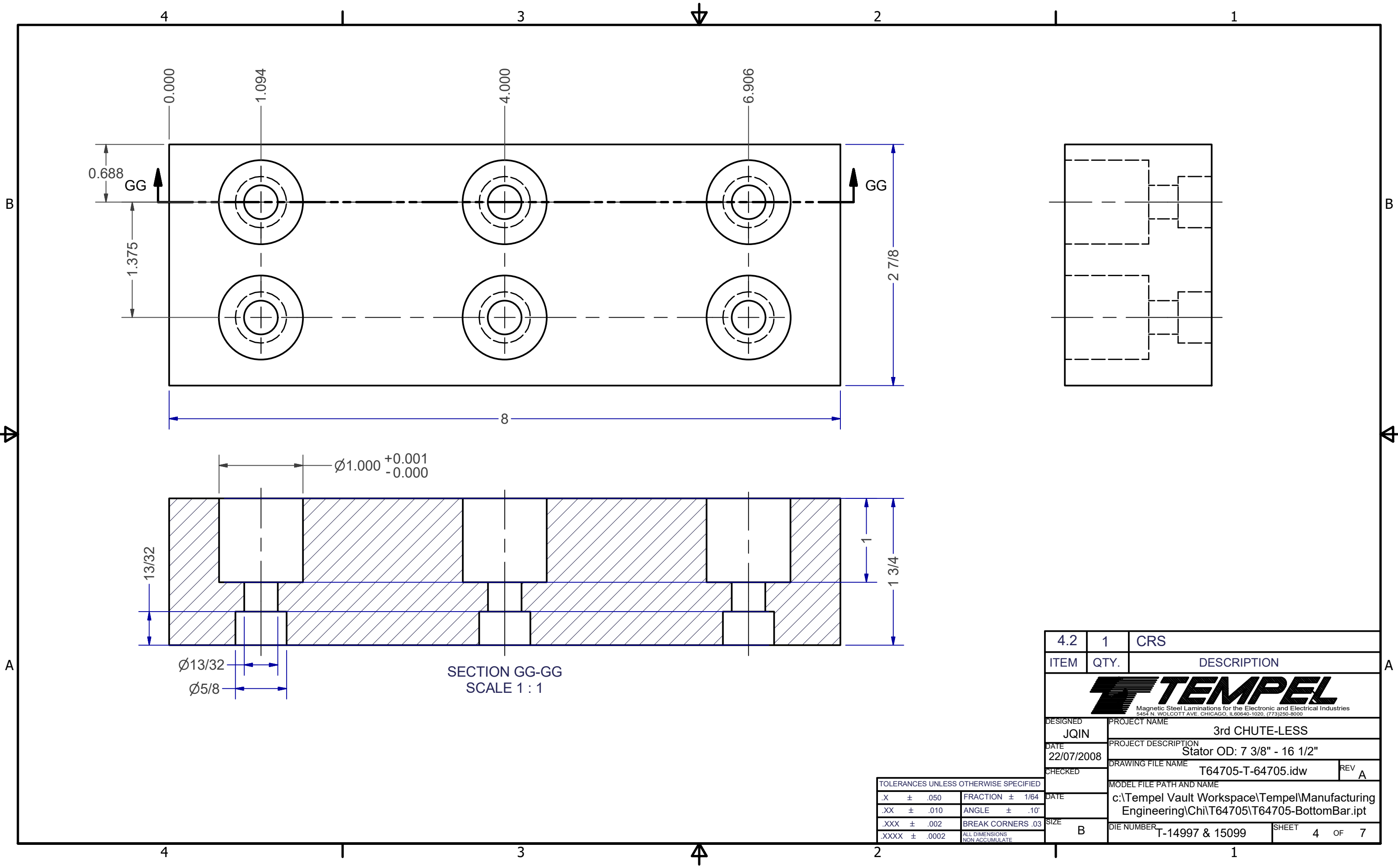



ITEM NO.	PART NUMBER	QTY.
1	VT204-18-VT204	1
2	VT204-18-VT204U	1
3	VT204-18-204E	1
4	MountPlate	1
5	TopBar	3
6	TopSurface	3
7	TopSurface_2	3
8	SSUPBO-16-XS	3
9	6649k77_cut	6
10	BottomBar	1

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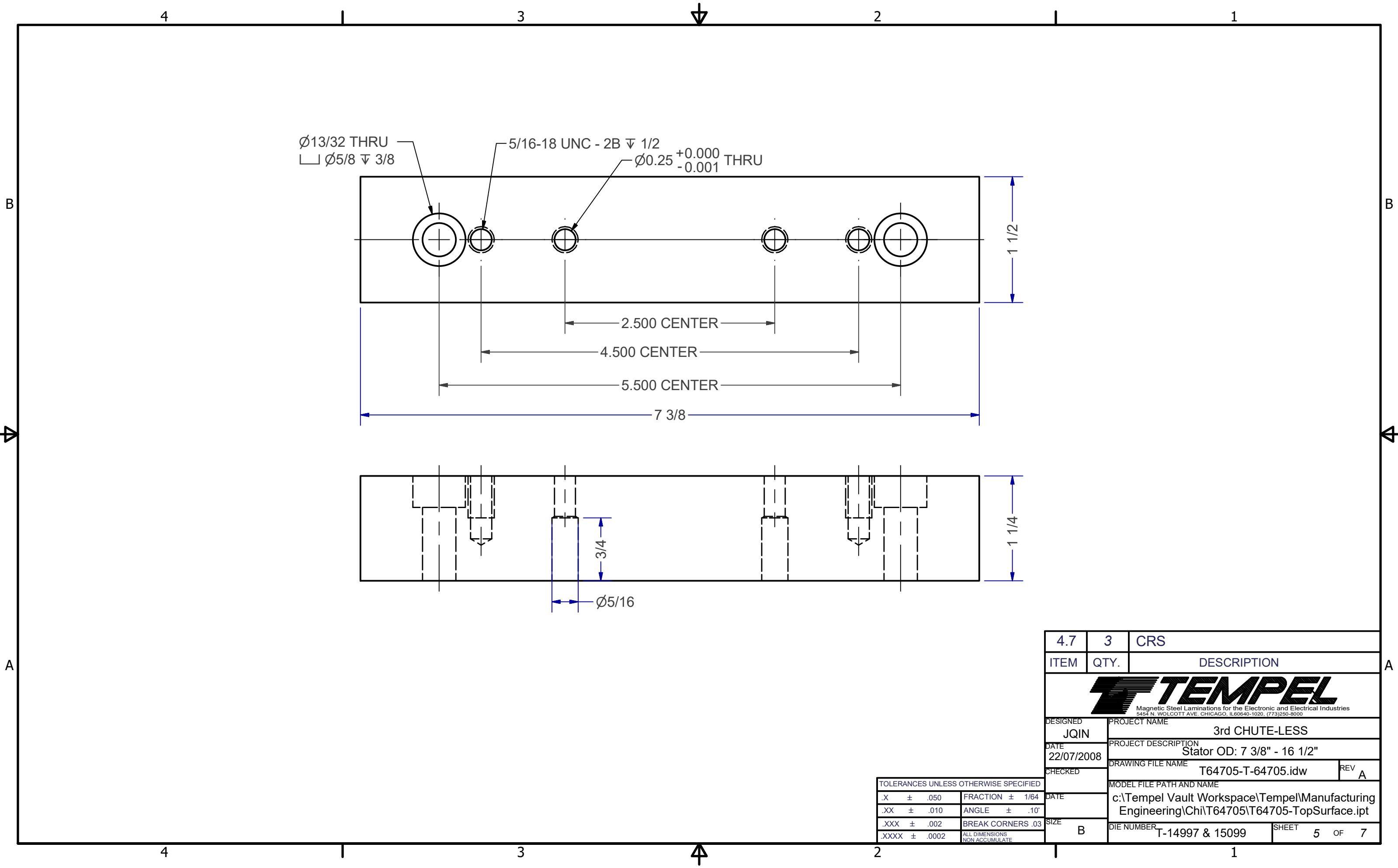
maquinadosaeme


