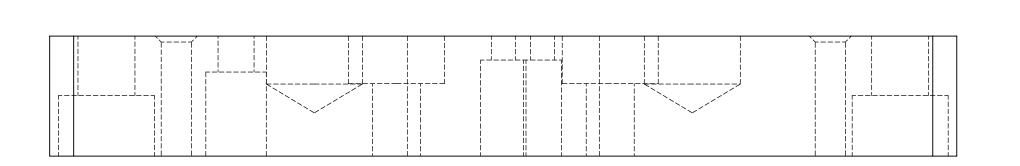
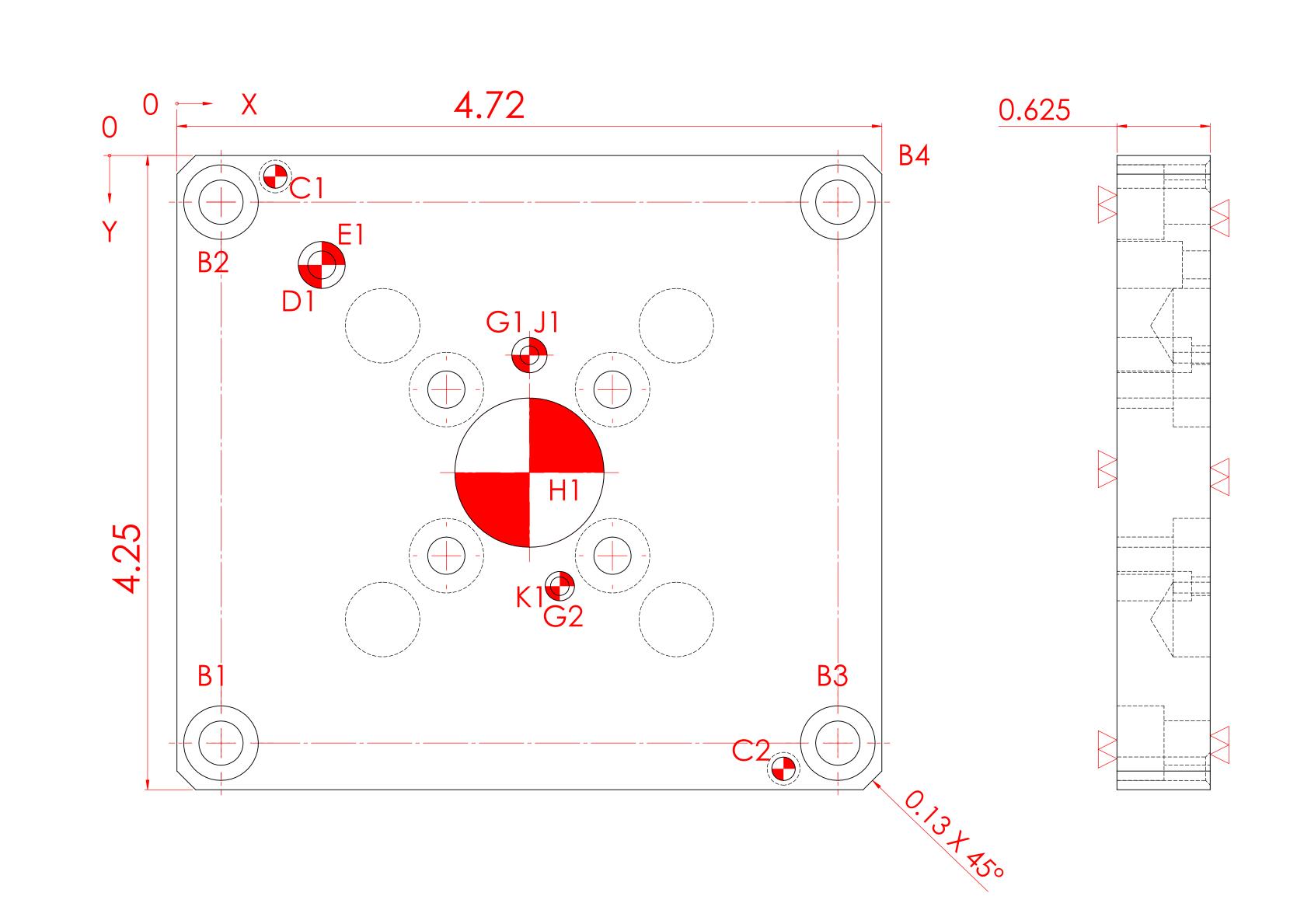
| TAG | X LOC  | Y LOC  | SIZE                      |  |  |  |  |
|-----|--------|--------|---------------------------|--|--|--|--|
| B1  | 0.2953 | 3.9375 |                           |  |  |  |  |
| B2  | 0.2953 | 0.3125 | Ø 0.30 THRU ALL           |  |  |  |  |
| В3  | 4.4291 | 3.9375 |                           |  |  |  |  |
| B4  | 4.4291 | 0.3125 |                           |  |  |  |  |
| C1  | 0.6591 | 0.1406 | $\bigcirc$ 0 14 TUDII AII |  |  |  |  |
| C2  | 4.0653 | 4.1094 | Ø 0.16 THRU ALL           |  |  |  |  |
| D1  | 0.9702 | 0.7331 | Ø 0.31 √ 0.44             |  |  |  |  |
| E1  | 0.9702 | 0.7331 | Ø 0.19 THRU ALL           |  |  |  |  |
| G1  | 2.3622 | 1.3376 | $\phi$ O 10 TUDU A U      |  |  |  |  |
| G2  | 2.5660 | 2.8856 | Ø 0.13 THRU ALL           |  |  |  |  |
| H1  | 2.3622 | 2.1250 | Ø 1.00 THRU               |  |  |  |  |
| J1  | 2.3622 | 1.3376 | Ø 0.24 √ 0.50             |  |  |  |  |
| K1  | 2.5660 | 2.8856 | Ø 0.20 √ 0.50             |  |  |  |  |

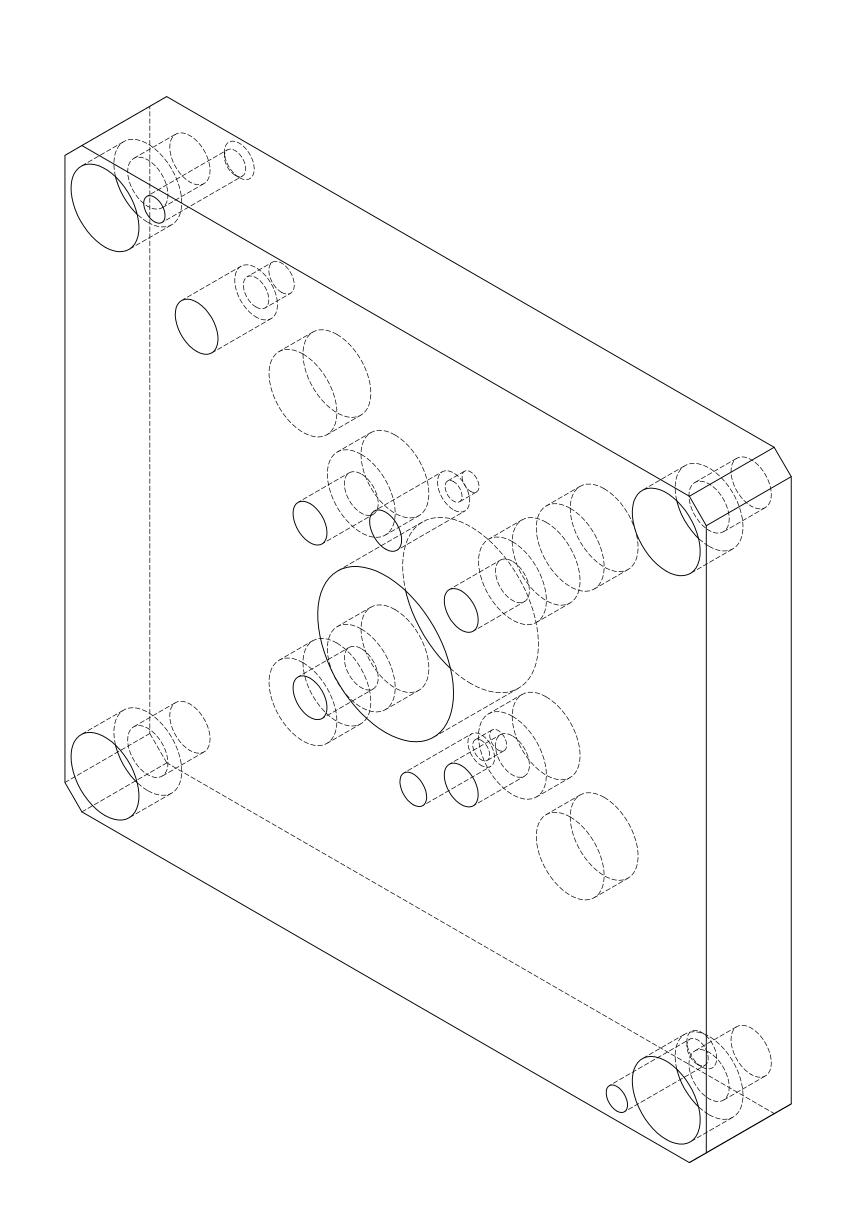


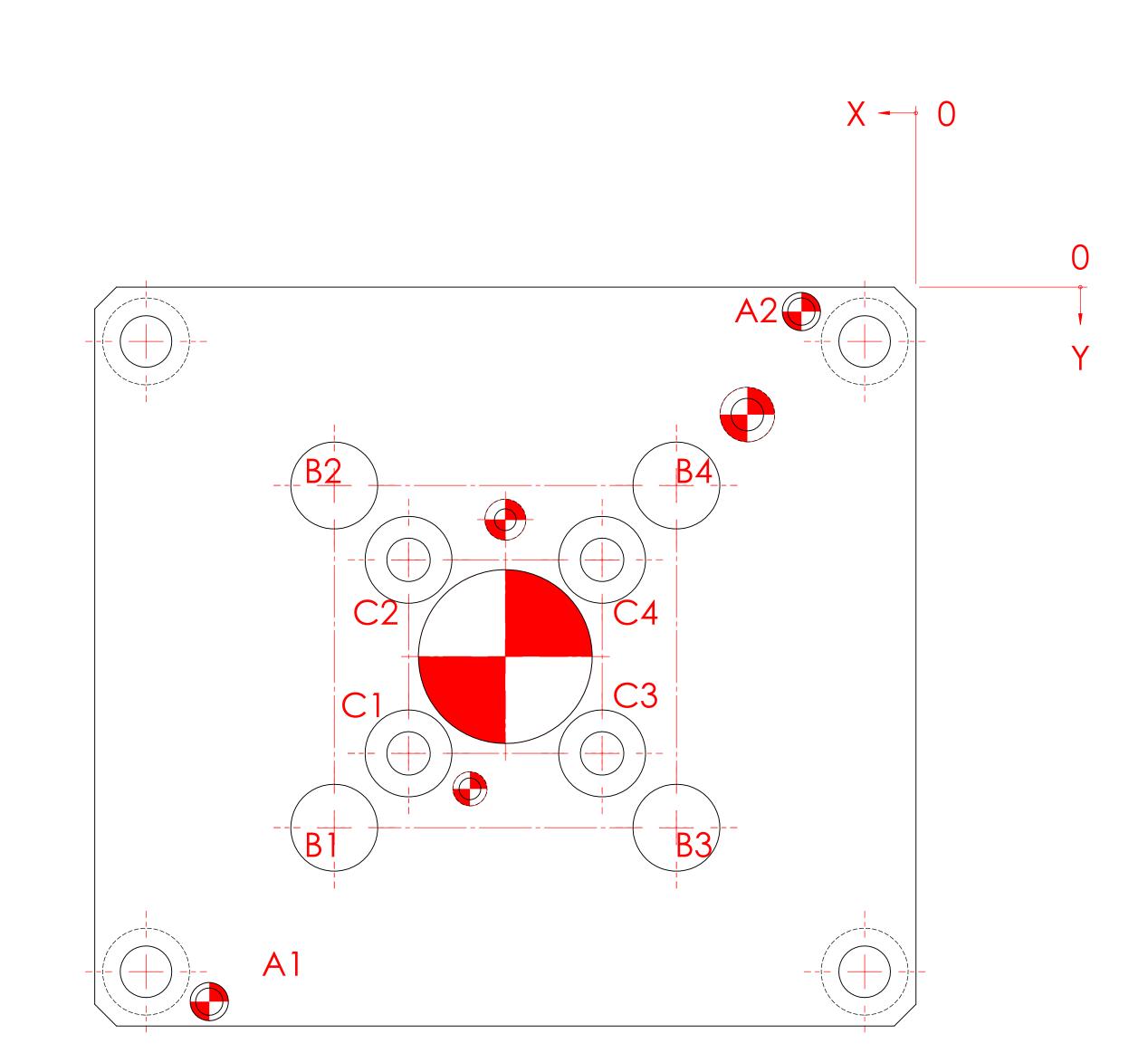


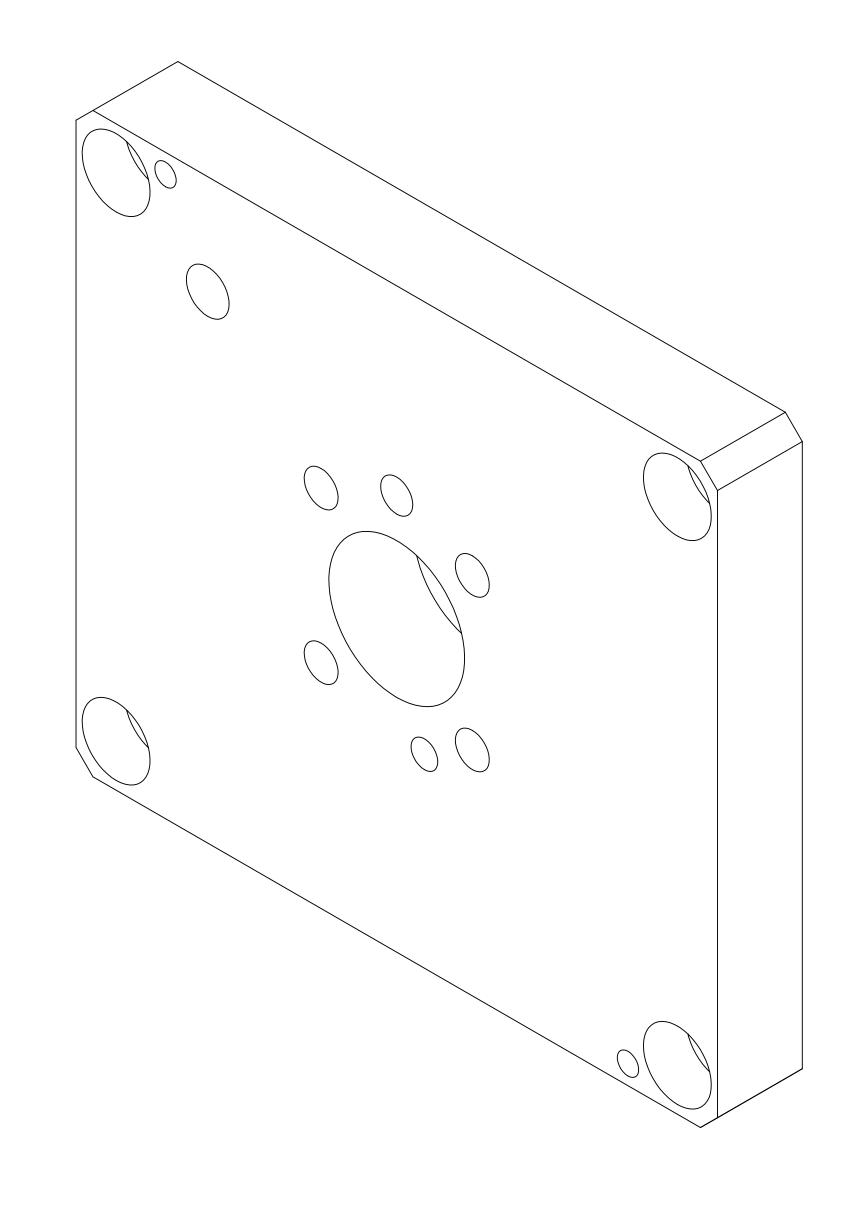
QUITAR FILOS

MARCAR No. PIEZA

| TAG | X LOC | Y LOC | SIZE                     |  |  |  |  |
|-----|-------|-------|--------------------------|--|--|--|--|
| A1  | 4.07  | 4.11  | Ø 0.22 <del>▼</del> 0.03 |  |  |  |  |
| A2  | 0.66  | 0.14  | $\psi$ 0.22 $\psi$ 0.03  |  |  |  |  |
| B1  | 3.35  | 3.11  |                          |  |  |  |  |
| B2  | 3.35  | 1.14  | $\phi \circ \phi = 0$    |  |  |  |  |
| В3  | 1.38  | 3.11  | Ø 0.50 √ 0.25            |  |  |  |  |
| B4  | 1.38  | 1.14  |                          |  |  |  |  |
| C1  | 2.92  | 2.68  |                          |  |  |  |  |
| C2  | 2.92  | 1.57  | Ø 0.25 THRU ALL          |  |  |  |  |
| C3  | 1.81  | 2.68  | □ ∅ 0.50 √ 0.25          |  |  |  |  |
| C4  | 1.81  | 1.57  |                          |  |  |  |  |







