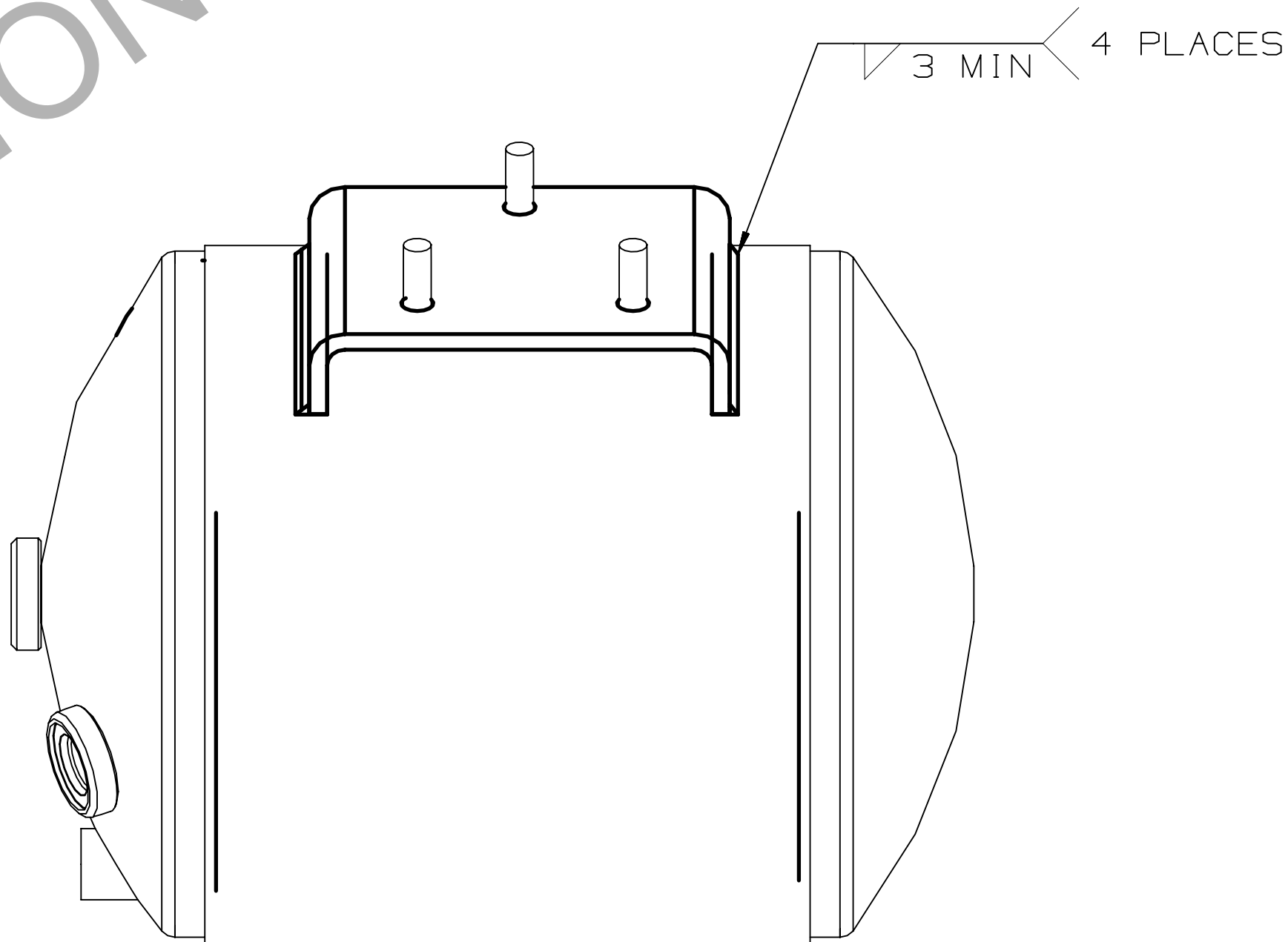
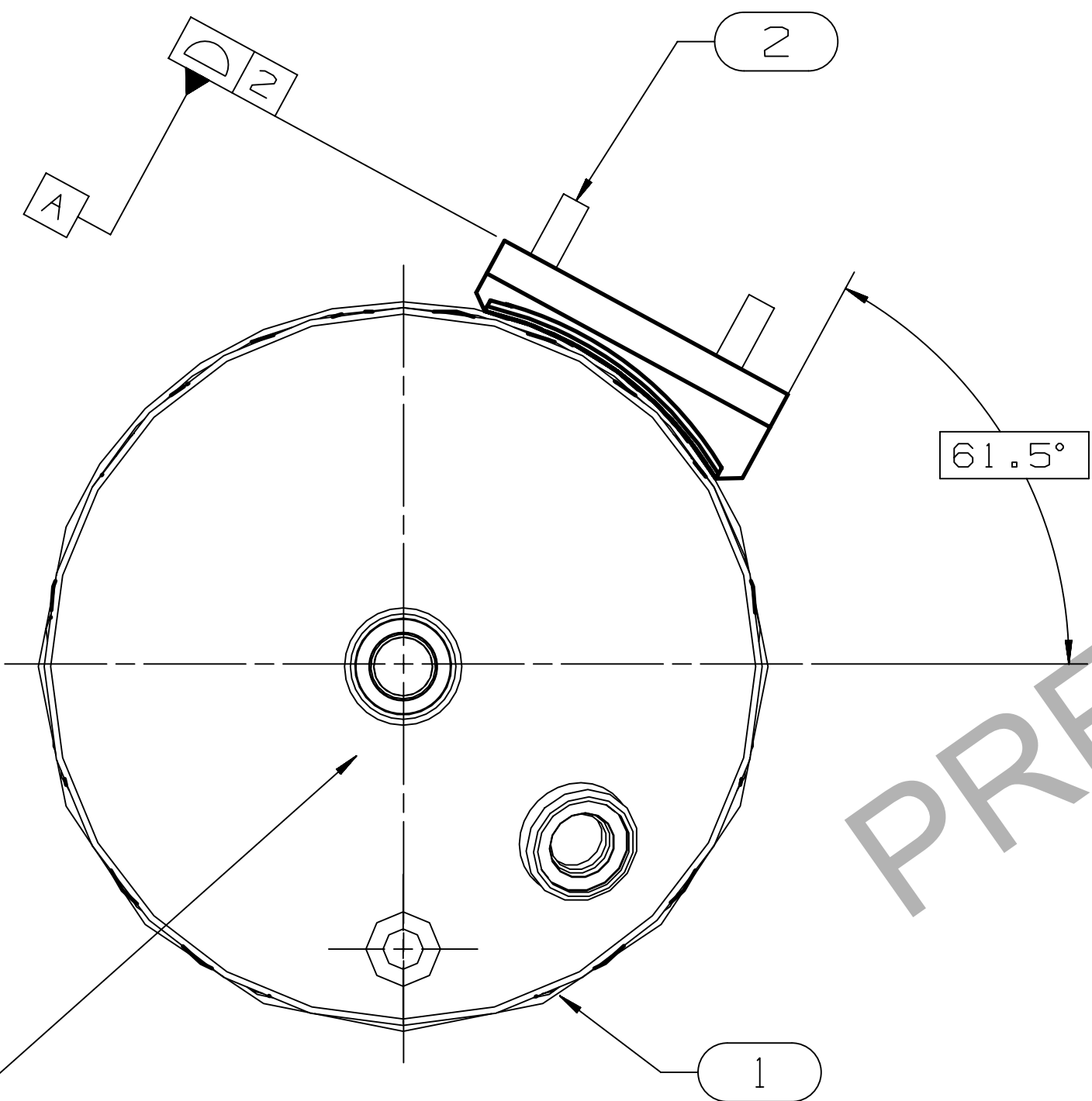
