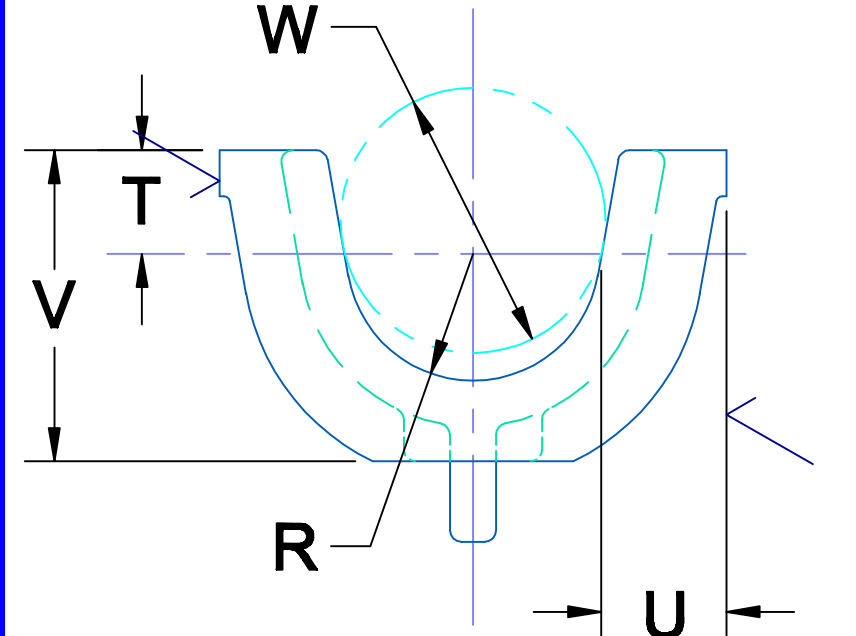
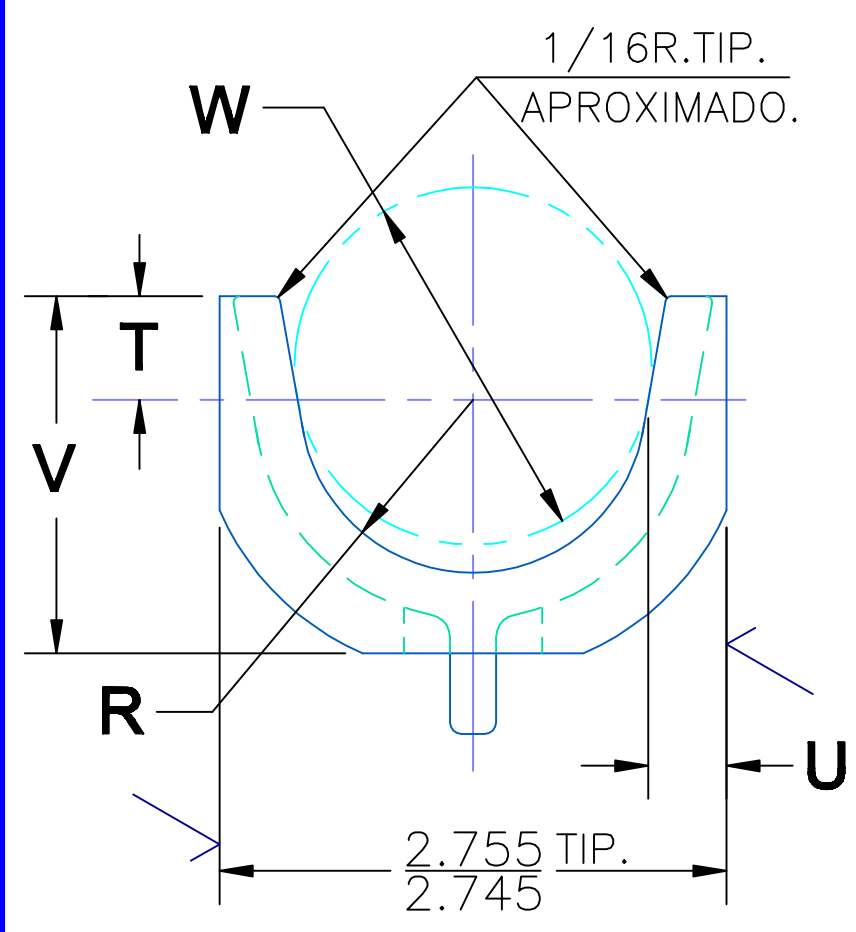


