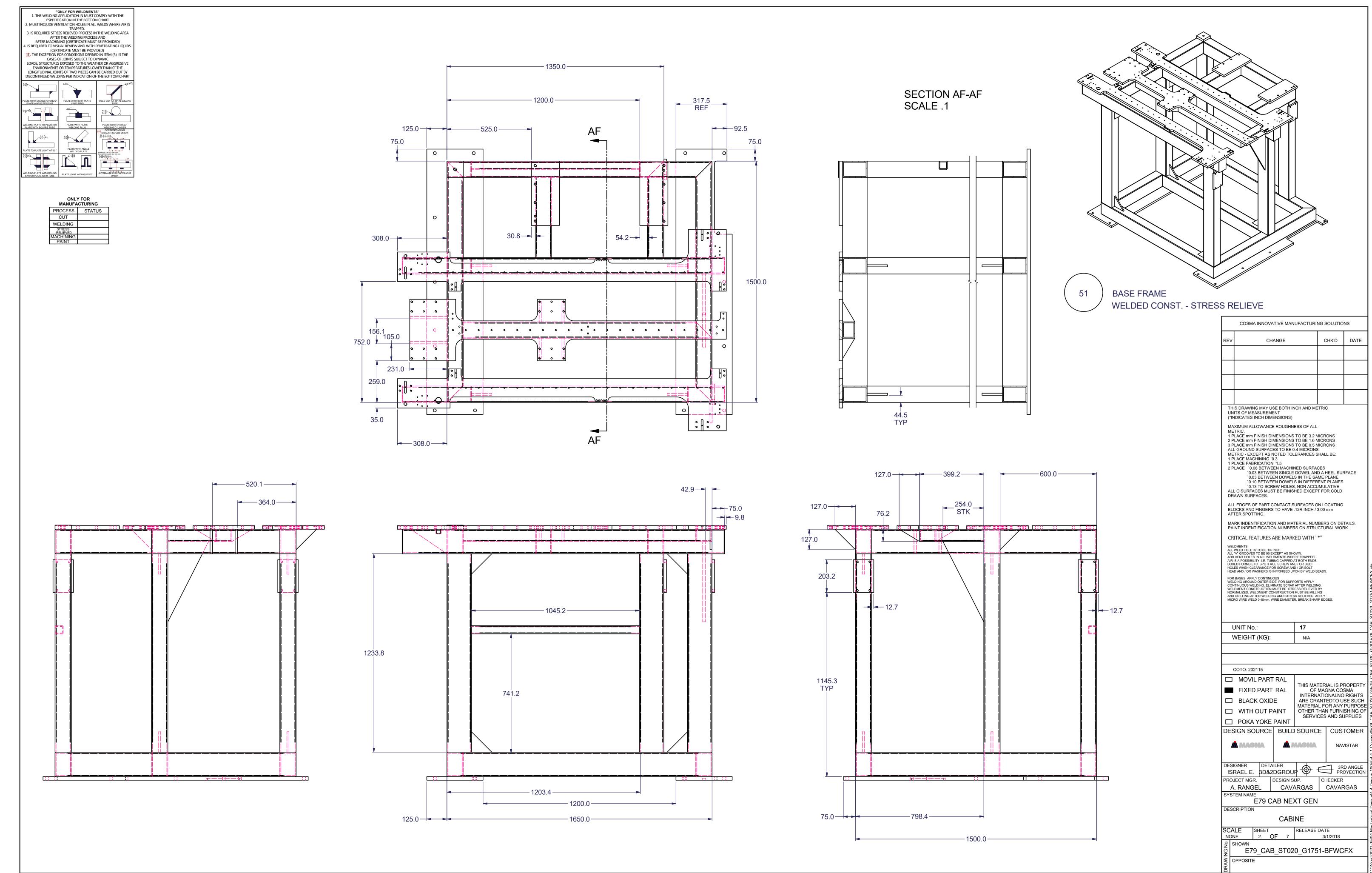


			Stock List
TEM	QTY	MATERIAL	DESCRIPTION
а	1	HR-HRS	1" X 350.0 mm X 1650.0 mm LG
b	1	HR-HRS	1" X 350.0 mm X 1650.0 mm LG
С	1	HR-HRS	1" X 384.0 mm X 2046.0 mm LG
d	1	HR-HRS	1" X 382.0 mm X 1969.0 mm LG
е	1	HR-HRS	1" X 384.0 mm X 2046.0 mm LG
f	2	HR-HRS	1" X 175.0 mm X 400.0 mm LG
g	2	HR-HRS	3/4" X 5" X 8" LG
k	2	STL TUBE	6" x 4" x 1/4" x 1650.0 mm LG
m	2	STL TUBE	6" X 4" X 1/4" X 1500.0 mm LG
n	6	STL TUBE	6" X 4" X 1/4" X 1234.0 mm LG
р	1	STL TUBE	6" X 4" X 1/4" X 1447.0 mm LG
q	2	STL TUBE	6" X 4" X 1/4" X 2000.0 mm LG
r	1	STL TUBE	6" X 4" X 1/4" X 697.0 mm LG
S	1	STL TUBE	6" X 4" X 1/4" X 600.0 mm LG
t	1	STL TUBE	6" X 4" X 1/4" X 1350.0 mm LG
٧	1	STL TUBE	6" X 4" X 1/4" X 600.0 mm LG
u	1	STL TUBE	6" X 4" X 1/4" X 499.0 mm LG
W	1	STL TUBE	3" X 4" X 1/4" X 399.0 mm LG
Х	1	STL TUBE	3" X 4" X 1/4" X 1548.0 mm LG
у	1	STL TUBE	2" X 2" X 3/16" X 1045.0 mm LG
Z	1	HR-HRS	1" X 4" X 4" LG
aa	1	HR-HRS	5/8" X 254.0 mm X 500.0 mm LG
ab	2	HR-HRS	5/8" X 6" X 225.0 mm LG
ac	10	HR-HRS	1/2" X 5" X 5" LG
ad	4	HR-HRS	1/2" X 3" X 5" LG
ae	4	HR-HRS	1/8" X 4" X 6" LG
51	1	W/C	BASE FRAME

