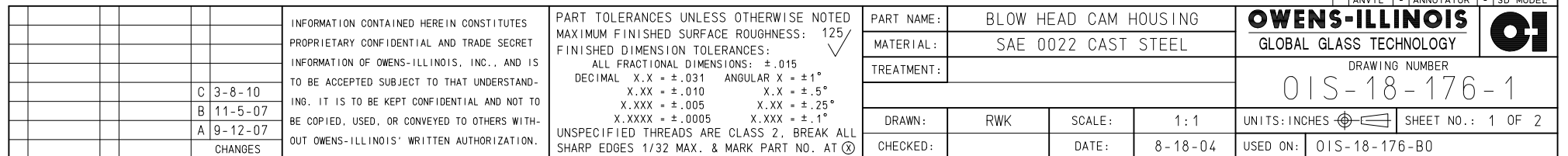



F602268

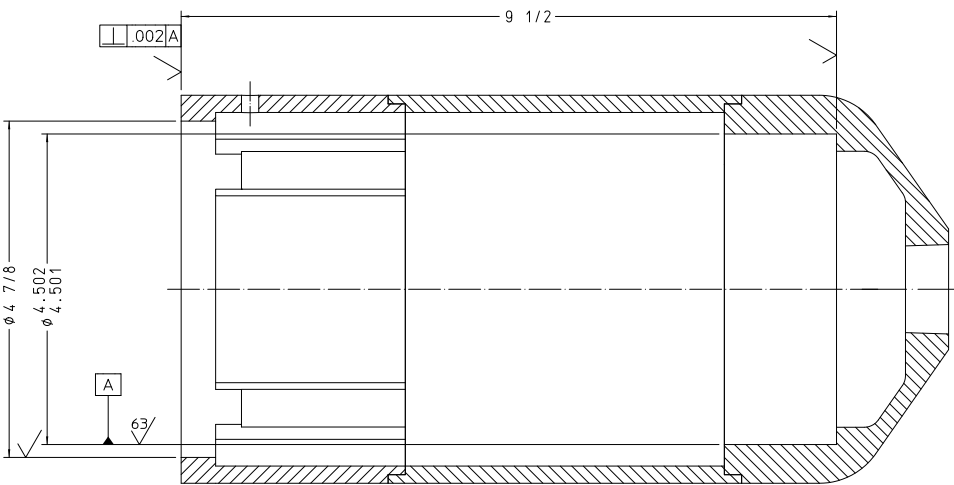
