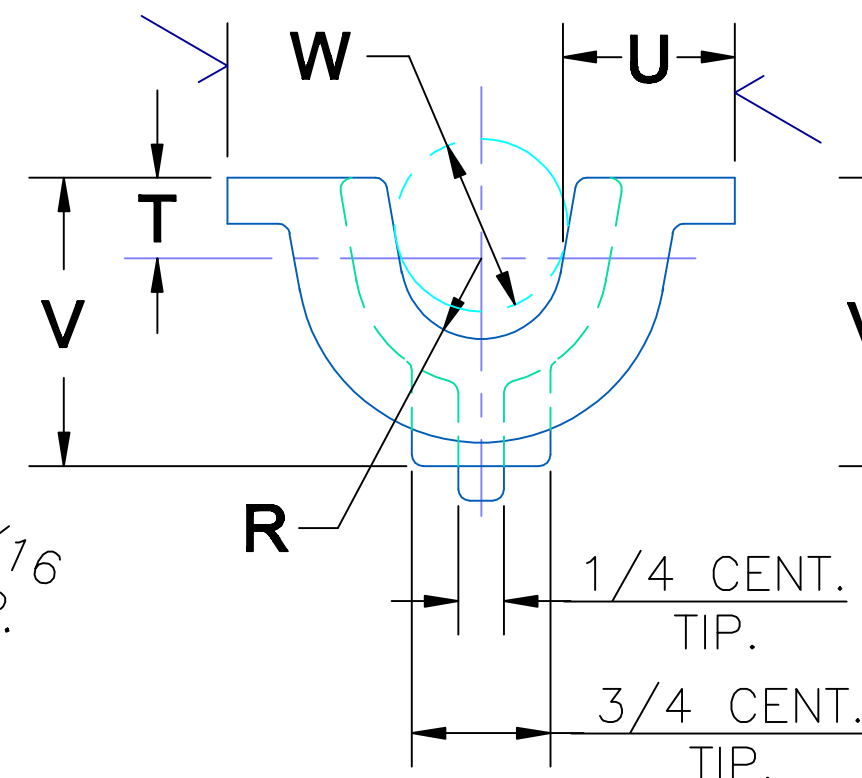
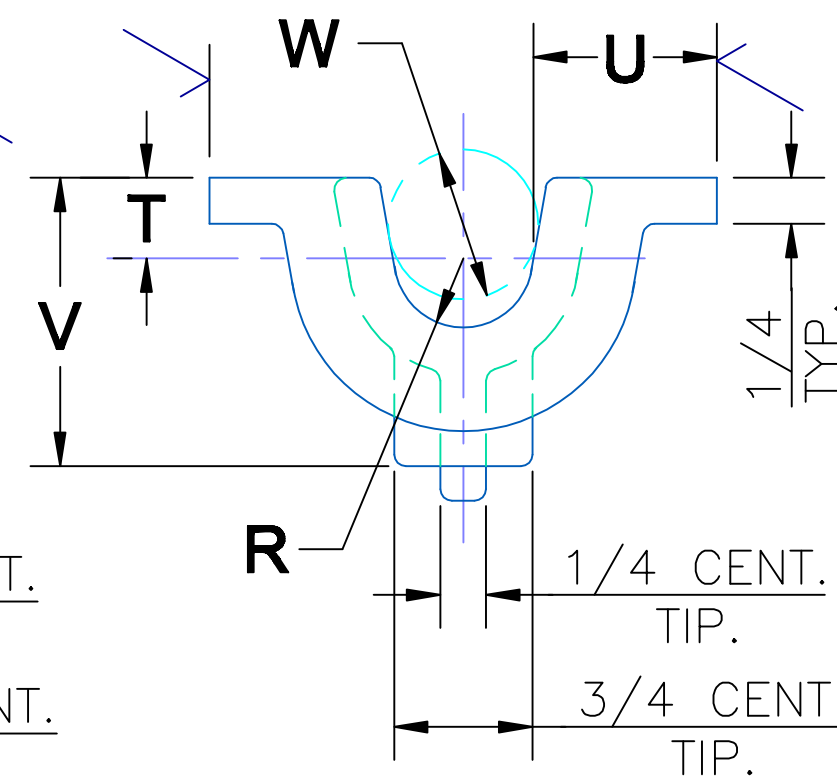


