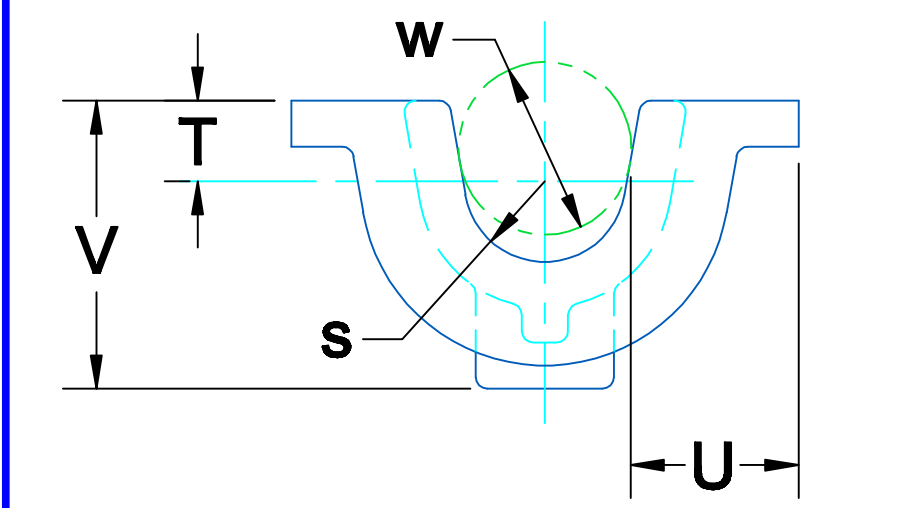
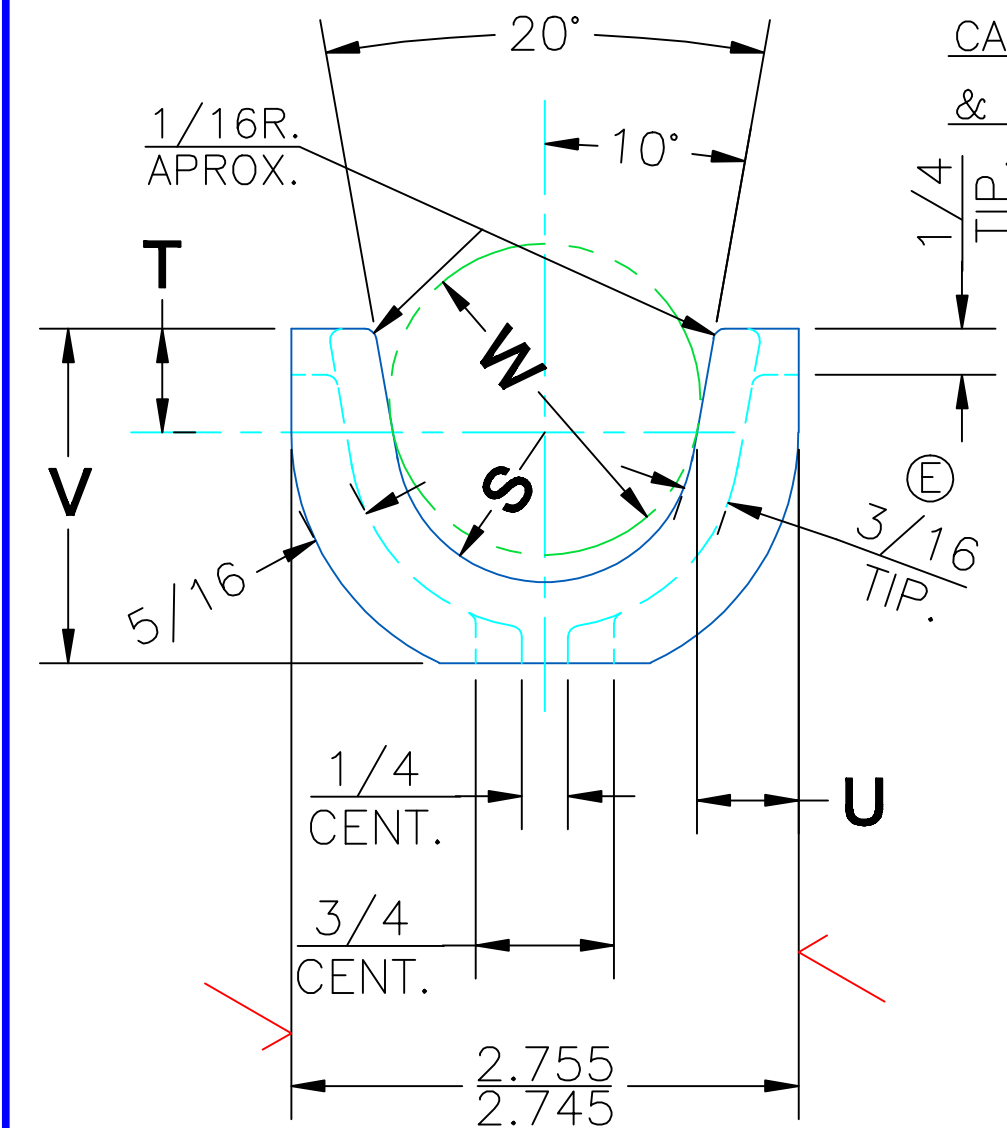


