

# group13model

group13

2023-03-16

## Data Loading and Pre-processing

### Removing Value

We noticed missing data and outliers in the data cleaning section, so we removed them before building our model.

```
dataset13 <- read_csv("dataset13.csv")
newdataset<- na.omit(dataset13)
newdataset<- newdataset%>%
  arrange(desc(altitude_mean_meters))
newdataset<- newdataset[-c(1:4),]
newdataset<- newdataset%>%
  arrange(aroma)
newdataset<- newdataset[-1,]
str(newdataset)
```

### Calculating Correlation

In order to prepare for subsequent improvement and selection of variables during modelling, we firstly calculated the correlation between every two numerical variables.

```
newdataset[,2:6]%>%
  cor()%>%
  kable(caption='\\label{tab:correlation} correlation between 5 numerical variables')%>%
  kable_styling(font_size = 10, latex_options = "hold_position")
```

Table 1: correlation between 5 numerical variables

|                      | aroma      | flavor     | acidity    | category_two_defects | altitude_mean_meters |
|----------------------|------------|------------|------------|----------------------|----------------------|
| aroma                | 1.0000000  | 0.7253135  | 0.5907547  | -0.1934092           | 0.1632542            |
| flavor               | 0.7253135  | 1.0000000  | 0.7438336  | -0.2477485           | 0.1476604            |
| acidity              | 0.5907547  | 0.7438336  | 1.0000000  | -0.1851076           | 0.1778057            |
| category_two_defects | -0.1934092 | -0.2477485 | -0.1851076 | 1.0000000            | -0.0025717           |
| altitude_mean_meters | 0.1632542  | 0.1476604  | 0.1778057  | -0.0025717           | 1.0000000            |

Table 1 shows the correlation between every two variables including aroma,flavor,acidity,category\_two\_defects and altitude\_mean\_meters.We can see that the correlation between aroma and flavor (0.72) and the correlation between flavor acidity (0.74) are both more than 0.7, which means they are of strong positive

correlation, there is also a moderate correlation between aroma and acidity (0.59), while the correlation between other pairs are relatively weak.

## Processing Non-numerical Data

For non-numerical data, including country\_of\_origin, Qualityclass and harvested, we set the country\_of\_origin and harvested as factors, while as a qualitative variable, we converted Qualityclass into dummy variables, 'poor' to '0' and 'good' to '1'.

```
names(newdataset)
newdataset$country_of_origin<- as.factor(newdataset$country_of_origin)
newdataset$Qualityclass<- ifelse(newdataset$Qualityclass=='Poor',0,1)
newdataset$harvested <- as.factor(newdataset$harvested)
```

## Formal Data Analysis

We used GLM to fit a logistic regression model with Qualityclass as the binary response variable, and country\_of\_origin, aroma, flavor, acidity, category\_two\_defects, altitude\_mean\_meters and harvested as the explanatory variables. A summary of the model and the a graph showing the points estimate for the log-odds with their corresponding 95% confidence interval are obtained as results.

### Basic GLM

```
mod.cafe <- glm(Qualityclass ~ country_of_origin +aroma + flavor+acidity+category_two_defects+altitude,
                family = binomial(link = "logit"))
summary(mod.cafe) #AIC 543
```

Call:

```
glm(formula = Qualityclass ~ country_of_origin + aroma + flavor +
    acidity + category_two_defects + altitude_mean_meters + harvested,
    family = binomial(link = "logit"), data = newdataset)
```

Deviance Residuals:

| Min     | 1Q      | Median | 3Q     | Max    |
|---------|---------|--------|--------|--------|
| -4.5339 | -0.2406 | 0.0000 | 0.2851 | 3.6011 |

Coefficients:

|                                | Estimate   | Std. Error | z value |
|--------------------------------|------------|------------|---------|
| (Intercept)                    | -1.446e+02 | 1.164e+01  | -12.416 |
| country_of_originBurundi       | 1.908e+00  | 4.926e+00  | 0.387   |
| country_of_originChina         | 4.996e-01  | 1.081e+00  | 0.462   |
| country_of_originColombia      | 1.816e+00  | 5.642e-01  | 3.218   |
| country_of_originCosta Rica    | 2.898e-01  | 7.635e-01  | 0.380   |
| country_of_originCote d'Ivoire | -1.211e+01 | 6.523e+03  | -0.002  |
| country_of_originEcuador       | -1.427e+00 | 1.495e+00  | -0.954  |
| country_of_originEl Salvador   | 5.411e-01  | 9.579e-01  | 0.565   |
| country_of_originEthiopia      | 1.333e+01  | 8.981e+02  | 0.015   |
| country_of_originGuatemala     | -5.834e-01 | 5.456e-01  | -1.069  |