MATERIAL: ---		PROYECCIÓN TERCER ÁNGULO 		NO ESCALAR DIBUJO UNLESS OTHERWISE SPECIFIED, TOLERANCE ARE: ONE PLACE TWO PLACE THREE PLACE FOUR PLACE ANGLE ±0.1 ±0.01 ±0.005 ±0.0005 ±0.3 SCREW THREADS SHALL PROVIDE 70 - 78% OF FULL RHEADS		CONDIFENCIAL LA INFORMACIÓN CONTENIDA EN ESTE DIBUJO ES PROPIEDAD EXCLUSIVA DE LA COMPAÑÍA, CUALQUIER REPRODUCCIÓN EN PARTE O TOTAL ES PROHIBIDA	
CANTIDAD: 1 ENS.	UNIDADES: in [mm]	CÓDIGO DE DIBUJO: T64705		CLIENTE: TEMPEL DE MÉXICO			
ESCALA: 1 : 9		HOJA: 1 - 7		FECHA: 27/05/2022		DESCRIPCIÓN: T64705 - PLATFORM	REV. 00



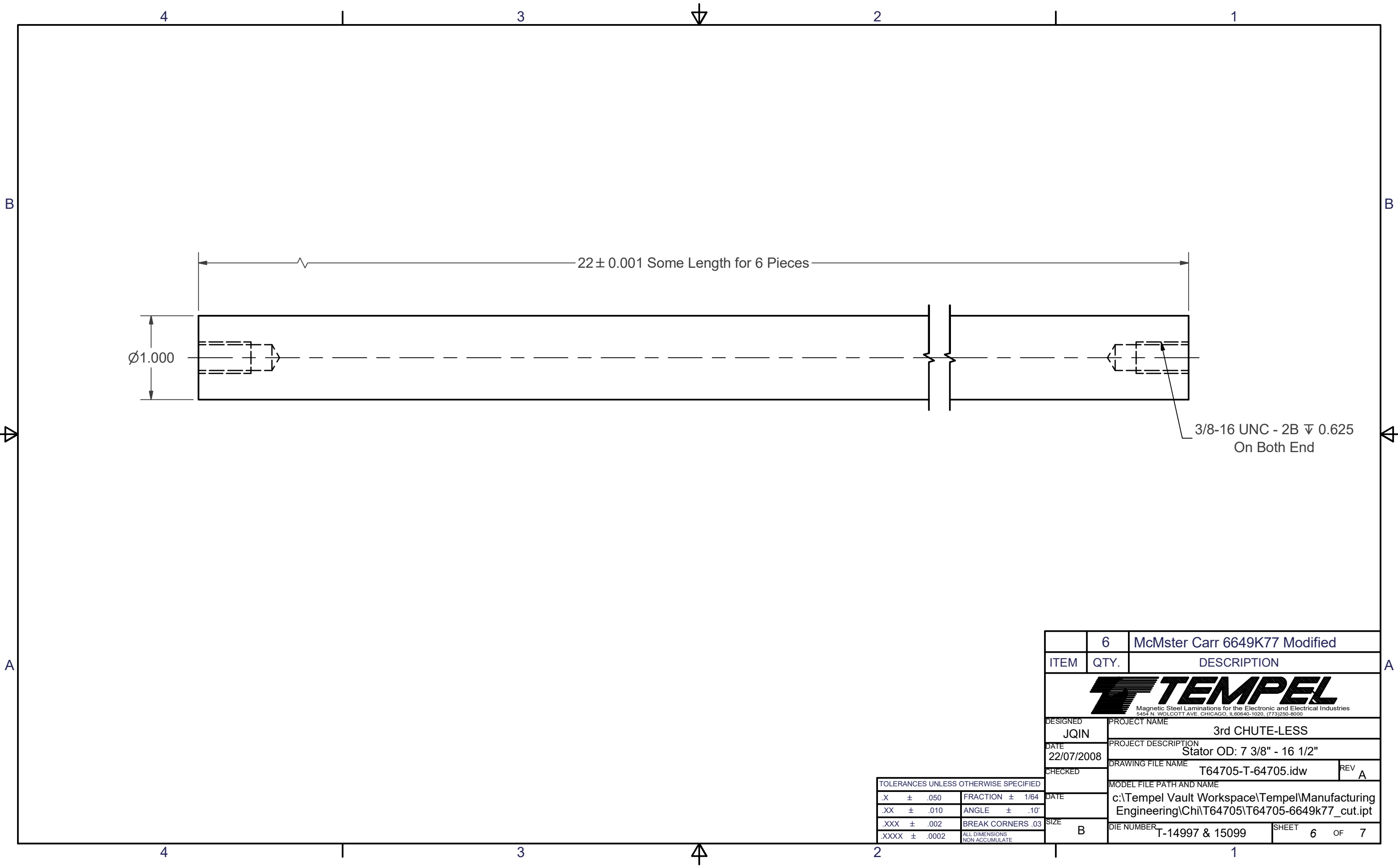
4.2	1	CRS	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE	22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-BottomBar.ipt	
SIZE	B	DIE NUMBER T-14997 & 15099	SHEET 4 OF 7


TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE



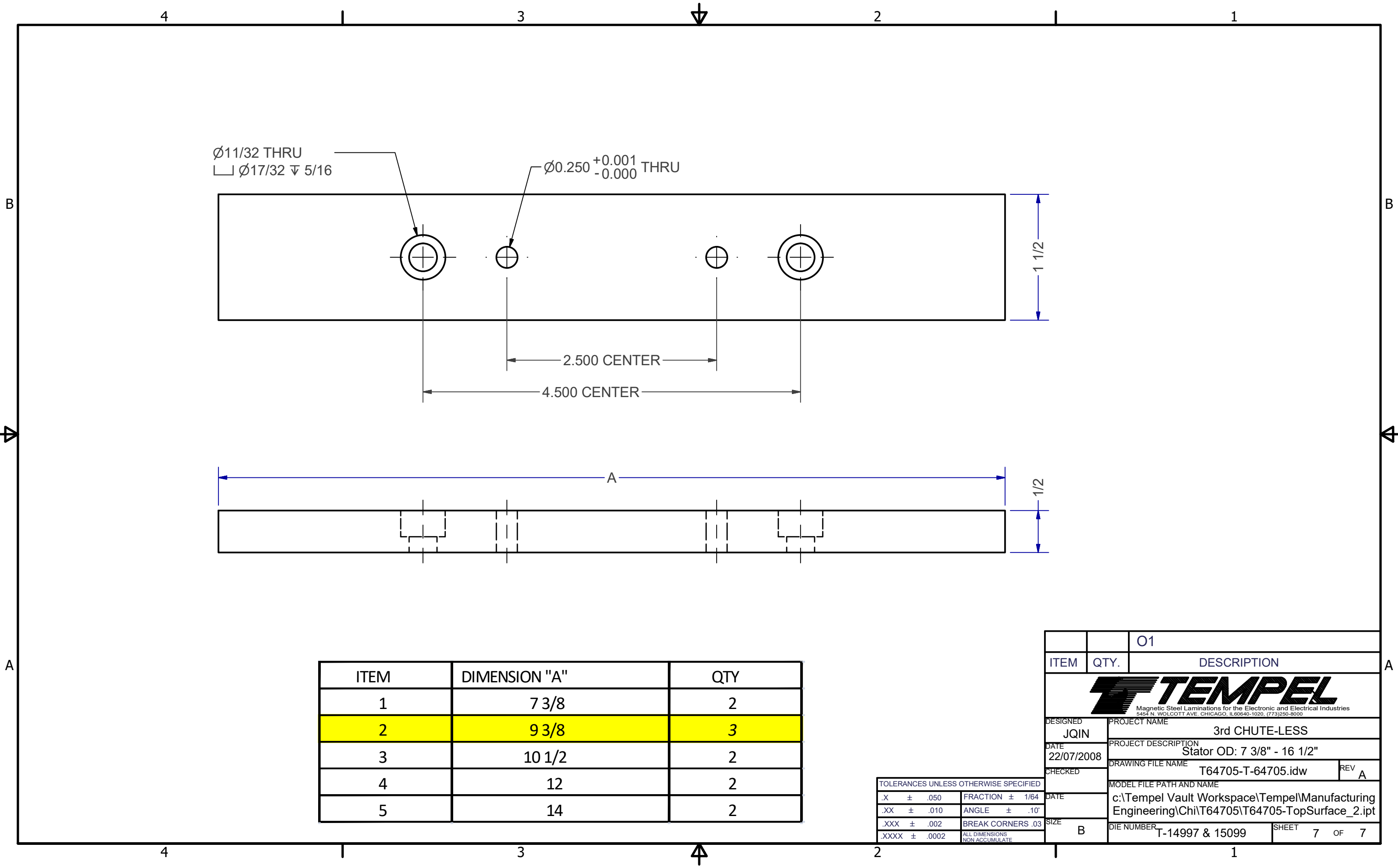
4.7	3	CRS	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED JQIN	PROJECT NAME 3rd CHUTE-LESS		
DATE 22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"		
CHECKED	DRAWING FILE NAME T64705-T-64705.idw		REV A
DATE	MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-TopSurface.ipt		
SIZE B	DIE NUMBER T-14997 & 15099		SHEET 5 OF 7

