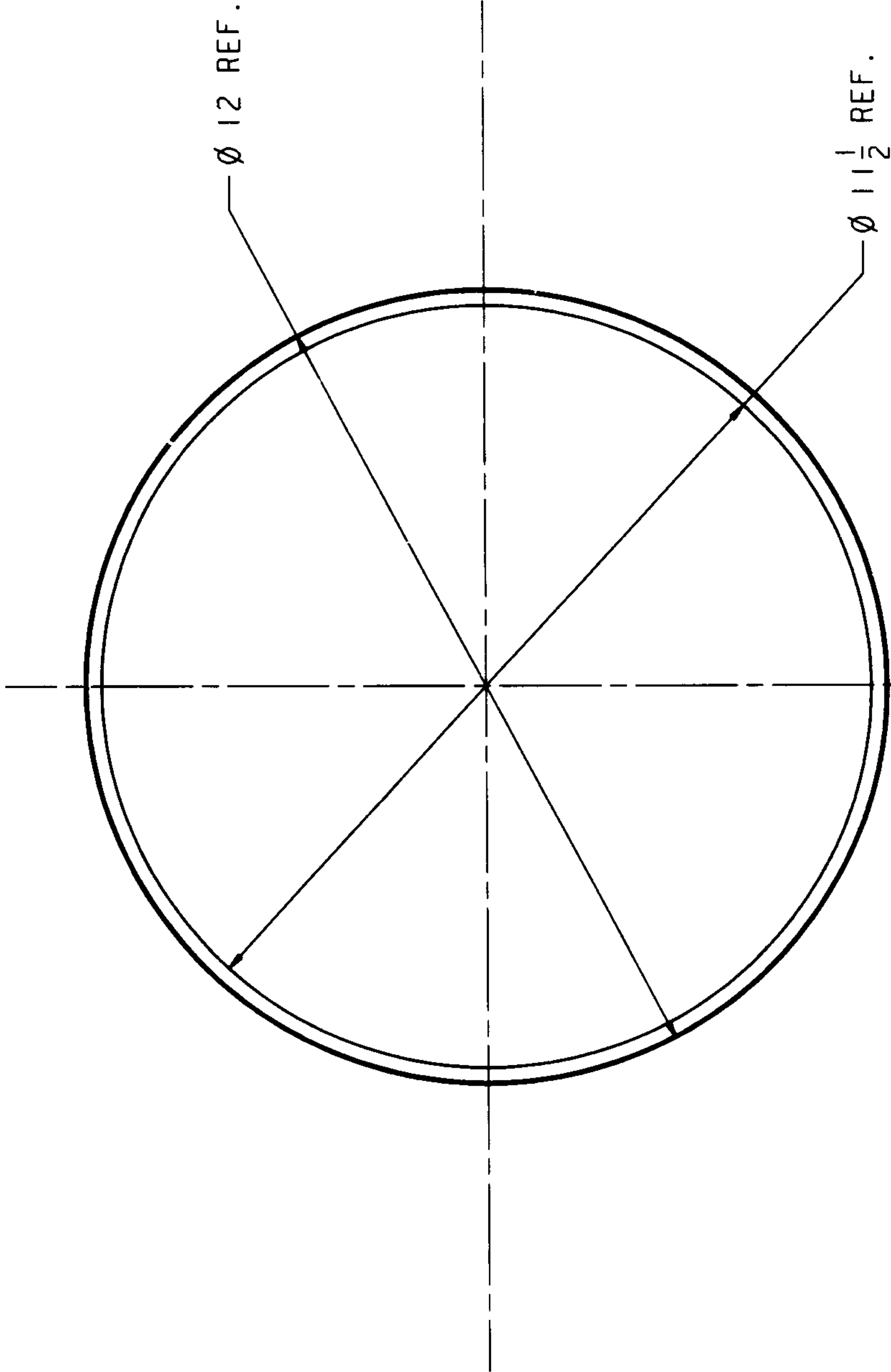
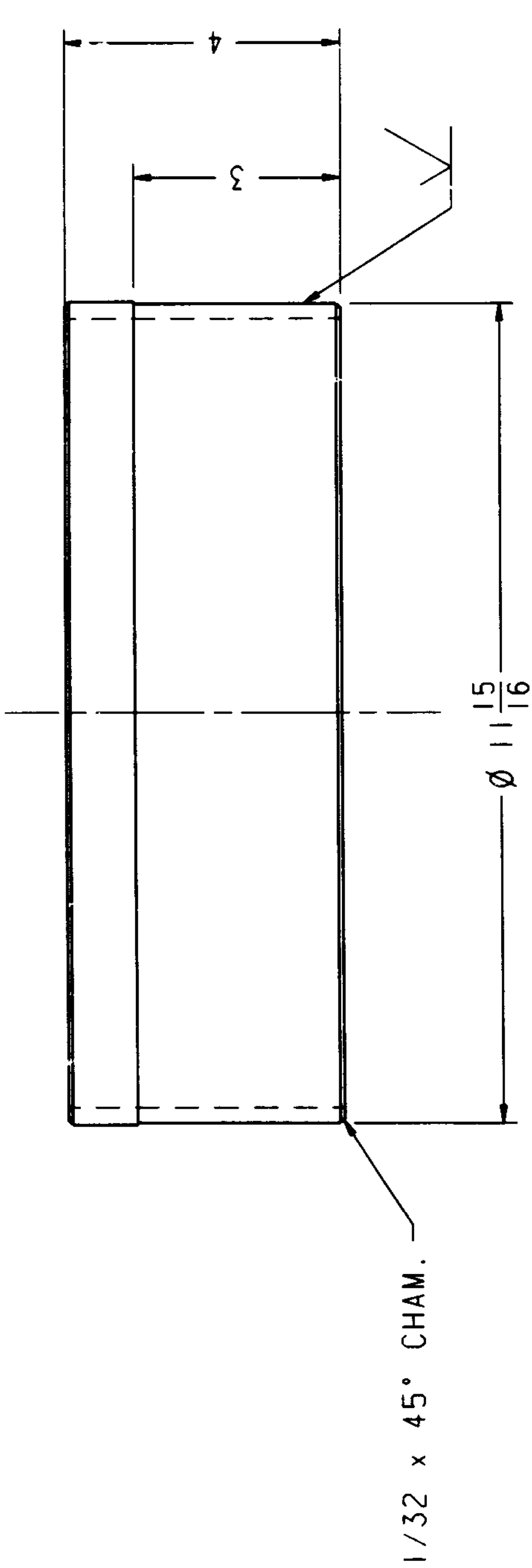