|   |             |           |        |
|---|-------------|-----------|--------|
| country_of_originHaiti                        | 2.125e+00   | 1.788e+00 | 1.189  |
| country_of_originHonduras                     | -3.959e-01  | 6.791e-01 | -0.583 |
| country_of_originIndia                        | -2.988e+00  | 1.085e+00 | -2.754 |
| country_of_originIndonesia                    | -1.188e-01  | 9.863e-01 | -0.120 |
| country_of_originKenya                        | 6.488e-01   | 1.596e+00 | 0.406  |
| country_of_originLaos                         | -1.513e+01  | 4.504e+03 | -0.003 |
| country_of_originMalawi                       | -8.307e-01  | 1.284e+00 | -0.647 |
| country_of_originMauritius                    | -1.206e+01  | 6.523e+03 | -0.002 |
| country_of_originMexico                       | -6.986e-01  | 5.074e-01 | -1.377 |
| country_of_originMyanmar                      | -1.634e+01  | 2.361e+03 | -0.007 |
| country_of_originNicaragua                    | 5.066e-01   | 1.977e+00 | 0.256  |
| country_of_originPanama                       | 3.344e+00   | 1.820e+00 | 1.837  |
| country_of_originPeru                         | -1.416e+01  | 6.523e+03 | -0.002 |
| country_of_originPhilippines                  | 2.892e+00   | 2.778e+00 | 1.041  |
| country_of_originTaiwan                       | 7.848e-01   | 6.631e-01 | 1.184  |
| country_of_originTanzania, United Republic Of | 1.023e+00   | 7.536e-01 | 1.358  |
| country_of_originThailand                     | 2.560e+00   | 9.800e-01 | 2.612  |
| country_of_originUganda                       | -1.550e+00  | 7.903e-01 | -1.962 |
| country_of_originUnited States                | -3.077e-01  | 1.678e+00 | -0.183 |
| country_of_originUnited States (Hawaii)       | 4.261e+00   | 6.523e+03 | 0.001  |
| country_of_originUnited States (Puerto Rico)  | -3.300e+00  | 1.711e+00 | -1.929 |
| country_of_originVietnam                      | 2.168e+00   | 1.162e+00 | 1.865  |
| country_of_originZambia                       | -1.363e+01  | 6.523e+03 | -0.002 |
| aroma   | 5.188e+00   | 8.479e-01 | 6.119  |
| flavor  | 8.556e+00   | 1.062e+00 | 8.060  |
| acidity                                       | 5.230e+00   | 8.242e-01 | 6.346  |
| category_two_defects                          | 5.265e-02   | 3.506e-02 | 1.502  |
| altitude_mean_meters                          | 5.736e-04   | 3.216e-04 | 1.784  |
| harvested2011                                 | -2.323e-01  | 1.122e+00 | -0.207 |
| harvested2012                                 | 7.648e-02   | 9.692e-01 | 0.079  |
| harvested2013                                 | 6.018e-01   | 9.772e-01 | 0.616  |
| harvested2014                                 | 4.134e-02   | 9.858e-01 | 0.042  |
| harvested2015                                 | -6.614e-02  | 9.757e-01 | -0.068 |
| harvested2016                                 | 7.450e-01   | 1.022e+00 | 0.729  |
| harvested2017                                 | 5.002e-01   | 1.028e+00 | 0.487  |
| harvested2018                                 | 2.027e+00   | 1.264e+00 | 1.604  |
| Pr(> z )                                      |             |           |        |
| (Intercept)                                   | < 2e-16 *** |           |        |
| country_of_originBurundi                      | 0.69845     |           |        |
| country_of_originChina                        | 0.64390     |           |        |
| country_of_originColombia                     | 0.00129 **  |           |        |
| country_of_originCosta Rica                   | 0.70422     |           |        |
| country_of_originCote d'Ivoire                | 0.99852     |           |        |
| country_of_originEcuador                      | 0.33999     |           |        |
| country_of_originEl Salvador                  | 0.57214     |           |        |
| country_of_originEthiopia                     | 0.98816     |           |        |
| country_of_originGuatemala                    | 0.28488     |           |        |
| country_of_originHaiti                        | 0.23453     |           |        |
| country_of_originHonduras                     | 0.55989     |           |        |
| country_of_originIndia                        | 0.00589 **  |           |        |
| country_of_originIndonesia                    | 0.90415     |           |        |
| country_of_originKenya                        | 0.68442     |           |        |
| country_of_originLaos                         | 0.99732     |           |        |
| country_of_originMalawi                       | 0.51769     |           |        |

|   |              |
|---|--------------|
| country_of_originMauritius                    | 0.99852      |
| country_of_originMexico                       | 0.16855      |
| country_of_originMyanmar                      | 0.99448      |
| country_of_originNicaragua                    | 0.79777      |
| country_of_originPanama                       | 0.06615 .    |
| country_of_originPeru                         | 0.99827      |
| country_of_originPhilippines                  | 0.29788      |
| country_of_originTaiwan                       | 0.23660      |
| country_of_originTanzania, United Republic Of | 0.17453      |
| country_of_originThailand                     | 0.00899 **   |
| country_of_originUganda                       | 0.04979 *    |
| country_of_originUnited States                | 0.85452      |
| country_of_originUnited States (Hawaii)       | 0.99948      |
| country_of_originUnited States (Puerto Rico)  | 0.05376 .    |
| country_of_originVietnam                      | 0.06212 .    |
| country_of_originZambia                       | 0.99833      |
| aroma   | 9.43e-10 *** |
| flavor  | 7.64e-16 *** |
| acidity                                       | 2.21e-10 *** |
| category_two_defects                          | 0.13321      |
| altitude_mean_meters                          | 0.07449 .    |
| harvested2011                                 | 0.83603      |
| harvested2012                                 | 0.93711      |
| harvested2013                                 | 0.53798      |
| harvested2014                                 | 0.96655      |
| harvested2015                                 | 0.94595      |
| harvested2016                                 | 0.46625      |
| harvested2017                                 | 0.62654      |
| harvested2018                                 | 0.10876      |

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Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom  
 Residual deviance: 451.69 on 884 degrees of freedom  
 AIC: 543.69

Number of Fisher Scoring iterations: 17

```
plot_model(mod.cafe, show.values = TRUE,
           title = "", show.p = FALSE, value.offset = 0.5)
```

