



CUSTOMER

納入先

AISIN AUTOMOTIVE CASTING, LLC

殿

NAME OF MACHINE

機械名

UH1650 DCM

UH1650 ダイカストマシン

ORDER No.

製作番号

45072

SET

台数

1

TITLE OF DRAWINGS

電気・計装図面

OUTLINE OF CONTROL PANEL & OPERATION PANEL

制御盤・操作盤外形図

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Rev. 改訂 番号	DESCRIPTION 改訂記事	Desi- -gned 担当者	Date 年 月・日	Head 課長 又は 係長	Date 年 月・日

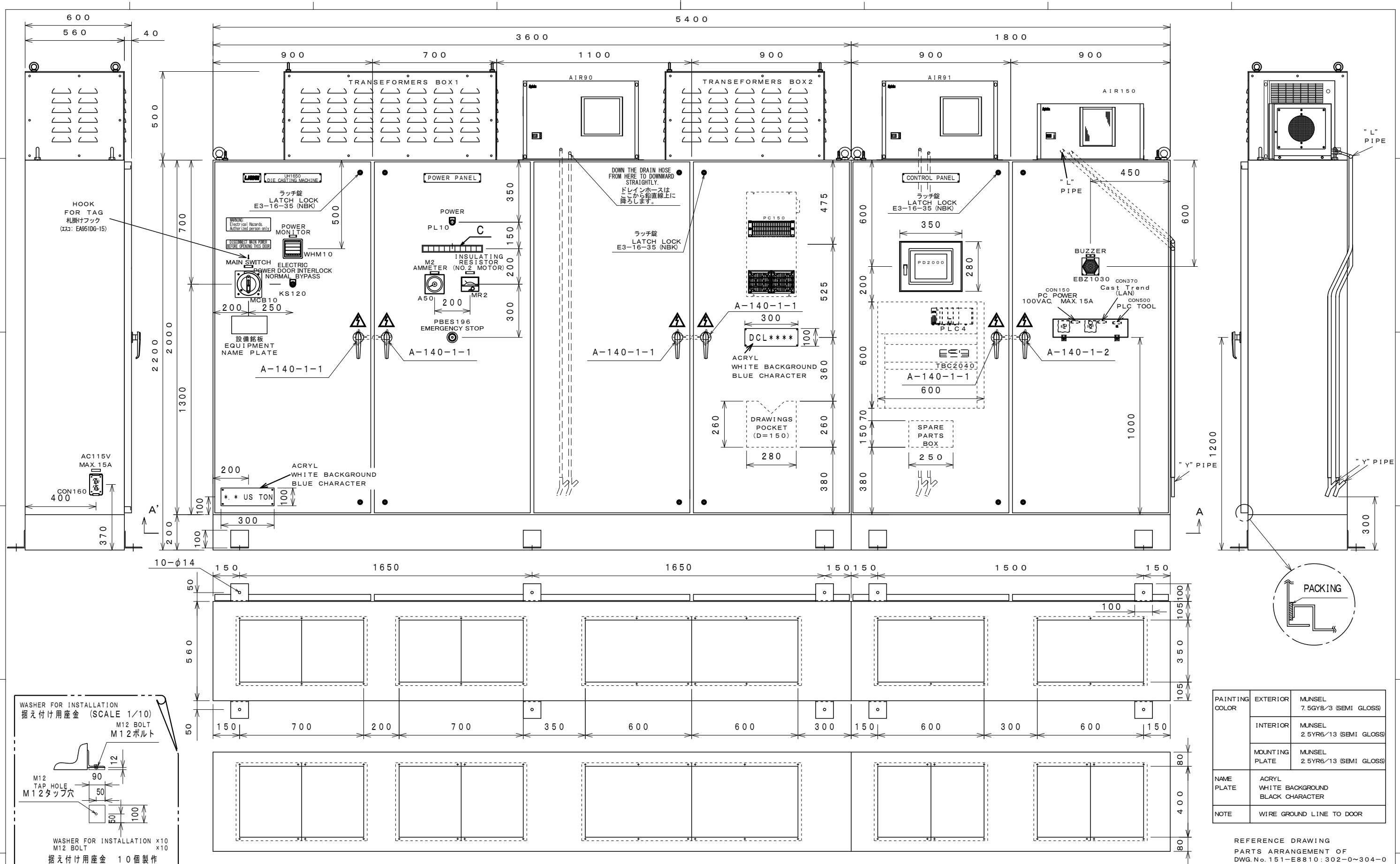
UBE MACHINERY
CORPORATION, LTD.

宇部興産機械株式会社

Sep. 12. '14
' 14.09.12

METAL&PLASTICS PROCESSING MACHINE HEADQUARTERS METAL&PLASTICS PROCESSING MACHINE DESIGN DEPT. ELECTRICAL & INSTRUMENT DESIGN Gr. 成形機事業部 成形機技術部 メカトロ設計Gr.		
APPROVED 承認	CHECKED 検図	DESIGNED 作成
E. NAKANO 中野	N. YUSHITA 湯下	H. WAKABAYASHI 若林

FILENAME
151-E8810-301-0 (TU)



PAINTING COLOR	EXTERIOR	MUNSEL 7.5GY8/3 (SEMI GLOSS)
	INTERIOR	MUNSEL 2.5YR6/13 (SEMI GLOSS)
	MOUNTING PLATE	MUNSEL 2.5YR6/13 (SEMI GLOSS)
NAME PLATE	ACRYL WHITE BACKGROUND BLACK CHARACTER	
NOTE	WIRE GROUND LINE TO DOOR	

