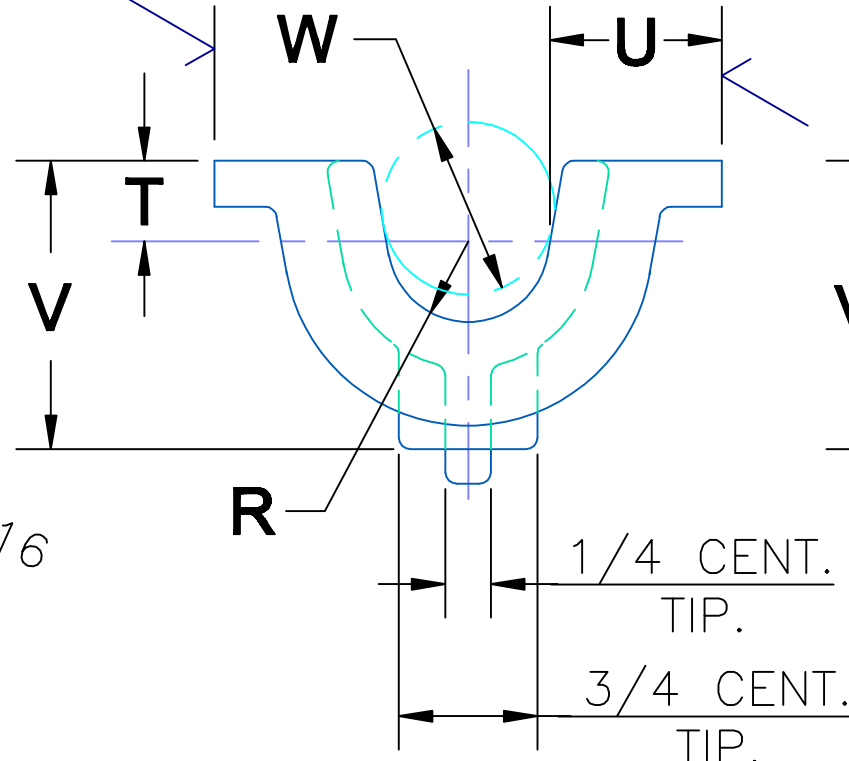
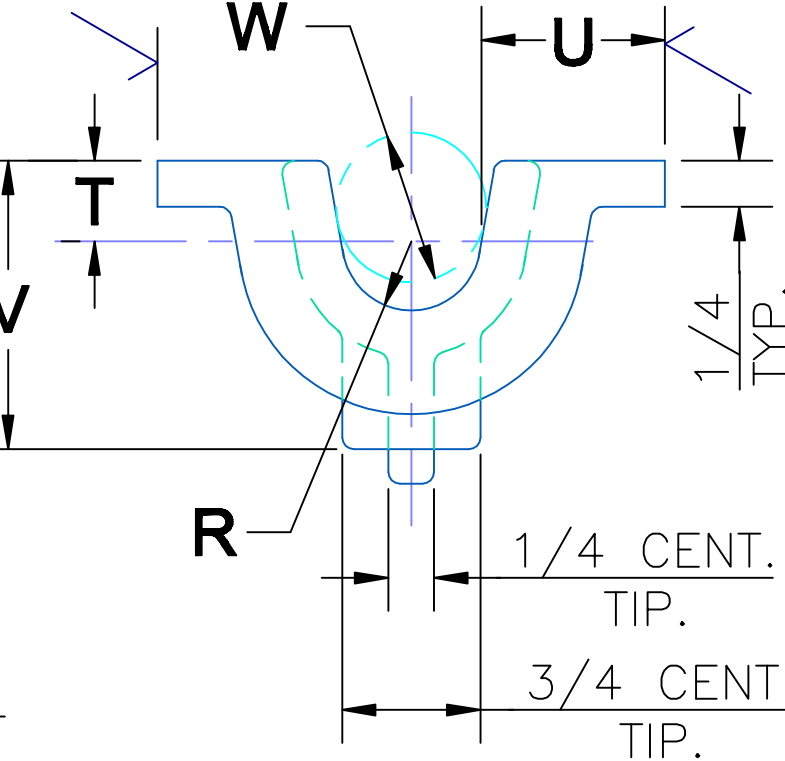


