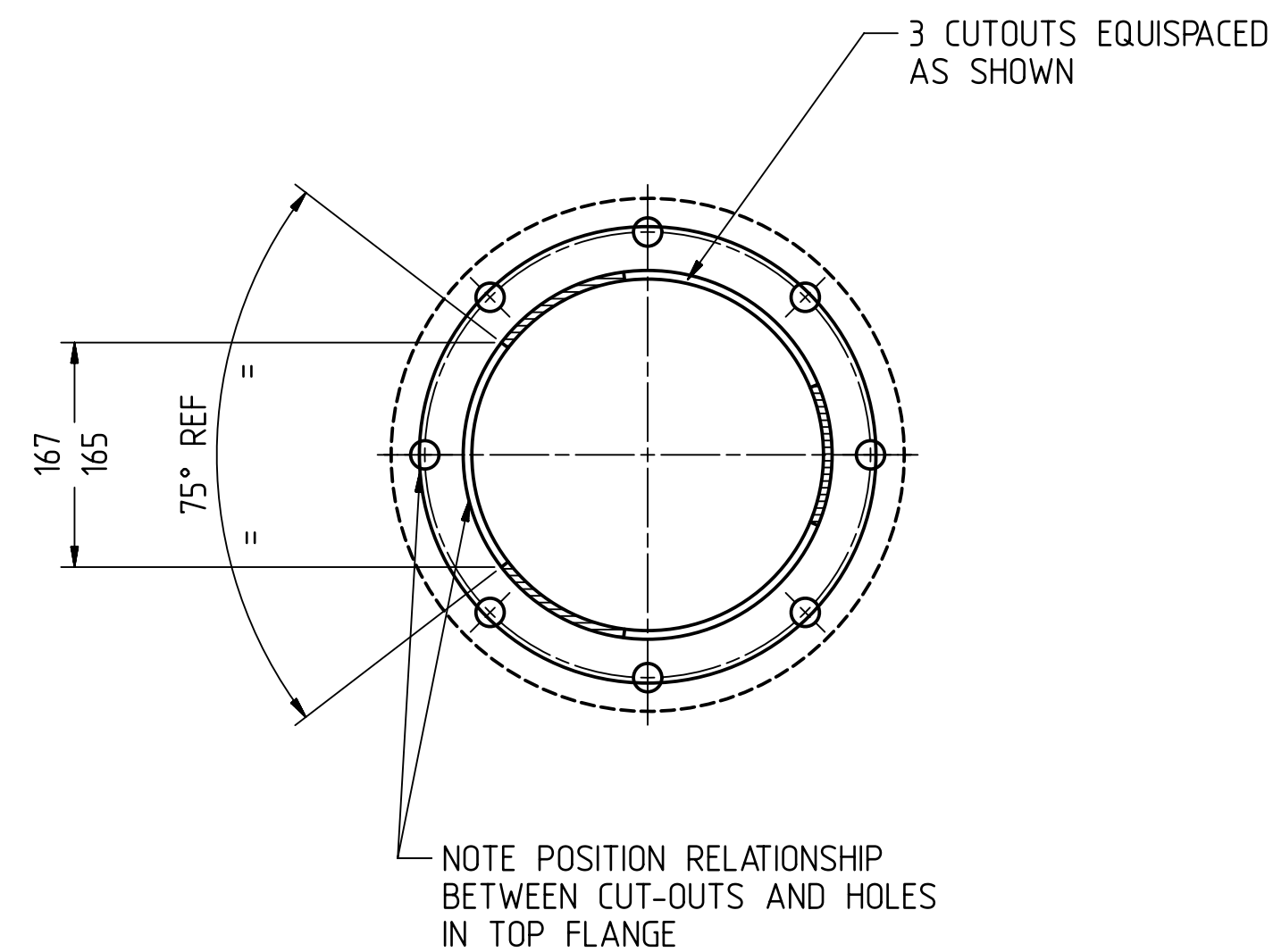
