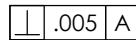


MATERIAL: 1018 COLD ROLL



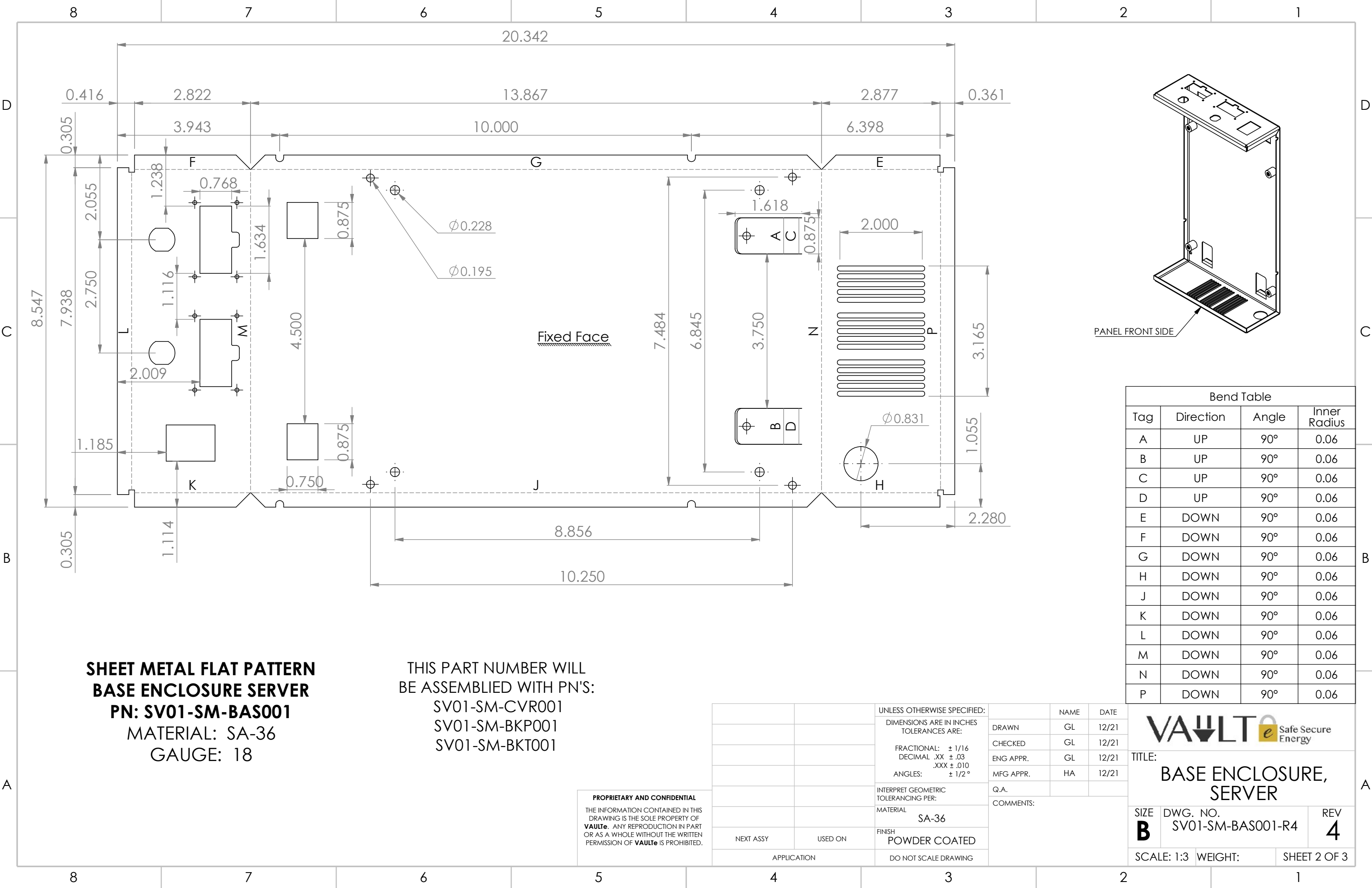
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	GL 04/01/22
		TOLERANCES:		CHECKED	
		FRACTIONAL: ± 1/32		ENG APPR.	
		ANGULAR: MACH ± 1/2 °		MFG APPR.	
		TWO PLACE DECIMAL: ± .05		Q.A.	
		THREE PLACE DECIMAL: ± .01		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		1018 Cold Roll			
		FINISH			
		Black			
NEXT ASSY	USED ON	APPLICATION			
		DO NOT SCALE DRAWING			

VAULTe Safe Secure Energy

TITLE:
Round-Stud 1/4-20 x 0.5 in

SIZE B	DWG. NO. STUD-0.5ODX0.5HT-0.25-20	REV 0
SCALE: 5:1		WEIGHT:
SHEET 1 OF 1		



PANEL FRONT SIDE


SHEET METAL FLAT PATTERN
BASE ENCLOSURE SERVER
PN: SV01-SM-BAS001
MATERIAL: SA-36
GAUGE: 18

THIS PART NUMBER WILL
BE ASSEMBLED WITH PN'S:
SV01-SM-CVR001
SV01-SM-BKP001
SV01-SM-BKT001

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES ARE:	DRAWN	GL	12/21
		FRACTIONAL: ± 1/16 DECIMAL .XX ± .03 .XXX ± .010 ANGLES: ± 1/2°	CHECKED	GL	12/21
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.	GL	12/21
		MATERIAL SA-36	MFG APPR.	HA	12/21
		FINISH POWDER COATED	Q.A.		
NEXT ASSY	USED ON		COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			

