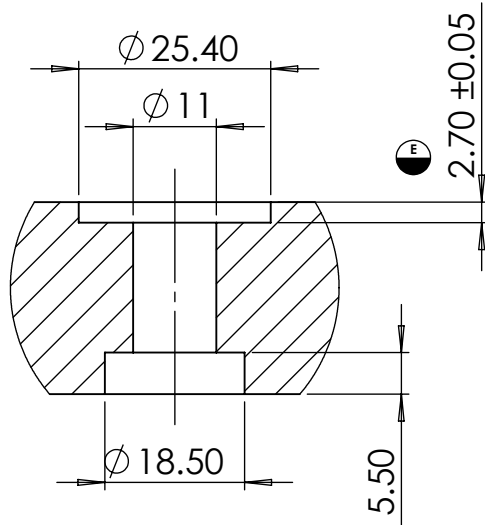
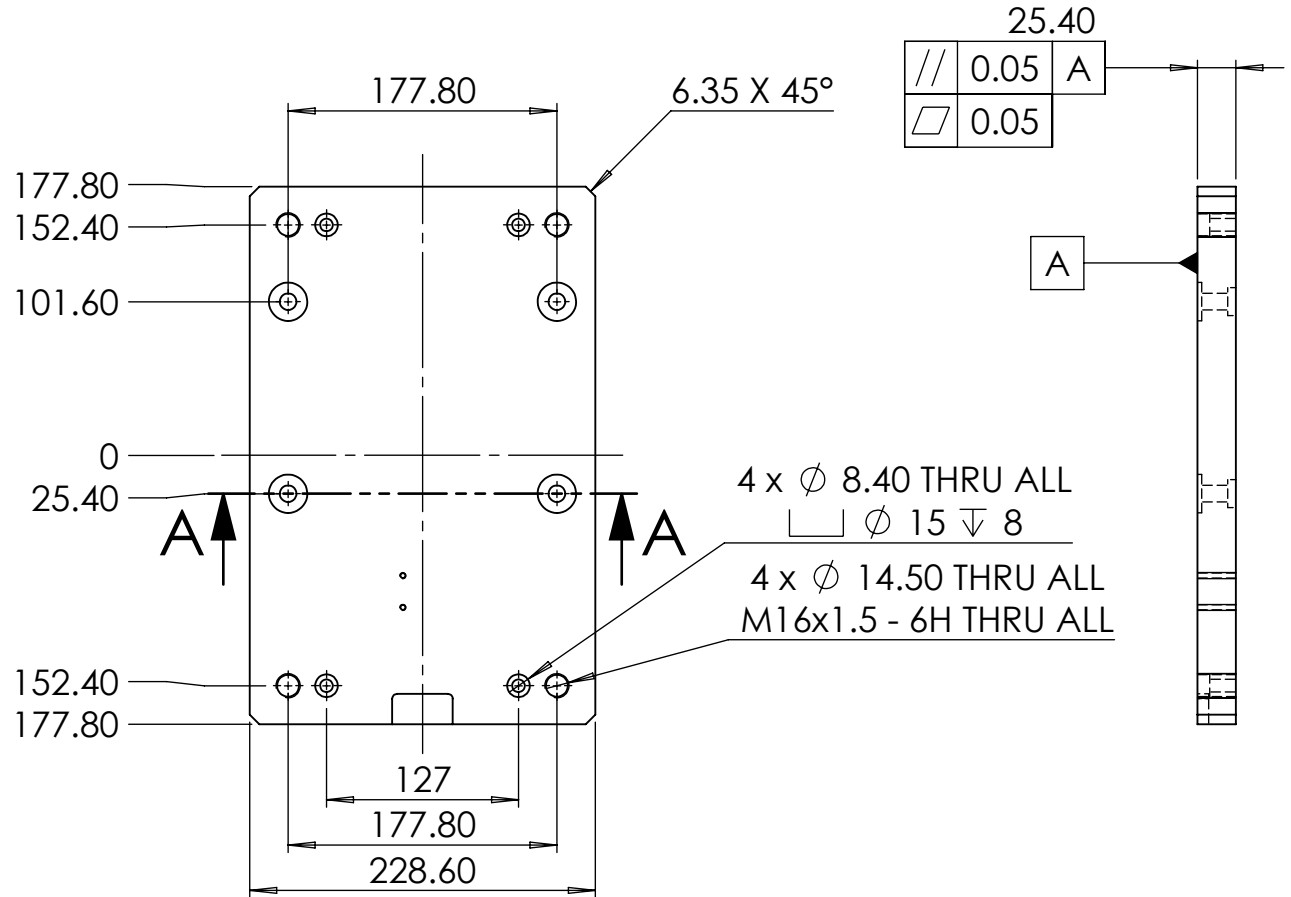
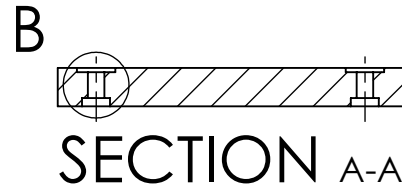


NAME	DATE	TIME (HRS)



**DETAIL B**  
SCALE 1 : 1



QUALITY



TALLER

**NOTES:**  
Pieza libre de filos y rebabas.

TOTAL OF  
PIECES 1 Pza.  
ANG. PRO

UNLESS OTHERWISE SPECIFIED  
TOLERANCES ISO 2768-1 mK-E  
DIMENSIONS ASME Y14.5M-1994

MM INCHES ANGLES  
+1 -1 +.004 -.004 +1° -1°

MATERIAL: 6061 Aluminium

SURFACE TREATMENT: Anodizado

HARDNESS: N.A.

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

PAG. 1 de 2



APPROVALS	DATE
DESIGNER ABG	1/31/2022
REVIEW RVM	1/31/2022

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**JOYSON TECHNICAL CENTER**


MODEL NAME: PFM009-MVA SERIES No M2022-003

MACHINE NAME: QCF- VOVLO DAB

PART NUMBER: PFM009-MVA-102-001

SIZE PART NAME Lower Nest Rest Mount

ESCALE 1:5 DRAWING IN MILLIMETERS

TAG	X LOC	Y LOC	SIZE
A1	-88.90	-152.40	$\varnothing$ 14.50 THRU ALL M16x1.5 - 6H THRU ALL
A2	-88.90	152.40	
A3	88.90	-152.40	
A4	88.90	152.40	
B1	-88.90	-25.40	$\varnothing$ 25.40 $\nabla$ 2.70
B2	-88.90	101.60	
B3	88.90	-25.40	
B4	88.90	101.60	
C1	-63.50	-152.40	$\varnothing$ 8.40 THRU ALL  $\varnothing$ 15 $\nabla$ 8
C2	-63.50	152.40	
C3	63.50	-152.40	
C4	63.50	152.40	
D1	-13	-100.60	$\varnothing$ 3.30 THRU ALL M4x0.7 - 6H THRU ALL
D2	-13	-79.60	

