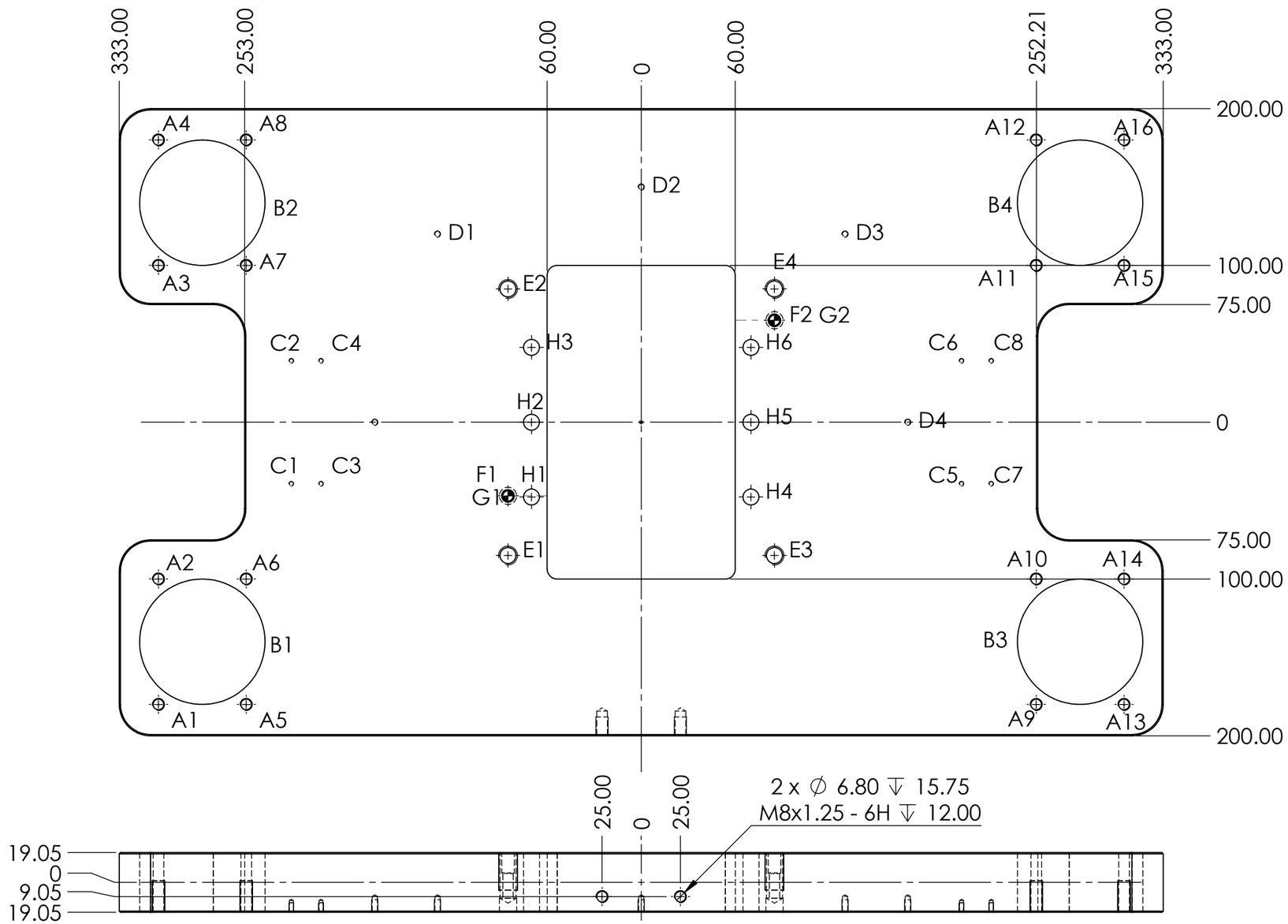
NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	-308	-180	∅ 6.80 THRU ALL M8x1.25 - 6H THRU ALL
A2	-308	-100	
A3	-308	100	
A4	-308	180	
A5	-252	-180	
A6	-252	-100	
A7	-252	100	
A8	-252	180	
A9	252	-180	
A10	252	-100	
A11	252	100	
A12	252	180	
A13	308	-180	
A14	308	-100	
A15	308	100	
A16	308	180	
B1	-280	-140	+0.05 ∅80.00 +0.03 THRU
B2	-280	140	
B3	280	-140	
B4	280	140	
C1	-223.25	-39.20	∅ 2.50 ↧ 7.50 M3x0.5 - 6H ↧ 6.00 FAR SIDE
C2	-223.25	39.20	
C3	-204.30	-39.20	
C4	-204.30	39.20	
C5	204.30	-39.20	
C6	204.30	39.20	
C7	223.25	-39.20	
C8	223.25	39.20	
D1	-130	120	∅ 3.30 ↧ 10.10 M4x0.7 - 6H ↧ 8.00 FAR SIDE
D2	0	150	
D3	130	120	
D4	170	0	
E1	-85	-85	∅ 10.20 ↧ 29.25 M12x1.75 - 6H ↧ 24.00
E2	-85	85	
E3	85	-85	
E4	85	85	
F1	-85	-47	∅ 6.60 THRU ALL ⌴ ∅ 11.00 ↧ 9.00 FAR SIDE
F2	85	65	
G1	-85	-47	0.00 ∅ 8.00 G9 -0.03 ↧ 13.00
G2	85	65	
H1	-70	-47.70	∅ 10.20 THRU ALL M12x1.75 - 6H THRU ALL
H2	-70	0	
H3	-70	47.70	
H4	70	-47.70	
H5	70	0	
H6	70	47.70	

JAPM003-AC-600-002

PAG. 1 de 1

E MEDIDA ESPECIAL

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

NOTES:

Pieza libre de filos y rebabas.

TOTAL OF PIECES	2 Pza.
ANG. PROF	

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL:	1018 Cold Rolled
SURFACE TREATMENT	Galvanizado
HARDNESS	N.A.

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

AUTHORIZE | TALLER | QUALITY

JOYSON SAFETY SYSTEMS

APPROVALS		DATE
DESIGNER	GFM	05/07/2022
REVIEW	EG	05/07/2022

JOYSON TECHNICAL CENTER

MODEL NAME		SERIES No	
MACHINE NAME			
PART NUMBER	JAPM003-AC-600-002		
SIZE	PART NAME		REV.
B	Placa Piston		A
ESCALE: 1:5		DRAWING IN MILLIMETERS	

TKH-MTC-MF-FM-0016-005