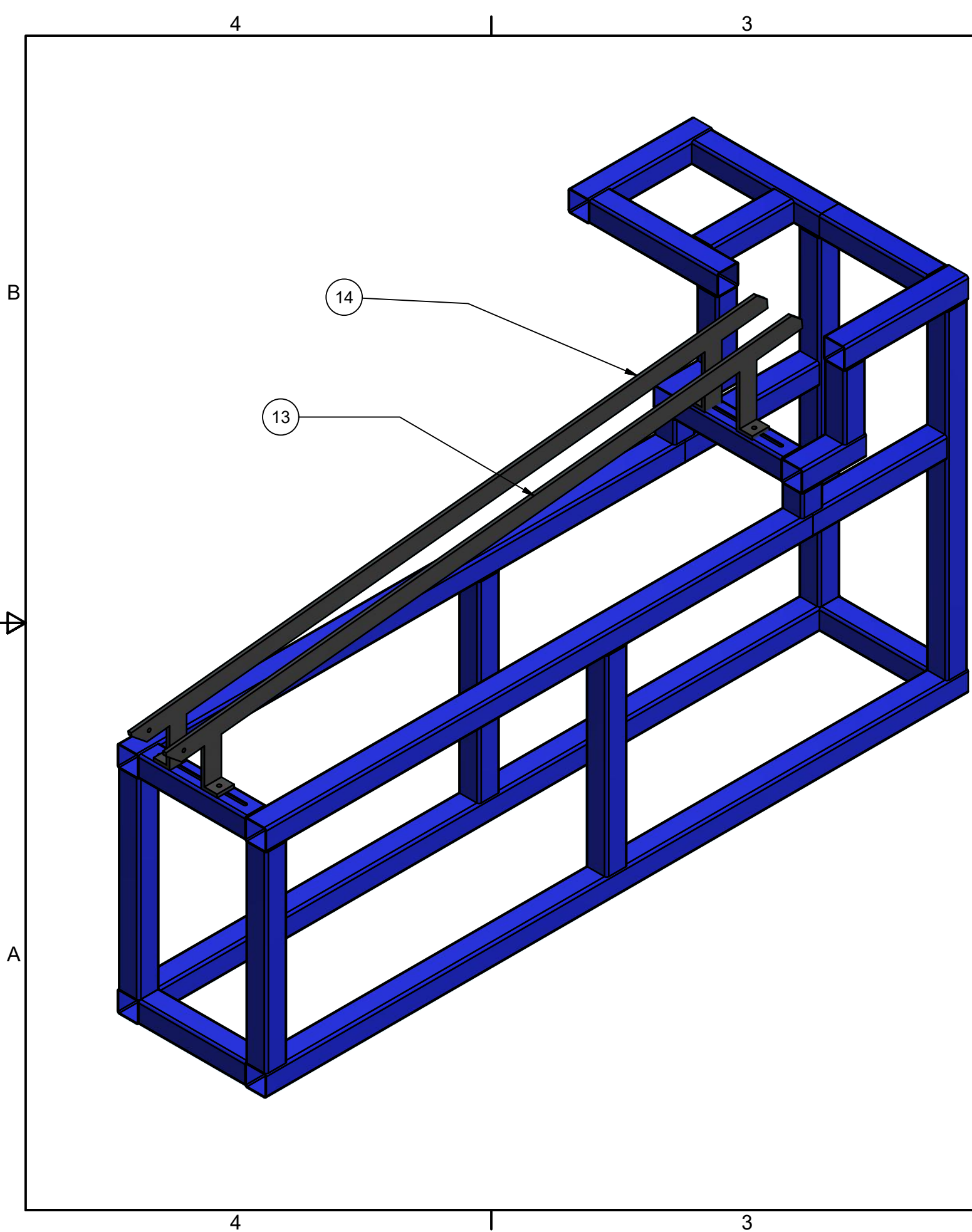


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Frame Base Movil	
2	1	d9375341	
3	1	D9375341CONTROLLER_AS M	
4	1	Rampa	
5	1	Ramp Base	
6	2	Rampa Base Soporte	
7	1	Ramp wall	
8	2	Ramp wall Adjuster	
9	4	2407T74_Cart-Smart Caster	STEP AP203

GENERAL NOTES:

MASS: N/A

DET	QTY	MATERIAL	R/C
MATERIAL LIST NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	27/04/2022
DWN fesaldana	SHEET # 1	OF 10	
PART NAME Ensamble E.iam			
FILE NAME Ensamble E			
SYM		REVISIONS	BY DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	±	.050	FRACTIONS ± 1/16
.XX	±	.010	ANGLES ± 1°
.XXX	±	.002	ALL DIMENSIONS
.XXXX	±	.0005	NON ACCUMULATIVE



