



* MARCAR PIEZA CON NUMERO OWENS-ILLINOIS *

1/2 -20 N.F. TH'D

F602257 M-A

(REDRAWN ON CAD-PA/MKG)

		<p>"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."</p>				<p>OWENS-BROCKWAY GLASS CONTAINERS, a unit of Owens-Illinois ci DRAWING NUMBER 01S-18-194-A UNITS: INCHES </p>	
<p>PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125/ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X' = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT (X)</p>		PART NAME: CUSHION VALVE		DRAWN: CJW		SCALE: FULL	
		MATERIAL: AISI 4140		CHECKED:		LIBRARY: GSD	
		TREATMENT: PRE HEAT TREATED Rc 28-33		DATE: 4-7-94		SEQ. NO.: 9078	
				USED ON: 01S-01118			

DRAWING NUMBER 01S-18-194-A

CHANGE LETTER A CHANGED BY CJW

CHANGE DESCRIPTION & REASON:

ADJUSTED FAR RIGHT CIRCULAR PICTURE TO MORE ACCURATELY SHOW SLOT DEPTH

REASON: CLARIFICATION

OWENS-BROCKWAY

GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS **ci**

TYPE	1 - PATTERN	5 - CORRECTION
	2 - MATERIAL	6 - PARTS LIST
	3 - DIMENSION	7 - COMBINATION
	4 - FINISH	8 - OTHER
EFFECTIVITY	F - NEXT MANUFACTURED LOT	
	P - IN PROCESS - UP TO AFFECTED OPERATION + 'F'	
	U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P'	
	A-- PARTS IN ASSEMBLIES + 'U'	
	T - PARTS OR ASSEMBLIES IN MACHINES + 'A'	
	S - SPECIAL INSTRUCTIONS - FOR HARD PARTS, MACHINE NO.'S, ETC.	
	R - RECORD ONLY	

FRAME NO.

CODE

T E

8 R

AUTORIZADO
FECHA DE IMPRESIÓN: 12/01/2022