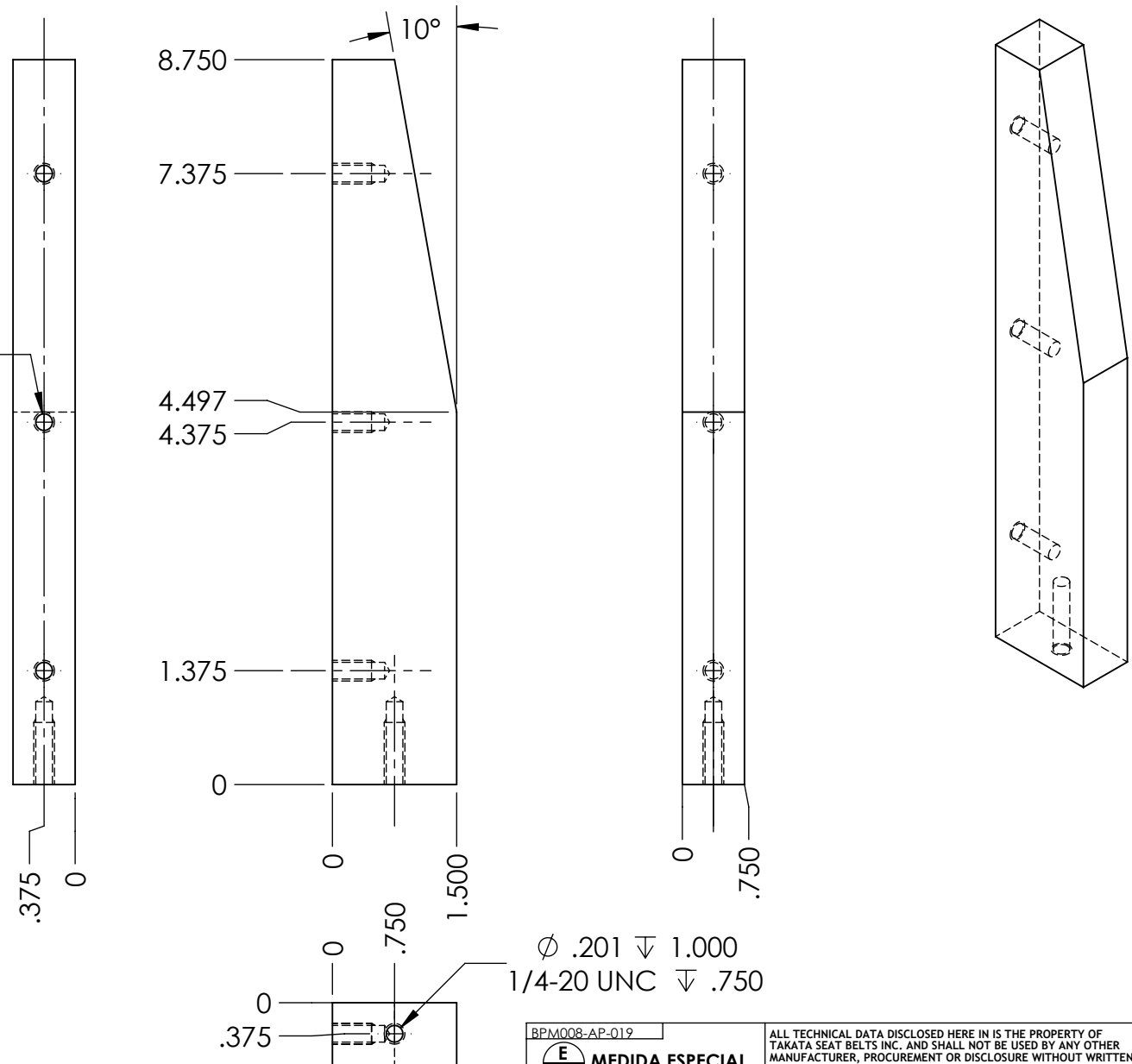




3X Ø .201 ▾ .630  
1/4-20 UNC - 6H ▾ .472



|           |        |   |             |                              |  |   |                                  |   |  |                            |  |                                   |  |                          |  |
|-----------|--------|---|-------------|------------------------------|--|---|----------------------------------|---|--|----------------------------|--|-----------------------------------|--|--------------------------|--|
| QUALITY   |        |   |             |                              |  |   |                                  |   |  |                            |  | MEDIDA ESPECIAL                   |  | PERMISSION OF THE OWNER. |  |
| AUTHORIZE | TALLER | NOTES:<br>DEJAR PIEZA LIBRE DE REBABA<br>Y MATAR FILOS.<br><br>SHEET 1 OF 1 |             | TOTAL OF<br>PIECES           | 1 Pzas.  | UNLESS OTHERWISE SPECIFIED                                |                                  |  |  | TAKATA                     |  | TAKATA MONTERREY TECHNICAL CENTER |  |                          |  |
|           |        |   |             | ANG. PRO                     |  | TOLERANCES ISO 2768-1 mK-E<br>DIMENSIONS ASME Y14.5M-1994 |                                  |   |  |                            |  | MODEL NAME: BPM008-AP             |  | SERIES No: M2019-018     |  |
|           |        |   |             | MM<br>+1 -1                  | INCHES<br>+.004 -.004  | ANGLES<br>+1 °-1 °  | MACHINE NAME: BOLT PRESS MACHINE |   |  |                            |  |                                   |  |                          |  |
|           |        |   |             | MATERIAL: ACERO 1018         |  | APPROVALS   |                                  | DATE  |  | PART NUMBER: BPM008-AP-019 |  |                                   |  |                          |  |
|           |        |   |             | SURFACE TREATMENT GALVANIZED |  | DESIGNER  |                                  | LLD   |  | 15/ENE/2019                |  |                                   |  |                          |  |
|           |        | REV   | DESCRIPTION | DATE                         | APPROVED   | REVIEW  |                                  | JATA  |  | 15/ENE/2019                |  |                                   |  |                          |  |
|           |        |   |             | REVIEWS                      |  | HARDNESS N.A.   |                                  |   |  |                            |  | PART NAME                         |  |                          |  |
|           |        |   |             |                              |  |   |                                  |   |  | SIZE                       |  | PART 019                          |  | REV. A                   |  |
|           |        |   |             |                              |  |   |                                  | ESCALE  |  | 1:4                        |  | DRAWING IN                        |  | INCHES                   |  |