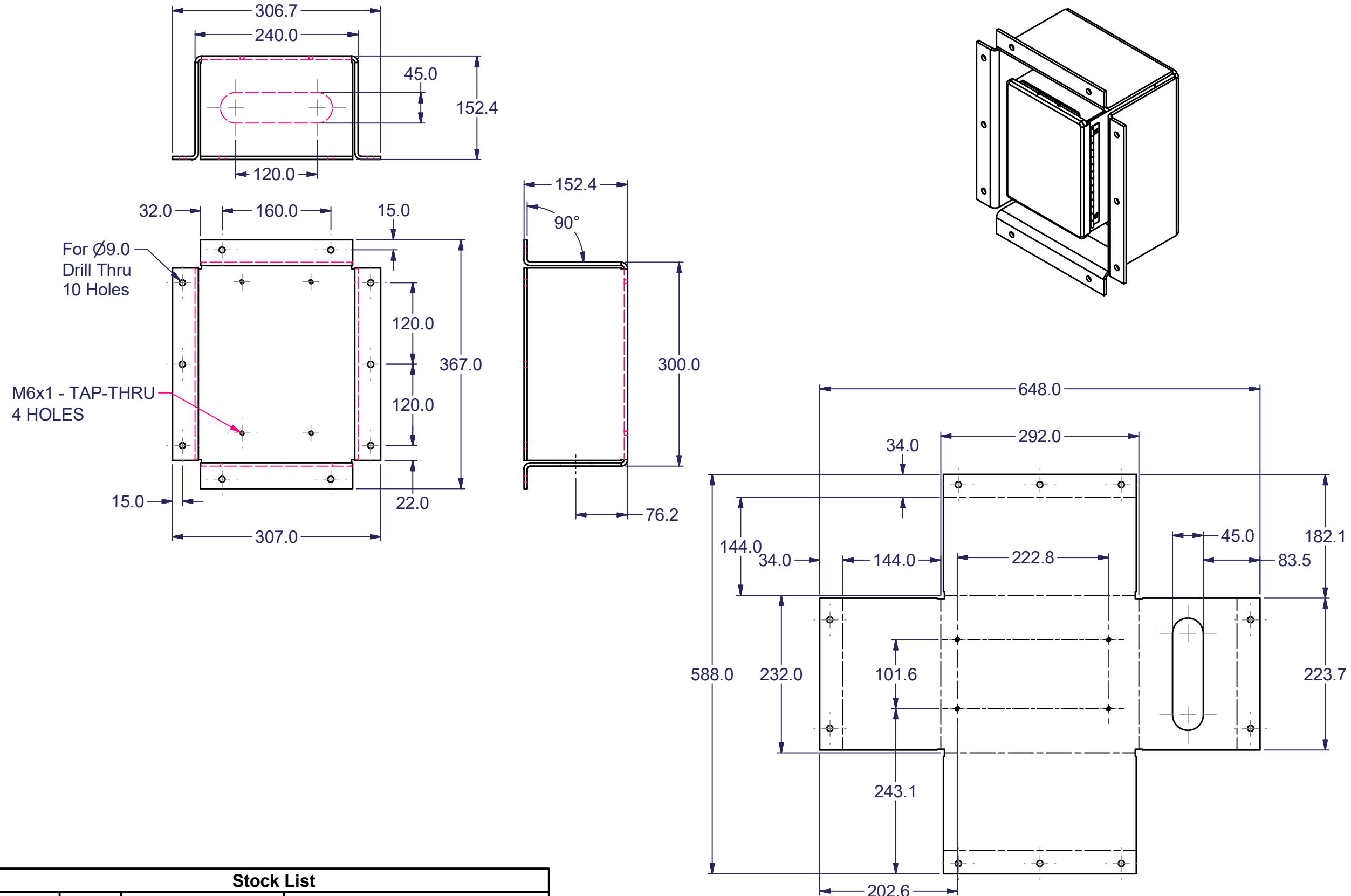





210

Soporte RFID

NOTE:
PAINT: TRAFIC YELLOW RAL. 1023



Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
210	1	HRS	1/8" X 696.0mm X 846.0mm LG

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE
THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)			
MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.			
1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS			
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS			
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS			
ALL GROUND SURFACES TO BE 0.4 MICRONS.			
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:			
1 PLACE MACHINING '0.3			
1 PLACE FABRICATION '1.5			
2 PLACE '0.08 BETWEEN MACHINED SURFACES			
'0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE			
'0.03 BETWEEN DOWELS IN THE SAME PLANE			
'0.10 BETWEEN DOWELS IN DIFFERENT PLANES			
'0.13 TO SCREW HOLES, NON ACCUMULATIVE			
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.			
ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING.			
MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.			
CRITICAL FEATURES ARE MARKED WITH "※"			
WELDMENTS.			
ALL WELD FILLETS TO BE 1/4 INCH.			
ALL "V" GROOVES TO BE 90 EXCEPT AS SHOWN.			
ADD VENT HOLES IN ALL WELDMENTS WHERE TRAPPED AIR IS A POSSIBILITY, I.E. TUBING CAPPED AT BOTH ENDS, BOXED FORMS ETC. SPOTFACE SCREW AND / OR BOLT HOLES WHEN CLEARANCE FOR SCREW AND / OR BOLT HEAD AND / OR WASHERS IS INFRINGED UPON BY WELD BEADS.			
FOR BASES, APPLY CONTINUOUS WELDING AROUND OUTER SIDE. FOR SUPPORTS APPLY CONTINUOUS WELDING. ELIMINATE SCRAP AFTER WELDING. WELDMENT CONSTRUCTION MUST BE STRESS RELIEVED BY NORMALIZED. WELDMENT CONSTRUCTION MUST BE MILLING AND DRILLING AFTER WELDING AND STRESS RELIEVED. APPLY MICRO WIRE WELD 0.45mm. WIRE DIAMETER. BREAK SHARP EDGES.			
UNIT No.:		16	
WEIGHT (KG):		N/A	
COTO: 202104			
<input type="checkbox"/> MOVIL PART RAL		THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES	
<input type="checkbox"/> FIXED PART RAL			
<input type="checkbox"/> BLACK OXIDE			
<input type="checkbox"/> WITH OUT PAINT			
<input type="checkbox"/> POKA YOKE PAINT			
DESIGN SOURCE		BUILD SOURCE	CUSTOMER
 MAGNA		 MAGNA	
DESIGNER		DETAILER	 3RD ANGLE PROJECTION
M Gonzalez		M Gonzalez	
PROJECT MGR.		DESIGN SUP.	CHECKER
TOMAS. LOPEZ		Cmontes de Oca	Cmontes de Oca
SYSTEM NAME			
DRIVE_VOLVO- CAR V53			
DESCRIPTION			
2104_SO_RFID			
SCALE		SHEET	RELEASE DATE
NONE		1 OF 1	10/29/2021
DRAWING NO.	SHOWN		
	2104_SO_RFID		
	OPPOSITE		