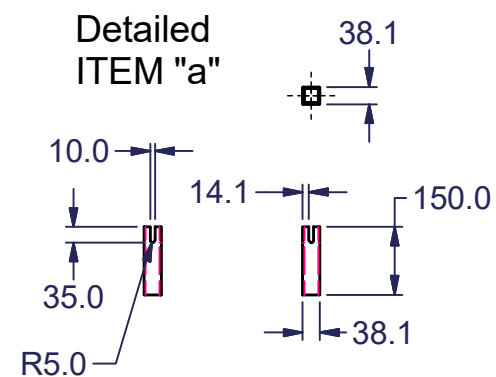
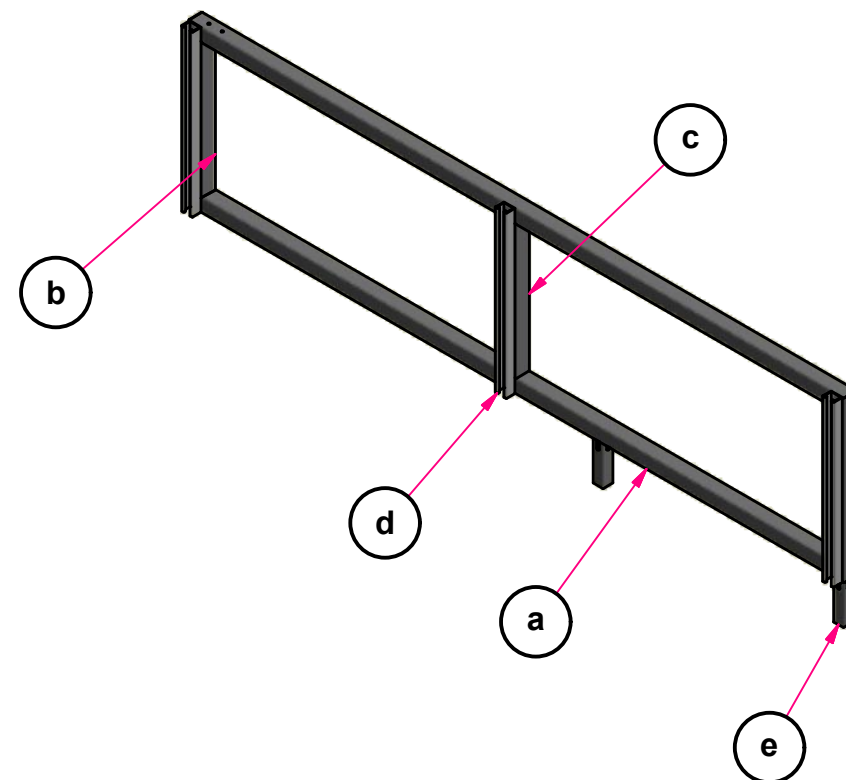


PAINT YELLOW RAL 1023



Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
a	2	PTR	2" X 2" X 1/8" THK X 2450.0 mm LG
b	2	PTR	2" X 2" X 1/8" THK X 600.0 mm LG
c	1	PTR	2" X 2" X 1/8" THK X 498.4 mm LG
d	3	UNICANAL	UNICANAL LISO 40 mm X 20 mm X 600.0 mm LG
e	2	PTR	1-1/2" X 1-1/2" X 1/8" THK X 150.0 mm LG
BASE	1	W/C	ASSEMBLY COMPONENT

COSMA INNOVATIVE MANUFACTURING SOLUTIONS					
REV	CHANGE	CHK'D	DATE		
THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)					
MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.					
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS					
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS					
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS					
ALL GROUND SURFACES TO BE 0.4 MICRONS					
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:					
1 PLACE MACHINING '0.3					
1 PLACE FABRICATION '1.5					
2 PLACE '0.08 BETWEEN MACHINED SURFACES					
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE					
'0.03 BETWEEN DOWELS IN THE SAME PLANE					
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES					
'0.13 TO SCREW HOLES, NON ACCUMULATIVE					
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.					
ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.					
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.					
CRITICAL FEATURES ARE MARKED WITH "*"					
UNIT No.:		01			
WEIGHT (KG):		N/A			
COTO: 2021-15					
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES				
<input type="checkbox"/> FIXED PART RAL					
<input type="checkbox"/> BLACK OXIDE					
<input type="checkbox"/> WITH OUT PAINT					
<input type="checkbox"/> POKA YOKE PAINT					
DESIGN SOURCE	BUILD SOURCE	CUSTOMER			
		NAVISTAR			
DESIGNER	DETAILER				
R.BELLO	R.BELLO				
PROJECT MGR.	DESIGN SUP.	CHECKER			
A.RANGEL	C.MONTES	C.MONTES			
SYSTEM NAME					
NVT_E79_BUS CAB					
DESCRIPTION					
SOPORTE TUBERIA LADO R					
SCALE	SHEET	RELEASE DATE			
NONE	4 OF 4	6/16/2022			
DRAWING NO.	SHOWN				
	ENSAMBLE BANDERA R				
OPPOSITE					