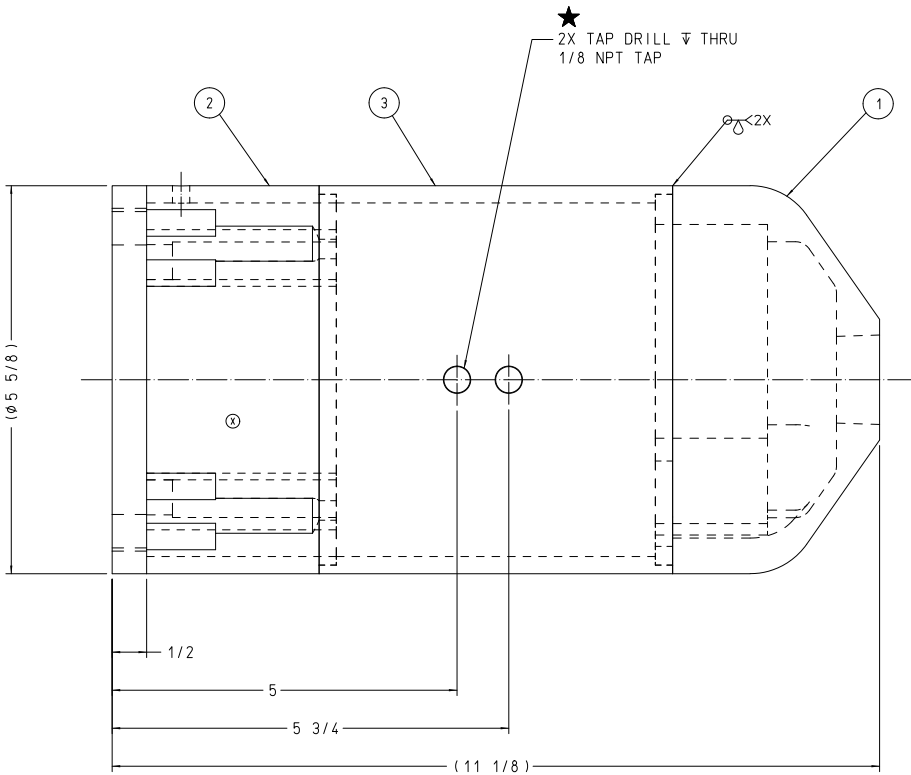
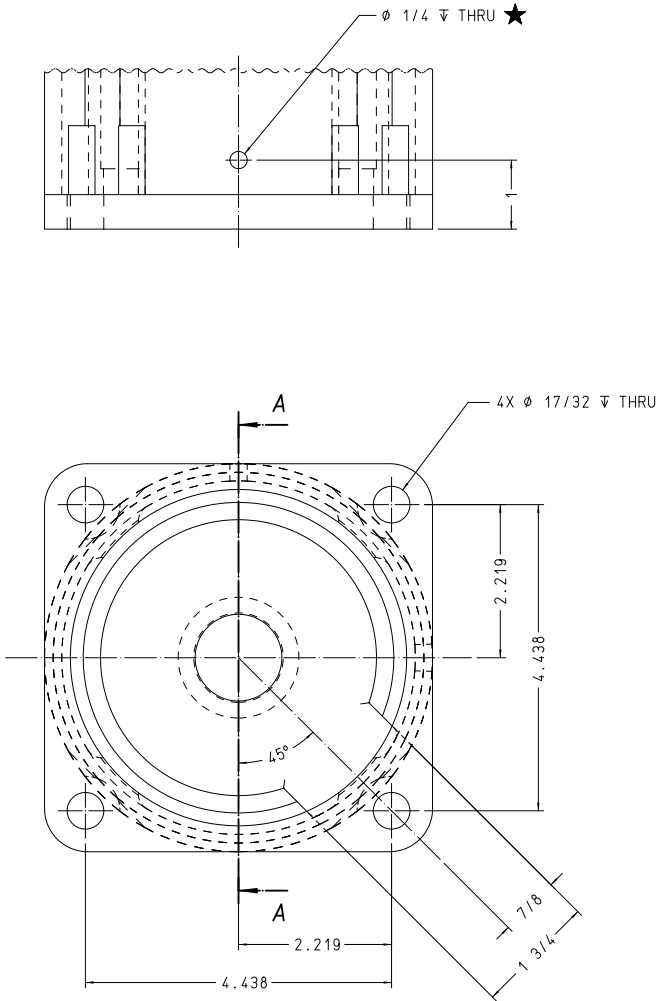


DRAWING NUMBER OIS-18-176-1					SHEET NO.:1					CHANGE LETTER C					CHANGED BY TFS					OWENS-BROCKWAY																			
CHANGE DESCRIPTION & REASON:																				GLASS CONTAINER INC.																			
1. ADDED SHEET 2																				1 - PATTERN					5 - CORRECTION					2 - MATERIAL					6 - PARTS LIST				
																				3 - DIMENSION					7 - COMBINATION					4 - FINISH					8 - OTHER				
REASON: ADDED WELDMENT OPTION TO REDUCE COST																				F - NEXT MANUFACTURED LOT					P - IN PROCESS					U - UP TO AFFECTED OPERATION + 'F'					U - UNASSEMBLED PARTS - IN PROCESS, STORES, ASSEMBLY FLOOR + 'P'				
																				A - PARTS IN ASSEMBLIES + 'U'					T - PARTS OR ASSEMBLIES IN MACHINES + 'A'					S - SPECIAL INSTRUCTIONS					R - FOR HARD PARTS, MACHINE NO.'S. ETC.				
																				R - RECORD ONLY																			
da por: Eduardo Alexander Valadez Arballo																				E.C.N. 6733					CODE					T 8					E				

* MARCAR SUB-MONTAJE CON NUMERO OWENS - ILLINOIS *

AUTORIZADO
FECHA DE IMPRESIÓN: 12/01/2022
ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK

ITEM	QTY	PART NO.	DESCRIPTION
1	1	OIS-18-176-2	BLOW HEAD CAM BOTTOM SECTION
2	1	OIS-18-176-3	BLOW HEAD CAM TOP SECTION
3	1	OIS-18-176-4	BLOW HEAD CAM CENTER SECTION




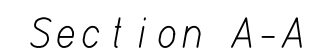
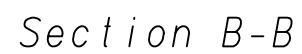
Section A-A




F602268

- NOTES:
- THIS DRAWING IS AN OPTIONAL DRAWING TO OIS-18-176-1 SHEET 1. USE WHICHEVER OPTION IS EASIER TO MAKE.
 - ALL WELDS MUST BE OIL TIGHT.
 - PRESSURE TEST TO 30 PSI PRIOR TO MACHINING OF ITEMS MARKED ★.

* MARCAR SUB-MONTAJE CON NUMERO OWENS - ILLINOIS *

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET		PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125/ FINISHED DIMENSION TOLERANCES: ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.XX ±.031 ANGULAR X° ±1° X.XXX ±.010 X.X° ±.5° X.XXX ±.005 X.XX ±.25° X.XXX ±.0005 X.XXX ±.1° UNSPECIFIED THREADS ARE CLASS 2. BREAK ALL SHARP EDGES 1/32 MAX & MARK PART NO. AT ©		PART NAME: BLOW HEAD CAM HOUSING		OWENS-BROCKWAY		O1	
INFORMATION OF OWENS-BROCKWAY GLASS CONTAINER INC. ("OWENS") AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT OWENS' WRITTEN AUTHORIZATION.				MATERIAL: SEE BILL OF MATERIALS		GLASS CONTAINER INC.			
CHANGES				TREATMENT:		DRAWING NUMBER		OIS-18-176-1	
				DRAWN: TFS		SCALE: 1:1		UNITS: INCHES 	
				CHECKED:		DATE: 3-8-10		SHEET NO.: 2	
						USED ON:			



				INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL AND TRADE SECRET INFORMATION OF OWENS-BROCKWAY GLASS CONTAINER INC. ("OWENS") AND IS TO BE ACCEPTED SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDEN- TIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT "OWENS" WRITTEN AUTHORIZATION.		PART TOLERANCES UNLESS OTHERWISE NOTED MAXIMUM FINISHED SURFACE ROUGHNESS: 125/ FINISHED DIMENSION TOLERANCES: ✓ ALL FRACTIONAL DIMENSIONS: ±.015 DECIMAL X.X = ±.031 ANGULAR X = ±1° X.XX = ±.010 X.X = ±.5° X.XXX = ±.005 X.XX = ±.25° X.XXXX = ±.0005 X.XXX = ±.1° UNSPECIFIED THREADS ARE CLASS 2, BREAK ALL SHARP EDGES 1/32 MAX. & MARK PART NO. AT (X)		PART NAME: BLOW HEAD CAM BOTTOM SECTION MATERIAL: 1020 H.R.S. TREATMENT: DRAWN: TFS SCALE: 1:1 CHECKED: DATE: 3-8-10		<div> <div>ANVIL • ANNOTATOR • 3D MODEL</div> <div>   </div> <div>GLASS CONTAINER INC.</div> <div>DRAWING NUMBER</div> <div>OIS-18-176-2</div> <div> UNITS: INCHES  SHEET NO.: </div> <div> USED ON: OIS-18-176-1 </div> </div>	
--	--	--	--	---	--	--	--	--	--	--	--