

VIEW B
SCALE 1 : 1

NOTES:
REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER
AS SHOWN

APPROXIMATE WEIGHT = 25.31 LBS


DIMENSIONING AND TOLERANCING
PER ASME Y14.5-2009 AND LIBBEY
CORPORATE STANDARDS

NOTICE

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EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

SECTION A-A

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.	
	UNLESS OTHERWISE SPECIFIED:	
LY-01267	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	
	ENGLISH DIMENSIONS:	FINISH MARKS
	X/X ± 1/16	63/ = N7/
	X.XX ± .020	32/ = N6/
	X.XXX ± .010	16/ = N5/
	METRIC DIMENSIONS:	8/ = N4/
	[X] ± 2 mm	
	[X.X] ± .5 mm	
	[X.XX] ± .25 mm	
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES	
	THIRD ANGLE PROJECTION	

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL AISI 1040 STEEL, UNS G10400			
DESIGN	D.SOLEY	SAVED	6/3/2022
DRAWN	D.SOLEY		06/02/2022
 LIBBEY CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
T-ADAPTOR			
L91 PRESS PACK			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:2	B	LY-8842	
			SHEET 1 OF 1