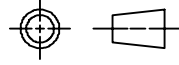
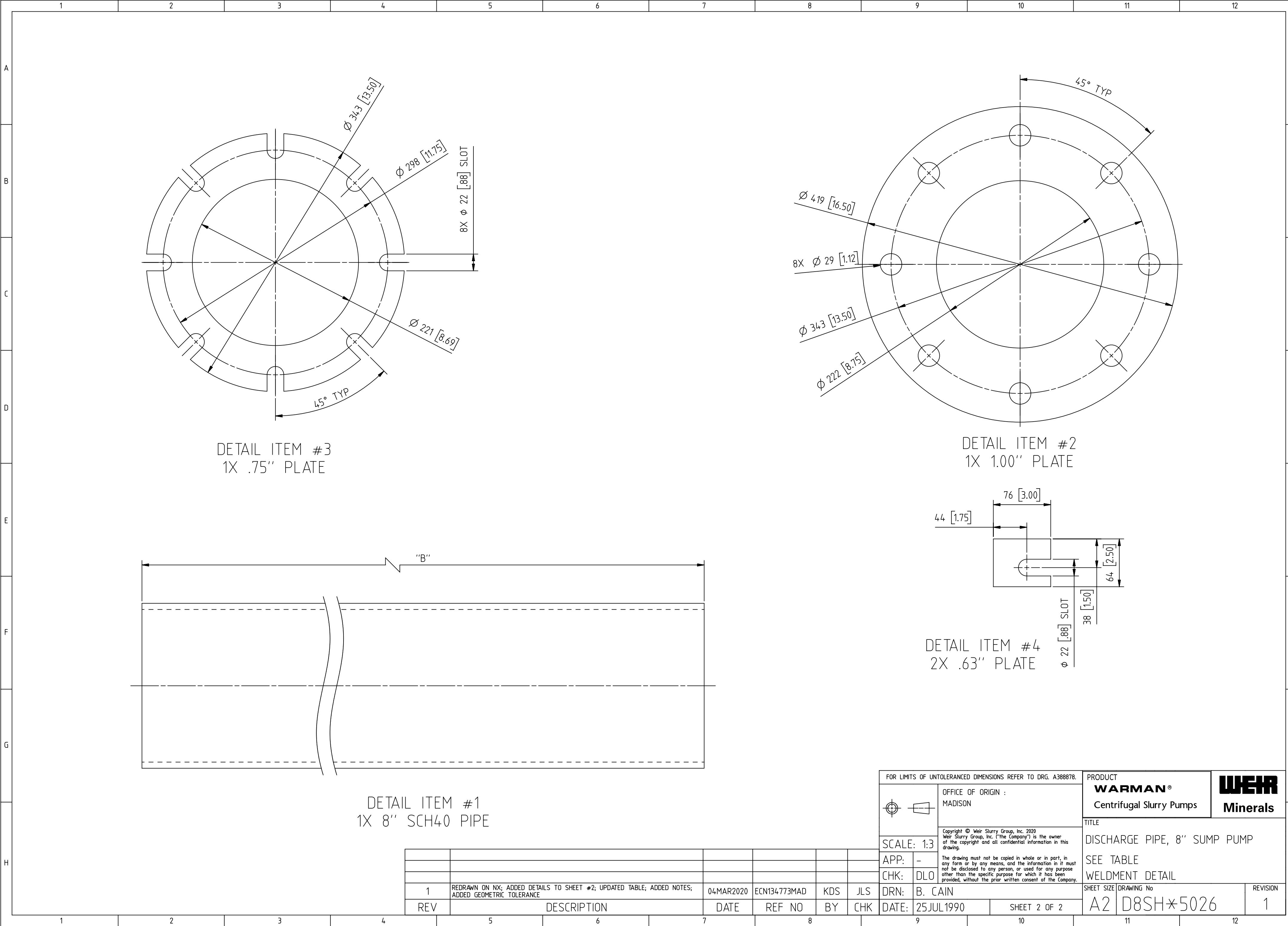


*	PUMP LENGTH	PART No.	DIM "A"	DIM. "B"	ESTIMATED MASS
A	48"	50117	1132 [44.56]	1113 [43.81]	74 kg / 164 lbs
B	60"	51113	1437 [56.56]	1418 [55.81]	87 kg / 192 lbs
C	72"	50119	1741 [68.56]	1722 [67.81]	100 kg / 221 lbs
D	84"	50120	2046 [80.56]	2027 [79.81]	113 kg / 249 lbs

