

ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	.75" HR PL	101 LBS	WPL75
2	1	.75" HR PL	70 LBS	WPL75
3	1	.75" HR PL	83 LBS	WPL75
4	1	.75" HR PL	82 LBS	WPL75
5	1	.75" HR PL	62 LBS	WPL75
6	1	.75" HR PL	62 LBS	WPL75
7	1	.75" HR PL	43 LBS	WPL75
8	2	.75" HR PL	8 LBS	WPL75
9	1	GROUNDING PAD	1 EA	ZGP82141

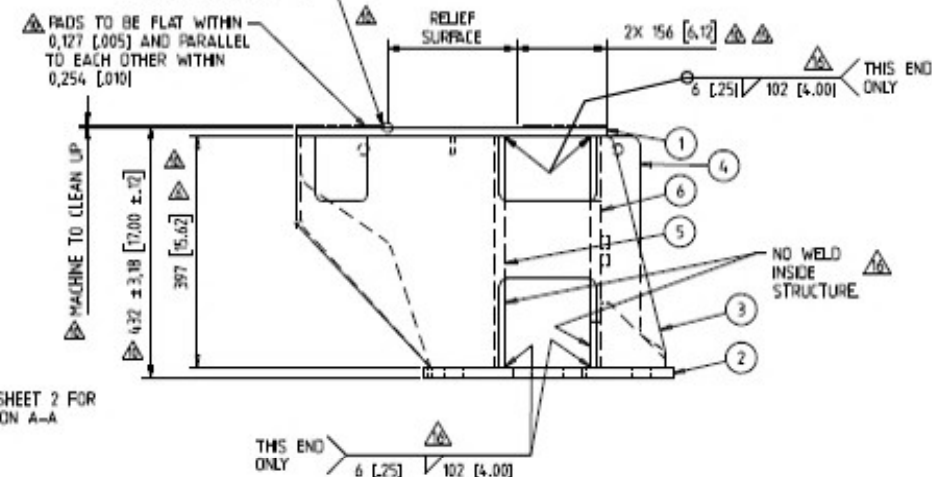
MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 185.7 KG / 409 LBS.

* OPTIONAL: FOR USE W "ZOHG" OPTION.

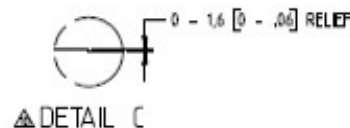
PART NO.	DESCRIPTION
ZOH84396	NO GROUNDING PAD (USE ITEMS 1-8)
ZOH84396	W GROUNDING PAD (USE ITEMS 1-9)

FABRICATION NOTE: GROUNDING PAD SHOULD BE WELDED TO MATING ITEM PRIOR TO FULL ASSEMBLY.

SEE DETAIL C



- NOTES:
- 1) STEEL TO BE ASTM-A-36 OR EQUAL.
 - 2) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE AWS D11.10 CODE.
 - 3) ALL JOINTS TO BE WELDED 6 [25] CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
 - 4) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
 - 5) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
 - 6) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
 - 7) REMOVE ALL BURRS AND SHARP EDGES.
 - 8) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUL SPECIFICATIONS.
 - 9) STAMP PART NO. USING 8 LPH HIGH NUMERALS.
 - 10) DIMENSIONS ARE IN MM. DIMENSIONS SHOWN THUS [] ARE INCHES.



REV	DESCRIPTION	BY	DATE	CHK	DATE	DRN	J. STAVENESS	SHEET 1 OF 2	REV
16	UPDATED NOTE 2; UPDATED WELD SYMBOLS; ADDED NOTE: TYPED	LFB	DEC.16,2013	RT					
15	MAKING DIM WAS 542; UPDATED TITLE BLOCK: TYPED	JKS	FEB.22,2013	LFB					
14	WAS 505; UPDATED WEIGHTS AS SHOWN; SEE SHEET 2; DITTO	ARW	JUL.2011	JKS					
13	ADDED SLOT WITH DIMENSIONS TO ITEM 4	EAK	JAN.25,2011	ARW					
12	ZOH84396 WAS ZOH84396; ADDED GROUNDING PAD ALONG W ASSOCIATED DIMS, NOTES & CHARTS SEE SHEET 3; DITTO	ARW	OCT.22,2010	JKS					
11		BY	DATE	CHK	DATE	DATE	FEB.27,2007		

FOR UNITS OF UNIFORM DIMENSIONS REFER TO DIM. 43-DIMEN.

OFFICE OF ORIGIN : MADISON

SCALE: —

APP: AGS

CHK: RT

DRN: J. STAVENESS

DATE: FEB.27,2007

SHEET 1 OF 2

PRODUCT: **WARMAN®** Centrifugal Slurry Pumps

TITLE: "CV" MOTOR SUPPORT, ZOH84396 E-BASE, 364T-405T MOTORS 324T, 326T AS SPECIAL

DRAWING NO: A2-110-0-384396

REV: 16