TAMAÑO No. 1 1/2

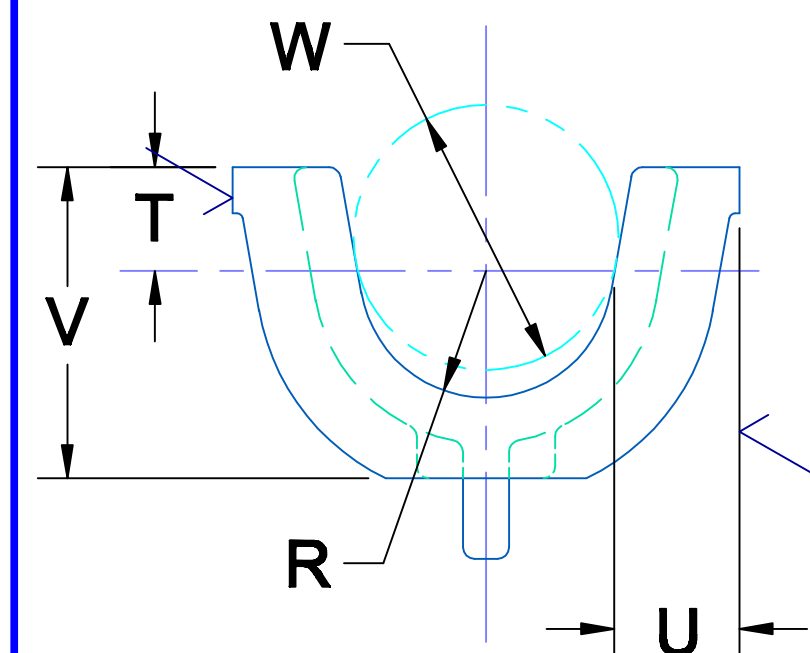


TAMAÑO No. 1

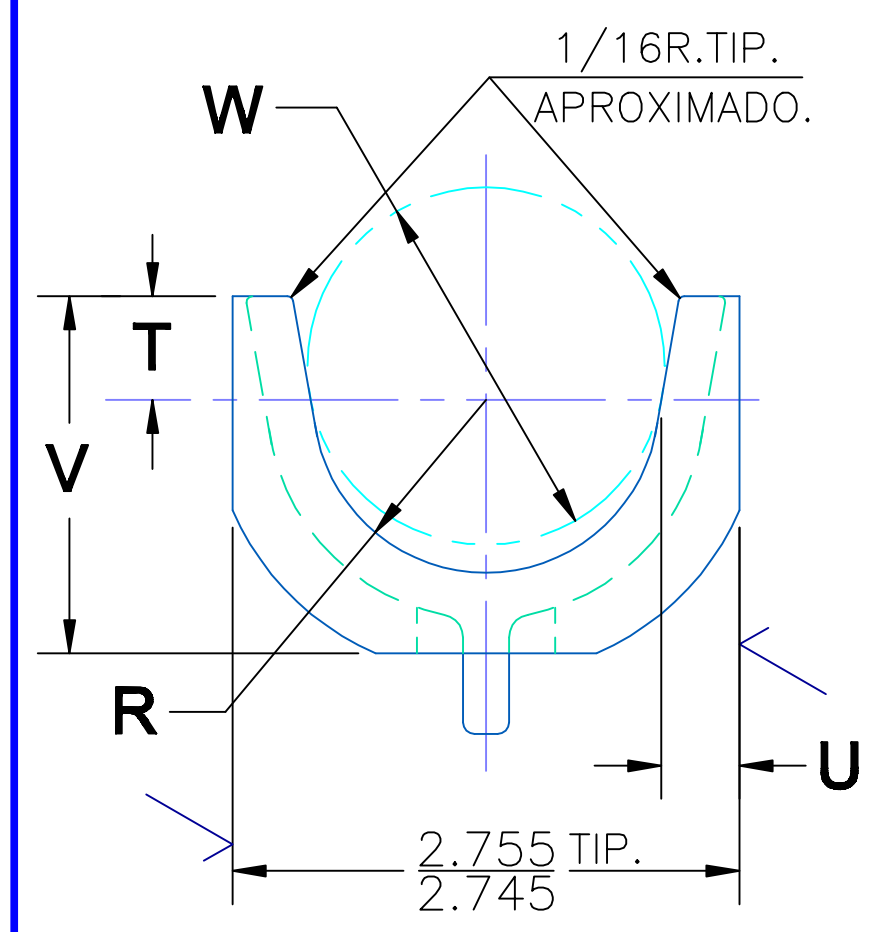


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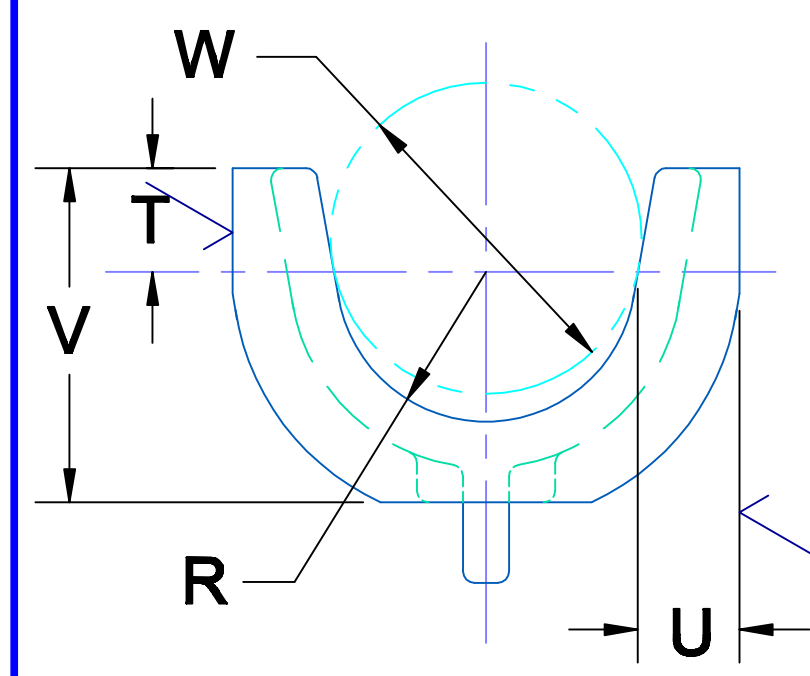
				(A)	(B)	(B)	(B)	(B)	(B)	(B)	(B)
	No. DE PARTE	No. TAMAÑO	TAMAÑO	UBICACION	A	R	T	U	V	W	X
308086	OIS-107-922	0	3/4	(CAST. IN ONE LINE) SECC. 1 & 10 10 SEC. MACH	86 3/4	13/32	7/16	15/16	1 9/16	7/8	1/4
308087	OIS-107-923	1	7/8		86 3/4	15/32	7/16	7/8	1 9/16	1	5/16
308088	OIS-107-924	1 1/2	1 1/8		86 3/4	19/32	9/16	3/4	1 11/16	1 1/4	7/16
308089	OIS-107-925	2	1 3/8		86 3/4	23/32	9/16	5/8	1 11/16	1 1/2	9/16
308090	OIS-107-926	2 1/2	1 5/8		86 3/4	27/32	9/16	1/2	1 13/16	1 3/4	11/16
308028	OIS-107-927	3	1 7/8	86 3/4	31/32	9/16	3/8	1 15/16	2	13/16	
308091	OIS-107-928	0	3/4	(CAST. IN ONE LINE) SECC. 2 & 9 10 SEC. MACH	66 5/8	13/32	7/16	15/16	1 9/16	7/8	1/4
308092	OIS-107-929	1	7/8		66 5/8	15/32	7/16	7/8	1 9/16	1	5/16
308093	OIS-107-930	1 1/2	1 1/8		66 5/8	19/32	9/16	3/4	1 11/16	1 1/4	7/16
308094	OIS-107-931	2	1 3/8		66 5/8	23/32	9/16	5/8	1 11/16	1 1/2	9/16
308095	OIS-107-932	2 1/2	1 5/8		66 5/8	27/32	9/16	1/2	1 13/16	1 3/4	11/16
308029	OIS-107-933	3	1 7/8	66 5/8	31/32	9/16	3/8	1 15/16	2	13/16	