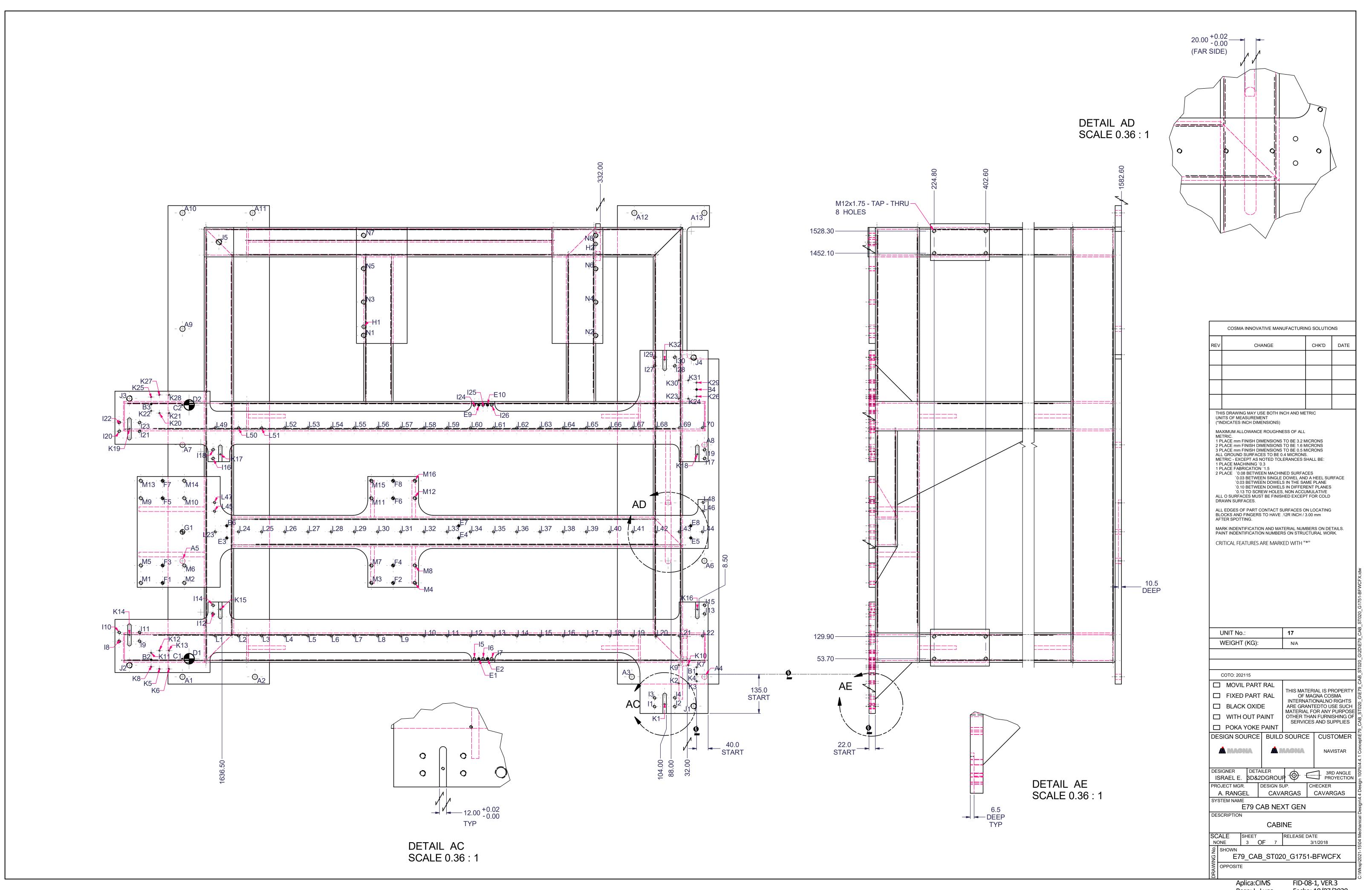
REV	CH.	ANGE		CHK'D	DAT
	JNIT No.:		17		
			N/A		
V	VHI(4HI (K(4).		1 1//		
V	VEIGHT (KG):				
V	VEIGHT (KG):				
V		5			
V	COTO 202115	5			
V		5		AGNA CO	SMA
V		5	OF M INTERNAT ARE GRAN	AGNA CO TIONALNO NTEDTO U	SMA ) RIGHT ISE SU
V		5	OF M INTERNAT ARE GRAN MATERIAL OTHER TH	AGNA CO TIONALNC NTEDTO U FOR ANY IAN FURNI	SMA ) RIGHT ISE SU( PURP( ISHING
	COTO 202115		OF M INTERNA ARE GRAN MATERIAL OTHER TH SERVICE	AGNA CO TIONALNC NTEDTO U FOR ANY IAN FURNI ES AND SU	SMA ) RIGHT ISE SU( PURP( ISHING JPPLIE
			OF M INTERNAT ARE GRAN MATERIAL OTHER TH	AGNA CO TIONALNC NTEDTO U FOR ANY IAN FURNI ES AND SU	SMA ) RIGHT ISE SU( PURP( ISHING JPPLIE
	COTO 202115		OF M INTERNA ARE GRAN MATERIAL OTHER TH SERVICE	AGNA CO TIONALNC NTEDTO U FOR ANY IAN FURNI ES AND SI	SMA ) RIGHT ISE SU( PURP( ISHING JPPLIE
	COTO 202115		OF M INTERNA ARE GRAN MATERIAL OTHER TH SERVICE	AGNA CO TIONALNC NTEDTO U FOR ANY IAN FURNI ES AND SI	SMA ) RIGHT ISE SUG PURPG ISHING JPPLIE TOME
DES	COTO 202115  GIGN SOURCE  MAGNA  GNER DETA	BUILD	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI  CUS NAV	SMA D RIGHT ISE SUC PURPC ISHING JPPLIE TOME
DESI DESI ISF	COTO 202115  SIGN SOURCE  MAGNA  GNER  RAEL E. 3D&2	BUILD	OF M INTERNA ARE GRAN MATERIAL OTHER TH SERVICE SOURCE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI  CUS NAV	SMA D RIGHT ISE SUC PURPC ISHING JPPLIE TOME VISTAR  RD ANGL OYECTI
DESI ISF PROJ A	COTO 202115  GIGN SOURCE  MAGNA  GNER RAEL E. 3D&2 JECT MGR. RANGEL	BUILD ALLER EDGROU DESIGN S	OF M INTERNA ARE GRAN MATERIAL OTHER TH SERVICE SOURCE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI CUS NAV	SMA D RIGHT ISE SUCE PURPC ISHING JPPLIE TOME VISTAR  RD ANGL OYECTI
DESI ISF PROJ A	COTO 202115  GIGN SOURCE  MAGNA  GNER DETA RAEL E. 3D&2 JECT MGR. RANGEL  TEM NAME	BUILD  A III  BUILD  BU	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI CUS NAV RRC CHECKER	SMA D RIGHT ISE SU( PURPO ISHING JPPLIE  TOME  VISTAR  RD ANGL OYECTI
DESI ISF PROJ A	COTO 202115  GIGN SOURCE  MAGNA  GNER DETA RAEL E. 3D&2 JECT MGR. RANGEL  TEM NAME	BUILD  A III  BUILD  BU	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI CUS NAV RRC CHECKER	SMA D RIGHT ISE SU( PURPO ISHING JPPLIE  TOME  VISTAR  RD ANGL OYECTI
DESI ISF PROJ A	COTO 202115  GIGN SOURCE  GNER DETA RAEL E. 3D&2 JECT MGR.  RANGEL  TEM NAME E79 C.	BUILD  A III  BUILD  BU	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE JP. ARGAS ARGAS	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI CUS NAV RRC CHECKER	SMA D RIGHT ISE SUI PURPO ISHING JPPLIE TOME VISTAR  RD ANGI OYECTI
DESI ISF PROJ A SYST DESC	COTO 202115  COTO	BUILD  ALLER DGROU DESIGN SI CAVA  AB NEX	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE JP. ARGAS ARGAS	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI  CUS  NAV  CHECKER  CAVAF	SMA D RIGHT ISE SUI PURPO ISHING JPPLIE TOME VISTAR  RD ANGI OYECTI
DESI ISF PROJ SYST DESC	COTO 202115  COTO	BUILD  ALLER DGROU DESIGN SI CAVA  AB NEX	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE JP. ARGAS KT GEN NE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI  CUS  NAV  CHECKER  CAVAF	SMA D RIGHT ISE SU( PURPO ISHING JPPLIE  TOME  VISTAR  RD ANGL OYECTI
DESI ISF PROJ SYST DESC	GNER DETA RAEL E. 3D&2 JECT MGR. RANGEL TEM NAME E79 C. CRIPTION  LE SHEET JECT CHOWN	BUILD  A ILLER DGROU DESIGN SI CAVA  AB NEX  CABI	OF M INTERNAT ARE GRAN MATERIAL OTHER TH SERVICE SOURCE JP. ARGAS KT GEN NE	AGNA CO TIONALNO NTEDTO U FOR ANY IAN FURNI ES AND SI  CUS  NAV  CHECKER  CAVAF	SMA D RIGHT ISE SUCE PURPO ISHING JPPLIE TOME VISTAR  RD ANGLO OYECTI RGAS

