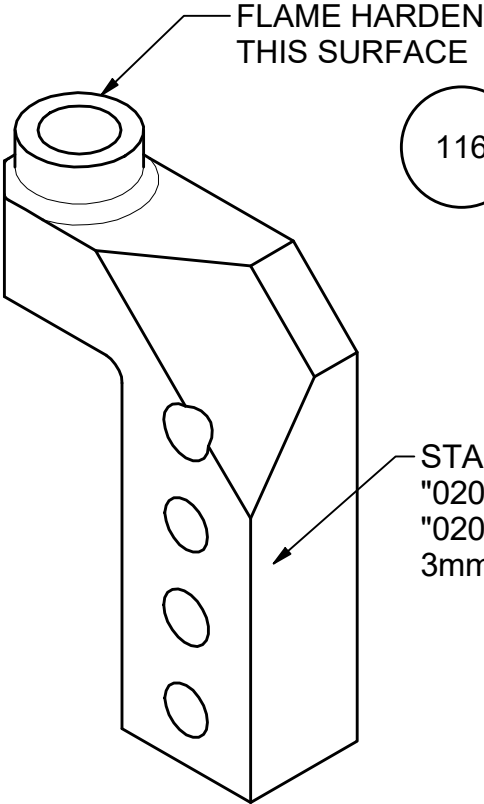
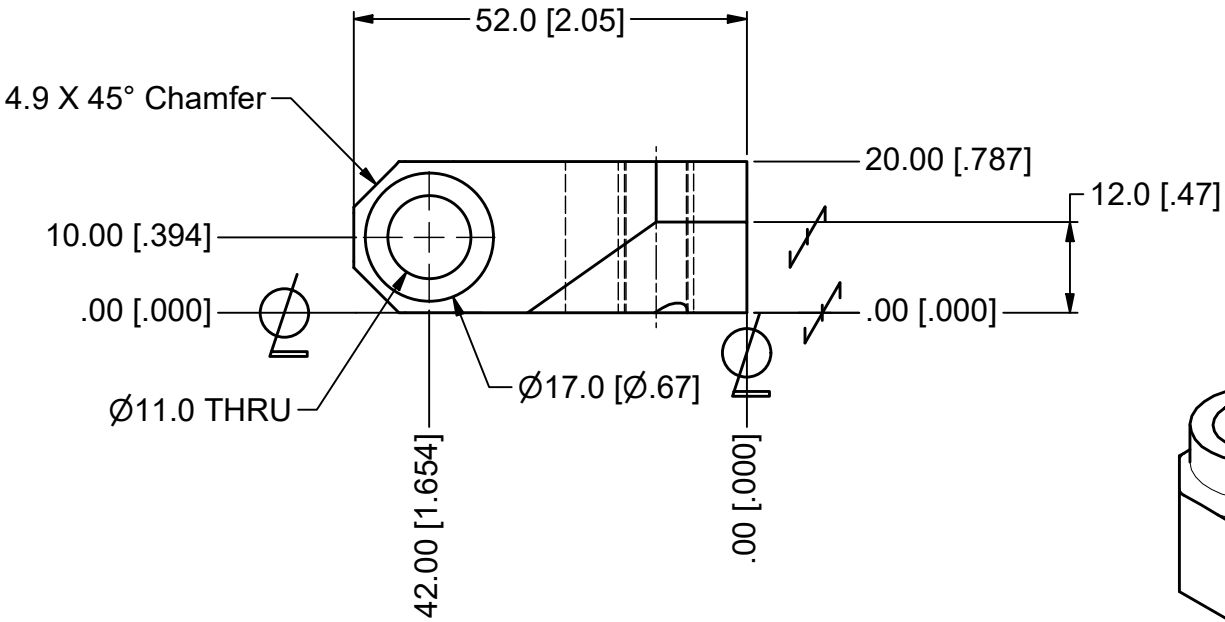
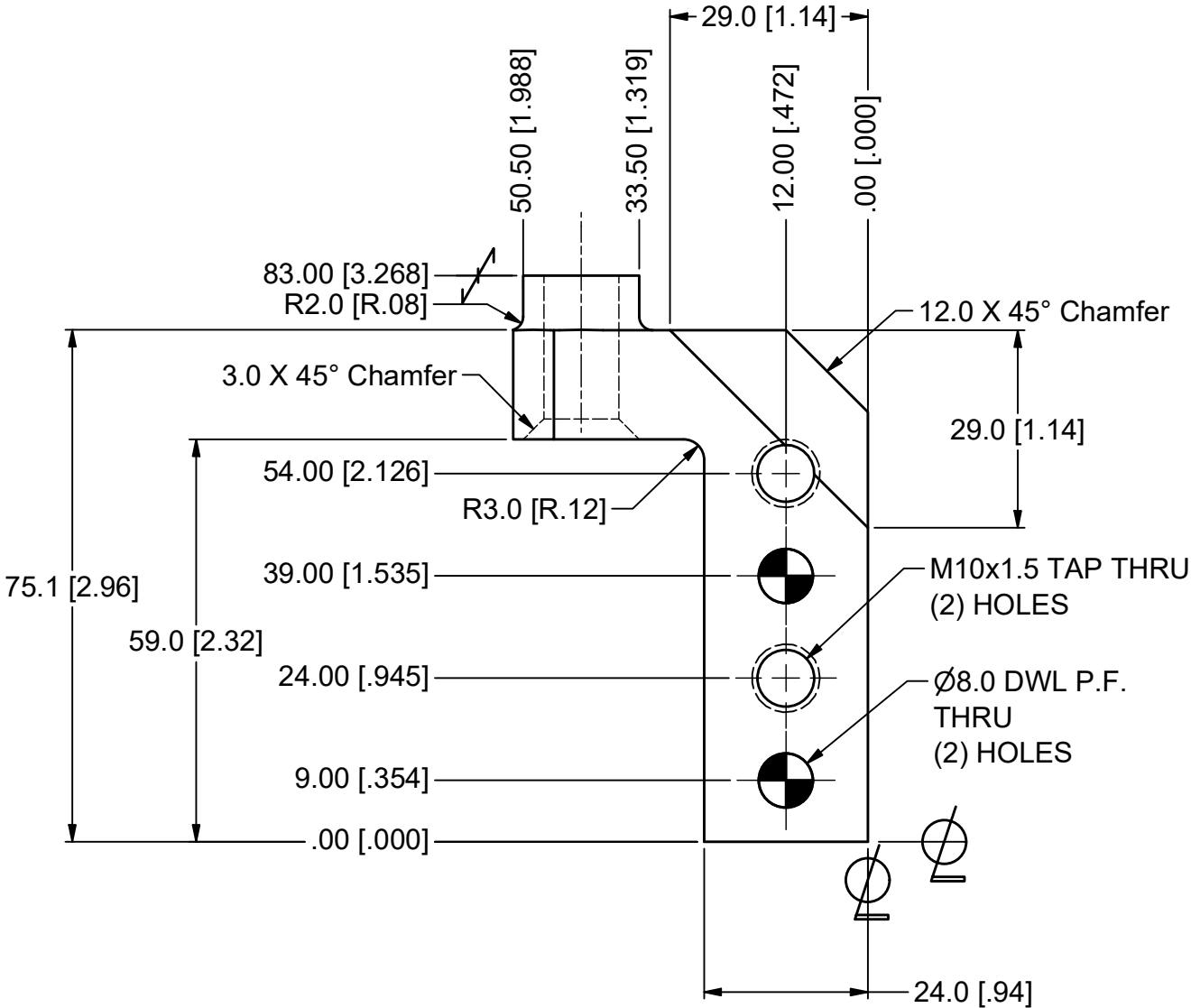


