


USED ON ALL LOWER OPER. AIR PIPING				SAME AS #191-2584				
"INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-ILLINOIS, AND IS ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS-ILLINOIS' WRITTEN AUTHORIZATION."						UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS 125/ FINISHED DIMENSIONS-FRACTIONAL ±.007 DECIMAL ±.005 BREAK SHARP EDGES MARK PART NUMBER AT (X)	NAME FRAME-VALVE BUSHING BLANK & MOLD CUSH. CONTROL DRAWN AGL CHECKED DATE 9-18-44 SCALE FULL MATERIAL AISI-C1117 CRS HEX (C)	OWENS-BROCKWAY GLASS CONTAINERS, a unit of Owens-Illinois OI DRAWING NUMBER OIS-1-20 SHEET ____
				C	4-18-07			
				B	8-15-92			
				A	2-3-64			
					CHANGES			

DRAWING NUMBER	01S-1-20	CHANGE LETTER	C	CHANGED BY	PWY	OWENS-ILLINOIS				
CHANGE DESCRIPTION & REASON: - MATERIAL CHANGED FROM SAE 1020 C.F. TO AISI-C1117 CRS. REASON: CUSTOMER REQUEST FOR COST SAVING.						GLOBAL GLASS TECHNOLOGY				
						TYPE	1 - PATTERN	5 - CORRECTION		
							2 - MATERIAL	6 - PARTS LIST		
							3 - DIMENSION	7 - COMBINATION		
						4 - FINISH	8 - OTHER			
						EFFECTIVITY	F - NEXT MANUFACTURED LOT			
							P - IN PROCESS -			
							UP TO AFFECTED OPERATION + 'F'			
							U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P'			
							A-- PARTS IN ASSEMBLIES + 'U'			
							T - PARTS OR ASSEMBLIES IN MACHINES + 'A'			
							S - SPECIAL INSTRUCTIONS -			
						FOR HARD PARTS, MACHINE NO.'S, ETC.				
						R - RECORD ONLY				
						E.C.N. NO. 4040		CODE	T	E
									2	F

AUTORIZADO
FECHA DE IMPRESIÓN: 23/06/2022
ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK