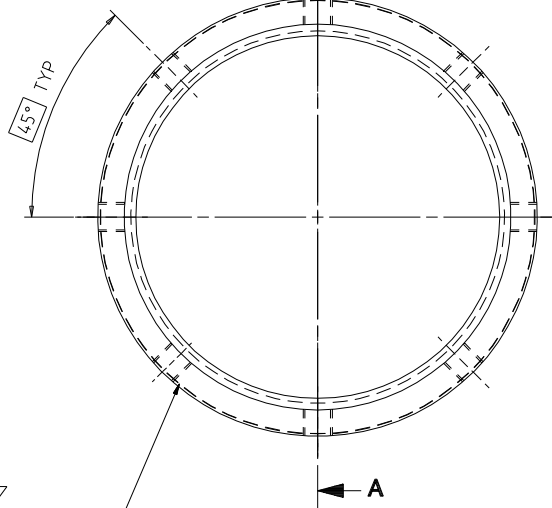


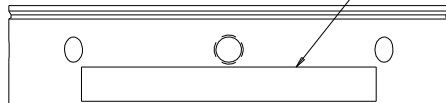
8X Ø 14,0 DRILL THRU
M16X2 TAP THRU
EQUALLY SPACED AS
SHOWN

⊕ Ø 0,75 X Y

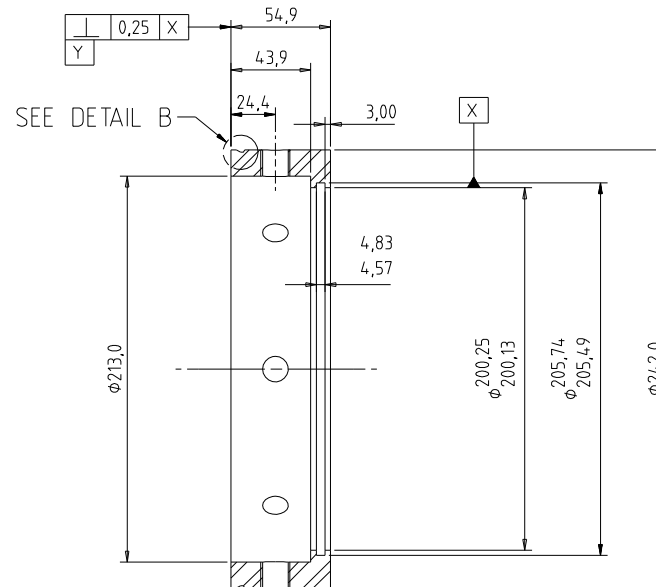


ETCH THE APPROPRIATE
WARMAN MATERIAL CODE

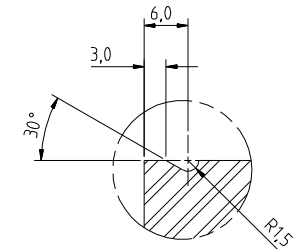
⚠ ETCH 'M120239B***' IN 6 HIGH
LETTERS ON THIS SURFACE.



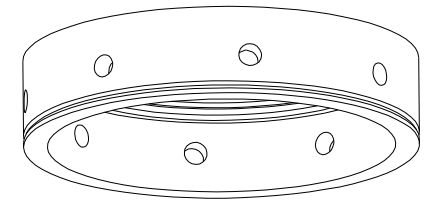
⚠ WARNING TAG NPL85482
QTY. 2 EQ. SPACED 180°
APART.



SECTION A-A



DETAIL B
SCALE 2:1



NOTE : 1. MACHINE $\sqrt{3,2}$ ALL OVER UNLESS NOTED OTHERWISE.
2. REMOVE ALL BURRS AND SHARP EDGES.

⚠ MATERIAL : WARMAN CODE E62 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 5 kg.
ENCUMBRANCE : 242 X 242 X 55

UNLESS OTHERWISE SPECIFIED: (MACHINING)			
TOLERANCE ON MACHINING DIMENSIONS	0, X	± 1,500	ALL CONCENTRIC CIRCLES: ⊙ 0,25 T.J.R.
	0, XX	± 0,750	
	0, XXX	± 0,250	
	0, XXXX	± 0,125	
	ANGULAR	± 1°	ALL PERPENDICULAR SURFACES: ⊥ 0,05 / 25mm
			BREAK OR DEBURR ALL SHARP EDGES INTERNAL CORNERS 0,000 / 0,813 R. MACHINED SURFACES ⚠

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				3	MATERIAL CODE E62 WAS E21	DR112239MAD	MLV	JAN.5,2011	TME	CHECK T.ERLANDSON	WARMAN PUMP	
				2	M120239B WAS 300659, A387979 WAS AK05171, NPL85482 WAS 300872, ADDED ETCH NOTE DR107341MAD		MLV	JAN.14,2009	TME	DRN. M.VIKEN	MACHINING DETAIL "M120239B***"	
				No.	DESCRIPTION		BY	DATE	CHK	DATE JAN.13,2009	DRAWING No.	
					REVISIONS					SCALE 1 : 2	A2-110-0-387979	
										WEIR MINERALS	WEIR MINERALS NORTH AMERICA	DESIGN CENTRE OF ORIGIN : MADISON
												REV. 3