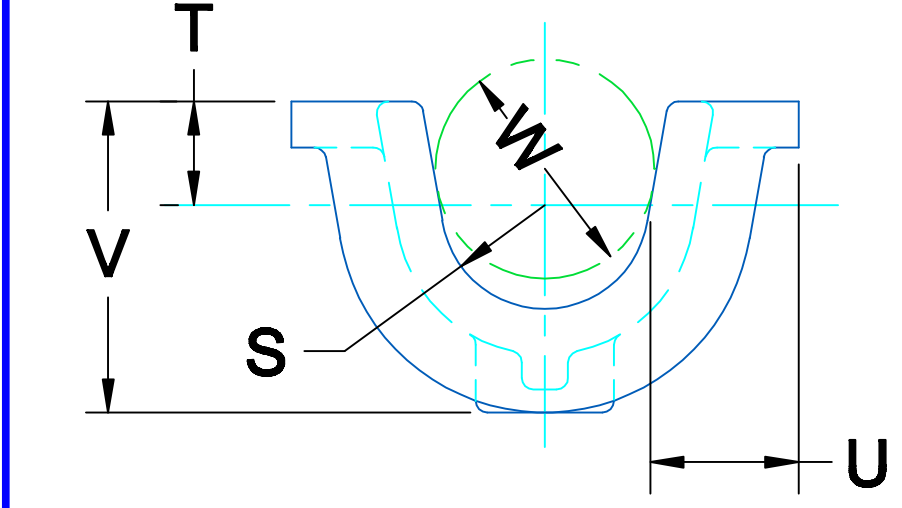
END VIEW OF SIZE 0



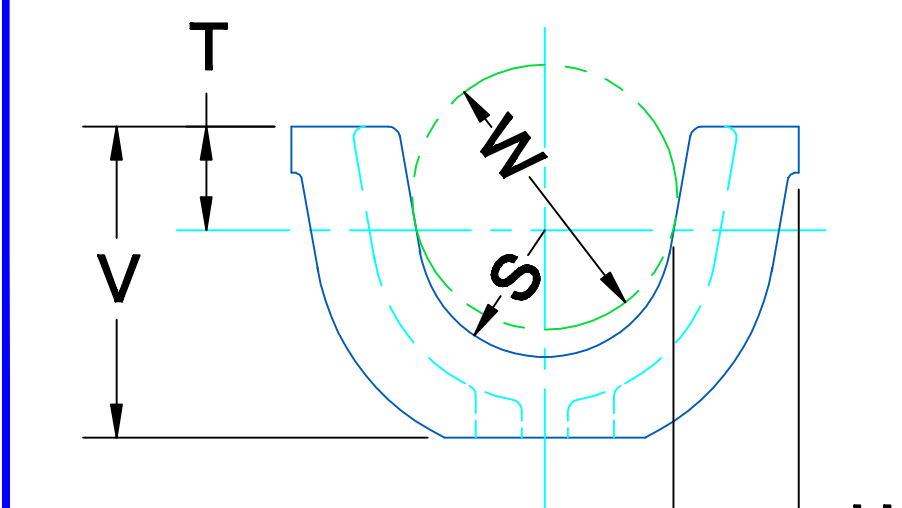
END VIEW OF SIZE 1



END VIEW OF SIZE 2 1/2

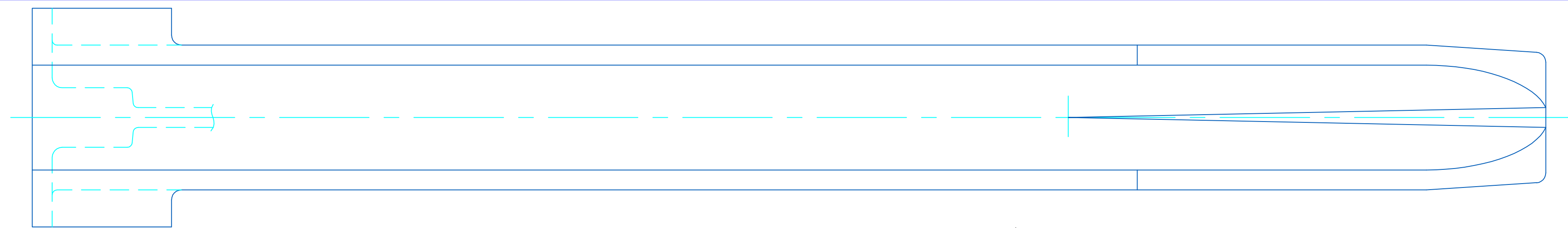


END VIEW OF SIZE 1 1/2



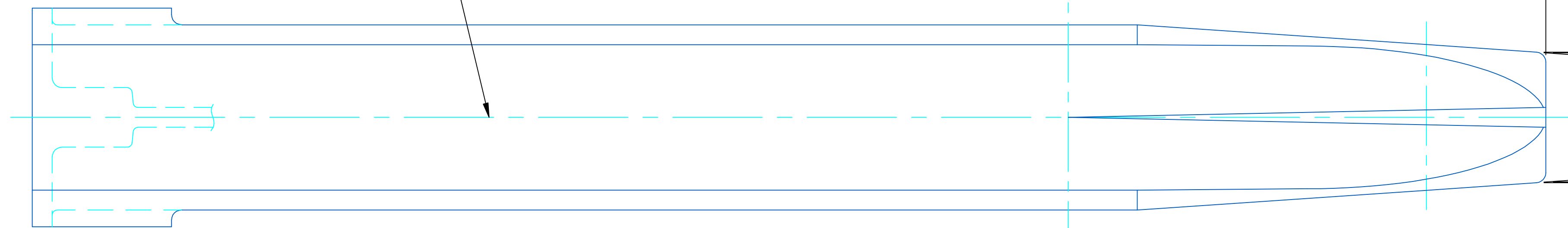
END VIEW OF SIZE 2

NOTE:
INSIDE SURFACE TO BE GROUND AND POLISHED
SMOOTH, ALL GRIND MARKS MUST BE ALONG
LENGTH OF TROUGH NOT ACROSS



PLAN VIEW OF SIZE 0,1 Y 1 1/2

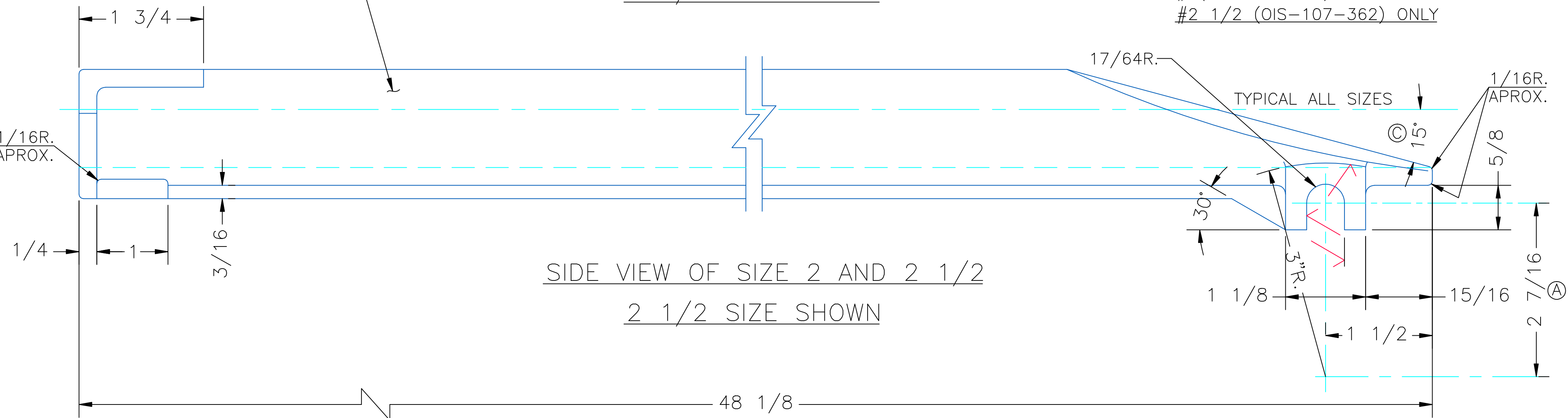
1 1/2 SIZE SHOWN



PLAN VIEW OF SIZE 2 AND 2 1/2

2 1/2 SIZE SHOWN

CAST PARTE No. & LOCATION IN 1/4 FIGURES
& SIZE No. IN 1/2 FIGURES ON BOTH SIDES