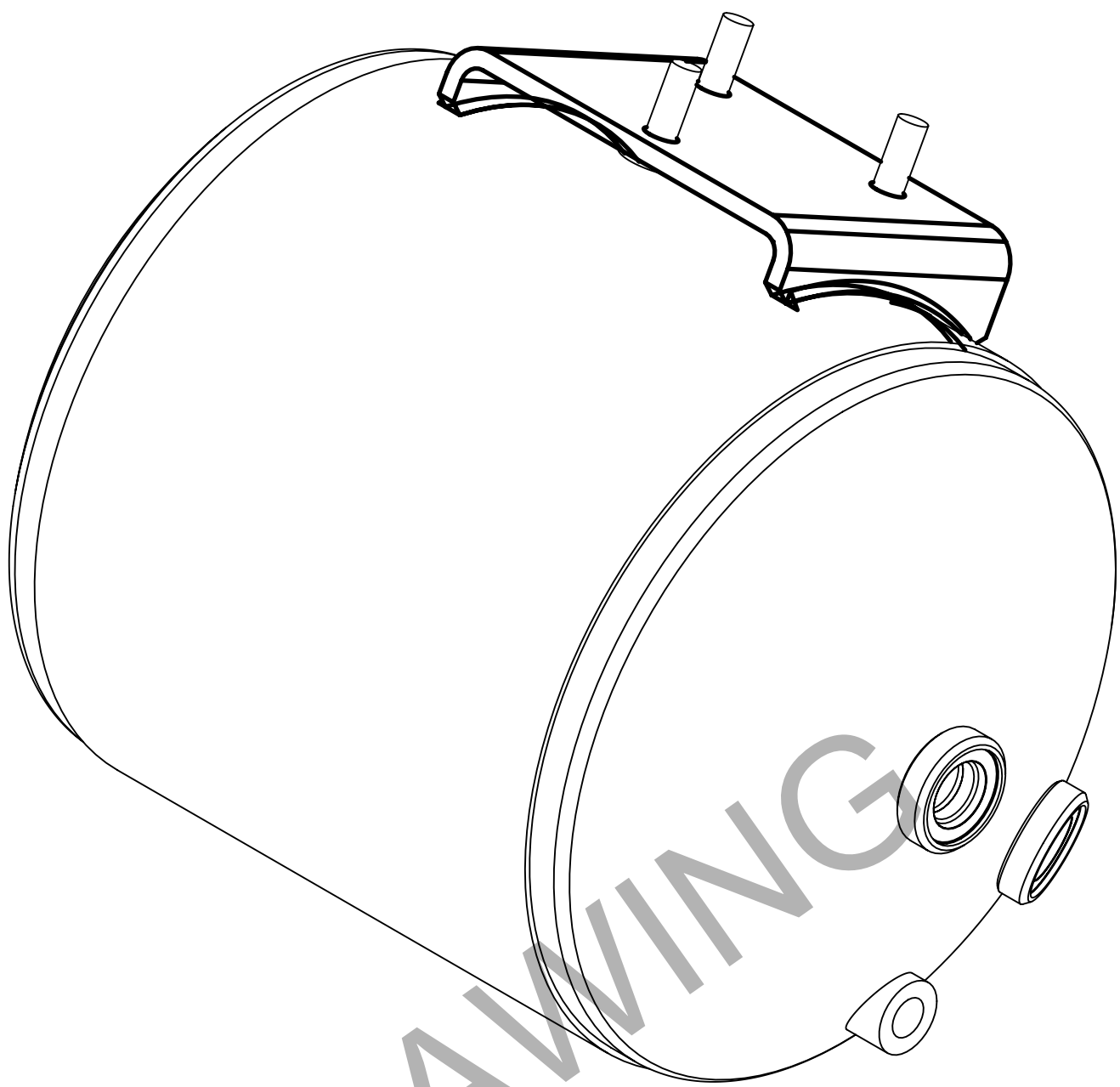
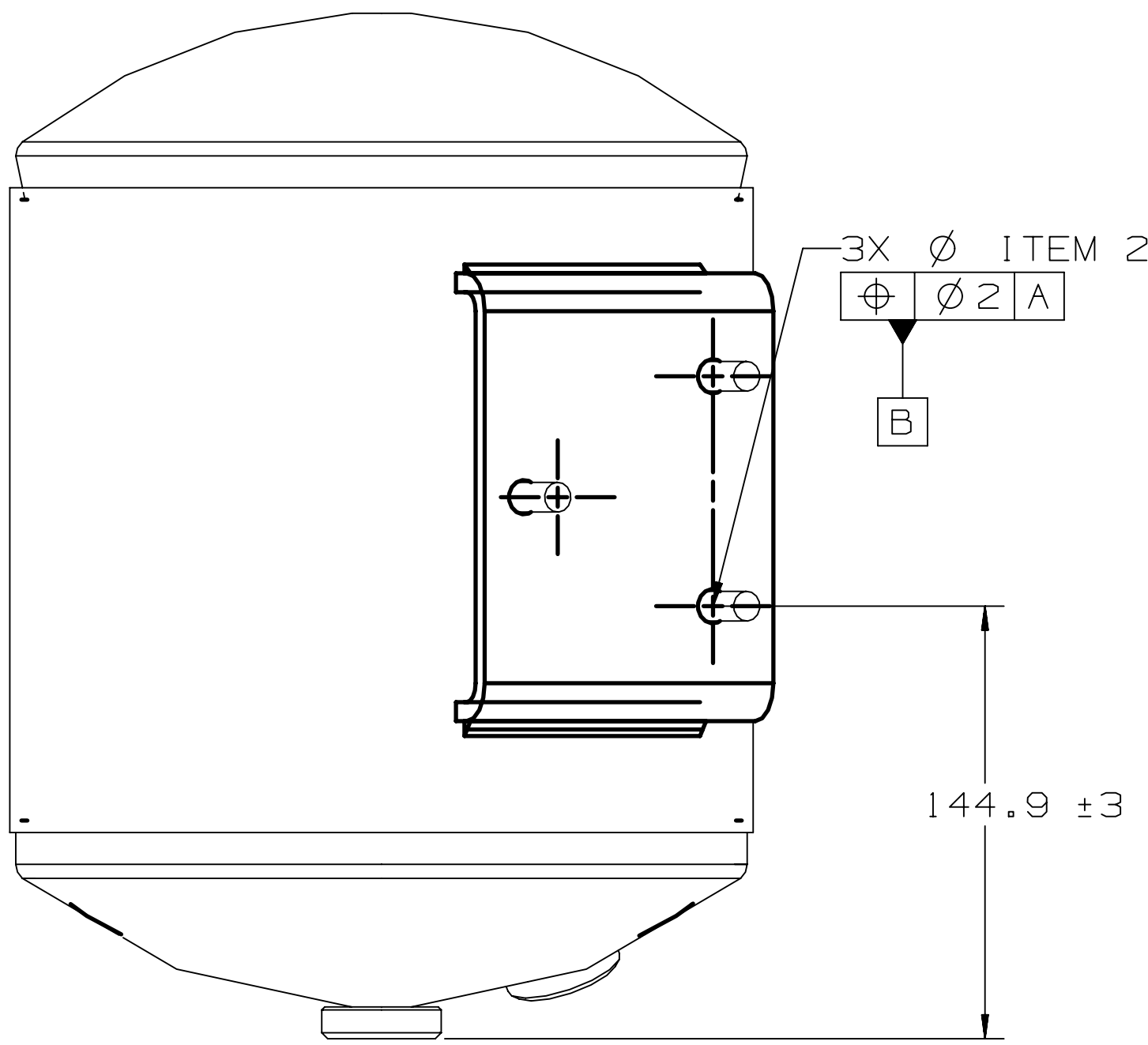