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Part87	
2	90,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 22,5	Tube
3	62,500 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 12,5	Tube
4	128,500 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 64,25	Tube
5	75,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 37,5	Tube
6	5,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 2,5	Tube
7	30,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 7,5	Tube
8	29,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 14,5	Tube
9	31,500 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 15,75	Tube
10	165,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 82,5	Tube
11	30,000 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 15	Tube
12	9,500 in	AISC - 2 1/2 x 2 1/2 x 1/8 - 9,5	Tube
13	1	Chute	
14	1	Chute MIR	

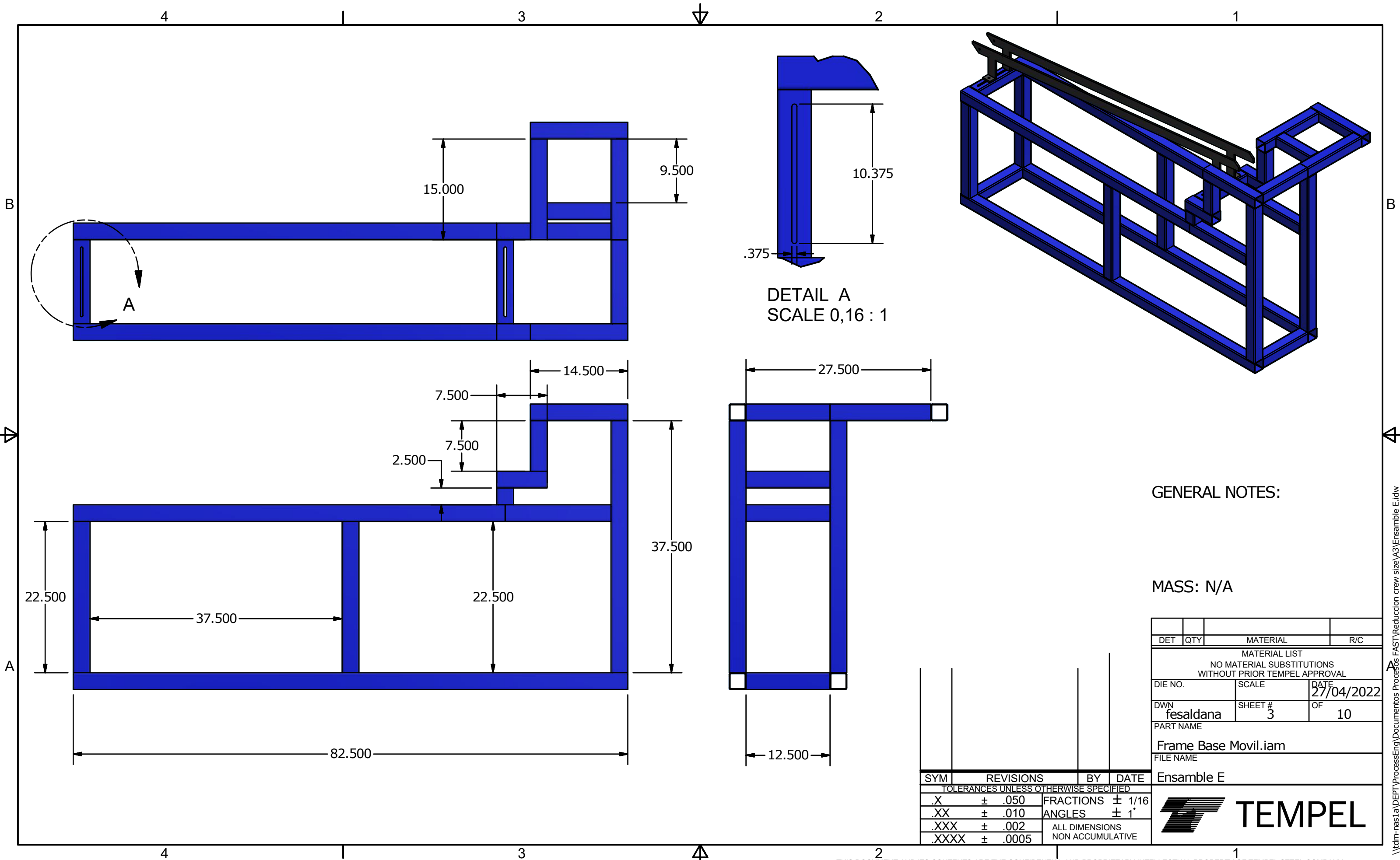
GENERAL NOTES:

