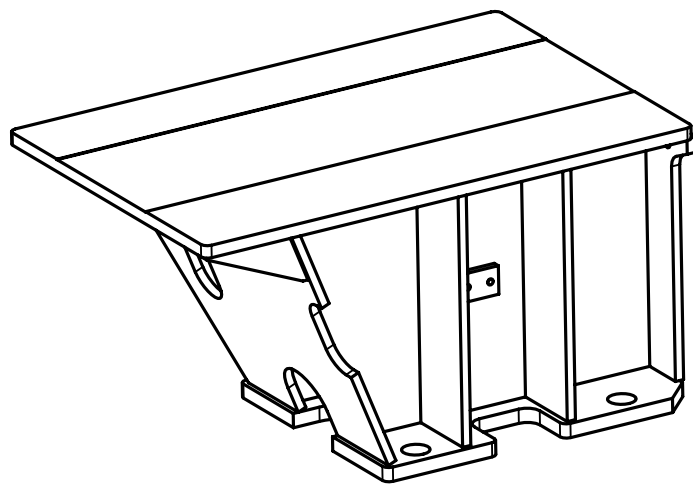


ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	1.0" HR PL	241 LBS	WPL1.00
2	1	1.0" HR PL	123 LBS	WPL1.00
3	1	.62" HR PL	93 LBS	WPL62
4	1	.62" HR PL	93 LBS	WPL62
5	1	.62" HR PL	74 LBS	WPL62
6	1	.62" HR PL	79 LBS	WPL62
7	2	.62" HR PL	33 LBS	WPL62
8	2	.62" HR PL	64 LBS	WPL62
9	2	.62" HR PL	6 LBS	WPL62
10	1	GROUNDING PAD	EA	ZGP82141

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 309,3 KG. / 682 LBS.


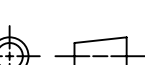

PART NO.	DESCRIPTION
ZOH389234#	NO GROUNDING PAD (USE ITEMS 1-9)
ZOHG3892343#	W/ GROUNDING PAD (USE ITEMS 1-10)

FABRICATION NOTE: GROUNDING PAD SHOULD BE WELDED TO MATING ITEM PRIOR TO FULL ASSEMBLY.



- NOTES:
- 1.) STEEL TO BE ASTM-A-36 OR EQUAL.
 - 2.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE AWS D1.1/D1.1M CODE.
 - 3.) ALL JOINTS TO BE WELDED 6 [.25] CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
 - 4.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
 - 5.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
 - 6.) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
 - 7.) REMOVE ALL BURRS AND SHARP EDGES.
 - 8.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
 - 9.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
 - 10.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

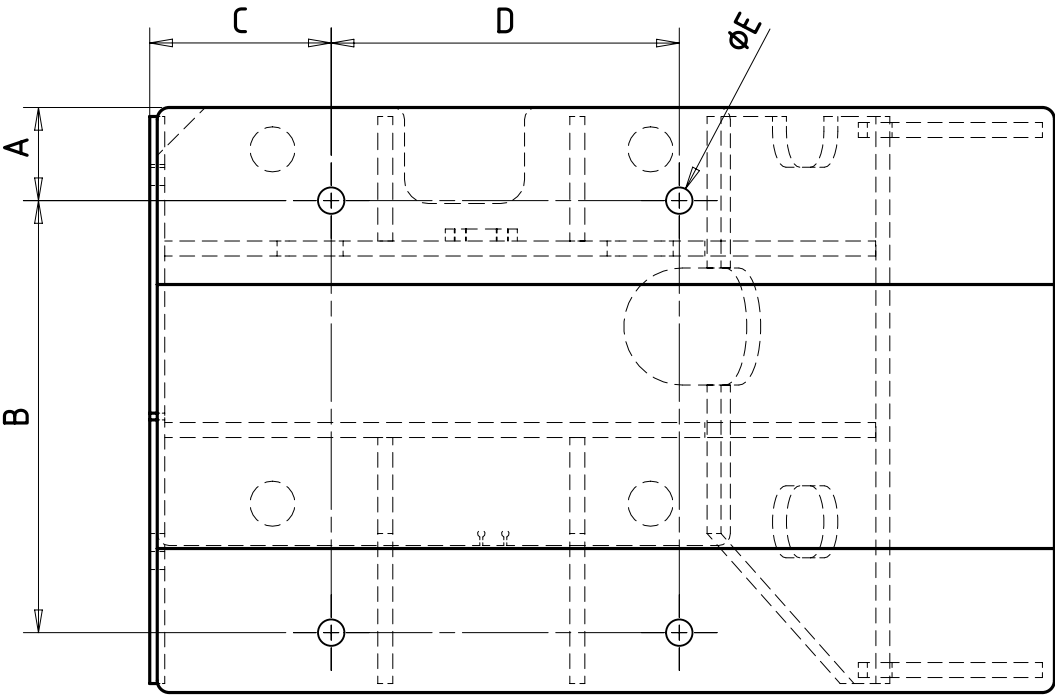
5	PART FAMILY UPDATED AND TC ITEM CREATED FOR MOTOR SUPPORT OF EACH MOTOR PART	AT	13APR2018	JKS
4	949 WAS 886; ITEMS 1 & 9 MATERIAL QUANTITY UPDATED	JKS	18JAN2016	
3	UPDATED BORDER, UPDATED NOTES 2 & 3, SEE SHEET 2; DR119288MAD	LFB	17DEC2013	RT
2	ZOH#389234# WAS ZOH389234#; ADDED GROUNDING PAD ALONG W/ ASSOCIATED DIM'S, NOTES & CHART; SEE SHEET 2; DR113289MAD	ARW	26MAY2011	JKS
1	SEE SHEET 2; DR110501MAD	ARW	3MAY2010	JKS
REV	DESCRIPTION	BY	DATE	CHK

