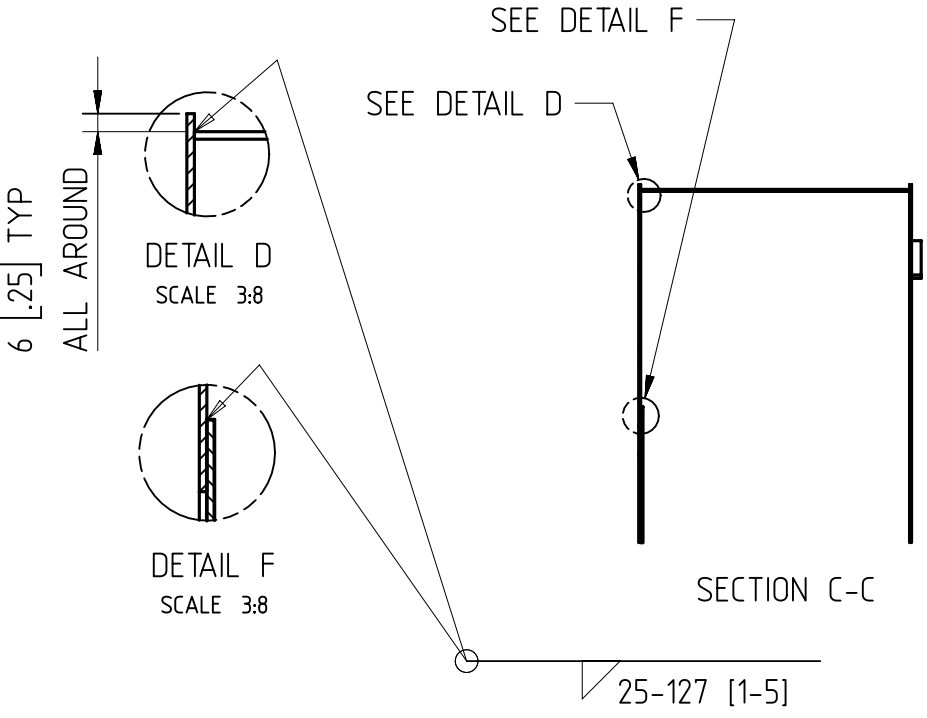
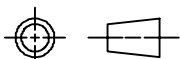


ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	12 GAGE SHEET	77 LBS	WPL12GA
2	1	EXPANDED METAL	6.8 SQ FT	WEX48X96X51315
3	22	HINGE BRACKET	EA	ZHB68816
4	4	LIFT HANDLE	EA	ZLH68792
5	1	12 GAGE SHEET	38 LBS	WPL12GA
6	15	HEX HEAD BOLT	EA	M10H2-30V
7	1	12 GAGE SHEET	4 LBS	WPL12GA
8	1	12 GAGE SHEET	64 LBS	WPL12GA
9	1	12 GAGE SHEET	38 LBS	WPL12GA
10	1	12 GAGE SHEET	26 LBS	WPL12GA
11	10	LOCK WASHER	EA	M10-14-Z
12	14	HEX NUT	EA	M10H5-V
13	4	FLAT WASHER	EA	M10-11-Z
14	1	M10 RIVNUT	EA	ZRN0125657
15	1	12 GAGE SHEET	1 LBS	WPL12GA

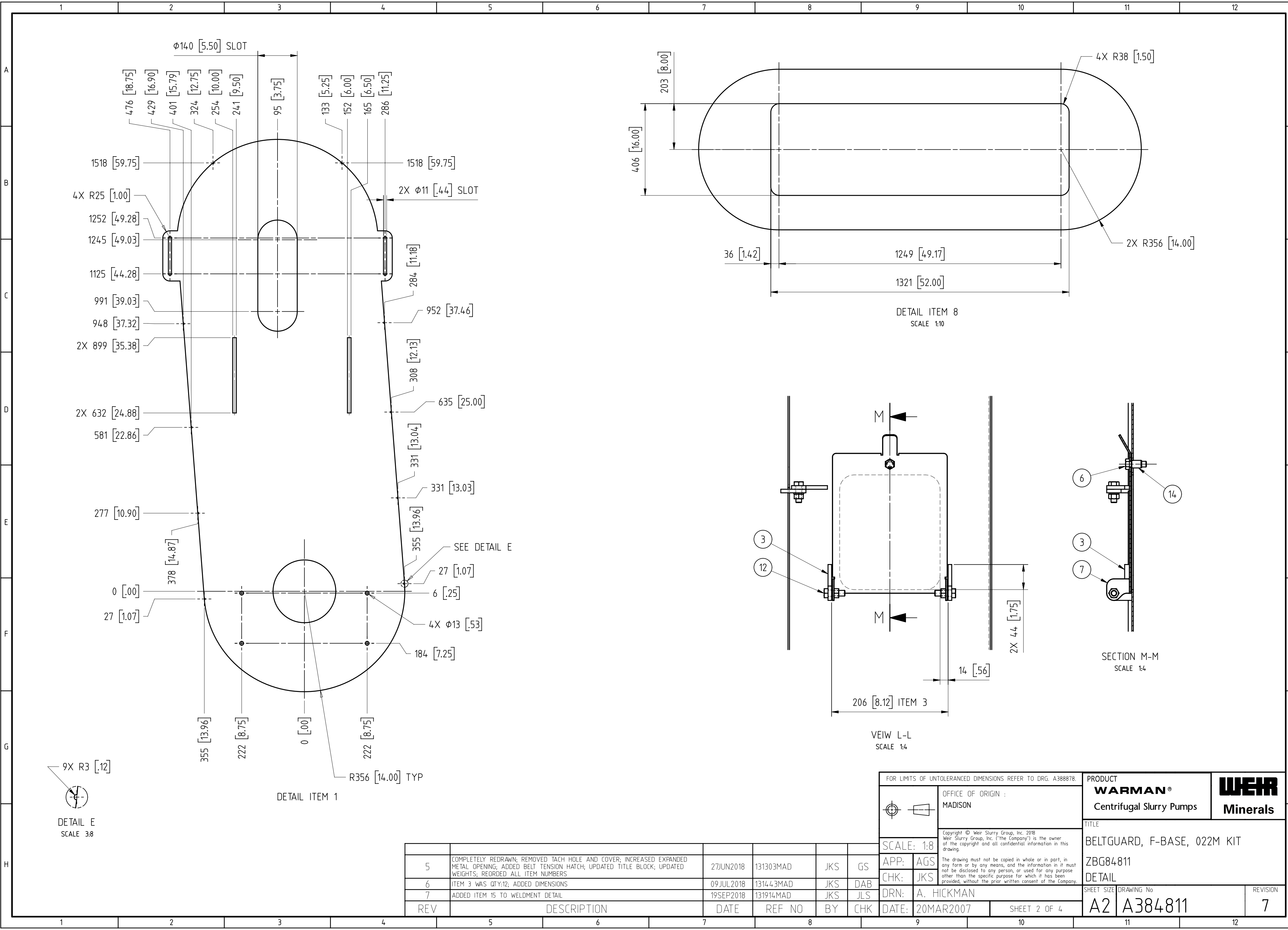


MATERIAL : WARMAN CODE E02 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 97 kg / 214 LBS

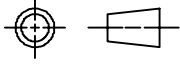
- NOTES:
- 1.) ALL SHEET TO BE COMMERCIAL QUALITY ASTM A1011 EXCEPT AS NOTED.
 - 2.) DIMENSIONS WITH TOLERANCES SPECIFIED OUTSIDE OF THE STANDARD TOLERANCE BLOCK ARE DEEMED CRITICAL TO QUALITY. ALL DIMENSIONS SHALL CONFORM TO DESIGNATED TOLERANCE REQUIREMENTS.
 - 3.) WELDING MUST CONFORM TO THE AWS D9.1M/D9.1 CODE.
 - 4.) ALL SEAMS TO BE WELDED WITH CONTINUOUS FILLET UNLESS OTHERWISE SPECIFIED.
 - 5.) FILLET WELD LEG SIZE SHALL BE EQUAL TO THE THICKNESS OF THE THINNER SHEET STEEL BEING JOINED.
 - 6.) REMOVE ALL BURRS & SHARP EDGES.
 - 7.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.
 - 8.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
 - 9.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

