



NOTES:

1) MAX. T.I.R. OF ROOT DIAMETER AND IS = .010"

ITEM	QTY	PART NO.	DESCRIPTION
1	1	SI30211-IRM	CAST SHEAVE RAW MATERIAL

REV	CO NUM	DATE	BY
-	11962	4-25-22	ZRS/RJS

TOLERANCE UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION
FRACTIONAL DIMENSIONS: $\pm 1/32"$ (< 12")	DO NOT SCALE DRAWING
DECIMAL DIMENSIONS: $\pm .010"$	UNLESS OTHERWISE SPECIFIED:
ANGULAR DIMENSIONS: $\pm 1^\circ$	ALL DIMENSIONS IN INCHES
WELD BEAD SIZE: $\pm 1/8"$ ± 0	1/32" MIN. CORNER BREAK
WELD BEAD LENGTH: $\pm 1/2"$ ± 0	REMOVE ALL BURRS
WELD BEAD POSITION: $\pm 1/2"$	

NOTES:

The design and detail illustrated in this drawing is the property of Vehicle Service Group. It is being loaned with the expressed condition that it will not be duplicated or used except by permission and is subject to return upon request.

MACHINED SHEAVE



DRAWN	SCALE	SHEET	DRAWING NUMBER
ZRS	1:2	1 of 1	SI30211-1
APPROVED	DATE		
RJS	4-25-22		