|                         |                                                                  |         |                  |                    |                     |                      |                       |                       |            |                |        |                                       |         |         |          |            |              |     | <u>.</u>   |      | <u>.</u> |      |
|-------------------------|------------------------------------------------------------------|---------|------------------|--------------------|---------------------|----------------------|-----------------------|-----------------------|------------|----------------|--------|---------------------------------------|---------|---------|----------|------------|--------------|-----|------------|------|----------|------|
|                         | DIFERENCIAS PARA MEDIDAS SIN INDICACIÓN DE TOLERANCIA (DIN 7168) |         |                  |                    |                     |                      |                       | SIGNOS DE DIN31       | DIN3141    | N3141 /        |        |                                       |         |         |          |            | DECODIDOLONI |     |            | DATE |          |      |
|                         |                                                                  |         | MÁS DE           | MÁS DE             | MÁS DE              | MÁS DE               | MÁS DE                | MÁS DE                | 2 1 1 1    | MAQUINADO      | Sede 2 | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ |         |         |          | <b>///</b> |              | REV | DESCRIPCIO | M R  | Y        | DATE |
|                         | ALCANCES DE MEDIDAS<br>NOMINALES (mm)                            | HASTA 6 | 6<br>HASTA<br>30 | 30<br>HASTA<br>100 | 100<br>HASTA<br>300 | 300<br>HASTA<br>1000 | 1000<br>HASTA<br>2000 | 2000<br>HASTA<br>4000 | DE<br>4000 | RUGOSIDADES    | 1200   | N12 N1                                | 1 N10 N | 9 N8    | N7 N     | 6 N5       | N4 a N1      |     |            |      |          |      |
|                         | MAQUINADO                                                        | ±0,1    | ±0,2             | ±0,3               | ±0,5                | ±0,8                 | ±1,5                  | ±2,0                  | ±3,0       | ADMISIBLES EN: |        |                                       | 1.1     |         |          |            |              |     |            |      | 1        |      |
| RADIOS NO IND. = 3.15mm | PAILERIA                                                         | ±0,5    | ±1,0             | ±1,5               | ±2,0                | ±3,0                 | ±4,0                  | ±6,0                  | ±8,0       |                | μ      | 50 25                                 | 12,5 6  | 3   3,2 | 1,6   0, | 8   0,4    | 0,2+0,025    |     |            |      |          |      |
| ,                       |                                                                  |         |                  |                    |                     |                      |                       |                       | -          |                |        |                                       |         |         |          |            |              |     |            | I    |          |      |

NOTA: TODAS LAS SOLDADURAS NO INDICADAS SERAN DE 3.15mm DEL ESPESOR
MINIMO A UNIR CUANDO SE SUELDE POR DOS LADOS Y 6.3mm CUANDO SE
SUELDE SOLO POR UNO, TODAS LAS SOLDADURAS IRAN DECAPADAS Y PASIVADAS

FABRICACION DE MAQUINAS
S.A. DE C. V.
MONTERREY, N.L. MEXICO

| DESCRIPCION:            |                  |  |  |  |  |  |  |
|-------------------------|------------------|--|--|--|--|--|--|
| PLACA UNION BRIDA ROBOT |                  |  |  |  |  |  |  |
| NO. DIBUJO              | ACABADO:         |  |  |  |  |  |  |
| 144997-M001             | OXIDO NEGRO      |  |  |  |  |  |  |
| MATERIAL:               | TERMICO TERMICO: |  |  |  |  |  |  |
| ACERO 1018 C.R.         | S/A              |  |  |  |  |  |  |
|                         |                  |  |  |  |  |  |  |

| DISEÑADOR | TAMAÑO    |
|-----------|-----------|
| CL        | _         |
| REVISO    | R         |
| CL        |           |
| DIBUJO    | NUMERO DE |
| CL        | HOJA      |
| FECHA     | _         |
| 18/03/22  | 1 de 1    |