





TAG	X LOC	Y LOC	SIZE	GEOMETRIC TOLERANCE
A1	-82.26	-28.32	Ø 4.20 THRU ALL M5x0.8 - 6H THRU ALL	⊕ 0.05 A B C
A2	-28.32	82.26		
A3	28.32	-82.26		
A4	82.26	28.32		
B1	-79.40	28.90	Ø 10.20 THRU ALL	⊕ 0.05 A B C
B2	-28.90	-79.40		
B3	28.90	79.40		
B4	79.40	-28.90		
C1	-32	-29	Ø 15.00 THRU	
C2	-29	29		
C3	29	29		
C4	32	-29		
D1	-28	0	ⓔ Ø 4.05 <sup>+0.03</sup> 0.00 THRU ALL	⊕ 0.05 A B C
D2	28	0		
E1	-19.80	-19.80	Ø 4.50 THRU ALL	
E2	-19.80	19.80		
E3	19.80	-19.80		
E4	19.80	19.80		
F1	0	-80	Ø 6.00 THRU ALL	
F2	0	70		

AUTHORIZE	TALLER	QUALITY
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NOTES:		TOTAL OF	1 Pza.
Pieza libre de filos y rebabas.		PIECES	
ANG. PROF			
REV	DESCRIPTION	DATE	APPROVED
REVIEWS			

UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		
MM	INCHES	ANGLES
±.1 -.1	±.004 -.004	±1° -1°
MATERIAL: 6061 Aluminium		
SURFACE TREATMENT Anodizado Duro		
HARDNESS N.A.		



APPROVALS		DATE
DESIGNER	LGG	12/01/2022
REVIEW	RVM	12/01/2022

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JOYSON TECHNICAL CENTER	
MODEL NAME	SERIES No
MACHINE NAME	
PART NUMBER	CARB01-AC-100-001
SIZE B	PART NAME Main Cartridge Cavity
SCALE: 1:5	DRAWING IN MILLIMETERS