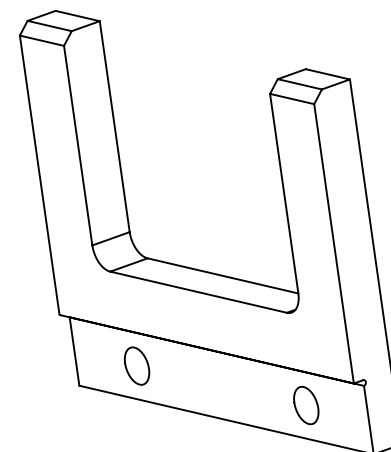
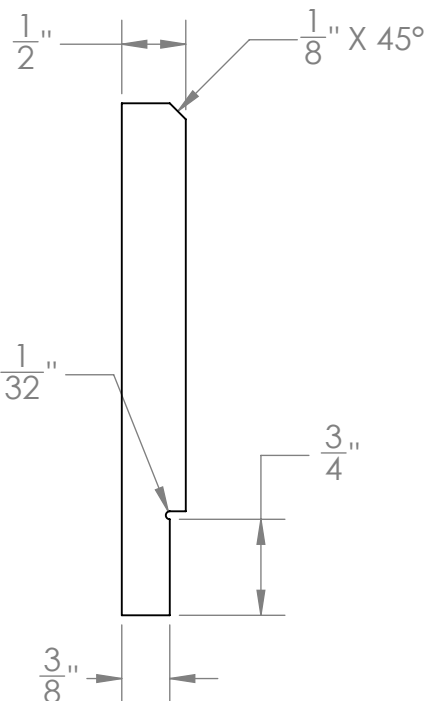


desahogo R  $\frac{1}{32}$ "

$\phi \frac{13}{32}$ " THRU



**3-D CAD MODEL AVAILABLE UPON REQUEST**

## NOTICE

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REPORT CHANGES TO ENGINEERING DEPARTMENT.  
WORK TO DIMENSIONS. **DO NOT SCALE PRINT.**

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH  
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X  $\pm 1/16$

X.XX  $\pm .020$

X.XXX  $\pm .010$

FINISH MARKS

$\sqrt{63} = \sqrt{N7}$

$\sqrt{32} = \sqrt{N6}$

$\sqrt{16} = \sqrt{N5}$

$\sqrt{8} = \sqrt{N4}$

METRIC DIMENSIONS:

[ X ]  $\pm 2$  mm

[ X.X ]  $\pm .5$  mm

[ X.XX ]  $\pm .25$  mm

CHAMFER BORED & REAMED HOLES:

1/32 x 45° UP TO 3/8 DIA.

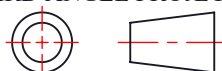
1/16 x 45° OVER 3/8 DIA.

CHAMFER TAPPED HOLES TO DEPTH OF ONE  
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



**MATERIAL**

AISI 1020

DESIGN R. REYES SAVED 28/01/2022

DRAWN R. REYES 27/01/2022



LIBBEY MEXICO  
MONTERREY, N.L.  
WWW.LIBBEY.COM

TOPE PRENSA

ASSEMBLY NAME

MACHINE NAME

SCALE: SIZE DRAWING NUMBER

2:3

A

SBC-L14-08

SHEET  
1 OF 1