

FINISH POWDER COATED
GLOSSY WHITE
AFTER ALL OPERATIONS
ARE DONE

GRIND ALL EDGES AS
REQUIRED BEFORE
PAINTING

SHEET METAL NOTES:

1. Deburring to smooth the rough edges.
2. Grind all spot welds as necessary to avoid interferences with other parts.
3. Steel parts to be painted must be processed and pre-pared for painting using any cleaning method (chemical or mechanical).
4. All surfaces (int. & ext.) must be free of oil, grease, silicon, or any other substance to avoid powder coated defects.
5. All steel parts must be phosphate-treated after cleaning.

FINISH NOTES:

A) Surface: (Primary or External Surface)

The coating on the primary external surfaces shall be of uniform appearance, color, and texture, and be free from significant defects.

B) Surface: (Secondary or Internal Surface)

Secondary surfaces are checked for acceptable powder coat coverage and are free from significant defects but may contain minor defects. The coating requirement for secondary surfaces is for a light coverage only where possible.

C) Possible Defects

Possible defects that may be seen includes: inclusions (foreign particles in the powder), contamination (different color powder in the surface finish), excessive roughness, craters, dull spots, scratches, sagging or any other unacceptable flaws.
See the document: "Troubleshooting guide en 1016.pdf" for furter defects reference or any other realted guidance book.

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONAL: ± 1/16 DECIMAL .XX ± .03 .XXX ± .010 ANGLES: ± 1/2 °		NAME	DATE
			DRAWN	GL	12/21
			CHECKED	GK	12/21
			ENG APPR.	GL	12/21
		ANGLES: ± 1/2 °	MFG APPR.	HA	12/21
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
		MATERIAL	COMMENTS:		
		SA-36			
NEXT ASSY	USED ON	FINISH POWDER COATED			
APPLICATION		DO NOT SCALE DRAWING			

**FOLDED SHEET METAL
BRACKET, ENCLOSURE SERVER**
PN: SV01-SM-BKT001
MATERIAL: SA-36
GAUGE: 18

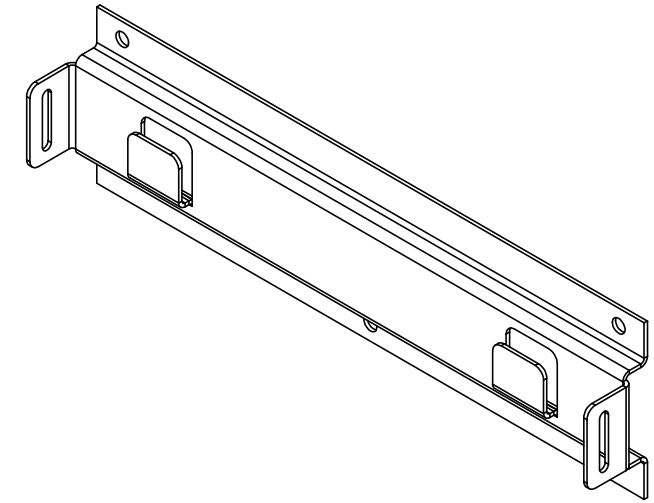
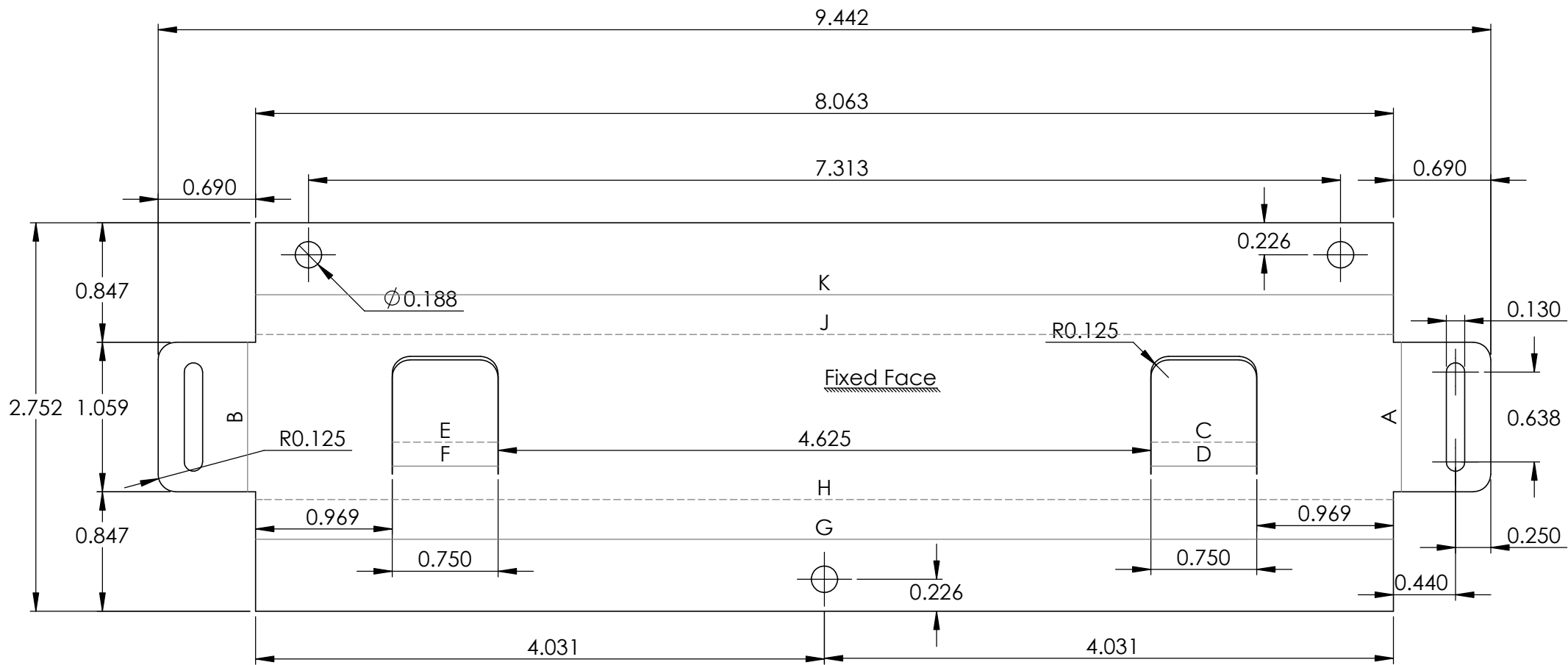
THIS PART NUMBER WILL
BE ASSEMBLED WITH PN'S:
SV01-SM-CVR001
SV01-SM-BAS001
SV01-SM-BKP001

Vaulte Safe Secure
Energy

TITLE:
SUPPORT BRACKET

SIZE **B** DWG. NO. SV01-SM-BKT001-R4 REV **4**

SCALE: 1:1 WEIGHT: SHEET 1 OF 3



Bend Table			
Tag	Direction	Angle	Inner Radius
A	UP	90°	0.05
B	UP	90°	0.05
C	DOWN	90°	0.05
D	UP	90°	0.05
E	DOWN	90°	0.05
F	UP	90°	0.05
G	UP	90°	0.05
H	DOWN	90°	0.05
J	DOWN	90°	0.05
K	UP	90°	0.05


SHEET METAL FLAT PATTERN
BRACKET, ENCLOSURE SERVER
PN: SV01-SM-BKT001
MATERIAL: SA-36
GAUGE: 18

THIS PART NUMBER WILL
BE ASSEMBLED WITH PN'S:
SV01-SM-CVR001
SV01-SM-BAS001
SV01-SM-BKP001

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		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL SA-36
		FINISH POWDER COATED
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

