



NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 4.992 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .	
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:	
LY-01263	UNITS ARE DECIMAL MILLIMETER TOLERANCE ON ALL DIMENSIONS ARE:	DE
	ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS X X X + 020	DR.
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	
	METRIC DIMENSIONS: 16 N5	Q
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA.	RE'
	1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	X-Y
	SURFACE ROUGHNESS NOT TO EXCEED	
	125ON MACHINED SURFACES	SCA
	THIRD ANGLE PROJECTION	SCA
		1:

	REV.		DESCRIPTION	I		BY	DATE			
			REVI	SIONS						
EERING DEPARTMENT. SE SPECIFIED:	MATERIAL AISI 1040 STEEL, UNS G10400									
MENSIONS ARE:	DESIG	N D	. SOLEY		SAV	/ED	6/3/2022			
FINISH MARKS	DRAW	DRAWN D. SOLEY				05/27/2022				
63/ = N7/ 32/ N6/ 16/ N5/ 8/ N4/ AMED HOLES:	LIBBEY CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM									
	RETAINING SHAFT X-Y-THETA ADJUSTER									
TO DEPTH OF ONE										
TO EXCEED NED SURFACES ROJECTION	SCALE: 1:1	SIZE	LY-8	drawi 848		UMBE	R SHEE' 1 OF 1			