

OWENS-BROCKWAY

GLASS CONTAINERS, A UNIT OF OWENS-ILLINOIS

CHANGE LETTER A

CHANGED BY RLS#97

01S-19-1293

CHANGE DESCRIPTION & REASON:

THIS PART WAS DESIGNED AT GODFREY

THIS DRAWING HAS NOT BEEN MICROFILMED BEFORE THIS REVISION

DRAWINGS UP TO AND INCLUDING THIS CHANGE WERE MADE BY

GODFREY ENGINEERING, DURING THE DEVELOPMENT OF THE

TAKE-OUT ASSEMBLY #01S-03218.

1 - PATTERN

2 - MATERIAL

3 - DIMENSION

4 - FINISH

5 - CORRECTION

6 - PARTS LIST

7 - COMBINATIONS

8 - OTHER

F - NEXT MANUFACTURED LOT

P - UP TO CORRECTED OPERATION - "F"

U - UNASSEMBLED PARTS IN PROCESS

A - PARTS IN ASSEMBLY FLOOR - "U"

S - PARTS OR ASSEMBLIES IN MACHINES - "A"

R - SPECIAL INSTRUCTIONS

R - FOR HARD PARTS, MACHINE NO. 'S', ETC.

TYPE

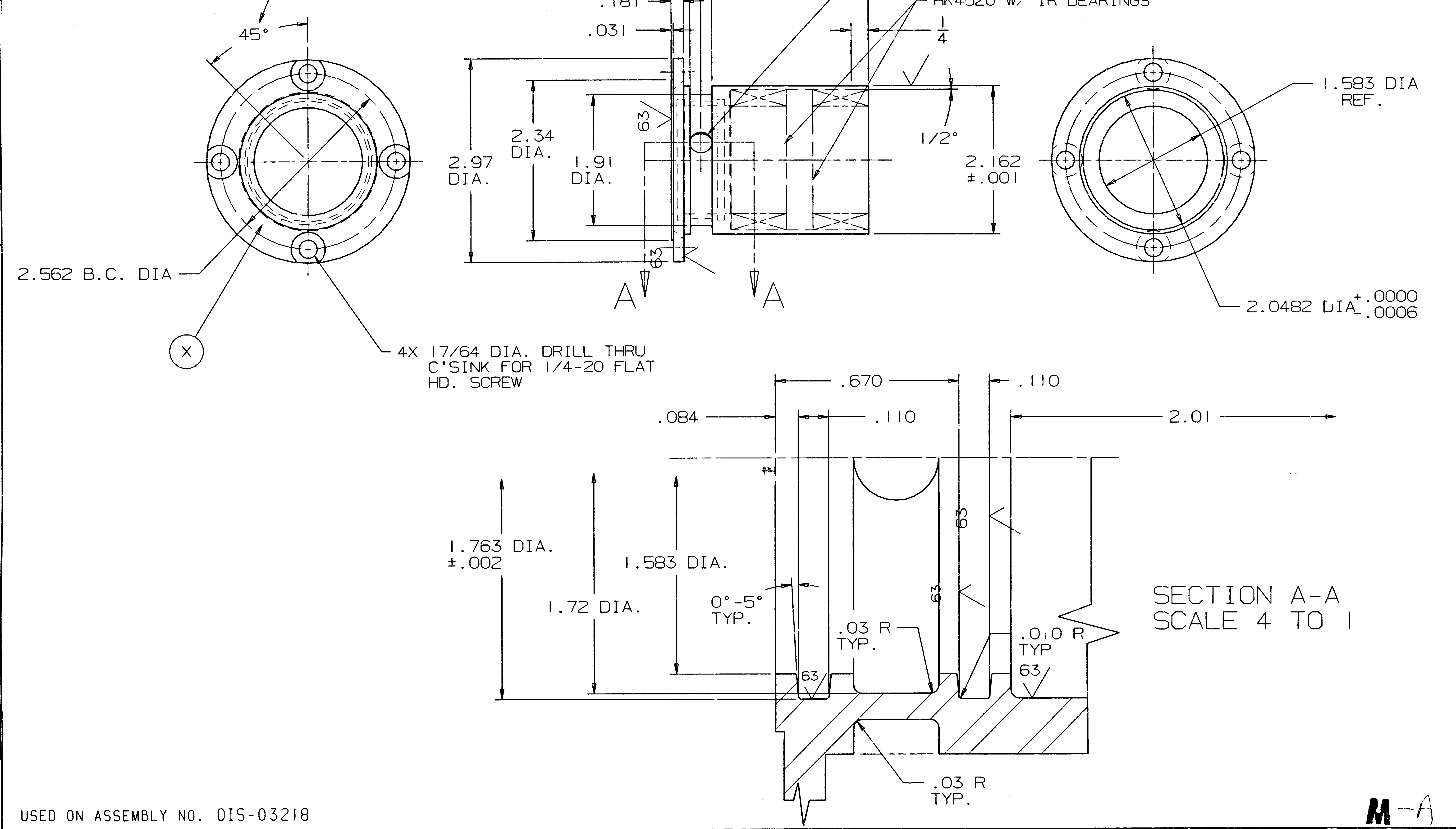
EFFECTIVITY

CODE

3

R

FRAME NO.



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						FINISHED SURFACE ROUGHNESS	✓					
						FINISHED DIMENSIONS-FRACTIONAL	±.015	DRAWN	CHECKED	DATE		SCALE
						DECIMAL	±.005	RLS/97		7/3/96		FULL
					A	2-13-97	BREAK SHARP EDGES		MATERIAL AISI 4140 PREHEAT TREATED			
						CHANGES	MARK PART NUMBER AT	⊗	HARDNESS Rc 30-34			