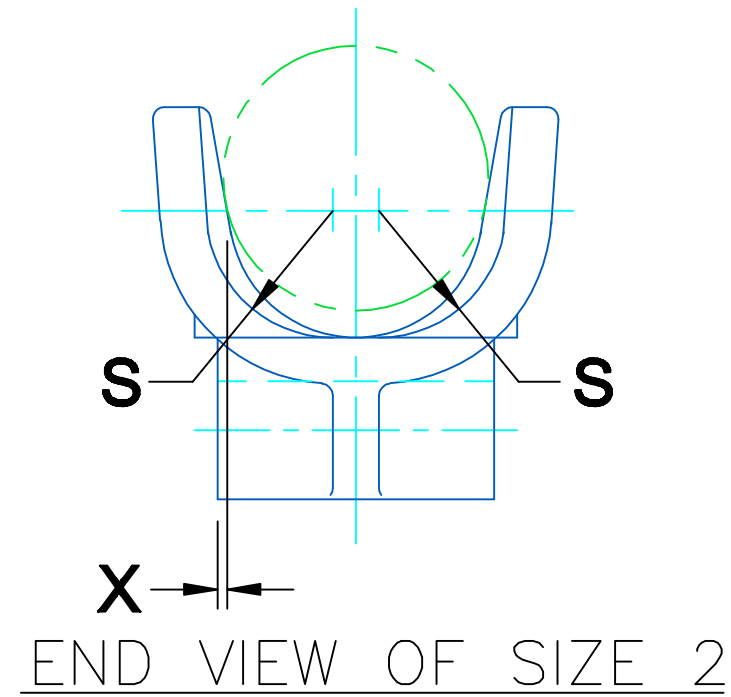


SIDE VIEW OF SIZE 2 AND 2 1/2

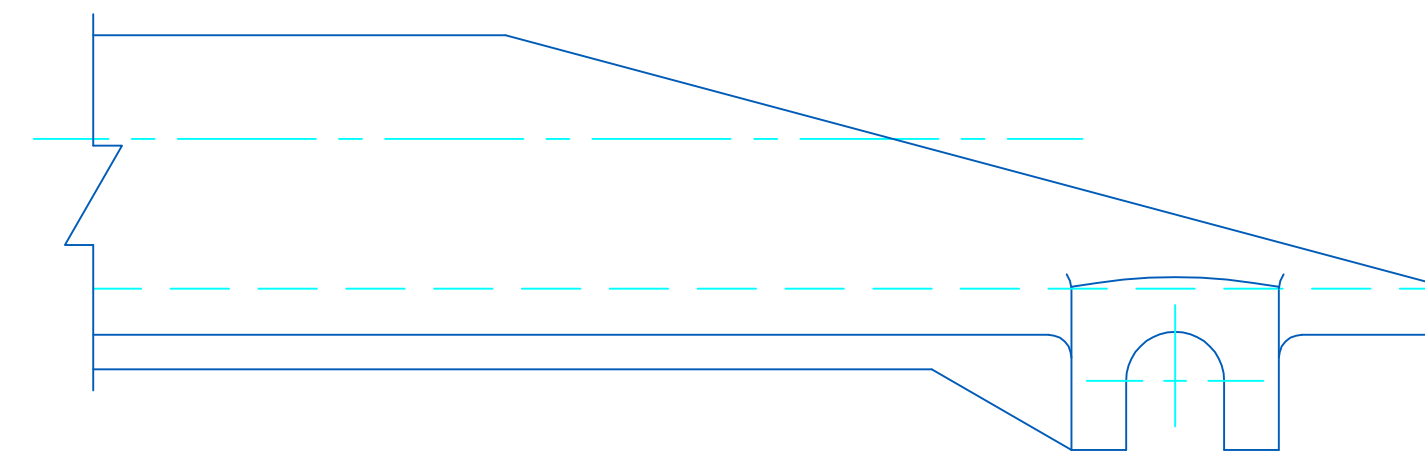
2 1/2 SIZE SHOWN

NOTE:
DIMENSIONS SHOWN FOR 2 1/2 SIZE
TROUGH ARE TYPICAL FOR ALL
SIZES EXCEPT AS NOTED.

ALL CAST ROUNDS 1/16R. FILLETS 1/8R.
UNLESS OTHERWISE NOTED.



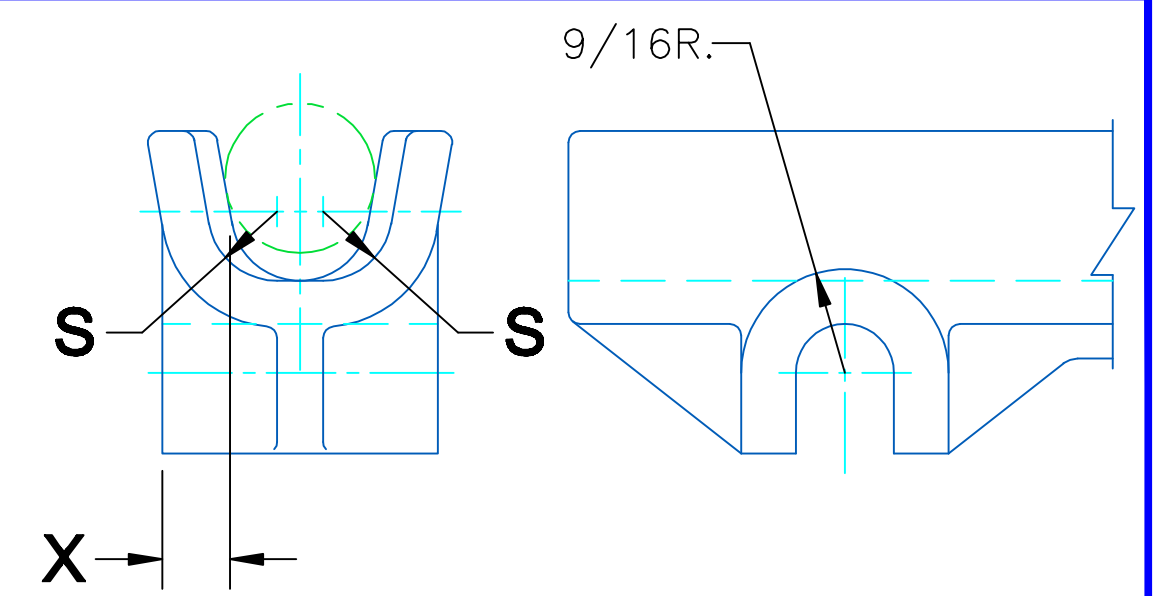
END VIEW OF SIZE 2



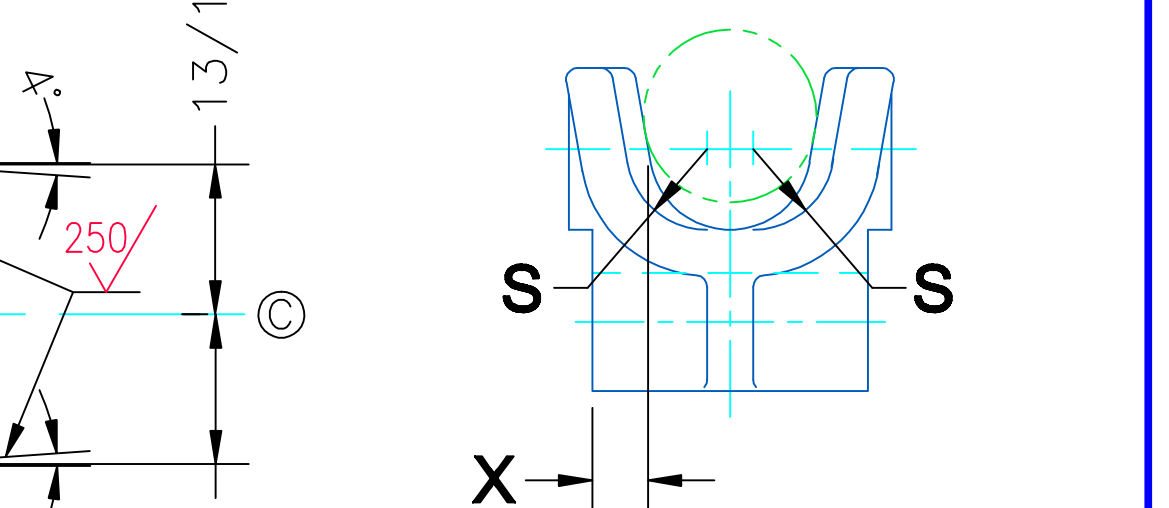
SIDE VIEW OF SIZE 0,1 AND 1 1/2

1 1/2 SIZE SHOWN

