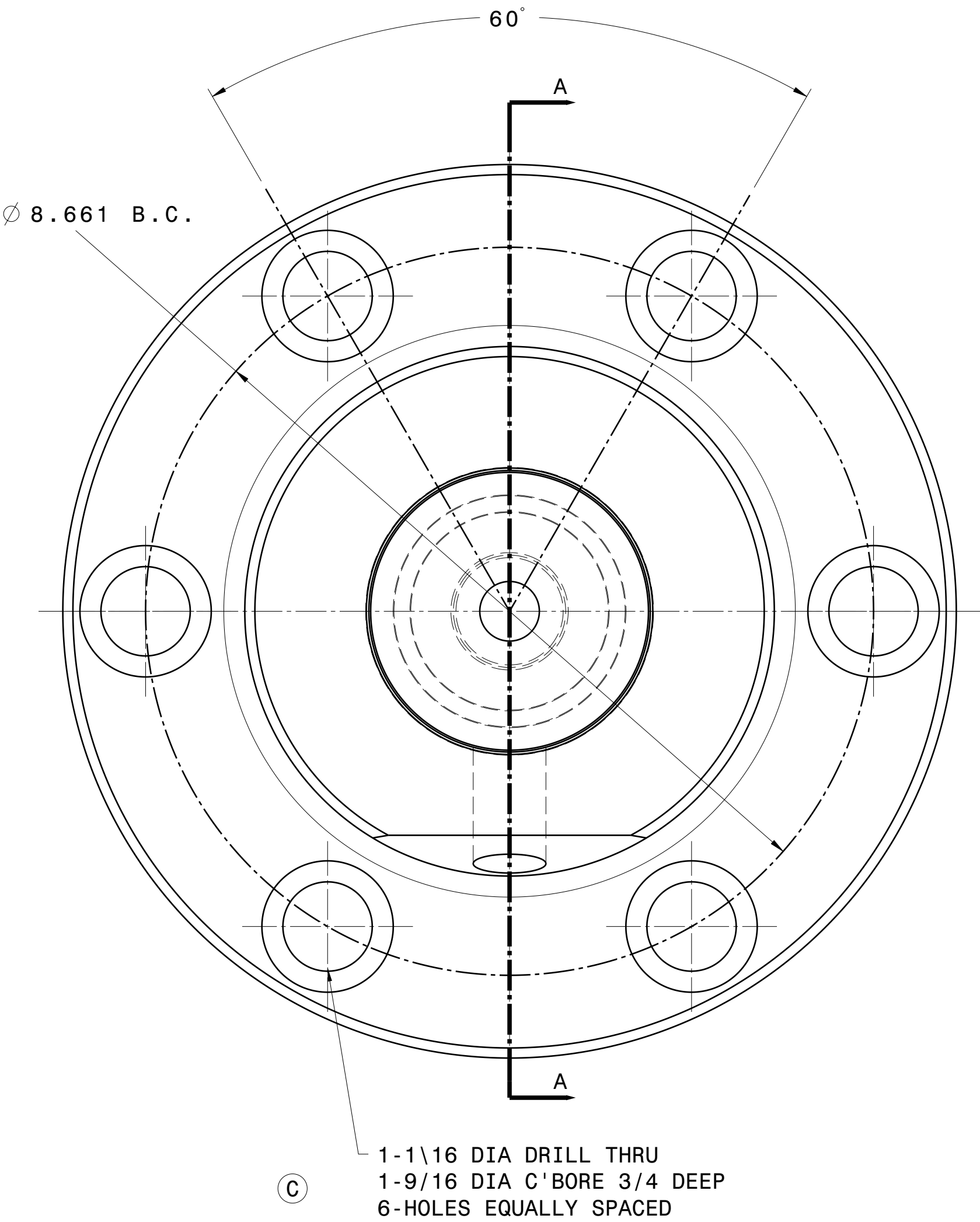
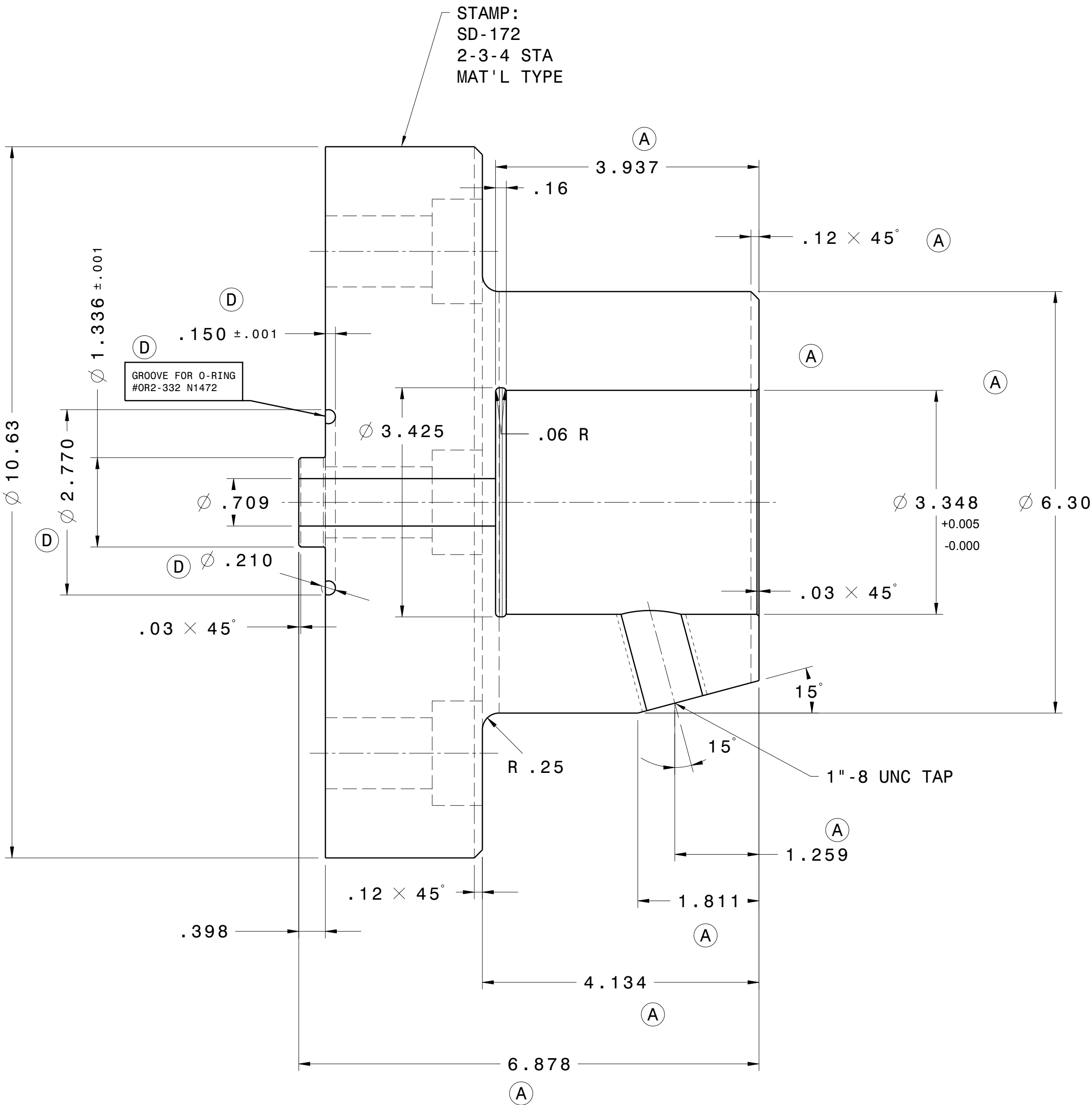


