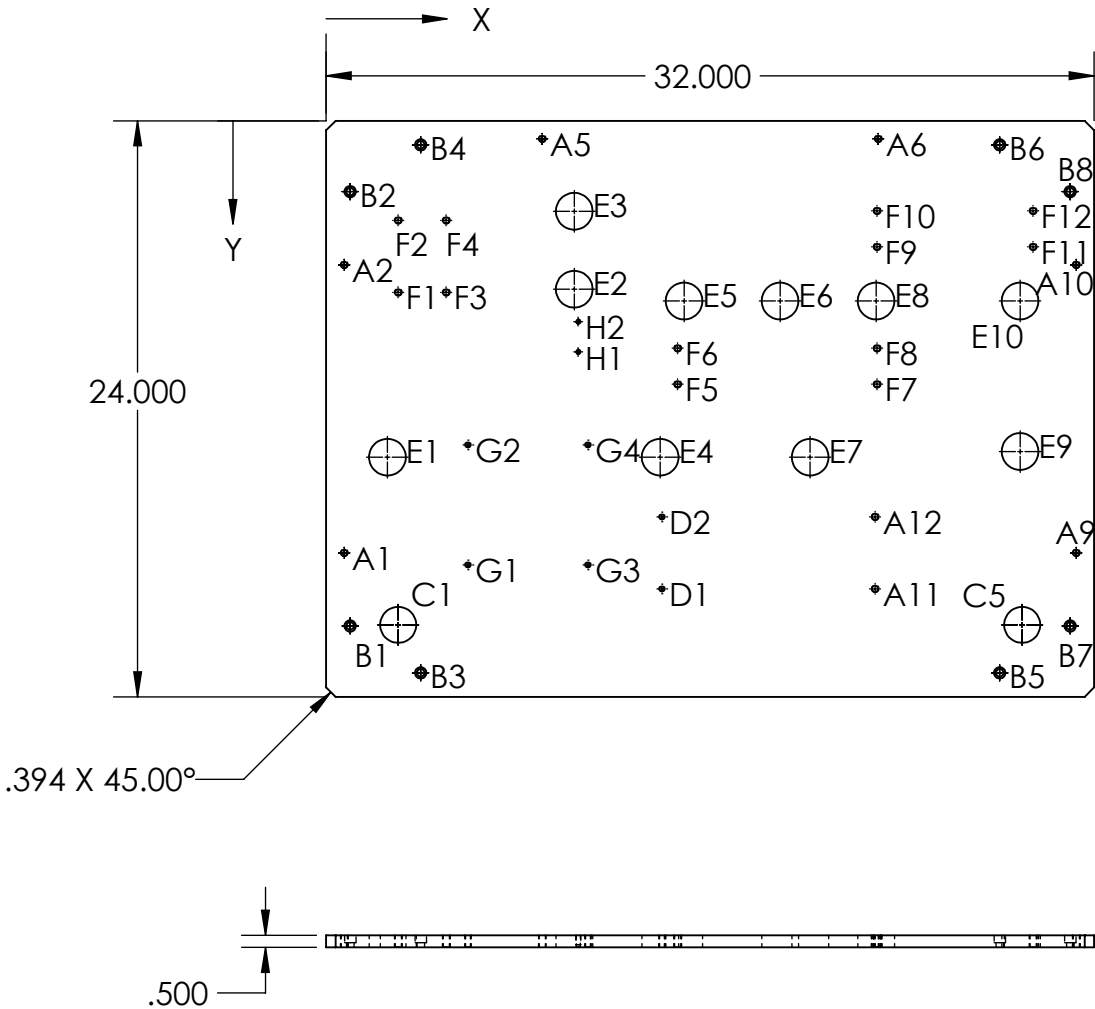


NAME	DATE	TIME (HRS)



QUALITY	
AUTHORIZE	TALLER

NOTES: Pieza libre de filos y rebabas.		TOTAL OF PIECES	1 Pzas.
		ANG. PRO	
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +.004 -.004	ANGLES +1° -1°
MATERIAL: ACERO 1018		
SURFACE TREATMENT GALVANIZED		
HARDNESS N.A.		

