



- NOTE :** 1. SCREW THREAD TOLERANCES TO ISO 724:1993; 965-3:1998 CLASS 8g.
 THREAD ROOT CONTOURS TO CONFORM TO ISO 965-1:1998.
 CHECK FINISHED THREADS WITH GO-GAUGE TO ISO 1502:1996.
2. SCREW DIMENSIONS TO ISO 4018:1999.

MATERIAL : WARMAN CODE E62 UNLESS OTHERWISE SPECIFIED.

PART No.	A	B	C	D	E	R MIN	W	WARMAN CODE	REMARKS
32023M	M12×1,75	30	7,95 7,05	16,5	0,6 0,15	0,60	18,00 17,57	M12H2-30ZC	INCLUDES 1 NUT AND 1 WASHER
64023M	M12×1,75	40	7,95 7,05	16,5	0,6 0,15	0,60	18,00 17,57	M12H2-40ZC	INCLUDES 1 NUT AND 1 WASHER
86023M	M12×1,75	45	7,95 7,05	16,5	0,6 0,15	0,60	18,00 17,57	M12H2-45ZN + M12-22-Z	INCLUDES 1 NUT AND 1 EXTRA LARGE WASHER
A027M	M8×1,25	25	5,68 4,92	11,5	0,6 0,15	0,40	13,00 12,57	M8H2-25Z	
B027M	M10×1,5	25	6,85 5,95	14,5	0,6 0,15	0,40	16,00 15,57	M10H2-25Z	
D027M	M12×1,75	35	7,95 7,05	16,5	0,6 0,15	0,60	18,00 17,57	M12H2-35Z	
F027M	M16×2,0	45	10,75 9,25	22,0	0,8 0,2	0,60	24,00 23,16	M16H2-45Z	
G027M	M20×2,5	50	13,40 11,60	27,7	0,8 0,2	0,80	30,00 29,16	M20H2-50Z	
H027M	M24×3,0	75	15,90 14,10	33,2	0,8 0,2	0,80	36,00 35,00	M24H2-75Z	
EAF027M	M20×2,5	55	13,40 11,60	27,7	0,8 0,2	0,80	30,00 29,16	M20H2-55Z	

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REV	20	D027M WAS M12H2-40Z.	DMH	JUN.13,2002	JA	WARMAN PUMP BRIGHT HEX. HD SET SCREWS
	22	SHEET 2 REVISED.	SJW	OCT.20,2010	GNC	
	21	ISO STANDARDS (NOTES 1; 2) REPLACE AS 1275:1985 AND AS/NZS 1111:1996.	RCH	JAN.4,2007	MCF	
DATE	DEC.2,1971	DRN.	R.HEUSSLER	BY	DATE	CHK
SCALE	—	CHECK	A.PINNEY			
ESY7480						SHEET 1 OF 2
						REV 22

