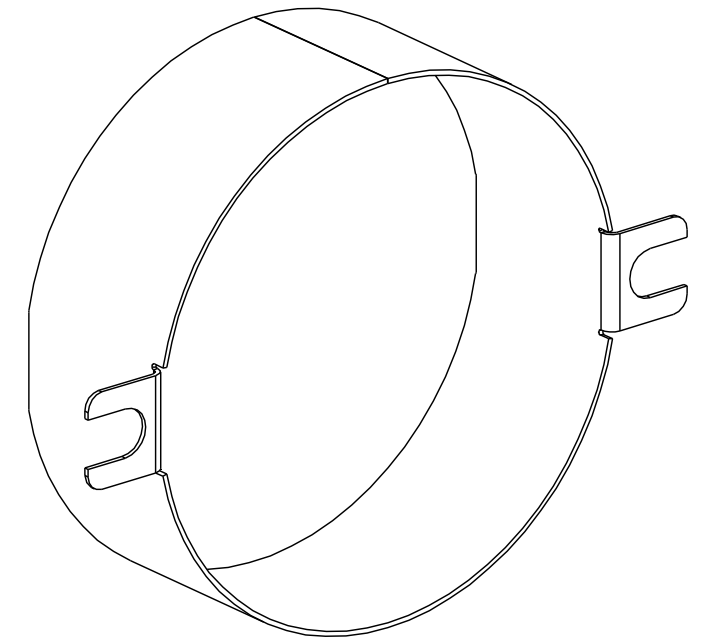
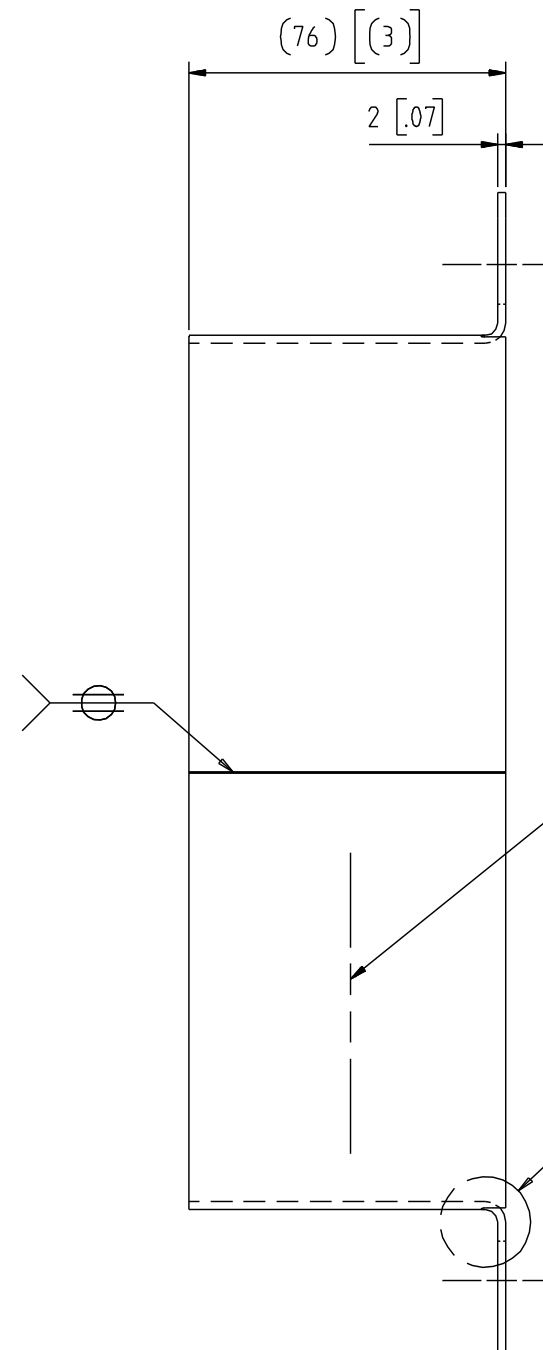
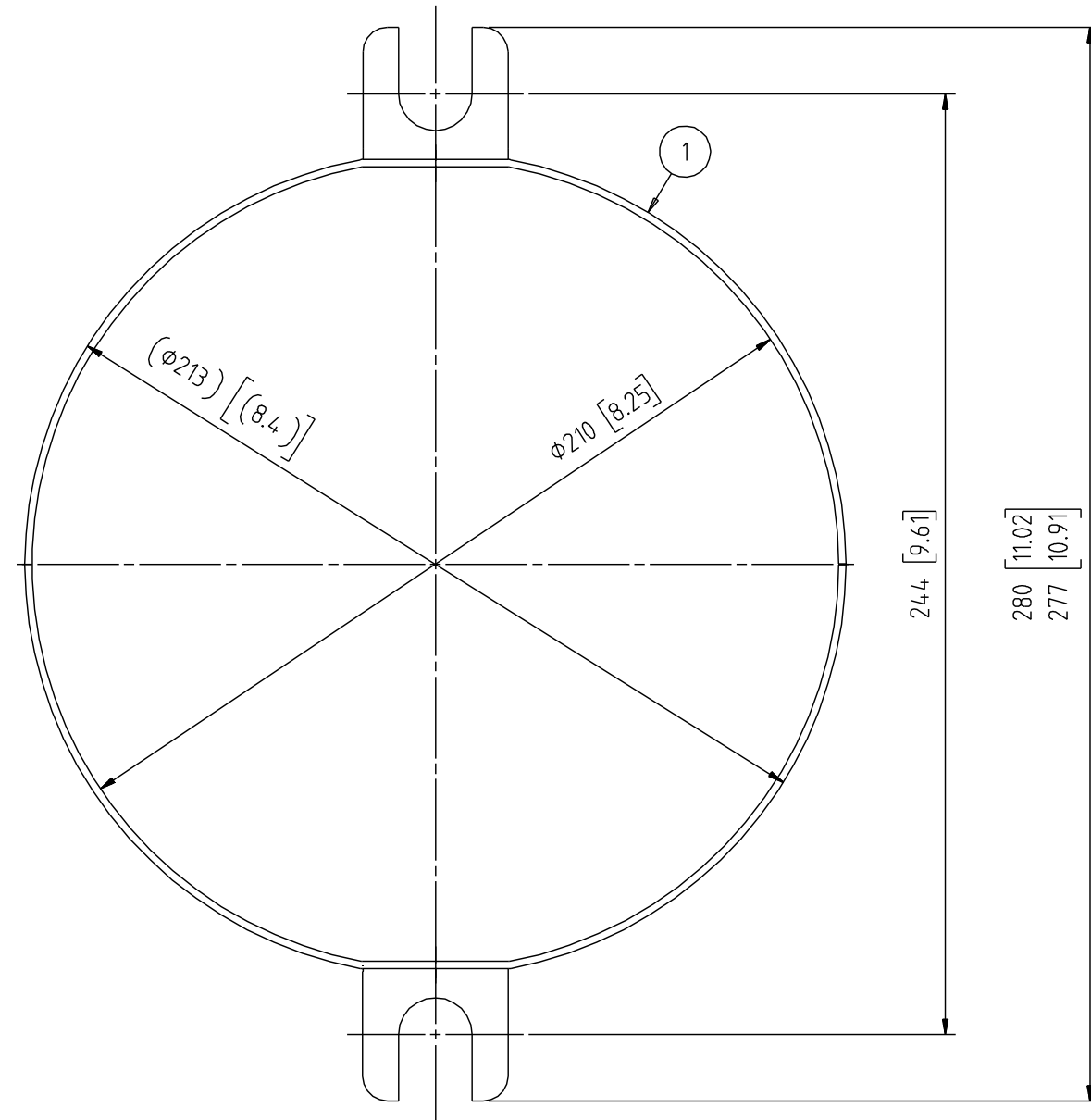