ASPRW001-P2-201		PAG. 1 de 2		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.							
<div><div><div>E</div></div></div> MEDIDA ESPECIAL											
<div><div><div><div></div></div><div>JOYSON</div><div>SAFETY SYSTEMS</div></div></div>				JOYSON TECHNICAL CENTER							
				MODEL NAME: ASPRW001		SERIES No: M2022-023					
				MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO RETRACTOR WORKSTATION							
APPROVALS		DATE		PART NUMBER: ASPRW001-P2-201							
DESIGNER		VHGS		28/MAR/2022		SIZE A		PART NAME PART 201		REV. A	
REVIEW		JATA		28/MAR/2022		ESCALE		1:10		DRAWING IN INCHES	

NAME	DATE	TIME (HRS)	TAG	X LOC	Y LOC	SIZE	TAG	X LOC	Y LOC	SIZE
			A1	.750	18.000	Ø .257 THRU ALL 5/16-18 UNC THRU ALL	F1	3.000	7.146	Ø .257 ▽ .792 5/16-18 UNC ▽ .625
			A2	.750	6.000		F2	3.000	4.146	
			A5	9.000	.750		F3	5.000	7.146	
			A6	23.000	.750		F4	5.000	4.146	
			A9	31.250	18.000		F5	14.641	10.976	
			A10	31.250	6.000		F6	14.641	9.476	
			A11	22.870	19.500		F7	22.951	10.976	
			A12	22.870	16.500		F8	22.951	9.476	
			B1	1.000	21.047		F9	22.951	5.250	
			B2	1.000	2.953		F10	22.951	3.750	
			B3	3.937	23.000		F11	29.451	5.250	
			B4	3.937	1.000		F12	29.451	3.750	
			B5	28.063	23.000	G1	5.902	18.500		
			B6	28.063	1.000	G2	5.902	13.500		
			B7	31.000	21.047	G3	10.902	18.500		
			B8	31.000	2.953	G4	10.902	13.500		
			C1	3.000	21.000	Ø 1.500 THRU	H1	10.500	9.630	
			C5	29.000	21.000		H2	10.500	8.370	
			D1	13.985	19.500	Ø .201 THRU ALL 1/4-20 UNC THRU ALL				
			D2	13.985	16.500					
			E1	2.552	14.014	Ø 1.531 ▽ 1.000				
			E2	10.336	7.018					
			E3	10.336	3.768					
			E4	13.916	14.014					
			E5	14.912	7.508					
			E6	18.912	7.508					
			E7	20.166	14.014					
			E8	22.912	7.508					
			E9	28.912	13.778					
			E10	28.912	7.508					

QUALITY

AUTHORIZE

TALLER

NOTES:
Pieza libre de filos y rebabas.

REVDESCRIPTIONDATEAPPROVED

REVIEWS

TOTAL OF
PIECES

ANG. PRO

1 Pzas.

UNLESS OTHERWISE SPECIFIED

TOLERANCES ISO 2768-1 mK-E
DIMENSIONS ASME Y14.5M-1994

MM INCHES ANGLES

MATERIAL: ACERO 1018

SURFACE TREATMENT GALVANIZED

HARDNESS N.A.

ASPRW001-P2-201

PAG. 2 de 2

E

MEDIDA ESPECIAL

JOYSON

SAFETY SYSTEMS

APPROVALS

DATE

DESIGNER VHGS

28/MAR/2022

REVIEW JATA

28/MAR/2022

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PERMISSION OF THE OWNMER.

JOYSON TECHNICAL CENTER

MODEL NAME: ASPRW001

SERIES No: M2022-023

MACHINE NAME: V/S ASSEMBLY & SCREW PIPE TO
RETRACTOR WORKSTATION

PART NUMBER: ASPRW001-P2-201

SIZE A

PART NAME

PART 201

REV. A

ESCALE 1:10

DRAWING IN

INCHES

JSSAM-JTC-MF-FM-0002-001