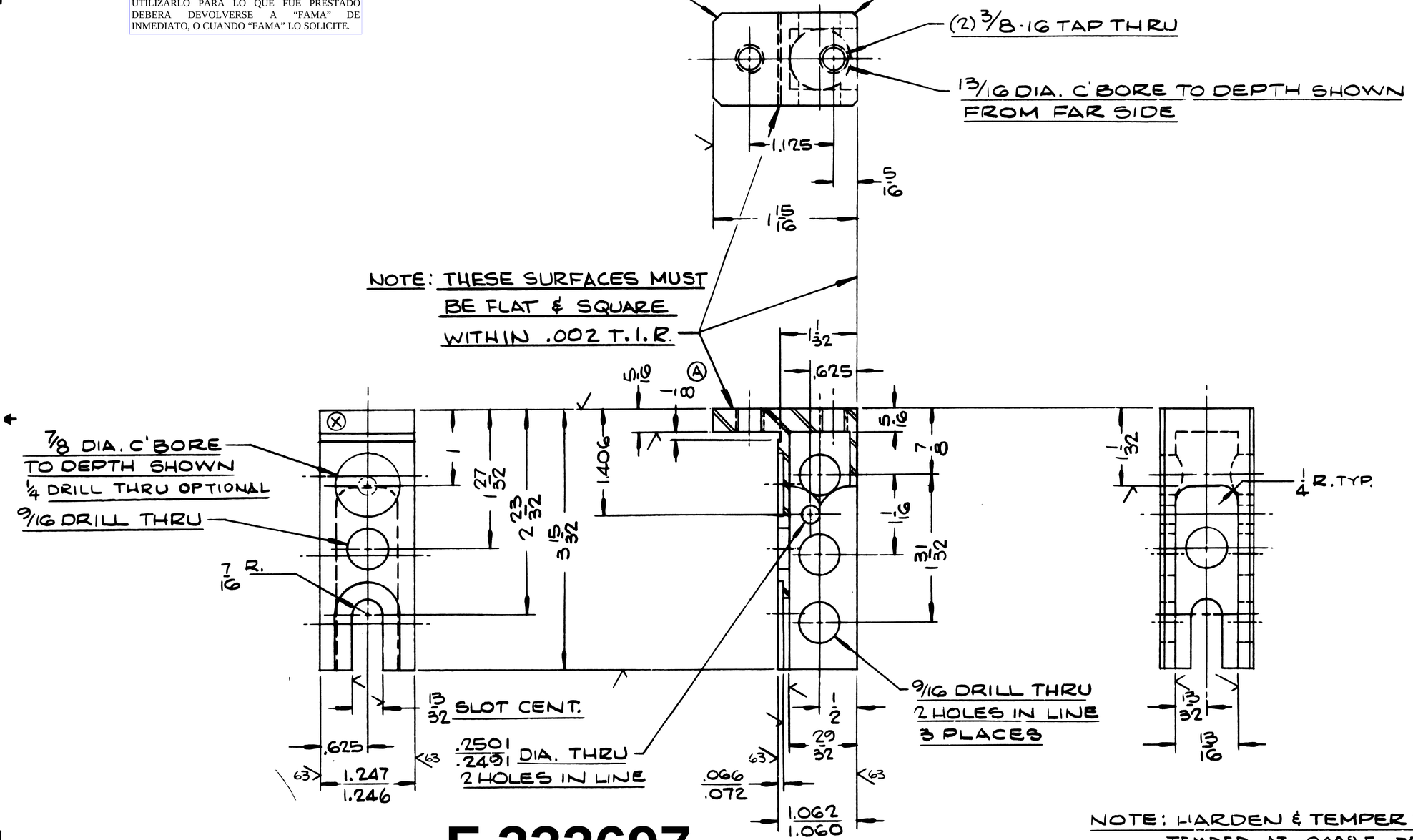
ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD DE FABRICACION DE MAQUINAS S.A. DE C.V. EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY. DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO, O CUANDO "FAMA" LO SOLICITE.



NOTE: HARDEN & TEMPER TO RC 56
TEMPER AT 800° F FOR 1½ HOURS

F 332697

USED ON ASSEMBLY NO. HF-0303

"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, AND IS ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."

C		
B		
A	9-27-93	
CHANGES		

UNLESS SPECIFIED:
FINISHED SURFACE ROUGHNESS 125
FINISHED DIMENSIONS – FRACTIONAL ± .015
DECIMAL ± .005
BREAK SHARP EDGES MARK PART NUMBER AT (X)

NAME SHEAR BLADE HOLDER
REMOTE ADJ.

DRAWN	CHECKED	DATE	SCALE
RLB		5-7-92	FULL

MATERIAL 440C STNL'S. STL.
SEE NOTE

OWENS-ILLINOIS
DRAWING NUMBER
HF-4443-A
SHEET ____

M-A

Drawing Number HF-4443-A
Change Description & Reason 1/8 DIM. WAS 1/16 ;
Change Letter A
Changed by RLB

GODFREY REQUEST
TO EASE MACHINING (TOOL BREAKAGE)

Form No. CG-154-R2

OWENS-BROCKWAY
GLASS CONTAINERS a unit of Owens-Illinois Inc. OI

Type
1. Pattern
2. Material
3. Dimension
4. Finish
5. Correction
6. Parts List
7. Combination
8. Other

Electricity
F - Next Manufactured Lot
P - In Process:
Up to affected operation + F
U - Unassembled parts: In process stores Assembly Floor + P
A - Parts in assemblies + U
T - Parts or assemblies in machines + A
S - Scrap: all stores
Y - Hard parts: machine no's. etc
R - Record only

Frame No
Code
T 3
E P