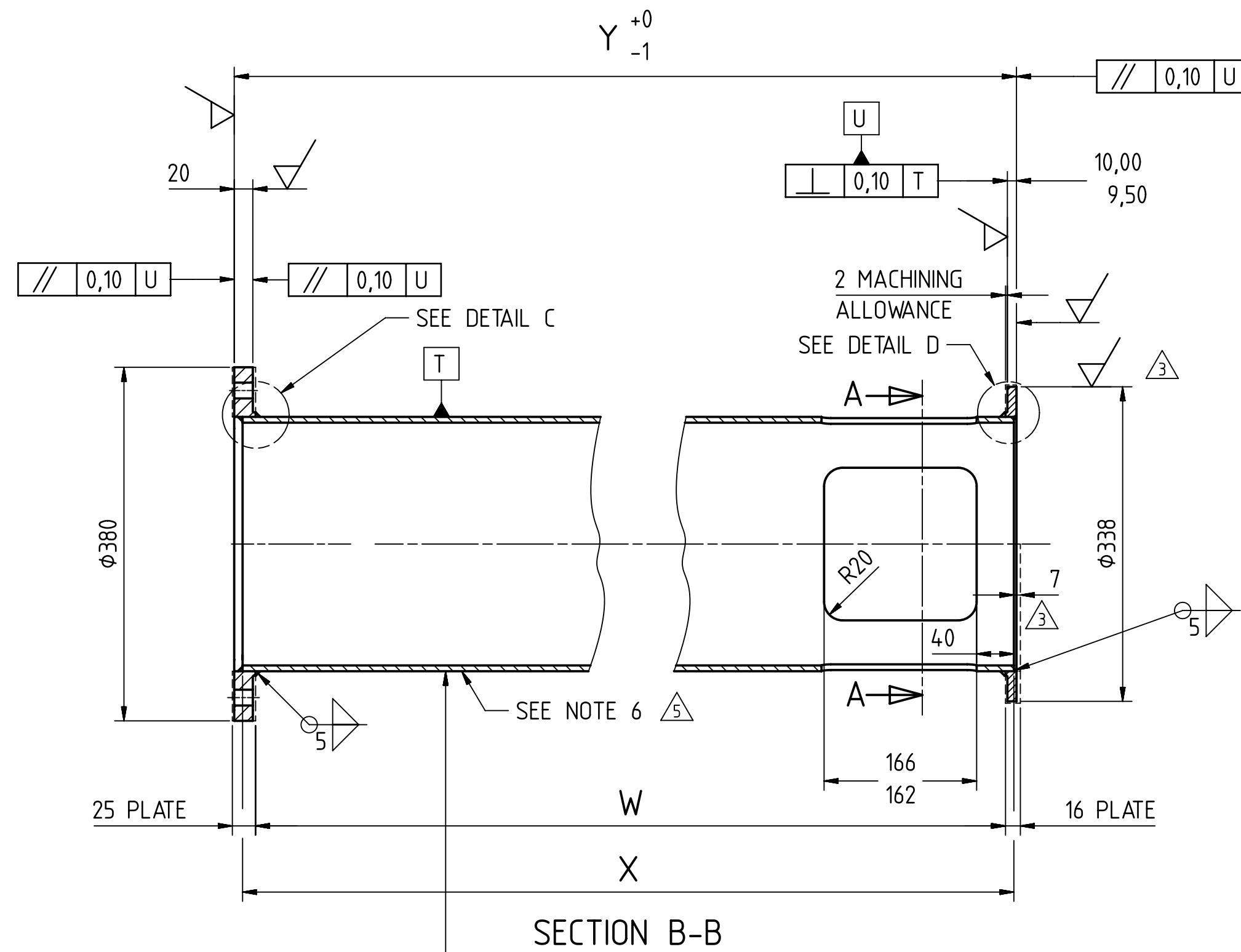
