CARB. 1/32 DEEP & HDN.
ROCK. "C" 60 MINIMUM.

.1885
.1865

Ø3

23 0./4

15 0./16

1.635 O.

.055
.051

BREAK SHARP EDGES

MARK PART NUMBER AT (X)

USED ON ASSEMBLY No. OIS-02415, OIS-02785

I		D		UNLESS SPECIFIED: 125	NAME WASHER	OWENS-BROCKWAY OI
H		C		FINISHED SURFACE ROUGHNESS √	DRAWN OMG/BRK	CHECKED	DATE 12-14-90	SCALE FULL	GLASS CONTAINERS, a unit of Owens-Illinois DRAWING NUMBER
G		B		FINISHED DIMENSIONS FRACTIONAL ±.015		OIS-16-707
F		A		DECIMAL ±.005	MATERIAL AISI-C1117	
E		CHANGES				SHEET