Aplica:CIMS FID-08-1, VER.3 Resp: L. Luna Fecha: 10/07/2020



FID-08-1, VER.3 Aplica:CIMS

Fecha: 10/07/2020 Resp: L. Luna



Fecha: 10/07/2020 Resp: L. Luna

HOLE   XDIM   YDIM   DESCRIPTION   L54   12000   850.00   L14   482.00   132.00   L14   482.00   132.00   L15   4180.00   850.00   L55   4180.00   850.00   L66   4100.00   850.00   L67   4100.00   850.00   L67   4100.00   850.00   L67   4100.00   850.00   L67   4100.00   850.00   L69   480.00   L69   L69			Hole Ta	able	] [			Hole Ta	able
L14         462000         132.00           L15         494.00         132.00           L16         460.00         132.00           L17         380.00         132.00           L18         300.00         132.00           L19         220.00         132.00           L20         414.00         132.00           L21         480.00         132.00           L21         480.00         132.00           L22         200.00         132.00           L23         4166.00         491.00           L24         4180.00         491.00           L25         4180.00         491.00           L26         4142.00         491.00           L27         1340.00         491.00           L28         1280.00         491.00           L29         1190.00         491.00           L31         4702.00         491.00           L32         494.00         491.00           L33         480.00         491.00           L34         780.00         491.00           L33         480.00         491.00           L34         780.00         491.00	HOLE		YDIM					YDIM	
1.15									
1.1						L55	-1180.00	850.00	
L17	L15	-540.00	132.00			L56	-1100.00	850.00	
L18	L16	-460.00	132.00			L57	-1020.00	850.00	
L19	L17	-380.00	132.00			L58	-940.00	850.00	
L61	L18	-300.00	132.00		,	L59	-860.00	850.00	
L62	L19	-220.00	132.00			L60	-780.00	850.00	
L2	L20	-140.00	132.00			L61	-700.00	850.00	
L23	L21	-60.00	132.00		,	L62	-620.00	850.00	
L24	L22	20.00	132.00			L63	-540.00	850.00	
L25	L23	-1660.00	491.00			L64	-460.00	850.00	
L26	L24	-1580.00	491.00			L65	-380.00	850.00	
L27	L25	-1500.00	491.00			L66	-300.00	850.00	
L8	L26	-1420.00	491.00			L67	-220.00	850.00	
L29	L27	-1340.00	491.00			L68	-140.00	850.00	
L30	L28	-1260.00	491.00			L69	-60.00	850.00	
1.31	L29	-1180.00	491.00			L70	20.00	850.00	
M3	L30	-1100.00	491.00			M1	-1916.50	315.00	
M8x1.25 - TAP - THRU HOLES   M4	L31	-1020.00	491.00		,	M2	-1766.50	315.00	
HOLES    M4	L32	-940.00	491.00		,	M3	-1121.50	315.00	
L34	L33	-860.00	491.00			M4	-971.50	315.00	
L36	L34	-780.00	491.00	HOLLO		M5	-1916.50	375.00	
L37	L35	-700.00	491.00			M6	-1766.50	375.00	
M9	L36	-620.00	491.00			M7	-1121.50	375.00	
M9	L37	-540.00	491.00		,	M8	-971.50	375.00	M12x1 75 - TAP - TH
L40       -300.00       491.00         L41       -220.00       491.00         L42       -140.00       491.00         L43       -60.00       491.00         L44       20.00       491.00         L45       -1662.50       562.00         L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L52       -1420.00       850.00	L38	-460.00	491.00			M9	-1916.50	607.00	
L41 -220.00 491.00  L42 -140.00 491.00  L43 -60.00 491.00  L44 20.00 491.00  L45 -1662.50 562.00  L46 22.50 562.50  L47 -1662.50 592.00  L48 22.50 592.50  L49 -1660.00 850.00  L50 -1580.00 850.00  L51 -1500.00 850.00  L52 -1420.00 850.00  L52 -1420.00 850.00  L53 -1420.00 850.00  M12 -971.50 667.00  M14 -1766.50 667.00  M15 -1121.50 667.00  M16 -971.50 667.00  M16 -971.50 667.00  M16 -971.50 168.50  N1 -1148.00 1168.50  N2 -348.00 1168.50  N3 -1148.00 1283.50  N4 -348.00 1398.50  N5 -1148.00 1398.50  N6 -348.00 1398.50  N7 -1148.00 1513.50	L39	-380.00	491.00			M10	-1766.50	607.00	
L42       -140.00       491.00         L43       -60.00       491.00         L44       20.00       491.00         L45       -1662.50       562.00         L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L40	-300.00	491.00			M11	-1121.50	607.00	
L43       -60.00       491.00         L44       20.00       491.00         L45       -1662.50       562.00         L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L41	-220.00	491.00			M12	-971.50	607.00	
L44       20.00       491.00         L45       -1662.50       562.00         L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L42	-140.00	491.00			M13	-1916.50	667.00	
L45       -1662.50       562.00         L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L43	-60.00	491.00			M14	-1766.50	667.00	
L46       22.50       562.50         L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L44	20.00	491.00			M15	-1121.50	667.00	
L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L45	-1662.50	562.00			M16	-971.50	667.00	
L47       -1662.50       592.00         L48       22.50       592.50         L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00	L46	22.50	562.50			N1	-1148.00	1168.50	
L48									
L49       -1660.00       850.00         L50       -1580.00       850.00         L51       -1500.00       850.00         L52       -1420.00       850.00             N4       -348.00       1283.50         N5       -1148.00       1398.50         N7       -1148.00       1513.50									
L50 -1580.00 850.00  L51 -1500.00 850.00  N5 -1148.00 1398.50  N6 -348.00 1398.50  N7 -1148.00 1513.50									
L51 -1500.00 850.00 N6 -348.00 1398.50 N7 -1148.00 1513.50									
L52 -1420.00 850.00 N7 -1148.00 1513.50									
1 NO 1-3/0 HILLS 501	L53	-1340.00				N8		1513.50	

able	Hole Ta		
	YDIM	XDIM	HOLE
	-23.88 18.50	0.00 -1852.50	K4 K5
	18.50	-1819.50	K6
	23.88	0.00	K7
	26.12	-1881.00	K8
	31.50	-61.50	K9
	31.50	-28.50	K10
	73.88	-1881.00	K11
	81.50	-1852.50	K12
	81.50	-1819.50	K13
	135.75	-1956.00	K14
	223.50	-1642.50	K15
	223.50	2.50	K16
	758.50	-1642.50	K17
M	758.50	2.50	K18
	846.25	-1956.00	K19
	900.50	-1852.50	K20
	900.50	-1819.50	K21
	908.12	-1881.00	K22
	950.50	-61.50	K23
	950.50	-28.50	K24
	955.88	-1881.00	K25
	958.12	0.00	K26
	963.50	-1852.50	K27
	963.50	-1819.50	K28
	1005.88	0.00	K29
	1013.50	-61.50	K30
	1013.50	-28.50	K31
	1085.25	-110.00	K32
	132.00	-1660.00	L1
	132.00	-1580.00	L2
	132.00	-1500.00	L3
	132.00	-1420.00	L4
	132.00	-1340.00	L5
M8	132.00	-1260.00	L6
	132.00	-1180.00	L7
	132.00	-1100.00	L8
	132.00	-1020.00	L9
	132.00	-940.00	L10
	132.00	-860.00	L11
	132.00	-780.00	L12

HOLE	XDIM	Hole Ta	DESCRIPTION
K4	0.00	-23.88	
K5	-1852.50	18.50	
K6	-1819.50	18.50	
K7	0.00	23.88	
K8	-1881.00	26.12	
K9	-61.50	31.50	
K10	-28.50	31.50	
K11	-1881.00	73.88	
K12	-1852.50	81.50	
K13	-1819.50	81.50	
K14	-1956.00	135.75	
K15	-1642.50	223.50	
K16	2.50	223.50	
K17	-1642.50	758.50	
K18	2.50	758.50	M5x0.8 - TAP - THRU HOLES
K19	-1956.00	846.25	
K20	-1852.50	900.50	
K21	-1819.50	900.50	
K22	-1881.00	908.12	
K23	-61.50	950.50	
K24	-28.50	950.50	
K25	-1881.00	955.88	
K26	0.00	958.12	
K27	-1852.50	963.50	
K28	-1819.50	963.50	
K29	0.00	1005.88	
K30	-61.50	1013.50	
K31	-28.50	1013.50	
K32	-110.00	1085.25	
L1	-1660.00	132.00	
L2	-1580.00	132.00	
L3	-1500.00	132.00	
L4	-1420.00	132.00	
L5	-1340.00	132.00	
L6	-1260.00	132.00	M8x1.25 - TAP - THRU
L7	-1180.00	132.00	HOLES
L8	-1100.00	132.00	
L9	-1020.00	132.00	
L10	-940.00	132.00	
L11	-860.00	132.00	
L12	-780.00	132.00	

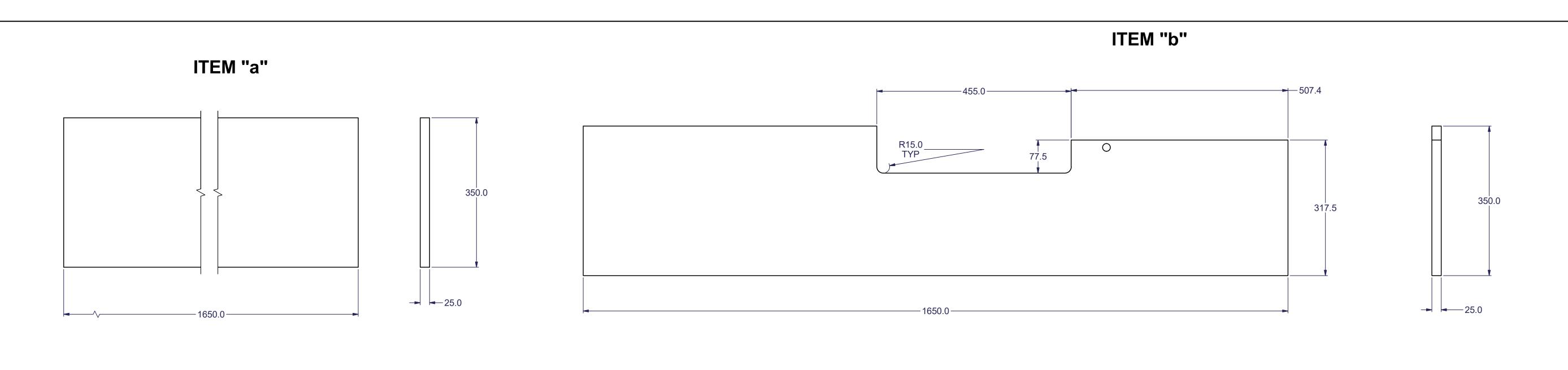
HOLE	XDIM	Hole Ta	able DESCRIPTION
G1	-1773.00	491.00	FOR Ø16 -DWL H7- THRU - HOLES
H1	-1148.00	1198.50	FOR Ø12 -DWL
H2	-348.00	1483.50	H7- THRU - HOLES
I1	-145.00	-111.50	
12	-75.00	-111.50	
13	-145.00	-81.50	
14	-75.00	-81.50	
15	-766.00	53.50	
16	-736.00	53.50	
17	-706.00	53.50	
18	-1991.00	114.00	
19	-1921.00	114.00	
I10	-1991.00	144.00	
l11	-1921.00	144.00	
l12	-1667.50	208.00	
l13	27.50	208.00	
l14	-1667.50	238.00	
l15	27.50	238.00	M10x1.5 - TAP - THRU
I16	-1667.50	744.00	HOLES
l17	27.50	744.00	
I18	-1667.50	774.00	
l19	27.50	774.00	
120	-1991.00	838.00	
l21	-1921.00	838.00	
122	-1991.00	868.00	
123	-1921.00	868.00	
124	-766.00	928.50	
125	-736.00	928.50	
126	-706.00	928.50	
127	-145.00	1063.50	
128	-75.00	1063.50	
129	-145.00	1093.50	
130	-75.00	1093.50	
J1	-10.00	-110.00	
J2	-1956.00	31.00	
J3	-1956.00	951.00	M20x2.5 - TAP - THRU HOLES
J4	-10.00	1092.00	
J5	-1647.20	1490.20	
K1	-110.00	-103.25	
K2	-61.50	-31.50	M5x0.8 - TAP - THRU HOLES
K3	-28.50	-31.50	

