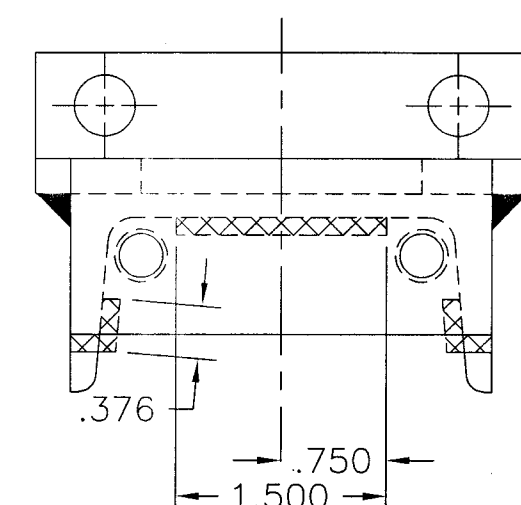


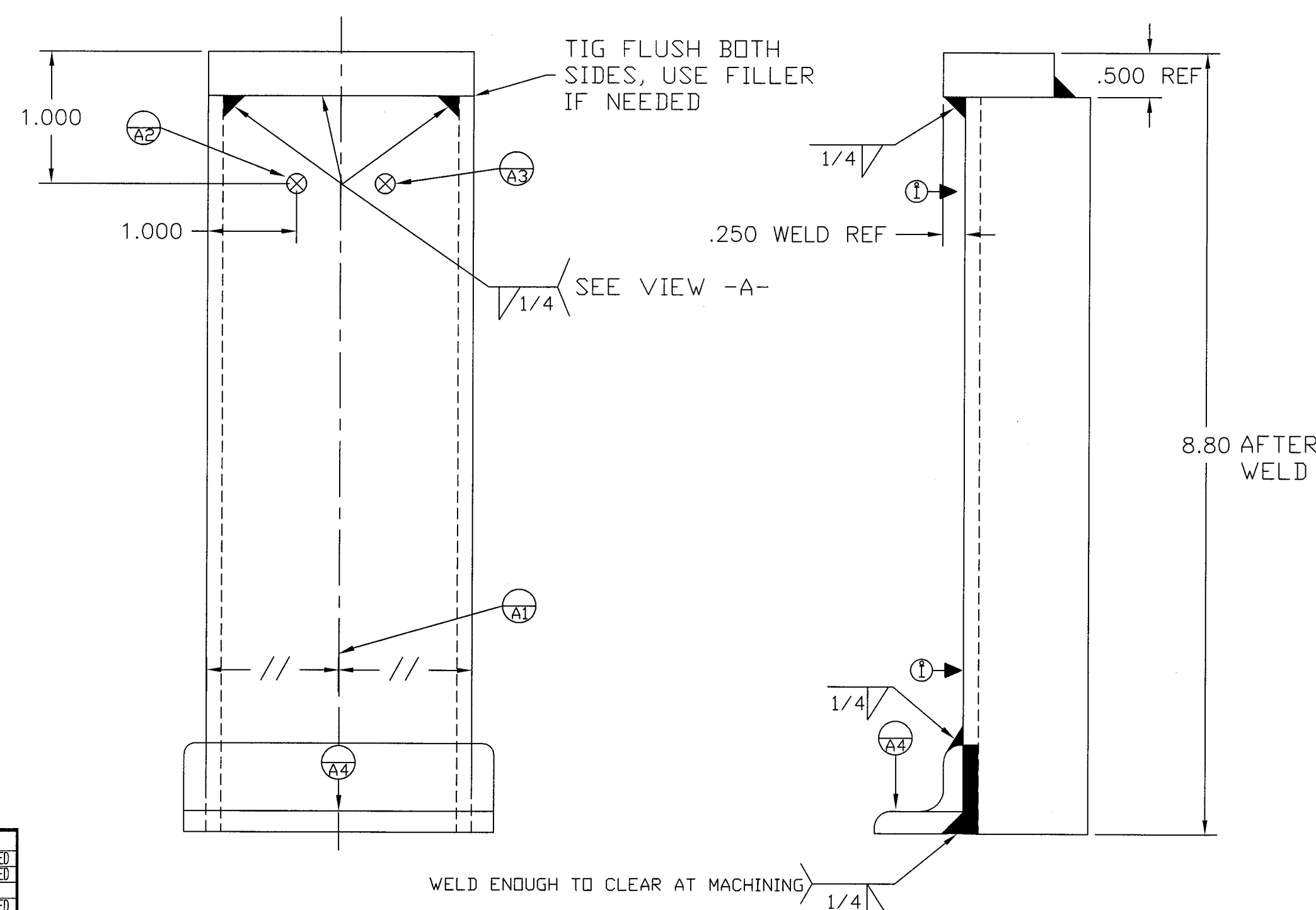
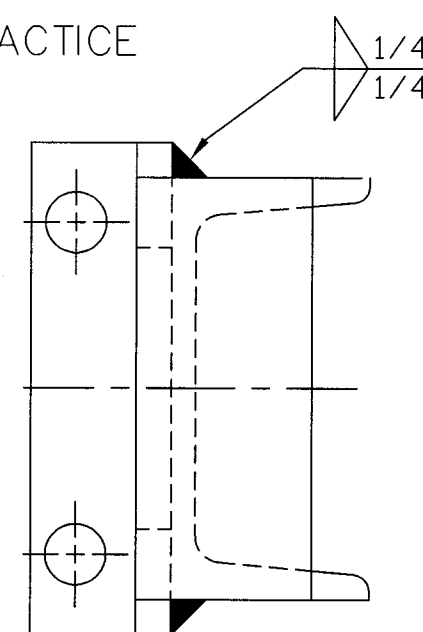
WELDMENT PART #:
CY04P-DM-1

