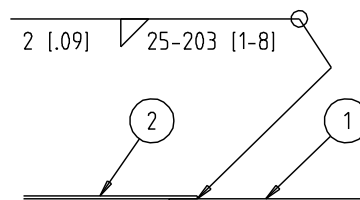
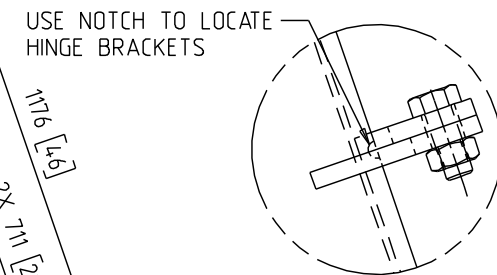
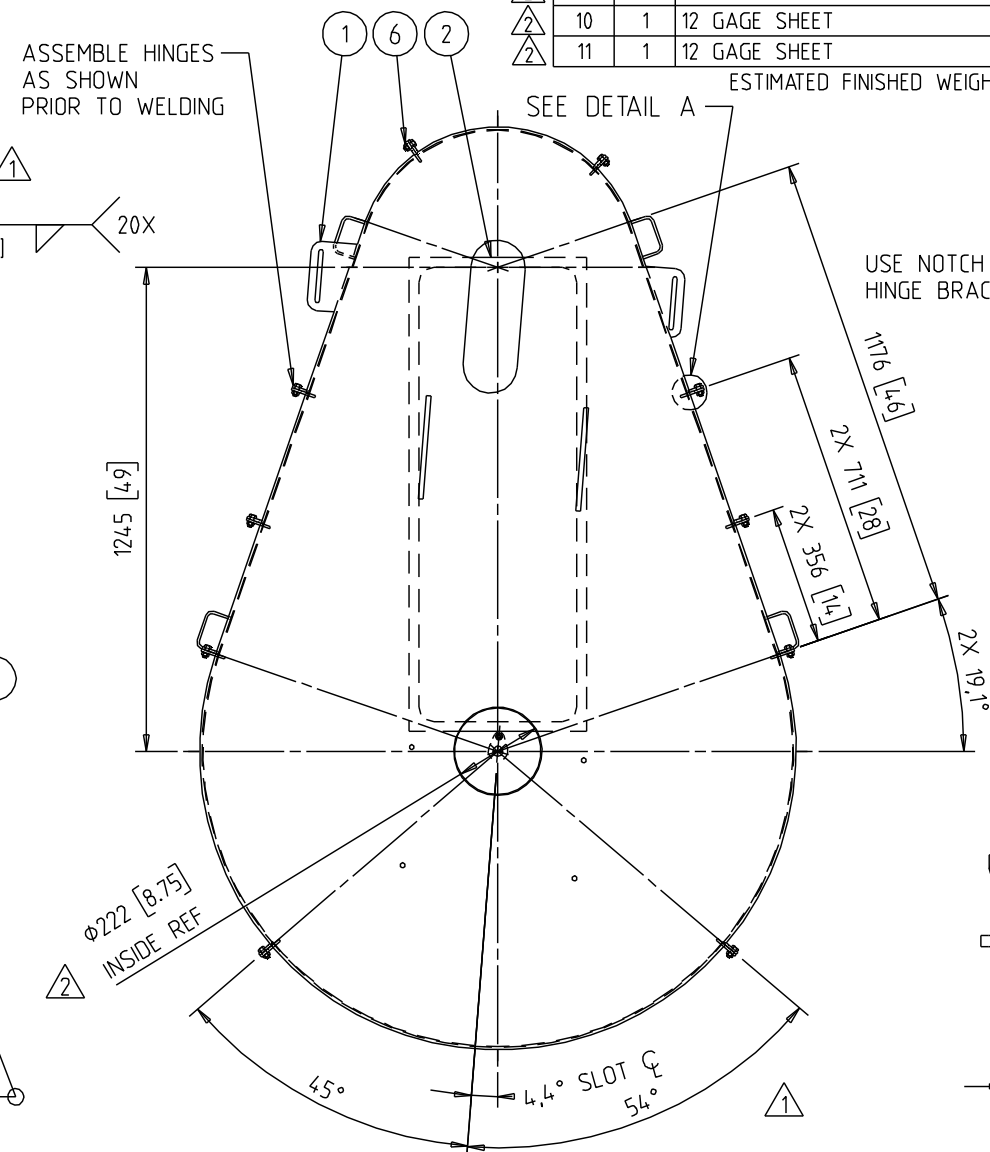
