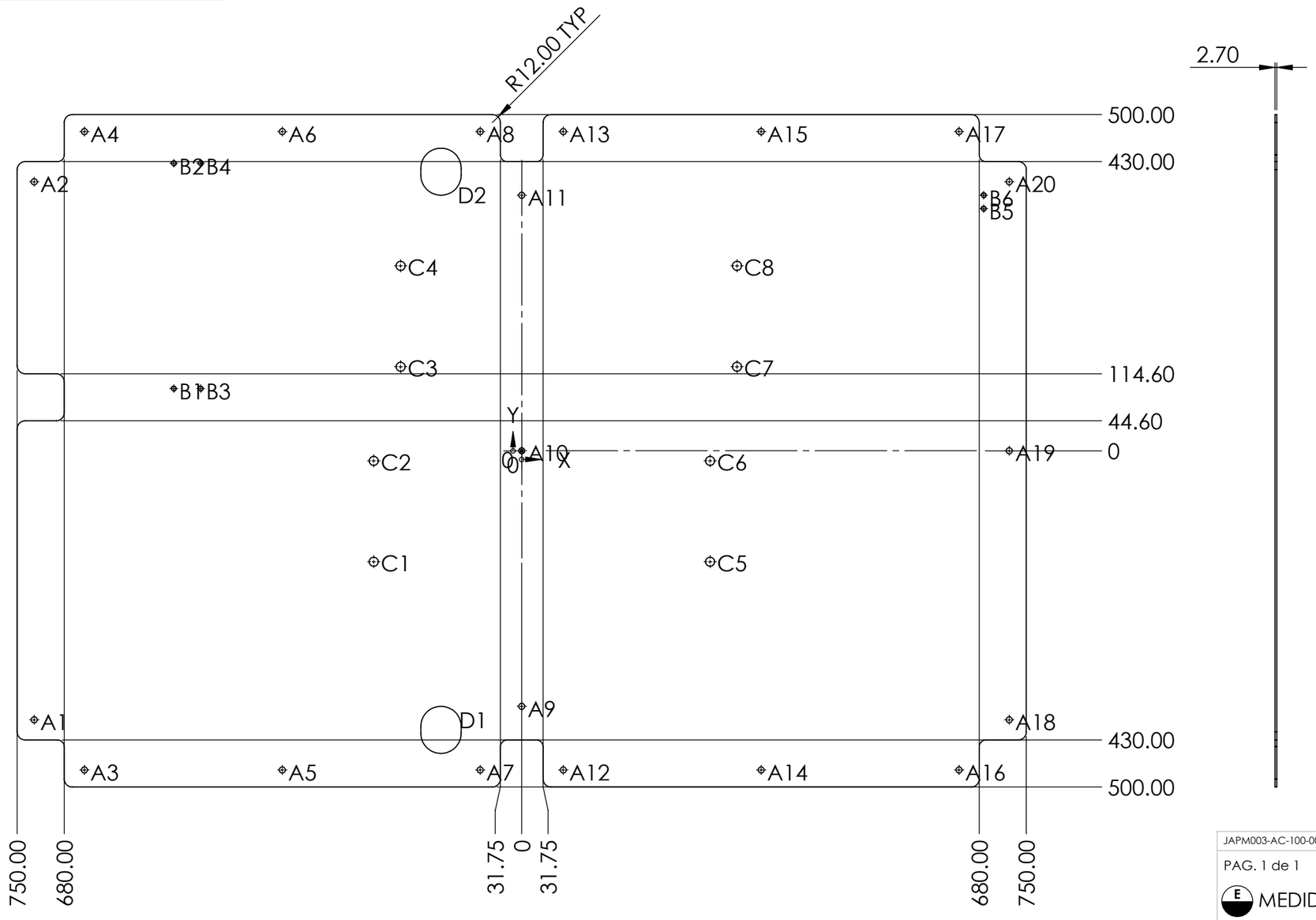
NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	-724.60	-400	∅ 9.00 THRU ALL
A2	-724.60	400	
A3	-650	-474.60	
A4	-650	474.60	
A5	-355.88	-474.60	
A6	-355.88	474.60	
A7	-61.75	-474.60	
A8	-61.75	474.60	
A9	0	-380	
A10	0	0	
A11	0	380	
A12	61.75	-474.60	
A13	61.75	474.60	
A14	355.88	-474.60	
A15	355.88	474.60	
A16	650	-474.60	
A17	650	474.60	
A18	724.60	-400	
A19	724.60	0	
A20	724.60	400	
B1	-517.20	92.50	∅ 6.80 THRU ALL M8x1.25 - 6H THRU ALL
B2	-517.20	427.50	
B3	-477.20	92.50	
B4	-477.20	427.50	
B5	686.50	360	
B6	686.50	380	
C1	-220	-165	∅ 13.50 THRU ALL
C2	-220	-15	
C3	-180	125	
C4	-180	275	
C5	280	-165	
C6	280	-15	
C7	320	125	
C8	320	275	
D1	-120	-415	60.00 X 70.00
D2	-120	415	

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PAG. 1 de 1

E MEDIDA ESPECIAL

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

AUTHORIZE	TALLER	QUALITY

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF PIECES: 1 Pza.

ANG. PROF

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: Inox. Cal. 12

SURFACE TREATMENT: Pulido

HARDNESS: N.A.

JOYSON SAFETY SYSTEMS

APPROVALS		DATE
DESIGNER	GFM	06/07/2022
REVIEW	EG	06/07/2022

JOYSON TECHNICAL CENTER

MODEL NAME | SERIES No

MACHINE NAME

PART NUMBER: JAPM003-AC-100-003

SIZE: **B** | PART NAME: PLACA INFERIOR ESTRUCTURA | REV.: **B**

ESCALE: 1:20 | DRAWING IN MILLIMETERS

TKH-MTC-MF-FM-0016-005