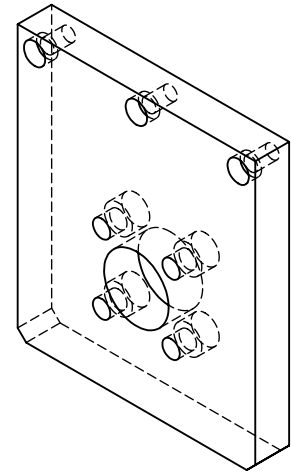
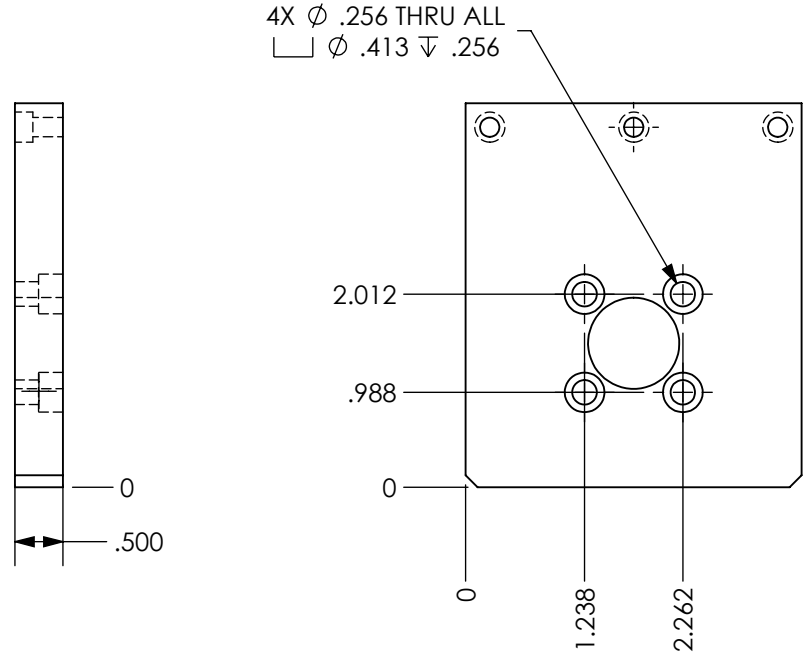
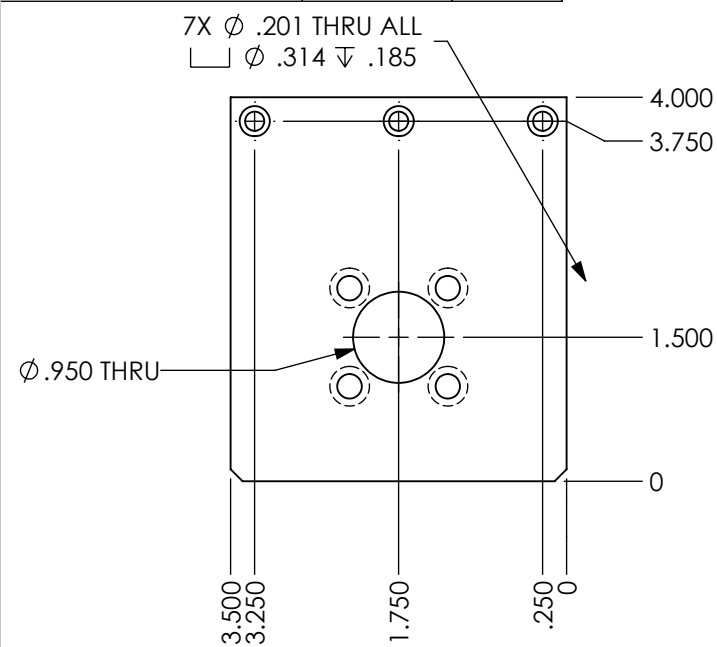


| NAME | DATE | TIME (HRS) |
|------|------|------------|
| | | |
| | | |
| | | |
| | | |



| | |
|-----------|--------|
| QUALITY | |
| AUTHORIZE | TALLER |

| NOTES: | | TOTAL OF PIECES | 1 PZA |
|---|---------------------------|--------------------|----------|
| DEJAR PIEZA LIBRE DE REBABA Y MATAR FILOS | | ANG. PRO | |
| SHEET 1 OF 1 | | | |
| B | SE AGREGARON ROSCAS 10/32 | 12/02/2019 | JATA |
| REV | DESCRIPTION | DATE | APPROVED |
| REVIEWS | | | |

| UNLESS OTHERWISE SPECIFIED | | |
|-------------------------------|------------------|---------|
| TOLERANCES | ISO 2768-1 mK-E | |
| DIMENSIONS | ASME Y14.5M-1994 | |
| MM | INCHES | ANGLES |
| +1 -.1 | +.004 -.004 | +1° -1° |
| MATERIAL: COLD ROLL 1018 | | |
| SURFACE TREATMENT GALVANIZADO | | |
| HARDNESS N.A. | | |

| | | | |
|--------------------------------------|--|---|--|
| TNG001-P2-406 | | ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER. | |
| | | TAKATA MONTERREY TECHNICAL CENTER | |
| | | MODEL NAME: BPM001-AP SERIES No: 2018-113 | |
| APPROVALS DATE | | MACHINE NAME: BOLT PRESS MACHINE | |
| DESIGNER RSMV 26/10/2018 | | PART NUMBER: TNG001-P2-406 | |
| REVIEW JATA 26/10/2018 | | PART NAME: PART 109 REV. B | |
| SCALE 1:2 DRAWING IN INCHES | | | |