

ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	.87" HR PL	148 LBS	WPL87
2	1	.75" HR PL	70 LBS	WPL75
3	1	.75" HR PL	83 LBS	WPL75
4	1	.75" HR PL	81 LBS	WPL75
5	1	.75" HR PL	62 LBS	WPL75
6	1	.75" HR PL	62 LBS	WPL75
7	4	.75" HR PL	32 LBS	WPL75
8	1	.75" HR PL	43 LBS	WPL75
9	2	.75" HR PL	8 LBS	WPL75
10	1	GROUNDING PAD	1 EA	ZGP82141

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 212,8 kg / 469 LBS

* OPTIONAL: FOR USE W/ "ZOHG" OPTION.

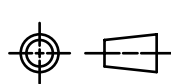
PART NO.	DESCRIPTION
ZOH389131#	NO GROUNDING PAD (USE ITEMS 1-9)
ZOHG389131#	W/ GROUNDING PAD (USE ITEMS 1-10)

FABRICATION NOTE: GROUNDING PAD SHOULD BE WELDED TO MATING ITEM PRIOR TO FULL ASSEMBLY.

NOTES:

- 1.) STEEL TO BE ASTM-A-36 OR EQUAL.
- 2.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE AWS D1.1/D1.1M CODE.
- 3.) ALL JOINTS TO BE WELDED 6 [.25] CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
- 4.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
- 5.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
- 6.) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
- 7.) REMOVE ALL BURRS AND SHARP EDGES.
- 8.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
- 9.) STAMP PART NO. USING 8 (.31) HIGH NUMERALS.
- 10.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.



OFFICE OF ORIGIN :
MADISON

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PRODUCT
WARMAN®
Centrifugal Slurry Pumps

