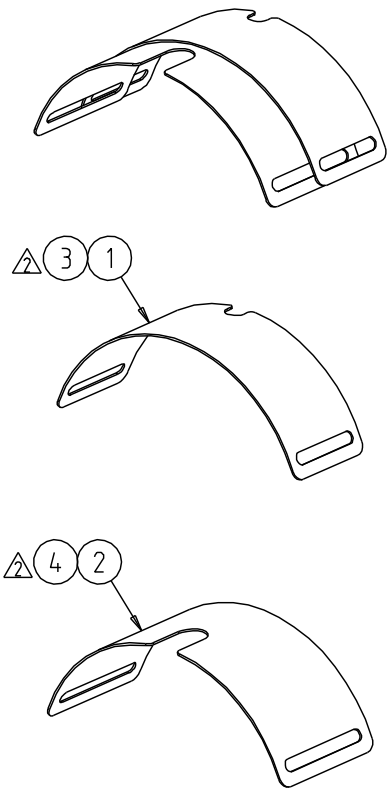


ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	1 LBS	WPL48X96X14GLSS
2	1	14 GA. SHEET	2 LBS	WPL48X96X14GLSS
PAINTED GUARD - WARMAN MATERIAL CODE E02				
3	1	14 GA. SHEET	1 LBS	WPL14GA
4	1	14 GA. SHEET	2 LBS	WPL14GA

MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 1,1 kg / 2.5 LBS



NOTES:
1.) REMOVE ALL BURRS AND SHARP EDGES.
2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

STAINLESS STEEL GUARD:
4.) ALL STEEL TO BE COMMERCIAL QUALITY
A-240 14 GA. CR SH.

PAINTED GUARD:
5.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 14 GA. HR PL.
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD
BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE
STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

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4				
3				
2	UPDATED BOM & NOTES TO CURRENT STANDARDS, MAT'L WAS E02; SEE SHEET 2; DR113459MAD	ARW	JUN.24,2011	DAB
1	F6485T88750A*** WAS E485T88750A***; F6485T88750B*** WAS E485T88750B***; UPDATED TOLERANCE BLOCK; REMOVED ENCUMBRANCE; DR109481MAD	ARW	DEC.3,2009	DAB
No.	DESCRIPTION	BY	DATE	CHK
REVISIONS				

APP.	RAS
CHECK	ARW
DRN.	J.STAVENESS
DATE	AUG.13,2009
SCALE	

PRODUCT :

WARMAN PUMP

TITLE :

SEAL GUARD - TOP F6485T88750#***
FOR USE WITH GLAND PUMPS
8/6FAH



WEIR MINERALS NORTH AMERICA

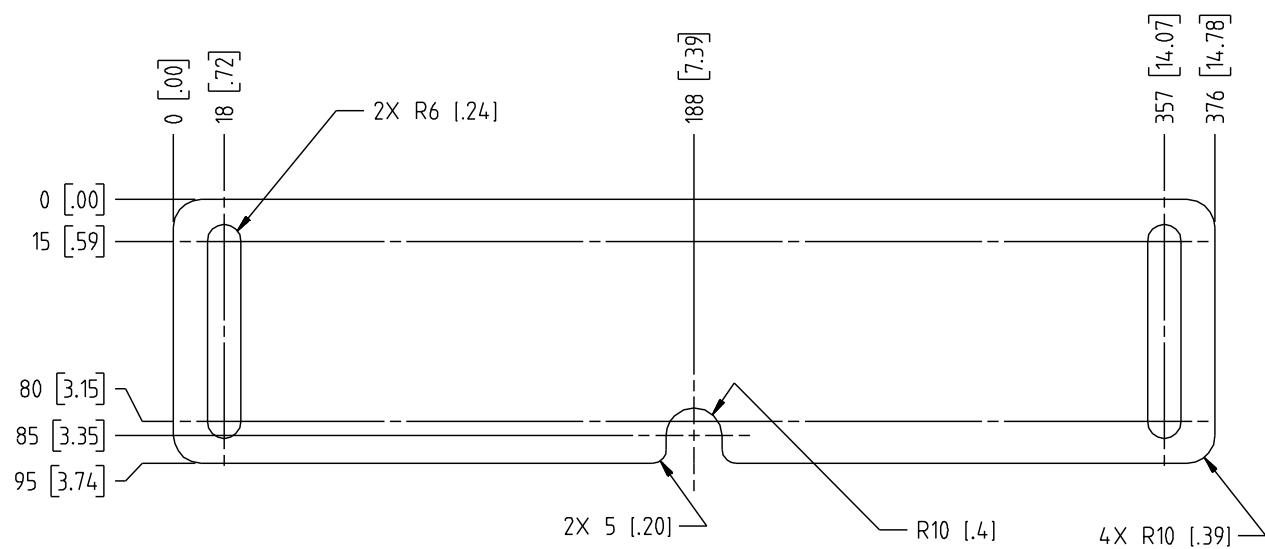
DESIGN CENTRE OF ORIGIN :
MADISON

DRAWING No.

