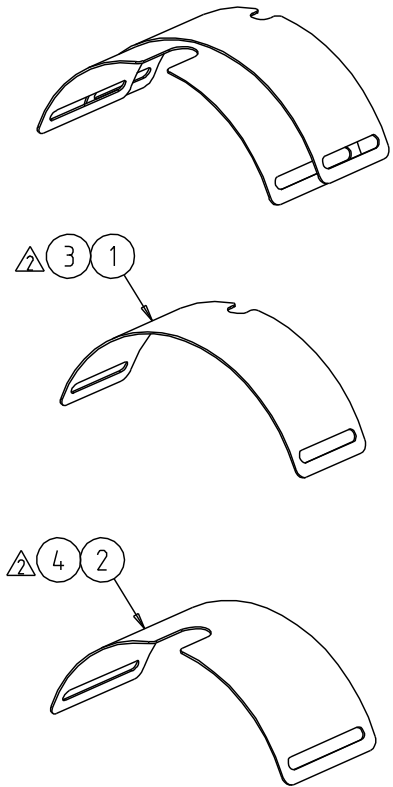


ITEM NO.	ITEM QTY.	MAT'L DESCRIPTION	MAT'L QTY.	MAT'L PART NO.
1	1	14 GA. SHEET	1 LBS	WPL48X96X14GLSS
2	1	14 GA. SHEET	2 LBS	WPL48X96X14GLSS
PAINTED GUARD - WARMAN MATERIAL CODE E02				
3	1	14 GA. SHEET	1 LBS	WPL14GA
4	1	14 GA. SHEET	2 LBS	WPL14GA

⚠ MATERIAL : WARMAN CODE C23 UNLESS OTHERWISE SPECIFIED.
ESTIMATED MASS : 1,1 kg / 2.5 LBS



⚠ NOTES:
1.) REMOVE ALL BURRS AND SHARP EDGES.
2.) STAMP PART NO. USING 8 [.31] HIGH NUMERALS.
3.) DIMENSIONS SHOWN THUS [] ARE IN INCHES.

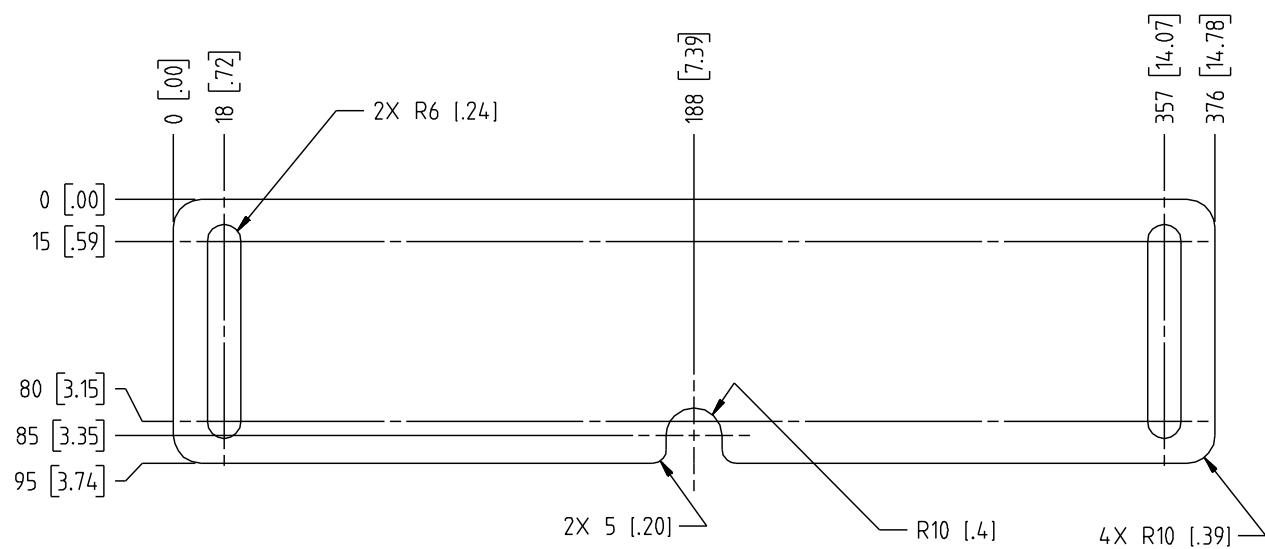
STAINLESS STEEL GUARD:
4.) ALL STEEL TO BE COMMERCIAL QUALITY
A-240 14 GA. CR SH.

PAINTED GUARD:
5.) ALL STEEL TO BE COMMERCIAL QUALITY
A-569 14 GA. HR PL.
6.) SURFACE PREPARATION AND PAINTING PROCEDURE SHOULD
BE IN ACCORDANCE WITH APPLICABLE SECTIONS OF THE
STRUCTURAL STEEL PAINT COUNCIL SPECIFICATIONS.

