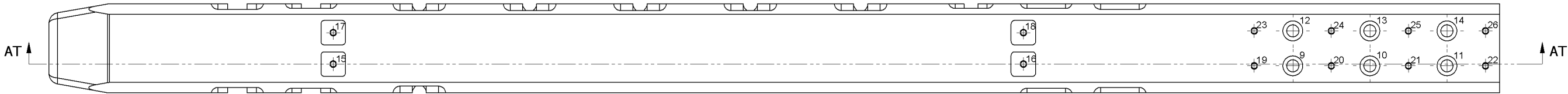
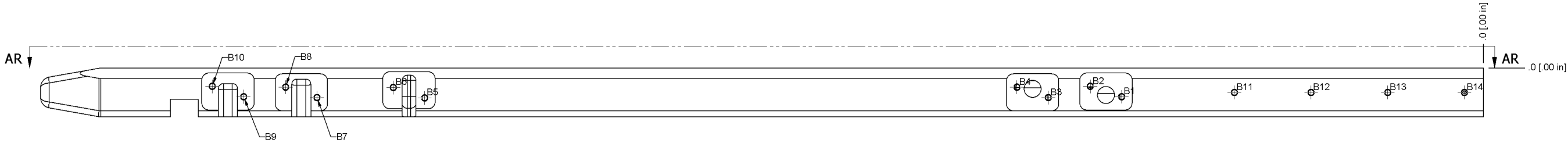
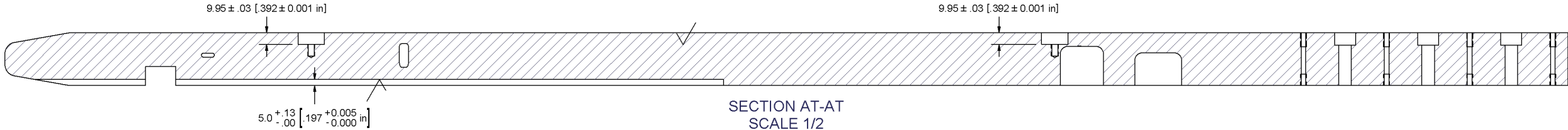


Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
B11	-8.938	-.875	M6x1 TAP ∇ 9.5 [M6x1 TAP ∇ .38 in]
B12	-6.188	-.875	
B13	-3.438	-.875	
B14	-.688	-.875	
B1	-12.981	-1.028	
B2	-14.106	-.653	
B3	-15.611	-1.058	
B4	-16.736	-.683	
B5	-37.977	-1.071	
B6	-39.102	-.696	
B7	-41.839	-1.058	
B8	-42.964	-.683	
B9	-44.469	-1.028	
B10	-45.594	-.653	

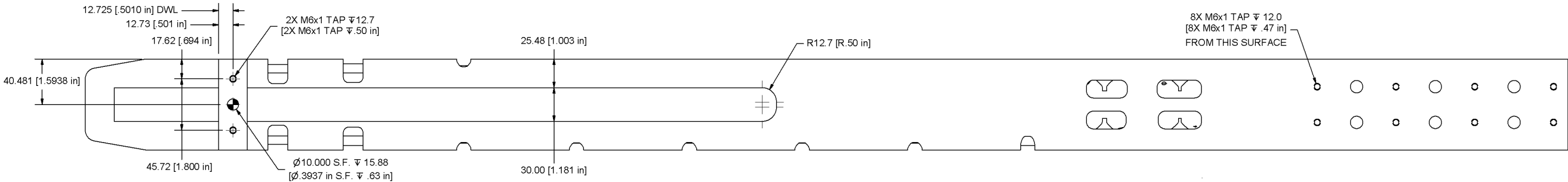
Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
19	-8.750	.969	M6x1 TAP ∇ 12.0 [M6x1 TAP ∇ .47 in]
20	-6.000	.969	
21	-3.250	.969	
22	-.500	.969	
23	-8.750	2.219	
24	-6.000	2.219	
25	-3.250	2.219	
26	-.500	2.219	
9	-7.375	.969	\varnothing 11.0 THRU └┐ \varnothing 18.0 ∇ 10.5 └┐ \varnothing .43 in THRU └┐ \varnothing .71 in ∇ .41 in]
10	-4.625	.969	
11	-1.875	.969	
12	-7.375	2.219	
13	-4.625	2.219	M6x1 TAP ∇ 9.5 [M6x1 TAP ∇ .38 in]
14	-1.875	2.219	
15	-41.611	1.031	
16	-16.985	1.031	
17	-41.611	2.156	
18	-16.985	2.156	



VIEW AR-AR
SCALE 1/2



SECTION AT-AT
SCALE 1/2



NOTES 1. REMOVE ALL UNNECESSARY SHARP EDGES 2. ALL ALUMINUM WELDS TO BE CLEANED 3. DO NOT SCALE		MATERIAL: 4140 PHT TG&P		HEAT TREAT: NONE		FINISH: NONE	
TOLERANCE UNLESS OTHERWISE SPECIFIED S&E X.X ± .100 X .5 X.XX ± .010 X .2 X.XXX ± .005 X .1 X.XXXX ± .001 X .015 ANGLES ± 1° FINISH = 12.5		DRIVER/STATION NUMBER NO. 101 REPRODUCTION COPIES IN THIS DOCUMENT ARE PROHIBITED IN CONFIDENTIAL AND IN THE EXCLUSIVE PROPERTY OF WAYNE TRAIL, A LINCOLN ELECTRIC COMPANY. ANY REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF WAYNE TRAIL, A LINCOLN ELECTRIC COMPANY IS PROHIBITED.		TITLE BEAM MANDREL, FLANGE		EST. INT. 67.90 lbmass	
DESIGNER DAK		DATE 7/20/2016		SCALE		DWG.	
DETAILER DAK		DATE 9/8/2016		3rd ANGLE		1052270	
STAMP ALL DETAILS WITH PART NUMBER		Wayne Trail A Lincoln Electric Company		SHT. 4 OF 4		D	