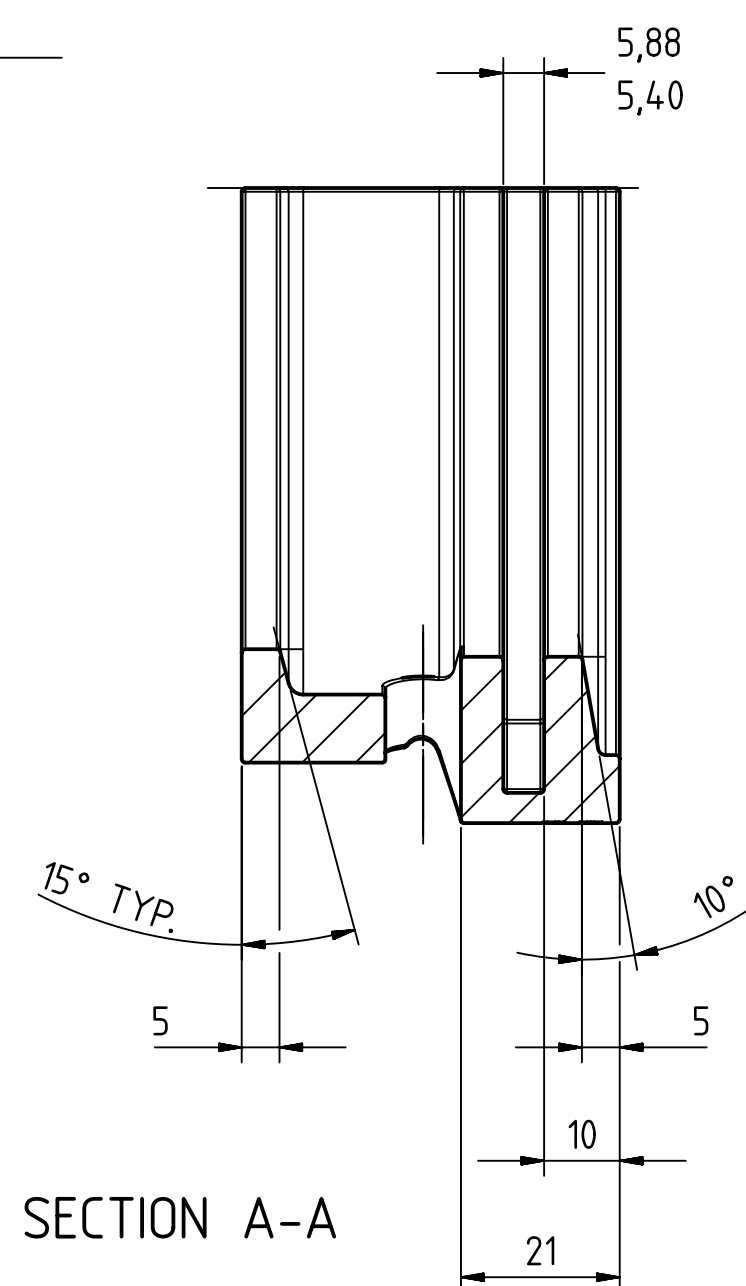
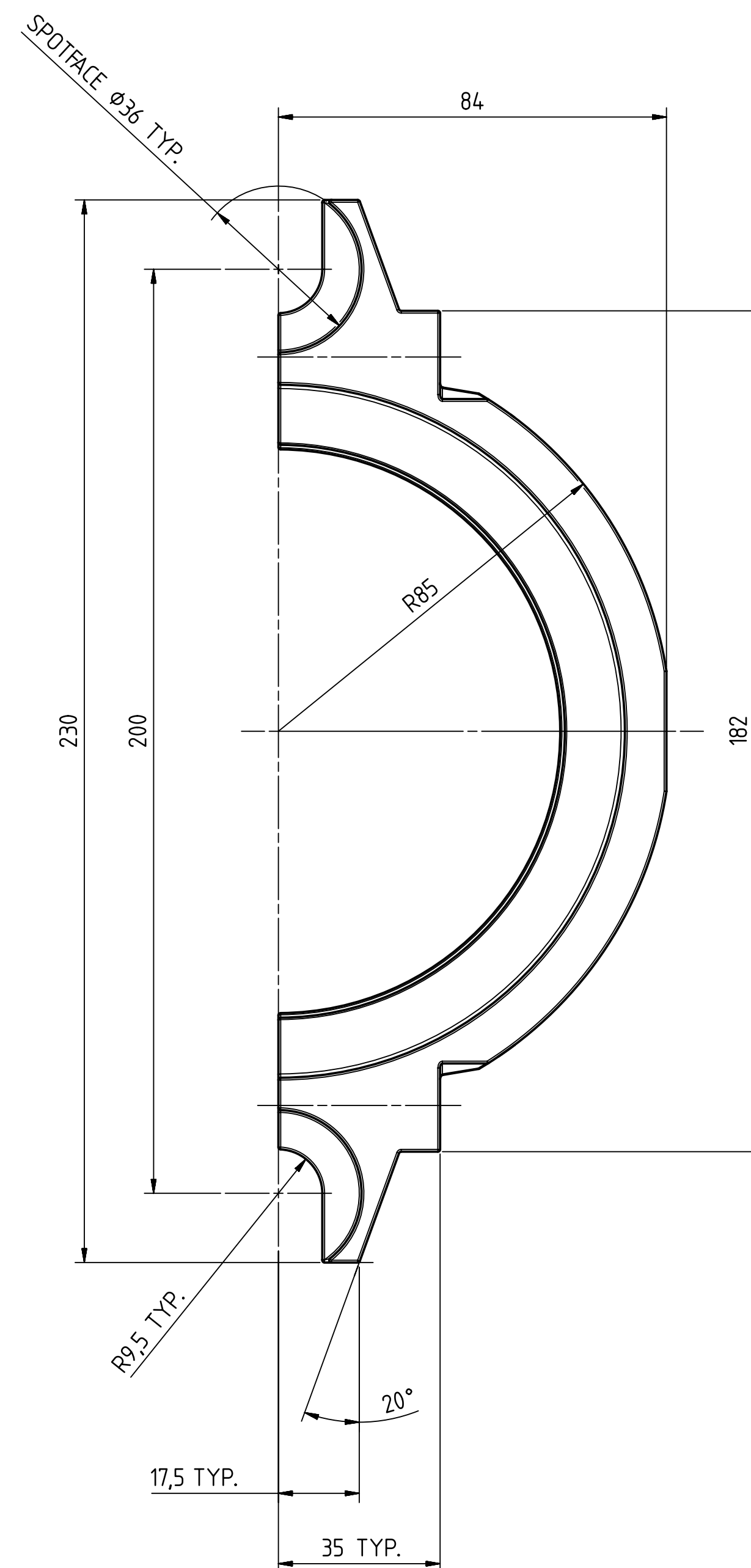


