



HELI-COIL, SCREW, LOCK INSERT
 #3585-6CN0562
 3/8 Ø-16 UNC -3B THREAD
 X(10.397) DRILL THRU
 7/16 Ø x 120° C SINK
 TAP THRU-USE HELI-COIL TAP #6CP8
 INSTALL INSERT 1/32 TO 1/16 BELOW SURFACE
 REMOVE TANG

NOTE:

ALL CAST CORNER & FILLET TO BE 1/8 R,
RAD. TO BE 1/8 UNLESS OTHERWISE SPECIFIED

THIS PART CAN BE MADE FROM OIS-108-529

[illegible]