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.		PRODUCT WARMAN® Centrifugal Slurry Pumps		
		OFFICE OF ORIGIN : MADISON		
SCALE: --		Copyright © Weir Slurry Group, Inc. 2013 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.		
APP: MW		The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.		
CHK: JKS		TITLE : CV MOTOR SUPPORT, HEAVY DUTY F-BASE, 444T-449T, ZOH#389234# 		
DRN: A.WIRTH		DRAWING No		REV
DATE: 23FEB2010		A2-110-0-389234		5
SHEET 1 OF 2				

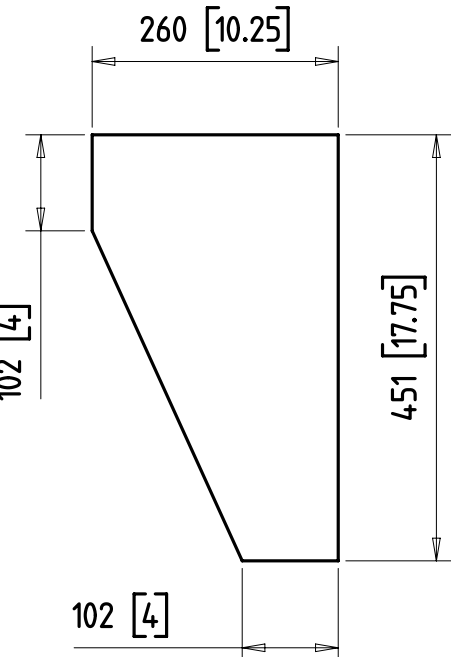
MOTOR SIZE	SUPPORT PART NO.	A	B	C	D	ΦE
444T	ZOH389234A	98 [3.88]	457 [18]	192 [7.56]	368 [14.5]	22 [.88]
445T	ZOH389234B	98 [3.88]	457 [18]	192 [7.56]	419 [16.5]	22 [.88]
447T	ZOH389234C	98 [3.88]	457 [18]	200 [7.88]	508 [20]	22 [.88]
449T	ZOH389234D	98 [3.88]	457 [18]	200 [7.88]	635 [25]	22 [.88]

SPECIAL MOTOR MOUNTING HOLE LOCATIONS						
DESCRIPTION	MOTOR SIZE	SUPPORT PART NO.	A	B	C	D
SIEMENS IEEE841	444T	ZOH389234A1	98 [3.88]	457 [18]	202 [7.95]	368 [14.50]
SIEMENS IEEE841	445T	ZOH389234B1	98 [3.88]	457 [18]	202 [7.95]	419 [16.50]

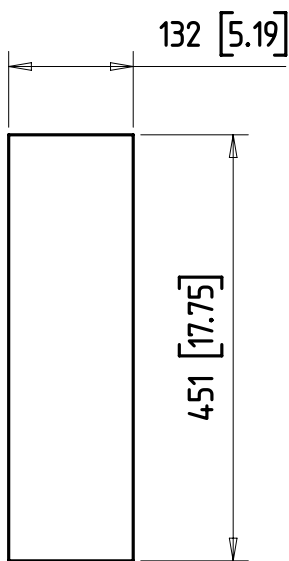
⚠ NOTE: "C" DIMENSION TO BE SET UP USING EITHER MOTOR JIG TOOL OR MOTOR ITSELF AS A TEMPLATE. CHARTED "C" DIMENSION TO BE USED ONLY IF MOTOR IS NOT AVAILABLE.



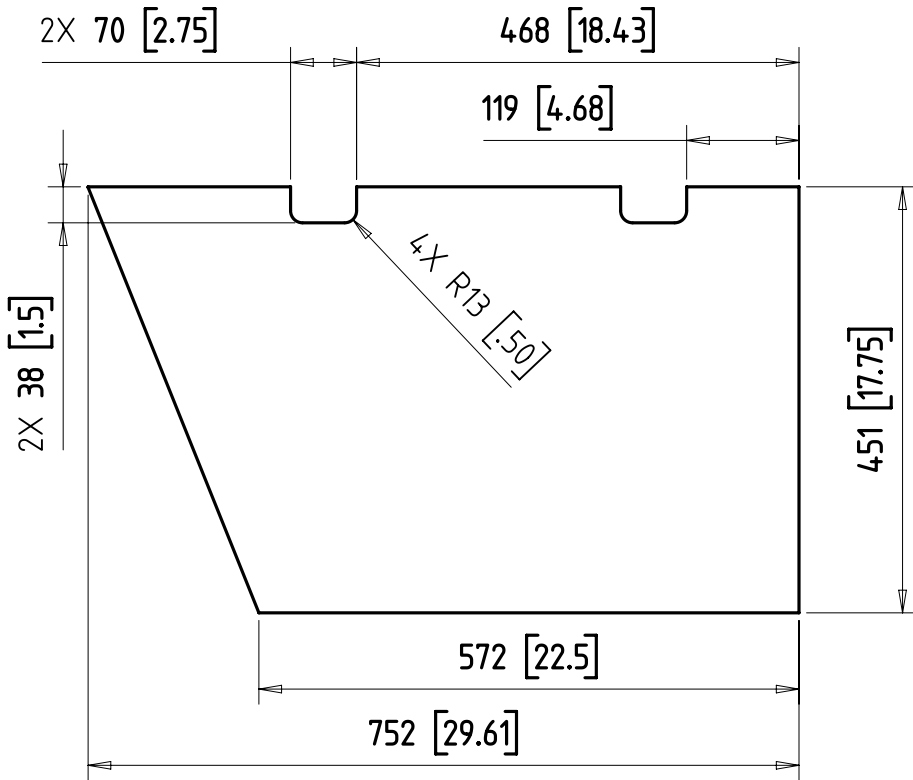
TOP PLATE
MOTOR MOUNTING
HOLE LOCATIONS
(SEE TABLE)



