

NOTES:

FOR CASTING ADD .040 TO .060 TO SURFACES IDENTIFIED BY A MACHINING MARK

REMOVE ALL SHARP EDGES


MARK WITH PART NUMBER

APPROXIMATE WEIGHT = 0.58 LBS

UNLESS OTHERWISE SPECIFIED  
CORNER RADII .030 MAX

DIMENSIONING AND TOLERANCING  
PER ASME Y14.5-2009 AND LIBBEY  
CORPORATE STANDARDS

C	REDRAWN IN SOLIDWORKS, CORRECTED REDRAW DIM ERROR WAS 1.558, REMOVED DIM, ADDED GD&I, ADDED & REVISED SURFACE FINISHES	TDB	1/16/2014
REV.	DESCRIPTION	BY	DATE

REVISIONS			
MATERIAL			
AISI C1020 CAST STEEL PRECISION CAST			
DESIGN		SAVED	1/16/2014
DRAWN	KIRKMAN		3/27/1990
 CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
LOADER JAW LH			
LOADER HD WITH LCX STYLE JAWS			
HSB 12 HEAD BO LOADER			
SCALE:	SIZE	DRAWING NUMBER	
1:1	C	HSB-1728	
			SHEET 1 OF 1

REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS. DO NOT SCALE PRINT.	
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:
HSB-063	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:
	ENGLISH DIMENSIONS:
	XXX ± .16
	XXX ± .020
	XXX ± .010
	METRIC DIMENSIONS:
	[X.] ± 2 mm
	[X.X] ± 5 mm
	[X.XX] ± 25 mm
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA.
	1/16 x 45° OVER 3/8 DIA.
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES
	THIRD ANGLE PROJECTION

**NOTICE**

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