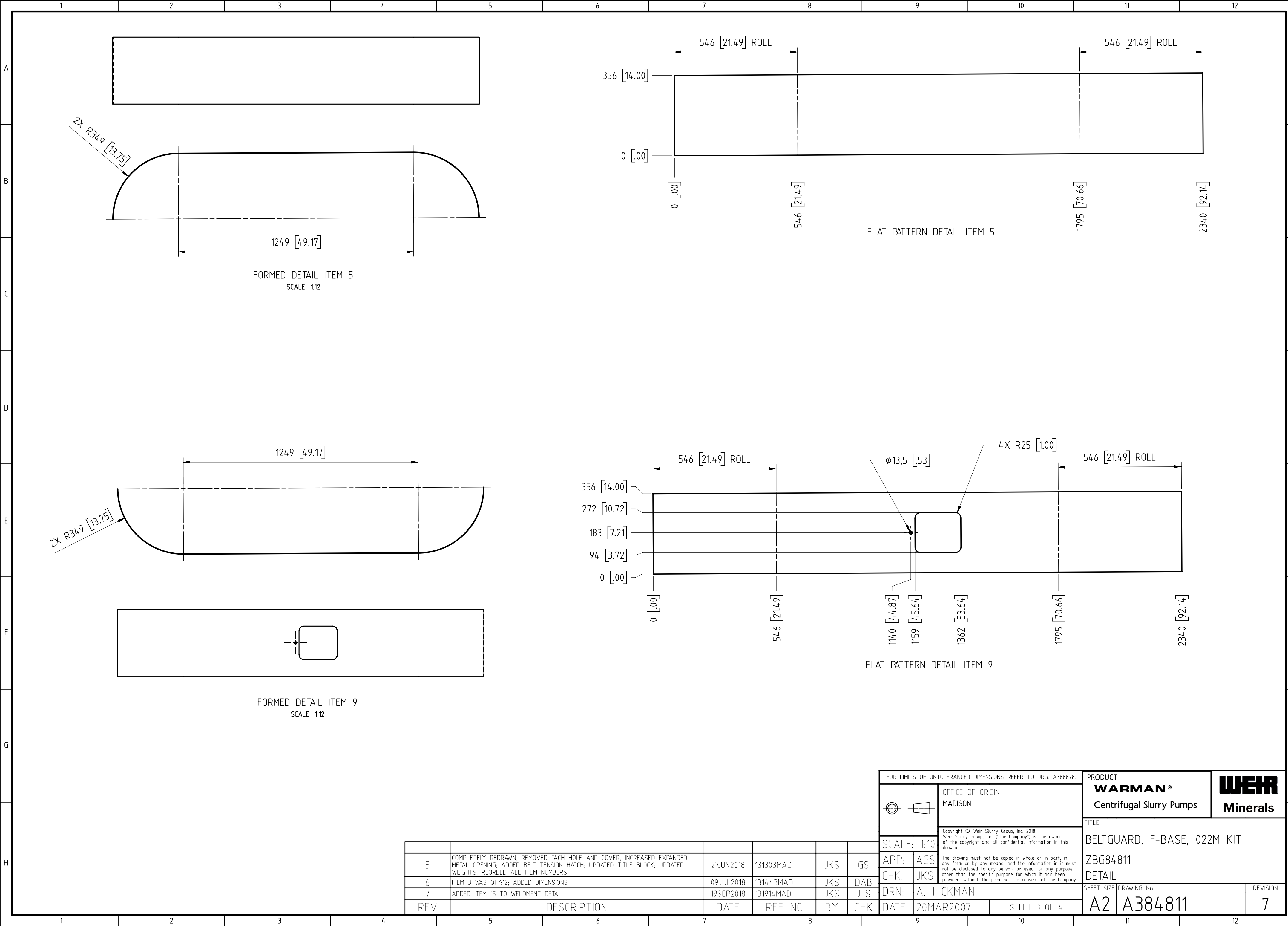
FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT WARMAN® Centrifugal Slurry Pumps		WEHR Minerals			
		OFFICE OF ORIGIN : MADISON		TITLE BELTGUARD, F-BASE, 022M KIT ZBG84811 DETAIL					
SCALE: 1:10		Copyright © Weir Slurry Group, Inc. 2008 Weir Slurry Group, Inc. ("the Company") is the owner of the copyright and all confidential information in this drawing.							
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CHK: JKS				A2		A384811		7	
DRN: A. HICKMAN									
DATE: 20MAR2007		SHEET 1 OF 4							

