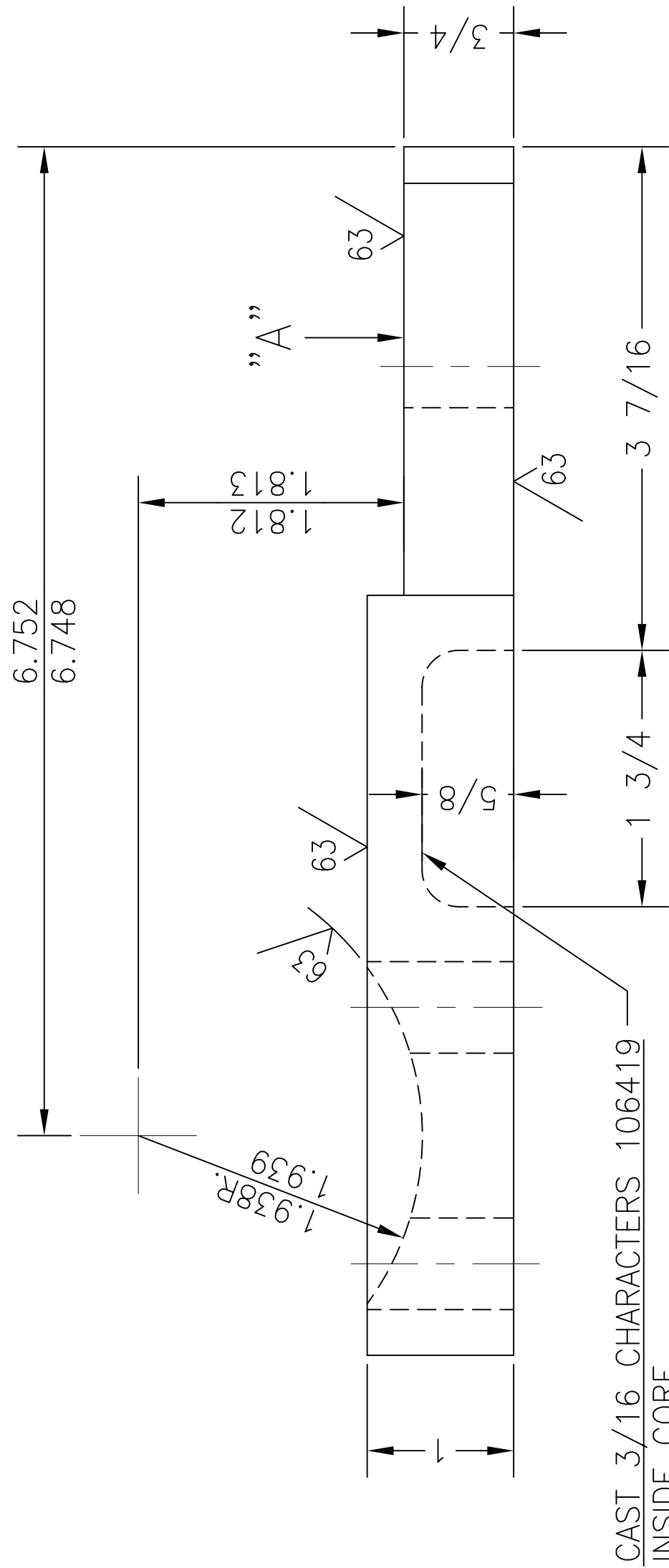
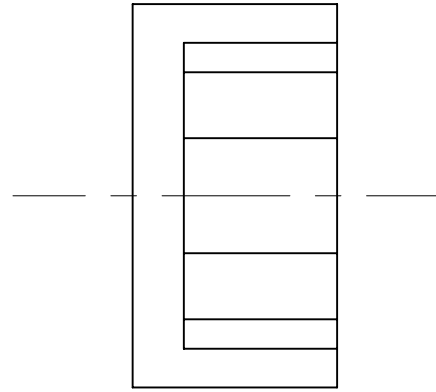


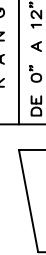
5/8 DRILL THRU
2-HOLES



CAST 3/16 CHARACTERS 106419
INSIDE CORE

1.938/1.939R. MUST BE PARALLEL WITH
SURFACE "A" WITHIN 0.003 IN 6 INS.



		R A N G O										FRACC.		DECIM.		PARALELISMO		0.003"/PIE		F				NOMBRE		HOLDER R.H					
		DE 0° A 12°										± 1/64		±0.005		CONCENTRICIDAD		0.001" LTI		E											
		DE 12° A 24°										± 1/32		±0.007		PERPENDICULARIDAD ±0.003"/PIE		D								ESCALA MATERIAL		NUMERO		CAMBIO	
		DE 24° EN →										± 1/16		±0.010		OVALADO		0.0005"LTI		C						1:1 STD # 321 TYPE 2 ALLOY		106419			
		ANGULARES										± 15°		PANDURA		0.003"/PIE		B													
QUITAR FILOS																															
MARCAR NO. PIEZA																															
REF. 915-502																															