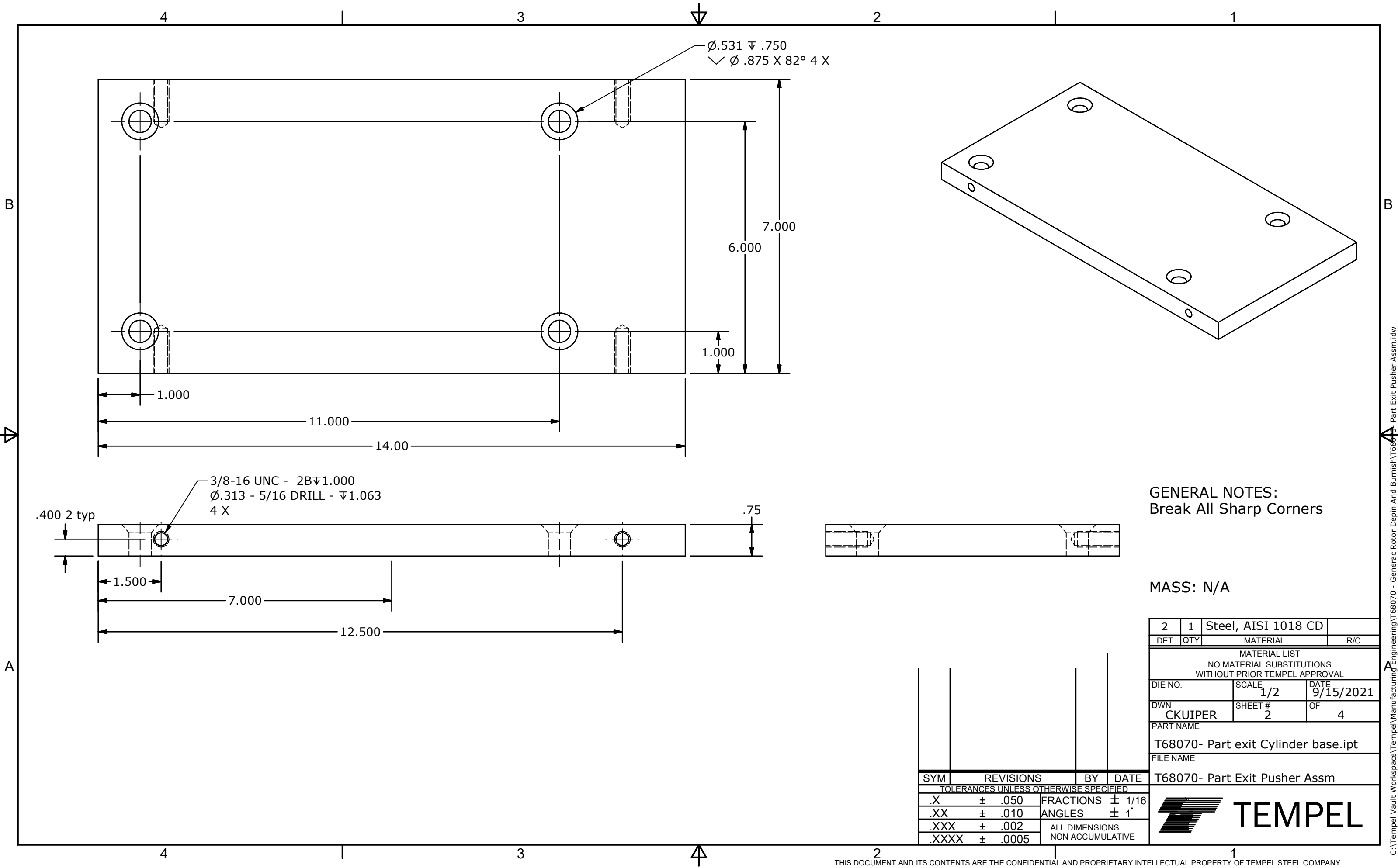


SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	\pm .050	FRACTIONS	\pm 1/16
.XX	\pm .010	ANGLES	\pm 1'
.XXX	\pm .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	\pm .0005		

1	1	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE 1/2	DATE 9/15/2021	
DWN CKUIPER	SHEET # 1	OF 4	
PART NAME T68070- Part exit Cylinder mount.ipt			
FILE NAME T68070- Part Exit Pusher Assm			