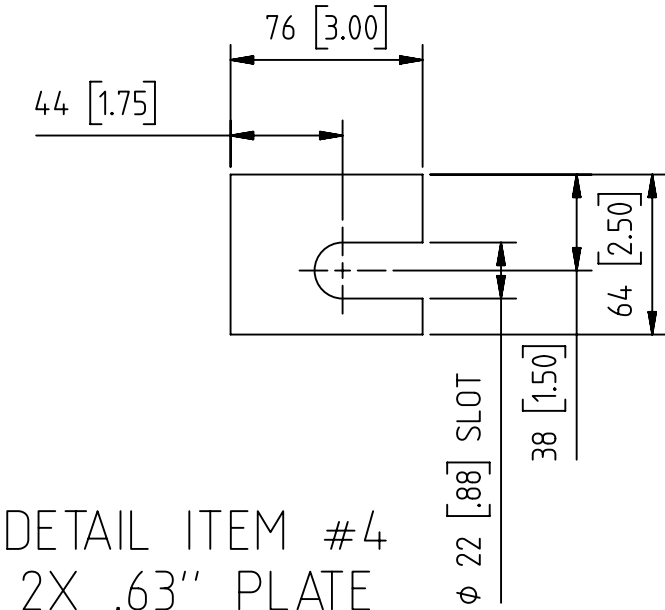
FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT <b>WARMAN®</b> Centrifugal Slurry Pumps		<b>WEIR</b> Minerals				
		OFFICE OF ORIGIN : MADISON		TITLE DISCHARGE PIPE, 8" SUMP PUMP  SEE TABLE WELDMENT DETAIL						
SCALE: 1:5		Copyright © Weir Slurry Group, Inc. 2020 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.								
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CHK:	DLO									
DRN:	B. CAIN			SHEET SIZE		DRAWING No		REVISION		
DATE:	25JUL1990		SHEET 1 OF 2		A2		D8SH*5026		1	

REV	DESCRIPTION	DATE	REF NO	BY	CHK
1	REDRAWN ON NX; ADDED DETAILS TO SHEET #2; UPDATED TABLE; ADDED NOTES; ADDED GEOMETRIC TOLERANCE	04MAR2020	ECN134773MAD	KDS	JLS

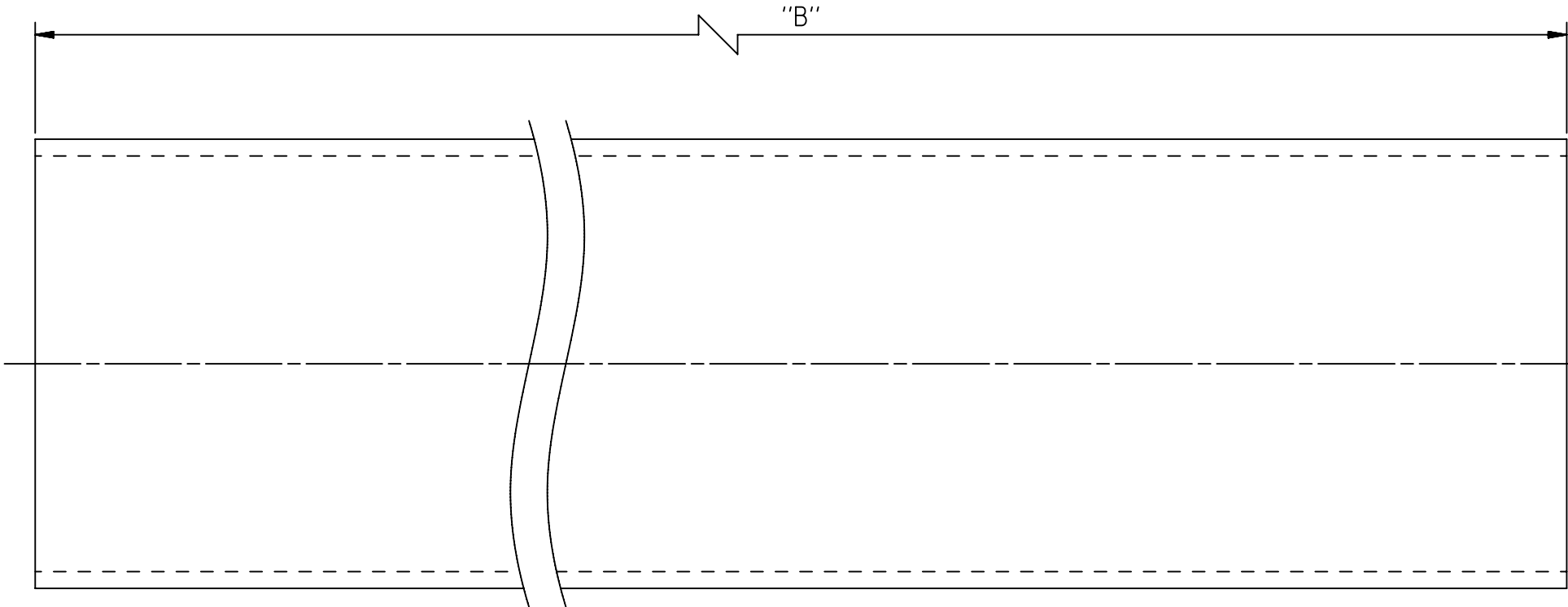


DETAIL ITEM #3  
1X .75" PLATE

DETAIL ITEM #2  
1X 1.00" PLATE

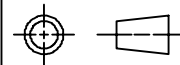


DETAIL ITEM #4  
2X .63" PLATE



DETAIL ITEM #1  
1X 8" SCH40 PIPE

1	REDRAWN ON NX; ADDED DETAILS TO SHEET #2; UPDATED TABLE; ADDED NOTES; ADDED GEOMETRIC TOLERANCE	04MAR2020	ECN134773MAD	KDS	JLS	
REV	DESCRIPTION	DATE	REF NO	BY	CHK	

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT <b>WARMAN®</b> Centrifugal Slurry Pumps		<b>WEIR</b> <b>Minerals</b>	
		OFFICE OF ORIGIN : MADISON		TITLE DISCHARGE PIPE, 8" SUMP PUMP			
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CHK: DLO		DRN: B. CAIN		SHEET SIZE A2		DRAWING No D8SH*5026	
DATE: 25JUL1990		SHEET 2 OF 2				REVISION 1	