

NOTICE

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SCALE:

INDEXING PRESS MACE PLUNGER ADAPTOR AS PLUNGER ADAPTOR PII

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			LY-01205-1&ON	REF ASSEMBLY LIST	
SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES THIRD ANGLE PROJECTION	CHAMFER BORED & REAMED HOLES: 132 x 45° UP TO 38 DIA. 1/16 x 45° OVER 38 DIA. CHAMFER TAPPED HOLE: TO DEPTH OF ONE THREAD	ENGLISH DIMENSIONS: XXX ± 1.020 XXXX ± 0.020 XXXXX ± 0.010 XXXXX ± 0.00 XXXX ± 0.00 XXXXX ± 0.00 XXXX	TOLERANCE ON ALL DIMENSIONS ARE:	UNLESS OTHERWISE SPECIFIED:	REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS. DO NOT SCALE PRINT.

DRAWN DESIGN

J. MECHEL T. BOTTLES

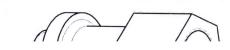
304 STAI

MA

DESCRIPTION

ETCH PART NUMBER HERE SECTION A-A

> NOTES: APPROXIMATE W MARK WITH PAR FINISH ALL OVER REMOVE ALL SHA



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1.125 HEX