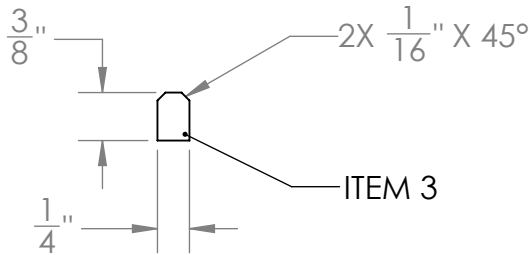
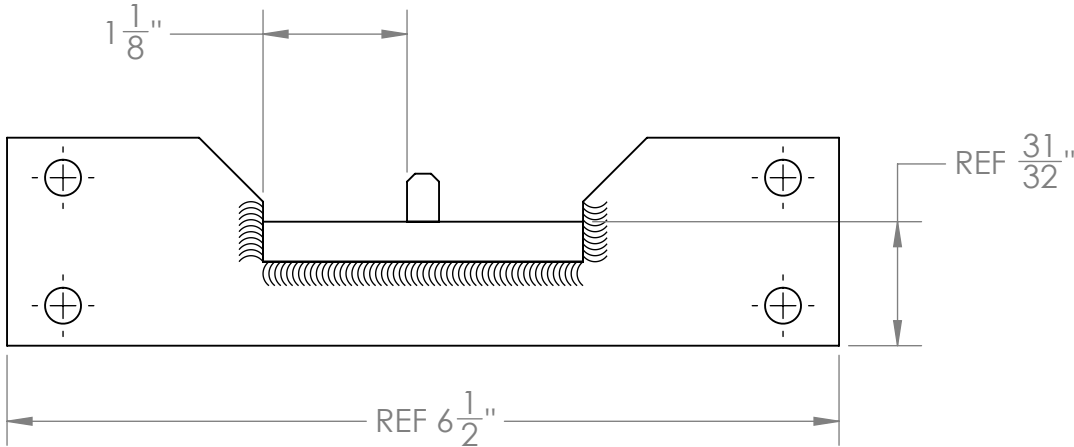
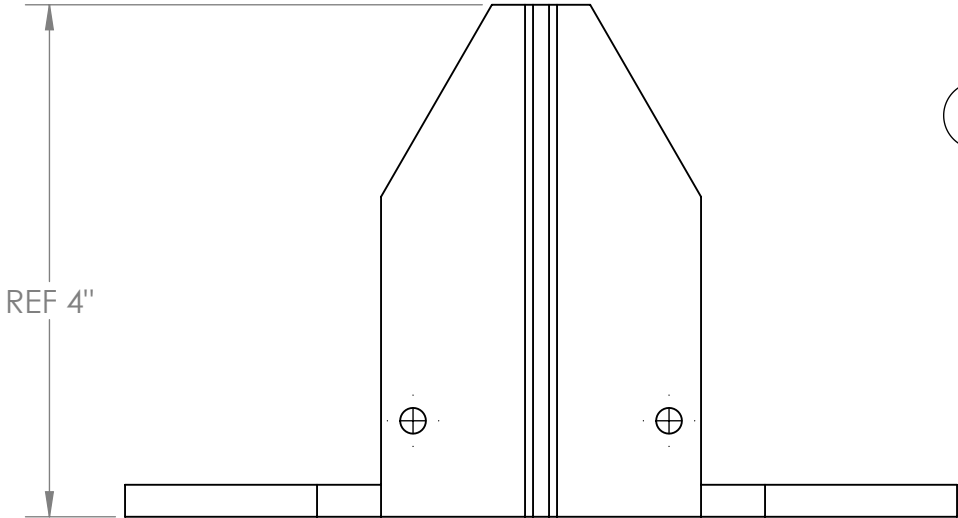
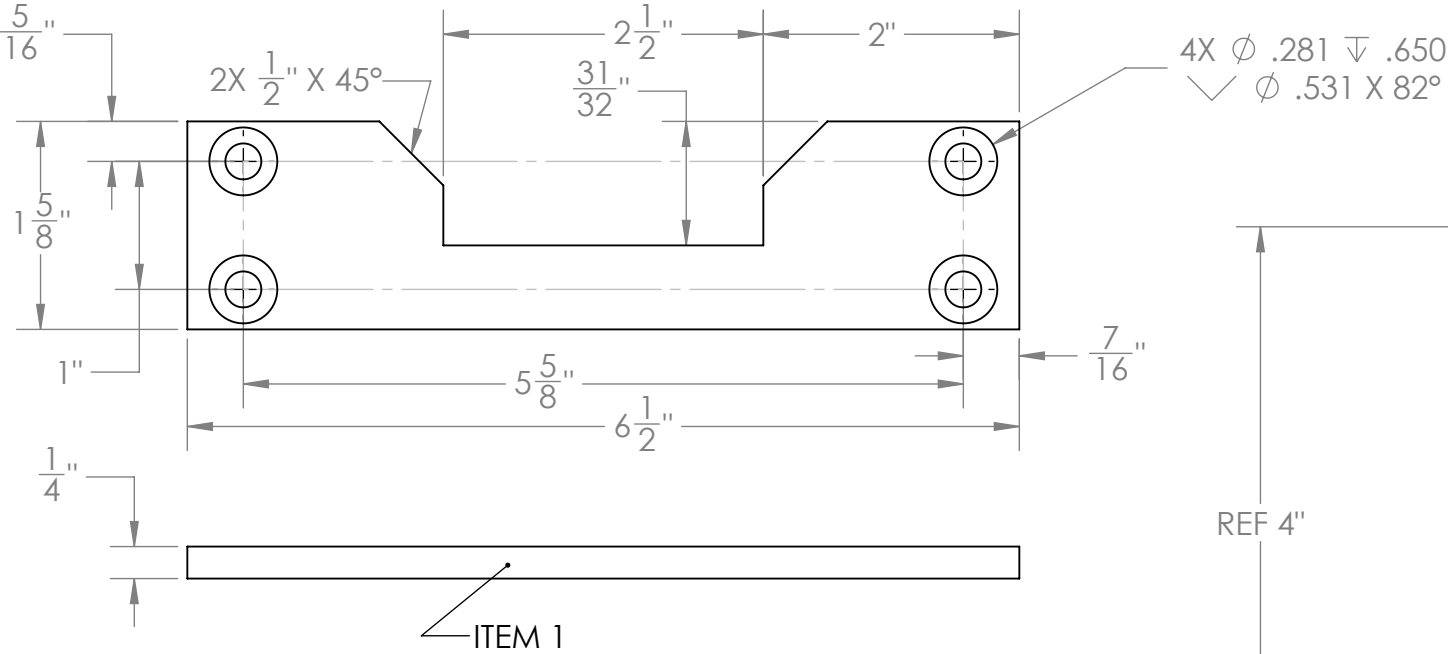
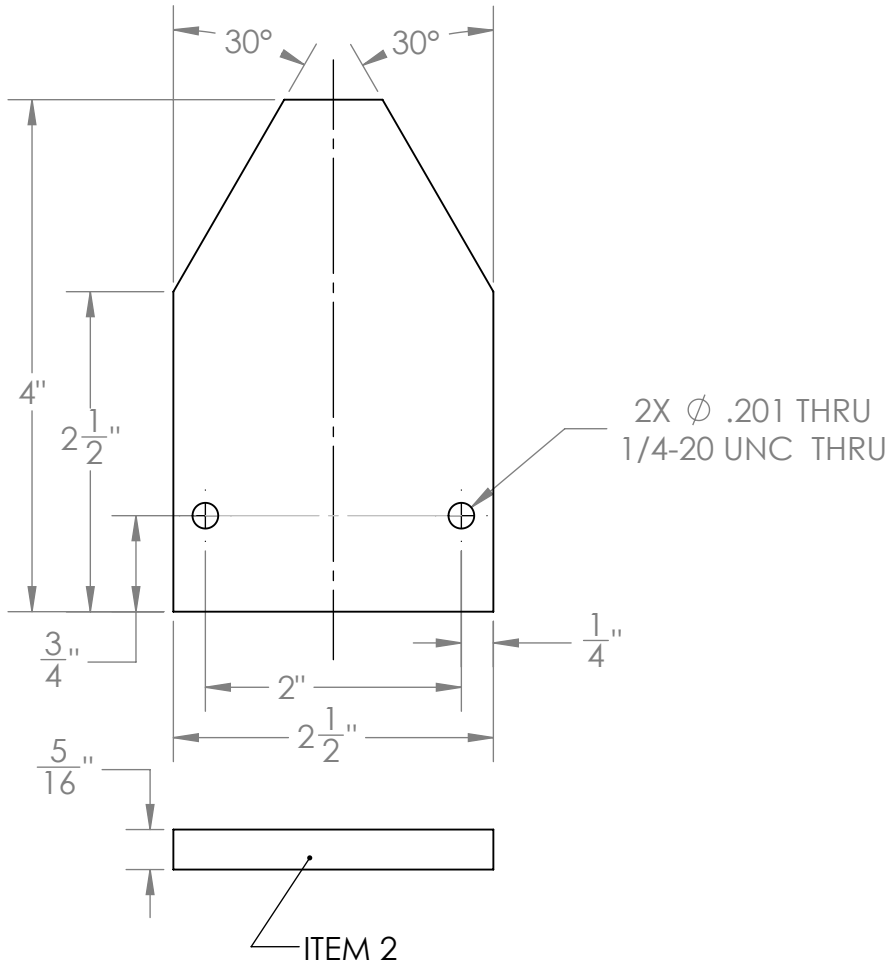


