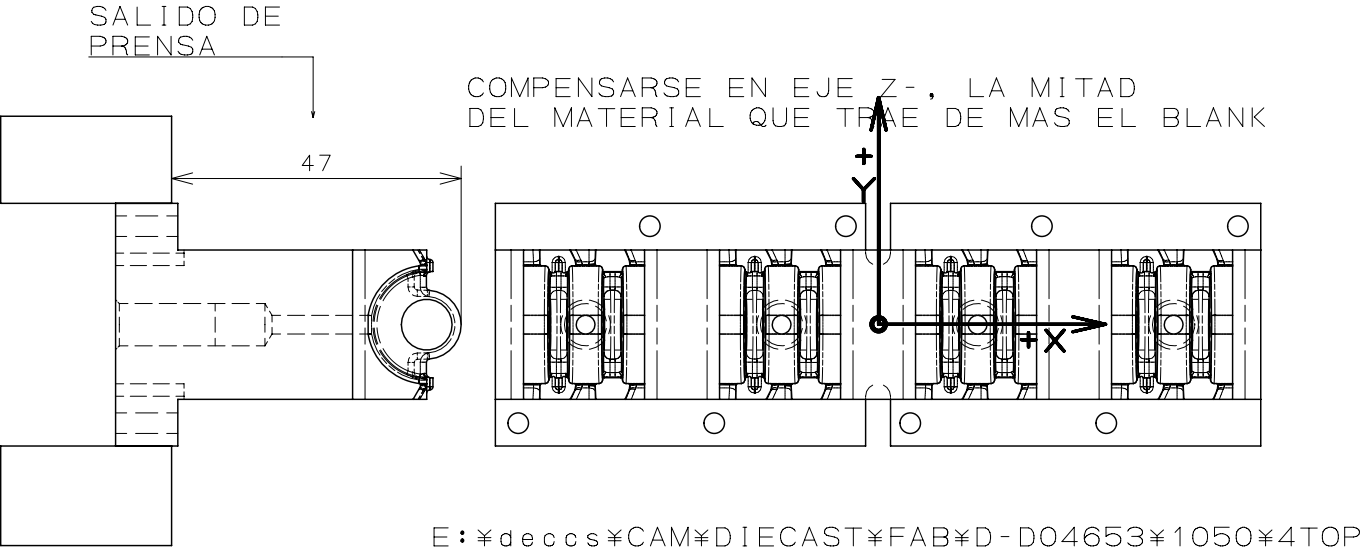
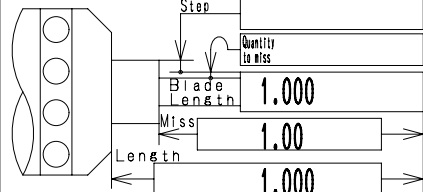
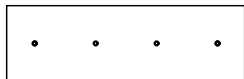
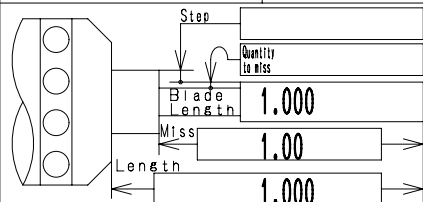
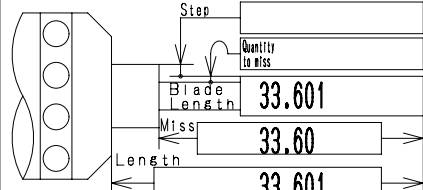
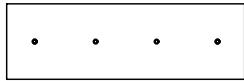
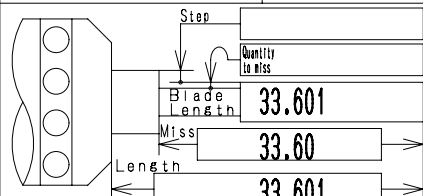

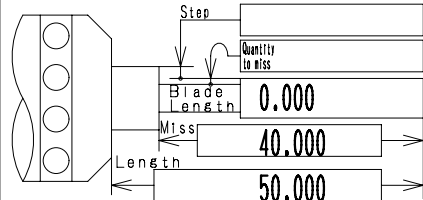
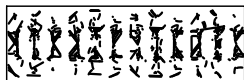
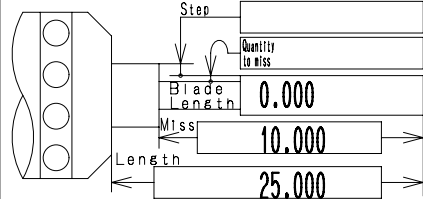


