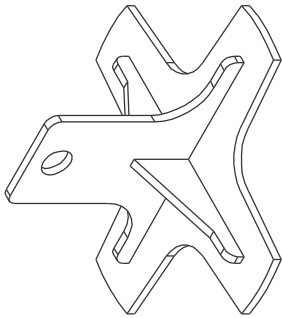
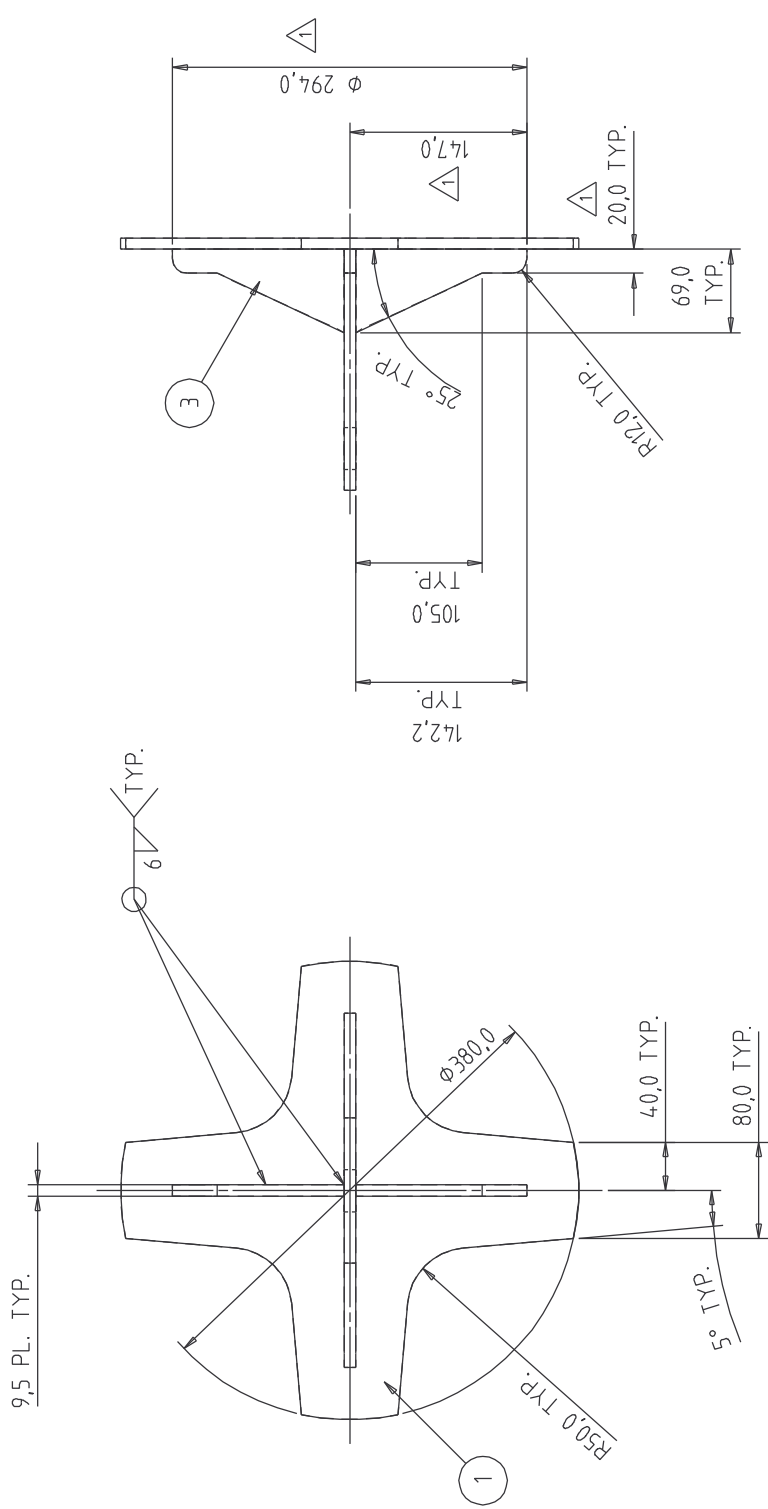


