

***Building Design and Engineering
Approaches to Airborne Infection Control***

**Basic Concepts of
Ventilation Design**

Jack Price

General Principles of Ventilation

Introduction

Need for ventilation:

- **Comfort**
- **Contamination Control**

both maintain healthy work environment

General Principles of Ventilation

- Office buildings ----- In-door air quality
- Occupational exposure ---- OSHA
- Environmental releases ---- EPA

General Principles of Ventilation

- Regulatory Agencies (compliance concerns)
 - Federal
 - State
 - Local
- Good Practice
 - Standard of care (industry standards ANSI, ASME, etc.)
 - Work productivity
 - Process control

Types of Systems

- **Supply**



Temperature & Humidity

The diagram shows a light blue rectangular box divided into three horizontal sections. To the left of the box is a bullet point labeled 'Supply'. Three arrows originate from this bullet point: a solid arrow points to the top section, a solid arrow points to the middle section, and a dashed arrow points to the bottom section.

Replacement (make-up air)

Return (recirculated air)

- **Exhaust**

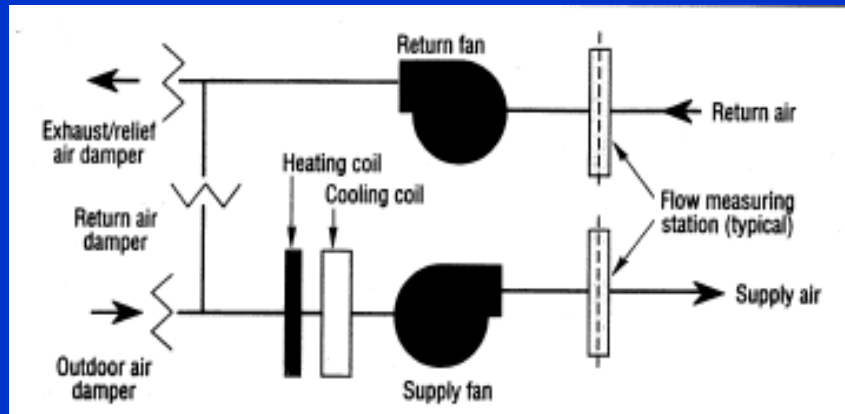


General (dilution)

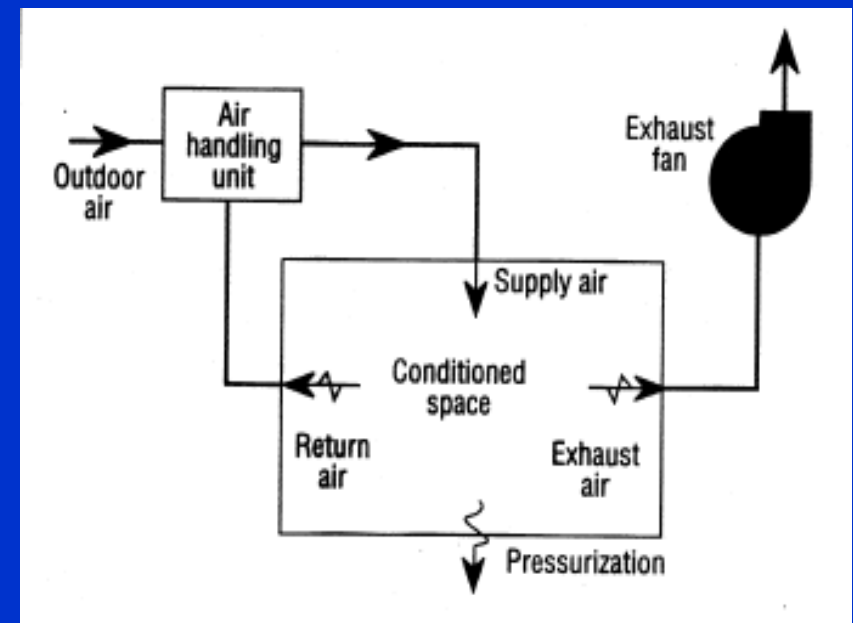
The diagram shows a pink rectangular box divided into two horizontal sections. To the left of the box is a bullet point labeled 'Exhaust'. Two solid arrows originate from this bullet point, pointing to the top and bottom sections of the box.

Local Control (hoods)

HVAC Systems

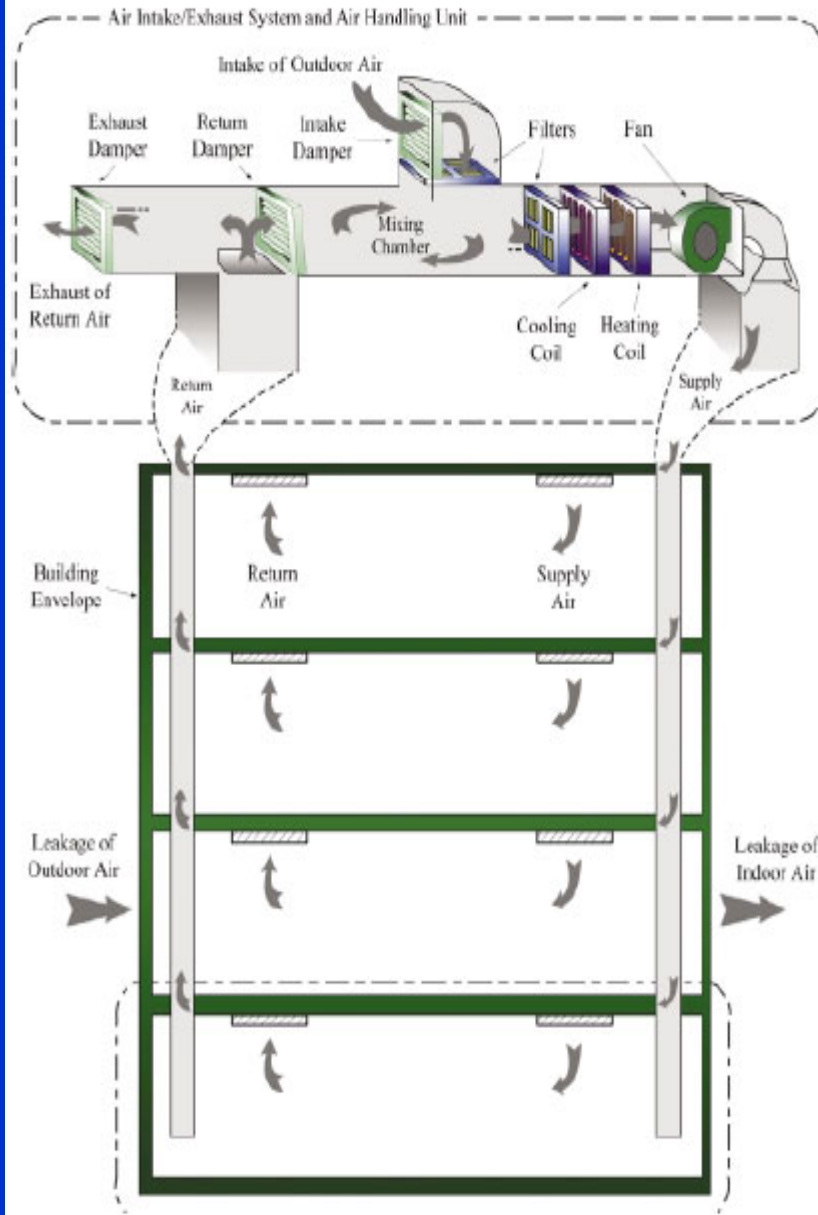


Air Handling System with Economizer



Air Balance in a Conditioned Space

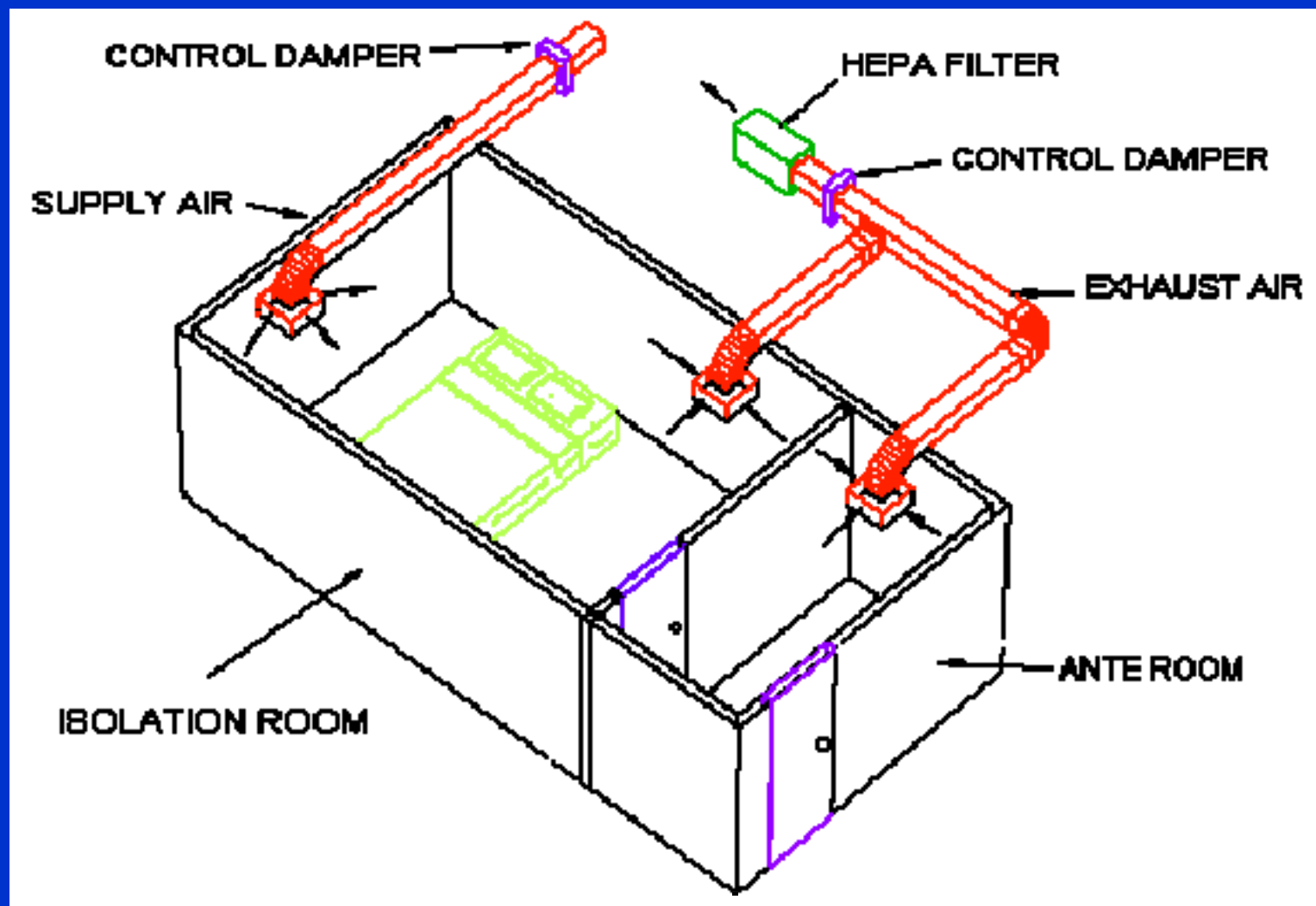
Basic HVAC System



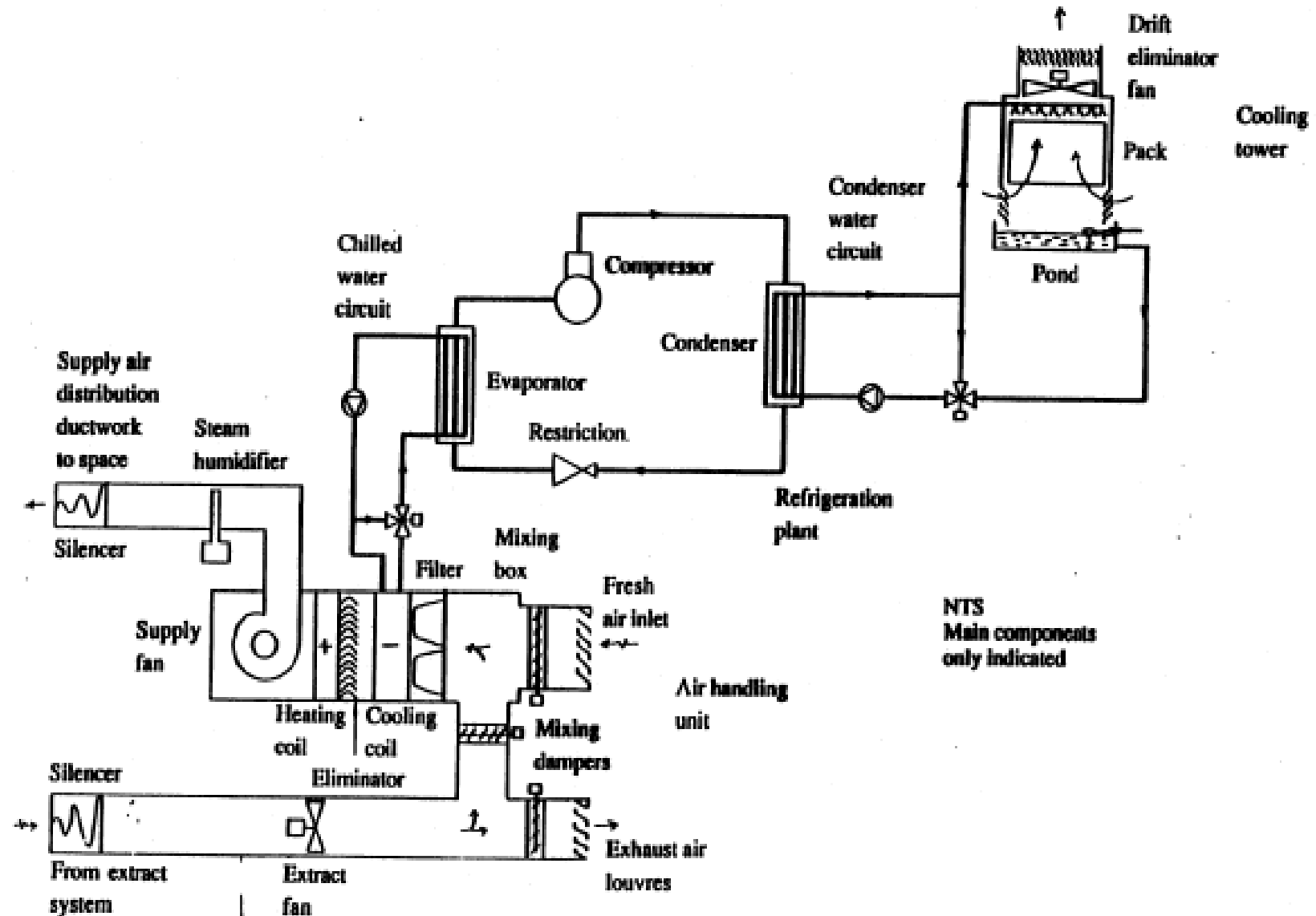
Design Concerns

- Temperature
- Pressure
- Air Contaminants
- Work Practices
- Product Protection
- Worker Protection
- Building Codes

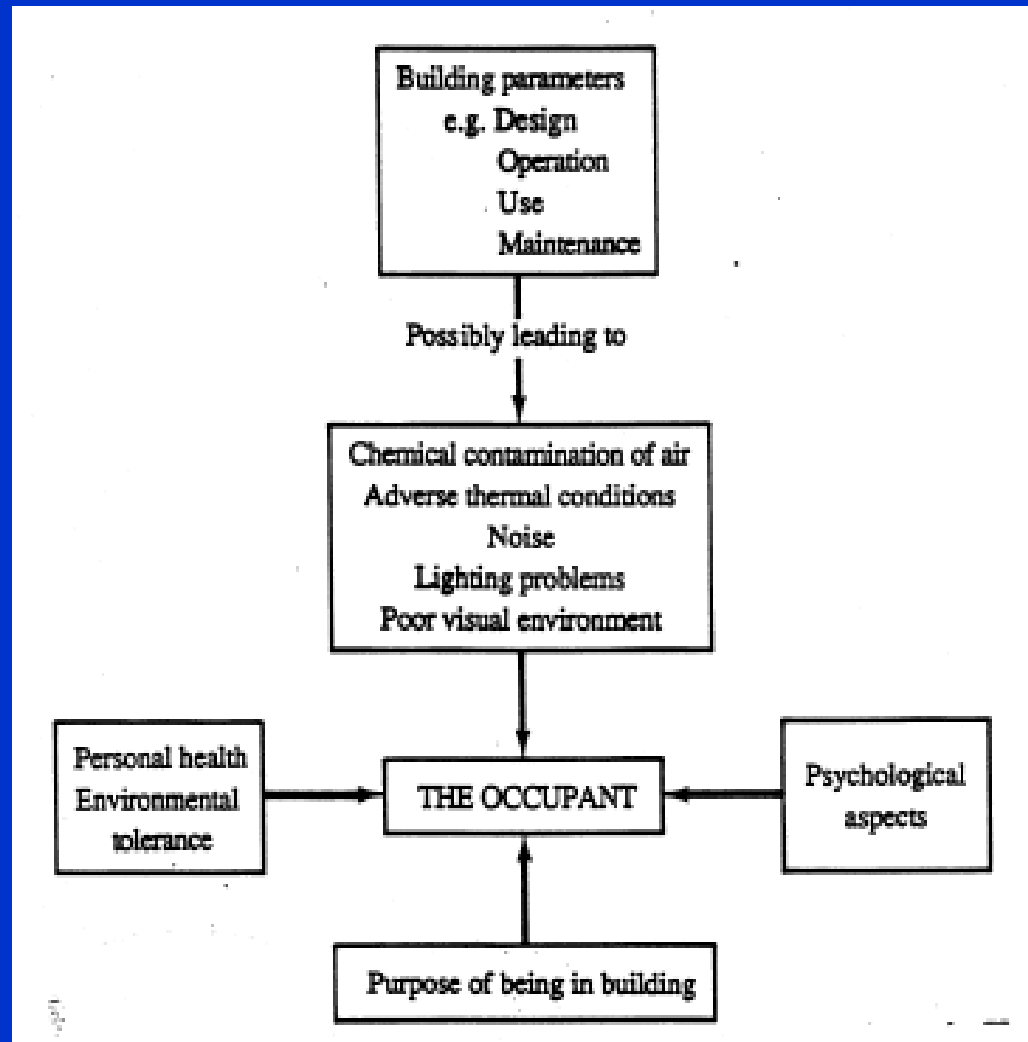
- Equipment Selection
- Energy Conservation
- Maintenance
- Security
- Expansion



Patient Isolation Room with HEPA Exhaust Filtration



Air Conditioning System Water and Refrigeration Circuits

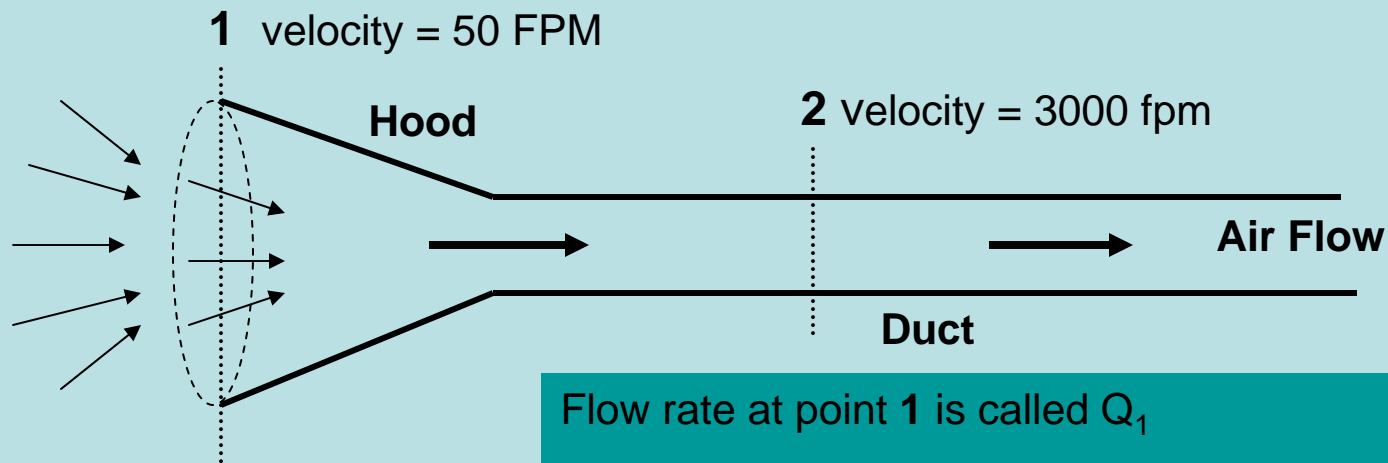


Factors in the Perception of Air Quality

Conversion Factors

Quantity	To Convert	Into	Multiply By:
Volumetric Flow	cubic feet/minute (ft ³ /min)	cubic meters/second (m ³ /sec)	4.719 x 10 ⁻⁴
Velocity	feet/minute (fpm)	meters/second (m/s)	0.00508
Pressure	inches water (in w.g.)	Pascals (Pa)	249.1

