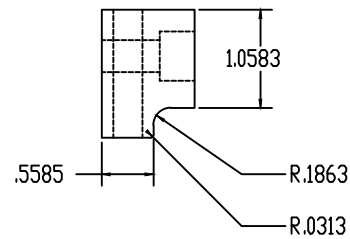
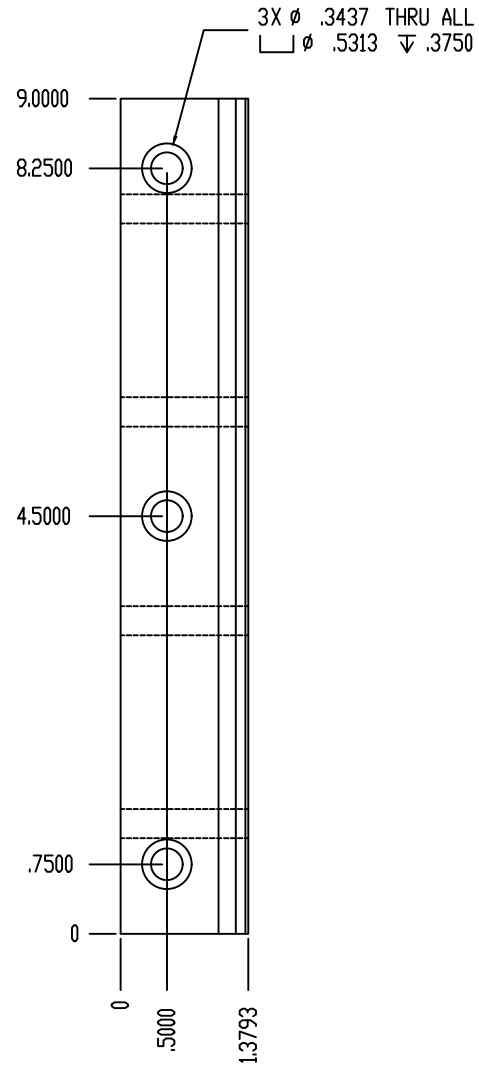
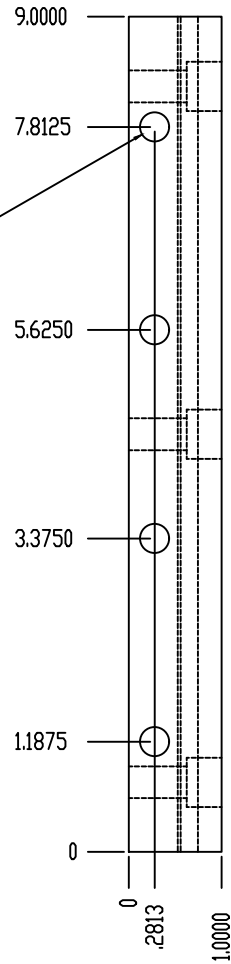


QTY. 2

4X 5/16 LIFTER



Recieved		
CNC Mach.		
Heat Treat		
Wire Room		
	Start	Finished

Stock Size		Mat'L	Heat Treat
1.0000x1.3793x9.0000		D-2	RC 60-62
Date	9/28/2007	GRUBER TOOL & DIE 2605 E. Progress Dr. West Bend, WI 53095 262-338-8197	
Drawn By	Tim B.		
Customer			
Description	Form Punch Insert		
TOLERANCES	SIZE	Part. NO.	REV
ONE PLC +/- 1/16	C	18237K-02-008	
TWO PLC +/- .015			
THREE PLC +/- .005			
FOUR PLC +/- .0005			
	SCALE: 1:1	DO NOT SCALE	SHEET 1 OF 1