



			*INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION.*	PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125 ✓ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±0.015 DECIMAL X.X = ±0.031 ANGULAR X = ±1° X.XX = ±0.010      X.X = ±.5° X.XXX = ±0.005      X.XX = ±.25° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT (X)	PART NAME: GUIDE BUSHING MATERIAL: AISI 4140 TREATMENT: PRE-HEAT TREATED Rc 27-34	(X) DRAWING NUMBER <b>OWENS-ILLINOIS</b> GLOBAL GLASS TECHNOLOGY 	3D MODEL
		CHANGES			DRAWING NUMBER <b>OIS-102-605-3A</b>		
					DRAWN: D.OWEN SCALE: 2X	UNITS: INCHES  SHEET NO.:	
					CHECKED: DATE: 08-19-05	USED ON: OIS-102-605-0	