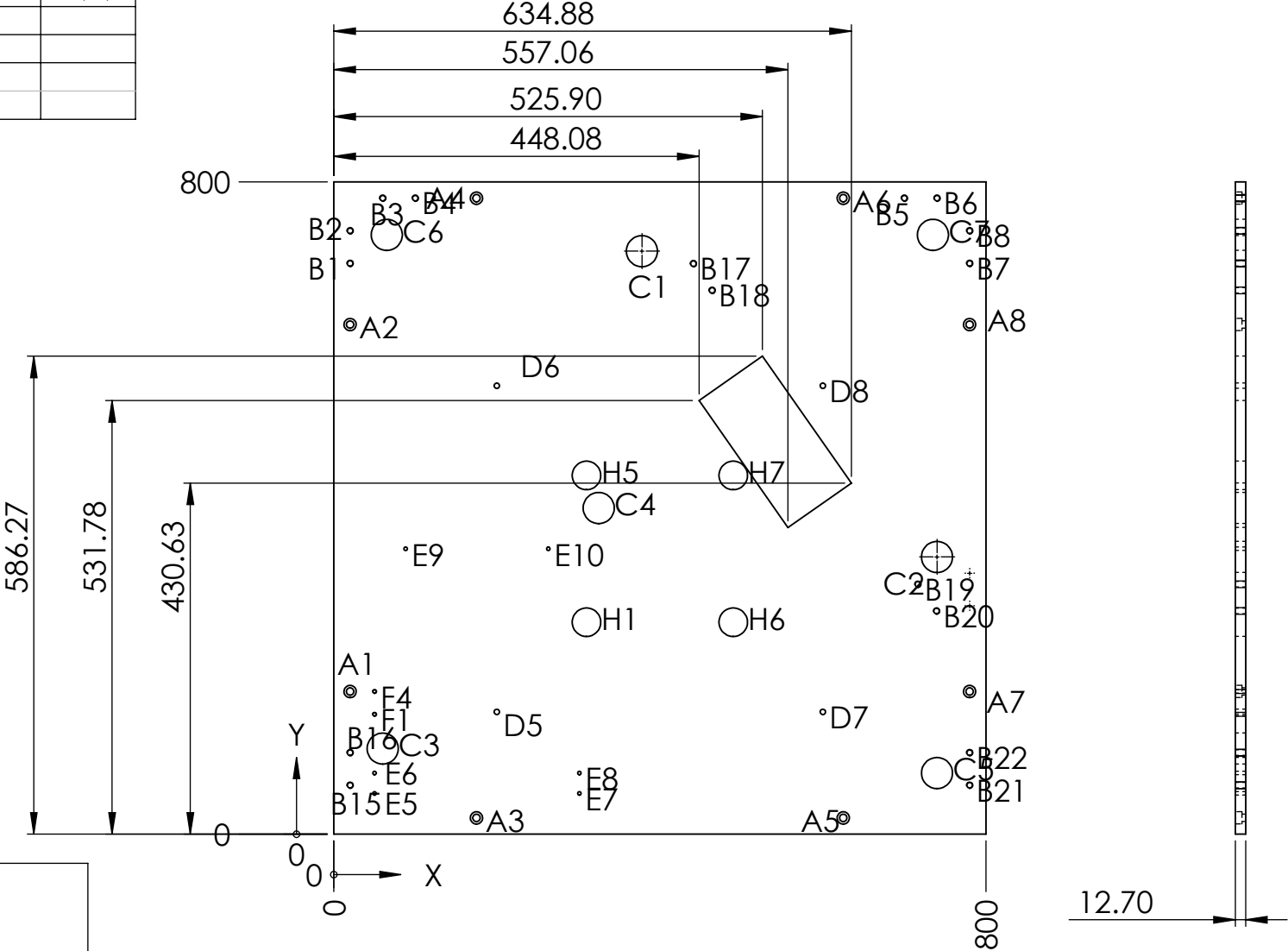


NAME	DATE	TIME (HRS)



