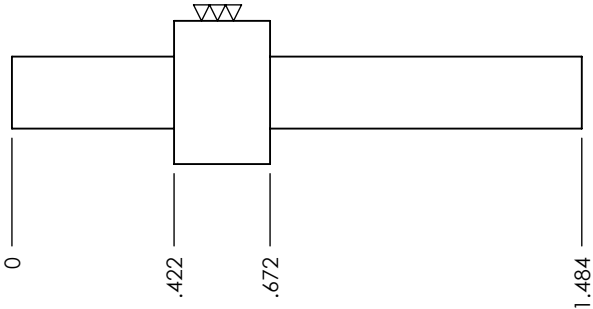
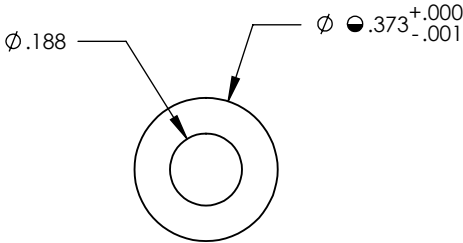
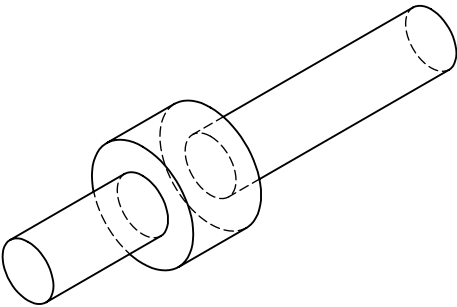


NAME	DATE	TIME (HRS)



QUALITY	
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AUTHORIZE	TALLER
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NOTES: PINES LATERALES TK4 DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES	ISO 2768-1 mK-E	
DIMENSIONS	ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -.1	+.004 -.004	+1° -1°
MATERIAL: ACERO 4140 T		
SURFACE TREATMENT GALVANIZED		
HARDNESS N.A.		

BPM008-AP-025		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
MEDIDA ESPECIAL		TAKATA MONTERREY TECHNICAL CENTER	
APPROVALS		DATE	
DESIGNER LLD		15/ENE/2019	
REVIEW JATA		15/ENE/2019	
PART NUMBER: BPM008-AP-025		MACHINE NAME: BOLT PRESS MACHINE	
SIZE A		PART 025	
SCALE 1:1		DRAWING IN INCHES	