QTY	ITEM	PART NUMBER	DESCRIPTION
X		4302395C1	TANK, AIR PRESS
1	1	4302300C1	TANK, AIR PRESS, TRANS STL 9.5 IN
1	2	4302394C1	SUPPORT, AIR TANK BRKT ASSY

CHANGE				REV	REFERENCE
DRAWN	U208744	CHECKED	-	ENGINEER	-
DATE	11MAR21	DATE	-	DATE	-
INITIAL PROTOTYPE RELEASE					A 96000G



**NAVISTAR**  
NAVISTAR, INC CONFIDENTIAL PROPRIETARY

REFERENCE

LINEAR MEASURE: mm ☒ in ☐

THIRD ANGLE PROJECTION

WEIGHT FINISHED PART

UNLESS SPECIFIED DIM TOLERANCES ARE

ROUGH PART

UNLESS OTHERWISE SPECIFIED

3D ELECTRONIC DETAIL

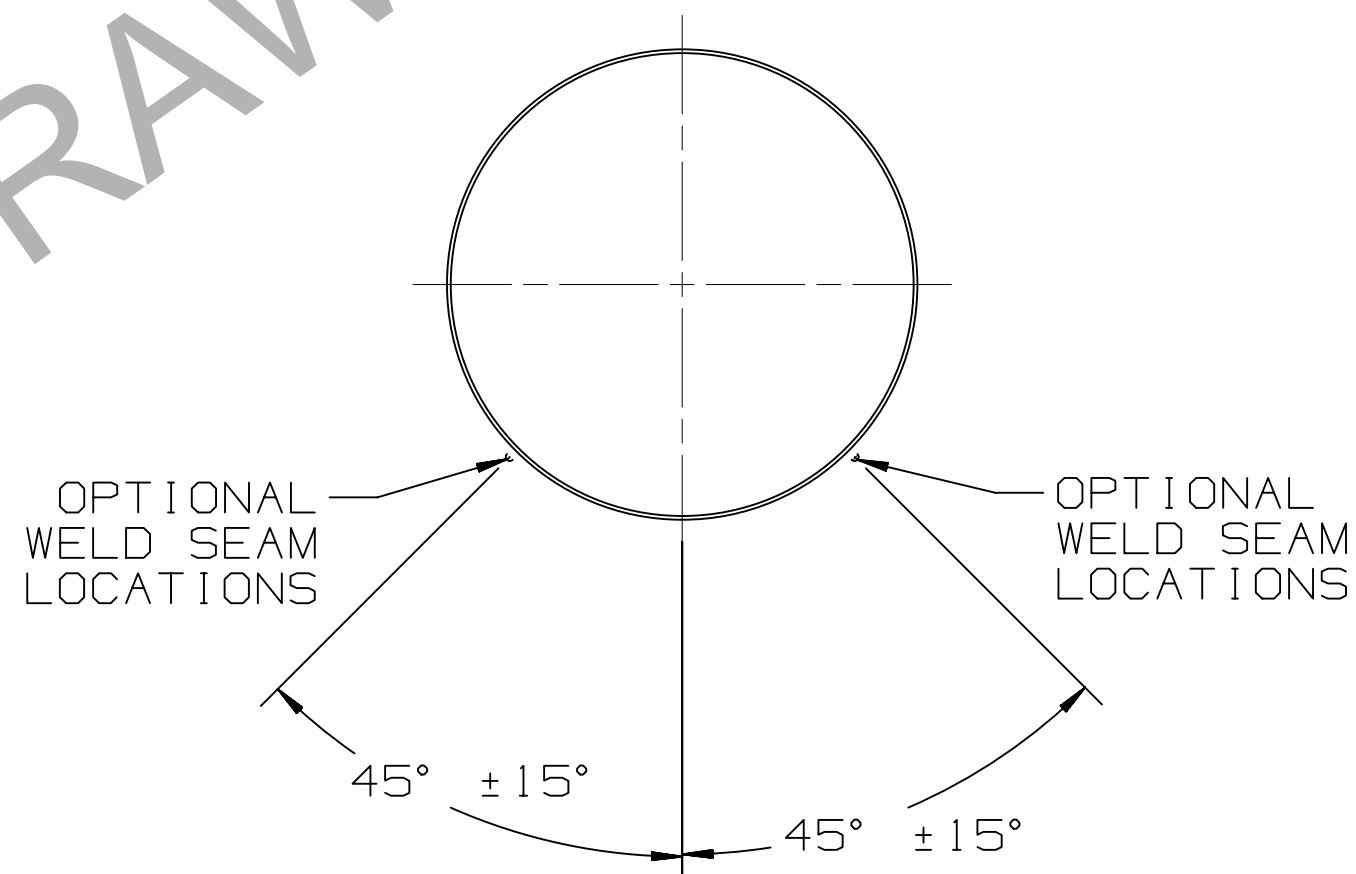
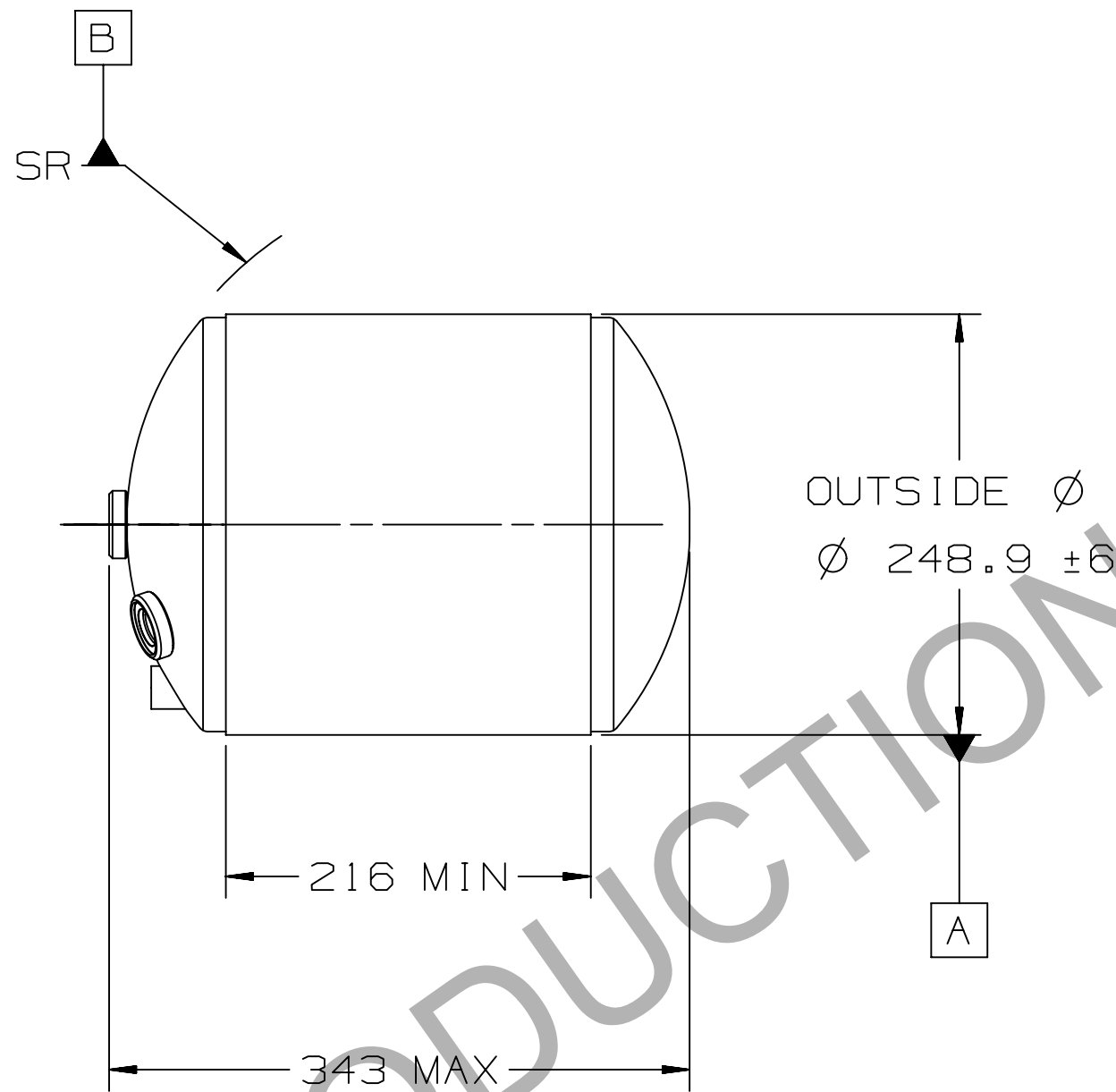
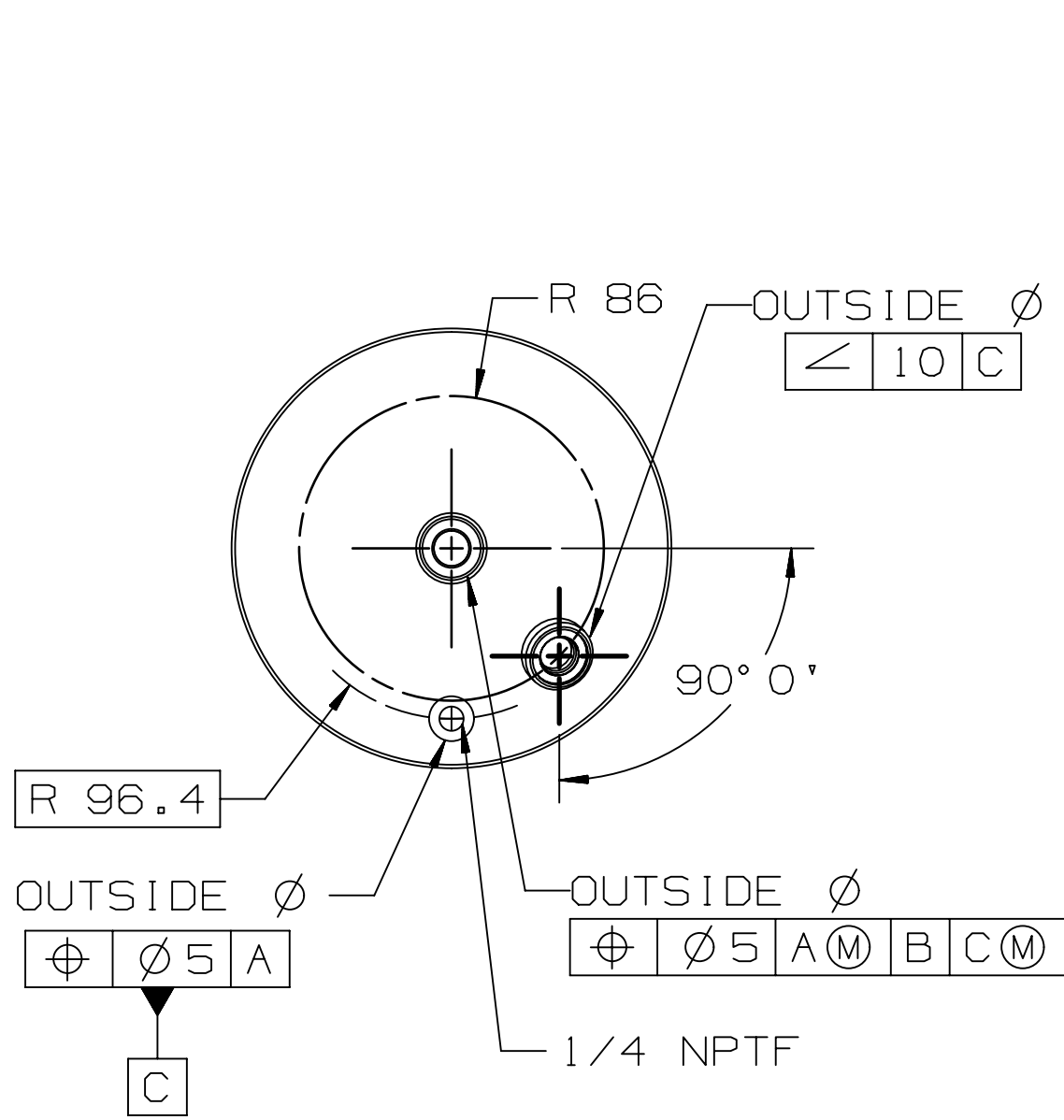
ADDITIONAL 3D ELECTRONIC SURFACE DATA OF THIS MODEL IS AVAILABLE UPON REQUEST FROM NAVISTAR DESIGN GROUP.

