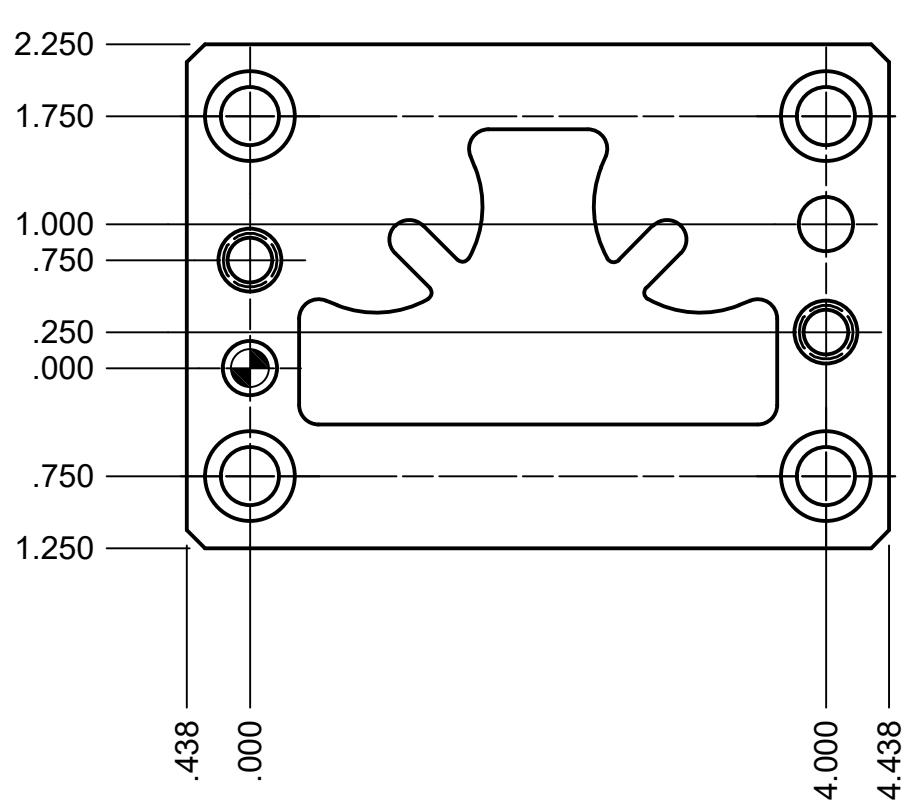
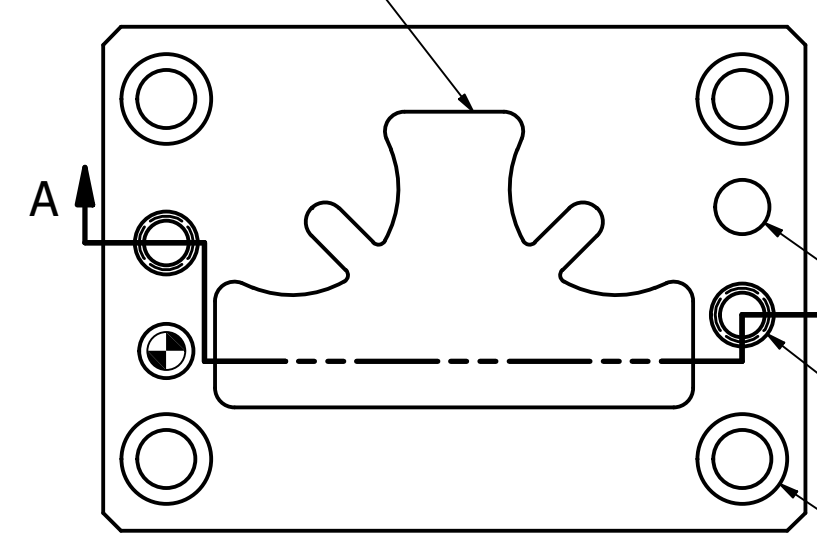