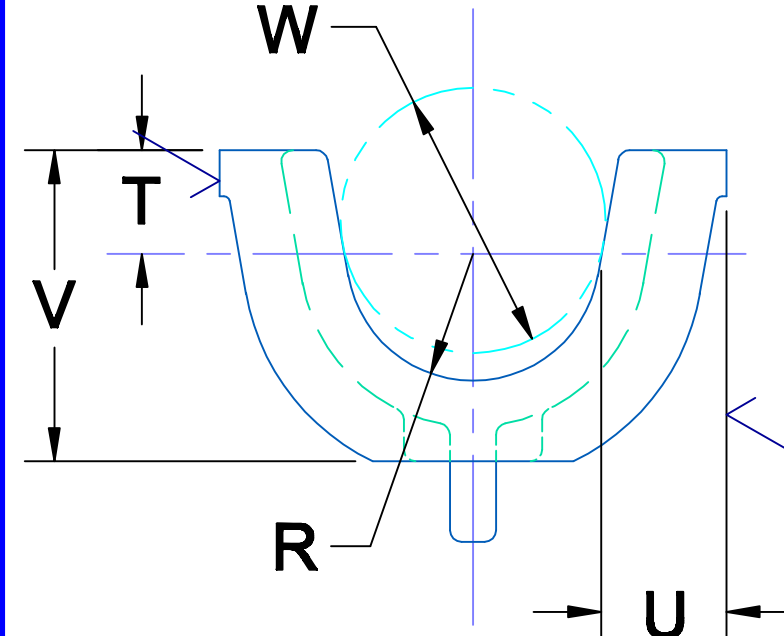
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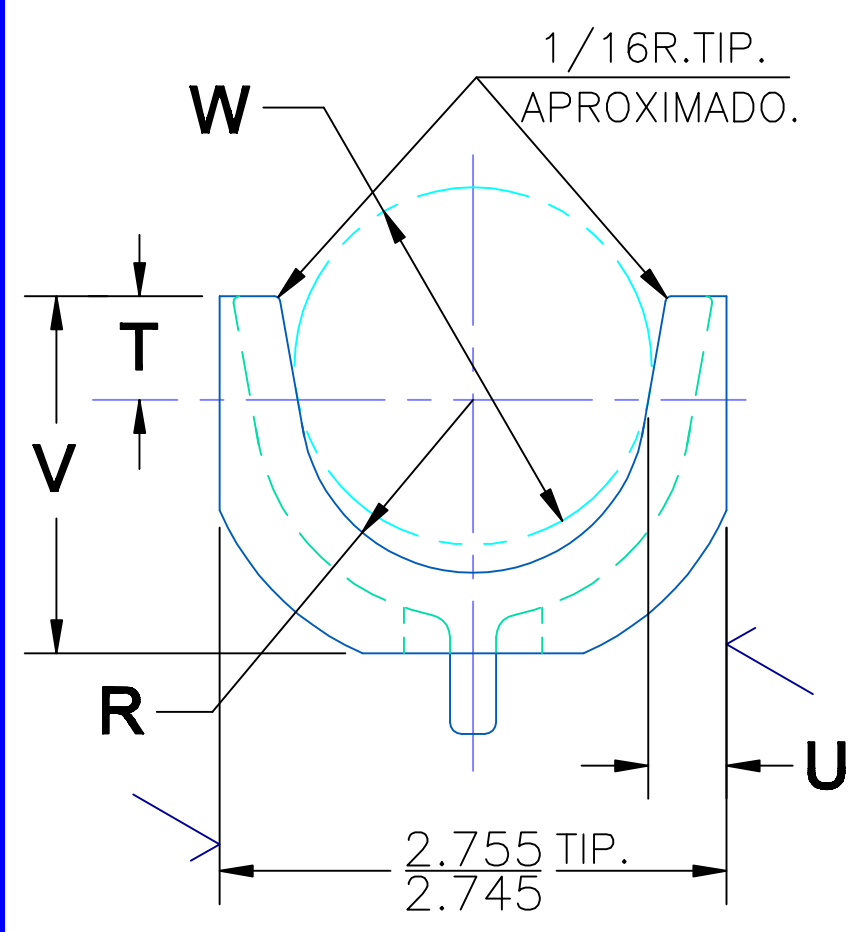
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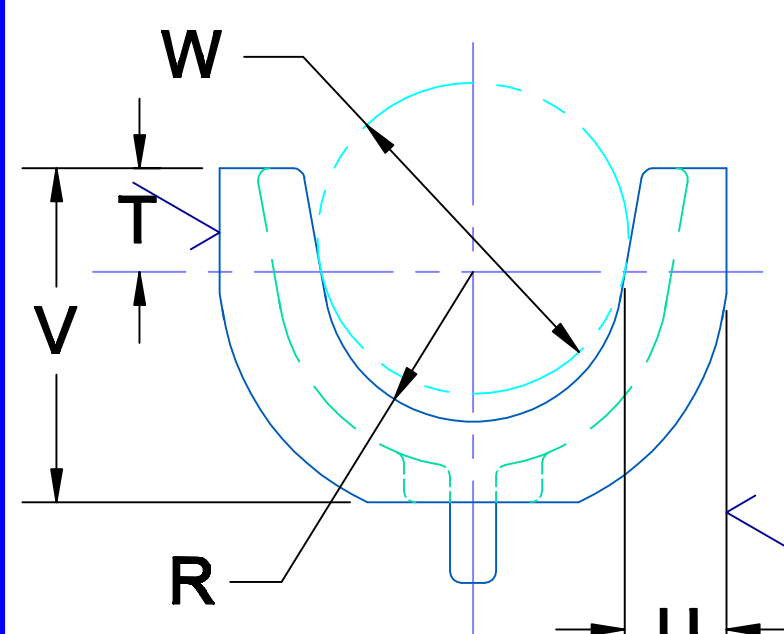
