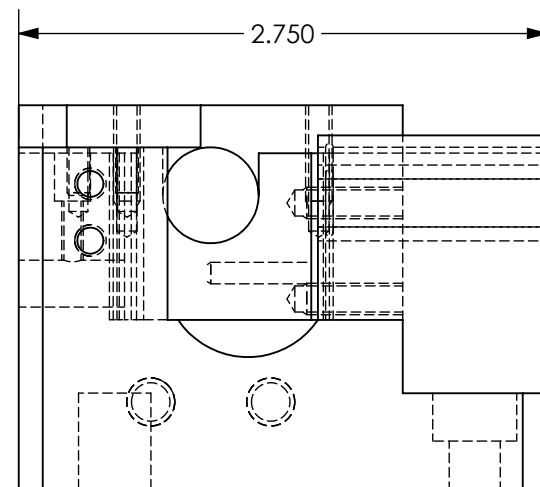
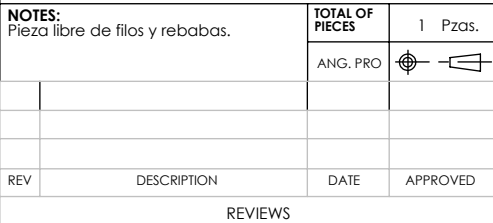

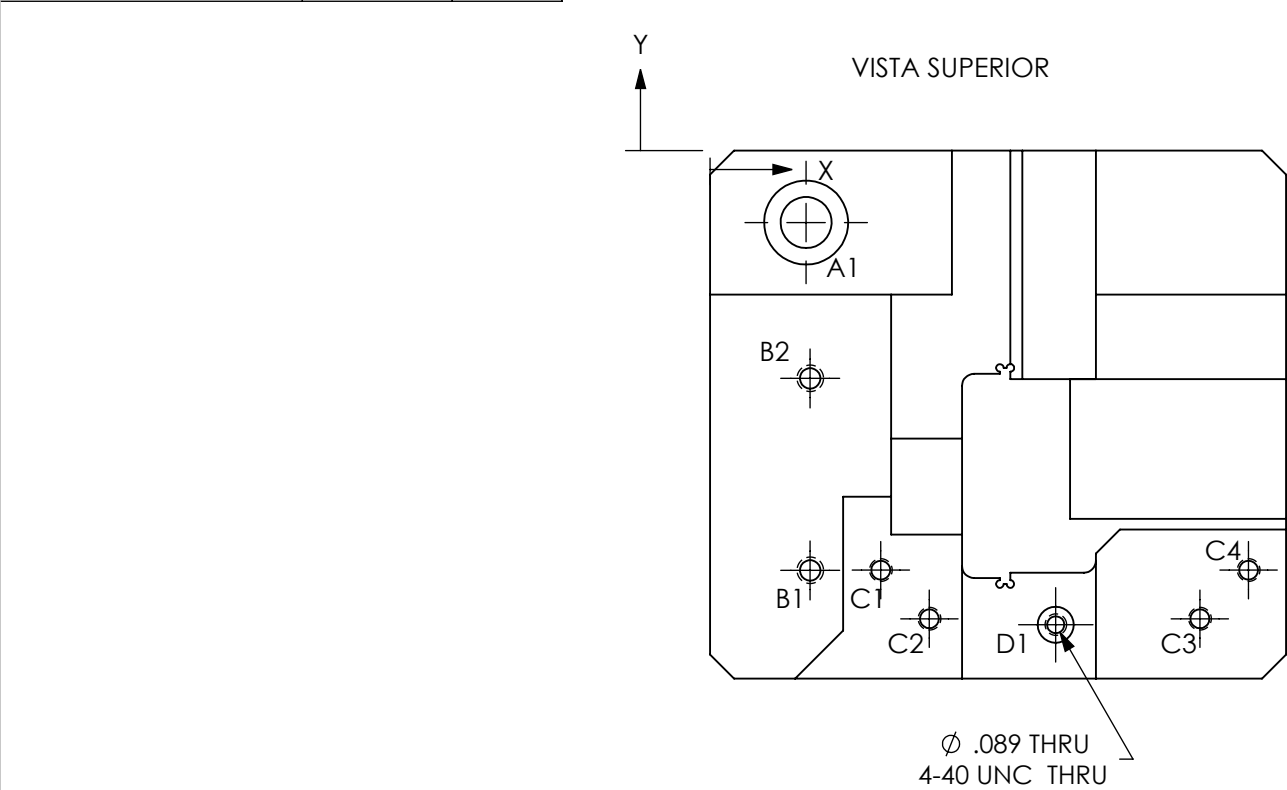


A 2x2 matrix diagram. The horizontal axis is labeled 'QUALITY' and the vertical axis is labeled 'TALLER'. The top-left quadrant is labeled 'AUTHORIZE'.



ASPRW001-P2-312		PAG. 1 de 7		ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.			
 MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER					
		MODEL NAME: ASPRW001				SERIES No: M2022-023	
		MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION					
APPROVALS		DATE		PART NUMBER: ASPRW001-P2-312			
DESIGNER		28/MAR/2022		SIZE		PART NAME	
VHGS				A		PART 312	
REVIEW		28/MAR/2022		SCALE		1:1	
JATA				DRAWING IN		INCHES	

NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	.500	-.375	Ø .266 THRU ALL Ø .438 ▽ .250
B1	.521	-2.187	Ø .107 ▽ .656 6-32 UNC ▽ .500
B2	.521	-1.187	
C1	.889	-2.186	Ø .098 ▽ .334 M3X0.5 - 6H ▽ .236
C2	1.142	-2.439	
C3	2.551	-2.439	
C4	2.804	-2.186	Ø .089 THRU Ø .188 ▽ .250
D1	1.800	-2.470	

QUALITY	
AUTHORIZE	TALLER

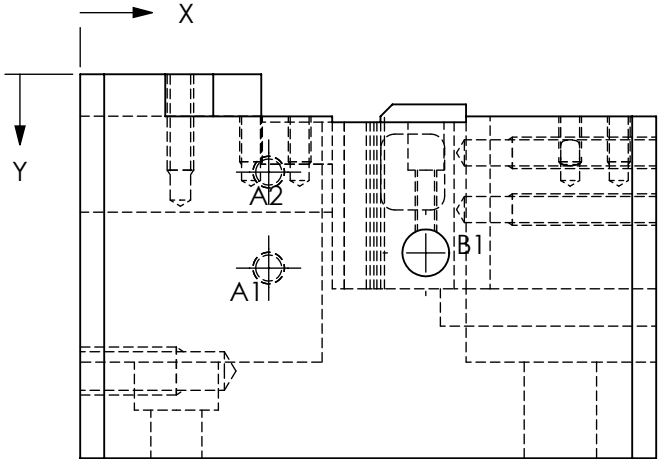
NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +.1 -.1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: ACETAL NEGRO		
SURFACE TREATMENT	N.A.	
HARDNESS	N.A.	

ASPRW001-P2-312		PAG. 2 de 7		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
JOYSON TECHNICAL CENTER					
MODEL NAME: ASPRW001		SERIES No: M2022-023			
MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION					
PART NUMBER: ASPRW001-P2-312					
DESIGNER	VHGS	DATE	28/MAR/2022	SIZE	REV. A
REVIEW	JATA	DATE	28/MAR/2022	PART NAME	PART 312
SCALE		1:2	DRAWING IN	INCHES	

NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	.981	1.010	Ø .136 ∇ .562 8-32 UNC ∇ .500 FAR SIDE
A2	.981	.510	
B1	1.800	.930	Ø .244 THRU




QUALITY

AUTHORIZE	TALLER
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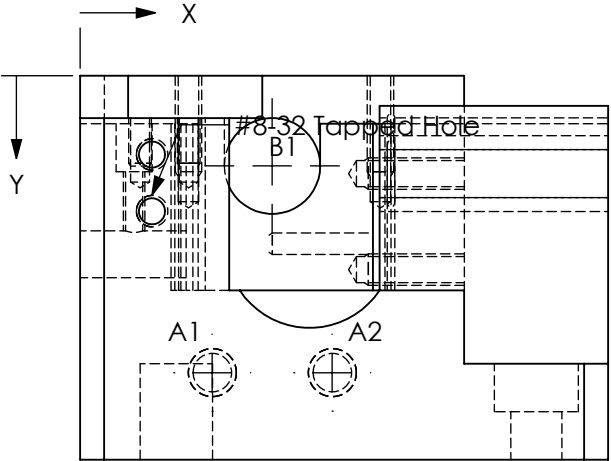
NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +.1 -.1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: ACETAL NEGRO		
SURFACE TREATMENT N.A.		
HARDNESS N.A.		

ASPRW001-P2-312		PAG. 3 de 7		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.					
 MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER							
APPROVALS		DATE		MODEL NAME: ASPRW001		SERIES No: M2022-023			
DESIGNER		DATE		MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION					
VHGS		28/MAR/2022		PART NUMBER: ASPRW001-P2-312					
REVIEW		DATE		SIZE		PART NAME		REV.	
JATA		28/MAR/2022		A		PART 312		A	
				ESCALE		1:2		DRAWING IN INCHES	

NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	.688	1.546	\varnothing .201 ∇ .750 1/4-20 UNC ∇ .500 FAR SIDE
A2	1.313	1.546	
B1	1.000	.469	\varnothing .500 THRU



QUALITY	
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AUTHORIZE	TALLER
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NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