ALL PARTS SUPPLIED TO NAVISTAR MUST COMPLY WITH MPAPS B-50 FOR RESTRICTED CHEMICAL SUBSTANCES

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5-1994 AS AMENDED BY THE INTERNATIONAL TRUCK DIVISION DIMENSIONING AND TOLERANCING ADDENDUM-2000.

ENGINEER	NAME			TANK, AIR PRESS
DATE	NAME (TRANSLATION)			VERSION
DRAWN	U01N999			E
DATE	09MAR21			APPRO
CHECKED	-			DATE
DATE	-			MATL REV
MANAGER	P1RS NOUN CODE	PART TYPE CODE	SCALE	SIZE
DATE	B930	040-B930-002	NONE	4
RELEASE NO.	PART NO.			SHEET
96000G	4302395C1			001
				CONTROL
				E 50

PRE-PRODUCTION DRAWING



- NOTE:
1. UNLESS OTHERWISE SPECIFIED, ALL PORTS M22 PER ISO 4039-2
  2. MUST MEET PERFORMANCE & QUALITY REQUIREMENTS OF MPAPS P-9556

MUST COMPLY WITH INTERNATIONAL TRUCK AND BUS REQUIREMENT (ITBR) FMVSS 121 REVISIONS TO THIS DESIGN MAY RESULT IN NON-COMPLIANCE. DO NOT ALTER WITHOUT ENGINEERING APPROVAL

