









DIE BUTTON 1 MATERIAL D2 STK: 1 1/4" DIA x 3/8 LG NITRURADO 60-62 RC 0.0005



		SELF-EQUALIZING PIERCE UNIT					
TOLERANCES:	APPRIOVED						
.xx = ±.01 .xxx = ±.005	DRAWN SPB	DATE 5/26/2016	SEPUH	R/L	\top		
.xxxx = ± .0005	JOB	7/15/2016	FULL	SIZE B	SHEET 1	OF 1	
UNLESS OTHER- WISE SPECIFIED	Model used \\bayserv\Bay Products\	Pierce Units\1475	thru 1499\1476\147	6-11.ipt			