

HF-0249
USED ON ASSEMBLY NO.

MARK PART NUMBER AT (X)

BREAK SI:ARP EDGES .015 x 45°

NOTE:
1.2495 / 1.2500 DIA. TO BE PARALLEL WITH
SURFACES DESIGNATED S1 & S2
WITHIN .001 T.I. RDG

HEAT TREAT TO H-1050 (R 35-39) M-A

I	D	UNLESS SPECIFIED: FINISHED SURFACE ROUGHNESS $\sqrt{125}$ FINISHED DIMENSIONS FRACTIONAL .015 DECIMAL .005	NAME <u>Brg. Block - Rear</u>	OWENS-ILLINOIS DRAWING NUMBER HF-3573 SHEET _____
H	C		DRAWN <u>P.C.W.</u> CHECKED <u>P.C.W.</u> DATE <u>3-6-80</u> SCALE <u>FULL</u>	
G	B		MATERIAL <u>17-4 STAINLESS ST.</u>	
F	A		PURCH. CONDITION <u>"A"</u>	
E	CHANGES			

Drawing Number HF-3573 Change Letter A Changed by MRT

Change Description & Reason

ROTATE 3/8-16 NC TAP 90°

REASON: EASIER ACCESS FOR SET SCREW AT ASSEMBLY

ADD HOLES TO EXISTING STOCK

Form No. CG-164-R2

OWENS-BROCKWAY
GLASS CONTAINERS, a unit of Owens-Illinois

1 - Pattern	5 - Correction
2 - Material	6 - Parts List
3 - Dimension	7 - Combination
4 - Finish	8 - Other

F - Next Manufactured Lot
P - In Process
Up to affected operation + "F"
U - Unassembled parts - In process, stores, Assembly Floor + "P"
A - Parts in assemblies + "U"
T - Parts or assemblies in machines + "A"
S - Special instructions - for hard parts, machine no's, etc.
R - Record only

Frame No. _____ Code B U