ALL PARTS SUPPLIED TO NAVISTAR MUST COMPLY WITH MPAPS B-50 FOR RESTRICTED CHEMICAL SUBSTANCES

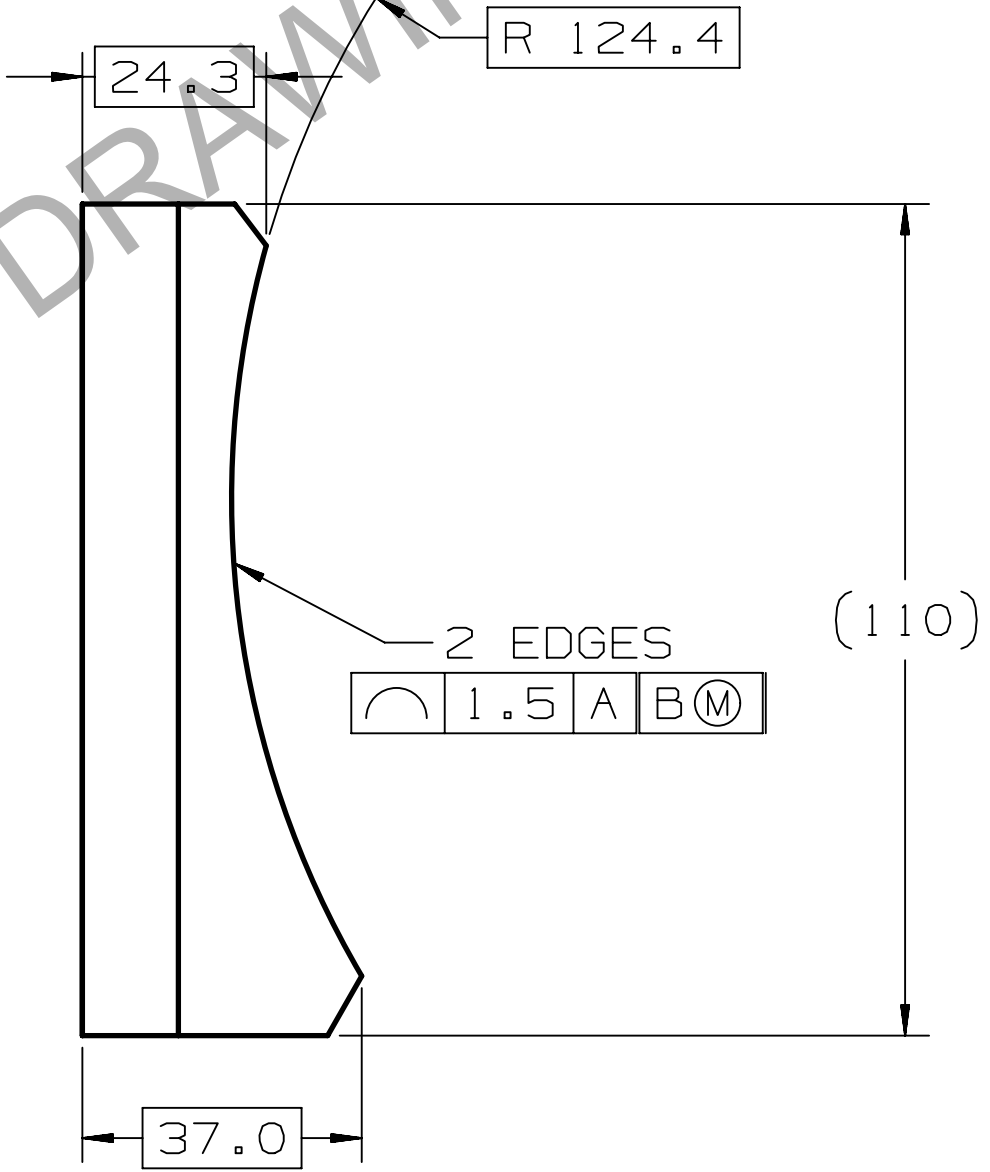
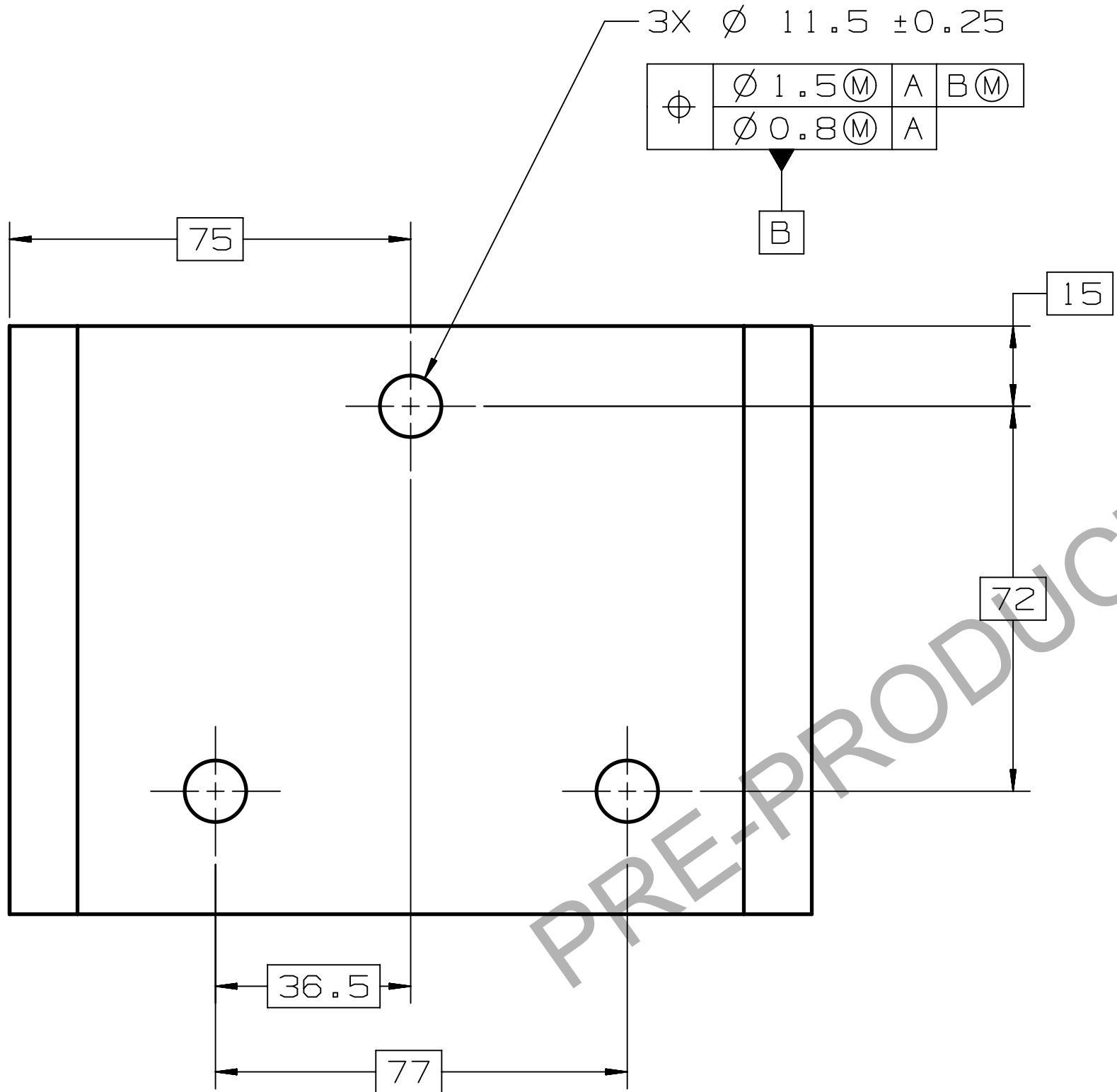
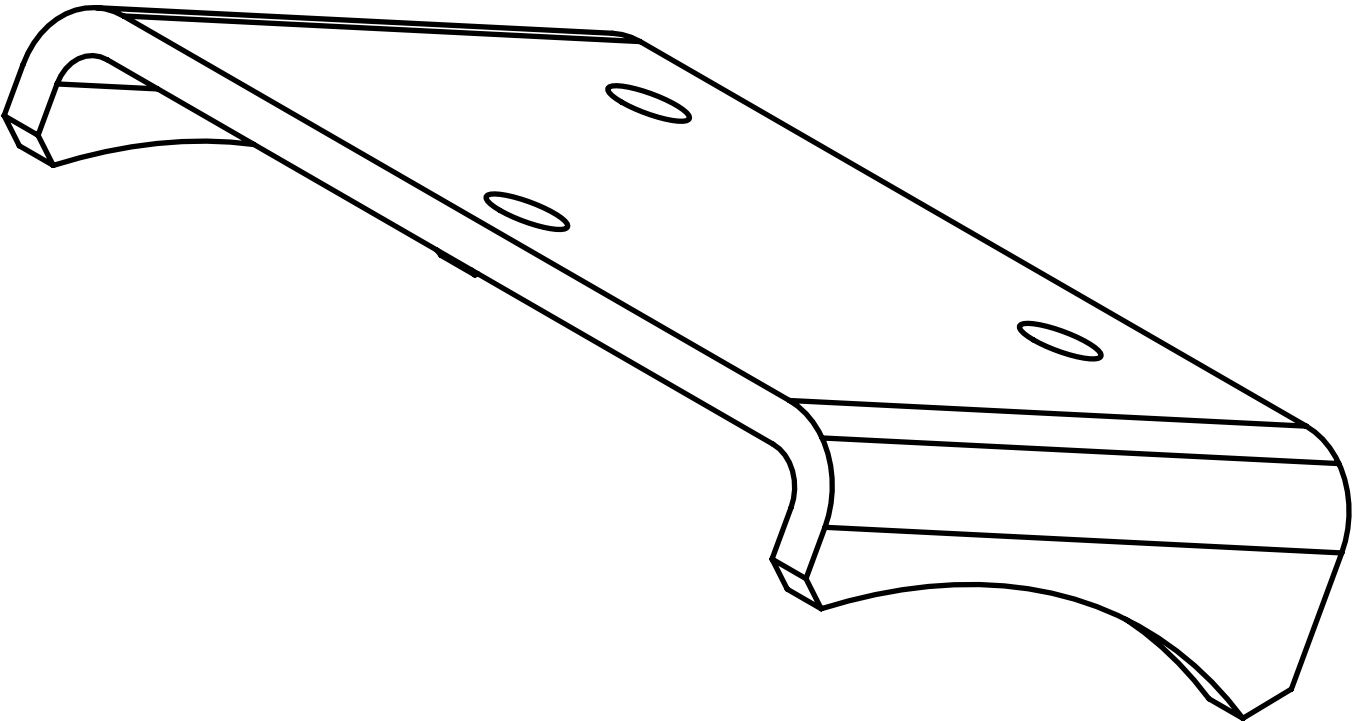
