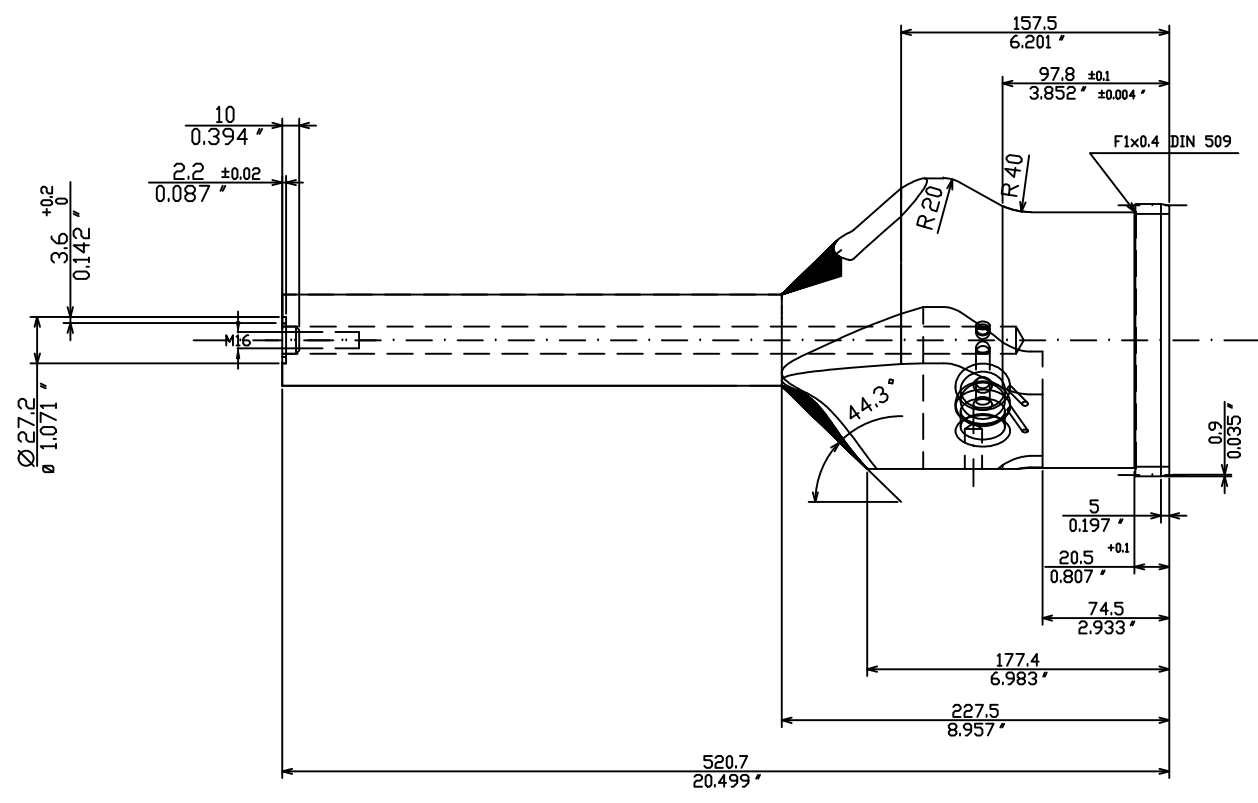
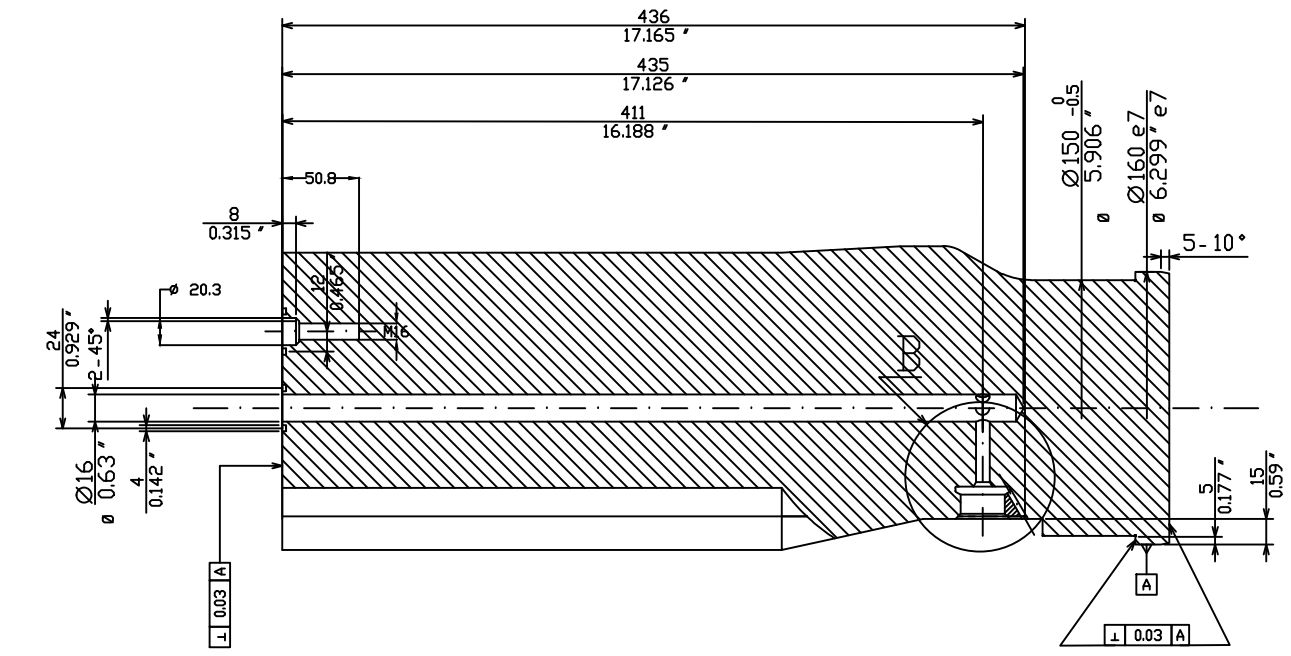
