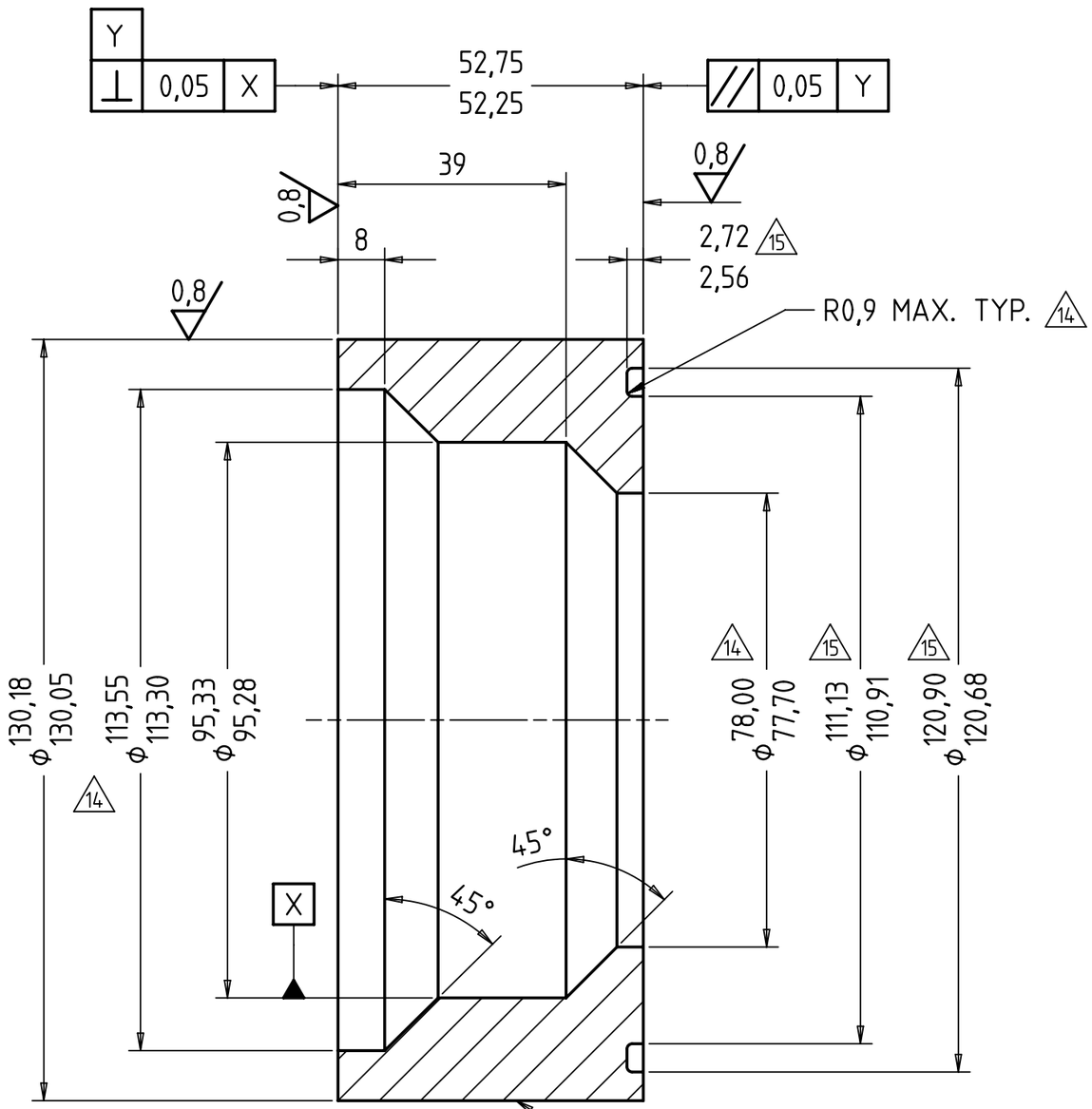

NOTE : 1. MACHINE 3,2 ALL OVER UNLESS OTHERWISE SPECIFIED.

2. ALL MACHINED DIAS ⌖ ∅ 0,05 X

3. REMOVE ALL BURRS AND SHARP EDGES.

4. HARDEN AND TEMPER TO 55-60 ROCKWELL 'C' MINIMUM BEFORE GRINDING.

MATERIAL : WARMAN CODE C21 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 2,5 kg.

14 ENCUMBRANCE : 131 x 131 x 53

REV	DESCRIPTION	BY	DATE	CHK
17				
16				
15	DIM'S 2,72/2,56, Φ111,13/110,91, Φ120,90/120,68 WERE 2,87/2,74, Φ111,10/111,00, Φ120,80/120,64. SHEET SIZE WAS A4. DRAWING FRAME UPDATED.	SK	SEP.13,2012	TST
14	REDRAWN ON CAD. DIM R0,9 MAX TYP & ENCUMBRANCE ADDED. DIM'S Φ130,18/130,05, Φ113,55/113,30, Φ78,00/77,70 WERE Φ130,18/129,79, Φ113,54/113,28, Φ77,98/77,72.	WJW	SEP.26,2002	AMM

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

OFFICE OF ORIGIN : PUMP TECHNOLOGY CENTRE SYDNEY

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SCALE: 1:1
CHK: GNC
APP:
DRN: NAE
DATE: DEC,11,1980
SHEET 1 OF 1

PRODUCT
WARMAN®
Centrifugal Slurry Pumps

WEIR MINERALS

TITLE :
SHAFT SPACER F117***

DRAWING No ESY3334

REV 15