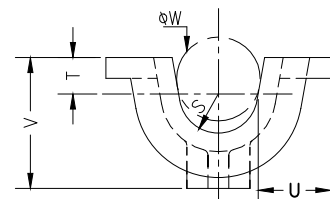


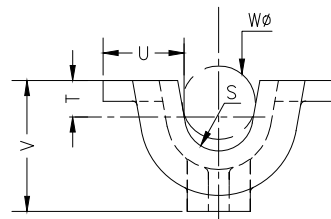
880903
CAMBIO



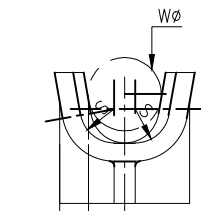
ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD EXCLUSIVA DE FABRICACION DE MAQUINAS, S. A. DE C. V., EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY, DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO O CUANDO "FAMA" LO SOLICITE.



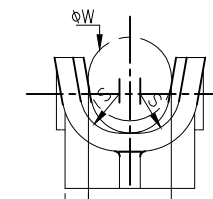
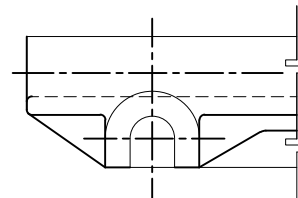
END VIEW OF SIZES 1