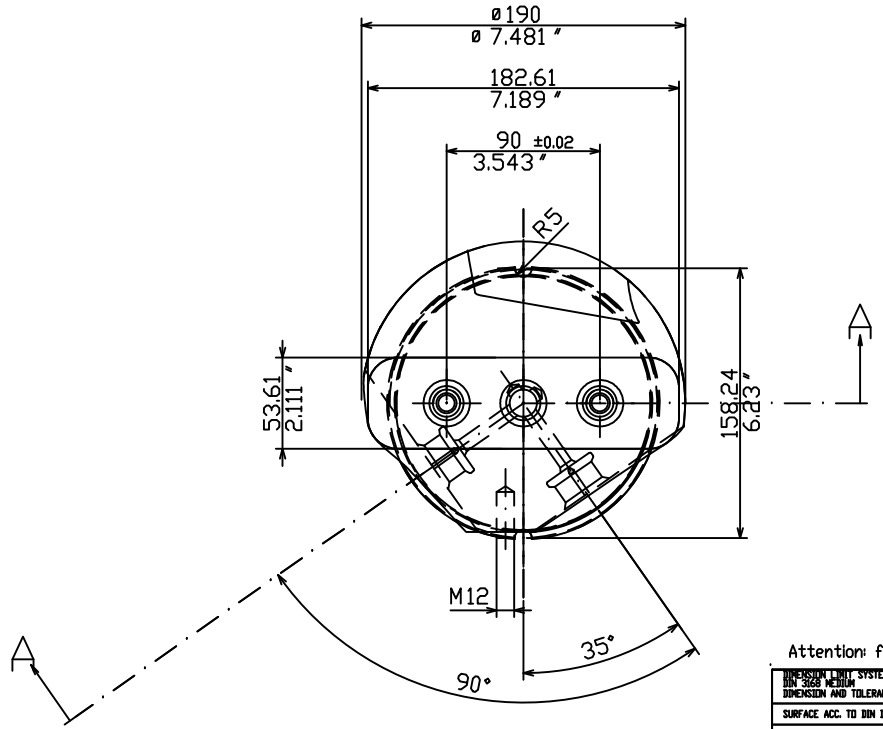
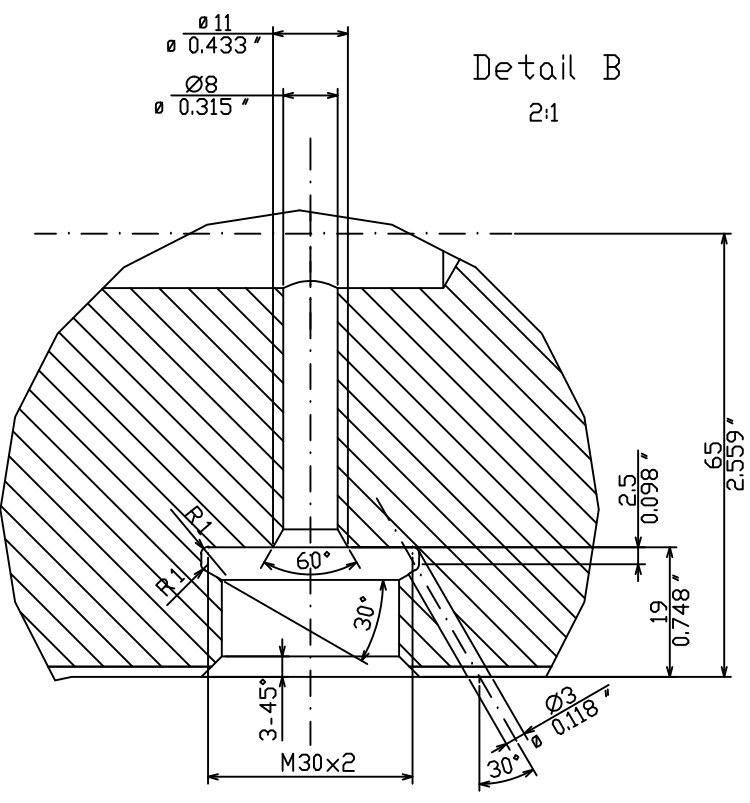