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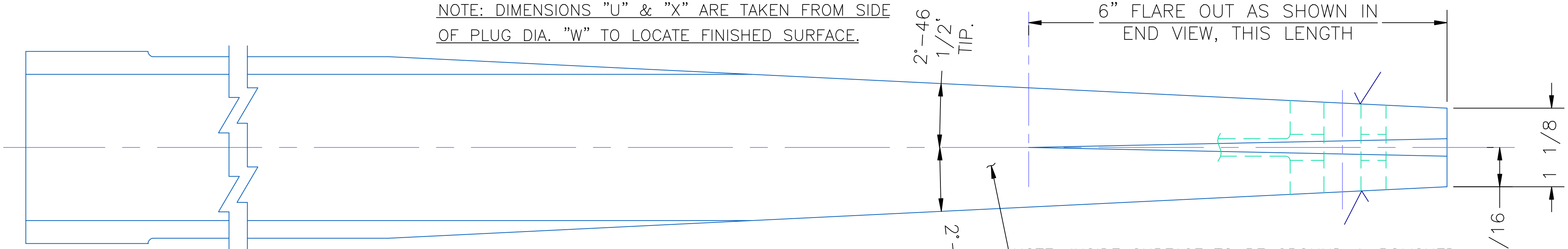
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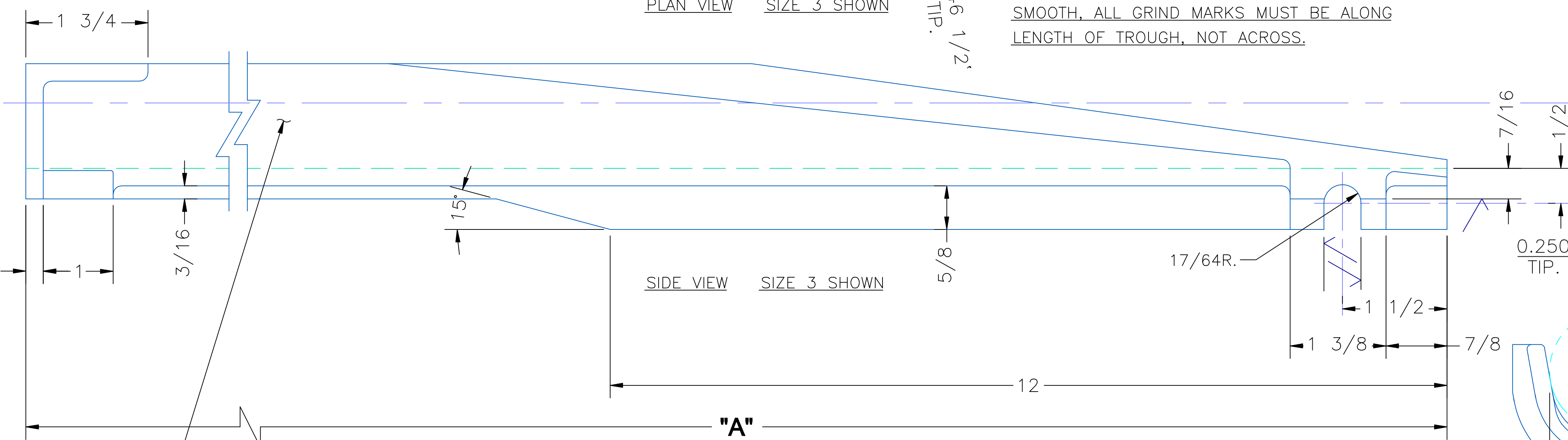
TAMAÑO No. 2 1/2

