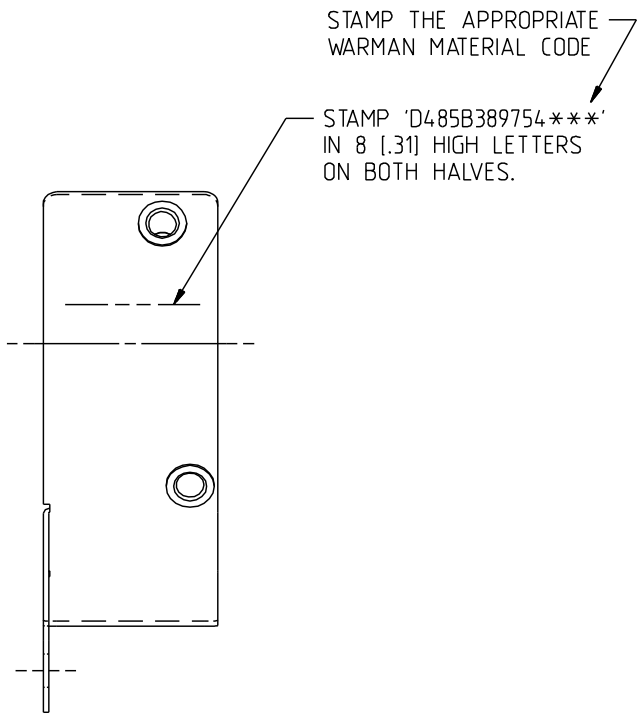


ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	1 LBS	WPL48X96X14GLSS
2	1	14 GA. SHEET	1 LBS	WPL48X96X14GLSS
3	4	RIVET NUT - M10	EA	ZRN1032518534SS
PAINTED GUARD - WARMAN MATERIAL CODE E02				
4	1	14 GA. SHEET	1 LBS	WPL14GA
5	1	14 GA. SHEET	1 LBS	WPL14GA
6	4	RIVET NUT - M10	EA	ZRN0125657

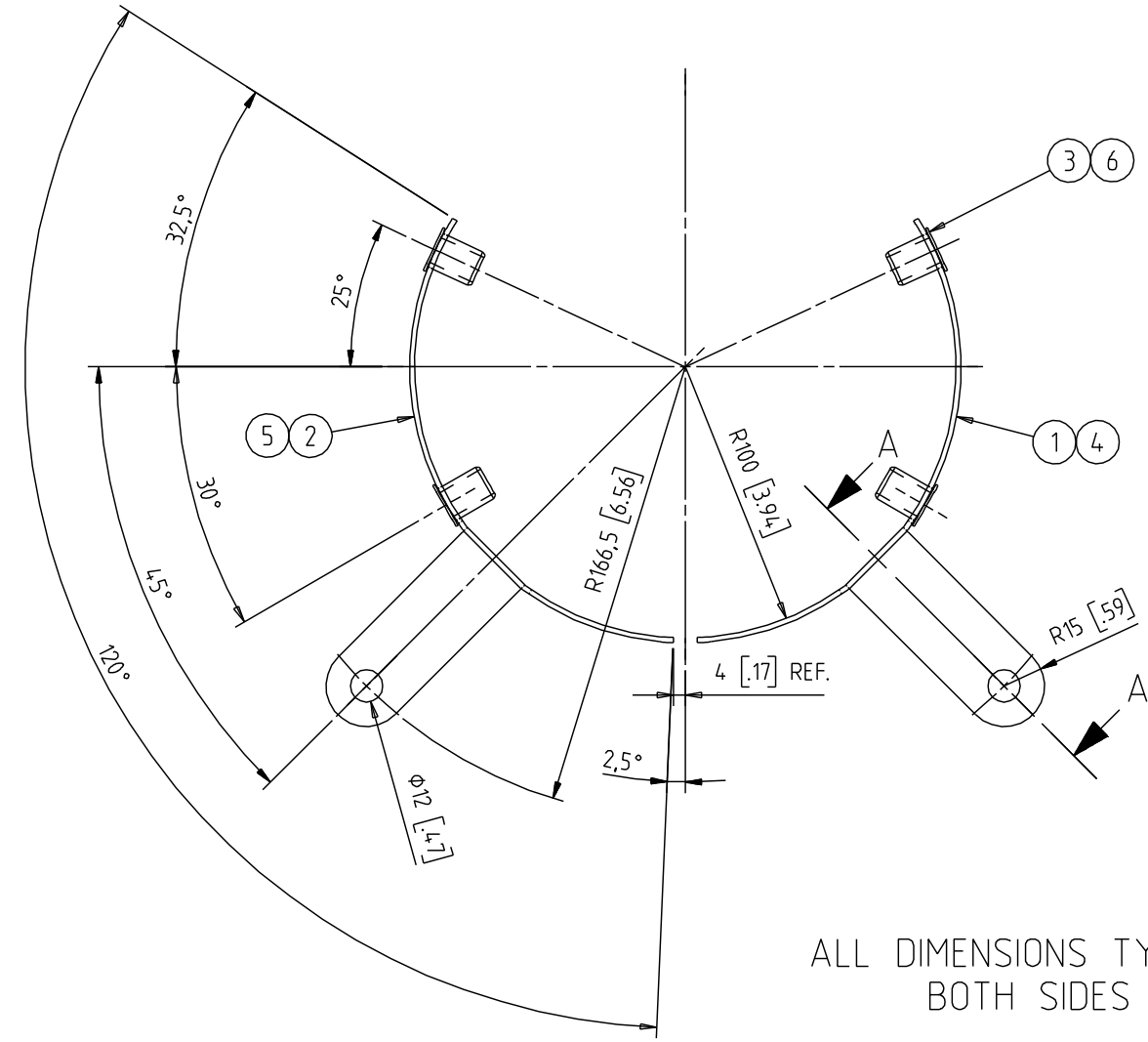
MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.  
ESTIMATED MASS : ,49 kg / 1.2 LBS

