SPECIFICATIONS:

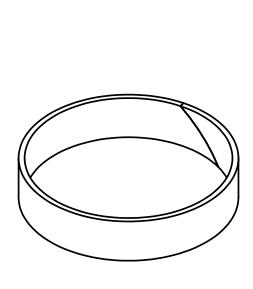
CHESTERTON
GLASS FIBER REINFORCED THERMOPLASTIC
POLYIMIDE RESIN
MODEL 18K

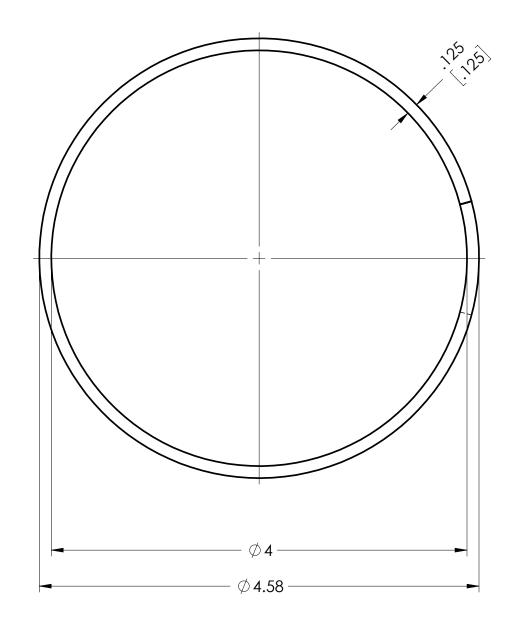
110mm ID 116.35mm OD 3.175mm (0.125") THICKNESS 25.4mm (1") WIDE

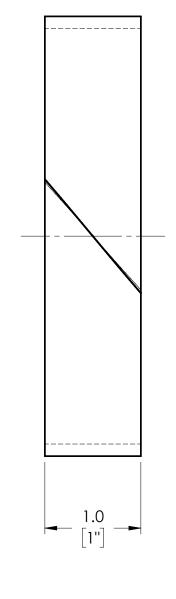
MANUFACTURED BY:

CHESTERTON 860 SALEM STREET GROVELAND, MA 01834

TEL: 781-438-7000 FAX: 978-469-6528 www.chesterton.com







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I۷	\cup	ı LJ.	

TAG WITH PART NUMBER

NO SUBSTITUTIONS ALLOWED UNLESS APPROVED BY CORPORATE ENGINEERING

APPROXIMATE WEIGHT = 0.064 LBS

NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC, AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

		REVISIONS		
	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT</u> .	MATERIAL ABS		
REF ASSEMBLY LIST	UNLESS OTHERWISE SPECIFIED: UNITS ARE DECIMAL MILLIMETER			
LY-01247	TOLERANCE ON ALL DIMENSIONS ARE:	DESIGN	D.SOLEY	SAVED 6/2/2022
	ENGLISH DIMENSIONS: X/X ± 1/16 FINISH MARKS X.XX + .020 FINISH MARKS	DRAWN	D. SOLEY	05/20/2022
	X.XX \pm .020 X.XXX \pm .010 $\stackrel{63}{\checkmark} = \stackrel{N7}{\checkmark}$ METRIC DIMENSIONS: $\stackrel{1}{} = \stackrel{N5}{\checkmark}$ [X] \pm 2 mm $\stackrel{1}{} = \stackrel{N5}{\checkmark}$ [X.X] \pm .5 mm $\stackrel{8}{} = \stackrel{N4}{\checkmark}$ [X.XX] \pm .25 mm		LIBBE	CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM
	1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA.	BEARING BAND		
	CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	6 TON PRESSING CYLINDER ASSY		
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES	16-38 INDEXING PRESS		
	THIRD ANGLE PROJECTION	SCALE: SI 1:1 F	3 LY-886	WING NUMBER SHEE 1 OF

REV.

DESCRIPTION

DATE