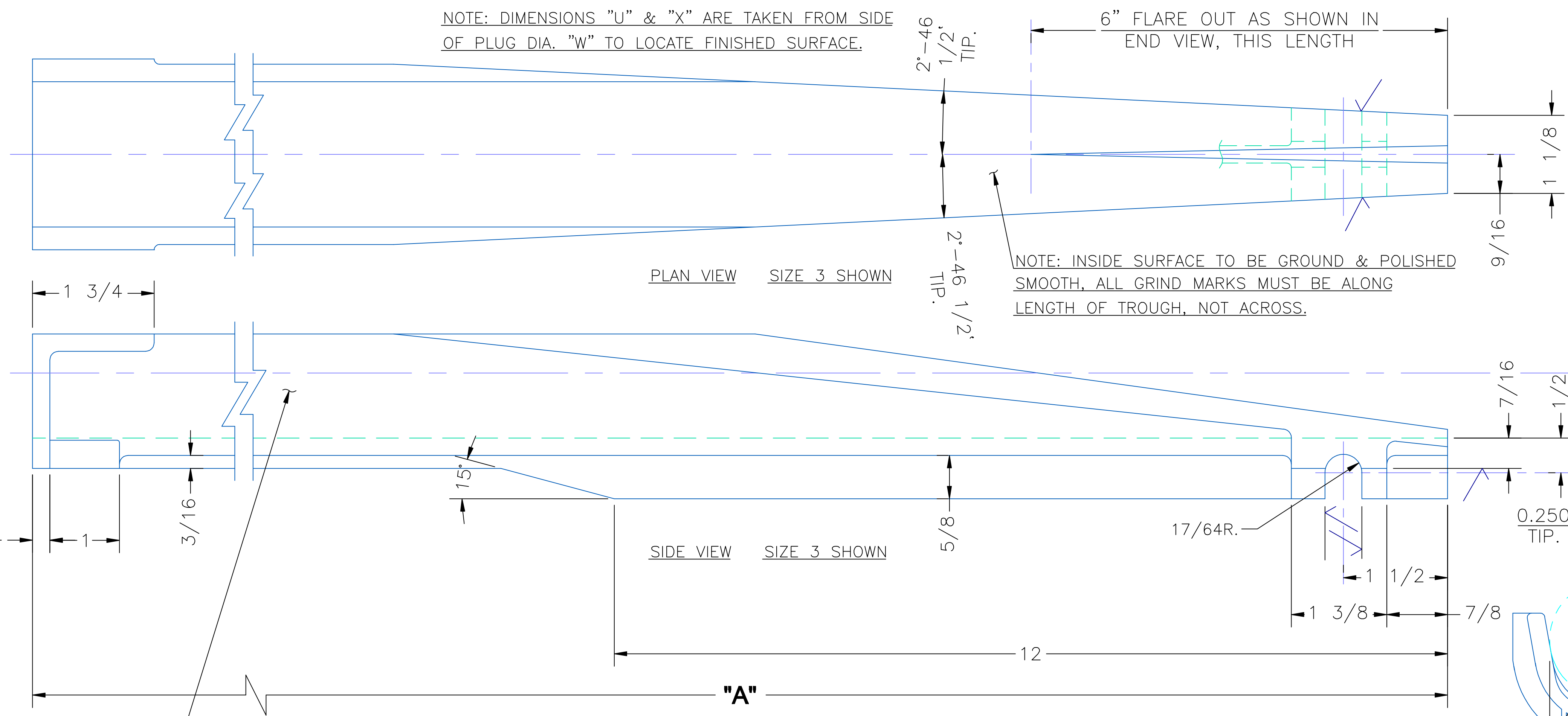
TAMAÑO No. 2



TAMAÑO No. 3



TAMAÑO No. 2 1/2



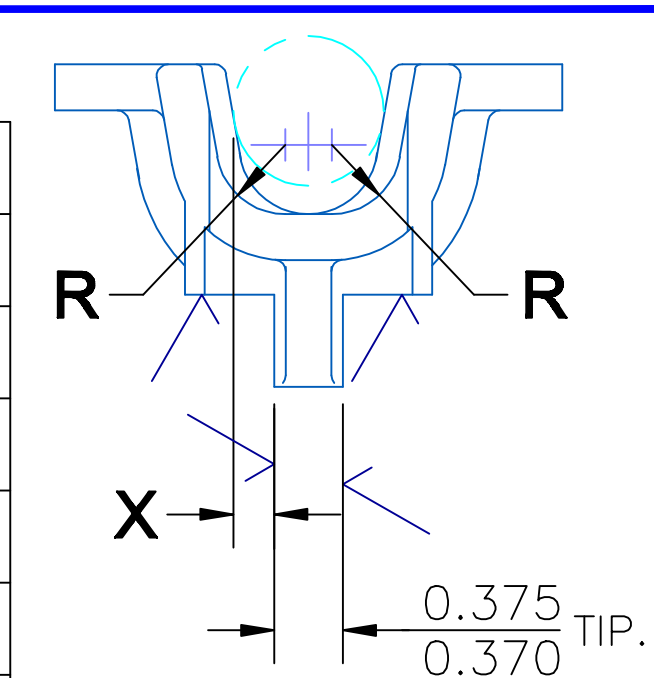
NOTE: DIMENSIONS "U" & "X" ARE TAKEN FROM SIDE OF PLUG DIA. "W" TO LOCATE FINISHED SURFACE.