MASS: N/A

DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
DWN	fesaldana	27/04/2022	
PART NAME	SHEET #	OF	
	2	10	
Frame Base Movil.iam			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





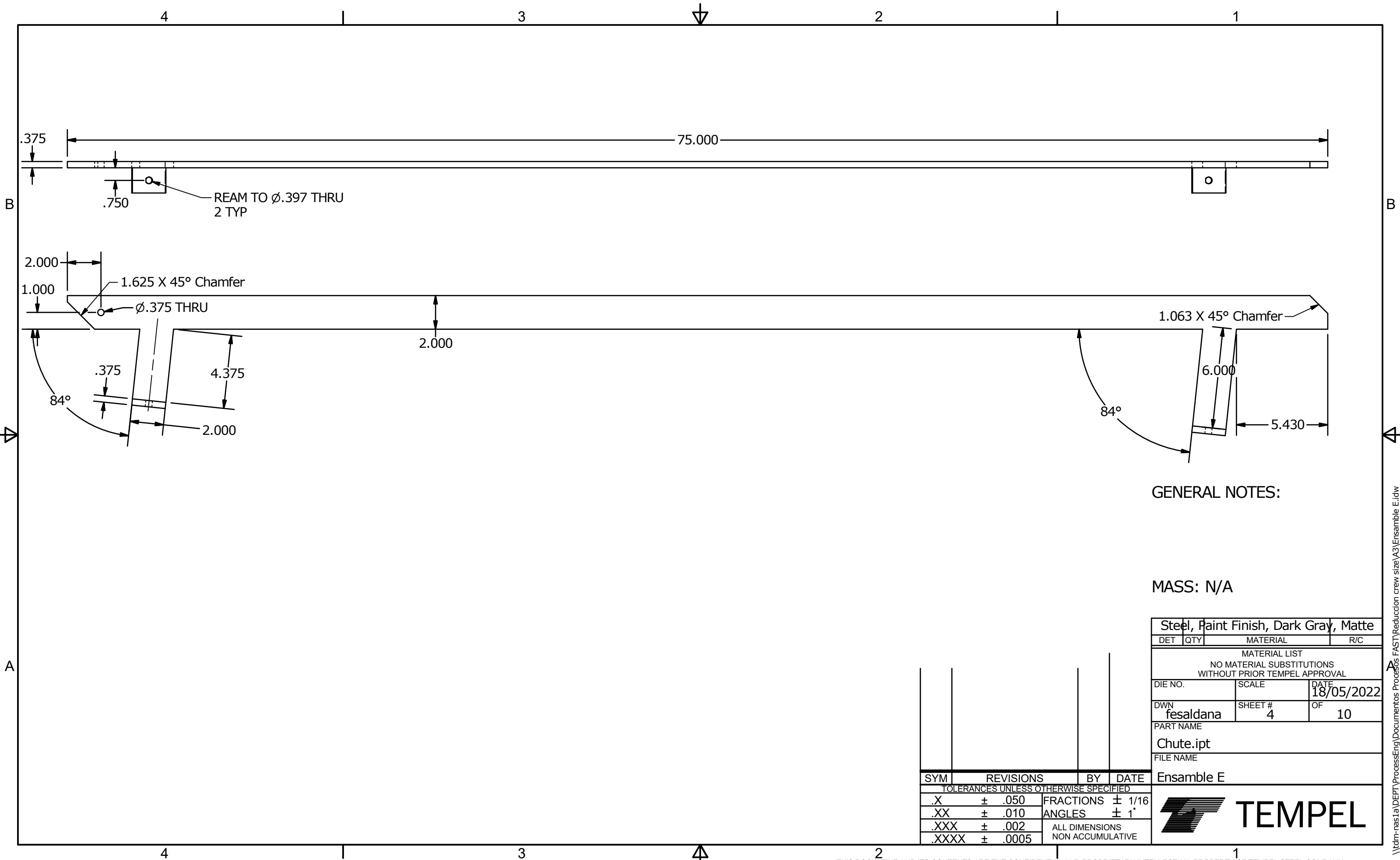
GENERAL NOTES:

MASS: N/A

DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
		27/04/2022	
DWN	SHEET #	OF	
fesaldana	3	10	
PART NAME			
Frame Base Movil.iam			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		

