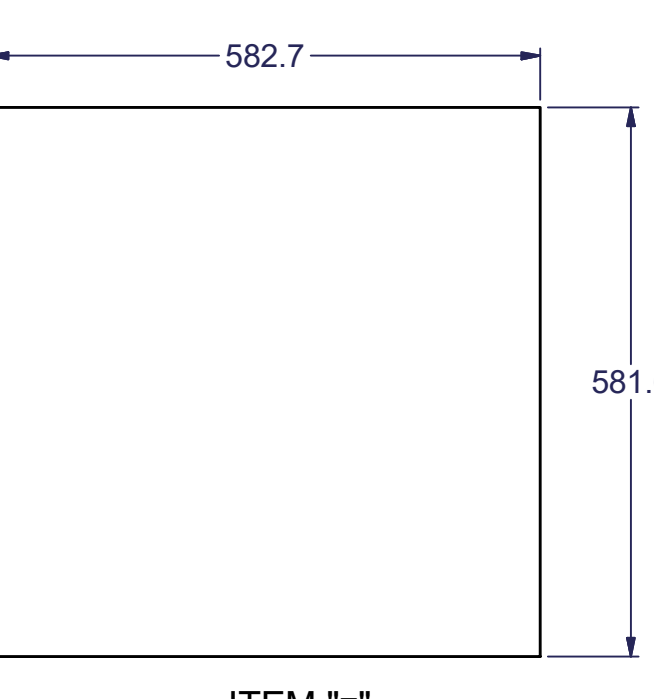
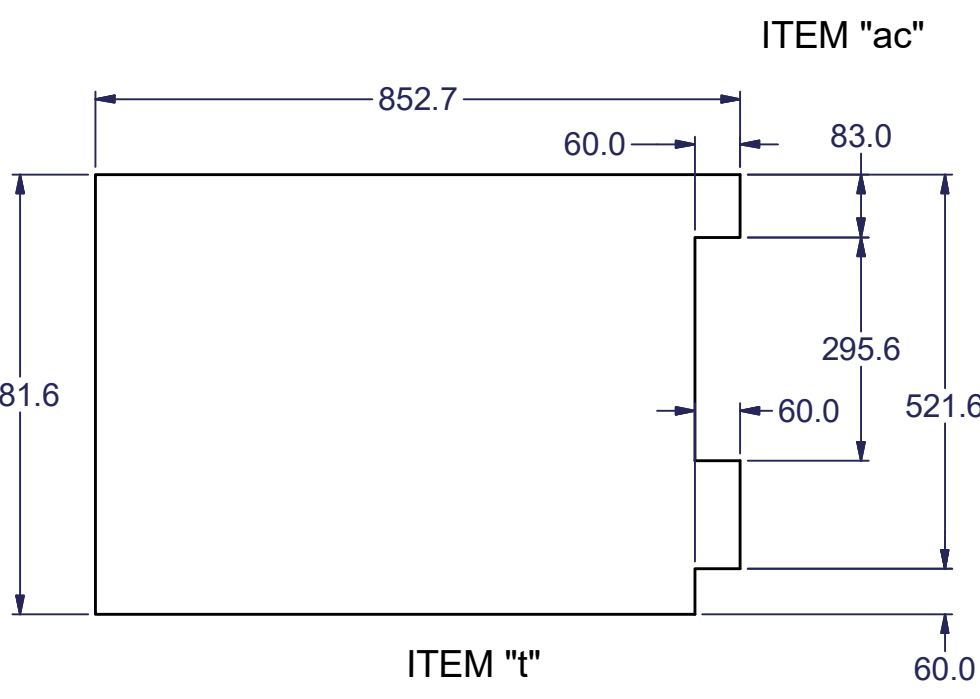
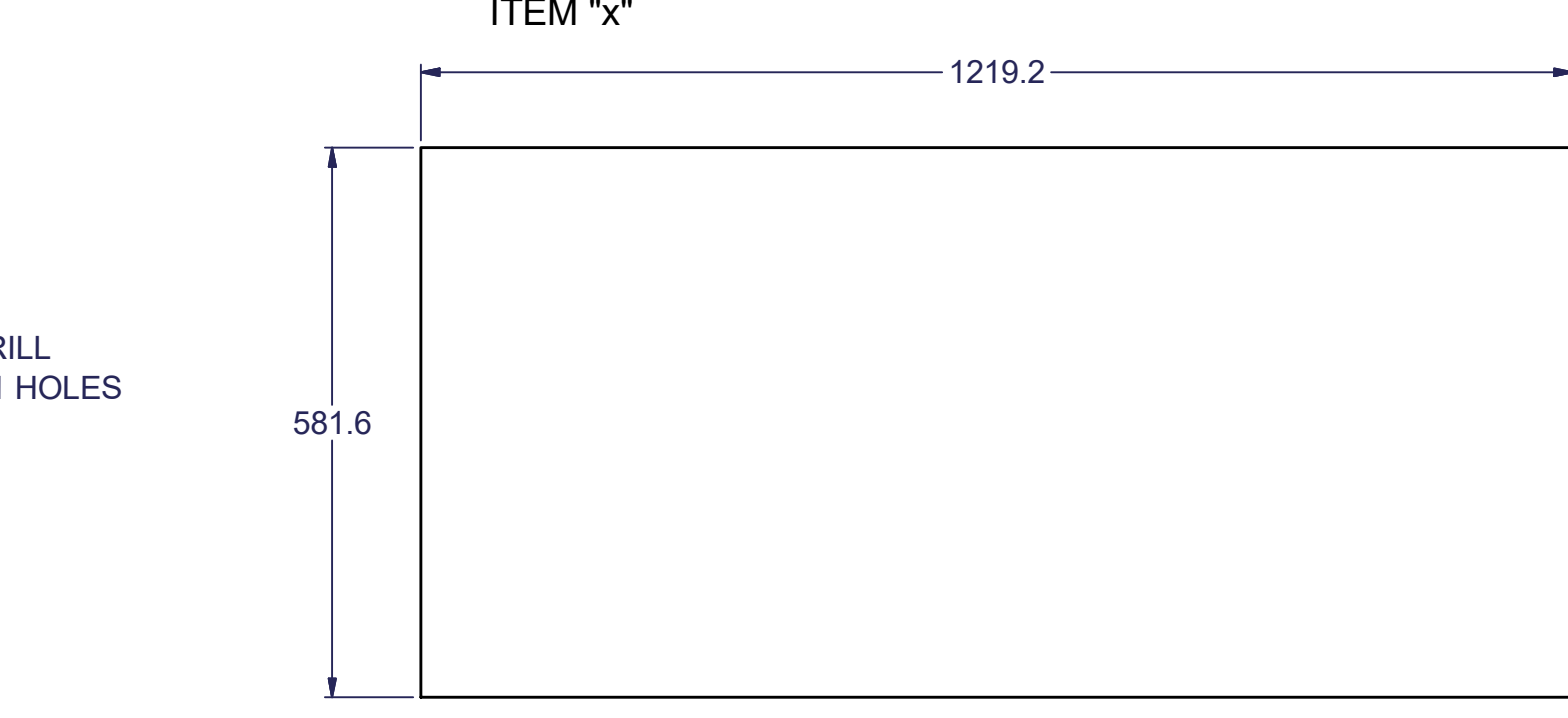
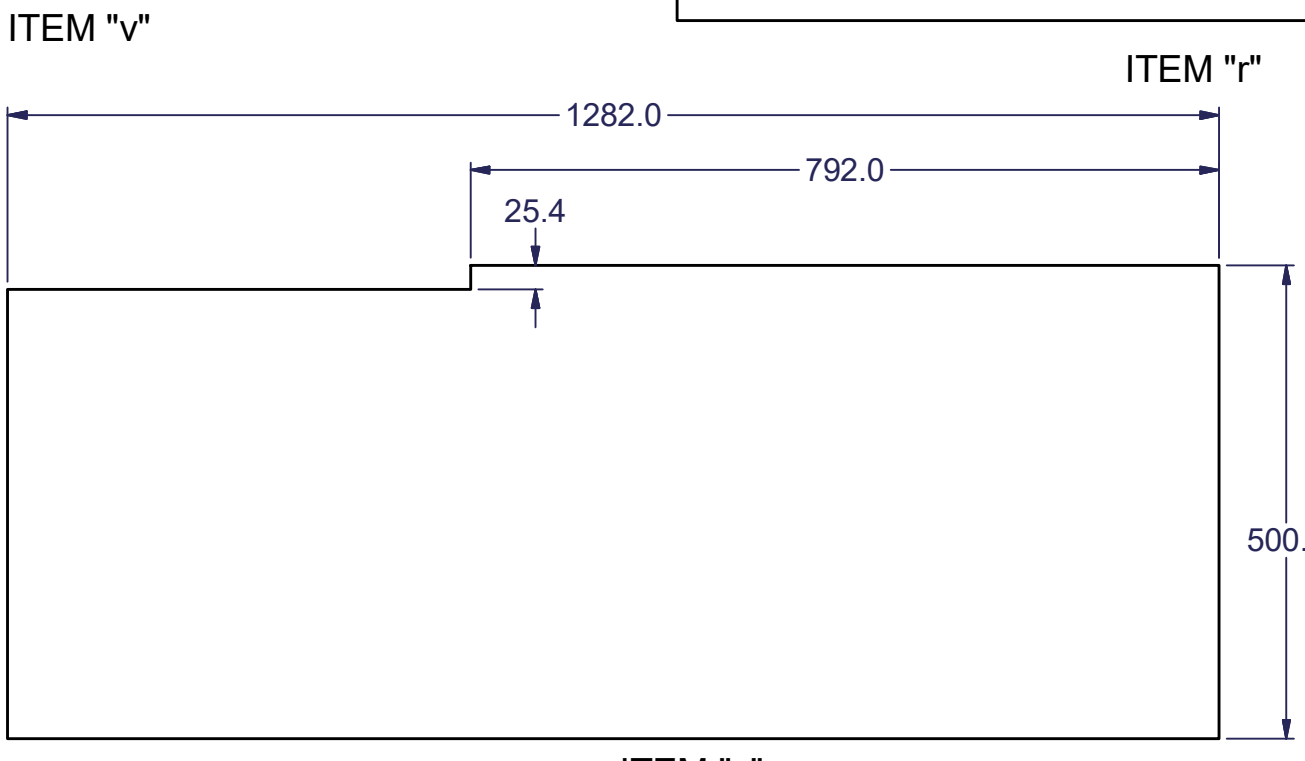
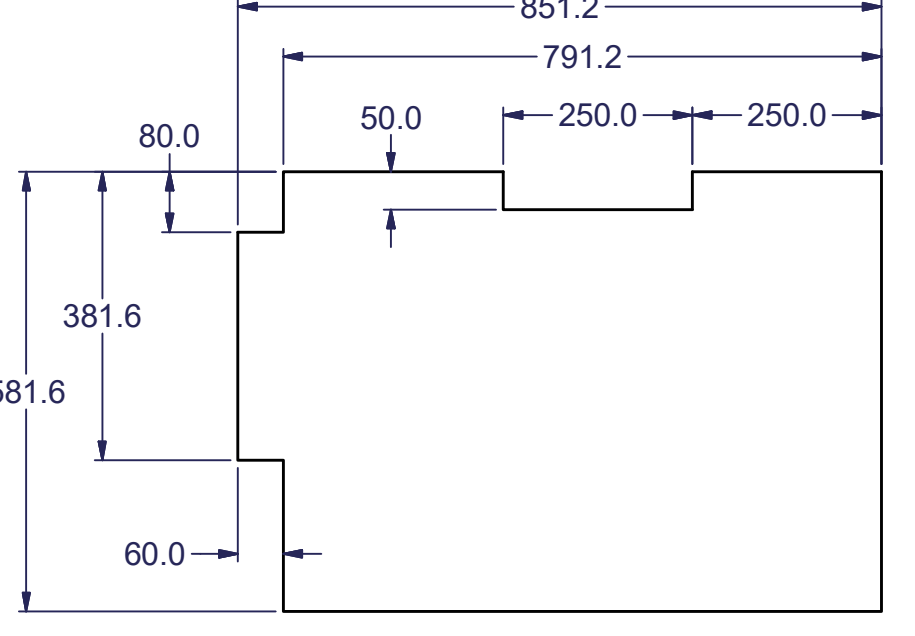
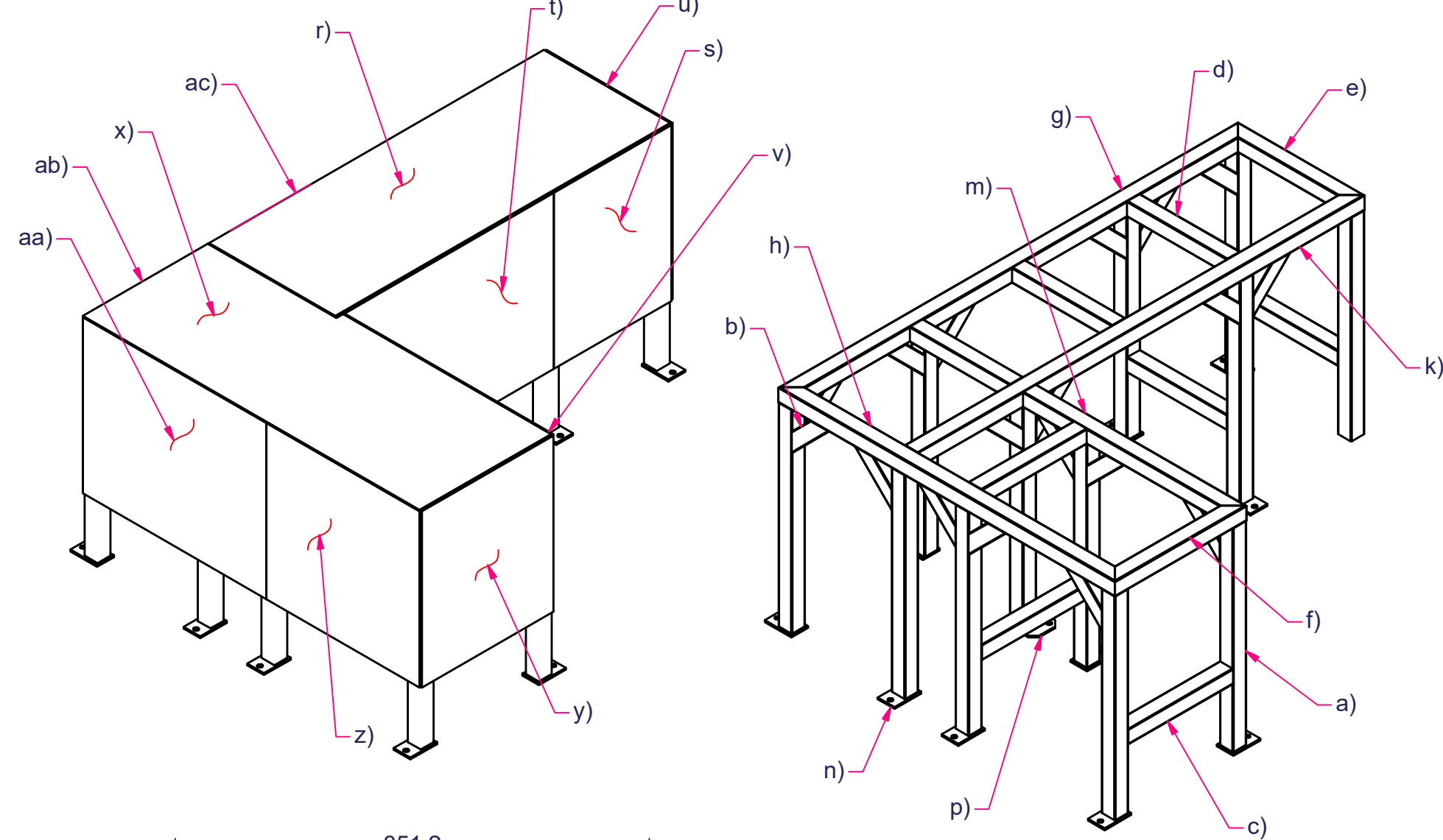
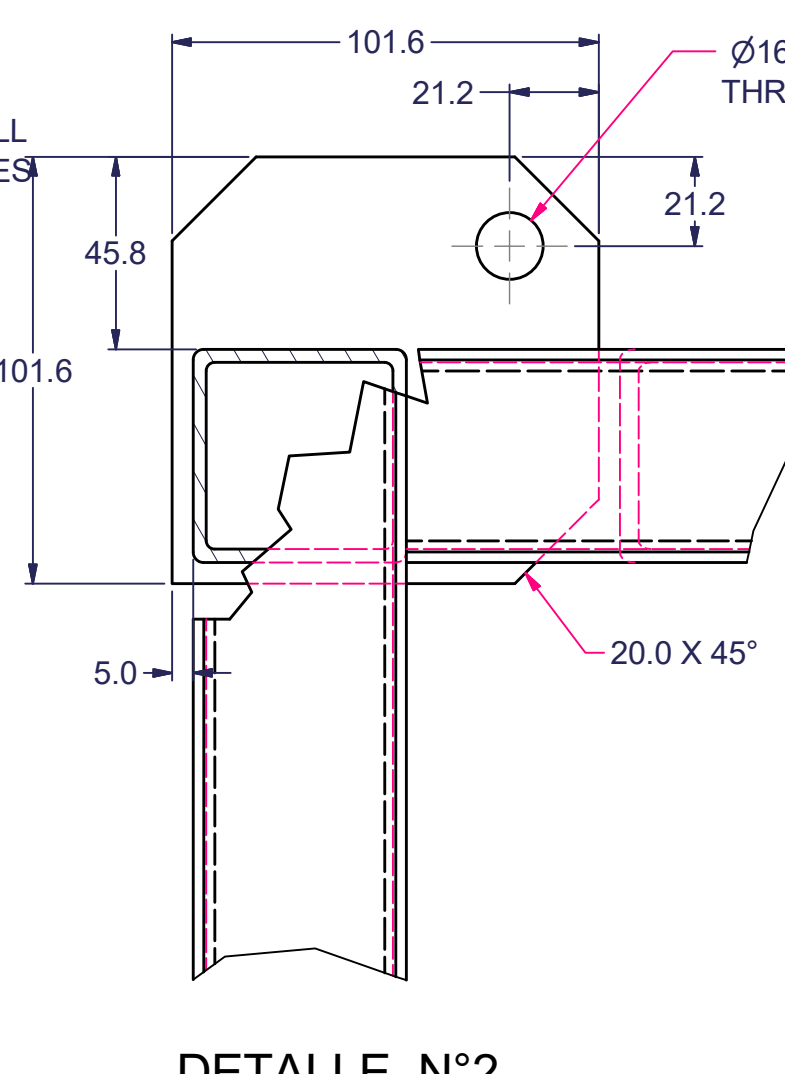
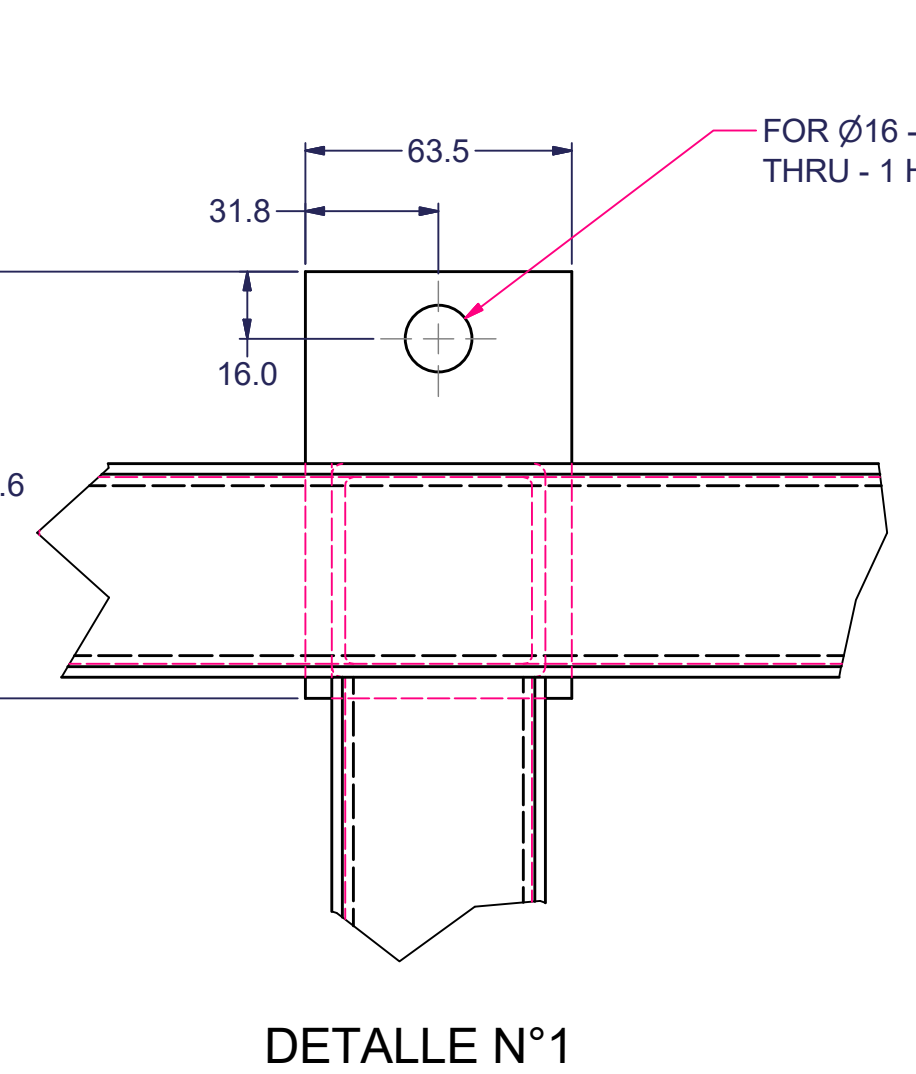
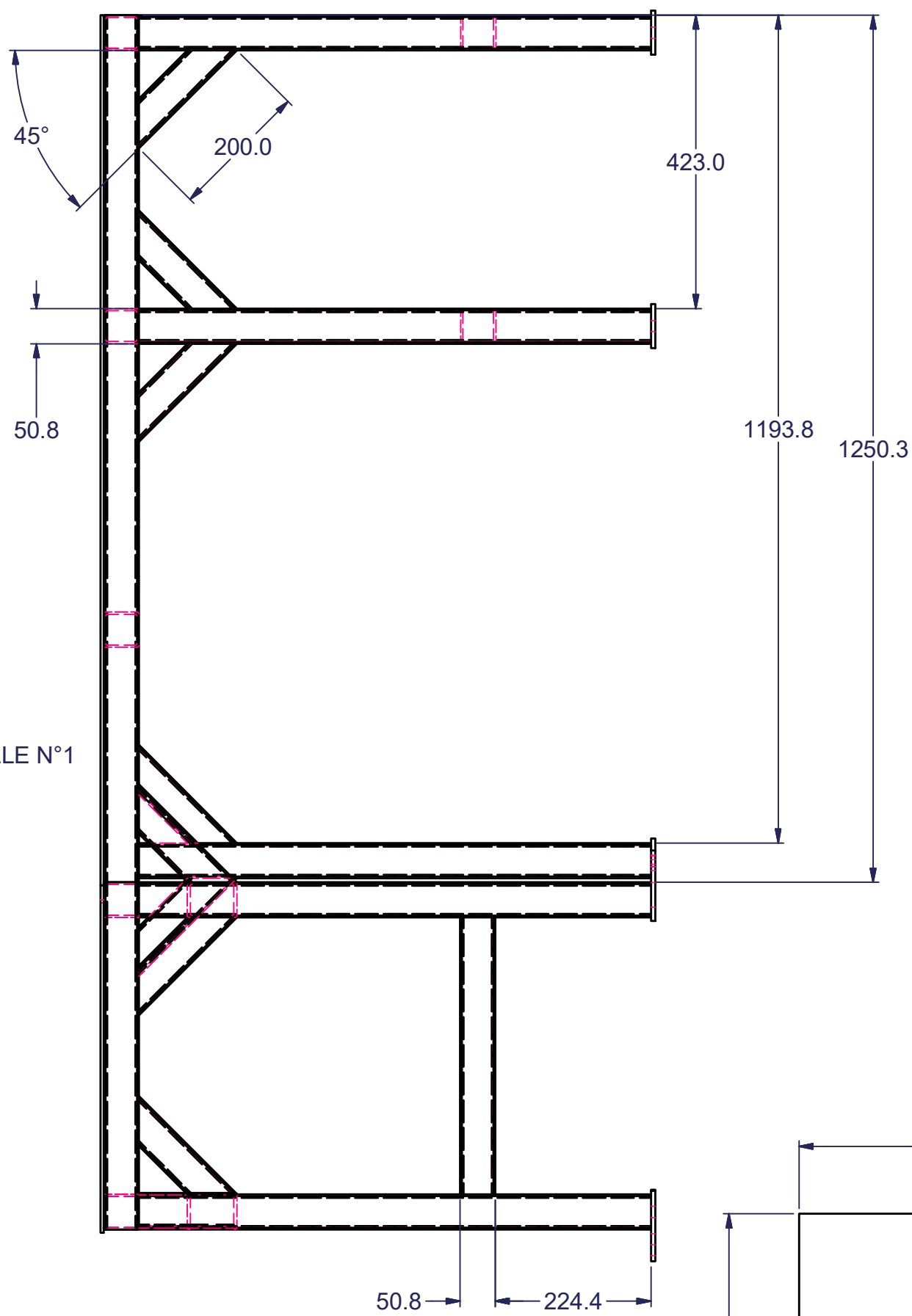
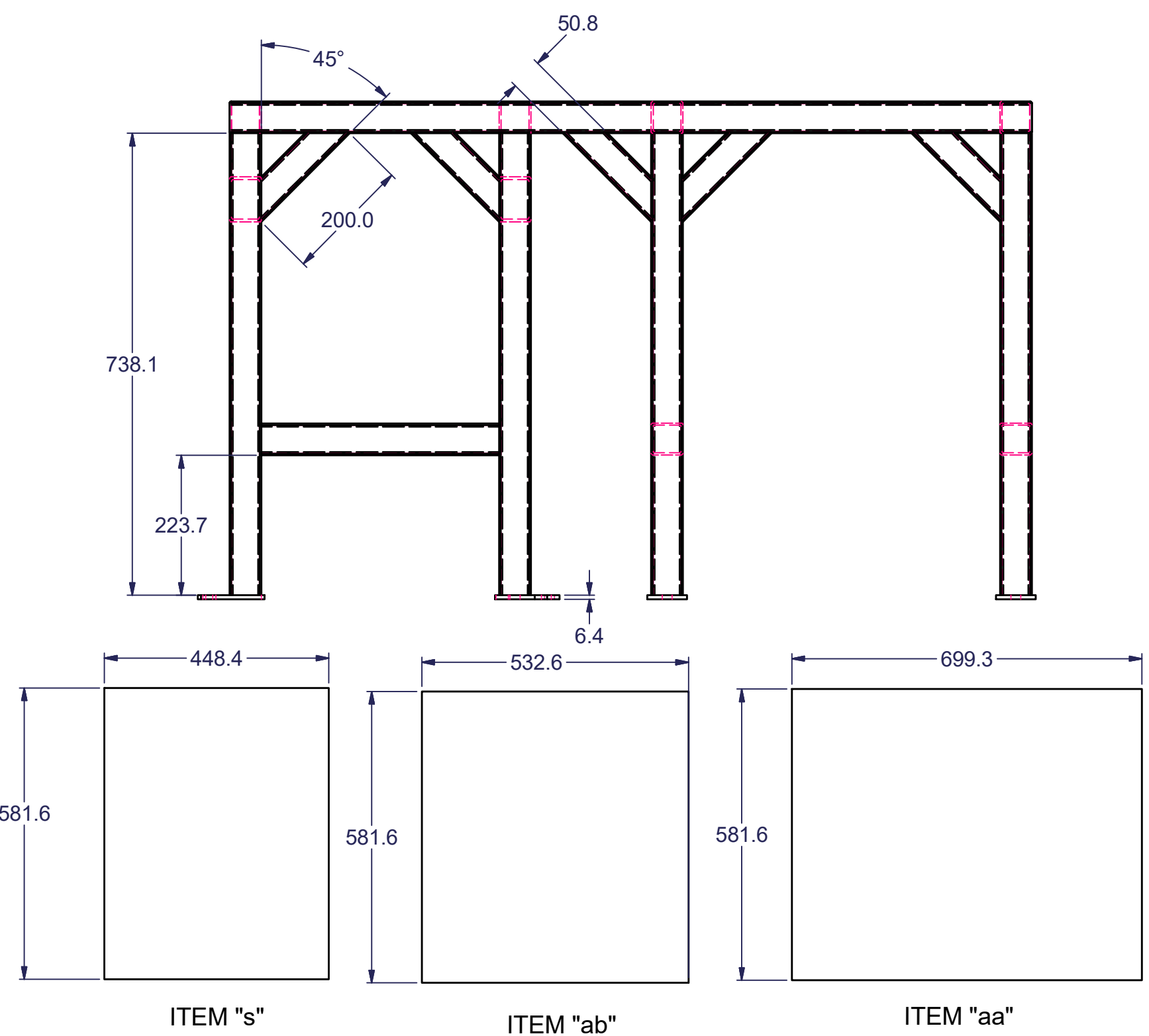
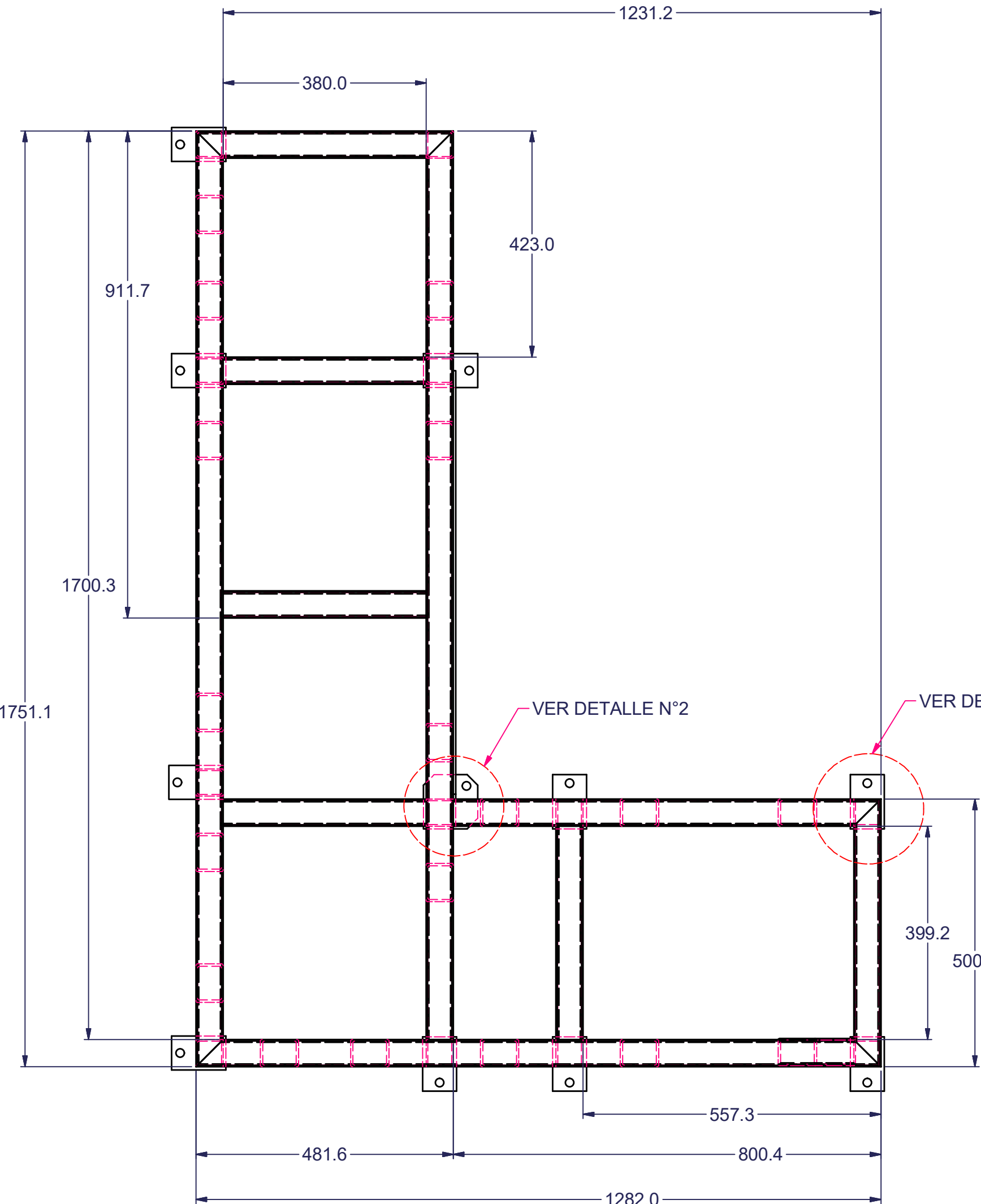


NOTA:
1.- STENCILAR ITEM
2.-PINTAR CON RAL 9001

M51 PLATFORM
WELDED CONST. - STRESS RELIEVE







Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	12	PTR	2" x 2" x 1/8" x 738mm LG.
