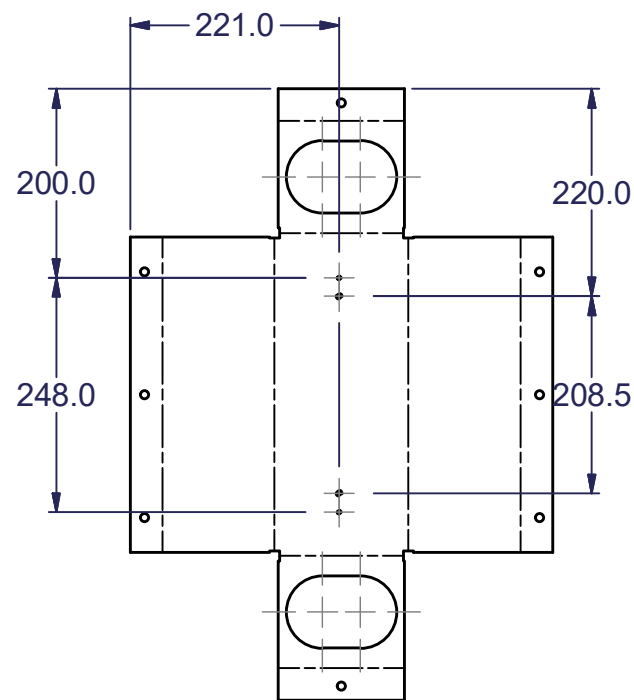
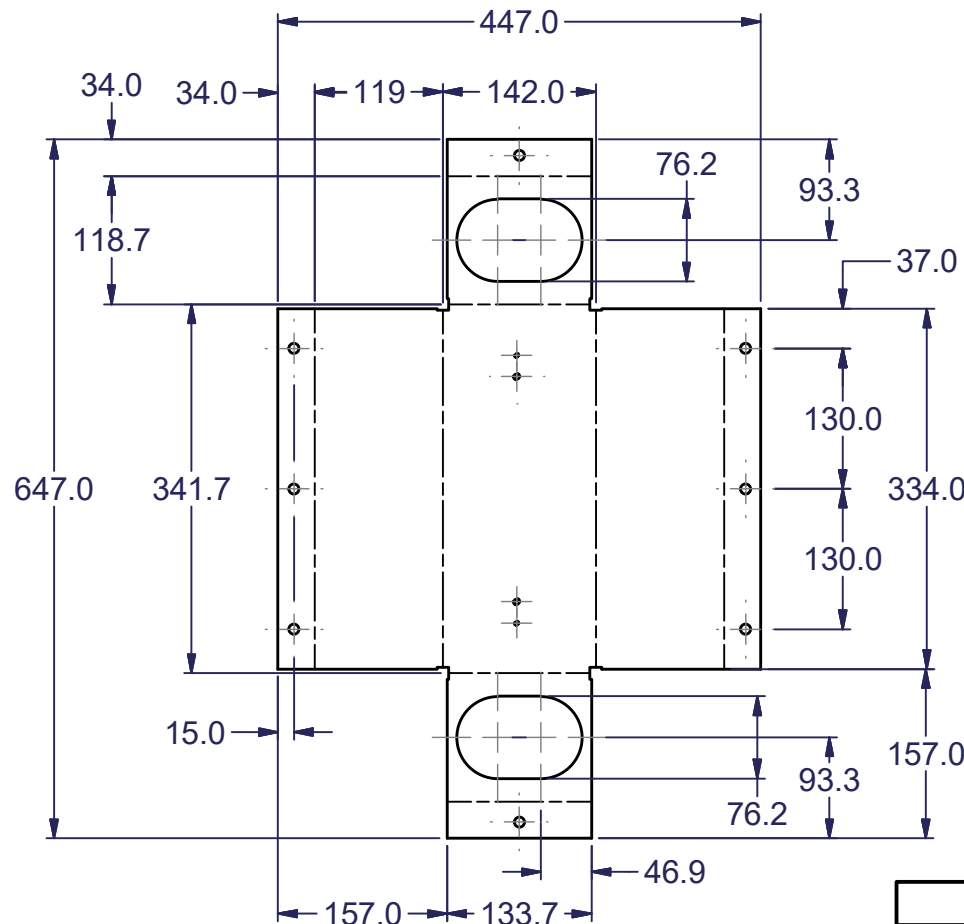
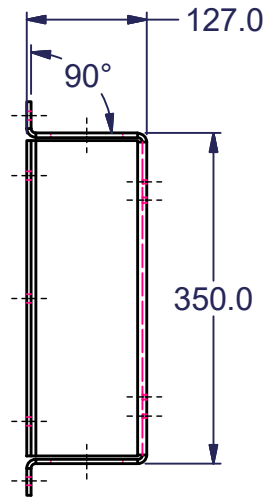


