

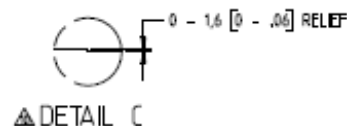
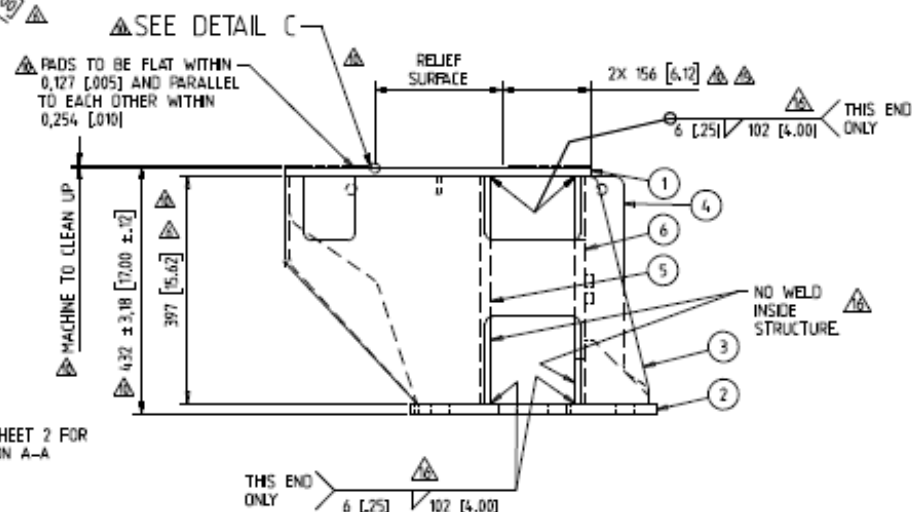
ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	.75" HR PL	101 LBS	WPL75
2	1	.75" HR PL	70 LBS	WPL75
3	1	.75" HR PL	83 LBS	WPL75
4	1	.75" HR PL	82 LBS	WPL75
5	1	.75" HR PL	62 LBS	WPL75
6	1	.75" HR PL	62 LBS	WPL75
7	1	.75" HR PL	43 LBS	WPL75
8	2	.75" HR PL	8 LBS	WPL75
9	1	GROUNDING PAD	1 EA	ZGP82141

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 185.7 KG. / 409 LBS.

* OPTIONAL: FOR USE W "ZOHG" OPTION.

PART NO.	DESCRIPTION
ZOH84396	NO GROUNDING PAD (USE ITEMS 1-8)
ZOH84396	W GROUNDING PAD (USE ITEMS 1-9)

FABRICATION NOTE: GROUNDING PAD SHOULD BE WELDED TO MATING ITEM PRIOR TO FULL ASSEMBLY.



- NOTES:
- 1) STEEL TO BE ASTM-A-36 OR EQUAL.
 - 2) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE AWS D10.10 CODE UNLESS OTHERWISE SPECIFIED.
 - 3) ALL JOINTS TO BE WELDED 6 C252 CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
 - 4) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
 - 5) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
 - 6) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
 - 7) REMOVE ALL BURRS AND SHARP EDGES.
 - 8) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
 - 9) STAMP PART NO. USING 8 [31] HIGH NUMERALS.
 - 10) DIMENSIONS ARE IN MM. DIMENSIONS SHOWN THUS () ARE INCHES.

FOR UNITS OF UNIFORM DIMENSIONS REFER TO Dwg. 42-31101.



OFFICE OF ORIGIN :
MADISON

PRODUCT
WARMAN®
Centrifugal Slurry Pumps



REV	DESCRIPTION	BY	DATE	CHK
16	UPDATED NOTE 2; UPDATED WELD SYMBOLS; ADDED NOTE; TYPED	LFB	DEC.16,2013	RT
15	MACHINING DIM WAS 542; UPDATED TITLE BLOCK; TYPED	JKS	FEB.22,2013	LFB
14	575 WAS 536; UPDATED WEIGHTS AS SHOWN; SEE SHEET 2; DITING	ARW	JUL.2011	JKS
13	ADDED SLIT WITH DIMENSIONS TO ITEM 4	EAK	JAN.25,2011	ARW
12	ZOH84396 WAS ZOH84396; ADDED GROUNDING PAD ALONG W ASSOCIATED DIMS, NOTES & CHART; SEE SHEET 2; DITING	ARW	OCT.22,2010	JKS

SCALE	APP: AGS	CHK: RT	DRN: J. STAVENESS	DATE: FEB.27,2007	SHEET 1 OF 2
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TITLE :
"CV" MOTOR SUPPORT, ZOH84396
E-BASE, 364T-405T MOTORS
324T, 326T AS SPECIAL

DRAWING NO:
A2-110-0-384396

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