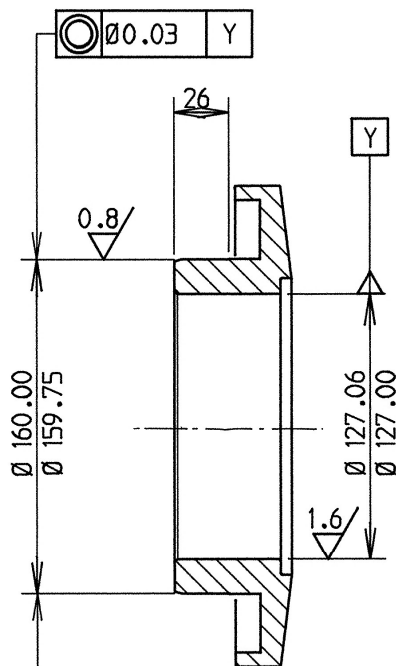
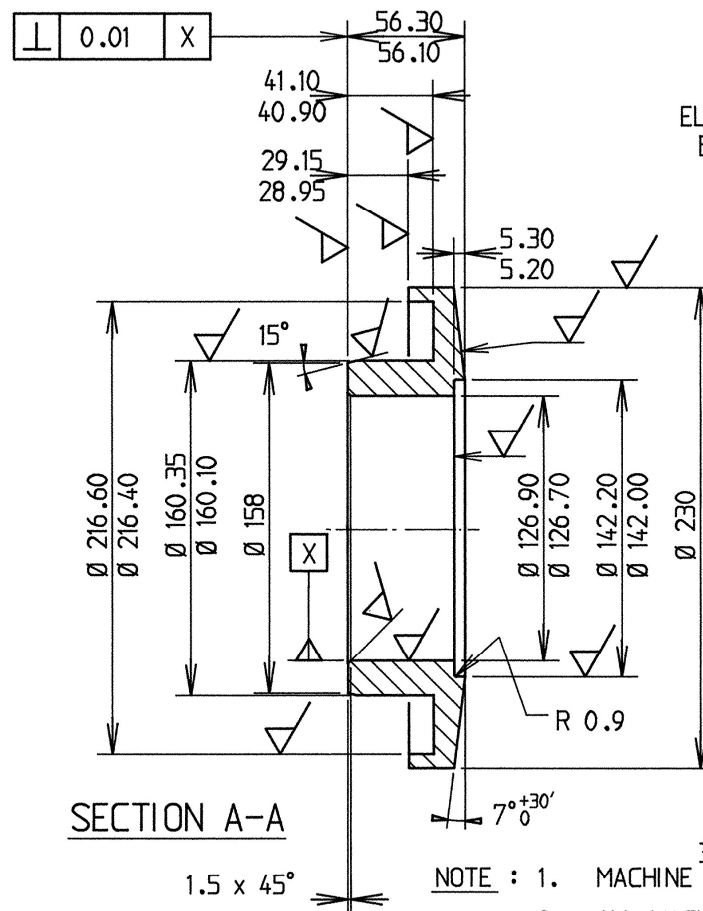


29 SEP 1987
18 JUN 1993



THIS SURFACE TO BE
PLUNGE GROUND

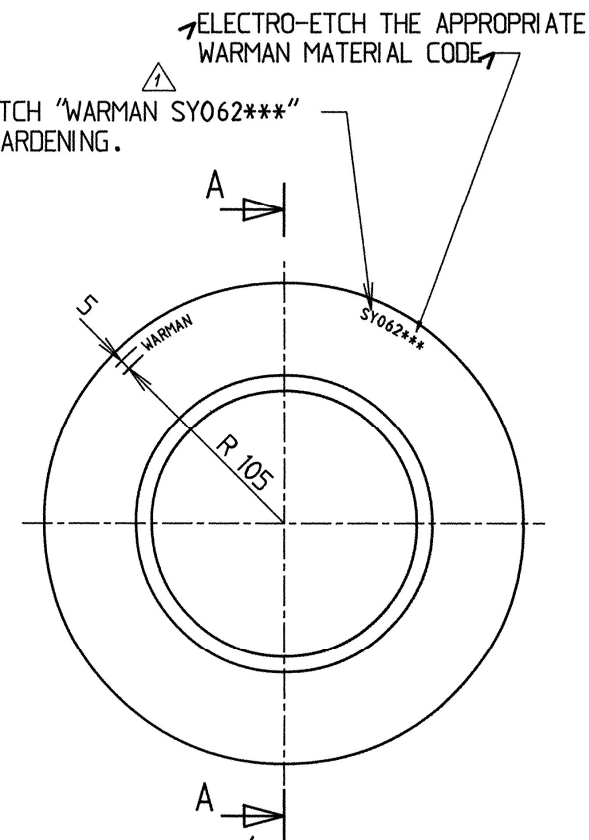
GRINDING DETAILS



SECTION A-A

MACHINING DETAILS

ELECTRO-ETCH "WARMAN SY062***"
BEFORE HARDENING.



- NOTE : 1. MACHINE ∇ 3.2/ WHERE SHOWN THUS ∇ UNLESS STATED OTHERWISE.
2. ALL MACHINED DIAMETERS ∇ Ø0.10 X
3. REMOVE ALL BURRS AND SHARP EDGES.
4. HARDEN & TEMPER TO 55 ROCKWELL 'C' MINIMUM.
5. GRIND AS SHOWN.

MATERIAL : WARMAN CODE C21 UNLESS OTHERWISE SPECIFIED.

ESTIMATED MASS : 5.4 kg

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4				APP.	
3				CHECK	
2				DRN.	
1	PART N° INCORRECTLY SHOWN AS SY005.	I.O.	JUN 10 1993	DATE	7/8/87
No.	DESCRIPTION	BY	DATE	SCALE	
	REVISIONS			1 : 2.5	

WARMAN PUMP
LABYRINTH - SY062***

WARMAN INTERNATIONAL LTD.

OFFICE OF ORIGIN : SYDNEY

C.A.D.

A3-110-0-118950

REV.

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