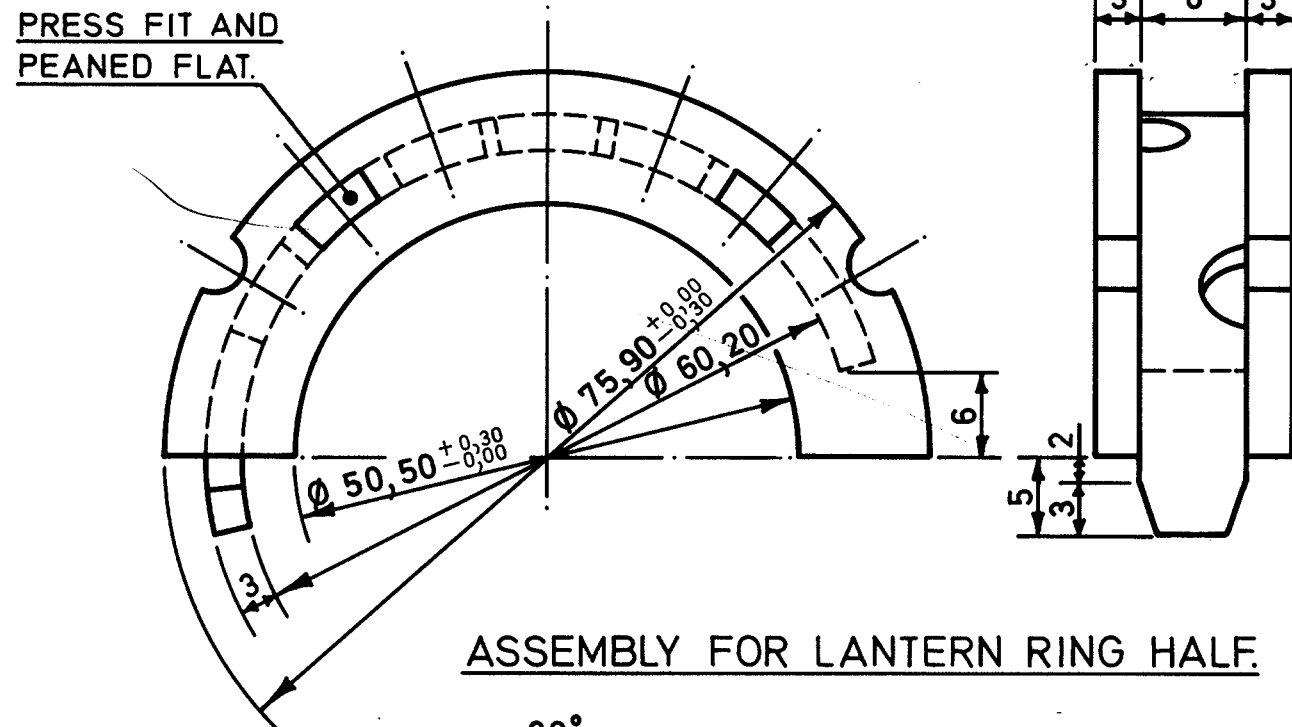
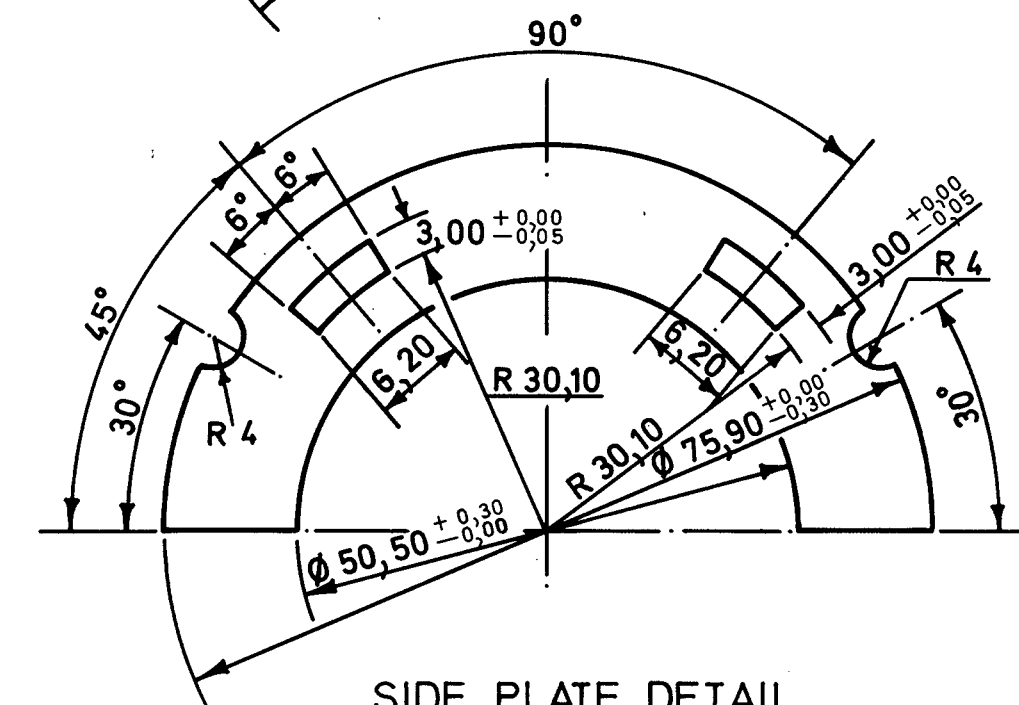


PRESS FIT AND  
PEANED FLAT.



