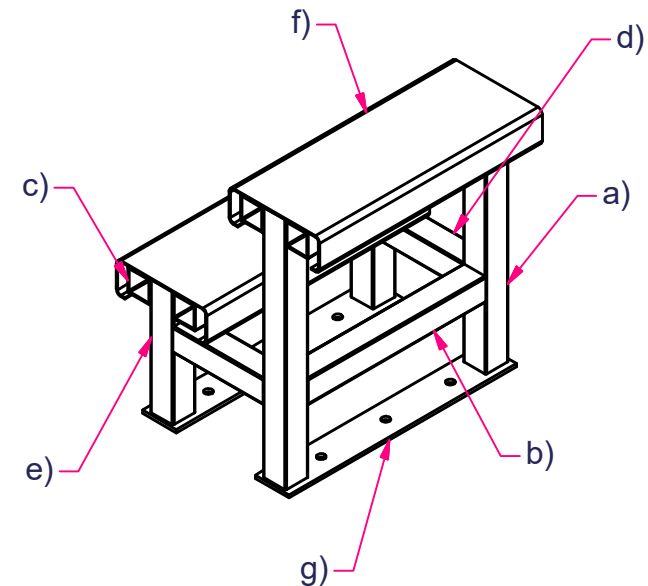
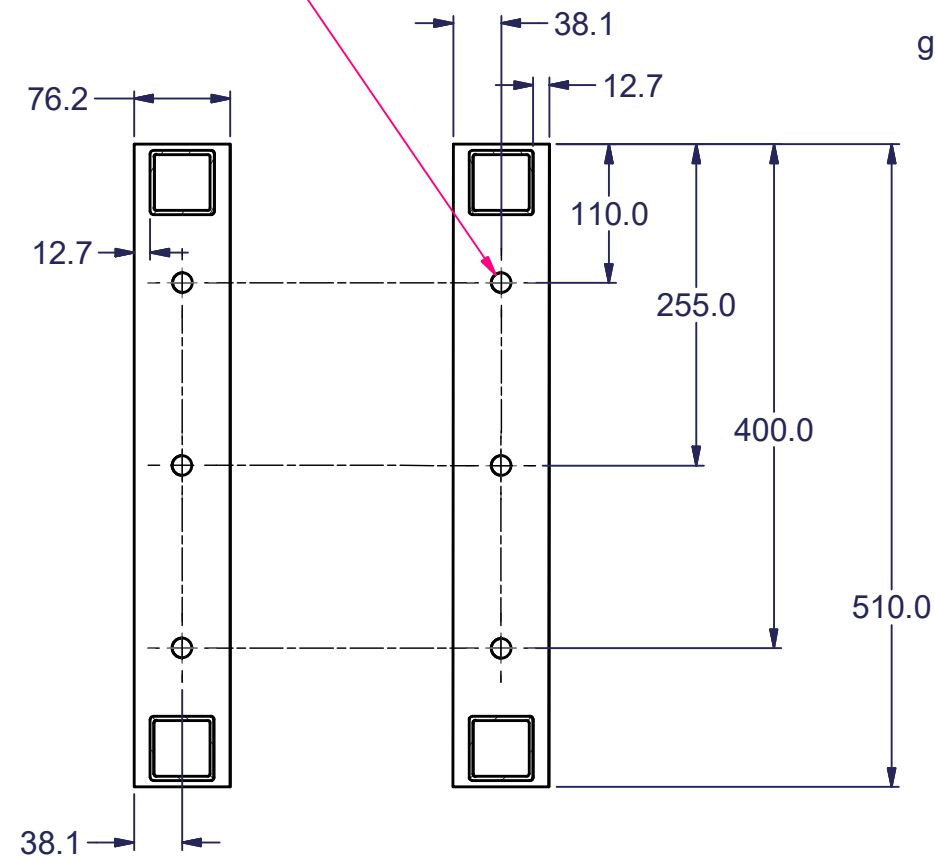
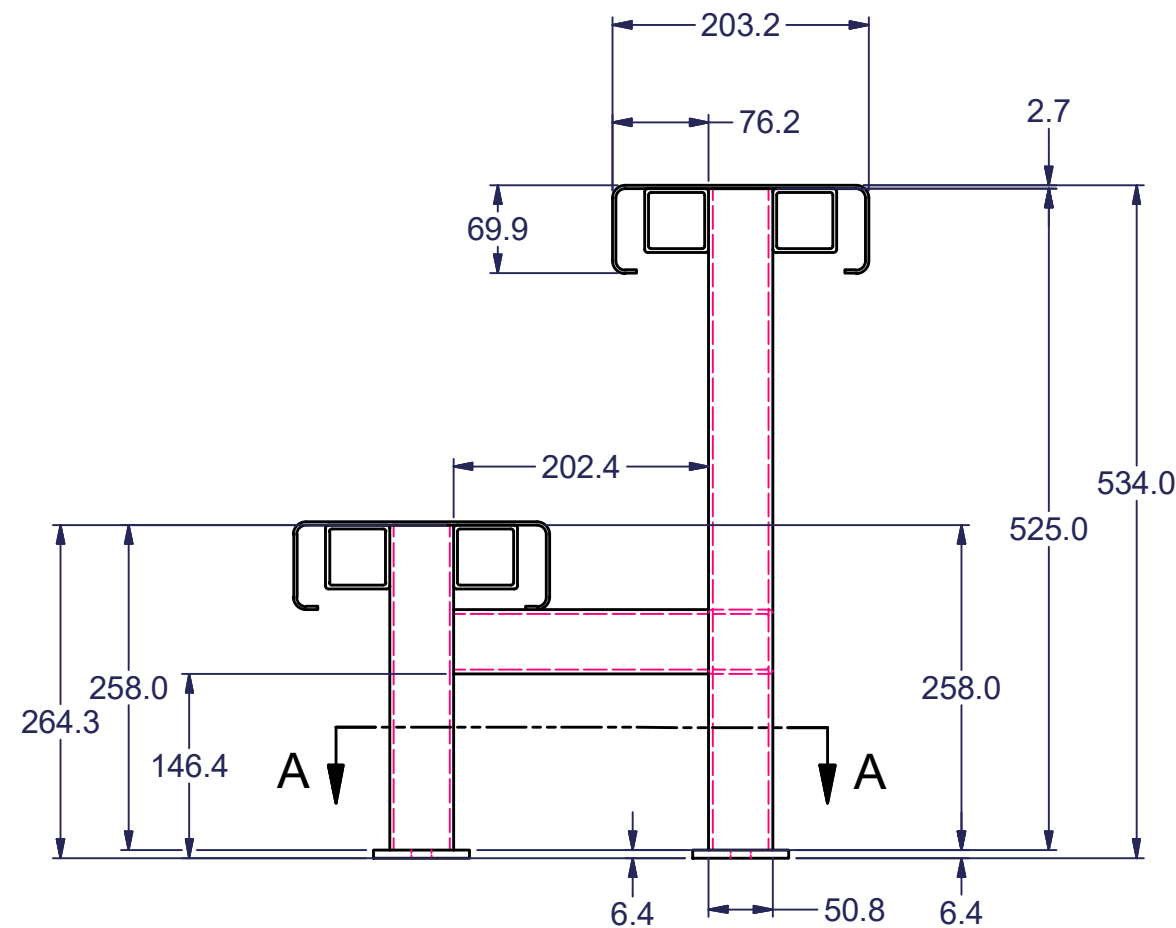


