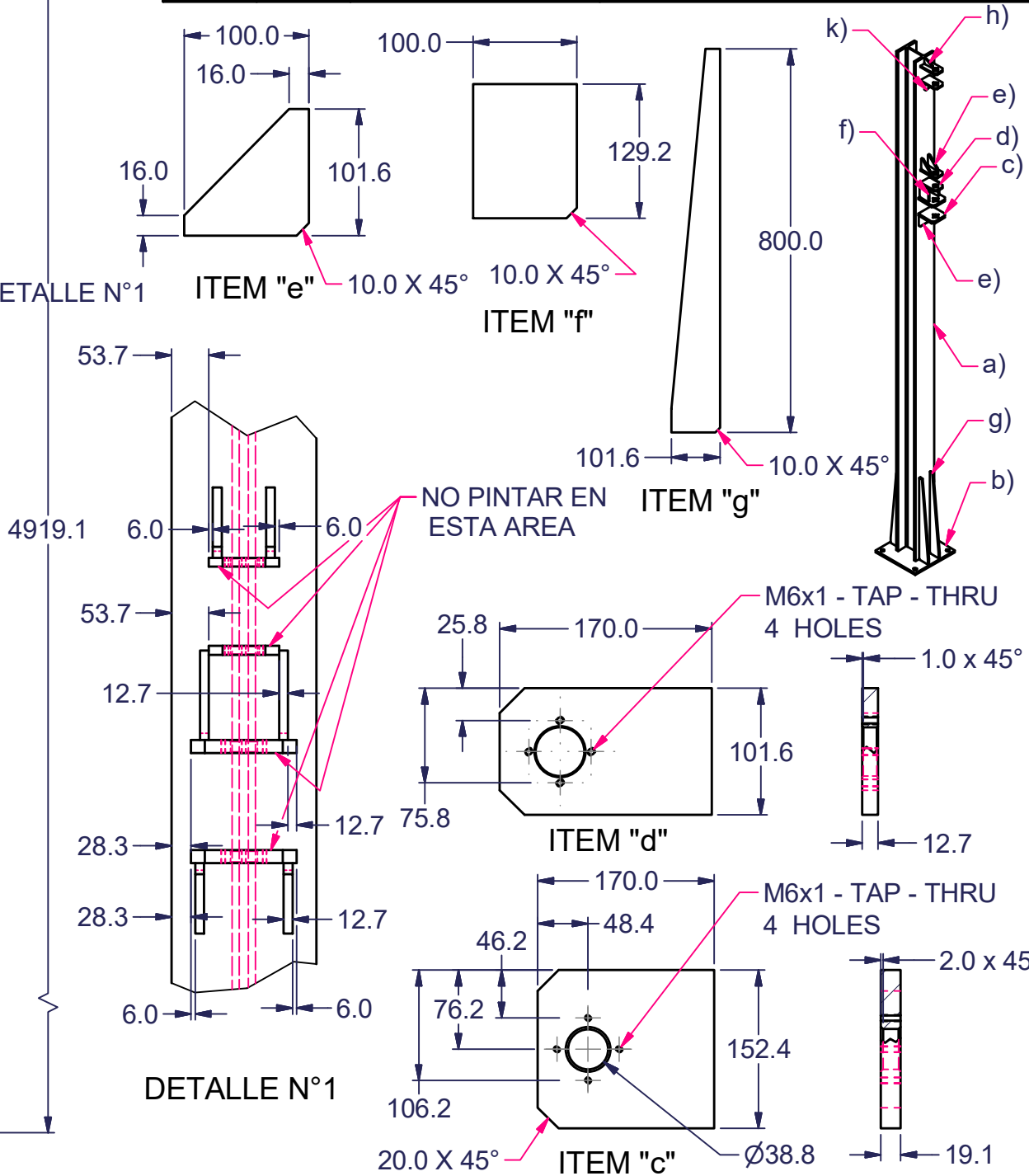


NOTAS:  
1.- STENCILAR ITEM.  
2.-PINTAR CON EL 1023

| Stock List |     |          |                               |
|------------|-----|----------|-------------------------------|
| ITEM       | QTY | MATERIAL | DESCRIPTION                   |
| a          | 1   | IPR      | 8" x 8" x 86Kg-m x 4900mm LG. |
| b          | 1   | HRS      | 3/4" x 450mm x 450mm          |
| c          | 2   | HRS      | 3/4" x 6" x 170mm LG.         |
| d          | 4   | HRS      | 1/2" x 4" x 170 mm LG.        |
| e          | 4   | HRS      | 1/2" x 4" x 100mm LG.         |
| f          | 2   | HRS      | 1/2" x 4" x 129mm LG.         |
| g          | 4   | HRS      | 1/2" x 4" x 800mm LG.         |
| h          | 1   | HRS      | 1/2" x 2" x 85mm LG.          |
| k          | 1   | HRS      | 1/2" x 4" x 85mm LG.          |
| M50        | 1   | W/C      | BRACKET                       |