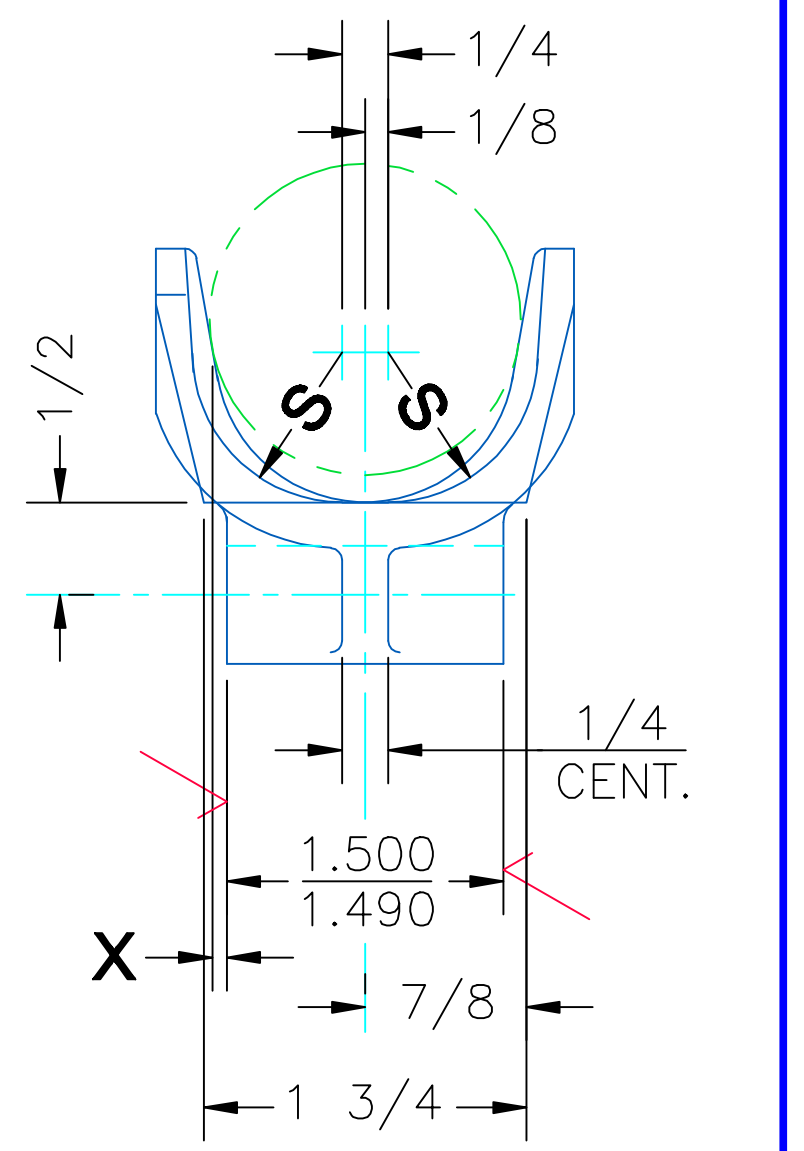
NOTE:
DIMENSIONS "U" AND "X" ARE TAKEN
FROM SIDE OF PLUS DIR. "W" TO
LOCATE FINISHED SURFACE.



