

8

7

6

5

4

3

2

1

NAME	DATE	TIME (HRS)

D

TAG	X LOC	Y LOC	SIZE	TAG	X LOC	Y LOC	SIZE
A1	20	20	Ø 8.40 THRU ALL	B14	161	306.20	Ø 3.30 THRU ALL M4x0.7 - 6H THRU ALL
A2	20	176.20					
A3	20	332.40					
A4	230	20					
A5	230	176.20					
A6	230	332.40					
B1	41	286.20	Ø 3.30 THRU ALL M4x0.7 - 6H THRU ALL	B17	193	286.20	
B2	41	306.20		B18	193	306.20	
B3	81	286.20		B19	209	286.20	
B4	81	306.20		B20	209	306.20	
B5	97	286.20		C1	67.80	17.50	Ø 5.00 THRU ALL M6x1.0 - 6H THRU ALL
B6	97	306.20		C2	67.80	87.50	
B7	113	286.20		C3	125	17.50	
B8	113	306.20		C4	125	87.50	
B9	129	286.20		C5	182.20	17.50	
B10	129	306.20		C6	182.20	87.50	
B11	145	286.20		D1	125	216.20	25.00 X 193.00
B12	145	306.20					
B13	161	286.20					

C

B

A

AUTHORIZE

TALLER

QUALITY

NOTES:

TOTAL OF
PIECES

1 Pza.

ANG. PROF

REV

DESCRIPTION

DATE

APPROVED

REVIEWS

UNLESS OTHERWISE SPECIFIED

TOLERANCES
DIMENSIONS

MM

INCHES

ANGLES

+1 -.1

+.004 -.004

+1° -1°

MATERIAL: ss304

ISO 2768-1 mK-E
ASME Y14.5M-1994

SURFACE
TREATMENT

Polished

HARDNESS

N.A.

MDM001-TRN-200-009-01

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TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME

MDM001-TRN

SERIES No

M2019-067

MACHINE NAME

Dobladora Manual

PART NUMBER

MDM001-TRN-200-009-01

SIZE

B

PART NAME

MDM001-TRN-200-009-01

REV.

A

ESCALE: 1:5

DRAWING IN MILLIMETERS

APPROVALS

DATE

DESIGNER

LGG

05-Apr-19

REVIEW

JEC

05-Apr-19

TKH-MTC-MF-FM-0016-004