



NOTA: REALIZAR MAQUINANOS SEÑALADOS EN ESTE DIBUJO

87654321

| TAG | X LOC | Y LOC | SIZE |
|-----|---------|---------|--|
| A1 | -874.60 | -279.40 | Ø 9.00 THRU ALL ✓ Ø 17.30 X 90° |
| A2 | -874.60 | 0 | |
| A3 | -874.60 | 279.40 | |
| A4 | -437.30 | -279.40 | |
| A5 | -437.30 | 279.40 | |
| A6 | 0 | -279.40 | |
| A7 | 0 | 279.40 | |
| A8 | 437.30 | -279.40 | |
| A9 | 437.30 | 279.40 | |
| A10 | 874.60 | -279.40 | |
| A11 | 874.60 | 0 | |
| A12 | 874.60 | 279.40 | |
| B1 | -821.60 | -225 | 50.80 X 110.80 |
| B2 | -578.40 | 225 | |
| B3 | -121.60 | -225 | |
| B4 | 121.60 | 225 | |
| B5 | 578.40 | -225 | |
| B6 | 821.60 | 225 | |
| C1 | -824.25 | -260 | Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL |
| C2 | -824.25 | -190 | |
| C3 | -578.40 | 190 | |
| C4 | -578.40 | 260 | |
| C5 | 578.40 | -260 | |
| C6 | 578.40 | -190 | |
| C7 | 824.25 | 190 | |
| C8 | 824.25 | 260 | |

FM002-MVA-100-002

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MEDIDA ESPECIAL

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.

AUTHORIZE

TALLER

QUALITY

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF
PIECES

1 Pza.

ANG. PROF

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES
DIMENSIONS

MM

INCHES

ANGLES

±.1 -.1

+.004 -.004

±1° -1°

MATERIAL:

6061 Aluminium

SURFACE
TREATMENT

Pulido

HARDNESS

N.A.

APPROVALS

DATE

DESIGNER

LGG

7/3/2022

REVIEW

RVM

7/3/2022

JOYSON
SAFETY SYSTEMS

MODEL NAME

FM003-TRN

SERIES No

M2021-156R

MACHINE NAME

FOLDING MACHINE J34A HSAB

PART NUMBER

FM002-MVA-100-002

SIZE

B

PART NAME

REV.

B

ESCALE: 1:20

DRAWING IN MILLIMETERS

JSSAM-JTC-MF-FM-0002

87654321

| NAME | DATE | TIME (HRS) |
|------|------|------------|
| | | |
| | | |
| | | |
| | | |

| TAG | X LOC | Y LOC | SIZE |
|-----|---------|---------|--|
| A1 | -779.20 | -269.80 | Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL |
| A2 | -779.20 | -169.80 | |
| A3 | -779.20 | 169.80 | |
| A4 | -779.20 | 269.80 | |
| A5 | -659.20 | -269.80 | |
| A6 | -659.20 | -169.80 | |
| A7 | -659.20 | 169.80 | |
| A8 | -659.20 | 269.80 | |
| A9 | -60 | -269.80 | |
| A10 | -60 | -169.80 | |
| A11 | -60 | 169.80 | |
| A12 | -60 | 269.80 | |
| A13 | 60 | -269.80 | |
| A14 | 60 | -169.80 | |
| A15 | 60 | 169.80 | |
| A16 | 60 | 269.80 | |
| A17 | 659.20 | -269.80 | |
| A18 | 659.20 | -169.80 | |
| A19 | 659.20 | 169.80 | |
| A20 | 659.20 | 269.80 | |
| A21 | 779.20 | -269.80 | |
| A22 | 779.20 | -169.80 | |
| A23 | 779.20 | 169.80 | |
| A24 | 779.20 | 269.80 | |

FM002-MVA-100-002

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E

MEDIDA ESPECIAL

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS

ISO 2768-1 mK-E
ASME Y14.5M-1994

| MM | INCHES | ANGLES |
|---------|-------------|---------|
| ±.1 -.1 | ±.004 -.004 | ±1° -1° |

MATERIAL: 6061 Aluminium

SURFACE TREATMENT Pulido

HARDNESS N.A.

JOYSON

SAFETY SYSTEMS

APPROVALS

DATE

DESIGNER LGG 7/3/2022

REVIEW JEC 7/3/2022

JOYSON TECHNICAL CENTER

| | | | |
|--------------|---------------------------|------------------------|------------|
| MODEL NAME | FM003-TRN | SERIES No | M2021-156R |
| MACHINE NAME | FOLDING MACHINE J34A HSAB | | |
| PART NUMBER | FM002-MVA-100-002 | | |
| SIZE | PART NAME | REV. | |
| B | PLACA DE MESA 1 | B | |
| ESCALE: 1:20 | | DRAWING IN MILLIMETERS | |

NOTES:

Pieza libre de filos y rebabas.

ANG. PROF

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

TOTAL OF PIECES

1 Pza.

ANG. PROF

DATE

APPROVED

AUTHORIZE

TALLER

QUALITY

JSSAM-JTC-MF-FM-0002-001

JSSAM-JTC-MF-FM-0002-001

D()A