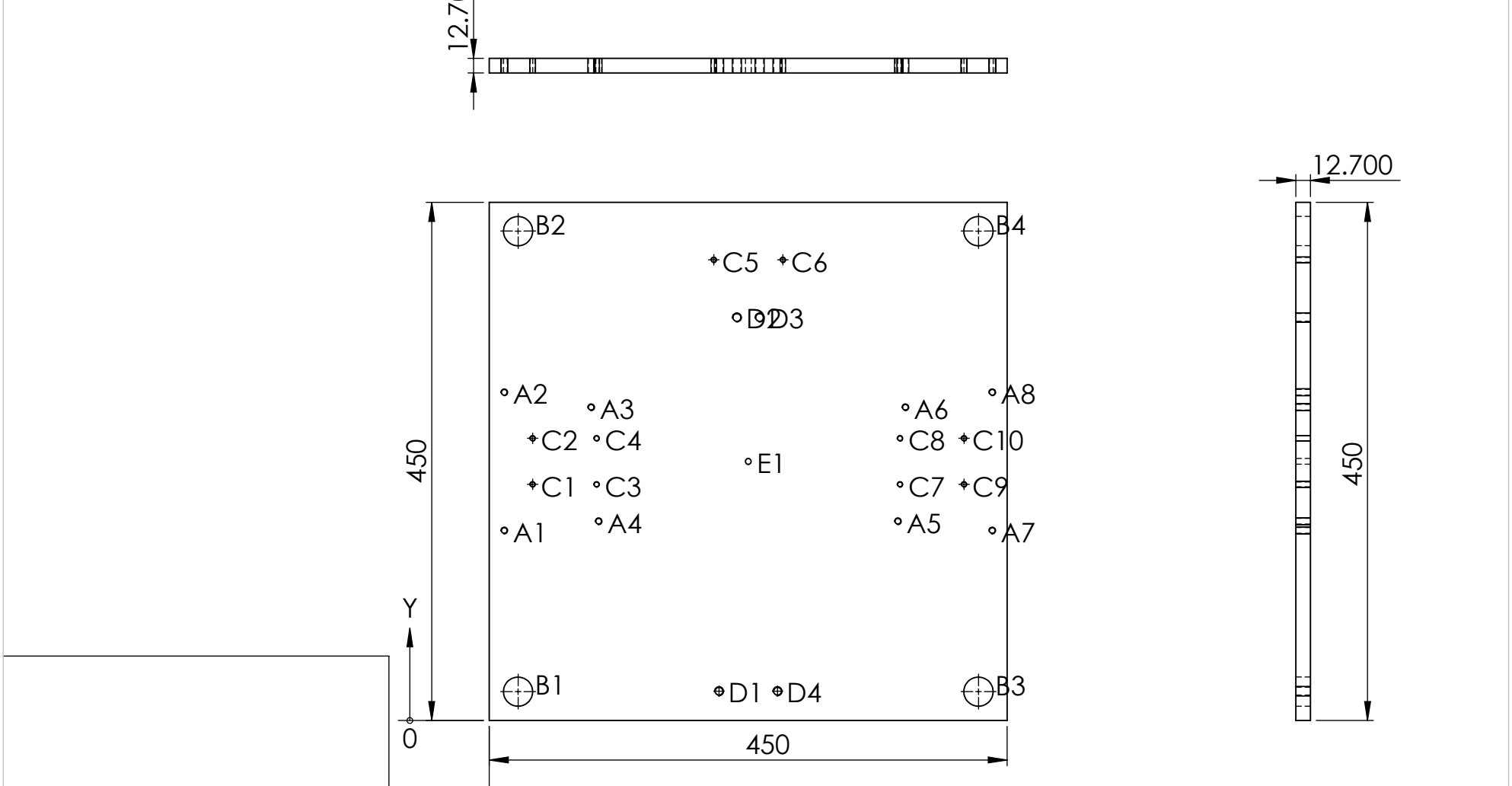






NAME	DATE	TIME (HRS)