ITEM	QTY	DESCRIPTION	PART No.
1	1	GLAND UPPER	R044D-1UC23
2	2	BOLT	M10H1-80S
3	2	NUT	M10H5-S
4	1	GLAND LOWER	R044D-1LC23
5	1	GLAND SEAL RING	R496-1P05

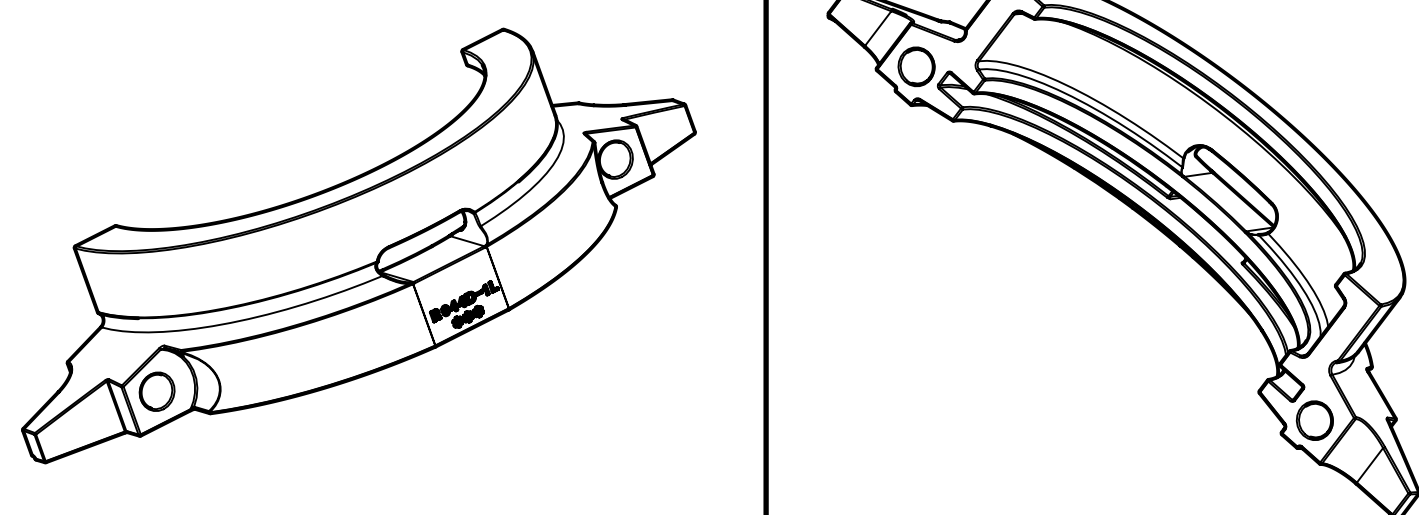
1 ESTIMATED MASS : 2,8 kg.  
ENCUMBRANCE : 230 x 168 x 50

4					
3					
2	GLAND UPPER AND GLAND LOWER ITEMS MODIFIED.	15MAY2019	EDR-NS19003	BP	KS
1	ITEM 5 ADDED. ESTIMATED MASS WAS 2,7 kg. DRAWING BORDER UPDATED.	02AUG2017	EDRAD16-00005	KS	BP
REV	DESCRIPTION	DATE	REF NO	BY	CHK


