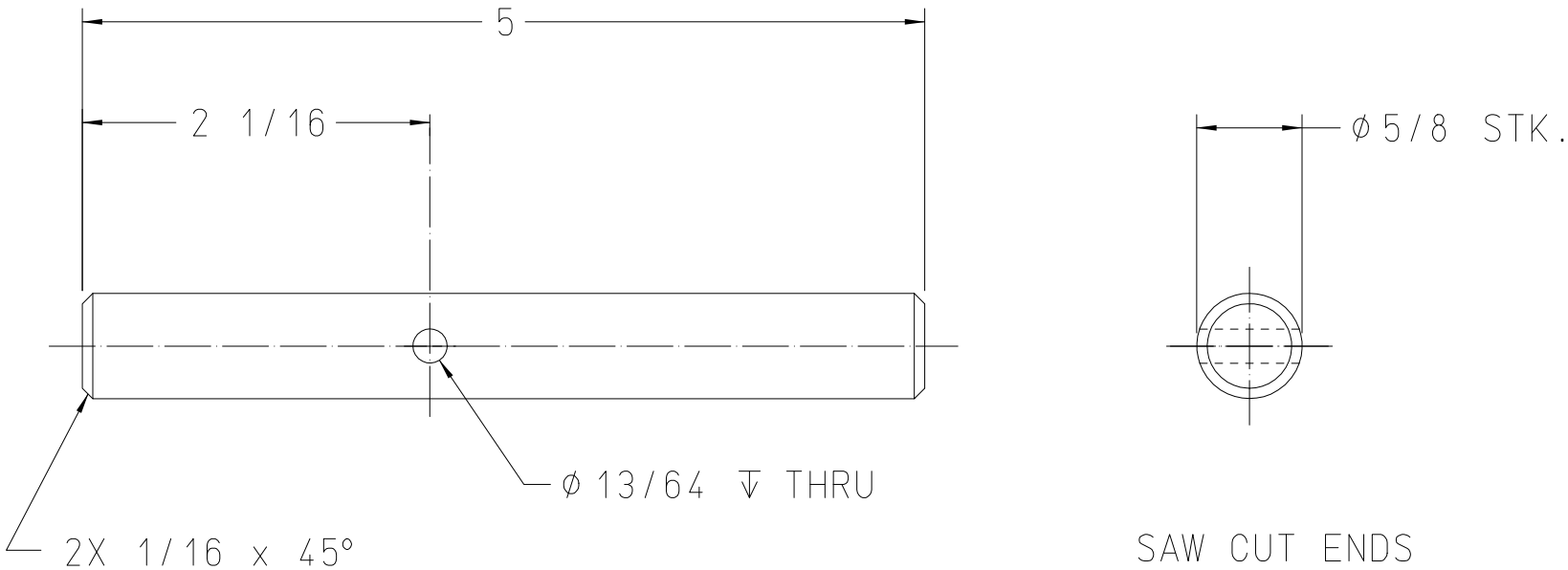


MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS




F606332

USED ON: OIS-111-80-0, -111-81-0, -111-87-A0, -111-88-A0, OIS-111-97-0, -111-98-0, -111-99-0, -111-100-0, OIS-111-101-0, -111-121-A0, -111-138-0, -111-140-0, OIS-9-518-0, -9-519-0, -9-520-0, -9-521-0

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-BROCKWAY GLASS CONTAINER INC. ('OWENS') AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT 'OWENS' WRITTEN AUTHORIZATION.		ANVIL		• ANNOTATOR		• 3D MODEL	
		PART NAME:		HINGE PIN		OWENS-BROCKWAY	
		MATERIAL:		C-1117 C.F. ROUND		GLASS CONTAINER INC.	
		TREATMENT:				DRAWING NUMBER	
PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125/ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° X.XXXX = ±.0005 X.XXX = ±.1° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT ⓧ						OIS-111-84	
		DRAWN:		RD		UNITS: INCHES	
		CHECKED:		GWI		USED ON: SEE ABOVE	
		SCALE:		1:1			
A 10-6-08		DATE:		9-28-78			
CHANGES							

TBA

DRAWING NUMBER		OIS-111-84		CHANGE LETTER		A		CHANGED BY		PWY		OWENS-BROCKWAY									
												GLASS CONTAINER INC.									
CHANGE DESCRIPTION & REASON: - USED ON LIST WAS OIS-01433,OIS-01155, OIS-01154. REASON: HINGE PIN BECAME PART OF THE "-0" FUNNEL ARM SUB-ASSEMBLIES TO ACCOMMODATE THE BORE AT ASSEMBLY OPERATION WITH THE FUNNEL ARM AND CAP.												TYPE	1 - PATTERN				5 - CORRECTION				
													2 - MATERIAL				6 - PARTS LIST				
												EFFECTIVITY	3 - DIMENSION				7 - COMBINATION				
													4 - FINISH				8 - OTHER				
												EFFECTIVITY	F - NEXT MANUFACTURED LOT								
													P - IN PROCESS - UP TO AFFECTED OPERATION + 'F'								
													U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P'								
													A - PARTS IN ASSEMBLIES + 'U'								
													T - PARTS OR ASSEMBLIES IN MACHINES + 'A'								
													S - SPECIAL INSTRUCTIONS - FOR HARD PARTS, MACHINE NO.'S, ETC.								
												R - RECORD ONLY									
												E.O.N. 5226				CODE		T 8		E F	
												ADN - ADMINISTRACIÓN DE DIBUJO				NETWORK					