

NAME	DATE	TIME (HRS)

28.00

16.00

4.50
17.00
4.80
3.00 X 45°
R3.18

8.00
12.94
3.00
2.00 X 45°
2.00
3.00

2 x Ø 4.50 THRU ALL
 □ Ø 8.00 ▽ 4.00
 ✓ Ø 8.05 X 90°, Near Side

QUALITY

AUTHORIZE **TALLER**

NOTES:
Pieza libre de filos y rebabas.

REV	DESCRIPTION	DATE	APPROVED

TOTAL OF PIECES	4 Pza.	UNLESS OTHERWISE SPECIFIED
ANG. PRO		TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994
		MM +.1 -.1 INCHES +.004 -.004 ANGLES +1° -1°
		MATERIAL: D2 Steel
		SURFACE TREATMENT: Pavonado
		HARDNESS: HRC 56-58

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MEDIDA ESPECIAL	
APPROVALS	DATE
DESIGNER ABG	7/10/2021
REVIEW RVM	7/10/2021

JOYSON TECHNICAL CENTER	
MODEL NAME: M2021-069	SERIES No WGB001-AC
MACHINE NAME: WING GUARD BEV3 L233	
PART NUMBER: WGB001-AC-301-014	
SIZE PART NAME	REV. A
A WGB001-AC-301-014	A
ESCALE 5:1	DRAWING IN MILLIMETERS