

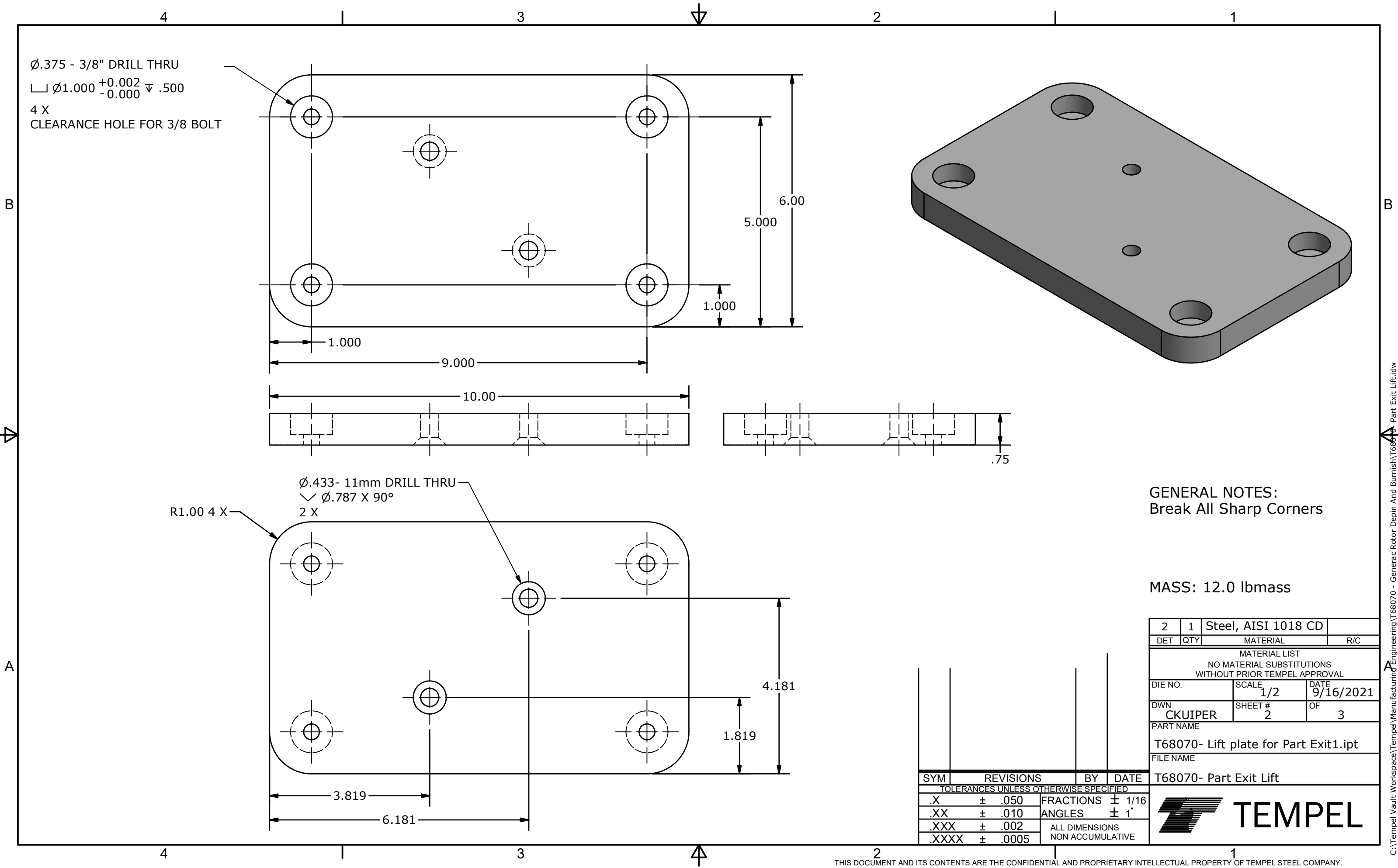
GENERAL NOTES:
Break All Sharp Corners

MASS: N/A

1	1	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1:1	9/16/2021	
DWN	SHEET #	OF	
CKUIPER	1	3	
PART NAME			
T68070- Lift plate for Part Exit.ipt			
FILE NAME			
T68070- Part Exit Lift			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





