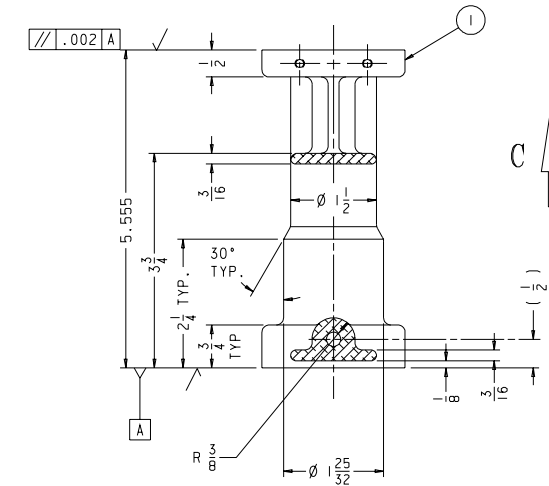
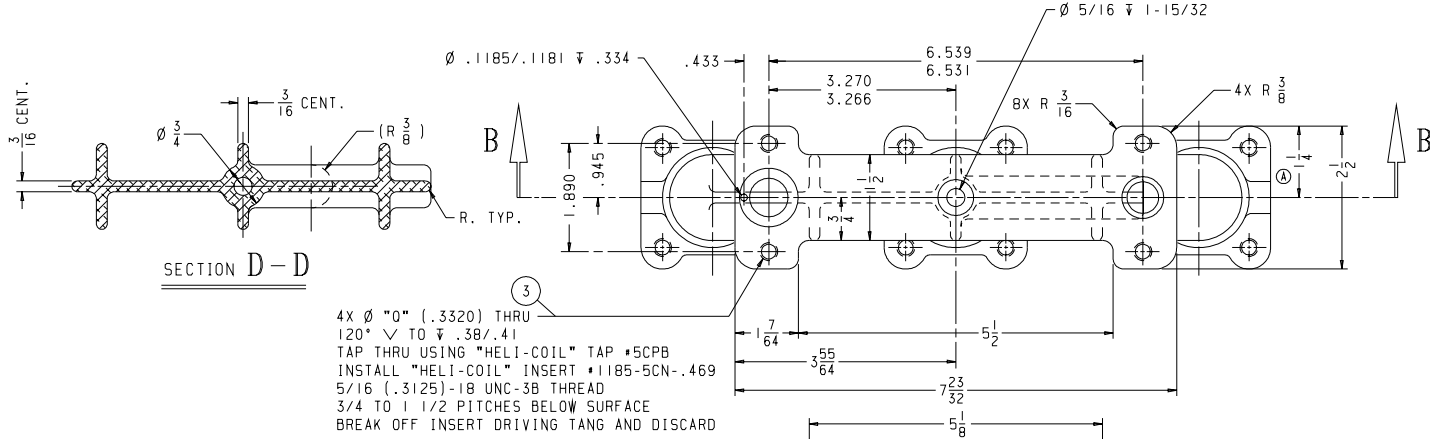
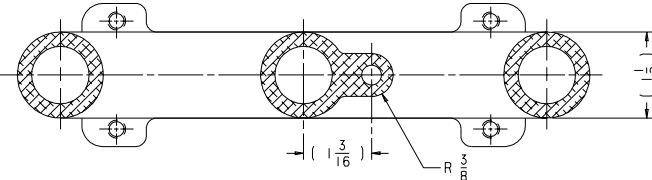