DRAWING NUMBER 01S-1-809-1		CHANGE A		LETTER A		BY LAG	
CHANGE DESCRIPTION & REASON:		MATERIAL WAS 12" OD. x 1/2" WALL x 4" LG.		REASON: CORRECTION			
GLASS CONTAINERS, A UNIT OF Owens-Illinois		PATENT		CORRECTION		5	
PARTS LIST		6		COMBINATION		7	
FINISH		8		OTHER		9	
NEXT MANUFACTURED LOT		F		IN PROCESS		P	
UP TO AFFECTED OPERATION		U		STORES, ASSEMBLY FLOOR		S	
PARTS OR ASSEMBLIES IN MACHINES		T		SPECIAL INSTRUCTIONS		S	
FOR HARD PARTS, MACHINE NO. S, ETC.		R		RECORD ONLY		R	
EFFECTIVITY		TYPE		FRAME NO.		CODE	
1		E		3		P	



M-A

OWENS-BROCKWAY		GLASS CONTAINERS, A UNIT OF Owens-Illinois	
DRAWING NUMBER		01S-1-809-1	
UNITS: INCHES		SHEET NO.:	
USED ON: 01S-1-809-0			
PART NAME: TUBE		MATERIAL: MECH. TUBING	
DRAWN: DTL		SCALE: 1/2	
CHECKED:		LIBRARY:	
DATE: 9-17-97		SEQ. NO.:	
PART TOLERANCES UNLESS OTHERWISE NOTED		MAXIMUM FINISHED SURFACE ROUGHNESS: 125	
FINISHED DIMENSION TOLERANCES:		ALL FRACTIONAL DIMENSIONS: ±.015	
DECIMAL X.X = ±.031 ANGULAR X = ±1°		X.XX = ±.010 X.XX = ±.5°	
X.XXX = ±.005 X.XXX = ±.25°		UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT ⓧ	
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A		5-21-99	