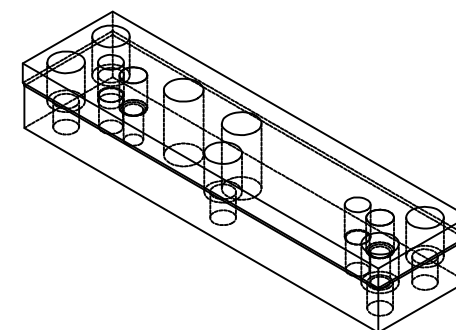
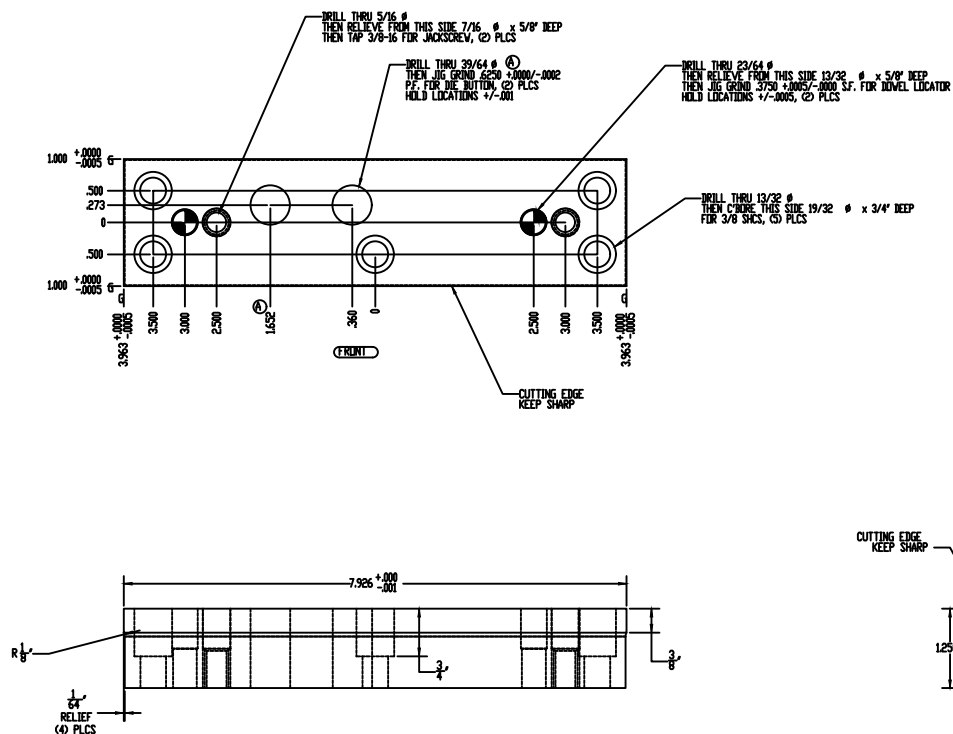


D

| REVISIONS |                                                                            |          |    |
|-----------|----------------------------------------------------------------------------|----------|----|
| REV.      | DESCRIPTION                                                                | DATE     | BY |
| A         | CORRECTED HOLE LOCATION, INCREASED BUTTIN DIAMETER TO .625" Ø, WAS .500" Ø | 4/4/2018 | GS |



Det# B107, TRIM SECTION  
Req'd: (1)  
Mat: D-2  
Heat Treat: 58-60 RC

ICE INDUSTRIES - MONTERREY  
DET. # B107  
JOB # 41725

|                                                                                                                                 |               |                                                                        |             |
|---------------------------------------------------------------------------------------------------------------------------------|---------------|------------------------------------------------------------------------|-------------|
| TOLERANCE<br>UNLESS NOTED                                                                                                       |               | McAFEE TOOL & DIE INC.<br>1717 Montclair Rd. Uniontown, Ohio 44685 USA |             |
| XXX                                                                                                                             | $\pm .0005$   | MADE                                                                   | FULL        |
| XXX                                                                                                                             | $\pm .005$    | APPROVED BY                                                            | RECEIVED BY |
| XX                                                                                                                              | $\pm .010$    | G.S.                                                                   | G.S.        |
| FRACTIONAL                                                                                                                      | $\pm 1/64$    | DESCRIPTION                                                            |             |
| ANGULAR                                                                                                                         | $\pm 1^\circ$ | COMPOUND BLANK AND PIERCE                                              |             |
| DIMENSIONS IN INCHES                                                                                                            |               | PART NO. IN THIS                                                       |             |
| 3RD ANGLE PROJECTION                                                                                                            |               | SHELL BLANK                                                            |             |
| 63<br>G<br>B                                                                                                                    |               | P/N: 948-0270-00                                                       |             |
| DENOTES FINE GRADE MACHINE FINISH<br>WHERE CLOSE TOLERANCES ARE REQUIRED<br>DENOTES GRIND SURFACE<br>DENOTES UNMACHINED SURFACE |               | 41725/41725B107                                                        |             |