



		*INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION.*	PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125 ✓ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT ⊗	PART NAME: GUIDE BUSHING MATERIAL: AISI 4140 TREATMENT: PRE-HEAT TREATED Rc 27-34	<b>OWENS-ILLINOIS</b> GLOBAL GLASS TECHNOLOGY	<b>OI</b>
				DRAWING NUMBER <b>OIS-102-605-2A</b>		
		CHANGES		DRAWN: D.OWEN SCALE: 2X CHECKED: DATE: 08-19-05	UNITS: INCHES  SHEET NO.: USED ON: OIS-102-605-0	