				(A)	(B)			(B)	(B)			(B)
	No. DE PARTE	No. TAMAÑO	TAMAÑO	UBICACION	A	R	T	U	V	W	X	
308086	OIS-107-922	0	3/4	(CAST. IN ONE LINE) SECC. 1 & 10 10 SEC. MACH	86 3/4	13/32	7/16	15/16	1 9/16	7/8	1/4	
308087	OIS-107-923	1	7/8		86 3/4	15/32	7/16	7/8	1 9/16	1	5/16	
308088	OIS-107-924	1 1/2	1 1/8		86 3/4	19/32	9/16	3/4	1 11/16	1 1/4	7/16	
308089	OIS-107-925	2	1 3/8		86 3/4	23/32	9/16	5/8	1 11/16	1 1/2	9/16	
308090	OIS-107-926	2 1/2	1 5/8		86 3/4	27/32	9/16	1/2	1 13/16	1 3/4	11/16	
308028	OIS-107-927	3	1 7/8		86 3/4	31/32	9/16	3/8	1 15/16	2	13/16	
308091	OIS-107-928	0	3/4	(CAST. IN ONE LINE) SECC. 2 & 9 10 SEC. MACH	66 5/8	13/32	7/16	15/16	1 9/16	7/8	1/4	
308092	OIS-107-929	1	7/8		66 5/8	15/32	7/16	7/8	1 9/16	1	5/16	
308093	OIS-107-930	1 1/2	1 1/8		66 5/8	19/32	9/16	3/4	1 11/16	1 1/4	7/16	
308094	OIS-107-931	2	1 3/8		66 5/8	23/32	9/16	5/8	1 11/16	1 1/2	9/16	
308095	OIS-107-932	2 1/2	1 5/8		66 5/8	27/32	9/16	1/2	1 13/16	1 3/4	11/16	
308029	OIS-107-933	3	1 7/8		66 5/8	31/32	9/16	3/8	1 15/16	2	13/16	

