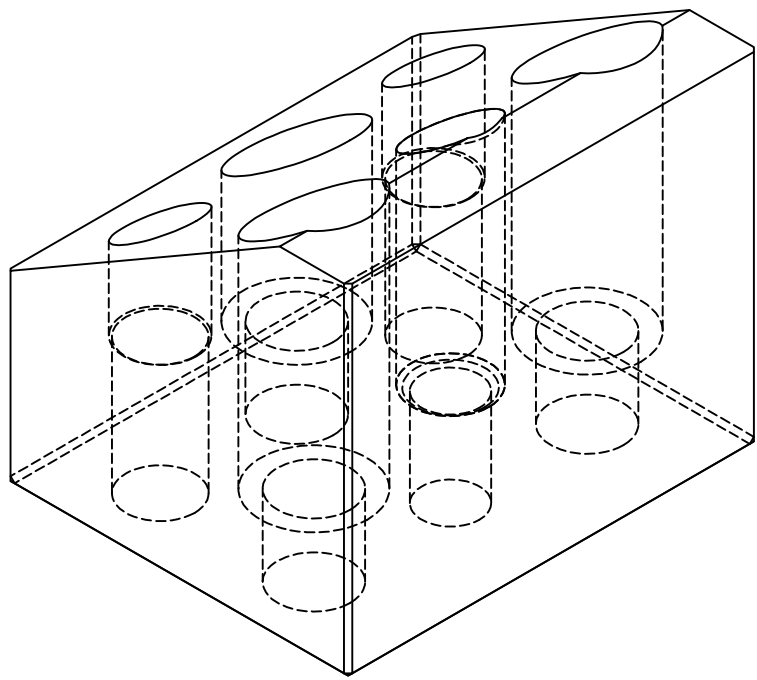
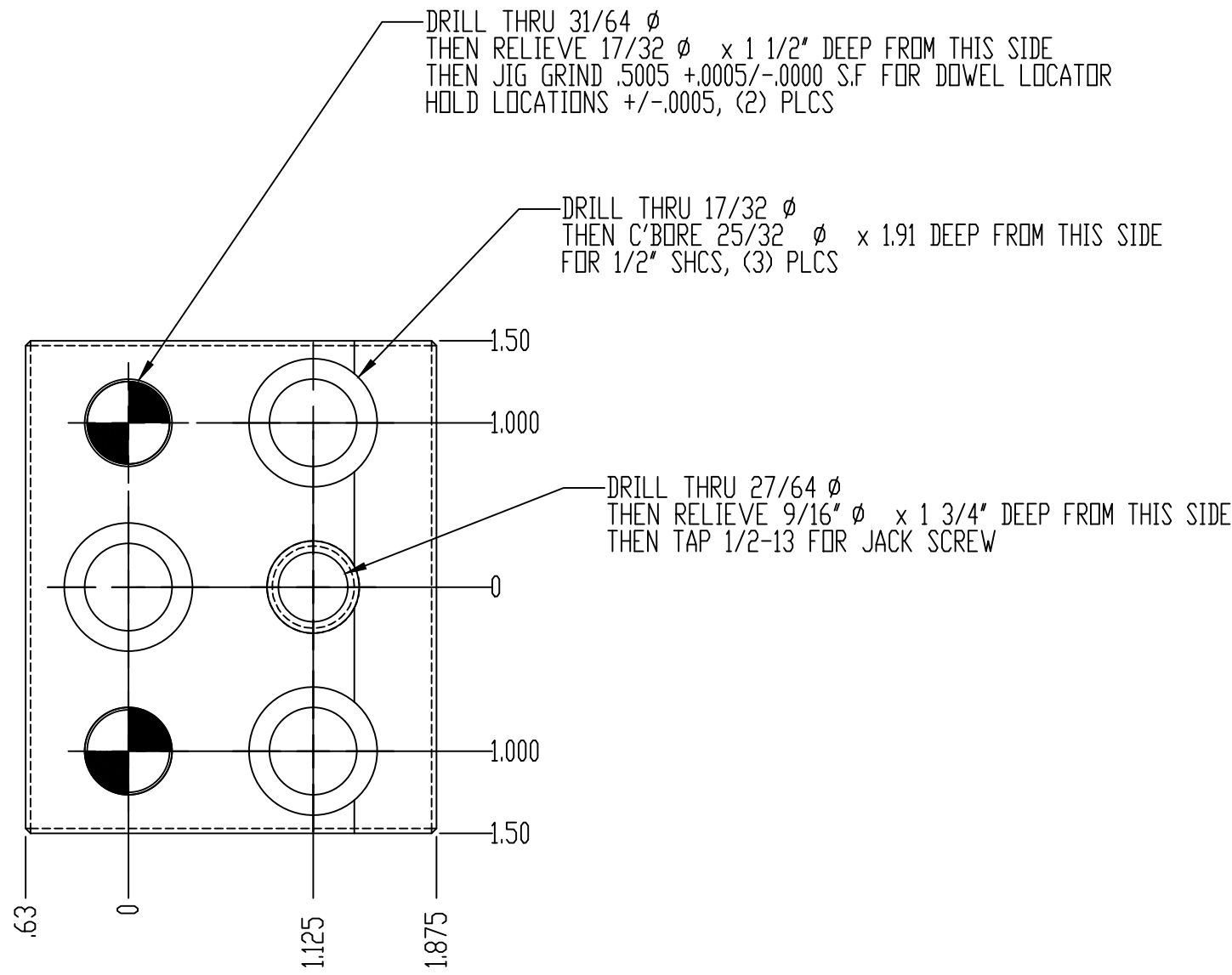
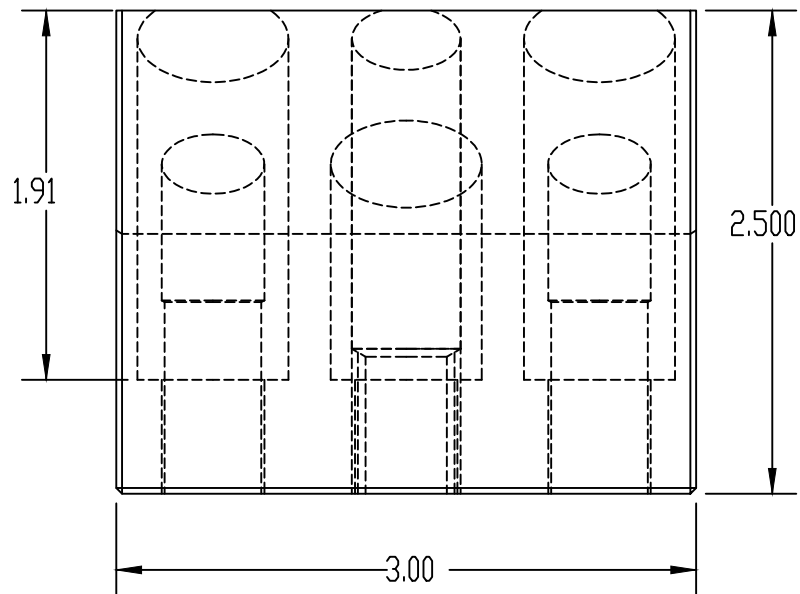
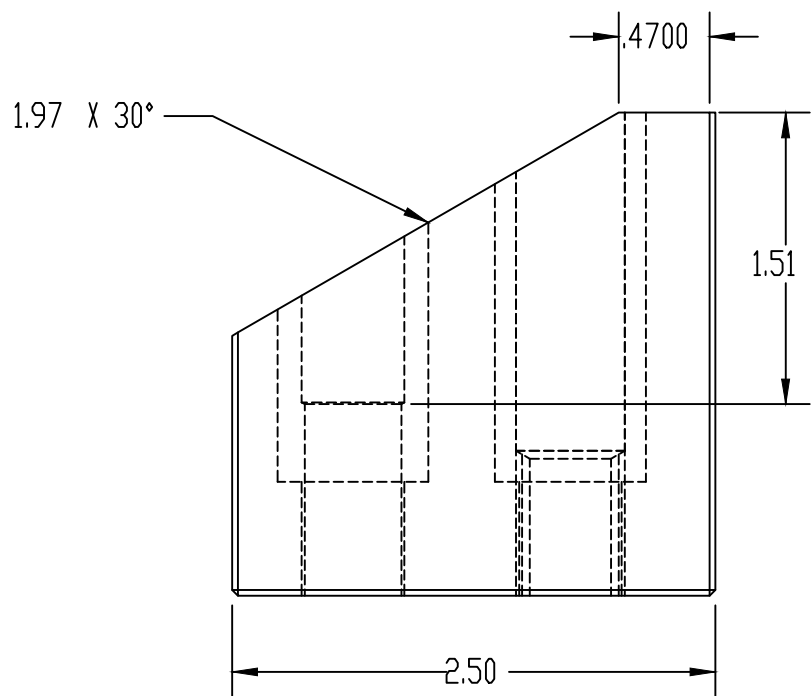


