



F602399

NOTE:
TAG WITH PART NUMBER.

USED ON ASSEMBLY NO. OIS-03327

SIMILAR TO BSN-102-74

"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, AND IS ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."		UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS 125 ✓ FINISHED DIMENSIONS-FRACTIONAL ±.015 DECIMAL ±.005 BREAK SHARP EDGES MARK PART NUMBER AT (X)		NAME SPRING DRAWN PA/MW CHECKED PA/JWC DATE 5-13-96 SCALE 2X MATERIAL AISI 1065 BLUE TEMPERED SPRING STEEL		OWENS-BROCKWAY GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS DRAWING NUMBER OIS-102-615 SHEET GSD #8096	
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DRAWING NUMBER OIS-102-615 CHANGE DESCRIPTION & REASON: 19/32 DIM. WAS .391; 5/16 DIM. WAS .315; 5/64 R DIM. WAS .079 1-17/64 DIM. WAS 1.260;		CHANGE LETTER A CHANGED BY RLB	
MANUFACTURER REQUEST:			

OWENS-BROCKWAY GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS	
1 - PATTERN 2 - MATERIAL 3 - DIMENSION 4 - FINISH	5 - CORRECTION 6 - PARTS LIST 7 - COMBINATION 8 - OTHER
F - NEXT MANUFACTURED LOT P - IN PROCESS UP TO AFFECTED OPERATION - 'F' UNASSEMBLED PARTS - IN PROCESS STORES ASSEMBLY FLOOR - 'P' PARTS IN ASSEMBLIES - 'U' PARTS ON ASSEMBLIES IN MACHINES - 'A' SPECIAL INSTRUCTIONS FOR HARD PARTS MACHINE NO.'S, ETC.	
FRAME NO.	CODE 3 P