Conservation of Mass



Flow rate at point 1 is called Q_1
and is equal to
flow rate at point 2 which is called Q_2

$$Q = V \cdot A$$

Where

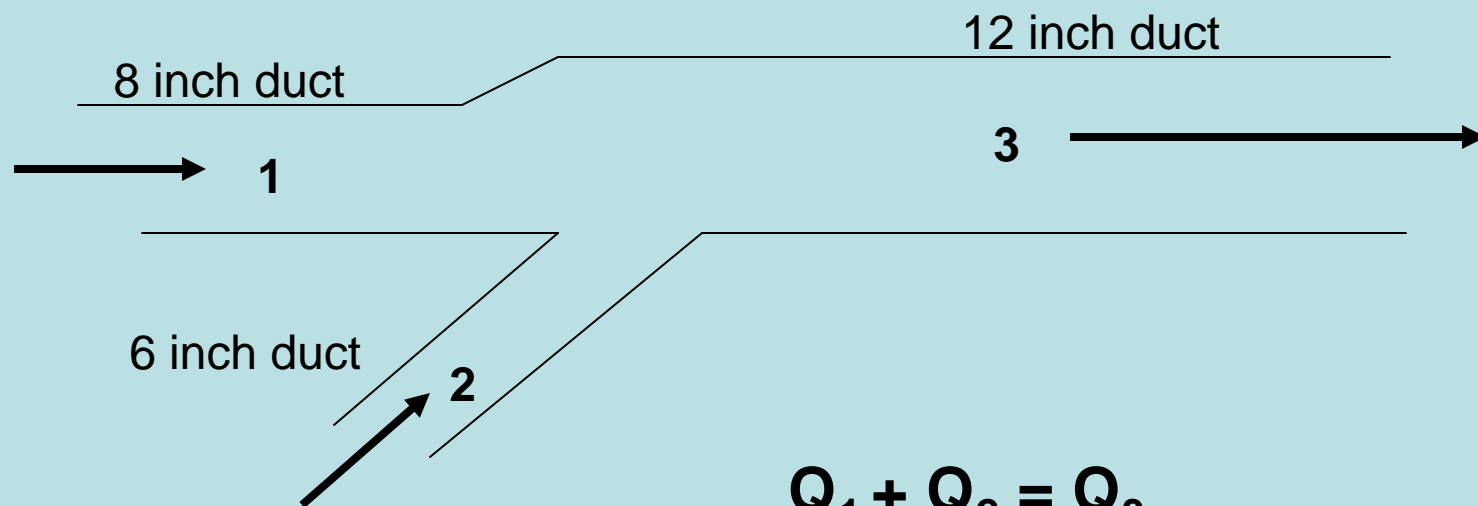
Q = Volumetric Flow Rate, ft^3/min

V = Air Velocity, ft/min or fpm

A = Cross Sectional Area, ft^2 or SF

Conservation of Mass

$$Q = V \cdot A$$



$$Q_1 + Q_2 = Q_3$$

$$V_1 A_1 + V_2 A_2 = V_3 A_3$$

AIR FLOW

- At standard temperature and pressure (STP):

* 1 atmosphere & 70° F *

The density of air is $0.075 \text{ lb}_m/\text{ft}^3$

- Air will flow from a higher pressure region to a lower pressure region
- Three Different Types of Pressure Measurements
 - * Static * Velocity * Total *

Types of Pressure Measurements

- Static Pressure (S_p)

potential energy
can be + or –

bursting or collapsing
measured perpendicular to flow

- Velocity Pressure (V_p)

kinetic energy
Exerted in direction of flow

accelerates from 0 to some velocity
always +

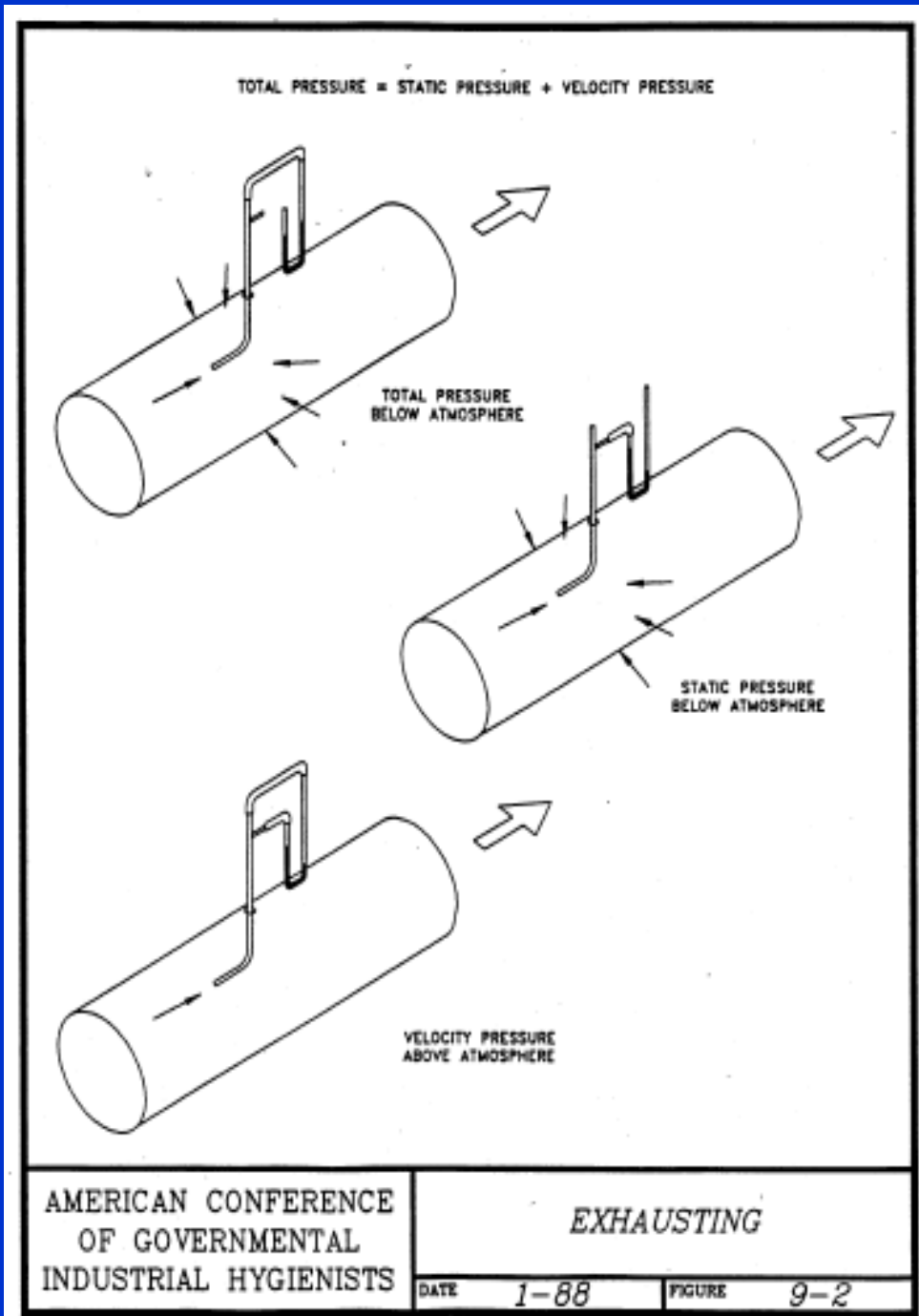
- Total Pressure (T_p)

combined static & velocity components
can be + or -

measure of energy content of air stream
Always decreasing as flow travels
downstream thru a system only rising when
going across a fan

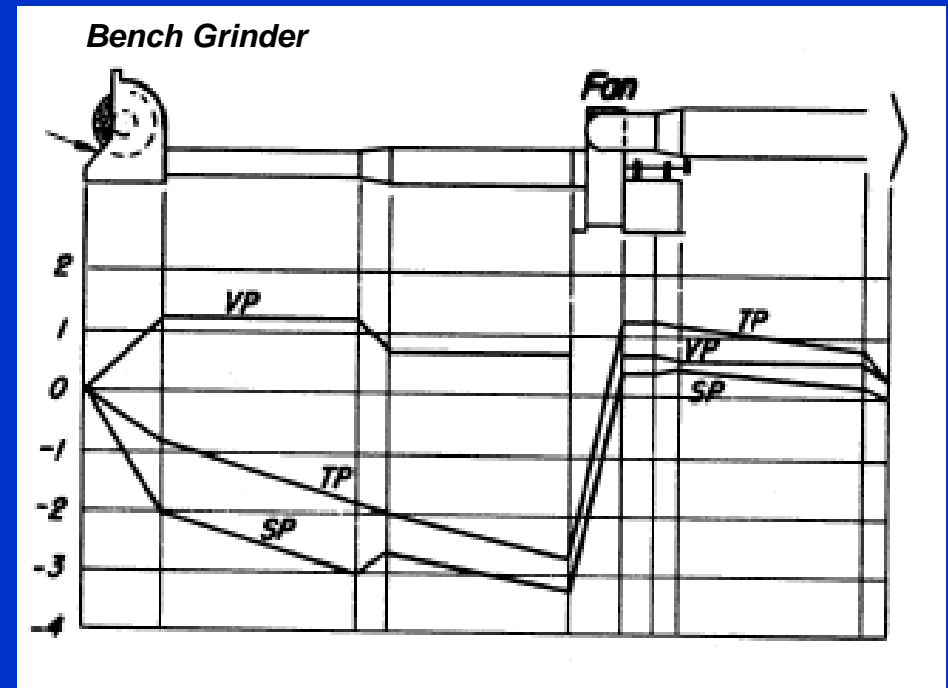
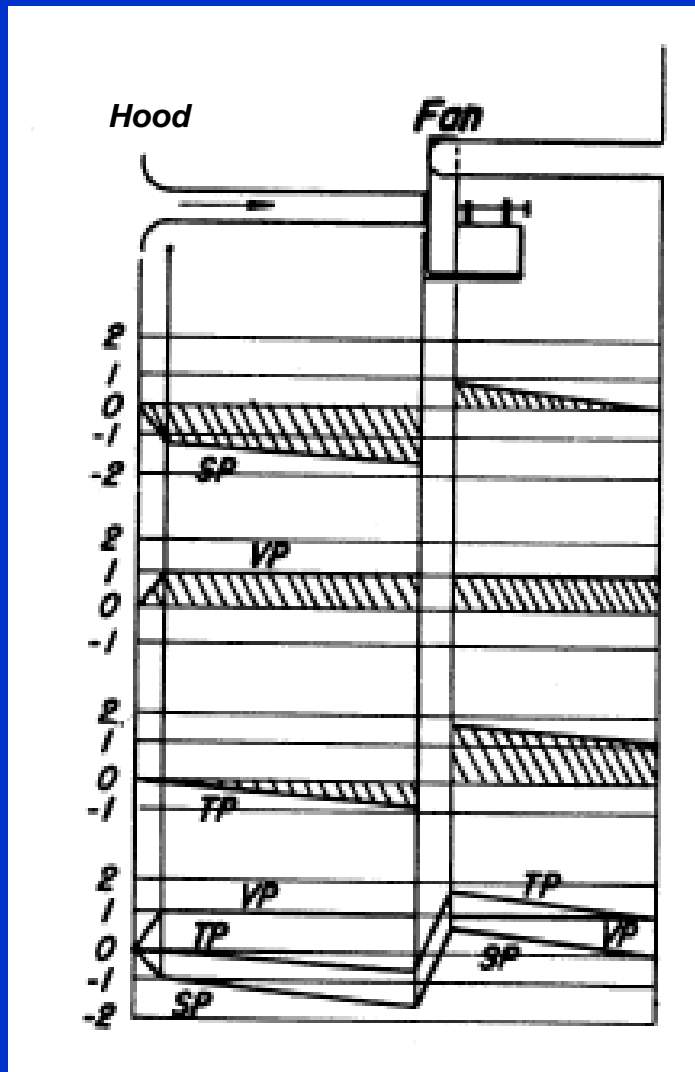
$$TP = SP + VP$$

TP	— +
SP	— +
VP	+



Conservation of Energy

- $TP = SP + VP$ or $T_P = S_P + V_P$
- Energy losses:
 - Acceleration of air
 - Hood entry
 - Duct losses: friction (function of system materials & design)
 - Fitting losses: contractions & expansions
- $T_{P1} = T_{P2} + h_L$ now substitute $T_P = S_P + V_P$
- $S_{P1} + V_{P1} = S_{P2} + V_{P2} + h_L$



Pressure Graphs for TP, SP, and VP

Velocity Pressure & Velocity

- $V = 1096 (V_P/p)^{0.5}$

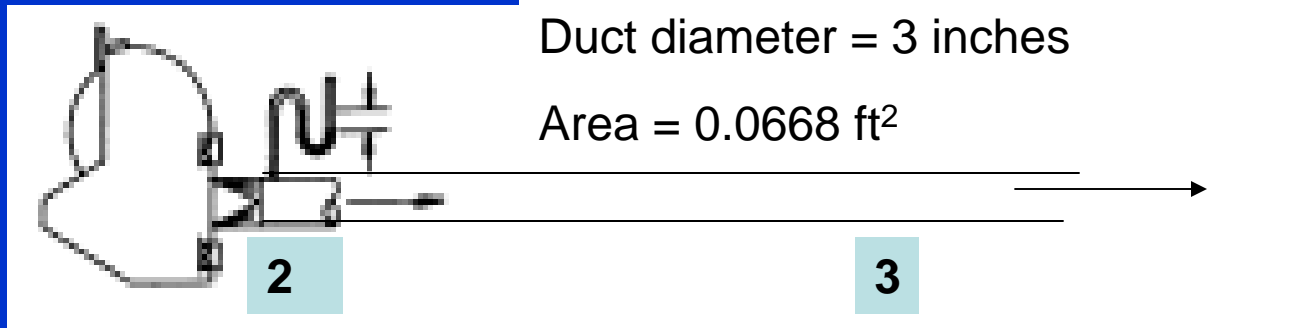
where p = air density
@ STP $p = 0.075 \text{ lb}_m/\text{ft}^3$

- **$V = 4005 (V_P)^{0.5}$**

- Velocity pressure is a function of the velocity and fluid density.
- Velocity pressure will only be exerted in the direction of air flow and is always positive.

Bench Grinder Exhaust Ventilation

1



- $Q_1 = Q_2$
- If Q desired is 300 cfm
- Then $Q = V A$
 $V = Q / A$
 $V = (300) / (0.0068)$
 $V = 4490 \text{ fpm}$

- If there are no losses from the grinder hood entry then:

$$SP_1 + VP_1 = SP_2 + VP_2$$

but: $SP_1 = 0$ and $VP_1 \rightarrow 0$

we then have:

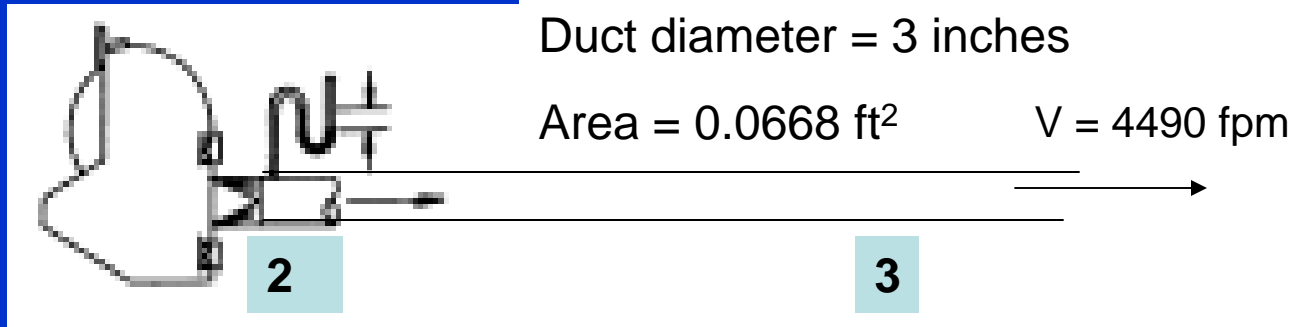
$$0 = SP_2 + VP_2$$

or

$$-VP_2 = SP_2$$

Bench Grinder Exhaust Ventilation

1



- If there are no losses from the grinder hood entry then:

$$SP_1 + VP_1 = SP_2 + VP_2$$

but: $SP_1 = 0$ and $VP_1 \rightarrow 0$

we then have:

$$0 = SP_2 + VP_2$$

or

$$SP_2 = (-VP_2)$$

- from $V = 4005 (VP)^{0.5}$

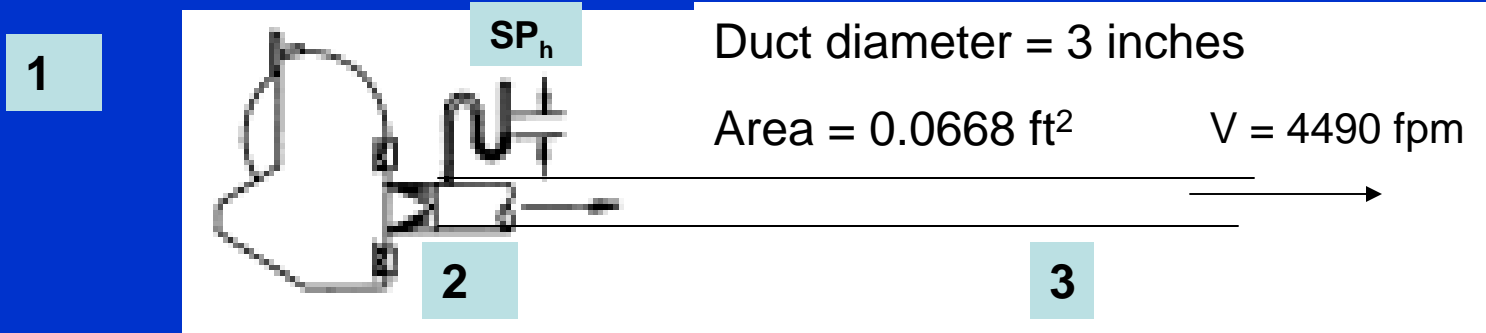
- $VP_2 = (4490/4005)^2$

- $VP_2 = 1.26$ in w.g.

- then: $SP_2 = (-VP_2)$

$$SP_2 = -1.26 \text{ in w.g.}$$

Bench Grinder Exhaust Ventilation

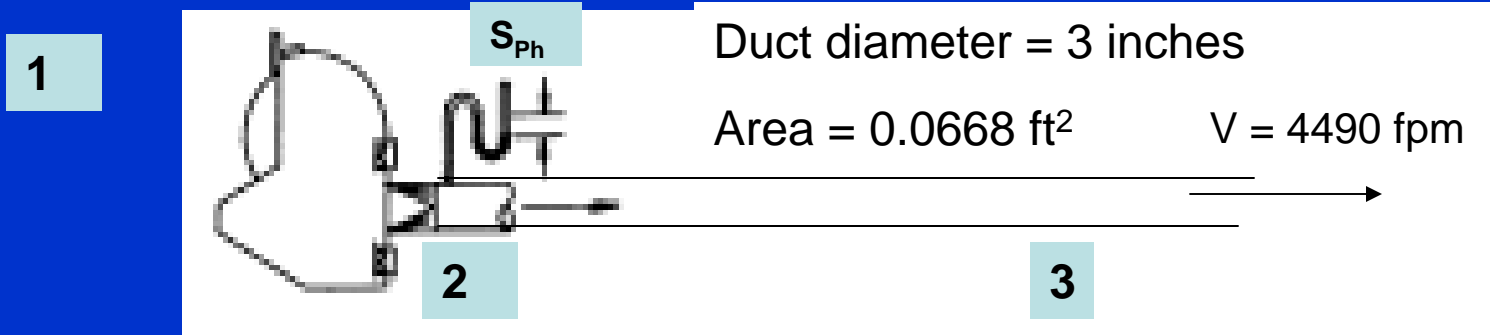


- However there are losses thru the grinder hood entry

$$\mathbf{SP_2 = - (VP_2 + h_e)}$$
 where h_e is the energy loss of the hood entry
- Static pressure (**SP**) must decrease due to acceleration of air up to the duct velocity
- F_h is defined as the energy loss factor (for that hood design)
- Energy losses will be measured as a function of the velocity pressure in the system

$$h_e = (F_h) (VP)$$
- Now we define the static pressure at the hood as **SP_h**
- **SP_h** is also called the hood static suction and is the absolute value of **SP₂**

Bench Grinder Exhaust Ventilation



- Now add the hood entry loss:

$$SP_h = VP_2 + h_e = VP_2 + (F_h) (VP_2)$$

Assume that the hood entry loss factor for this hood is 0.40

- $SP_h = 1.26 + (0.40) (1.26) = 1.76$ in w.g.

Figure 1. Relationship Between Hood Static Pressure and Flow Rate Entering Hood

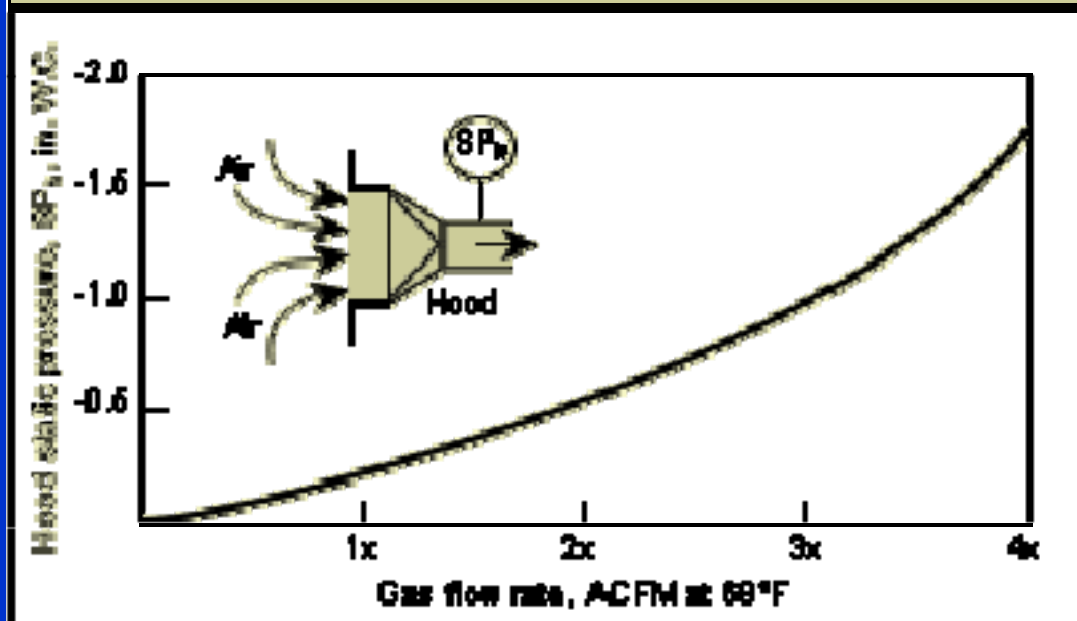


Figure 2. Air Flow Convergence in a Duct

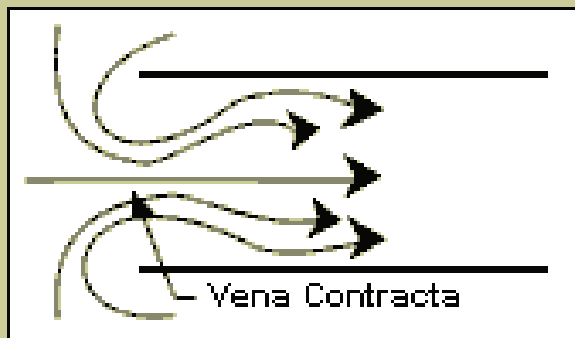
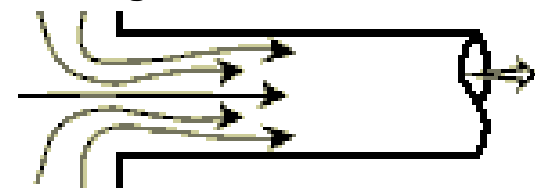


