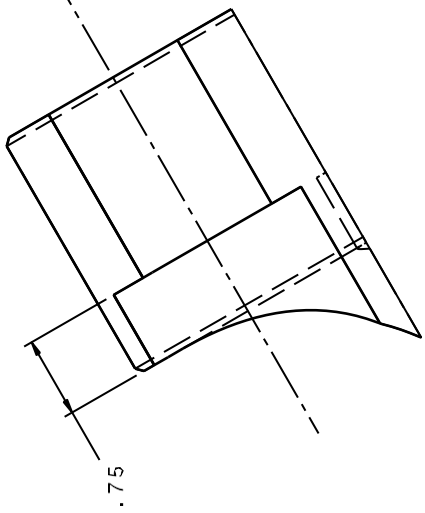
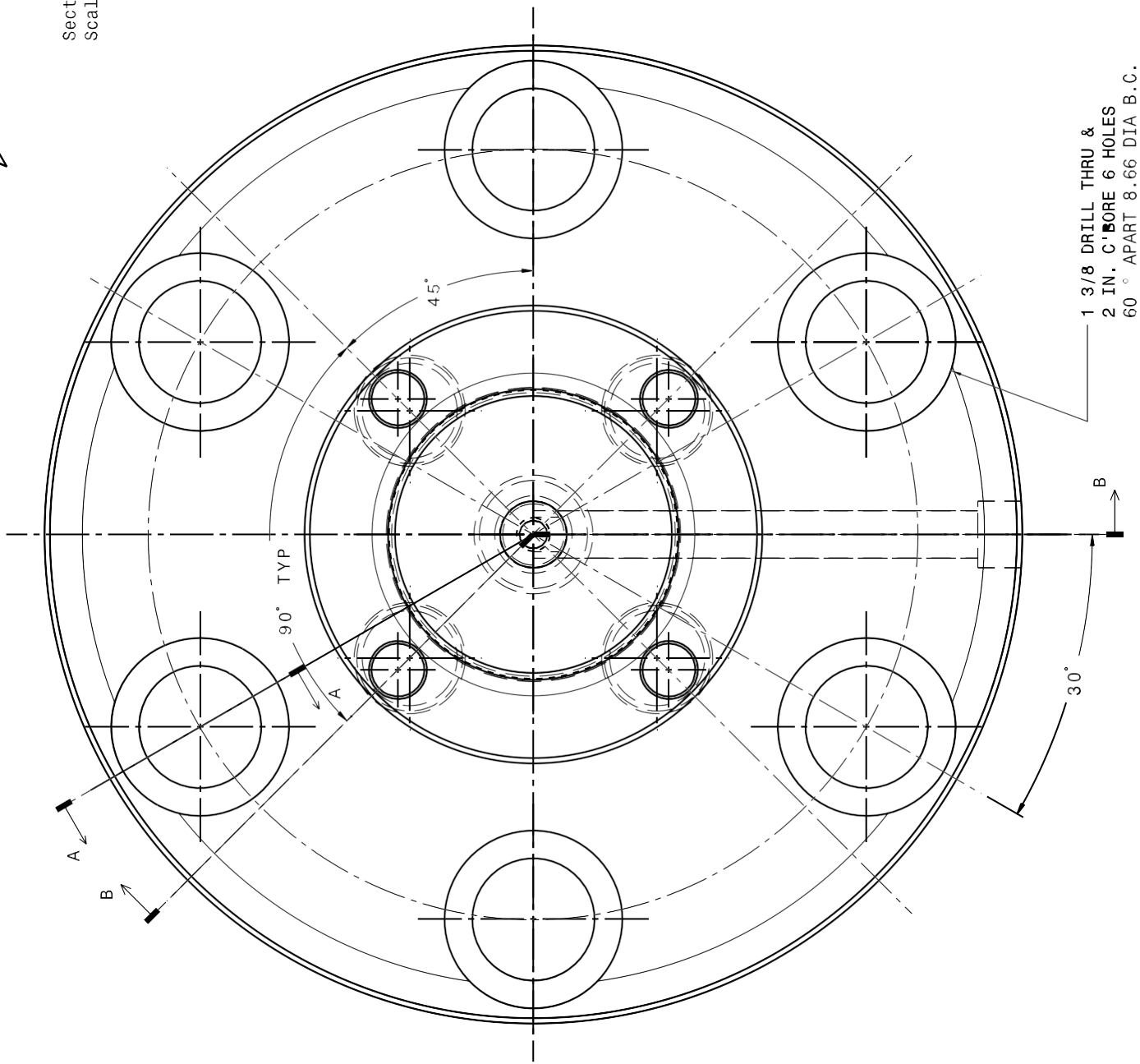


SYM	REVISION	DATE	BY
A	5.140 DIA WAS 5.365, 4.312 DIA WAS 4.471 GR-5 WAS GR-4	KM	KM
B	ADD 3/14 TO TAPPED HOLE AND PLUG-ADD .09 X 45°	4-16-02	KM
C	2.992 +/- .002 DIM WAS 3.002	10-25-02	KM
D	5.25 WAS 5.375, 5/8 WAS 1/2	1-20-03	KM
E	.06 R WAS .06 X 45°	11-3-03	KM
F	.180R WAS .06R	7-11-07	MLM
G	2.5 R WAS 1.0 R	7-20-09	MLM

