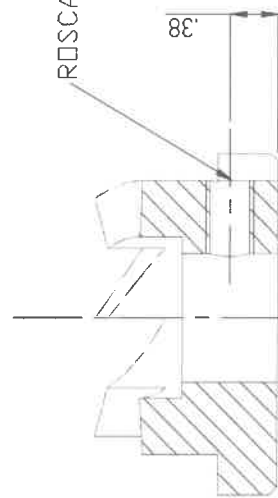
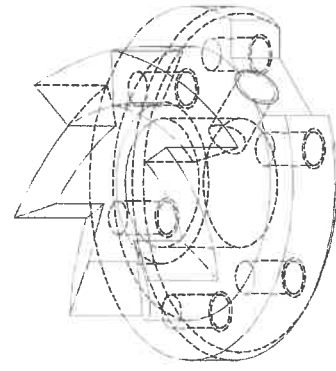
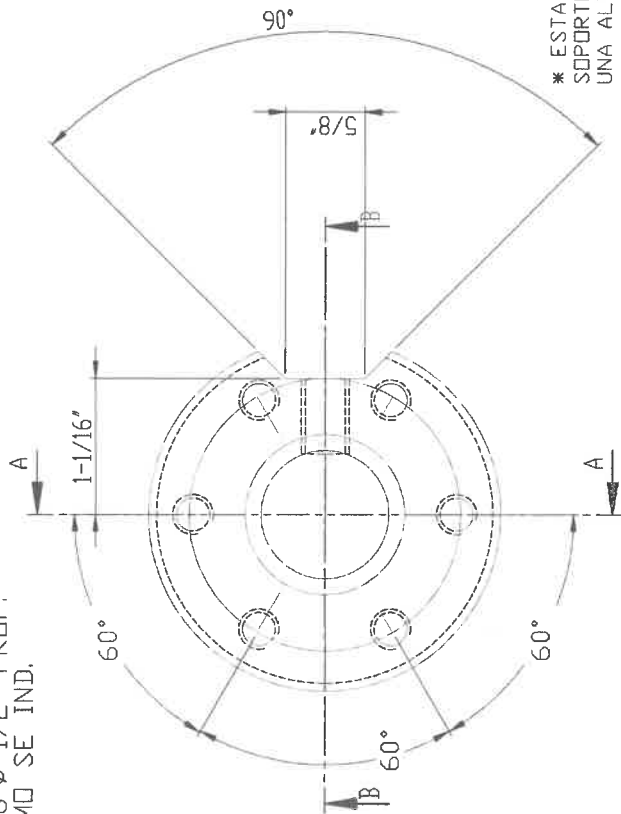
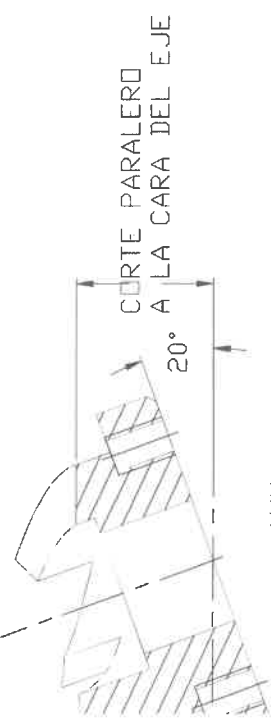


SECTION A-A



SECTION B-B



AUX.

- * ESTA PIEZA SE REvisa ENSAMBLANDO CON EL SOPORTE DENTADO N° 00-88-28-05 PARA OBTENER UNA ALTURA TOTAL DE 3.500* VER N° 00-88-28-51
- NOTAS:
- * INDICACIONES PARA EL MAQUINADO DE LAS MIESCAS
 - GIRE SU PIEZA CON 20° DE INCLINACION CON RESPECTO A LA CARA DE LA PIEZA Y LUEGO EMPIEZE EL TALLADO DE LAS RANURAS CON UNA HERRAMIENTA A 601° COMO SE MUESTRA EN FORMA CONVENCIONAL EN LA VISTA AUX. CORRIENDO EL CORTE PARALELO AL EJE HASTA SALIR CON EL DIAMETRO INTERIOR.
 - * ACABADO NO INDICADO SERA V

REPORT CHANGES TO ENGINEERING DEPARTMENT. WORK TO DIMENSIONS. DO NOT SCALE PRINT.		MATERIAL	
UNLESS OTHERWISE SPECIFIED:		Ac. Inox. 304	
DESIGN	ALFONSO MTZ.	DATE	9/11/2014
DRAWN	ALFONSO MTZ.		
UNITS ARE DECIMAL INCH TOLERANCE ON ALL DIMENSIONS ARE: XX.X ± .010 XX.XX ± .005 XXXX ± .001 METRIC DIMENSIONS () ± .2 mm () ± .5 mm () ± .25 mm CHAMFER ROUNDED & BEVELLED HOLES: 1/32 x 45° UP TO 3/8 DIA. 1/16 x 45° OVER 3/8 DIA. CHAMFER TAPPED HOLES TO DEPTH OF THE THREAD SURFACE ROUGHNESS NOT TO EXCEED 125 ON MACHINED SURFACES THIRD ANGLE PROJECTION		LIBBEY MEXICO MONTERREY, NL. WWW.LIBBEY.COM	
ASSEMBLY NAME			
MACHINE NAME			
SCALE:	SIZE	DRAWING NUMBER	
1:1	B	00-88-28-06	
		SHEET 1 OF 1	

NOTICE

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