Bend Table			
Tag	Direction	Angle	Inner Radius
A	UP	90°	0.06
B	UP	90°	0.06
C	UP	90°	0.06
D	UP	90°	0.06
E	DOWN	90°	0.06
F	DOWN	90°	0.06
G	DOWN	90°	0.06
H	DOWN	90°	0.06
J	DOWN	90°	0.06
K	DOWN	90°	0.06
L	DOWN	90°	0.06
M	DOWN	90°	0.06
N	DOWN	90°	0.06
P	DOWN	90°	0.06

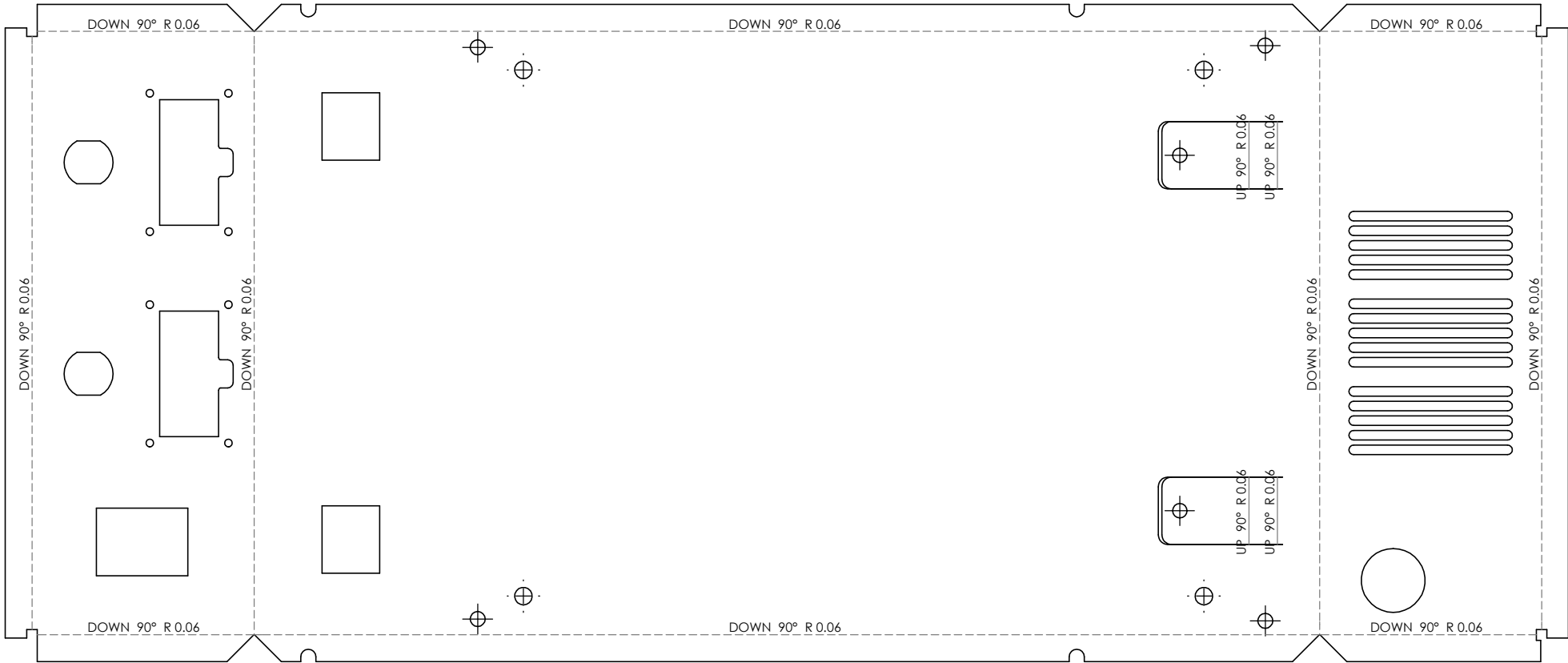


Safe Secure Energy

TITLE:
**BASE ENCLOSURE,
SERVER**


SIZE B	DWG. NO. SV01-SM-BAS001-R4	REV 4
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SCALE: 1:3 WEIGHT: SHEET 2 OF 3



SHEET METAL FLAT PATTERN
BASE ENCLOSURE SERVER
PN: SV01-SM-BAS001
SCALE 1:1
TEMPLATE FOR BURNING TABLE
(LASER CUTTING MACHINE REQUIRED)
SEE SHEET02 FOR DETAILED DIMENSIONS
MATERIAL: SA-36, 18 GA

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONAL: $\pm 1/16$ DECIMAL: $.XX \pm .03$ XXX $\pm .010$ ANGLES: $\pm 1/2^\circ$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL: SA-36 FINISH: POWDER COATED		DRAWN	NAME	DATE	<div></div> TITLE: BASE ENCLOSURE, SERVER
				CHECKED	GL	12/21	
				ENG APPR.	GL	12/21	
				MFG APPR.	HA	12/21	
				Q.A.		COMMENTS:	
NEXT ASSY	USED ON					SIZE D DWG. NO. SV01-SM-BAS001-R4 REV 4	
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1 WEIGHT: SHEET 3 OF 3	