SECTION A-A

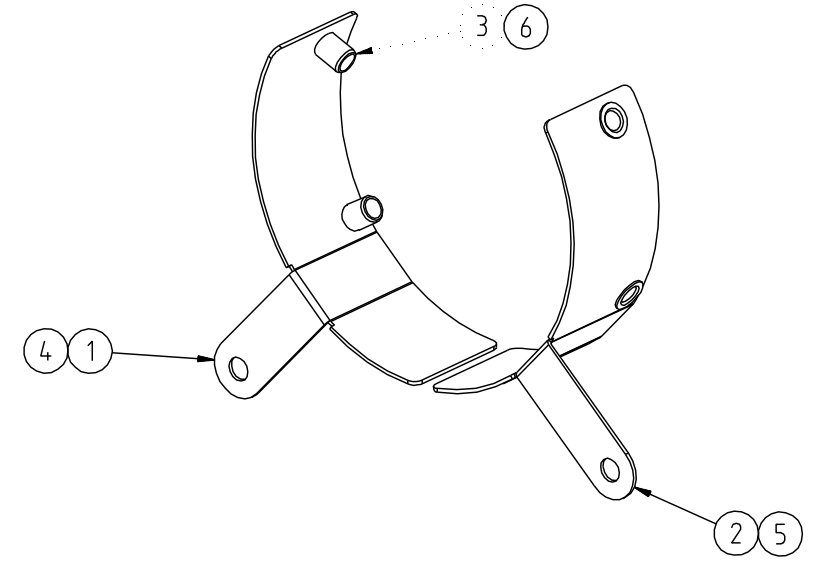


STAMP THE APPROPRIATE  
WARMAN MATERIAL CODE

STAMP 'D485B389754\*\*\*'  
IN 8 [.31] HIGH LETTERS  
ON BOTH HALVES.