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE




	6	McMster Carr 6649K77 Modified	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>TEMPEL</div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE	22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Ch\T64705\T64705-6649k77_cut.ipt	
DATE			
SIZE	B	DIE NUMBER T-14997 & 15099	SHEET 6 OF 7

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE



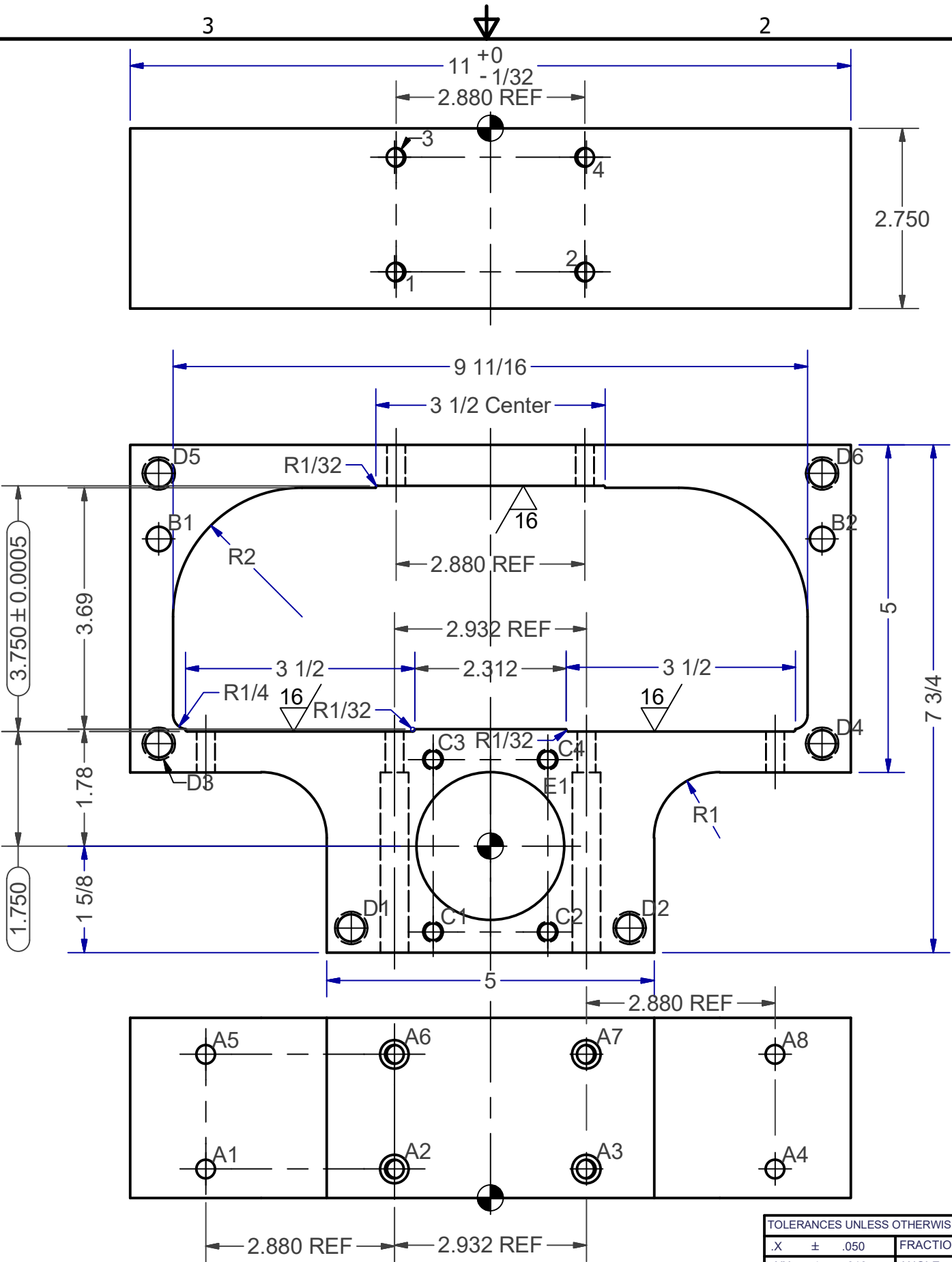
ITEM	DIMENSION "A"	QTY
1	7 3/8	2
2	9 3/8	3
3	10 1/2	2
4	12	2
5	14	2

TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE

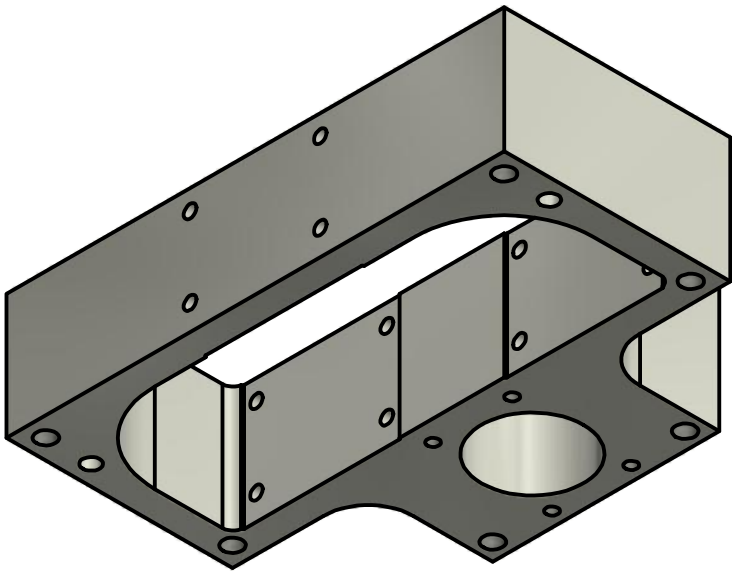
		O1
ITEM	QTY.	DESCRIPTION
 <small>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</small>		
DESIGNED JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE 22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED	DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE	MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-TopSurface_2.ipt	
SIZE B	DIE NUMBER T-14997 & 15099	SHEET 7 OF 7

Hole Table 1			
HOLE	XDIM	YDIM	DESCRIPTION
1	-1.440	-2.193	Ø0.280 ∇ 0.750
2	1.440	-2.193	
3	-1.440	-0.443	
4	1.440	-0.443	

