

SPECIFICATIONS:

PARKER HANNIFIN PART NO. 69089
1/2 DIA. PIN
7/16 - 20 THREADS

PURCHASE FROM:

PARKER CYLINDER DISTRIBUTOR
500 SOUTH WOLF RD.
DES PLAINES, ILLINOIS 60016

OR NEAREST DISTRIBUTOR

TAG WITH PART NUMBER

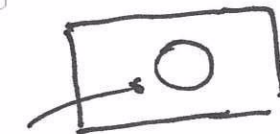
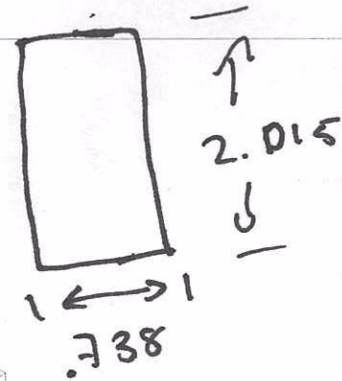
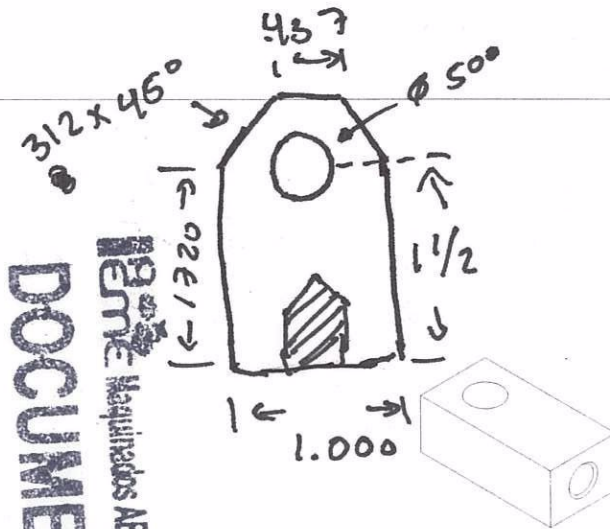
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EXTERNO

DOCUMENTO

18^{ma} Maquinados AEME S.A. de C.V.



Rosca
7/16 - 20 x 1 1/8
AL CENTRO

2 REQ'D LY-0985

REF ASSEMBLY LY-0984

REPORT CHANGES TO ENGINEERING DEPARTMENT
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS IS $\pm .010$


CHAMFER BORED & REAMED HOLES

1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.

TAPPED HOLES TO DEPTH OF ONE THREAD
SURFACE ROUGHNESS NOT TO EXCEED

ON MILLED SURFACES

ON GROUND SURFACES

REV.	DESCRIPTION		BY	DATE
REVISIONS				
REQ'D 1	MATERIAL PURCHASED			
DESIGN		CHECK'D		
DRAWN	D STOUT	5/25/2006	LAST SAVED 5/26/2006	
 CORPORATE OFFICES TOLEDO, OHIO				
KNUCKLE				
VALVE TEMPERATURE SENSOR ASSEMBLY				
LANGFANG 24-34 PRESS MACHINE				
SCALE:	SIZE	DRAWING NUMBER		SHEET
1:1	A	LY-7485		1 OF 1