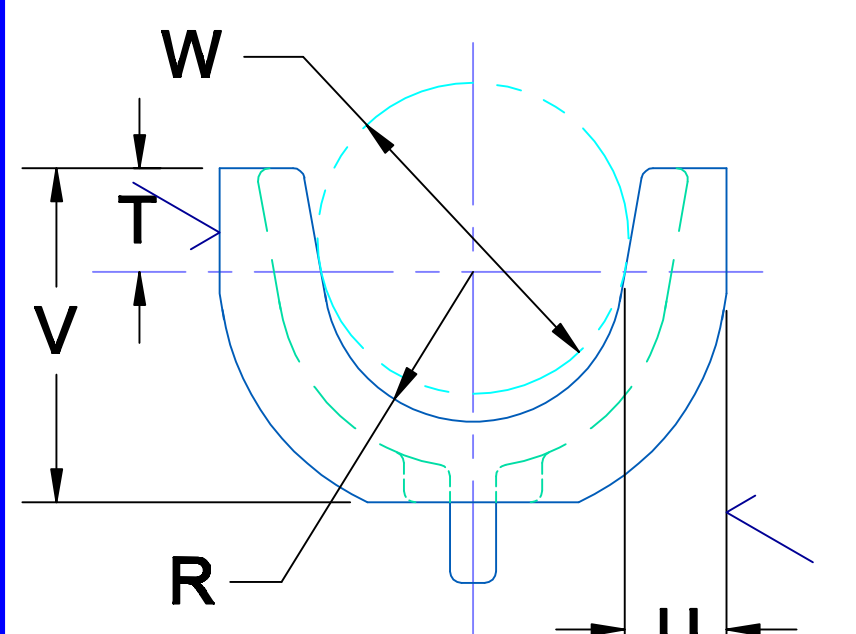
TAMAÑO No. 1 1/2



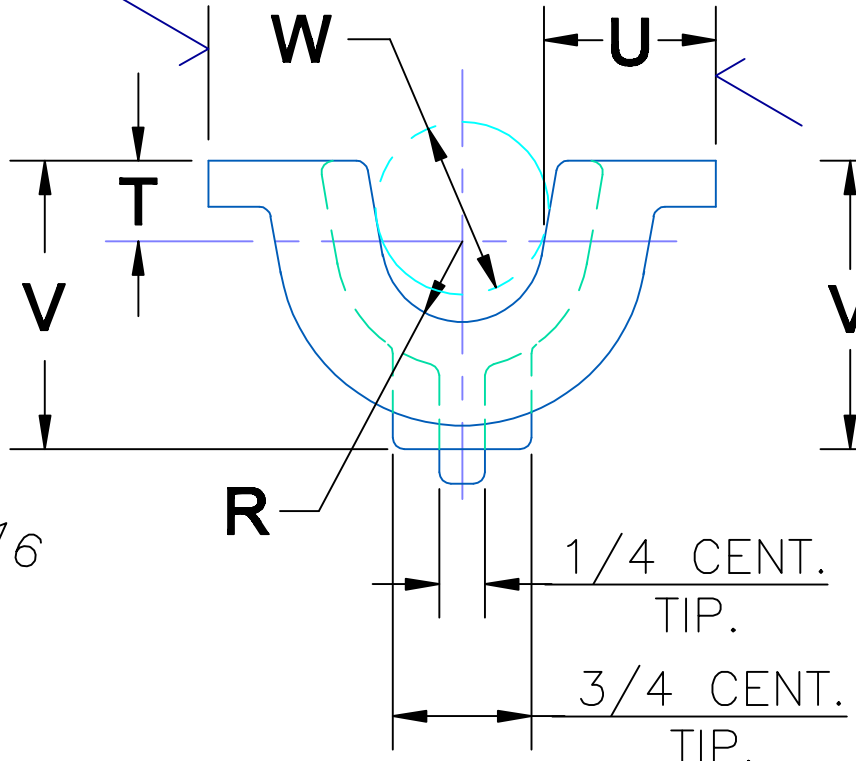
TAMAÑO No. 2



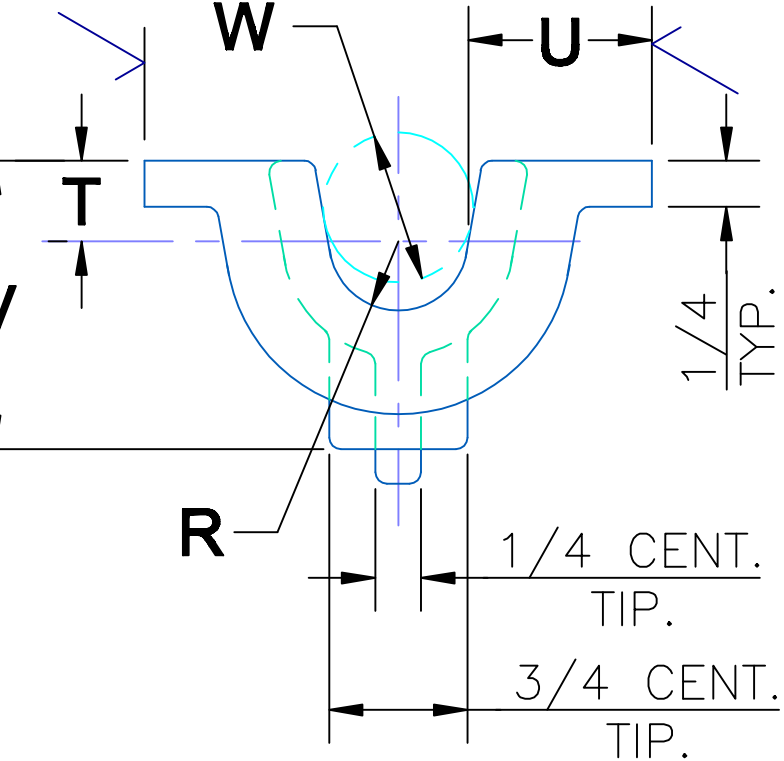
TAMAÑO No. 3



TAMAÑO No. 2 1/2



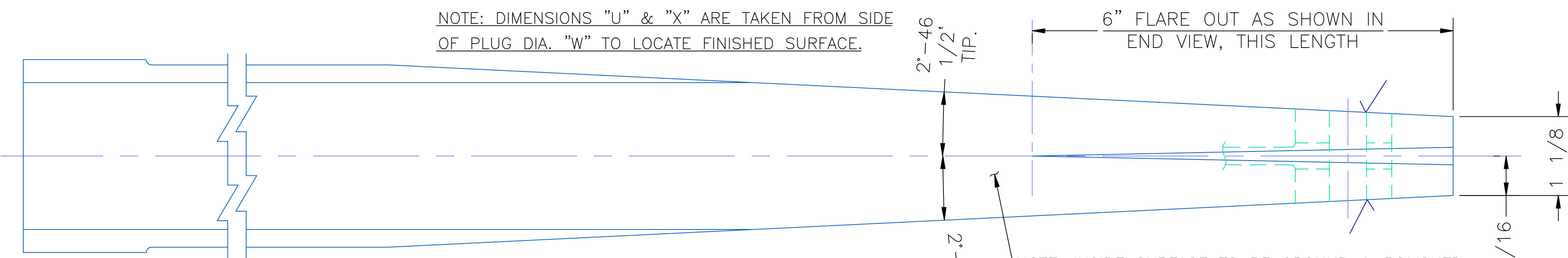
TAMAÑO No. 1



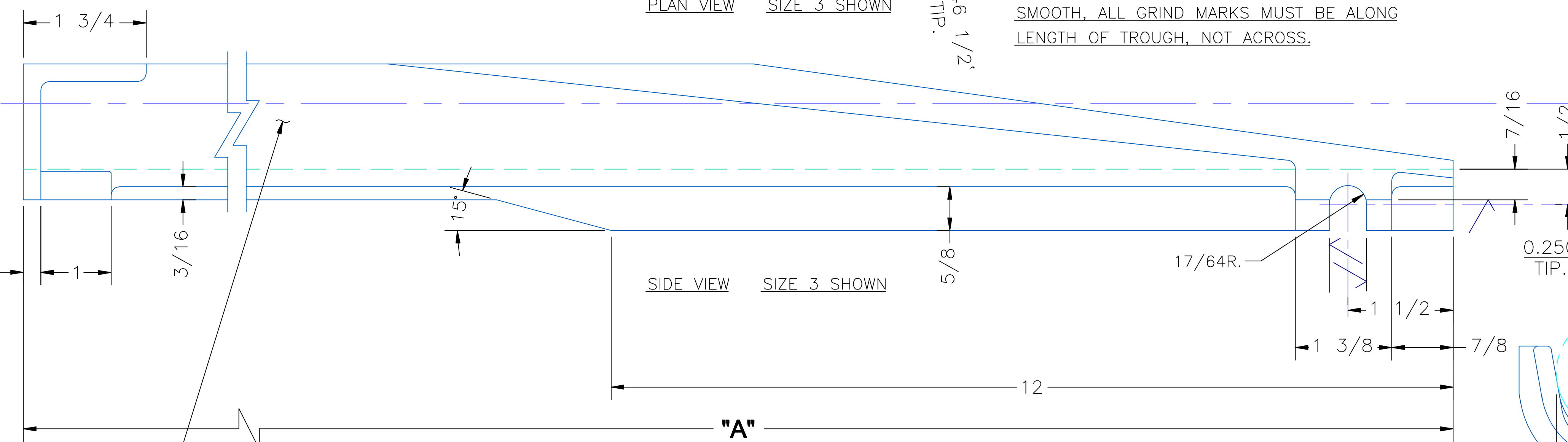
TAMAÑO No. 0

	No. DE PARTE	No. TAMAÑO	TAMAÑO	UBICACION	A	R	T	U	V	W	X
308086	OIS-107-922	0	3/4	(CAST. IN ONE LINE) SECC. 1 & 10 10 SEC. MACH	86 3/4	13/32	7/16	15/16	1 9/16	7/8	1/4
