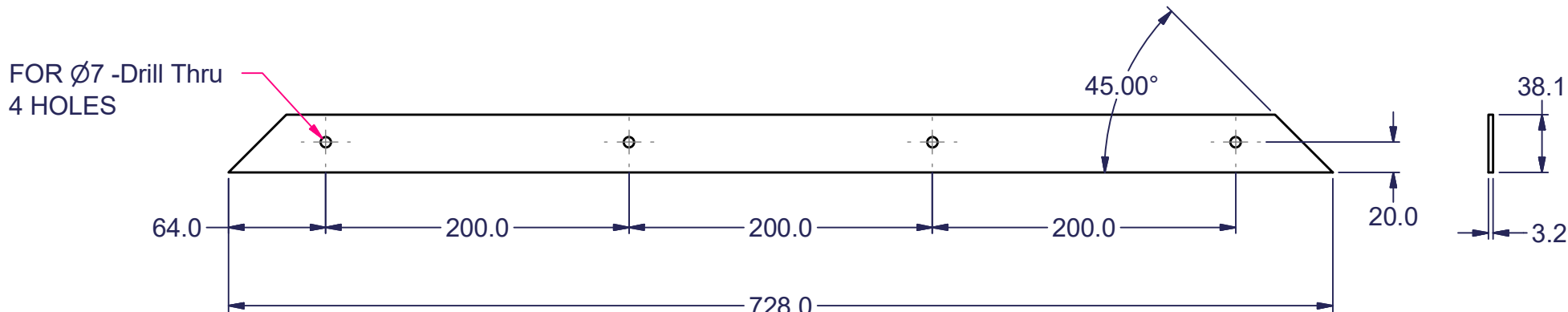
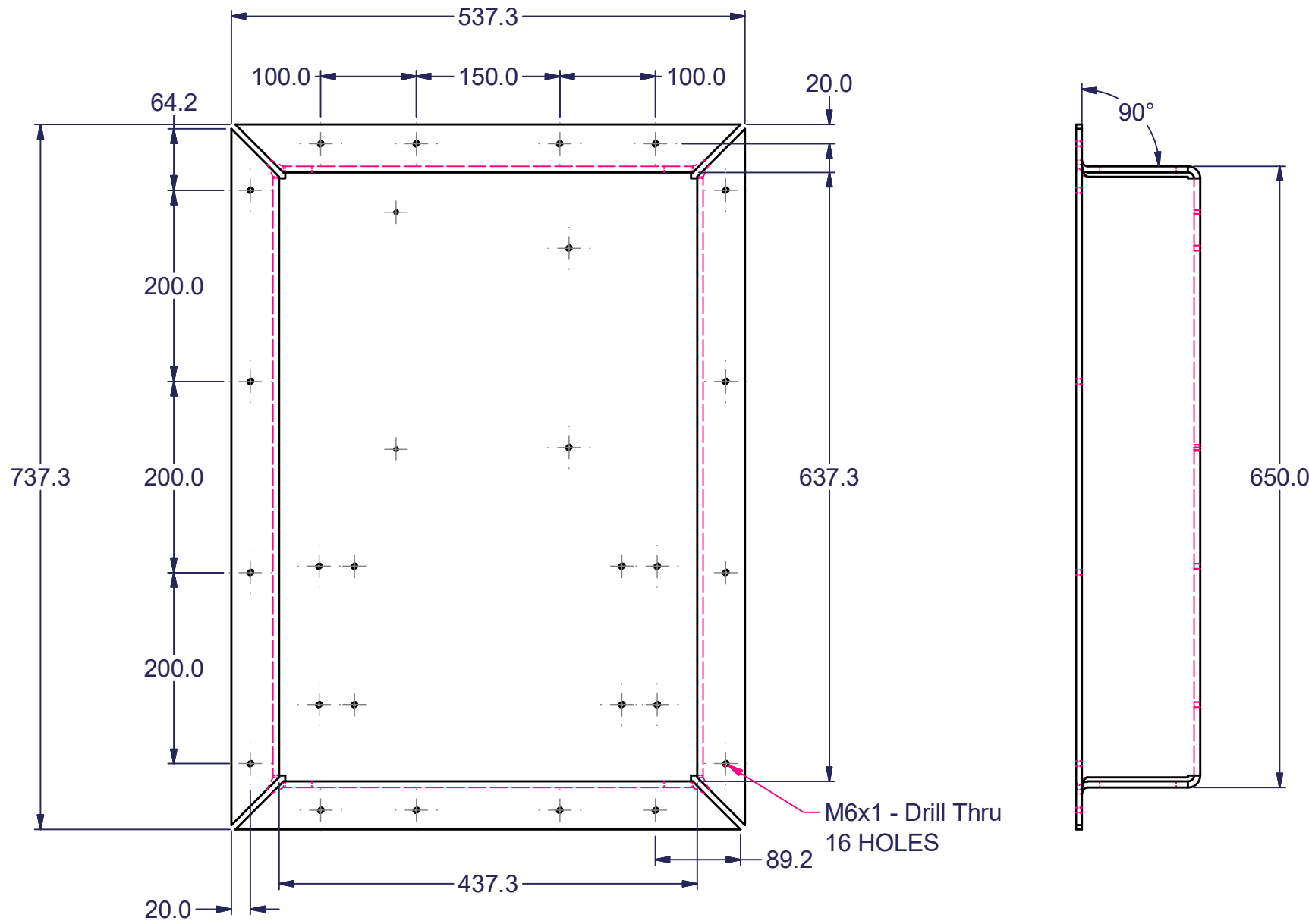
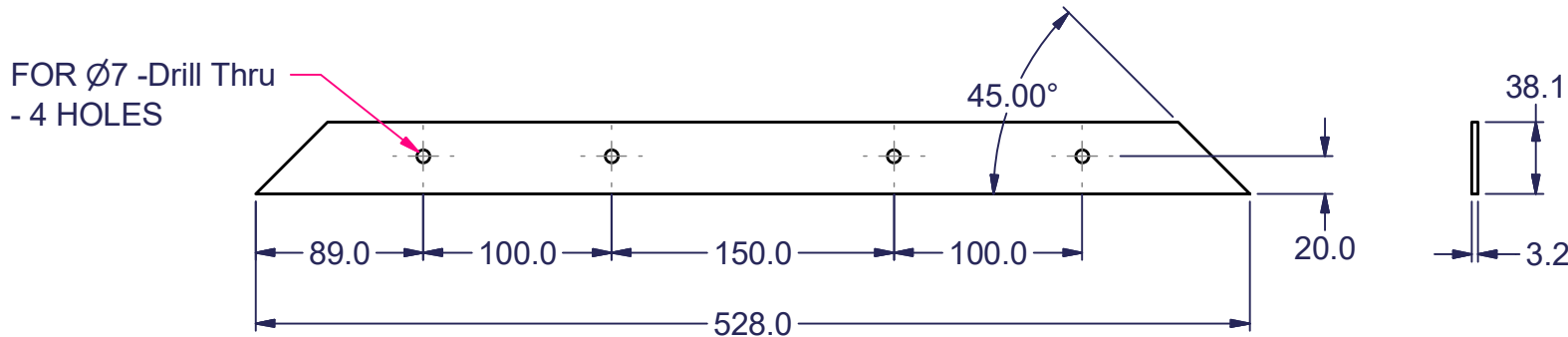