NOTE;

1. ALL WELD DESIGNATIONS ARE MINIMUM REQUIREMENTS
2. CLEAN WELDS.
3. WELDMENT USED FOR BOTH RH & LH YOKES.
4. WELD SYMBOLS PER AWS
PROCEDURES PER STANDARD BEST SHOP PRACTICE
5. BLEND ALL WELDS.

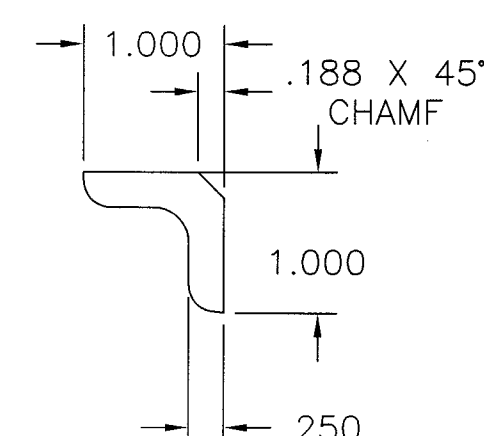
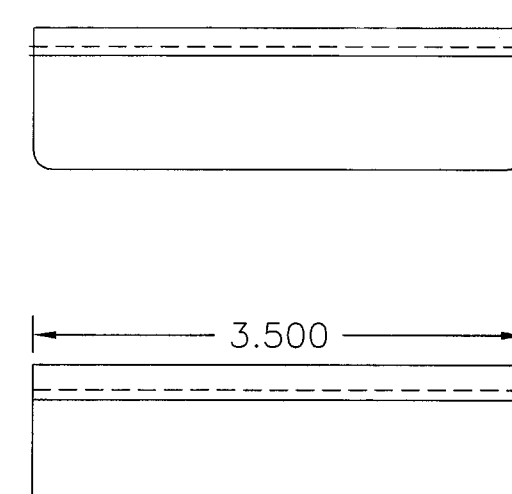


