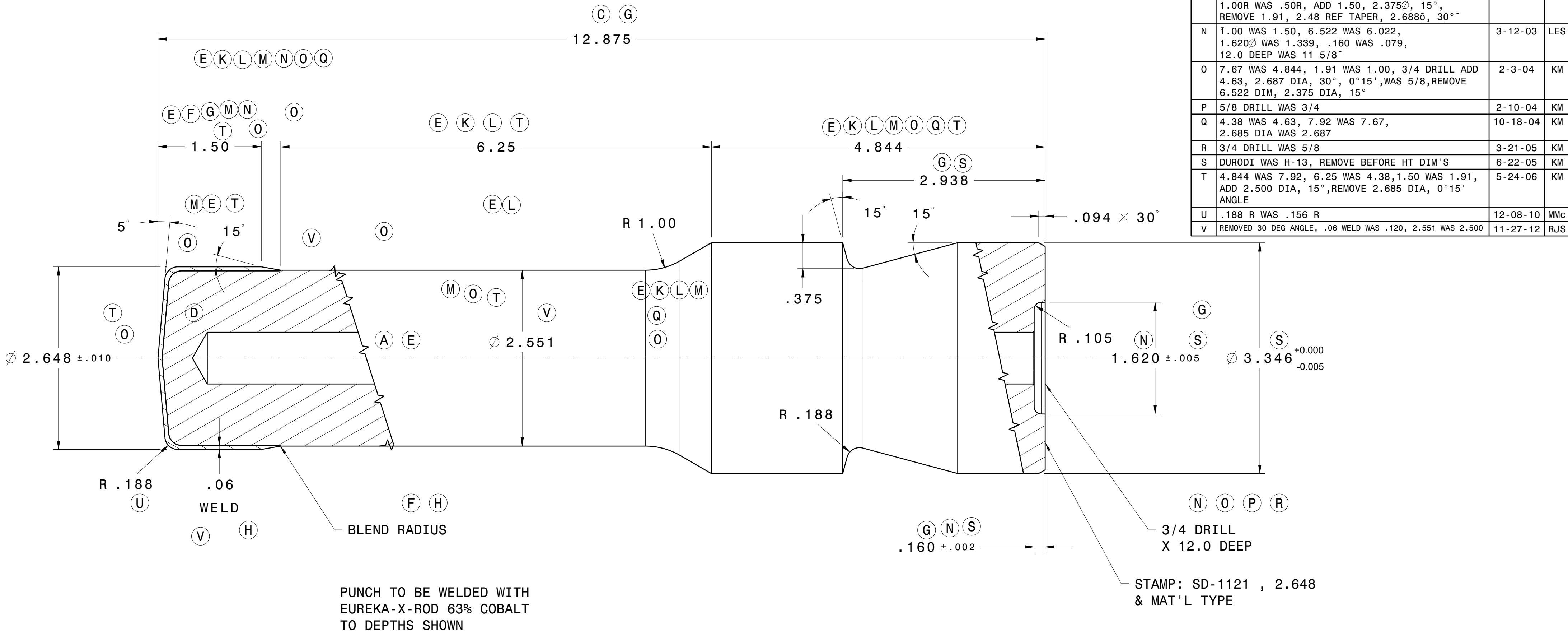


Isometric view
Scale: 1:2

Agregar ranuras para ventilación y evitar amarre por vacío.
Ver ayuda 1121_Punchs P1



SYM	REVISION	DATE	BY
A	ADD DIM: 2.375	1-10-91	JT
B	5° WAS 15°	2-11-91	KM
C	13.000 WAS 12.844	9-9-91	KM
D	30° WAS RAD., ADD 6.15 DIM.	9-23-91	KM
E	7.675 WAS 4.844, 3.08 WAS 6.15, ADD 2.668 \varnothing , 2.49 TAPER LGT, .50R WAS 1.00 REMOVE 2.375 \varnothing , 1.50 DIM, 15°	7-14-97	KM
F	ADD WELD .12 DEEP TO SHANK DIA, .50 R, & 30° RAMP ANGLE	7-25-97	KM
G	12.875 WAS 13.000, H-13 WAS DURODI, 1.91 WAS 2.04, 46-48Rc WAS 42-46, ADD BEFORE HT DIMS TO 2.938, .079, 3.346 \varnothing	6-3-99	KM
H	REMOVE .12 WELD FROM 2.49 TAPER LGTH OF NOSE AND 30° ANGLE, .12 WELD WAS .25	7-9-99	KM
J	MAT'L WAS H-13, HRDN. WAS 46/48	7-26-99	KM
K	7.875 was 7.675, 2.88 was 3.08, 2.28 was 2.49, 2.665 was 2.668	12-15-99	DMc
L	7.688 WAS 7.875, 2.668 \varnothing WAS 2.665, 3.07 WAS 2.88, 2.48 WAS 2.28, H-13 WAS DURODI	1-14-02	KM
M	4.844 WAS 7.688, 6.022 WAS 3.07, 1.00R WAS .50R, ADD 1.50, 2.375 \varnothing , 15°, REMOVE 1.91, 2.48 REF TAPER, 2.688 \varnothing , 30°	9-10-02	KM
N	1.00 WAS 1.50, 6.522 WAS 6.022, 1.620 \varnothing WAS 1.339, .160 WAS .079, 12.0 DEEP WAS 11 5/8	3-12-03	LES
O	7.67 WAS 4.844, 1.91 WAS 1.00, 3/4 DRILL ADD 4.63, 2.687 DIA, 30°, 0°15', WAS 5/8, REMOVE 6.522 DIM, 2.375 DIA, 15°	2-3-04	KM
P	5/8 DRILL WAS 3/4	2-10-04	KM
Q	4.38 WAS 4.63, 7.92 WAS 7.67, 2.685 DIA WAS 2.687	10-18-04	KM
R	3/4 DRILL WAS 5/8	3-21-05	KM
S	DURODI WAS H-13, REMOVE BEFORE HT DIM'S	6-22-05	KM
T	4.844 WAS 7.92, 6.25 WAS 4.38, 1.50 WAS 1.91, ADD 2.500 DIA, 15°, REMOVE 2.685 DIA, 0°15' ANGLE	5-24-06	KM
U	.188 R WAS .156 R	12-08-10	MMc
V	REMOVED 30 DEG ANGLE, .06 WELD WAS .120, 2.551 WAS 2.500	11-27-12	RJS

UNLESS OTHERWISE SPECIFIED 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .010 ANGLE DIMENSIONS ± 1° BREAK ALL SHARP CORNERS	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OR MERITOR	ArvinMeritor Commercial Vehicle Systems 1 Rockwell Drive Morristown, TN 37813	MATERIAL DURODI HEAT TREAT 42/46 Rc	DATE 12-19-90	CUSTOMER ArvinMeritor	
				SCALE FULL	DESCRIPTION 3RD STA. BACK EXT PUNCH	
				DRAWN JKT	PART NUMBER 3213 V 1322	SHOP DRAWING NUMBER 1121
				CHECKED LM		

DO NOT CHANGE MANUALLY

CAD CAM CENTER - MORRISTOWN