



## NOTICE

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REPORT CHANGES TO ENGINEERING DEPARTMENT.  
WORK TO DIMENSIONS. **DO NOT SCALE PRINT.**

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH  
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X ± 1/16  
X.XX ± .020  
X.XXX ± .010

FINISH MARKS

63/ = N7/  
32/ = N6/  
16/ = N5/  
8/ = N4/

METRIC DIMENSIONS:

[ X ] ± 2 mm  
[ X.X ] ± .5 mm  
[ X.XX ] ± .25 mm

CHAMFER BORED & REAMED HOLES:

1/32 x 45° UP TO 3/8 DIA.  
1/16 x 45° OVER 3/8 DIA.  
CHAMFER TAPPED HOLES TO DEPTH OF ONE  
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



## MATERIAL

Carbon Steel

DESIGN R. REYES SAVED 28/01/2022

DRAWN R. REYES 27/01/2022



LIBBEY MEXICO  
MONTERREY, N.L.  
WWW.LIBBEY.COM

TUERCA ACCION RAPIDA

ASSEMBLY NAME

MACHINE NAME

SCALE: SIZE DRAWING NUMBER

1:1

A

SBC-L14-10

SHEET  
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