| ITEM | QTY | DESCRIPTION   | MASS lbs. | PART No. |
|------|-----|---------------|-----------|----------|
| 1    | 1   | 14 GAGE HR PL | 2         | WPL14GA  |

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 0,8 kg [1.7 LBS]

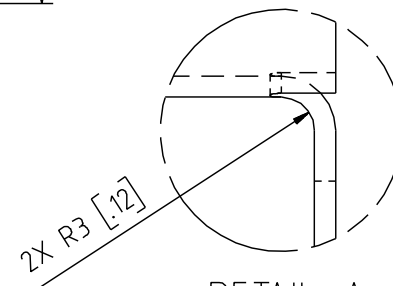
ENCUMBRANCE : 280 [11.0] X 213 [8.4] X 76 [3.0]



— SEE DETAIL A

NOTES:

- 1.) STEEL TO BE ASTM-A-36 OR EQUAL.
- 2.) WELDING MUST CONFORM TO CYCLICALLY (DYNAMICALLY) LOADED STRUCTURES OF THE A.W.S.-D-1.1 CODE EXCEPT THAT UNDERCUT IS NOT PERMITTED.
- 3.) ALL WELDS TO BE 2 (.09) CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
- 4.) ONLY QUALIFIED OR PREQUALIFIED WELDING PROCEDURE SPECIFICATIONS (WPS) MAY BE USED IN WELDING.
- 5.) WELDERS MUST BE CERTIFIED FOR THE PROCESS AND POSITION BEING USED.
- 6.) ALL WELDMENTS ARE SUBJECT TO VISUAL INSPECTION BY A C.W.I.
- 7.) REMOVE ALL BURRS AND SHARP EDGES.
- 8.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS
- 9.) STAMP PART No. USING 8 (.31) HIGH NUMERALS
- 10.) DIMENSIONS SHOWN THUS [ ] ARE IN INCHES




DETAIL A

SCALE 2:1



FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

|   |           |   |     |             |     |                  |   |   |  |  |               |
|---|-----------|---|-----|-------------|-----|------------------|---|---|--|--|---------------|
| Copyright © Weir Slurry Group Inc. 2009<br><br>Weir Slurry Group Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing. The drawing must not be copied in whole or in part, in any form or by any means, and the information in it must not be disclosed to any person, or used for any purpose other than the specific purpose for which it has been provided, without the prior written consent of the Company. | 5         |   |     |             |     |                  | PRODUCT :<br><br>WARMAN PUMP  | TITLE :<br><br>PUMP SHAFT GUARD, "ZSG88039" $\triangle_1$<br><br>F-BASE |  |  |               |
|   | 4         |   |     |             |     | APP. MW          |   |   |  |  |               |
|   | 3         |   |     |             |     | CHECK JKS        |   |   |  |  |               |
|   | 2         | SEE SHEET 2 FOR CHANGES, ADDED TOLERANCE NOTE DR110081MAD | TME | MAR.9,2010  | ARW | DRN. A.WIRTH     |  | WEIR MINERALS NORTH AMERICA<br>DESIGN CENTRE OF ORIGIN :<br>MADISON     |  |  |               |
|   | 1         | ZSG88039 WAS ZSG88039***, EDR826; DR108473MAD             | ARW | JUN.24,2009 | AGS | DATE MAY.04,2009 |   |   |  | DRAWING No.<br><br>A2-110-0-388039<br><br>SHEET 1 OF 2 | REV.<br><br>2 |
|   | No.       | DESCRIPTION   | BY  | DATE        | CHK | SCALE<br>3 : 4   |   |   |  |  |               |
|   | REVISIONS |   |     |             |     |                  |   |   |  |  |               |