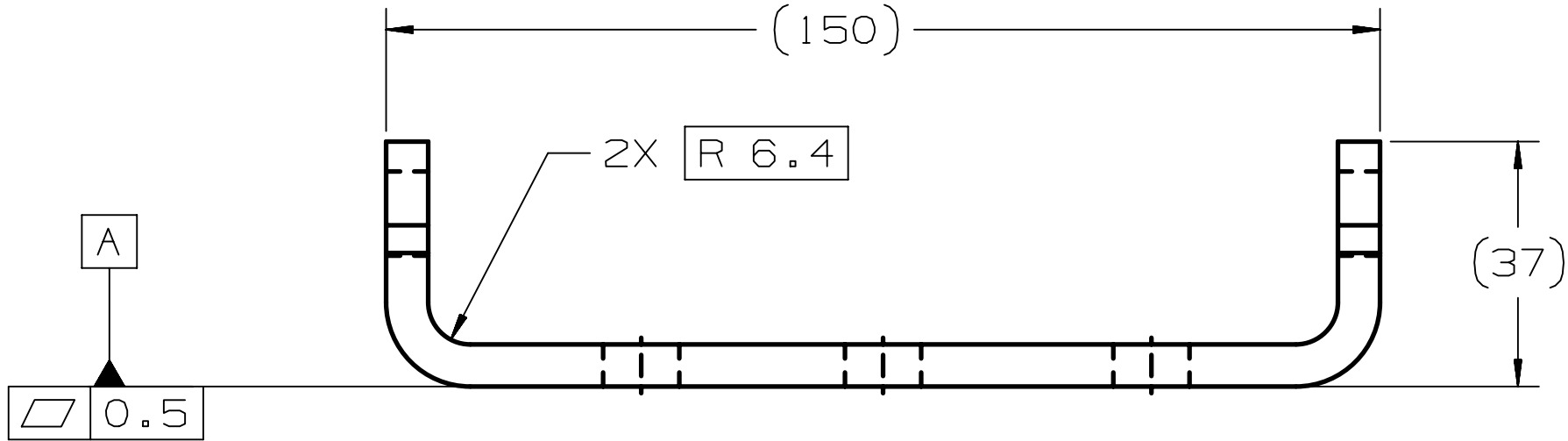
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5-1994 AS AMENDED BY THE INTERNATIONAL TRUCK DIVISION DIMENSIONING AND TOLERANCING ADDENDUM-2000.

