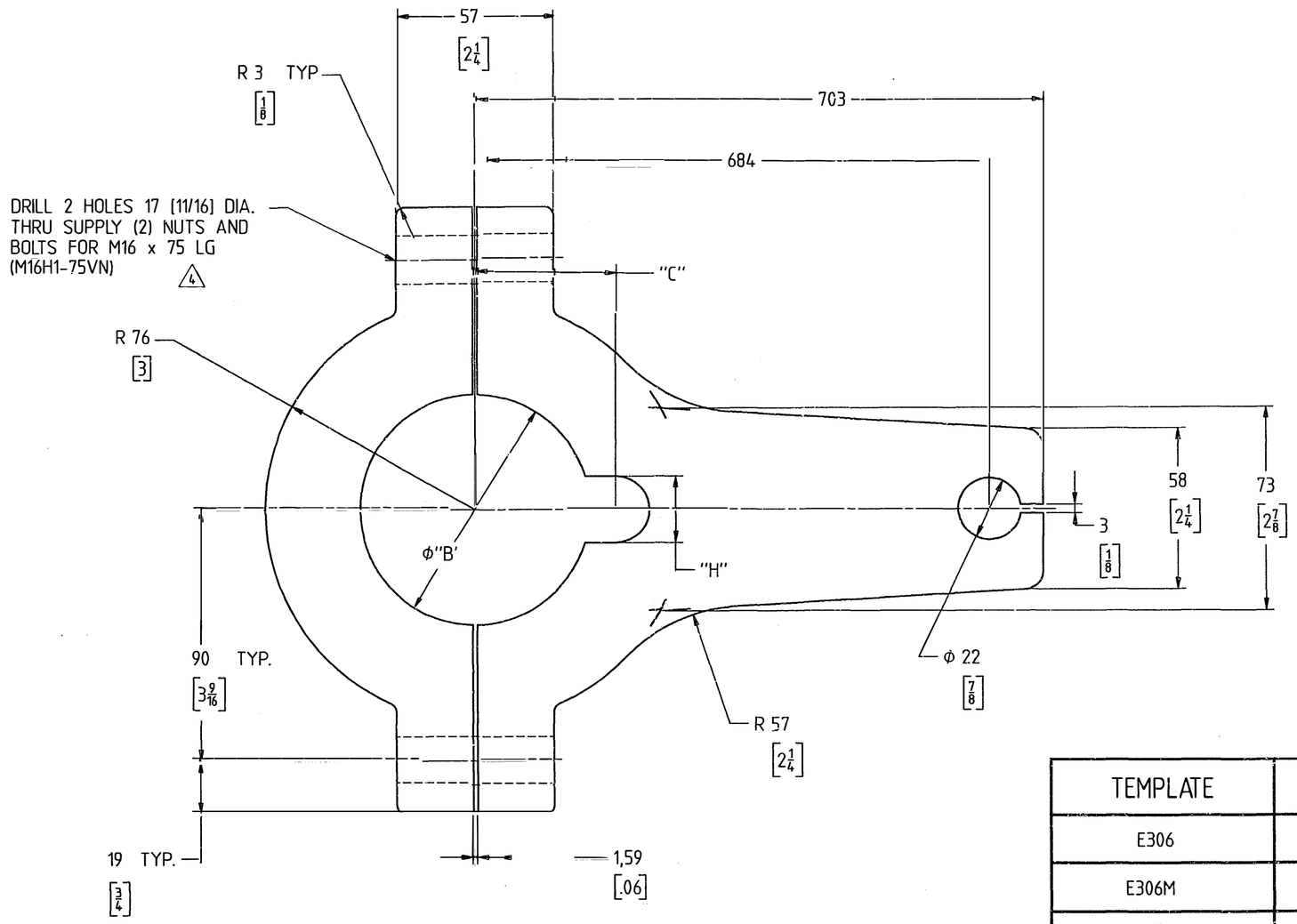

MATERIAL-WARMAN CODE "E02" UNLESS OTHERWISE SPECIFIED
PART NO.-TO BE STAMPED IN 12 [1/2] HIGH NUMERALS
REMOVE-ALL BURRS AND SHARP EDGES
PAINTING-1 COAT OF SUITABLE PRIMER
1 COAT OF SIGNAL RED B.S.537 OIL PAINT

TEMPLATE	PART No.	PLATE THICK	B $^{+0,8\ [.03]}_{-0,0\ [0.0]}$	C	H $^{+2,3\ [.09]}_{-0,0\ [0.0]}$
E306	E306-U65977	32 [1-1/4]	82.55 [3.25]	50.8 [2.0]	22.2 [.875]
E306M	E306-M65977	32 [1-1/4]	80.01 [3.15]	50.8 [2.0]	22.2 [.875]
Q306	Q306-M65977	32 [1-1/4]	60.20 [2.37]	37.08 [1.46]	18.01 [.709]

NOTE: FOR DD073M AND DDAM073M SHAFTS USE Q306-M65977

UNLESS OTHERWISE SPECIFIED: (FABRICATION)

TOLERANCE ON FABRICATION DIMENSIONS:
- LESS THAN 1219 [48"] ± 3 [1/8"]
- 1219 [48"] TO 3048 [120"] ± 6 [1/4"]
- OVER 3048 [120"] ± 9,5 [3/8"]

UNLESS OTHERWISE SPECIFIED: (MACHINING)

TOLERANCE ON MACHINING DIMENSIONS:
- 0,X ± 1,524 [.060]
- 0,XX ± 0,762 [.030]
- 0,XXX ± 0,254 [.010]
- 0,XXXX ± 0,127 [.005]
- ANGULAR ± 1°

ALL CONCENTRIC CIRCLES: ◎ 0,25 [.010] T.I.R.

ALL PERPENDICULAR SURFACES: ⊥ 0,05 [.002]/INCH

BREAK OR DEBURR ALL SHARP EDGES

INTERNAL CORNERS 0,000 [.000]/0,813 [.032] R.

MACHINED SURFACES 3,2 [125]

SHOP | AUSTR | UK | PROJ ENG | DXF | DIRECTORY

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No.	DESCRIPTION	BY	DATE	CHK
5				
4	M16H1-75VN WAS U10H1-012VN	RT	JAN.16,1998	JHB
3	REDESIGNED AND REDRAWN REMOVED CC306-M65977 SEE CC306-M65978	RK	MAR.12,1996	
2				
1				

REVISIONS

APP.	
CHECK	RT
DRN.	JHB
DATE	2/18/88
SCALE	

SHAFT WRENCH
DETAIL
*306-*65977 **MODIFICADA EN LONGITUD**

WARMAN INTERNATIONAL INC.
OFFICE OF ORIGIN : MADISON
Warman CAE-CAD-CAM

A2— 111 —1—65977

REV. 4