

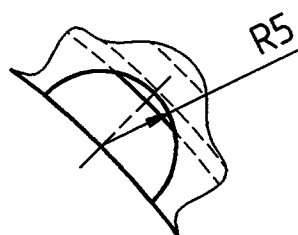
STAMP THE APPROPRIATE  
WARMAN MATERIAL CODE

STAMP 'WARMAN' AND 'E118\*\*\*' IN  
3 HIGH LETTERS

SEE DETAIL B

4 EQUISPACED HOLES

JIG DRILL  
2 NOTCHES  
DIAMETRICALLY  
OPPOSITE.



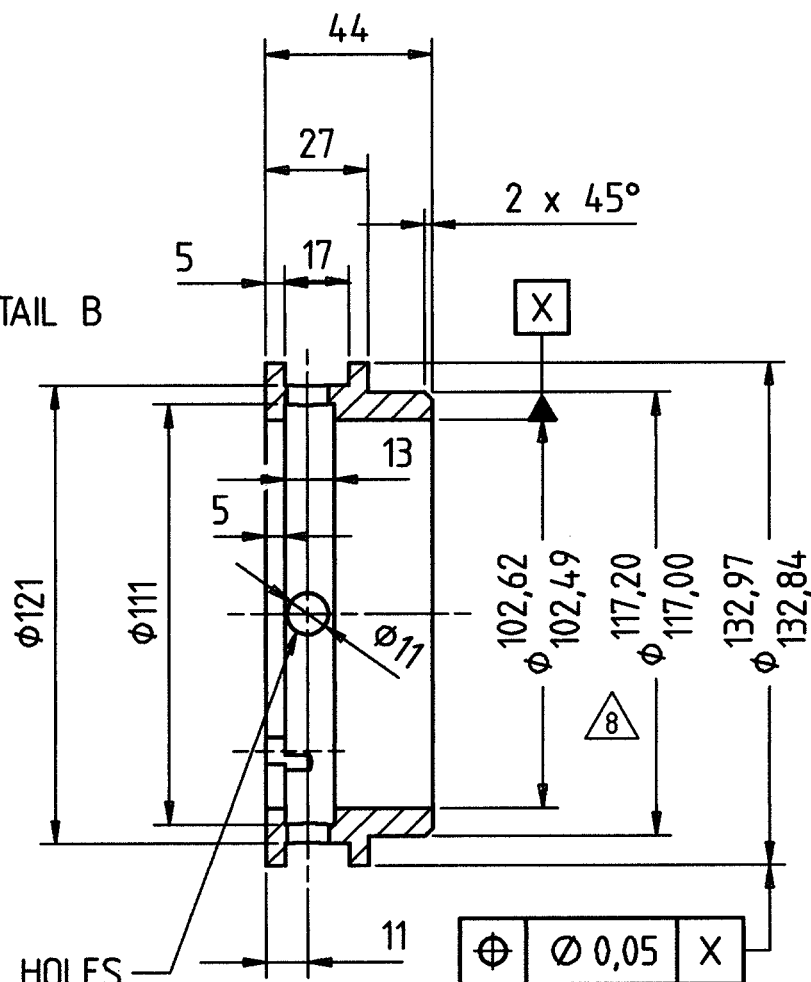
**DETAIL B**  
(SCALE 2:1)

**NOTE :** 1. MACHINE  $\frac{3,2}{\sqrt{\text{ }}$  ALL OVER, UNLESS OTHERWISE SPECIFIED.  
2. REMOVE ALL BURRS AND SHARP EDGES.

**MATERIAL :** WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.

**ESTIMATED MASS :** 1,03 kg.

**ENCUMBRANCE :** 135 x 135 x 45



**SECTION A-A**

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

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**Warman**  
CBE-CAD-CAM

OFFICE OF ORIGIN : GT SYDNEY.

**WARMAN INTERNATIONAL LTD.**

REV	10					
	9.					
	8.	REDRAWN & UPDATED ON CAD. $\phi 117,20/117,00$ WAS $\phi 117$ . <b>JAB</b> JAN.19,2000 <b>CAB</b>				
DATE	JUN.4,1963	DRN.	RB	BY	DATE	CHK
SCALE	1:2 (2:1)	CHECK	<b>CAB</b>			

WARMAN PUMP  
LANTERN RESTRICTOR E118\*\*\*

**ESY 3082**

REV  
**8**