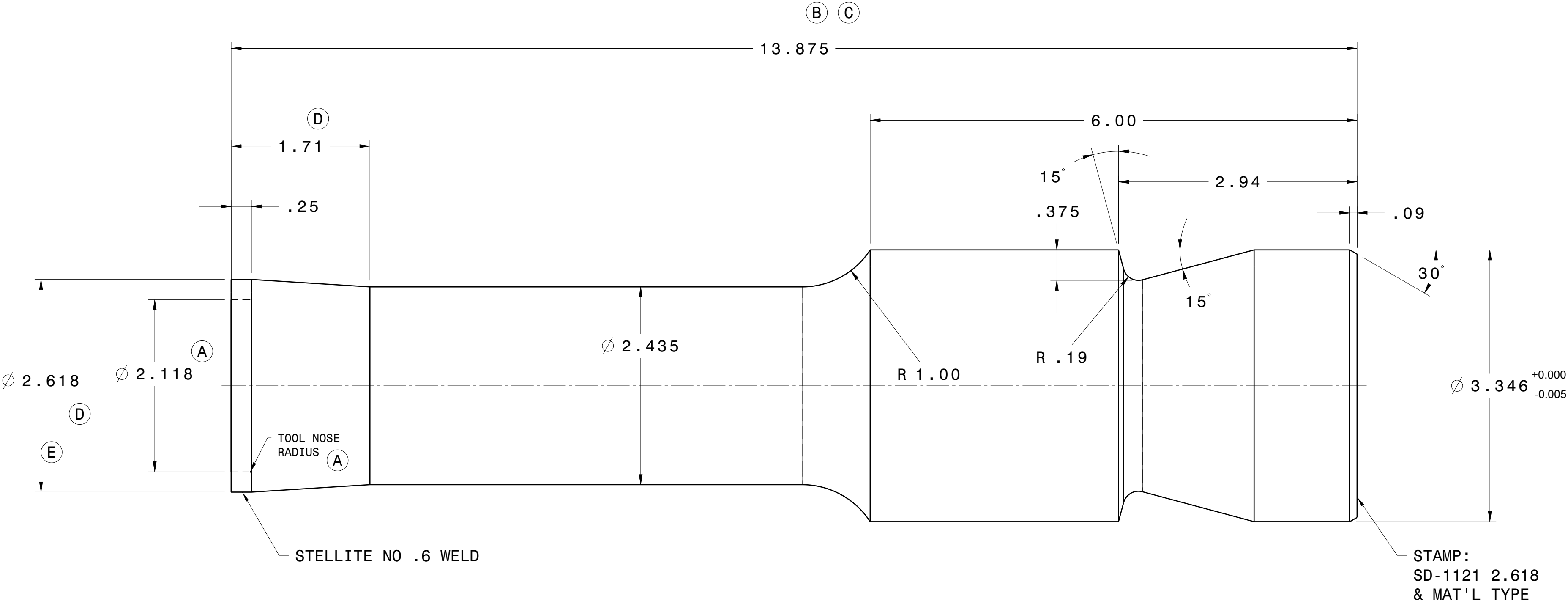


| SYM | REVISION  | DATE     | BY  |
|-----|---|----------|-----|
| A   | ADD: 2.118 DIA, TOOL NOSE RADIUS                              | 10-18-94 | JT  |
| B   | 14.625 WAS 13.875   | 7-25-01  | KM  |
| C   | 13.875 WAS 14.625   | 8-28-01  | KM  |
| D   | 2.588 DIA .000/- .005 was 2.618 .000/- .005 DIA,1.71 was 2.00 | 2-10-05  | DMc |
| E   | 2.618 DIA .000/.005 WAS 2.588 DIA .000/- .005                 | 7-19-10  | MMc |
|     |   |          |     |

Agregar ranuras para ventilación y evitar amarre por vacío.

Ver ayuda 1121\_Punchs P1



|  |   |  |            |         |          |             |  |              |  |                     |  |
|--|---|--|------------|---------|----------|-------------|--|--------------|--|---------------------|--|
| UNLESS OTHERWISE SPECIFIED<br><br>3 PLACE DECIMALS ± .015<br>2 PLACE DECIMALS ± .030<br>ANGLE DEMENSIONS ± 1°<br>BREAK ALL SHARP CORNERS | THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OR MERITOR | <div>ArvinMeritor™</div> <div>Commercial Vehicle Systems</div> <div>1 Rockwell Drive</div> <div>Morristown, TN 37813</div> | MATERIAL   | DATE    | 12-20-90 | CUSTOMER    |  | ArvinMeritor |  |                     |  |
|  |   |  | DURODI     | SCALE   | FULL     | DESCRIPTION |  |              |  | 4TH STA TRIM PUNCH  |  |
|  |   |  | HEAT TREAT | DRAWN   | JKT      | PART NUMBER |  | 3213 V 1322  |  | SHOP DRAWING NUMBER |  |
|  |   |  | 42-46 Rc   | CHECKED | KMM      |             |  |              |  | 1121                |  |
|  |   |  |            |         |          |             |  |              |  |                     |  |

DO NOT CHANGE MANUALLY

CAD CAM CENTER - MORRISTOWN