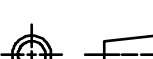
FOR LIMITS OF UNTOLERATED DIMENSIONS REFER TO DRG. A4-15895.					PRODUCT		<b>WEIR</b>		
		OFFICE OF ORIGIN : ARTARMON			WARMAN®		Centrifugal Slurry Pumps		Minerals
		Copyright © Weir Minerals Australia Ltd. 2010 Weir Minerals Australia Ltd ("the Company") is the owner of the copyright and all confidential information in this drawing.			TITLE				
SCALE: -		The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.			GLAND ASSEMBLY				
APP:	KEB				R044D-1***				
CHK:	MCF								
DRN:	B.PAWAR				SHEET SIZE	DRAWING No		REVISION	
DATE:	07JUN2010	SHEET 1 OF 1			A3	A419579		2	

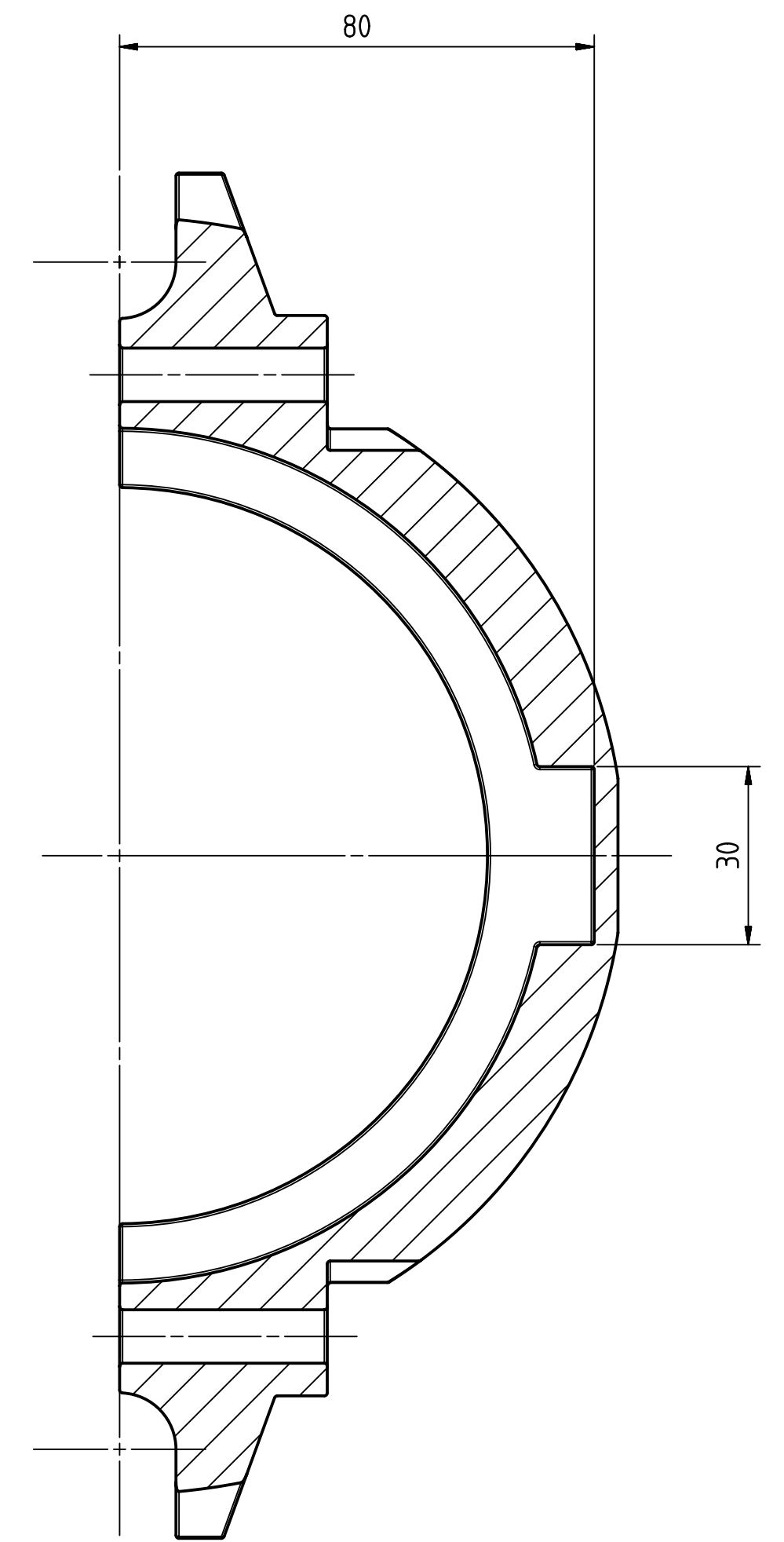
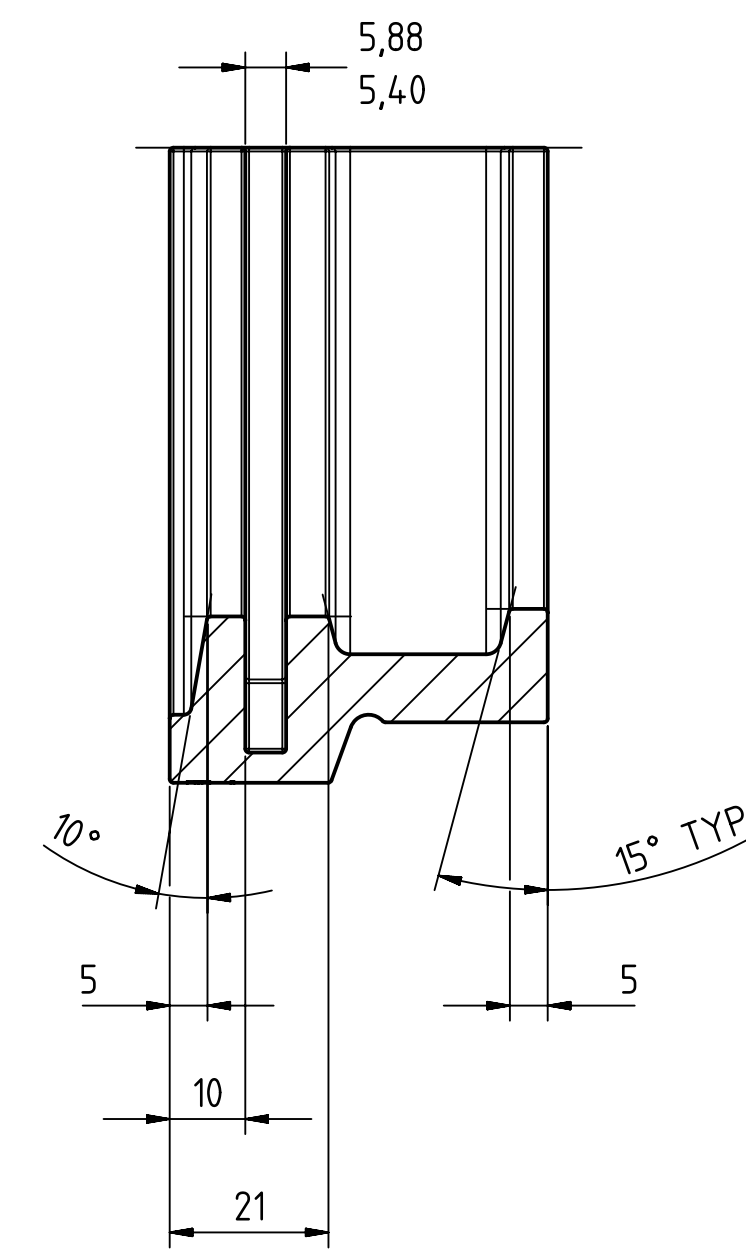
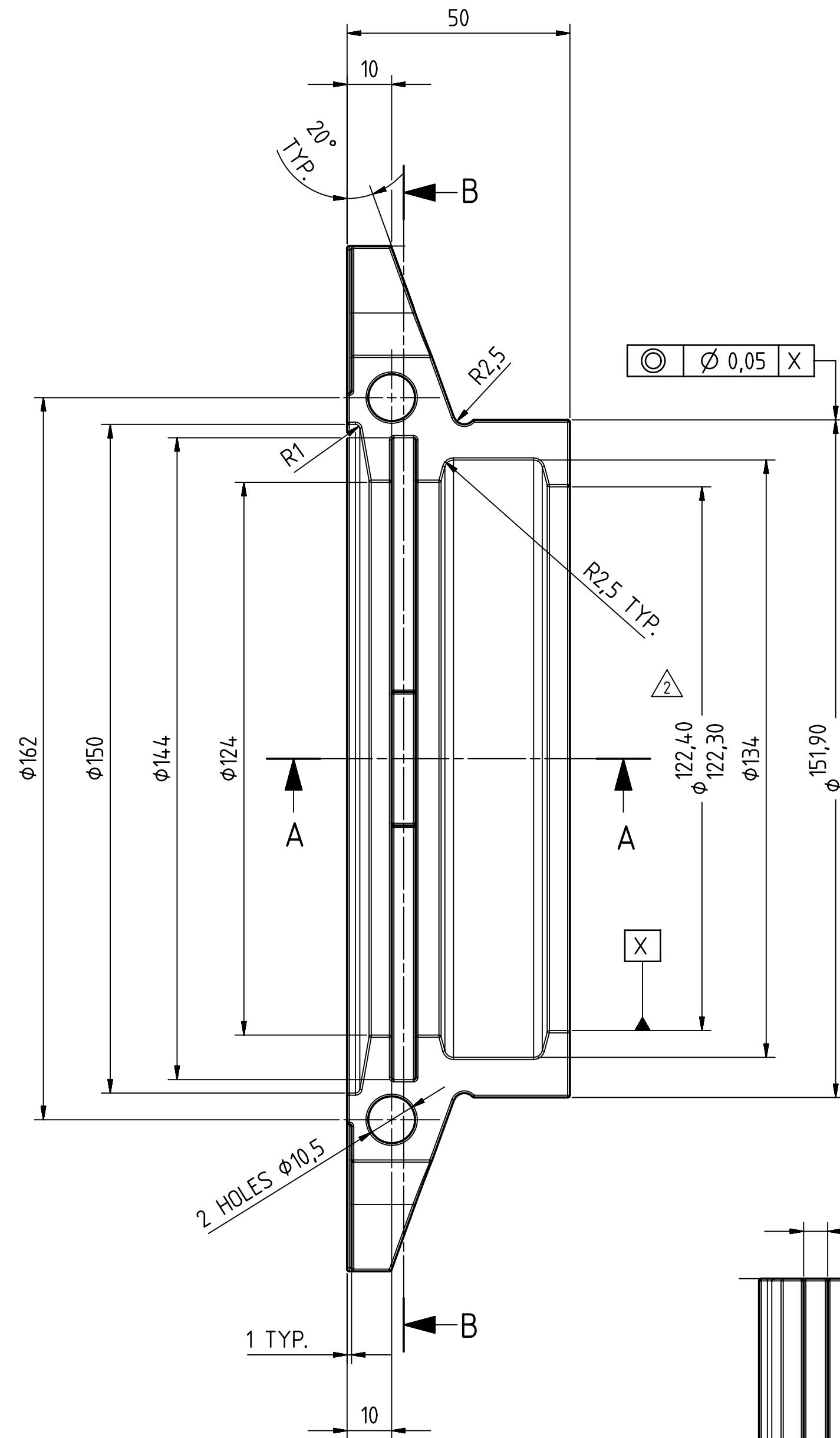
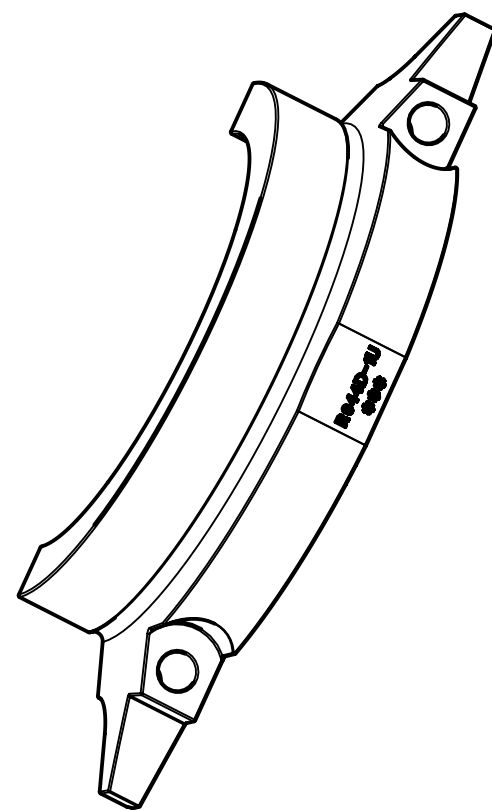
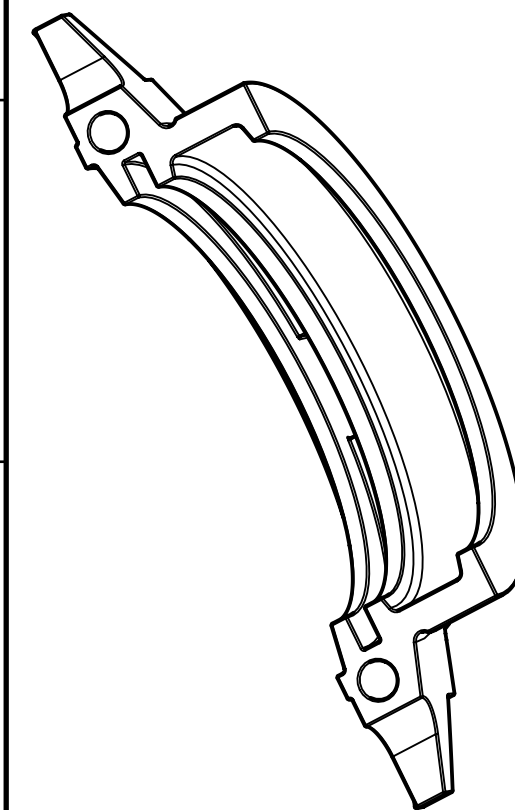
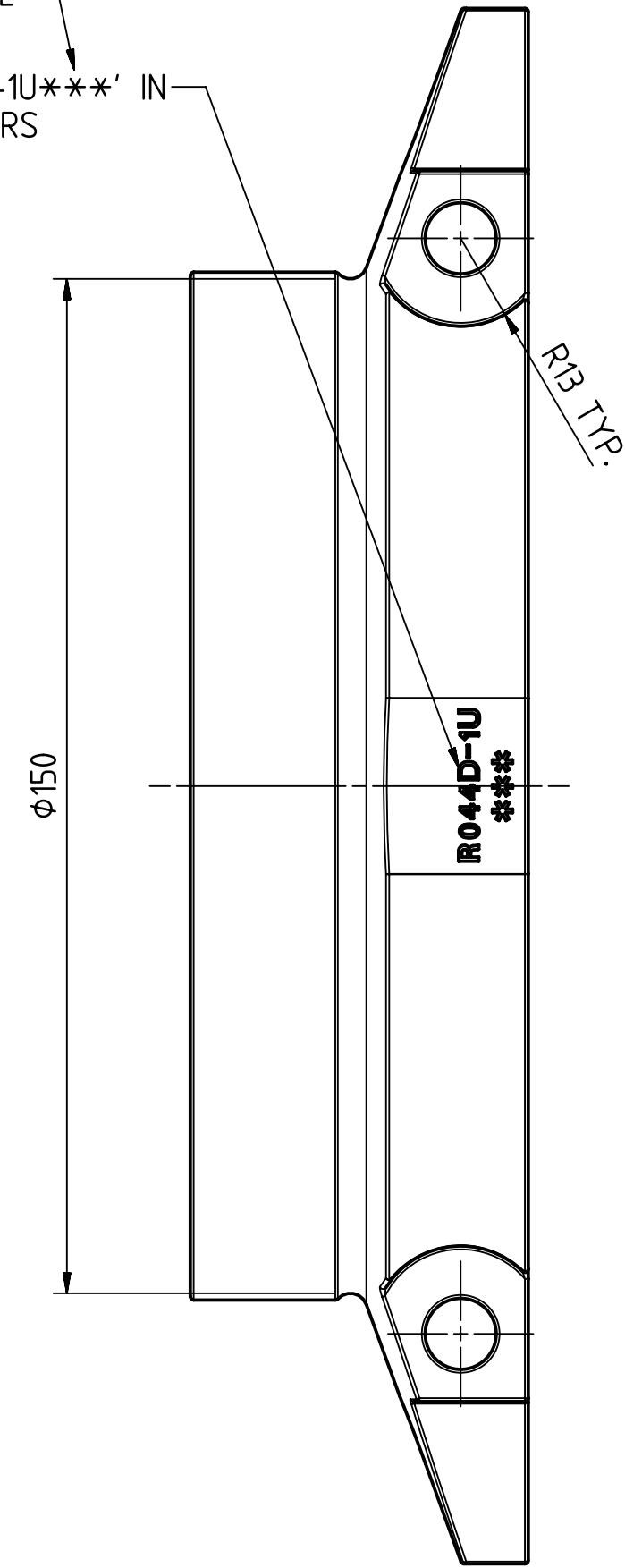
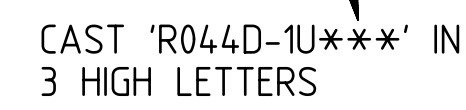


MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.  
ESTIMATED MASS : 1,3 kg.  
ENCUMBRANCE : 230 x 84 x 50



4							SCALE: 1:1 drawing		R044D-1L***		
3							APP: KEB The drawing must not be copied in whole or in part, in any form or by any means, and the information it must not be destined to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.				
2	DIMENSION 122.44/122.30 WAS 121.44/121.30	15MAY2019	EDR-NS19003	BP	KS		CHK: MCF				
1	TEAMCENTER ITEM CHANGED TO WORK STRUCTURE. NO DIMENSIONAL CHANGES. DRAWING BORDER UPDATED.	02AUG2017	EDRAD16-00005	KS	BP		DRN: B.PAWAR				
REV	DESCRIPTION	DATE	REF NO	BY	CHK	DATE:	SHEET 1 OF 1		SHEET SIZE	DRAWING No	REVISION
						07JUN2010			A1	A419577	2

FOR LIMITS OF INTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.		PRODUCT <b>WARMAN®</b> Centrifugal Slurry Pumps			
		OFFICE OF DESIGN : <b>ARTARMON</b>		TITLE  GLAND LOWER	
SCALE: 1:1		Copyright © Weir Minerals Australia Ltd 2010 Weir Minerals Australia Ltd (The Company) is the owner of the copyright and all confidential information in this drawing.		R0404D-1L***	
APP: KEB CHK: MCF		The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.		SHEET SIZE DRAWING No	
DRN: B.PAWAR DATE: 07JUN2010		SHEET 1 OF 1		A1 A419577	
				REVISION 2	



