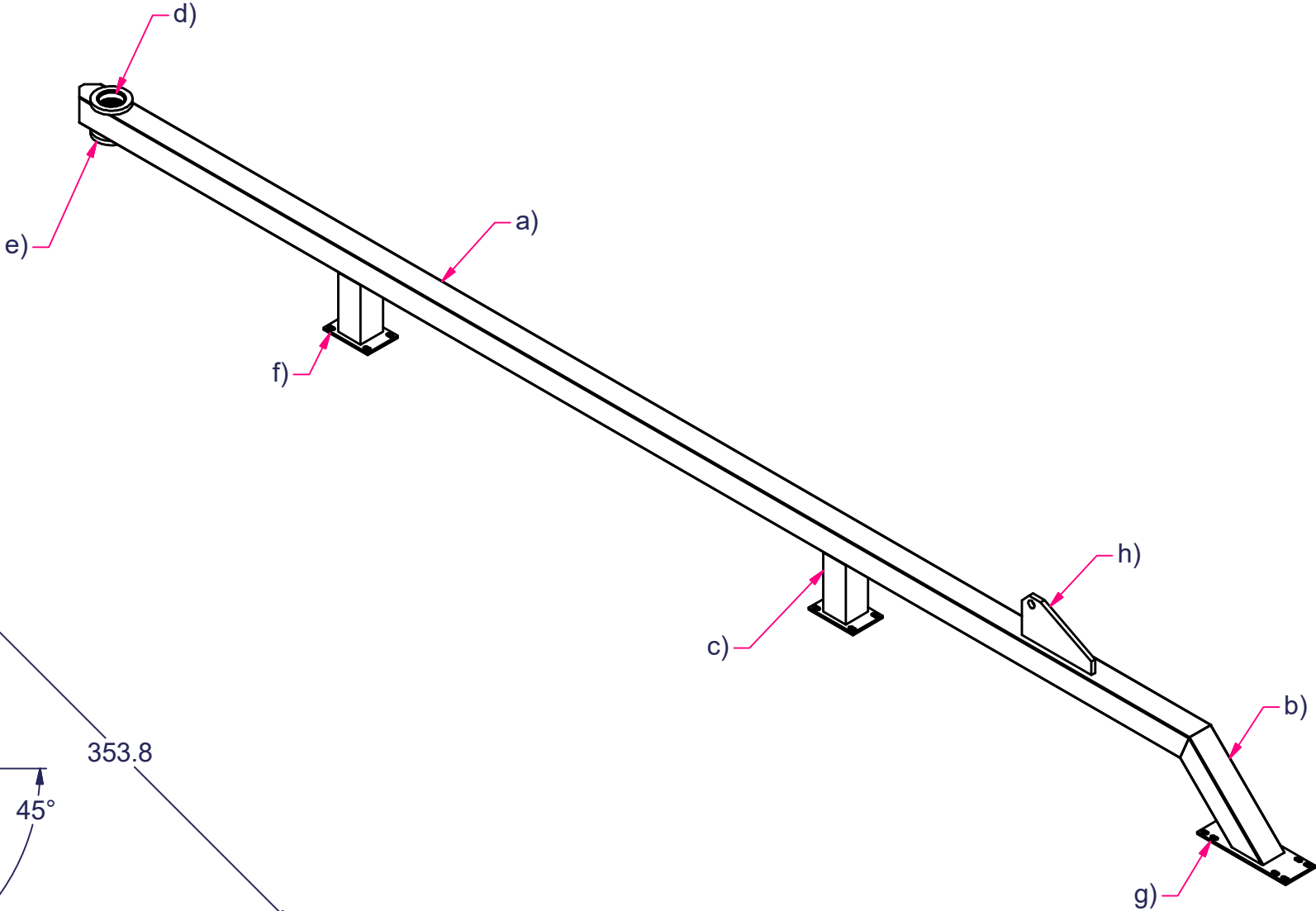