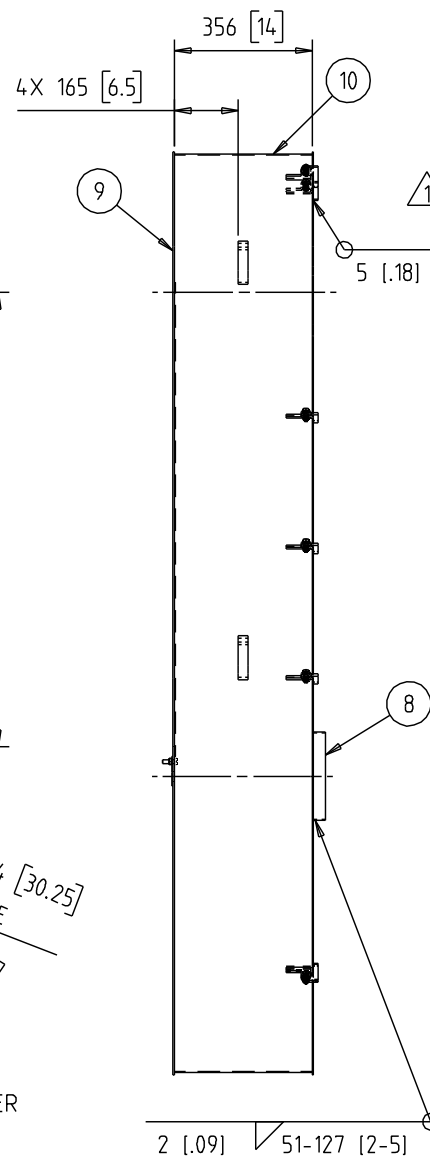
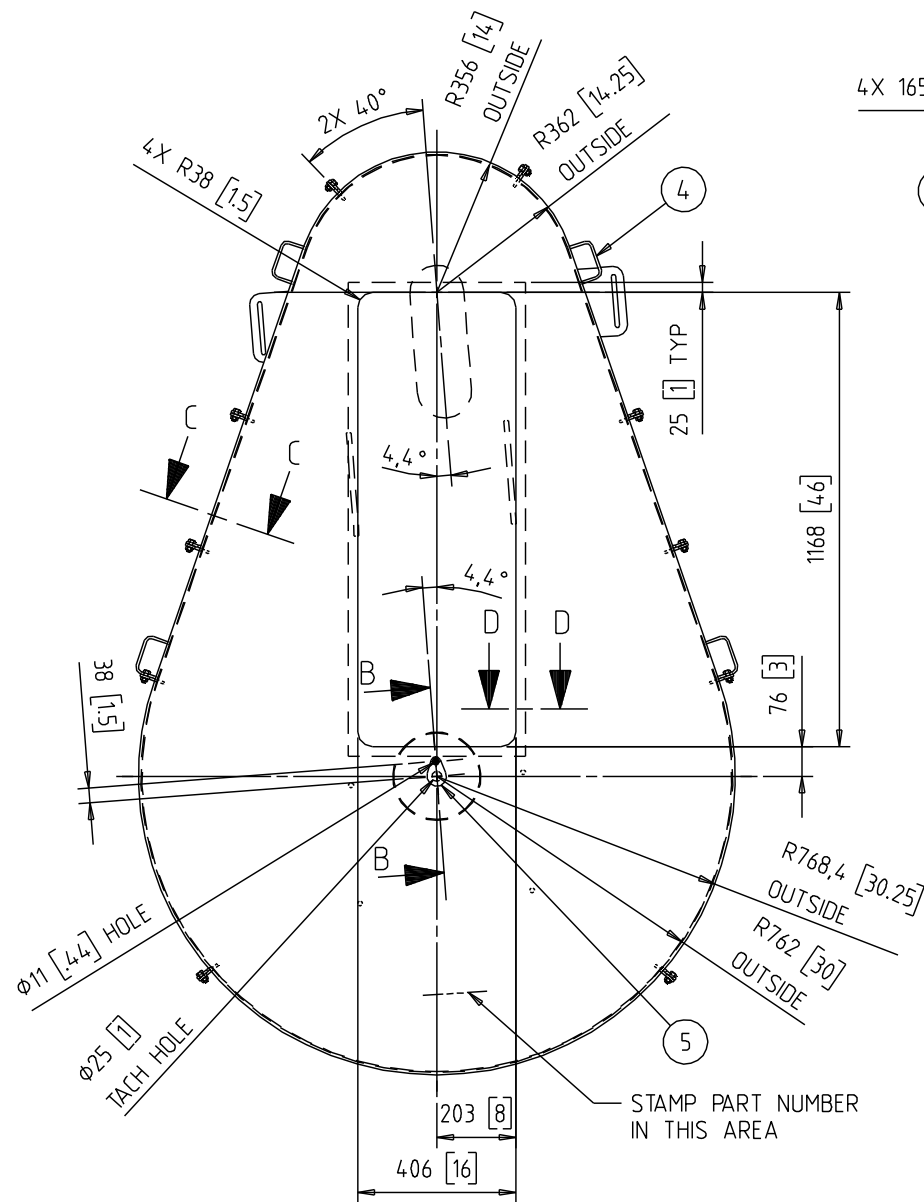


