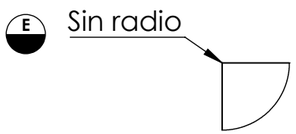
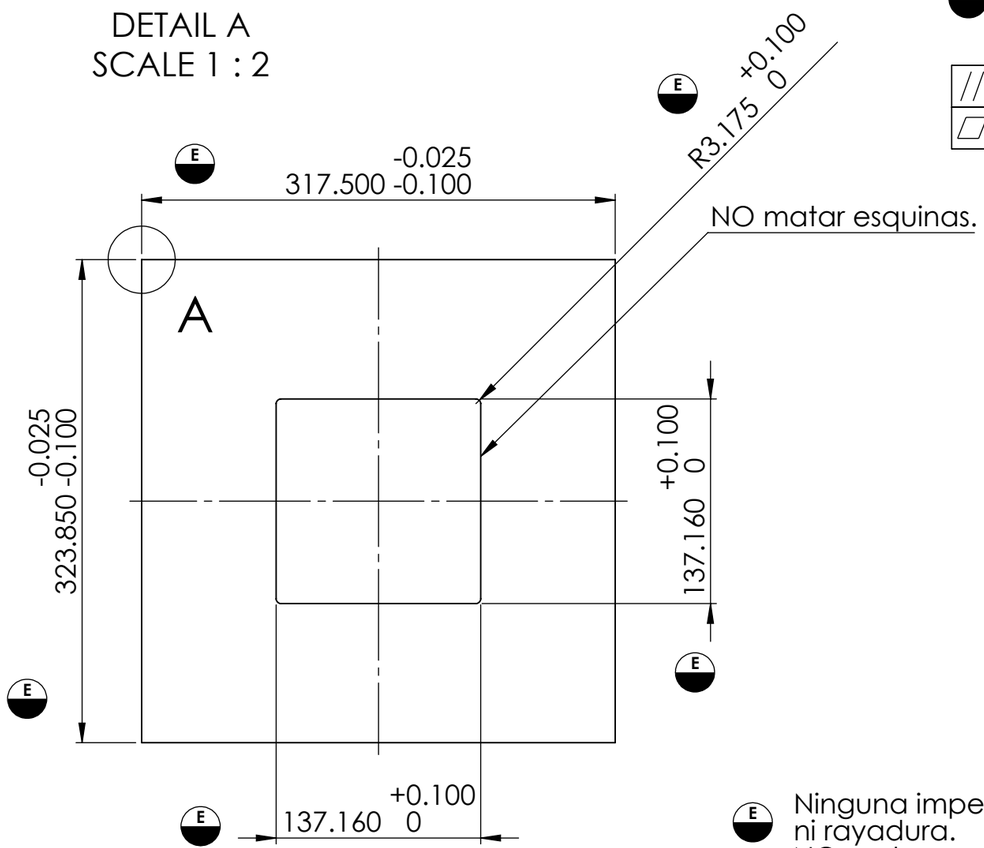
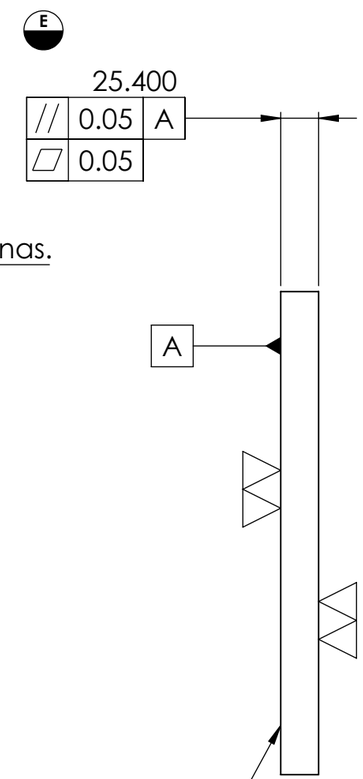
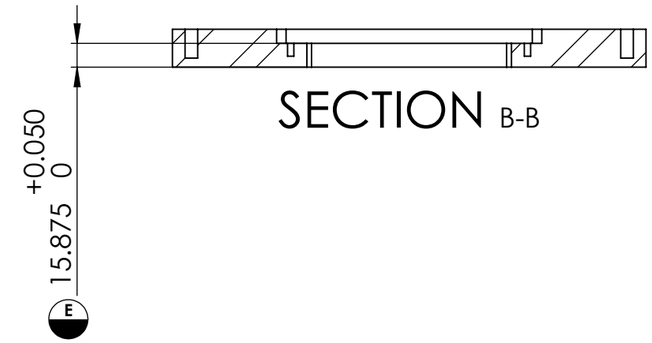
NAME	DATE	TIME (HRS)

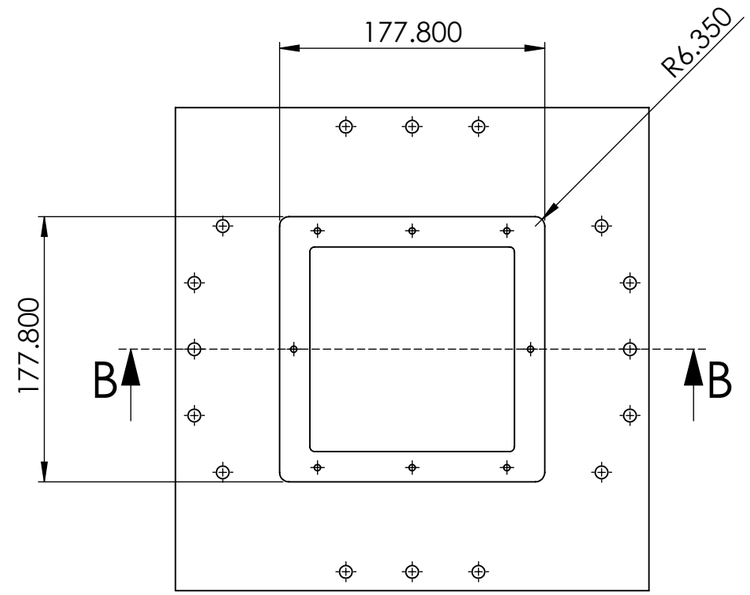


DETAIL A
SCALE 1 : 2









TOQ008-MVA-401-001

PAG. 1 de 2

E MEDIDA ESPECIAL

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JOYSON
EQUIPO AUTOMOTRIZ AMERICANA S.A. DE C.V.
BOLSAS DE AIRE
NOMBRE: RM
FIRMA:
AUTHORIZE

TALLER

QUALITY

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF PIECES: 1 Pza.
ANG. PROF

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: 4140 T
SURFACE TREATMENT: Nitrurado
HARDNESS: HRC 50-55

JOYSON SAFETY SYSTEMS

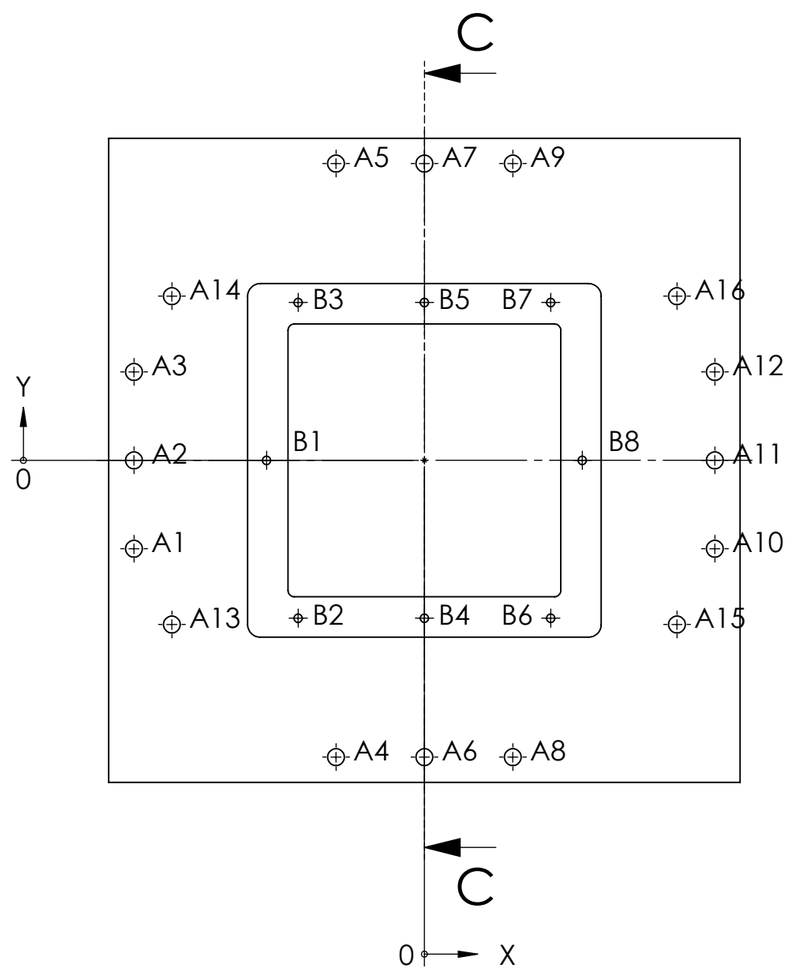
APPROVALS		DATE
DESIGNER	ABG	1/30/2022
REVIEW	RVM	1/30/2022

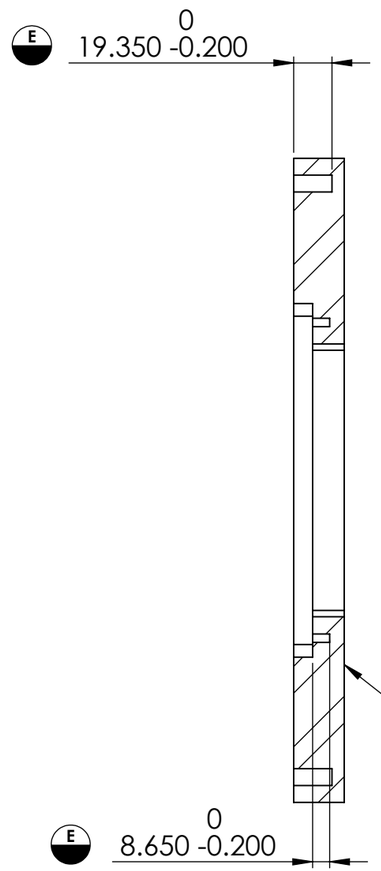
JOYSON TECHNICAL CENTER

MODEL NAME	TOQ008-MVA	SERIES No	M2022-004
MACHINE NAME	QCF Tooling VOLVO		
PART NUMBER	TOQ008-MVA-401-001		
SIZE B	PART NAME TOQ008-MVA-401-001		REV. A
ESCALE: 1:4		DRAWING IN MILLIMETERS	

JSSAM-JTC-MF-FM-0002

NAME	DATE	TIME (HRS)





SECTION C-C

Ninguna imperfeccion
ni rayadura.
NO matar esquinas.

E

TAG	X LOC	Y LOC	SIZE
A1	-146.05	-44.45	∅ 8.500 ↧ 19.350 M10x1.5 - 6H ↧ 16.050
A2	-146.05	0	
A3	-146.05	44.45	
A4	-44.45	-149.23	
A5	-44.45	149.23	
A6	0	-149.23	
A7	0	149.23	
A8	44.45	-149.23	
A9	44.45	149.23	
A10	146.05	-44.45	
A11	146.05	0	
A12	146.05	44.45	
A13	-127	-82.55	
A14	-127	82.55	
A15	127	-82.55	
A16	127	82.55	
B1	-79.38	0	∅ 4.200 ↧ 8.650 M5x0.8 - 6H ↧ 6.870
B2	-63.50	-79.38	
B3	-63.50	79.38	
B4	0	-79.38	
B5	0	79.38	
B6	63.50	-79.38	
B7	63.50	79.38	
B8	79.38	0	

TOQ008-MVA-401-001

PAG. 2 de 2

E MEDIDA ESPECIAL

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JOYSON
EQUIPO AUTOMOTRIZ AMERICANA S.A. DE C.V.
BOLSAS DE AIRE
NOMBRE RM
FIRMA

AUTHORIZE | TALLER | QUALITY

NOTES:
Pieza libre de filos y rebabas.

TOTAL OF PIECES	1 Pza.
ANG. PROF	

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS	ISO 2768-1 mK-E ASME Y14.5M-1994	
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MATERIAL:	4140 T
SURFACE TREATMENT	Nitrurado
HARDNESS	HRC 50-55

JOYSON SAFETY SYSTEMS

APPROVALS		DATE
DESIGNER	ABG	1/30/2022
REVIEW	JEC	1/30/2022

JOYSON TECHNICAL CENTER

MODEL NAME	TOQ008-MVA	SERIES No	M2022-004
MACHINE NAME	QCF Tooling VOLVO		
PART NUMBER	TOQ008-MVA-401-001		
SIZE B	PART NAME TOQ008-MVA-401-001		REV. A
ESCALE: 1:3		DRAWING IN MILLIMETERS	

JSSAM-JTC-MF-FM-0002