SECTION B-B

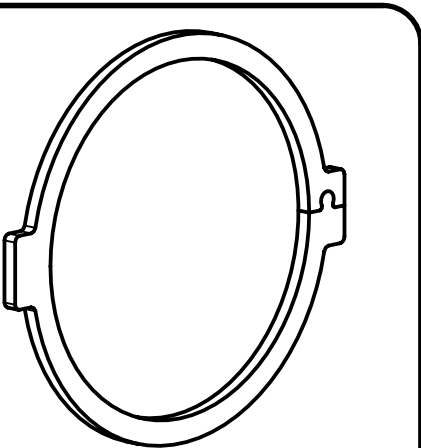
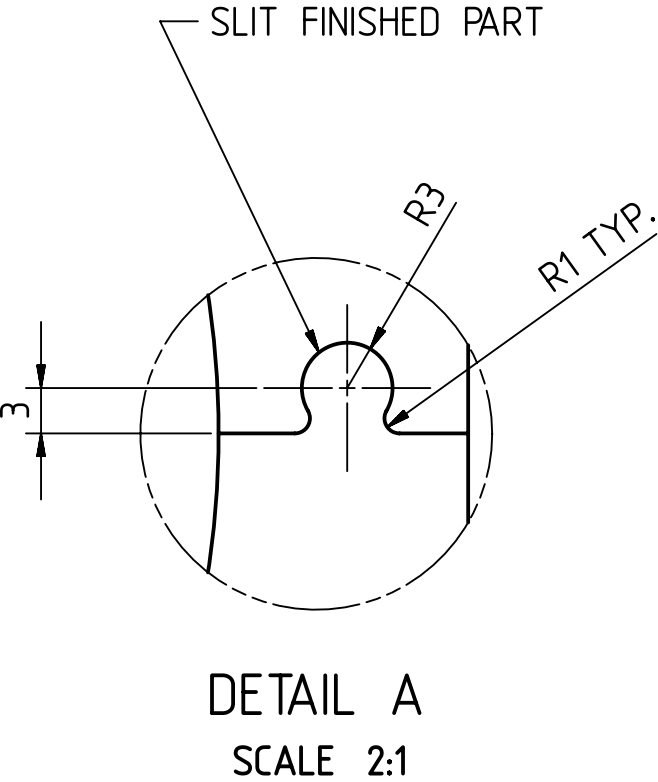
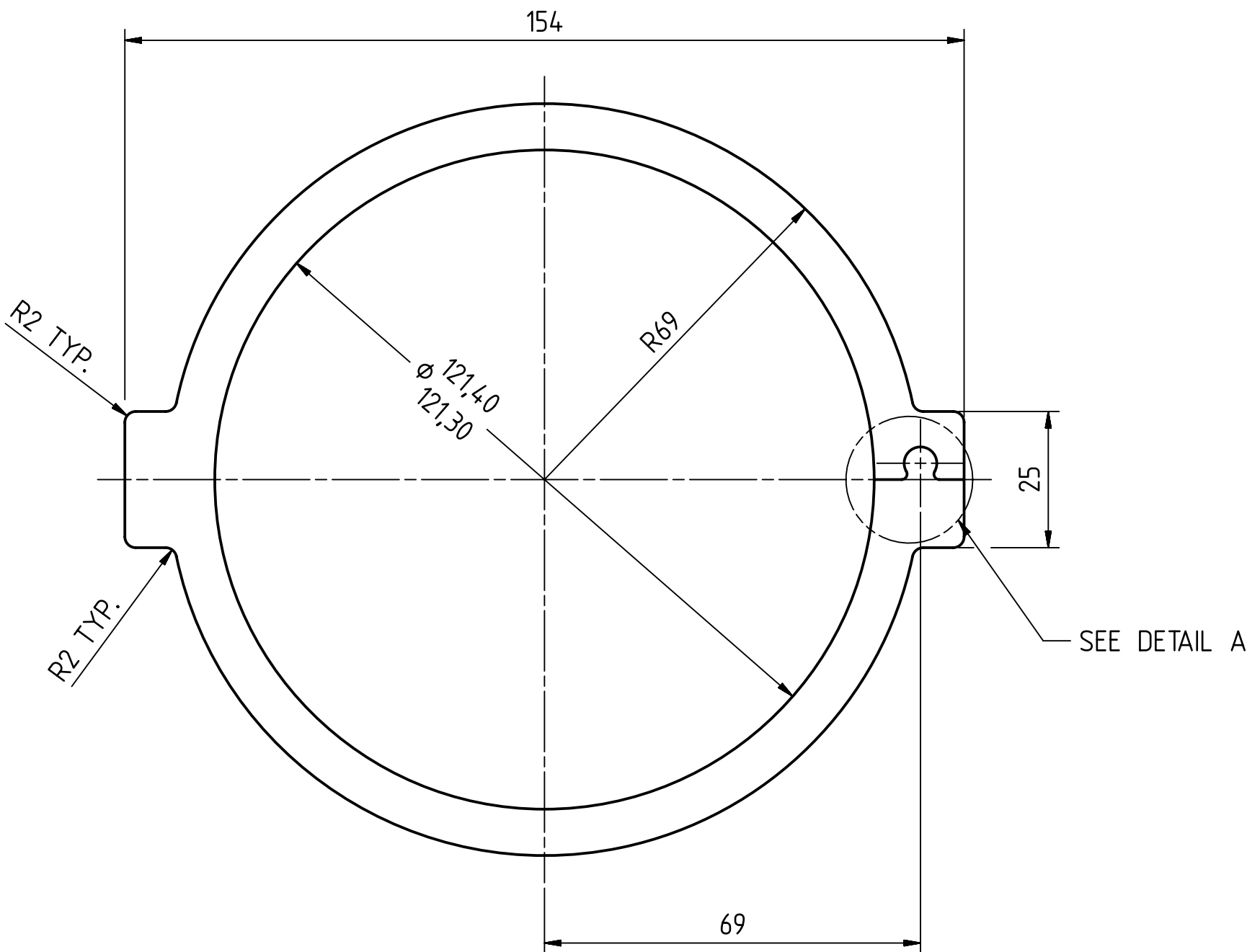
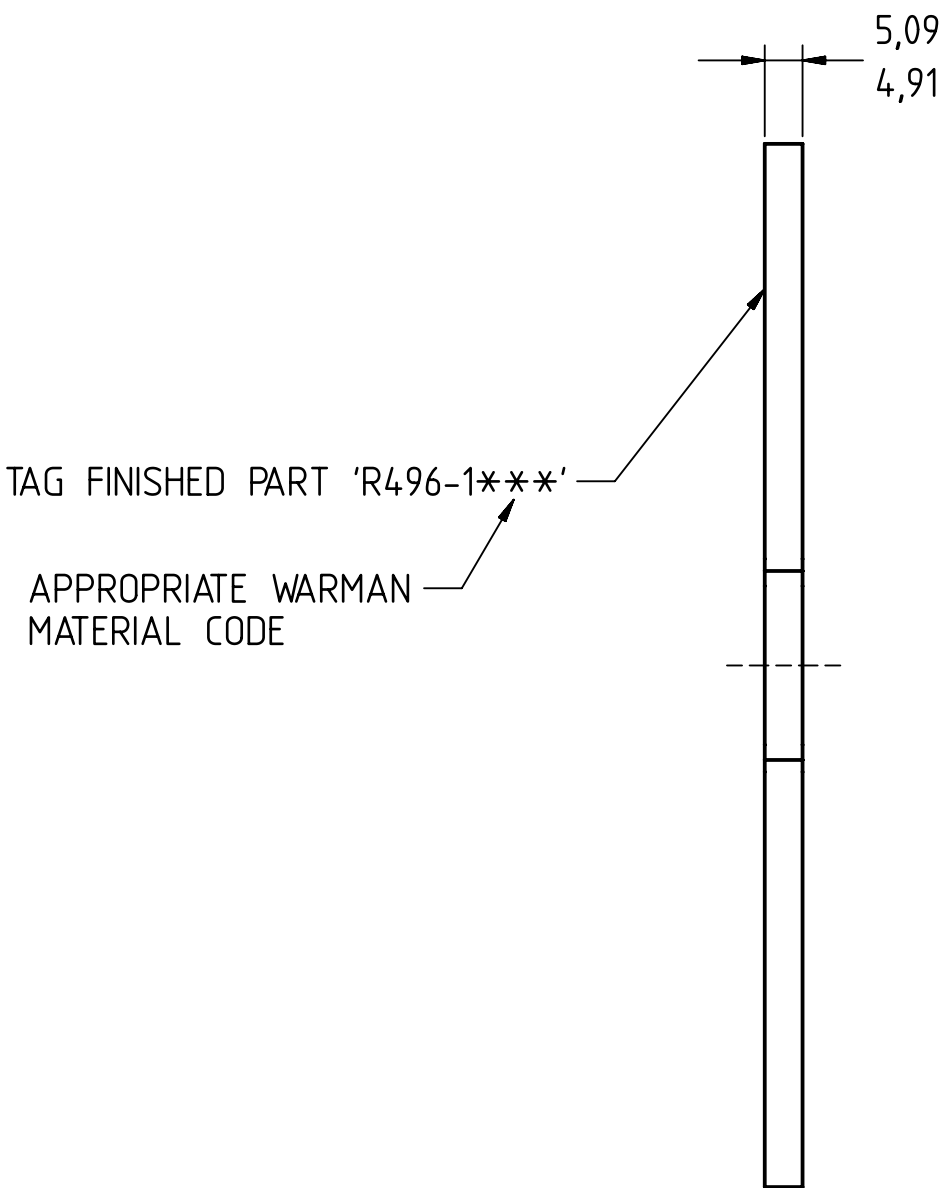
**NOTE :** 1. ALL CAST RADII TO BE R0,5 UNLESS OTHERWISE SPECIFIED.  
2. REMOVE ALL BURRS AND SHARP EDGES.  
3. THIS CASTING IS DESIGNED FOR THE INVESTMENT CAST PROCESS.

MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 1,3 kg.


ENCUMBRANCE : 230 x 84 x 50

[illegible]



NOTE : REMOVE ALL BURRS AND SHARP EDGES.  
MATERIAL : WARMAN CODE P05 UNLESS OTHERWISE SPECIFIED.  
ESTIMATED MASS : 0,04 kg.  
ENCUMBRANCE : 154 x 138 x 5

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

<p>Copyright © Weir Minerals Australia Ltd. 2010</p> <p>Weir Minerals Australia Ltd. ("the Company") is the owner of the copyright and all confidential information in this drawing.</p> <p>The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company.</p>	5						PRODUCT :	TITLE :  GLAND SEAL RING R496-1***			
	4						APP. K.BURGESS				<b>WARMAN®</b>  Centrifugal Slurry Pumps
	3						CHECK M.FOREMAN				
	2						DRN. B.PAWAR				
	1						DATE JUN.07,2010				
	No.	DESCRIPTION	BY	DATE	CHK	SCALE	DESIGN CENTRE OF ORIGIN :		DRAWING No.  A2- 110 -0-419587	REV.  0	
	REVISIONS					1:1 (2:1)	PUMP TECHNOLOGY CENTRE SYDNEY				