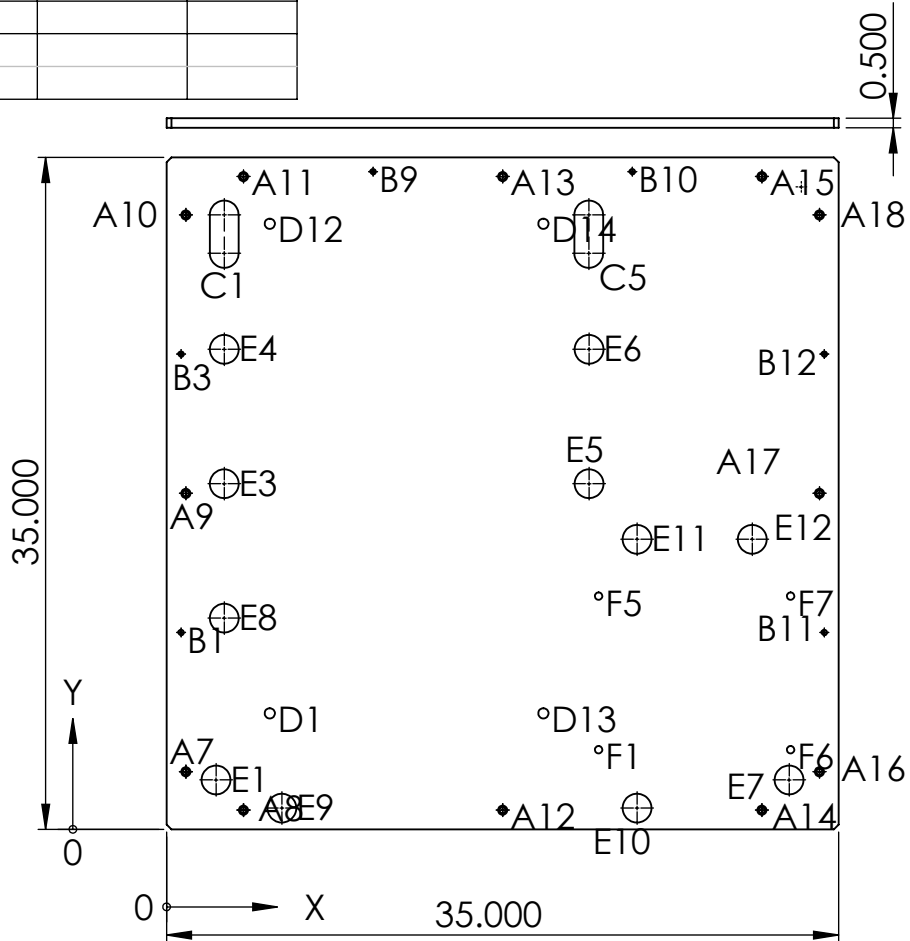


NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A7	1.000	3.000	Ø 0.313 THRU ALL └─┐ Ø 0.475 ▽ 0.313
A8	4.000	1.000	
A9	1.000	17.500	
A10	1.000	32.000	
A11	4.000	34.000	
A12	17.500	1.000	
A13	17.500	34.000	
A14	31.000	1.000	
A15	31.000	34.000	
A16	34.000	3.000	
A17	34.000	17.500	
A18	34.000	32.000	
B1	0.750	10.250	Ø 0.257 THRU ALL 5/16-18 UNC THRU ALL
B3	0.750	24.750	
C1	3.000	31.000	
B9	10.750	34.250	Ø 0.257 THRU ALL 5/16-18 UNC THRU ALL
B10	24.250	34.250	
B11	34.250	10.250	
B12	34.250	24.750	
C5	21.989	31.000	1.500 X 3.500
D1	5.375	6.045	Ø 0.531 THRU ALL
D12	5.375	31.545	
D13	19.625	6.045	
D14	19.625	31.545	
E1	2.575	2.575	Ø 1.500 THRU
E3	3.000	18.000	
E4	3.000	25.000	
E5	22.000	18.000	
E6	22.000	25.000	
E7	32.425	2.575	
E8	3.000	11.000	
E9	6.000	1.106	
E10	24.500	1.106	
E11	24.500	15.106	
E12	30.500	15.106	
F1	22.500	4.150	Ø 0.386 THRU ALL └─┐ Ø 0.625 ▽ 0.375
F5	22.500	12.150	
F6	32.500	4.150	
F7	32.500	12.150	

QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -1	+0.04 -0.04	+1° -1°
MATERIAL: A-36		
SURFACE TREATMENT: GALVANIZADO		
HARDNESS: N.A.		

PAG. 1 de 1		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.	
		JOYSON TECHNICAL CENTER	
		MODEL NAME: RB001-AC	SERIES No M2021-093
APPROVALS		MACHINE NAME: REMACHADO BRACKET	
DESIGNER	VHGS	PART NUMBER:	RB001-AC-301
REVIEW	JATA	SIZE	PART NAME
		A	PART 301
		SCALE	1:10
		DRAWING IN	INCHES