


- NOTES:
- ALL RADII NOT SHOWN 1/16"
 - MAINTAIN MINIMUM THICKNESS DIMENSIONS ON DRAFTED SECTIONS
 - MAXIMUM ALLOWABLE CARBIDE LEVEL IS 5%.
 - MAXIMUM HOLE DIAM. 0.09" DUE TO DIRT/SLAG/DEBRIS IN CASTING PROCESS
 - MAXIMUM EXTERNAL FLASH 0.06"

TENSILE STRENGTH 60,000 PSI MIN., BRINELL HARDNESS RANGE: 149-207
 ALTERNATE: DUCTILE IRON ASTM A536 GRADE 60-40-18 ANNEALED
 DUCTILE IRON ASTM A536 GRADE 65-45-12
 MATERIAL DESCRIPTION

				TOLERANCE UNLESS OTHERWISE SPECIFIED:		THIRD ANGLE PROJECTION		HIGH STEP ADAPTER	
E	11144	11-26-19	CTE/RJS	FRACTIONAL DIMENSIONS: $\pm 1/32"$ (< 12")		DO NOT SCALE DRAWING			
D	6456	2-6-06	KWS/JC	DECIMAL DIMENSIONS: $\pm .010"$		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES 1/32" MIN. CORNER BREAK REMOVE ALL BURRS		ROTARY LIFT A  COMPANY	
C	6435	12-21-05	KWS/JC	ANGULAR DIMENSIONS: $\pm 1^\circ$					
B	5729.2	11/14/03	JTS/RTS	WELD BEAD SIZE: $\pm 1/8"$ WELD BEAD LENGTH: $\pm 1/2"$ WELD BEAD POSITION: $\pm 1/2"$					
A	5729.1	9/23/03	JTS/RTS	NOTES:					
-	ISSUE 5525	1/8/03	JTS/RTS	The design and detail illustrated in this drawing is the property of Rotary Lift. It is being loaned with the expressed condition that it will not be duplicated or used except by permission and is subject to return upon request.		DRAWN JTS		SCALE 3:4	SHEET 1 of 1
REV	CO NUM	DATE	BY			APPROVED RTS		DATE 11/27/2002	DRAWING NUMBER FJ6177