308087	OIS-107-923	1	7/8		86 3/4	15/32	7/16	7/8	1 9/16	1	5/16
308088	OIS-107-924	1 1/2	1 1/8		86 3/4	19/32	9/16	3/4	1 11/16	1 1/4	7/16
308089	OIS-107-925	2	1 3/8		86 3/4	23/32	9/16	5/8	1 11/16	1 1/2	9/16
308090	OIS-107-926	2 1/2	1 5/8		86 3/4	27/32	9/16	1/2	1 13/16	1 3/4	11/16
308028	OIS-107-927	3	1 7/8		86 3/4	31/32	9/16	3/8	1 15/16	2	13/16
308091	OIS-107-928	0	3/4	(CAST. IN ONE LINE) SECC. 2 & 9 10 SEC. MACH	66 5/8	13/32	7/16	15/16	1 9/16	7/8	1/4
308092	OIS-107-929	1	7/8		66 5/8	15/32	7/16	7/8	1 9/16	1	5/16
308093	OIS-107-930	1 1/2	1 1/8		66 5/8	19/32	9/16	3/4	1 11/16	1 1/4	7/16
308094	OIS-107-931	2	1 3/8		66 5/8	23/32	9/16	5/8	1 11/16	1 1/2	9/16
308095	OIS-107-932	2 1/2	1 5/8		66 5/8	27/32	9/16	1/2	1 13/16	1 3/4	11/16
308029	OIS-107-933	3	1 7/8		66 5/8	31/32	9/16	3/8	1 15/16	2	13/16

NOTE: DIMENSIONS "U" & "X" ARE TAKEN FROM SIDE OF PLUG DIA. "W" TO LOCATE FINISHED SURFACE.



