



Forja de Monterrey S.A. de C.V.

Solicitante: Jose F. Estrada Hdz



Fecha de Solicitud: 21-jul-21

Fecha Requerida: 21-ago-21

Orden de Servicio

Herramental (Modelo): 1018

Proveedor: -

N° de Orden: OS-11137

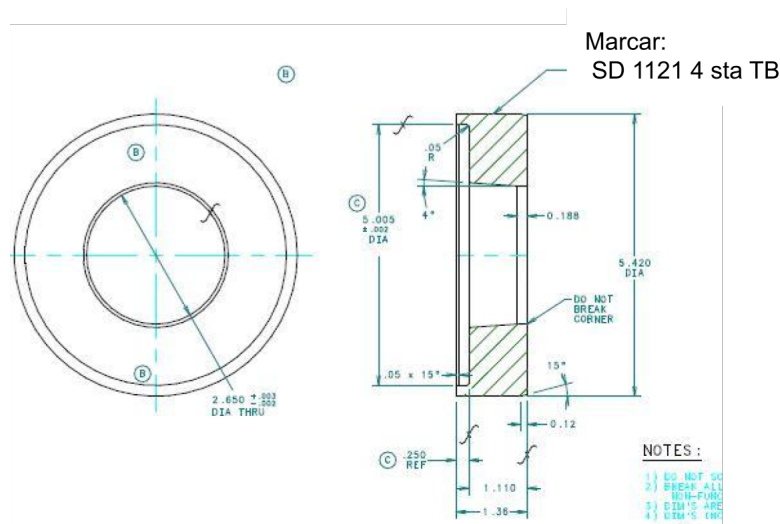
Hoja: 1 de 1

Herramienta(s)	Descripción del Servicio	Localización de Ingeniería (FTP)	Rev.	Proceso Sugerido
TRim blade 4a op	Fabricacion	DRIVE/MTING-COMPRAS/OS 11137	D	Fresa - tt

Ayudas Visuales:

1018 trim blade 4a op -

Fabricación en material H13, incluir material, maquinado y TT.



Reportes Requeridos para Validación de Servicio

Reporte Dimensional

Si

Reporte de Dureza

NO

Notas:

Reportes Opcionales para Validación de Servicio

Registro de Temperaturas

NO

Líquidos Penetrantes

NO

Identificaciones requeridas para Validación de Servicio

Identificación de revision

No

Marcajes sobre figura

No

Identificación de herramienta

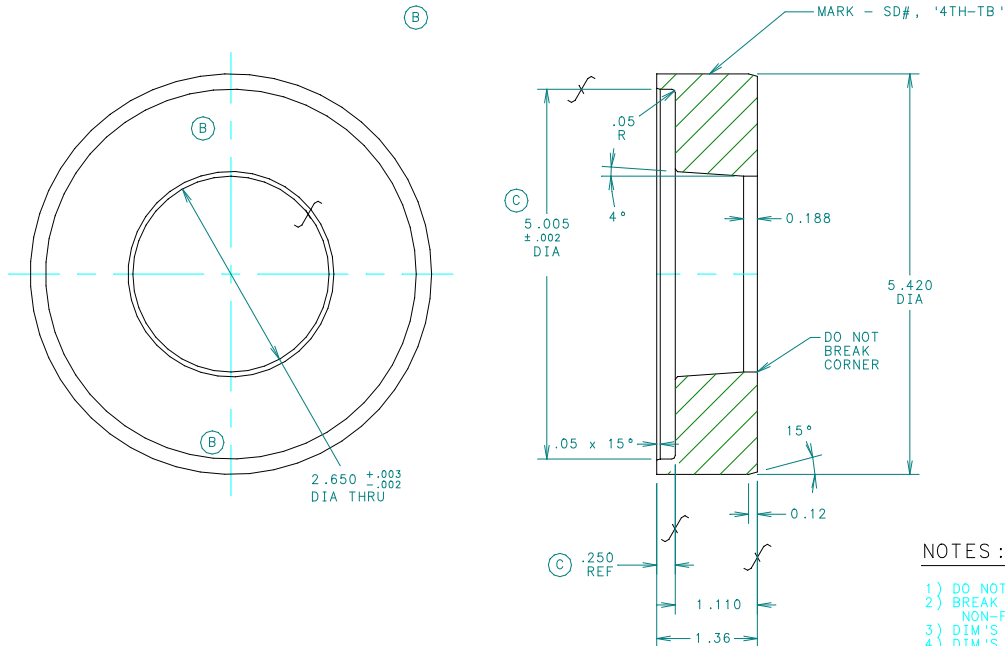
NO

Razon de la Orden de Servicio:


Para programa de produccion del mes de Agosto 2021

RG-PPP32-3

SYM	REVISION	DATE	BY
A	REDRAWN TO CAD, 1121 WAS 1049, V-1322 WAS K-1025	10-9-90	JT
B	REMOVED: 3/8-16NC X 0.81 DEEP 2-HOLES ON 3.75 BC	5-25-95	JT
C	5.0050 WAS 2.8952, .994, 250 REF WAS .079	8-10-04	Lee
D	ADDED ALTERNATE MATERIAL	1-24-13	RUS



NOTES :

- 1) DO NOT SCALE
- 2) BREAK ALL SHARP
NON-FUNCTIONAL EDGES
- 3) DIM'S ARE TO SHARP CORNERS
- 4) DIM'S INCLUDE SHRINK
- 5)  REQUIRES SMOOTH MACHINE FINISH
- 6) ALL DIM'S WITHOUT "BEFORE HT" NOTE
ARE TO BE MADE TO SIZE BEFORE HT

DO NOT SCALE

* ALTERNATE MATERIAL H-13

BASE MUST BE STAMPED WITH PART NUMBER, TOOL AND DETAIL NUMBERS. ALL DETAILS MUST BE STAMPED WITH TOOL AND DETAIL NUMBERS. BREAK ALL UNNECESSARY SHARP CORNERS.	UNLESS OTHERWISE SPECIFIED,	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREIN MAY BE REPRODUCED USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR	 Commercial Vehicle Systems 1 Rockwell Drive Meritor, Tennessee 37813	MATERIAL DATE 10-9-90	CUSTOMER ArvinMeritor
	.005 ON 3-PLC DECIMALS .005 ON 2-PLC DECIMALS .03 ON ALL OTHERS .1/2" ON ANGULAR DIMENSIONS			DURANT * STAKE FULL	DESCRIPTION 4TH STATION TRIM BLADE
	42-46 RC CHECKED LW 08-'04			PART NUMBER 3213 V 1322 (A)	SHOW DRAWING NUMBER 1121 (A)

CAD CAM CENTER - MORRISTOWN

DO NOT CHANGE MANUALLY