HOLE	XDIM	YDIM	DESCRIPTION		HOLE	XDIM	YDIM	DESC
A1	-1773.00	-9.00			G1	-1773.00	491.00	FOR Ø H7- THF
A2	-1523.00	-9.00			H1	-1148.00	1198.50	FOR Ø
A3	-223.00	-9.00			H2	-348.00	1483.50	H7- THF
A4	27.00	-9.00			<b>I</b> 1	-145.00	-111.50	
A5	-1773.00	391.00			12	-75.00	-111.50	
A6	27.00	391.00			13	-145.00	-81.50	
A7	-1773.00	791.00	Ø18 -DRILL THRU - HOLES		14	-75.00	-81.50	
A8	27.00	791.00			15	-766.00	53.50	
A9	-1773.00	1191.00			16	-736.00	53.50	
A10	-1773.00	1591.00			17	-706.00	53.50	
A11	-1531.18	1591.00			18	-1991.00	114.00	
A12	-214.82	1591.00			19	-1921.00	114.00	
A13	27.00	1591.00			I10	-1991.00	144.00	
B1	0.00	0.00			I11	-1921.00	144.00	
B2	-1881.00	50.00	50D do DW		l12	-1667.50		
B3	-1881.00	932.00	FOR Ø6 -DWL H7- THRU - HOLES		I13	27.50	208.00	
B4	0.00	982.00			I14	-1667.50		
C1	-1774.00	53.50	,		I15	27.50	238.00	M10x1.5 ·
C2	-1774.00	928.50	FOR Ø4 -DWL H7- THRU - HOLES		I16	-1667.50		
D1	-1750.00	53.50			117	27.50	744.00	
D2	-1750.00	928.50	FOR Ø35 -DWL H7- THRU - HOLES		118	-1667.50		
E1	-751.00	53.50			119   120	27.50 -1991.00	774.00 838.00	
E2	-721.00	53.50			120	-1991.00		
					121	-1991.00		
E3	-1620.00				123	-1921.00		
E4	-820.00	470.00			124	-766.00	928.50	
E5	-20.00	470.00	FOR Ø8 -DWL H7- THRU - HOLES		125	-736.00	928.50	
E6	-1620.00				126	-706.00	928.50	
E7	-820.00	512.00			127	-145.00	1063.50	
E8	-20.00	512.00			128	-75.00	1063.50	
E9	-751.00	928.50			129	-145.00	1093.50	
E10	-721.00	928.50			130	-75.00	1093.50	
F1	-1841.50	315.00			J1	-10.00	-110.00	
F2	-1046.50	315.00			J2	-1956.00	31.00	
F3	-1841.50	375.00			J3	-1956.00	951.00	M20x2.5 -
F4	-1046.50	375.00	FOR Ø10 -DWL		J4	-10.00	1092.00	
F5	-1841.50	607.00	H7- THRU - HOLES		J5	-1647.20	1490.20	
F6	-1046.50	607.00			K1	-110.00	-103.25	
F7	-1841.50	667.00			K2	-61.50	-31.50	M5x0.8 - H
F8	-1046.50	667.00			K3	-28.50	-31.50	
				'				