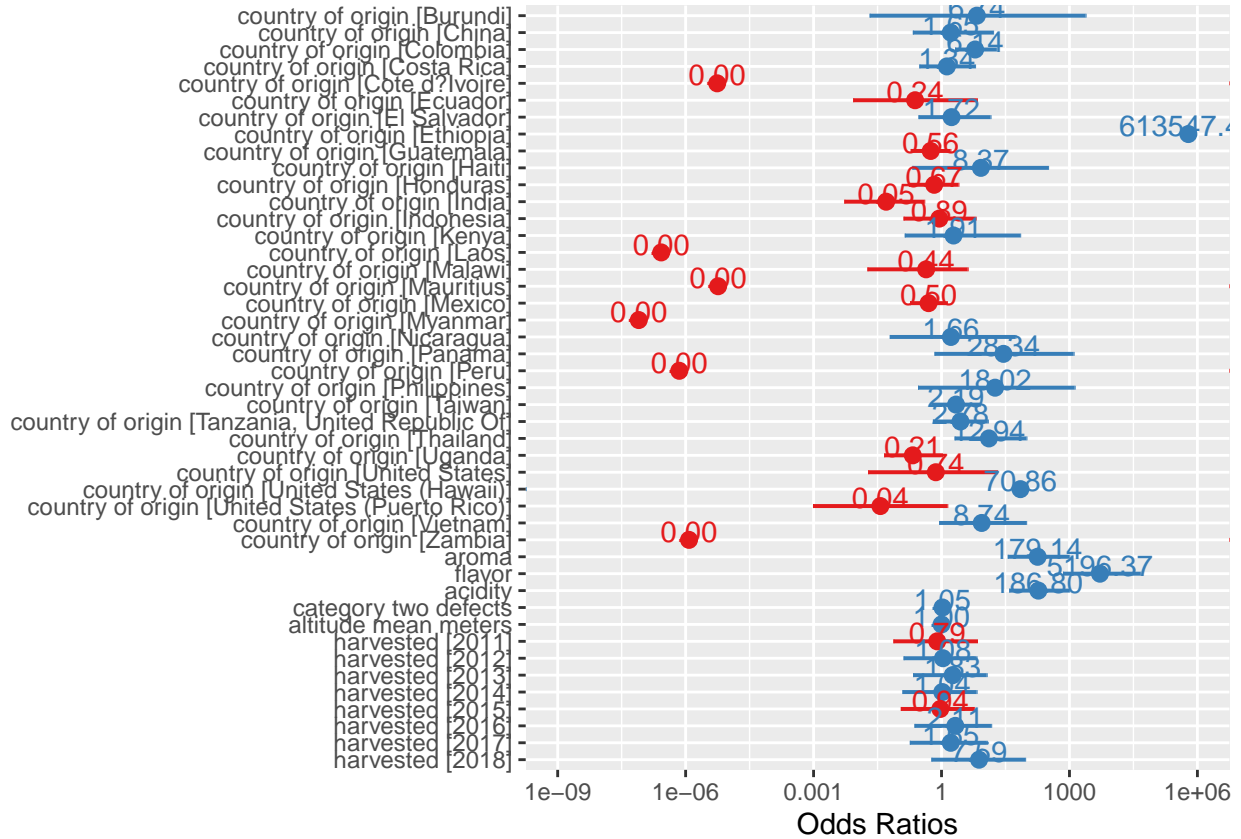


Figure 1: Odds of various factors influencing the quality of coffee(basic GLM)

In the results we can see that aroma, flavor and acidity has coefficients of 5.19, 8.56, 5.23 separately, indicating comparatively strong positive influence on cafe quality, whilst category\_two\_defects and altitude\_mean\_meters do not appear to have much impact. For country\_of\_origin and harvested, different countries and vintages have different degrees of influence on the quality of coffee. For example, Ethiopia has a strong capacity to produce good coffee, as it has a coefficient more than ten(13.33) , Panama and Hawaii have lower coefficients(3.34 and 4.26), but still can be a good places to make coffee. However, there are countries with coefficients below -10,like Cote d'Ivoire,Laos,Mauritius, Myanmar,Peru and Zambia, which shows that they are likely to produce poorer cafe. In addition, only the harvested of 2018 shows a little positive impact on cafe quality(2.03), while other variables do not appear to be strongly influential.

## GLM Stepwise

In the previous basic GLM we fitted a model with AIC of 543, wondering whether there is better regression to fit the data after selecting only the influential variables, we then decided to use stepwise regression to improve our model.

```
# Fit a glm using stepwise regression with AIC as the criterion
```

```
model.step <- stepAIC(glm(Qualityclass ~ country_of_origin + aroma + flavor + acidity + category_two_defects + altitude_mean_meters + harvested, data = newdataset))
summary(mod.cafe) #AIC537
```

Call:

```
glm(formula = Qualityclass ~ country_of_origin + aroma + flavor + acidity + category_two_defects + altitude_mean_meters + harvested, family = binomial(link = "logit"), data = newdataset)
```

Deviance Residuals:

| Min     | 1Q      | Median | 3Q     | Max    |
|---------|---------|--------|--------|--------|
| -4.5339 | -0.2406 | 0.0000 | 0.2851 | 3.6011 |

Coefficients:

|   | Estimate   | Std. Error | z value |
|---|------------|------------|---------|
| (Intercept)                                   | -1.446e+02 | 1.164e+01  | -12.416 |
| country_of_originBurundi                      | 1.908e+00  | 4.926e+00  | 0.387   |
| country_of_originChina                        | 4.996e-01  | 1.081e+00  | 0.462   |
| country_of_originColombia                     | 1.816e+00  | 5.642e-01  | 3.218   |
| country_of_originCosta Rica                   | 2.898e-01  | 7.635e-01  | 0.380   |
| country_of_originCote d'Ivoire                | -1.211e+01 | 6.523e+03  | -0.002  |
| country_of_originEcuador                      | -1.427e+00 | 1.495e+00  | -0.954  |
| country_of_originEl Salvador                  | 5.411e-01  | 9.579e-01  | 0.565   |
| country_of_originEthiopia                     | 1.333e+01  | 8.981e+02  | 0.015   |
| country_of_originGuatemala                    | -5.834e-01 | 5.456e-01  | -1.069  |
| country_of_originHaiti                        | 2.125e+00  | 1.788e+00  | 1.189   |
| country_of_originHonduras                     | -3.959e-01 | 6.791e-01  | -0.583  |
| country_of_originIndia                        | -2.988e+00 | 1.085e+00  | -2.754  |
| country_of_originIndonesia                    | -1.188e-01 | 9.863e-01  | -0.120  |
| country_of_originKenya                        | 6.488e-01  | 1.596e+00  | 0.406   |
| country_of_originLaos                         | -1.513e+01 | 4.504e+03  | -0.003  |
| country_of_originMalawi                       | -8.307e-01 | 1.284e+00  | -0.647  |
| country_of_originMauritius                    | -1.206e+01 | 6.523e+03  | -0.002  |
| country_of_originMexico                       | -6.986e-01 | 5.074e-01  | -1.377  |
| country_of_originMyanmar                      | -1.634e+01 | 2.361e+03  | -0.007  |
| country_of_originNicaragua                    | 5.066e-01  | 1.977e+00  | 0.256   |
| country_of_originPanama                       | 3.344e+00  | 1.820e+00  | 1.837   |
| country_of_originPeru                         | -1.416e+01 | 6.523e+03  | -0.002  |
| country_of_originPhilippines                  | 2.892e+00  | 2.778e+00  | 1.041   |
| country_of_originTaiwan                       | 7.848e-01  | 6.631e-01  | 1.184   |
| country_of_originTanzania, United Republic Of | 1.023e+00  | 7.536e-01  | 1.358   |
| country_of_originThailand                     | 2.560e+00  | 9.800e-01  | 2.612   |
| country_of_originUganda                       | -1.550e+00 | 7.903e-01  | -1.962  |
| country_of_originUnited States                | -3.077e-01 | 1.678e+00  | -0.183  |
| country_of_originUnited States (Hawaii)       | 4.261e+00  | 6.523e+03  | 0.001   |
| country_of_originUnited States (Puerto Rico)  | -3.300e+00 | 1.711e+00  | -1.929  |
| country_of_originVietnam                      | 2.168e+00  | 1.162e+00  | 1.865   |

