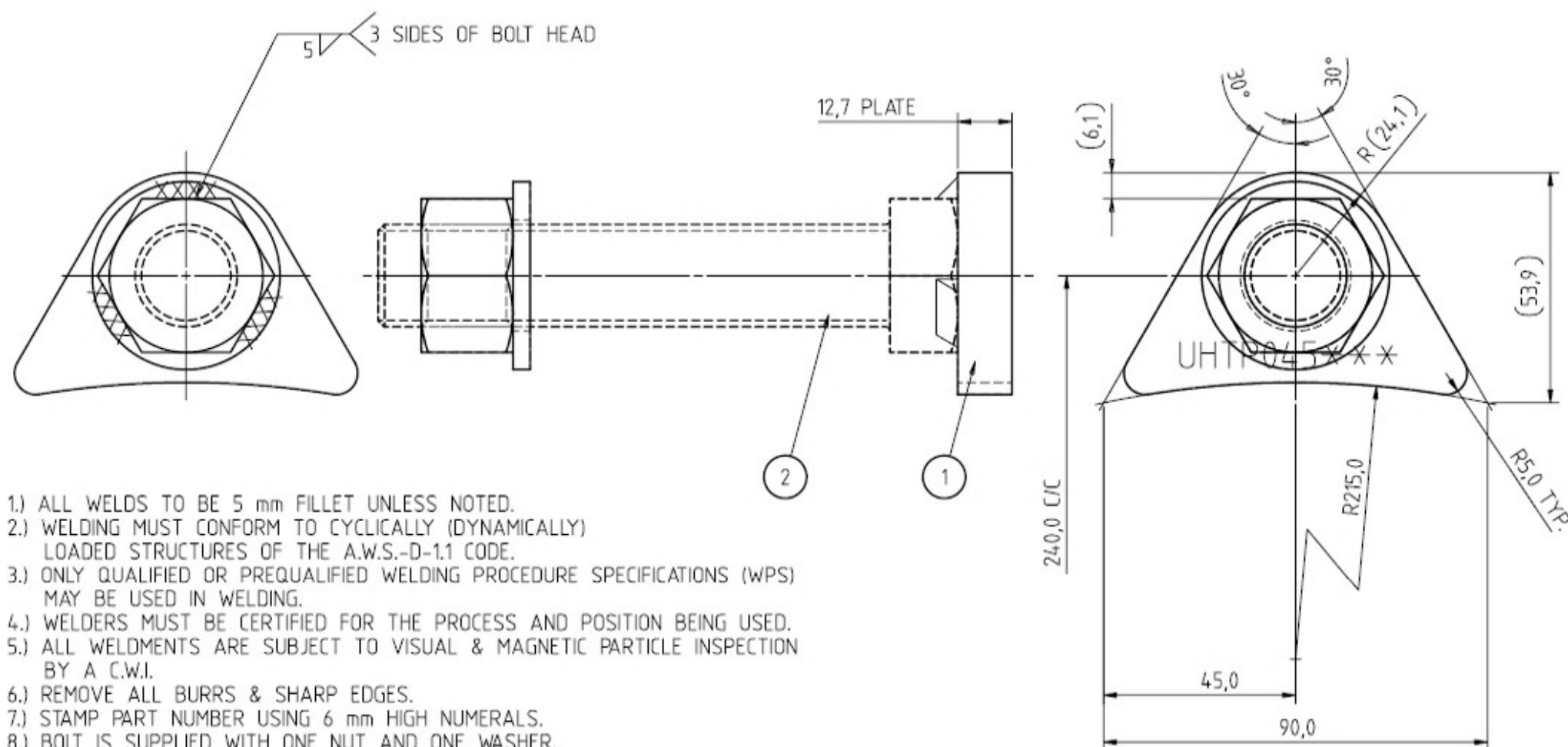

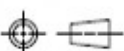


ITEM	QTY	DESCRIPTION	MASS	PART No.
1	1	90 x 54 x 13mm SS PL	0,3 kg	WPL50C23
2	1	BOLT, M24 x 120 LG S.S. w/ NUT & F.W.		M24H2-120VC



- 1.) ALL WELDS TO BE 5 mm FILLET UNLESS NOTED.
- 2.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE A.W.S.-D-1.1 CODE.
- 3.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
- 4.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
- 5.) ALL WELDMENTS ARE SUBJECT TO VISUAL & MAGNETIC PARTICLE INSPECTION BY A C.W.I.
- 6.) REMOVE ALL BURRS & SHARP EDGES.
- 7.) STAMP PART NUMBER USING 6 mm HIGH NUMERALS.
- 8.) BOLT IS SUPPLIED WITH ONE NUT AND ONE WASHER.

WARMAN MATERIAL CODE: C23
 ENCUMBRANCE: 52 x 80 x 149
 MASS: 0,3 kg

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. AA-15895.		PRODUCT WARMAN® Centrifugal Slurry Pumps			
	OFFICE OF ORIGIN : MADISON		TITLE : ANTI-ROTATION GLAND BOLT DETAIL 'UHTP045***'		
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SCALE: 1:1					
APP: RB					
CHK: RB					
DRN: J. VIAN		DRAWING No			REV
DATE: MAR 03 2004		SHEET 1 OF 1			2
		A3-111-1-381719			