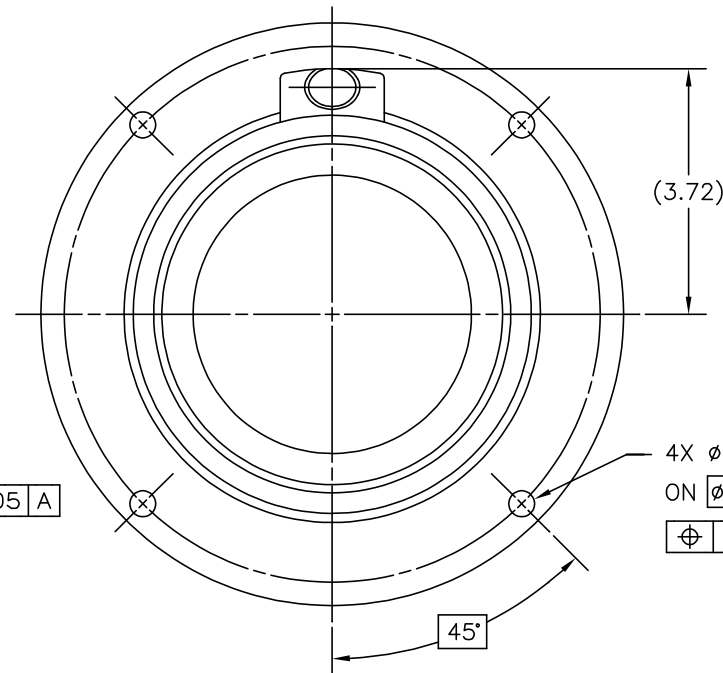
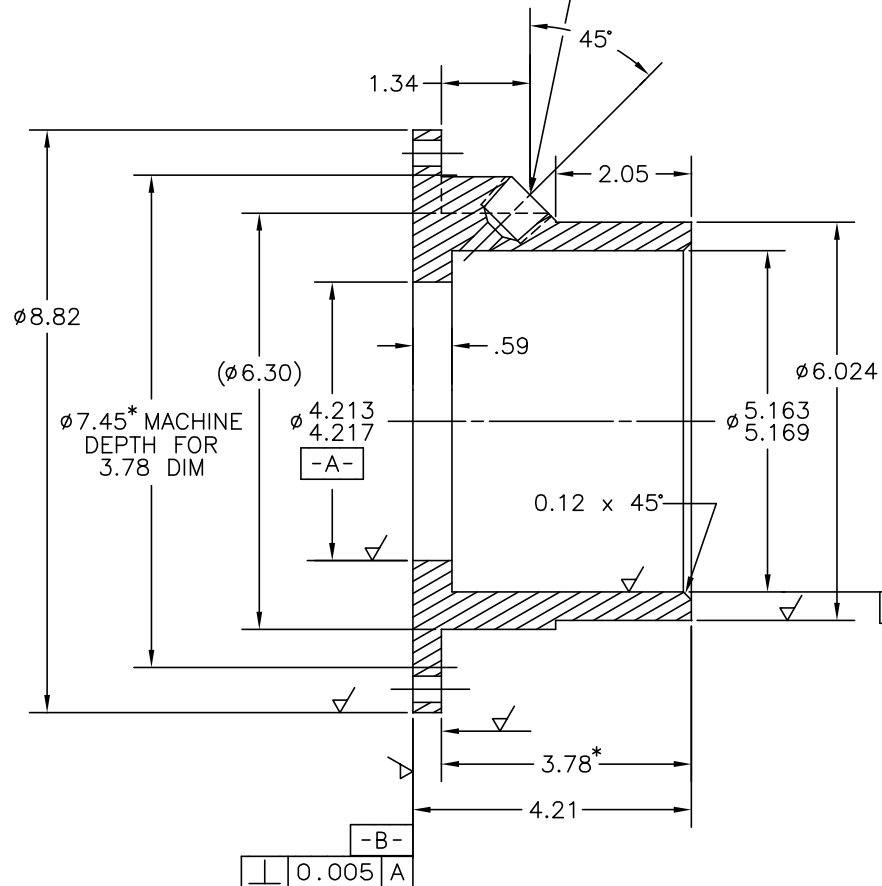


Ø5/16 DRILL THRU  
Ø23/32 DRILL X 0.63 DEEP  
1/2 NPT.



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BREAK ALL SHARP CORNERS AND EDGES

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

MACHINED SURFACES

TOLERANCES

.X ±.06  
.XX ±.03  
.XXX ±.010  
FRACTIONAL ±1/16  
ANGULAR ±0°-30°

**EnviroTech**  
PUMPSYSTEMS  
A Weir Group company

SLEEVE, STUFFING BOX  
NO. 4 MECHANICAL END  
125MCH  
MACHINING DETAILS

NO.	BY	DATE	CHK'D	LCL EGN	INT'L EGN	DESCRIPTION

REFERENCE	DWG. NO.	DESCRIPTION
	AL02009	PATTERN LAYOUT
CAD	CHG 970801.1259	4.21

DRAWN BY JJU	DATE 7-14-97
CHECKED DL OLSEN	DATE 7-28-97
APPROVED	DATE

CAD NO. dapkd000	SHEET 1 OF 1	PART NO.
SCALE 1:1.5	SIZE C	DWG NO. AL02008
REVISION		