Figure 3. Hood Entry Loss Coefficients (F_d) for Various Duct Designs

(a) Plain Duct End with $F_d = 0.93$



(b) Flanged Inlet with $F_d = 0.49$



(c) Bell-Mouth Inlet with $F_d = 0.04$

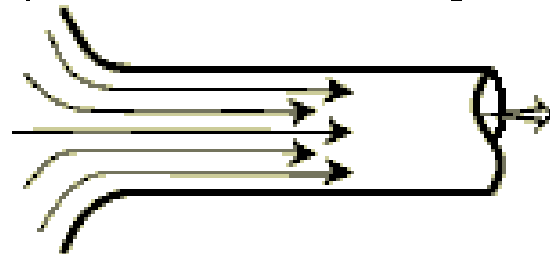
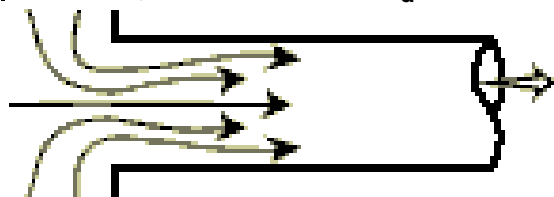


Figure 3. Hood Entry Loss Coefficients (F_d) for Various Duct Designs

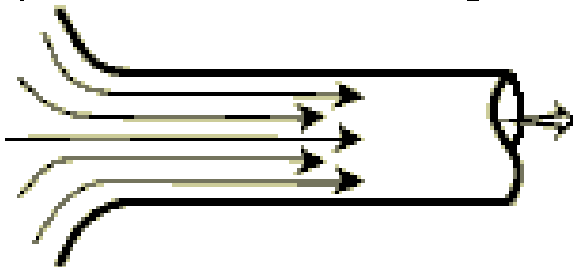
(a) Plain Duct End with $F_d = 0.93$

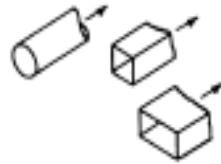
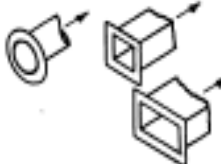
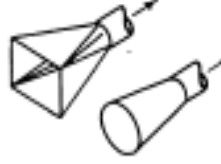


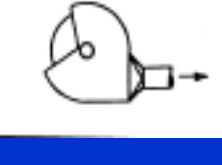


(b) Flanged Inlet with $F_d = 0.49$



(c) Bell-Mouth Inlet with $F_d = 0.04$



HOOD TYPE	DESCRIPTION	COEFFICIENT OF ENTRY, C_e	ENTRY LOSS
	PLAIN OPENING	0.72	0.93 VP
	FLANGED OPENING	0.82	0.49 VP
	TAPER or CONE HOOD	Varies with angle of taper or cone. See Fig. 6-10	
	BELL MOUTH INLET	0.98	0.04 VP
	ORIFICE	See Fig. 6-10	
	TYPICAL GRINDING HOOD	STRAIGHT TAKE-OFF 0.78	0.65 VP
		TAPERED TAKE-OFF 0.85	0.40 VP

Hood Entry Coefficients

$$C_e = \frac{\text{Actual Flow}}{\text{Hypothetical Flow}_{\text{no losses}}}$$

$$C_e = \frac{(4005) (VP)^{0.5} (A)}{(4005) (SP_h)^{0.5} (A)} = \frac{(VP)^{0.5}}{(SP_h)^{0.5}}$$

$$C_e = (VP/SP_h)^{0.5}$$

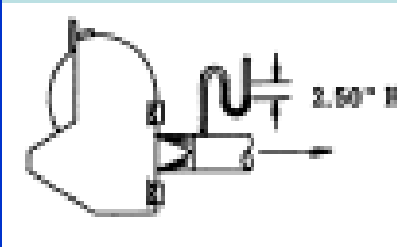
Hood Entry Coefficients

$$C_e = (VP/SP_h)^{0.5}$$

Typical values for C_e are known for some hoods.

For the bench grinder hood with a straight take-off :

$$C_e = 0.78$$



Example Problem

- What static pressure (SP_h) should be set at the bench grinder hood to maintain a duct velocity of 4000 fpm if the take-off duct size is 4 inch diameter ?
- What is the volumetric flow rate ?

Example Problem

- $V = 4000 \text{ fpm}$ $Q = VA = 4005(A)(VP)^{0.5}$ $Q = VA = 348 \text{ cfm}$
- A for 4 inch duct diameter = 0.087 ft^2
- C_e bench grinder hood = 0.78

$$C_e = (VP/SP_h)^{0.5} = 0.78$$

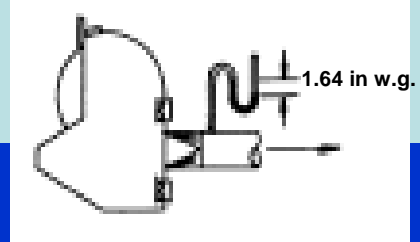
$$(VP/SP_h) = (0.78)^2$$

$$SP_h = VP/(0.78)^2 = (0.998)/(0.608) = 1.64 \text{ in w.g.}$$

$$V = 4005 (VP)^{0.5}$$

$$(VP)^{0.5} = (4000)/(4005)$$

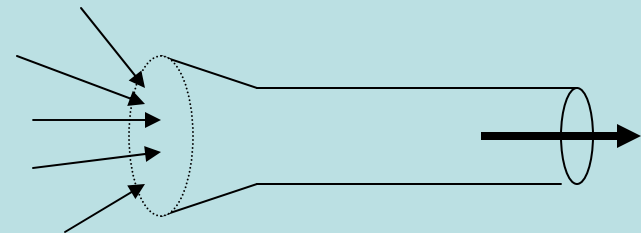
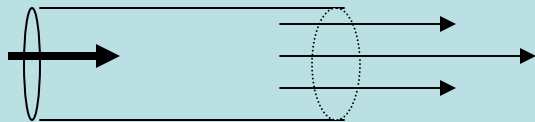
$$VP = 0.998 \text{ in w.g.}$$



Air Flow Characteristics

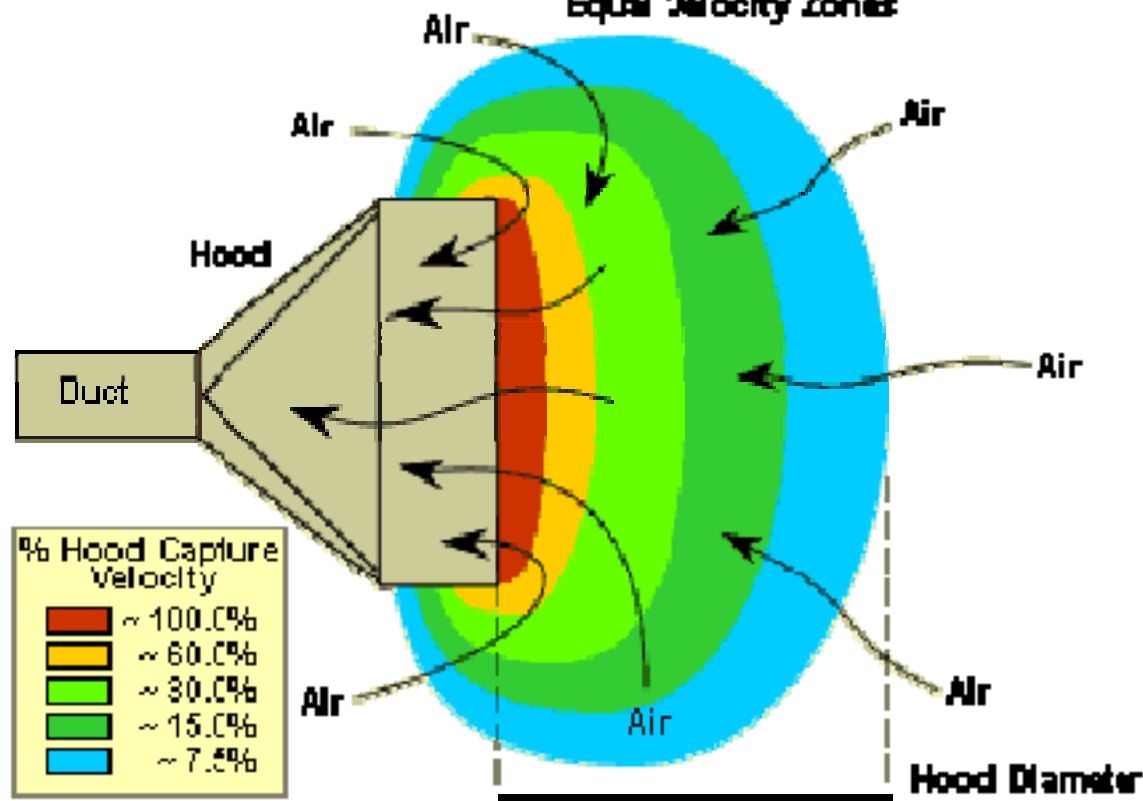
- See Industrial Ventilation Manual notes

