

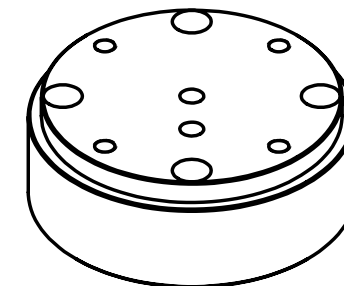
VIEW B
SCALE 1 : 1




REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER
AS SHOWN

APPROXIMATE WEIGHT = 20.87 LBS



REV.	DESCRIPTION	BY	DATE
REVISIONS			
<div>NT.</div> <div>:</div> <div> <p>MATERIAL</p> <p>630 STAINLESS STEEL</p> </div>			
DESIGN	D. SOLEY	SAVED	6/9/2022
DRAWN	G. DIESING	06/03/2022	
<div> <div>  <div> <p>LIBBEY®</p> <p>CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM</p> </div> </div> </div>			
PLUNGER SPACER			
GLOBAL SPRING CAGE - 4 POST ASSEMBLY			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:2	B	LY-8860	
		SHEET 1 OF 1	

[illegible]

REPORT CHANGES TO ENGINEERING DEPARTMENT
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

— ENGLISH DIMENSIONS:

X/X	$\pm 1/16$
X.XX	$\pm .020$
X.XXX	$\pm .010$

FINISH MARKS

METRIC DIMENSIONS:

[X]	± 2 mm
[X.X]	$\pm .5$ mm
[X.XX]	$\pm .25$ mm

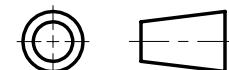
CHAMFER BORED & REAMED HOLES:

CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.
CHAMFER TAPPED HOLES TO DEPTH OF ONE
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

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SECTION A-A