## Forja de Monterrey S.A. de C.V. Solicitante: Jose F. Estrada

Fecha Requerida:

## Orden de Servicio

| Nº de Orden: |   | OS-11814 |   |  |
|--------------|---|----------|---|--|
| Uoio.        | 1 | do       | 1 |  |

| Solicitante:        | Jose F. Estrada Hdz |
|---------------------|---------------------|
| Fecha de Solicitud: | 2-may-22            |

15-may-22

Herramental (Modelo): Proveedor:

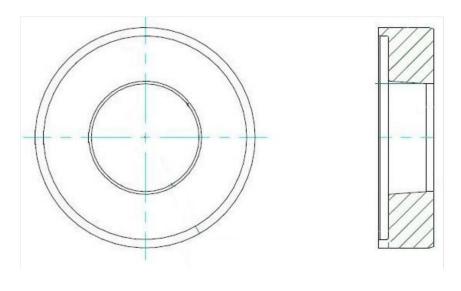
1018 FDM

| Herramienta(s)               | Descripción del Servicio | Localización de Ingeniería (FTP) | Rev. | Proceso Sugerido |
|------------------------------|--------------------------|----------------------------------|------|------------------|
| Trim blade 4a sta (Cortador) | Fabricacion              | POR CORREO                       |      | torno            |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |
|                              |                          |                                  |      |                  |

Ayudas Visuales:

## 4th Station Trim blade (cortador 1018)

Fabricacion de 10 piezas, incluir el material (H13), maquinado y temple.



Reportes Requeridos para Validación de Servicio

Notas:

Razon de la Orden de Servicio:

Reporte Opcionales para Validación de Servicio

Identificacion de revision

Reporte de Dureza S

Registro de Temperaturas No Líquidos Penetrantes Si

Para programa de produccion mes de Mayo del 2022

Identificaciones requeridas para Validación de Servicio

No

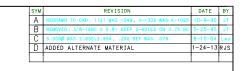
Marcajes sobre figura

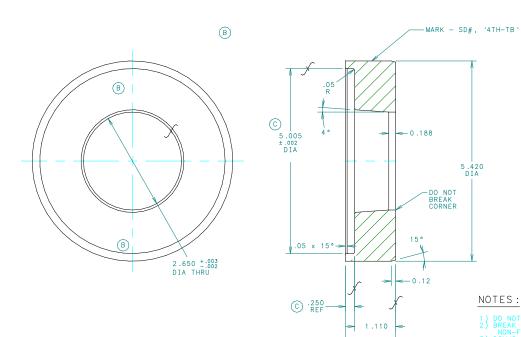
No

Identificacion de herramienta

Si

RG-PPP32-3





1) DO NOT SCALE
2) BREAK ALL SHARP
NON-FUNCTIONAL EDGES
3) DIM'S ARE TO SHARP CORNERS
4) DIM'S INCLUDE SHRINK REQUIRES SMOOTH MACHINE FINISH

6) ALL DIM'S WITHOUT "BEFORE HT" NOTE ARE TO BE MADE TO SIZE BEFORE HT

ArvinMeritor

SHOP DRAWING NUMBER

## \* ALTERNATE MATERIAL H-13

DO NOT SCALE BASE MUST BE STAMPED WITH PART NUMBER, TOOL AND DETAIL NUMBERS. ALL DETAILS MUST BE STAMPED WITH TOOL AND DETAIL NUMBERS.

BREAK ALL UNNECESSARY SHARP CORNERS

UNLESS OTHERWISE SPECIFIED, ± .005 ON 3-PLC DECIMALS ± .015 ON 2-PLC DECIMALS ± .03 ON ALL OTHERS ±1/2° ON ANGULAR DIMENSIONS THIS PRINT IS LOAMED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED JUSED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR

Commercial Vehicle Systems 1 Rockwell Drive Morristown, Tennessee 37813

- 1 .36 <del>-></del>

MATERIAL DATE 10-9-90 CUSTOMER DURODI \* SCALE HEAT TREAT DRAWN JKT

42-46 RC CHECKED

4TH STATION TRIM BLADE PART NUMBER 3213 V 1322