

Stock List			
ITEM	QTY	MATERIAL	DESCRIPTION
M58	1	SAE 1045	Ø3-1/2" x 190mm LG.

COSMA INNOVATIVE MANUFACTURING SOLUTIONS			
REV	CHANGE	CHK'D	DATE

THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS
OF MEASUREMENT (*INDICATES INCH DIMENSIONS)

MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.

1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS
2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS
3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS
ALL GROUND SURFACES TO BE 0.4 MICRONS.
METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:
1 PLACE MACHINING .03
1 PLACE FABRICATION .15
2 PLACE .008 BETWEEN MACHINED SURFACES
 .003 BETWEEN SINGLE DOWEL AND A HEEL SURFACE
 .003 BETWEEN DOWELS IN THE SAME PLANE
 .010 BETWEEN DOWELS IN DIFFERENT PLANES
 .013 TO SCREW HOLES, NON ACCUMULATIVE
ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD
DRAWN SURFACES.


ALL EDGES OF PART CONTACT SURFACES ON LOCATING
BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm
AFTER SPOTTING.


MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS.
PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.

CRITICAL FEATURES ARE MARKED WITH ¹¹3811

UNIT No.:	UNIT NUMBER
WEIGHT (KG):	N/A

COTO: COTO NUMBER	
<input type="checkbox"/> MOVIL PART RAL <input type="checkbox"/> FIXED PART RAL <input checked="" type="checkbox"/> BLACK OXIDE <input type="checkbox"/> WITH OUT PAINT <input type="checkbox"/> POKA YOKE PAINT	THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDO TO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES

DESIGN SOURCE	BUILD SOURCE	CUSTOMER
 MAGNA	 MAGNA	CUSTOMER NAME

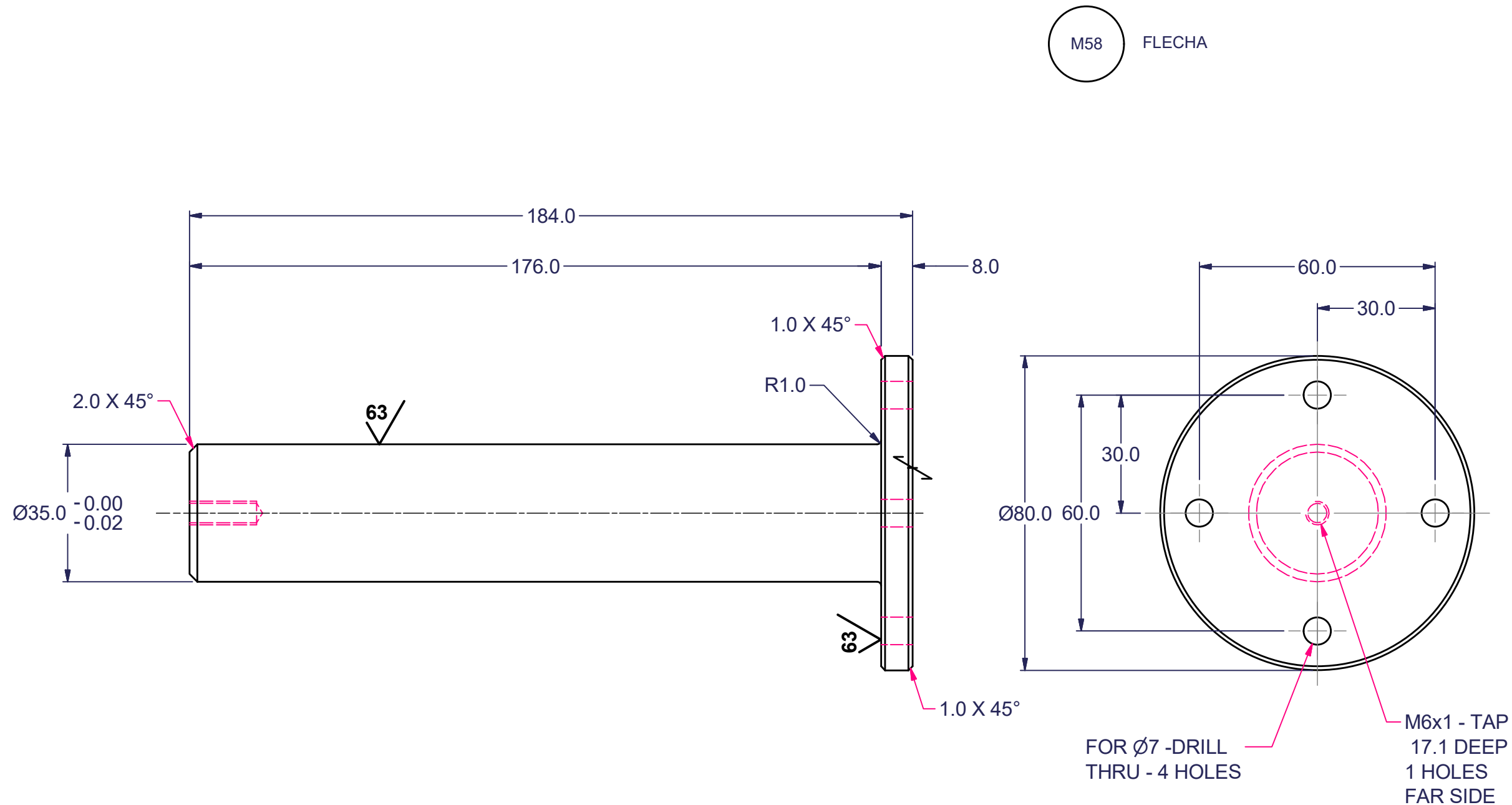
DESIGNER D. NAME	DETAILER D. NAME	 3RD ANGLE PROJECTION
PROJECT MGR. PM NAME	DESIGN SUP. F. NAME	CHECKER CK NAME

SYSTEM NAME PROJECT NAME

DESCRIPTION	PRODUCT NAME

SCALE NONE	SHEET 10 OF 22	RELEASE DATE 3/1/2018
---------------	-------------------	--------------------------

DRAWING No.	SHOWN
	114-FRW-JIP-ST65U-M58
	OPPOSITE



NOTAS:
1.- STENCILAR ITEM.