ALL DIMENSIONS TYPICAL  
BOTH SIDES




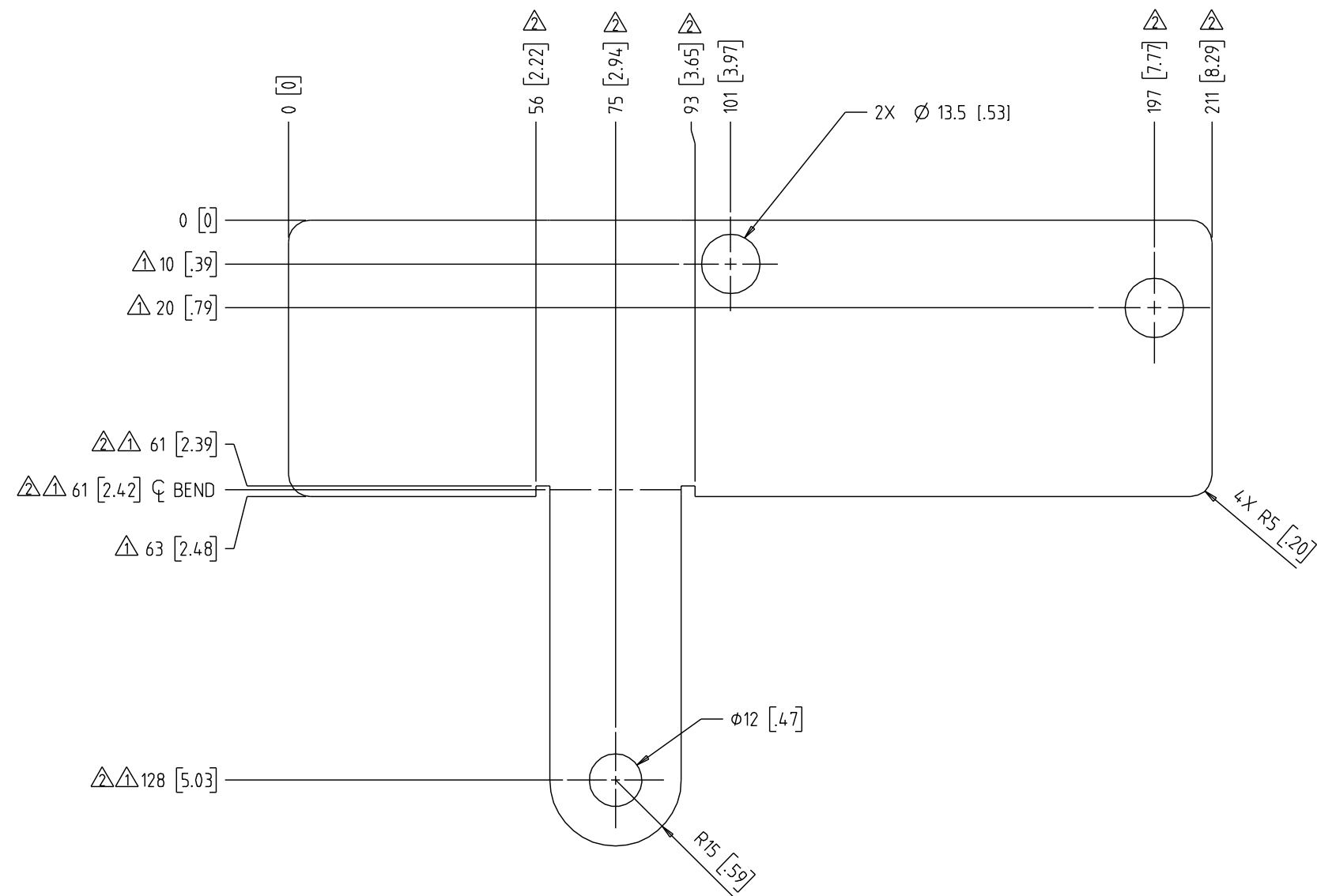
- NOTES:
- 1.) REMOVE ALL BURRS AND SHARP EDGES.
  - 2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
  - 3.) DIMENSIONS SHOWN THUS [ ] ARE IN INCHES.

STAINLESS STEEL GUARD:  
4.) ALL STEEL TO BE COMMERCIAL QUALITY  
A-240 14 GA. CR SH.


PAINTED GUARD:  
5.) ALL STEEL TO BE COMMERCIAL QUALITY  
A-569 14 GA. HR PL.  
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD  
BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE  
STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

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	4						APP.				AGS		
	3						CHECK				RAT		
	2	UPDATED B.O.M., 14GA WAS 16GA, MODIFIED NOTES, DIM WAS R3 [.12], SEE SHEET 2, DR114684MAD	ERF	JAN.16,2012	DAB		DRN.				A. BROWN		
	1	63 WAS 73; 53 WAS 58;UPDATED WEIGHTS; SEE SHEET 2, DR111942MAD	ARW	DEC.8,2010	DAB		DATE	JUN.1,2010		WEIR MINERALS NORTH AMERICA	DESIGN CENTRE OF ORIGIN :  MADISON	DRAWING No.  A2-110-0-389754  SHEET 1 OF 2	REV.  2
	No.	DESCRIPTION	BY	DATE	CHK	SCALE							
	REVISIONS						1 : 2						



FLAT PATTERN

Copyright © Weir Slurry Group Inc. 2012										PRODUCT :		TITLE :					
<p>Weir Slurry Group Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing. The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.</p>					5							WARMAN PUMP		SEAL GUARD - BOTTOM D485B389754*** FOR STANDARD MECHANICAL SEAL 6/4 DAH, 6/4 DDAH			
					4					APP.	AGS						
					3					CHECK	RAT						
					2	MODIFIED BEND RELIEF CUT-OUTS, MODIFIED DIMS AS SHOWN, SEE SHEET 1. DR114684MAD	ERF	JAN.16,2012	DAB	DRN.	A. BROWN						
					1	10 WAS 15; 20 WAS 30; 57 WAS 67; 61 WAS 71; 63 WAS 73; 127 WAS 137; SEE SHEET 1; DR111942MAD	ARW	DEC.8,2010	DAB	DATE	JUN.1,2010			WEIR MINERALS NORTH AMERICA		DESIGN CENTRE OF ORIGIN : MADISON	
No.	DESCRIPTION		BY	DATE	CHK	SCALE 1 : 1											
					REVISIONS												