



1. DIE COLOR LINE CLEARANCE: $+0.08$ (SIDE)
2. CUTTING DIES TO HAVE 5 MM LAND & 1°

MODE	X-POS	Y-POS
A: 3/8" TAP DP25		
A 1	181.2	242.0
A 2	181.2	394.3
B: 1/2" TAP		
B 1	17.8	415.3
B 2	172.7	74.9
C: 1/4" TAP DP15		
C 1	120.8	34.2
C 2	174.3	478.8
D: $\varnothing 9.520 \pm 0.005$ (3/8" REM) Through		
D 1	17.78	440.69
D 2	172.72	49.53
D 3	181.20	266.77
D 4	181.20	369.51
E: $\varnothing 14.0$ (Drill)		
E/B $\varnothing 22$ DP15.4		
E 1	17.8	17.8
E 2	17.8	170.2
E 3	17.8	320.0
E 4	17.8	472.4
E 5	172.7	17.8
E 6	172.7	170.2
E 7	172.7	320.0
E 8	172.7	447.0
F: $\varnothing 3.0$ (Drill) Through		
F 1	151.9	253.0
G: $\varnothing 5.0$ (Drill) Through		
G 1	128.7	256.8
H: $\varnothing 15.0$ (C/B) DP15.4		
H 1	17.8	415.3
H 2	172.7	74.9
I: $\varnothing 26.10$ (WIRE, Borr) Through		
I 1	139.82	28.97
I 2	155.26	473.58