

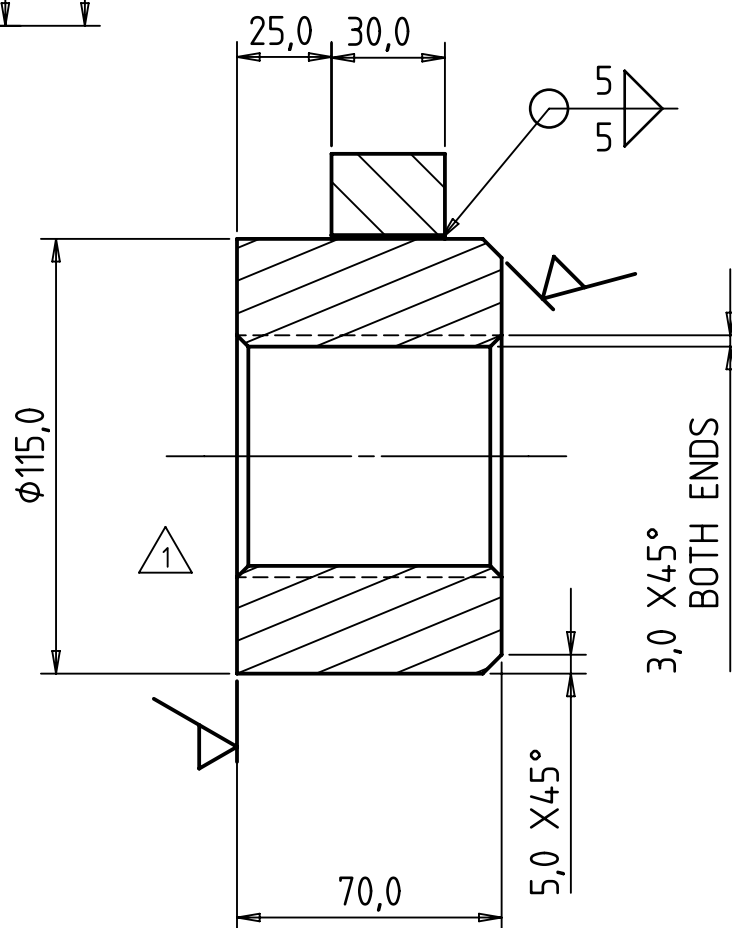
STAMP "ASH PUMP UMCH65284***" WITH APPROPRIATE WARMAN MATERIAL CODE. MINIMUM 3mm HIGH LETTERS.

- NOTE: 1. REMOVE ALL BURRS AND SHARP EDGES
2. ALL WELDS TO BE CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE AS1554.1 CATEGORY GP.

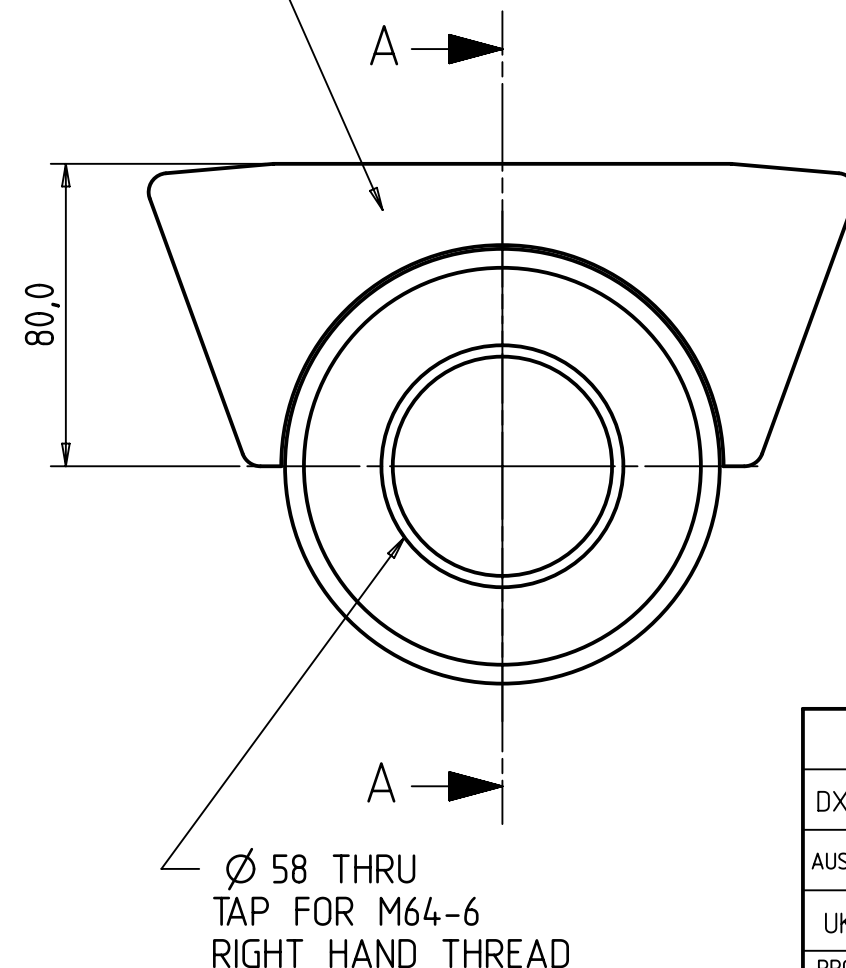
3. MACHINE $3,2 \sqrt{\quad}$ WHERE SHOWN THUS $\sqrt{\quad}$.

MATERIAL: UNLESS OTHERWISE SPECIFIED
WARMAN MATERIAL CODE E47

ESTIMATED MASS: 6 KG




SECTION A-A



DXF	
AUSTR	
UK	
PROJ ENG	
POST SCRIPT	
DIRECTORY	

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FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895

APP. R. BOURGEOIS										ANTI-ROTATE NUT UMCH65284*** 650 & 550 MCH ASH PUMP MACHINING DETAIL																			
CHECK R.BOURGEOIS																													
DRN. R.KOSMICKI																													
DATE MAY.25,2001										WEIR SLURRY GROUP INC										REV A3- 110 -0-380465 2									
SCALE																													
1 : 5																				CAE-CAD-CAM OFFICE OF ORIGIN : MADISON, WI. USA									
REVISIONS																													
No. DESCRIPTION BY DATE CHK																													
4																													
3																													
2 NO DESIGN CHANGE, TC STRUCTURE UPDATE ONLY FOR 150% BOM PROJECT. PCN-07000337										MNH SEP.14,2018 TME																			
1 REMOVED Ø 100 x 1,0 DEEP GROOVE FROM BOTTOM SURFACE. (DR100706)										JCV FEB.20,2004 RB																			