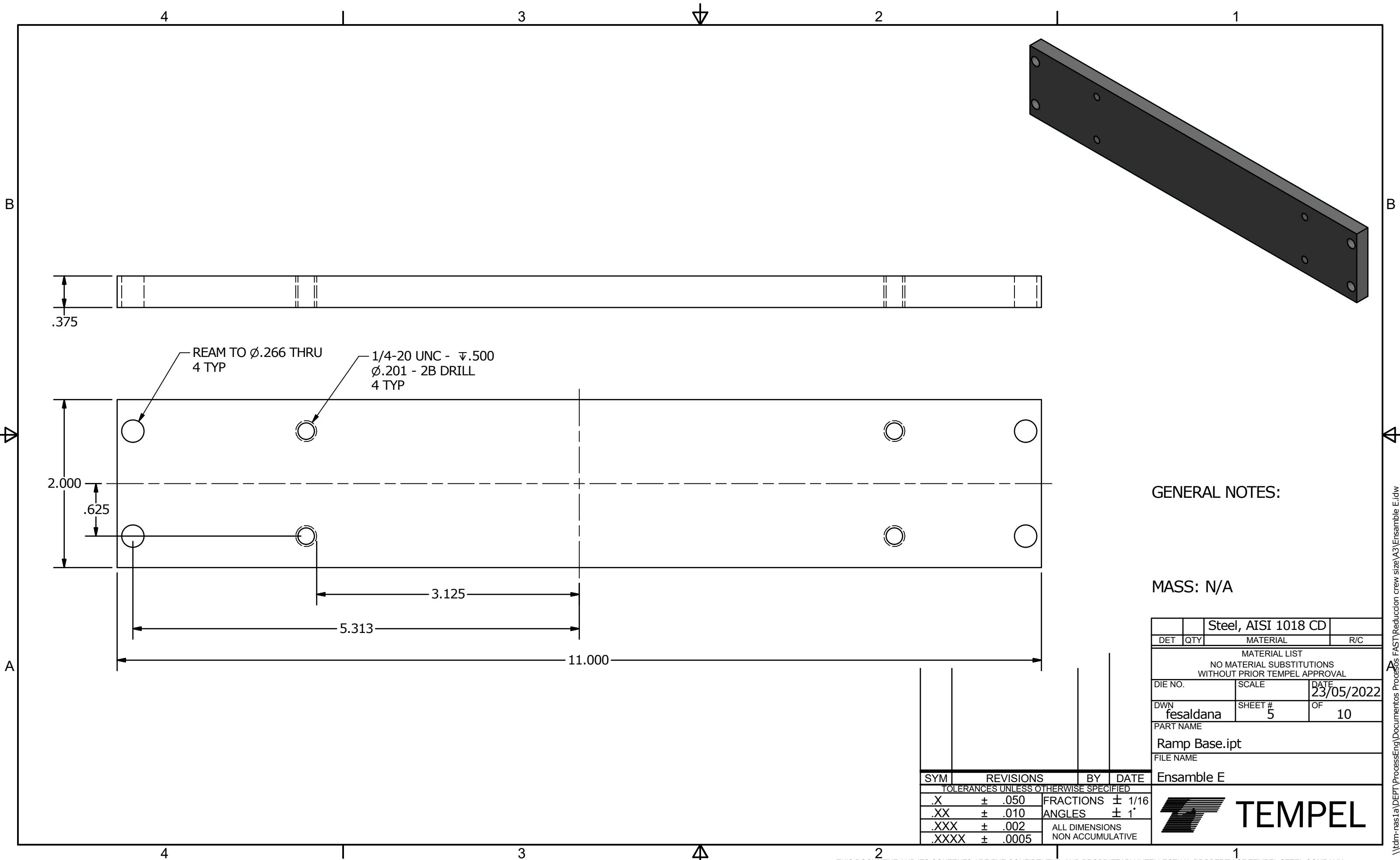




SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		

Steel, Paint Finish, Dark Gray, Matte			
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.		SCALE	DATE
DWN		SHEET #	OF
fesaldana		4	10
PART NAME			
Chute.ipt			
FILE NAME			
Ensamble E			





