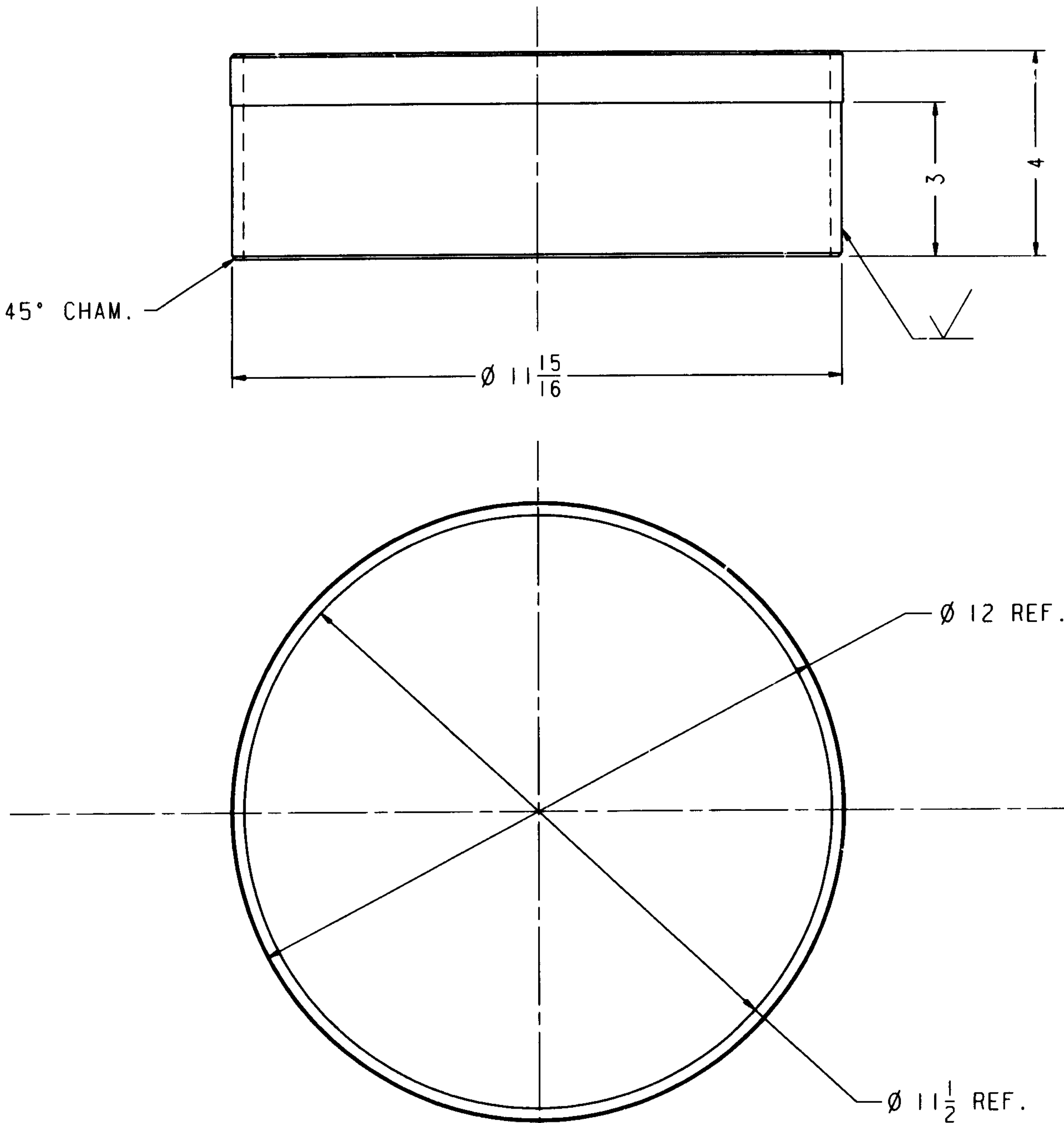


DRAWING NUMBER 01S-1-809-1		CHANGE LETTER A		CHANGED BY IAG	
CHANGE DESCRIPTION & REASON: MATERIAL WAS "12" OD. X 1/2" WALL X 4" LG." REASON: CORRECTION					
OWENS-BROCKWAY GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS					
TYPE		PATTERN		CORRECTION	
1		5		PARTS LIST	
2		6		COMBINATION	
3		7		8 - OTHER	
4		8			
F - NEXT MANUFACTURED LOT					
P - IN PROGRESS OPERATION - "E"					
U - UNALIGNED PARTS IN PROCESS					
A - STORES IN ASSEMBLY FLOOR - "P"					
T - PARTS IN ASSEMBLY - "U"					
S - PARTS OR ASSEMBLIES IN MACHINES - "A"					
R - SPECIAL INSTRUCTIONS					
N - FOR HARD PARTS, MACHINE NO. "S, ETC."					
R - RECORD ONLY					
FRAME NO.		CODE		1 3 P	

1/32 x 45° CHAM.



		"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."		PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125/✓ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT (X)		PART NAME: TUBE		OWENS-BROCKWAY GLASS CONTAINERS, a unit of Owens-Illinois	
						MATERIAL: MECH. TUBING		DRAWING NUMBER	
						12" OD. x 1/4" WALL x 4" LG.		01S-1-809-1	
						DRAWN: DTL		SCALE: 1/2	
						CHECKED:		LIBRARY: GSD	
						DATE: 9-17-97		SEQ. NO.:	
								UNITS: INCHES	
								SHEET NO.:	
								USED ON: 01S-1-809-0	

M-A