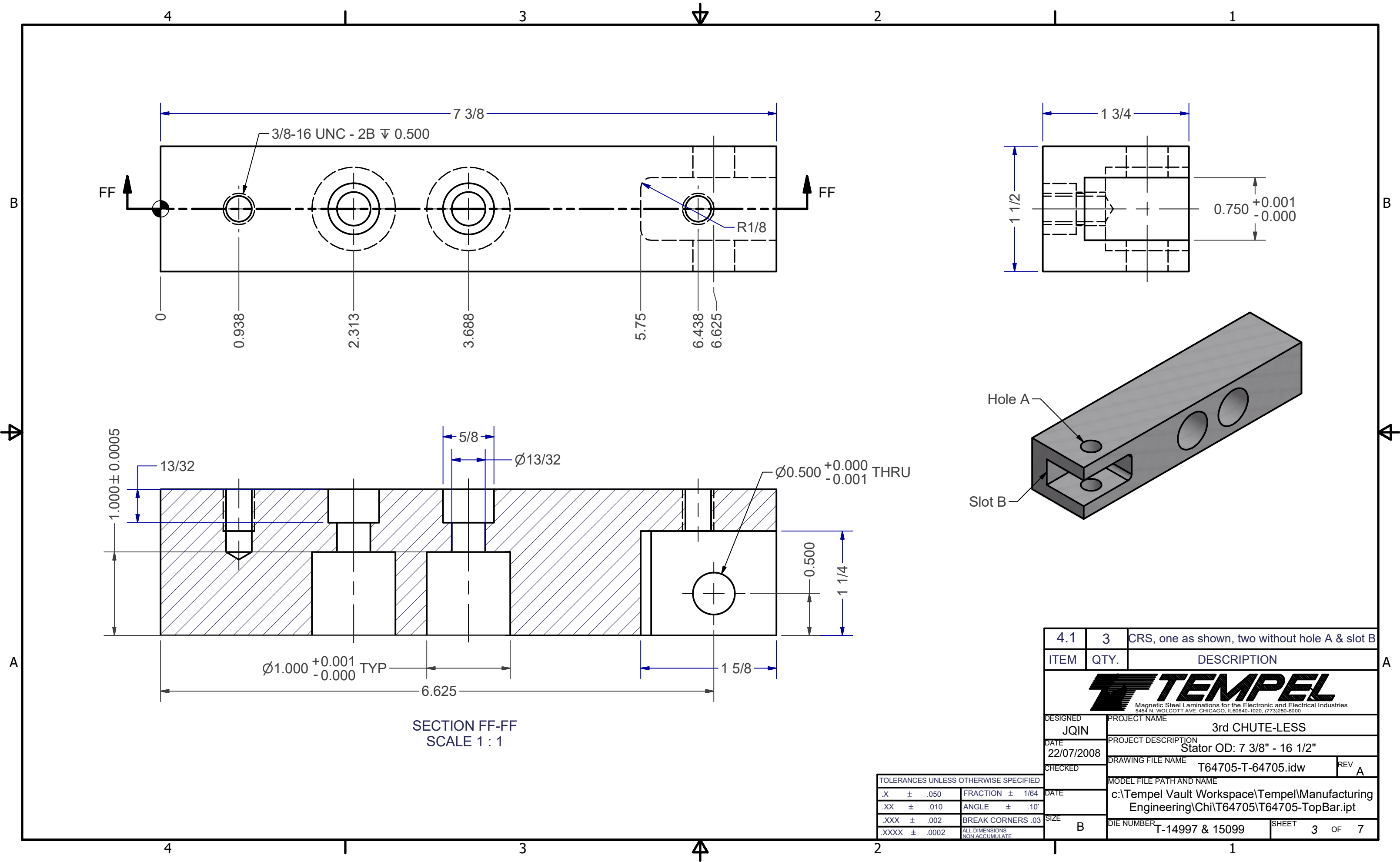
Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	-4.346	0.443	Ø0.28 ∇ 4.00 └┐ Ø0.43 ∇ 2.75
A2	-1.466	0.443	
A3	1.466	0.443	
A4	4.346	0.443	
A5	-4.346	2.193	
A6	-1.466	2.193	
A7	1.466	2.193	
A8	4.346	2.193	




Hole Table 2			
HOLE	XDIM	YDIM	DESCRIPTION
E1	0.000	0.000	Ø2.250 ^{+0.001} / _{-0.000} THRU
B1	-5.063	4.688	Ø0.375 ∇ 0.750 S.F. STD DWL
B2	5.063	4.688	
C1	-0.875	-1.310	5/16-18 UNC - 2B ∇ 0.500
C2	0.875	-1.310	
C3	-0.875	1.320	
C4	0.875	1.320	
D1	-2.125	-1.250	1/2-13 UNC - 2B ∇ 1.000
D2	2.125	-1.250	
D3	-5.063	1.563	
D4	5.063	1.563	
D5	-5.063	5.688	
D6	5.063	5.688	



4.4	1	CRS
ITEM	QTY.	DESCRIPTION
TEMPEL Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000		
DESIGNED JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE 22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED	DRAWING FILE NAME T64705-T-64705.idw	REV A
DATE	MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-MountPlate.ipt	
SIZE B	DIE NUMBER T-14997 & 15099	SHEET 2 OF 7



TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	.050	FRACTION ± 1/64
.XX	±	.010	ANGLE ± .10°
.XXX	±	.002	BREAK CORNERS .03
.XXXX	±	.0002	ALL DIMENSIONS NON ACCUMULATE

4.1	3	CRS, one as shown, two without hole A & slot B	
ITEM	QTY.	DESCRIPTION	
<div><div></div><div>Magnetic Steel Laminations for the Electronic and Electrical Industries 5454 N. WOLCOTT AVE. CHICAGO, IL 60640-1020, (773)250-8000</div></div>			
DESIGNED	JQIN	PROJECT NAME 3rd CHUTE-LESS	
DATE	22/07/2008	PROJECT DESCRIPTION Stator OD: 7 3/8" - 16 1/2"	
CHECKED		DRAWING FILE NAME T64705-T-64705.idw	REV A
		MODEL FILE PATH AND NAME c:\Tempel Vault Workspace\Tempel\Manufacturing Engineering\Chi\T64705\T64705-TopBar.ipt	
DATE		DIE NUMBER T-14997 & 15099	SHEET 3 OF 7
SIZE	B		