|   |              |           |        |
|---|--------------|-----------|--------|
| country_of_originZambia                       | -1.363e+01   | 6.523e+03 | -0.002 |
| aroma   | 5.188e+00    | 8.479e-01 | 6.119  |
| flavor  | 8.556e+00    | 1.062e+00 | 8.060  |
| acidity                                       | 5.230e+00    | 8.242e-01 | 6.346  |
| category_two_defects                          | 5.265e-02    | 3.506e-02 | 1.502  |
| altitude_mean_meters                          | 5.736e-04    | 3.216e-04 | 1.784  |
| harvested2011                                 | -2.323e-01   | 1.122e+00 | -0.207 |
| harvested2012                                 | 7.648e-02    | 9.692e-01 | 0.079  |
| harvested2013                                 | 6.018e-01    | 9.772e-01 | 0.616  |
| harvested2014                                 | 4.134e-02    | 9.858e-01 | 0.042  |
| harvested2015                                 | -6.614e-02   | 9.757e-01 | -0.068 |
| harvested2016                                 | 7.450e-01    | 1.022e+00 | 0.729  |
| harvested2017                                 | 5.002e-01    | 1.028e+00 | 0.487  |
| harvested2018                                 | 2.027e+00    | 1.264e+00 | 1.604  |
| Pr(> z )                                      |              |           |        |
| (Intercept)                                   | < 2e-16 ***  |           |        |
| country_of_originBurundi                      | 0.69845      |           |        |
| country_of_originChina                        | 0.64390      |           |        |
| country_of_originColombia                     | 0.00129 **   |           |        |
| country_of_originCosta Rica                   | 0.70422      |           |        |
| country_of_originCote d'Ivoire                | 0.99852      |           |        |
| country_of_originEcuador                      | 0.33999      |           |        |
| country_of_originEl Salvador                  | 0.57214      |           |        |
| country_of_originEthiopia                     | 0.98816      |           |        |
| country_of_originGuatemala                    | 0.28488      |           |        |
| country_of_originHaiti                        | 0.23453      |           |        |
| country_of_originHonduras                     | 0.55989      |           |        |
| country_of_originIndia                        | 0.00589 **   |           |        |
| country_of_originIndonesia                    | 0.90415      |           |        |
| country_of_originKenya                        | 0.68442      |           |        |
| country_of_originLaos                         | 0.99732      |           |        |
| country_of_originMalawi                       | 0.51769      |           |        |
| country_of_originMauritius                    | 0.99852      |           |        |
| country_of_originMexico                       | 0.16855      |           |        |
| country_of_originMyanmar                      | 0.99448      |           |        |
| country_of_originNicaragua                    | 0.79777      |           |        |
| country_of_originPanama                       | 0.06615 .    |           |        |
| country_of_originPeru                         | 0.99827      |           |        |
| country_of_originPhilippines                  | 0.29788      |           |        |
| country_of_originTaiwan                       | 0.23660      |           |        |
| country_of_originTanzania, United Republic Of | 0.17453      |           |        |
| country_of_originThailand                     | 0.00899 **   |           |        |
| country_of_originUganda                       | 0.04979 *    |           |        |
| country_of_originUnited States                | 0.85452      |           |        |
| country_of_originUnited States (Hawaii)       | 0.99948      |           |        |
| country_of_originUnited States (Puerto Rico)  | 0.05376 .    |           |        |
| country_of_originVietnam                      | 0.06212 .    |           |        |
| country_of_originZambia                       | 0.99833      |           |        |
| aroma   | 9.43e-10 *** |           |        |
| flavor  | 7.64e-16 *** |           |        |
| acidity                                       | 2.21e-10 *** |           |        |
| category_two_defects                          | 0.13321      |           |        |
| altitude_mean_meters                          | 0.07449 .    |           |        |
| harvested2011                                 | 0.83603      |           |        |

|               |         |
|---------------|---------|
| harvested2012 | 0.93711 |
| harvested2013 | 0.53798 |
| harvested2014 | 0.96655 |
| harvested2015 | 0.94595 |
| harvested2016 | 0.46625 |
| harvested2017 | 0.62654 |
| harvested2018 | 0.10876 |

---

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom  
 Residual deviance: 451.69 on 884 degrees of freedom  
 AIC: 543.69

Number of Fisher Scoring iterations: 17



```
plot_model(model.step, show.values = TRUE,
           title = "", show.p = FALSE, value.offset = 0.50)
```

