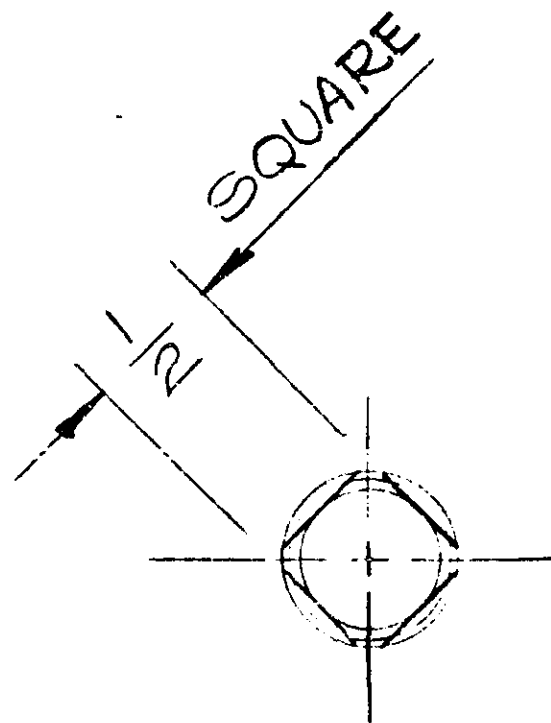
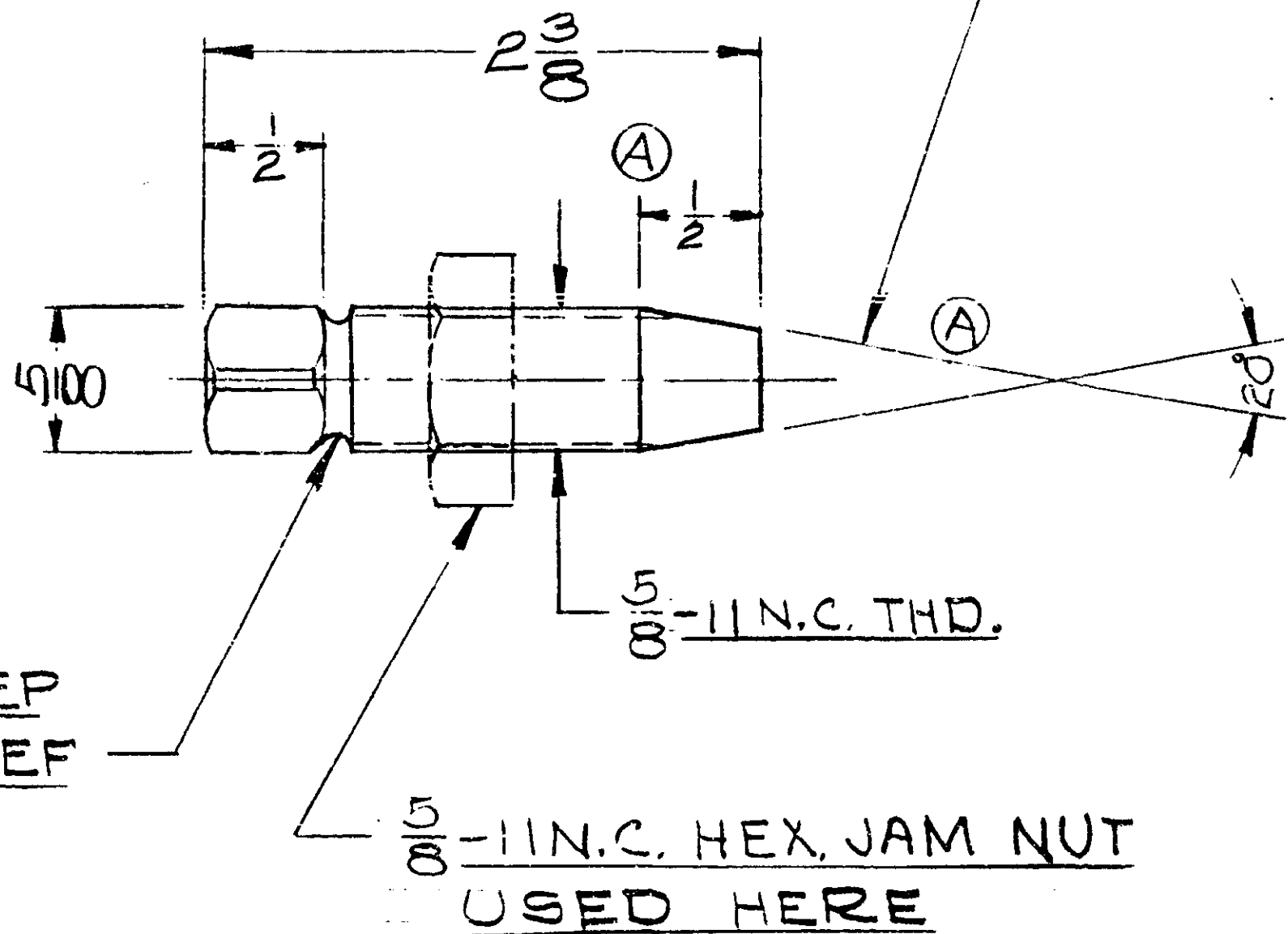


VALVE SEAT MUST BE CONCENTRIC
WITH THREAD PITCH DIA.
WITHIN .003 T.I.R.



$\frac{1}{8}$ WIDE \times $\frac{1}{16}$ DEEP
THREAD RELIEF



* MARCAR PIEZA CON NUMERO OWENS - ILLINOIS *

F606227

MICROFILMED - B
1965

OIS-0592 & 0592A

I	D	NAME	NEEDLE VALVE				OWENS-ILLINOIS DRAWING NUMBER OIS-125-604
H	C	ALL FINISHED FRACTIONAL DIMENSIONS $\pm .007$	DRAWN ROZ	CHECKED	DATE 11-14-62	SCALE FULL	
G	B	5-10-77	UNLESS SPECIFIED FINISHED SURFACES ROUGHNESS NOT TO EXCEED 125				
F	A	2-14-63	MATERIAL STAINLESS STL.(18-8) TYPE 303				
E	CHANGES						

GCD GENERAL ENGINEERING DEPARTMENT

Drawing No. OIS-125-604 Chg. Ltr. B Chg. By RLB

Description of Change CONCENTRICITY TOLERANCE WAS .001 TIR

Reason For Change REDUCE COST

CHANGE CODING TYPE

- 1 - Pattern
- 2 - Material
- 3 - Dimension
- 4 - Finish
- 5 - Drawing Corr.
- 6 - P/L Change
- 7 - Combination
- 8 - Other

EFFECTIVITY

- T - In Stores &
A, B & P
A - Assem's On Floor
B - Assem's In Stores
P - In Process
F - Next Order
M - Machine Number
R - Record Only
S - Special

CODE

T E
3 P

Roll No. _____ Frame No. 070

Effective On: _____
Machine No. _____ or Date _____

FECHA DE IMPRESIÓN: 28/06/2022

ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK