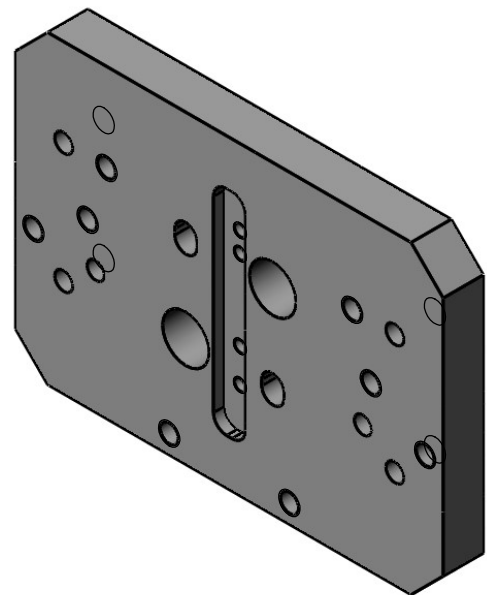
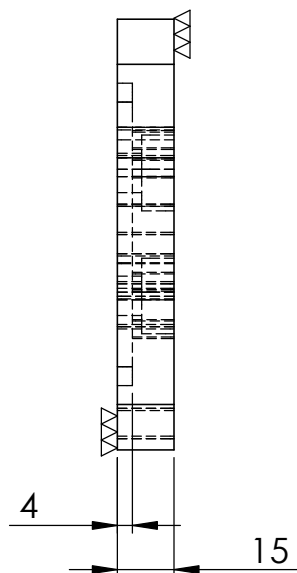





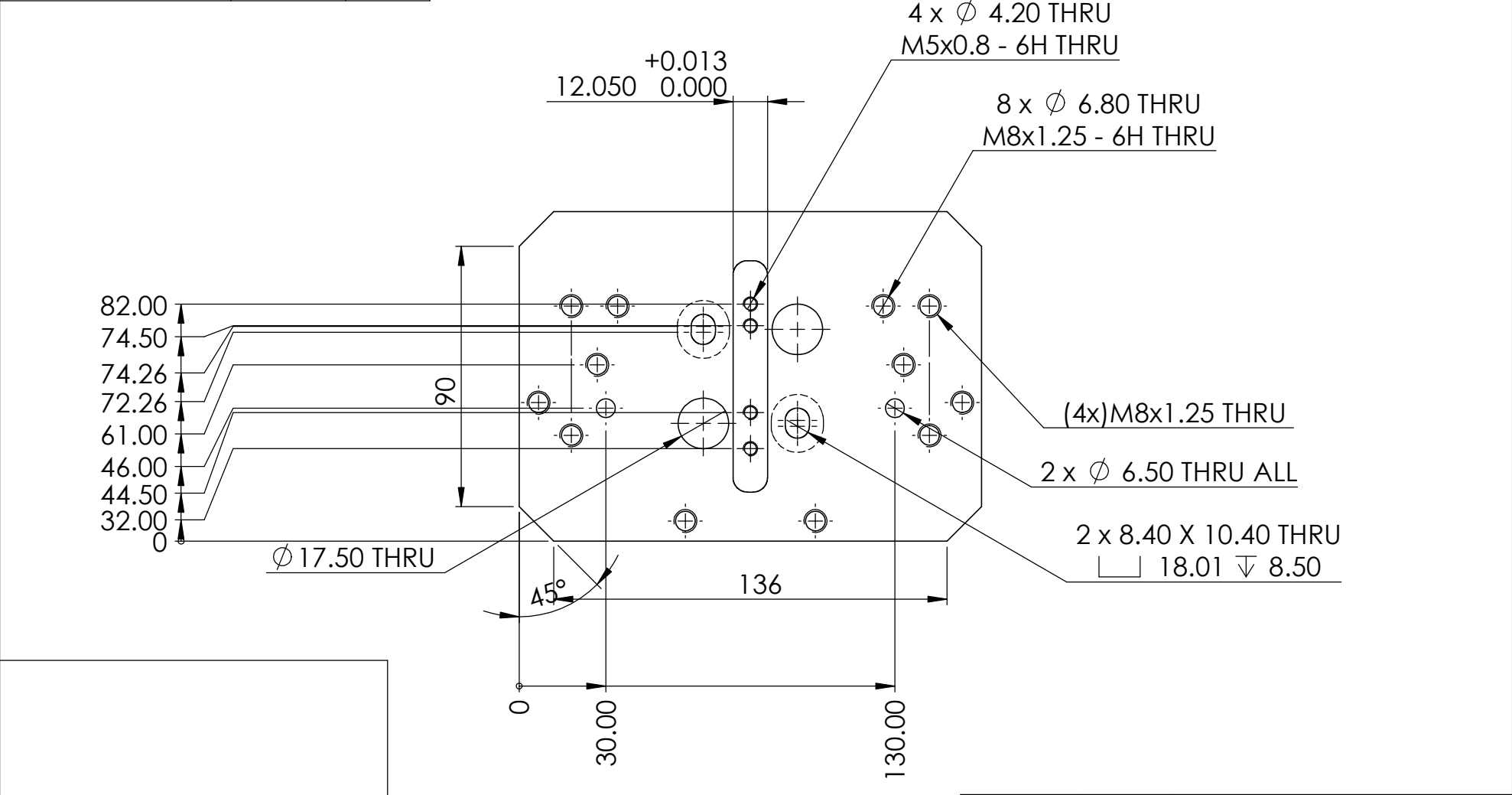
[illegible]

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		ISO 2768-1 mK-E ASME Y14.5M-1994
MM	INCHES	ANGLES
+0.1 -0.1	+0.004 -0.004	+1° -1°
MATERIAL:	ACERO D2	
SURFACE TREATMENT:	NITRURADO	
HARDNESS:	HRC 50-55	

 MEDIDA ESPECIAL		PAG. 1 de 2			
 JOYSON SAFETY SYSTEMS		JOYSON TECHNICAL CENTER			
APPROVALS		DATE		MODEL NAME: FBHA001-P1	
DESIGNER AJML		22/06/2021		SERIES No M2021-066	
REVIEW ACC		22/06/2021		MACHINE NAME: Broach Holding Fixture to Armature	
PART NUMBER:		FBHA001-P1-015			
SIZE		PART NAME		REV.	
A		PLACA INTERMEDIA		A	
ESCALE		1:5		DRAWING IN	
MILLIMETERS		MILLIMETERS			

NAME	DATE	TIME (HRS)



QUALITY

AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pza.
ANG. PRO			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+0.1 -0.1	+0.004 -0.004	+1° -1°
MATERIAL: ACERO D2		
SURFACE TREATMENT: NITRURADO		
HARDNESS: HRC 50-55		

PAG. 2 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.	
MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER	
JOYSON SAFETY SYSTEMS		MODEL NAME: FBHA001-P1	SERIES No M2021-066
APPROVALS		MACHINE NAME: Broach Holding Fixture to Armature	
DESIGNER	AJML	DATE	22/06/2021
REVIEW	ACC	DATE	22/06/2021
PART NUMBER: FBHA001-P1-015		REV. A	
SIZE A		PLACA INTERMEDIA	
SCALE	1:5	DRAWING IN	MILLIMETERS