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REPORT CHANGES TO ENGINEERING DEPARTMENT.  
WORK TO DIMENSIONS. **DO NOT SCALE PRINT.**

**UNLESS OTHERWISE SPECIFIED:**

UNITS ARE DECIMAL INCH  
TOLERANCE ON ALL DIMENSIONS ARE:


ENGLISH DIMENSIONS:  
X/X ± 1/16  
X.XX ± .020  
X.XXX ± .010

METRIC DIMENSIONS:  
[ X ] ± 2 mm  
[ X.X ] ± .5 mm  
[ X.XX ] ± .25 mm

CHAMFER BORED & REAMED HOLES:  
1/32 x 45° UP TO 3/8 DIA.  
1/16 x 45° OVER 3/8 DIA.  
CHAMFER TAPPED HOLES TO DEPTH OF ONE  
THREAD

SURFACE ROUGHNESS NOT TO EXCEED  
125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION

MATERIAL			
AISI 1045 Steel, cold drawn			
DESIGN	R. REYES	SAVED	28/01/2022
DRAWN	R. REYES	27/01/2022	
<div><div>LIBBEY MEXICO MONTERREY, N.L. WWW.LIBBEY.COM</div></div>			
PLACA OPRESORA			
ASSEMBLY NAME			
MACHINE NAME			
SCALE:	SIZE	DRAWING NUMBER	
2:3	B	SBC-L14-06	
			SHEET 1 OF 1

