



Fecha Requerida: 27-ene-22

Proveedor: _____

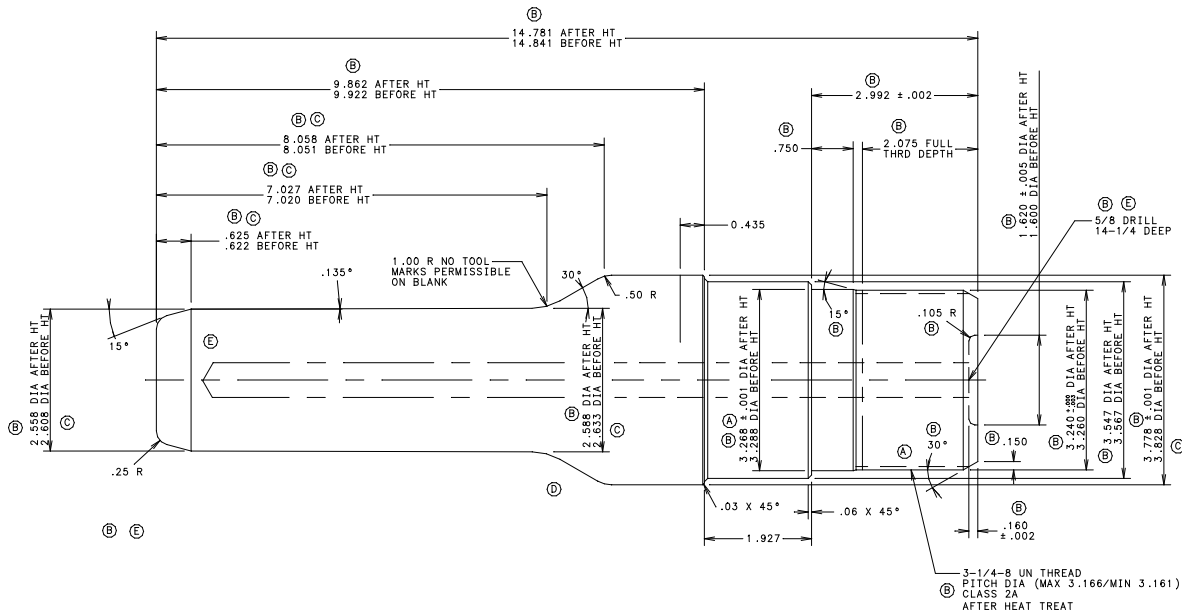
Hoja: 1 de 1

Ayudas Visuales:

maquinado gral = MG, y un número consecutivo de fabricación (para trazabilidad de la pieza)



SYM	REVISION	DATE	BY
A	3.268 WAS 2.308, CHANGE VIEW OF THREADS	9-23-92	JT
B	ADD BEFORE HT DIM'S, ADD DIM'S FOR O-RING, THREADS, AND WATER HOLE	6-26-03	KM
C	2.808 DIA WAS 2.858, 2.833 DIA WAS 2.888, 3.328 DIA WAS 3.878, .622 DIA WAS .668, 7.020 DIA WAS 7.078, 8.051 DIA WAS 8.095	04-28-06	KM
D	REMOVE DRIVE LUG AND ASSOCIATED DIMS, AND NOTE PER EN-104015	08-09-07	MM
E	WAS 12-172 DEEP, REMOVED 21/32 DRILL BY 4.5 DEEP PLUG AND WELD	6-4-13	RJS



GROUP-4 PUNCH

UNLESS OTHERWISE SPECIFIED 3 PLACE DECIMALS \pm .005 2 PLACE DECIMALS \pm .010 ANGULAR DIM'S \pm 1° BREAK ALL SHARP CORNERS	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR	ArvinMeritor Commercial Vehicle Systems Meritor, Tennessee 37813	MATERIAL	DATE	8-23-88	CUSTOMER	ArvinMeritor	
			H-13	SCALE	FULL	DESCRIPTION	5TH STA. FINISH PUNCH	
			HEAT TREAT	DRAWN	KMM	PART NUMBER	3213-H-1646	DWG. NUMBER
			46/49 RC	CHECKED	DMC			1243

DO NOT CHANGE MANUALLY

CAD CAM CENTER - MORRISTOWN