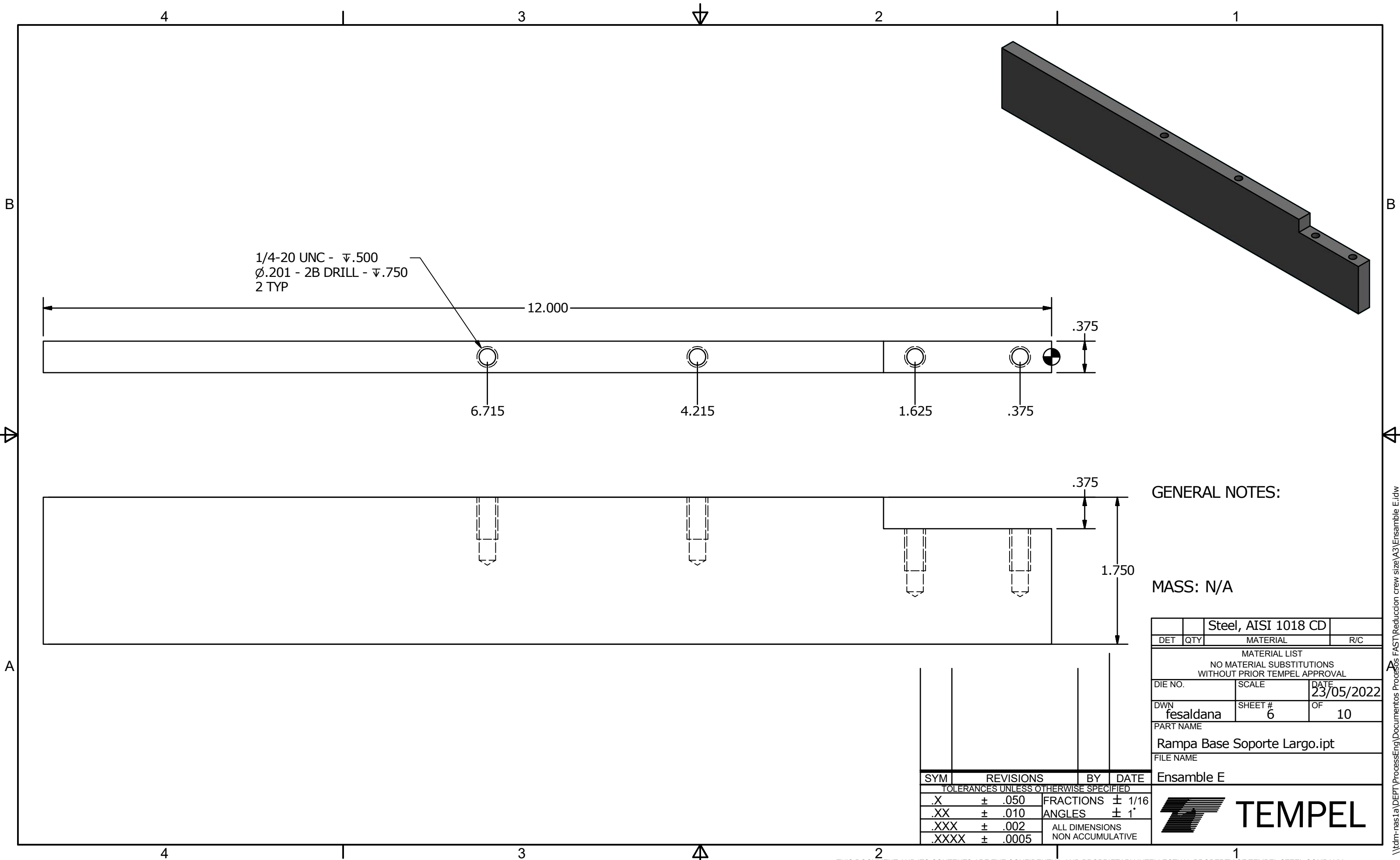
GENERAL NOTES:

MASS: N/A

		Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
DWN	fesaldana	23/05/2022	
SHEET #	5	OF	10
PART NAME			
Ramp Base.ipt			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS	
.XXXX	± .0005	NON ACCUMULATIVE	





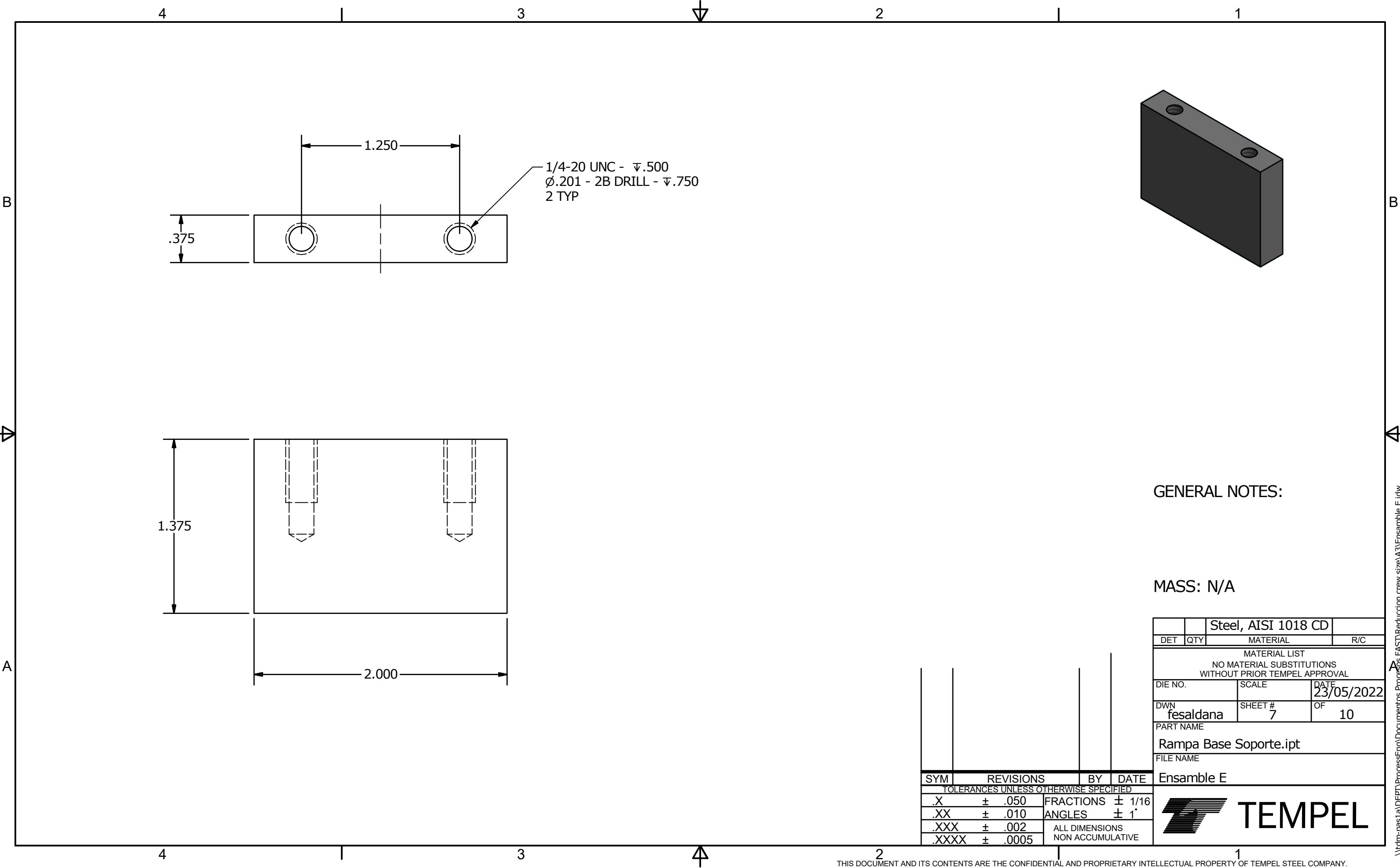
GENERAL NOTES:

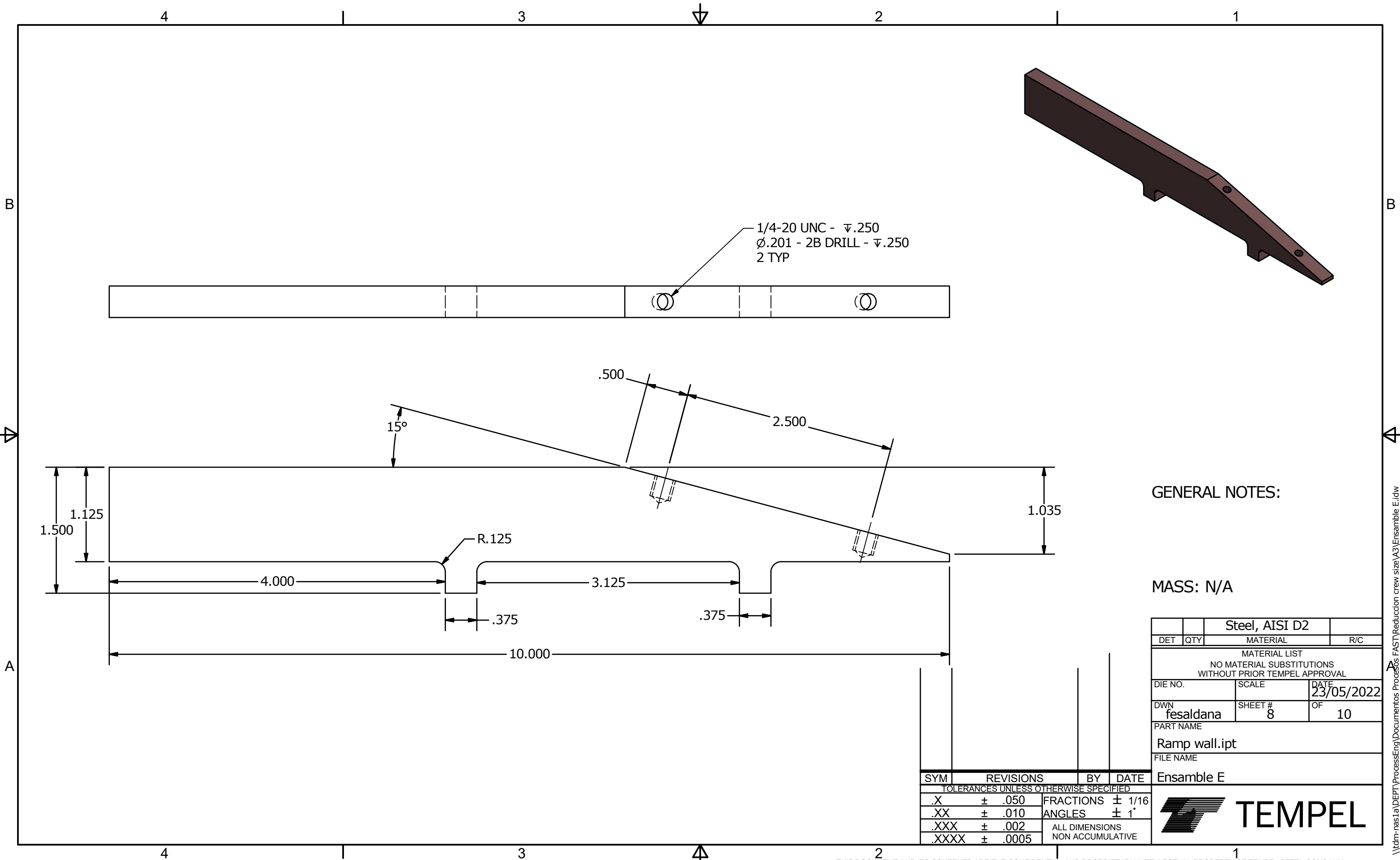
MASS: N/A

		Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
		23/05/2022	
DWN	SHEET #	OF	
fesaldana	6	10	
PART NAME			
Rampa Base Soporte Largo.ipt			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		







1/4-20 UNC - \varnothing .250
 \varnothing .201 - 2B DRILL - \varnothing .250
2 TYP

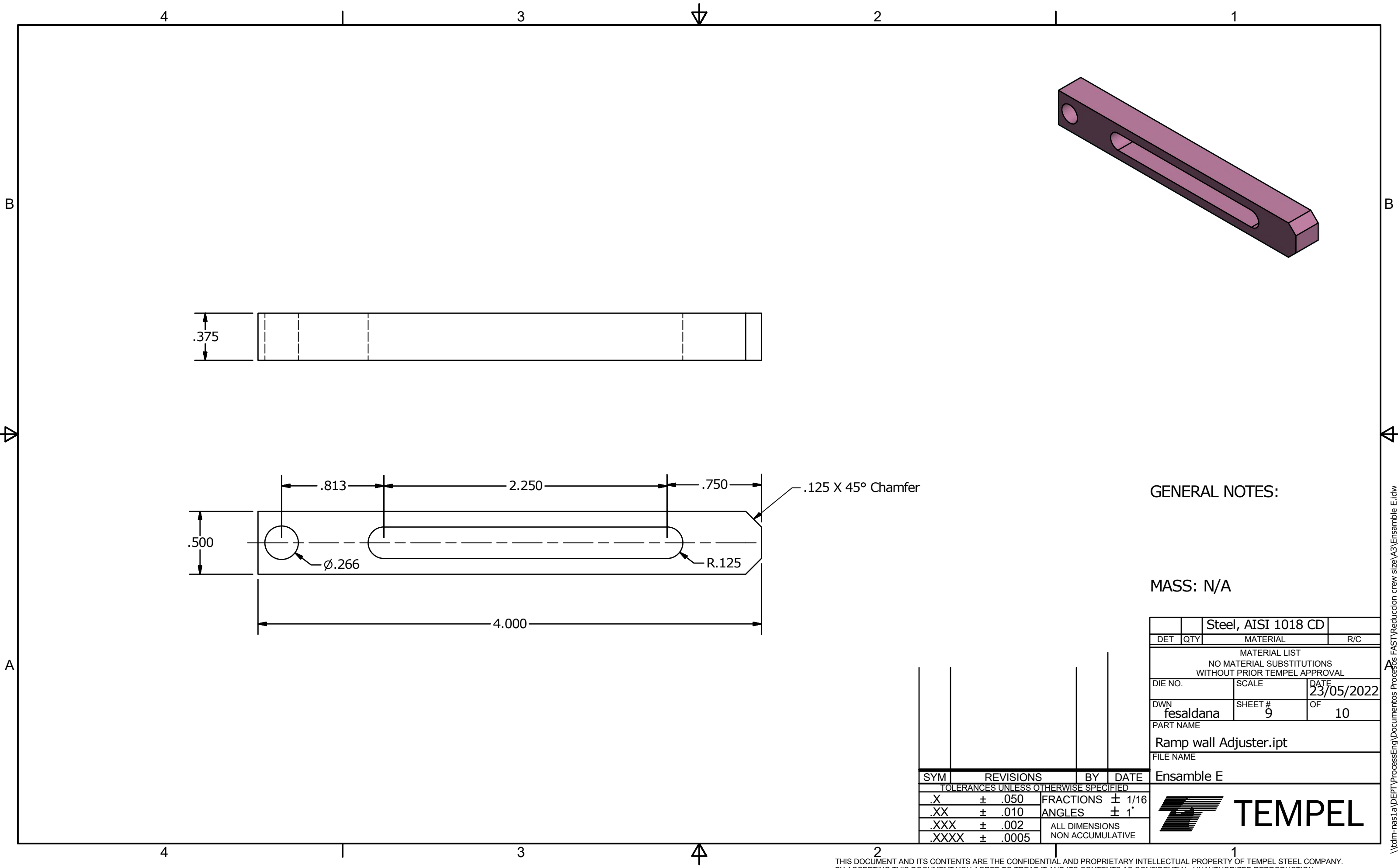
GENERAL NOTES:

