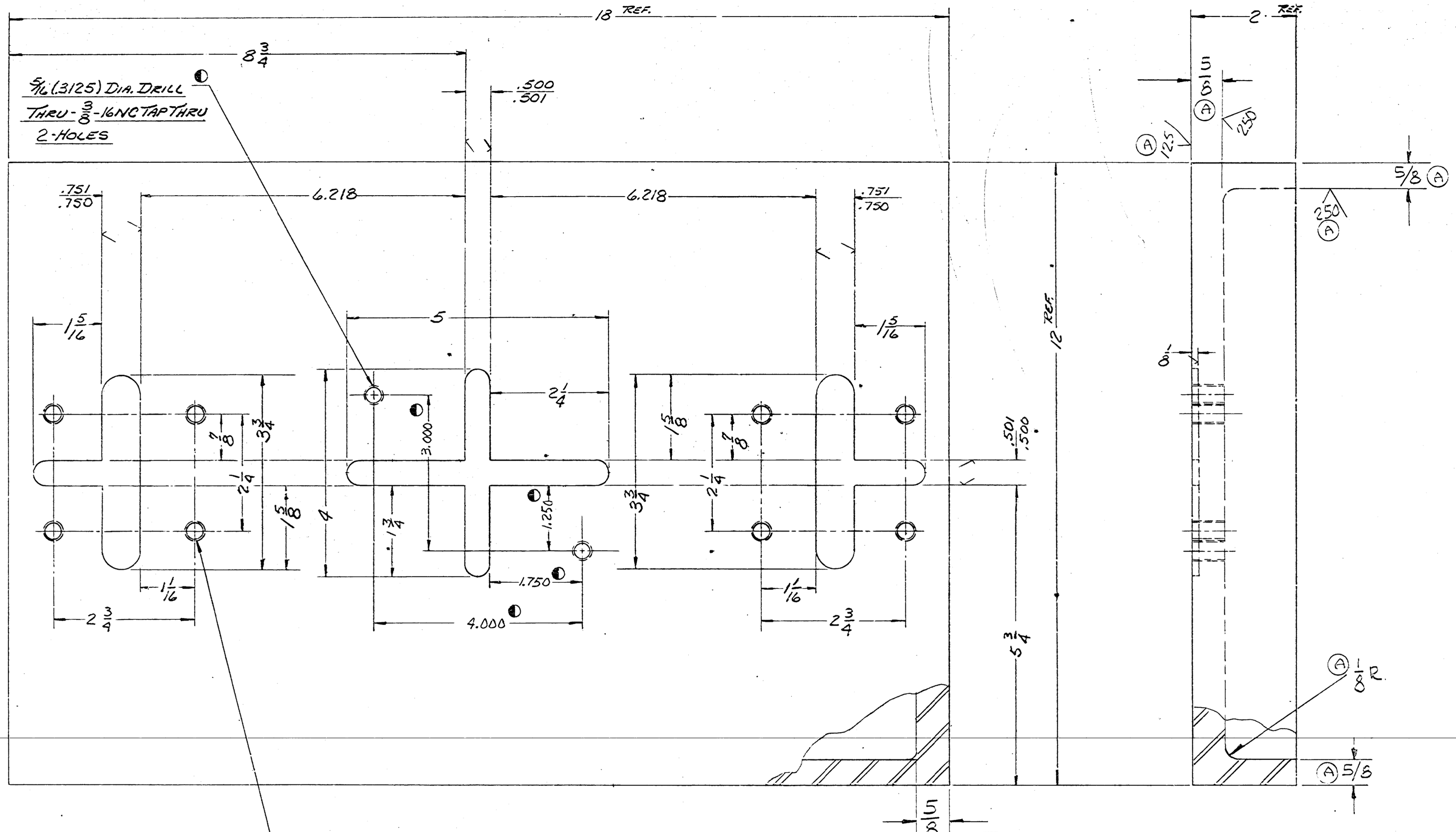

5/16 (.3125) DIA. DRILL THRU
3/8 - 16 NC TAP THRU - 8 HOLES

NOTE:

THIS PART CAN BE MADE FROM HF-3799 BY REWORKING PER ◐ DIMENSIONS.

PURCHASE

SURFACE PLATE #PS-1201802-1 (12 x 18) 2" HIGH (CORED)

ALTER AS SHOWN

SOURCE - THE CHALLENGE MACHINERY CO.
1433 FULTON
GRAND HAVEN, MICH. 49417

332592

FAMA
Vitro
ESTE PLANO Y EL DERECHO A SU USO ES PROPIEDAD DE FABRICACION DE MAQUINAS S.A. DE C.V. EL USO INDEBIDO Y LA VIOLACION A LA CONFIDENCIALIDAD DEL MISMO SERA CASTIGADO CONFORME A LA LEY. DESPUES DE UTILIZARLO PARA LO QUE FUE PRESTADO DEBERA DEVOLVERSE A "FAMA" DE INMEDIATO, O CUANDO "FAMA" LO SOLICITE.

				A	4-III-98
				CHANGES	

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UNLESS SPECIFIED:
FINISHED SURFACE ROUGHNESS 63
FINISHED DIMENSIONS – FRACTIONAL ± .015
DECIMAL ± .005
BREAK SHARP EDGES MARK PART NUMBER AT (X)

NAME BASE - FIXTURE

DRAWN	CHECKED	DATE	SCALE
DMP/CSB	DMP/JWC	4/25/90	FULL

MATERIAL PURCHASE & ALTER
ACERO SAE - A-36 (A)

OWENS-ILLINOIS
DRAWING NUMBER
HF-4432
SHEET ___

USED ON ASSEMBLY NO. HF-0754