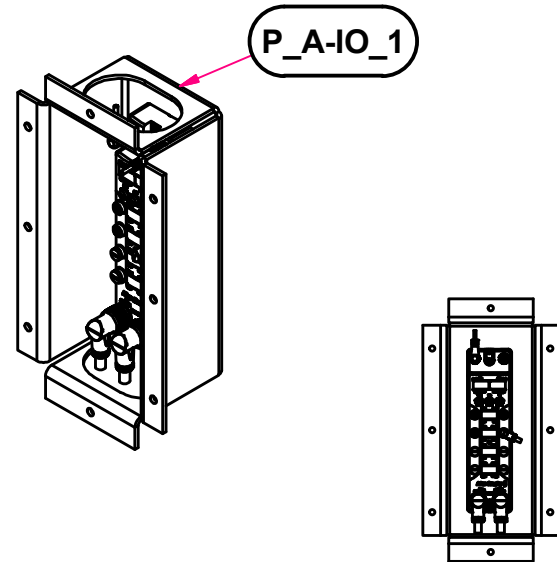
DETAILED
ITEM "a"



FLAT PATT
ITEM "a"



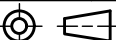


FLAT PATT
ITEM "a"



Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
P_A/IO_1	2	HRS	1/8" THK x 647mm x 597mm LG

PAINT YELLOW RAL 1023

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE
THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)			
MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.			
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS			
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS			
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS			
ALL GROUND SURFACES TO BE 0.4 MICRONS.			
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:			
1 PLACE MACHINING '0.3			
1 PLACE FABRICATION '1.5			
2 PLACE '0.08 BETWEEN MACHINED SURFACES			
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE			
'0.03 BETWEEN DOWELS IN THE SAME PLANE			
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES			
'0.13 TO SCREW HOLES, NON ACCUMULATIVE			
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.			
ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.			
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.			
PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.			
CRITICAL FEATURES ARE MARKED WITH "※"			
UNIT No.:		1	
WEIGHT (KG):		N/A	
COTO: COTO202104			
<input type="checkbox"/> MOVIL PART RAL		THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL			
<input type="checkbox"/> BLACK OXIDE			
<input type="checkbox"/> WITH OUT PAINT			
<input type="checkbox"/> POKA YOKE PAINT			
DESIGN SOURCE		BUILD SOURCE	CUSTOMER
			DRIVE
DESIGNER	DETAILER		
MGONZALEZ	MGONZALEZ		
PROJECT MGR.		DESIGN SUP.	CHECKER
TLOPEZ		CMONTESDEOCA	CMONTESDEOCA
SYSTEM NAME			
DRIVE_VOLVO- CAR V536			
DESCRIPTION			
GUARDA ARMORBLOCK- IO BLOCK			
SCALE	SHEET	RELEASE DATE	
NONE	1 OF 2	3/11/2022	
DRAWING No.	SHOWN		
	2104_Guarda Armorblock-IO Block		
	OPPOSITE		

Stock List	
ITEM	MATERIAL
1	IO BLOCK
2	ARMORBLOCK