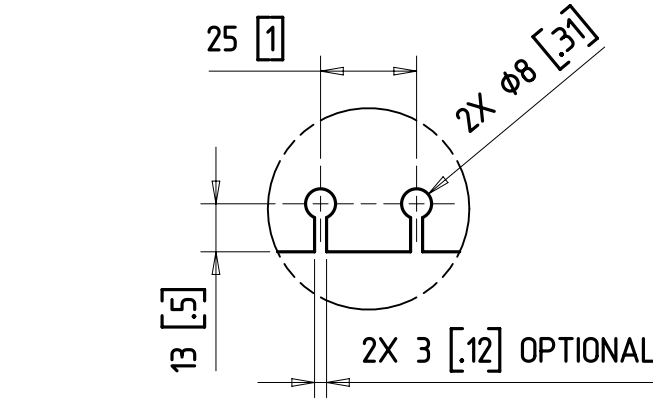
DETAIL ITEM 8



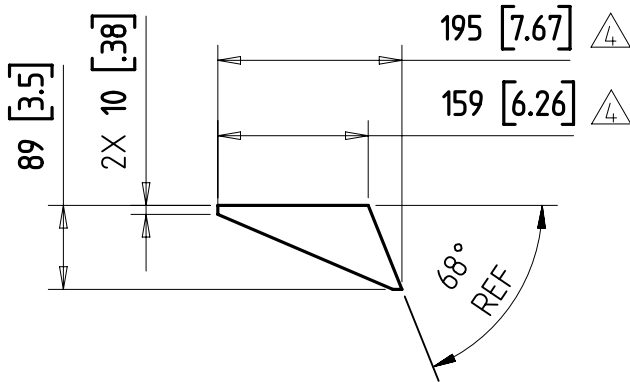
DETAIL ITEM 7



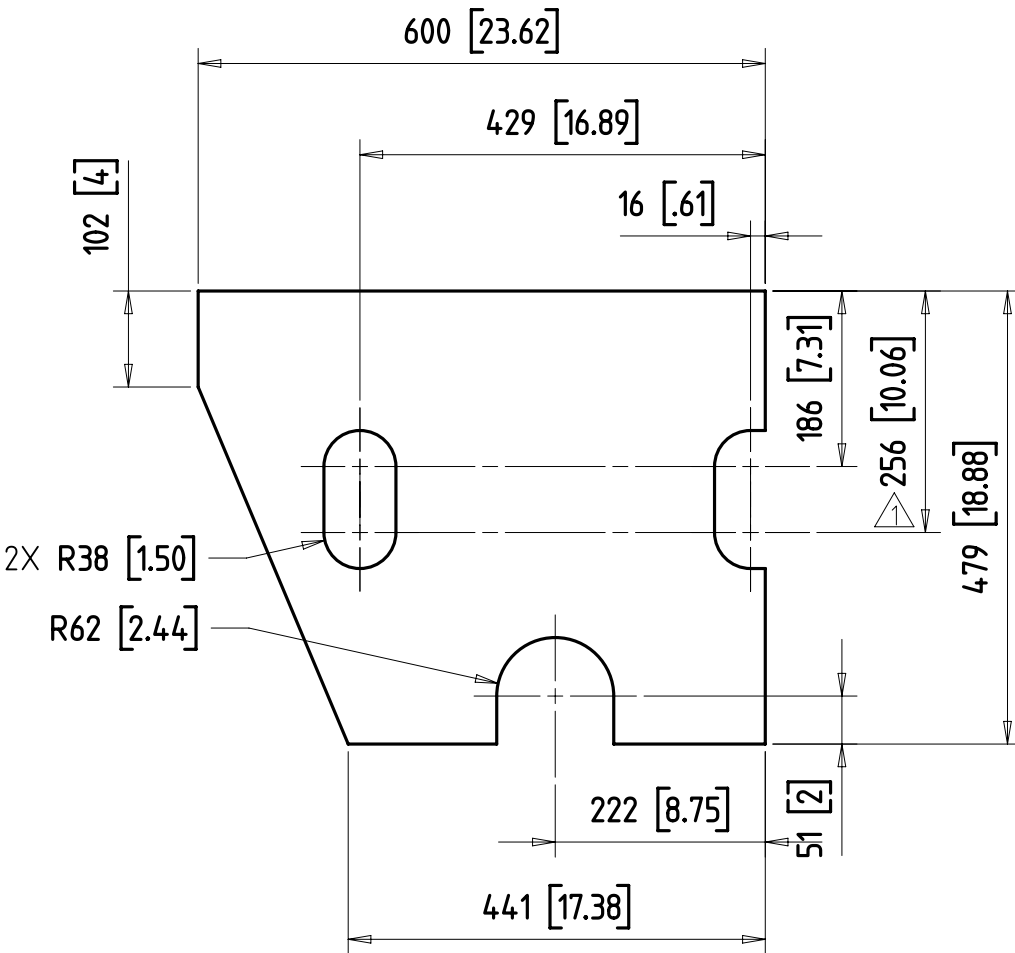
DETAIL ITEM 3



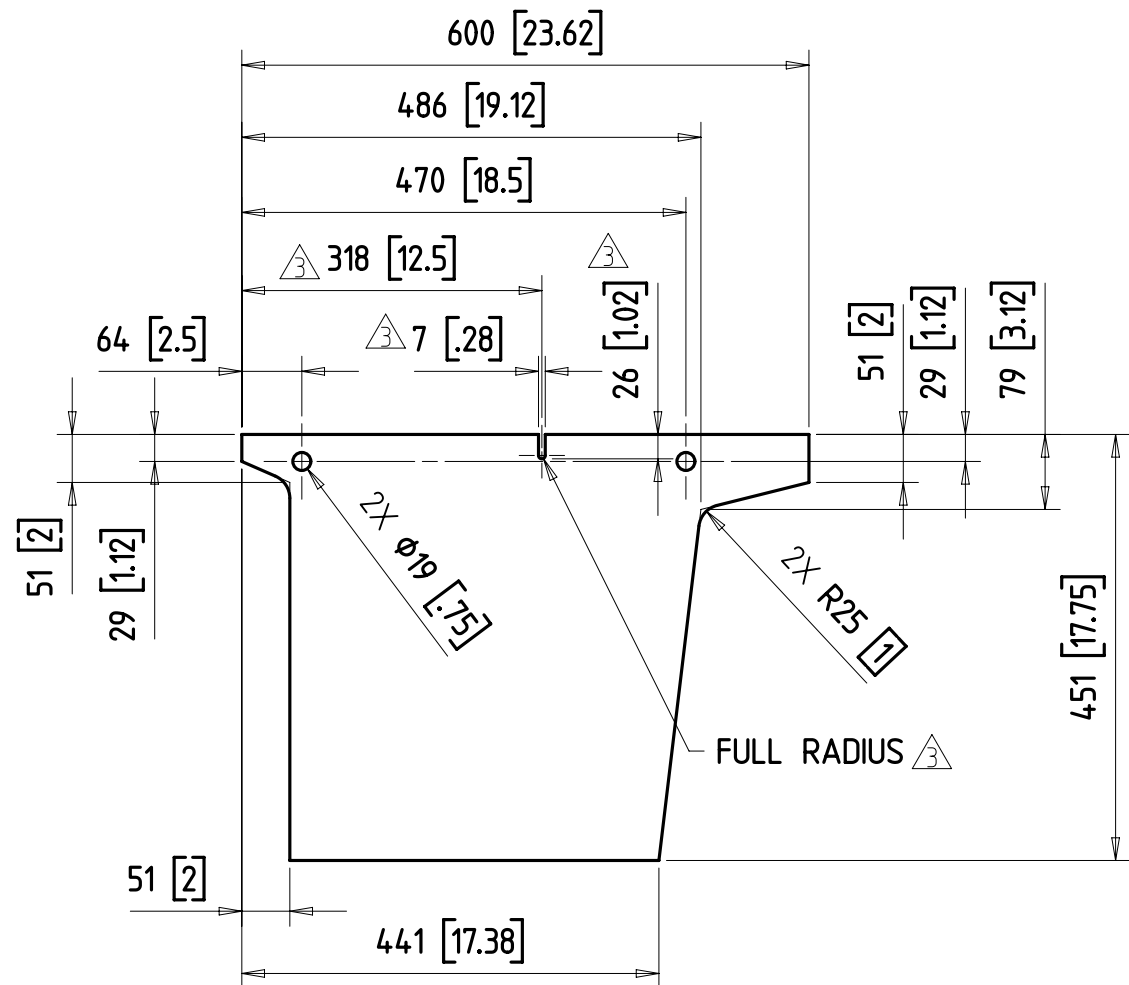
DETAIL B



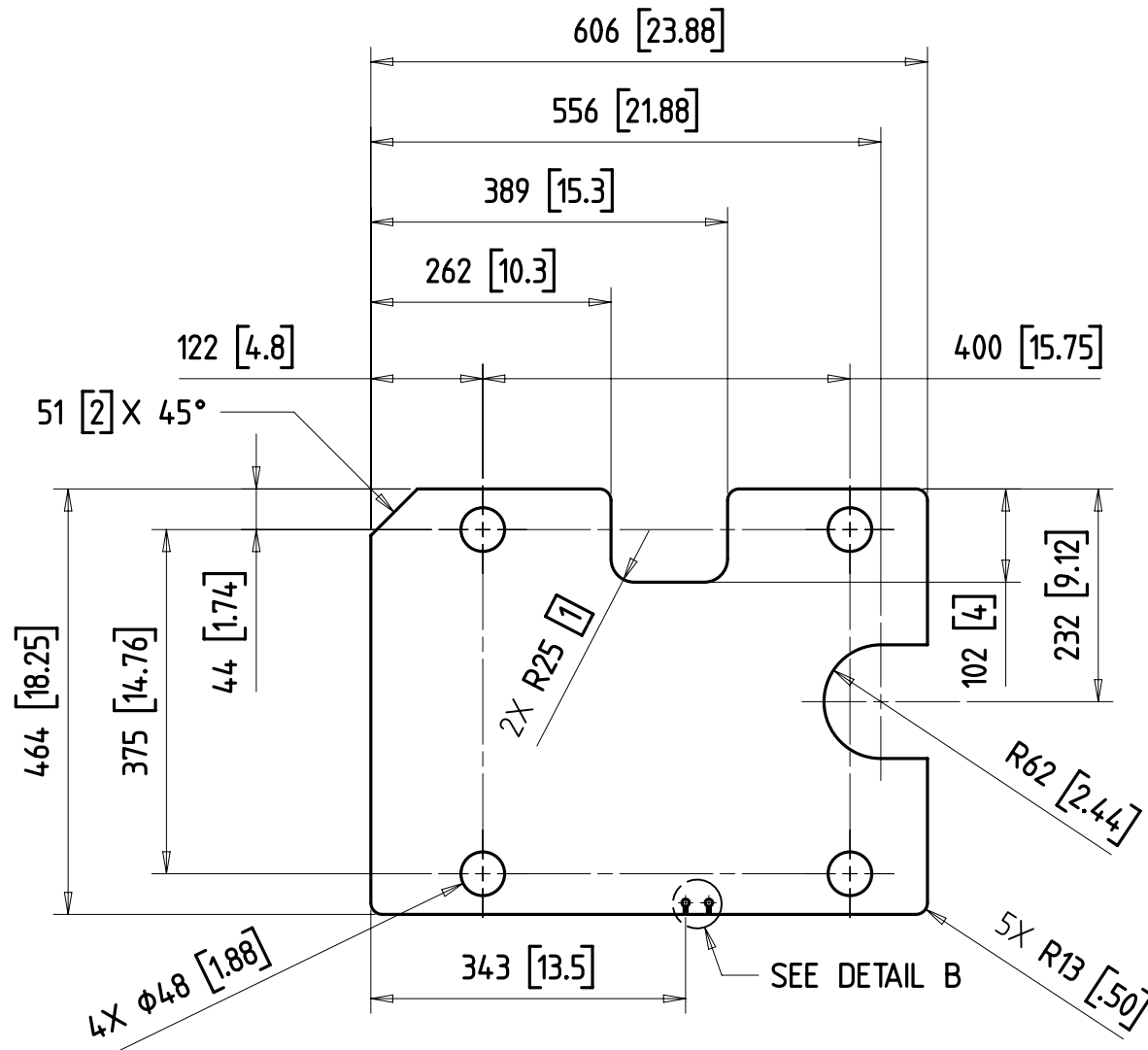
DETAIL ITEM 9



DETAIL ITEM 6






DETAIL ITEM 5



DETAIL ITEM 2

5	PART FAMILY UPDATED AND TC ITEM CREATED FOR MOTOR SUPPORT OF EACH MOTOR PART	AT	13APR2018	JKS
4	195 WAS 131; 159 WAS 96	JKS	18JAN2016	
3	ADDED MOTOR HOLE LOCATION NOTE & SLOT WITH DIMENSIONS TO ITEM 5; SEE SHEET 1; DR119288MAD	LFB	17DEC2013	RT
2	ZOH#389234# WAS ZOH389234#; SEE SHEET 1; DR113289MAD	ARW	26MAY2011	JKS
1	256 [10.06] WAS 217 [8.56]; DR110501MAD	ARW	3MAY2010	JKS
REV	DESCRIPTION	BY	DATE	CHK

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.		PRODUCT WARMAN® Centrifugal Slurry Pumps		
 OFFICE OF ORIGIN : MADISON		TITLE : CV MOTOR SUPPORT, HEAVY DUTY F-BASE, 444T-449T, ZOH#389234# 		
Copyright © Weir Slurry Group, Inc. 2013 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.				
The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.				
SCALE: --				
APP: MW		DRAWING No A2-110-0-389234		
CHK: JKS				
DRN: A.WIRTH				
DATE: 23FEB2010		SHEET 2 OF 2		REV 5