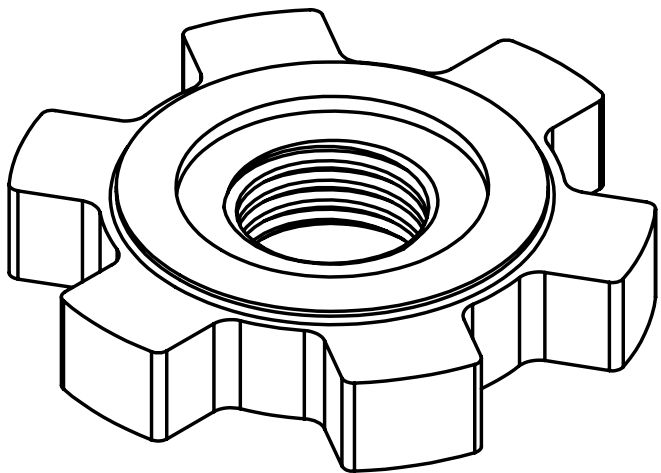
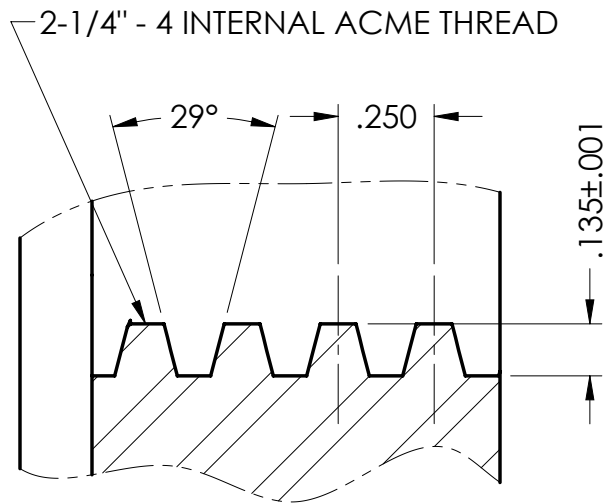


SECTION A-A



THIS PART CAN BE MADE FROM 00-03-08-04 MODIFYING TO DIMENSIONS INDICATED BY ♦.



VIEW B  
SCALE 2 : 1

NOTES:  
  
REMOVE ALL SHARP EDGES  
  
MARK WITH PART NUMBER  
  
APPROXIMATE WEIGHT = 7.730 LBS  
  
DIMENSIONING AND TOLERANCING  
PER ASME Y14.5-2009 AND LIBBEY  
CORPORATE STANDARDS

**NOTICE**  
INFORMATION CONTAINED HEREIN CONSTITUTES  
PROPRIETARY CONFIDENTIAL INFORMATION OF  
LIBBEY, INC. AND IS TO BE ACCEPTED ONLY  
SUBJECT TO THAT UNDERSTANDING. IT IS TO BE  
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USED, OR CONVEYED TO OTHERS WITHOUT THE  
EXPRESSED WRITTEN CONSENT OF LIBBEY, INC.

REF ASSEMBLY LIST	REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. <u>DO NOT SCALE PRINT.</u>	
	UNLESS OTHERWISE SPECIFIED:	
LY-01261	UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE:	
	ENGLISH DIMENSIONS:	FINISH MARKS 63/ = N7/ 32/ = N6/ 16/ = N5/ 8/ = N4/ ✓ = ✓
	X/X ± 1/16	
	X.XX ± .020	
	X.XXX ± .010	
	METRIC DIMENSIONS:	
	[ X ] ± 2 mm	
	[ X.X ] ± .5 mm	
	[ X.XX ] ± .25 mm	
	CHAMFER BORED & REAMED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF ONE THREAD	
	SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES	
	THIRD ANGLE PROJECTION	

REV.	DESCRIPTION	BY	DATE
REVISIONS			
MATERIAL AISI 4140 STEEL, UNS G41400			
DESIGN	D.SOLEY	SAVED	6/3/2022
DRAWN	G. DIESING		05/26/2022
<b>LIBBEY.</b> CORPORATE OFFICES TOLEDO, OHIO WWW.LIBBEY.COM			
JAM NUT			
L91 PRESS PACK			
16-38 INDEXING PRESS			
SCALE:	SIZE	DRAWING NUMBER	
1:2	B	LY-8841	
			SHEET 1 OF 1