



Forja de Monterrey S.A. de C.V.

Solicitante: Jose F. Estrada Hdz



Fecha de Solicitud: 4-mar-21

Fecha Requerida: 4-abr-21

Orden de Servicio

Herramental (Modelo): 1018

Proveedor: -

N° de Orden: OS-10796

Hoja: 1 de 1

Herramienta(s)	Descripción del Servicio	Localización de Ingeniería (FTP)	Rev.	Proceso Sugerido
Punch Holder 5a sta	Fabricacion	DRIVE/FMTING-COMPRAS/OS 10796	E	Fresa

Ayudas Visuales:

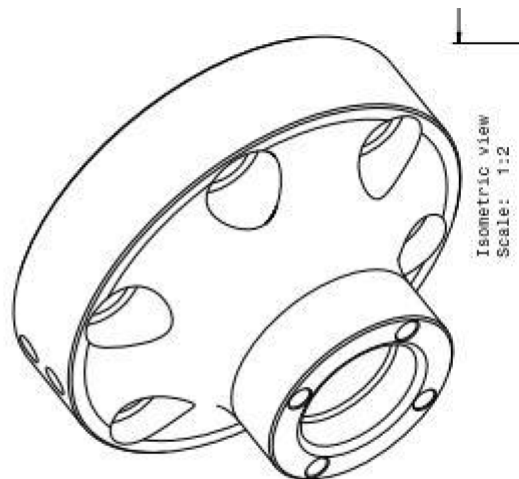
Fabricación de Punch Holder 5a sta 1018

El material será proporcionado por FdM. (Fx)

Marcar de la siguiente manera

SD 1121 5 STA H13 XX

Donde "XX" es el número de serie de piezas fabricadas



Reportes Requeridos para Validación de Servicio

Reporte Dimensional ☒ Si Reporte de Dureza ☐ NO

Reportes Opcionales para Validación de Servicio

Registro de Temperaturas ☒ NO Líquidos Penetrantes ☒ NO

Identificaciones requeridas para Validación de Servicio

Identificación de revision ☒ No Marcajes sobre figura

☒ No

Identificación de herramienta

☒ Si

Notas:



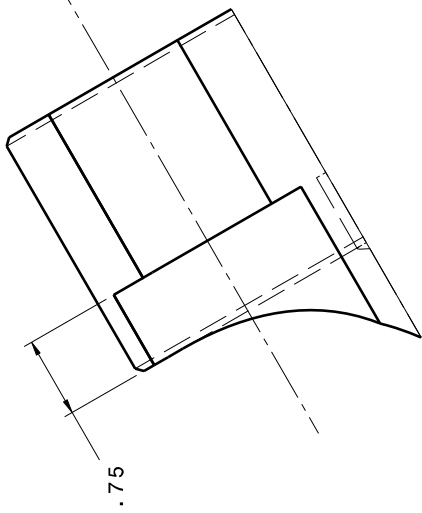
Razon de la Orden de Servicio:

Para programa de produccion del mes de Marzo 2021

RG-PPP32-3

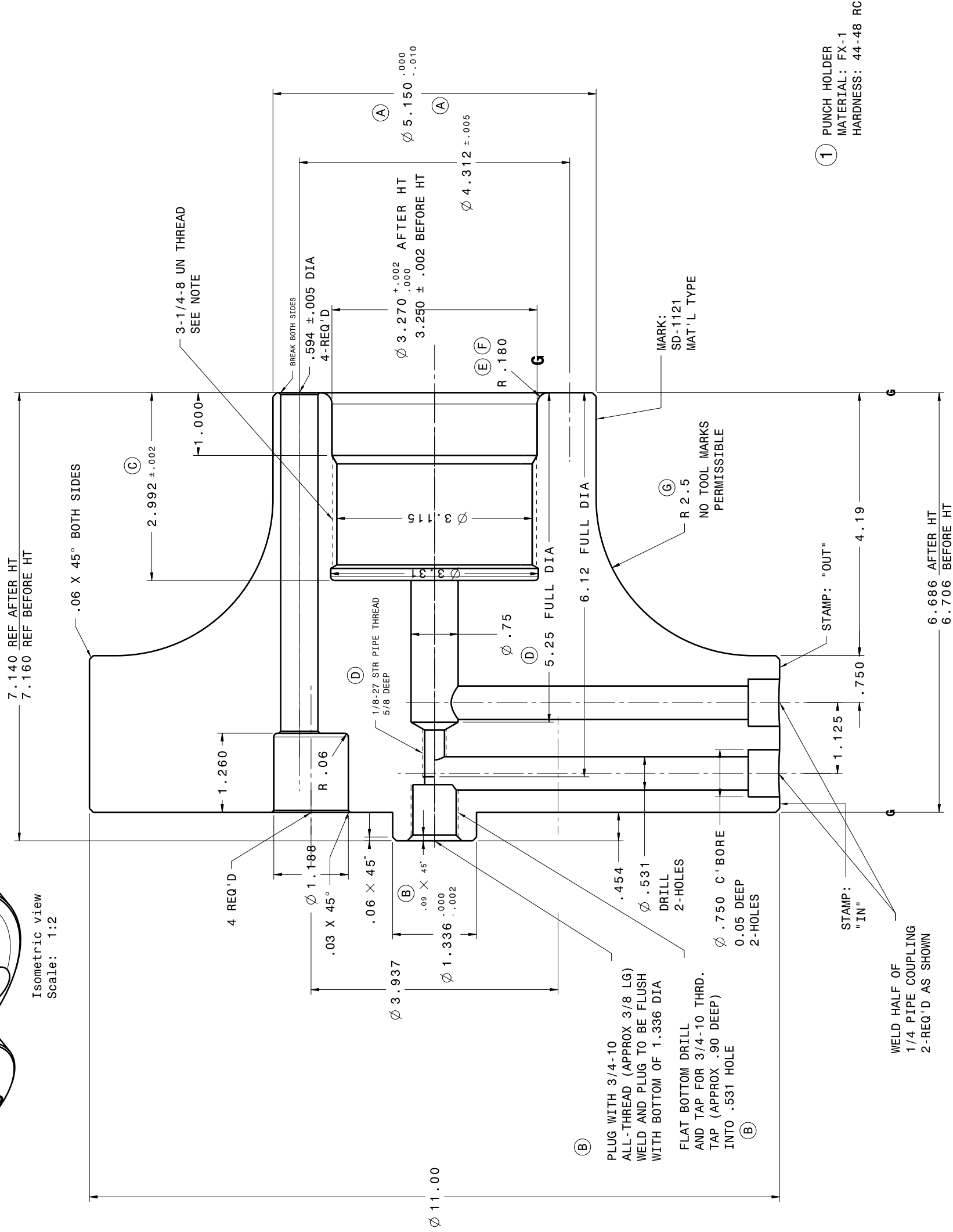
SYM	REVISION	DATE	BY
A	5.150 DIA WAS 5.369, 4.312 DIA WAS 4.471 GR-5 WAS GR-4	KM	
B	ADD 3/4-10 TAPPED HOLE AND PLUG, ADD .09 X .45"	4-16-02	KM
C	2.992 +/- .002 DIM WAS 3.002	10-25-02	KM
D	5.25 WAS 5.375, 5/8 WAS 1/2	1-20-03	KM
E	.06 R WAS .06 X .45"	11-3-03	KM
F	.180R WAS .06R	7-11-07	MLM
G	2.5 R WAS 1.0 R	7-20-09	MLM

NOTE: 3-1/4-8 UN THREADS TO BE SIZED:
PITCH DIAMETER MIN. 3.169/MAX. 3.177
CLASS 3B



Isometric view
Scale: 1:2

Section view A-A
Scale: 1:1



(GR-5)

Section view B-B
Scale: 1:1

DO NOT SCALE

BASE MUST BE STAMPED WITH PART NUMBER, TOOL AND DETAIL NUMBERS. ALL DETAILS MUST BE STAMPED WITH TOOL AND DETAIL NUMBERS. BREAK ALL UNNECESSARY SHARP CORNERS.	UNLESS OTHERWISE SPECIFIED INCLUDING TOLERANCE (1) PLACE DECIMALS ± .01 (2) PLACE DECIMALS ± .005 (3) PLACE DECIMALS ± .0005 (4) PLACE DECIMALS ± .0015	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND. NO INFORMATION OR NOTHING GREEN MAY BE REPRODUCED OR COPIED IN ANY MANNER OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.			MATERIAL DATE 6-17-99 SCALE FULL DRAW FULL HEAT TREAT * CHECKED JKT PART NUMBER 3213-V-1322 SHOP DRAWING NUMBER 1121	CUSTOMER DESCRIPTION 5TH STATION PUNCH HOLDER ARVINMERITOR
			Commercial Vehicle Systems 1 Rockwell Dr Lve Morristown, TN 37813			

CAD CAM CENTER - MORRISTOWN