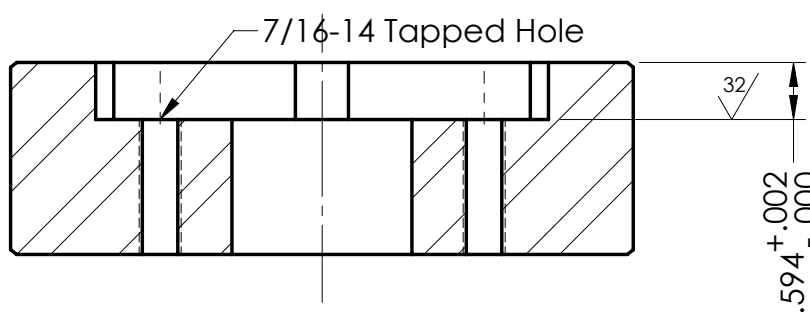
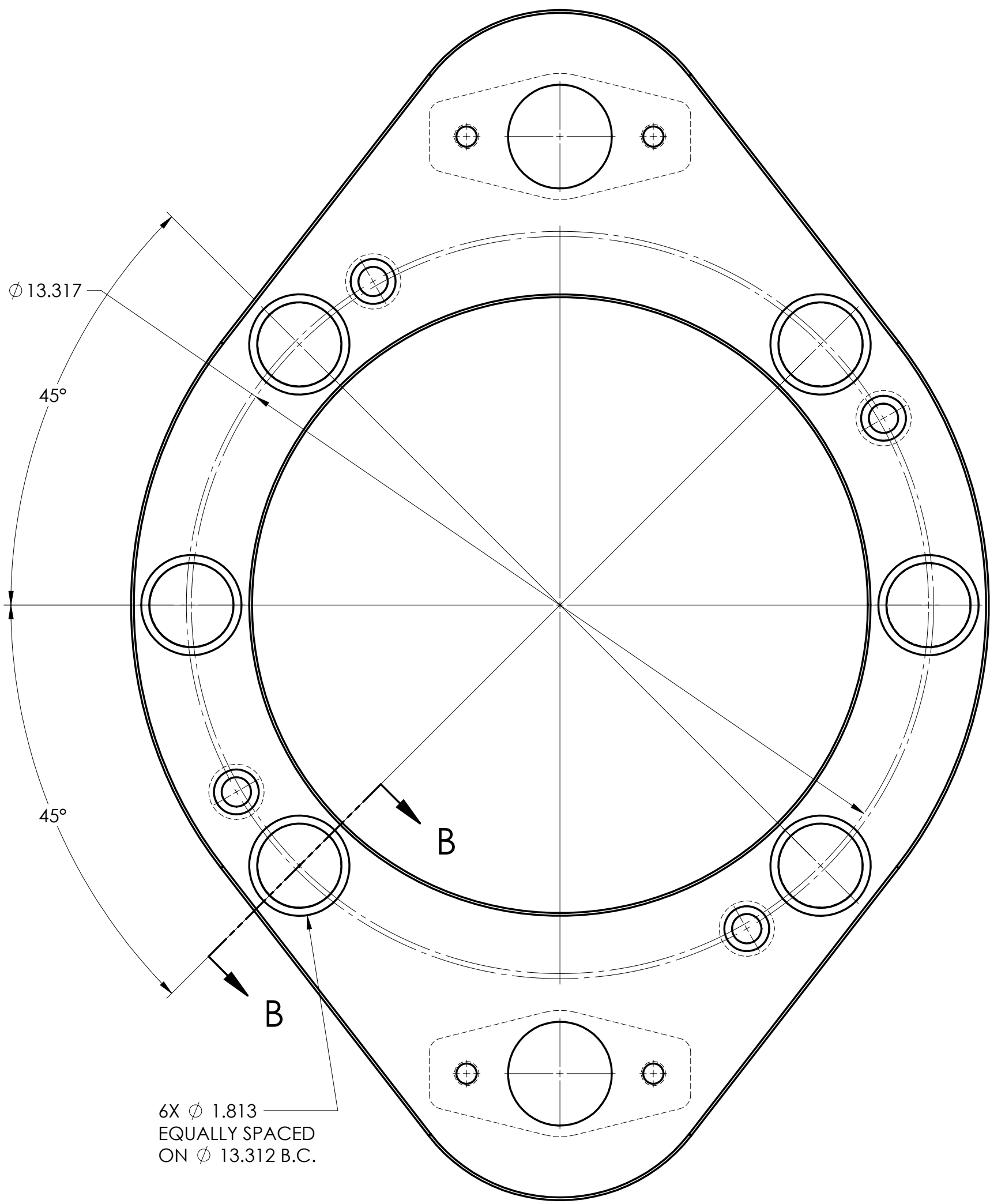
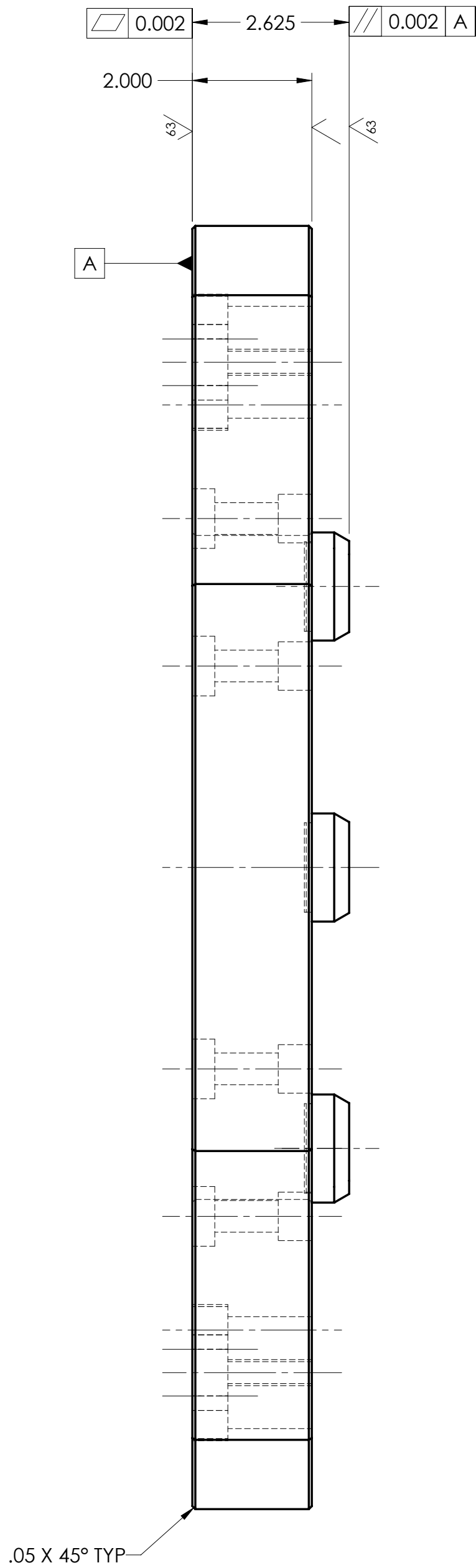
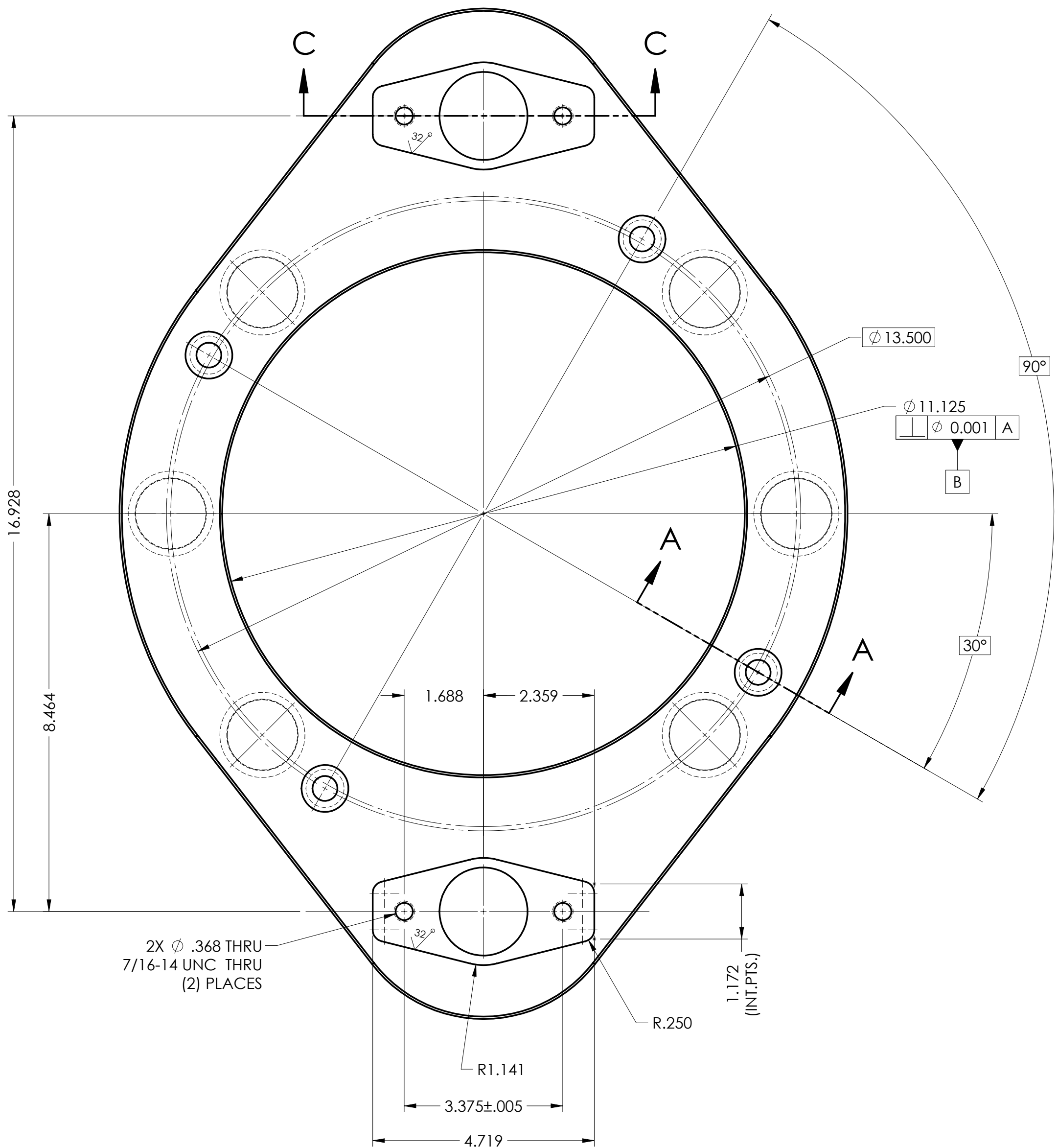
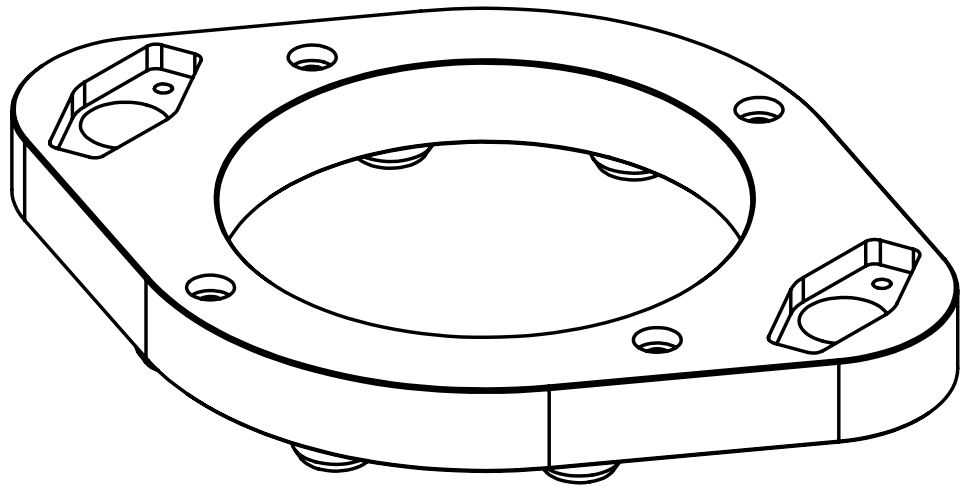
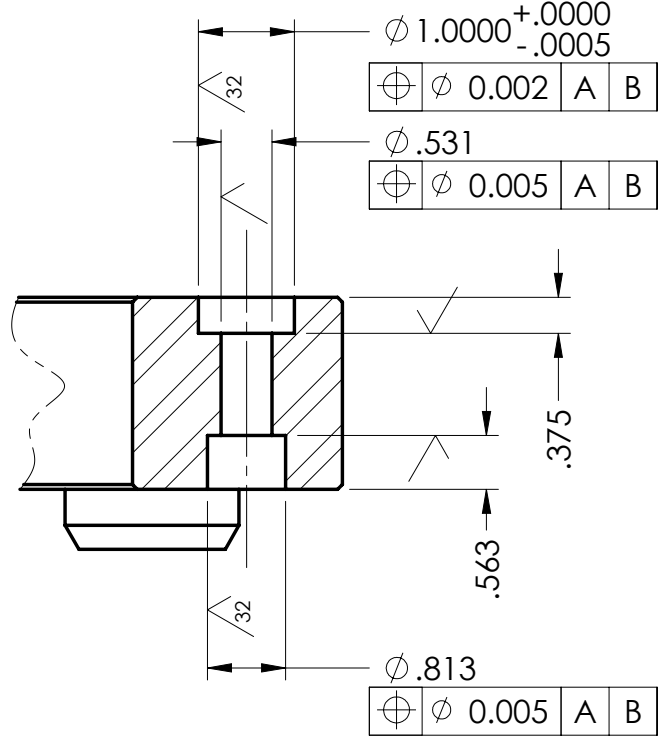


