



SECTION B-B
SCALE 1 : 1

GENERAL NOTES:
BREAK ALL SHARP CORNERS

MASS: 9.0 lbmass

24.1	1	Steel, AISI 4140	PREHARD
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE		DATE
T-68070	1:1		9/15/2021
DWN	SHEET #	OF	
prasborschek	9	11	
PART NAME			
T68070SD24.1- DePin Ram Piston.ipt			
FILE NAME			
T68070- Mandrel Press			

A	WAS 8.02 LONG	PR	2-1-22
SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		

