

SECTION A-A

MATERIAL: WARMAN CODE 'C21' UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 1.7 kg.

## NOTE:

- 1. FIT 3 OFF MIOA4-405 CAP SCREWS PRIOR TO FINAL MACHINING.
  - 2. MACHINE 312 ALL OVER.

OFFICE OF ORIGIN:

- 3. REMOVE ALL BURRS AND SHARP EDGES.
- 4. TO BE HARDENED AND TEMPERED TO 35-40 ROCKWELL'C' AFTER MACHINING.
- 5. SECURE CAP SCREWS WITH LOCTITE 222 SCREWLOCK FLUID OR SIMILAR PRODUCT.
- 6. COVER PRODUCT WITH CROCELL P.L.2 AFTER INSPECTION.
- 7. ATTACH 1 OFF WARMAN 3 PIECE IMPELLER RELEASE COLLAR TAG'P/No LBL104.

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REVISIONS			1:1			
No.	DESCRIPTION	СНК	BY	DATE	SCALE	
6	DIM. \$ 112,00 \\$ 111,95 WAS \$ 111,84 \\$ 111,79		R.H.	17.8.88	DATE	7.4.
7	NOTE 7 ADDED.	JA	GMH	17, MAR. 1999	DRN.	A.N
3	SOCKET HD. CAP SCREW MATERIAL WAS HIGH TENSILE STEEL.		A.J.G	17:11:82	CHECK	11.7
4	PART Nº WAS F6239-1		MAW	7. 9.84	APP.	4
5	MATERIAL CODE ADDED		TS#	17.1.85		

WARMAN PUMP

IMPELLER RELEASE COLLAR FG 239-IMXXX

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