



WELDMENT & STRESS RELIEVE

* The qty on item "c" should be 1 for V3TR400N

tolerances:
1 PLACE MACHINING ± 0.3
1 PLACE FABRICATION ± 1.5
2 PLACE ± 0.08 BETWEEN MACHINED SURFACES
 ± 0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
 ± 0.03 BETWEEN DOWELS IN THE SAME PLANE
 ± 0.10 BETWEEN DOWELS IN DIFFERENT PLANES
 ± 0.13 BETWEEN TO SCREW HOLES, NON ACCUMULATIVE
NOTES: ALL DIMENSIONS METRIC UNLESS OTHERWISE SHOWN.
IDENTIFY WITH COSMA CODE NUMBER AS NOTED XXX.

COSMA CODE	A	B
V3TR400N	356.0	400.00
V3TR550N	506.0	550.00
V3TR750N	706.0	750.00
V3TR900N	856.0	900.00

[illegible]