



B	REDRAWN IN 1-DEAS 3D	04/03
	REVISIONS	BY DATE
REQ'D 1	MATERIAL PURCHASE & ALTER	
DESIGN	CHECK'D	
DRAWN	B. LEE	7/89
	DATE PLOTTED	5/27/03

Libbey®

CORPORATE OFFICES
TOLEDO, OHIO

BEARING

MOLD OPERATING MECH ASSEMBLY

LE BLOWING MACHINE

SCALE SIZE DATE

12"-1'0" B LE-478

REF ASSEMBLY	LE-025	<p>REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO TOLERANCES. DO NOT SCALE PRINT.</p> <p>UNLESS OTHERWISE SPECIFIED</p> <p>TOLERANCE ON ALL DIMENSIONS IS +/- .010</p> <p>QUOTER BORED & REAMED HOLES: 1/16" x 1/8" UP TO 3/8" DIA. 1/8" x 1/4" UP TO 1/2" DIA. TAPPED HOLES TO 3/16" OF ONE THREAD</p> <p>SURFACE ROUGHNESS ✓ NOT TO EXCEED</p> <p>125..... ON FINISHED SURFACE ON GROUND SURFACES</p>
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