONT VIEW; "FLAT PATTERN ITEM 1" WAS "FLAT PATTERN"; DIM "2X 325 [12.80]" WAS 329 [12.96]; DIM "2X 235 [9.25]" WAS 231 [9.09]; ADD Ø 13.5 [5.3] HOLE; DEL TOL BLOCK; ADD TOL NOTE; SEE SHEET 1; DR112688MAD	DAB	MAR.10,2011	ARW	CHECK	A. SCHMIT				
						DRN.	A. BROWN				
						DATE	OCT.23,2008				
	No.	DESCRIPTION	BY	DATE	CHK	SCALE		DESIGN CENTRE OF ORIGIN :		DRAWING No. A2-110-0-387723 SHEET 2 OF 2	REV. 2
REVISIONS							MADISON				