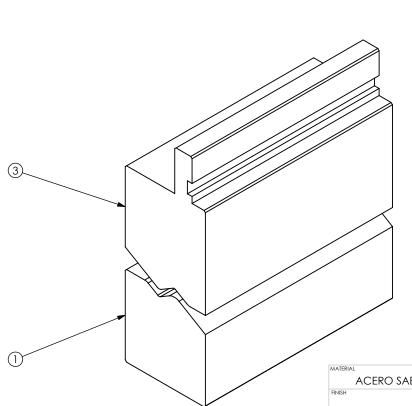
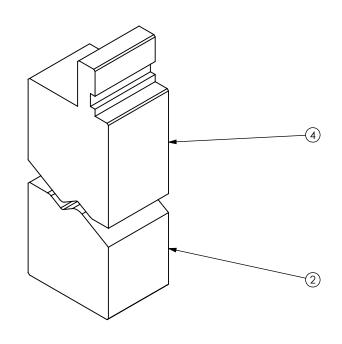
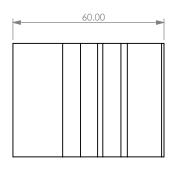
| N.º DE<br>ELEMENTO | N.º DE PIEZA             | DESCRIPCIÓN   | CANTIDAD |
|--------------------|--------------------------|---------------|----------|
| 1                  | PN00643207_OFFSET_MATRIZ | MATRIZ 140 mm | 1        |
| 2                  | PN00643207_OFFSET_MATRIZ | MATRIZ 45 mm  | 1        |
| 3                  | PN00643207_OFFSET_PUNZON | PUNZON 140 mm | 1        |
| 4                  | PN00643207_OFFSET_PUNZON | PUNZON 45 mm  | 1        |

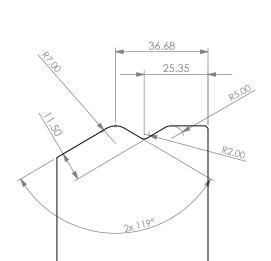


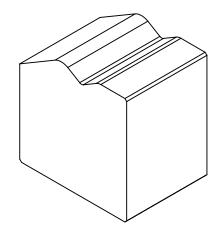


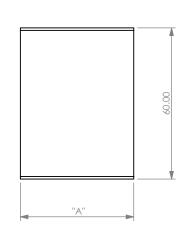
DRAWN ACERO SAE 9840 T DM 02/09/21 PN00643207 ENG. APPR. FORMADOR OFFSET UNLESSES OTHERWISE SPECIFIED DIMENSIONS NOTE THE INFORMATION CONTAINED IN THIS CUSTOMER ARE IN INCHES (MILIMETERS)
TOLERANCES: REV. INTERNA DRAWING IS CONFIDENTIAL AND IS ONLY FOR SISFLEX Α A4 INTERNAL USE OF SISFLEX MANUFACTURERS. DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5° DIMENSIONS ARE ANY REPRODUCTION WITHOUT THE WRITTE IN INCH PERMISSION OF SISFLEX MANUFACTURERS IS SHEET 1 OF 1 PESO(Lbs): SCALE 1:2 PROHIBITED

| DESCRIPCION   | LONGITUD "A" |
|---------------|--------------|
| MATRIZ 140 mm | 140 mm       |
| MATRIZ 45 mm  | 45mm         |









| MATERIAL         |   | NAME DATE                      |   | PART NUMBER |             |               |              |              |  |
|------------------|---|--------------------------------|---|-------------|-------------|---------------|--------------|--------------|--|
| ACERO SAE 9840 T |   | DRAWN                          | DM  | 02/09/21    |             | FLEX          | PN00643207   |              |  |
| FINISH           |   | ENG. APPR.                     | NAME                                      | DATE        | TITLE       | MATRIZ OFFSET |              |              |  |
| NOTE             | THE INFORMATION CONTA   | INED IN THIS                   | UNLESSES OTHERWISE SPECI                  |             |             |               |              |              |  |
| DIMENSIONS ARE   | DRAWING IS CONFIDENTIAL A<br>INTERNAL USE OF SISFLEX MA<br>ANY REPRODUCTION WITHO | ND IS ONLY FOR<br>NUFACTURERS. | TOLERANCES: DECIMAL ±X,XXX & 0.030 (0.76) |             | A4          | SISFLEX       |              | REV. INTERNA |  |
|                  | PERMISSION OF SISFLEX MAN   | UFACTURERS IS                  |   |             | SCALE 1:1.5 | INT. DRW.     | SHEET 1 OF 1 | PESO(Lbs):   |  |

| DESCRIPCION    | LONGITUD "A"    |                     |   |                 |                                      |                   |              |                  |             |              |
|----------------|-----------------|---------------------|---|-----------------|--------------------------------------|-------------------|--------------|------------------|-------------|--------------|
| PUNZON 140 mm  | 140 mm          |                     |   |                 |                                      |                   |              |                  |             |              |
| PUNZON 45 mm   | 45 mm           |                     |   |                 |                                      |                   |              | //               |             |              |
|                | 60.00<br>A 7.00 |                     |   | "A"             |                                      |                   |              |                  |             |              |
| 67.60<br>R2.00 |                 | HAFLANES<br>m x 45° |   |                 | 97.60                                |                   | 3.5          | 0                | .00         | 30.00        |
| R5.00          | 3.32            |                     |   |                 |                                      |                   |              | DETALI<br>ESCALA |             |              |
|                |                 | MATERIAL A C F F    | RO SAE 9840 T   | DRAWN           | аме<br>DM                            | 02/09/21          | <b>∀</b> 5 5 | FLEX             | PART NUMBER | ( 12007      |
|                |                 | FINISH              | NA  |                 | AME                                  | DATE              | TITLE        |                  |             | 643207       |
|                |                 | NOTE                | THE INFORMATION CO  | NTAINED IN THIS | NLESSES OTHERWISE SPEC               | CIFIED DIMENSIONS | 0175         |                  | N OFFSET    | DEM INTEGER  |
|                |                 | DIMENSIONS ARE      | DRAWING IS CONFIDENTIA INTERNAL USE OF SISFLEX ANY REPRODUCTION W | MANUFACTURERS.  | RE IN MILIMETERS<br>TOLERA<br>DECIMA |                   | A4           | CUSTOMER SISF    | LEX         | REV. INTERNA |

ANY REPRODUCTION WITHOUT THE WRITTE

PERMISSION OF SISFLEX MANUFACTURERS IS

PROHIBITED

DIMENSIONS ARE IN INCH

SHEET 1 OF 1 PESO(Lbs):

SCALE 1:1.5 INT. DRW.

DECIMAL ±X.XXX & 0.030 (0.76) ±X.XXXX & 0.015 (0.33) ANGULAR ±0.5°