

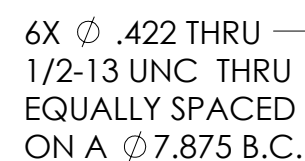
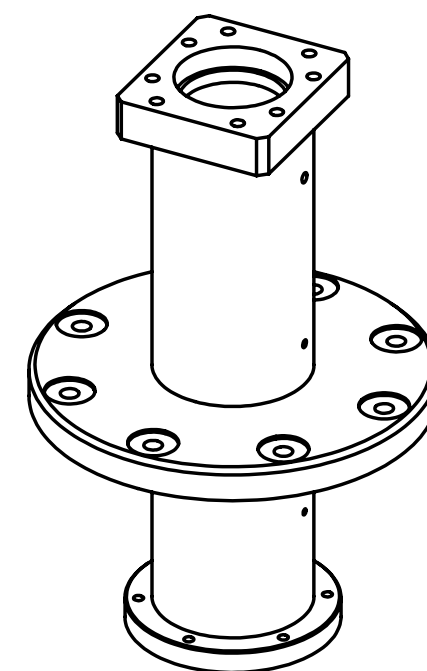
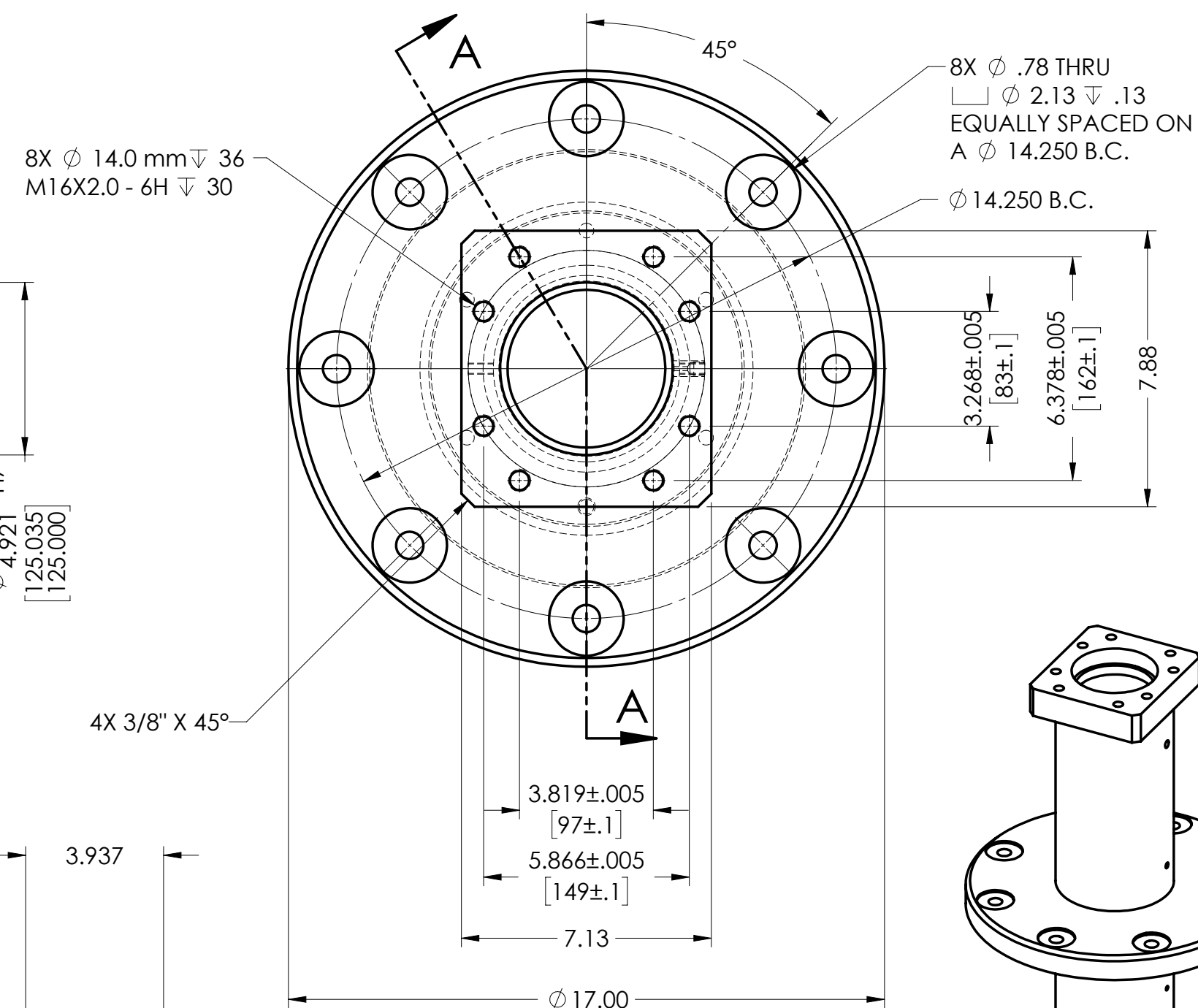
(FINISHED DIMENSIONS SHOWN)

| ITEM NO. | QTY. | MATERIAL | STOCK SIZE | LENGTH |
|----------|------|------------------|-----------------------|--------|
| 1 | 1 | 1045 AISI TUBING | DIA 6.75 X 0.875 WALL | 24.63 |
| 2 | 1 | AISI 1020 | 1.80 x 7.13 | 7.88 |
| 3 | 1 | AISI 1020 | DIA 17.00 | 1.50 |
| 4 | 1 | AISI 1020 | DIA 9.00 | 1.00 |

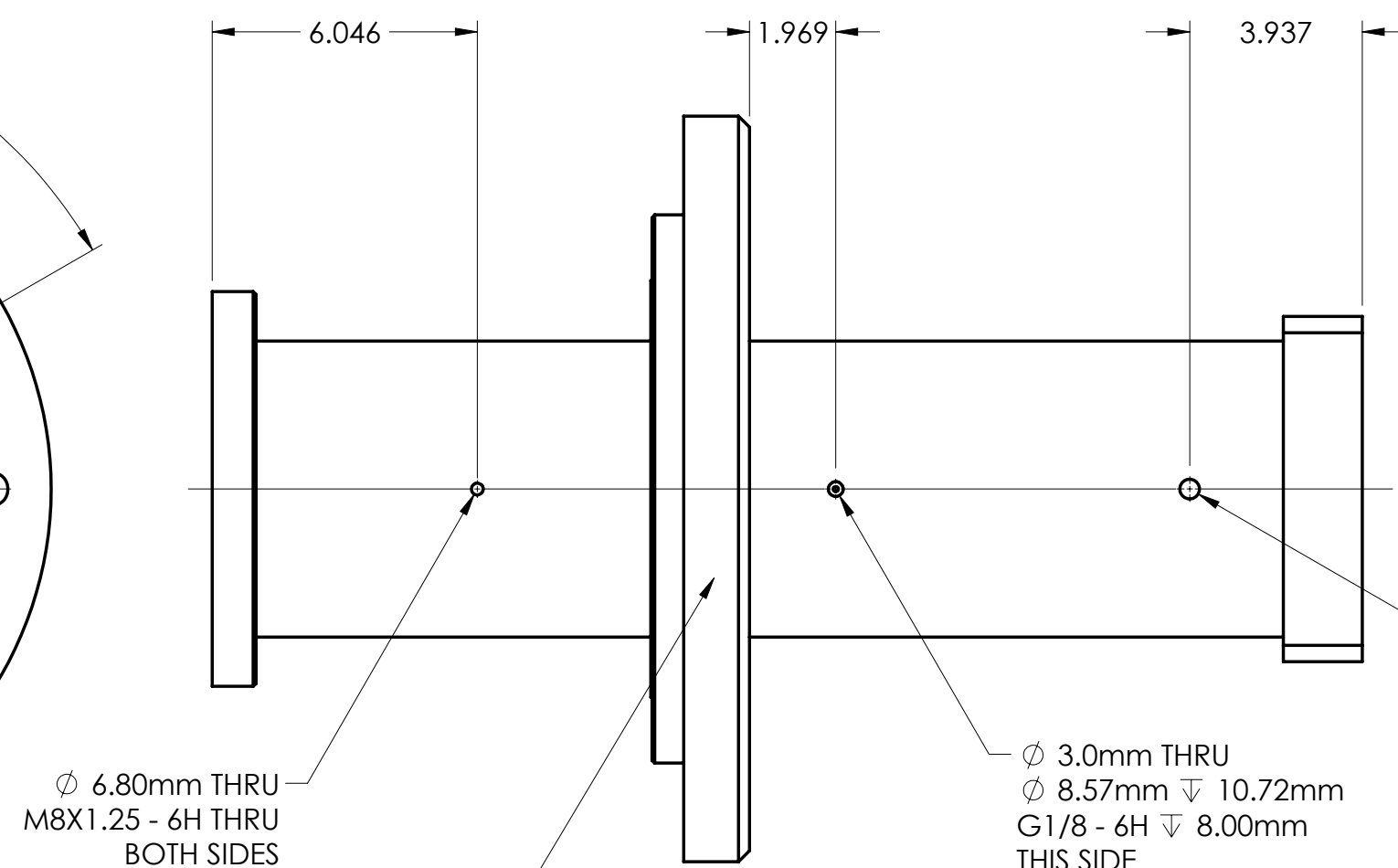
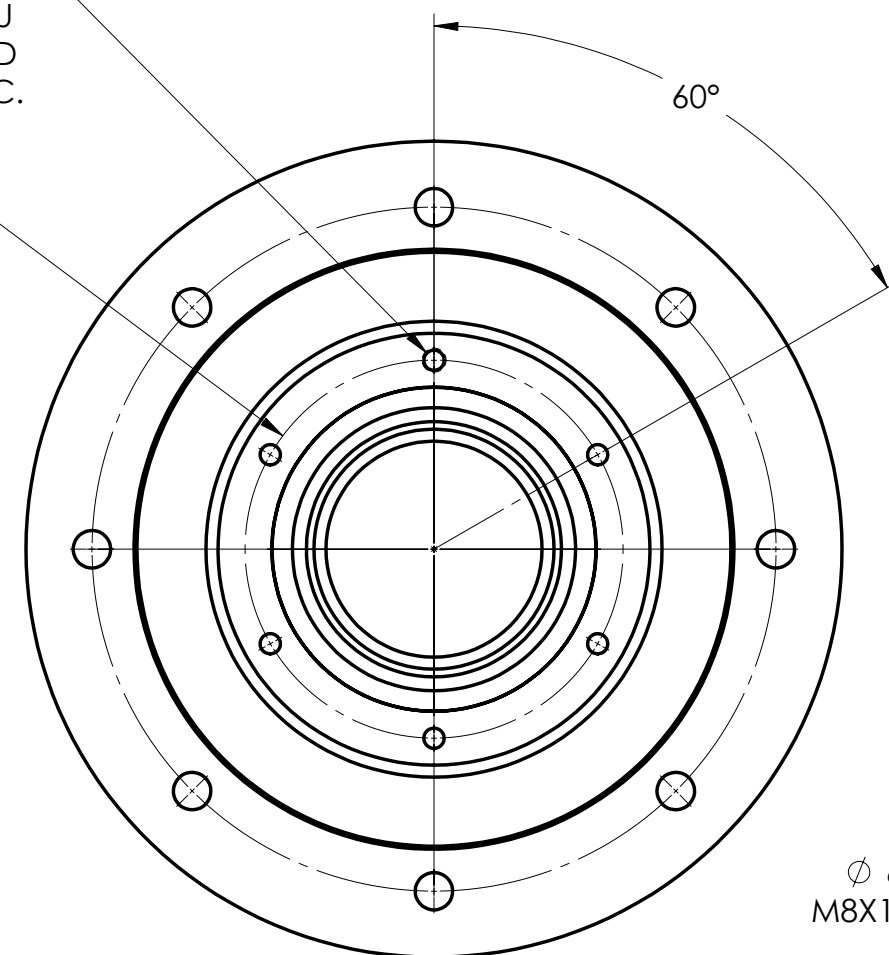
Technical drawing of a mechanical part, likely a bracket or arm, showing a cross-section A-A. The drawing includes dimensions for overall size, hole locations, and hole diameters. Key features include a central horizontal shaft with a diameter of 4.50, a central vertical hole with a diameter of 9.50, and a smaller hole on the right with a diameter of 4.923. The part is labeled with callouts 1, 2, 3, and 4. The drawing is titled "ON A-A".

Dimensions and Callouts:

- Overall width: 26.225
- Overall height: 12.500
- Central horizontal shaft diameter: $\phi 4.50$
- Central vertical hole diameter: $\phi 9.50$
- Small hole on the right diameter: $\phi 4.923$
- Callout 1: Points to the central horizontal shaft.
- Callout 2: Points to the small hole on the right.
- Callout 3: Points to the central vertical hole.
- Callout 4: Points to the top flange of the central vertical hole.



Ø 7.875 B.C.



— \varnothing 11.45 mm THRU
G1/4 - 6H THRU
THIS SIDE

Ø 6.80mm THRU
M8X1.25 - 6H THRU
BOTH SIDES

— Ø 3.0mm THRU
 Ø 8.57mm ▾ 10.72mm
 G1/8 - 6H ▾ 8.00mm
 THIS SIDE

MARK PART NUMBER HERE

NOTES:

REMOVE ALL SHARP EDGES

WELDED CONSTRUCTION - ALL
WELDS 3/8" AND CONTINUOUS

MARK WITH PART NUMBER
AS SHOWN

APPROXIMATE WEIGHT = 229.203 LBS

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009 AND LIBBEY CORPORATE STANDARDS

NOTICE

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[illegible]

REPORT CHANGES TO ENGINEERING DEPARTMENT
WORK TO DIMENSIONS. DO NOT SCALE PRINT.

UNLESS OTHERWISE SPECIFIED:

UNITS ARE DECIMAL INCH
TOLERANCE ON ALL DIMENSIONS ARE:

| | |
|-----------------------|--|
| ENGLISH DIMENSIONS: | FINISH MARKS |
| X/X ± 1/16 | $\sqrt[63]{} = \sqrt[7]{}$ |
| X.XX ± .020 | |
| X.XXX ± .010 | |

METRIC DIMENSIONS:

| | | |
|----------|----------|------------------------|
| [X] | ± 2 mm | $\sqrt{\frac{32}{N6}}$ |
| [X.X] | ± .5 mm | $\sqrt{\frac{16}{N5}}$ |
| [X.XX] | ± .25 mm | $\sqrt{\frac{8}{N4}}$ |

CHAMFER BORED & REAMED HOLES:
1/32 x 45° UP TO 3/8 DIA.
1/16 x 45° OVER 3/8 DIA.
CHAMFER TAPPED HOLES TO DEPTH OF ONE
THREAD

SURFACE ROUGHNESS NOT TO EXCEED

125 ON MACHINED SURFACES

THIRD ANGLE PROJECTION

| REV. | DESCRIPTION | BY | DATE |
|------|-------------|----|------|
|------|-------------|----|------|

REVISIONS

MATERIAL
WELDMENT - SEE CUT LIST

| | | | |
|--------|---------|-------|----------|
| DESIGN | D.SOLEY | SAVED | 6/3/2022 |
|--------|---------|-------|----------|

| | | |
|-------|------------|------------|
| DRAWN | G. DIESING | 05/20/2022 |
|-------|------------|------------|



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CYLINDER MOUNTING STOOL

6 TON PRESSING CYLINDER ASSY

16-38 INDEXING PRESS

| | | |
|--------|------|----------------|
| SCALE: | SIZE | DRAWING NUMBER |
|--------|------|----------------|

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VIEW B
SCALE 1 : 1