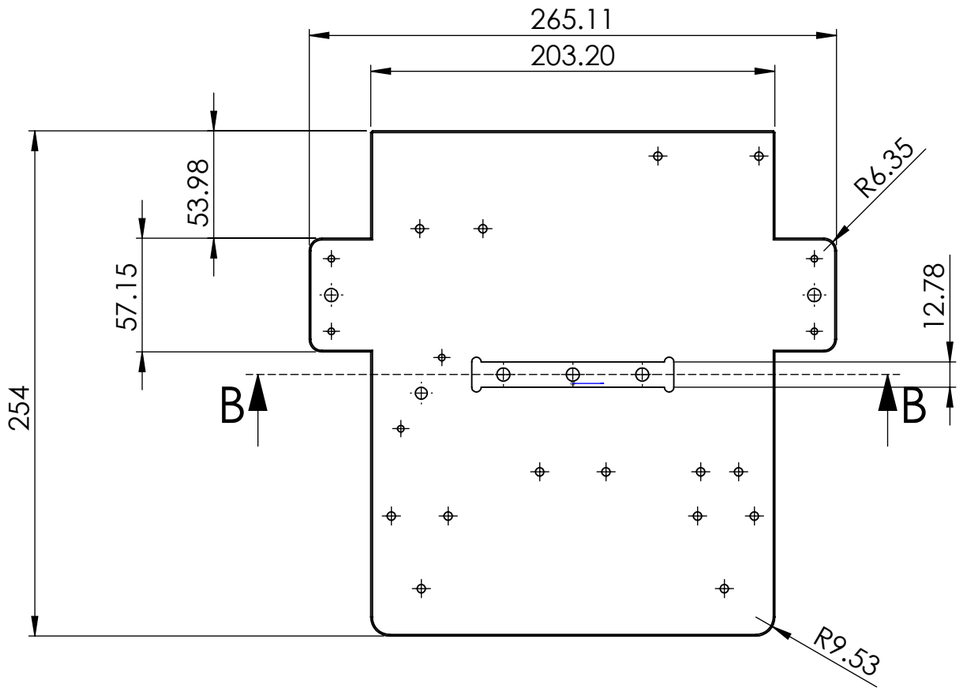
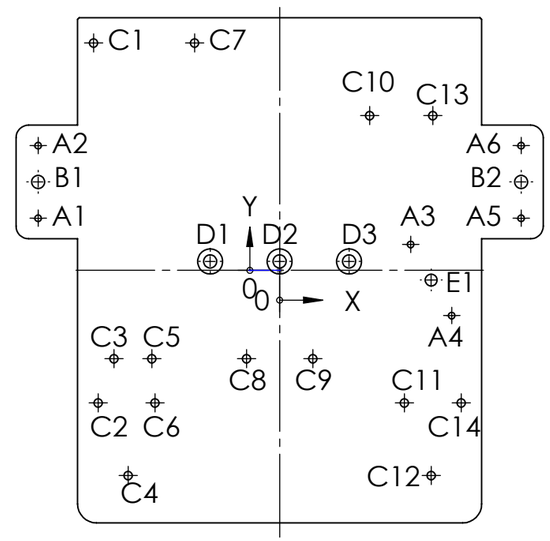
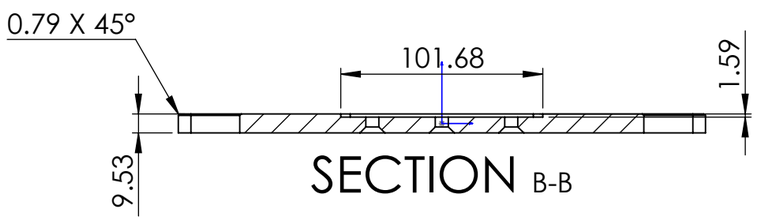
NAME	DATE	TIME (HRS)







SECTION B-B

TAG	X LOC	Y LOC	SIZE
A1	-121.44	26.19	∅3.30 THRU M4x0.7 - 6H THRU ALL
A2	-121.44	62.71	
A3	65.88	13	
A4	86.52	-22.74	
A5	121.44	26.19	
A6	121.44	62.71	
B1	-121.44	44.45	∅6.60 THRU
B2	121.44	44.45	
C1	-93.58	114.30	∅4.20 THRU M5x0.8 - 6H THRU ALL
C2	-91.28	-66.67	
C3	-83.34	-44.45	
C4	-76.20	-103.19	
C5	-64.29	-44.45	
C6	-62.71	-66.67	
C7	-42.78	114.30	
C8	-16.67	-44.45	
C9	16.67	-44.45	
C10	45.24	77.79	
C11	62.71	-66.67	
C12	76.20	-103.19	
C13	76.99	77.79	
C14	91.28	-66.67	
D1	-34.92	4.48	∅6.60 THRU ∅12.60 X 90°
D2	0	4.48	
D3	34.93	4.48	
E1	76.20	-4.87	∅6 THRU

SAFC002-VH4-300-002

PAG. 1 de 1

E MEDIDA ESPECIAL

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NOTES:

Pieza libre de filos y rebabas.

TOTAL OF PIECES	1 Pza.
ANG. PROF	

REV	DESCRIPTION	DATE	APPROVED

REVIEWS

AUTHORIZE | TALLER | QUALITY

UNLESS OTHERWISE SPECIFIED

TOLERANCES DIMENSIONS: ISO 2768-1 mK-E ASME Y14.5M-1994

MM	INCHES	ANGLES
+.1 -.1	+.004 -.004	+1° -1°

MATERIAL: 6061 Aluminium

SURFACE TREATMENT: Anodizado

HARDNESS: N.A.

TAKATA

APPROVALS		DATE
DESIGNER	ABG	8/10/2018
REVIEW	JEC	8/10/2018

TAKATA MONTERREY TECHNICAL CENTER

MODEL NAME	SAFC002-VH4	SERIES No	M2018-036
MACHINE NAME	Assembly of Finger Clips		
PART NUMBER	SAFC002-VH4-300-002		
SIZE B	PART NAME: Base Nido		REV. A
ESCALE: 1:3		DRAWING IN MILLIMETERS	

TKH-MTC-MF-FM-0016-004