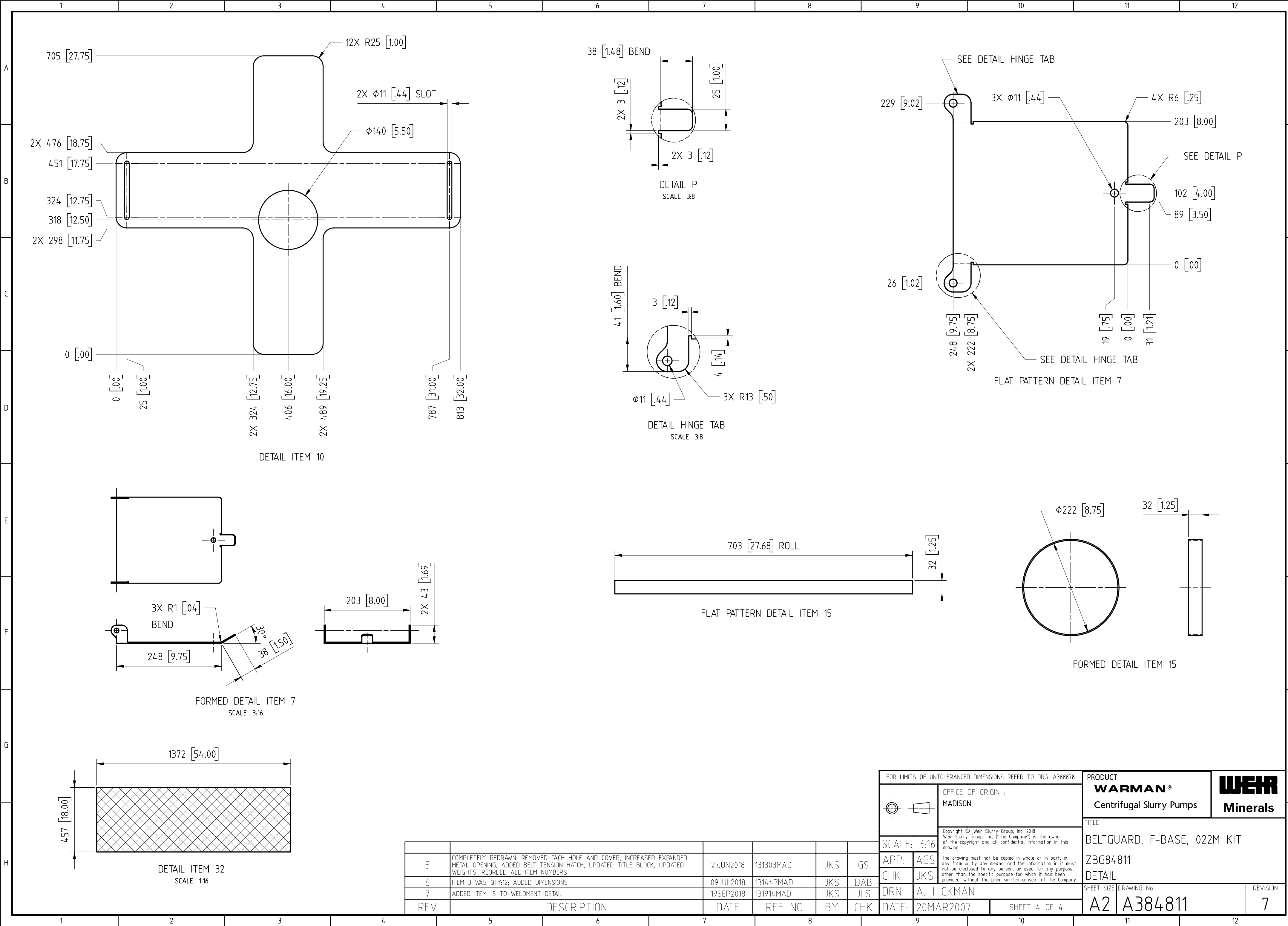
REV	DESCRIPTION	DATE	REF NO	BY	CHK
5	COMPLETELY REDRAWN; REMOVED TACH HOLE AND COVER; INCREASED EXPANDED METAL OPENING; ADDED BELT TENSION HATCH; UPDATED TITLE BLOCK; UPDATED WEIGHTS; REORDERED ALL ITEM NUMBERS	27JUN2018	131303MAD	JKS	GS
6	ITEM 3 WAS QTY:12; ADDED DIMENSIONS	09JUL2018	131443MAD	JKS	DAB
7	ADDED ITEM 15 TO WELDMENT DETAIL	19SEP2018	131914MAD	JKS	JLS