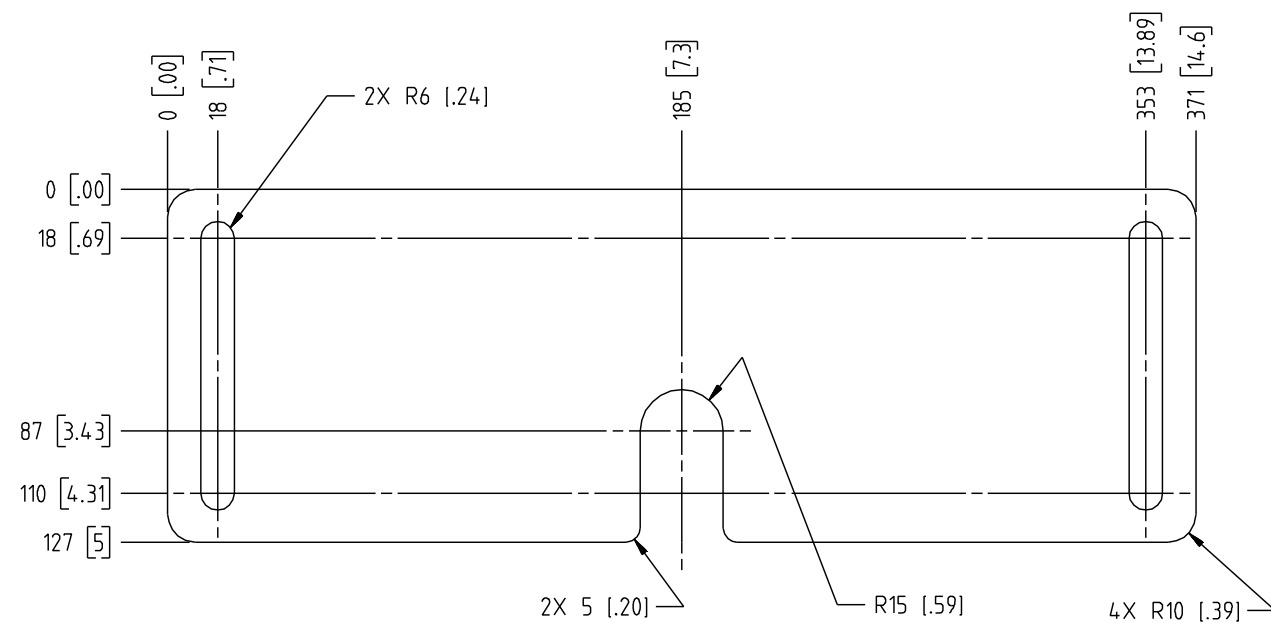


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	3							APP. RAS				
	2	UPDATED BOM & NOTES TO CURRENT STANDARDS, MAT'L WAS E02; SEE SHEET 2; DR113459MAD	ARW	JUN.24,2011	DAB	CHECK ARW		WARMAN PUMP				
	1	F6485T88750A*** WAS E485T88750A***; F6485T88750B*** WAS E485T88750B***; UPDATED TOLERANCE BLOCK; REMOVED ENCUMBRANCE; DR109481MAD	ARW	DEC.3,2009	DAB	DRN. J.STAVENESS						
	No.	DESCRIPTION	BY	DATE	CHK	DATE AUG.13,2009						
REVISIONS						SCALE			WEIR MINERALS NORTH AMERICA	DRAWING No.	A2-110-0-388750	REV. 2
								DESIGN CENTRE OF ORIGIN : MADISON		SHEET 1 OF 2		



ITEMS 2 & 4 
FLAT PATTERN



ITEMS 1 & 3 
FLAT PATTERN

Copyright © Weir Slurry Group Inc. 2011					5					PRODUCT : WARMAN PUMP		TITLE : SEAL GUARD - TOP F6485T88750#*** FOR USE WITH GLAND PUMPS 8/6FAH				
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					3					CHECK	ARW					
					2	UPDATED VIEWS AS SHOWN; SEE SHEET 1; DR113459MAD	ARW	JUN.24,2011	DAB	DRN.	J.STAVENESS					
					1	UPDATED TOLERANCE BLOCK; SEE SHEET 1; DR109481MAD	ARW	DEC.3,2009	DAB	DATE	AUG.13,2009					
					No.	DESCRIPTION	BY	DATE	CHK	SCALE				WEIR MINERALS NORTH AMERICA		DRAWING No.
					REVISIONS				DESIGN CENTRE OF ORIGIN : MADISON		A2-110-0-388750 SHEET 2 OF 2		2			

FOR LIMITS OF UNTOLERANCED DIMENSIONS REFER TO DRG. A388878.