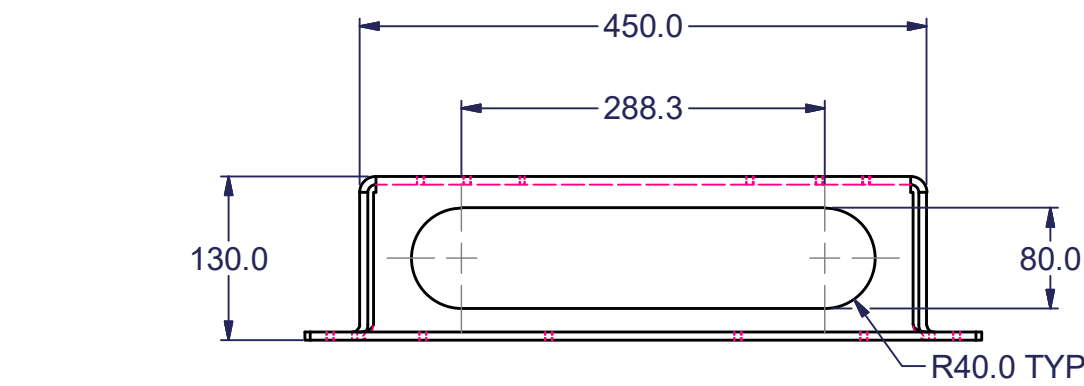
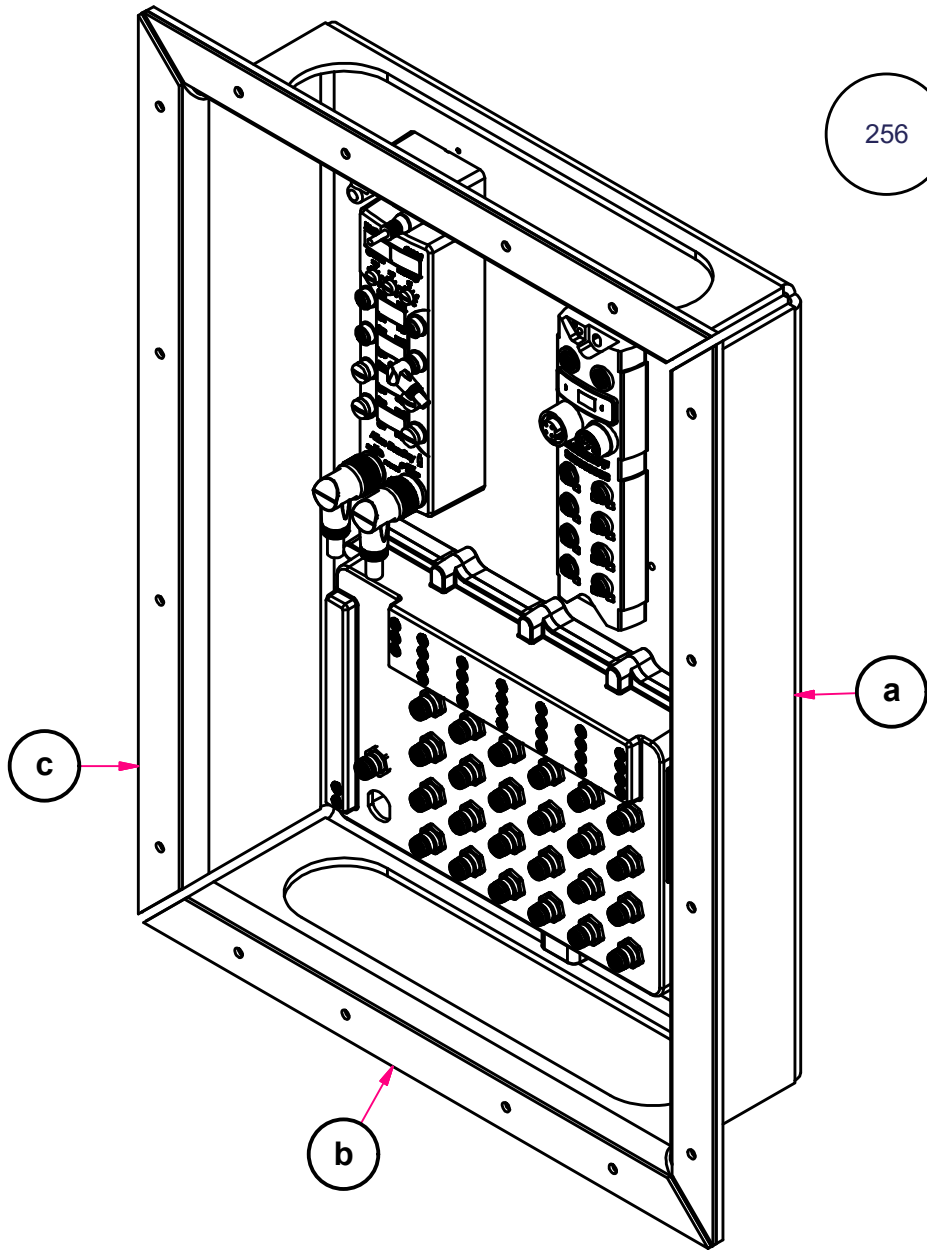