1/4 WELD IN AREA SHOWN



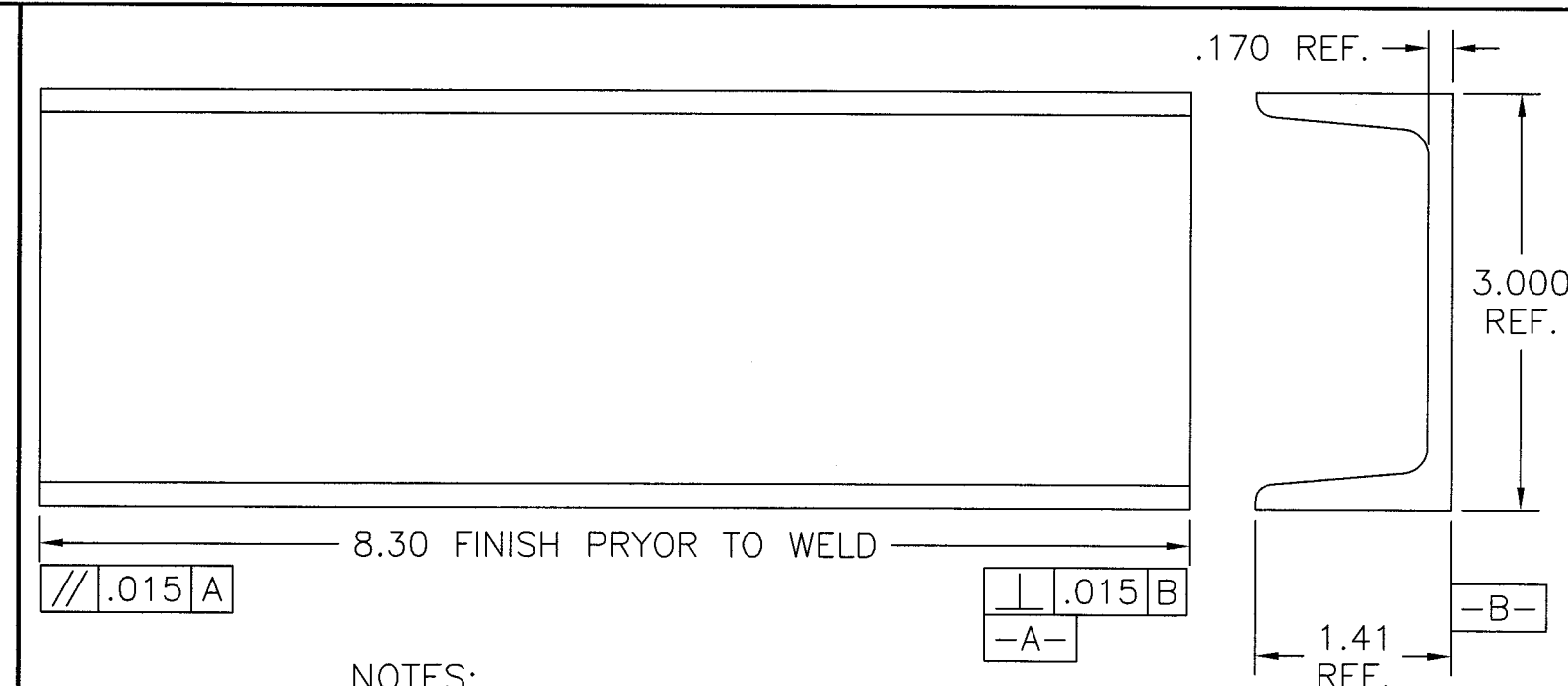
MATERIAL PART NUMBER	MATERIAL	SPECIFICATIONS	CONDITION
150-CY0450-01	316L S.S.	ASTM-A240	HR. ANNEALED & PICKLED
150-CY0451-01	316 S.S.	ASTM-A240	HR. ANNEALED & PICKLED
150-CY0454-01	A-36 S.C.S.S.	ASTM-A36	NORMALIZED
150-CY0461-01	304 S.S.	ASTM-A240	HR. ANNEALED & PICKLED

