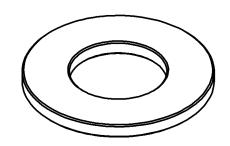


REF ASSEMBLY LIST

LY-01204



NOTES:

REMOVE ALL SHARP EDGES

TAG WITH PART NUMBER

APPROXIMATE WEIGHT = 0.10 LBS

В	removed notches	JRA	7/31/2013
Α	ADDED NOTCHES	TDB	1/17/2013
REV.	DESCRIPTION	BY	DATE

REVISIONS

## **MATERIAL**

**AISI** 1020

DDAMAI		<u> </u>	/2012
DESIGN	J. MECHEL	SAVED	8/1/201

8/7/2012 DRAWN | T. BOTTLES



CORPORATE OFFICES TOLEDO, OHIO

LY-8598

3-D CAD MODEL AVAILABLE UPON REQUEST

## METRIC DIMENSIONS: [ X ] [ X.X ] [ X.XX ] ± 2 mm ± .5 mm **WASHER** ± .25 mm **NOTICE** CHAMFER BORED & REAMED HOLES: GLOBAL SPRING CAGE ASSEMBLY INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC, AND IS TO BE ACCEPTED ONLY 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. INDEXING PRESS MACHINE CHAMFER TAPPED HOLES TO DEPTH OF ONE SUBJECT TO THAT UNDERSTANDING. IT IS TO BE SCALE: DRAWING NUMBER KEPT CONFIDENTIAL AND NOT TO BE COPIED, SURFACE ROUGHNESS NOT TO EXCEED USED, OR CONVEYED TO OTHERS WITHOUT THE 125 ON MACHINED SURFACES **SHEET** EXPRESSED WRITTEN CONSENT OF LIBBEY, INC. 1 OF 1

REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:

FINISH MARKS

ENGLISH DIMENSIONS: ± 1/16 ± .020

± .010

X/X X.XX

X.XXX