

17"

17"

11"

11"

8.5"

8.5"

NOTE:

CARBURIZE & HARDEN WHERE
INDICATED TO Rc 56-60 (.020 CASE AFTER GRIND)

USED ON ASSEMBLY NO. HF-0253

"INFORMATION CONTAINED HEREIN CONSTITUTES
PROPRIETARY, CONFIDENTIAL INFORMATION OF
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THAT UNDERSTANDING. IT IS TO BE KEPT
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AUTHORIZATION."

N		I		D	
M		H		C	
L		G		B	
K		F		A	
J		E			
CHANGES					

UNLESS SPECIFIED.
FINISHED SURFACE ROUGHNESS $\sqrt{125}$
FINISHED DIMENSIONS— FRACTIONAL $\pm .015$
DECIMAL $\pm .005$
BREAK SHARP EDGES
MARK PART NUMBER AT (X)

NAME STOP - CHECKING			
FIXTURE			
DRAWN DMP/JWC	CHECKED	DATE 10-24-90	SCALE FULL
MATERIAL WELDMENT			

OWENS-ILLINOIS
DRAWING NUMBER
HF-4488
SHEET

8.5"

8.5"

11"

11"

17"

17"