NOTES:
1. DEBURR ALL MACHINED EDGES.
2. 1.0 X 1.0 X 1/4 ANGLE IRON
PER ASTM A36
3. Grind 1/8 Radius



BP0300

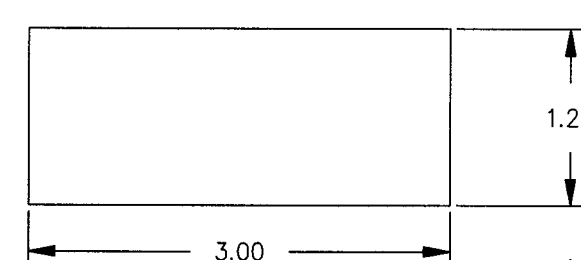
THIS PART MAKES P.N.
CY0300 AND
CY0400



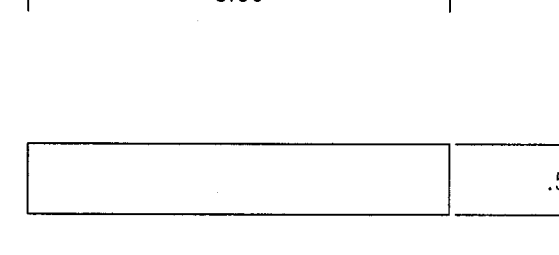
NOTES:

- NOTES:
1. DEBURR ALL MACHINED EDGES.
 2. MATERIAL TO BE C3 CHANNEL X 4.1 LBS/FT PER ASTM A36

SC0400

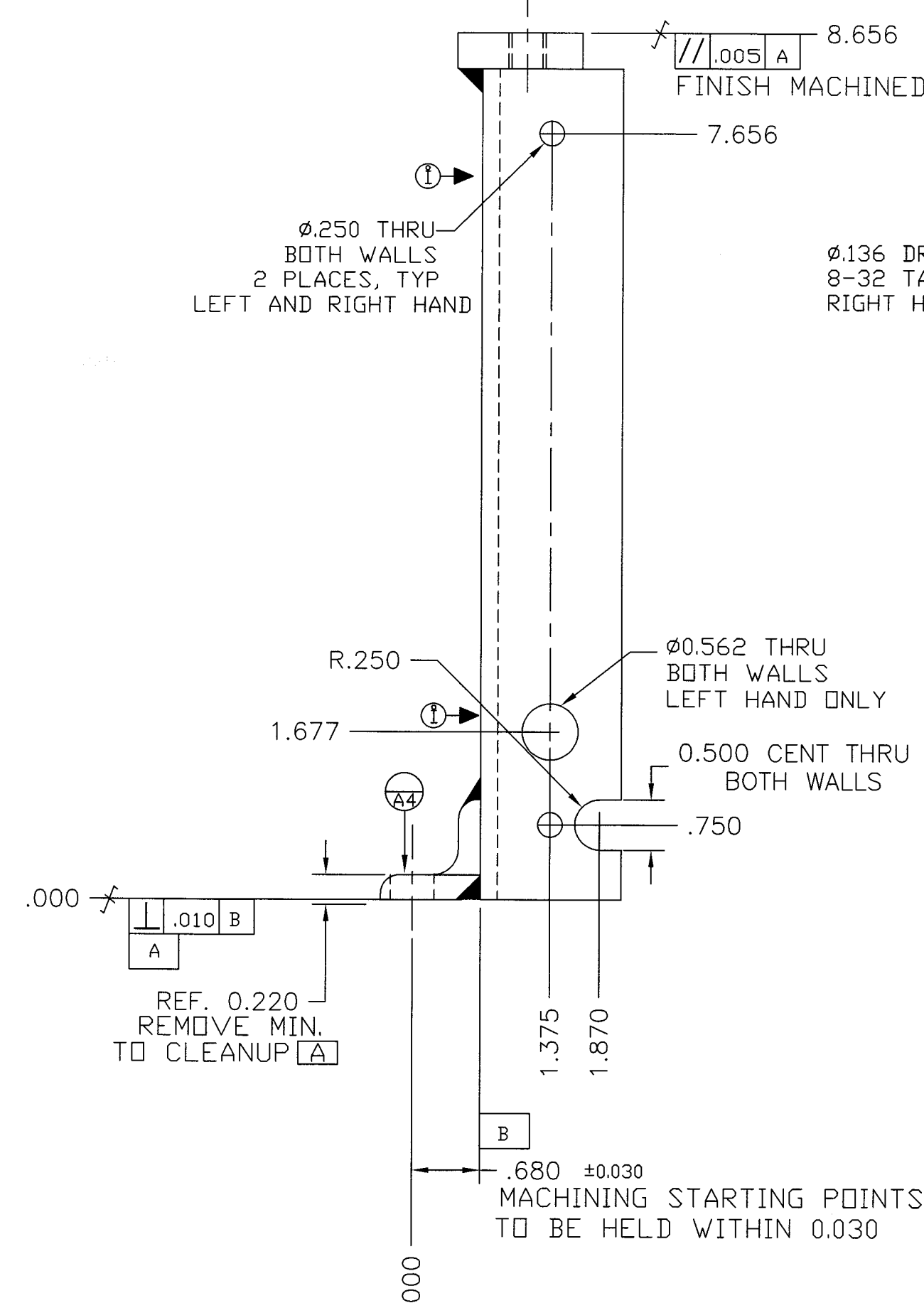
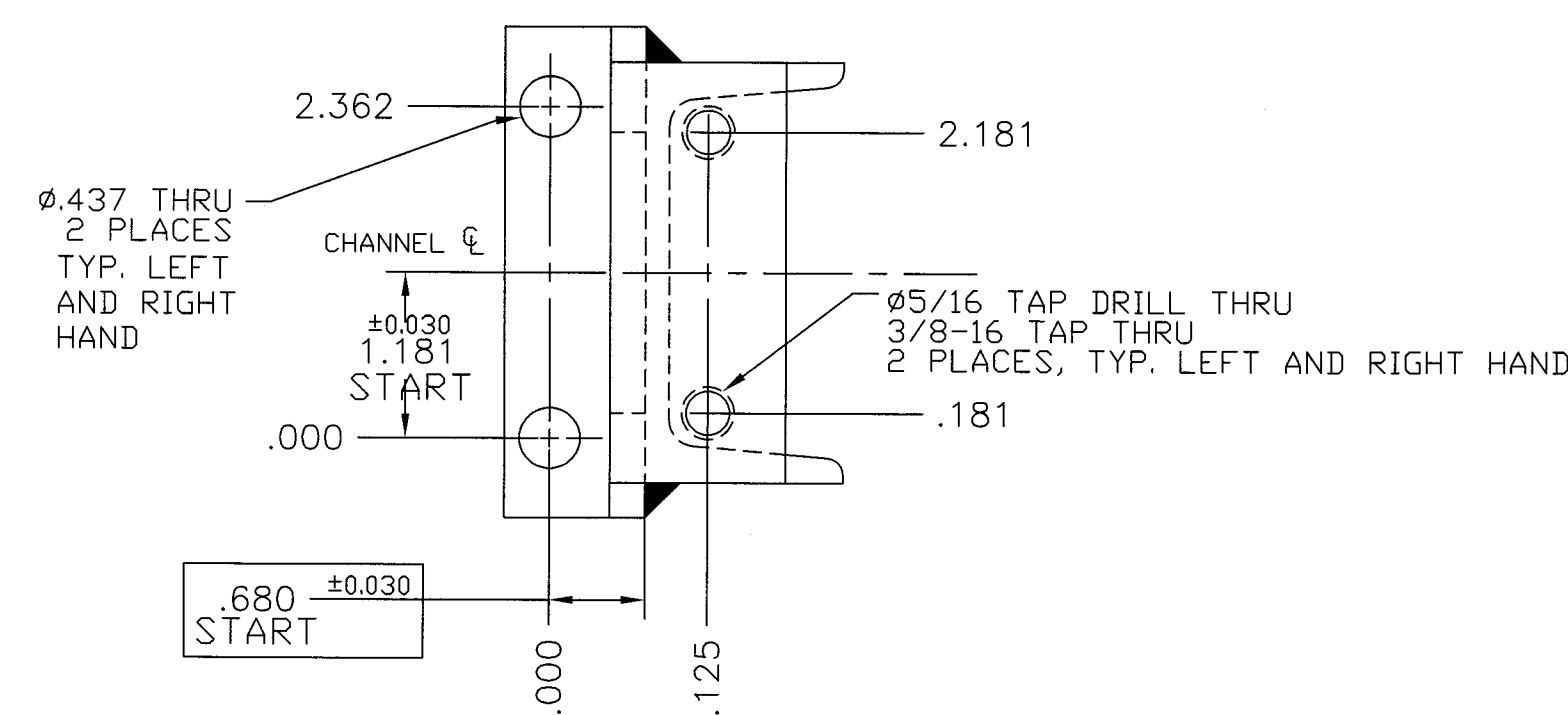