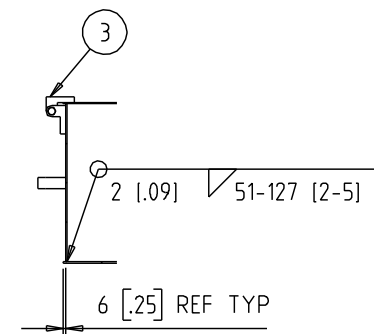
SECTION B-B



SECTION D-D



DETAIL A



SECTION C-C

ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	12 GAGE SHEET	167 LBS	WPL12GA
2	1	EXPANDED METAL	9 SQ FT	WEX48X96X51315
3	20	HINGE BRACKET	EA	ZHB68816
4	4	LIFT HANDLE	EA	ZLH68792
5	1	TACH HOLE COVER	EA	ZHC82325
6	11	M10 X 30 LG, 1 NUT, 1 LOCK WSHR	EA	M10H2-30VJ
7	2	M10 X 20 LG, 1 NUT, 2 FLAT WSHR	EA	M10H2-20VQ
8	1	12 GAGE SHEET	1 LB	WPL12GA
9	1	12 GAGE SHEET	167 LBS	WPL12GA
10	1	12 GAGE SHEET	100 LBS	WPL12GA
11	1	12 GAGE SHEET	32 LBS	WPL12GA

ESTIMATED FINISHED WEIGHT: 157,3 kg [347 lbs]

- 1.) ALL STEEL TO BE COMMERCIAL QUALITY A-569 12 GA. HR PL. EXCEPT AS NOTED
- 2.) ALL WELDS TO BE 2,3 [.09] FILLET UNLESS NOTED
- 3.) BLAST CLEAN & PRIME COAT WITHIN (8) HRS. OR BEFORE OXIDATION OCCURS
- 4.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS
- 5.) SEE SHEET 2 FOR ADDITIONAL PART DIMENSIONS
- 6.) DIMENSIONS SHOWN THUS [] ARE IN INCHES

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

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4					
3					
2	UPDATED BOM TO CURRENT STANDARDS, ADDED ITEMS 9-11, Ø222 [8.75] WAS Ø311 [12.25], UPDATED WEIGHTS, REMOVED TOL. BLOCK, ADDED TOL. NOTE, ITEM 3 WAS QTY. OF 10, ITEM 8 WAS WPE12X25, SEE SHEET 2. EDR568, DR109450MAD	ERF	DEC.21,2009	ARW	
1	DETAIL A WAS D, CREATED SECTION D-D, ADDED WELD SYMBOL AND NOTE, SEE SHEET 2; DR103059MAD	JKS	SEP.11,2007	ERF	
No.	DESCRIPTION	BY	DATE	CHK	
REVISIONS					

