



NAME		DATE	TIME (HRS)	TA	G X LOC	CYLC	OC	SIZE	T,	AG X LOC	YLOC	SIZE
					2.305	5 4.4	73			G1 3.356	11.438	
					2 2.305	24.2	277			G2 4.106	11.438	
				C	3.130	21.0)55			G3 11.348	3 4.875	
T. O. V. O.O.	V. 00		75		3.130	22.9	945			G4 12.098	3 4.875	
TAG X LOC	Y LOC	SI.	ZE		5 4.195	4.4	73	Ø 0.098 THRU ALL M3x0.5 - 6H THRU ALL		G5 15.519	11.438	
A1 0.787	9.500				6 4.195	5 24.2				G6 16.269	11.438	
A2 0.787	20.500	Ø 0.268 M8x1.25 - 6	THRU ALL	С	34.30	5 5.0	98 N			G7 17.184	11.438	
A3 39.213	9.500	MOX1.23 - 6	ON INKU ALL		8 34.30					G8 17.934		ϕ 0.201 THRU ALL
A4 39.213	20.500				34.74	5 21.0)55			G9 22.527		1/4-20 UNC THRU ALL
B1 1.000	4.000			С	10 34.74				G	310 23.277		
B2 1.000	15.000			С		_			G	311 25.278		
B3 1.000	26.000			С	12 36.19	5 24.9	02		G	312 26.028		
B4 5.000	1.000				2.109	0.3	54		<u> </u>	31.316		
	5.000 29.000				2.109	1.2	20			32.066		
B6 20.000	1.000		THRU ALL 31 ▼ 0.350		3 11.25	1 0.3	54			35.472		
B7 20.000	29.000	\$\psi\$ 0.5.	31 \(\text{ 0.330} \)		04 11.25	1 1.2	20			36.222	2 5.438	
B8 35.000	1.000				5 12.17							
B9 35.000	29.000				06 12.17			Ø 0.130 ▼ 0.625				
B10 39.000	4.000					_	<u> </u>	M4x0.7 - 6H ▼ 0.500				
B11 39.000 B12 39.000	15.000 26.000				08 21.31							
B12 39.000	26.000					_						
					10 22.23							
				D								
					12 31.37	_	_					
				E				.				
					28.00	_		Ø 1.750 THRU				
					35.50	_	_					
				F								
					2 19.25	_		Ø2.000 THRU				
				F	3 35.25	0 26.5	500					
										PAG. 3 de 4	ALL TECHNICAL B	ATA DISSI OSED LIEDE IN IS THE DOODEDTY OF
									(E) MEDIDA ESPECIAL		ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN	
QUALITY		NOTES	NOTES: Pieza libre de filos y rebabas. TOTAL OF PIECES				UNLESS OTHERWISE SPECIFIED			PERMISSION OF THE OWNMER.		
			TODA A LA	TODAS LAS DIMENSIONES SE APLICAN A LA PIEZA TERMINADA INCLUYENDO EL TRATAMIENTO DE SUPERFICIE		ANG. PRO		TOLERANCES ISO 2768-1 mK-E DIMENSIONS ASME Y14.5M-1994 MM INCHES ANGLES	JOYSON SAFETY SYSTEMS		MODEL NAME: EASMOO1-P2 SERIES NO M2021-026 MACHINE NAME: EA SETTING MACHINE CGST	
							*]					
								+.11 +.004004 +1°-1° MATERIAL: ACERO 1018, Cold Rolled	APPROVALS	DATE	PART NUMBER:	EASM001-P2-300-001
			257	25005	011	D.1==	4 DDD 21 (77	surface Galvanizado	DESIGNER JHPH	5/21/2021	SIZE PART NAME	R
AUTUODIT-		*****	REV	DESCRIPTION		DATE	APPROVED	TREATMENT: HARDNESS: N.A.	REVIEW JATA	5/21/2021	A	PART 300-001
ISSAM- ITC-N		TALLER			REVIEWS				1		ESCALE 1	:6 DRAWING IN INCHES

TAG X LOC Y LOC SIZE TAG X LOC X LOC TAG X LOC X L		
H1 2.750 8.000		
H2 2.750 12.000	24.375	
	24.875	
H3 2.750 16.000	11.203	
H4 5.500 9.125	 	
H5 5.500 14.625	9.813	
H6 5.500 20.125 J6 13.773	 	
H7 6.250 6.500 J8 19.585	 	
H8 6.250 22.750	9.813 Ø 0.136 THRU ALL 5.011 8-32 UNC THRU ALL	
H9 8.3/5 11.125 H9 10.1010	5.489	
HI0 8.3/5 18.125 HI1 00.000	3.875	
MZ 16.250 16.000 HII 8.750 9.375		
M5 21.750 11.750 \$2.500 11K0 H12 8.750 19.875	6.063	
H13 17.063 3.469		
M3 28.230 18.000 H14 17.063 4.844	24.375	
NT 13.250 5.000		
P1 16.250 2.000	4.412	
R1 31 750 7 500 +0.000 H17 19.250 19.875 10-32 UNF THRU ALL	5.412	
#18 19.250 22.750	$\phi 0.332 \ \hline{ 0.915}$	
11 32.188 3.730 FI 20.000 3.469	5.412	
12 32.188 3.94/ Ø 0.136 V 0.422		
13 32.730 3.730		
T4 32.975 3.947 H22 29.750 19.875 H23 30.125 11.125 L3 10.870	14.984	
1120 00.120 11.1120		
H24 30.125 18.125 H25 32 250 6 500 L4 15.242 L5 15.242	13.609	
1120 02:200	 	
1120 02.200 22.700		
1127 00.000 7.120	14.400	
1120 00.000 1 11020	 	
1127 00.000 20.120	 	
H30 37.250 4.000 H31 37.250 8.000	 	
H31 37.250 6.000 H32 37.250 12.000		
1102 07.200 12.000	101.01	
H33 37.250 16.000 PAG. 4 de 4 A	ALL TECHNICAL DATA DISCLOSED HERE IN IS THE PROPERTY OF	
(E) AAFDIDA FEDECIAL A	JOYSON SAFETY SYSTEMS AND SHALL NOT BE USED BY ANY OTHER MANUFACTURER, PROCUREMENT OR DISCLOSURE WITHOUT WRITTEN PERMISSION OF THE OWNMER.	
NOTES: Pieza libre de filos y rebabas. TODAS LAS DIMENSIONES SE APLICAN TODAS LAS DIMENSIONES SE APLICAN TODES DIMENSIONES SE APLICAN TOLEPANICES ISO 2748 DRV E	JOYSON TECHNICAL CENTER	
EL INATAMIENTO DE 301 ENTICIE	MODEL NAME: EASM001-P2 SERIES NO M2021-026	
MM INCHES ANGLES +.11 +.004004 +1°-1° APPROVALS DATE	MACHINE NAME: EA SETTING MACHINE CGST	
MATERIAL: ACERO 1018, Cold Rolled DESIGNER LIDIT FOR 1999	PART NUMBER: EASM001-P2-300-001	
REV DESCRIPTION DATE APPROVED TREATMENT:	SIZE PART NAME PART 300-001 REV	
AUTHORIZE TALLER REVIEWS HARDNESS: N.A. REVIEW JATA 5/21/2021	ESCALE 1:6 DRAWING IN INCHES	