NOTES:
1. DEBURR SAWED EDGES.
2. THIS PART MAKES P.N.
CY0300-00-150 AND
CY0400-00-150




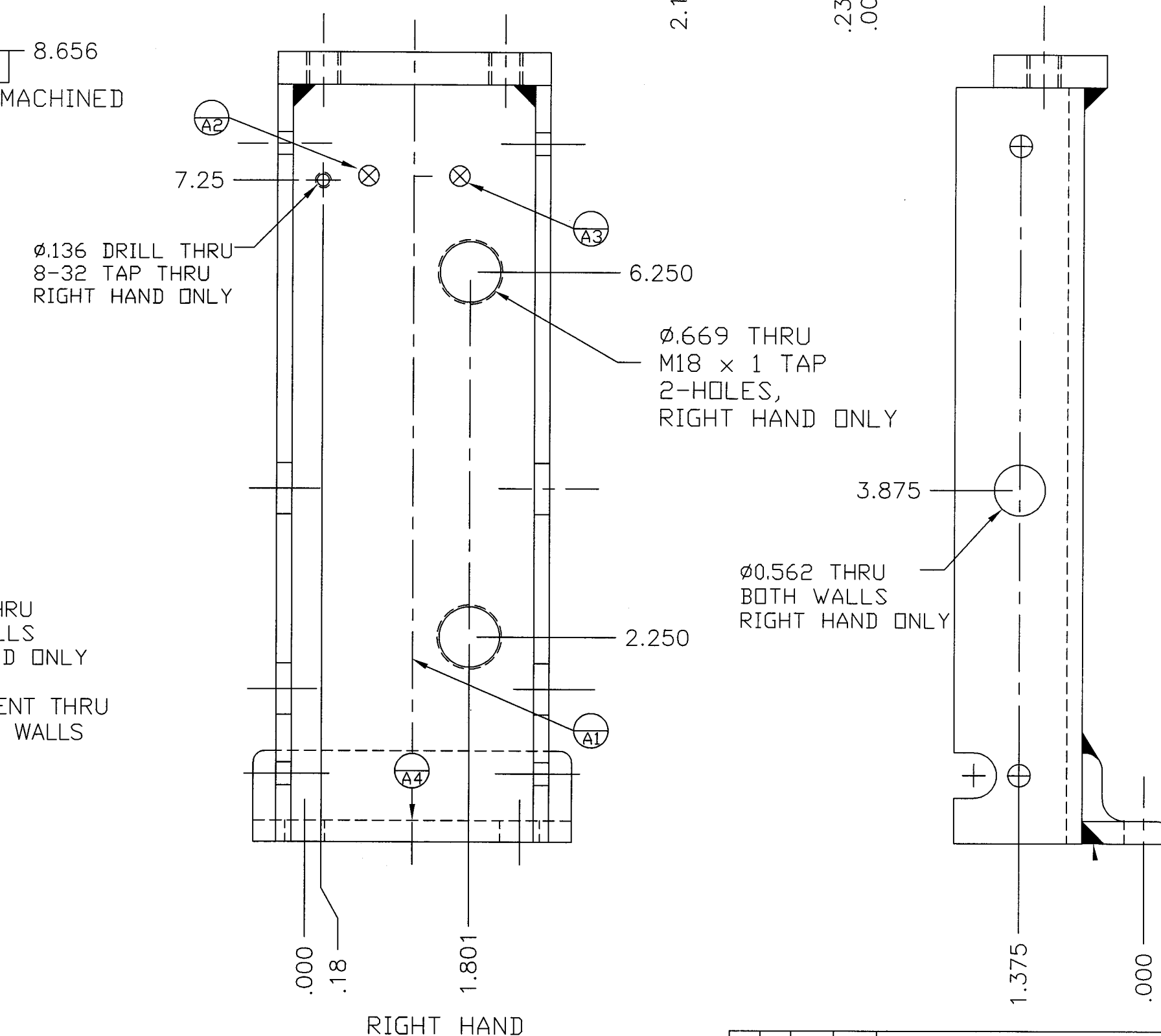
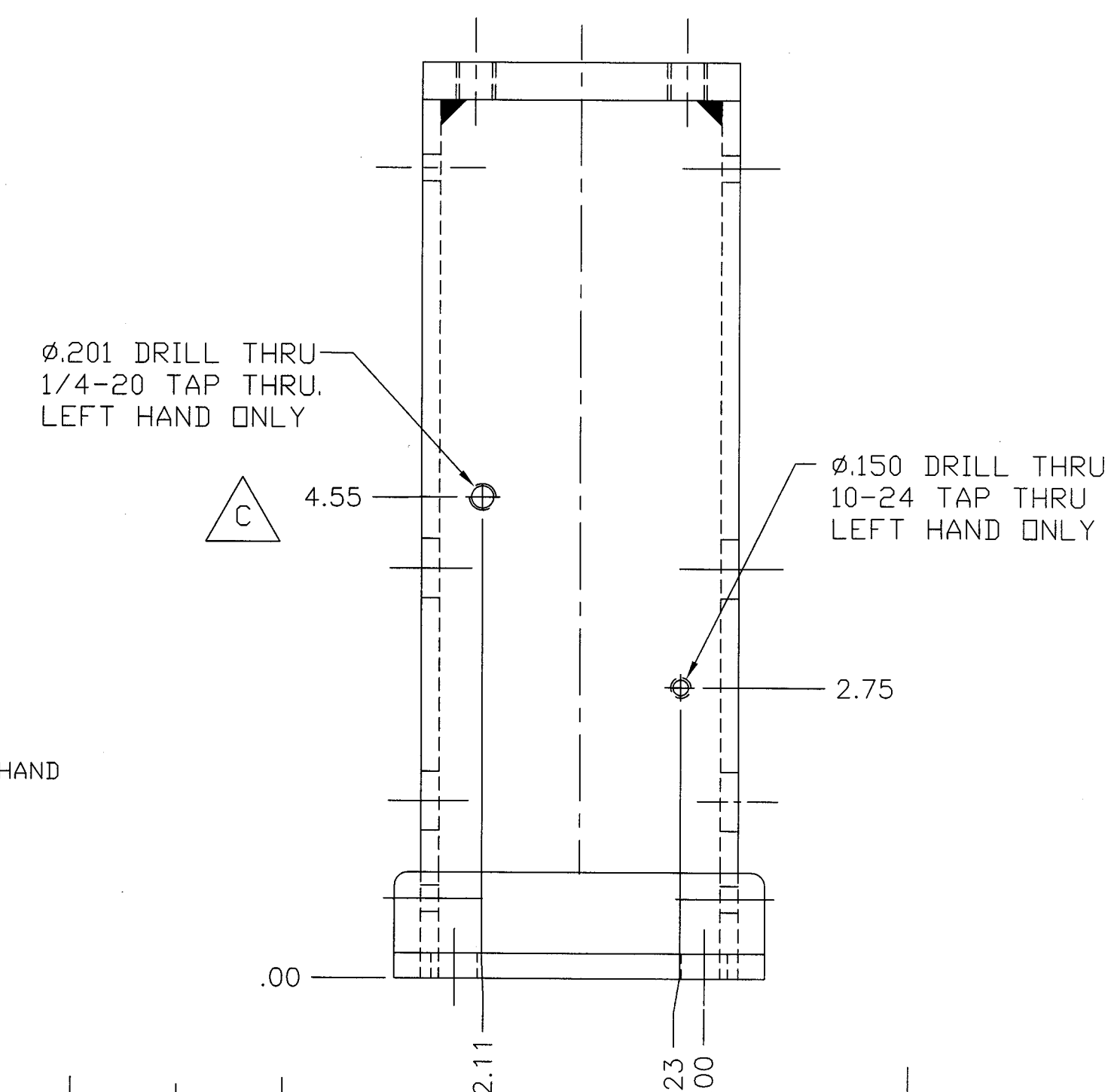
TP0300