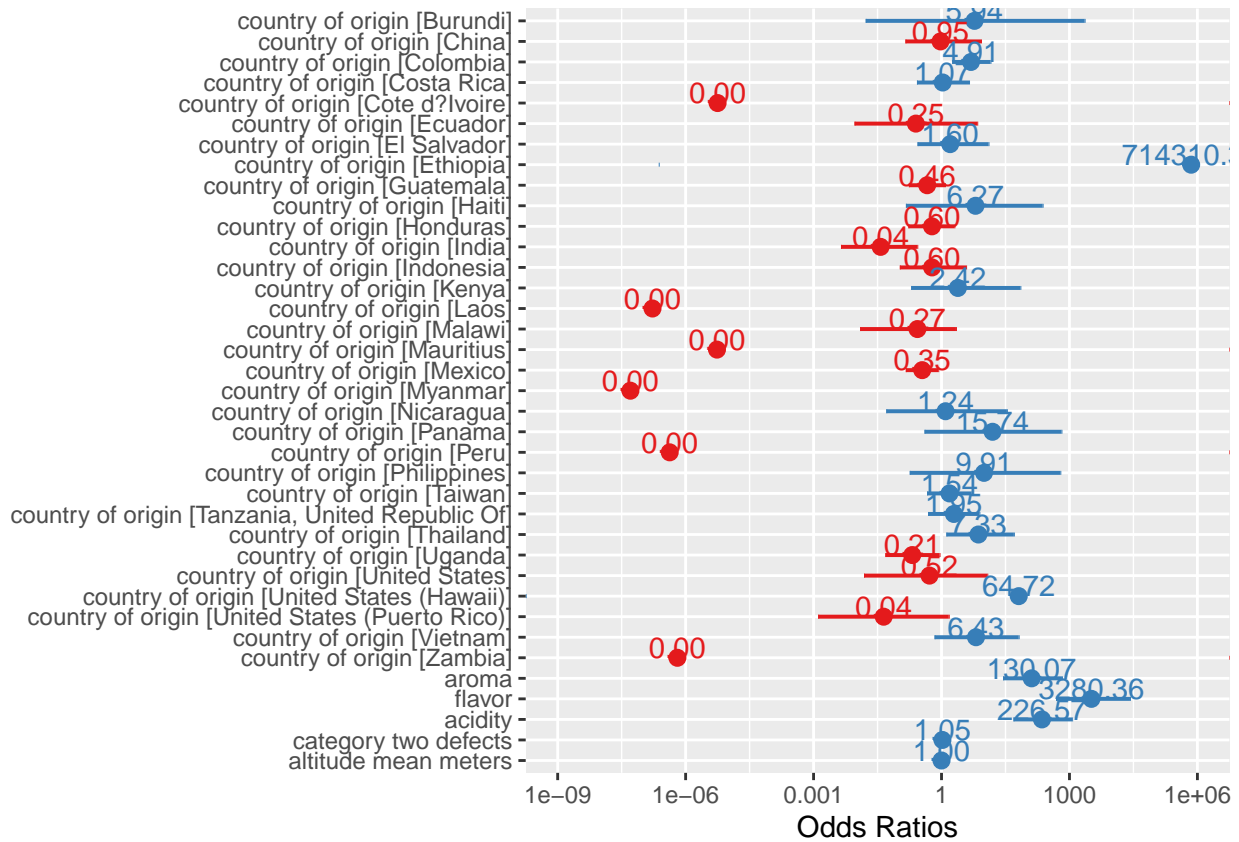


Figure 2: Odds of various factors influencing the quality of coffee(GLM stepwise regression)

Using stepwise regression, we fitted a model with AIC of 537, which is relatively smaller than 543 in our first basic model, hence we can say that stepwise regression helped us to improve our model.

## Adding Interaction Terms

Considering the possible interactions between the variables, based on the previously calculated correlations, we added some interaction terms (aroma:flavor, flavor:acidity, aroma:acidity) in order to improve our model. We summarized the results and graphically showed the log-odds and their corresponding 95% confidence intervals.

```
mod.cafe <- glm(Qualityclass ~ country_of_origin + aroma + flavor + acidity + category_two_defects + altitude,
               family = binomial(link = "logit"))
summary(mod.cafe) #AIC539
```

Call:

```
glm(formula = Qualityclass ~ country_of_origin + aroma + flavor +
    acidity + category_two_defects + altitude_mean_meters + harvested +
    aroma:flavor + flavor:acidity + aroma:acidity, family = binomial(link = "logit"),
    data = newdataset)
```

Deviance Residuals:

| Min     | 1Q      | Median | 3Q     | Max    |
|---------|---------|--------|--------|--------|
| -3.6032 | -0.1769 | 0.0000 | 0.2996 | 4.2438 |

Coefficients:

|   | Estimate   | Std. Error | z value |
|---|------------|------------|---------|
| (Intercept)                                   | -1.185e+03 | 3.116e+02  | -3.802  |
| country_of_originBurundi                      | 3.297e+00  | 9.721e+00  | 0.339   |
| country_of_originChina                        | 4.982e-01  | 1.079e+00  | 0.462   |
| country_of_originColombia                     | 1.779e+00  | 5.819e-01  | 3.057   |
| country_of_originCosta Rica                   | 9.846e-02  | 7.742e-01  | 0.127   |
| country_of_originCote d'Ivoire                | -1.037e+01 | 6.523e+03  | -0.002  |
| country_of_originEcuador                      | -1.507e+00 | 1.507e+00  | -1.000  |
| country_of_originEl Salvador                  | 5.435e-01  | 9.684e-01  | 0.561   |
| country_of_originEthiopia                     | 1.457e+01  | 6.167e+02  | 0.024   |
| country_of_originGuatemala                    | -5.908e-01 | 5.565e-01  | -1.061  |
| country_of_originHaiti                        | 2.546e+00  | 2.021e+00  | 1.260   |
| country_of_originHonduras                     | -3.395e-01 | 6.967e-01  | -0.487  |
| country_of_originIndia                        | -2.671e+00 | 1.028e+00  | -2.598  |
| country_of_originIndonesia                    | -1.766e-01 | 1.005e+00  | -0.176  |
| country_of_originKenya                        | 7.890e-01  | 1.583e+00  | 0.498   |
| country_of_originLaos                         | -1.456e+01 | 4.430e+03  | -0.003  |
| country_of_originMalawi                       | -8.767e-01 | 1.308e+00  | -0.670  |
| country_of_originMauritius                    | -9.658e+00 | 6.523e+03  | -0.001  |
| country_of_originMexico                       | -7.121e-01 | 5.147e-01  | -1.383  |
| country_of_originMyanmar                      | -1.701e+01 | 2.242e+03  | -0.008  |
| country_of_originNicaragua                    | 8.465e-01  | 2.158e+00  | 0.392   |
| country_of_originPanama                       | 4.297e+00  | 2.199e+00  | 1.954   |
| country_of_originPeru                         | -1.417e+01 | 6.523e+03  | -0.002  |
| country_of_originPhilippines                  | 3.977e+00  | 4.846e+00  | 0.821   |
| country_of_originTaiwan                       | 8.445e-01  | 6.920e-01  | 1.220   |
| country_of_originTanzania, United Republic Of | 1.122e+00  | 7.978e-01  | 1.407   |
| country_of_originThailand                     | 2.870e+00  | 1.094e+00  | 2.623   |
| country_of_originUganda                       | -1.560e+00 | 7.724e-01  | -2.020  |
| country_of_originUnited States                | -5.293e-01 | 1.806e+00  | -0.293  |
| country_of_originUnited States (Hawaii)       | 1.460e+01  | 6.523e+03  | 0.002   |

|   |            |           |        |
|---|------------|-----------|--------|
| country_of_originUnited States (Puerto Rico)  | -2.897e+00 | 1.616e+00 | -1.792 |
| country_of_originVietnam                      | 2.389e+00  | 1.236e+00 | 1.933  |
| country_of_originZambia                       | -1.375e+01 | 6.523e+03 | -0.002 |
| aroma   | 1.197e+02  | 3.641e+01 | 3.287  |
| flavor  | 1.221e+02  | 4.610e+01 | 2.648  |
| acidity                                       | 5.099e+01  | 3.985e+01 | 1.280  |
| category_two_defects                          | 5.617e-02  | 3.697e-02 | 1.519  |
| altitude_mean_meters                          | 6.581e-04  | 3.289e-04 | 2.001  |
| harvested2011                                 | -1.242e-01 | 1.117e+00 | -0.111 |
| harvested2012                                 | 1.157e-01  | 9.627e-01 | 0.120  |
| harvested2013                                 | 6.936e-01  | 9.752e-01 | 0.711  |
| harvested2014                                 | 1.151e-01  | 9.805e-01 | 0.117  |
| harvested2015                                 | -4.723e-02 | 9.725e-01 | -0.049 |
| harvested2016                                 | 8.013e-01  | 1.020e+00 | 0.786  |
| harvested2017                                 | 5.716e-01  | 1.028e+00 | 0.556  |
| harvested2018                                 | 2.208e+00  | 1.284e+00 | 1.720  |
| aroma:flavor                                  | -1.199e+01 | 4.406e+00 | -2.721 |
| flavor:acidity                                | -2.941e+00 | 4.809e+00 | -0.611 |
| aroma:acidity                                 | -3.083e+00 | 3.940e+00 | -0.782 |
|   | Pr(> z )   |           |        |
| (Intercept)                                   | 0.000144   | ***       |        |
| country_of_originBurundi                      | 0.734467   |           |        |
| country_of_originChina                        | 0.644310   |           |        |
| country_of_originColombia                     | 0.002235   | **        |        |
| country_of_originCosta Rica                   | 0.898811   |           |        |
| country_of_originCote d'Ivoire                | 0.998732   |           |        |
| country_of_originEcuador                      | 0.317486   |           |        |
| country_of_originEl Salvador                  | 0.574646   |           |        |
| country_of_originEthiopia                     | 0.981155   |           |        |
| country_of_originGuatemala                    | 0.288479   |           |        |
| country_of_originHaiti                        | 0.207836   |           |        |
| country_of_originHonduras                     | 0.626062   |           |        |
| country_of_originIndia                        | 0.009367   | **        |        |
| country_of_originIndonesia                    | 0.860540   |           |        |
| country_of_originKenya                        | 0.618170   |           |        |
| country_of_originLaos                         | 0.997377   |           |        |
| country_of_originMalawi                       | 0.502643   |           |        |
| country_of_originMauritius                    | 0.998819   |           |        |
| country_of_originMexico                       | 0.166547   |           |        |
| country_of_originMyanmar                      | 0.993946   |           |        |
| country_of_originNicaragua                    | 0.694802   |           |        |
| country_of_originPanama                       | 0.050687   | .         |        |
| country_of_originPeru                         | 0.998266   |           |        |
| country_of_originPhilippines                  | 0.411821   |           |        |
| country_of_originTaiwan                       | 0.222329   |           |        |
| country_of_originTanzania, United Republic Of | 0.159470   |           |        |
| country_of_originThailand                     | 0.008710   | **        |        |
| country_of_originUganda                       | 0.043389   | *         |        |
| country_of_originUnited States                | 0.769400   |           |        |
| country_of_originUnited States (Hawaii)       | 0.998213   |           |        |
| country_of_originUnited States (Puerto Rico)  | 0.073120   | .         |        |
| country_of_originVietnam                      | 0.053296   | .         |        |
| country_of_originZambia                       | 0.998318   |           |        |
| aroma   | 0.001014   | **        |        |

|                      |             |
|----------------------|-------------|
| flavor               | 0.008104 ** |
| acidity              | 0.200709    |
| category_two_defects | 0.128660    |
| altitude_mean_meters | 0.045425 *  |
| harvested2011        | 0.911452    |
| harvested2012        | 0.904355    |
| harvested2013        | 0.476943    |
| harvested2014        | 0.906581    |
| harvested2015        | 0.961268    |
| harvested2016        | 0.432106    |
| harvested2017        | 0.578065    |
| harvested2018        | 0.085370 .  |
| aroma:flavor         | 0.006502 ** |
| flavor:acidity       | 0.540886    |
| aroma:acidity        | 0.433933    |

---

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom  
 Residual deviance: 441.86 on 881 degrees of freedom  
 AIC: 539.86

Number of Fisher Scoring iterations: 17

```
plot_model(mod.cafe, show.values = TRUE,
           title = "", show.p = FALSE, value.offset = 0.5)
```