CHANGE				REV	REFERENCE
DRAWN	U01N999	CHECKED	-	ENGINEER	-
DATE	09MAR21	DATE	-	DATE	-
INITIAL PROTOTYPE RELEASE					A 96000G

<b>NAVISTAR</b> <sup>®</sup>							
NAVISTAR, INC CONFIDENTIAL PROPRIETARY							
REFERENCE							
LINEAR MEASURE: mm <input checked="" type="checkbox"/> in <input type="checkbox"/>			THIRD ANGLE PROJECTION		WEIGHT FINISHED PART		
UNLESS SPECIFIED DIM TOLERANCES ARE			<input checked="" type="checkbox"/>		-		
IN (NO PLACE) $\pm 1.5$ (.X) $\pm .06$			FIRST ANGLE PROJECTION		ROUGH PART		
(.X) $\pm 0.8$ (.XX) $\pm .03$			<input type="checkbox"/>		-		
(.XX) $\pm 0.25$ (.XXX) $\pm .010$			ANGLES $\pm 1^\circ$				
ENGINEER	NAME TANK, AIR PRESS						
DATE	NAME (TRANSLATION)				VERSION E		
DRAWN	MATERIAL				APPRO U205425		
DATE	STEEL				DATE 30MAR21		
CHECKED	PER MPAPS P-9556				MATL REV A		
DATE	PART NO. CODE	PART TYPE CODE	SCALE	SIZE			
MANAGER	B930	040-B930-002	NONE	4			
DATE	PART NO. 4302300C1				SHEET 001		
RELEASE NO. 96000G					CONTROL E 50		

CALCULATED MINIMUM VOLUME	
CM <sup>3</sup>	39722
IN <sup>3</sup>	2424

CHANGE				REV	RELEASE
DRAWN	U208744	CHECKED	-	ENGINEER	PROD MGR APPR
DATE	09MAR21	DATE	-	DATE	DATE
INITIAL PROTOTYPE RELEASE					A 96000G



Ø	Ø 1.5	M	A	B	M
Ø	Ø 0.8	M	A		

2 EDGES	1.5	A	B	M
---------	-----	---	---	---

UNLESS OTHERWISE SPECIFIED	3	A	B	M
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SOLID MODEL IS MASTER FOR ALL SURFACES AND NOMINAL DIMENSIONS. DRAWING IS MASTER FOR ALL TOLERANCES.

3D ELECTRONIC DETAIL  
ADDITIONAL 3D ELECTRONIC SURFACE DATA OF THIS MODEL IS AVAILABLE UPON REQUEST FROM NAVISTAR DESIGN GROUP.

ALL PARTS SUPPLIED TO NAVISTAR MUST COMPLY WITH MPAPS B-50 FOR RESTRICTED CHEMICAL SUBSTANCES

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE INTERNATIONAL TRUCK DIVISION DIMENSIONING AND TOLERANCING ADDENDUM-2000.

