



NOTE:
FINISH SURFACE INDICATED
BY HEAVY LINE

③E LINDURE OR GAS NITRIDE
SURFACE HARDNESS TO BE 35-40 RC.
TOTAL CASE DEPTH .005-.010

③E MATERIAL: SAE-0022 CAST S.

ALL CAST CORNER & FILLET RADII
TO BE 1/8" UNLESS SPECIFIED
BREAK ALL OUTSIDE SHARP EDGES .020/.010R.

		R A N G O		FRACC.	DECIM.	PARALELISMO	0.003"/PIE	0.001" LT	F	5-28-97	1	310865	NOMBRE		LINK		NUMERO		CAMBIO	
DE 0" A 12"		± 1/64	±0.005	CONCENTRICIDAD	0.001"	LT			E	8-28-96	1	317935	ESCALA MATERIAL		NOTED		310493		I	
DE 12" A 24"		± 1/32	±0.007	PERPENDICULARIDAD	±0.005"/PIE				D	1-19-95	1	302756	1:1		NOTED		310493		I	
DE 24" EN →		± 1/16	±0.010	OVALADO	0.0005" LT				C	7-31-91	1	301655	DIBUJO		NOTED		310493		I	
ANGULARES		± 15°		PANDURA	0.003"/PIE				B	7-9-91	1	160650	REVISO		NOTED		310493		I	
MARCAR No. PIEZA		●	ACABADOS NO IND. =	125	RADIOS NO IND. =				A	6-12-79	1	303240	DIBUJO		NOTED		310493		I	
REF. 01S-104-144			TOLERANCIAS GENERALES MAQUINADAS	CAMBIO	FECHA	CANT.	SE USA EN						FABRICACION DE MAQUINAS		NOTED		310493		I	
													S.A. DE C. V.		NOTED		310493		I	
													MONTERREY, NL, MEXICO		NOTED		310493		I	
													H.F.L.R.		NOTED		310493		I	