| COSMA INNOVATIVE MANUFACTURING SOLUTIONS  |                       |  |               |  |  |
|---|-----------------------|--|---------------|--|--|
| REV   | CHANGE                | CHK'D  | DATE          |  |  |
|   |                       |  |               |  |  |
|   |                       |  |               |  |  |
|   |                       |  |               |  |  |
|   |                       |  |               |  |  |
| THIS DRAWING MAY USE BOTH INCH AND METRIC UNITS OF MEASUREMENT (*INDICATES INCH DIMENSIONS)                   |                       |  |               |  |  |
| MAXIMUM ALLOWANCE ROUGHNESS OF ALL METRIC.  |                       |  |               |  |  |
| 1 PLACE mm FINISH DIMENSIONS TO BE 3.2 MICRONS  |                       |  |               |  |  |
| 2 PLACE mm FINISH DIMENSIONS TO BE 1.6 MICRONS  |                       |  |               |  |  |
| 3 PLACE mm FINISH DIMENSIONS TO BE 0.5 MICRONS  |                       |  |               |  |  |
| ALL GROUND SURFACES TO BE 0.4 MICRONS.  |                       |  |               |  |  |
| METRIC - EXCEPT AS NOTED TOLERANCES SHALL BE:   |                       |  |               |  |  |
| 1 PLACE MACHINING '0.3  |                       |  |               |  |  |
| 1 PLACE FABRICATION '1.5  |                       |  |               |  |  |
| 2 PLACE '0.08 BETWEEN MACHINED SURFACES   |                       |  |               |  |  |
| '0.03 BETWEEN SINGLE DOWEL AND A HEEL SURFACE   |                       |  |               |  |  |
| '0.03 BETWEEN DOWELS IN THE SAME PLANE  |                       |  |               |  |  |
| '0.10 BETWEEN DOWELS IN DIFFERENT PLANES  |                       |  |               |  |  |
| '0.13 TO SCREW HOLES, NON ACCUMULATIVE  |                       |  |               |  |  |
| ALL O SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN SURFACES.   |                       |  |               |  |  |
| ALL EDGES OF PART CONTACT SURFACES ON LOCATING BLOCKS AND FINGERS TO HAVE .12R INCH / 3.00 mm AFTER SPOTTING. |                       |  |               |  |  |
| MARK IDENTIFICATION AND MATERIAL NUMBERS ON DETAILS. PAINT IDENTIFICATION NUMBERS ON STRUCTURAL WORK.         |                       |  |               |  |  |
| CRITICAL FEATURES ARE MARKED WITH "*"   |                       |  |               |  |  |
| UNIT No.:   |                       | UNIT NUMBER  |               |  |  |
| WEIGHT (KG):  |                       | N/A  |               |  |  |
| COTO: COTO NUMBER   |                       |  |               |  |  |
| <input type="checkbox"/> MOVIL PART RAL   |                       | THIS MATERIAL IS PROPERTY OF MAGNA COSMA INTERNATIONALNO RIGHTS ARE GRANTEDTO USE SUCH MATERIAL FOR ANY PURPOSE OTHER THAN FURNISHING OF SERVICES AND SUPPLIES |               |  |  |
| <input type="checkbox"/> FIXED PART RAL   |                       |  |               |  |  |
| <input type="checkbox"/> BLACK OXIDE  |                       |  |               |  |  |
| <input type="checkbox"/> WITH OUT PAINT   |                       |  |               |  |  |
| <input type="checkbox"/> POKA YOKE PAINT  |                       |  |               |  |  |
| DESIGN SOURCE   |                       | BUILD SOURCE   | CUSTOMER      |  |  |
| MAGNA   |                       | MAGNA  | CUSTOMER NAME |  |  |
| DESIGNER  | DETAILER              | 3RD ANGLE PROJECTION   |               |  |  |
| D. NAME   | D. NAME               |  |               |  |  |
| PROJECT MGR.  | DESIGN SUP.           | CHECKER  |               |  |  |
| PM NAME   | F. NAME               | CK NAME  |               |  |  |
| SYSTEM NAME   |                       |  |               |  |  |
| PROJECT NAME  |                       |  |               |  |  |
| DESCRIPTION   |                       |  |               |  |  |
| PRODUCT NAME  |                       |  |               |  |  |
| SCALE   | SHEET                 | RELEASE DATE   |               |  |  |
| NONE  | 4 OF 22               | 3/1/2018   |               |  |  |
| DRAWING NO.   | SHOWN                 |  |               |  |  |
|   | 114-FRW-JIP-ST65U-M50 |  |               |  |  |
|   | OPPOSITE              |  |               |  |  |