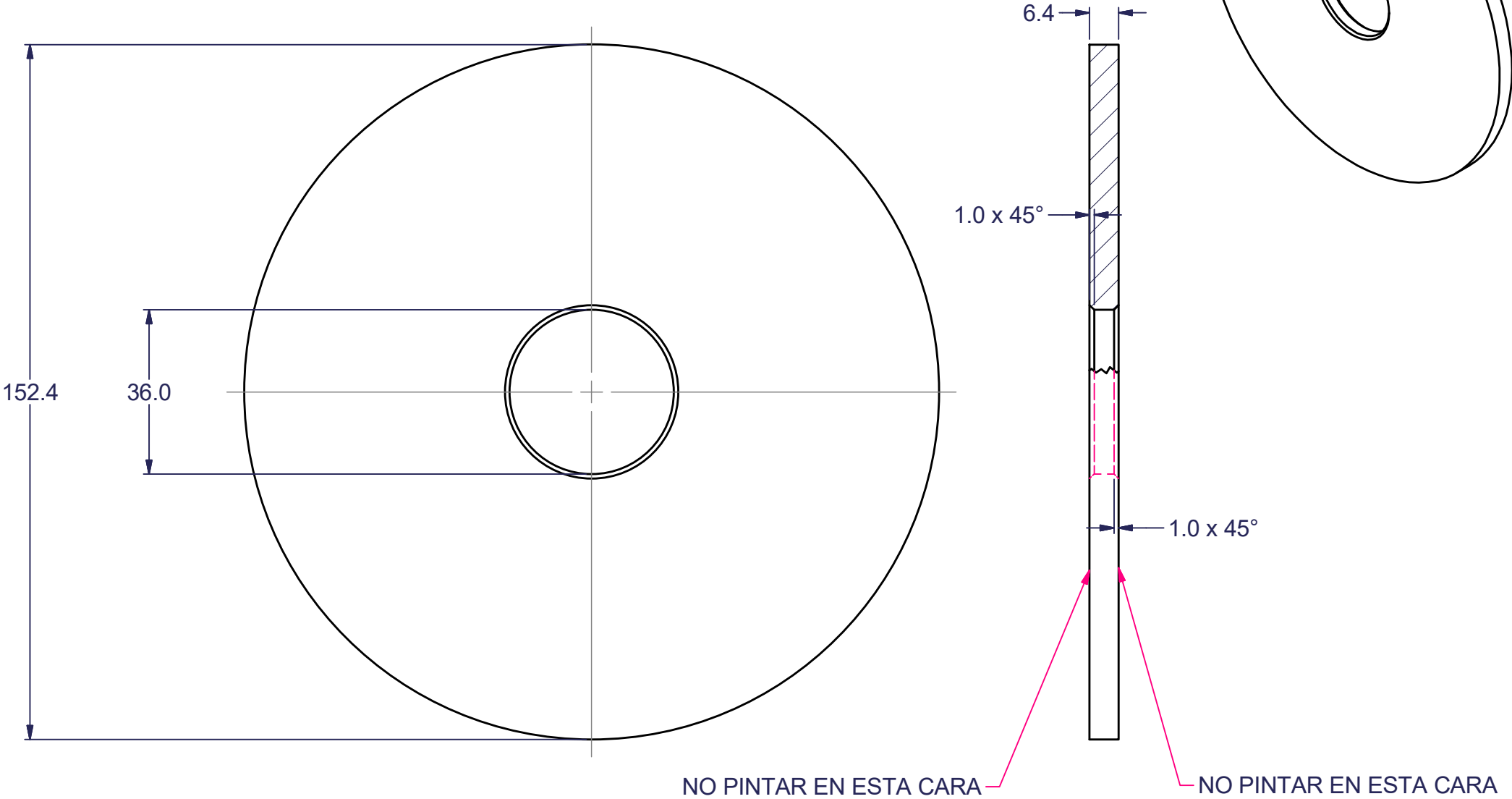


NOTAS:  
1.- STENCILAR ITEM.  
2.-PINTAR CON EL 1023



Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
M59	2	HRS	1/4" x Ø6"

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (\*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  
ALL GROUND SURFACES TO BE 0.4 MICRONS.  
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:  
1 PLACE MACHINING '0.3  
1 PLACE FABRICATION '1.5  
2 PLACE '0.08 BETWEEN MACHINED SURFACES  
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE  
'0.03 BETWEEN DOWELS IN THE SAME PLANE  
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES  
'0.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "※"

UNIT No.:		UNIT NUMBER	
WEIGHT (KG):		N/A	
COTO: COTO NUMBER			
<input type="checkbox"/> MOVIL PART RAL		THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL			
<input type="checkbox"/> BLACK OXIDE			
<input type="checkbox"/> WITH OUT PAINT			
<input type="checkbox"/> POKA YOKE PAINT			
DESIGN SOURCE		BUILD SOURCE	CUSTOMER
			CUSTOMER NAME
DESIGNER	DETAILER		
D. NAME	D. NAME		
PROJECT MGR.	DESIGN SUP.	CHECKER	
PM NAME	F. NAME	CK NAME	
SYSTEM NAME			
PROJECT NAME			
DESCRIPTION			
PRODUCT NAME			
SCALE	SHEET	RELEASE DATE	
NONE	11 OF 22	3/1/2018	
DRAWING NO.	SHOWN		
	114-FRW-JIP-ST65U-M59		
OPPOSITE			