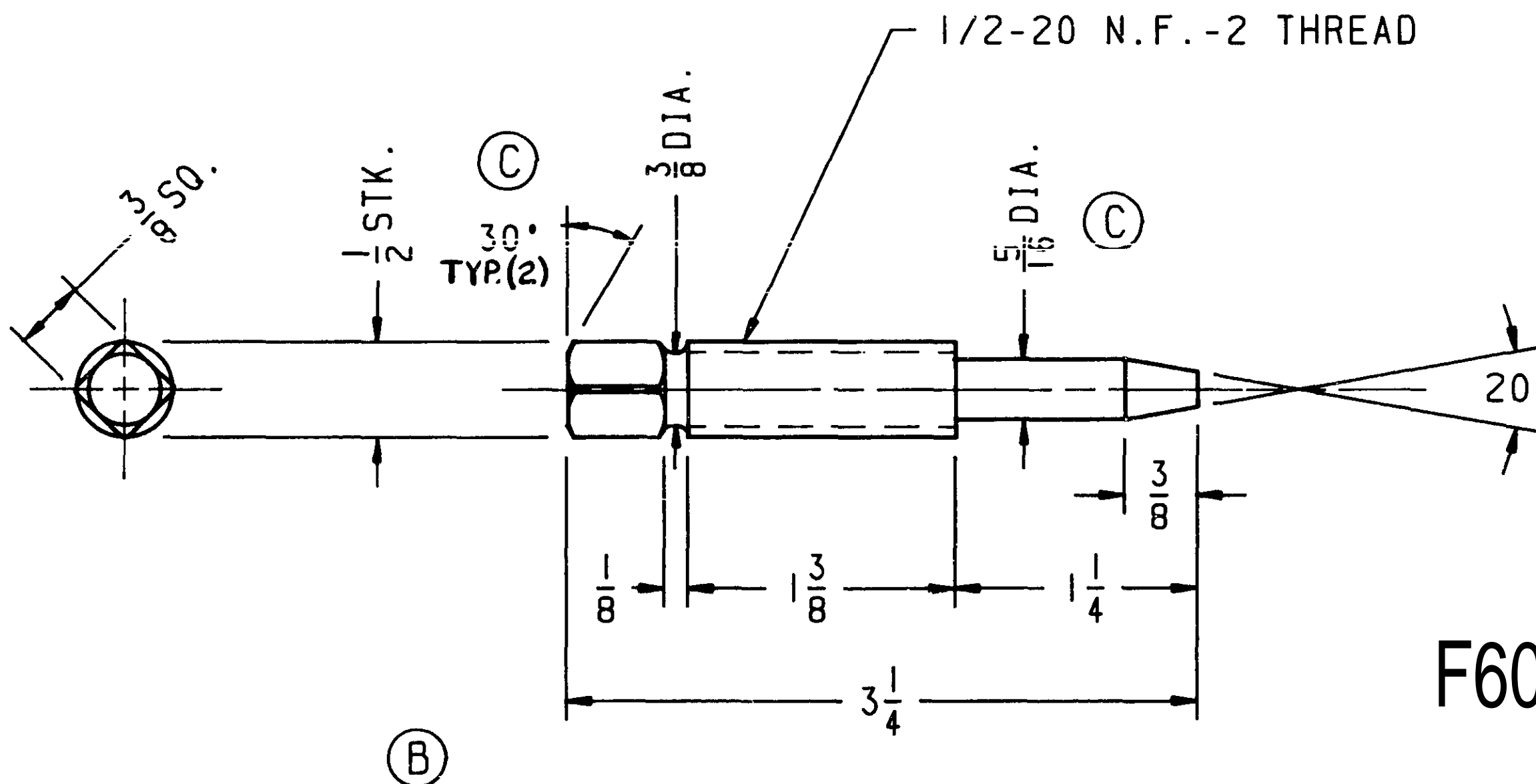


MARCAR PIEZA CON NUMEROS OWENS-ILLINOIS



F605522

BREAK SHARP EDGES


MARK PART NUMBER AT (X)

OIS-0199-B, OIS-0199-C, OIS-0566, OIS-0430-A

USED ON ASSEMBLY No. OIS-01594, OIS-01074, OIS-01162, OIS-0431-A, OIS-0431

(C) EMHART No. 191-2124
MAY BE SUBSTITUTED.

File CAD

I		D		UNLESS SPECIFIED: 125 FINISHED SURFACE ROUGHNESS FINISHED DIMENSIONS FRACTIONAL ±.015 DECIMAL ±.005	NAME NEEDLE VALVE				 OWENS-ILLINOIS DRAWING NUMBER OIS-4-6 SHEET__
H		C	12-18-84		DRAWN	CHECKED	DATE	SCALE	
G		B	8-5-54		RGA/RLF		1-21-45	FULL	
F		A	8-22-50		MATERIAL AISI-C1117 C.R.S.				
E		CHANGES							

DRAWING
NUMBER

OIS-4-6

CHANGE
LETTER

C

CHANGED
BY

R. FLYNN

G.C.D. ENGINEERING & RESEARCH DEPT.

CHANGE DESCRIPTION & REASON:

1) CHANGE MATERIAL WAS 303 STAINLESS STEEL

2) ADDED NOTE "EMHART # 191-2124 MAY BE
SUBSTITUTED"

3) 5/16 DIA. WAS .314/.310 DIA. - NOT NEEDED

4) REMOVED CONCENTRIC NOTE AND ADDED 30°
CHAMFER.

TYPE

- | | |
|--------------|----------------|
| 1- PATTERN | 5- CORRECTION |
| 2- MATERIAL | 6- PARTS LIST |
| 3- DIMENSION | 7- COMBINATION |
| 4- FINISH | 8- OTHER |

EFFECTIVITY

- F- NEXT MANUFACTURED LOT
P- IN PROCESS -
UP TO AFFECTED OPERATION + 'F'
U- UNASSEMBLED PARTS - IN PROCESS,
STORES, ASSEMBLY FLOOR + 'P'
A- PARTS IN ASSEMBLIES + 'U'
T- PARTS OR ASSEMBLIES IN MACHINES + 'A'
S- SPECIAL INSTRUCTIONS -
FOR HARD PARTS, MACHINE NO'S, ETC.
R- RECORD ONLY

FRAME NO.

197

CODE

T

7

E

F

AUTORIZADO
FECHA DE FORM. GC-164-R2022

ADN - ADMINISTRACIÓN DE DIBUJOS NETWORK