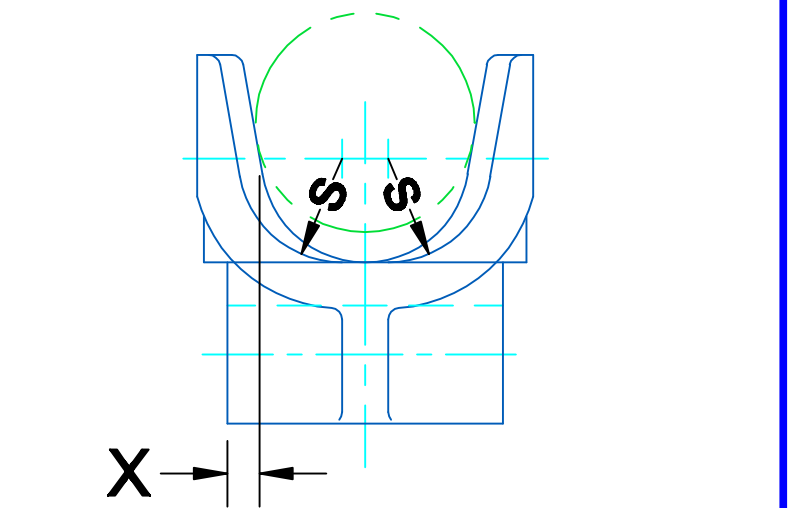
END VIEW OF SIZE 0



END VIEW OF SIZE 1



END VIEW OF
SIZE 2 1/2



END VIEW OF
SIZE 1 1/2

	No. DE PIEZA	No. TAMAÑO	TAMAÑO	LOCALIZACION	D		E		E		E		E	
					S	T	U	V	W	X	S	T	U	V
307921	OIS-107-358	0	3/4	SECC.2,7 SECC.3,8 8 SECC. MAQ. 10 SECC. MAQ.	13/32	7/16	15/16	1 9/16	7/8	5/16				
307924	OIS-107-359	1	7/8		15/32	7/16	7/8	1 9/16	1	1/4				
306080	OIS-107-360	1 1/2	1 1/8		19/32	9/16	3/4	1 11/16	1 1/4	1/8				
306086	OIS-107-361	2	1 3/8		23/32	9/16	5/8	1 11/16	1 1/2	0				
306092	OIS-107-362	2 1/2	1 5/8		27/32	9/16	1/2	1 13/16	1 3/4	1/16				

	R A N G O										NOMBRE									
	DE 0° A 12°										DELIVERY EQUIP TROUGH UPPER & LOWER									
	DE 12° A 24°										ESCALA MATERIAL CAST-IRON									
	DE 24° EN										ASTM-A48, CLASS 35									
QUITAR FILAS										1:1										
MARCAR NO. PIEZA										306080										
REF.										FABRICACION DE MAQUINAS										
TOLERANCIAS GENERALES MAQUINADAS										SA. DE C. V. MONTERREY, N.L. MEXICO										