REVISIONS			
REV.	DESCRIPTION	DATE	BY



BREAK SHARP EDGES AS SHOWN  
1/32 X 45°



ICE INDUSTRIES - MONTERREY  
DET. # B110  
JOB # 41725

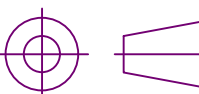
Det# B110, SCRAP CUTTER  
Req'd: (2)  
Mat: D-2  
Heat Treat: 58-60 RC


63 ✓	DENOTES FINE GRADE MACHINE FINISH WHERE CLOSE TOLERANCES ARE REQUIRED
G	DENOTES GROUND SURFACE
B	DENOTES UNMACHINED SURFACE

TOLERANCE UNLESS NOTED	
.XXXX	± .0005
.XXX	± .005
.XX	± .010
FRACTIONAL	± 1/64
ANGULAR	± 1°

DIMENSIONS IN INCHES

3RD ANGLE PROJECTION



 McAfee TOOL & DIE INC. 1717 Boettler Rd. Uniontown, Ohio 44685 USA			
SCALE: FULL	APPROVED BY:	DESIGNED BY: G.S.	DETAILED BY: G.S.
DATE: 12.21.17			
DESCRIPTION: COMPOUND BLANK AND PIERCE			
PART NO. OR NAME: SHELL BLANK P/N: 948-0270-00			
*SOLIDWORKS DWG. SOLIDWORKS FILE NAME: 41725/41725B110			DWG. NO.