

OWENS-BROCKWAY  
GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS

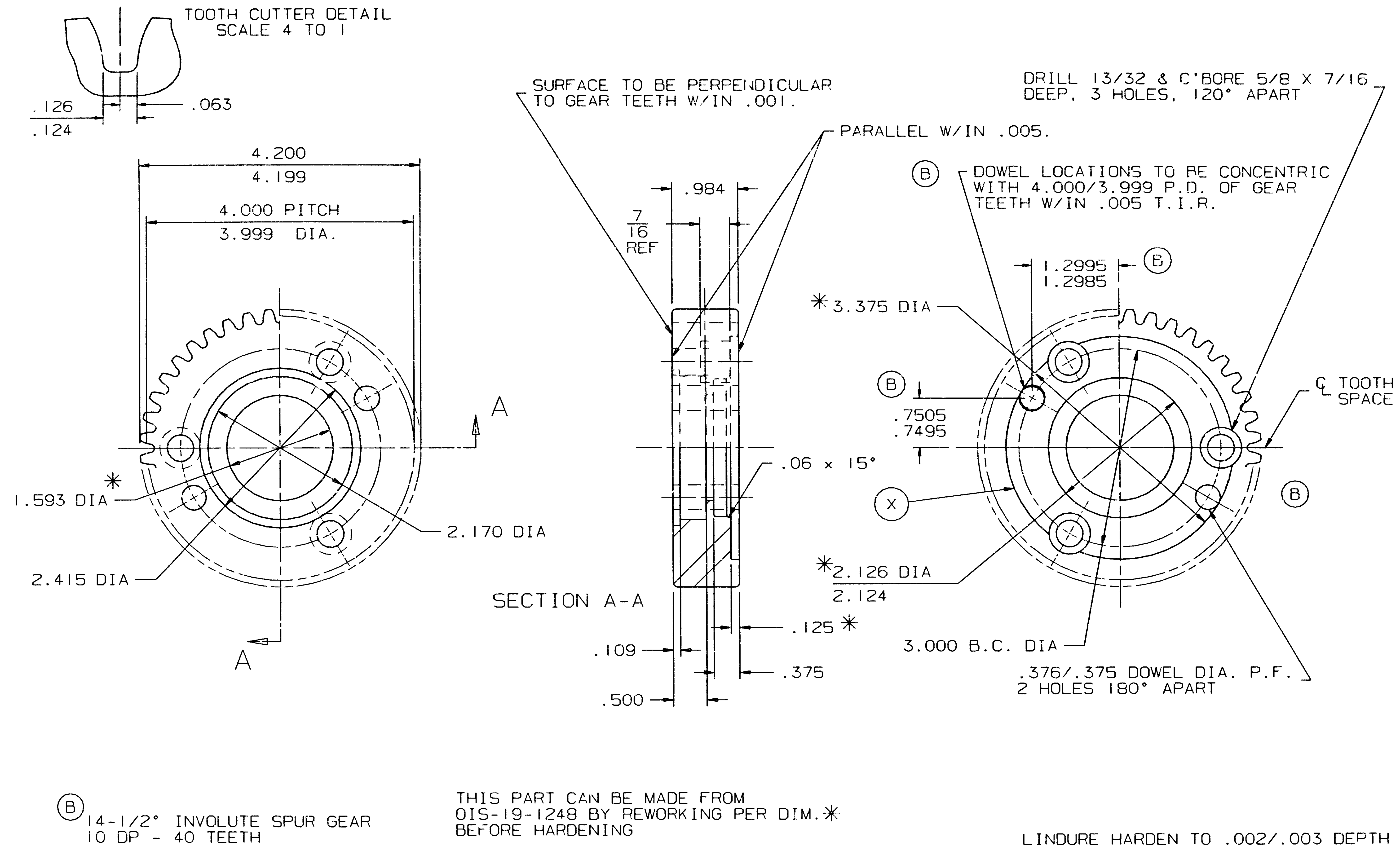
CHANGE B CHANGED RLS-97  
LETTER BY

01S-19-1294

CHANGE DESCRIPTION & REASON:  
REMOVED 3.0005/2.9995 DIA. & 30° DOWEL LOCATION DIMENSIONS,  
MATING & BACKLASH NOTE; ADDED 1.2995/1.2985 & .7505/.7495 DOWEL  
LOCATION & CONCENTRICITY NOTE.

REASON:  
IMPROVE GEAR MANUFACTURE.

1 - PATTERN	5 - CORRECTION
2 - MATERIAL	6 - PARTS LIST
3 - DIMENSION	7 - COMBINATION
4 - FINISH	8 - OTHER
F - NEXT MANUFACTURED LOT	
P - IN PROCESS	
U - UP TO AFFECTED OPERATION - "F"	
U - UNASSEMBLED PARTS - IN PROCESS,	
STORES, ASSEMBLY FLOOR, "P"	
A - PARTS IN ASSEMBLIES - "U"	
T - PARTS OR ASSEMBLIES IN MACHINES - "A"	
S - SPECIAL INSTRUCTIONS -	
FOR HARD PARTS, MACHINE NO. 'S, ETC.	
R - RECORD ONLY	
FRAME NO.	CODE
	3 U



USED ON ASSEMBLY NO. 01S-03218

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							DRAWN RLS/97	CHECKED	DATE 7-5-96	SCALE FULL	
				B	5-20-98		MATERIAL AISI 4140 PREHEAT TREATED				
				A	2-11-97		HARDNESS Rc. 30-34				
				CHANGES							