MASS: N/A

		Steel, AISI D2	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
		23/05/2022	
DWN	SHEET #	OF	
fesaldana	8	10	
PART NAME			
Ramp wall.ipt			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	\pm .050	FRACTIONS \pm 1/16	
.XX	\pm .010	ANGLES \pm 1°	
.XXX	\pm .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	\pm .0005		





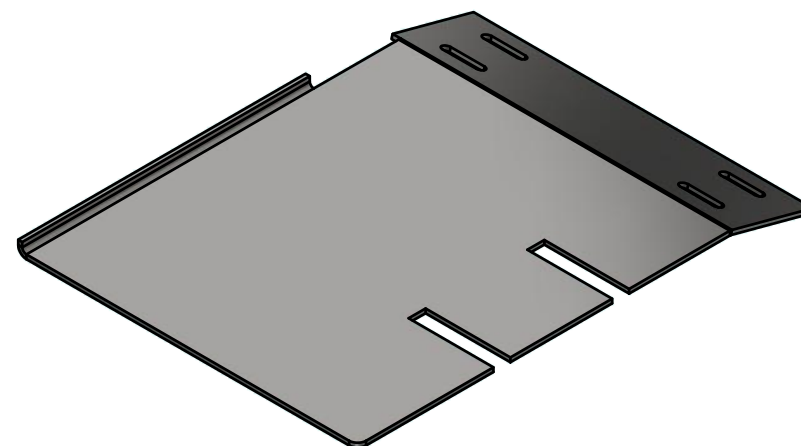
GENERAL NOTES:

MASS: N/A

		Steel, AISI 1018 CD	
DET	QTY	MATERIAL	R/C
MATERIAL LIST			
NO MATERIAL SUBSTITUTIONS			
WITHOUT PRIOR TEMPEL APPROVAL			
DIE NO.	SCALE	DATE	
		23/05/2022	
DWN	SHEET #	OF	
fesaldana	9	10	
PART NAME			
Ramp wall Adjuster.ipt			
FILE NAME			
Ensamble E			

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS	± 1/16
.XX	± .010	ANGLES	± 1°
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		





MASS: N/A

		Stainless Steel		
DET	QTY	MATERIAL		R/C
MATERIAL LIST				
NO MATERIAL SUBSTITUTIONS				
WITHOUT PRIOR TEMPEL APPROVAL				
DIE NO.		SCALE	DATE	
DWN fesaldana		SHEET # 10	23/05/2022	
PART NAME				
Rampa.ipt				
FILE NAME				
Ensamble E				

SYM	REVISIONS	BY	DATE
TOLERANCES UNLESS OTHERWISE SPECIFIED			
.X	± .050	FRACTIONS ± 1/16	
.XX	± .010	ANGLES ± 1°	
.XXX	± .002	ALL DIMENSIONS NON ACCUMULATIVE	
.XXXX	± .0005		



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