





- No CTQ tolerances specifiedUnspecified shape tolerance acc. to basic material standard
- Unspecified cutting tolerances acc. to ISO 9013:2002 -332 To be produced acc. to PS-910103
- All edges must be free of burrs
- Hot dip galvanizing acc. to PS-910104. Corrosion class C5 Onshore



3D design by	3D Reviewed by	Date/YYYY-MM-DD	NOT	E: In case of conflict b	etween requirements of 2D	drawing and any received	Format	Scale I	Proj.
SJIPL	SSTAN	2021-02-09	refere	ence 3D file or DXF file,	then the requirements on t	the 2D drawing shall prevail.	A4	1:1	$\Box \Psi$
2D design by	Date/YYYY-MM-DD	General tolerance macl	nined parts	General tolerance welded, brazed, assembly constructions	Project			Status	
SJIPL	2021-02-07	ISO 2768-mK		ISO 13920-AE	-			Approved	
Reviewed by	Date/YYYY-MM-DD	Mass Basic Material				Material	•		
SSTAN	2021-02-09	0,32 kg Round bar EN 10060				Steel EN 10025-2 - S355JR			
		•	Descriptio	n					
			Bus	shing M20					
			Drawing r	10	·	·		Revision	Sheet
			302	20.2487				_	1/1