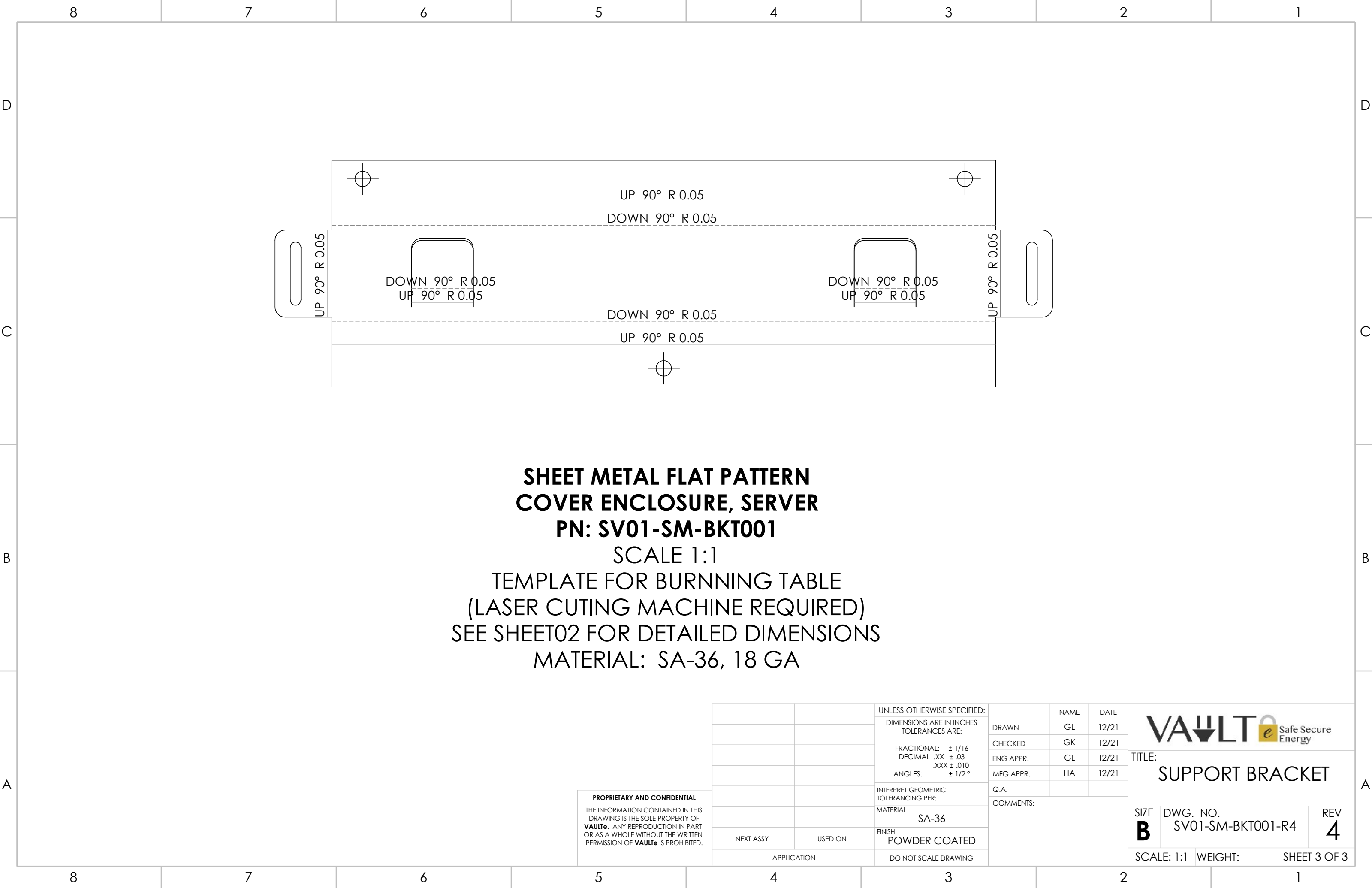
	NAME	DATE
DRAWN	GL	12/21
CHECKED	GK	12/21
ENG APPR.	GL	12/21
MFG APPR.	HA	12/21
Q.A.		
COMMENTS:		



Safe Secure Energy

TITLE:
SUPPORT BRACKET

SIZE B	DWG. NO. SV01-SM-BKT001-R4	REV 4
SCALE: 1:1	WEIGHT:	SHEET 2 OF 3



SHEET METAL FLAT PATTERN
COVER ENCLOSURE, SERVER
PN: SV01-SM-BKT001
SCALE 1:1
TEMPLATE FOR BURNNING TABLE
(LASER CUTING MACHINE REQUIRED)
SEE SHEET02 FOR DETAILED DIMENSIONS
MATERIAL: SA-36, 18 GA

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			DRAWN	GL	12/21
			CHECKED	GK	12/21
			ENG APPR.	GL	12/21
		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL SA-36	MFG APPR.	HA	12/21
			Q.A.		
			COMMENTS:		
NEXT ASSY	USED ON	FINISH POWDER COATED			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
SUPPORT BRACKET

SIZE B	DWG. NO. SV01-SM-BKT001-R4	REV 4
SCALE: 1:1	WEIGHT:	SHEET 3 OF 3