

Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
M57	1	SAE 1045	Ø3" x 147mm LG.

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (\*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  
ALL GROUND SURFACES TO BE 0.4 MICRONS.  
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:  
1 PLACE MACHINING '0.3  
1 PLACE FABRICATION '1.5  
2 PLACE '0.08 BETWEEN MACHINED SURFACES  
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  
'0.03 BETWEEN DOWELS IN THE SAME PLANE  
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
'0.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

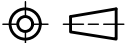
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "\*"

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	N/A

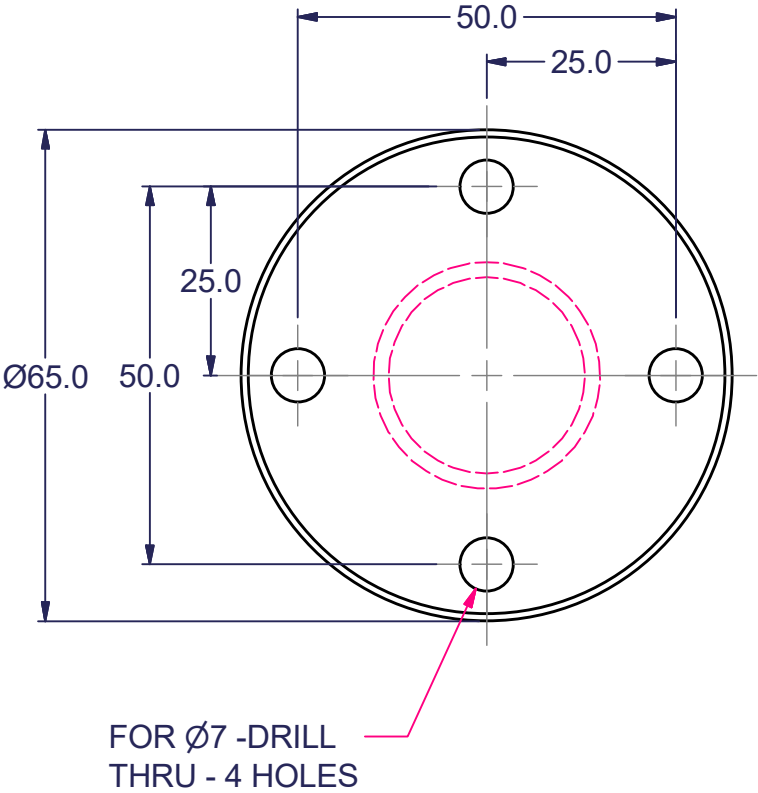
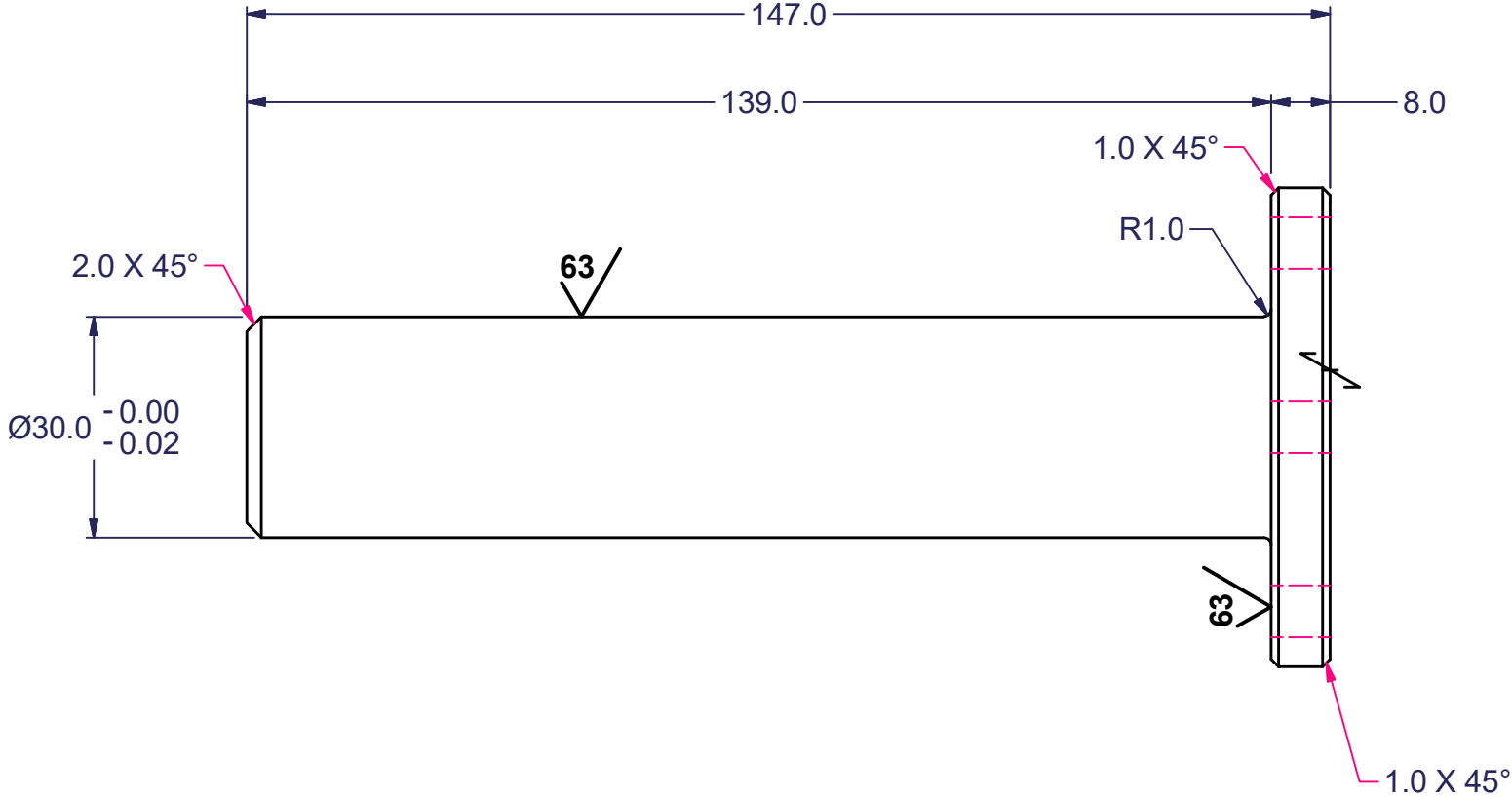
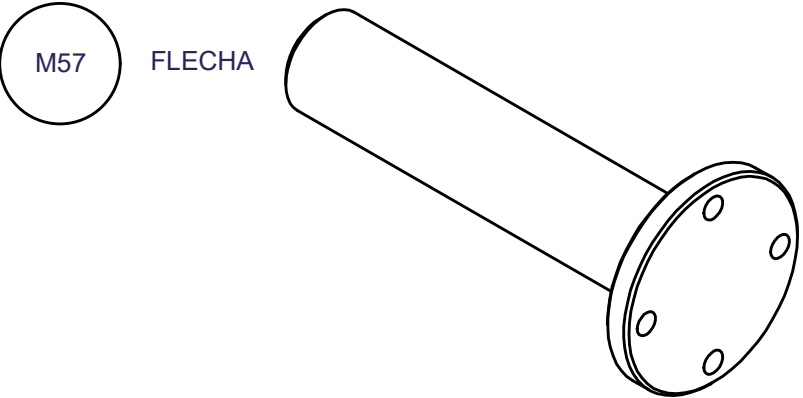
COTO: COTO NUMBER	
<input type="checkbox"/> MOVIL PART RAL <input type="checkbox"/> FIXED PART RAL <input checked="" type="checkbox"/> BLACK OXIDE <input type="checkbox"/> WITH OUT PAINT <input type="checkbox"/> POKA YOKE PAINT	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
		CUSTOMER NAME

DESIGNER D. NAME	DETAILER D. NAME	 3RD ANGLE PROJECTION
PROJECT MGR. PM NAME	DESIGN SUP. F. NAME	CHECKER CK NAME

SYSTEM NAME PROJECT NAME		
DESCRIPTION PRODUCT NAME		

SCALE NONE	SHEET 9 OF 22	RELEASE DATE 3/1/2018
DRAWING NO. SHOWN 114-FRW-JIP-ST65U-M57	OPPOSITE	



NOTAS:  
1.- STENCILAR ITEM.