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REPORT CHANGES TO ENGINEERING DEPARTMENT  
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH  
TOLERANCE ON ALL DIMENSIONS ARE:

ENGLISH DIMENSIONS:

X/X	± 1/16	FINISH MARKS
X.XX	± .020	
X.XXX	± .010	

METRIC DIMENSIONS:

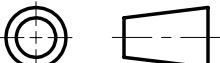
[ X ]	± 2 mm	$\frac{63}{32} = \frac{N7}{N6}$ $\frac{16}{8} = \frac{N5}{N4}$ $\frac{7}{\sqrt{}} = \frac{N4}{\sqrt{}}$
[ X.X ]	± .5 mm	
[ X.XX ]	± .25 mm	


CHAMFER BORED & REAMED HOLES:  
1/32 x 45° UP TO 3/8 DIA.  
1/16 x 45° OVER 3/8 DIA.  
CHAMFER TAPPED HOLES TO DEPTH OF ONE  
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION



REV.	DESCRIPTION	BY	DATE
REVISIONS			
<div>T.</div> <div>MATERIAL</div> <div>AISI 1020</div>			
DESIGN	D.SOLEY	SAVED 6/7/2022	
DRAWN	D. SOLEY 06/07/2022		
<div>S</div> <div>  <div> <div>LIBBEY®</div> <div> CORPORATE OFFICES  TOLEDO, OHIO  WWW.LIBBEY.COM </div> </div> </div>			
SPRING SPACER			
GLOBAL SPRING CAGE - 4 POST ASSEMBLY			
SCALE:	SIZE	DRAWING NUMBER	
1:1	A	LY-8867	
			SHEET 1 OF 1