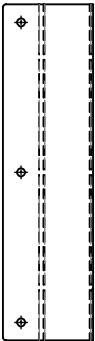
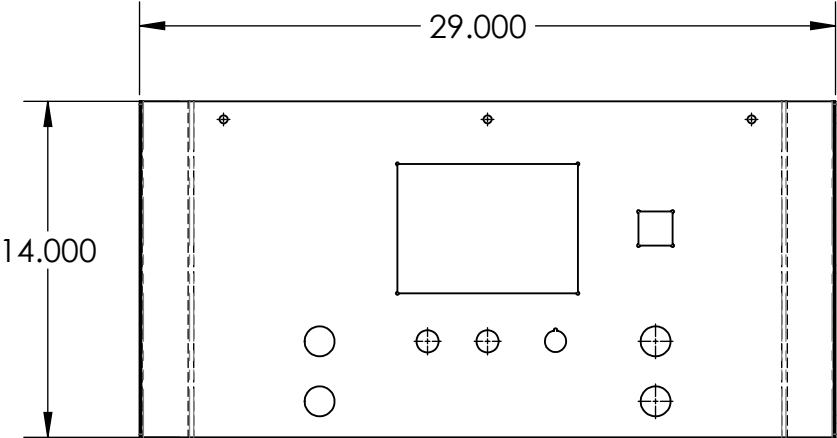
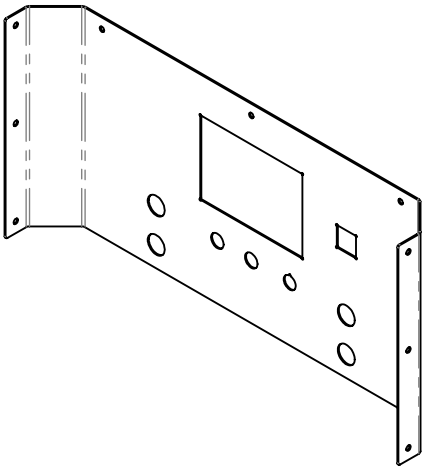
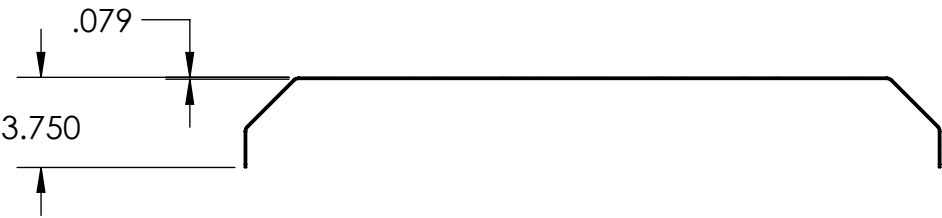




NAME	DATE	TIME (HRS)



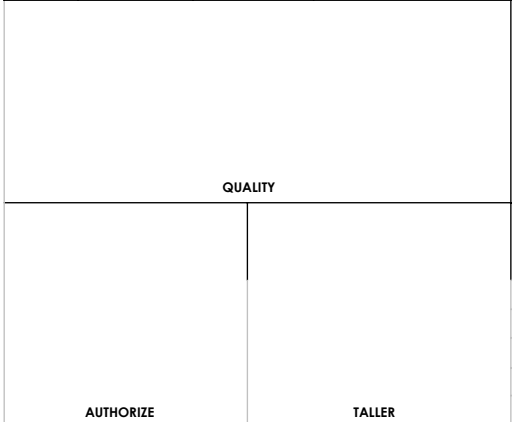
QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -.1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: SS 304		
SURFACE TREATMENT POLISHED		
HARDNESS N.A		

ASPRW001-P2-103		PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.			
<div><div></div><div>MEDIDA ESPECIAL</div></div>							
<div><div></div><div>JOYSON SAFETY SYSTEMS</div></div>				JOYSON TECHNICAL CENTER			
		MODEL NAME: ASPRW001		SERIES No: M2022-023			
		MACHINE NAME: RETURN SPRING MACHINE REFURBISH					
APPROVALS		DATE		PART NUMBER: ASPRW001-P2-103			
DESIGNER		VHGS		DATE 28/MAR/2022			
REVIEW		JATA		DATE 28/MAR/2022			
		SIZE A		PART NAME PART 103			
		SCALE 1:10		DRAWING IN INCHES			

TAG	X LOC	Y LOC	SIZE
A1	.750	-13.250	Ø .332 THRU ALL
A2	.750	-7.000	
A3	.750	-.750	
A4	5.922	-.750	
A5	16.922	-.750	
A6	27.922	-.750	
A7	33.093	-13.250	
A8	33.093	-7.000	
A9	33.093	-.750	
B1	19.752	-10.000	Ø.886 THRU
C1	19.752	-9.531	Ø.146 THRU
D1	13.162	-8.000	Ø .125 THRU ALL
D2	13.162	-2.606	
D3	20.682	-8.000	
D4	20.682	-2.606	
D5	23.212	-6.013	
D6	23.212	-4.593	
D7	24.632	-6.013	
D8	24.632	-4.593	
E1	14.422	-10.000	Ø.925 THRU
E2	16.922	-10.000	
F1	23.922	-12.500	Ø 1.250 THRU
F2	23.922	-10.000	
F3	9.922	-12.500	Ø 1.250 THRU
F4	9.922	-10.000	Ø 1.250 THRU



UNLESS OTHERWISE SPECIFIED		
TOLERANCES		ISO 2768-1 mK-E
DIMENSIONS		ASME Y14.5M-1994
MM	INCHES	ANGLES
+1.1 -1	+0.04 -0.04	+1 °-1 °
MATERIAL: SS 304		
SURFACE TREATMENT		POLISHED
HARDNESS		N.A

JSSAM-JTC-MF-FM-0002-001