

NOTES:

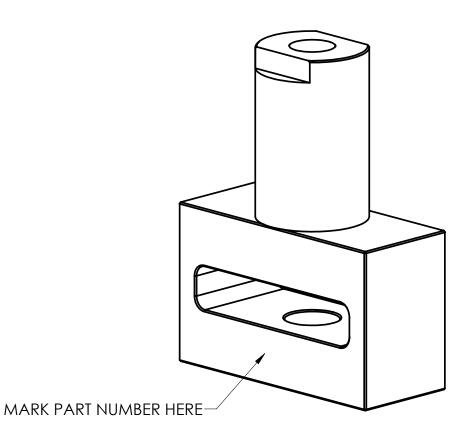
AS SHOWN

MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 102.21 LBS

WELDMENT CUT LIST (FINISHED DIMENSIONS SHOWN)

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ITEM NO.	QTY.	MATERIAL	STOCK SIZE	LENGTH
1	1	AISI 1045 STEEL, UNS G10450	DIA 4.75	7.375
2	1	AISI 1045 STEEL, UNS G10450	4.750 X 6.875	11.000



REF ASSEMBLY

LIST

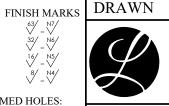
LY-01267

REV. DESCRIPTION DATE **REVISIONS**

> **MATERIAL** WELDMENT - SEE CUT LIST

DESIGN D.SOLEY SAVED 6/3/2022

05/25/2022 DRAWN G. DIESING



TOLEDO, OHIO

SHEET

1 OF 1

HEIGHT ADJUSTMENT BLOCK

SCALE:

DRAWING NUMBER

LY-8838

L91 PRESS PACK 16-38 INDEXING PRESS SIZE

THIRD ANGLE PROJECTION

ON MACHINED SURFACES

REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u>.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS: X/X ± 1/16 X.XX ± .020

METRIC DIMENSIONS:

[X.XX] ± .25 mm

± .010

± 2 mm ± .5 mm

1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA.

CHAMFER BORED & REAMED HOLES:

CHAMFER TAPPED HOLES TO DEPTH OF ONE

SURFACE ROUGHNESS NOT TO EXCEED

X.XXX

THREAD

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

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