Section A-A



Detail B  
2:1



Attention: for RH mirrored!

temper 1000 - 1500 N/mm<sup>2</sup>  
vergueten 1000 - 1500 N/mm<sup>2</sup>

|  |  |   |  |                          |  |
|--|--|---|--|--------------------------|--|
| DIMENSIONAL LIMIT SYSTEM ACC. TO DIN 3282 METRIC |  | REMARKS: METALSA DR 2003                              |  | STAMP                    |  |
| DIMENSIONS AND TOLERANCES IN mm                  |  | hydroform tool sidemember front LH+RH                 |  |                          |  |
| SURFACE ACC. TO DIN ISO 1302                     |  | ORDER-NO.: 183.2                                      |  | ORIGIN: CATIA 4.2.2      |  |
| SPS Stamp & Press Systems                        |  | IDENT-NO.: Pos.195                                    |  | PREPROCESSOR             |  |
| SCALE: 1:2                                       |  | WEIGHT IN kg: 54                                      |  | MATERIAL: 1.2312         |  |
| 2001 DATE NAME                                   |  | ALL RIGHTS RESERVED                                   |  | IDENT-NO.: 00210415      |  |
| DRAWN: 07.10. Kreydel                            |  | Axialstempelverlängerung extension for axial punch-hp |  | G F                      |  |
| CHECK: 11.10. Fritzsche                          |  |   |  | INDEX                    |  |
| PLUT   |  |   |  | CONSISTS OF SHEETS SHEET |  |
| FILM   |  |   |  |                          |  |