

## SECTION A-A

### NOTES:

REMOVE ALL SHARP EDGES

TAG WITH PART NUMBER


APPROXIMATE WEIGHT = 0.411 LBS

DIMENSIONING AND TOLERANCING  
PER ASME Y14.5-2009 AND LIBBEY  
CORPORATE STANDARDS

### NOTICE

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REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>	
	UNLESS OTHERWISE SPECIFIED:	
LY-01263	UNITS ARE DECIMAL MILLIMETER TOLERANCE ON ALL DIMENSIONS ARE:	
	ENGLISH DIMENSIONS:	FINISH MARKS $\sqrt{63} = N7$ $\sqrt{32} = N6$ $\sqrt{16} = N5$ $\sqrt{8} = N4$
	X/X $\pm 1/16$	
	X.XX $\pm .020$	
	X.XXX $\pm .010$	
	METRIC DIMENSIONS:	
	[ X ] $\pm 2$ mm	
	[ X.X ] $\pm .5$ mm	
	[ X.XX ] $\pm .25$ mm	
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES	
	THIRD ANGLE PROJECTION	

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL AISI 4140 STEEL, UNS G41400			
DESIGN	D.SOLEY	SAVED	6/1/2022
DRAWN	D. SOLEY	05/31/2022	
<div> <b>LIBBEY</b>®</div> <div>CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM</div>			
ADJUSTING SCREW, THETA			
X-Y CENTERING DEVICE			
SCALE:	SIZE	DRAWING NUMBER	
1:1	B	LY-8851	
			SHEET 1 OF 1