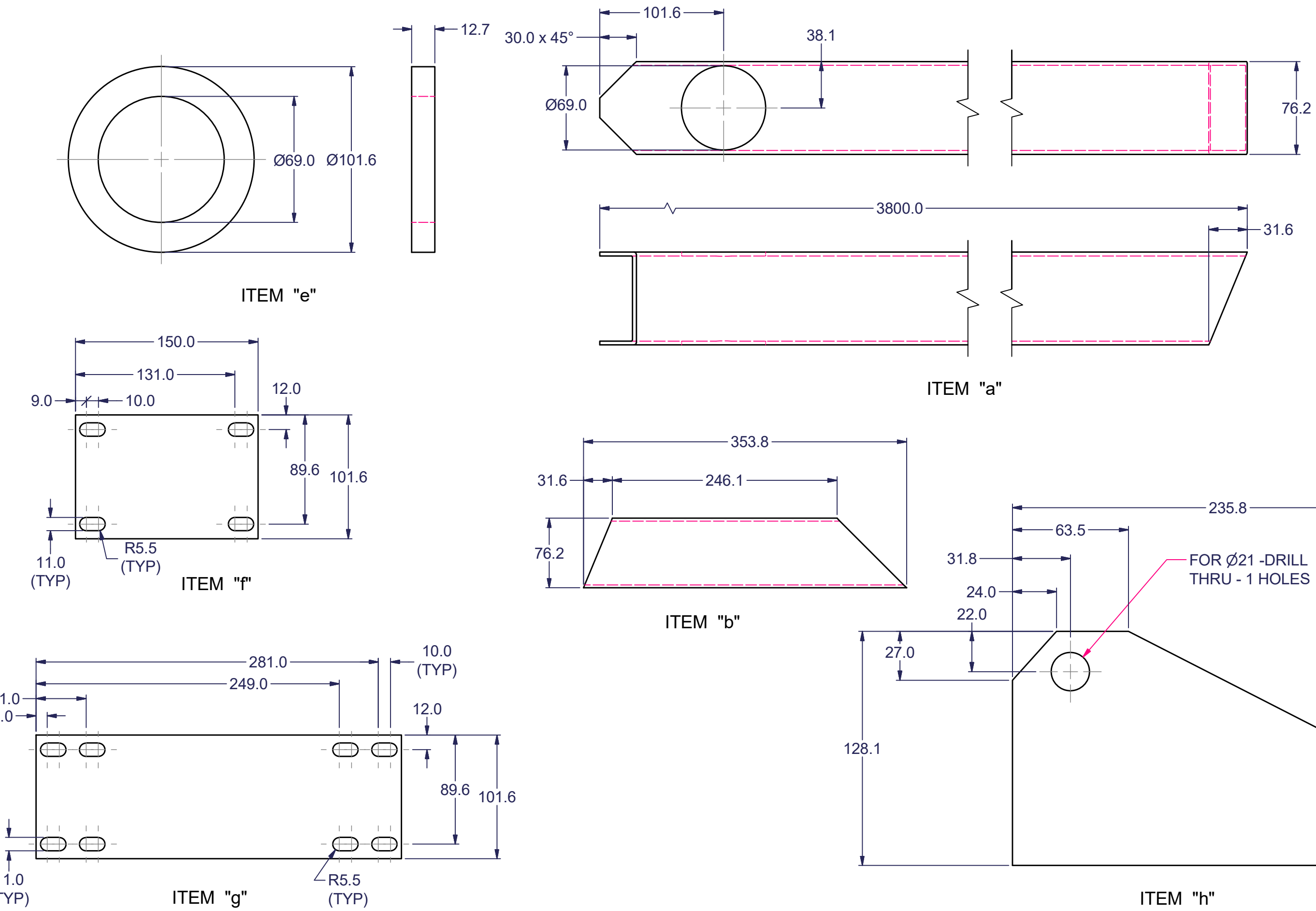
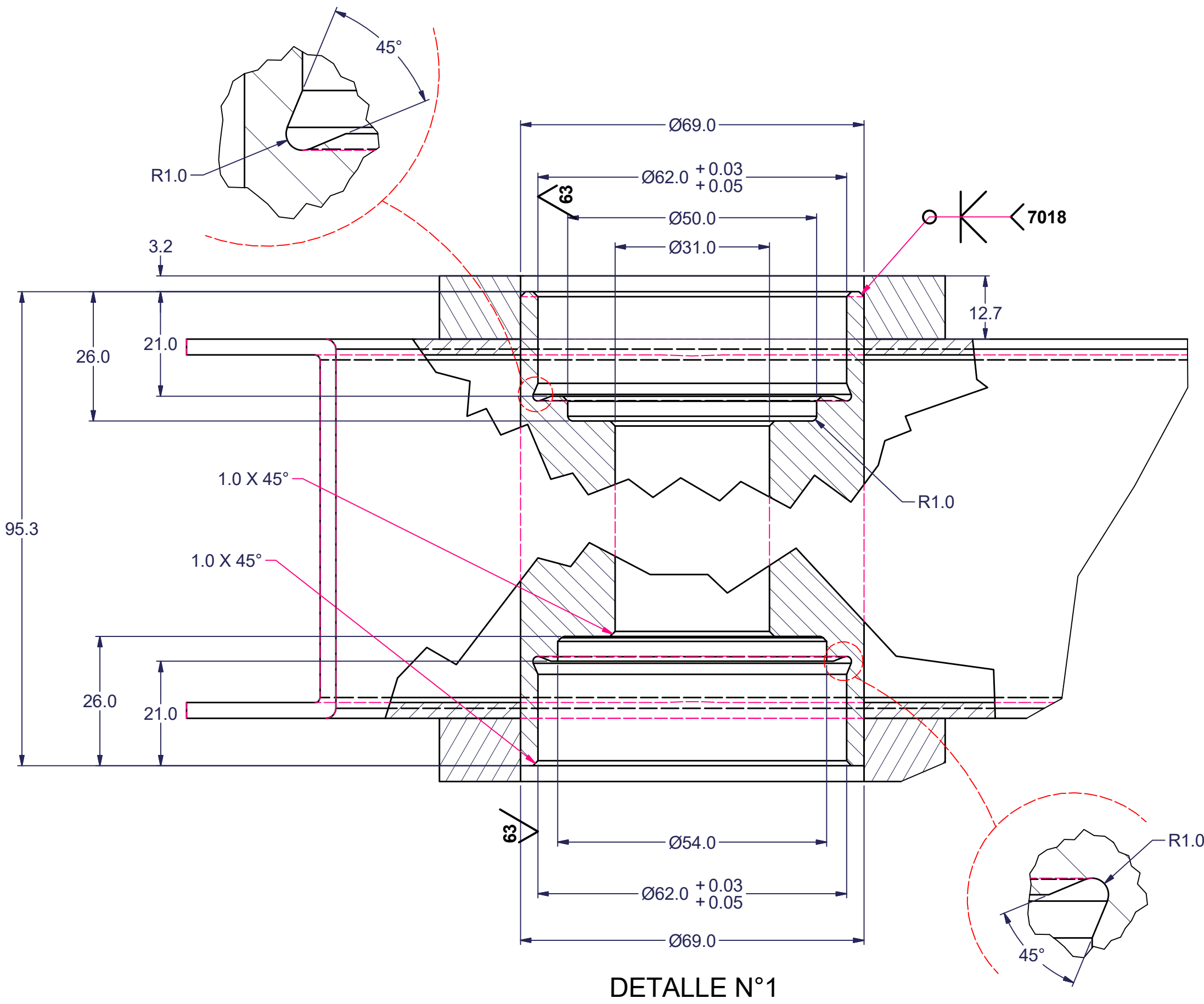