QUALITY

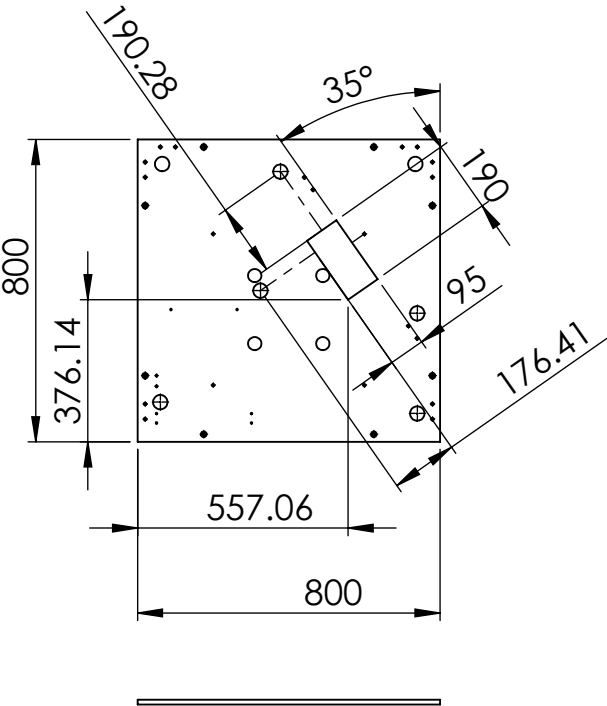
AUTHORIZE	TALLER
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NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 1 OF 2			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: 6061 Aluminio		
SURFACE TREATMENT Pulido		
HARDNESS N/A		

VMH002-P1-001		<div>ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.</div>			
<div><div><div></div><div>E</div></div><div>MEDIDA ESPECIAL</div></div>					
<div><div><div></div><div></div></div><div><div>JOYSON</div><div>SAFETY SYSTEMS</div></div></div>		<div>JOYSON TECHNICAL CENTER</div>			
		MODEL NAME: VMH002-P1		SERIES No: M2022-030	
		MACHINE NAME: HEAT MAT AND HOD INSPECTION			
APPROVALS		DATE			
DESIGNER		PART NUMBER: VMH002-P1-001			
MASL		SIZE		PART NAME	
		A		PART 001	
REVIEW				REV. A	
MA		SCALE		MM	
		1:10		DRAWING IN	

NAME	DATE	TIME (HRS)



TAG	X LOC	Y LOC	SIZE
A1	20	175	Ø 9 THRU ALL └─┐ Ø 15 ┘ 8
A2	20	625	
A3	175	20	
A4	175	780	
A5	625	20	
A6	625	780	
A7	780	175	
A8	780	625	
B1	20	700	Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL
B2	20	740	
B3	60	780	
B4	100	780	
B5	700	780	
B6	740	780	
B7	780	700	
B8	780	740	
B15	20	60	
B16	20	100	
B17	441.18	699.69	
B18	464.12	666.92	
B19	716.50	306.50	
B20	739.44	273.73	
B21	780	60	
B22	780	100	

TAG	X LOC	Y LOC	SIZE
C1	378.01	715	Ø 38.10 THRU
C2	740	340	
C3	60	105	
C4	325	400	
C5	740	75	
C6	65	735	
C7	735	735	
D5	200	150	Ø 6.50 THRU ALL
D6	200	550	
D7	600	150	
D8	600	550	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL
E5	50	50	
E6	50	75	
E7	301.30	50	
E8	301.30	75	
E9	88.15	350	Ø 4.20 THRU M5x0.8 - 6H THRU
E10	263.15	350	
F1	50	147	Ø 35 THRU ALL
F4	50	175	
H1	310	260	
H5	310	440	
H6	490	260	
H7	490	440	

QUALITY	
AUTHORIZE	TALLER

NOTES:		TOTAL OF PIECES	1 Pzas.
DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS.		ANG. PRO	
SHEET 2 OF 2			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM +1 -1	INCHES +0.04 -0.04	ANGLES +1° -1°
MATERIAL: 6061 Aluminio		
SURFACE TREATMENT Pulido		
HARDNESS N/A		

VMH002-P1-001		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMR.	
		JOYSON TECHNICAL CENTER	
		MODEL NAME: VMH002-P1	SERIES No: M2022-030
APPROVALS		MACHINE NAME: HEAT MAT AND HOD INSPECTION	
DESIGNER	MASL	PART NUMBER: VMH002-P1-001	
REVIEW	MA	DATE	06/MAY/2022
SIZE A		PART NAME PART 001	
SCALE		1:20	DRAWING IN
		MM	