


SECTION A-A

NOTES:  
FINISH ALL OVER  
REMOVE ALL SH  
MARK WITH PAR  
APPROXIMATE W

NOTICE

INFORMATION CONTAINED HEREIN CONSTITUTES  
PROPRIETARY CONFIDENTIAL INFORMATION OF  
LIBBEY, INC. AND IS TO BE ACCEPTED ONLY  
SUBJECT TO THAT UNDERSTANDING. IT IS TO BE  
KEPT CONFIDENTIAL AND NOT TO BE COPIED,  
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EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

3D CAD MODEL AVAILABLE UPON REQUEST

M.A.	
304 STAIL	
REF ASSEMBLY LIST	LY-01205-1&ON
REPORT CHANGES TO ENGINEERING DEPARTMENT WORK TO DIMENSIONS DO NOT SCALE PRINT	
UNLESS OTHERWISE SPECIFIED:	
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	
ENGLISH DIMENSIONS:	
XX	$\pm .16$
XXX	$\pm .020$
XXX	$\pm .010$
METRIC DIMENSIONS:	
[X]	$\pm 2$ mm
[X]	$\pm 5$ mm
[XXX]	$\pm .25$ mm
FINISH MARKS	
$\frac{S}{\sqrt{N}}$	$\frac{S}{\sqrt{N}}$
$\frac{V}{\sqrt{N}}$	$\frac{V}{\sqrt{N}}$
$\frac{V}{\sqrt{N}}$	$\frac{V}{\sqrt{N}}$
$\frac{V}{\sqrt{N}}$	$\frac{V}{\sqrt{N}}$
$\frac{V}{\sqrt{N}}$	$\frac{V}{\sqrt{N}}$
CHAMFER BORED & REAMED HOLES:	
1.32 x .45" UP TO .38 DIA.	
1.16 x .45" OVER .38 DIA.	
CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	
SURFACE ROUGHNESS NOT TO EXCEED	
125	ON MACHINED SURFACES
THIRD ANGLE PROJECTION	
	
DRAWN J. MECHEL	
T. BOTTLES	
LIBB	
PLUNGER ADAPTOR PH	
PLUNGER ADAPTOR AS	
INDEXING PRESS MACH	
SCALE: 1:1	SIZE LY-3