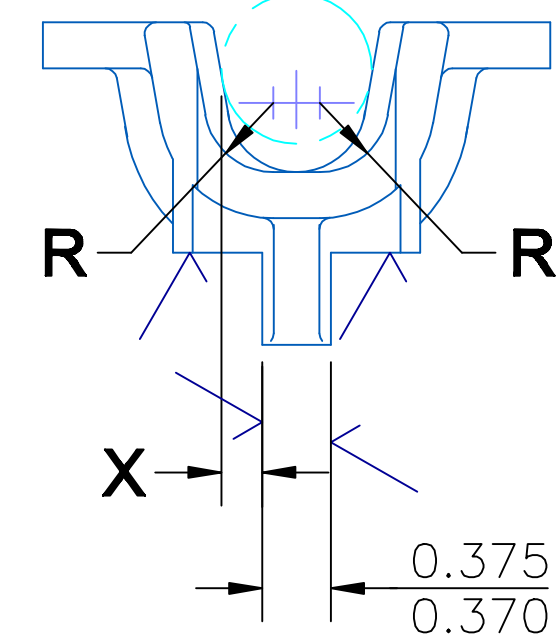
PLAN VIEW SIZE 3 SHOWN



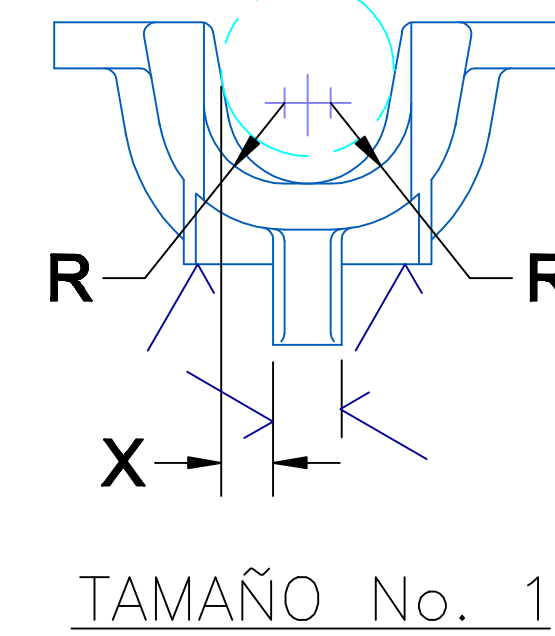
SIDE VIEW SIZE 3 SHOWN

CAST PART No. & LOCATION IN 1/4" FIGURES & SIZE No. IN 1/2" FIGURES ON BOTH SIDES

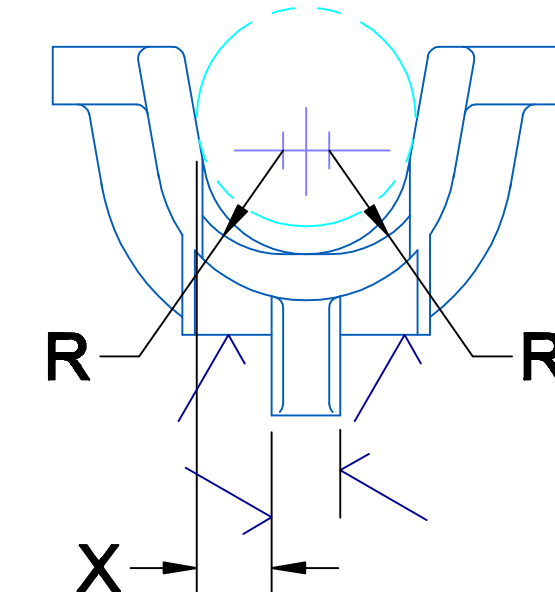
NOTE: ALL DIMENSIONS SHOWN IN VIEWS ARE TYPICAL. ALL CAST ROUNDS 1/16R., FILLETS 1/8R.