Stock List				
ITEM	QTY	MATERIAL	DESCRIPTION	
a	1	HRS	1/8" X 766.0mm X 966.0mm LG	
b	2	HRS	1/8" X 1 1/2" X 528.0mm LG	
c	2	HRS	1/8" X 1 1/2" X 728.0mm LG	
256	1	W/C	Guarda_1783-ZMSXXTA-SBK-BK	



NOTE: PAINT YELLOW RAL 1023



256 Guarda_1783-ZMSXXTA-SBK-BK

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT ("INDICATES INCH DIMENSIONS")

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC:

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.

METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:

1 PLACE MACHINING :0.3
1 PLACE FABRICATION :1.5
2 PLACE :0.06 BETWEEN MACHINED SURFACES
:0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
:0.03 BETWEEN DOWELS IN THE SAME PLANE
0.10 BETWEEN DOWELS IN DIFFERENT PLANES
:0.13 TO SCREW HOLES, NON ACCUMULATIVE

ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.

ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.

MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH ""**"

UNIT No.:	1
WEIGHT (KG):	N/A

COTO: COTO202104	
<input type="checkbox"/> MOVIL PART RAL	THIS MATERIAL IS PROPERTY OF MAGNA COSMA. INTERNATIONAL RIGHTS ARE GRANTED TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES.
<input type="checkbox"/> FIXED PART RAL	
<input type="checkbox"/> BLACK OXIDE	
<input type="checkbox"/> WITH OUT PAINT	
<input type="checkbox"/> POKA YOKE PAINT	

