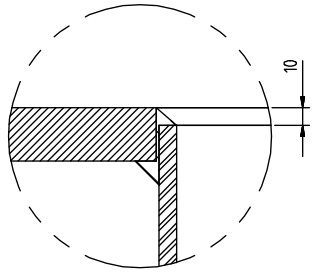
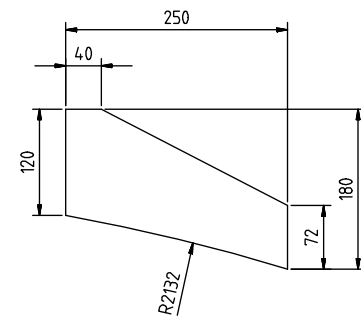


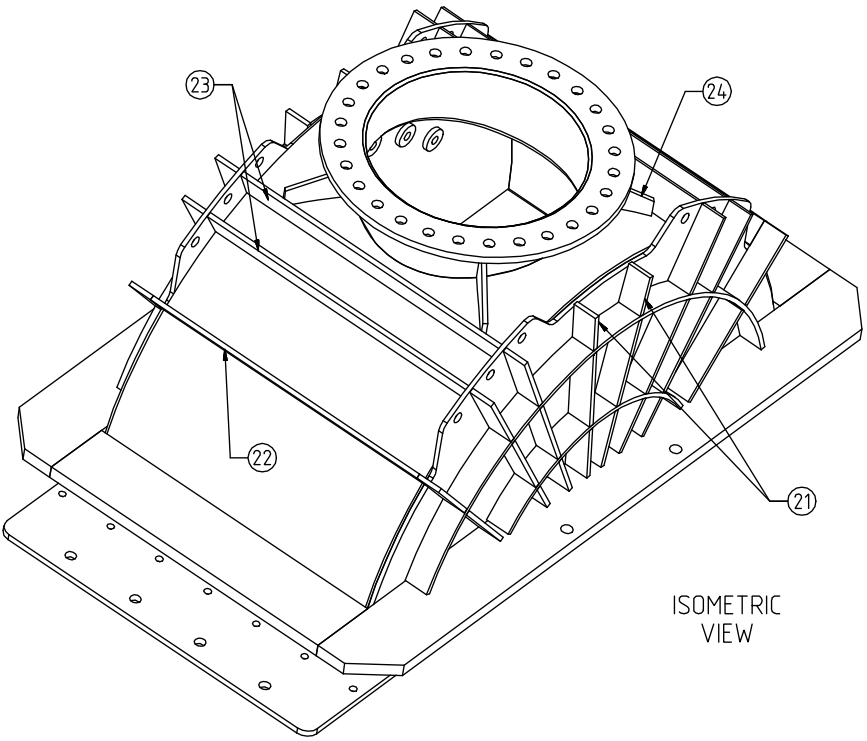
SECTION A-A



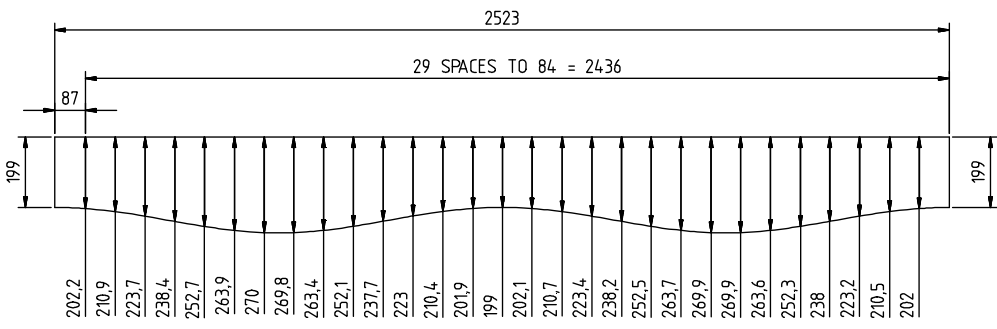
DETAIL B
SCALE 1:2



DETAIL
PLATE ITEM No. 24



ISOMETRIC
VIEW



DEVELOPMENT
PLATE ITEM 3

- NOTE : 1. PROFILE CUT.
2. ALL WELDS TO BE 10mm CONTINUOUS FILLET, UNLESS OTHERWISE SPECIFIED, TO SEAL ALL OVER AND CONFORM TO WELDING CODE - ISO 5817 QUALITY GRADE D.
3. FOR FINISHED PRODUCT SEE PART NUMBER AB800-06Z63
4. REMOVE ALL BURRS AND SHARP EDGES.

MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 2972 kg.
ENCUMBRANCE : 3060 X 1786 X 1394

ITEM	QTY	DESCRIPTION	PART No.	MASS
1	1	18 PLATE x 1200 x 3616 (ROLLED)		538,6
2	2	18 PLATE x 1237 x 2284 (CUT TO SUIT)		628,3
3	1	10 PLATE x 270 x 2523 (CUT TO SUIT)		46,5
4	1	30 PLATE x 1120 O.D. x 816 I.D.		99,7
5	1	25 PLATE x 1440 x 3060		1287,3
6	2	50 PLATE x 275 x 2824		592,0
7	2	50 PLATE x 275 x 1236		266,8
8	4	18 PLATE x 100 x 266		15,1
9	4	18 PLATE x 100 x 298		16,9
10	4	18 PLATE x 100 x 238 (ROLLED)		13,8
11	4	18 PLATE x 100 x 238 (ROLLED)		13,6
12	2	18 PLATE x 100 x 2449 (ROLLED)		69,2
13	2	18 PLATE x 100 x 1135 (ROLLED)		32,1
14	4	18 PLATE x 100 x 253		14,4
15	4	18 PLATE x 100 x 222		12,7
16	4	18 PLATE x 100 x 156		8,9
17	4	18 PLATE x 100 x 377		21,3
18	4	18 PLATE x 100 x 286		16,2
19	12	18 PLATE x 100 x 390		66,3
20	8	18 PLATE x 100 x 318		36,0
21	4	18 PLATE x 100 x 175		9,9
22	2	18 PLATE x 100 x 1236		34,9
23	4	18 PLATE x 100 x 1200		91,6
24	4	18 PLATE x 180 x 250		14,4
25	14	18 PLATE x 90 O.D. x 34 I.D.		10,8
26				
27				

REV	DESCRIPTION	DATE	REF NO	BY	CHK
-					
2	HOLES DIA. 45 ADDED	21,MAR,2017		JLI	ACJ
1	AGREGA REFUERZOS	20,MAR,2017		JLI	ACJ
0	APPROVED FOR PRODUCTION	29,11,2016		JLI	JGV

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. AA-15895.		OFFICE OF ORIGIN : SANTIAGO		PRODUCT Vulco Wear Resistant Linings		WEAR MINERALS	
SCALE: 1:2		APP: EHC		CHK: JGV		TITLE AUTOBALL VALVE	
DRN: J. LAGOS I.		DATE: 25,NOV,2016		SHEET 1 OF 1		REVISION 2	