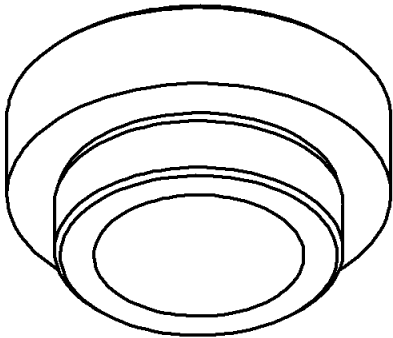


SECTION A-A

**NOTICE**  
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- NOTES:
- THROUGH HARDEN TO 40-45 Rc
  - REMOVE ALL SHARP EDGES
  - MARK WITH PART NUMBER
  - APPROXIMATE WEIGHT = 0.41 LBS

C	WAS 1.5024\1.5018	CSC/EMH	6/22/2015
B	DIM WAS 1.151\1.161	TDB	3/4/2013
A	DIM WAS 1.000	TDB	1/8/2013
REV.	DESCRIPTION	BY	DATE

REVISIONS			
MATERIAL			
AISI 4140 STEEL, UNS G41400			
DESIGN	J. MECHEL	SAVED	6/23/2015
DRAWN	T. BOTTLES		8/3/2012
GUIDE BUSHING			
GLOBAL SPRING CAGE ASSEMBLY			
INDEXING PRESS MACHINE			
SCALE:	SIZE	DRAWING NUMBER	
1:1	B	LY-8597	
			SHEET 1 OF 1

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.
LY-01204	UNLESS OTHERWISE SPECIFIED:
	UNITS ARE DECIMAL INCH
	TOLERANCE ON ALL DIMENSIONS ARE:
	ENGLISH DIMENSIONS:
	X/X ± 1/16
	X.XX ± .020
	X.XXX ± .010
	METRIC DIMENSIONS:
	[ X ] ± 2 mm
	[ X.X ] ± .5 mm
	[ X.XX ] ± .25 mm
	CHAMFER BORED & REAMED HOLES:
	1/32 x 45° UP TO 3/8 DIA.
	1/16 x 45° OVER 3/8 DIA.
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
	SURFACE ROUGHNESS NOT TO EXCEED
	125 ON MACHINED SURFACES