



BREAK SHARP EDGES

MARK PART NUMBER AT (X)

USED ON ASSEMBLY No. OIS-03112

HEAT TO 1550° F. - QUENCH IN OIL
DRAW TO 45-48 Rc - APPROX. 750° F.

M

				UNLESS SPECIFIED: 125 FINISHED SURFACE ROUGHNESS FINISHED DIMENSIONS FRACTIONAL ±.015 DECIMAL ±.005	NAME T-NUT				OWENS-BROCKWAY GLASS CONTAINERS, a unit of Owens-Illinois DRAWING NUMBER OIS-109-267 SHEET
					DRAWN LJH	CHECKED	DATE 6-17-93	SCALE FULL	
					MATERIAL SAE 4140				
					(PRECISION CASTING)				
			CHANGES						