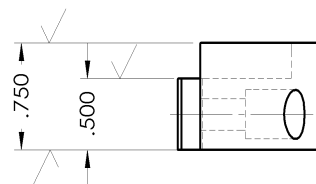
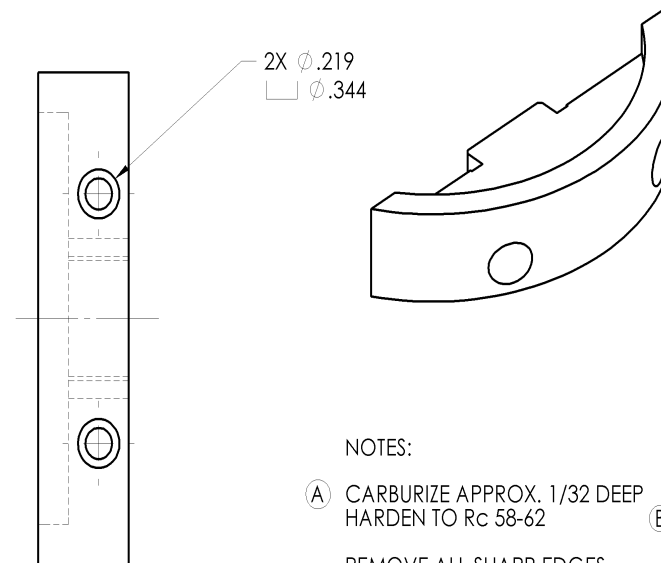


STAMP PART NUMBER HERE



NOTICE

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NOTES:

- (A) CARBURIZE APPROX. 1/32 DEEP HARDEN TO Rc 58-62 (B)

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 0.40 LBS

B	MATERIAL WAS AISI 1020 STEEL, HARDNESS WAS 56/60, DEPTH WAS 1/16	ATC	4/12/2019
A	REDRAWN IN SOLIDWORKS, CHANGED NOTE	DWH	11/23/2010
REV.	DESCRIPTION	BY	DATE

REVISIONS

MATERIAL
AISI 8620 STEEL (B)

DESIGN		SAVED	5/6/2019
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DRAWN	JFB		4/19/1985
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TOLEDO, OHIO
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WEAR PLATE

STD. QUICK CHANGE

TAKEOUT ARM PLATEN

SCALE:	SIZE	DRAWING NUMBER	
1:1	B	HE-8701	SHEET 1 OF 1

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.
HE-0657	
	UNLESS OTHERWISE SPECIFIED:
	UNITS ARE DECIMAL INCH
	TOLERANCE ON ALL DIMENSIONS ARE:
	ENGLISH DIMENSIONS:
	XX ± 1/16
	XX ± .020
	XXX ± .010
	METRIC DIMENSIONS:
	[X] ± 2 mm
	[X.X] ± .5 mm
	[X.XX] ± .25 mm
	CHAMFER BORED & REAMED HOLES:
	1/32 x 45° UP TO 3/8 DIA.
	1/16 x 45° OVER 3/8 DIA.
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
	SURFACE ROUGHNESS NOT TO EXCEED
	125 ON MACHINED SURFACES