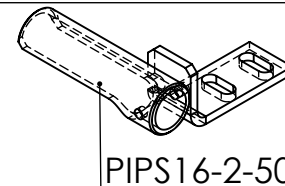
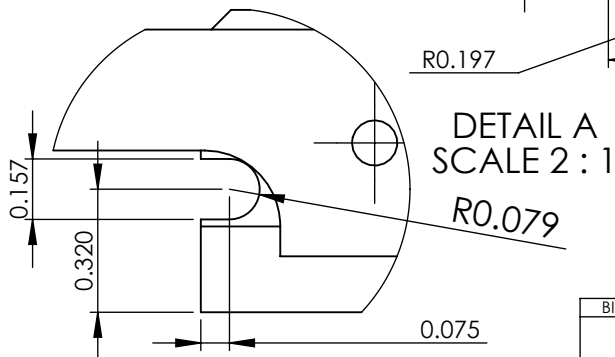
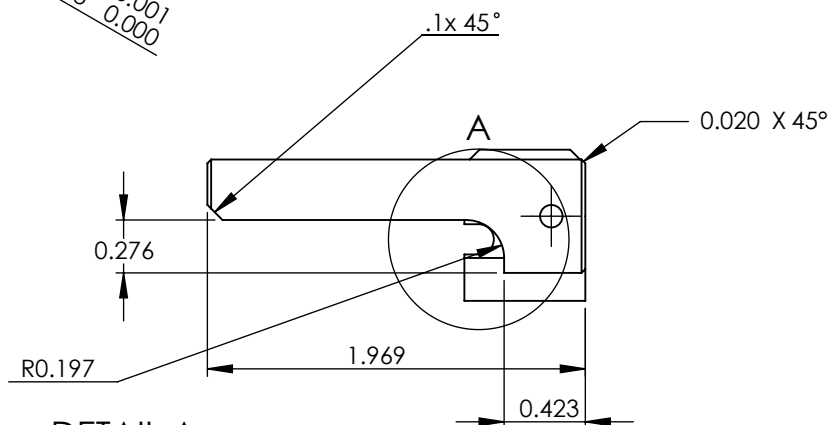
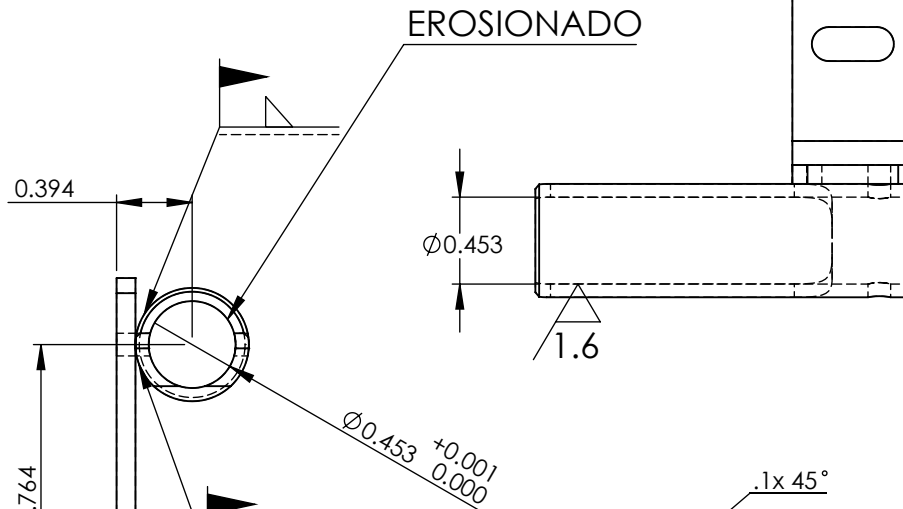
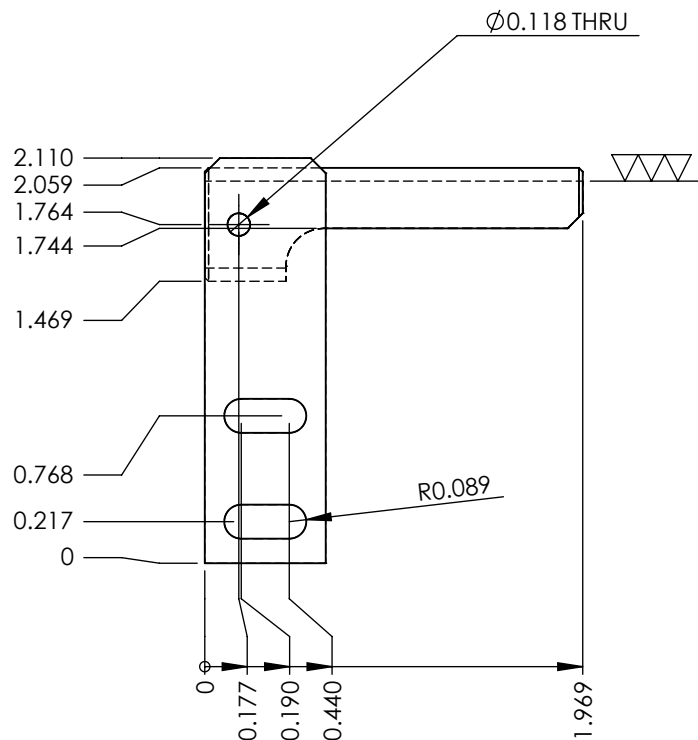


NAME	DATE	TIME (HRS)



QUALITY

NOTES:

MATAR ARISTAS

SHEET 1 OF 1

TOTAL OF
PIECES

PCS 1

ANG. PRO

UNLESS OTHERWISE SPECIFIED

TOLERANCES ISO 2768-1 mK-E
DIMENSIONS ASME Y14.5M-1994

MM INCHES ANGLES
+1 -1 +.004 -.004 +1° -1°

MATERIAL: ACERO 1018

SURFACE TREATMENT GALVANIZED

HARDNESS N.A.

BIM006-AP-007



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TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME: BIM006-AP SERIES No: M2015-253

MACHINE NAME:

BALL INSERTION MACHINE

PART NUMBER: BIM006-AP-007

SIZE A PART NAME FIXTURE PISTON REV. A

SCALE 1:1 DRAWING IN INCHES

APPROVALS	DATE
DESIGNER JHPH	13/NOV/2015
REVIEW JATA	17/NOV/2015

AUTHORIZE

TALLER

REVIEWS

TKH-MTC-MF-FM-0016-002