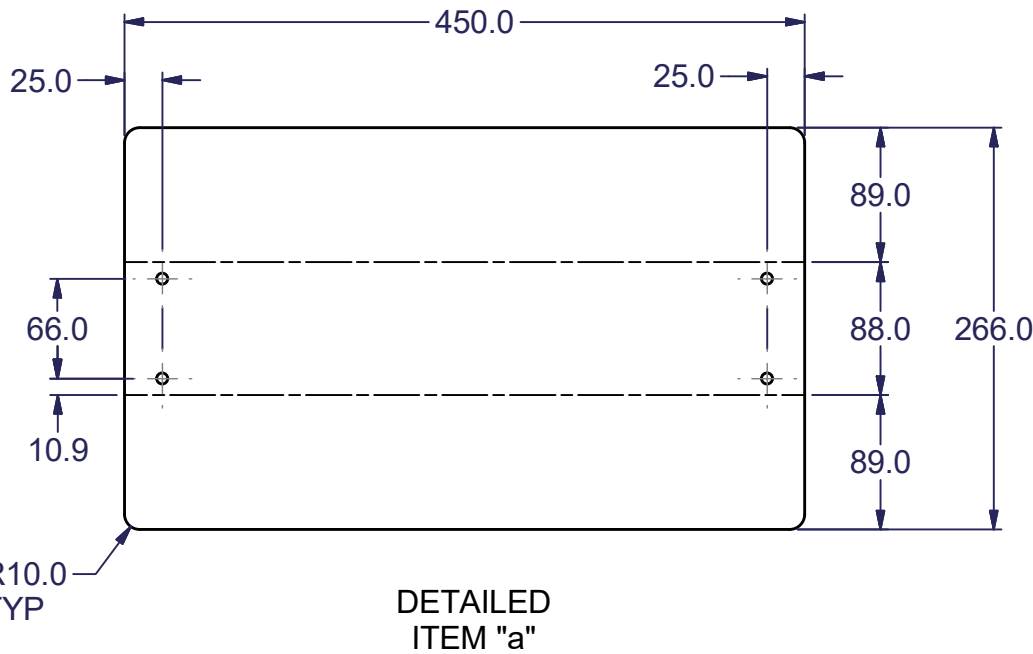
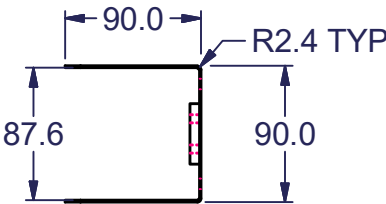
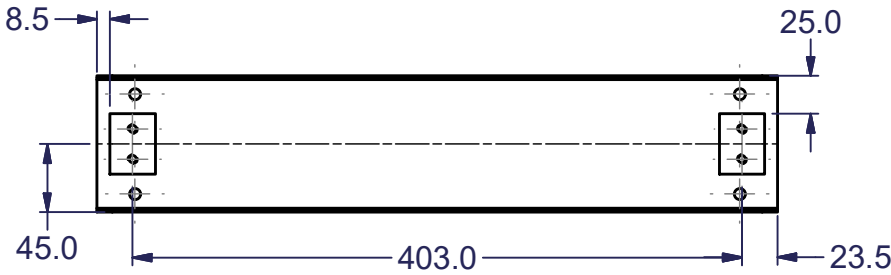
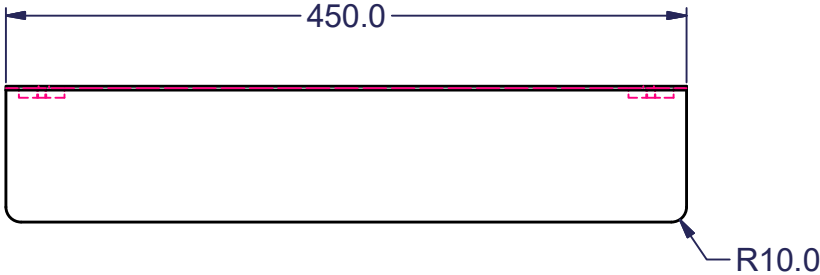
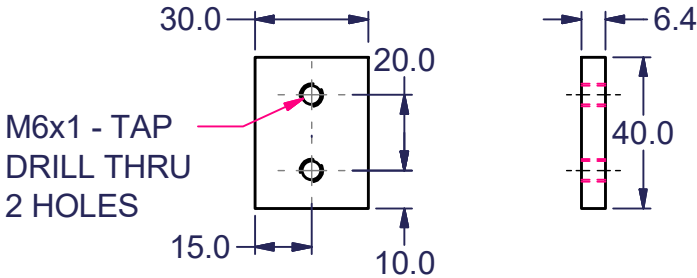
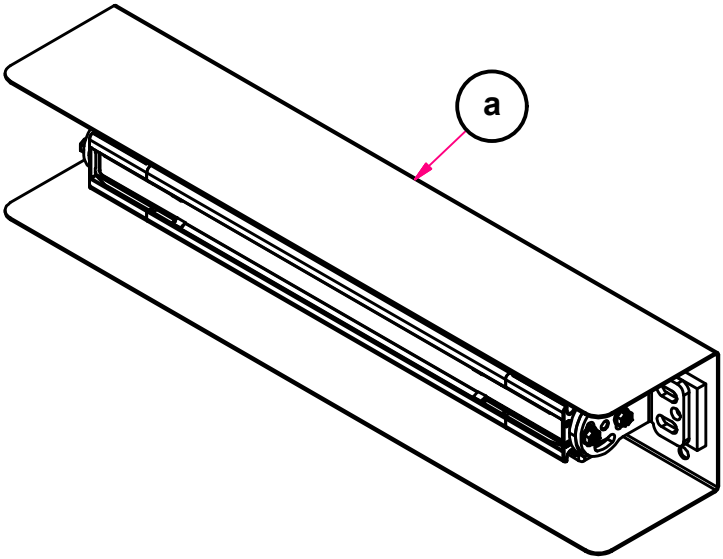




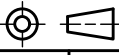
Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	1	Steel Sheet	12 GAUGE X 265.8mm x 450.0mm LG
b	2	HRS	1/4" THK X 50.0mm' X 30mm LG
150	6	VVLS_SLLCP23-350-B16	VERTICAL LIGHT SCREEN GUARD_BANNER_SLLCP23-350-B16



NOTE:
PAINT: TRAFIC YELLOW RAL. 1023



DETAILED
ITEM "b"

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE
THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)			
MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.			
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS			
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS			
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS			
ALL GROUND SURFACES TO BE 0.4 MICRONS.			
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:			
1 PLACE MACHINING '0.3			
1 PLACE FABRICATION '1.5			
2 PLACE '0.08 BETWEEN MACHINED SURFACES			
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE			
'0.03 BETWEEN DOWELS IN THE SAME PLANE			
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES			
'0.13 TO SCREW HOLES, NON ACCUMULATIVE			
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.			
ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.			
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.			
CRITICAL FEATURES ARE MARKED WITH "*"			
UNIT No.:		3	
WEIGHT (KG):		N/A	
COTO: COTO202104			
<input type="checkbox"/> MOVIL PART RAL		THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL			
<input type="checkbox"/> BLACK OXIDE			
<input type="checkbox"/> WITH OUT PAINT			
<input type="checkbox"/> POKA YOKE PAINT			
DESIGN SOURCE		BUILD SOURCE	CUSTOMER
			DRIVE
DESIGNER	DETAILER		
MGONZALEZ	MGONZALEZ		
PROJECT MGR.	DESIGN SUP.	CHECKER	
TLOPEZ	CMONTESDEOCA	CMONTESDEOCA	
SYSTEM NAME			
DRIVE_ VOLVO- CAR V536			
DESCRIPTION			
VVLC_SLLCP23-350-B16			
SCALE	SHEET	RELEASE DATE	
NONE	2 OF 2	6/16/2022	
DRAWING NO.	SHOWN		
	2104_VVLC_Guard_SLLCP23-350-B16		
	OPPOSITE		
DRAWING NO.	2104_LC_Guard_350		