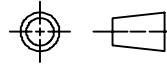
REV	DESCRIPTION	DATE	REF NO	BY	CHK
5	COMPLETELY REDRAWN; REMOVED TACH HOLE AND COVER; INCREASED EXPANDED METAL OPENING; ADDED BELT TENSION HATCH; UPDATED TITLE BLOCK; UPDATED WEIGHTS; REORDERED ALL ITEM NUMBERS	27JUN2018	131303MAD	JKS	GS
6	ITEM 3 WAS QTY:12; ADDED DIMENSIONS	09JUL2018	131443MAD	JKS	DAB
7	ADDED ITEM 15 TO WELDMENT DETAIL	19SEP2018	131914MAD	JKS	JLS

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT WARMAN® Centrifugal Slurry Pumps		WEIR Minerals			
		OFFICE OF ORIGIN : MADISON		TITLE BELTGUARD, F-BASE, 022M KIT ZBG84811 DETAIL					
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CHK:	JKS								
DRN:	A. HICKMAN			SHEET SIZE		DRAWING No		REVISION	
DATE:	20MAR2007		SHEET 2 OF 4		A2		A384811		7





REV	DESCRIPTION	DATE	REF NO	BY	CHK
5	COMPLETELY REDRAWN; REMOVED TACH HOLE AND COVER; INCREASED EXPANDED METAL OPENING; ADDED BELT TENSION HATCH; UPDATED TITLE BLOCK; UPDATED WEIGHTS; REORDED ALL ITEM NUMBERS	27JUN2018	131303MAD	JKS	GS
6	ITEM 3 WAS QTY:12; ADDED DIMENSIONS	09JUL2018	131443MAD	JKS	DAB
7	ADDED ITEM 15 TO WELDMENT DETAIL	19SEP2018	131914MAD	JKS	JLS

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.				PRODUCT WARMAN® Centrifugal Slurry Pumps		WEIR Minerals		
		OFFICE OF ORIGIN : MADISON		TITLE BELTGUARD, F-BASE, 022M KIT ZBG84811 DETAIL				
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CHK: JKS								
DRN: A. HICKMAN								
DATE: 20MAR2007	SHEET 4 OF 4							