Blowing vs. Exhausting



Air Flow Characteristics

Figure 1. Hood Capture Velocities Near a Hood
Equal Velocity Zones



Exhaust Hoods

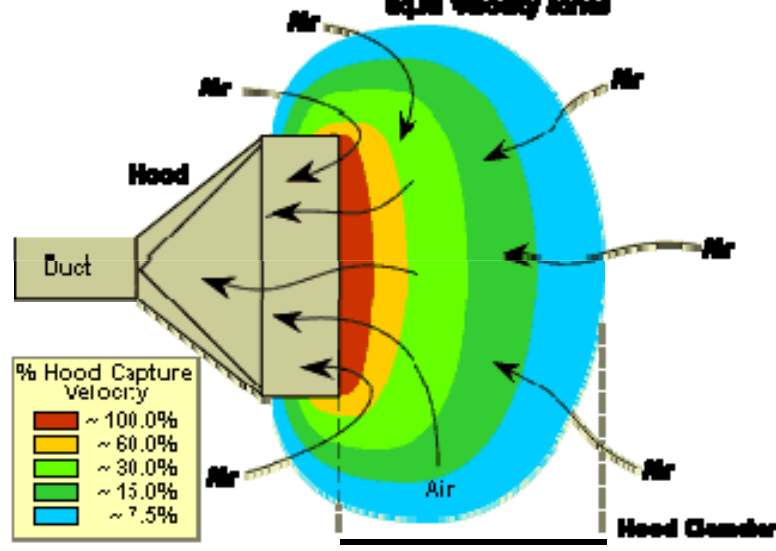
Capture Velocity

From Dalla Valle's
empirical work

$$V_{(x)} = Q / (10 x^2 + A)$$

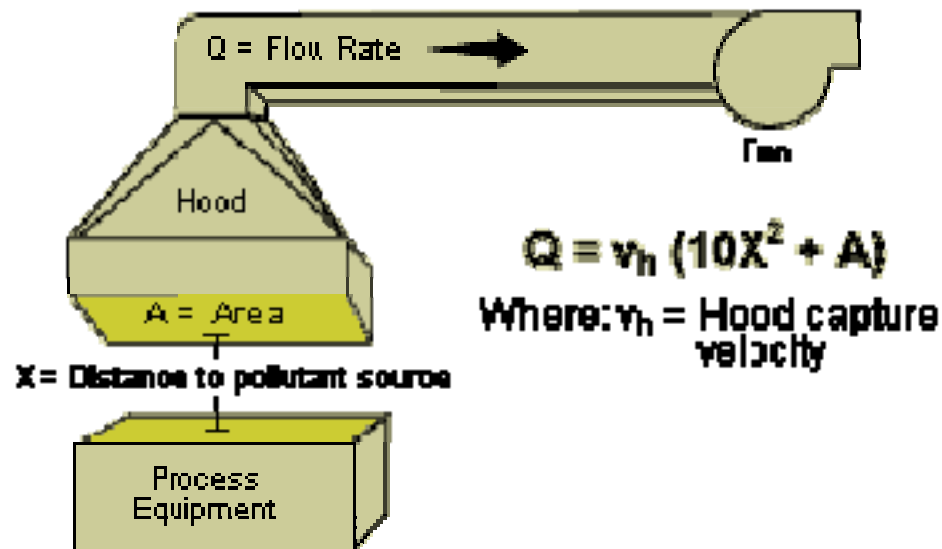
Capture Velocity

Figure 1. Hood Capture Velocities Near a Hood Equal Velocity Zones



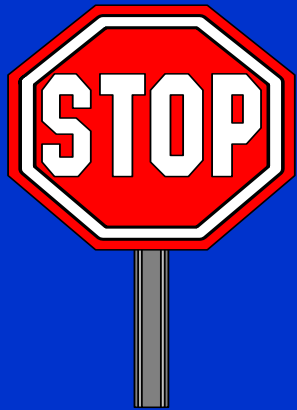
$$V_{(x)} = Q / (10 X^2 + A)$$

Figure 2. Hood Capture Velocity Equation (without Flange)



Capture velocity is only effective in the immediate vicinity of the hood

Room supply air (make-up air) discharge can influence effectiveness of hood capture



Questions ?

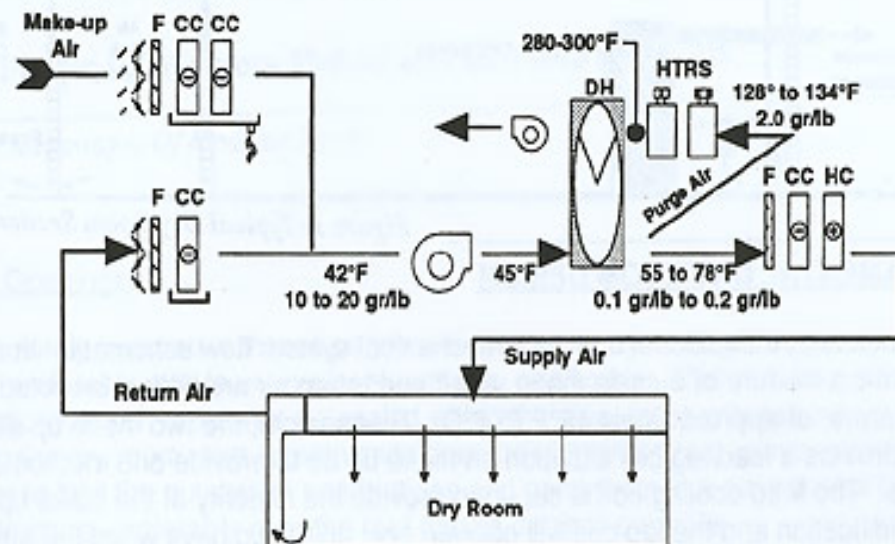
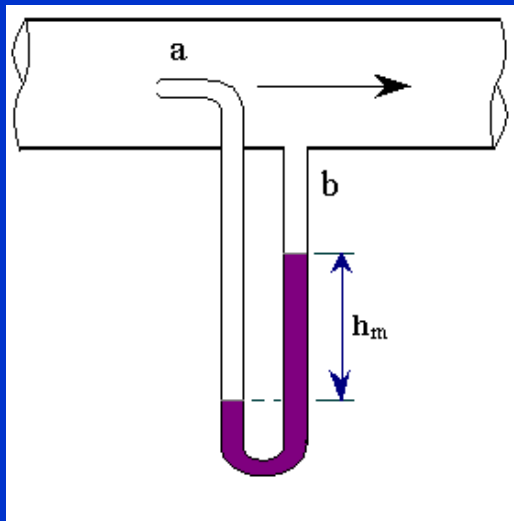
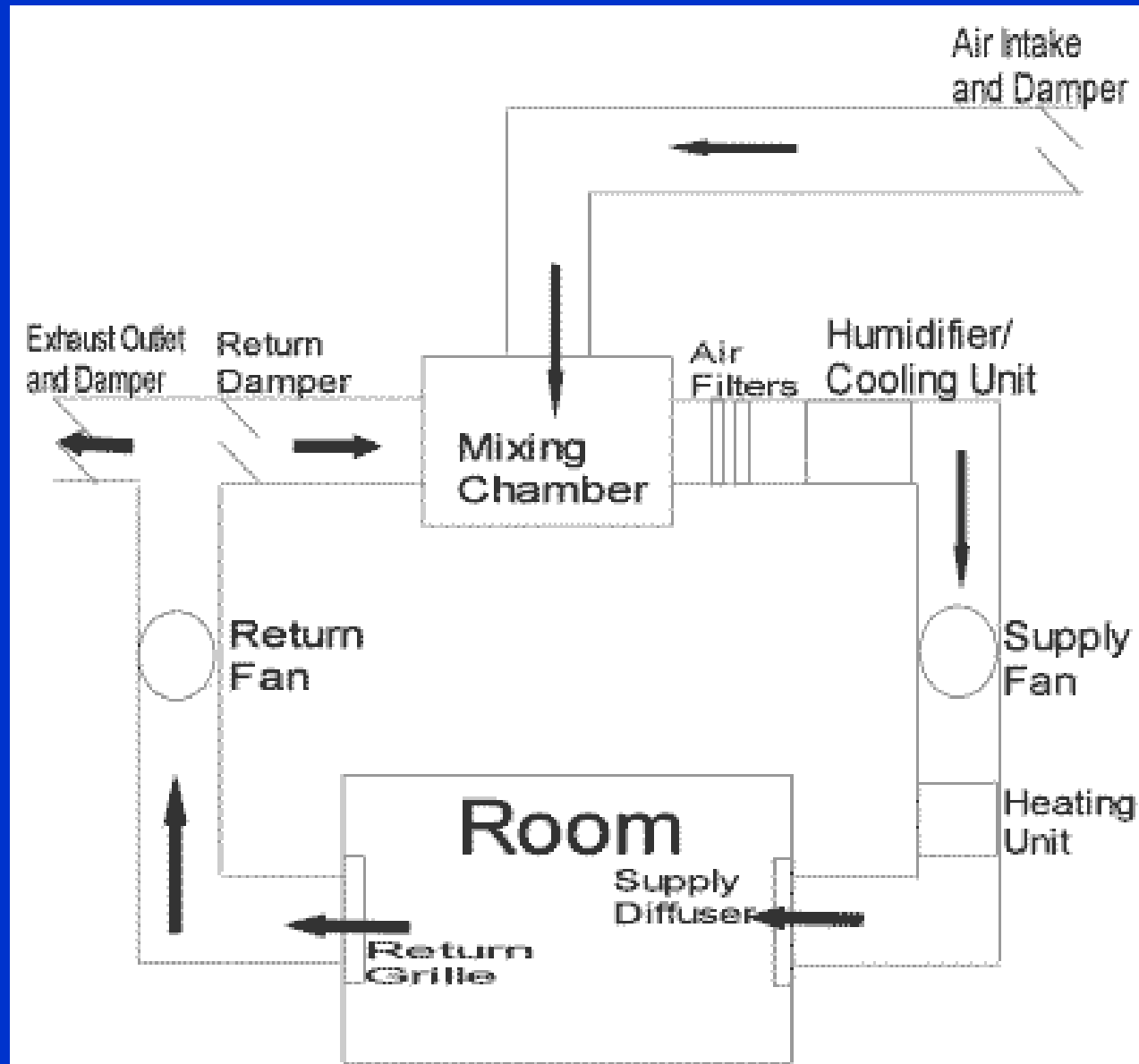