SYM	REVISION	DATE	BY
A	REMOVE 4.134 DIA X .394 HIGH BOSS, 3.937 WAS 4.331, 1.259 WAS 1.653, 1.811 WAS 2.205, 4.134 WAS 4.528, 6.878 WAS 7.272, REDRAWN TO CAD	3-5-91	KMM
B	DURODI TEMPER H WAS TEMPER 2	8-22-91	KMM
C	ADD 1-9/16 DIA C'BORE X 3/4 DEEP TO 1-1/16 DIA DRILLED HOLE	11-23-99	KMM
D	ADDED O RING GROOVE	9-09-10	MMc



\* DURODI TEMPER H

**SAME AS SD-1121**

REF DWG. NO. WZP-03-226-2-0

UNLESS OTHERWISE SPECIFIED	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OR MERITOR	 Commercial Vehicle Systems 1 Rockwell Drive Morristown, TN 37813	MATERIAL	DATE	CUSTOMER		
3 PLACE DECIMALS ± .005			*	3-5-91	ArvinMeritor		
2 PLACE DECIMALS ± .010			HEAT TREAT	SCALE	DESCRIPTION		
ANGLE DIMENSIONS ± 1°			47-50 Rc	1=3/4	2,3,4, STA PUNCH ADAPTOR		
BREAK ALL SHARP CORNERS				DRAWN	KMM	PART NUMBER	SHOP DRAWING NUMBER
				CHECKED	DMC	LASCO	172

DO NOT CHANGE MANUALLY

CAD CAM CENTER - MORRISTOWN