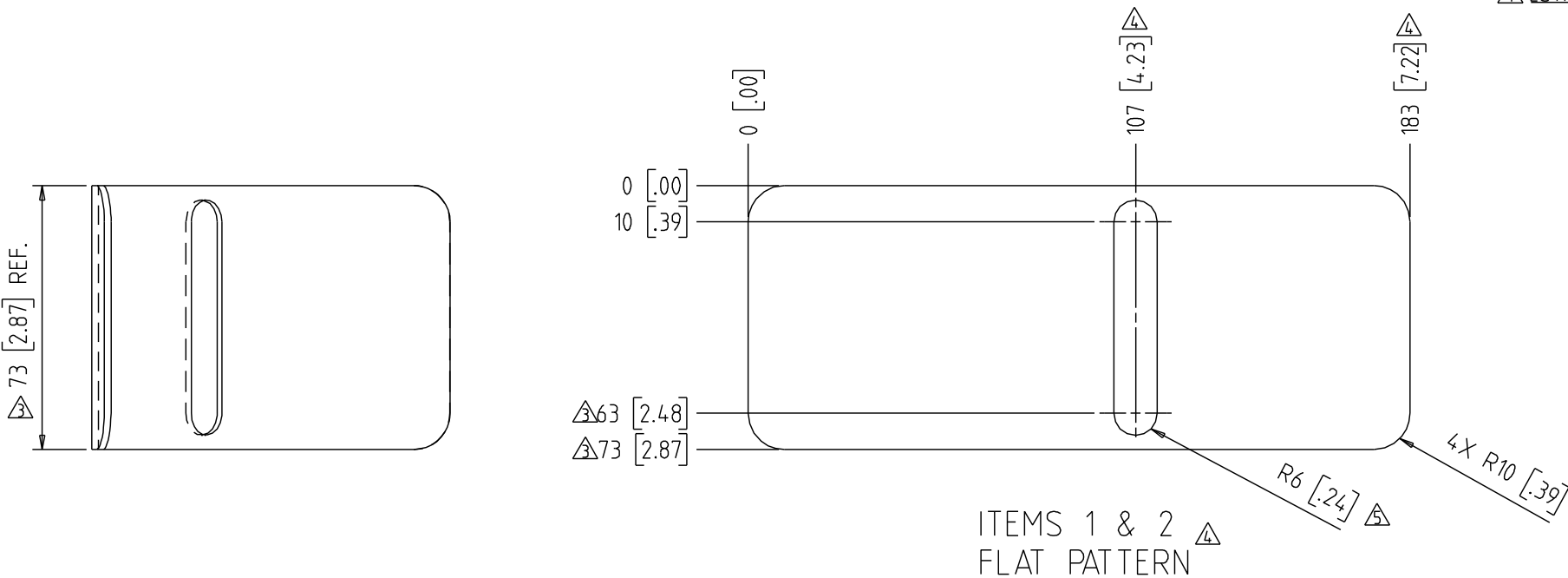


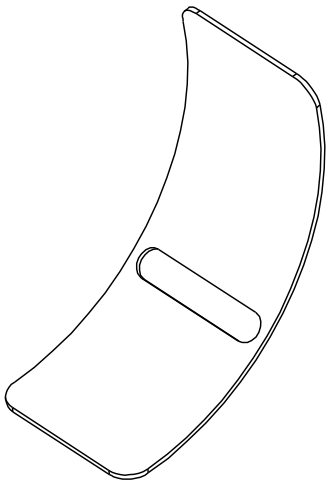
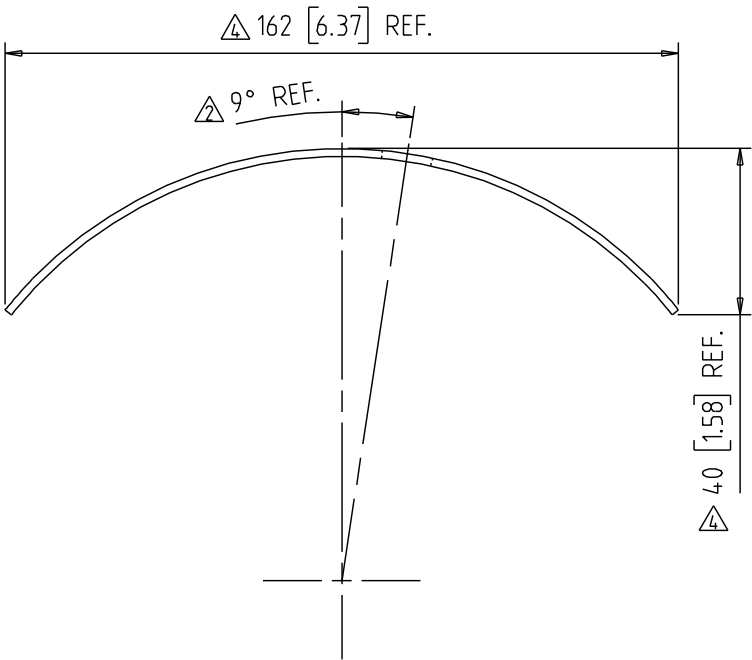
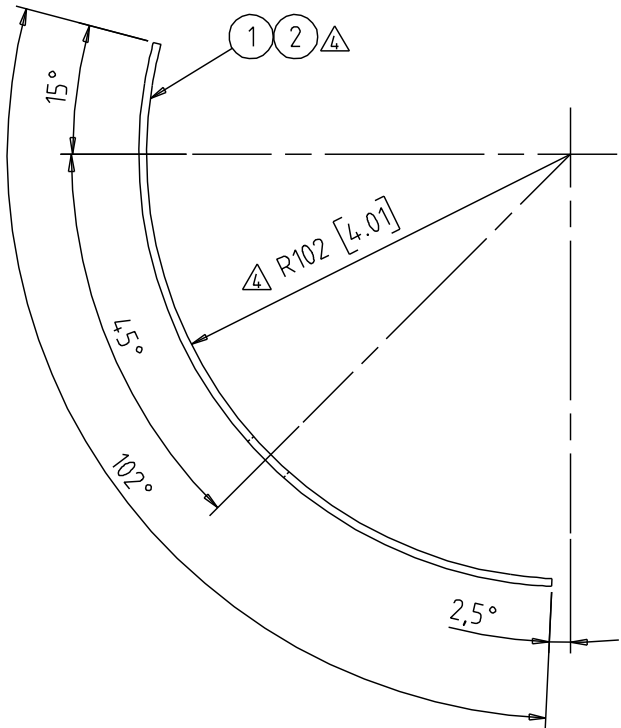
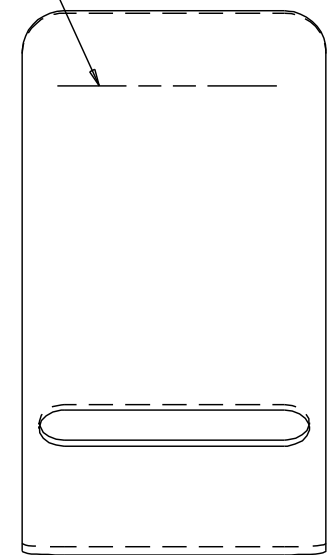
ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	.4 LBS	WPL48X96X14GLSS
PAINTED GUARD - WARMAN MATERIAL CODE E02				
2	1	14 GA. SHEET	.4 LBS	WPL14GA

⚠ MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.
⚠ ESTIMATED MASS : 0,2 kg / .4 LBS



STAMP THE APPROPRIATE
WARMAN MATERIAL CODE

STAMP 'D485B389208***'
IN 8 [.31] HIGH LETTERS
⚠⚠




⚠ NOTES:
1.) REMOVE ALL BURRS AND SHARP EDGES.
2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

STAINLESS STEEL GUARD:
4.) ALL STEEL TO BE COMMERCIAL QUALITY
A-240 14 GA. CR SH.

PAINTED GUARD:
5.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 14 GA. HR PL.
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD
BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE
STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

⚠ FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

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	4	COMPLETE REDESIGN; MAT'L WAS 16 GAGE E02; UPDATED BOM, NOTES & DIM'S; DR113477MAD	ARW	JUN.29,2011	DAB	APP.	MW					
	3	73 WAS 68; 63 WAS 58; UPDATED WEIGHTS; UPDATED TITLE BLOCK; DR111942MAD	ARW	DEC.8,2010	DAB	CHECK	DAB					
	2	DEL "ON BOTH HALVES" FROM STAMP NOTE; ADD TOL NOTE; ADD 9° REF. DIM; DEL WELD NOTE; DR110022MAD	DAB	FEB.3,2010	ARW	DRN.	A.WIRTH					
	1	D485B389208*** WAS B485B389208***; DR109850MAD	ARW	FEB.4,2010	DAB	DATE	JAN.12,2010					
	No.	DESCRIPTION	BY	DATE	CHK	SCALE			WEIR MINERALS NORTH AMERICA		DRAWING No.	REV.
	REVISIONS								DESIGN CENTRE OF ORIGIN : MADISON		A2-110-0-389208	5