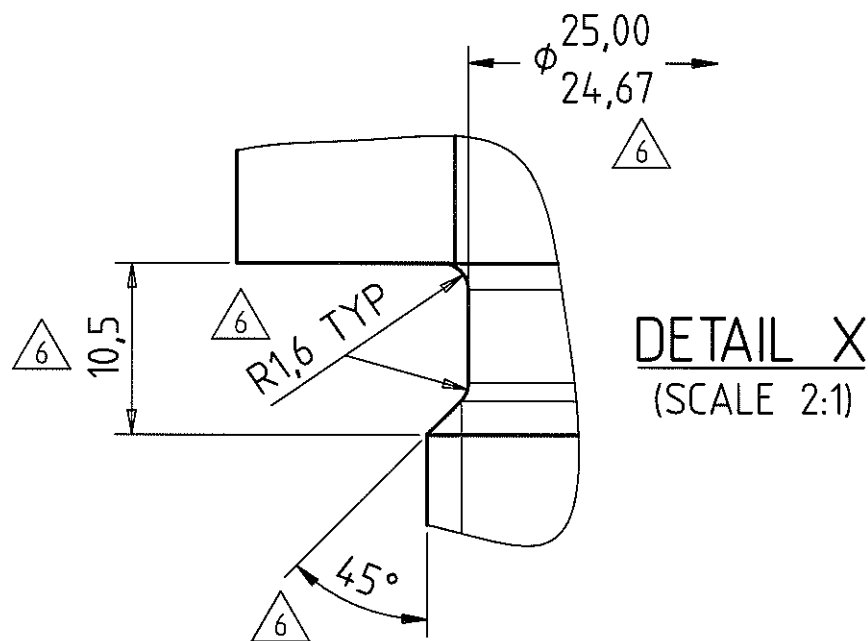


M30 x 3,5 - 6g R.H THREAD (BOTH ENDS)
 MINIMUM THREAD ROOT RADIUS = 0,44 mm

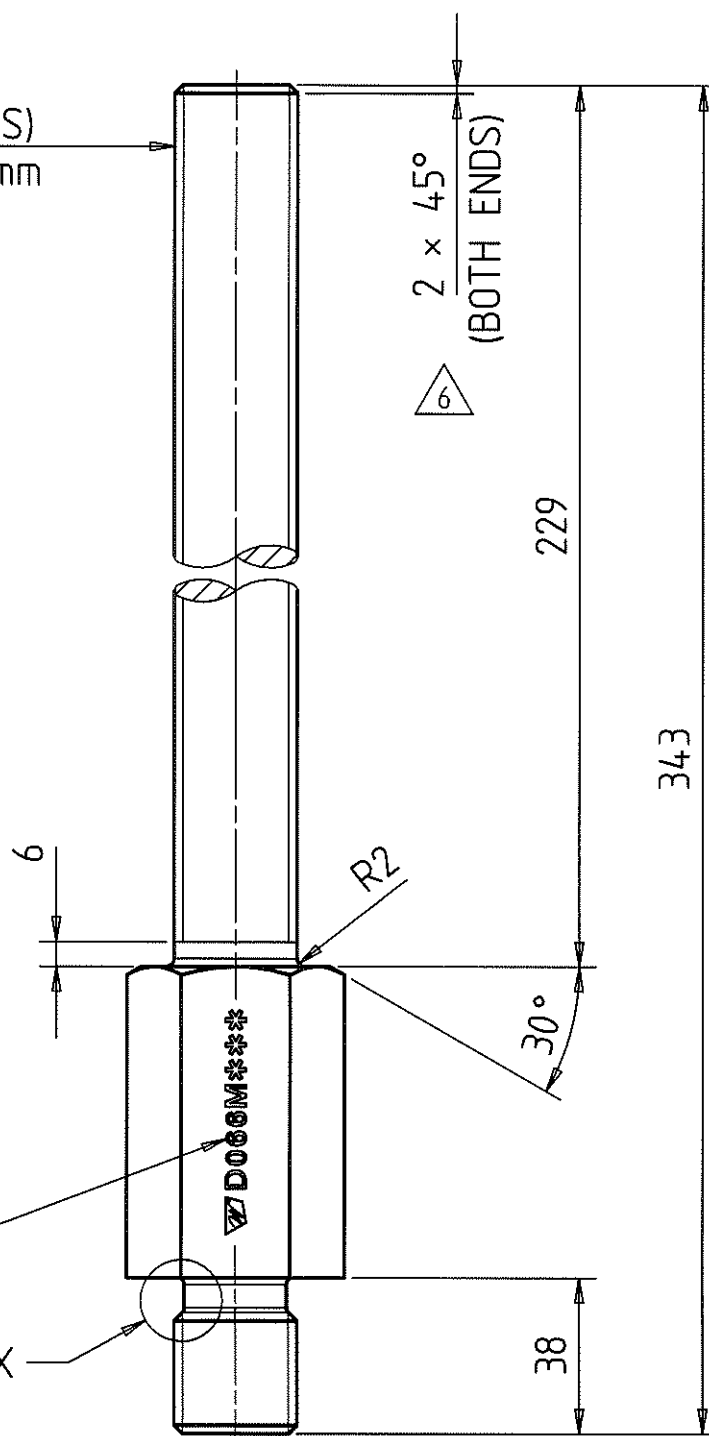
MAJOR ϕ	PITCH ϕ	MINOR ϕ
29,95	27,67	26,21 (BASIC)
29,52	27,46	-----



STAMP THE APPROPRIATE
 WARMAN MATERIAL CODE

STAMP 'D066M***' IN
 5mm HIGH LETTERS

SEE DETAIL X



NOTE : 1. MACHINE FROM 46 A/F HEXAGON BAR.

2. MACHINE $\sqrt{3,2}$ ALL OVER, UNLESS OTHERWISE SPECIFIED.

3. SCREW THREAD TOLERANCES TO ISO 724:1993; 965-3:1998.
 THREAD ROOT CONTOURS TO CONFORM TO ISO 965-1:1998.
 THREAD UNDERCUTS TO ISO 4755:1983.
 CHECK FINISHED THREADS WITH GO-GAUGE TO ISO 1502:1996.

4. REMOVE ALL BURRS AND SHARP EDGES.

5. EACH BOLT TO BE SUPPLIED WITH 2 HEX. NUTS M30H5,

8 ~~1 CONICAL SPRING WASHER PART No. MK135653FE46~~
~~AND 1 FLAT WASHER M30-11-Z.~~

MATERIAL : WARMAN CODE E62 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 2,5 kg.

ENCUMBRANCE : 343 x 53 x 46.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

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Warman
 CAE-CAD-CAM

OFFICE OF ORIGIN : GT SYDNEY.

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8	1 FLAT WASHER M30-11-Z ADDED TO NOTE 5	VH	AUG.22,2011	MW
7	UPDATED TO GLOBAL STANDARDS.	JRA	SEP.10,2009	MW
DATE	SEP.25,1963	DRN.	L.CRANEY	BY
SCALE	1:1 (2:1)	CHECK		DATE

WARMAN PUMP
 CV-DRIVE
 MOTOR SUPPORT BOLT D066M***

ESY3320

REV
8

MEK