CHG. LTR.	DESCRIPTION	BY	DATE



116	NC BLOCK (OPP) PAINT CODE: BLACK OXIDE FLAME HDN RC 45-50 FORI #: 021348-0205-0116	16	NC BLOCK (SHN) PAINT CODE: BLACK OXIDE FLAME HDN RC 45-50 FORI #: 021348-0205-0016
-----	--	----	--

Stock List				
MATERIAL	DESCRIPTION			
4140	1" x 52.0mm x 85.0mm LG.			
	REC			
	SAW			
	WELD			
	BRIDGEPORT			
	GRIND			
	LATHE			
	V.CNC			
	H.CNC			
	BORINGMILL			
	HEATTREAT			
	O.S.			
	O.S.			
	PREP			
	BO/BA			
	PAINT			



STAMP OR ETCH:  
"0205-0016" SHN  
"0205-0116" OPP  
3mm HIGH MIN.

REQ'D	21348	UNIT# 0205
-------	-------	---------------

WEIGHT = 0.29 kg

FORI AUTOMATION			
USA			
DES. BY EVD		APP.	SCALE  1 : 1
DET. BY EVD			
CHKD. BY EVD		DATE 12/2/2021	
NAME  MRA ROOF RAIL GM BEV3  ST020G GEO FIXTURE ~ UNIT #0205  MARTINREA ~ RAMOS			
TOLERANCES UNLESS OTHERWISE SPECIFIED		JOB. NO. - UNIT NO. - DET. NO.  021348-0205-0016	
<u>INCH</u> <u>METRIC</u>			
FRACTIONAL	± 1/16	ONE PL. DEC.	± .3
TWO PL. DEC.	± .010	TWO PL. DEC.	± .13
THREE PL. DEC.	± .005	THREE PL. DEC.	± .025
FOUR PL. DEC.	± .001		
ANGULAR	± .5°		
DEBURR ALL SHARP EDGES			

L.H. SHOWN  
R.H. OPP.