Figure 4- Typical Dry Room Mechanical System

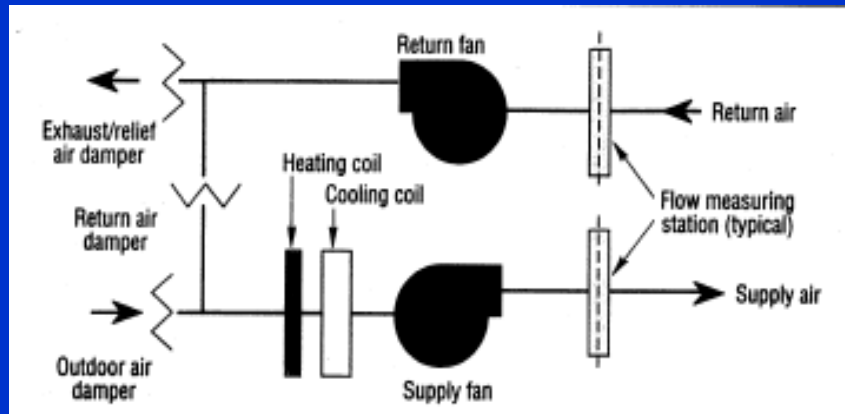
In-Place Filter Testing Workshop

Ventilation Systems: Operation and Testing

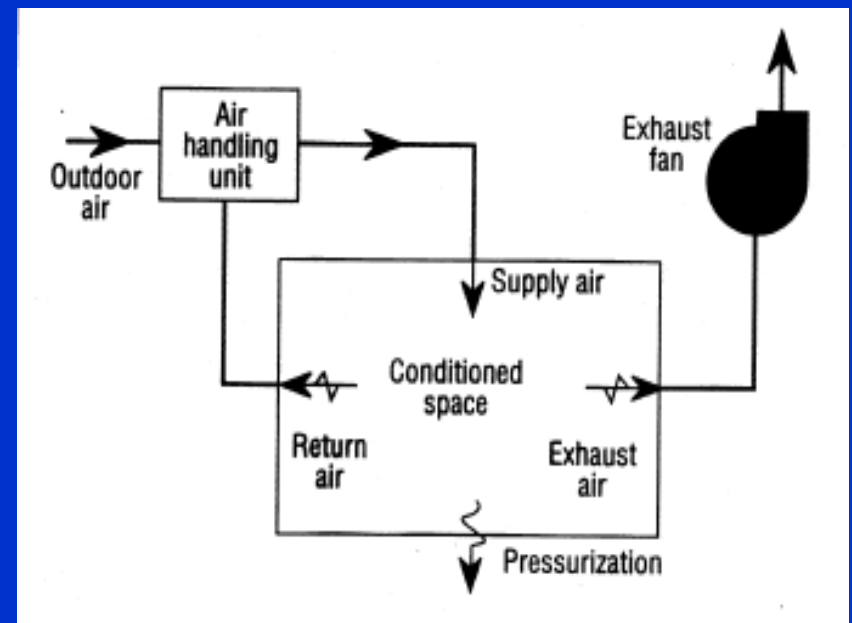
HVAC Systems



HVAC Systems



Air Handling System with Economizer



Air Balance in a Conditioned Space

Figure 2. Centrifugal Fan Components

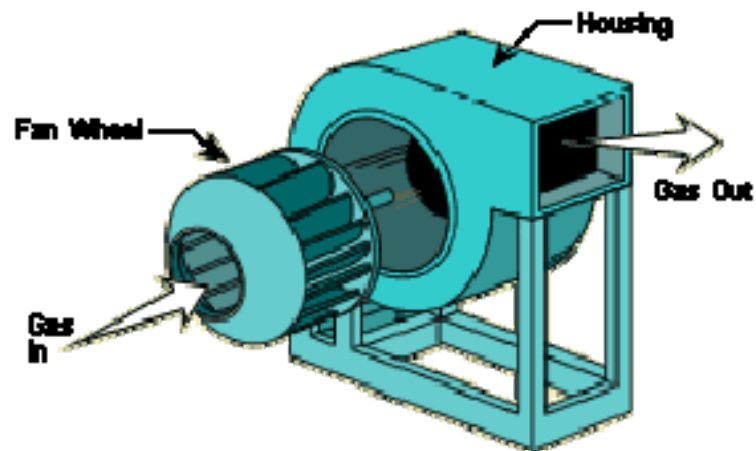


Figure 3. Centrifugal Fan and Motor Shafts

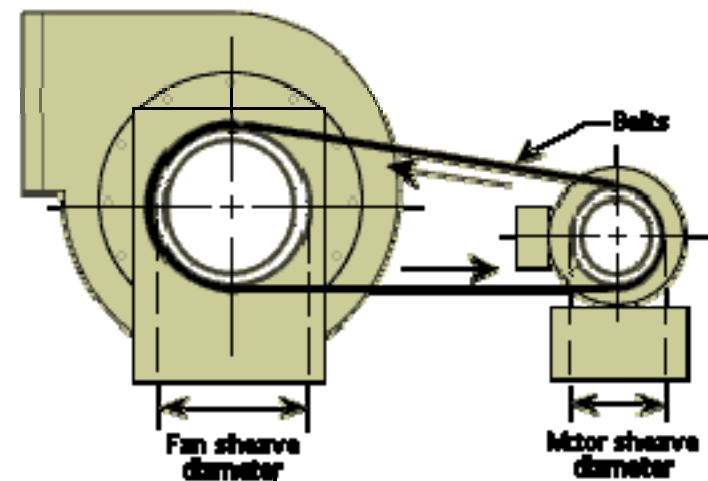


Figure 4. Types of Fan Wheels

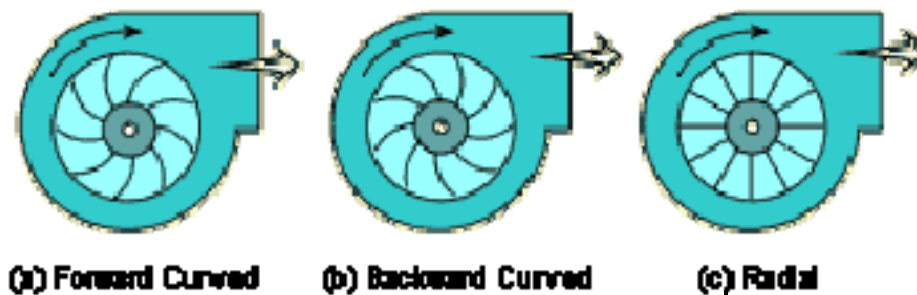


Figure 3. Total System Static Pressure Drop

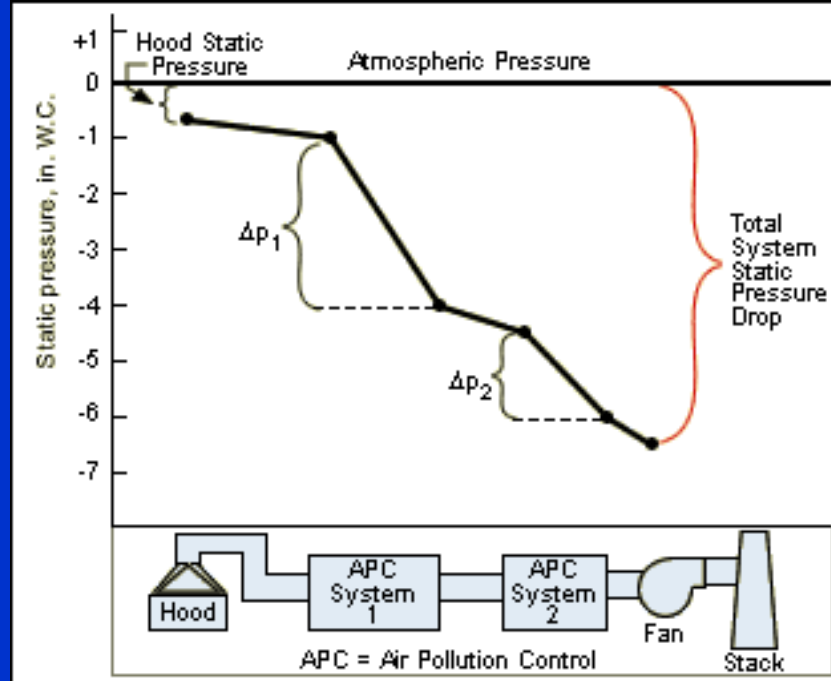


Figure 4. System Characteristic Curve

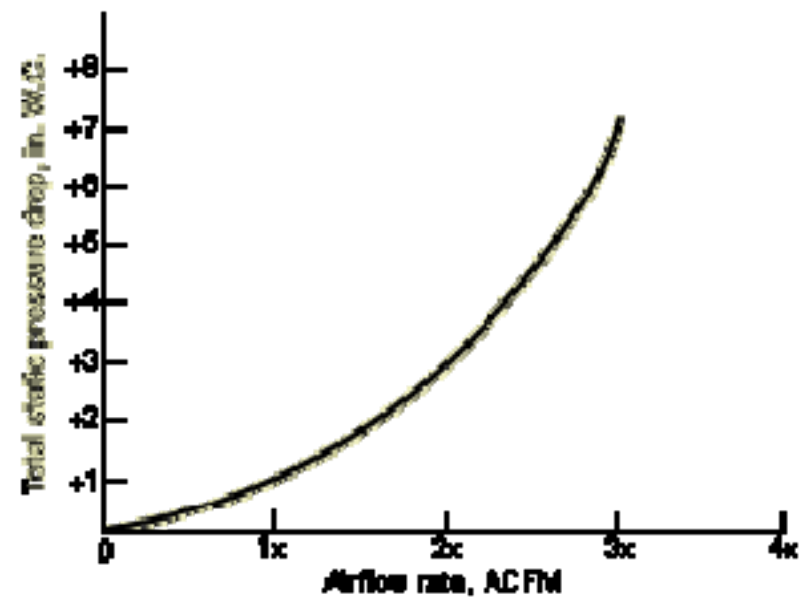


Figure 7. Fan Characteristic Curve

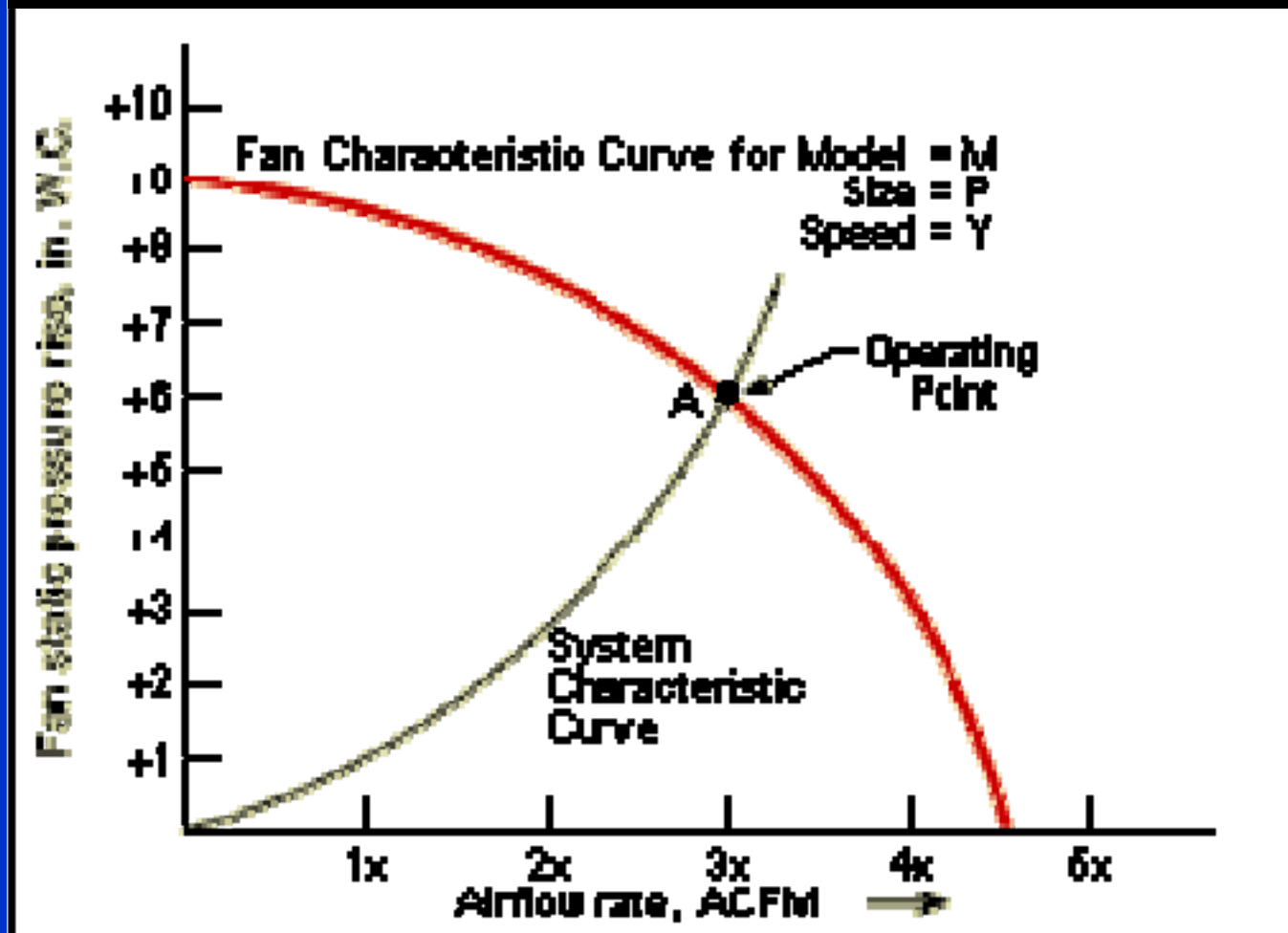


Figure 8. Effect of a Change in the System Characteristic on the Operating Point

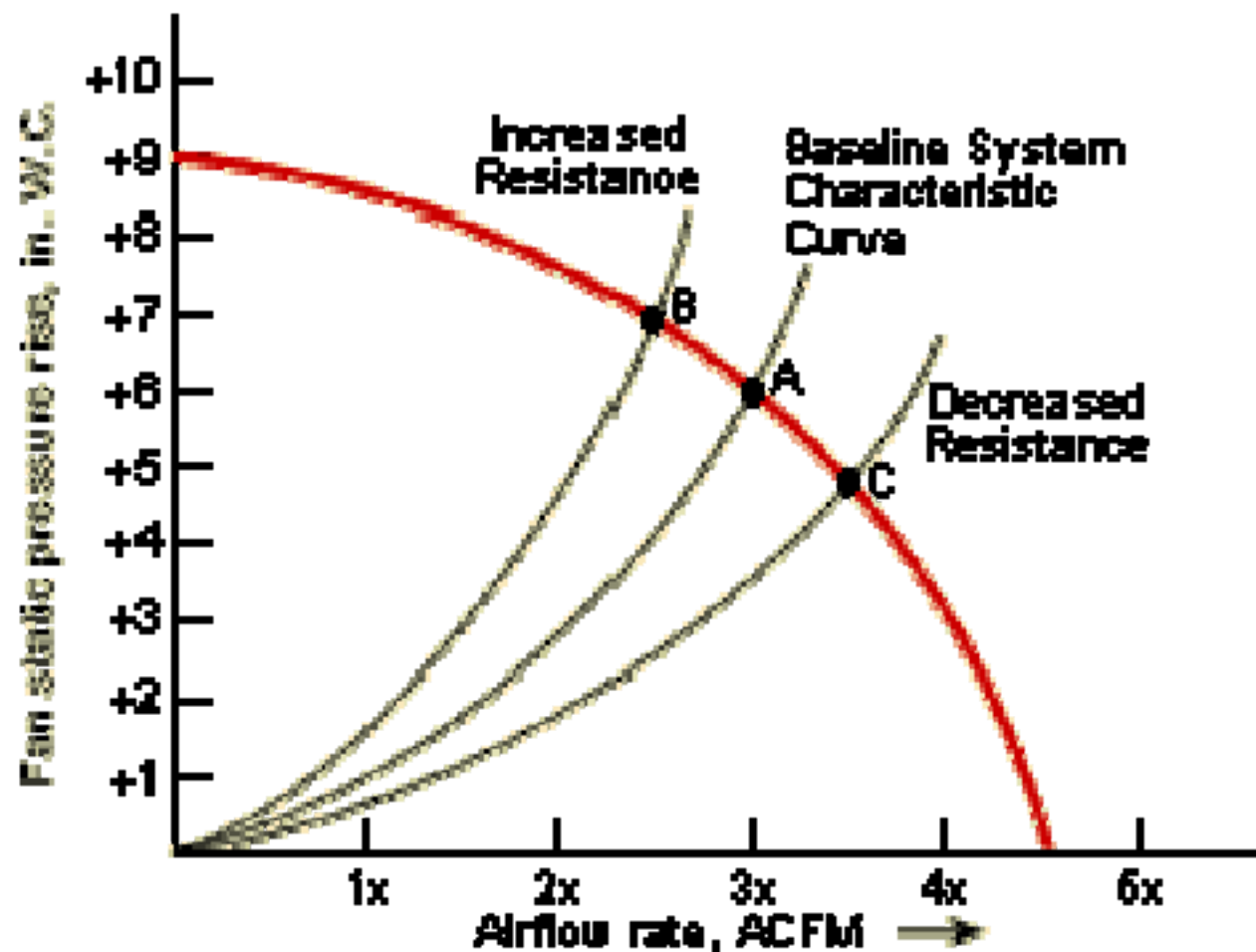
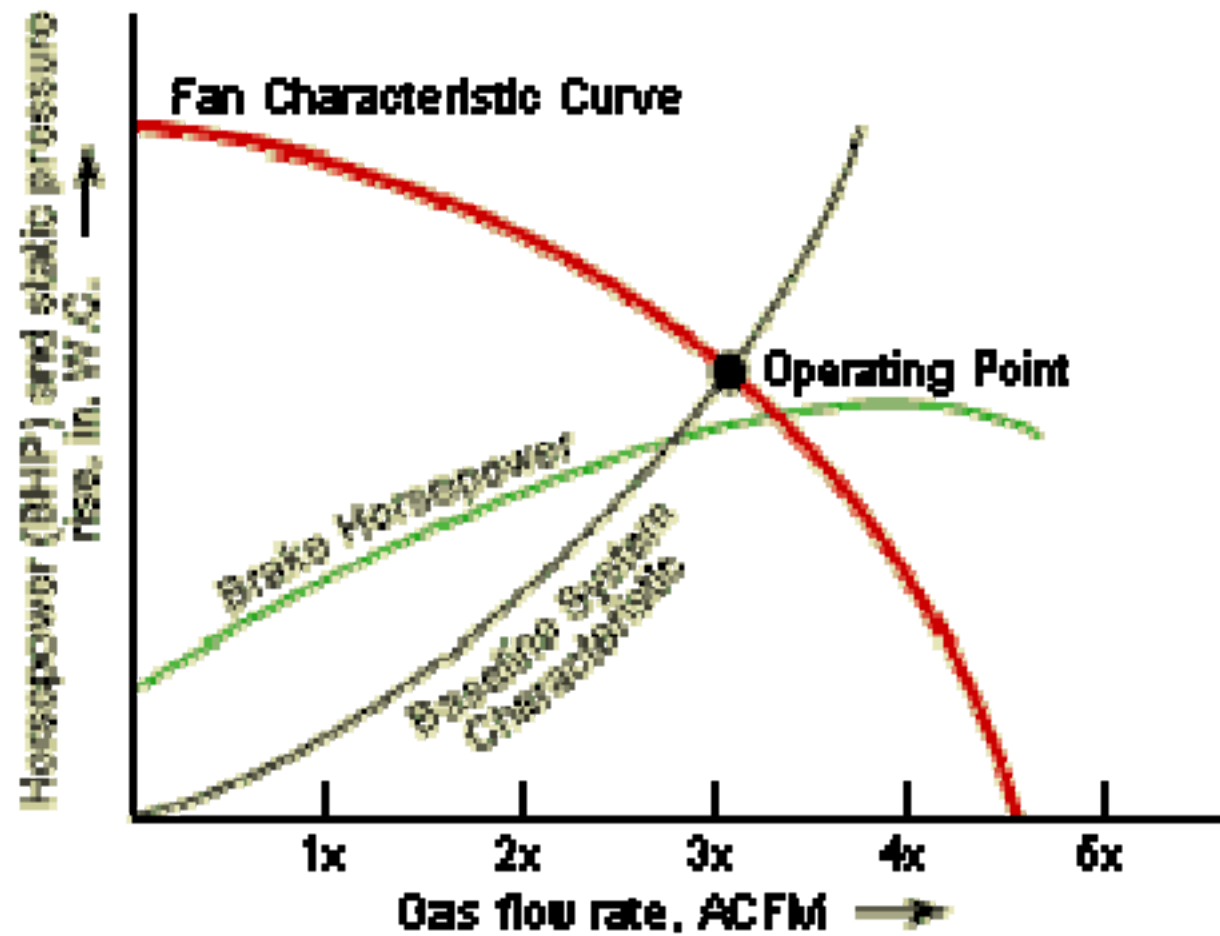


Figure 1. Example of a Brake Horsepower Curve





Questions ?

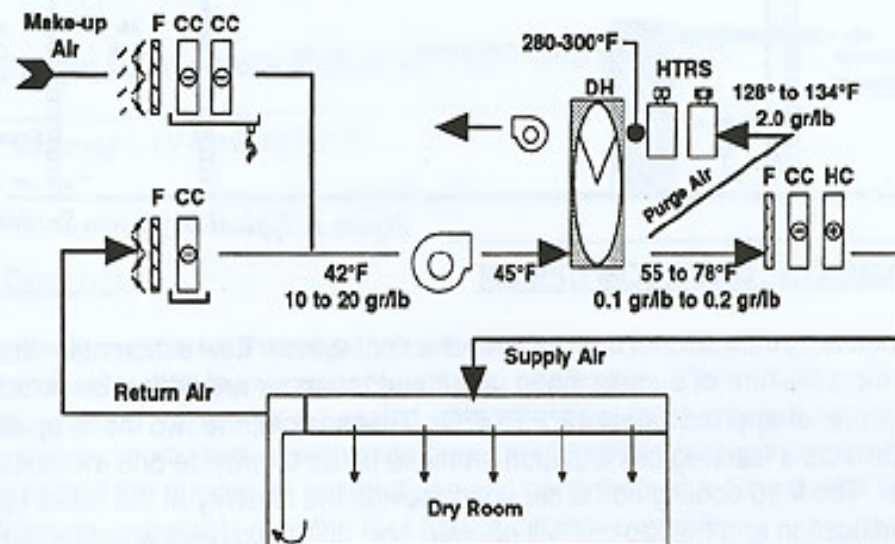
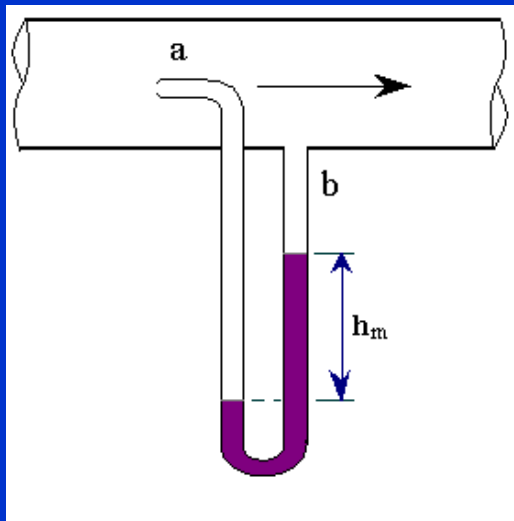


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