REFERENCE DRAWING
PARTS ARRANGEMENT OF
DWG. No. 151-E8810:302-0~304-0

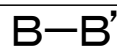
YEAR	ORDER NO.	TOTAL PCS MFD

ORDER NO.	NO OF COMPL ASSY	DAI NO.	CHU NO.	SHO NO.	CUSTOMER	TOTAL PIECES MFD
45072	1				AISIN AUTOMOTIVE CASTING	1

DESIGNED TEL	DATE	AP- PROVED	DATE	DELETE MARK (X)	REV NO.	DESCRIPTION	DE- SIGNER	DATE	AP- PROVED	DATE
H. W	'14 09.12	E. N	'14 09.12							

SCALE	1/20	DATE
DRAWN		
DESIGNED	WAKABAYASH	14.09.12
CHECKED	N. YUSHITA	14.09.12
APPROVED	E. NAKANO	14.09.12

UH1650 DCM	
OUTLINE OF CONTROL PANEL	
ASSY DWG NO.	
ORIG DWG NO.	
DWG NO.	151-E8810:301-0



45072	1				AISIN AUTOMOTIVE CASTING	1	H.W.	'14 09.12	E.N.	'14 09.12		
ORDER NO.	NO.OF COMPL ASSY	DAI NO.	CHU NO.	SHO NO.	CUSTOMER	TOTAL PIECES MFGD	DESIGNED TEL	DATE	AP-PROVED	DATE	DELETE MARK (X)	

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<input type="checkbox"/>				
REV NO.	DESCRIPTION	DESIGNED	DATE	APPROVED

SCALE	1/10	DATE
DRAWN		
DESIGNED BY	WAKABAYASHI	14.09.12
CHECKED	N. YUSHITA	14.09.12
APPROVED	E. NAKANO	14.09.12


UBE UBE MACHINERY CORPORATION, LTD.

UH1650 DCM	
PARTS ARRANGEMENT OF CONTROL PANEL (3 / 3)	
ASSY DWG NO.	
ORIG DWG NO.	
DWG NO.	151-E8810:306-0

	UH1650 DCM	
2	OUTLINE OF OPERATION PANEL	
2	ASSY DWG NO.	
	ORIG DWG NO.	
	DWG NO.	151-E8810:307-0

[illegible]

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REV	DESCRIPTION	DE-	DATE	AP-	DATE
NO.		SIGNED		PROVER	

SCALE	1/3	DATE
DRAWN		
DESIGNED BY	W. WAKABAYASHI	14.09.12
CHECKED	N. YUSHITA	14.09.12
APPROVED	E. NAKANO	14.09.12
 UBE MACHINERY CORPORATION, LTD.		

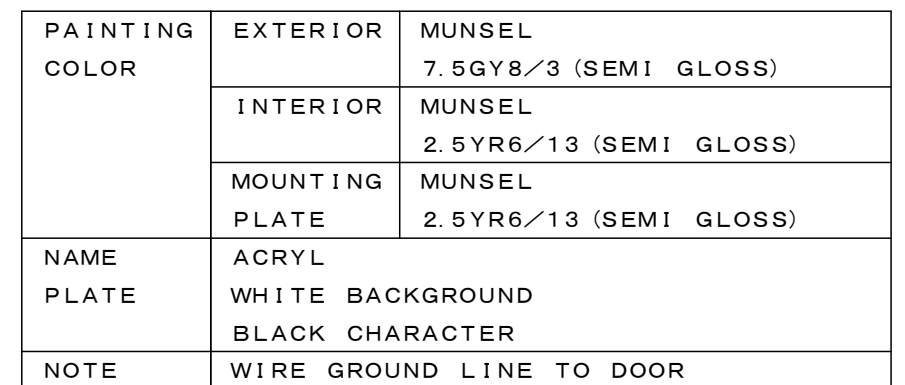
UBE UBE MACHINERY
CORPORATION, LTD.

UH1650 DCM

PARTS ARRANGEMENT OF OPERATION PANEL

ASSY DWG NO.	
ORIG DWG NO.	

DWG NO.	151-E8810:308-0
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											<input type="checkbox"/>						SCALE	1/2	DATE	UH1650 DCM	
											<input type="checkbox"/>						DRAWN				
											<input type="checkbox"/>						DESIGNED	WAKABAYASHI	' 14.09.12	OUTLINE OF LUB. OPERATION BOX	
											<input type="checkbox"/>						CHECKED	N. YUSHITA	' 14.09.12		
											<input type="checkbox"/>									ASSY DWG NO.	
											<input type="checkbox"/>						APPROVED	E. NAKANO	' 14.09.12	ORIG DWG NO.	
											<input type="checkbox"/>										
45072	1				AI SIN AUTOMOTIVE CASTING	1	H. W	' 14 09. 12	E. N	' 14 09. 12		REV NO.	DESCRIPTION	DESIGNED	DATE	APPROVED	DATE	UBE MACHINERY CORPORATION, LTD.	DWG NO.	151-E8810:312-0	
ORDER NO.	NO OF COMPL ASSY	DAI NO.	CHU NO.	SHO NO.	CUSTOMER	TOTAL PIECES MFD	DESIGNED TEL	DATE	APPROVED	DATE	DELETE MARK (X)	REV NO.	DESCRIPTION	DESIGNED	DATE	APPROVED	DATE	UBE MACHINERY CORPORATION, LTD.	DWG NO.	151-E8810:312-0	