NOTA:  
1.- STENCILAR ITEM  
2.-PINTAR CON RAL 9001




Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	2	PTR	2" x 2" x 1/8" x 525mm LG.
b	1	PTR	2" x 2" x 1/8" x 398mm LG.
c	4	PTR	2" x 2" x 1/8" x 500mm LG.
d	2	PTR	2" x 2" x 1/8" x 258mm LG.
e	2	PTR	8" CAL. 12 x 500mm LG
f	2	POLIN C	8" CAL. 12 x 500mm LG
g	2	HRS	1/4" x 3" x 510mm
M52	2	W/C	STAIRS



FOR Ø16 -DRILL  
THRU - 3 HOLES



# SECTION A-A

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE
<p>THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)</p> <p>MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.</p> <p>1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  ALL GROUND SURFACES TO BE 0.4 MICRONS.  METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:  1 PLACE MACHINING .03  1 PLACE FABRICATION .15  2 PLACE .008 BETWEEN MACHINED SURFACES  .003 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  .003 BETWEEN DOWELS IN THE SAME PLANE  .010 BETWEEN DOWELS IN DIFFERENT PLANES  .013 TO SCREW HOLES, NON ACCUMULATIVE</p> <p>ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.</p> <p>ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.</p> <p>MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.  PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.</p> <p>CRITICAL FEATURES ARE MARKED WITH **</p>			
UNIT No.:		UNIT NUMBER	
WEIGHT (KG):		N/A	
COTO: 202115			
<input type="checkbox"/> MOVIL PART RAL <input type="checkbox"/> FIXED PART RAL <input type="checkbox"/> BLACK OXIDE <input type="checkbox"/> WITH OUT PAINT <input type="checkbox"/> POKA YOKE PAINT		<p>THIS MATERIAL IS PROPERTY OF MAGNA COSMA  INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES</p>	
DESIGN SOURCE		BUILD SOURCE	
			
		CUSTOMER	
		NAVISTAR	
DESIGNER	DETAILER	3RD ANGLE PROJECTION	
A.GARCIA	A.GARCIA		
PROJECT MGR.		DESIGN SUP.	CHECKER
A.RANGEL		C.MONTESOCA	C.MONTESOCA
SYSTEM NAME			
BUS CIW			
DESCRIPTION			
MAIN LINE			
SCALE	SHEET	RELEASE DATE	
NONE	1 OF 1	3/1/2018	
DRAWING NO.	SHOWN		
	115-NVT-PLM-ST210-M52		
DRAWING NO.	OPPOSITE		