

21 (13/16) DRILL THRU
SUPPLY (2) NUTS AND BOLTS
M20 x 100mm LG
(M20H1-100VN)



STAMP "*306-*65980"
W/ APPROPRIATE MAT'L
CODE

TEMPLATE	PART NO.	PLATE THK.	B + 0,8 [0.3] - 0,0 [0.0]	C	H + 2,3 [0.9] - 0,0 [0.0]	S
G306	G306-U65980	38 [1-1/2]	139.70 [5.50]	82.55 [3.25]	38.10 [1.50]	25 [1]
G306M	G306-M65980	38 [1-1/2]	139.95 [5.51]	82.55 [3.25]	38.10 [1.50]	25 [1]
H306	H306-U65980	38 [1-1/2]	184.15 [7.25]	107.95 [4.25]	50.80 [2.00]	25 [1]
H306M	H306-M65980	38 [1-1/2]	180.09 [7.09]	107.95 [4.25]	50.80 [2.00]	25 [1]
T306M	T306-M65980	38 [1-1/2]	150.37 [5.92]	89.92 [3.54]	36.00 [1.42]	29 [1-1/8]

MATERIAL-WARMAN CODE "E02" UNLESS OTHERWISE SPECIFIED
PAINTING-1 COAT OF SUITABLE PRIMER
1 COAT OF SIGNAL RED B.S.537 OIL PAINT

DIMENSIONS SHOWN THUS [] ARE IN INCHES
STAMP OR MARK PART NUMBER ON PART IN 8 (5/16) LETTERS
SURFACE PREPARATION & PAINTING PROCEDURE SHOULD BE IN
ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL
STEEL PAINTING COUNCIL SPECIFICATIONS

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED: (FABRICATING)		UNLESS OTHERWISE SPECIFIED: (MACHINING)			
TOLERANCE ON FABRICATING DIMENSIONS	{ LESS THAN 12" (48") ± 3 (1/8") 12" (48") TO 30" (120") ± 6 (1/4") OVER 30" (120") ± 9 (3/8") }	TOLERANCE ON MACHINING DIMENSIONS {	0.0X ± 1.524 (1/60)	ALL CONCENTRIC CIRCLES:  0.25 (1/32) T.I.R.	BREAK OR DEBURR ALL SHARP EDGES INTERNAL CORNERS 0.006 (0.0005, 0.032) R. MACHINED SURFACES 3.2 (125)
			0.0XX ± 0.762 (1/30)		
			0.0XXX ± 0.254 (1/16)		
		0.0XXXX ± 0.127 (1/60)	ALL PERPENDICULAR SURFACES:  0.05 (0.002) INCH		
		ANGULAR ± 1°			

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AUSTR	5													
UK	4													
PROJ	3	M20H1-100VN WAS U12H1-016VN	RT	JAN.16,1998	JRS	APP.	RT	WARMAN PUMP SHAFT WRENCH DETAIL ***306-*65980						
ENG	2	REDESIGNED AND REDRAWN	JRS	JAN.16,1998	JRS	CHECK	RT							
DXF	1	"H" +.090/-0.00, WAS +.002/-0.00	JHB	APR.21,1986	RT	DATE	FEB.18,1988	WARMAN INTERNATIONAL INC.						
DIRECTORY	No.	DESCRIPTION	BY	DATE	CHK	SCALE	1/2							
REVISIONS										OFFICE OF ORIGIN : MADISON		WARMAN CAX-CAD-CAM	A2- 111 - 1 - 65980	REV. 3