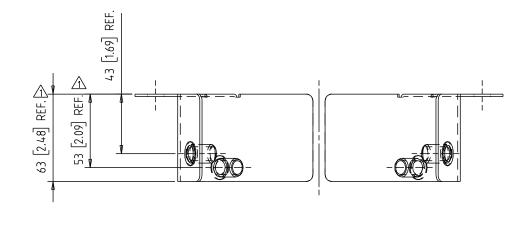
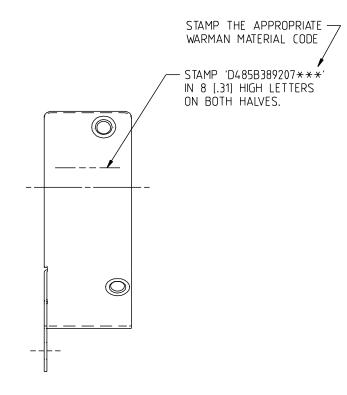


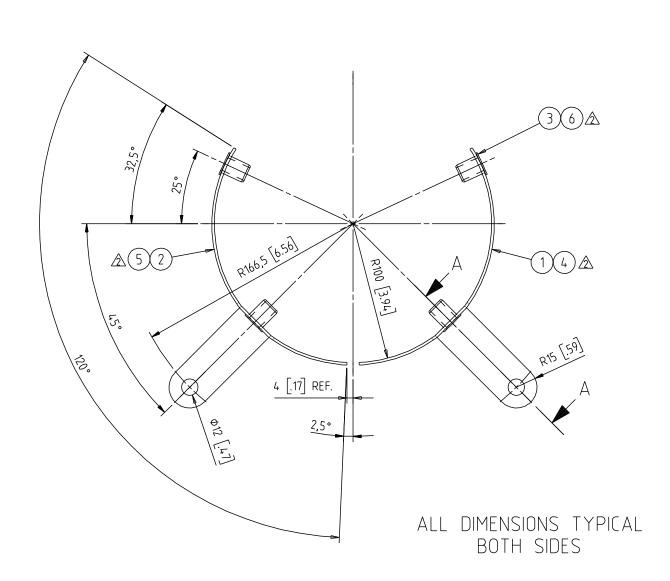
SECTION A-A

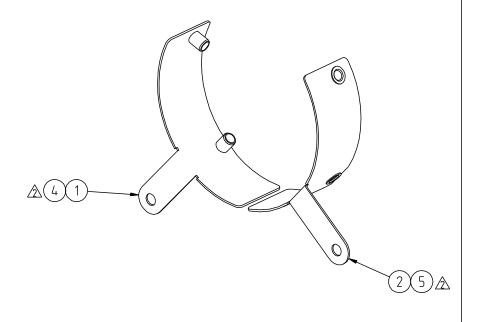


ITEM ITEM <u>№</u> <u>NO.</u> MAT'L DESCRIPTION MAT'L QTY. MAT'L PART NO. QTY. 14 GA. SHEET 1 LBS WPL48X96X14GLSS 1 14 GA. SHEET 1 LBS WPL48X96X14GLSS 4 RIVET NUT - M10 EΑ ZRN1032518534SS PAINTED GUARD - WARMAN MATERIAL CODE E02 1 14 GA. SHEET 1 LBS WPL14GA 1 14 GA. SHEET 1 LBS WPL14GA 4 RIVET NUT - M10 EA ZRN0125657

<u> MATERIAL</u> : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED. A ESTIMATED MASS: ,49 kg / 1.1 LBS







1.) REMOVE ALL BURRS AND SHARP EDGES.

2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.

3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

STAINLESS STEEL GUARD:

4.) ALL STEEL TO BE COMMERCIAL QUALITY A-240 14 GA. CR SH.

PAINTED GUARD:

5.) ALL STEEL TO BE COMMERCIAL QUALITY A-569 14 GA. HR PL.