NOTE: DIMENSIONS "U" & "X" ARE TAKEN FROM SIDE OF PLUG DIA. "W" TO LOCATE FINISHED SURFACE.



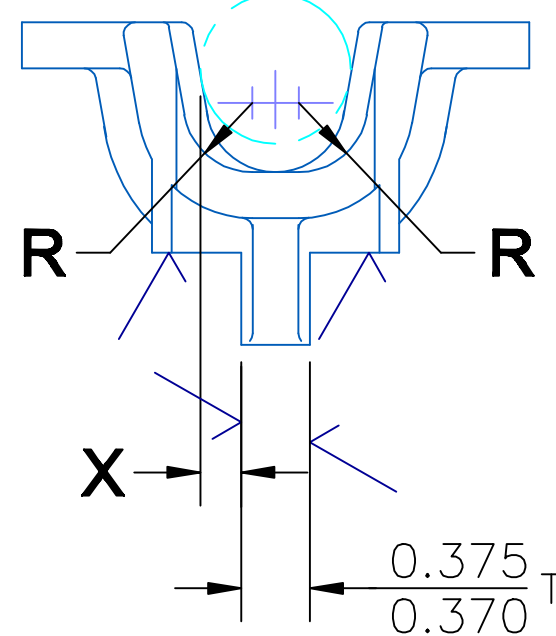
PLAN VIEW SIZE 3 SHOWN



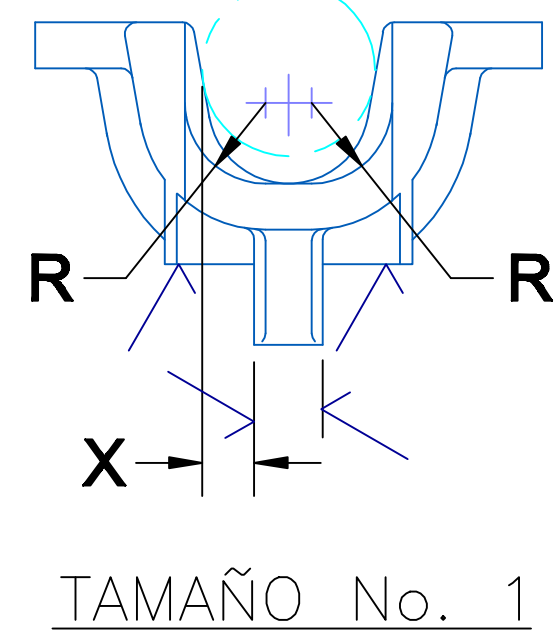
SIDE VIEW SIZE 3 SHOWN

CAST PART No. & LOCATION IN 1/4" FIGURES & SIZE No. IN 1/2" FIGURES ON BOTH SIDES

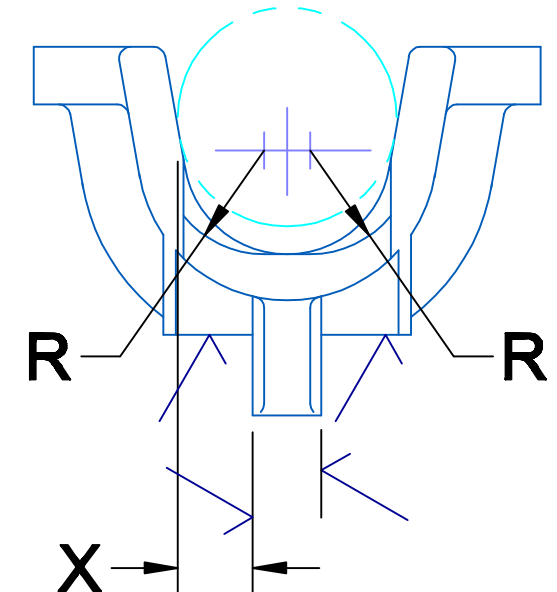
NOTE: ALL DIMENSIONS SHOWN IN VIEWS ARE TYPICAL. ALL CAST ROUNDS 1/16R., FILLETS 1/8R.



