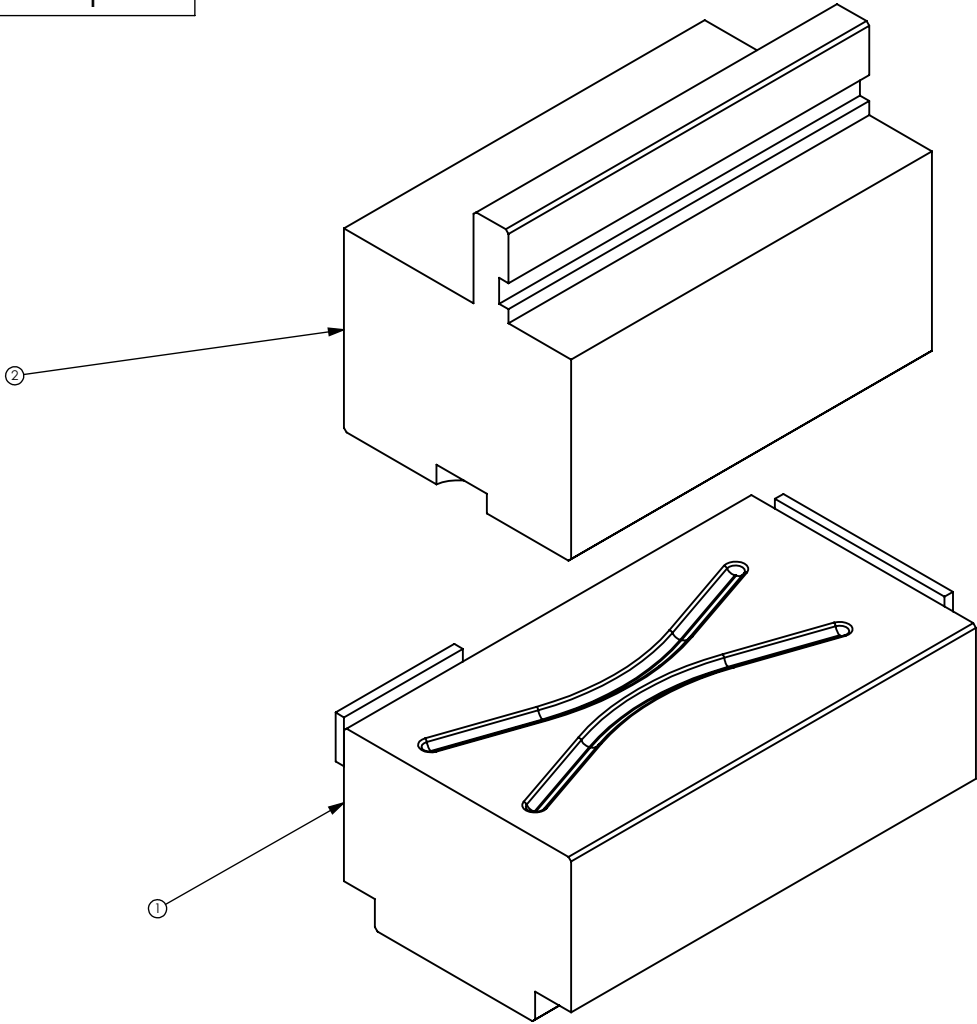

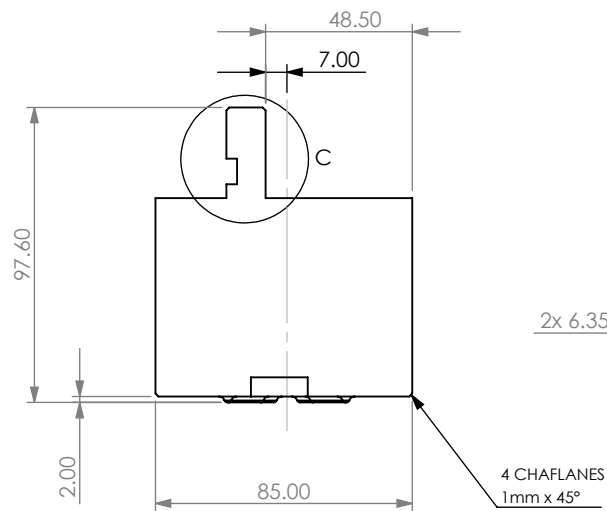


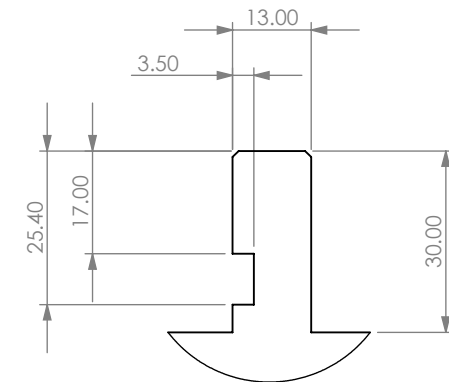
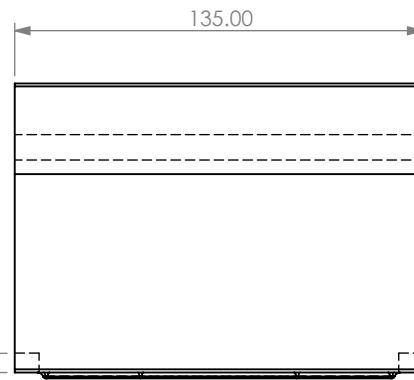
N.º DE ELEMENTO	N.º DE PIEZA	CANTIDAD
1	PN00396230_RIB_MATRIZ	1
2	PN00396230_RIB_PUNZON	1



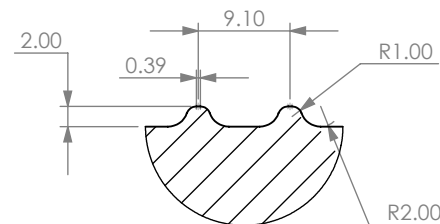
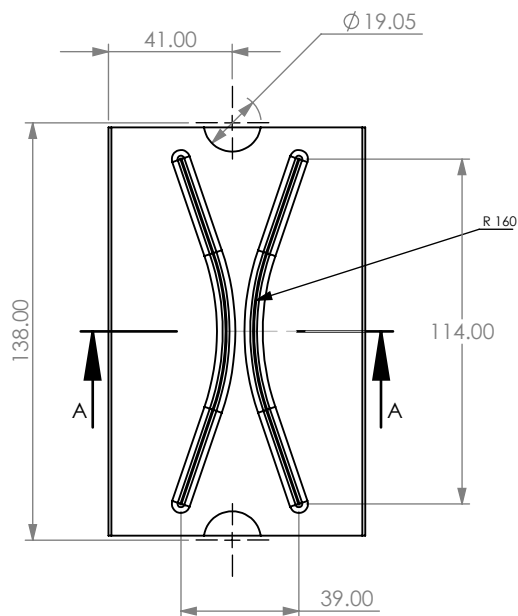
MATERIAL ACERO SAE 9840 T		DRAWN	NAME DM	DATE 01/09/21			PART NUMBER PN00396230
FINISH NA		ENG. APPR.	NAME	DATE	TITLE SET ESTAMPADO RIB		
NOTE DIMENSIONS ARE IN INCH	THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND IS ONLY FOR INTERNAL USE OF SISFLEX MANUFACTURERS. ANY REPRODUCTION WITHOUT THE WRITTE PERMISSION OF SISFLEX MANUFACTURERS IS PROHIBITED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		SIZE A4	CUSTOMER SISFLEX	REV. INTERNA A
			TOLERANCES: DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°		SCALE 1:2	INT. DRW.	SHEET 1 OF 1           PESO(Lbs):



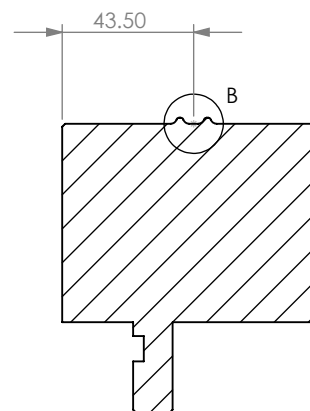
2x 6.35  
4 CHAFLANES  
1mm x 45°



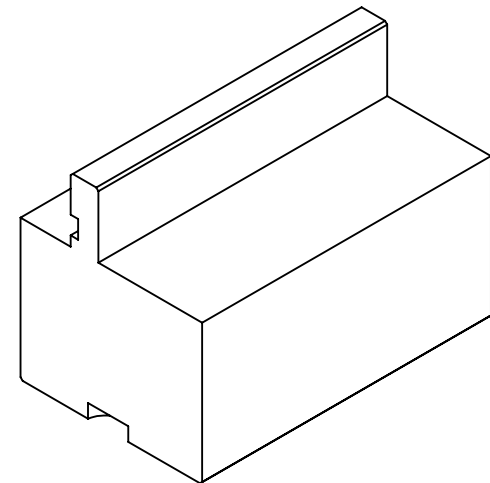
DETALLE C  
ESCALA 2 : 2.5




DETALLE B  
ESCALA 2 : 1.5

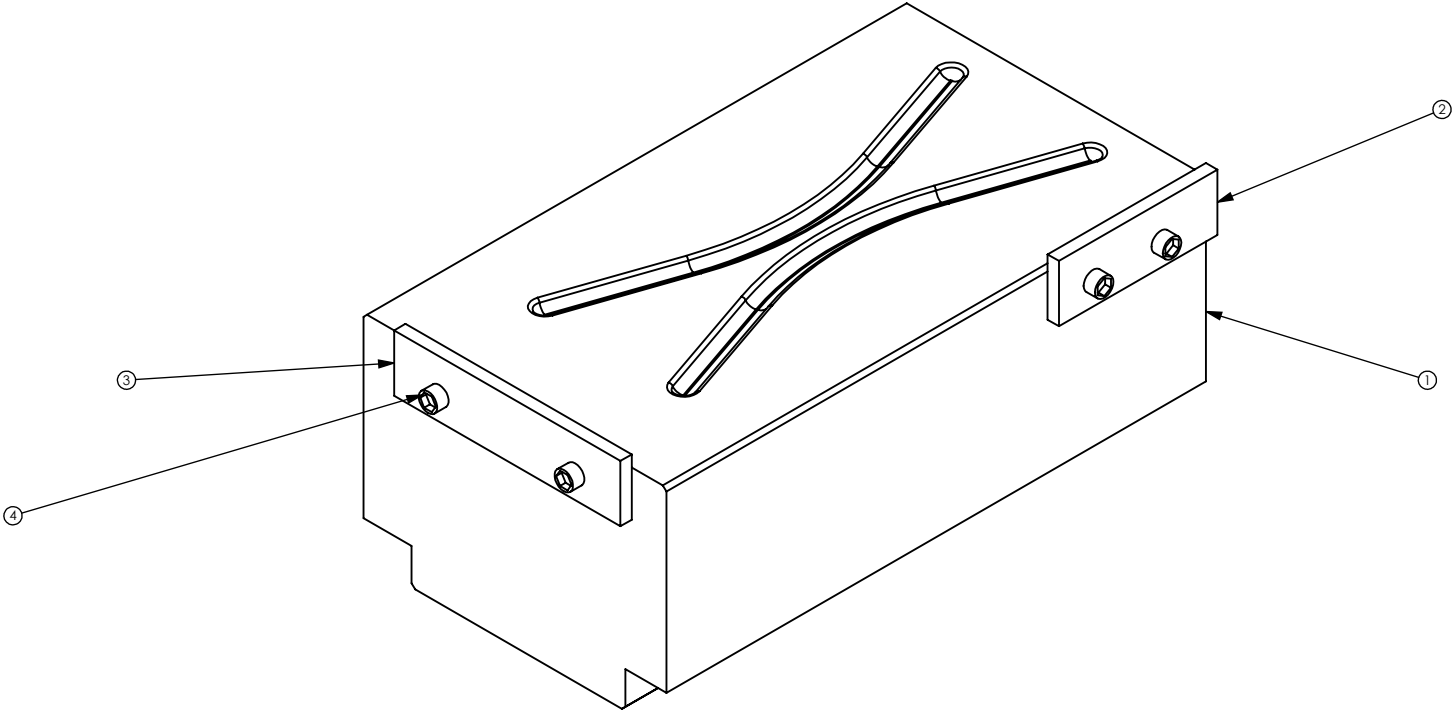



SECCIÓN A-A

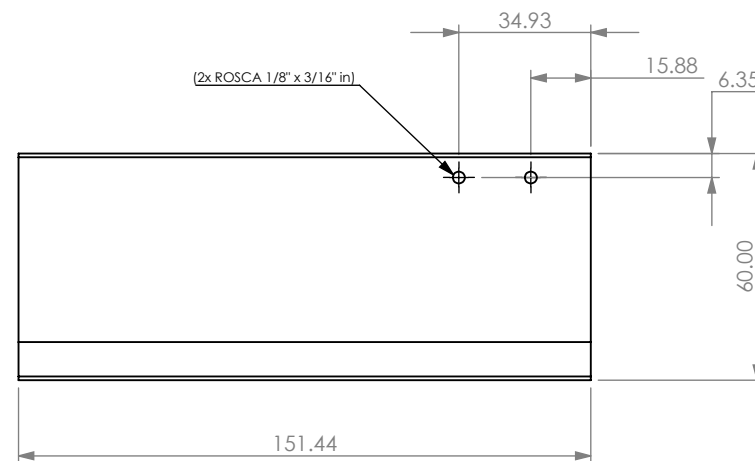
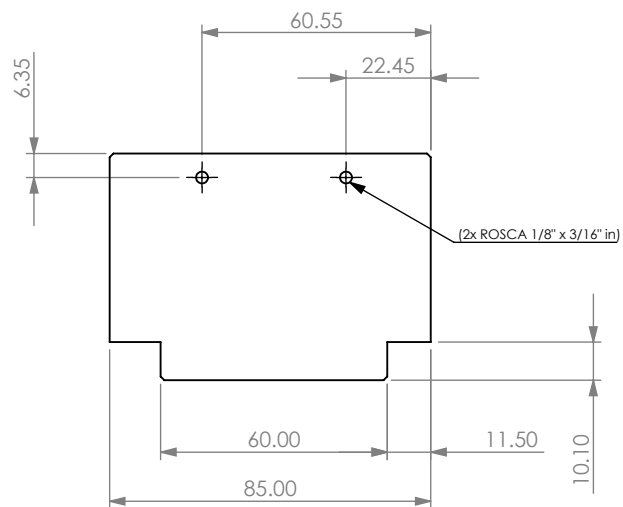
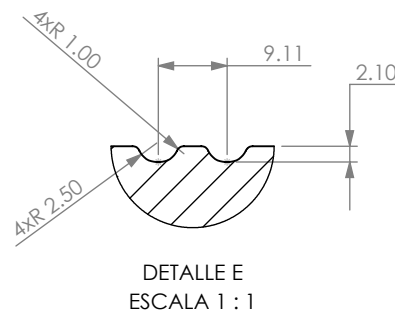
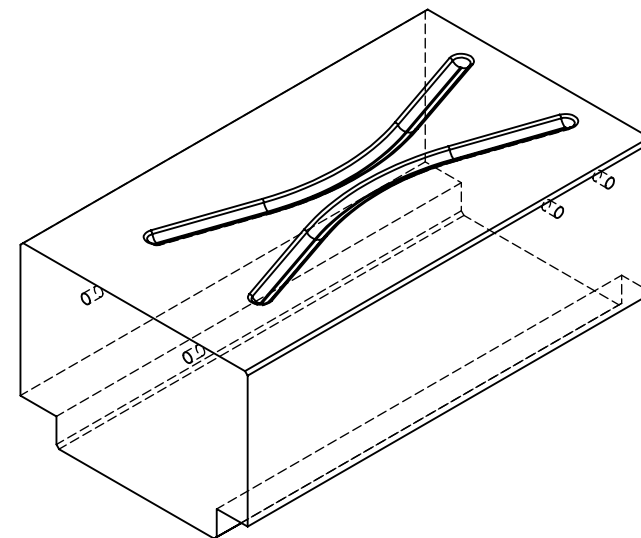
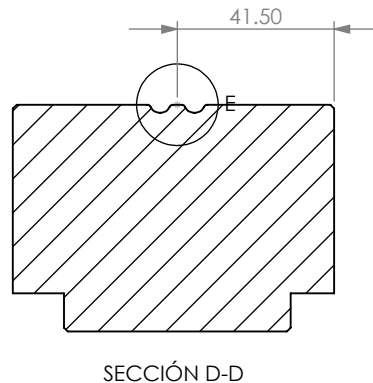
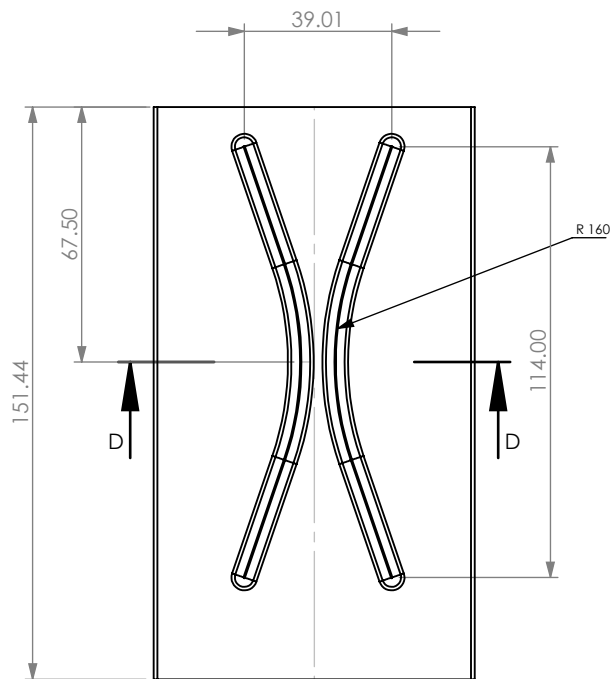