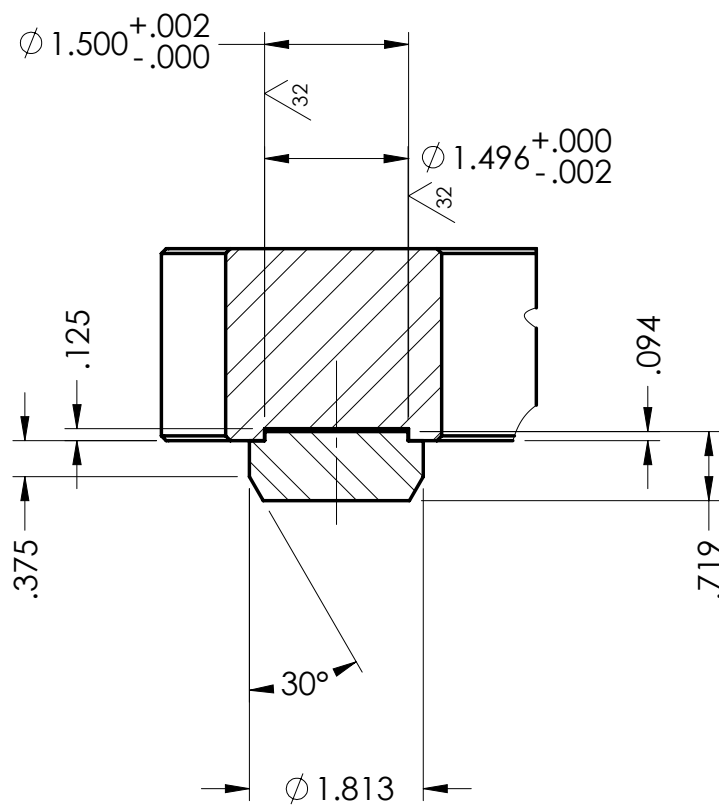
WELDMENT CUT LIST				
(FINISHED DIMENSIONS SHOWN)				
ITEM NO.	QTY.	MATERIAL	STOCK SIZE	LENGTH
1	1	AISI 1045 STEEL, UNS G10450	15.5 X 2	21.5
2	6	AISI 1045 STEEL, UNS G10450	1-13/16 DIA	0.625



