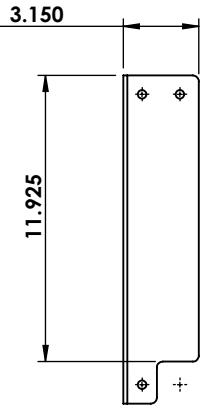
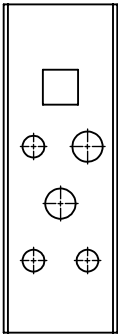
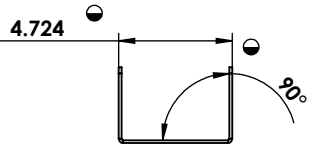
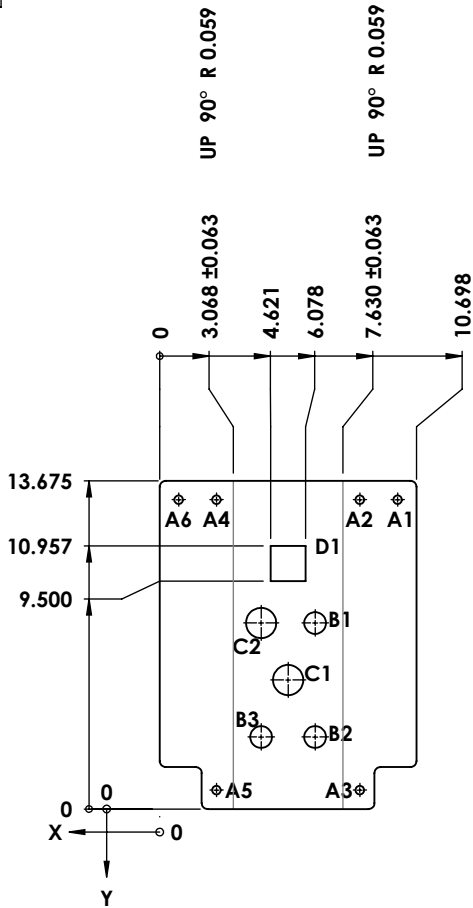


NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	-9.91	-12.89	Ø 0.354 THRU ALL
A2	-8.34	-12.89	
A3	-8.34	-0.79	
A4	-2.36	-12.89	
A5	-2.36	-0.79	
A6	-0.79	-12.89	
B1	-6.47	-7.75	Ø 0.906 THRU
B2	-6.47	-3.00	
B3	-4.22	-3.00	
C1	-5.35	-5.38	Ø 1.260 THRU
C2	-4.22	-7.75	
D1	-5.35	-10.23	



QUALITY

AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: ASTM A36 Steel		
SURFACE TREATMENT	Pintura Electrostatica RAL 9002	
HARDNESS	N.A.	

RM001-AC-103		PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
E		MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER	
JOYSON SAFETY SYSTEMS		APPROVALS		DATE	
DESIGNER		VHGS		26/OCT/2021	
REVIEW		JATA		26/OCT/2021	
MODEL NAME: RM001-AC		SERIES No: M2021-120R		MACHINE NAME: REFURBISH SINGLE RIVET MACHINE	
PART NUMBER: RM001-AC-103		SIZE A		PART 103	
SCALE		1:20		DRAWING IN INCHES	