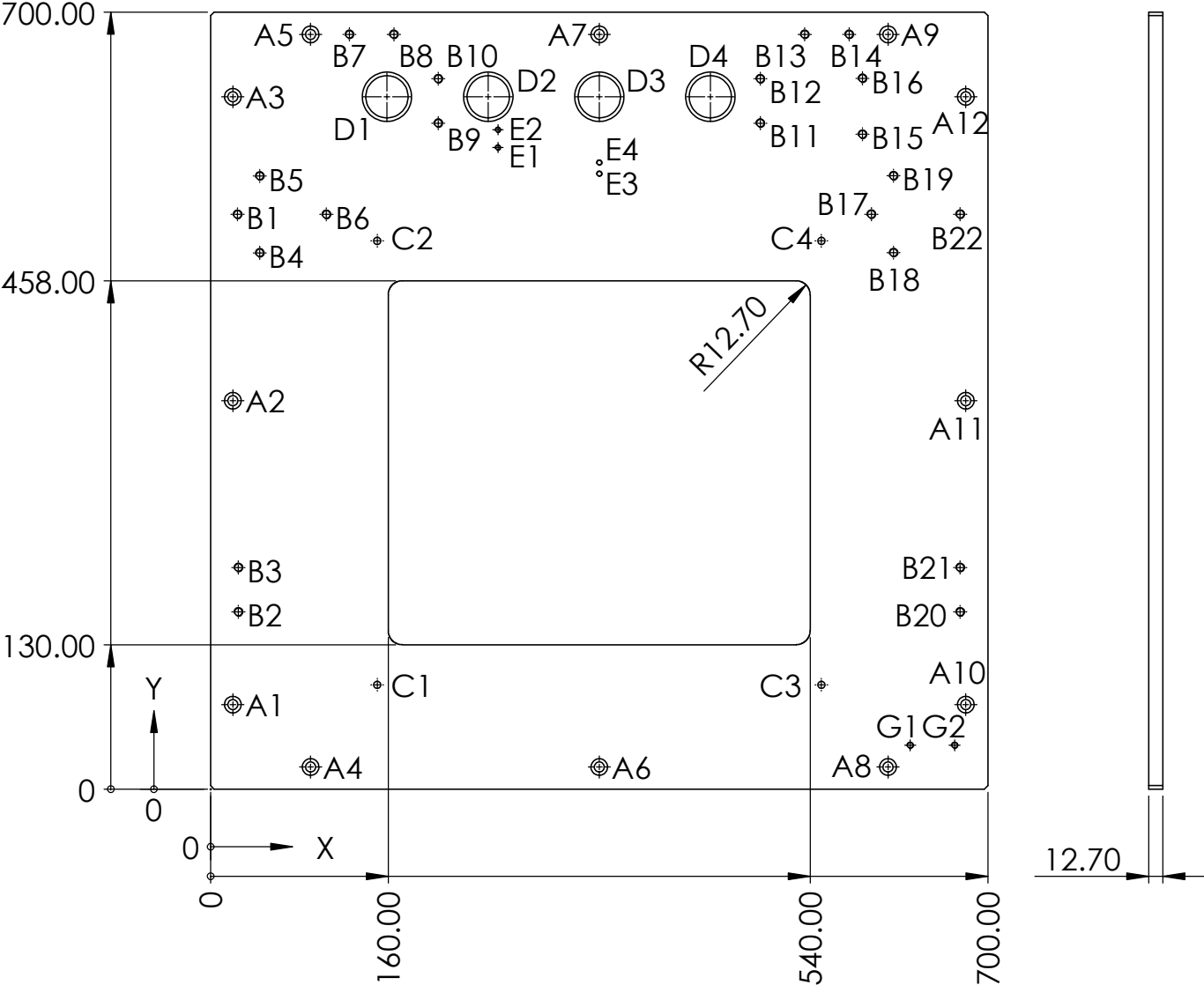
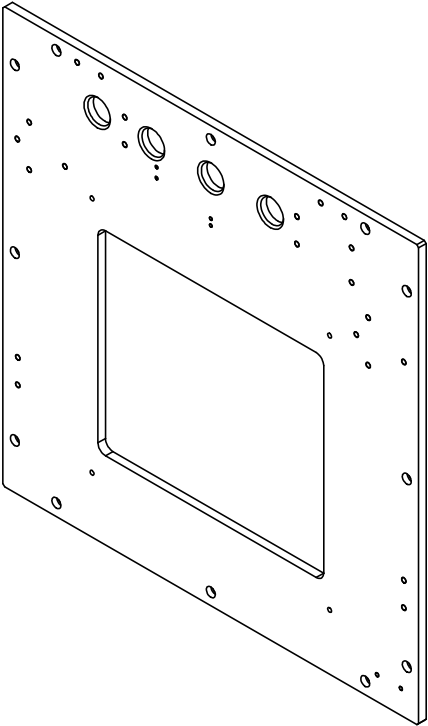




