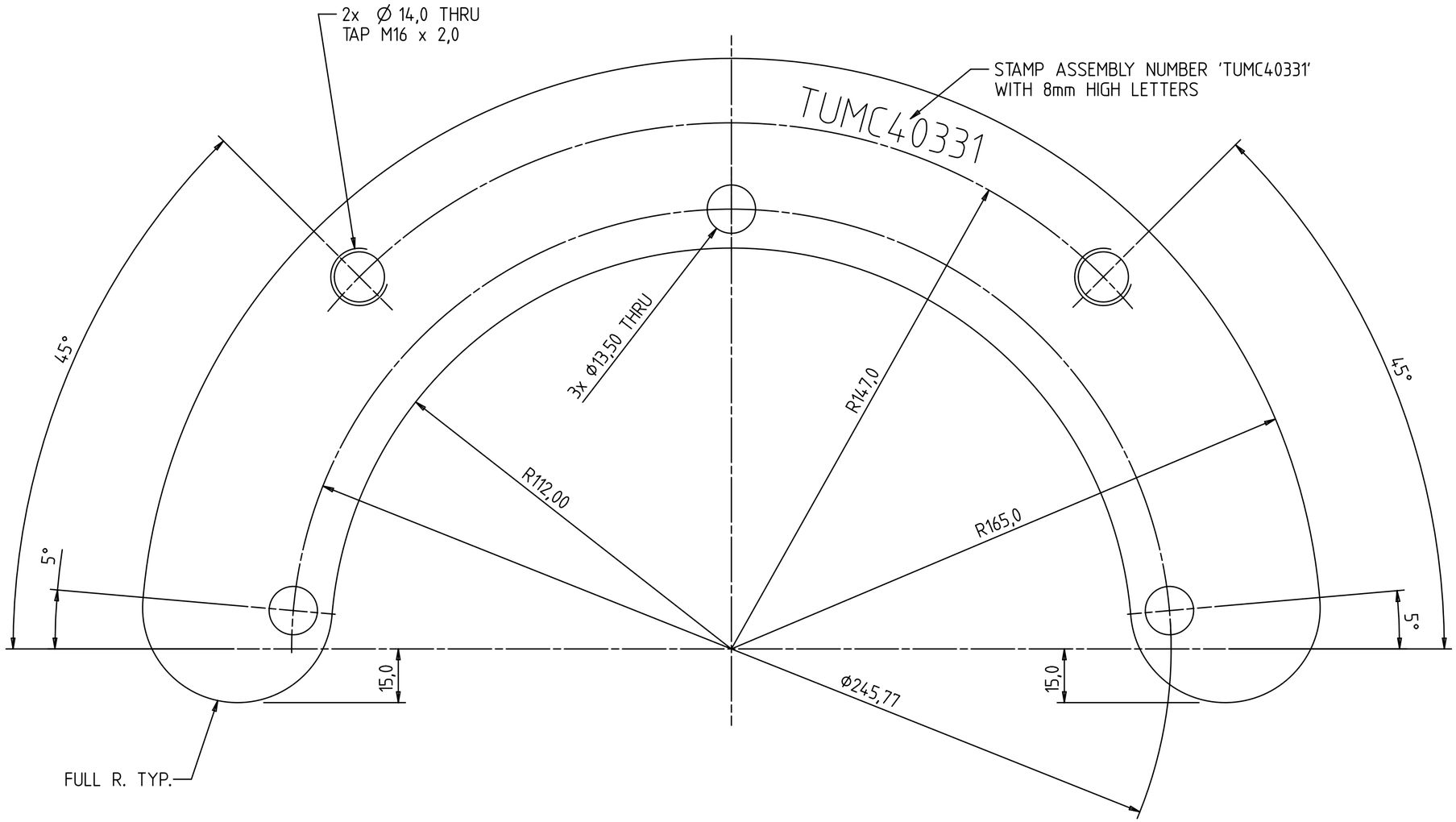
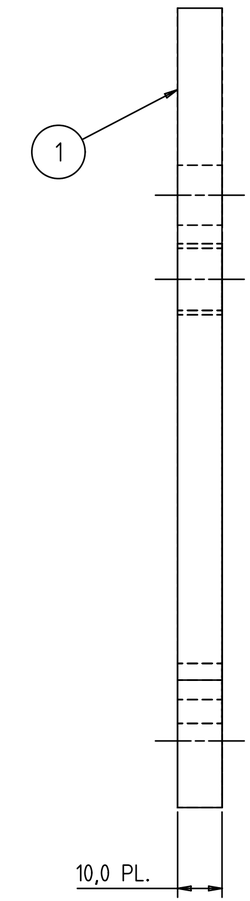
ITEM	QTY	DESCRIPTION	WEIGHT	PART No.
1	1	329 X 180 X 9,5 STEEL PLATE	4,5 Kg	WPL37

1 2 ESTIMATED MACHINED WT: 1,8 Kg





NOTE : 1. REMOVE ALL BURRS AND SHARP EDGES.

MATERIAL : WARMAN CODE "E02" UNLESS OTHERWISE SPECIFIED. 1

ESTIMATED MASS : 1,8 kg. 1

UNLESS OTHERWISE SPECIFIED: (FABRICATION)		UNLESS OTHERWISE SPECIFIED: (MACHINING)		
TOLERANCE ON FABRICATION DIMENSIONS	LESS THAN 1219 ± 3 1219 TO 3048 ± 6 OVER 3048 ± 9,5	TOLERANCE ON MACHINING DIMENSIONS	0,X ± 1,500 0,XX ± 0,750 0,XXX ± 0,250 0,XXXX ± 0,125 ANGULAR ± 1°	ALL CONCENTRIC CIRCLES: ◎ 0,25 T.I.R. ALL PERPENDICULAR SURFACES: ⊥ 0,05 / 25mm	BREAK OR DEBURR ALL SHARP EDGES INTERNAL CORNERS 0,000 /0,813 R. MACHINED SURFACES 3,2

SA	
SALES	
SHOP	
SYD	
UK	
VULCO	
LOCATION	

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No.	DESCRIPTION	BY	DATE	CHK
5				
4				
3				
2	CHANGED MAT'L; WPL37 WAS WPL50. UPDATED WEIGHT. DR109136MAD	IRS	OCT.12,2009	KDS
1	E02 WAS ALM / UPDATED MASS / ADDED TABLE	MLV	SEP.29,2005	RB

REVISIONS

APP.	R.BOURGEOIS
CHECK	R.BOURGEOIS
DRN.	J.VIAN
DATE	DEC.14,2004
SCALE	1 : 1

PRODUCT :
ASH PUMP
400 MCH/MMC

TITLE :
CENTERING PLATE DETAIL "TUMC40331A***"
FOR WARMAN T076 SHAFT & 1" PACKING

WEIR MINERALS

WEIR SLURRY GROUP INC.
DESIGN CENTRE OF ORIGIN :
MADISON

DRAWING No. A2– 110 –0–381784

REV. 2