SECTION C-C
TYPICAL (2) PLACES



SECTION A-A
TYPICAL (4) PLACES



SECTION B-B
TYPICAL (6) PLACES

NOTES:
REMOVE ALL SHARP EDGES
WELDED CONSTRUCTION
STRESS RELIEVE BEFORE MACHINING
MARK WITH PART NUMBER
AS SHOWN
APPROXIMATE WEIGHT = 70.22 LBS
DIMENSIONING AND TOLERANCING
PER ASME Y14.5-2009 AND LIBBEY
CORPORATE STANDARDS

NOTICE
INFORMATION CONTAINED HEREIN CONSTITUTES
PROPRIETARY CONFIDENTIAL INFORMATION OF
LIBBEY, INC. AND IS TO BE ACCEPTED ONLY
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EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

REV.		DESCRIPTION		BY	DATE
REVISIONS					
REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>		MATERIAL WELDMENT - SEE CUT LIST			
REF. ASSEMBLY LIST					
LY-01264					
UNLESS OTHERWISE SPECIFIED:					
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:					
ENGLISH DIMENSIONS:		DESIGN			
X.X ± 1/16		D.SOLEY		SAVED 6/3/2022	
X.XX ± .020		DRAWN		G. DIESING 05/25/2022	
X.XXX ± .010		LIBBEY. CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
METRIC DIMENSIONS:		LOWER SPRING PLATE			
[X] ± 2 mm		GLOBAL SPRING CAGE - 4 POST ASSEMBLY			
[X.X] ± 5 mm		16-38 INDEXING PRESS			
[X.XX] ± 25 mm		SCALE:		SIZE	
CHAMFER BORED & BEAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THIRD		DRAWING NUMBER			
SURFACE ROUGHNESS NOT TO EXCEED 125 _____ ON MACHINED SURFACES		1:2		D LY-8858	
THIRD ANGLE PROJECTION		D		SHEET 1 OF 1	
