


ALL DIMENSIONS TYP. BOTH HALVES

- PART CAN BE MADE FROM
EAM485B1 BY CUTTING IN HALF
ON CENTERLINE
- 1.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 16 GA. HR PL. EXCEPT AS NOTED.
 - 2.) ALL WELDS TO BE 2.29 [.09] FILLET UNLESS NOTED
 - 3.) REMOVE ALL BURRS AND SHARP EDGES.
 - 4.) SURFACE PREPARATION AND PAINTING PROCEDURE
SHOULD BE IN ACCORDANCE WITH THE APPLICABLE
SECTION OF THE STRUCTURAL STEEL PAINT COUNCIL SPECS.
 - 5.) STAMP PART No. USING 8 [.31] HIGH NUMERALS.
 - 6.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.
- ⚠ MATERIAL: WARMAN CODE "C73" UNLESS OTHERWISE SPECIFIED.
WPL16GA 1,8 LBS.
M10H5-V (2)
- ⚠ ESTIMATED MASS : 1 kg.
- ⚠ ENCUMBRANCE : 343 x 213 x 92

UNLESS OTHERWISE SPECIFIED: (FABRICATION)		UNLESS OTHERWISE SPECIFIED: (MACHINING)				
TOLERANCE ON FABRICATION DIMENSIONS	<div><div>LESS THAN 1219 [48"]</div><div>1219 TO 3048 [120"]</div><div>OVER 3048 [120"]</div></div>	TOLERANCE ON MACHINING DIMENSIONS	<div><div>0,X</div><div>0,XX</div><div>0,XXX</div><div>0,XXXX</div><div>ANGULAR</div></div>	± 1,524 [.060]	ALL CONCENTRIC CIRCLES:	BREAK OR DEBURR ALL SHARP EDGES
				± 0,762 [.030]	 0,25 [.010] T.I.R.	INTERNAL CORNERS
				± 0,254 [.010]	ALL PERPENDICULAR SURFACES:	0,000 [.000]/0,813 [.032] R.
				± 0,127 [.050]		
				± 1°		3,2 [125]

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						PUMP		EAM485B83214***	
1 MATERIAL WAS C23. MASS AND ENCUMBRANCE ADDED. ECN-07003897. DY 25JUN2021 SR						DATE FEB.2,2006		DRAWING No.	
No. DESCRIPTION BY DATE CHK						SCALE		DESIGN CENTRE OF ORIGIN : MADISON	
REVISIONS						WEIR MINERALS		A2- 110 -0-383214	
								1	