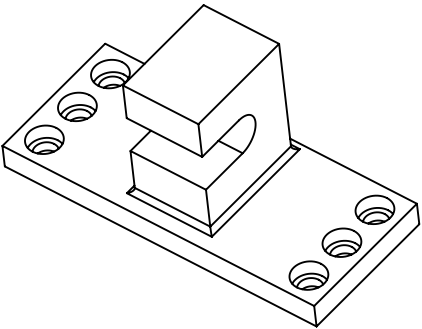


6 x ϕ 0.28 THRU ALL
 \square ϕ 0.41 ∇ 0.19

NOTICE
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NOTES:
REMOVE ALL SHARP EDGES
APROXIMATE WEIGHT = 1.02 LBS
HARDEN TO RC-55-60 BEFORE GRIND

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>			MATERIAL AISI 1018 HRS		
UNLESS OTHERWISE SPECIFIED:			DESIGN J. DIAZ SAVED 4/1/2015		
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:			DRAWN J. DIAZ 04/01/2015		
ENGLISH DIMENSIONS: X/X ± 1/16 X.XX ± .020 X.XXX ± .010			<div><div>Libbey®</div><div>LIBBEY MEXICO MONTERREY, N.L. WWW.LIBBEY.COM</div></div>		
FINISH MARKS 63/ = N7/ 32/ = N6/ 16/ = N5/ 8/ = N4/					
METRIC DIMENSIONS: [X] ± 2 mm [X.X] ± .5 mm [X.XX] ± .25 mm					
CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD					
SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES			BRACKET - ECCENTRIC		
THIRD ANGLE PROJECTION			SADDLE ASSEMBLY		
			SERVO DELIVERY MECHANISM		
SCALE: 1:1		SIZE B	DRAWING NUMBER HE-6474		
			SHEET 1 OF 1		