

## NOTES:

TAG WITH PART NUMBER

APPROXIMATE WEIGHT = 0.145 LBS

DIMENSIONING AND TOLERANCING  
PER ASME Y14.5-2009 AND LIBBEY  
CORPORATE STANDARDS

## NOTICE

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REF ASSEMBLY LIST
LY-01263

REPORT CHANGES TO ENGINEERING DEPARTMENT.  
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL MILLIMETER  
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X ± 1/16

X.XX ± .020

X.XXX ± .010

FINISH MARKS

63/ = N7/

32/ = N6/

16/ = N5/

8/ = N4/

METRIC DIMENSIONS:

[ X ] ± 2 mm

[ X.X ] ± .5 mm

[ X.XX ] ± .25 mm

CHAMFER BORED & REAMED HOLES:

1/32 x 45° UP TO 3/8 DIA.

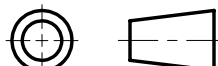
1/16 x 45° OVER 3/8 DIA.


CHAMFER TAPPED HOLES TO DEPTH OF ONE  
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



REV.	DESCRIPTION	BY	DATE
REVISIONS			
<b>MATERIAL</b> AISI 1045 STEEL, UNS G10450			
DESIGN	D. SOLEY	SAVED	6/3/2022
DRAWN	D. SOLEY		5/26/2022
 <b>LIBBEY</b> CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
LINEAR NUT			
X-Y-THETA ADJUSTER			
SCALE:	SIZE	DRAWING NUMBER	
2:1	A	LY-8852	
			SHEET 1 OF 1