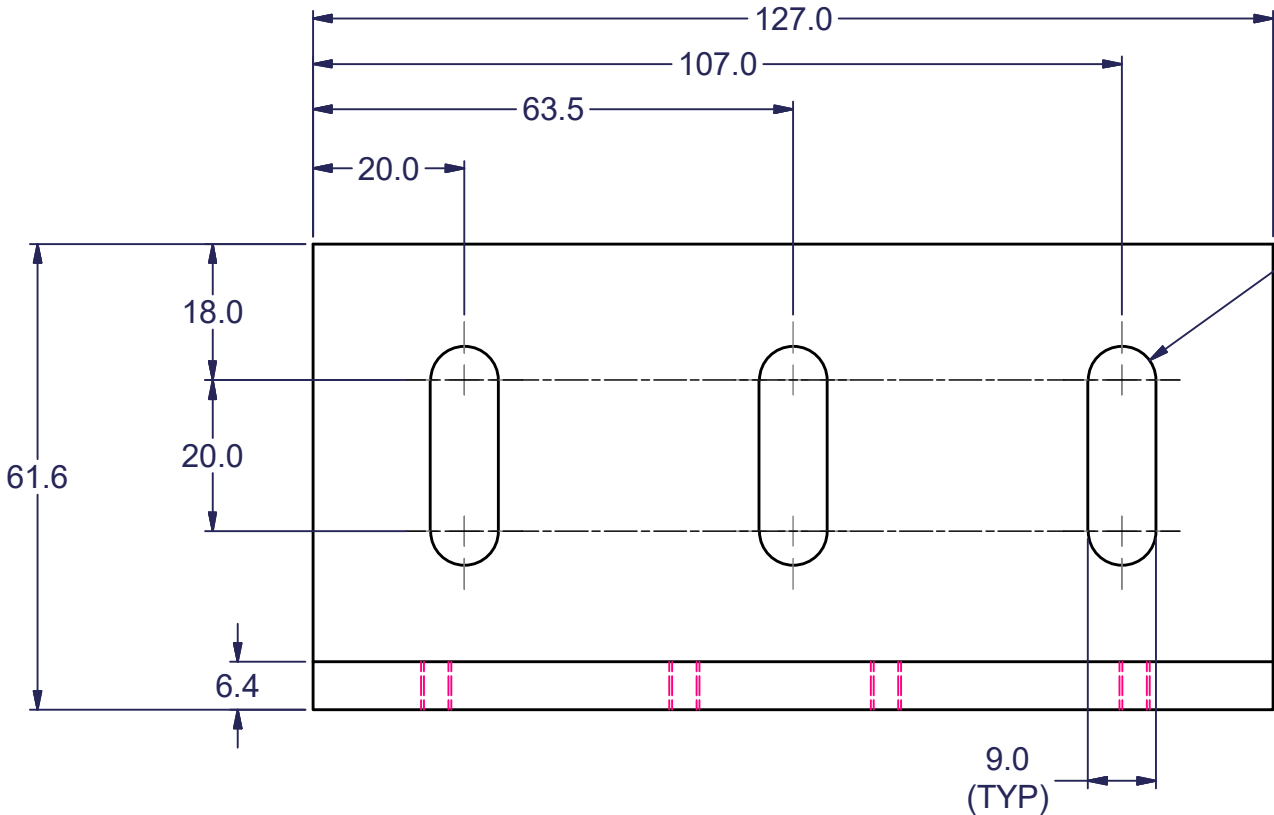


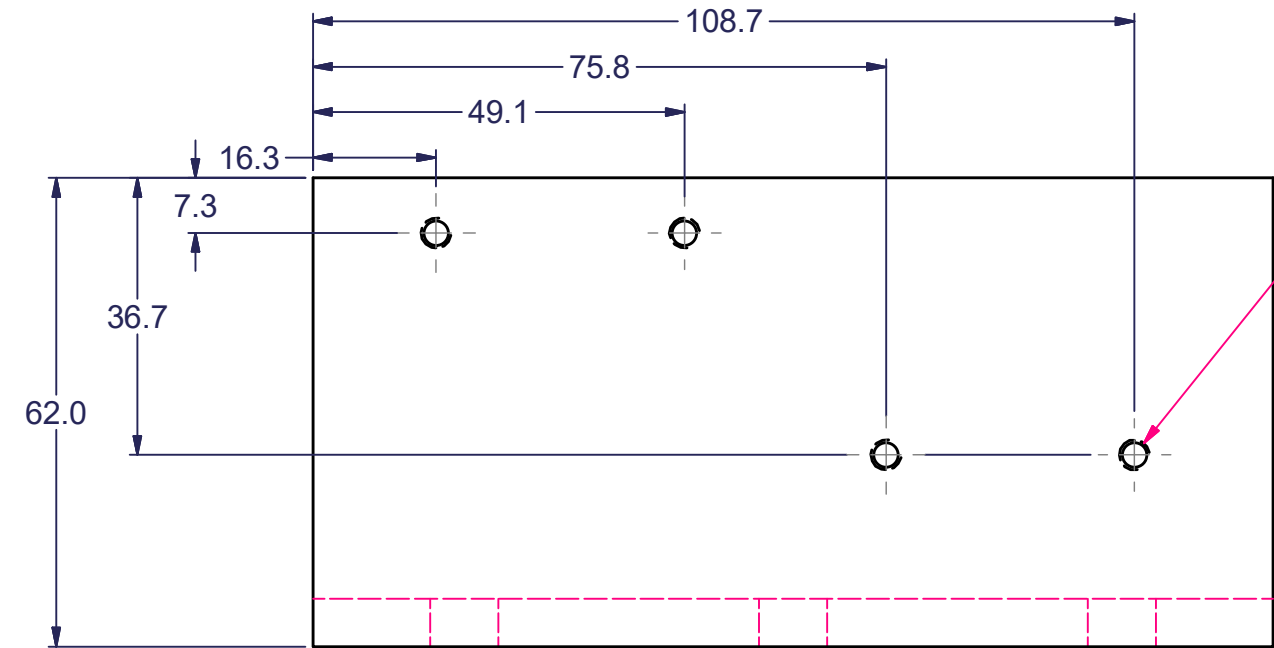
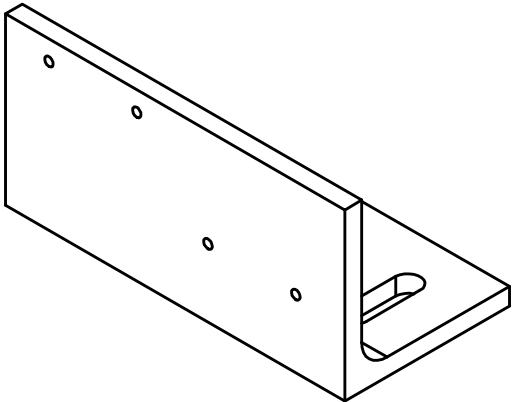
M67 ANGLE

Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
M67	1	ANGLE	3" x 3" x 1/4" x 127mm LG.

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE



R4.5 (TYP)



M4x0.7 - TAP - THRU  
2 HOLES

NOTAS:  
1.- STENCILAR ITEM.

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (\*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  
ALL GROUND SURFACES TO BE 0.4 MICRONS.  
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:  
1 PLACE MACHINING '0.3  
1 PLACE FABRICATION '1.5  
2 PLACE '0.08 BETWEEN MACHINED SURFACES  
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  
'0.03 BETWEEN DOWELS IN THE SAME PLANE  
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
'0.13 TO SCREW HOLES, NON ACCUMULATIVE  
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "\*\*"

UNIT No.:	UNIT NUMBER	
WEIGHT (KG):	0.72 kg	
COTO: COTO NUMBER		
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL		
<input checked="" type="checkbox"/> BLACK OXIDE		
<input type="checkbox"/> WITH OUT PAINT		
<input type="checkbox"/> POKA YOKE PAINT		
DESIGN SOURCE	BUILD SOURCE	CUSTOMER
		CUSTOMER NAME
DESIGNER	DETAILER	
D. NAME	D. NAME	
PROJECT MGR.	DESIGN SUP.	CHECKER
PM NAME	F. NAME	CK NAME
SYSTEM NAME		
PROJECT NAME		
DESCRIPTION		
PRODUCT NAME		
SCALE	SHEET	RELEASE DATE
NONE	19 OF 22	3/1/2018
DRAWING NO.	SHOWN	
	114-FRW-JIP-ST65U-M67	
OPPOSITE		

E:\Users\jorggarcia.FMX\PROYECTOS SISTEMA\PROYECTOS MAGNA ESTAMPADOS\202114 FRIRE WALL\INVENTOR\DETALLADOS\FID-08-1 2D FORMAT.idw