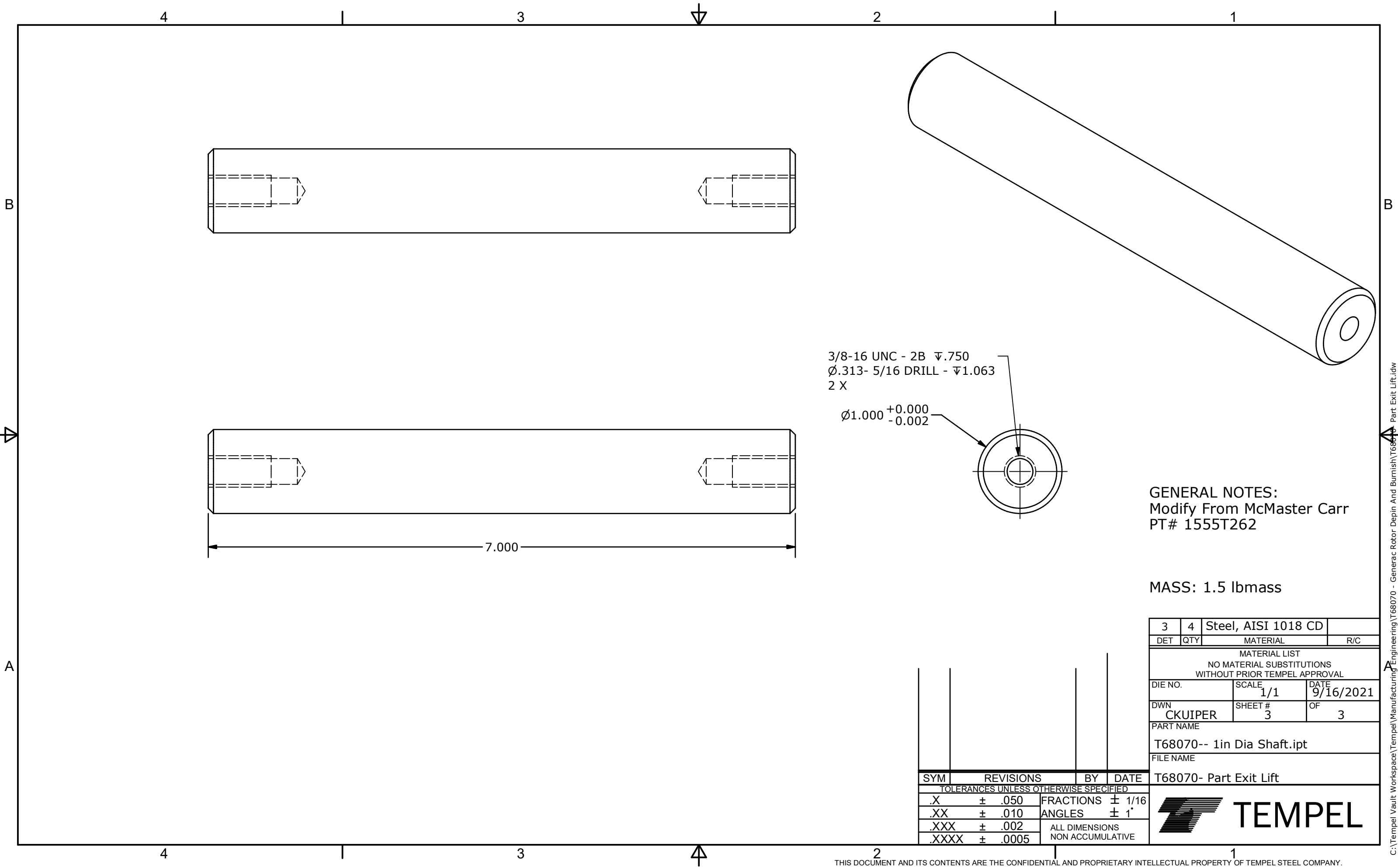
GENERAL NOTES:
Break All Sharp Corners

MASS: 12.0 lbmass

2	1	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/2	9/16/2021	
DWN	SHEET #	OF	
CKUIPER	2	3	
PART NAME			
T68070- Lift plate for Part Exit1.ipt			
FILE NAME			
T68070- Part Exit Lift			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





GENERAL NOTES:
Modify From McMaster Carr
PT# 1555T262

MASS: 1.5 lbmass

3	4	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE 1/1	DATE 9/16/2021
DWN CKUIPER		SHEET # 3	OF 3
PART NAME T68070-- 1in Dia Shaft.ipt			
FILE NAME T68070- Part Exit Lift			

SYM	REVISIONS		BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED				
.X	±	.050	FRACTIONS	± 1/16
.XX	±	.010	ANGLES	± 1°
.XXX	±	.002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	±	.0005		