MATERIAL ACERO SAE 9840 T.		DRAWN	NAME DM	DATE 01/09/21			PART NUMBER PN00396230	
FINISH NA		ENG. APPR.	NAME	DATE	TITLE PUNZON ESTAMPADO RIB			
NOTE  DIMENSIONS ARE IN INCH	THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND IS ONLY FOR INTERNAL USE OF SISFLEX MANUFACTURERS. ANY REPRODUCTION WITHOUT THE WRITTE PERMISSION OF SISFLEX MANUFACTURERS IS PROHIBITED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS  TOLERANCES: DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°		SIZE A4		CUSTOMER SISFLEX	
					REV. INTERNA A			
					SCALE 1:2.5		INT. DRW.	SHEET 1 OF 1
					PESO(Lbs):			

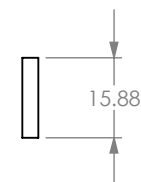
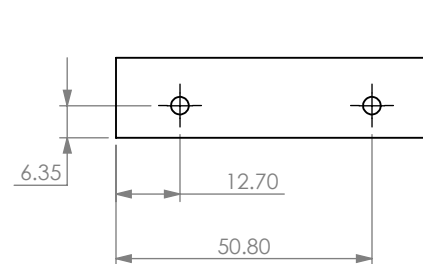
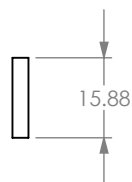
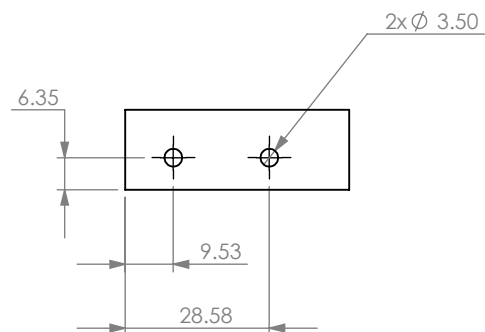
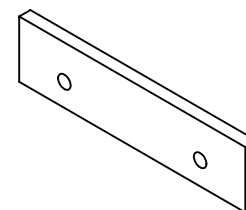
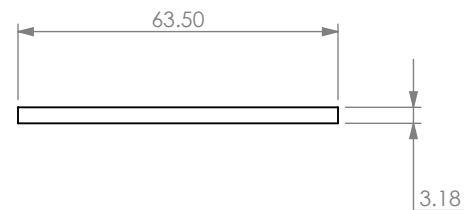
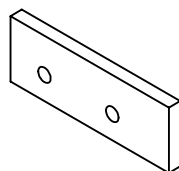
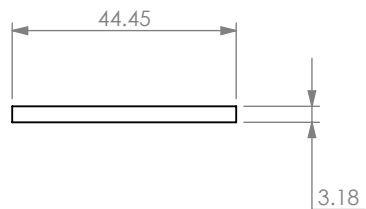
N.º DE ELEMENTO	N.º DE PIEZA	CANTIDAD
1	PN00396230_RIB_MATRIZ	1
2	PN00396230_RIB_MATRIZ_TOPE1	1
3	PN00396230_RIB_MATRIZ_TOPE2	1
4	SOCKET_1-8x1-4	4



MATERIAL ACERO SAE 9840 T.		DRAWN	NAME DM	DATE 01/09/21			PART NUMBER PN00396230	
FINISH		ENG. APPR.	NAME	DATE	TITLE ENSAMBLE MATRIZ RIB			
NOTE	THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND IS ONLY FOR INTERNAL USE OF SISFLEX MANUFACTURERS. ANY REPRODUCTION WITHOUT THE WRITTE PERMISSION OF SISFLEX MANUFACTURERS IS PROHIBITED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		SIZE A4			
DIMENSIONS ARE IN INCH			TOLERANCES: DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°		CUSTOMER SISFLEX		REV. INTERNA A	
					INT. DRW.		SHEET 1 OF 1	
SCALE 1:1.5								



MATERIAL ACERO SAE 9840 T.		DRAWN	NAME DM	DATE 01/09/21			PART NUMBER PN00396230	
FINISH NA		ENG. APPR.	NAME	DATE	TITLE MATRIZ ESTAMPADO RIB			
NOTE  DIMENSIONS ARE IN INCH	THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND IS ONLY FOR INTERNAL USE OF SISFLEX MANUFACTURERS. ANY REPRODUCTION WITHOUT THE WRITTE PERMISSION OF SISFLEX MANUFACTURERS IS PROHIBITED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS  TOLERANCES: DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°		SIZE A4			
					CUSTOMER SISFLEX		REV. INTERNA A	
SCALE 1:2					INT. DRW.		SHEET 1 OF 1	
					PESO(Lbs):			



TOPE 1

TOPE 2

MATERIAL ACERO SAE 9840 T.		DRAWN DM		DATE 01/09/21		PART NUMBER PN00396230	
FINISH NA		ENG. APPR.				TITLE PLACAS TOPE PARA MATRIZ	
NOTE DIMENSIONS ARE IN INCH	THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND IS ONLY FOR INTERNAL USE OF SISFLEX MANUFACTURERS. ANY REPRODUCTION WITHOUT THE WRITTE PERMISSION OF SISFLEX MANUFACTURERS IS PROHIBITED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (MILIMETERS) TOLERANCES: DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°		SIZE A4	CUSTOMER SISFLEX	REV. INTERNA A
					SCALE 1:1.5	INT. DRW. SHEET 1 OF 1	PESO(Lbs):