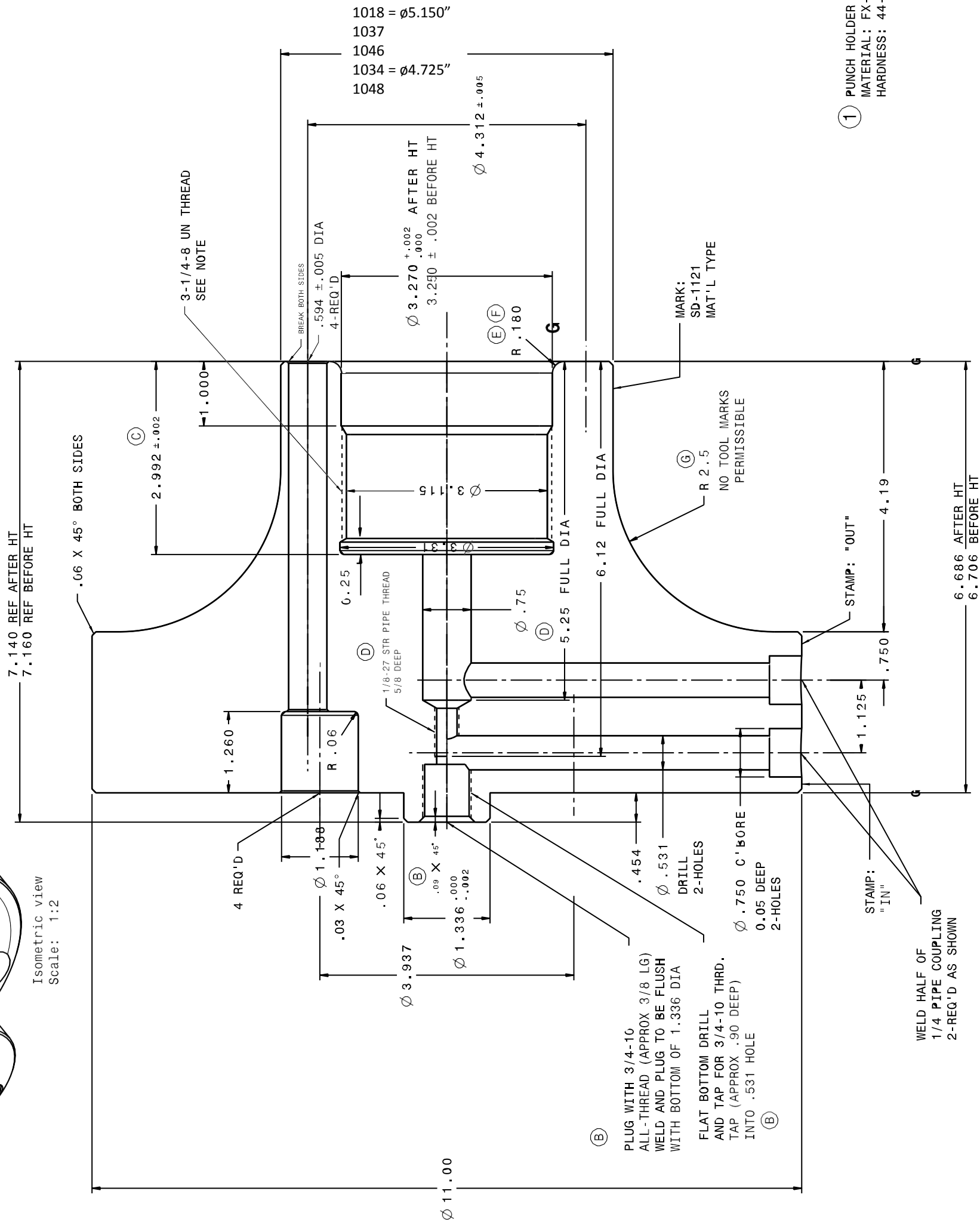
NOTE: 3-1/4-8 UN THREADS TO BE SIZED:  
PITCH DIAMETER MIN. 3.169/MAX. 3.177  
CLASS 3B



Section view A-A  
Scale: 1:1



(GR-5)



WELD HALF OF  
1/4 PIPE COUPLING  
2-REQ'D AS SHOWN

Section view B-B  
Scale: 1:1

DO NOT SCALE

EASE MUST BE STAMPED WITH PART  
NUMBER, TOOL AND DETAIL NUMBERS.  
ALL DETAILS MUST BE STAMPED  
WITH TOOL AND DETAIL NUMBERS .  
BREAK ALL UNNECESSARY SHARP CORNERS.

UNLESS OTHERWISE SPECIFIED

MACHINING TOLERANCE

(2) PLACE DECIMALS ± .01

(3) PLACE DECIMALS ± .005

(4) PLACE DECIMALS ± .0005

THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.

MATERIAL	DATE	6-17-99	CUSTOMER	ARVINMERITOR
	SCALE	FULL	DESCRIPTION	5TH STATION PUNCH HOLDER
HEAT TREAT	DRAWN	KMM	PART NUMBER	3213-V-1322
	CHECKED	JKT	SHIP ORDER NUMBER	1121

CAD CAM CENTER - MORRISTOWN

**ArvinMeritor**<sup>TM</sup>  
Commercial Vehicle Systems

ARVINMERITOR

STATION PUNCH

3213-V-1322

**DRAWING**  
**11121**

CAD CAM CENTER - MORRISTOWN