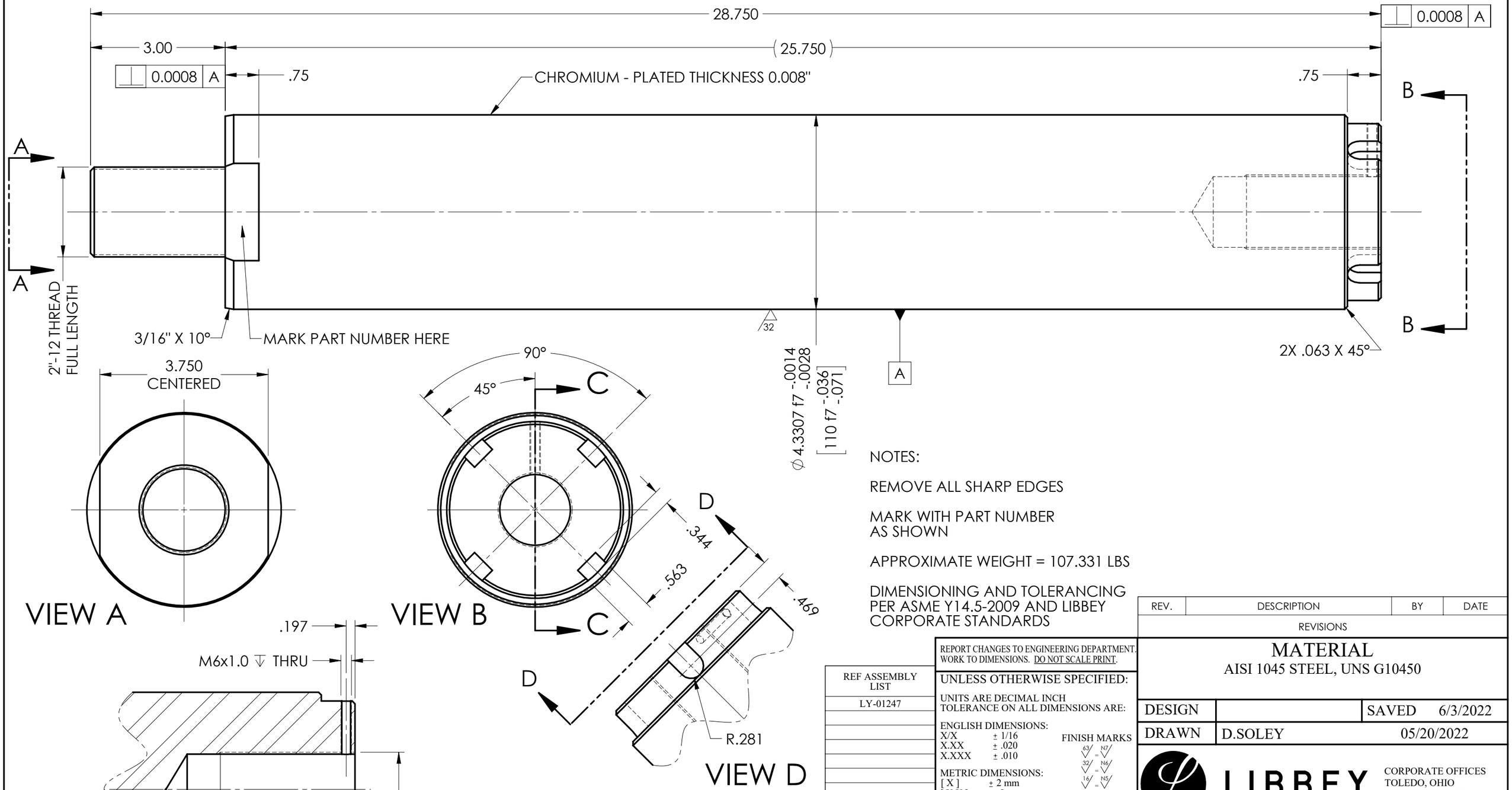

NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 107.331 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

REV.	DESCRIPTION	BY	DATE

REVISIONS

REF ASSEMBLY LIST

LY-01247

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:
X/X ± 1/16
X.XX ± .020
X.XXX ± .010

METRIC DIMENSIONS:
[X] ± 2 mm
[X.X] ± .5 mm
[X.XX] ± .25 mm

FINISH MARKS
63/ N7/
32/ N6/
16/ N5/
8/ N4/

CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.
CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD

SURFACE ROUGHNESS NOT TO EXCEED
125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION

NOTICE

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MATERIAL
AISI 1045 STEEL, UNS G10450

DESIGN		SAVED	6/3/2022
DRAWN	D.SOLEY		05/20/2022

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CORPORATE OFFICES
TOLEDO, OHIO
WWW.LIBBEY.COM

CYLINDER ROD EXTENSION

6 TON PRESSING CYLINDER ASSY

16-38 INDEXING CYLINDER

SCALE:	SIZE	DRAWING NUMBER	
1:2	B	LY-8837	SHEET 1 OF 1