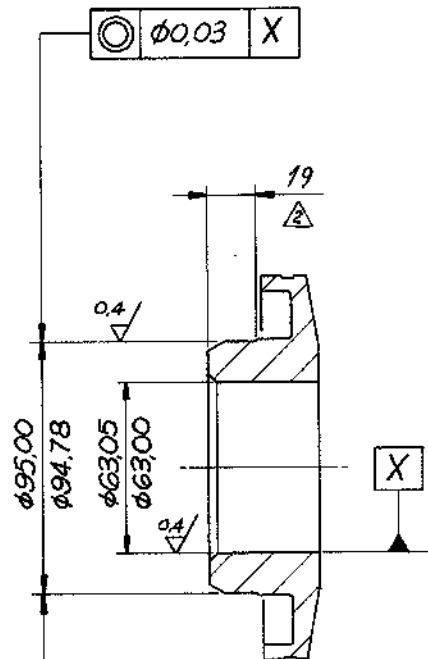


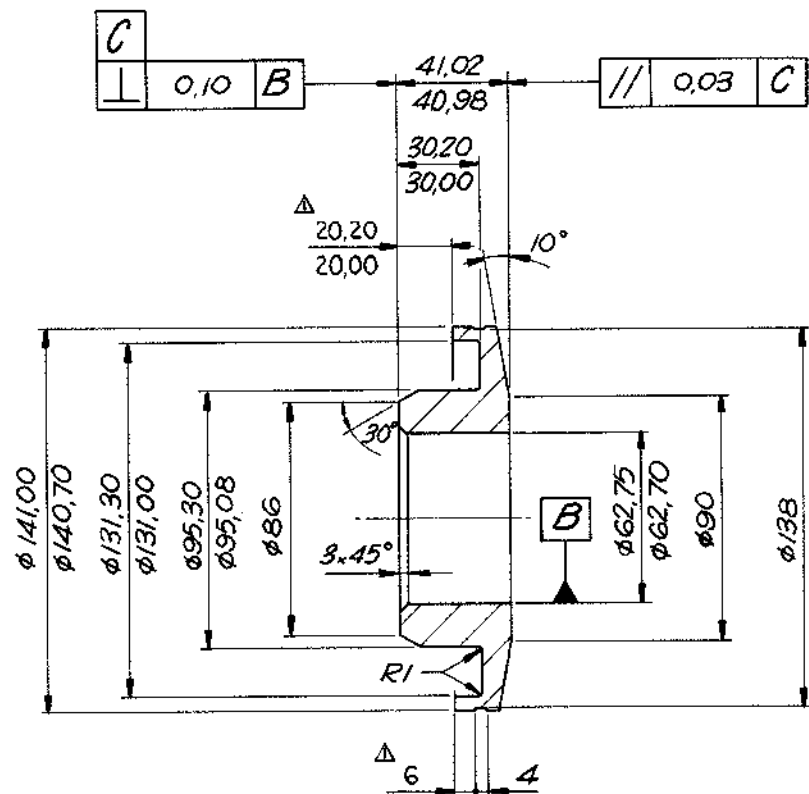
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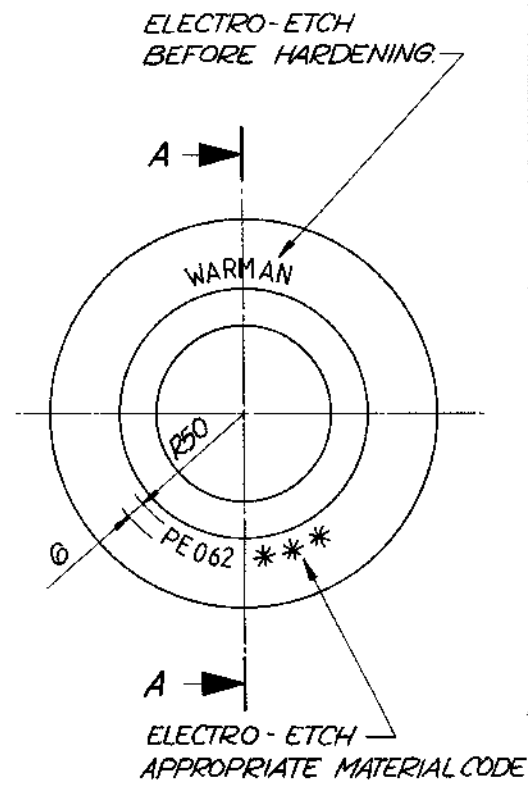
THIS SURFACE TO BE PLUNGE GROUND.

GRINDING DETAILS

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SECTION A-A MACHINING DETAILS



- NOTE: 1. MACHINE $\sqrt{0,10}$ ALL OVER UNLESS OTHERWISE STATED.
2. ALL MACHINED DIAMETERS $\sqrt{0,10}$ B
3. REMOVE ALL BURRS & SHARP EDGES.
4. HARDEN & TEMPER TO 55 ROCKWELL 'C' MINIMUM.
5. GRIND AS SHOWN.

MATERIAL: WARMAN CODE 'C21' UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS: 2,0 kg.

4				APP.		WARMAN PUMP LABYRINTH - PE062***		WARMAN INTERNATIONAL LTD.	A3-110 -0-115250	REV. 2
3				CHECK						
2	DIM. 19 WAS 17.	VCMS	9.6.87	DRN.	CP					
1	DIM. 20,20 & 20,00 WERE 18 & DIM. 6 WAS 8.	C.S.H.	4/5/87	DATE	6-4-84					
No.	DESCRIPTION	BY	DATE	SCALE		OFFICE OF ORIGIN: SYDNEY				
REVISIONS				1:2						