

TAG	X LOC	Y LOC	SIZE
A1	1.000	0.250	Ø 0.201 THRU ALL 1/4-20 UNC THRU ALL
A2	1.000	4.500	
A11	9.250	11.500	
A12	9.320	5.177	
A13	9.320	7.427	
A14	11.000	0.250	
A15	11.000	4.500	
A16	11.000	11.500	
A17	12.750	11.500	
A18	12.570	5.177	
A19	12.570	7.427	
A20	21.000	0.250	
A21	21.000	4.500	
A30	2.000	12.000	
A31	2.946	11.168	
A35	15.942	5.177	
A36	15.942	7.427	
A38	16.817	9.999	
A39	18.317	9.999	
A40	19.192	5.177	
A41	19.192	7.427	
B1	7.000	3.302	Ø 0.750 THRU └┐ Ø 1.000 ▽ 0.250
B5	7.000	9.302	
B6	15.000	3.302	
B7	15.000	9.302	



UNLESS OTHERWISE SPECIFIED		
TOLERANCES DIMENSIONS		ISO 2768-1 mK-E ASME Y14.5M-1994
MM +1 -.1	INCHES +.004 -.004	ANGLES +1 °-1 °
MATERIAL: ACERO 1018		
SURFACE TREATMENT		GALVANIZADO
HARDNESS		N.A.

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JOYSON TECHNICAL CENTER				
MODEL NAME: RM001-AC		SERIES No: M2021-120R		
MACHINE NAME:		REFURBISH SINGLE RIVET MACHINE		
PART NUMBER: RM001-AC-301				
SIZE A	PART NAME PART 301			REV. A
ESCALE	1:7	DRAWING IN		INCHES