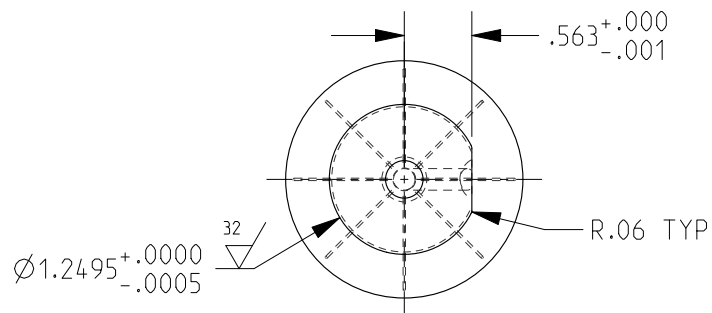


4

3

2

1



.02 UNDERCUT &
MARK

3/8-16 TAP
1.00 FULL THD

R.06 ALL
AROUND

1.31
GRIND LENGTH

(A) 7.161

(A)
R.06 ALL
AROUND
R.06

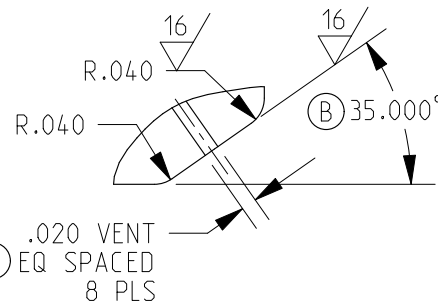
1.725

(B)
.100
3/16 VENT
GROOVE

2.500 (B)

15° ± 5°

2.88



SEE DETAIL A

Ø1.9770

R.055

Ø.18 VENT TYP

(B) Ø1.716
TO APEX

TOTAL RUNOUT SHALL NOT EXCEED .001" FULL INDICATOR
MOVEMENT (FIM) FOR THE ENTIRE LENGTH OF THE PART

BREAK ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED

REVISION
B

trans-matic

300 East 48th Street
Holland, MI 49423

COATING

MATERIAL

M2 Rc 61-63

DESCR.

DRAW PUNCH

TOLERANCES UNLESS OTHERWISE
SPECIFIED - ENGLISH [METRIC]

.XXXX = ± .0003 [.0076]

.XXX = ± .005 [.127]

.XX = ± .015 [.38]

ANGLE = ± 1°

**TRANS-MATIC IS RESPONSIBLE
FOR ALL TOOL COATINGS**

MARK	
T1376001_04_03 B	
(MAT'L TYPE) (VENDOR)	
ASME Y14.5 2009	THIRD ANGLE PROJECTION
DATE 1-9-19	SCALE 5/8
DESIGNER TCB	CAT-SUB 020-ALL
CHECKER	SHEET 1 OF 1
STATION	
DWG NO. T1376001_04_03	

3

2

1

A