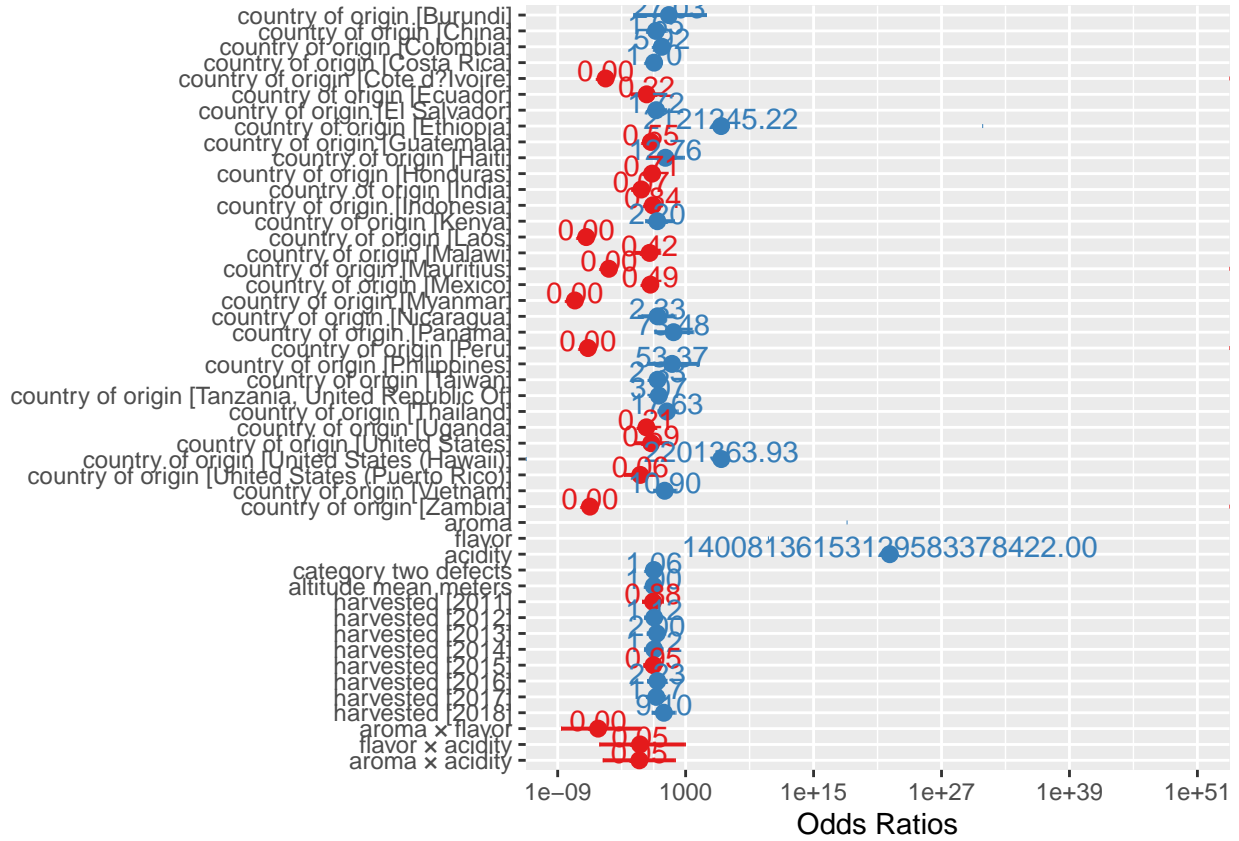


Figure 3: Odds of various factors influencing the quality of coffee(model with interaction terms)

In the results we can see the coefficients of aroma, flavor and acidity themselves are significantly positive, and there is a huge increase over the original model, while the coefficients of all our possible interaction terms are negative, which shows that these three variables may strongly moderate each other, indicating that their interaction actually affected the model at first.

After adding interaction terms, we can find that the AIC of the model decreases compared to the basic model, thus we can assume that the addition of the interaction terms improved our model.

## GLM Stepwise After Adding Interaction Terms

In order to further improve our model, we fitted the GLM with interaction terms using the method of stepwise regression again with AIC as the criterion.

```
model.step <- stepAIC(glm(Qualityclass ~ country_of_origin + aroma + flavor + acidity + category_two_defects,
summary(mod.cafe) #AIC532
```

Call:

```
glm(formula = Qualityclass ~ country_of_origin + aroma + flavor +
    acidity + category_two_defects + altitude_mean_meters + harvested +
    aroma:flavor + flavor:acidity + aroma:acidity, family = binomial(link = "logit"),
    data = newdataset)
```

Deviance Residuals:

| Min     | 1Q      | Median | 3Q     | Max    |
|---------|---------|--------|--------|--------|
| -3.6032 | -0.1769 | 0.0000 | 0.2996 | 4.2438 |

Coefficients:

|   | Estimate   | Std. Error | z value |
|---|------------|------------|---------|
| (Intercept)                                   | -1.185e+03 | 3.116e+02  | -3.802  |
| country_of_originBurundi                      | 3.297e+00  | 9.721e+00  | 0.339   |
| country_of_originChina                        | 4.982e-01  | 1.079e+00  | 0.462   |
| country_of_originColombia                     | 1.779e+00  | 5.819e-01  | 3.057   |
| country_of_originCosta Rica                   | 9.846e-02  | 7.742e-01  | 0.127   |
| country_of_originCote d'Ivoire                | -1.037e+01 | 6.523e+03  | -0.002  |
| country_of_originEcuador                      | -1.507e+00 | 1.507e+00  | -1.000  |
| country_of_originEl Salvador                  | 5.435e-01  | 9.684e-01  | 0.561   |
| country_of_originEthiopia                     | 1.457e+01  | 6.167e+02  | 0.024   |
| country_of_originGuatemala                    | -5.908e-01 | 5.565e-01  | -1.061  |
| country_of_originHaiti                        | 2.546e+00  | 2.021e+00  | 1.260   |
| country_of_originHonduras                     | -3.395e-01 | 6.967e-01  | -0.487  |
| country_of_originIndia                        | -2.671e+00 | 1.028e+00  | -2.598  |
| country_of_originIndonesia                    | -1.766e-01 | 1.005e+00  | -0.176  |
| country_of_originKenya                        | 7.890e-01  | 1.583e+00  | 0.498   |
| country_of_originLaos                         | -1.456e+01 | 4.430e+03  | -0.003  |
| country_of_originMalawi                       | -8.767e-01 | 1.308e+00  | -0.670  |
| country_of_originMauritius                    | -9.658e+00 | 6.523e+03  | -0.001  |
| country_of_originMexico                       | -7.121e-01 | 5.147e-01  | -1.383  |
| country_of_originMyanmar                      | -1.701e+01 | 2.242e+03  | -0.008  |
| country_of_originNicaragua                    | 8.465e-01  | 2.158e+00  | 0.392   |
| country_of_originPanama                       | 4.297e+00  | 2.199e+00  | 1.954   |
| country_of_originPeru                         | -1.417e+01 | 6.523e+03  | -0.002  |
| country_of_originPhilippines                  | 3.977e+00  | 4.846e+00  | 0.821   |
| country_of_originTaiwan                       | 8.445e-01  | 6.920e-01  | 1.220   |
| country_of_originTanzania, United Republic Of | 1.122e+00  | 7.978e-01  | 1.407   |
| country_of_originThailand                     | 2.870e+00  | 1.094e+00  | 2.623   |
| country_of_originUganda                       | -1.560e+00 | 7.724e-01  | -2.020  |
| country_of_originUnited States                | -5.293e-01 | 1.806e+00  | -0.293  |
| country_of_originUnited States (Hawaii)       | 1.460e+01  | 6.523e+03  | 0.002   |
| country_of_originUnited States (Puerto Rico)  | -2.897e+00 | 1.616e+00  | -1.792  |
| country_of_originVietnam                      | 2.389e+00  | 1.236e+00  | 1.933   |
| country_of_originZambia                       | -1.375e+01 | 6.523e+03  | -0.002  |