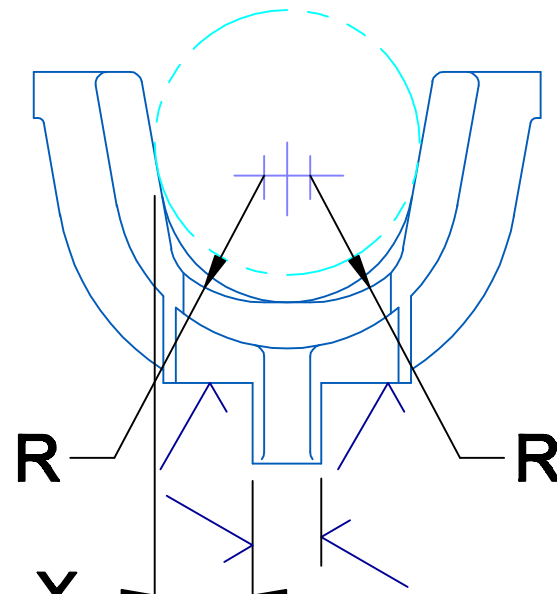
TAMAÑO No. 0



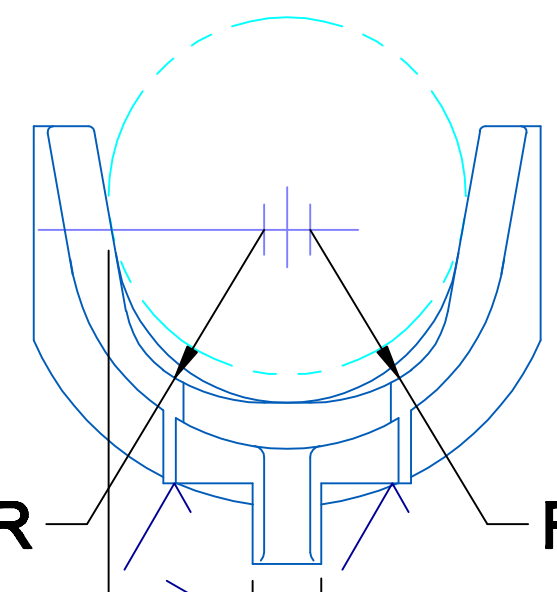
TAMAÑO No. 1



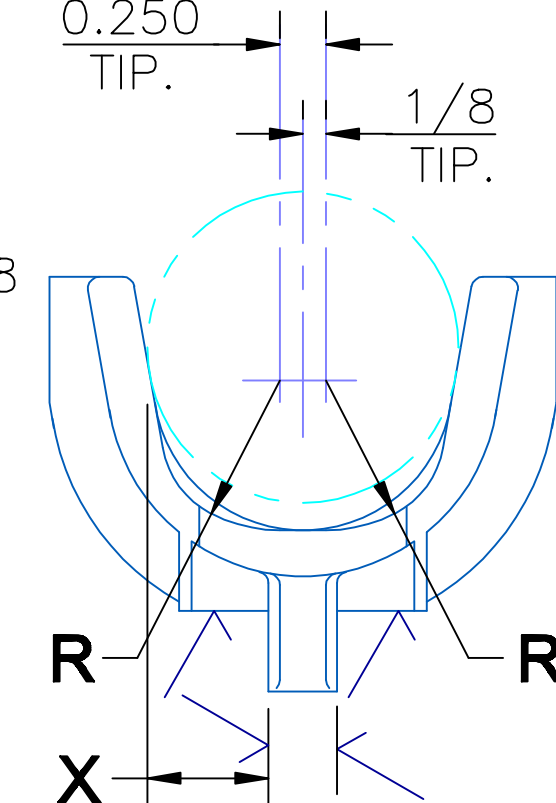
TAMAÑO No. 1 1/2




TAMAÑO No. 2



TAMAÑO No. 3



TAMAÑO No. 2 1/2

<div><div></div><div><table><tr><td>R A N G O</td><td>F R A C C.</td><td>D E C I M.</td><td>P A R A L L E L I S M O</td><td>0.003" / P I E</td><td>F</td><td></td><td></td><td></td><td></td></tr><tr><td>D E 0" A 12"</td><td>± 1 / 64</td><td>± 0.005</td><td>C O N C E N T R I C I D A D</td><td>0.001" L T I</td><td>E</td><td></td><td></td><td></td><td></td></tr><tr><td>D E 12" A 24"</td><td>± 1 / 32</td><td>± 0.007</td><td>P E R P E N D I C U L A R I D A D</td><td>A 0.003" P I E</td><td>D</td><td></td><td></td><td></td><td></td></tr><tr><td>D E 24" E N A D A</td><td>± 1 / 16</td><td>± 0.010</td><td>O V A L A D O</td><td>0.0005" L T I</td><td>C</td><td></td><td></td><td></td><td></td></tr></table></div></div>										R A N G O	F R A C C.	D E C I M.	P A R A L L E L I S M O	0.003" / P I E	F					D E 0" A 12"	± 1 / 64	± 0.005	C O N C E N T R I C I D A D	0.001" L T I	E					D E 12" A 24"	± 1 / 32	± 0.007	P E R P E N D I C U L A R I D A D	A 0.003" P I E	D					D E 24" E N A D A	± 1 / 16	± 0.010	O V A L A D O	0.0005" L T I	C					TROUGH, SECT. 1,2,9,10 UPPER LOWER																																																																																									
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R E F .										O I S - 1 0 7 - 9 2 2										T O L E R A N C I A S										G E N E R A L E S										M A Q U I N A D A S										C A M B I O										F E C H A										C A N T.										S E U S A E N										R E V I S O										A R										F E C H A										0 4 - 0 9 - 7 4										M O N T E R R E Y , N L , M E X I C O									