NAME	DATE	TIME (HRS)





QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pz.
ANG. PRO			
REV		DESCRIPTION	DATE
		APPROVED	
		REVIEWS	

UNLESS OTHERWISE SPECIFIED		
TOLERANCES	ISO 2768-1 mK-E	
DIMENSIONS	ASME Y14.5M-1994	
MM	INCHES	ANGLES
+1 -1	+0.04 -0.04	+1° -1°
MATERIAL: ALUMINIO 6061		
SURFACE TREATMENT: N/A		
HARDNESS: N/A		

		PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.			
		MEDIDA ESPECIAL					
 JOYSON SAFETY SYSTEMS				JOYSON TECHNICAL CENTER			
				MODEL NAME: HPECU001-P1		SERIES No M2022-029	
				MACHINE NAME: HORN PLATE & HOW ECU ASSY			
APPROVALS		DATE					
DESIGNER		AJML		5/9/2022			
				PART NUMBER: HPECU001-P1-001			
				SIZE		PART NAME	
				A		PLACA BASE	
						REV. A	
REVIEW		MA		5/9/2022			
				ESCALE		1:10	
				DRAWING IN		MILLIMETERS	

NAME	DATE	TIME (HRS)	TAG	X LOC	Y LOC	SIZE	TAG	X LOC	Y LOC	SIZE	
			A1	20	76.20	\varnothing 9.00 THRU ALL \sqcap \varnothing 15.00 ∇ 8.00	C1	150	94	\varnothing 6.50 THRU ALL	
			A2	20	350		C2	150	494		
			A3	20	623.80		C3	550.03	94		
			A4	90	20		C4	550.03	494		
			A5	90	680		D1	158.75	623.80	\varnothing 38.10 THRU \checkmark \varnothing 44.45 X 90°	
			A6	350	20		D2	250	623.80		
			A7	350	680		D3	350	623.80		
			A8	610	20		D4	450	623.80		
			A9	610	680		E1	258.71	578.04	\varnothing 4.20 THRU ALL M5x0.8 - 6H THRU ALL	
			A10	680	76.20		E2	258.71	594.04		
			A11	680	350		E3	350	554.50		
			A12	680	623.80		E4	350	564.50		
				B1	24.24	517.81	\varnothing 6.80 THRU ALL M8x1.25 - 6H THRU ALL	G1	630	39.50	\varnothing 5.00 THRU ALL M6x1.0 - 6H THRU ALL
				B2	25	159.70		G2	670	39.50	
				B3	25	199.70					
				B4	44.24	483.17					
			B5	44.24	552.46						
			B6	104.24	517.81						
			B7	125	680						
			B8	165	680						
			B9	205	600						
			B10	205	640						
			B11	495	600						
			B12	495	640						
		B13	535	680							
		B14	575	680							
		B15	587	590							
		B16	587	640.39							
		B17	595	518							
		B18	615	483.36							
		B19	615	552.64							
		B20	675	159.70							
		B21	675	199.70							
		B22	675	518							
QUALITY			NOTES: Pieza libre de filos y rebabas.			TOTAL OF PIECES 1 Pza.	UNLESS OTHERWISE SPECIFIED TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994			 JOYSON TECHNICAL CENTER MODEL NAME: HPECU001-P1 SERIES No M2022-029 MACHINE NAME: HORN PLATE & HOW ECU ASSY PART NUMBER: HPECU001-P1-001 SIZE A PLACA BASE REV. A ESCALE 1:10 DRAWING IN MILLIMETERS	
			ANG. PRO		MM +/- .1	INCHES +/- .004	ANGLES +1° -1°	APPROVALS	DATE		
					MATERIAL: ALUMINIO 6061			DESIGNER	AJML		
					SURFACE TREATMENT: N/A			REVIEW	MA		
			REV	DESCRIPTION	DATE	APPROVED	HARDNESS: N/A				
AUTHORIZE	TALLER		REVIEWS								