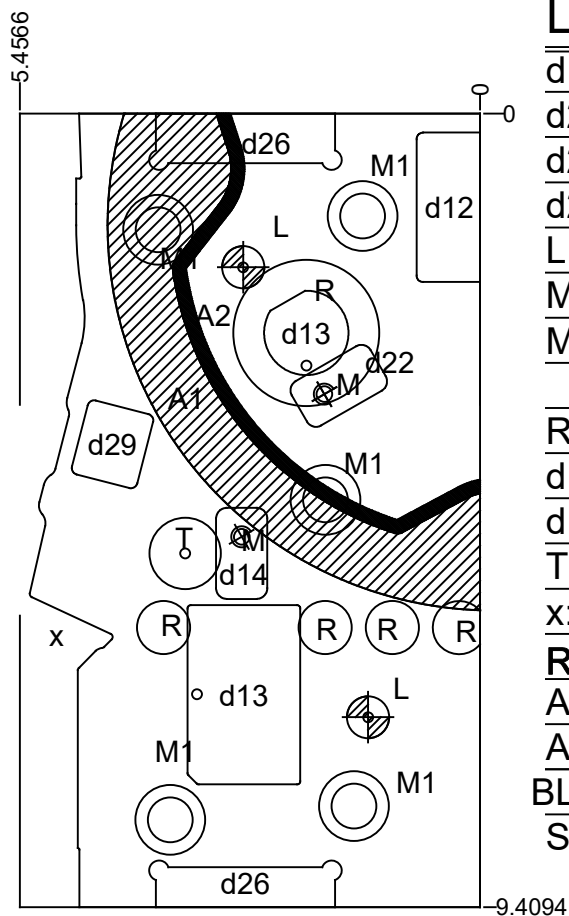


3009



LOWER DIE9: 1.5T*1PCS

d14:1-(CLAMPING BLOCK, INNER SIDE MILL Dp 0.6229)

d22:1-(CLAMPING BLOCK, INNER SIDE MILL Dp 12.70)

d26:2-(RELIEF, REAR Dp 0.5905)

d29:1-(MILL, Dp 0.196) OUT SHAPE

L :2-Ø1/2"W/C, SINGLE+0.0002(DOWEL PIN)

M :2-UNC1/4", INNER SIDETAP THR(SCREW)

M1 :5-Ø0.5314 DRILL THR

INNER SIDE C'BORE Ø0.8267 Dp 0.9842(SCREW)

R :4-Ø0.6299 Dp 0.1968 (RELIEF)

d12:1-(INSERT , W/C), SINGLE+0.0008

d13:2-(INSERT , W/C), SINGLE+0.0004

T:1-W/C SINGLE±0

x:1-(PIERCE CUTTING EDGE W/C), SINGLE+0.0019 LINE 0.25, ANGLE 0.5°

R :1-Ø1.7322 Dp 0.1968 (RELIEF, INNER SIDE MILL)

A1:1-INER SIDE MILL Dp 0.3937

A2:1-INER SIDE MILL Dp 0.1574

BLUE OUT SHAPE W/C SINGLE±0

SKD11 56-58

昆山集鑫成精密模具			MAT'L		STATION : 3 OF 4	
					TITLE **	
APPD			FINISH	UNIT	INCH	PART NO. ***
CHECK						DO NOT SCALE DRAWING
DSGND	WDH	2014.06.25	BURR	DOWN	FACTOR	DRAW. NO. 14060053
						MODEL NO. ****
						REV. A
						SHEET: OF SCALE 1:1