6" FLARE OUT AS SHOWN IN
END VIEW, THIS LENGTH

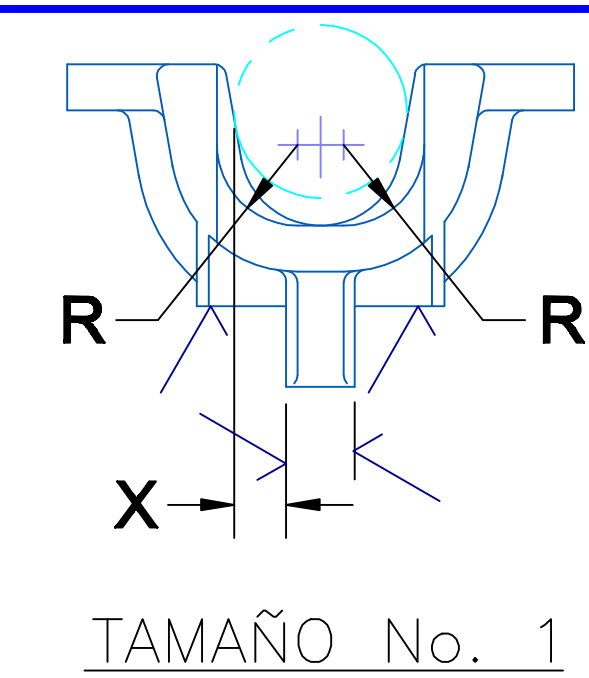
NOTE: INSIDE SURFACE TO BE GROUND & POLISHED SMOOTH, ALL GRIND MARKS MUST BE ALONG LENGTH OF TROUGH, NOT ACROSS.

- CAST PART No. & LOCATION IN 1/4" FIGURES
& SIZE No. IN 1/2" FIGURES ON BOTH SIDES

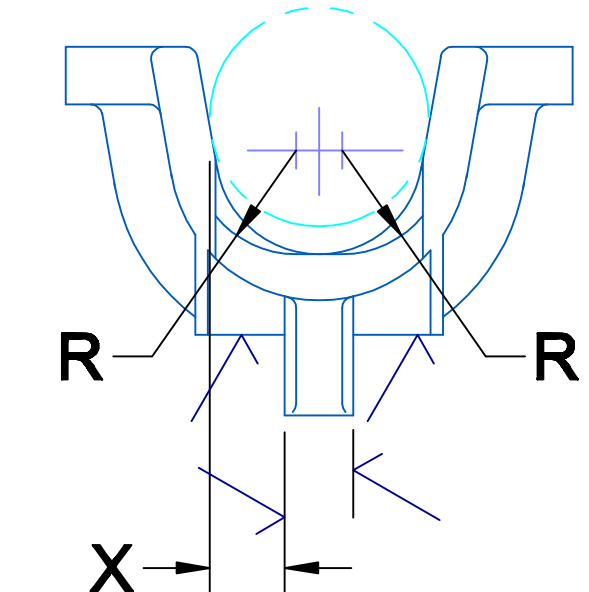
NOTE: ALL DIMENSIONS SHOWN IN VIEWS ARE
TYPICAL. ALL CAST ROUNDS 1/16", FILLETS 1/8".



