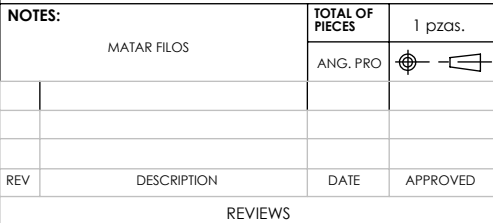



A 2x2 matrix diagram. The horizontal axis is labeled 'QUALITY' and the vertical axis is labeled 'TALLER'. The top-left quadrant is labeled 'AUTHORIZE'.



UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		ISO 2768-1 mK-E ASME Y14.5M-1994
MM	INCHES	ANGLES
+/- .1	+.004 -.004	+1°/-1°
MATERIAL: COLD ROLLED 1018		
SURFACE TREATMENT GALVANIZADO		
HARDNESS N/A		

TNG001-AC-308	
SHEET 1 OF 2	
 TAKATA	
APPROVALS	DATE
DESIGNER ECW	28/NOV/2014
REVIEW JANR	28/NOV/2014

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNER.				
TAKATA MONTERREY TECHNICAL CENTER				
MODEL NAME: TSA001-AP		SERIES No: M2014-146		
MACHINE NAME: TONGUE STOPPER (AUDI)				
PART NUMBER: TNG001-AC-308				
SIZE A	PART NAME PART 008			REV. A
ESCALE	1:5	DRAWING IN		INCHES

NAME	DATE	TIME (HRS)

TAG	X LOC	Y LOC	SIZE
A1	-.75	-.75	Ø .332 THRU ALL
A2	-8.50	-6.75	
A3	-3.75	-.75	
A4	-3.75	-10.25	
A5	-18.88	-.75	
A6	-18.88	-10.25	
B1	-1.00	-6.36	Ø .257 THRU ALL 5/16-18 UNC THRU ALL
B2	-2.50	-6.36	
B3	-5.50	-6.36	
B4	-7.00	-6.36	
B7	-14.63	-7.00	
B8	-16.13	-7.00	
B9	-17.63	-8.50	Ø .236 ^{+.000} _{-.001} THRU
B10	-17.63	-10.00	
C1	-7.00	-2.75	
C2	-14.00	-2.75	
C3	-12.68	-1.23	Ø .257 THRU ALL 5/16-18 UNC ∇ .625
C4	-17.18	-3.86	
D1	-7.00	-.38	
D2	-7.00	-8.25	
D3	-10.25	-.38	
D4	-10.25	-8.25	

QUALITY

AUTHORIZE

TALLER

NOTES:

MATAR FILOS

TOTAL OF
PIECES

¿ pzqs.

ANG. PRO

UNLESS OTHERWISE SPECIFIED

TOLERANCES ISO 2768-1 mK-E
DIMENSIONS ASME Y14.5M-1994

MM
+.1 -.1

INCHES
+.004 -.004

ANGLES
+1° -1°

MATERIAL: COLD ROLLED 1018

SURFACE
TREATMENT GALVANIZADO

HARDNESS N/A

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

TNG001-AC-308

SHEET 2 OF 2

ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF
TAKATA SEAT BELTS INC. AND SHALL NOT BE USED BY ANY OTHER
MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN
PERMISSION OF THE OWNMER.

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME: TSA001-AP

SERIES No: M2014-146

MACHINE NAME: TONGUE STOPPER (AUDI)

PART NUMBER: TNG001-AC-308

DESIGNER ECW

DATE 28/NOV/2014

REVIEW JANR

DATE 28/NOV/2014

SCALE 1:5

DRAWING IN

INCHES

SIZE A

PART

REV. A