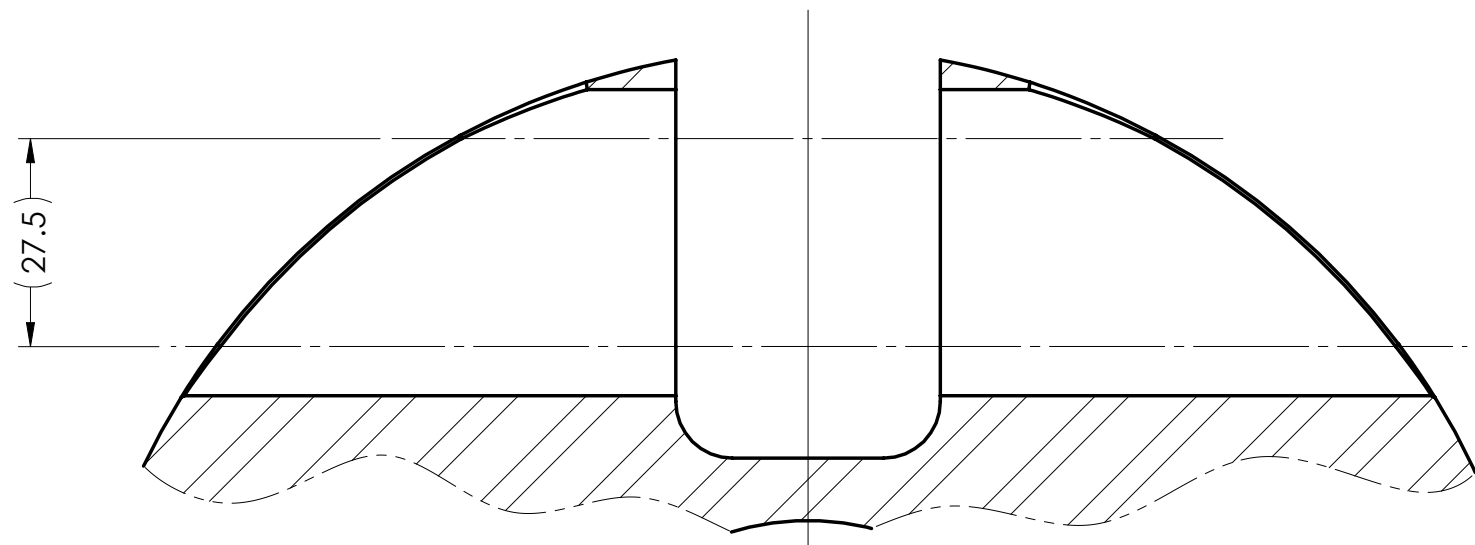
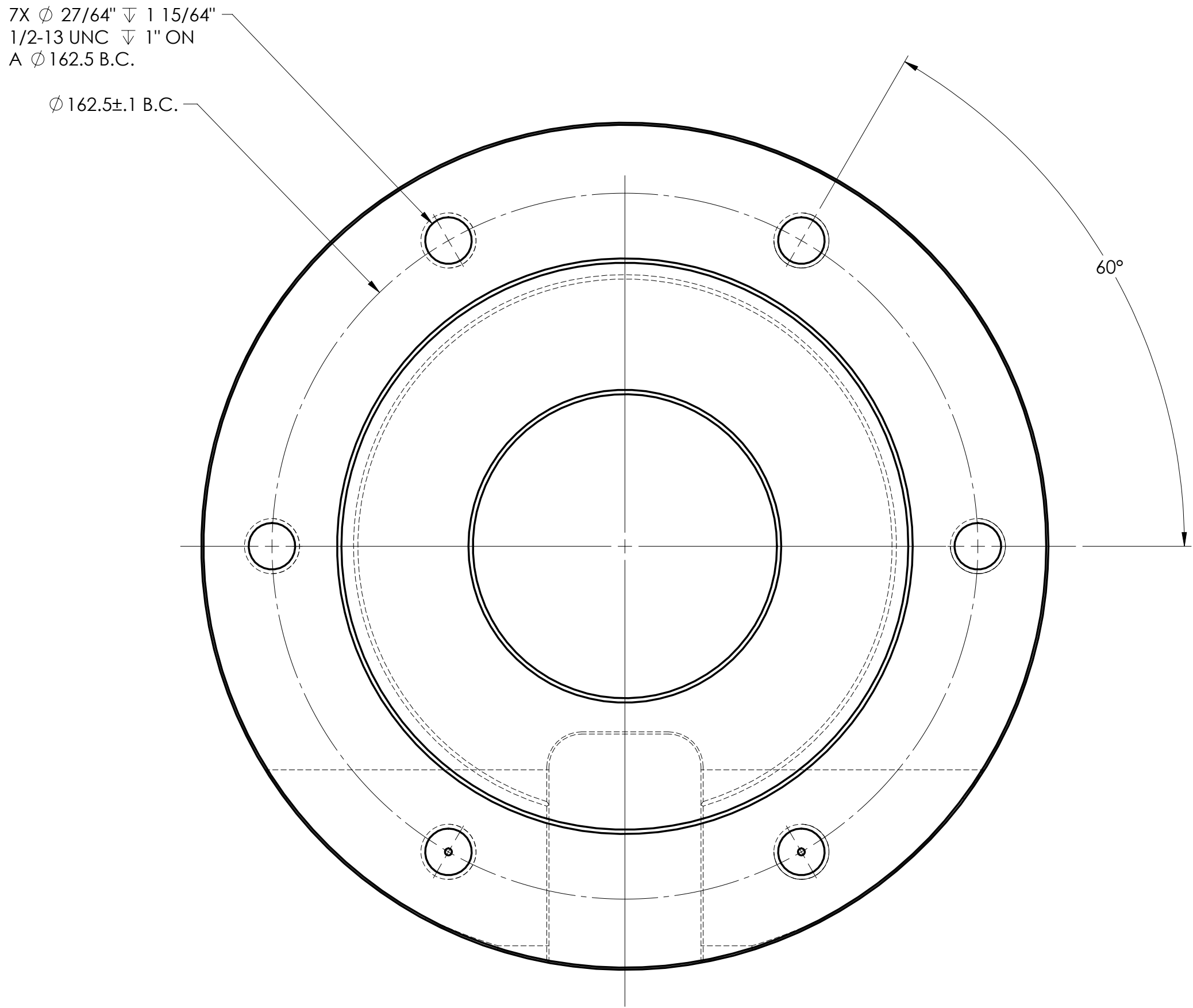