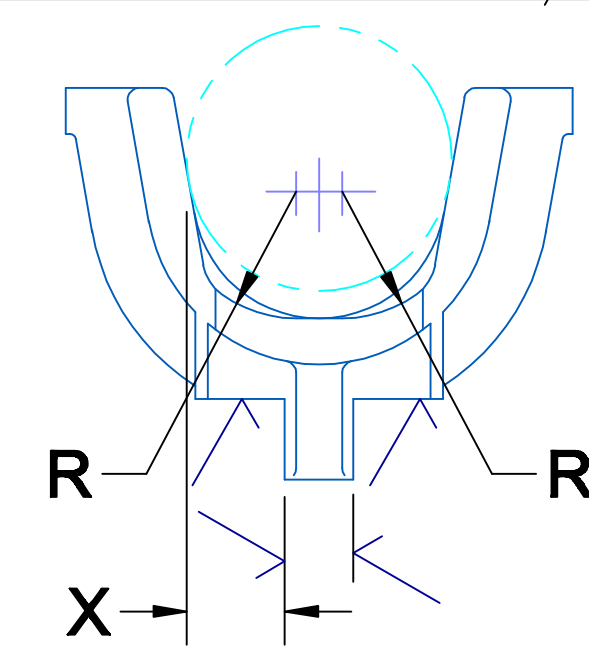
TAMAÑO No. C



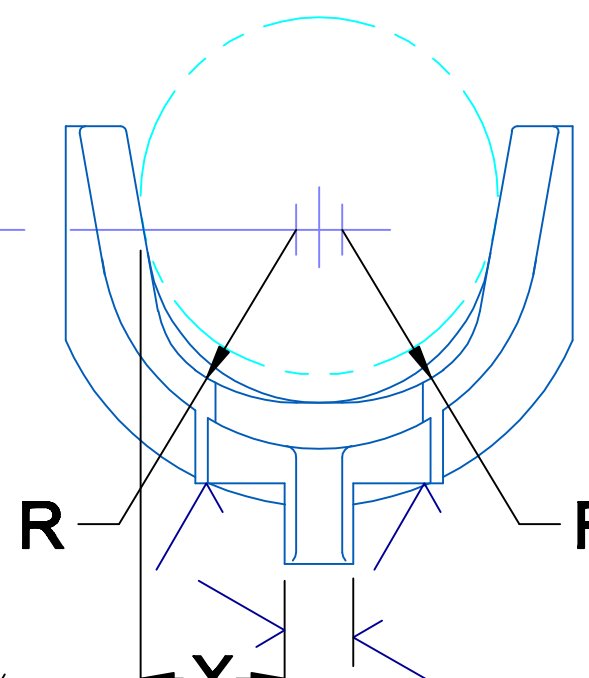
TAMAÑO No. 1



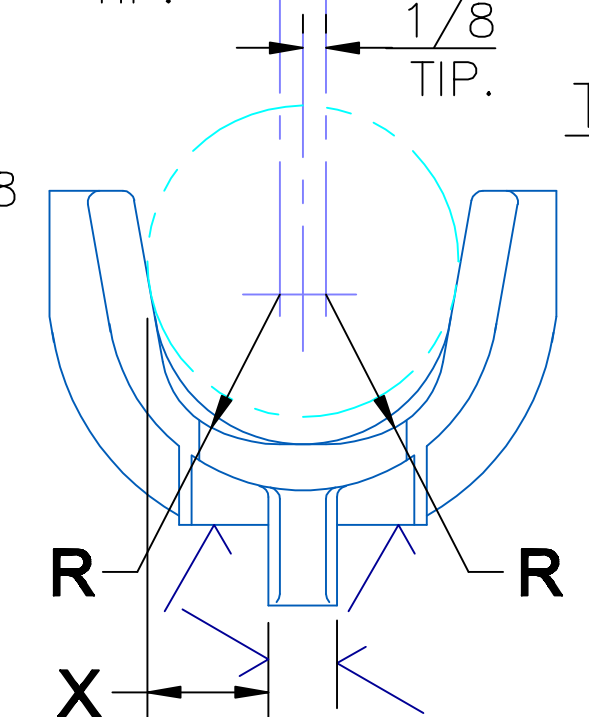
TAMAÑO No. 1 1/2




TAMAÑO No. 2



TAMAÑO No.



TAMAÑO No. 2 1/2

		R A N G O		FRACC.	DECIM.	PARALELISMO	0.003"/PIE	F		NOMBRE		TROUGH, SECT. 1,2,9,10 UPPER LOWER	
DE 0° A 12°		1/64	±0.005	PERPENDICULARIDAD	0.001" L/1	D				ESCALA	MATERIAL	ASTM-A48	NUMERO
DE 12° A 24°		1/32	±0.007	CONCENTRICIDAD	±0.005"/PIE	E				1:1	CLASS 35 C.I.		308090
DE 24° EN		1/16	±0.010	OVALADO	0.0005"/L1	A							CAMBIO
ANGULARES				A 15°	0.003"/PIE	B	02-04-08						B
GUITAR FILE				RANDOS	0.003"/PIE	A	02-04-08						
CANTOS DE PIEZA				ACABADOS DE IND.	125	RAIDOS	02-04-08	1	308305				
REF													
OIS-107-922		TOLERANCIAS GENERALES MAQUINADAS				CAMBIO		FECHA	CANT.	SE USA EN	FABRICACION DE MAQUINAS		
											S.A. DE C.V. MONTERREY, N.L. MEXICO		
											TAMANO D		