



- NOTES:
- ID AND OD MUST BE CONCENTRIC WITHIN .001 TIR
 - REMOVE ALL SHARP EDGES
 - WELDED CONSTRUCTION
 - MARK WITH PART NUMBER
 - APPROXIMATE WEIGHT = 0.80 LBS

NOTICE
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B		REMOVED UNUSED SLOT	G. PAUFF	4/20/2016
REV.		DESCRIPTION	BY	DATE
<div> <div>REVISIONS</div> <div> <div>MATERIAL</div> <div>303 Stainless Steel</div> </div> </div>				
DESIGN		B. LEE	SAVED	4/20/2016
DRAWN		B. LEE	7/89	
<div> <div>Libbey</div> <div> <div>CORPORATE OFFICES</div> <div>TOLEDO, OHIO</div> <div>WWW.LIBBEY.COM</div> </div> </div>				
SHAFT BEARING SLEEVE				
MOLD OPERATING MECH ASSEMBLY				
LE BLOWING MACHINE				
SCALE:		SIZE	DRAWING NUMBER	
1:1		B	LE-479	
SHEET 1 OF 1				

REPORT CHANGES TO ENGINEERING DEPARTMENT
 WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:
 UNITS ARE DECIMAL INCH
 TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:	FINISH MARKS
XX ± .016	✓
XX ± .020	✓
XXX ± .010	✓
METRIC DIMENSIONS:	✓
X ± 2 mm	✓
X ± 5 mm	✓
XXX ± .25 mm	✓

CHAMFER BORED & REAMED HOLES:
 1/32 x 45° UP TO 3/8 DIA.
 1/16 x 45° OVER 3/8 DIA.
 CHAMFERED TO DEPTH OF ONE
 THREAD

SURFACE ROUGHNESS NOT TO EXCEED
 125 ON MACHINED SURFACES
 THIRD ANGLE PROJECTION

REF ASSEMBLY LIST
LE-025