QUALITY		<div>0</div> <div>→</div> <div>X</div>		<div>PAG. 1 de 2</div> <div><div>E</div>MEDIDA ESPECIAL</div>		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.			
AUTHORIZE	TALLER	NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.	UNLESS OTHERWISE SPECIFIED			
		ANG. PRO			TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994				
					MM	INCHES	ANGLES		
					+1 -1	+0.04 -0.04	+1 °-1 °		
					MATERIAL: 6061 Aluminio				
				SURFACE TREATMENT: PULIDO					
				HARDNESS: N/A					
		REV	DESCRIPTION	DATE	APPROVED				
		REVIEWS							
						<div>APPROVALS</div> <div>DATE</div>			
				<div>DESIGNER</div> <div>JEHC</div>		<div>28/04/2022</div>			
				<div>REVIEW</div> <div>MA</div>		<div>28/04/2022</div>			
				<div>JOYSON SAFETY SYSTEMS</div>		<div>JOYSON TECHNICAL CENTER</div>			
				<div>MODEL NAME: BCS003-P1</div> <div>SERIES No M2022-065</div>					
				<div>MACHINE NAME: Back Cover & Switches Screw #2</div>					
				<div>PART NUMBER: 002</div>					
				<div>SIZE PART NAME</div> <div>A BCS003-P1-002</div>		<div>REV. A</div>			
				<div>ESCALE 1:10</div> <div>DRAWING IN MILLIMETERS</div>					

NAME	DATE	TIME (HRS)												
			TAG	X LOC	Y LOC	SIZE								
			A1	13.04	165	Ø 5 THRU ALL M6x1.0 - 6H THRU ALL								
			A2	13.04	285									
			A3	88.50	272									
			A4	95	173									
			A5	355	173									
			A6	361.50	272									
			A7	436.96	165									
			A8	436.96	285									
			B1	25	25	+0.010  Ø25.400 0 THRU BUJES DE BORNE A PRECION								
			B2	25	425									
			B3	425	25									
			B4	425	425									
			C1	37.59	205	Ø 4.200 THRU ALL M5x0.8 - 6H THRU ALL								
			C2	37.59	245									
			C3	93.19	205									
			C4	93.19	245									
			C5	195	400									
			C6	255	400									
			C7	356.81	205									
			C8	356.81	245									
			C9	412.41	205									
			C10	412.41	245									
			D1	199.60	25.40	Ø 6.800 THRU ALL M8x1.25 - 6H THRU ALL								
			D2	215.13	350									
D3	234.88	350												
D4	250.40	25.40												
E1	225	225	Ø 5 THRU											
			QUALITY											
					NOTES:		TOTAL OF		Pza.		UNLESS OTHERWISE SPECIFIED			
					Pieza libre de filos y rebabas.		PIECES							
							ANG. PRO				TOLERANCES ISO 2768-1 mK-E			
											DIMENSIONS ASME Y14.5M-1994			
									MM		INCHES		ANGLES	
									+1 -1		+.004 -.004		+1° -1°	
									MATERIAL:					
									SURFACE TREATMENT:					
									HARDNESS:					
			REV		DESCRIPTION		DATE		APPROVED		APPROVALS		DATE	
											DESIGNER		28/04/2022	
											REVIEW		MA 28/04/2022	
			REVIEWS											
			PAG. 2 de 2											
			 MEDIDA ESPECIAL											
														
			JOYSON TECHNICAL CENTER											
			MODEL NAME: BCS003-P1		SERIES No		M2022-065							
			MACHINE NAME: Back Cover & Switches Screw #2											
			PART NUMBER: 002											
			SIZE		PART NAME		REV.							
			A		BCS003-P1-002									
			ESCALE		1:10		DRAWING IN		MILLIMETERS					