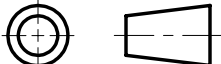



SIMILAR TO LY-8646

- NOTES:
- FINISH ALL OVER
 - CENTERS PERMISSIBLE
 - REMOVE ALL SHARP EDGES
 - MARK WITH PART NUMBER
 - APPROXIMATE WEIGHT = 0.21 LBS
 - HOT APPLICATION BLACK OXIDE FINISH

NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF LIBBEY, INC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT THE EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

		REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>	
REF ASSEMBLY LIST		UNLESS OTHERWISE SPECIFIED:	
LY-01264		UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	
		ENGLISH DIMENSIONS:	
		X/X ± 1/16	FINISH MARKS √ ⁶³ / = √ ^{N7} / √ ³² / = √ ^{N6} / √ ¹⁶ / = √ ^{N5} / √ ⁹ / = √ ^{N4} / √ = √
		X.XX ± .020	
		X.XXX ± .010	
		METRIC DIMENSIONS:	
		[X] ± 2 mm	
		[X.X] ± .5 mm	
		[X.XX] ± .25 mm	
		CHAMFER BORED & REAMED HOLES:	
		1/32 x 45° UP TO 3/8 DIA.	
		1/16 x 45° OVER 3/8 DIA.	
		CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	
		SURFACE ROUGHNESS NOT TO EXCEED	
		125 ON MACHINED SURFACES	
		THIRD ANGLE PROJECTION	
			

MATERIAL			
AISI 4140 STEEL, UNS G41400			
DESIGN	D.SOLEY	SAVED	6/17/2022
DRAWN	D.SOLEY	6/16/2022	
		CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM	
STEM ADAPTOR BOLT			
GLOBAL SPRING CAGE - 4 POST ASSEMBLY			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:1	B	LY-8868	
			SHEET 1 OF 1