

D

C

B

A

D

C

B

A

SIGNOFF BLOCK	
FUNCTION	NAME
PROJECT ENG.	A.LOERA
DESIGN MANAGER	D.NAJERA
SITE QUALITY	C.DAVALOS
PMQE	R.GARCIA
ME/AME	H. ARRIETA
AGENCY	NOT REQD
MGR., PIE/PE	NOT REQD
SYSTEM MANAGER	NOT REQD
PURCHASING	M.SANDOVAL
SUB-SYSTEM LEADER	C.RICARDEZ
FAB. QUALITY ENG	NOT REQD
RELIABILITY ENG	NOT REQD
DESIGN LEADER	A.LOERA
6 SIGMA MBB	R.SOBERON
TDD LEADER	M.QUIROZ
TI	Y.MATA

REVISIONS									
REV	BCN/CN	-	REV	BCN/CN: CN-CC-10273	J. SANCHEZ	REV	BCN/CN: CN-CC-04031	A.LOERA	
-	DATE:	-	12	DATE: JUL.19,17	J. SANCHEZ	10	DATE: JUL.22,16	A.LOERA	
REV	BCN:	-	REV	BCN/CN: CN-CC-58324	A.LOERA	REV	BCN/CN: CN-CC-45021	J. SANCHEZ	
-	DATE:	-	13	DATE: OCT.08,21	A.LOERA	11	DATE: AUG.11,16	J. SANCHEZ	

T	COLOR	CAD FILE NAME	PART	REV
--	N/A	234D2129P001	001	13
--	SNOW WHITE 12H2427	USE 234D2129P001	002	13
--	BISQUE 14H2322	USE 234D2129P001	003	8
--	ROJO 41	USE 234D2129P001	004	13
--	PLATA 104	USE 234D2129P001	005	13
--	DIAMOND GRAY 14H2627 & SEE NOTE 3.1	USE 234D2129P001	006	13
Q	PLATA 104	USE 234D2129P001	007	13
Q	ROJO 41	USE 234D2129P001	008	13

15.-COLUMN T DESIGNATES TYPE OF PRODUCT AS FOLLOWS:

M: MANUFACTURE
P: PURCHASE
Q :MAQUILA

NOTES:

- 1.- MATERIAL: GE B8A26T9 GALVANIZED STEEL EDDS G30 X 0.028 ±0.001 [0.71±0.025] MIN. THICKNESS
YIELD STRENGTH 24 ksi MIN, 40 % ELONGATION MIN.
- 2.- FINISH: PHOSPHATIZED PROCESS AND POWDER PAINT.
BACKED PAINTED IN COLOR PER GEA STANDARDS:

- 2.1- WHITE 12H2427 2.3 ROJO 41 2.5 DIAMOND GRAY
2.2- BISQUE 14H2322 2.4 PLATA 104



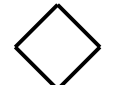
SEE PART NUMBER TABLE FOR COLOR DEFINITION.

PAINT THICKNESS: FROM 0.003[0.076] TO 0.005[0.127].

- 3.- PAINT REQUIREMENTS:

SPECIFICATION	REQUIREMENT
F50LB44B	APPLIED ORGANIC FINISHES FOR STEEL

APPEARANCE SURFACES TO BE PAINTED AS SHOWN ON DRAWING.
3.1- ONLY FOR P006 MINIMUM ORANGE PEEL: "LEVEL 5"

- 4.- COVER TOP INNER SIDE MUST BE BACKED PAINTED TO AVOID RUST.
- 5.- ALL DIMENSIONS ARE FOR RAW MATERIAL.
- 6.- CENTER LINE IS DEFINED BY THE MIDDLE POINT OF 26.955 [684.66] (SHT 1 - 5C) AT LEFT AND AT RIGHT.
- 7.- NO BURRS OR SHARP EDGES TO BE SEEN ON FINAL PART ACORDING TO ETP 900D001.
- 8.- NO VISIBLE WRINKLES TO BE SEEN ON FINAL PART.
- 9.- PART TO BE CLEAN AND FREE FROM GREASE, OIL AND ALL OTHER FOREIGN MATERIAL.
-  10.- THIS PART IS DEFINED BY A CAD DATABASE. THE ONLY FEATURES DIMENSIONED ON THIS DRAWING ARE THOSE THAT MATE WITH OTHER PARTS OR THAT HAVE TOLERANCE REQUIREMENTS OUTSIDE THE GENERAL TOLERANCE BAND SHOWN IN THE BLOCK OF THE DRAWING FORMAT. FOR PART DETAILS NOT PROVIDED ON THIS DRAWING REFER TO PROVIDED MATH DATA.
-  11.- THIS COMPONENT (ASSEMBLY) IS REFERENCED IN DOMESTIC REGULATORY AGENCY APPROVALS. SUPPLIERS, MATERIAL, PART MARKING AND DIMENTIONS MUST NOT BE CHANGED WITHOUT PRIOR APPROVALS OF PROGRAM MANAGER-PRODUCT SAFETY OR DESIGNEE.
- 12.- SEE GEA PRODUCT DEFINITION INSTRUCTIONS 5.20 FOR CRITICAL TO QUALITY  CHARACTERISTICS.
- 13.- ROLL DIRECTION.
- 14.- OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES MUST BE AS THE FOLLOWING TABLE SHOWS:

DIMENSION	TOLERANCE
0.000 [0.00] < 0.500 [12.70]	±0.005 [0.13]
0.500 [12.70] < 2.000 [50.80]	±0.010 [0.25]
2.000 [50.80] < 12.000 [304.80]	±0.015 [0.38]
=> 12.000 [304.80]	±0.020 [0.51]



UNCONTROLLED
IF PRINTED

DO NOT SCALE
THIS DRAWING

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES.
DIMENSIONS IN [] ARE IN MM.
TOLERANCES ON:
2 PL DECIMALS: SEE NOTE 14
3 PL DECIMALS: SEE NOTE 14
ANGLES: ±0.500°
FRACTIONS:
DRAWING SCALE: 1:4

PART MUST CONFORM TO
SI 900000 SECT.4 GEA
TOXICITY PROCEDURE

APPROVED BY:	DATE
DRAWN G.PONCE	MAY.01,14
CHECKED M.FONSECA	MAY.01,14
ENGRG G.PONCE	MAY.01,14
ISSUED C.GALINDO	MAY.01,14

TITLE	
COVER TOP HIGH DEPTH CUBIERTA SUPERIOR ALTA PROFUNDIDAD	
SIZE D	DWG. NO. & FILENAME 234D2129
VERSION 0	STATUS In Work
SHEET: 1 OF 1	