**NAVISTAR**

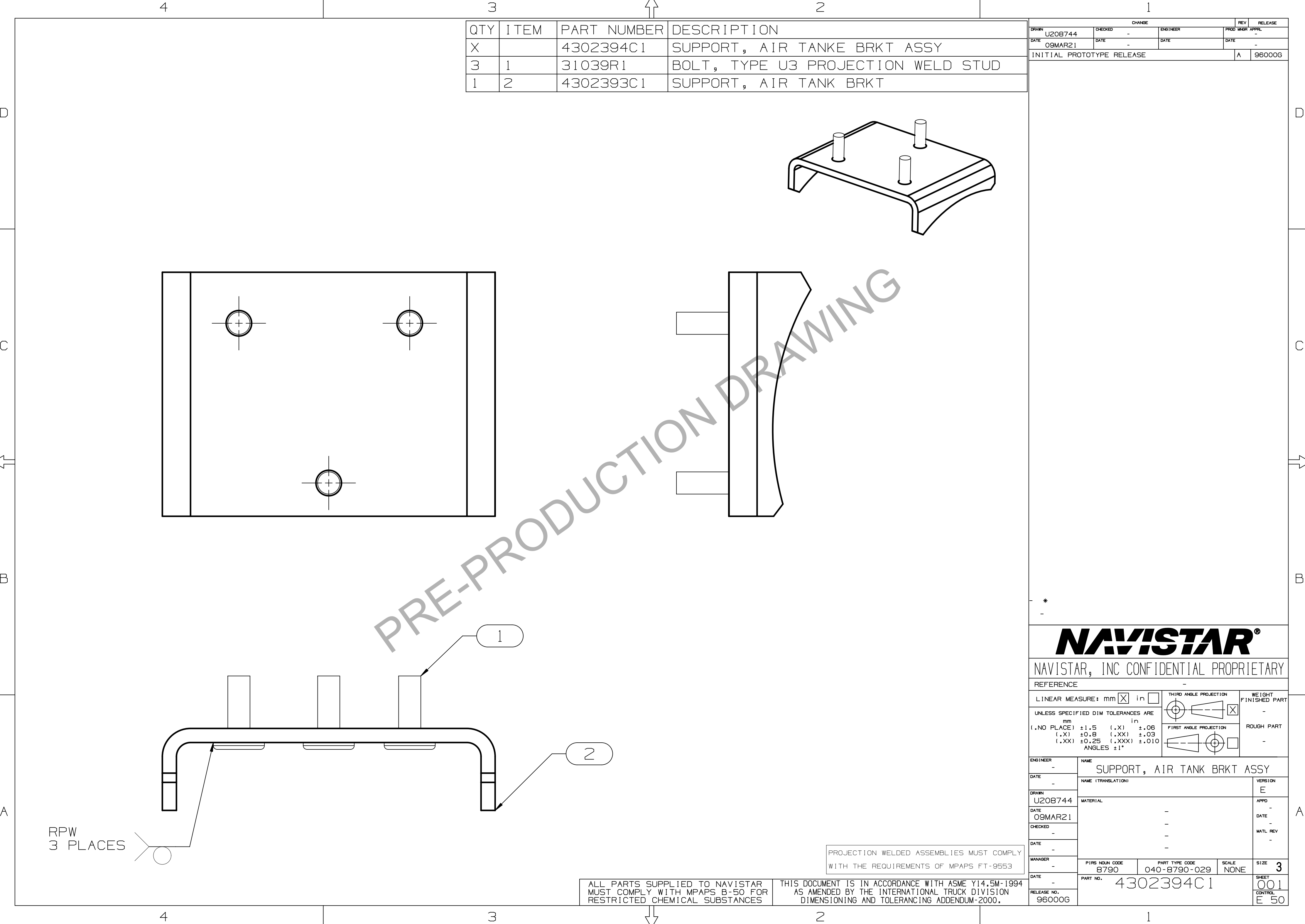
NAVISTAR, INC CONFIDENTIAL PROPRIETARY

REFERENCE -

LINER MEASURE: mm <input checked="" type="checkbox"/> in <input type="checkbox"/>	THIRD ANGLE PROJECTION <input checked="" type="checkbox"/>	WEIGHT FINISHED PART
UNLESS SPECIFIED DIM TOLERANCES ARE	FIRST ANGLE PROJECTION <input type="checkbox"/>	ROUGH PART
(.NO PLACE) ±1.5 (.X) ±.06		
(.X) ±0.8 (.XX) ±.03		
(.XX) ±0.25 (.XXX) ±.010		
ANGLES ±1°		

ENGINEER	NAME	SUPPORT, AIR TANK BRKT
DATE	NAME (TRANSLATION)	VERSION
DRAWN	U208744	APPD
DATE	09MAR21	U01A521
CHECKED	-	DATE
DATE	-	29MAR21
MANAGER	-	MATL REV
DATE	-	A
RELEASE NO.	96000G	SIZE
		3
		SHEET
		001
		CONTROL
		E 50

NOTES  
1. MATERIAL THICKNESS 6.4 MM



QTY	ITEM	PART NUMBER	DESCRIPTION
X		4302394C1	SUPPORT, AIR TANKE BRKT ASSY
3	1	31039R1	BOLT, TYPE U3 PROJECTION WELD STUD
1	2	4302393C1	SUPPORT, AIR TANK BRKT

CHANGE				REV	RELEASE
DRAWN	U208744	CHECKED	-	ENGINEER	-
DATE	09MAR21	DATE	-	DATE	-
INITIAL PROTOTYPE RELEASE					A 96000G

NAVISTAR®

NAVISTAR, INC CONFIDENTIAL PROPRIETARY

REFERENCE -

LINEAR MEASURE: mm☒ in☐

THIRD ANGLE PROJECTION ☒

WEIGHT FINISHED PART -

UNLESS SPECIFIED DIM TOLERANCES ARE

mm

in

(.NO PLACE) ±1.5

(.X) ±.06

(.X) ±0.8

(.XX) ±.03

(.XX) ±0.25

(.XXX) ±.010

ANGLES ±1°

FIRST ANGLE PROJECTION ☐

ROUGH PART -

ENGINEER -

NAME SUPPORT, AIR TANK BRKT ASSY

DATE -

NAME (TRANSLATION)

VERSION E

DRAWN U208744

MATERIAL -

APPD -

DATE 09MAR21

-

DATE -

CHECKED -

-

MATL REV -

DATE -

-

-

MANAGER -

P1RS NOUN CODE B790

PART TYPE CODE 040-B790-029

SCALE NONE

SIZE 3

DATE -

PART NO. 4302394C1

SHEET 001

RELEASE NO. 96000G

CONTROL E 50

ALL PARTS SUPPLIED TO NAVISTAR MUST COMPLY WITH MPAPS B-50 FOR RESTRICTED CHEMICAL SUBSTANCES

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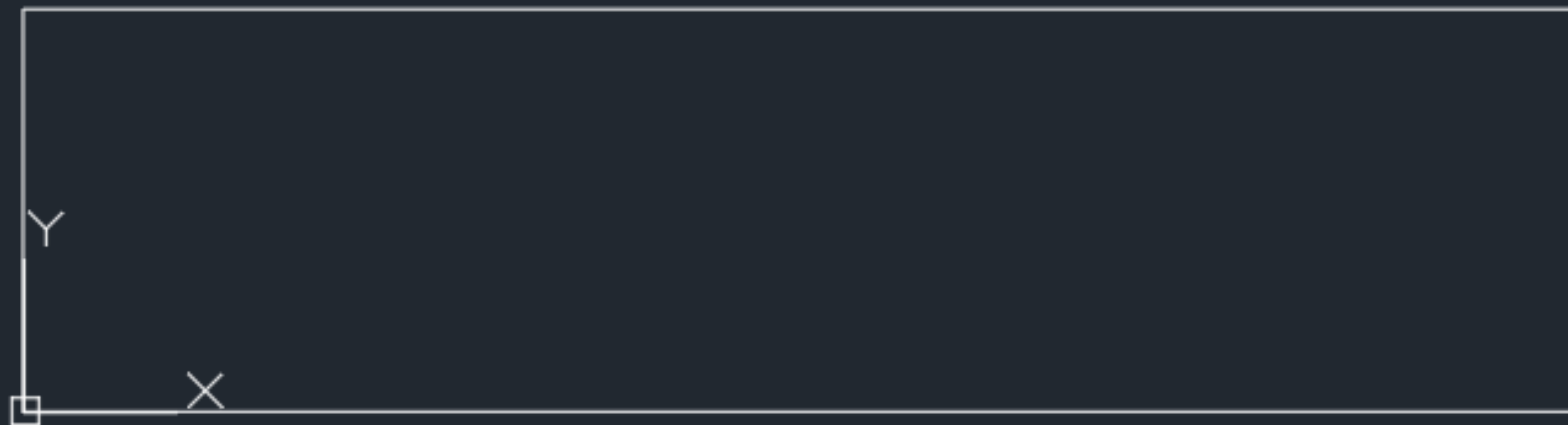
PROJECTION WELDED ASSEMBLIES MUST COMPLY WITH THE REQUIREMENTS OF MPAPS FT-9553

4302395C1 - PART 7

CANTIDAD: 01 PZA

MATERIAL: A36

CALIBRE: 13



4302395C1 - PART 8.1

CANTIDAD: 2 PZAS

MATERIAL: A36

ESPESOR: CALIBRE 14

Y

X

4302395C1 - PART 8.2

CANTIDAD: 2 PZAS

MATERIAL: A36

ESPESOR: CALIBRE 14



4302395C1 - PART 11

CANTIDAD: 1 PZA

MATERIAL: A36

CALIBRE:  $\frac{1}{4}$  IN

