

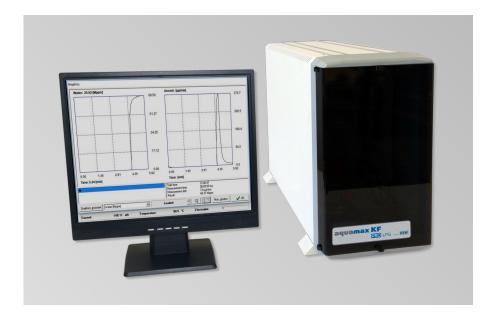
Water determination in gases

aquamax KF PRO LPG





Description



The Aquamax KF PRO LPG fulfils the requirements of the standard ASTM D 7995 - 19: Standard Test Method for Total Water in Liquid Butane by Liquefied Gas Sampler and Coulometric Karl Fischer Titration.

The Aquamax KF PRO LPG is designed for an easy and accurate determination of water in liquefied and gaseous samples such as LPG and LNG. The new device combines coulometric Karl Fischer method with an unique gas evaporation and dosing procedure.

The Aquamax KF PRO LPG includes all features required for ppm level water in LPG and Gas, including the sulphur removal cartridge eliminating all side reactions and our sample loop principle allowing you to fully automate the measurements, up to 125 per day!

All Aquamax KF PRO LPG parts are totally enclosed making this system completely safe and robust for use in the demanding petroleum industry.

The unique ECH sample loop allows you to use the instrument in your laboratory with full automation, as a portable/field use analyzer or can be integrated in to your process as an on-line system.

Applications

LPG, LNG:

- propane, propene, butane, butene, butadiene
- ethylene oxide
- chlorinated hydrocarbons, e. g. methylene chloride, ethylene chloride, vinyl chloride

Analysis of refrigerants:

• halogenated hydrocarbons

Analysis of permanent gases:

- natural gas
- technical gases
- mixtures of test gases



Features

- Determination of moisture in liquefied and gaseous samples
- Inlet pressure up to 200 bar/2900 psi
- Determination of pressure in the sample loop
- Automatic pressure regulation
- Transfer line with direct injection
- Automatic rinsing bypass and steps for rinsing
- Measuring cell without diaphragm (only one electrolyte required)
- Setting of application-specific methods
- Avoiding of side reactions by sulphur trap
- Type of result: μg, ppm (gas volume), Vppm, Mppm, Mol ppm by using the formula generator

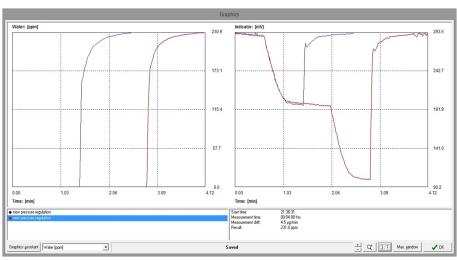


Sulphur trap for elimination of H_2S and mercaptans

Results

Example of a measurement series with sulphur trap

| Result overview: | | |
|--------------------------|---------------|------------|
| Measurement | Sample amount | Result |
| 1 | 539.282 mL | 48.30 Mppm |
| 2 | 539.067 mL | 47.98 Mppm |
| 3 | 539.282 mL | 47.95 Mppm |
| 4 | 538.563 mL | 47.54 Mppm |
| 5 | 538.555 mL | 47.33 Mppm |
| 6 | 538.141 mL | 45.79 Mppm |
| 7 | 536.514 mL | 46.72 Mppm |
| Statistics: | | |
| Arithmetical mean: | | 47.37 Mppm |
| Standard deviation: | | 0.87 Mppm |
| Rel. standard deviation: | | 1.83 % |



Example for multi-injection of the sample: one-step and two-step dosing process in comparison

Advantages

- Sulfur removal cartridge eliminating side reactions
- No interference calculation required
- 250 measurements can be performed in 48 hours
- Totally automated process, no operator input required for the test
- Suitable to test all gas types without any calibration or adjustments
- No separate rinsing gas is required
- Rinsing process is fully automated
- No balance is required
- High sample throughput and long reagent life
- Compact device



Typical sample cylinder with valve, e. g. of DME



Example of a 5 L Propane Cylinder

Specifications

Measurement method: Coulometric Karl Fischer titration Sample: Pressurized gas sample (LNG, LPG)

Sample dosing: Pressurized bottle or directly from the gas line

Pressure reducer: internal (with heating element)

Sample loop: 300 mL (gas)

Rinsing and dosing: 0 ... 15 steps for each, adjustable

Measuring range: $1 \mu g ... 100 \%$ Resolution: 0.1 ppmDetection limit: 1 ppm

Power supply: 230 V/50 Hz; 115 V/60 Hz Dimensions: $33 \times 49 \times 48 \text{ cm} (\text{W} \times \text{D} \times \text{H})$

Weight: 24 kg

Device control: PC software (PC not included in the scope of delivery)

We are here for you



Headquarters in Germany

ECH Elektrochemie Halle GmbH Otto-Eissfeldt-Str. 8 D-06120 Halle (Saale)

Germany

Tel.: +49 345 279570-0 Fax: +49 345 279570-99

E-mail: info@ech.de Website: www.ech.de

Sales and Service Center in UK

ECH Scientific Limited Building 69, Wrest Park, Silsoe Bedfordshire, MK45 4HS United Kingdom

Tel.: +44 1525 404747

Fax: +44 1525 404/4/ Fax: +44 1525 404848

E-mail: info@ech.de Website: www.ech.de