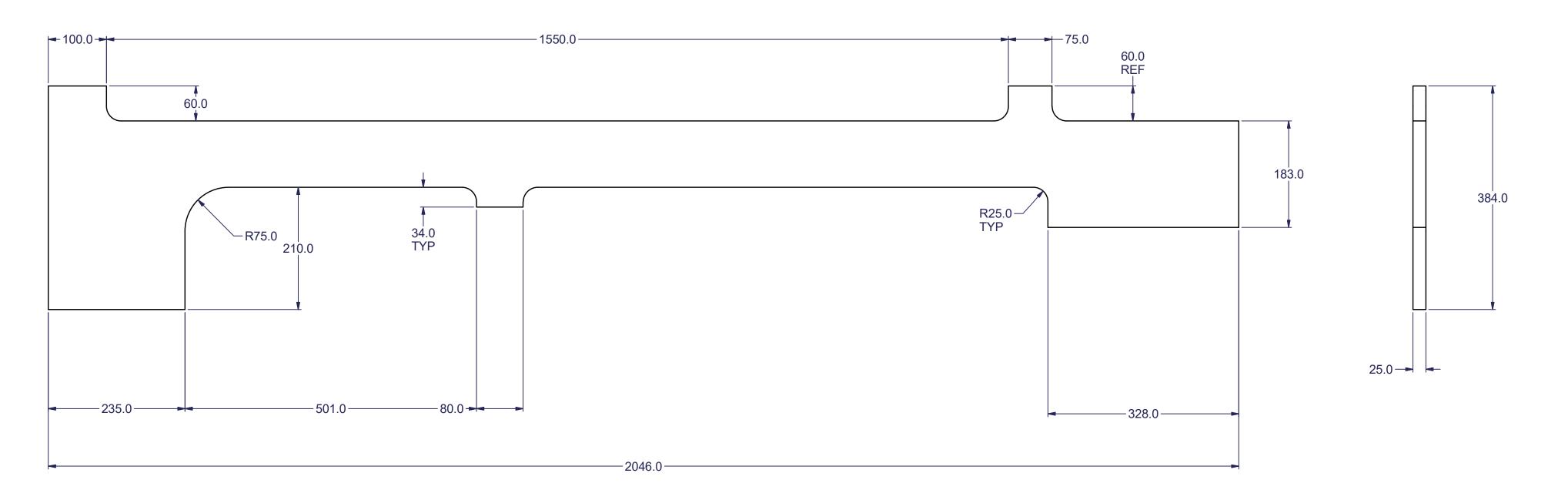
Hole Table
HOLE XDIM YDIM DESCRIPTION

	COSMA INNO	NATIVE MAN	NUFACTURII	NG SOLUTIO	NS I
REV	(	CHANGE		CHK'D	DATE
TI	S DRAWING MAY	/UCE DOTU	NOLL AND ME	TDIC	
MA ME 1 P 2 P ALL ME 1 P 2 P ALL DR ALL BLC	`0.03 BETV `0.10 BETV `0.13 TO S . O SURFACES AWN SURFACES . EDGES OF PAR DCKS AND FINGE IER SPOTTING.	NCE ROUGHN I DIMENSIONS I DIMENSIONS I DIMENSIONS I DIMENSIONS ACES TO BE KS NOTED TO G '0.3 ION '1.5 WEEN MACH WEEN SINGLE WEEN DOWEI WEEN DOWEI WEEN DOWEI WEEN HOLE IUST BE FINIS .	NESS OF ALL S TO BE 3.2 N S TO BE 1.6 N S TO BE 0.5 N 0.4 MICRONS LERANCES S INED SURFA E DOWEL AN LS IN THE SA LS IN DIFFER S, NON ACCU SHED EXCEP	MICRONS MICRON	
	RK INDENTIFICA NT INDENTIFICA ITICAL FEATURI	TION NUMBE	RS ON STRU	CTURAL WOF	
CR	NT INDENTIFICA	TION NUMBE	RS ON STRU	CTURAL WOF	
CR	NT INDENTIFICA	TION NUMBE	RS ON STRU	CTURAL WOF	
CR	NT INDENTIFICA ITICAL FEATURI	TION NUMBE	RS ON STRU KED WITH "	CTURAL WOF	
CR U	JNIT No.: VEIGHT (KG	TION NUMBE	RS ON STRU KED WITH "	CTURAL WOF	
CR U	JNIT No.: VEIGHT (KG	TION NUMBE ES ARE MAR  i):	RS ON STRU KED WITH "  17 N/A  THIS MA	CTURAL WOF	ROPERT
CR U	JNIT No.: VEIGHT (KG	ES ARE MAR  i):  RT RAL  RT RAL	THIS MA-OF INTERN ARE GRA	CTURAL WOF  *"  FERIAL IS P  MAGNA CO  ATIONALNC  ANTEDTO U	ROPERT SMA D RIGHTS
CR U	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT	TION NUMBE ES ARE MAR  i):  RT RAL  RT RAL  (IDE  PAINT	THIS MA- OF INTERIA ARE GR. MATERIA OTHER 1	CTURAL WOF  *"  FERIAL IS P  MAGNA CO  ATIONALNO	ROPERT SMA O RIGHTS SE SUCI PURPOS ISHING (
CR V	JNIT No.: VEIGHT (KG  MOVIL PAI FIXED PAF BLACK OX	RT RAL RT RAL GIDE PAINT GE PAINT	THIS MA- OF INTERIA ARE GR. MATERIA OTHER 1	CTURAL WOF *"  FERIAL IS P MAGNA CO ATIONALNO ANTEDTO U IL FOR ANY THAN FURNI CES AND SU	ROPERT SMA O RIGHTS SE SUC PURPOS ISHING O JPPLIES
	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK	RT RAL RT RAL RT RAL RT RAL RT RAL REPAINT REPAINT REPAINT REPAINT REPAINT REPAINT	THIS MA- OF INTERN ARE GR, MATERIA OTHER I SERVI	TERIAL IS P MAGNA CO ATIONALNO ANTEDTO U IL FOR ANY THAN FURNI CES AND SU E CUS	ROPERT SMA O RIGHTS SE SUCI PURPOS ISHING (
CR CR	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK SIGN SOURCE RAEL E. 3D	RT RAL RT RAL RT RAL RT RAL RT RAL REPAINT REPAINT REPAINT REBUILD REPAIRER	THIS MAY OF INTERN ARE GRAMATERIA OTHER TO SERVICE OF SOURCE OF SOURCE OF THE SERVICE OF THE SER	TERIAL IS P MAGNA CO ATIONALNO ANTEDTO U LL FOR ANY THAN FURNI CES AND SU E CUST	ROPERT SMA O RIGHTS SE SUC PURPOS ISHING O JPPLIES TOMEF
DESI ISI PRO. A	JNIT No.: VEIGHT (KG  MOVIL PAI BLACK OX WITH OUT POKA YOK GIGN SOURCE SIGN SOURCE RAEL E. 3DE JECT MGR. RANGEL	TION NUMBE ES ARE MAR  TO THE STATE	THIS MAY OF INTERN ARE GRAMATERIA OTHER TO SERVICE OF SOURCE OF SOURCE OF THE SERVICE OF THE SER	TERIAL IS P MAGNA CO ATIONALNO ANTEDTO U IL FOR AND SU THAN FURNI CES AND SU E CUS	ROPERT SMA O RIGHTS SE SUCI PURPOS ISHING O JPPLIES TOMEF
DESI ISE PRO. A SYST	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK GIGN SOURCE  RAEL E. JD  JECT MGR. RANGEL TEM NAME E79	TION NUMBE ES ARE MAR  TO THE STATE	THIS MANA  THIS MANA  THIS MATERIA OF INTERN ARE GRA MATERIA OTHER 1 SERVICE  SUP.  ARGAS	TERIAL IS POMAGNA CON ANTEDTO ULL FOR ANY CHAN FURNICES AND SUBTRIBUTION OF THE CHECKER CAVAF	ROPERT SMA O RIGHTS SE SUC PURPOS ISHING O JPPLIES TOMEF
DESI ISE PRO. A SYST	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK SIGN SOURCE SIGN SOURCE RAEL E. 3DE IECT MGR. RANGEL EM NAME	TION NUMBE ES ARE MAR  TO REST RAL  TO REST	THIS MANA  THIS MANA  THIS MANA  ARE GRA  MATERIA  OTHER I  SERVICE  SUP.  ARGAS  XT GEN	TERIAL IS POMAGNA CON ANTEDTO ULL FOR ANY CHAN FURNICES AND SUBTRIBUTION OF THE CHECKER CAVAF	ROPERT SMA O RIGHTS SE SUC PURPOS ISHING O JPPLIES TOMEF
DESI ISI PRO. A SYST	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK SIGN SOURCE RAEL E. 3D JECT MGR. RANGEL TEM NAME E79 CRIPTION  LE SHEE	TION NUMBE ES ARE MAR  TO SE ARE MAR	THIS MANA  THIS MANA  THIS MANA  ARE GRA  MATERIA  OTHER I  SERVICE  SUP.  ARGAS  XT GEN	TERIAL IS POMAGNA CONTIONAL NO ANTEDTO ULL FOR ANY THAN FURNICES AND SUBJECT OF THE CHECKER CAVAF	ROPERT SMA O RIGHTS SE SUCI PURPOS ISHING O JPPLIES TOMEF
DESI ISI PROJECTION A SYSTEM SECANOL SCANOL SECANOL SECANOL SCANOL SECANOL SEC	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK GIGN SOURCE  RAEL E. 3D JECT MGR. RANGEL TEM NAME E79 CRIPTION  LE SHEET JECT HOWN	TION NUMBE ES ARE MAR  TOF 7	THIS MANDER OF INTERNARE GRANGATERIA OTHER TO SOURCE ARGAS  XT GEN  INE  RELEASE	TERIAL IS POMAGNA CONTIONAL NO ANTEDTO ULL FOR ANY THAN FURNICES AND SUBJECT OF THE CHECKER CAVAF	ROPERT SMA D RIGHTS ISE SUC PURPOS ISHING O JPPLIES TOMER
DESI ISI DESCONDUMENTAL DESCONDUMENT	JNIT No.: VEIGHT (KG  COTO: 202115  MOVIL PAI FIXED PAF BLACK OX WITH OUT POKA YOK GIGN SOURCE  RAEL E. 3D JECT MGR. RANGEL TEM NAME E79 CRIPTION  LE SHEET JECT HOWN	TION NUMBE ES ARE MAR  TO SE ARE MAR	THIS MANDER OF INTERNARE GRANGATERIA OTHER TO SOURCE ARGAS  XT GEN  INE  RELEASE	TERIAL IS POMAGNA CONTIONAL NO ANTEDTO ULL FOR ANY THAN FURNICES AND SUBJECT OF THE CHECKER CAVAF	ROPERT SMA D RIGHTS ISE SUC PURPOS ISHING O JPPLIES TOMER

