

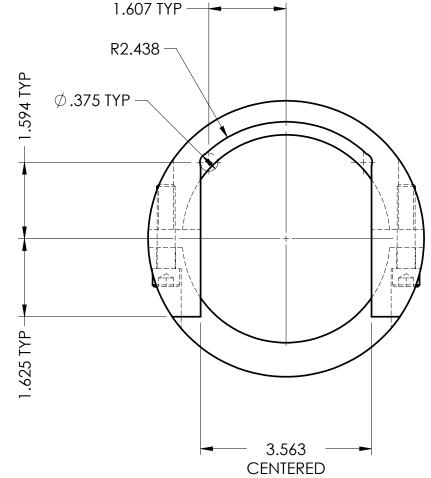
~ 2.125 **→**

1.125 - .875

→ 1/8" REF

.375 CENTERED

4.331 + .003





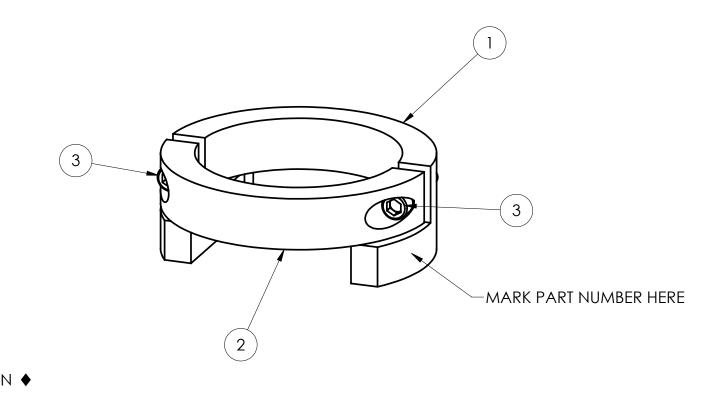
-2X \emptyset .313 THRU \blacklozenge 3/8-16 UNC THRU

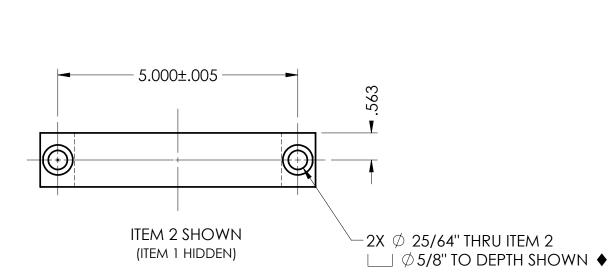
SPECIAL INSTRUCTIONS

ITEMS 1 AND 2 ARE TO BE MACHINED FROM A SINGLE PIECE OF STOCK.

DIMENSIONS INDICATED BY • ARE TO BE MACHINED PRIOR TO SEPARATING STOCK INTO ITEMS 1 AND 2.

BLACK OXIDE BOTH ITEMS ARE MACHINING.





ITEM 1 SHOWN (ITEM 2 HIDDEN)

NOTES:

REMOVE ALL SHARP EDGES

MARK WITH PART NUMBER AS SHOWN

APPROXIMATE WEIGHT = 5.412 LBS

ALL FASTENERS MUST BE SAE GRADE 5 OR BETTER

SOCKET HEAD CAP SCREWS MUST BE SAE GRADE 8 OR BETTER DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .				
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED:				
LY-01267	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	DI			
	ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS	DI			
	X.XX ± .020 63/N7/ X.XXX ± .010 32/N6/				
	METRIC DIMENSIONS: $V = V$ $\begin{bmatrix} X \end{bmatrix} \pm 2 \text{ mm}$ $V = V$ $\begin{bmatrix} X.X \end{bmatrix} \pm .5 \text{ mm}$ $V = V$	Ç			
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	SH			
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES				
	THIRD ANGLE PROJECTION	SC.			
		1			

NT.	MATERIAL SEE PART LIST								
•	DESIGN	D.	SOLEY		SAVED	6/3/2022			
S	S DRAWN D. SOLEY 06/02/2022								
	L) L	IBE	BEY	TOLEDO	ATE OFFICES , OHIO BBEY.COM			
	SHAFT COLLAR, ANTI-ROTATION								
	L91 PRESS PACK								
	16-38 INDEXING PRESS								
	SCALE: SIZE DRAWING NUMBER								
	1:2	\mathbf{C}	LY-8	8839		SHEET 1 OF 1			

DESCRIPTION

REVISIONS

BY

DATE

REV.