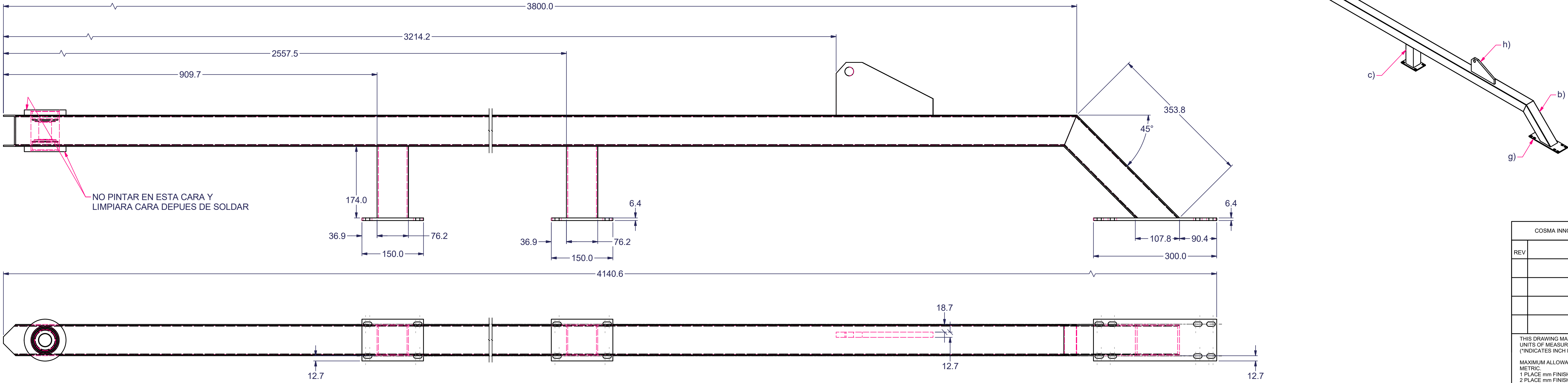


Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	1	PTR	3" x 3" x 1/8" x 3800mm LG.
b	1	PTR	3" x 3" x 1/8" x 354mm LG.
c	2	PTR	3" x 3" x 1/8" x 174mm LG.
d	1	STEEL BAR	Ø69mm x 100mm LG.
e	2	HRS	1/4" x Ø4"
f	2	HRS	1/4" x 4" x 150mm LG.
g	1	HRS	1/4" x 4" x 300mm LG.
h	1	HRS	1/2" x 128mm x 236mm LG.
M53	1	W/C	BRACKET

NOTAS:
1.- STENCILAR ITEM.
2.-PINTAR CON EL 1023

M53 BRACKET
WELDED CONST. - STRESS RELIEVE



COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT ("INDICATES INCH DIMENSIONS")

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC:

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS

2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS

3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS

ALL GROUND SURFACES TO BE 0.4 MICRONS.

METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:

1 PLACE MACHINING: 0.3

1 PLACE FABRICATION: 1.5

2 PLACE: 0.06 BETWEEN MACHINED SURFACES

0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE

0.03 BETWEEN DOWELS IN THE SAME PLANE

0.10 BETWEEN DOWELS IN DIFFERENT PLANES

0.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE: 12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH "H"

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	N/A

COTO: COTO NUMBER	
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONAL NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES
<input type="checkbox"/> FIXED PART RAL	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> WITH OUT PAINT	
<input type="checkbox"/> POKA YOKE PAINT	

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
MAGNA	MAGNA	CUSTOMER NAME

DESIGNER	DETAILER	3RD ANGLE PROJECTION
D. NAME	D. NAME	
PROJECT MGR.	DESIGN SUP.	CHECKER
PM NAME	F. NAME	CK NAME

SYSTEM NAME	
PROJECT NAME	
PRODUCT NAME	

SCALE	SHEET	RELEASE DATE
NONE	5 OF 22	3/1/2018

DRAWING No.	114-FRW-JIP-ST65U-M53	
SHOWN		
OPPOSITE		