

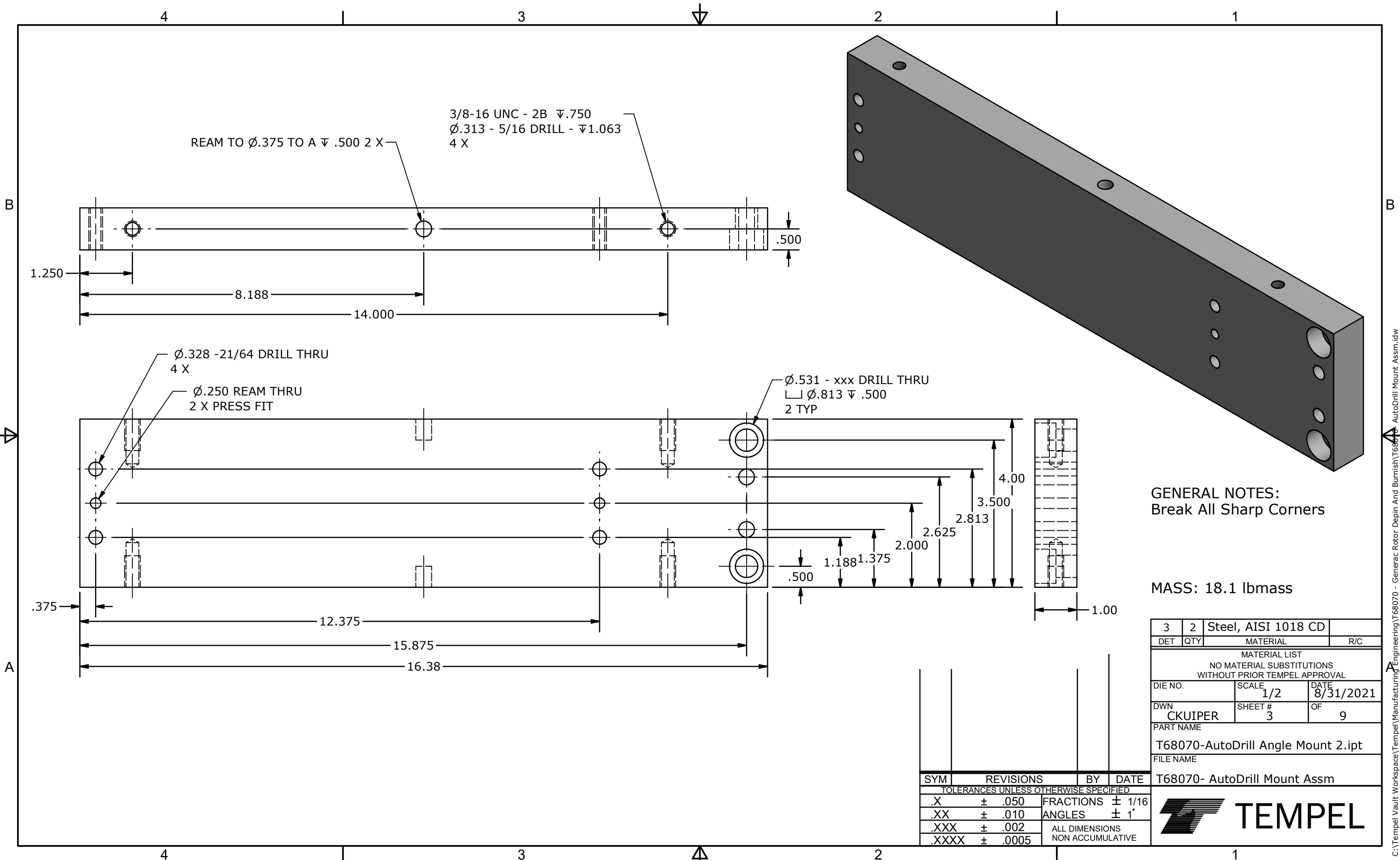
GENERAL NOTES:  
Break All Sharp Corners

MASS: 77.1 lbmass

2	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/4	8/31/2021	
DWN	SHEET #	OF	
CKUIPER	2	9	
PART NAME			
T68070- AutoDrill Pusher Plate.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm$ .050	FRACTIONS	$\pm$ 1/16
.XX	$\pm$ .010	ANGLES	$\pm$ 1'
.XXX	$\pm$ .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm$ .0005		





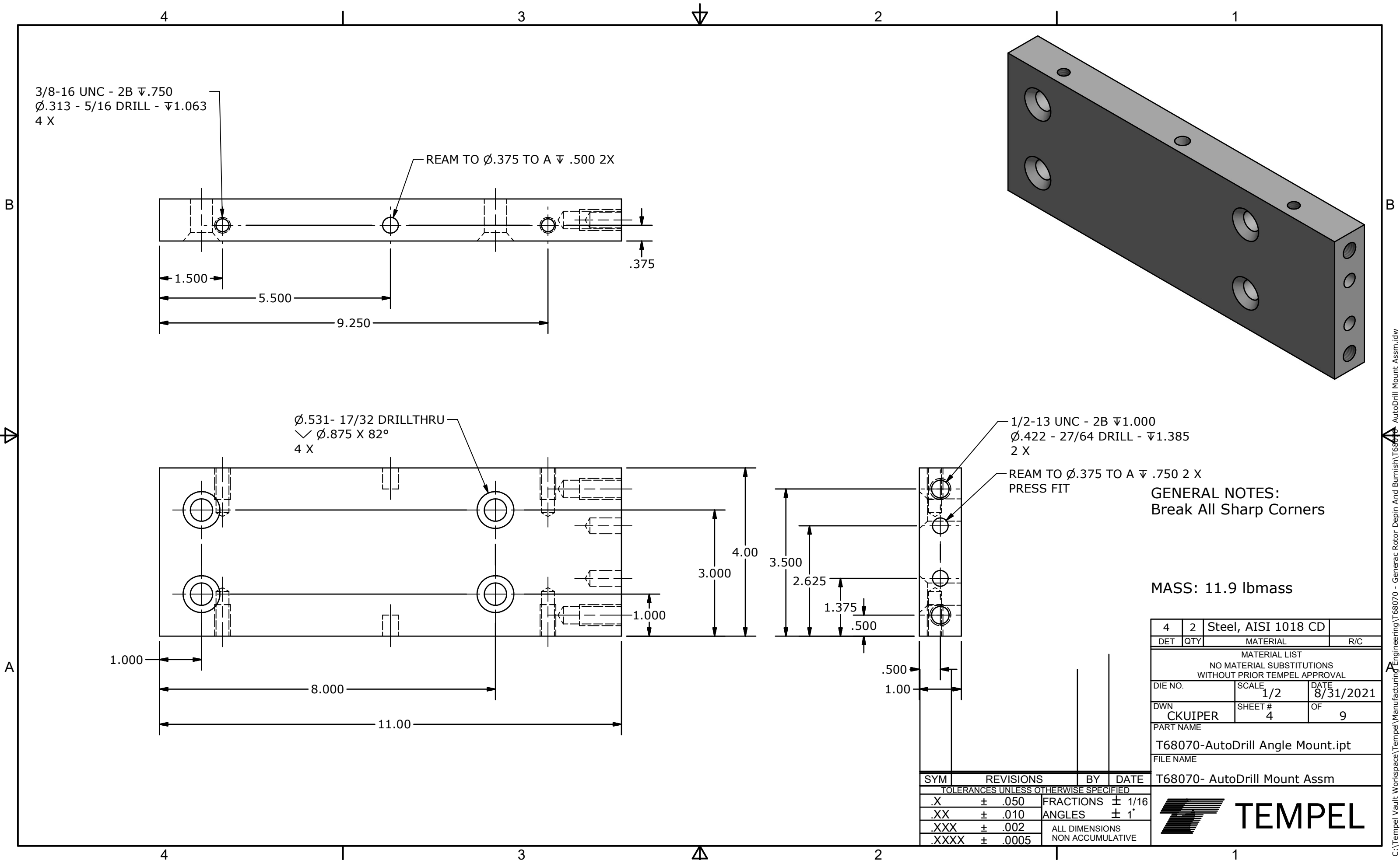
GENERAL NOTES:  
Break All Sharp Corners

MASS: 18.1 lbmass

3	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/2	8/31/2021	
DWN	SHEET #	OF	
CKUIPER	3	9	
PART NAME			
T68070-AutoDrill Angle Mount 2.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS ± 1/16	
.XX	± .010	ANGLES ± 1°	
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





3/8-16 UNC - 2B  $\nabla$ .750  
 $\varnothing$ .313 - 5/16 DRILL -  $\nabla$ 1.063  
4 X

REAM TO  $\varnothing$ .375 TO A  $\nabla$  .500 2X

$\varnothing$ .531- 17/32 DRILLTHRU  
 $\nabla$   $\varnothing$ .875 X 82°  
4 X

1/2-13 UNC - 2B  $\nabla$ 1.000  
 $\varnothing$ .422 - 27/64 DRILL -  $\nabla$ 1.385  
2 X

REAM TO  $\varnothing$ .375 TO A  $\nabla$  .750 2 X  
PRESS FIT

GENERAL NOTES:  
Break All Sharp Corners

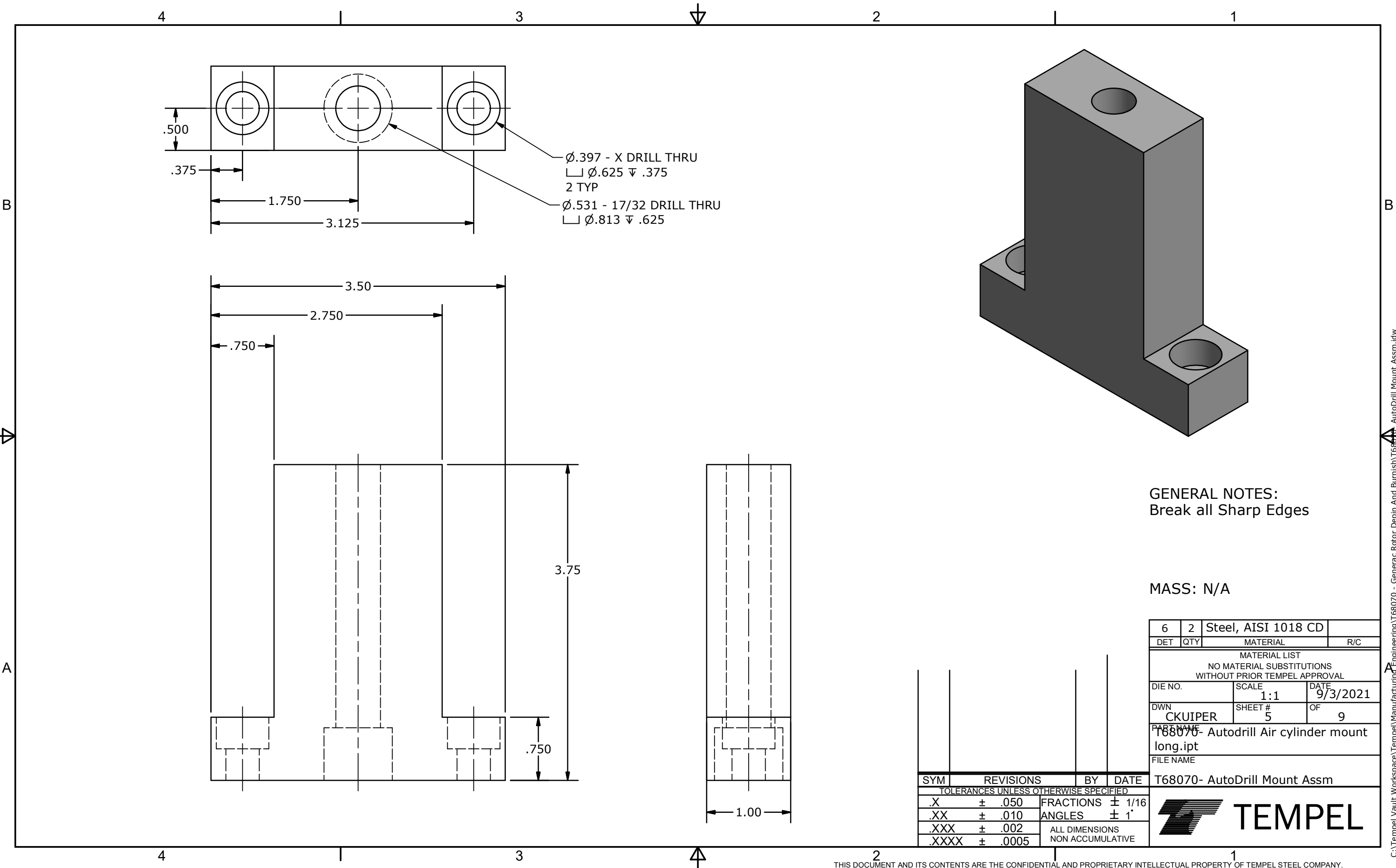
MASS: 11.9 lbmass

4	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/2	8/31/2021	
DWN	SHEET #	OF	
CKUIPER	4	9	
PART NAME			
T68070-AutoDrill Angle Mount.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm$ .050	FRACTIONS	$\pm$ 1/16
.XX	$\pm$ .010	ANGLES	$\pm$ 1°
.XXX	$\pm$ .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm$ .0005		



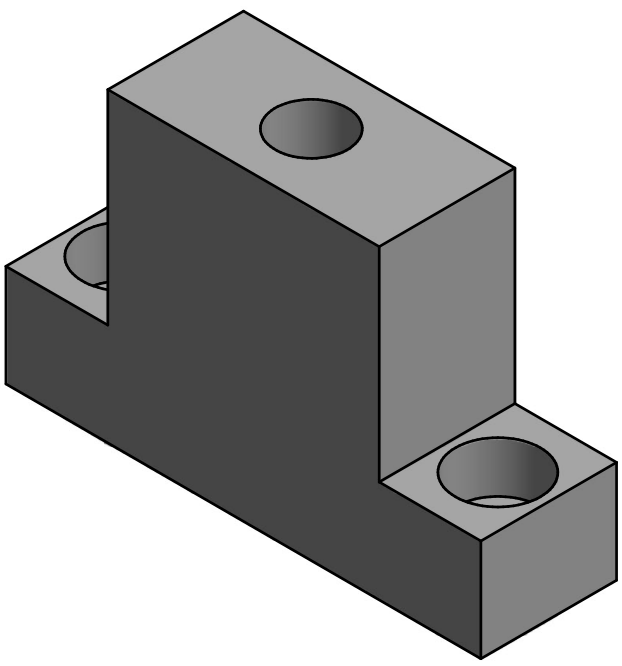
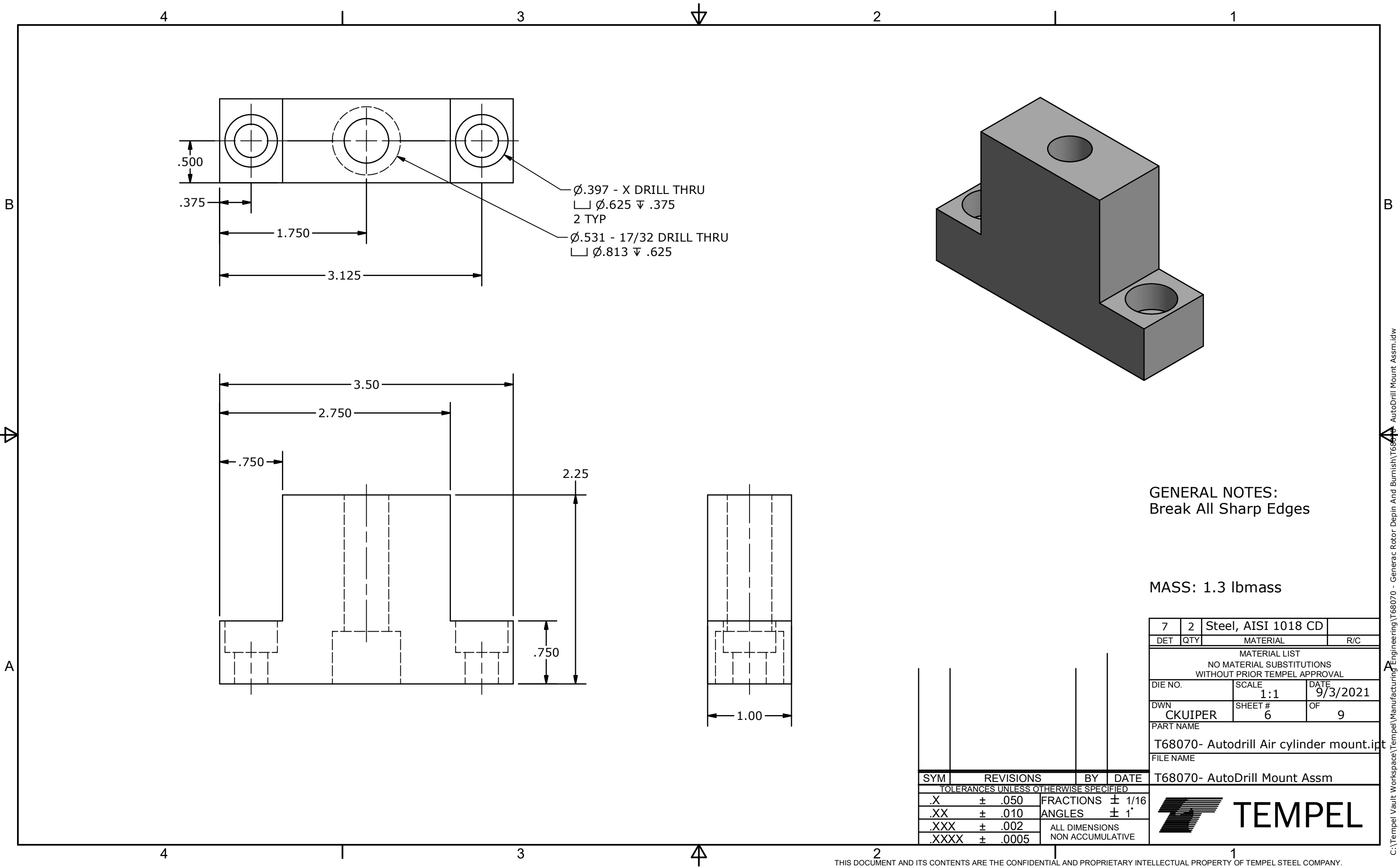
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SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm .050$	FRACTIONS	$\pm 1/16$
.XX	$\pm .010$	ANGLES	$\pm 1^\circ$
.XXX	$\pm .002$	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm .0005$		

6	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE	DATE
		1:1	9/3/2021
DWN		SHEET #	OF
CKUIPER		5	9
PART NAME			
T68070- Autodrill Air cylinder mount			
long.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			





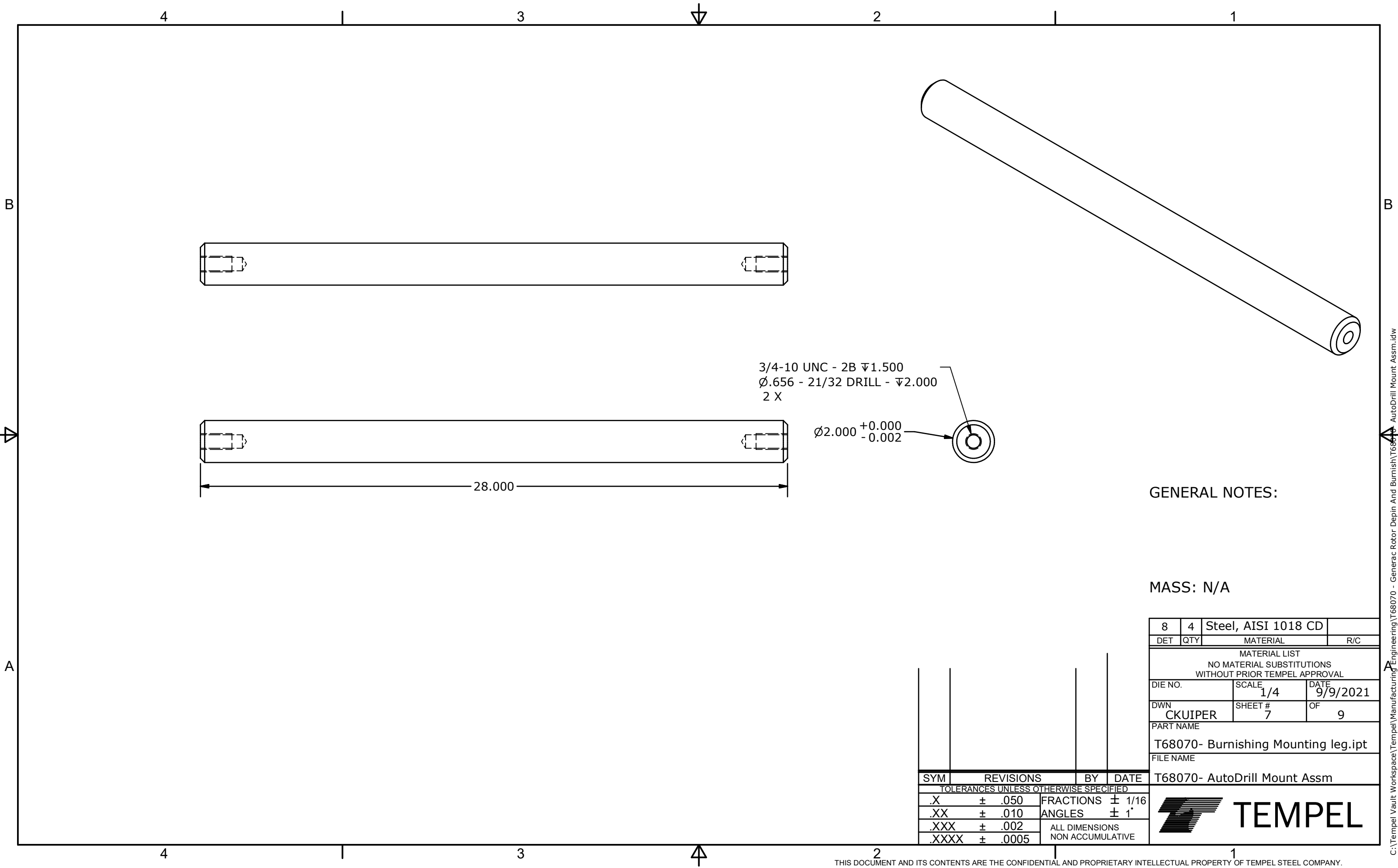
GENERAL NOTES:  
Break All Sharp Edges

MASS: 1.3 lbmass

7	2	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1:1	9/3/2021	
DWN	SHEET #	OF	
CKUIPER	6	9	
PART NAME			
T68070- Autodrill Air cylinder mount.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





3/4-10 UNC - 2B  $\nabla$ 1.500  
 $\varnothing$ .656 - 21/32 DRILL -  $\nabla$ 2.000  
2 X

$\varnothing$ 2.000  $\begin{smallmatrix} +0.000 \\ -0.002 \end{smallmatrix}$

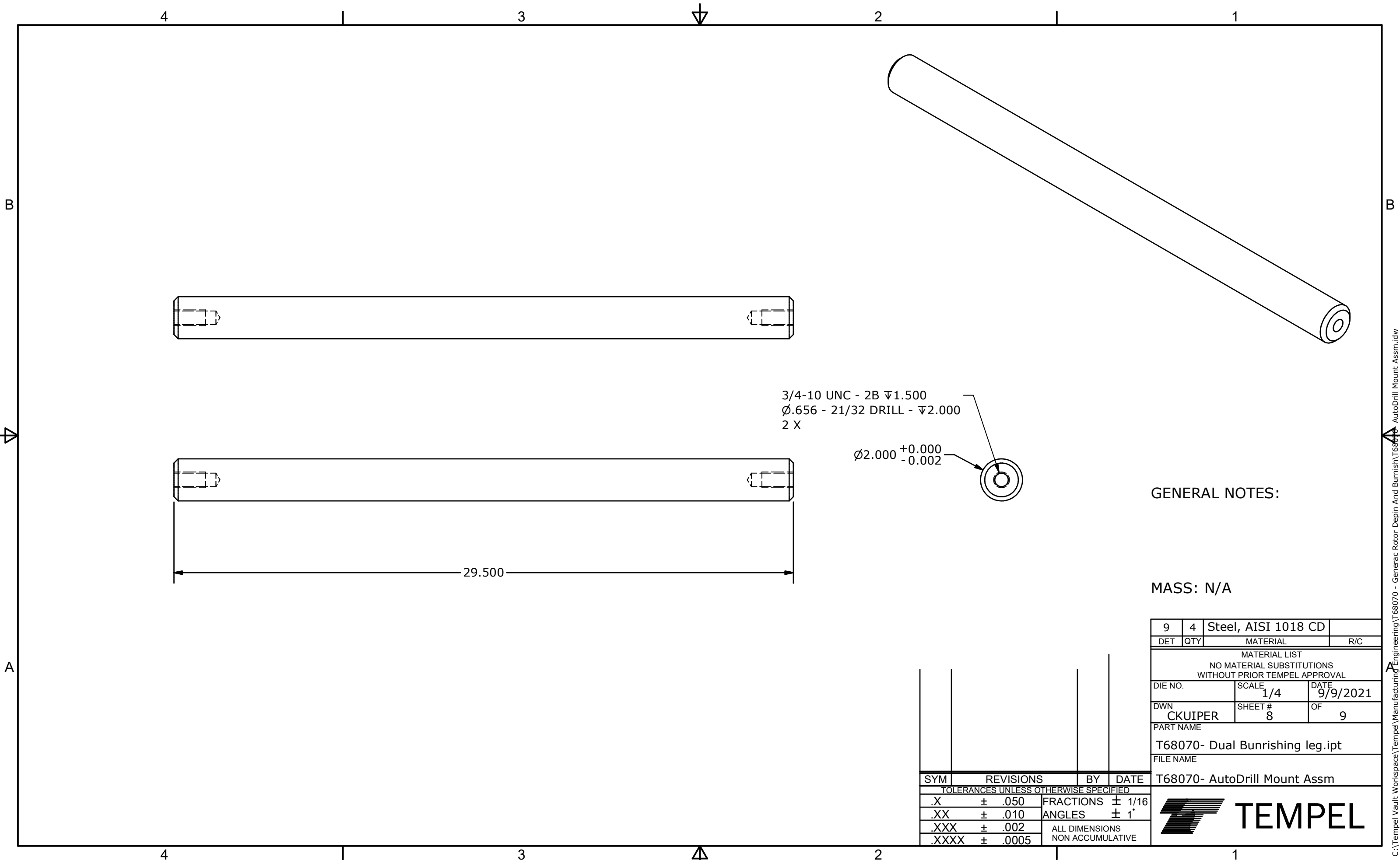
GENERAL NOTES:

MASS: N/A

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	$\pm$ .050	FRACTIONS	$\pm$ 1/16
.XX	$\pm$ .010	ANGLES	$\pm$ 1°
.XXX	$\pm$ .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	$\pm$ .0005		

8	4	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
	1/4	9/9/2021	
DWN	SHEET #	OF	
CKUIPER	7	9	
PART NAME			
T68070- Burnishing Mounting leg.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			





GENERAL NOTES:

MASS: N/A

9	4	Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE	DATE
		1/4	9/9/2021
DWN		SHEET #	OF
CKUIPER		8	9
PART NAME			
T68070- Dual Burrishing leg.ipt			
FILE NAME			
T68070- AutoDrill Mount Assm			

SYM	REVISIONS		BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED				
.X	±	.050	FRACTIONS	± 1/16
.XX	±	.010	ANGLES	± 1°
.XXX	±	.002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	±	.0005		