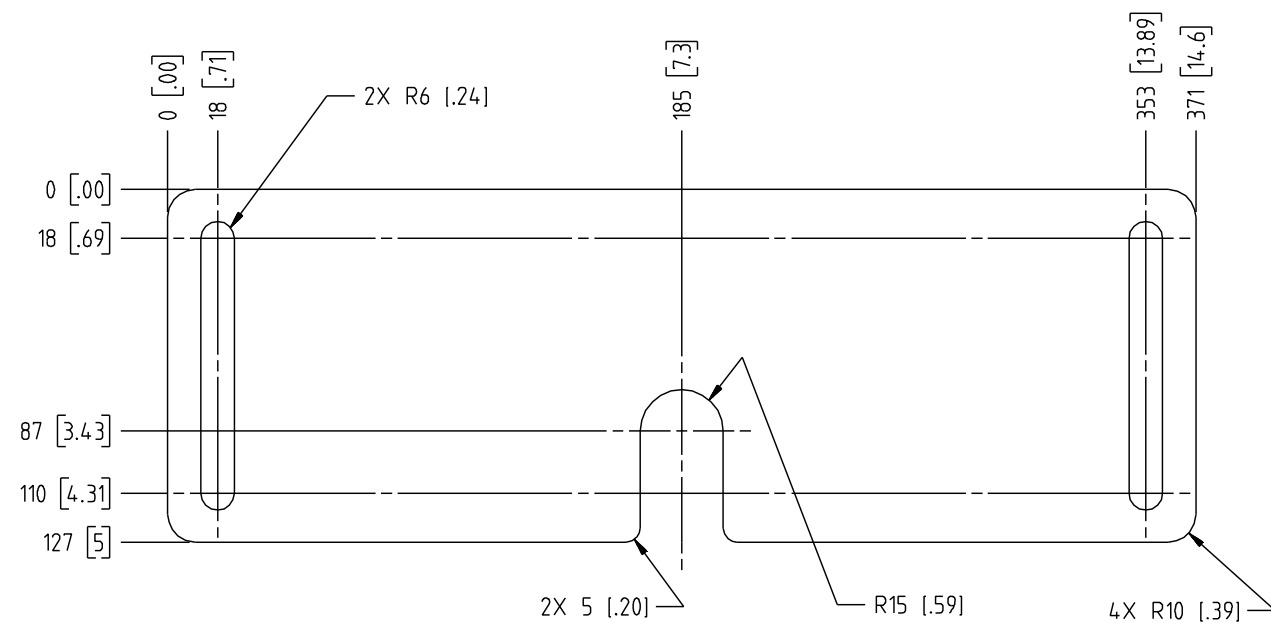
A2-110-0-388750
SHEET 1 OF 2

REV.


2



ITEMS 2 & 4 
FLAT PATTERN



ITEMS 1 & 3 
FLAT PATTERN

Copyright © Weir Slurry Group Inc. 2011					5					PRODUCT : WARMAN PUMP		TITLE : SEAL GUARD - TOP F6485T88750#*** FOR USE WITH GLAND PUMPS 8/6FAH				
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					3					CHECK	ARW					
					2	UPDATED VIEWS AS SHOWN; SEE SHEET 1; DR113459MAD	ARW	JUN.24,2011	DAB	DRN.	J.STAVENESS					
					1	UPDATED TOLERANCE BLOCK; SEE SHEET 1; DR109481MAD	ARW	DEC.3,2009	DAB	DATE	AUG.13,2009					
					No.	DESCRIPTION	BY	DATE	CHK	SCALE				WEIR MINERALS NORTH AMERICA		DRAWING No.
									DESIGN CENTRE OF ORIGIN : MADISON		A2-110-0-388750 SHEET 2 OF 2		2			

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