

NOTE : 1. MACHINE $\frac{3,2}{}$ ALL OVER, UNLESS OTHERWISE SPECIFIED.

2. ALL MACHINED DIAS. O Ø 0,05 X

3. REMOVE ALL BURRS AND SHARP EDGES.

4. HARDEN AND TEMPER TO 55-60 ROCKWELL 'C' MINIMUM BEFORE GRINDING.

MATERIAL: WARMAN CODE C21 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS: 1,2 kg.

 \uparrow_{11} ENCUMBRANCE : 102 x 102 x 43

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A4-15895.

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OFFICE OF ORIGIN: GT SYDNEY.

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	11	REDF ADDI	RAWN ON CAD. DIM I ED. GEOMETRIC TOL	R1,0 MAX. REVISED. 4	TYP, MASS 5101,35/101,22	& ENCUMBRANCE WAS Φ101,35/101,24.	EVC	SEP.23,2002	AMM	WARMAN PUMP		
E		ΙΨΙΟ	MFER 1 x 45° ADDE 1,35/101,30, WERE R1, DM. TOL. UPDATED T	, φ75,95/75	,82, Φ90,22 <i>l</i> 9	77,65, Ø90,47/90,35, 90,10, Ø101,35/101,22.	WLW	JUL.29,2011	RCH			
	DATE	E	NOV.23,1976	DRN.	R.E		BY	DATE	CHK			
SCALE		LE	1:1	CHECK	JA					טררר ר ר ר ר ר ר ר ר		