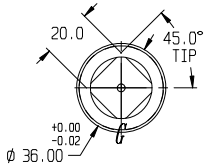
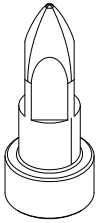
REVISIONES.	SIMB.	REV.	FECHA	DESCRIPCION:

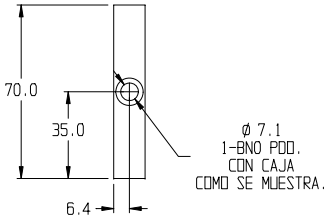


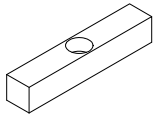


(3-13) LOCALIZADOR.

2- SAE. 8620.
STK. 1 1/2" DIA x 120.0 LG.

TRAT. TERMICO: CEMENTADO
DUREZA: 58-62 Rc.
PENETRACION: 0.5 -2.0 mm
DESPUES DE RECTIFICAR

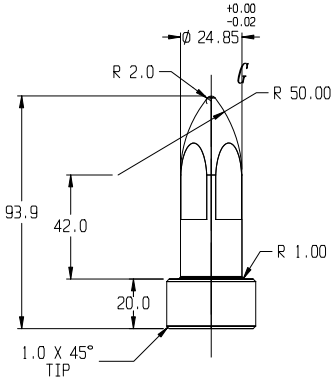


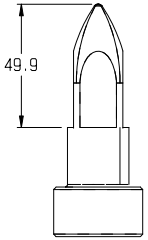


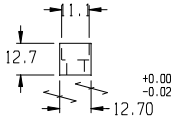
(3-14) CUÑA

4- ASTM-A36
STK. PL 5/8" x 5/8" x 70.0 LG.

ACABADO: PAVONADO.







HERRAMIENTA No.
TRX-M010
D HOJA 3-7

CANT.	DET.	HOJA	DESCRIPCION	MATERIAL
4	3-14	3-7	CUÑA	ASTM-A36
2	3-13	3-7	LOCALIZADOR.	SAE. 8620.

UNIDAD No.03
LADO IZQUIERDO MOST
LADO DERECHO SIM Y OP

ESTE DIBUJO USA SISTEMA DE MEDICION METRICO.
LAS TOLERANCIAS SERAN:
METRICO
0 - 1 ±1.0 mm
1.0 - 3.0 ±0.5 mm
3.00 - 6.00 ±0.25 mm
6.00 - 30.00 ±0.125 mm
ANGULAR
GRADOS ±1° 0' 30"
GRADOS: MIN. ±1° 0' 30"
GRADOS: MIN. SEG. ±1° 0' 0.5"

MODELO: TRX 2021 MY | HOJA: 3-7 | HOJAS: 10 | HTA. No.: TRX-M010

AREA: (X) CARROCERIAS ( ) PINTURA ( ) CHASSIS ( ) OTROS (INDICAR):
( ) A. METALICO ( ) VESTIDURA ( ) LINEA FINAL

DISEÑO	DETALLO	TITULO
E.P.G	N.S.S	SUB ASSEMBLY REINF'S TO KICKUP RAIL OTR.
CHECO	APROBO	
A.B.E.		
FECHA	ESCALA	PLANTA
15/07/19	1:1	(X) ENS. APODACA, NUEVO LEON. ( ) ENS. SALTILLO, COAHUILA. ( ) OTRA (IND)

Metalsa "Calidad como forma de vida"

HERSA