

NOTES:

REMOVE ALL SHARP EDGES

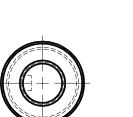
TAG WITH PART NUMBER

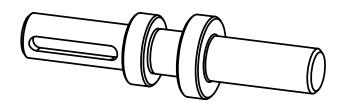
APPROXIMATE WEIGHT = 0.200 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

## **NOTICE**

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DESCRIPTION

BY

DATE

|                      |  | revisions  |           |                 |
|----------------------|--|--|-----------|-----------------|
|                      | REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .  | MATERIAL<br>AISI 4140 STEEL, UNS G41400              |           |                 |
| REF ASSEMBLY<br>LIST | UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL MILLIMETER   |  |           |                 |
| LY-01263             | TOLERANCE ON ALL DIMENSIONS ARE:   | DESIGN   | D.SOLEY   | SAVED 6/1/2022  |
|                      | ENGLISH DIMENSIONS: $X/X$ ± 1/16 FINISH MARKS $X.XX$ ± .020 $\frac{63}{2} = \frac{N7}{2}$ $X.XXX$ ± .010 $\frac{63}{2} = \frac{N7}{2}$ METRIC DIMENSIONS: $[X]$ ± 2 mm $\frac{1}{2} = \frac{1}{2}$ $[X.X]$ ± .5 mm $[X.XX]$ ± .5 mm $[X.XX]$ ± .25 mm $[X.XX]$ ± .25 mm $[X.XX]$ ± .25 mm CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED | DRAWN  | D. SOLEY  | 05/31/2022      |
|                      |  | LIBBEY CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM |           |                 |
|                      |  | ADJUSTING SCREW, X&Y                                 |           |                 |
|                      |  | X-Y-THETA ADJUSTER                                   |           |                 |
|                      |  |  |           |                 |
|                      | THIRD ANGLE PROJECTION   | SCALE: SI  |           | ING NUMBER      |
|                      |  | 1:1 <b>]</b>   | 3 LY-8850 | SHEET<br>1 OF 1 |
|                      |  |  |           |                 |

REV.