USE FOR LH & RH
NOTICE DIFFERENCES



NOTE:


1. DEBURR ALL MACHINED EDGES.
2. POWDERCOAT ALL OVER AFTER FINISH MACHINE MASK TAPPED HOLES ONLY.
3. A1, A2, A3 :3 POINT TOOLING SYSTEM, B FACE A4 START POINT, AS SHOWN
4.  RECOMMENDED INDICATOR POINT




		C	EWR#2018-273; 4.55 WAS 4.05	GLM07/19/18
		B	EWR# 2018-211: UPDATED WELDS, ADDED TAPPED HOLES ON LH YOKE AND ADDED ID TAG HOLE ON RH YOKE	GLM06/01/18
		A	12-005 REPLACES CYO400-00-150	WMJ01/03/12
COORD.	LET.	NEC#	REVISION	BY DATE

DO NOT SCALE DRAWING

TOLERANCES UNLESS
OTHERWISE SPECIFIED
ANGULAR $\pm 0.30^\circ$

- | | | |
|-------------------------------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1-PLACE DEC. | ±0.030 |  ON ALL SURFACES,
DEBURR OR BREAK
ALL SHARP EDGES
0.0150 |
| 2-PLACE DEC. | ±0.015 | |
| 3-PLACE DEC. | ±0.005 | |
| 4-PLACE DEC. | ±0.0005 | |
| ALL ROUNDS AND FILLETS | | 0.031R |
| (UN) FSS, OTHERWISE INDICATED | | |

 DELTA INDUSTRIAL VALVES, INC.

DESCRIPTION	COMBO YOKE, 4" PROCESS
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DRAWN BY	WM	DATE	01/03/12	CHEKED BY	DWF	APPROVED BY	JA6
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SCALE 1 : .735	DWG SIZE -D-	DRAWING NO.
SHEET NO. 1051	NO. OF SHEETS	CY0400-01-150

PART NUMBER	MATERIAL	SPECIFICATIONS	CONDITION
CY0450-01-150	316L S.S.	ASTM-A240	HR. ANNEALED & PICKLED
CY0451-01-150	316 S.S.	ASTM-A240	HR. ANNEALED & PICKLED
CY0454-01-150	A-36 S.C.S.S.	ASTM-A36	NORMALIZED
CY0461-01-150	304 S.S.	ASTM-A240	HR. ANNEALED & PICKLED

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