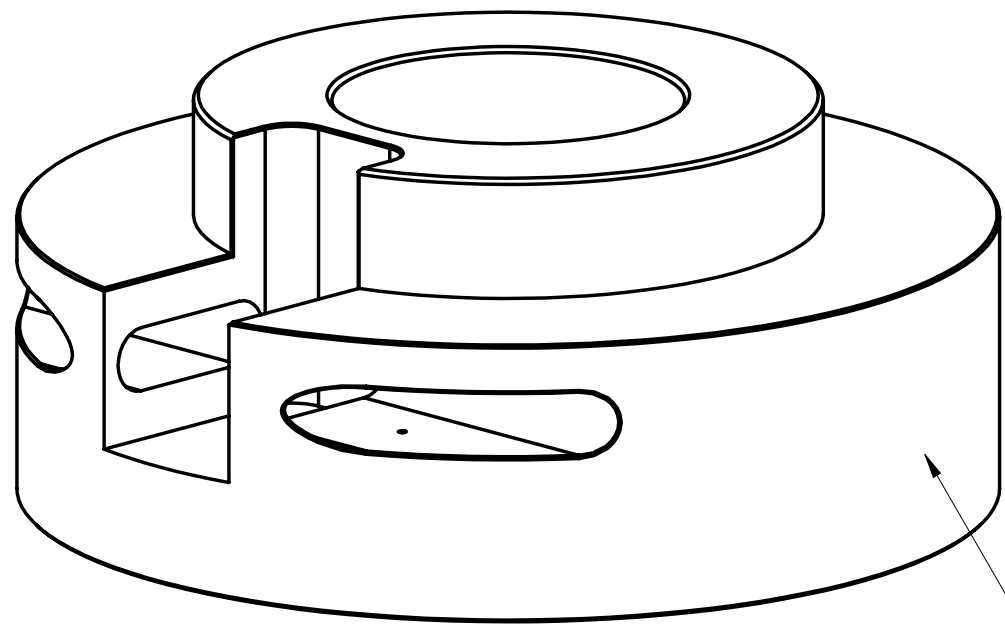
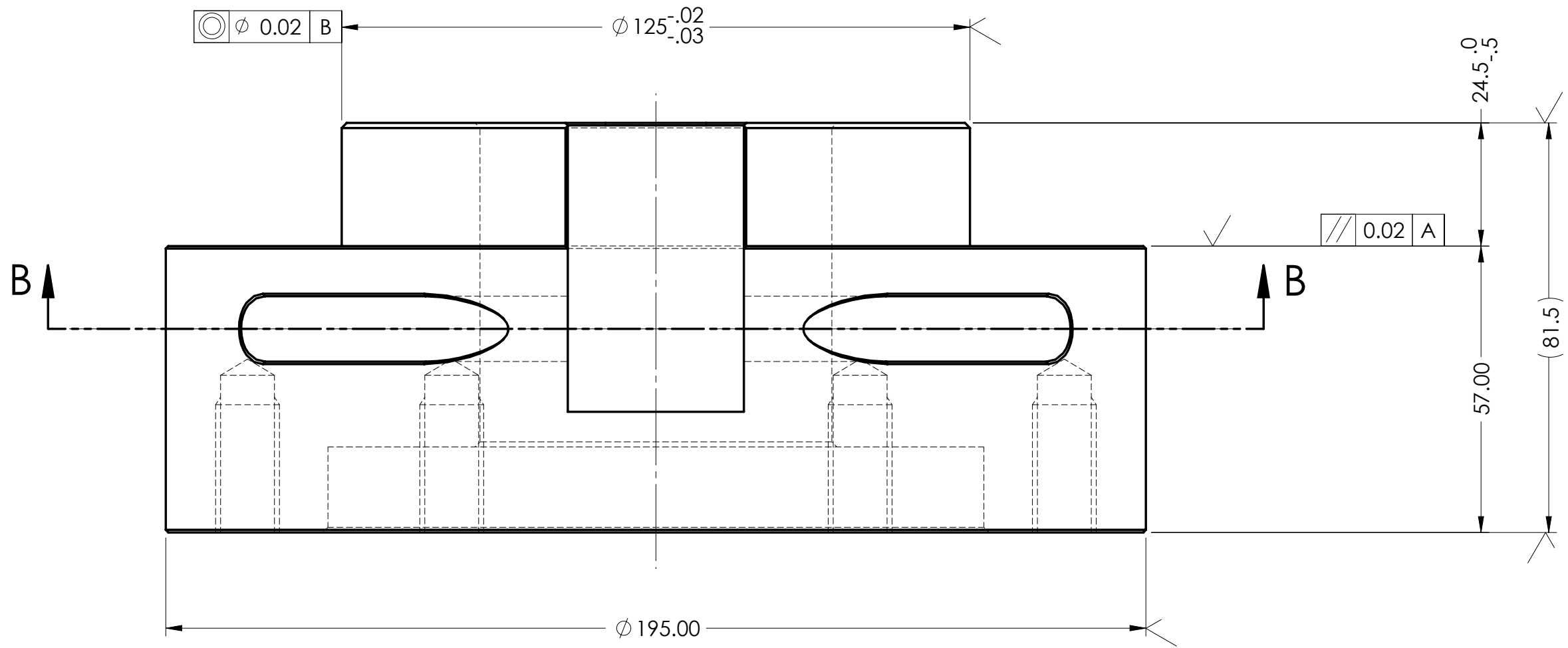


