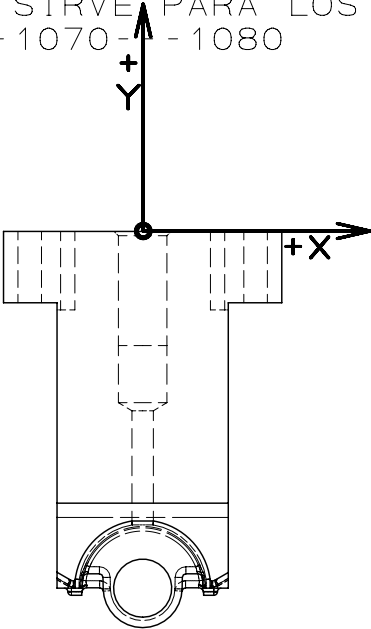
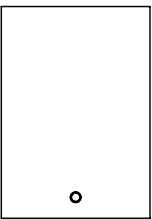
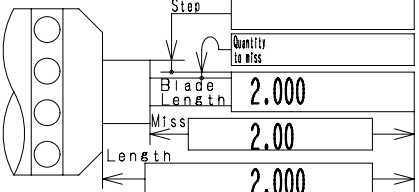
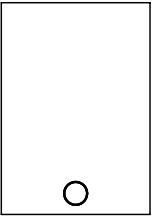
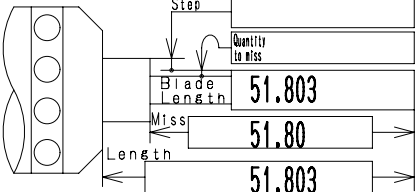
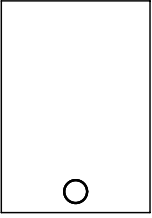
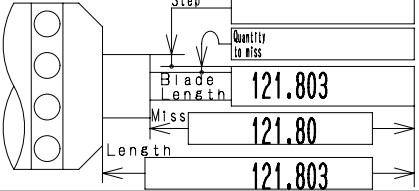
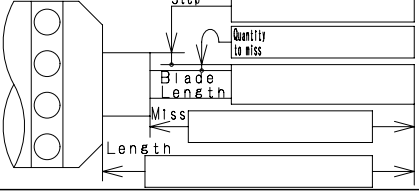


Name	d - d04653	Number	0000-0000	Number	3RT-531050	D N C		
		Materials	SKH51	Direction	RIGHT	3RT-531050		
		Name	RICARDO	Date	21/09/06			
prt	W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥3RT-531050¥3RT-531050.prt							
X= -19.500 19.500		<div>ESTE PROGRAMA SIRVE PARA LOS INSERTOS 1050 --- 1060 --- 1070 --- 1080</div> 						
Y= -55.533 0.000								
Z= -123.000 0.000								
								TRYCUT
							Process	A T C
							Machine	Makino
							Process No	All Time
							3	19.14
Graphic Check		Fixed Cycle Check		Transfer Check				

Touring list		DNC= 3RT-531050		NAME= d - d04653		1/1				
pr t= W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥3RT-531050¥3RT-531050.prt										
NO.	Tool Information	Cut Point	S	F	Z	Carve	Remarks	Cutter		
1	TL= 2.5-HCDR H =1		2000	30	-2.000		FL00	681Z-2.00R3.00F30		
	T= 1 R= 2 D =1						1 Center			
										
	Blade Length 2.000						TIME			
	Miss 2.00						0.17			Standard
	Length 2.000									
2	TL= 6.0-HDRL H =2		860	40	-51.803		FL00	683Z-51.80R3.00Q0.300F40		
	T= 2 R= 2 D =2						1 DR			
										
	Blade Length 51.803						TIME			
	Miss 51.80						5.70			Standard
	Length 51.803									
3	TL= 6.0-HLDR H =3		860	40	-121.803		FL00	683Z-121.80R3.00Q0.300F40		
	T= 3 R= 2 D =3						1 DR			
										
	Blade Length 121.803						TIME			
	Miss 121.80						13.27			Standard
	Length 121.803									
	TL= H =									
	T= D =									
										
	Blade Length						TIME			
	Miss									Standard
	Length									