APP.	AGS
CHECK	JKS
DRN.	A.HICKMAN
DATE	MAR.20,2007
SCALE	

PRODUCT :
WARMAN PUMP

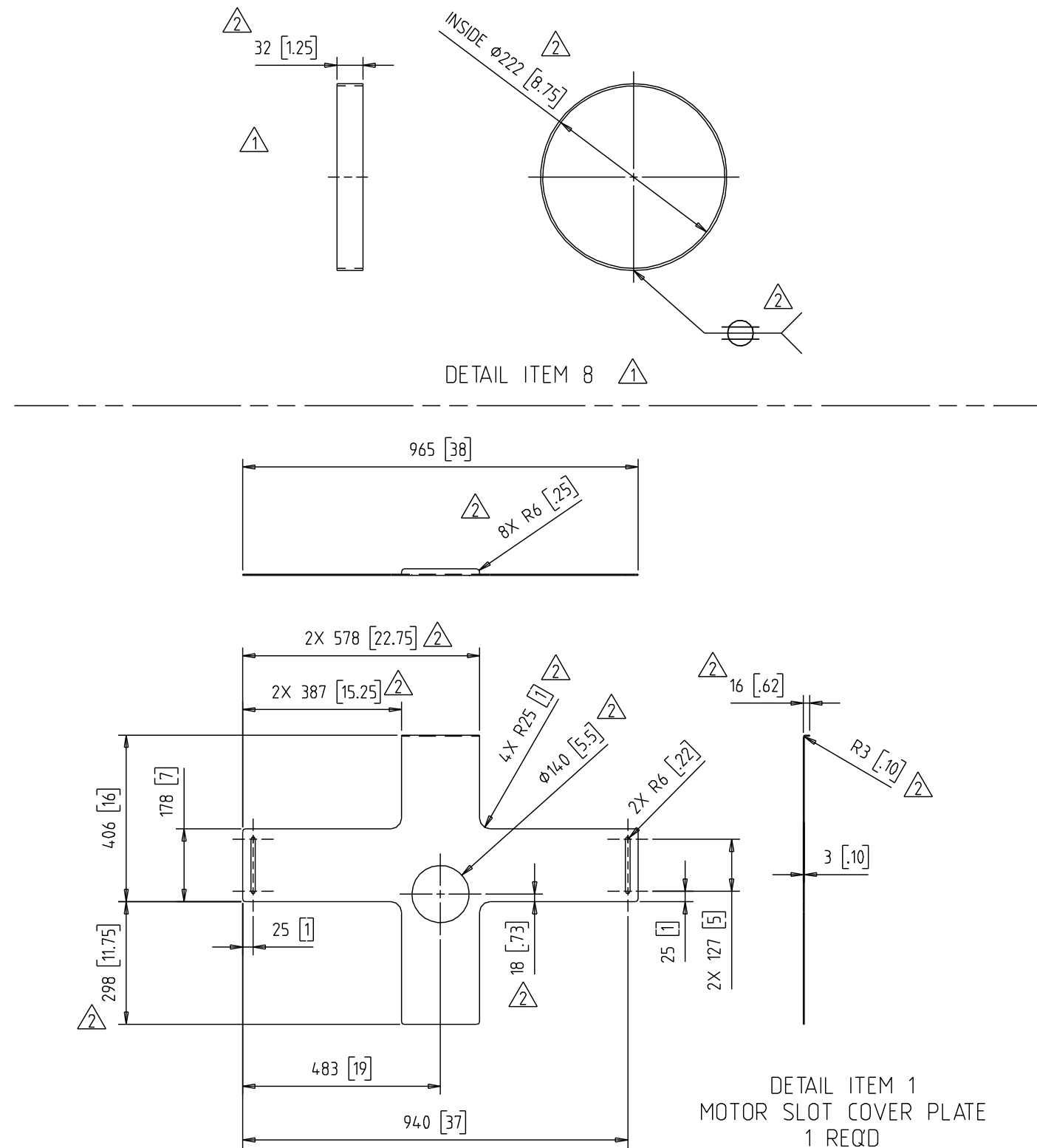
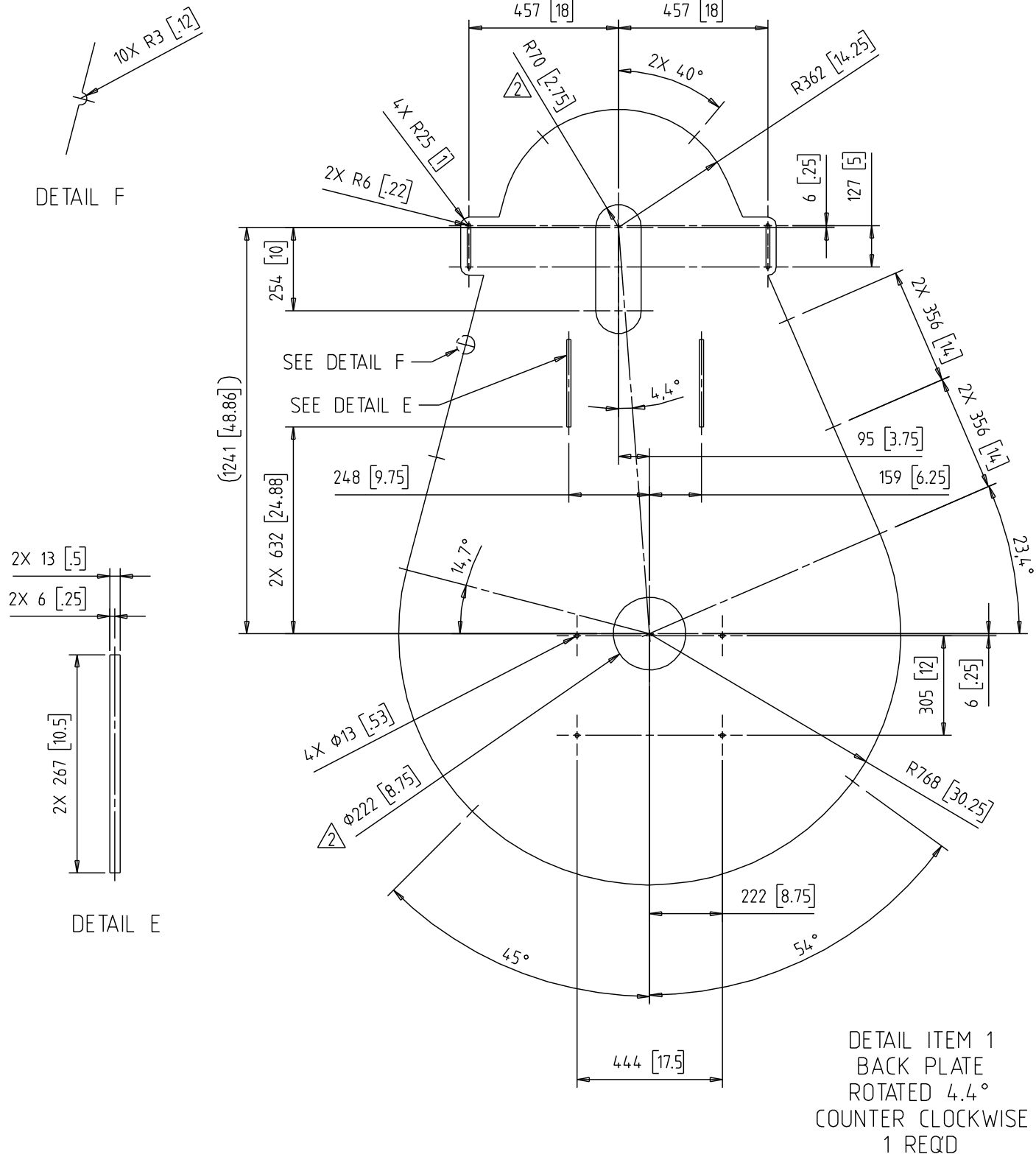
TITLE :
BELTGUARD, F-BASE, "ZBG84815"
026M KIT

