





- NOTES: 1. SURFACES ⊗ ♥ ② MUST BE PARALLEL WITHIN .001/IN
- 2. ADD .040 TO .060 TO SURFACES IDENTIFIED BY A MACHINING MARK
- 3. LINEAR TOLERANCEES, UNLESS OTHERWISE SPECIFIED, +/-.010 FOR FIRST IN, PLUS +/-.003 PER IN FOR EVERY IN THEREAFTER
- 4. CORNER RADII .030 MAX UNLESS OTHERWISE NOTED.

D5.

ADDED FOR LG DIA ITEMS, SEE DWG HSB-1060-A
DWG_IN_FORMING ENGINEERING 5-13-82

G	G 37.5° DIM WAS 3			30°, ADDED .250 RADIUS				10/03
F	F NAME CHANGED						DWH	3/03
REVISIONS							BY	DATE
REQ'D			MATERIAL					
1			AISI C1020 CAST STEEL PRECISION CASTING					
DES	IGN			CHECK, D				
DRA	MN	LEITE	7/16/74	DATE PL	OTTED '	10/	15,	/03

Libbey CORPORATE OFFICES TOLEDO, OHIO HSB-0103 EMBLY HSB-063 UNLESS OTHERWISE SPECIFIED LOADER JAW RH

CHAMFER BORED & REAMED HOLES: 1/32 × 45° UP TO 3/8 DIA. 1/16 × 45° OVER 3/8 DIA. TAPPED HOLES TO DEPTH OF ONE THREAD SURFACE ROUGHNESS NOT TO EXCEED

LOADER HD WITH LCX STYLE JAWS HSB 12 HEAD BO LOADER SIZE DRAWING NUMBER 12 -1'0 HSB-1060

<u>NOT I CE</u>

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