



CENTERLINE POINT COORDINATES

POINT	"X"	"Y"
1	0.0000	0.0000
2	1.0001	0.0001
3	2.0003	0.0001
4	3.0004	0.0001
5	4.0006	0.0005
6	5.0007	0.0012
7	6.0009	0.0025
8	7.0010	0.0048
9	8.0011	0.0085
10	9.0013	0.0140
11	10.0014	0.0218
12	11.0014	0.0325
13	12.0015	0.0469
14	13.0014	0.0657
15	14.0013	0.0899
16	15.0010	0.1201
17	16.0004	0.1577
18	16.9995	0.2035
19	17.9982	0.2589
20	18.9961	0.3251
21	19.9932	0.4035
22	20.9891	0.4955
23	21.9835	0.6027

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POINT	"X"	"Y"
24	22.9760	0.7266
25	23.9660	0.8690
26	24.9529	1.0316
27	25.9359	1.2163
28	26.9141	1.4249
29	27.8865	1.6595
30	28.8517	1.9219
31	29.8083	2.2143
32	30.7546	2.5385
33	31.6886	2.8967
34	32.6080	3.2907
35	33.5105	3.7225
36	34.3929	4.1938
37	35.2520	4.7063
38	36.0846	5.2611
39	36.8866	5.8595
40	37.6531	6.5025
41	38.3790	7.1906
42	39.0619	7.9225
43	39.6972	8.6971
44	40.2691	9.5174
45	40.7691	10.3826
46	41.2283	11.2727

COORDINATES LISTED IN THE TABLE ARE FOR THE CENTERLINE OF THE DEFLECTOR. MANUFACTURER SHOULD USE THE COORDINATES TO GENERATE A SPLINE CURVE FOR MACHINING PURPOSES OR CONTACT OWENS-BROCKWAY FOR A COMPUTER COPY OF THIS PART.

PART NO.	LOCATION	DIA.	A RAD.
015-107-2440		7/8	7/16
015-107-2441		1"	1/2
015-107-2442	SECTION NO. 3 & 6	1-1/8	9/16
015-107-2443	ON 8 SECTION OR 1-1/4	5/8	
015-107-2444	3 & 8	1-3/8	11/16
015-107-2445	ON 10 SECTION	1-1/2	3/4
015-107-2446		1-5/8	13/16

NOTES:

- ALL CAST ROUNDS ARE TO BE 1/16 R. & ALL FILLETS ARE TO BE 1/8 R. UNLESS NOTED OTHERWISE.
- CENTERLINE PATH AND MOUNTING LUG LOCATIONS ARE THE SAME AS THAT ON PARTS 015-107-2529 AND 015-107-2574.

USED ON ASSEMBLY NO. 015-03079, 015-03080, 015-02726, 015-01419, 015-03144, 015-03145

DATE: 9-30-93	DESIGN: 9-25-93	FINISHED SURFACE: 125//	NAME: DEFLECTOR - VARIABLE RADIUS	CLASS: 35
CHANGES: 1	CHANGES: 1	DECIMAL: 1.015	SCALE: 1/2" = 1'-0"	DATE: 8-20-92
UNLESS SPECIFIED, FINISHED SURFACE: 125//		MATERIAL: ASTM - A48 CAST IRON		
BREAK SHARP EDGES		CLASS: 35		
MARK PART NUMBER AT ①		DRAWN: AWR		
		CHECKED: JCS		
		DATE: 8-20-92		
		SCALE: 1/2" = 1'-0"		
		CLASS: 35		

015-107-2440 THRU -2446	OWENS-BROCKWAY
1. CHANGED NAME OF LUGGING TO MAKE MORE GENERIC	2. ADDED USED ON ASSEMBLY NO. 015-03144 & 015-03145
3. ADDED NOTE NO. 2 TO ASSEMBLY	4. ADDED 1/16 & 3/8 DIMENSIONS FOR R. & 1/2 DIMENSION FOR R. & 1/2 DIMENSION FOR R.
5. ADDED NOTE ABOUT LASTING PART NUMBER & DEFLECTOR DIA.	6. ADDED NOTE ABOUT LASTING PART NUMBER & DEFLECTOR DIA.

AUTORIZADO

FECHA DE IMPRESIÓN: 05/04/2022

ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK