

A

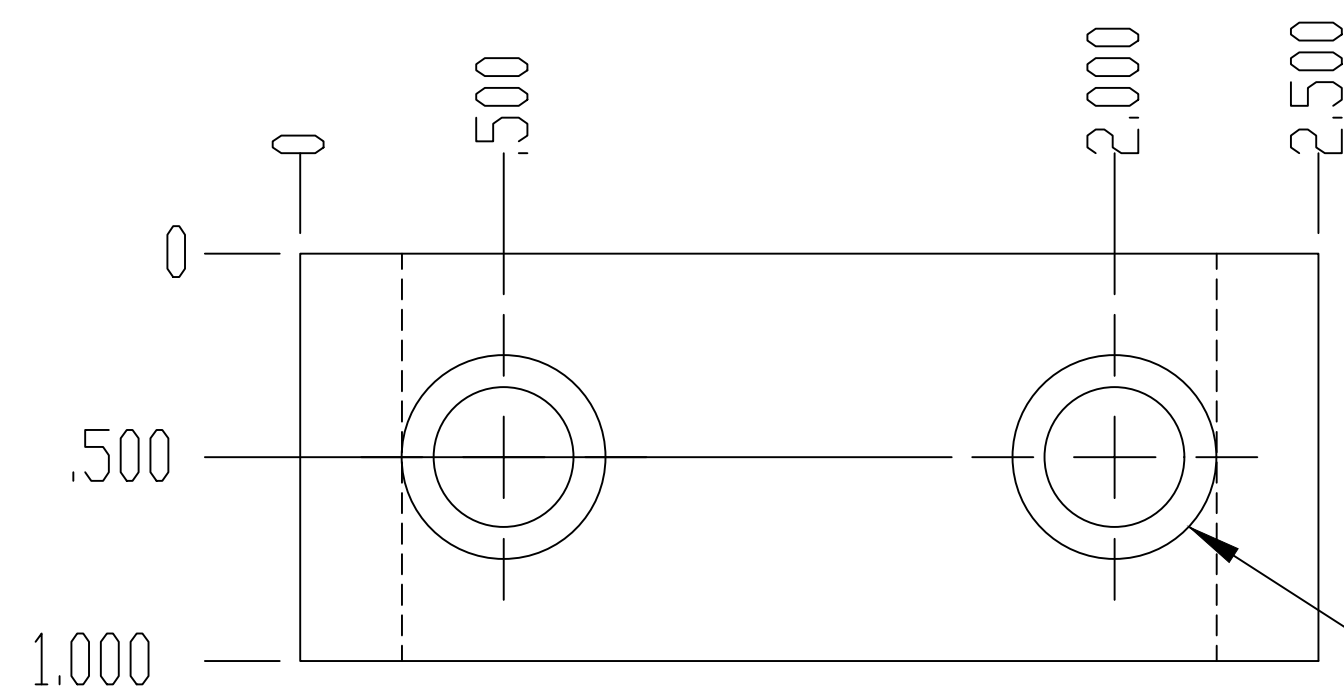
## REVISIONS

REV.

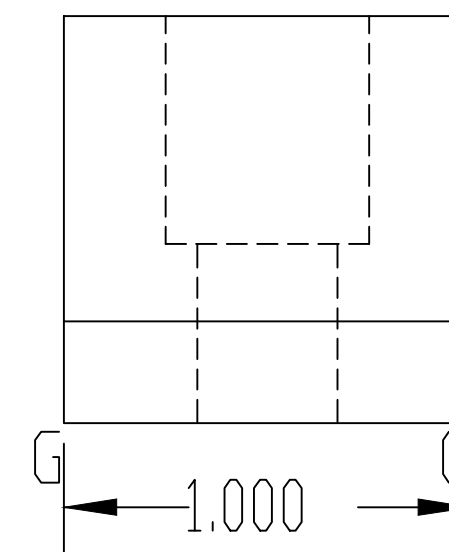
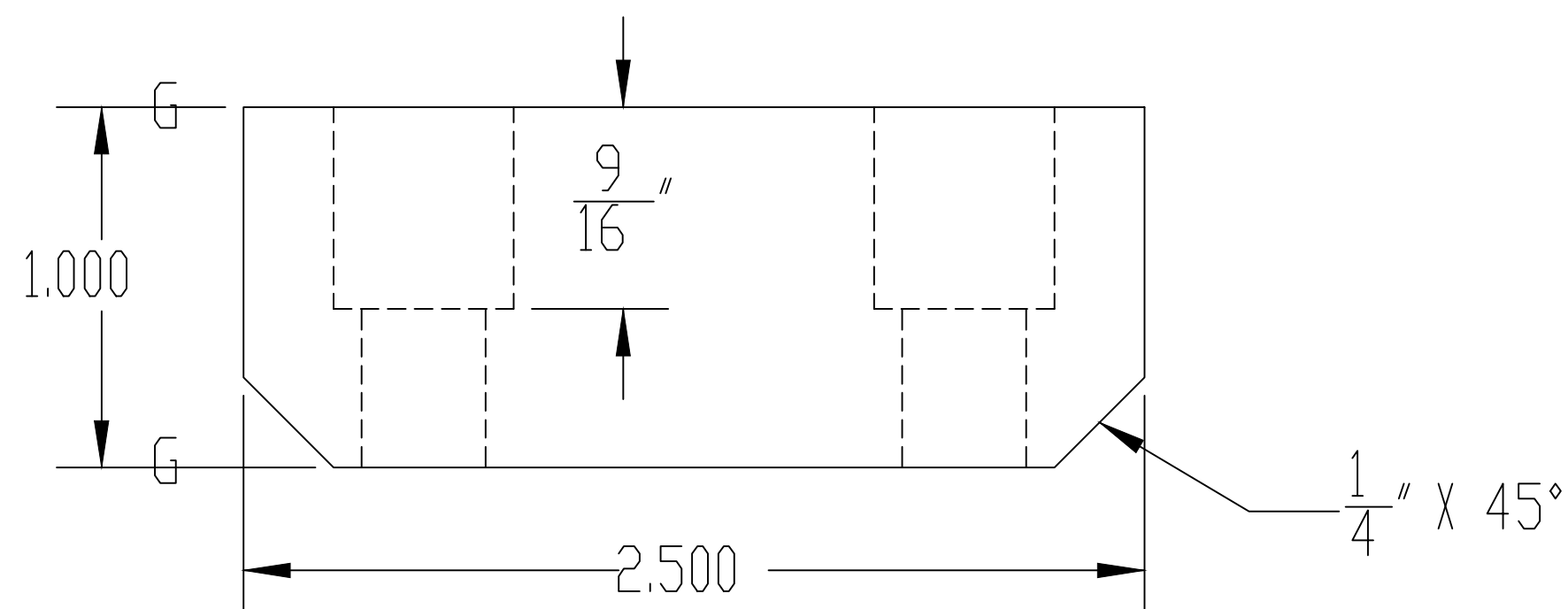
DESCRIPTION

DATE

BY



DRILL THRU 11/32  $\phi$   
THEN C'BORE THIS SIDE 1/2  $\phi$  x 9/16" DEEP  
FOR 5/16" SHCS, (2) PLCS





ICE INDUSTRIES - MONTERREY  
DET. # T207  
JOB # 41725

Det# T207, CUT-OFF INSERT  
Req'd: (2)  
Mat: D-2  
Heat Treat: 58-60 RC

63 ✓ DENOTES FINE GRADE MACHINE FINISH  
WHERE CLOSE TOLERANCES ARE REQUIRED  
G DENOTES GROUND SURFACE  
B DENOTES UNMACHINED SURFACE

TOLERANCE UNLESS NOTED	
.XXXX	± .0005
.XXX	± .005
.XX	± .010
FRACTIONAL	± 1/64
ANGULAR	± 1°
DIMENSIONS IN INCHES	
3RD ANGLE PROJECTION	

 <b>McAFEE TOOL &amp; DIE INC.</b> 1717 Boettler Rd. Uniontown, Ohio 44685 USA 			
SCALE: FULL	APPROVED BY:	DESIGNED BY: G.S.	DETAILED BY: G.S.
DATE: 12.21.17			
DESCRIPTION: COMPOUND BLANK AND PIERCE			
PART NO. OR NAME: SHELL BLANK P/N: 948-0270-00			
SOLIDWORKS DWG FILE NAME: "41725/41725T207"			DWG. NO.