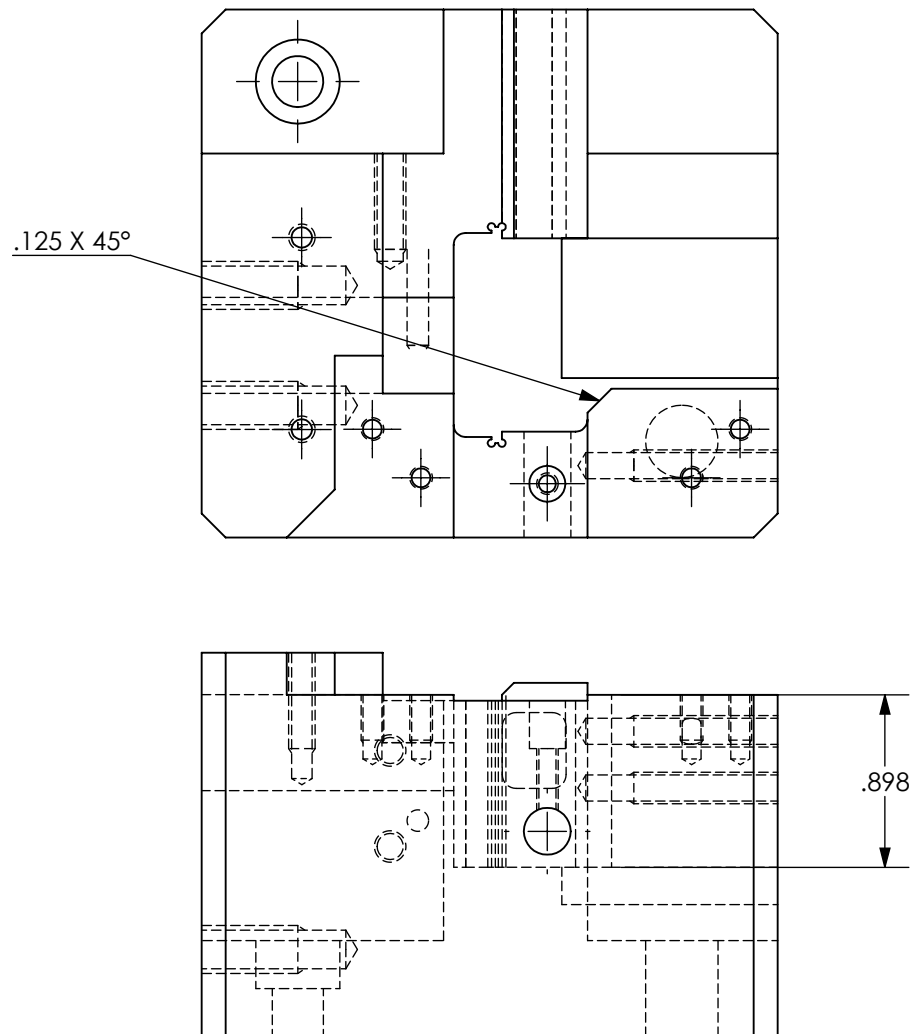
UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -.1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: ACETAL NEGRO		
SURFACE TREATMENT	N.A.	
HARDNESS	N.A.	


ASPRW001-P2-312		PAG. 4 de 7		<div><div><div>E</div></div><div>MEDIDA ESPECIAL</div></div>				ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.			
								<div>JOYSON TECHNICAL CENTER</div>			
				MODEL NAME:		ASPRW001		SERIES No:		M2022-023	
				MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION							
				PART NUMBER: ASPRW001-P2-312							
				SIZE		PART NAME				REV.	
				A		PART 312				A	
				ESCALE		1:2		DRAWING IN		INCHES	

		QUALITY
	AUTHORIZE	TALLER

ASPRW001-P2-312		PAG. 5 de 7		ALL TECHNICAL DATA DISCLOSED HEREIN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.			
 MEDIDA ESPECIAL		JOYSON TECHNICAL CENTER					
 JOYSON SAFETY SYSTEMS		MODEL NAME:		ASPRW001		SERIES No: M2022-023	
		MACHINE NAME:		V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION			
APPROVALS		DATE		PART NUMBER: ASPRW001-P2-312			
DESIGNER		VHGS		28/MAR/2022		SIZE A PART NAME PART 312 REV. A	
REVIEW		JATA		28/MAR/2022		ESCALE 1:2 DRAWING IN INCHES	

A 2x2 matrix diagram. The horizontal axis is labeled 'QUALITY' and the vertical axis is labeled 'TALLER'. The top-left quadrant is labeled 'AUTHORIZE'.



				ASPRW001-P-312		PAG. 7 de 7		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.						
				<div>E</div> MEDIDA ESPECIAL										
QUALITY		NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.		UNLESS OTHERWISE SPECIFIED				JOYSON TECHNICAL CENTER			
				ANG. PRO									TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994	
					MM +.1 -.1	INCHES +.004 -.004	ANGLES +1° -1°							
					MATERIAL: ACETAL NEGRO									
					SURFACE TREATMENT N.A.		APPROVALS	DATE	PART NAME					
					HARDNESS N.A.		DESIGNER VHGS	28/MAR/2022						
		REV	DESCRIPTION	DATE	APPROVED	REVIEW JATA	28/MAR/2022	PART NUMBER ASPRW001-P-312		PART NAME PART 312		REV. A		
		REVIEWS												
		AUTHORIZE	TALLER							SIZE A		PART 312		REV. A
										ESCALE 1:2		DRAWING IN		INCHES