REVISION HISTORY					
REV	DESCRIPTION	DATE	BY	CHKD	APPR
01	CREATION DATE	3/19/2019	E. FLORES	E. FLORES	

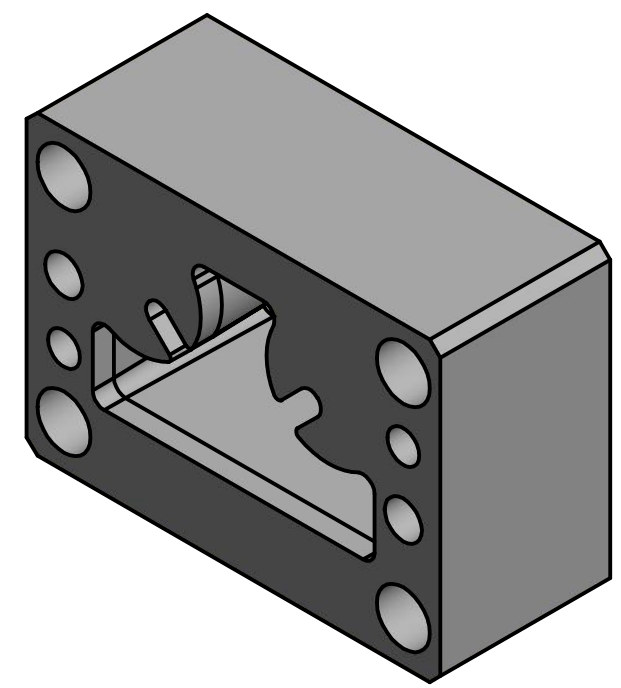
B



WIRE EDM
ACCORDING 3D MODEL
USE .250" LAND & 1° TAPER

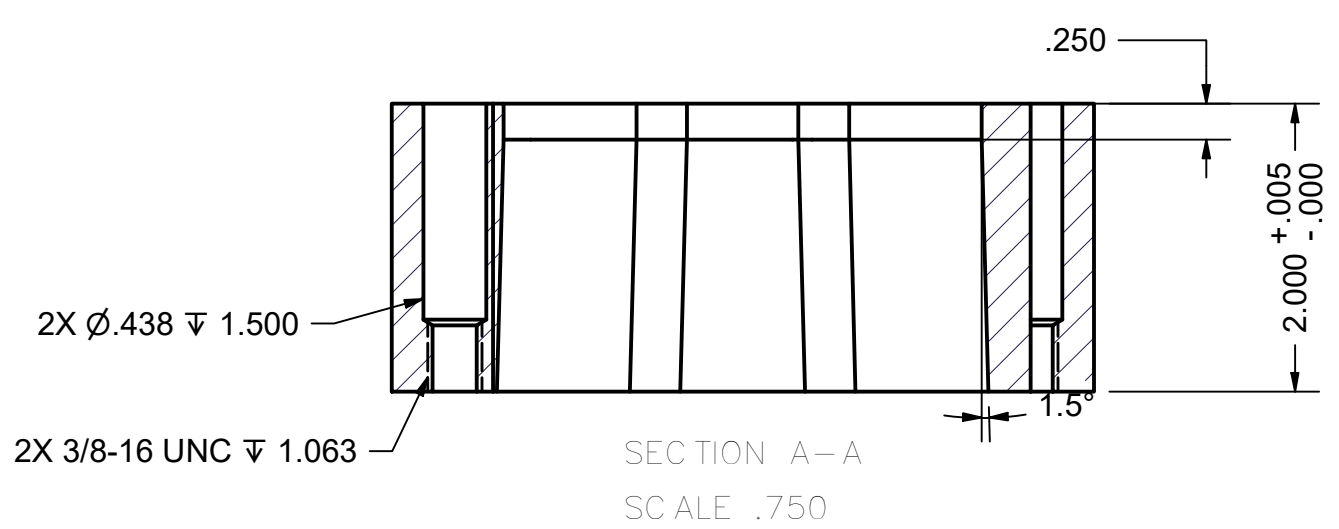


- 2X Ø.375 THRU
FOR DOWELL PIN
- 2X Ø.438 ∇ 1.500
- 4X Ø.406 THRU
 \sqcap Ø.625 ∇ .688



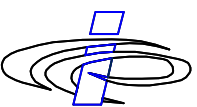
B

A



NAME	DESCRIPTION
HP	HIGH POLISH SURFACE
GR	GRINDED SURFACE

2	REQ'D
UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE AS FOLLOWS:	
.X	± .030
.XX	± .015
.XXX	± .005
.XXXX	± .0005
FRACTIONS	± 1/16"
ANGLE	± 1°



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DRAWN E. FLORES	19/03/2019	EMERSON 005-1293-00	
CHECKED BY: E. FLORES	19/03/2019		
ENG. APPROVAL:			
MFG. APPROVAL:			
MATERIAL: TYPE: D2 THK: 2.000"		TITLE DIE TRIM	
SIZE B	HARDNESS 58-60 RC	DWG NO 005-1293-00DT129-01.idw	REV 01

FINISH: SHEET 1 OF 1

A