



SKD11 is for 850MPa beam.
SKD51 is for 1150MPa beam.

Technical requirement

- 1.Hardness HRC62±2.
- 2.Trim edges R0.2.

No	Hole Diameter D	D1	D2	Amount
1				
2				

						SKD11			JINAN KAIFENG CNC MACHINERY Co., Ltd	
Mark	Number	Partition	File number	Signature	Date				Die C for press 1 and 2	
Drawn			Supervised			Stage mark	Weight	Scale		
Checked			Validation				0.33	2:1		
Process			Reviewed							
STD			Approved			Total page	Page		PU5.1.4A-30	