



ITEM	QTY	DESCRIPTION	PART No.
1	1	NAMEPLATE	A48
2	4	NAMEPLATE RIVET TLPD424BS	
3	2	125 x 125 x 8 ANGLE x 1265 LONG	MK135865AE01
4	2	SET SCREW	M12H2-55ZS
5	1	25 PLATE x 40 x 175 LONG	MK135865BE02
6	1	M20 THREADED ROD x 275 LONG	MK135865CE02
7	2	NUT	M20H5-Z
8	1	40 PLATE x 50 x 54 LONG	MK135865DE02
9	1	65 x 20 FLAT x 285 LONG (CUT TO SUIT)	MK135865EE02
10	2	WASHER	M20-11-Z
11	1	SPRING PIN	MSP60-30Z
12	1	50 x 25 FLAT x 105 LONG	MK135865FE02
13	2	SET SCREW	M10H2-50ZS
14	2	65 x 10 FLAT x 60 LONG	MK135865GE02
15	2	75 x 20 FLAT x 160 LONG (CUT TO SUIT)	MK135865HE02
16	1	75 x 20 FLAT x 250 LONG	MK135865JE02
17	2	40 x 10 FLAT x 230 LONG	MK135865KE02
18	1	25 PLATE x 190 x 547 LONG (CUT TO SUIT)	MK135865LE02

- NOTE : 1. ALL WELDS TO BE 6 mm CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE B.
2. ALL WELDS TO BE EXAMINED IN ACCORDANCE WITH ISO 17635 MT p100
3. REMOVE ALL BURRS AND SHARP EDGES.
4. PAINTING : APPLY ONE COAT OF SUITABLE PRIMER THEN ONE COAT OF YELLOW OIL PAINT. AFFIX NAMEPLATE AFTER PAINTING.

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 66 kg.

ENCUMBRANCE :1360 x 390 x 275

4	G10147RE1 ADDED TO NAMEPLATE. NOTES AND DRAWING SHEET UPDATED.	FEB.24,2017	EDR-AG17002	MGD	DRA
3	8 HOLES Ø14 WERE 4 HOLES Ø14, DIM. 94.5 ADDED, PART No. G814SHE2 ADDED TO NAMEPLATE.	OCT.24,2006		JRA	GRS
2	12/10 T-AHP & 10/8 STYFC-AHP ADDED TO NAMEPLATE.	JUL.8,2005		JRK	GNC
1	G10145HNISM2A12 AND 12/10 FF-AHSM ADDED TO NAMEPLATE. IMAN STRUCTURE UPDATED.	OCT.21,2004		JRK	GNC
REV	DESCRIPTION	DATE	REF NO	BY	CHK

SCALE: 1:5	APP: JA	CHK: GBG	DRN: P.COWARD	DATE: 05JAN1999	SHEET 1 OF 1
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FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.	OFFICE OF ORIGIN : ARTARMON	PRODUCT : WARMAN® Centrifugal Slurry Pumps	WEHR Minerals
TITLE : IMPELLER LIFTING BEAM G10313E02			
SHEET SIZE :DRAWING No			REVISION
A1 A135865			4