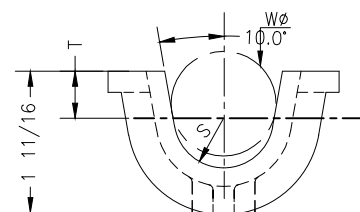
END VIEW OF SIZES 0



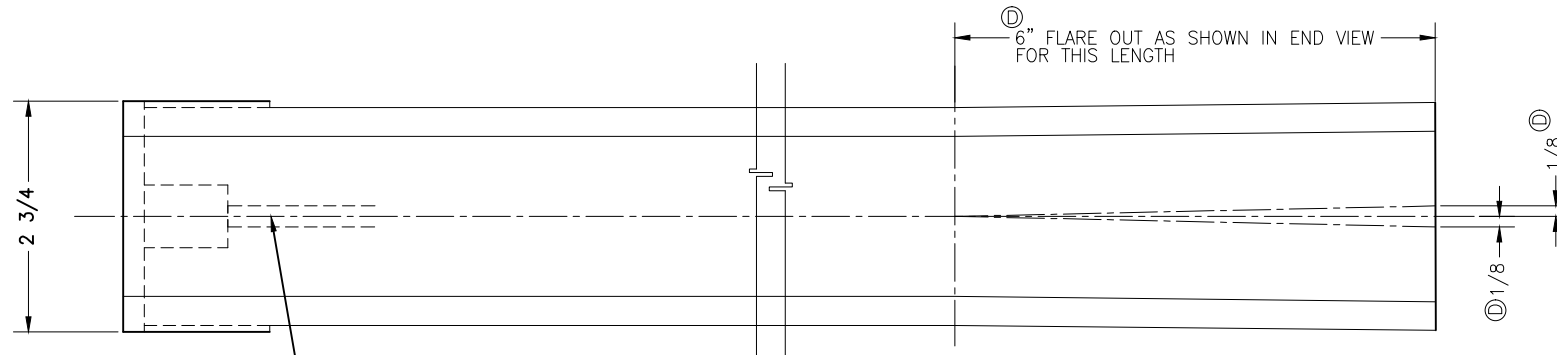
END VIEW OF SIZES 0



END VIEW OF SIZES 1

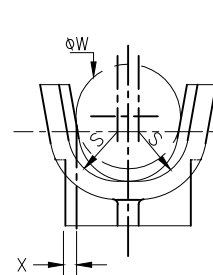


END VIEW OF SIZES 1 1/2

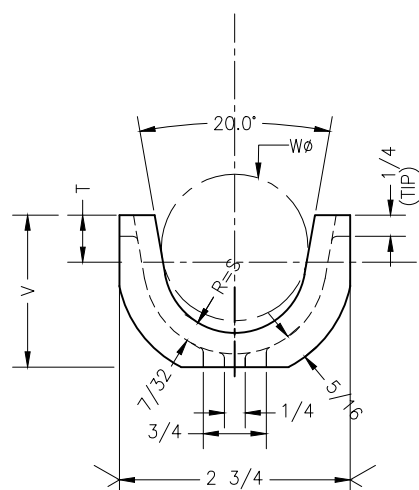


PLAN VIEW OF SIZE 2 1/2

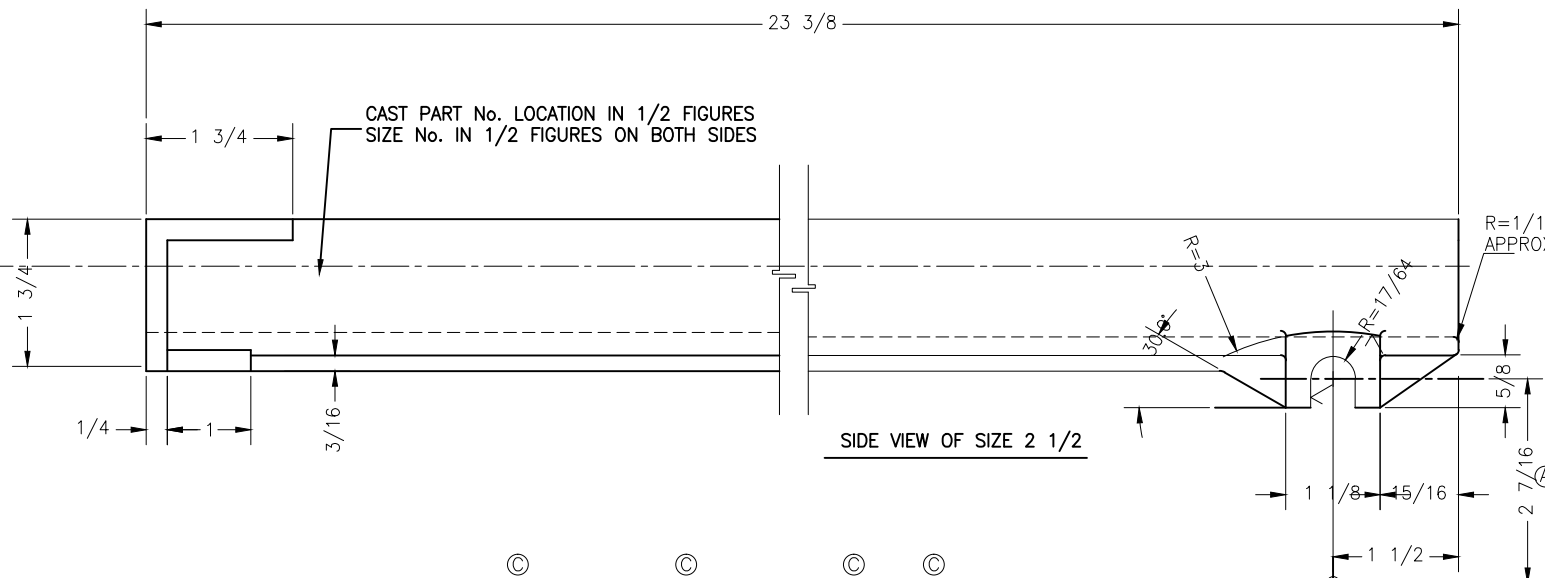
INSIDE SURFACE TO BE GROUND & POLISHED SMOOTH. ALL GRIND MARKS MUST BE ALONG LENGTH OF TROUGH NOT ACROSS



END VIEW OF SIZES 1 1/2

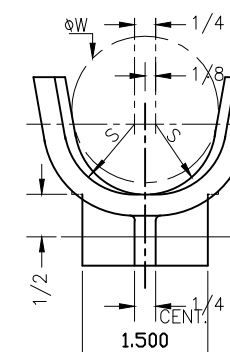


END VIEW OF SIZES 2 1/2



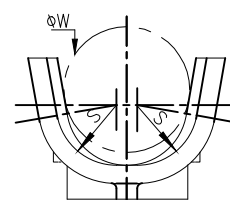
SIDE VIEW OF SIZE 2 1/2

CAST PART No. LOCATION IN 1/2 FIGURES
SIZE No. IN 1/2 FIGURES ON BOTH SIDES



END VIEW OF SIZES 2 1/2

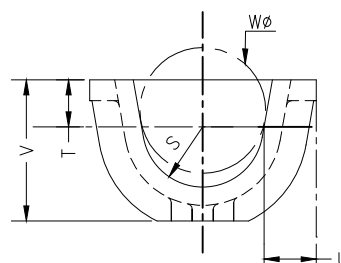
- NOTE:
- 1-DIMENSIONES "V" AND "X" PRE TAKEN FROM SIDE OF PLUG DIA. "W" TO LOCATE FINISHED SURFACE
 - 2-DIMENSIONES SHOWN FOR 2 1/2 SIZE TROUGH ARE TYPICAL FOR ALL SIZES EXCEPT AS NOTED
 - 3-ALL CAST ROUNDS 1/16R FILLETS 1/8R UNLESS OTHERWISE NOTED



END VIEW OF SIZES 2

MAT: CAST IRON ASTM A4B CLASS 35

No. DIBUJO	PARTE No.	SIZE No.	SIZE	S	T	U	V	W	X	LOCATION
307923	015-107-368	0	3/4	13/32	7/16	15/16	1 9/16	7/8	5/16	SEC. 4, 5 - 8 SEC. MACH.
307926	015-107-369	1	7/8	15/32	7/16	11/16	1 9/16	1	1/4	SEC. 5, 6 - 10 SEC. MACH.
306082	015-107-370	1 1/2	1 1/8	19/32	9/16	3/4	1 11/16	1 1/4	1/8	
306088	015-107-371	2	1 3/8	23/32	9/16	5/8	1 11/16	1 1/2	0	
306094	015-107-372	2 1/2	1 5/8	27/32	9/16	1/2	1 13/16	1 3/4	1/16	



END VIEW OF SIZES 2

TOLERANCIAS GENERALES MAQUINADAS										DELIVERY EQUIP TROUGH	
DE 0" A 12"	± 1/64	± 0.005	CONCENTRICIDAD	0.001" LI	E					ESCALA	MATERIAL
DE 12" A 24"	± 1/32	± 0.007	PERPENDICULARIDAD	± 0.002" /PI	D	07-06-16				1:1	INDICADO
DE 24" EN	± 1/16	± 0.010	OVALADO	0.0005" LI	C	16-04-06				319325	
ANGULARES	± 15'	± 0.002" /PI	PANDURA	0.002" /PI	B	23-02-76				306085	
ACABADOS NO IND. =	125	RABOS NO IND. =			A	28-07-69				308300	
REVISOR		CONT.									

REDIBUJO JFB FECHA 04-08
REVISOR CONT. FECHA 04-08

AUTORIZADO
FECHA DE IMPRESIÓN: 25/03/2022

ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK