

A			QUALITY	
AUTHORIZE		TALLER		

NOTES:		TOTAL OF PIECES	1 Pza.
		ANG. PROF	
B	SE DESPLAZA 10MM SOBRE "Y" LOS TALADROS B36,B37,B48 Y B49		
	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		
MM	INCHES	ANGLES
+0.1 -0.1	+0.004 -0.004	+1° -1°
MATERIAL: Inox. Cal. 12		
SURFACE TREATMENT N.A.		
HARDNESS N.A.		

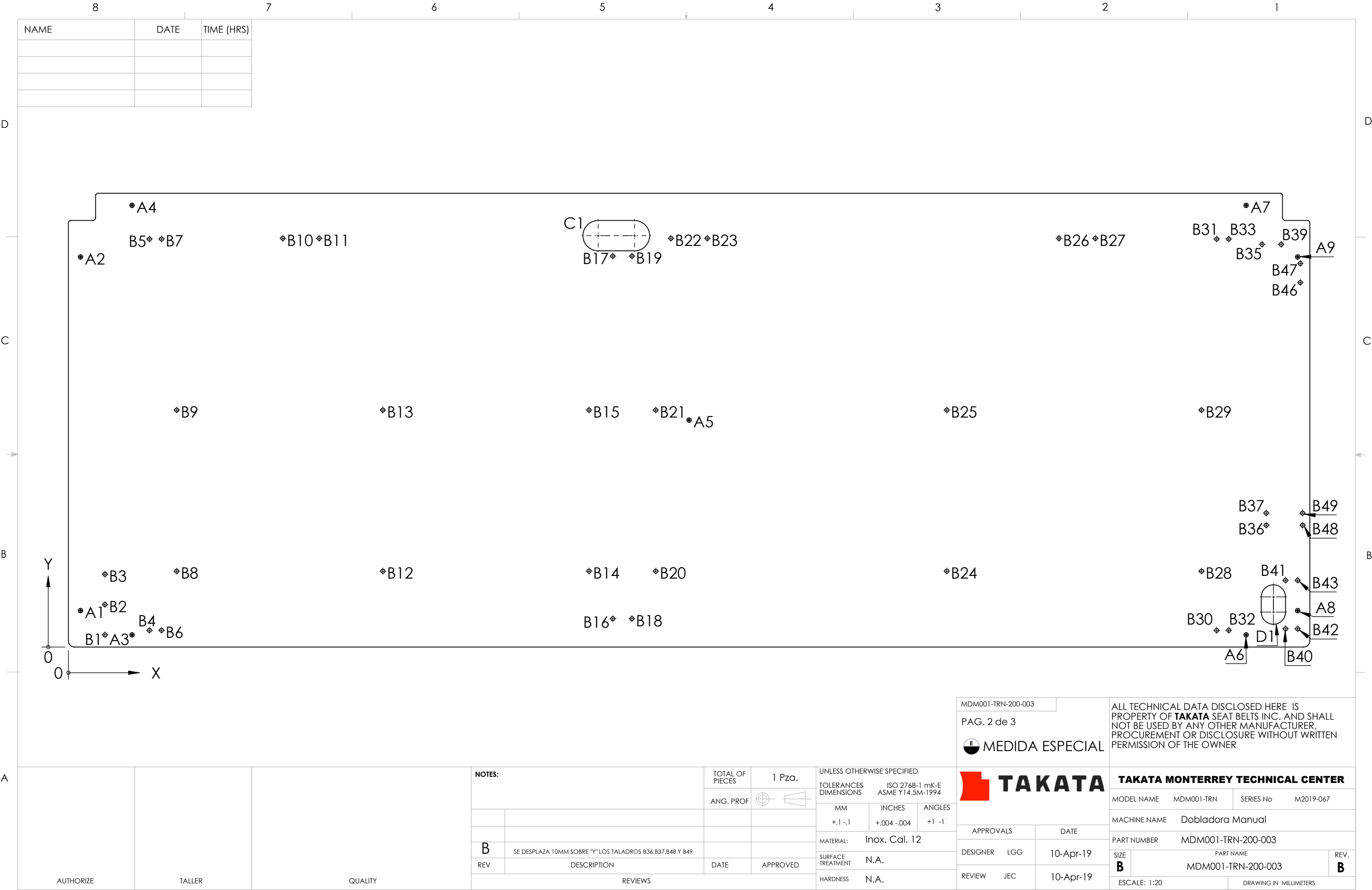
MDM001-TRN-200-003

PAG. 1 de 3

MEDIDA ESPECIAL

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME	MDM001-TRN	SERIES No	M2019-067
MACHINE NAME	Dobladora Manual		
PART NUMBER	MDM001-TRN-200-003		
SIZE	PART NAME	REV.	
B	MDM001-TRN-200-003	B	
ESCALE: 1:20		DRAWING IN MILLIMETERS	



8				7		6		5		4		3		2		1													
NAME				DATE		TIME (HRS)		TAG		X LOC		Y LOC		SIZE															
								B18		1180.30		59.30																	
								B19		1180.30		818.30																	
								B20		1230.15		158.75																	
								B21		1230.15		496.05																	
								B22		1261.90		855.55																	
								B23		1338.10		855.55																	
								B24		1839.75		158.75																	
								B25		1839.75		496.05																	
								B26		2074.70		855.55																	
								B27		2150.90		855.55																	
D	TAG		X LOC		Y LOC		SIZE		B28		2373.15		158.75		Ø 8.40 THRU ALL														
	A1		25.40		76.20		Ø 4.30 THRU ALL ✓ Ø 9.40 X 90°		B29		2373.15		496.05																
A2		25.40		816.65		B30			2404.90		34.93																		
A3		133.35		25.40		B31			2404.90		854.08																		
A4		133.35		924.60		B32			2430.30		34.93																		
A5		1300		475		B33			2430.30		854.08																		
A6		2466.65		25.40		B35			2500		842.95																		
A7		2466.65		924.60		B36			2508.72		254.94																		
A8		2574.60		76.20		B37			2508.72		280.34																		
A9		2574.60		816.65		B39			2540		842.95																		