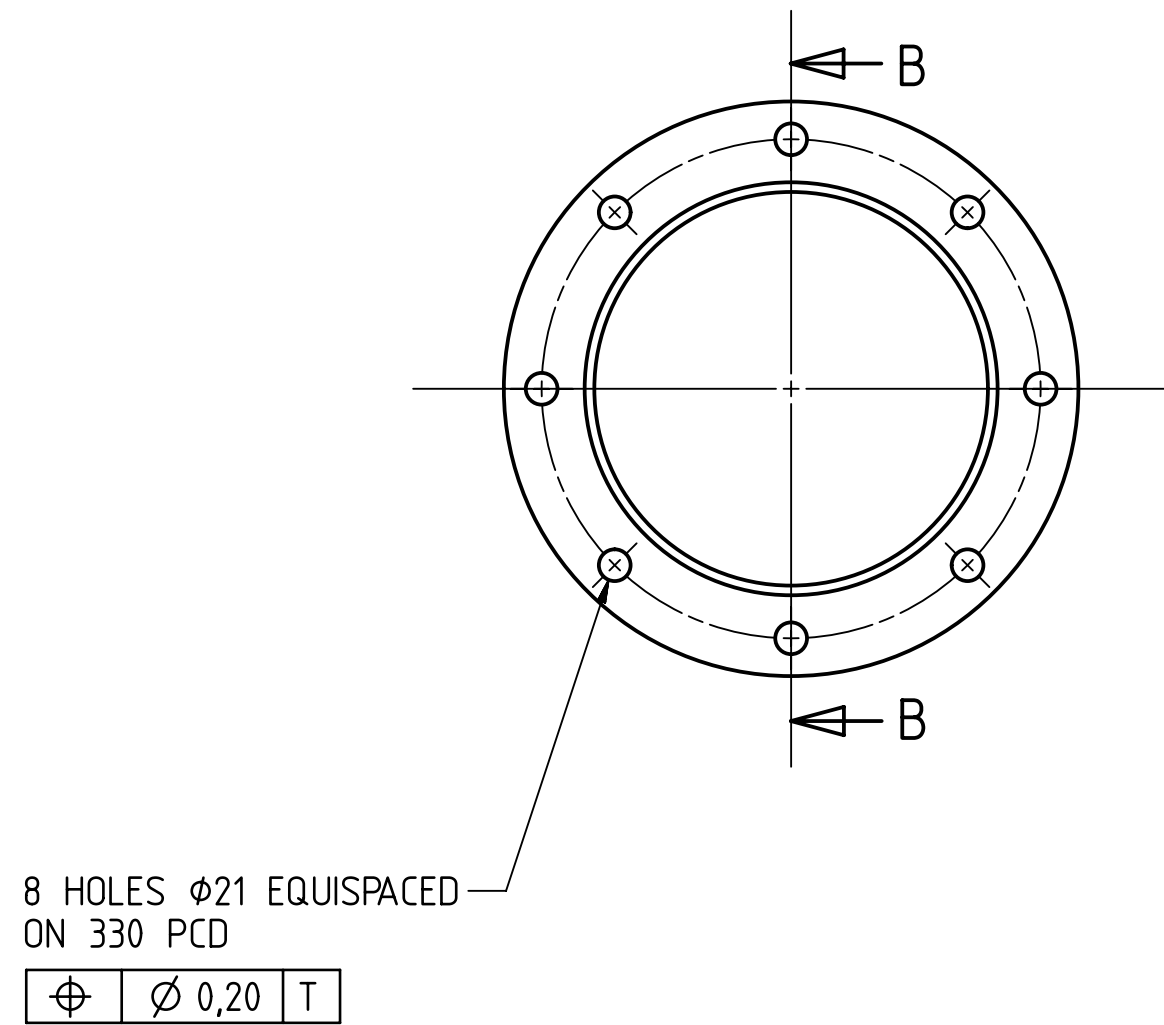


