

N64442

1-13 NC TAP
2 THRU

HEX. 7/8

1/2 DIA STK.

30°

1/16

3/16

3/4

4

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ELECTROLESS NICKEL PLATE
.0002 - .0004 DEPOSIT

HF-0222 (95)
USED ON ASSEMBLY NO.
MARK PART NUMBER AT (X)
BREAK SHARP EDGES

125 FINISH ALLOVER

I		D		UNLESS SPECIFIED:
H		C	3-25-92	FINISHED SURFACE ROUGHNESS ✓
G		B	10-4-82	FINISHED DIMENSIONS FRACTIONAL ± .015
F		A	6/1/82	DECIMAL ± .005
E			CHANGES	

NAME NUT

DRAWN RED CHECKED 11-17-80 SCALE 1/1

MATERIAL HEAT TREATED 4140 ST. (72-28-33)

OWENS-ILLINOIS
DRAWING NUMBER HF-3064
SHEET

Drawing Number HF-3064

Change Letter C Changed by 75

Change Description & Reason CHANGED CADMIUM PLATE TO ELECTROLESS NICKEL PLATE

CADMIUM PLATE NOT READILY AVAILABLE

PER GODFREY REQUEST

Form No. CG-164-R2

OWENS-BROCKWAY
GLASS CONTAINERS, a unit of Owens-Illinois

1 - Part	5 - Correction
2 - Material	6 - Parts List
3 - Dimension	7 - Combination
4 - Finish	8 - Other

F - Next Manufactured Lot
P - In Process - Up to affected operation + 'F'
U - Unassembled parts - In process, stores, Assembly Floor + 'P'
A - Parts in assemblies + 'U'
T - Parts or assemblies in machines + 'A'
S - Special instructions for hard parts, machine no's, etc.
R - Record only

Frame No. Code T E 8 P