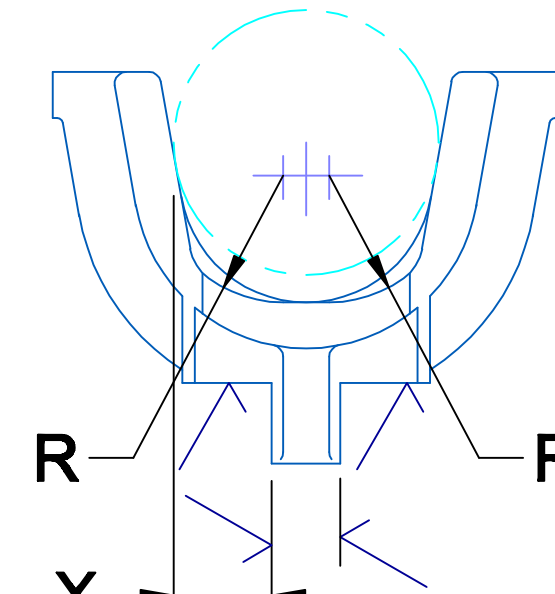
TAMAÑO No. 0



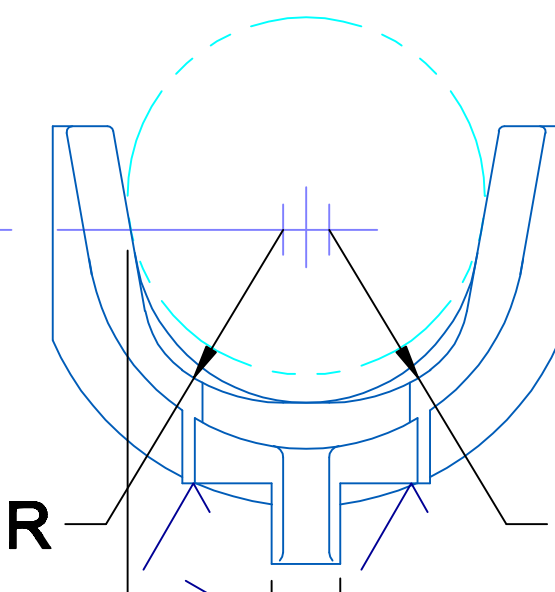
TAMAÑO No. 1



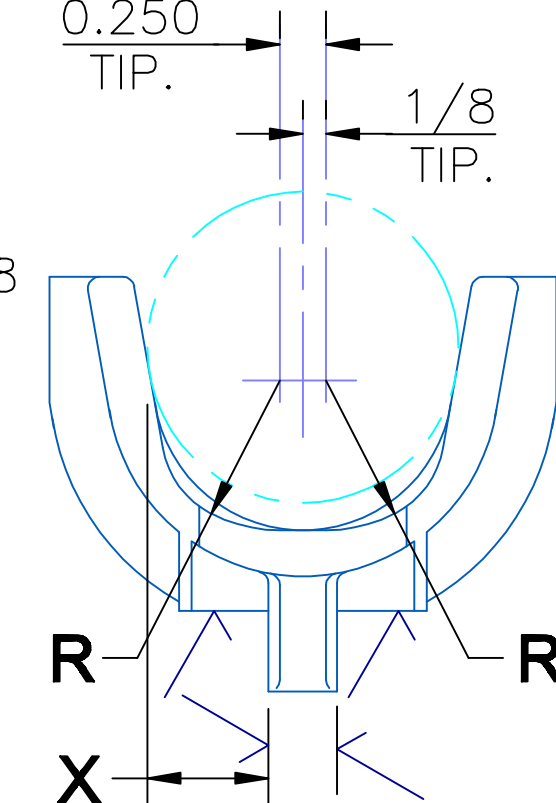
TAMAÑO No. 1 1/2



TAMAÑO No. 2



TAMAÑO No. 3



TAMAÑO No. 2 1/2

QUITAR FILAS		MARCAR No. PIEZA		REF.		OIS-107-922		TOLERANCIAS GENERALES MAQUINADAS		CAMBIO		FECHA		CANT.		SE USA EN		308305		1		308090		B		D									
R A N G O		FRAC.		DECIM.		PARALELISMO		0.003"/PIE		F		E		D		C		B		A		02-04-08		1		308305		1		308090		B		D	
DE 0" A 12"		± 1/64		± 0.005		CONCENTRICIDAD		0.001" LTI		E		D		C		B		A		02-04-08		1		308305		1		308090		B		D			
DE 12" A 24"		± 1/32		± 0.007		PERPENDICULARIDAD		± 0.003"/PIE		D		C		B		A		02-04-08		1		308305		1		308090		B		D					
DE 24" EN		± 1/16		± 0.010		OVALADO		0.0005" LTI		C		B		A		02-04-08		1		308305		1		308090		B		D							
ANGULARES		± 15'		PANDURA		0.003"/PIE		B		02-04-08		1		308305		1		308090		B		D													
RADIOS NO IND.		125		RADIOS NO IND.		A		23-02-76		1		308305		1		308090		B		D															
NOMBRE		TROUGH, SECT. 1,2,9,10 UPPER LOWER		ESCALA		1:1		MATERIAL		ASTM-A48 CLASS 35 C.I.		NUMERO		308090		CAMBIO		B		D															
DIBUJO		04-09-74		FECHA		04-09-74		TICK		AR		FABRICACION DE MAQUINAS		S.A. DE C. V.		MONTERREY, N.L. MEXICO																			