STANDARD PUMP

PART No.	DIMENSION 'D'	'W' = D-280	'X' = D-257	'Y' = D-245	EST. MASS kg.	ENCUMBRANCE
XQV65102D	700	420	443	455	25	455 x 380 x 380
XQV65102E	900	620	643	655	33	655 x 380 x 380
XQV65102F	1000	720	743	755	38	755 x 380 x 380
XQV65102G	1200	920	943	955	46	955 x 380 x 380
XQV65102J	1500	1220	1243	1255	58	1255 x 380 x 380
XQV65102L	1800	1520	1543	1555	71	1555 x 380 x 380
XQV65102M	2000	1720	1743	1755	79	1755 x 380 x 380
XQV65102N	2100	1820	1843	1855	83	1855 x 380 x 380
XQV65102R	2500	2220	2243	2255	99	2255 x 380 x 380



STAMP THE APPROPRIATE PART No.
'XQV65102***' 3 HIGH.

SEE TABLE FOR APPROPRIATE LENGTH DESIGNATION LETTER

STAMP THE APPROPRIATE WARMAN MATERIAL CODE

- NOTE : 1. ALL WELDS TO BE CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE D.
2. ALL WELDS AND CORNERS TO BE ROUNDED FOR ELASTOMER COVERING AS PER REQUIREMENTS OF BS6374 : PART 5.
3. MACHINE $\sqrt{3,2}$ WHERE SHOWN THUS $\sqrt{}$.
4. REMOVE ALL BURRS AND SHARP EDGES.
5. FOR FINISHED PRODUCT REFER TO DRAWING No. A18738.
6. (a) 250 NB (273,1 OD) x 6,4 WALL THICKNESS FOR PIPE DIMENSIONS CONFORM TO ANSI B36.10 OR EQUIVALENT.
- (b) 273 OD x 6,5 (6,3) WALL THICKNESS FOR PIPE DIMENSIONS CONFORM TO CHINESE STANDARD GB/T 17395 OR EQUIVALENT.

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : REFER TO TABLE

ENCUMBRANCE : REFER TO TABLE

6	REDRAWN PART No. XQV65102D, XQV65102F, XQV65102M AND XQV65102R ADDED, NOTE 1 UPDATED.	21MAR2017	EDR-LP17001	VN	BP	SCALE: 1:5	JA	CHK: G.M.	DRN: G.GLAVES	DATE: 18FEB1988	SHEET 1 OF 1	18FEB1988	SHEET 1 OF 1	A1 A119664	6
5	NOTE 1 - WELDING STANDARD CHANGED TO ISO STANDARD, NOTE 6 AND ENCUMBRANCE ADDED, PIPE OD AND WALL THICKNESS DIMENSIONS REMOVED AND REPLACED BY NOTE IN SECTION B-B, DRAWING BORDER UPDATED.	22JAN2016	EDRMG15-00004	SK	W/W	APP: JA	CHK: G.M.	DRN: G.GLAVES	DATE: 18FEB1988	SHEET 1 OF 1	A1 A119664	6			
4	XQV65102N ADDED.	21DEC1993		VCHS	JA	CHK: G.M.	DRN: G.GLAVES	DATE: 18FEB1988	SHEET 1 OF 1	A1 A119664	6				
3	MACHINING ADDED TO $\phi 338$, 7 WAS 10, ALL 'X' DIMNS INCREASED BY 3mm. D-257 WAS D-260.	9AUG1990		L.R.		APP: JA	CHK: G.M.	DRN: G.GLAVES	DATE: 18FEB1988	SHEET 1 OF 1	A1 A119664	6			
REV	DESCRIPTION	DATE	REF NO	BY	CHK	DATE: 18FEB1988	SHEET 1 OF 1	A1 A119664	6						