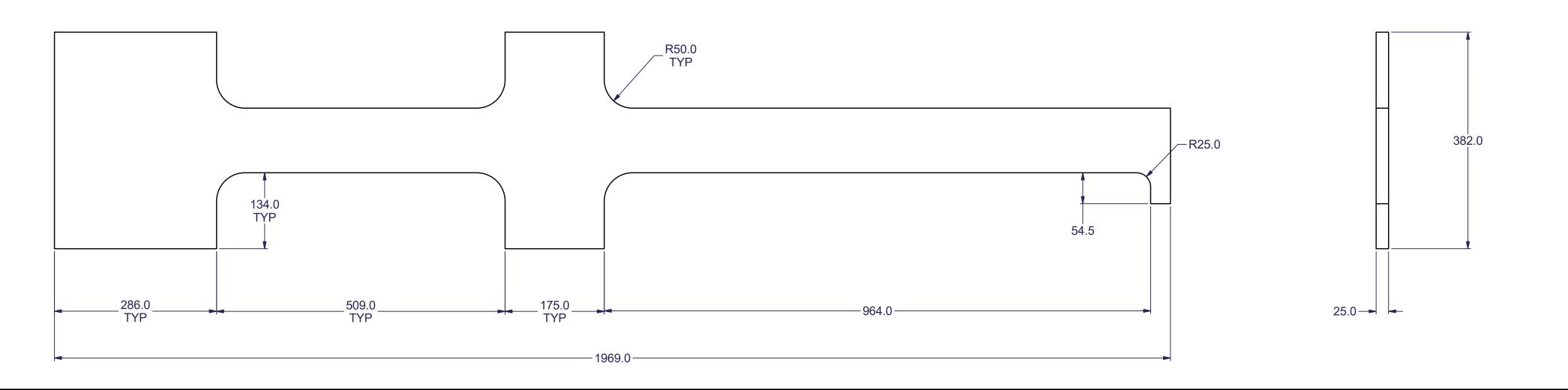
Aplica:CIMS FID-08-1, VER.3 Resp: L. Luna Fecha: 10/07/2020



## ITEM "c"



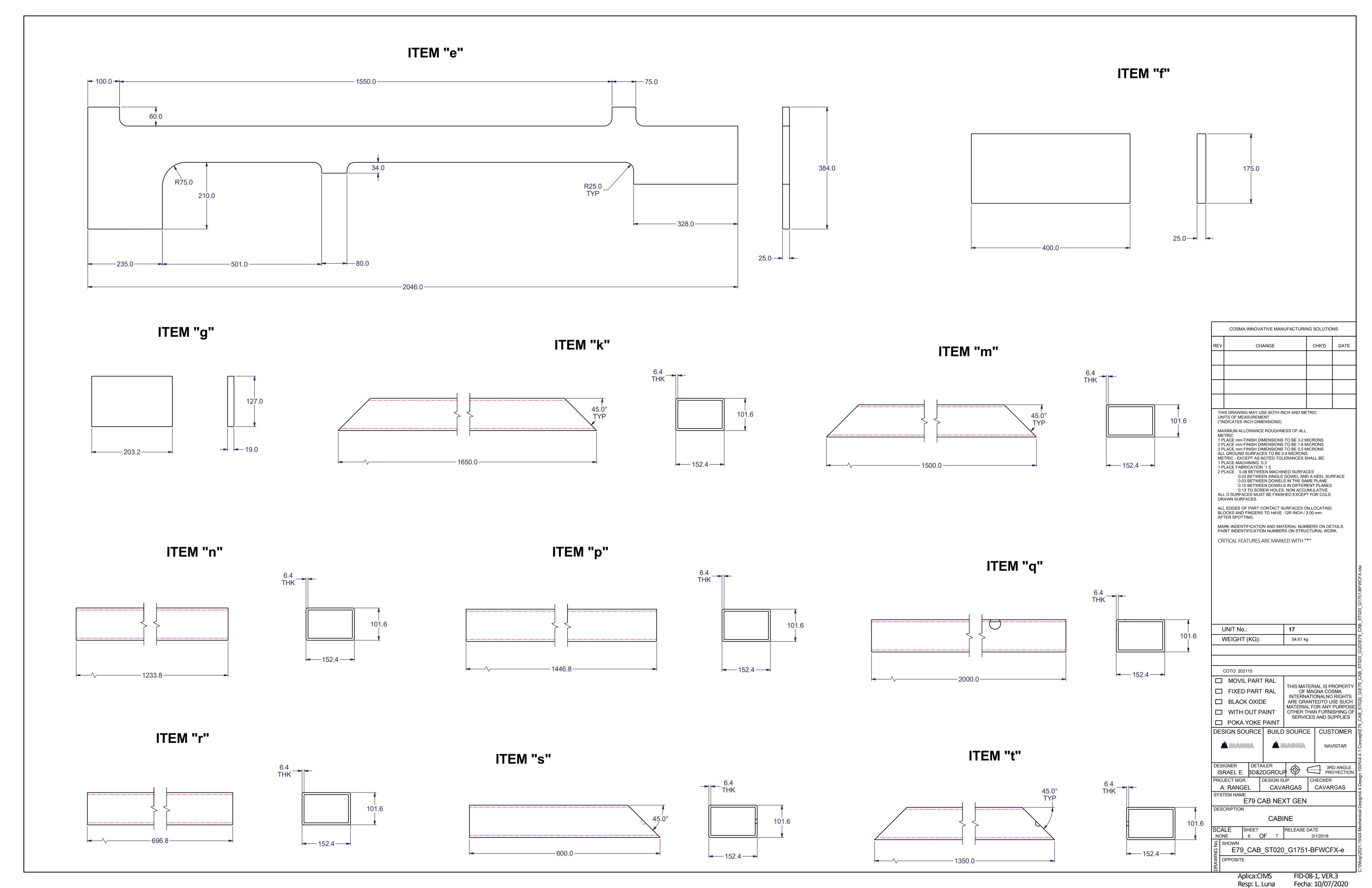
## ITEM "d"

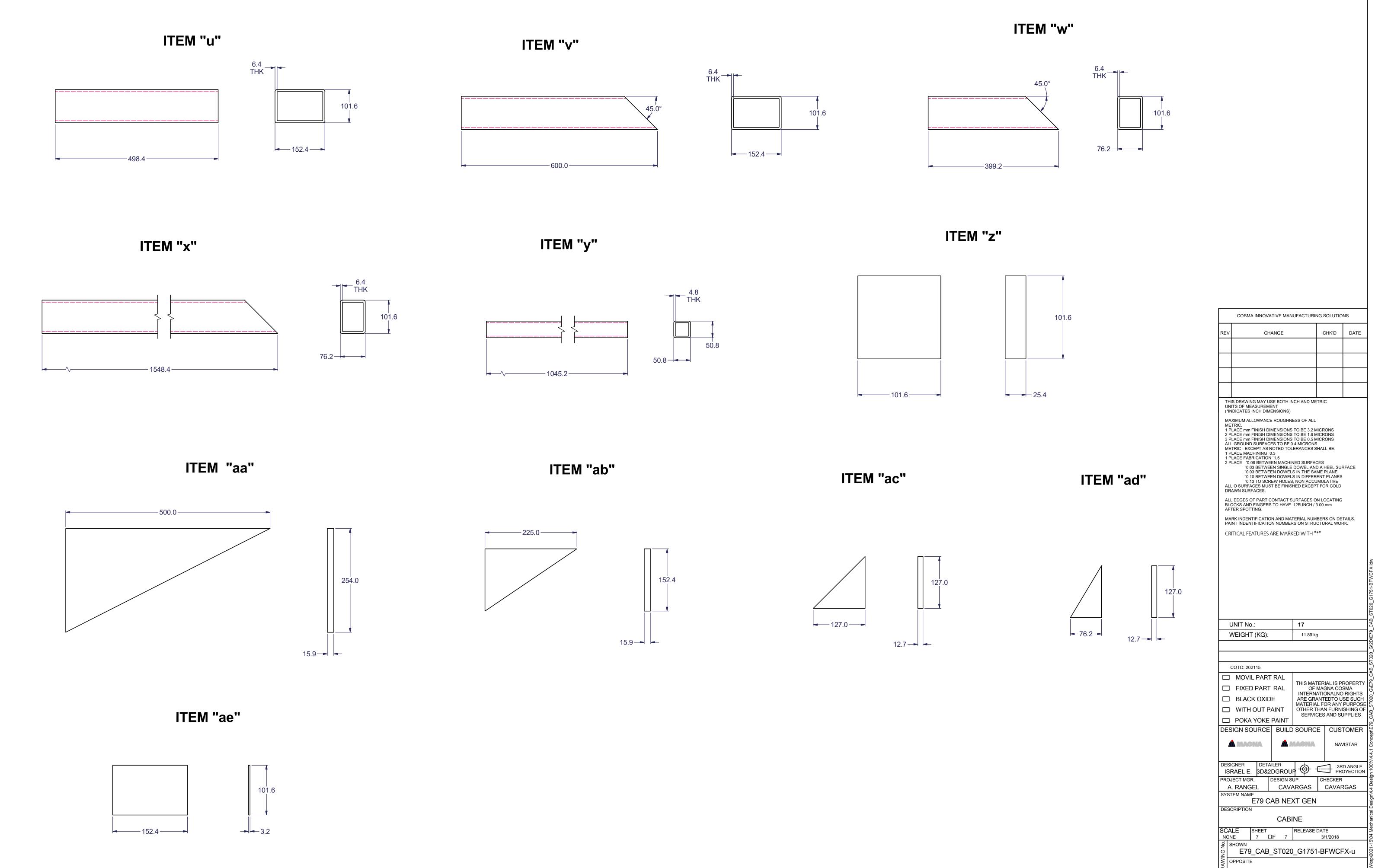


COSMA INNOVATIVE MANUFACTURING SOLUTIONS CHK'D CHANGE THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (\*INDICATES INCH DIMENSIONS) MAXIMUM ALLOWANCE ROUGHNESS OF ALL
METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
1 PLACE MACHINING '0.3
1 PLACE FABRICATION '1.5
2 PLACE '0.08 BETWEEN MACHINED SURFACES
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
'0.03 BETWEEN DOWELS IN THE SAME PLANE
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES
'0.13 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES. ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING. MARK INDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT INDENTIFICATION NUMBERS ON STRUCTURAL WORK. CRITICAL FEATURES ARE MARKED WITH "\*" UNIT No.: WEIGHT (KG): 99.39 kg COTO: 202115 ☐ MOVIL PART RAL THIS MATERIAL IS PROPERTY
OF MAGNA COSMA
INTERNATIONALNO RIGHTS
ARE GRANTEDTO USE SUCH
MATERIAL FOR ANY PURPOSE
OTHER THAN FURNISHING OF
SERVICES AND SUPPLIES ☐ POKA YOKE PAINT DESIGN SOURCE BUILD SOURCE CUSTOMER **MAGNA MAGNA** NAVISTAR DESIGNER DETAILER
ISRAEL E. 3D&2DGROUP STROYECTION PROJECT MGR. DESIGN SUP. CHECKER
A. RANGEL CAVARGAS CAVARGAS SYSTEM NAME E79 CAB NEXT GEN DESCRIPTION CABINE SCALE SHEET NONE 5 OF 7 RELEASE DATE SHOWN E79\_CAB\_ST020\_G1751-BFWCFX-a

Aplica:CIMS FID-08-1, VER.3 Resp: L. Luna Fecha: 10/07/2020





Aplica:CIMS FID-08-1, VER.3 Fecha: 10/07/2020

Resp: L. Luna

NAVISTAR

CHK'D