b	18	PTR	2" x 2" x 1/8" x 200mm LG.
c	3	PTR	2" x 2" x 1/8" x 399mm LG.
d	5	PTR	2" x 2" x 1/8" x 380mm LG.
e	1	PTR	2" x 2" x 1/8" x 482mm LG.
f	1	PTR	2" x 2" x 1/8" x 501mm LG.
g	1	PTR	2" x 2" x 1/8" x 1751mm LG.
h	1	PTR	2" x 2" x 1/8" x 1282mm LG.
k	1	PTR	2" x 2" x 1/8" x 1700mm LG.
m	1	PTR	2" x 2" x 1/8" x 800mm LG.
n	11	HRS	1/4" x 2-1/2" x 4"
p	1	HRS	1/4" x 4" x 4"
r	1	ANTIDERRAPANTE	3/16" x 482mm x 1276mm LG.
s	1	ANTIDERRAPANTE	3/16" x 448mm x 582mm LG.
t	1	ANTIDERRAPANTE	3/16" x 852mm x 853mm LG.
u	1	ANTIDERRAPANTE	3/16" x 482mm x 582mm LG.
v	1	ANTIDERRAPANTE	3/16" x 582mm x 852mm LG.
x	1	ANTIDERRAPANTE	3/16" x 501mm x 1282mm LG.
y	1	ANTIDERRAPANTE	3/16" x 501mm x 582mm LG.
z	1	ANTIDERRAPANTE	3/16" x 581mm x 700mm LG.
aa	1	ANTIDERRAPANTE	3/16" x 582mm x 699mm LG.
ab	1	ANTIDERRAPANTE	3/16" x 533mm x 582mm LG.
ac	1	ANTIDERRAPANTE	3/16" x 582mm x 1219mm LG.
M51	1	W/C	PLATFORM

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC
UNITS OF MEASUREMENT
("INDICATES INCH DIMENSIONS)
MAXIMUM ALLOWANCE ROUGHNESS OF ALL
METRIC:
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
1 PLACE MACHINING: 0.3
1 PLACE FABRICATION: 1.5
2 PLACE: 0.06 BETWEEN MACHINED SURFACES
0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
0.03 BETWEEN DOWELS IN THE SAME PLANE
0.10 BETWEEN DOWELS IN DIFFERENT PLANES
0.13 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES.
ALL EDGES OF PART CONTACT SURFACES ON LOCATING
BLOCKS AND FINGERS TO HAVE: 12R INCH / 3.00 mm
AFTER SPOTTING.
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.
PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.
CRITICAL FEATURES ARE MARKED WITH "*"

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	N/A

COTO: 202115	
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES
<input type="checkbox"/> FIXED PART RAL	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> WITH OUT PAINT	
<input type="checkbox"/> POKA YOKE PAINT	

DESIGN SOURCE		BUILD SOURCE		CUSTOMER	
				NAVISTAR	
DESIGNER A. GARCIA	DETAILER A. GARCIA		 3RD ANGLE PROJECTION		
PROJECT MGR. A. RANGEL	DESIGN SUP. C. MONTESOCA	CHECKER C. MONTESOCA			
SYSTEM NAME BUS CIW					
DESCRIPTION MAIN LINE					
SCALE NONE	SHEET 1	OF 1	RELEASE DATE 3/1/2018		
DRAWING No. SHOWN	115-NVT-PLM-ST210-M51				
OPPOSITE					