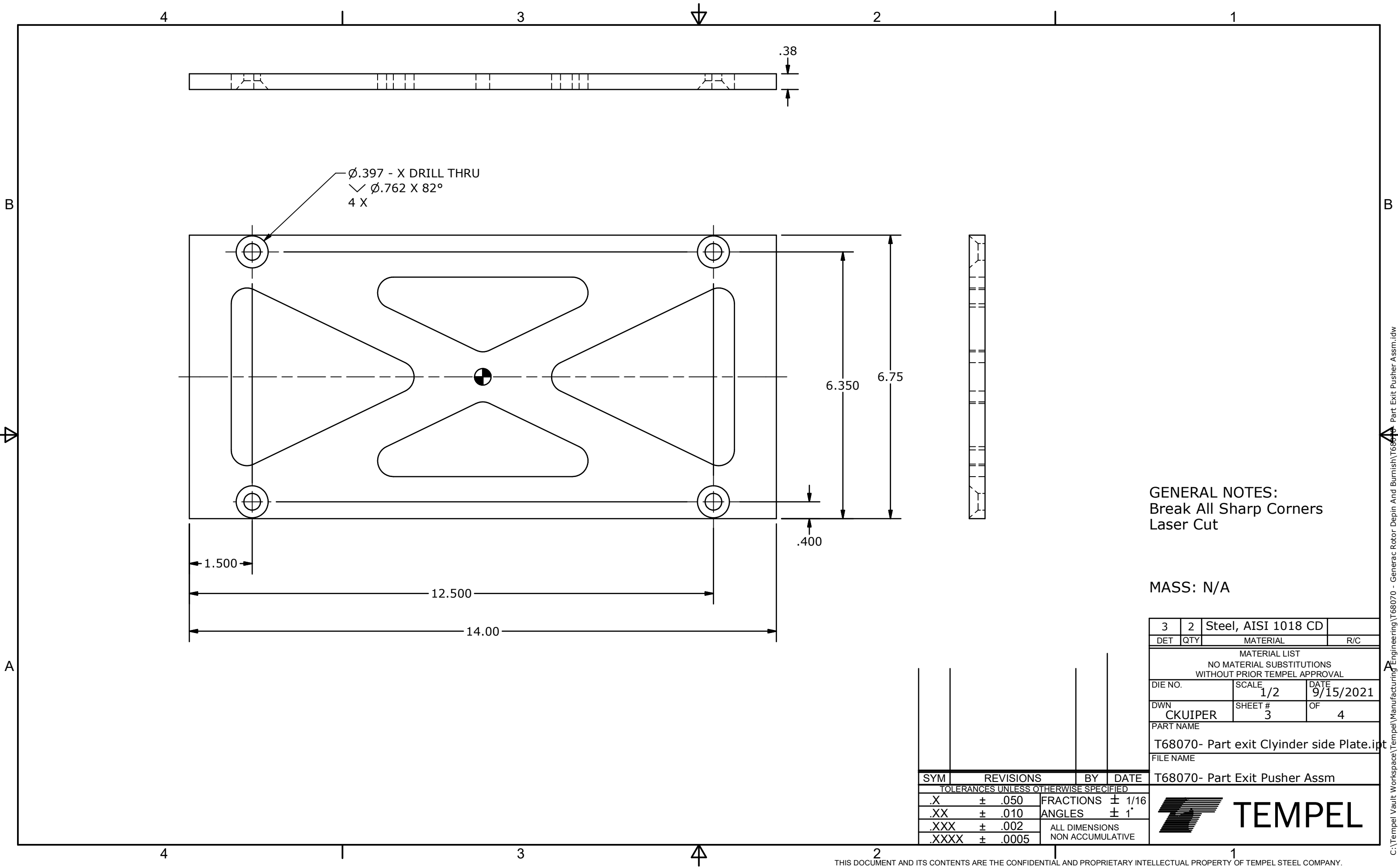


GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

2	1	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE 1/2	DATE 9/15/2021	
DWN CKUIPER	SHEET # 2	OF 4	
PART NAME T68070- Part exit Cylinder base.ipt			
FILE NAME T68070- Part Exit Pusher Assm			





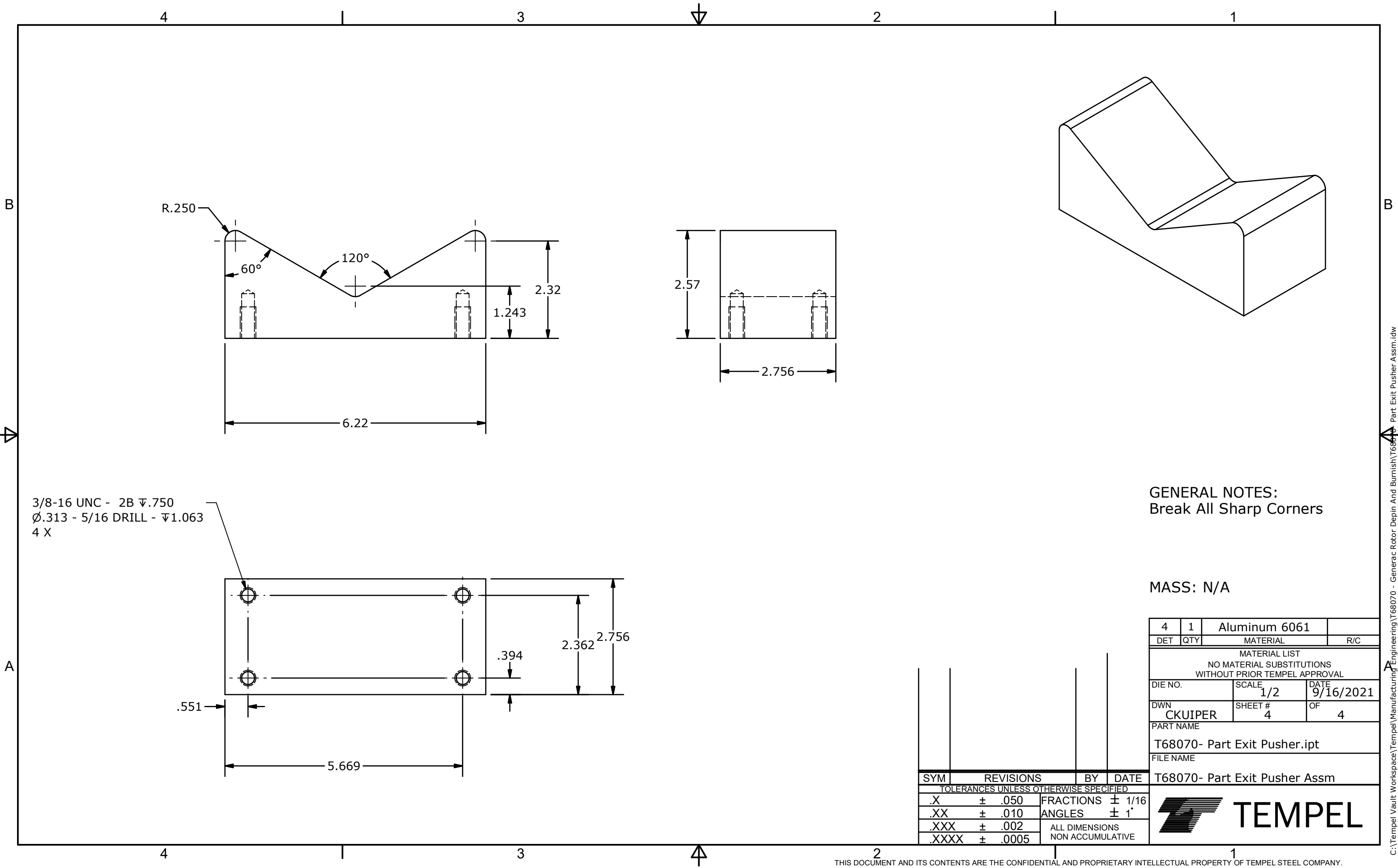
GENERAL NOTES:
Break All Sharp Corners
Laser Cut

MASS: N/A

3	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE 1/2	DATE 9/15/2021
DWN CKUIPER		SHEET # 3	OF 4
PART NAME T68070- Part exit Clyinder side Plate.ipt			
FILE NAME T68070- Part Exit Pusher Assm			

SYM	REVISIONS		BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED				
.X	±	.050	FRACTIONS	± 1/16
.XX	±	.010	ANGLES	± 1°
.XXX	±	.002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	±	.0005		






3/8-16 UNC - 2B .750
Ø.313 - 5/16 DRILL - 1.063
4 X

GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

4	1	Aluminum 6061	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE 1/2	DATE 9/16/2021	
DWN CKUIPER	SHEET # 4	OF 4	
PART NAME T68070- Part Exit Pusher.ipt			
FILE NAME T68070- Part Exit Pusher Assm			
SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		

 **TEMPEL**