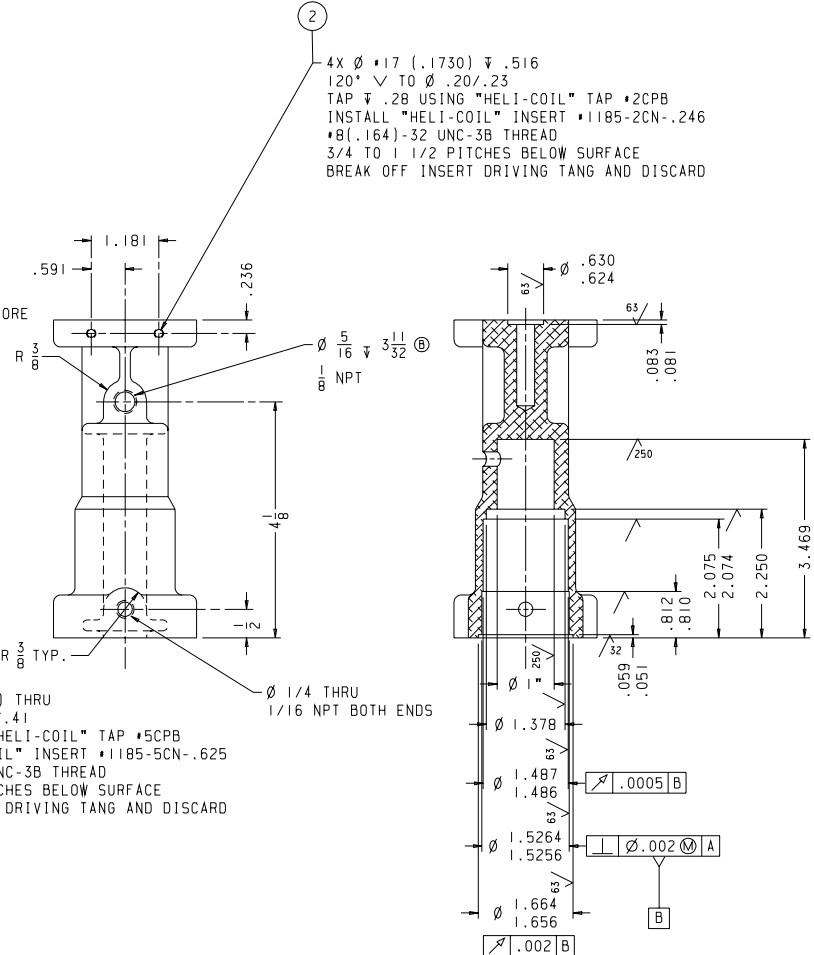
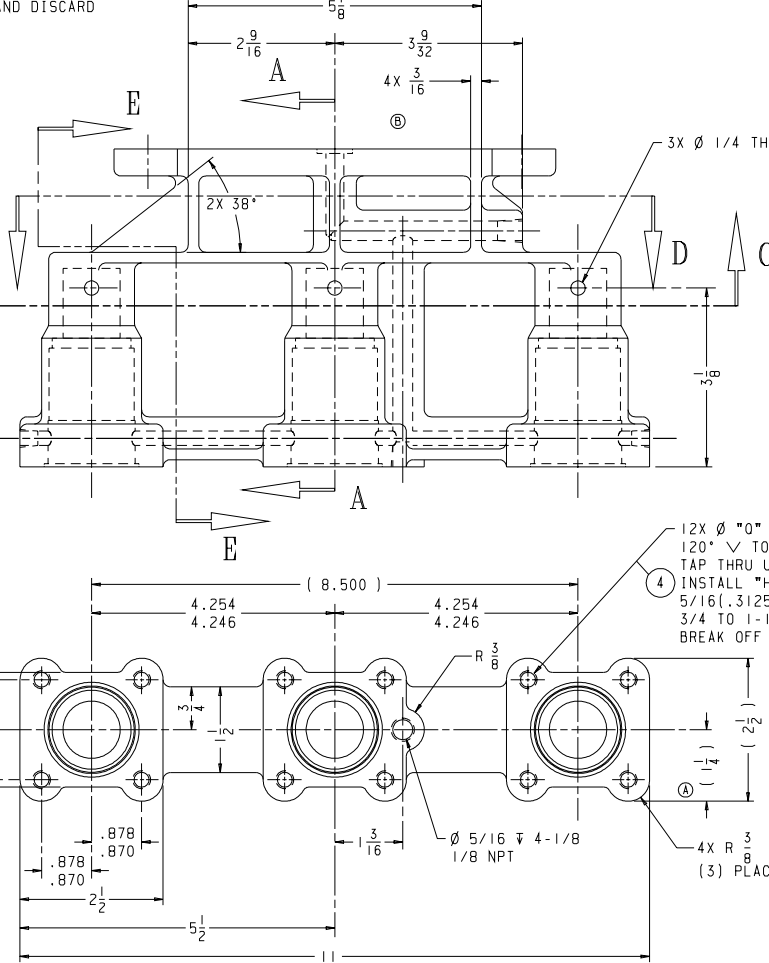
ITEM	QTY	PART NO.	DESCRIPTION	SHT
1	1		355-T6 ALUMINUM Ⓐ	
2	4	PURCHASE	HELI-COIL INSERT #1185-2CN-.246	
3	4	4906	HELI-COIL INSERT #1185-5CN-.469	
4	12	4907	HELI-COIL INSERT #1185-5CN-.625	



