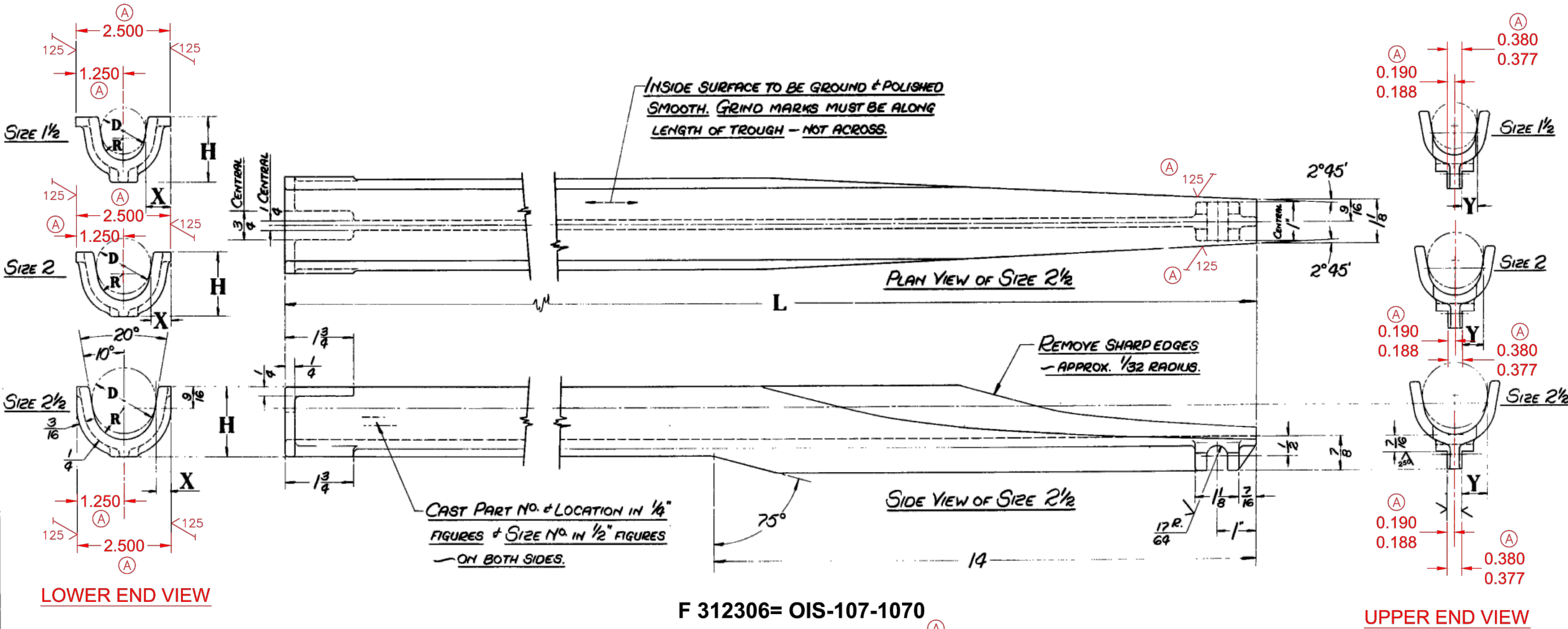


ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD DE FABRICACION DE MAQUINAS S.A. DE C.V. EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY. DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO, O CUANDO "FAMA" LO SOLICITE.

| PART NO. | SIZE NO. | SIZE | LOCATION | L | R | H | D | X | Y |
|--------------|----------|------|--------------------|-----|-----|----|----|-------|-------|
| OIS-107-1066 | 1½ | 1⅞ | (CAST IN ONE LINE) | 85⅜ | 9⅞ | 1⅞ | 1⅜ | 21/32 | 13/32 |
| OIS-107-1068 | 2 | 1⅞ | 'SEC. 1 ±10- | 85⅜ | 11⅞ | 1⅞ | 1⅜ | 17/32 | 17/32 |
| OIS-107-1070 | 2½ | 1⅞ | 10 SEC. MACH. | 85⅜ | 13⅞ | 1⅞ | 1⅜ | 13/32 | 21/32 |
| OIS-107-1067 | 1½ | 1⅞ | (CAST IN ONE LINE) | 65⅝ | 9⅞ | 1⅞ | 1⅜ | 21/32 | 13/32 |
| OIS-107-1069 | 2 | 1⅞ | 'SEC. 2 ±9- | 65⅝ | 11⅞ | 1⅞ | 1⅜ | 17/32 | 17/32 |
| OIS-107-1071 | 2½ | 1⅞ | 10 SEC. MACH. | 65⅝ | 13⅞ | 1⅞ | 1⅜ | 13/32 | 21/32 |

NOTES—
 DIMENSIONS SHOWN FOR SIZE 2½ TROUGH ARE TYPICAL FOR ALL SIZES.
 DIMENSIONS 'X' AND 'Y' ARE TAKEN FROM SIDE OF PLUG 'D' TO LOCATE FINISHED SURFACES.
 ALL CAST CORNERS ARE TO BE ⅛ R., ± CAST FILLETS ⅛ R.



F 314087= OIS -107-1067 F 314089= OIS- 107-1069
 F 314088 = OIS -107-1068 F 314081= OIS-107-1066

F 312306= OIS-107-1070
 F 312307= OIS-107-1071

USED ON ASSEMBLY NO. OIS-01366

| | | |
|---|---|---------|
| N | I | D |
| M | H | C |
| L | G | B |
| K | F | A |
| J | E | CHANGES |

"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."

UNLESS SPECIFIED:
 FINISHED SURFACE ROUGHNESS
 FINISHED DIMENSIONS - FRACTIONAL ± .015
 DECIMAL ± .005
 BREAK SHARP EDGES MARK PART NUMBER AT (X)

NAME TROUGHS - SEC. 1±10, 2±9
 1.5 10 F 1/16
 DRAWN BY DATE 10-26-77 SCALE FULL
 MATERIAL ASTM-A48 CL. 35 CAST IRON

OWENS-ILLINOIS
 DRAWING NUMBER
 OIS-107-1066
 THRU
 -1071
 SHEET