C	B1		76.56		25.40		Ø 8.40 THRU ALL		B40		2549.20		38.10																
	B2		76.56		88.90				B41		2549.20		139.70																
	B3		76.56		152.40				B42		2574.60		38.10																
	B4		169.70		34.93				B43		2574.60		139.70																
	B5		169.70		854.08				B46		2580		762.95																
	B6		195.10		34.93				B47		2580		802.95																
	B7		195.10		854.08				B48		2584.92		254.94																
	B8		226.85		158.75				B49		2584.92		280.34																
	B	B9		226.85		496.05					C1		1147.60		861.10		0.00 X 0.00												
		B10		449.10		855.55					D1		2523.80		88.90		0.00 X 0.00												
B11		525.30		855.55																									
B12		658.65		158.75																									
B13		658.65		496.05																									
B14		1090.45		158.75																									
B15		1090.45		496.05																									
B16		1140.30		59.30																									
A	B17		1140.30		818.30																								
AUTHORIZE				TALLER				QUALITY				NOTES:				TOTAL OF PIECES		1 Pza.		UNLESS OTHERWISE SPECIFIED TOLERANCES DIMENSIONS									
																ANG. PROF													
																								MM		INCHES		ANGLES	
																								+1 -1		+004 -004		+1° -1°	
																								MATERIAL: Inox. Cal. 12					
																								SURFACE TREATMENT		N.A.			
																								HARDNESS		N.A.			
E				PAG. 3 de 3				MEDIDA ESPECIAL				TAKATA				TAKATA MONTERREY TECHNICAL CENTER													
																				MODEL NAME		MDM001-TRN		SERIES No		M2019-067			
																				MACHINE NAME		Dobladora Manual							
																				PART NUMBER		MDM001-TRN-200-003							
																				SIZE		PART NAME				REV.			
																				B		MDM001-TRN-200-003				B			
																				ESCALE: 1:20				DRAWING IN MILLIMETERS					