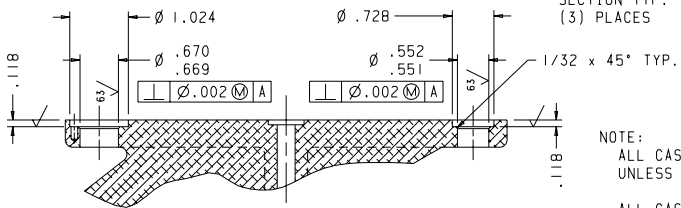
SECTION E - E



SECTION C - C




SECTION A - A



SECTION B - B

NOTE:
ALL CAST FILLETS TO BE R 1/8,
UNLESS OTHERWISE NOTED.
ALL CAST OUTSIDE RADII TO BE 1/8,
EXCEPT ON 3/16 RIBS TO BE 3/32,
UNLESS OTHERWISE NOTED.

*INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION.				PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125 FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X ±.031 ANGULAR X ±.1° X.XX ±.010 X.XX ±.1° X.XXX ±.005 X.XX ±.25° UNSPECIFIED THREADS ARE CLASS 2. BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT Ⓐ				PART NAME: TAKE-OUT HEAD MATERIAL: SEE BILL OF MATERIAL TREATMENT: DRAWN: LNS CHECKED:		SCALE: FULL DATE: 5-17-05 USED ON: 01S-102-622-0		OWENS-ILLINOIS GLOBAL GLASS TECHNOLOGY DRAWING NUMBER 01S-102-622-1A SHEET NO.: UNITS: INCHES		X ANVIL ANNOTATOR SD MODEL	
B 12-20-05 A 08-15-05 CHANGES															

DRAWING NUMBER	01S-102-622-1A	CHANGE LETTER	B	CHANGED BY	MGM	OWENS-ILLINOIS GLOBAL GLASS TECHNOLOGY				
CHANGE DESCRIPTION & REASON:						EXECUTIVE TYPE	1. PARTITION 2. MATERIAL 3. DETERMIN 4. HOLE DIA. 5. CORRELATION 6. PARTS LIST 7. CONNECTION 8. DIMENSION 9. COMBINATION 10. PARTS LIST 11. CONNECTION 12. DIMENSION 13. COMBINATION 14. PARTS LIST 15. CONNECTION 16. DIMENSION 17. COMBINATION 18. PARTS LIST 19. CONNECTION 20. DIMENSION 21. COMBINATION 22. PARTS LIST 23. CONNECTION 24. DIMENSION 25. COMBINATION 26. PARTS LIST 27. CONNECTION 28. DIMENSION 29. COMBINATION 30. PARTS LIST 31. CONNECTION 32. DIMENSION 33. COMBINATION 34. PARTS LIST 35. CONNECTION 36. DIMENSION 37. COMBINATION 38. PARTS LIST 39. CONNECTION 40. DIMENSION 41. COMBINATION 42. PARTS LIST 43. CONNECTION 44. DIMENSION 45. COMBINATION 46. PARTS LIST 47. CONNECTION 48. DIMENSION 49. COMBINATION 50. PARTS LIST 51. CONNECTION 52. DIMENSION 53. COMBINATION 54. PARTS LIST 55. CONNECTION 56. DIMENSION 57. COMBINATION 58. PARTS LIST 59. CONNECTION 60. DIMENSION 61. COMBINATION 62. PARTS LIST 63. CONNECTION 64. DIMENSION 65. 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