ITEM No.	DESCRIPTION	QTY	MASS	MATERIAL
①	BOTTOM PLATE 380 dia. x 9,5 mm PLATE	1	12 Kg	WPL37
②	CENTER PLATE 294 x 200 x 9,5 mm PLATE	1	4	"
③	GUSSET 142 X 71 x 9,5 mm PLATE	2	2	"

18 Kg EST. MASS RAW MAT'L (42 lbs)

ESTIMATED FINISHED MASS: 7,5 Kg
MATERIAL: WARMAN CODE 'E02'



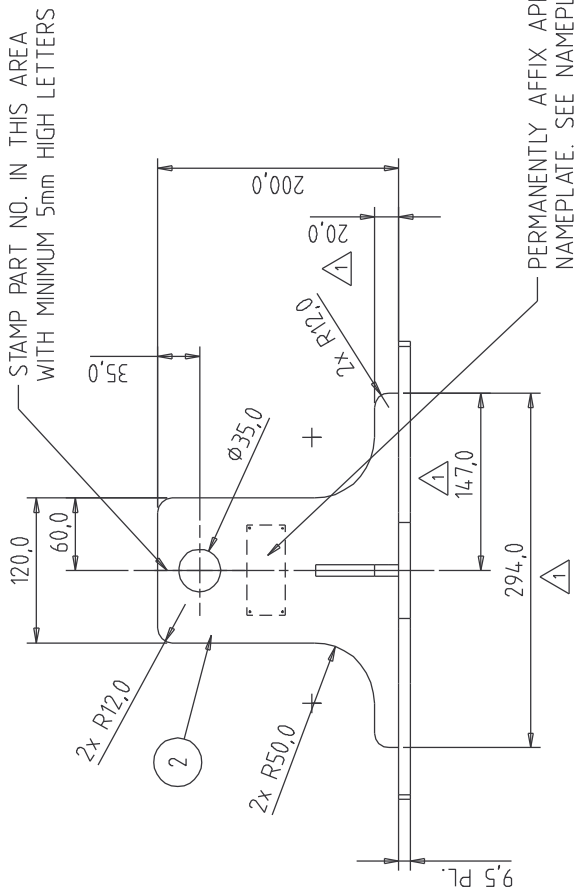
NOTE:

- 1.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE A.W.S.-D-1.1 CODE EXCEPT THAT UNDERCUT IS NOT PERMITTED.
- 2.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
- 3.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
- 4.) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
- 5.) REMOVE ALL BURRS & SHARP EDGES.
- 6.) SURFACE PREPARATION & PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINTING COUNCIL SPECIFICATION.
- 7.) ALL STEEL TO BE ASTM-A-36 OR EQUAL.

○ FRAME PLATE LINER INSERT LIFTING TOOL
TOOL PART NO.: GAMMC30302HE02
LIFTS ITEM: M120M(C3504.1, TUM(C3504.1,
TUM(C3504.1A, 300827 & 300866
USED ON: ASH PUMPS 300 & 350 MCH/MMC
LIFTING TOOL WT(TARE): 7.5 Kg
○ TOTAL LIFT (SWL): 651.5 Kg ○

NAMEPLATE DETAIL

MINIMUM SIZE: 100X50mm
MATERIAL: STAINLESS STEEL
MINIMUM LETTER SIZE: 3mm



UNLESS OTHERWISE SPECIFIED, (FABRICATION)	UNLESS OTHERWISE SPECIFIED, (MACHINING)	ALL CONCENTRIC CIRCLES:	BREAK OR DEBURR ALL SHARP EDGES
TOLERANCE FABRICATION DIMENSIONS	{ LESS THAN 129 ± 3 129 TO 304.8 ± 6 OVER 304.8 ± 9.5	{ TOLERANCE ON MACHINING DIMENSIONS 0.X ± 1500 0.XX ± 0.750 0.XXX ± 0.500 0.XXXX ± 0.250 ANGULAR ± 1°	INTERNAL CORNERS 0.000 R0.01 R. MACHINED SURFACES 3.2
		ALL PERPENDICULAR SURFACES: 0.05 / 25mm	

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5									
4									
3									
2									
1	294 WAS 302 / 147 WAS 151 / 20 WAS 22	MLV	JUN 9, 2006	RB					
	UPDATED TAG & BORDER / REVISED MASS	DR101603							
No.	DESCRIPTION	BY	DATE	CHK					
					REVISIONS				