



NAME			DATE		TIME (HRS)		TAG			X LOC			Y LOC			SIZE		
							A1			20			130			Ø 8.50 THRU ALL └─┐ Ø 13.50 ▾ 8.50		
							A2			20			570					
							A3			130			20					
							A4			130			680					
							A5			570			20					
							A6			570			680			Ø 6.80 THRU ALL M8x1.25 - 6H THRU ALL		
							A7			680			130					
							A8			680			570					
							B1			21			680					
							B2			61			680					
							B3			101			600			Ø 6.50 THRU ALL		
							B4			101			640					
							B5			391			600					
							B6			391			640					
							B7			431			680					
							B8			471			680			Ø 45.00 THRU		
							B9			580.31			603.03					
							B10			594.59			640.40					
							B11			634.09			646.71					
							B12			645.03			578.30					
							B13			650			175					
							B14			650			215					

TAG			X LOC			Y LOC			SIZE		
C1			29.50			285			Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL		
C2			45.50			285					
C3			303.43			564.82					
C4			303.43			580.82					
C5			654.50			301					
C6			670.50			301			Ø 12.70 THRU ALL		
D1			49.47			311.47					
D2			281.67			586.02					
D3			350			426.96					
D4			629.60			311.47					
E1			150			110			Ø 6.50 THRU ALL		
E2			150			510					
E3			550			110					
E4			550			510					
F1			160			630					
F2			245			630			Ø 45.00 THRU		
F3			330			630					
F4			520			615					

QUALITY			TALLER			AUTHORIZE					
NOTES: Pieza libre de filos y rebabas.			TOTAL OF PIECES			1 Pza.			UNLESS OTHERWISE SPECIFIED		
ANG. PRO			Ø			—			TOLERANCES DIMENSIONS		
									ISO 2768-1 mK-E ASME Y14.5M-1994		
									MM +/- .1		
									INCHES +/.004 -.004		
									ANGLES +1° -1°		
REV			DESCRIPTION			DATE			APPROVED		
									MATERIAL: ALUMINIO 6061		
									SURFACE TREATMENT: PULIDO		
									HARDNESS: N/A		
									APPROVALS		
									DESIGNER		
									REVIEW		
									DATE		
									MA		
									5/11/2022		
									5/11/2022		

PAG. 2 de 2			ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNWER.		
MEDIDA ESPECIAL			JOYSON SAFETY SYSTEMS		
APPROVALS			DATE		
DESIGNER			5/11/2022		
REVIEW			MA		
			5/11/2022		

MODEL NAME: SBS002-P1			SERIES No M2022-025		
MACHINE NAME: SWITCHES TO BEZEL SCREW			PART NUMBER: SBS002-P1-001		
SIZE			PART NAME		
A			PLACA		
ESCALE			1:10		
DRAWING IN			MILLIMETERS		