SECTION A-A



SECTION B-B



MARK PART NUMBER HERE

NOTES:  
REMOVE ALL SHARP EDGES  
MARK WITH PART NUMBER AS SHOWN  
APPROXIMATE WEIGHT = 23.990 LBS  
DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS  
**NOTICE**  
INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

		REV.		DESCRIPTION		BY	DATE		
		REVISIONS							
		MATERIAL AISI 1040 STEEL, UNS G10400							
REF ASSEMBLY LIST		DESIGN					D.SOLEY	SAVED	6/3/2022
LY-01263		DRAWN					D. SOLEY	05/26/2022	
		 <b>LIBBEY.</b> CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM							
		THETA ADJUST PLATE							
		X-Y-THETA ADJUSTER							
		SCALE:		SIZE		DRAWING NUMBER			
		1:1		D		LY-8846			
						SHEET 1 OF 1			
		REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS: <u>DO NOT SCALE PRINT.</u>							
		UNLESS OTHERWISE SPECIFIED:							
		UNITS ARE DECIMAL MILLIMETER TOLERANCE ON ALL DIMENSIONS ARE:							
		ENGLISH DIMENSIONS:		FINISH MARKS					
		X.XX ± .116							
		X.XX ± .020							
		X.XXX ± .010							
		METRIC DIMENSIONS:							
		[X.] ± 2 mm							
		[X.X] ± 3 mm							
		[X.XX] ± 25 mm							
		CHAMFER BORED & REAMED HOLES: 1/32 ± .45° UP TO 3/8 DIA. 1/16 ± .45° OVER 3/8 DIA.							
		CHAMFER TAPPED HOLES TO DEPTH OF ONE THIRD							
		SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES							
		THIRD ANGLE PROJECTION							
									