## ASSEMBLY FOR LANTERN RING HALF.



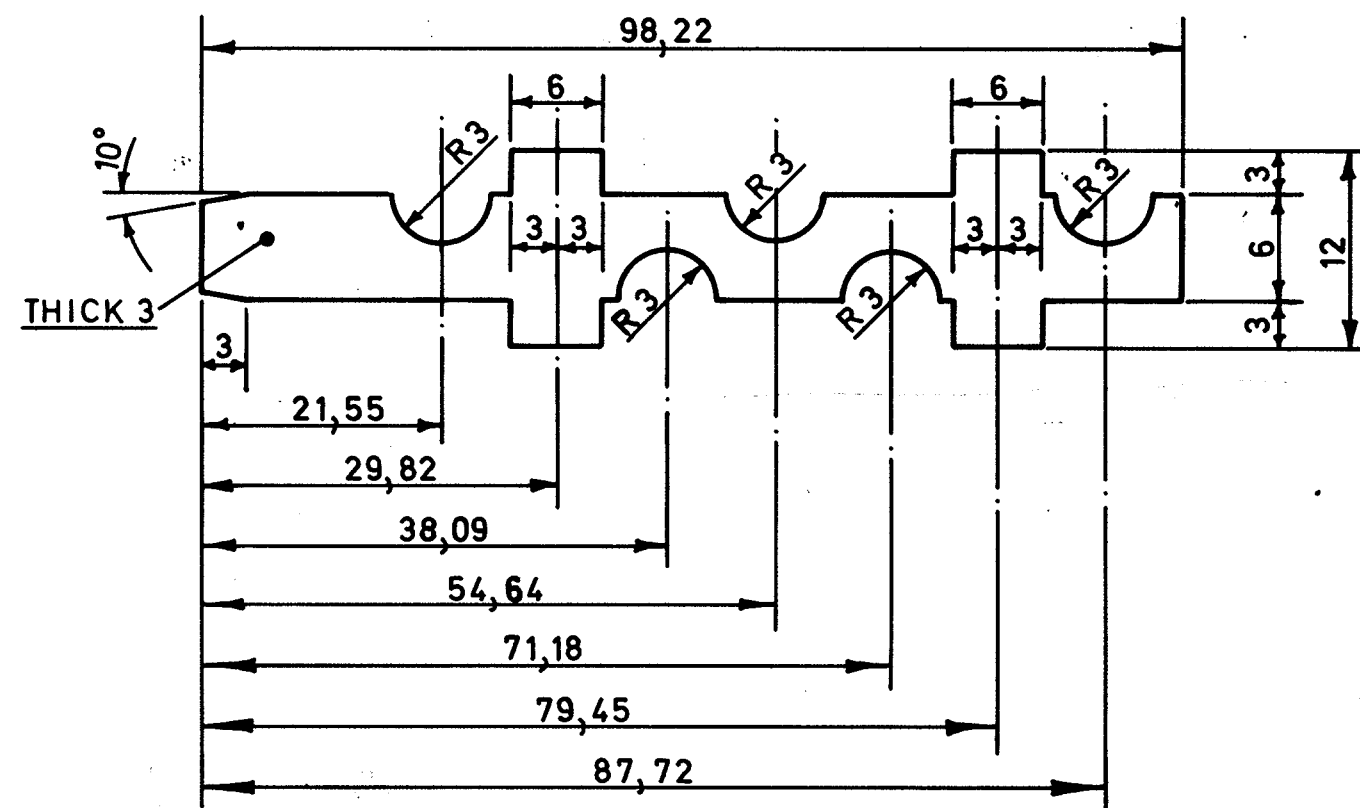
SIDE PLATE DETAIL.

**NOTE:-**

- A. EDGES TO BE CLEAN AND FREE FROM BURR AND SIDE PLATES TO BE FLAT.
- B. WHEN TWO HALVES ARE FITTED TOGETHER THEY MUST ABUTT CLEANLY SO AS TO FORM A CIRCLE WITHIN A TOLERANCE i.e. COMPLETE ASSEMBLY COMPRISING TWO LANTERN RING HALVES MUST FIT EASILY INTO A GAUGE DIMENSIONED AS PER DRG. No.22145
- C. THE INSIDE PIECE TO BE PUNCHED AND THEN BENT. SIDE PLATES TO BE PUNCHED AS DIMENSIONED.

COMMODITY No. TO BE  
STAMPED ON SIDE PLATE.

**RESTRICTED ACCESS**



DEVELOPMENT OF INSIDE PIECE.

153	316 S.S.	74019006-2
MAT.CODE	MATERIAL	COMM. No.

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~~MACHINE WHERE MARKED~~ ✓ ~~FINISH TO BE~~ ✓ ~~UNLESS OTHERWISE STATED~~  
~~MACHINE ALL OVER~~ TOLERANCES TO BE  $\pm 0.2$  UNLESS OTHERWISE STATED

**ENVIROTECH(PTY)LTD.**

31 ISANDO RD ISANDO TVL  
P.O BOX 70 36-5411


# PUMP DIVISION

emeid544

DATE: 18:1:80

DRAWN: C.F.O

CHKD.: *BM*

APP.: 

SCALE: 2:1

## LANTERN RING FOR A&AB FRAME PUMP

DRG. No.

22146

RE

REVISIONS					
	No.	DESCRIPTION	DATE	ALT BY	CHKD BY