Name	D-D04653	Number	0000-0000	Number	3TOP-531050	D N C		
		Materials	SKH51	Direction	TOP	4TOP-531050		
		Name	RICARDO	Date	21/09/07			
prt	W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt							
X= -61.500 61.500								
Y= -19.500 19.500								
Z= -55.533 0.000								
								TRYCUT
							Process	A T C
							Machine	Mitsui
							Process No	All Time
							6	422.40
Graphic Check		Fixed Cycle Check		Transfer Check		Processing order=3		
						Primary processing		

Touring list										DNC= 4TOP-531050										NAME=D-D04653										prt = W:\deccs\RICARDO\CAM\DIECAST\FAB\D-D04653\1050\4TOP-531050\4TOP-531050.prt										1/2									
NO.	Tool Information					Cut Point					S		F		Z		Carve		OFTMAX		Remarks					Cutter																							
1	TL= 2.0-HCDR H = 1							2000		30		-1.000				FL00		G81Z-1.00R3.00F30					Standard					TL-NO.																					
	T = 1 A= 2 D = 1							1		Center																																							
																																																	
																TIME																																	
																0.53																																	
2	TL= 2.0-HDRL H = 6							4000		20		-33.601				FL00		G83Z-33.60R3.00Q0.150F20					Standard					TL-NO.																					
	T = 6 A= 2 D = 6							1		DR																																							
																																																	
																TIME																																	
																52.12																																	
3	TL= 12.0-C2PV H = 7						2500		1500		-45.333 -17.445 -14.745				FL00		#1 0.2000 #2 0.0000 #3 0.2000					R= 2.000																											
	T = 7 A= 3 D = 7						3		3D																																								
																																																	
															TIME																																		
															128.91																																		
4	TL= 6.0-CBEM H = 8						6000		1000		-14.745				FL00		#1 0.2000					Standard					TL-NO.																						
	T = 8 A= 2 D = 8						4		3D																																								
																																																	
															TIME																																		
															29.38																																		
										ØSLIM LINE D06-110 ØSHANK-D6																																							

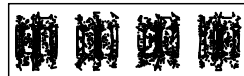
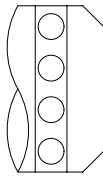
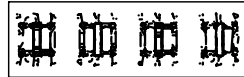
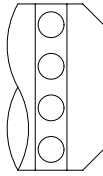
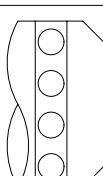
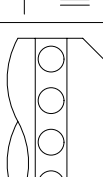
Touring list DNC= 4TOP-531050 NAME=D-D04653
pr t = W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt 2/2

Touring list DNC= 4TOP-531050 NAME=D-D04653
pr t = W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt 2/2

Touring list DNC = 4TOP-531050 NAME = D-D04653
pr t = W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt 2/2

Touring list DNC = 4TOP-531050 NAME = D-D04653
pr t = W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt 2/2

Touring list DNC = 4TOP-531050 NAME = D-D04653
pr t = W:¥deccs¥RICARDO¥CAM¥DIECAST¥FAB¥D-D04653¥1050¥4TOP-531050¥4TOP-531050.prt 2/2

Touring list		DNC = 4TOP-531050 prt = W:\deccs\RICARDO\CAM\DIECAST\FAB\D-D04653\1050\4TOP-531050\4TOP-531050.prt		NAME = D - D04653		2/2				
NO.	Tool Information	Cut Point	S	F	Z	Carve	OFTMAX	Remarks	Cutter	
5	TL = 3.0-CBEM H = 9		8000	1000	-14.745		FL00	#L# 0.2000		
	T = 9 R= 2 D = 9		5	3D						
	 <div style="margin-left: 10px;"> Step: _____ Quantity Lo Miss: _____ Blade Length: 0.000 Miss: 20.000 → Length: 26.000 → </div>		ØSLIM LINE D06-110 ØSHANK-D6 TOOL-D3				TIME			
				136.91			Standard			TL-NO.
6	TL = 2.0-CBEM H = 10		10000	600	-14.745		FL00	#L# 0.2000		
	T = 10 R= 2 D = 10		6	3D						
	 <div style="margin-left: 10px;"> Step: _____ Quantity Lo Miss: _____ Blade Length: 0.000 Miss: 14.000 → Length: 20.000 → </div>		ØSLIM LINE D04-110 ØSHANK-D4 TOOL-D2				TIME			
				74.55			Standard			TL-NO.
	TL = H =									
	T = D =									
	 <div style="margin-left: 10px;"> Step: _____ Quantity Lo Miss: _____ Blade Length: _____ Miss: _____ → Length: _____ → </div>						TIME			
							Standard			TL-NO.
	TL = H =									
	T = D =									
	 <div style="margin-left: 10px;"> Step: _____ Quantity Lo Miss: _____ Blade Length: _____ Miss: _____ → Length: _____ → </div>						TIME			
							Standard			TL-NO.