DRAWING No.
A2-110-0-384815
SHEET 1 OF 2

WEIR MINERALS NORTH AMERICA
DESIGN CENTRE OF ORIGIN :
MADISON


REV.

2



2

2

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	2	MODIFIED DETAIL OF ITEM 8; 1.25 WAS 3.25, 8.75 WAS 12.25, ADDED WELD SYMBOL, 8X WAS 6X, Ø140 [5.5] WAS R35 [1.38], 2X 578 [22.75] WAS 616 [24.25], 2X 387 [15.25] WAS 349 [13.75], Ø222 [8.75] WAS Ø260 [10.25], , 4X WAS 2X, R3 WAS 3X, DIM. OF 16 WAS 3X, ADDED DIM. OF 298 [11.75], 18 [7.3] WAS 38 [1.5], SEE SHEET 1. EDR568, DR109450MAD	ERF	DEC.21,2009	ARW	APP.	AGS		WEIR MINERALS NORTH AMERICA DESIGN CENTRE OF ORIGIN : MADISON	DRAWING No. A2-110-0-384815 SHEET 2 OF 2	REV. 2
						CHECK	JKS				
						DRN.	A.HICKMAN				
	1	ADDED DETAIL ITEM 8; ADDED 19 X 64 NOTCH; SEE SHEET 1; DR103059MAD	JKS	SEP.11,2007	ERF	DATE	MAR.20,2007				
No.	DESCRIPTION	BY	DATE	CHK	SCALE						
REVISIONS											

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.



WEIR MINERALS NORTH AMERICA
DESIGN CENTRE OF ORIGIN :
MADISON

DRAWING No.
A2-110-0-384815
SHEET 2 OF 2

REV.