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
MAGNA	MAGNA	DRIVE

DESIGNER	DETAILER	
MGONZALEZ	MGONZALEZ	

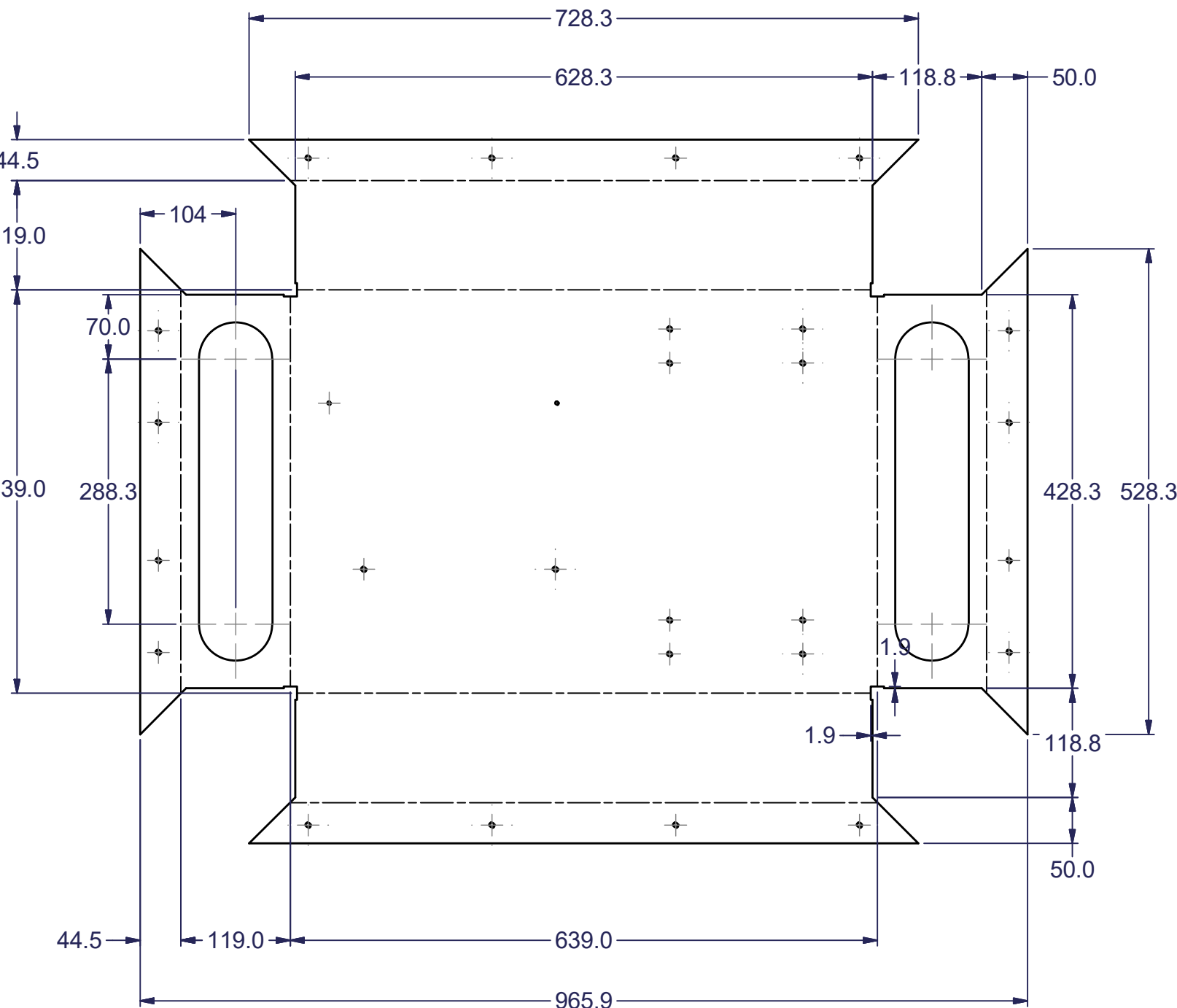
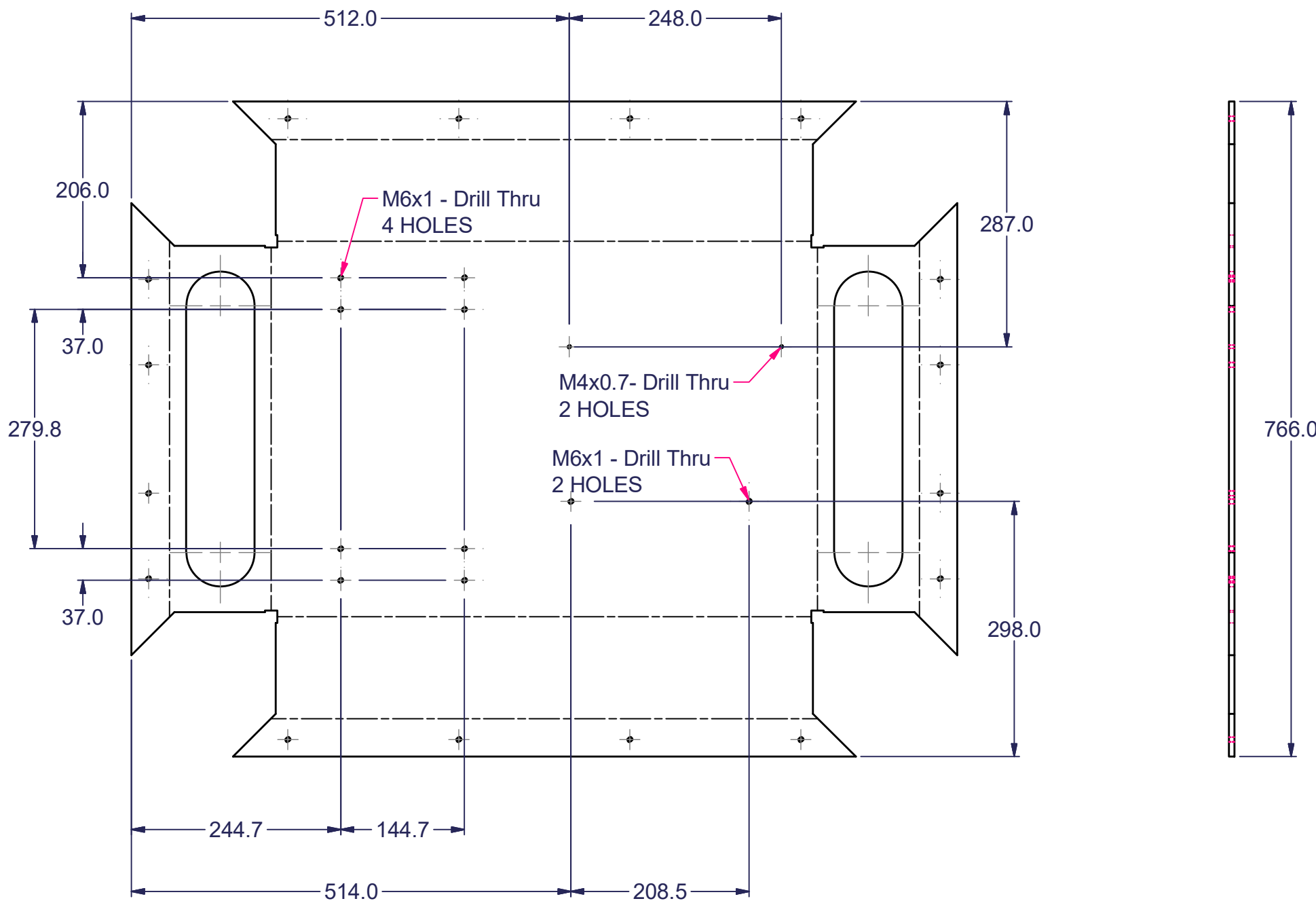
PROJECT MGR	DESIGN SUP.	CHECKER
TLOPEZ	CMONTESDEOC	MONTESDEOCA

SYSTEM NAME	
DRIVE_VOLVO- CAR V536	

DESCRIPTION	
2104_Guarda_1783-ZMSXXTA-BK-SBK	

SCALE	SHEET	RELEASE DATE
NONE	5 OF 5	6/16/2022

DRAWING No.	SHOWN
OPPOSITE	SO_1783-ZMSXXTA-SBK-BK



FLAT PATTERN
ITEM "a"