

*** MARCAR PIEZA CON NUMERO OWENS - ILLINOIS ***

Top View Dimensions:
 Overall width: $2\frac{1}{16}$ "
 Hole diameter: $\frac{11}{32}$ " DIA. THRU
 Spotface depth: $\frac{1}{32}"$
 Distance from edge to hole center: $1\frac{7}{32}"$
 Hole pitch: $.813"$
 Radius: $R\frac{3}{16}"$
 Total height: $1.250"$

Side View Dimensions:
 Tap drill depth: $2\frac{1}{2}"$ DEEP & $\frac{1}{16}"$ NPT
 Taper section: $\frac{7}{8}"$ length, tapering from $\frac{7}{16}"$ to $\frac{1}{8}"$
 Bottom hole: $\frac{1}{4}"$ DRILL x $\frac{3}{8}"$ DEEP
 Internal thread: $\frac{3}{8}"$ NPT w/ $\frac{3}{8}"$ EFFECTIVE THREAD & $\frac{1}{8}"$ NPT FROM FAR SIDE

Cross-Sectional View Dimensions:
 Outer diameter: $\phi 1.374$
 Inner bore diameter: $\phi 1.373$

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				INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-ILLINOIS, INC., AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION.	PART TOLERANCES UNLESS OTHERWISE NOTED: MAXIMUM FINISHED SURFACE ROUGHNESS: 125/ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: $\pm .015$ DECIMAL X.XX = $\pm .031$ ANGULAR X = $\pm 1^\circ$ X.XXX = $\pm .010$ X.X = $\pm .5^\circ$ X.XXX = $\pm .005$ X.XX = $\pm .25^\circ$ UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX., & MARK PART NO. AT @	PART NAME: PILOT CAP USAGE: W/ ORIFICE MATERIAL: ASTM A48 CL 35 CAST IRON TREATMENT: DRAWN: LMW SCALE: FULL CHECKED:	OWENS-BROCKWAY <small>GLASS CONTAINERS, A UNIT of Owens-Illinois</small> ci DRAWING NUMBER OIS-125-557-A UNITS: INCHES SHEET NO.: USED ON: OIS-01151, -0592A	
CHANGES								

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