

F321774

SPECIFIED OTHERWISE

PRE HEAT TREAT (Rc 28-32) GAS NITRIDE TO 55-65 HRc GRIND ALL OVER

	1	1	
			"INFORMATION CONTAINED HEREIN CONSTITUTES
			PROPRIETARY CONFIDENTIAL AND TRADE SECRET
			PROPRIETARI CONFIDENTIAL AND TRADE SECRET
			INFORMATION OF OWENS-ILLINOIS, INC., AND IS
\vdash			TO BE ACCEPTED SUBJECT TO THAT UNDERSTAND-
			THE IT IS TO BE WEDT CONFIDENTIAL AND NOT TO
			ING.IT IS TO BE KEPT CONFIDENTIAL AND NOT TO
\vdash	 	 	BE COPIED.USED.OR CONVEYED TO OTHERS WITH-
		CHANGES	OUT OWENS-ILLINGIS' WRITTEN AUTHORIZATION."

PART TOL	ERANCI	ES UNL	ESS OTH	ERWIS	E	NOTED
MAXIMUM F	INISHE	SURF/	ACE ROUGI	HNESS:		125/
FINISHED	DIMENS	ON TO	LERANCES	:		\vee
ALL FRACT	IONAL [DIMENS	IONS: ±.(015		
DECIMAL X	. X =	±.031	ANGULAR	X	=	± *
x	. XX =	±.010		X.X	=	±.5*
x	.XXX =	±.005		X.XX	=	±.25*

UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL

SHARP EDGES 1/32 MAX. & MARK PART NO. AT 🗴

PART NAME:	PLUNGER I	MECH. LOCI	K RING	OWENS-BROCKWAY				
MATERIAL:	NOTED			GLASS CONTAINERS, a unit of Owens-Illinois CE DRAWING NUMBER				
TREATMENT:	NOTED							
DRAWN:	MRT	SCALE:	FULL	01S-100-39-B				
CHECKED:		LIBRARY:		UNITS: INCHES SHEET NO.:				
DATE:	4-10-01	SEQ. NO.:		USED ON: 015-0238,02439,03050				