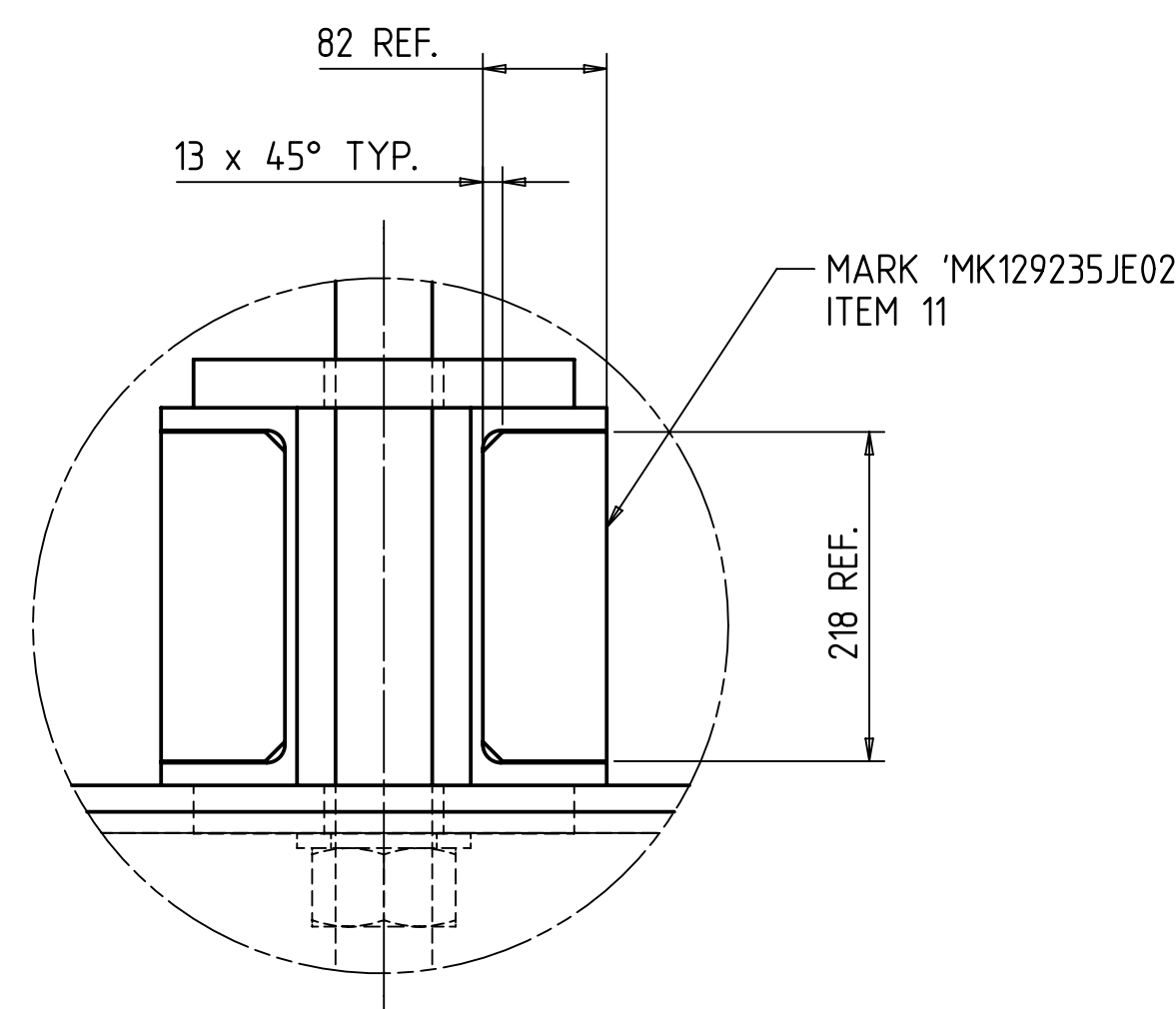
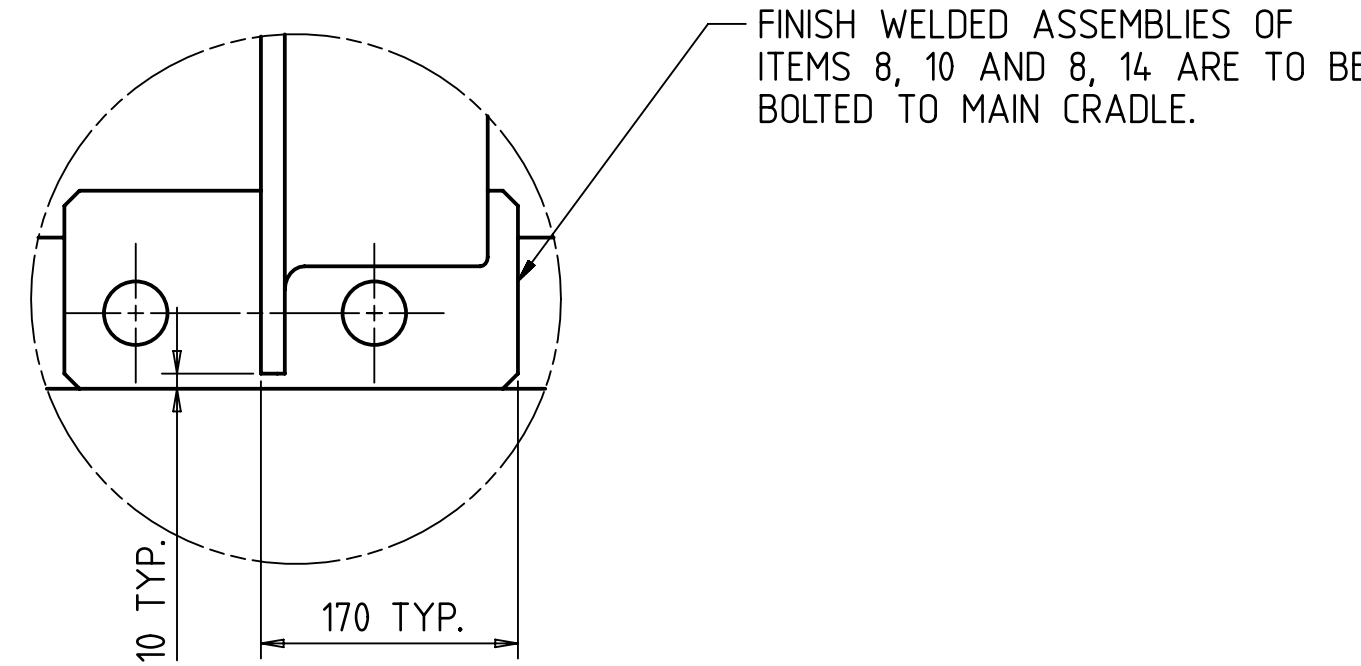


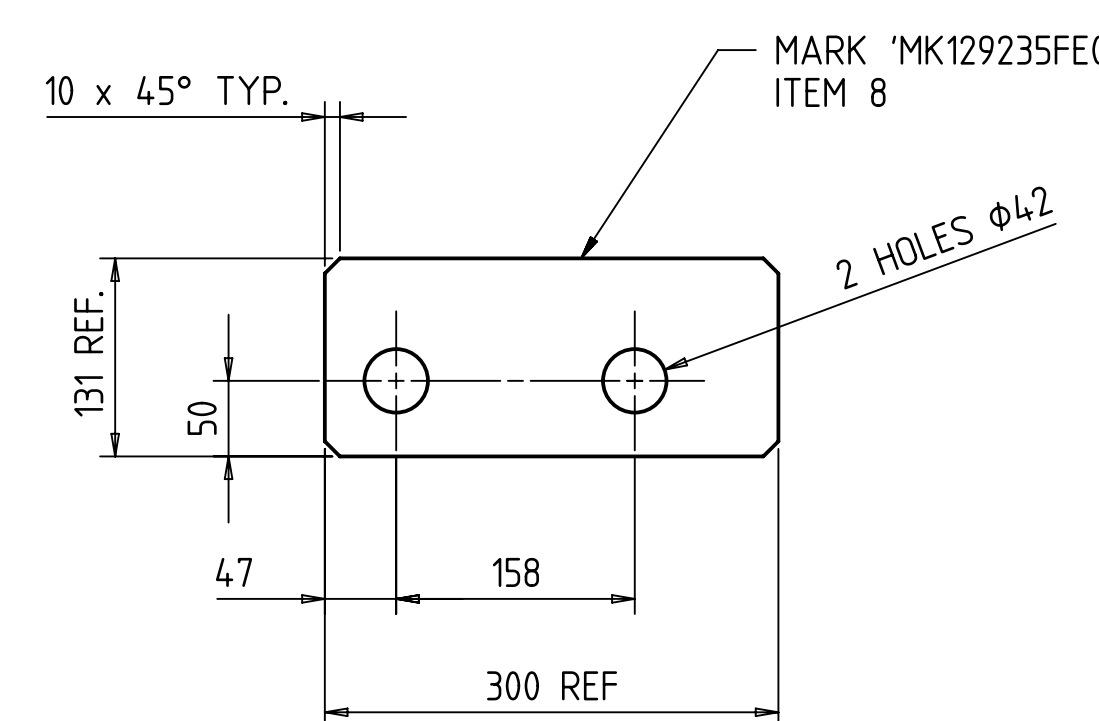
ITEM 4
SCALE 1:5



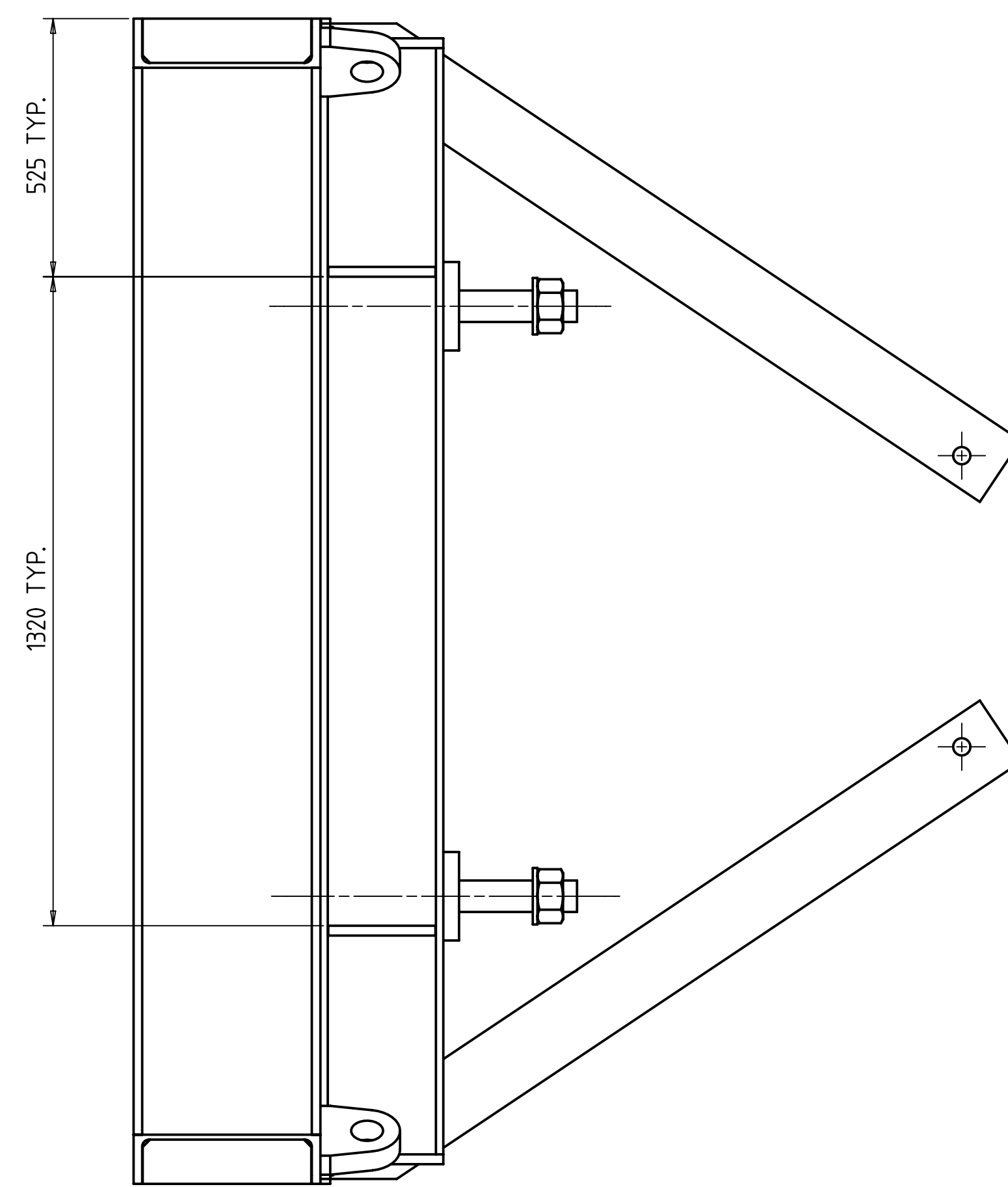
DETAIL B
SCALE 1:5



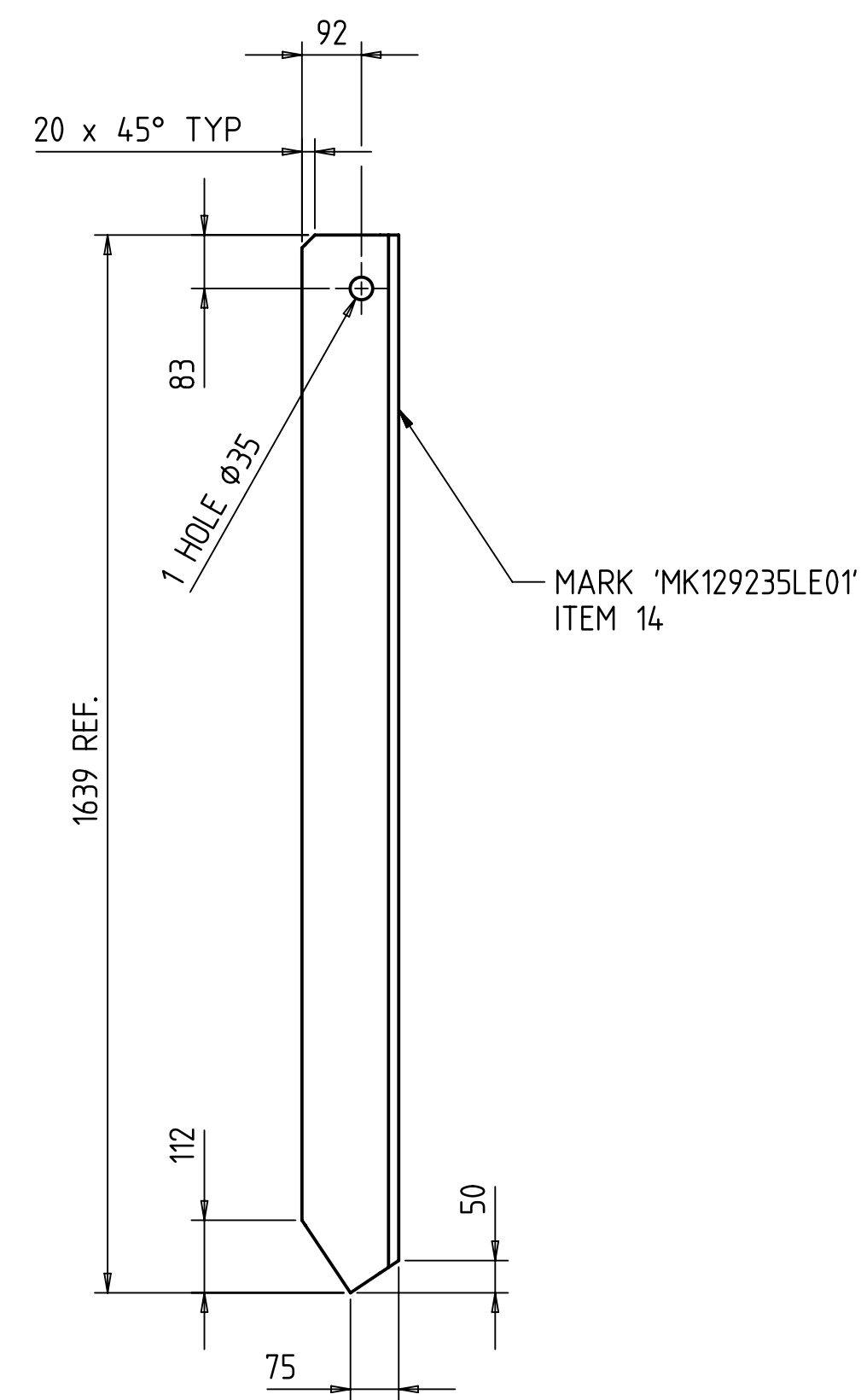
DETAIL C
SCALE 1:5



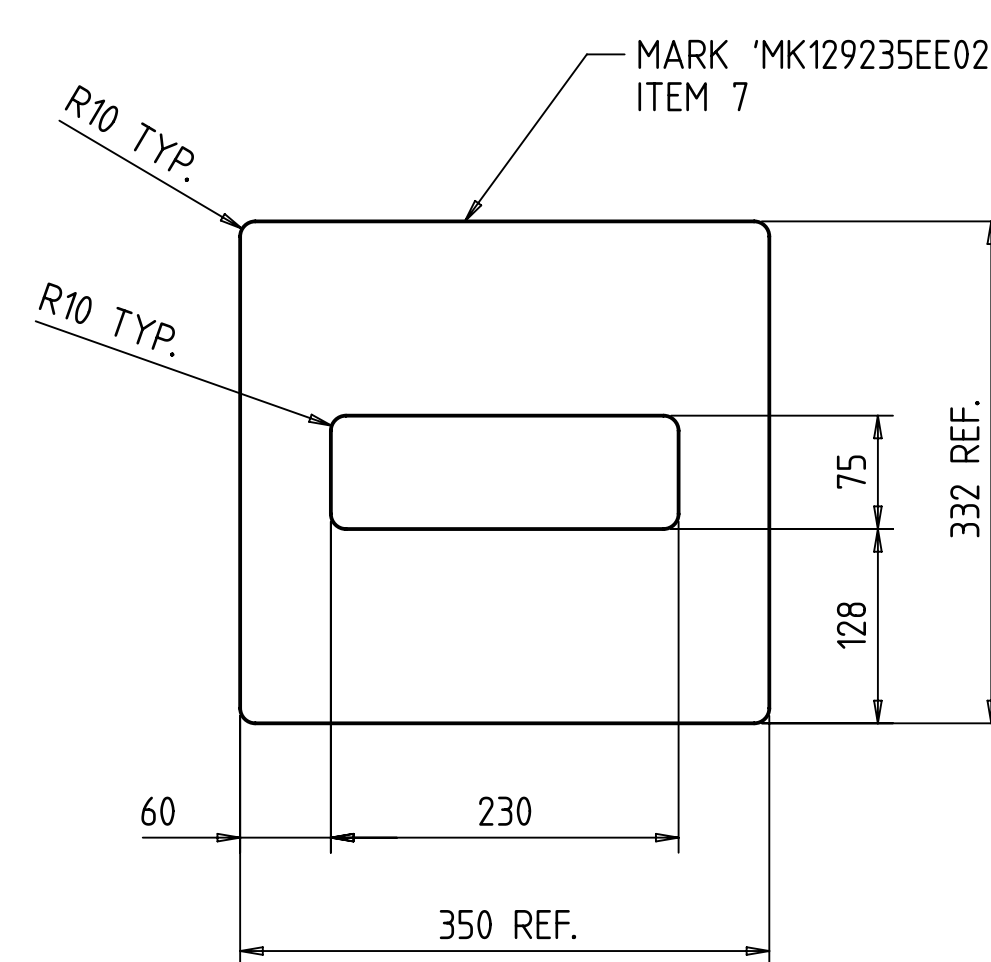
ITEM 8
SCALE 1:5



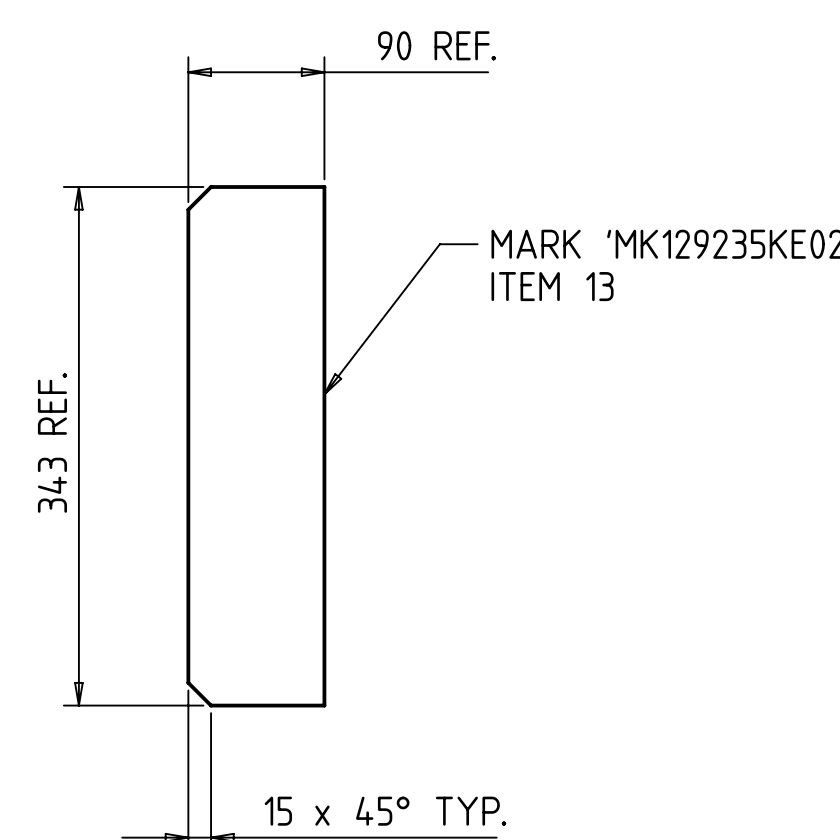
ITEM 10



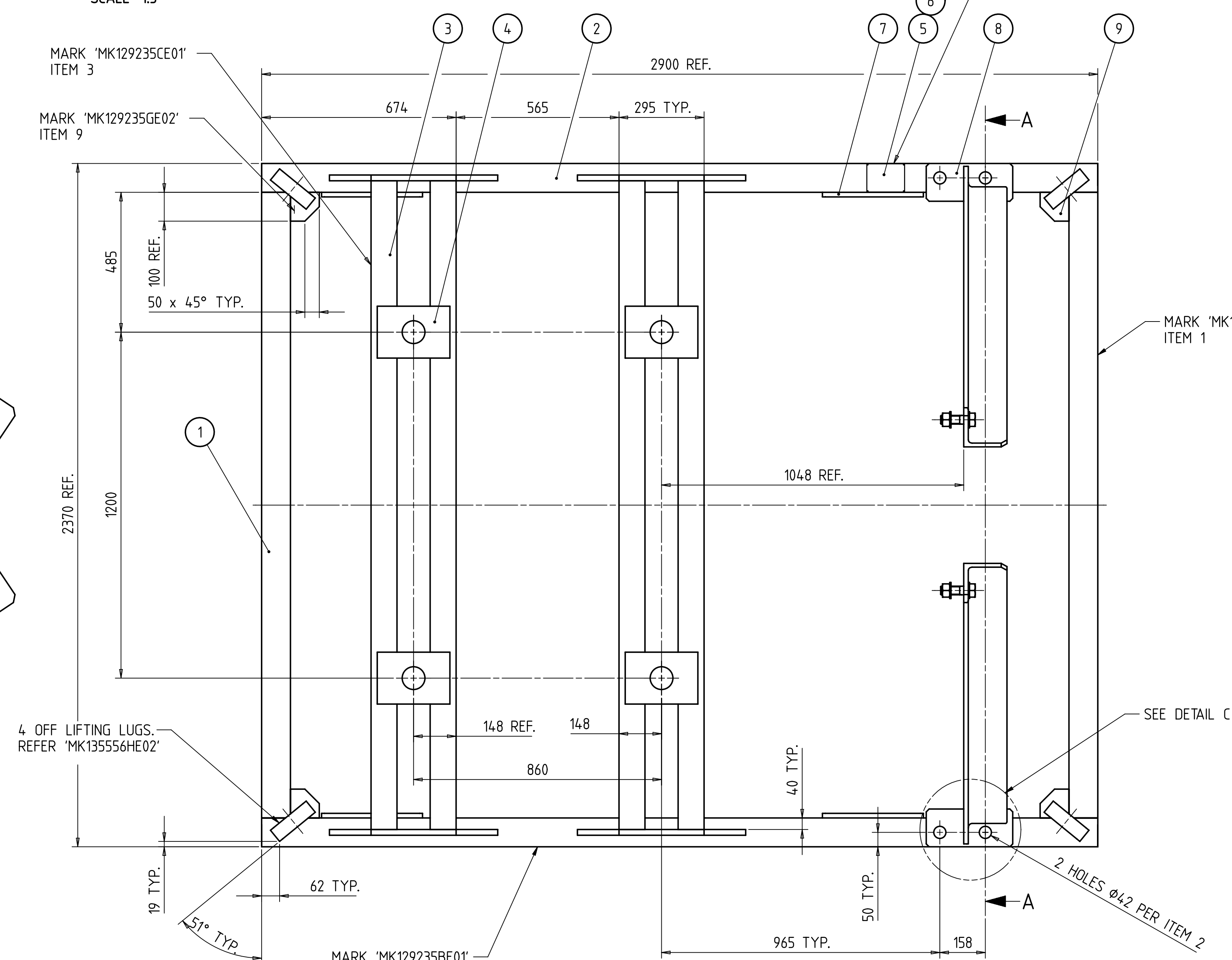
ITEM 14



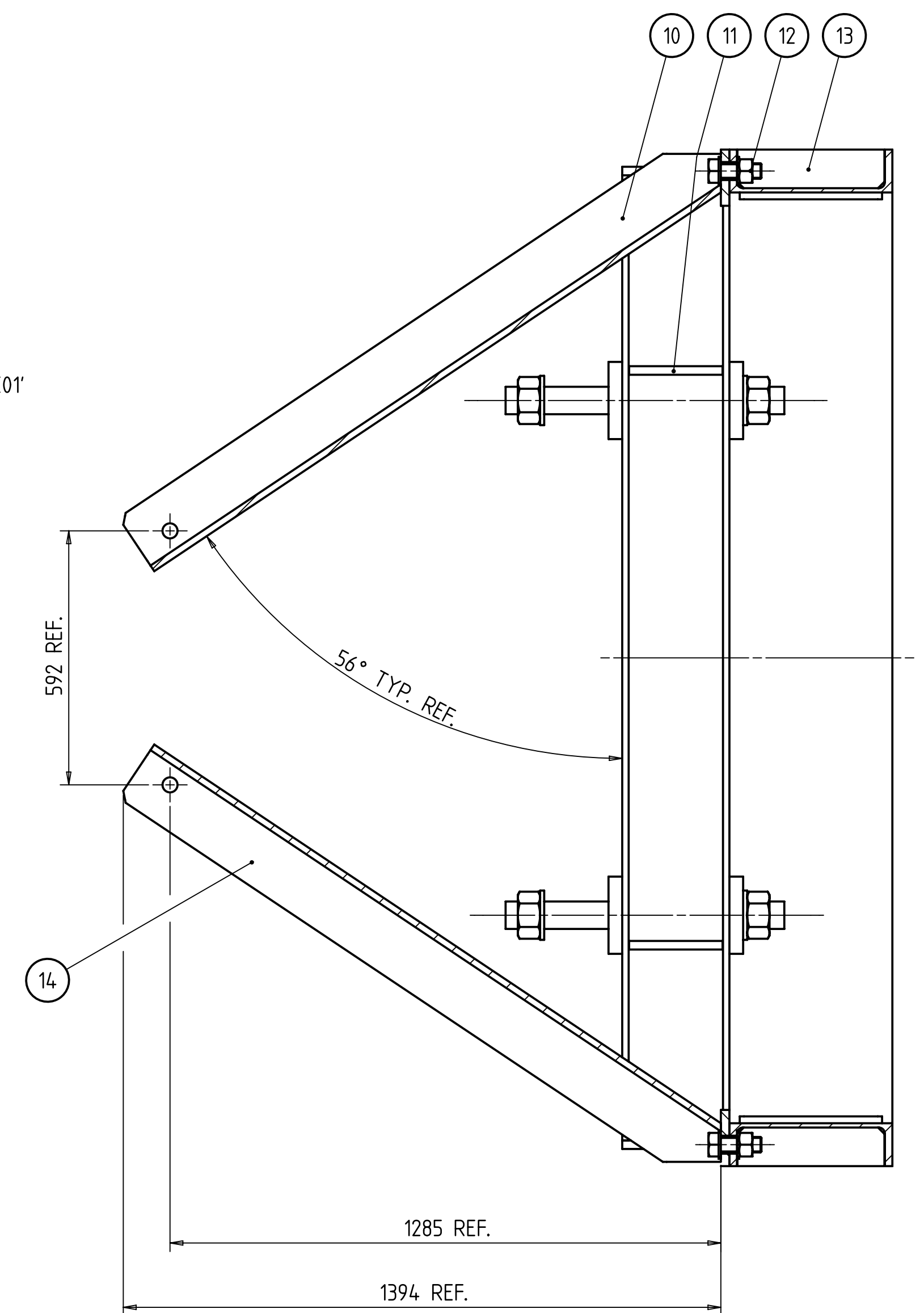
ITEM 7
SCALE 1:5



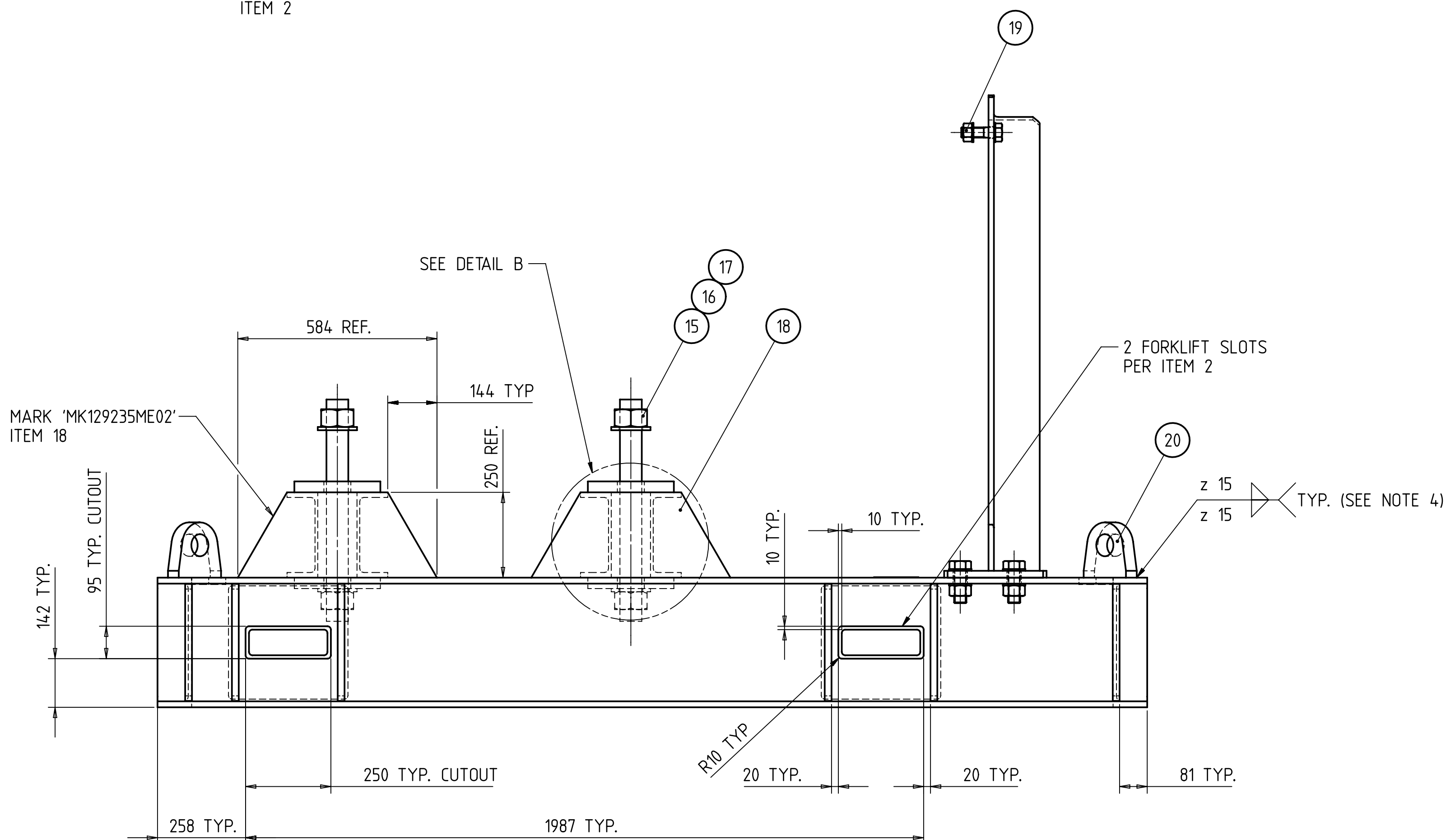
ITEM 13
SCALE 1:5



AFFIX NAMEPLATE C48 AND STAMP AS FOLLOWS:
TOOL PART No: TU14326E02
USED ON PART:
USED ON PUMP: 16/14 TU-AH
TARE: 1405 kg.
RATED CAPACITY: 11000 kg.
IN 3mm HIGH LETTERS.

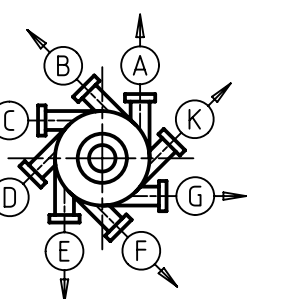


SECTION A-A



- NOTE : 1. ALL WELDS TO BE 10mm CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE B.
2. ALL WELDS (EXCEPT FOR LIFTING LUGS) TO BE EXAMINED IN ACCORDANCE WITH ISO 17635 VT p20.
3. ALL LIFTING LUG WELDS TO BE EXAMINED IN ACCORDANCE WITH ISO 17635 MT p100.
4. WELD ALL ROUND.
5. PAINTING : APPLY ONE COAT OF SUITABLE PRIMER THEN ONE COAT OF YELLOW OIL PAINT. AFFIX NAMEPLATE AFTER PAINTING.
6. REMOVE ALL BURRS AND SHARP EDGES.

MATERIAL : REFER TO TABLE
ESTIMATED MASS : 1405 kg.
ENCUMBRANCE : 2900 x 2370 x 1794



NOTE: CRADLE DESIGNED FOR
A,B,C,D,E,G,K PUMP POSITIONS
(EXCEPT 'F')

PUMPS USED ON
16/14 TU-AH

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No.	DESCRIPTION	BY	DATE	CHK
8				
7				
6				
5				
4	CRADLE REDESIGNED & REDRAWN COMPLETELY. SHEET WAS A1.1 RA	FEB.20,2008	RA	
REVISIONS				

APP.	J.ALIPRANDI	PRODUCT :	WARMAN® ENVIROTECH®
CHECK	C.GRECH		
DRN.	G.MULLER		Centrifugal Slurry Pumps
DATE	DEC.13,1993		
SCALE	1:10 (1:5)	DESIGN CENTRE OF ORIGIN :	PUMP TECHNOLOGY CENTRE SYDNEY

TITLE :	TRANSPORT CRADLE TU14326E02	REV.	4
DRAWING No.	A0- 111 -4-129235		