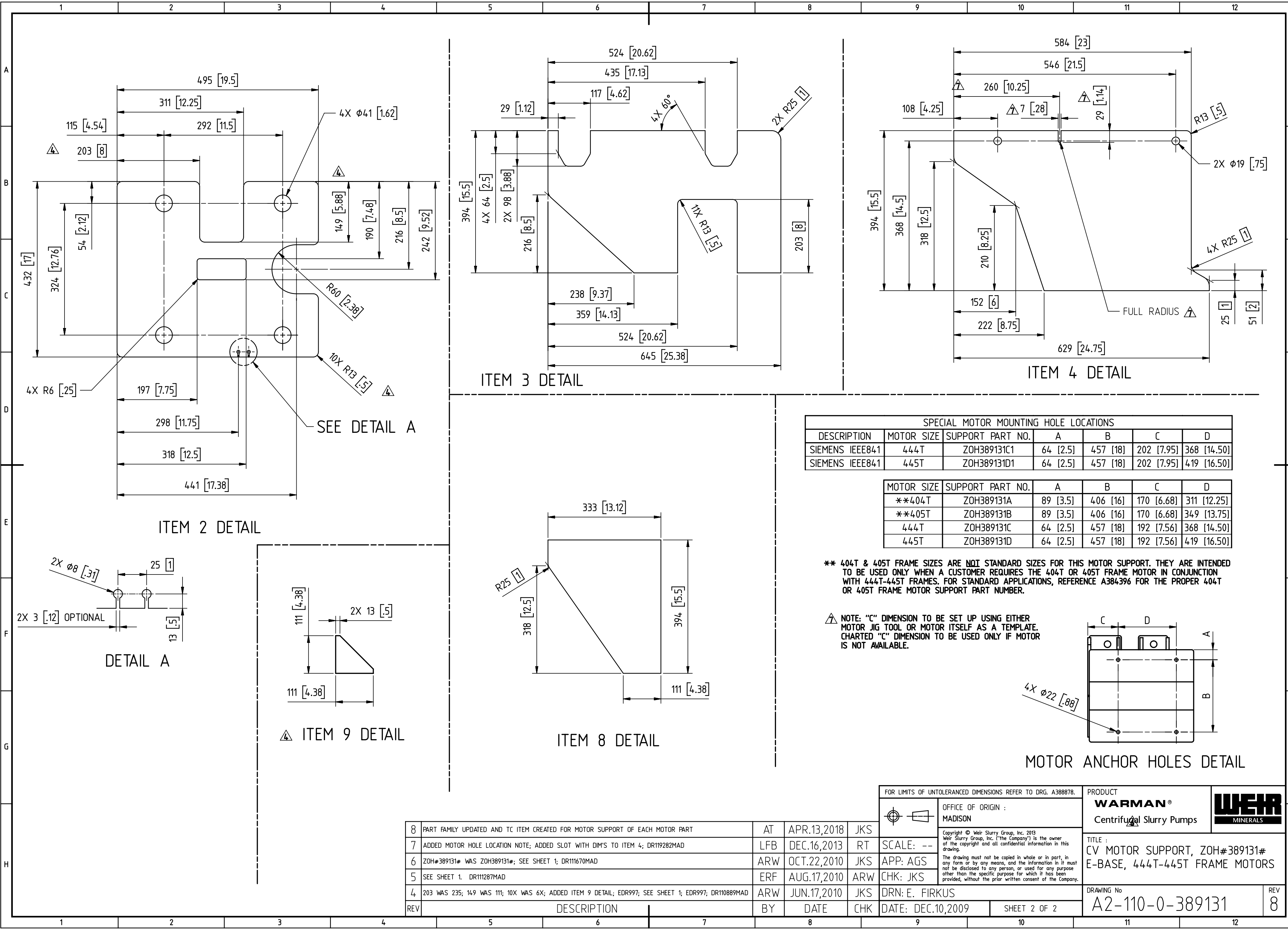


TITLE :
CV MOTOR SUPPORT, ZOH#389131#
E-BASE, 444T-445T FRAME MOTORS


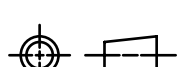
DRAWING No
A2-110-0-389131

REV
8

REV	DESCRIPTION	BY	DATE	CHK
8	PART FAMILY UPDATED AND TC ITEM CREATED FOR MOTOR SUPPORT OF EACH MOTOR PART	AT	APR.13,2018	JKS
7	UPDATED BORDER, UPDATED NOTE 2, UPDATED WELD SYMBOL; UPDATED NOTE; SEE SHEET 2; DR119282MAD	LFB	DEC.16,2013	RT
6	ZOH#389131# WAS ZOH389131#; ADDED GROUNDING PAD ALONG W/ ASSOCIATED DIMS, NOTES & CHART; UPDATED NOTE 3; SEE SHEET 2; DR111670MAD	ARW	OCT.22,2010	JKS
5	DIMENSION OF 8 WAS 7. DR111287MAD	ERF	AUG.17,2010	ARW
4	ADDED DIMENSIONS AS MARKED; ADDED ITEM 9; UPDATED WEIGHT; SEE SHEET 2; EDR997; DR110889MAD	ARW	JUN.17,2010	JKS



8	PART FAMILY UPDATED AND TC ITEM CREATED FOR MOTOR SUPPORT OF EACH MOTOR PART	AT	APR.13,2018	JKS
7	ADDED MOTOR HOLE LOCATION NOTE; ADDED SLOT WITH DIM'S TO ITEM 4; DR119282MAD	LFB	DEC.16,2013	RT
6	ZOH#389131# WAS ZOH389131#; SEE SHEET 1; DR111670MAD	ARW	OCT.22,2010	JKS
5	SEE SHEET 1. DR111287MAD	ERF	AUG.17,2010	ARW
4	203 WAS 235; 149 WAS 111; 10X WAS 6X; ADDED ITEM 9 DETAIL; EDR997; SEE SHEET 1; EDR997; DR110889MAD	ARW	JUN.17,2010	JKS
REV	DESCRIPTION	BY	DATE	CHK

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.			PRODUCT WARMAN® Centrifugal Slurry Pumps		
		OFFICE OF ORIGIN : MADISON	TITLE : CV MOTOR SUPPORT, ZOH#389131# E-BASE, 444T-445T FRAME MOTORS		
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CHK: JKS					
DRN: E. FIRKUS			DRAWING No A2-110-0-389131		REV 8
DATE: DEC.10,2009		SHEET 2 OF 2			