6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

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5							PRODUCT :
4					APP.	MW	
3					CHECK	DAB	Warm
2	COMPLETE REDESIGN, MAT'L WAS 14 GAGE E02, UPDATED BOM & NOTES TO CURRENT STANDARDS, SEE SHEET 2, DR113477MAD	ARW	JUN.29,2011	DAB	DRN.	A.WIRTH	
1	63 WAS 73; 53 WAS 58;UPDATED WEIGHTS; UPDATED TITLE BLOCK; SEE SHEET 2; DR111942MAD	ARW	DEC.8,2010	DAB	DATE	JAN.12,2010	
No.	DESCRIPTION	BY	DATE	CHK		SCALE	MINERALS
	REVISIONS					1 : 2	

WARMAN PUMP

SEAL GUARD - BOTTOM D485B389207*** FOR USE WITH GLAND PUMP 4DAHF, 4/3DAH, 4/3DAHU, 6/4DAH, 6/4DAHU, 3/2DHH A



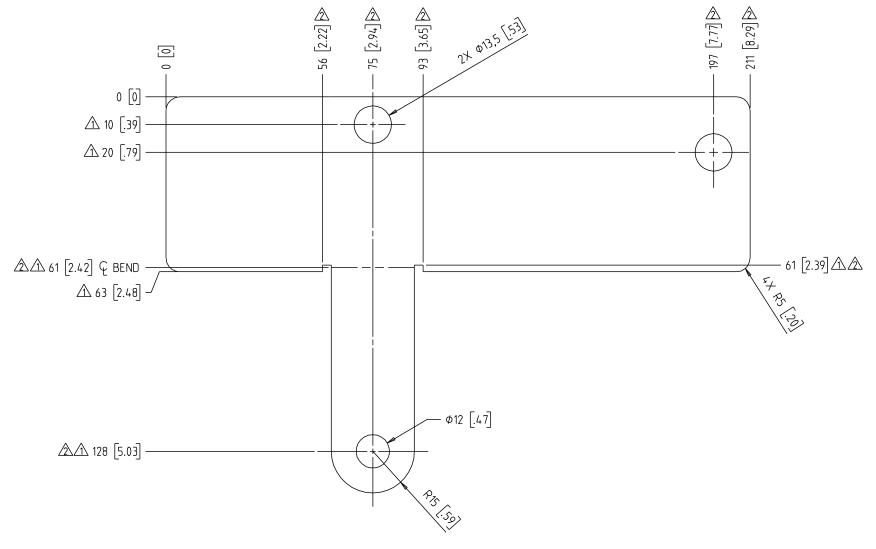
WEIR MINERALS NORTH AMERICA DRAWING No. DESIGN CENTRE OF ORIGIN

MADISON

A2-110-0-389207

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

SHEET 1 OF 2



FLAT PATTERN

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5							
4					APP.	MW	
3					CHECK	DAB	
2	UPDATED DIM'S AS SHOWN; SEE SHEET 1; DR113477MAD	ARW	JUN.29,2011	DAB	DRN.	A.WIRTH	
1	10 WAS 15; 20 WAS 30; 57 WAS 67; 61 WAS 71; 63 WAS 73; 127 WAS 137; UPDATED TITLE BLOCK; SEE SHEET 1; DR111942MAD	ARW	DEC.8,2010	DAB	DATE	JAN.12,2010	
No.	DESCRIPTION	BY	DATE	СНК	SCALE		
	REVISIONS	1 : 1					

PRODUCT

WARMAN PUMP

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

SEAL GUARD - BOTTOM D485B389207***
FOR USE WITH GLAND PUMP

4DAHF, 4/3DAH, 4/3DAHU, 6/4DAH, 6/4DAHU, 3/2DHH ⚠



WEIR MINERALS NORTH AMERICA

DESIGN CENTRE OF ORIGIN:

A DRAWING No.

MADISON

A2-110-0-389207