|   |            |           |        |
|---|------------|-----------|--------|
| aroma   | 1.197e+02  | 3.641e+01 | 3.287  |
| flavor  | 1.221e+02  | 4.610e+01 | 2.648  |
| acidity                                       | 5.099e+01  | 3.985e+01 | 1.280  |
| category_two_defects                          | 5.617e-02  | 3.697e-02 | 1.519  |
| altitude_mean_meters                          | 6.581e-04  | 3.289e-04 | 2.001  |
| harvested2011                                 | -1.242e-01 | 1.117e+00 | -0.111 |
| harvested2012                                 | 1.157e-01  | 9.627e-01 | 0.120  |
| harvested2013                                 | 6.936e-01  | 9.752e-01 | 0.711  |
| harvested2014                                 | 1.151e-01  | 9.805e-01 | 0.117  |
| harvested2015                                 | -4.723e-02 | 9.725e-01 | -0.049 |
| harvested2016                                 | 8.013e-01  | 1.020e+00 | 0.786  |
| harvested2017                                 | 5.716e-01  | 1.028e+00 | 0.556  |
| harvested2018                                 | 2.208e+00  | 1.284e+00 | 1.720  |
| aroma:flavor                                  | -1.199e+01 | 4.406e+00 | -2.721 |
| flavor:acidity                                | -2.941e+00 | 4.809e+00 | -0.611 |
| aroma:acidity                                 | -3.083e+00 | 3.940e+00 | -0.782 |
| Pr(> z )                                      |            |           |        |
| (Intercept)                                   | 0.000144   | ***       |        |
| country_of_originBurundi                      | 0.734467   |           |        |
| country_of_originChina                        | 0.644310   |           |        |
| country_of_originColombia                     | 0.002235   | **        |        |
| country_of_originCosta Rica                   | 0.898811   |           |        |
| country_of_originCote d'Ivoire                | 0.998732   |           |        |
| country_of_originEcuador                      | 0.317486   |           |        |
| country_of_originEl Salvador                  | 0.574646   |           |        |
| country_of_originEthiopia                     | 0.981155   |           |        |
| country_of_originGuatemala                    | 0.288479   |           |        |
| country_of_originHaiti                        | 0.207836   |           |        |
| country_of_originHonduras                     | 0.626062   |           |        |
| country_of_originIndia                        | 0.009367   | **        |        |
| country_of_originIndonesia                    | 0.860540   |           |        |
| country_of_originKenya                        | 0.618170   |           |        |
| country_of_originLaos                         | 0.997377   |           |        |
| country_of_originMalawi                       | 0.502643   |           |        |
| country_of_originMauritius                    | 0.998819   |           |        |
| country_of_originMexico                       | 0.166547   |           |        |
| country_of_originMyanmar                      | 0.993946   |           |        |
| country_of_originNicaragua                    | 0.694802   |           |        |
| country_of_originPanama                       | 0.050687   | .         |        |
| country_of_originPeru                         | 0.998266   |           |        |
| country_of_originPhilippines                  | 0.411821   |           |        |
| country_of_originTaiwan                       | 0.222329   |           |        |
| country_of_originTanzania, United Republic Of | 0.159470   |           |        |
| country_of_originThailand                     | 0.008710   | **        |        |
| country_of_originUganda                       | 0.043389   | *         |        |
| country_of_originUnited States                | 0.769400   |           |        |
| country_of_originUnited States (Hawaii)       | 0.998213   |           |        |
| country_of_originUnited States (Puerto Rico)  | 0.073120   | .         |        |
| country_of_originVietnam                      | 0.053296   | .         |        |
| country_of_originZambia                       | 0.998318   |           |        |
| aroma   | 0.001014   | **        |        |
| flavor  | 0.008104   | **        |        |
| acidity                                       | 0.200709   |           |        |
| category_two_defects                          | 0.128660   |           |        |

|                      |             |
|----------------------|-------------|
| altitude_mean_meters | 0.045425 *  |
| harvested2011        | 0.911452    |
| harvested2012        | 0.904355    |
| harvested2013        | 0.476943    |
| harvested2014        | 0.906581    |
| harvested2015        | 0.961268    |
| harvested2016        | 0.432106    |
| harvested2017        | 0.578065    |
| harvested2018        | 0.085370 .  |
| aroma:flavor         | 0.006502 ** |
| flavor:acidity       | 0.540886    |
| aroma:acidity        | 0.433933    |

---

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom  
 Residual deviance: 441.86 on 881 degrees of freedom  
 AIC: 539.86

Number of Fisher Scoring iterations: 17



```
plot_model(model.step, show.values = TRUE,
           title = "", show.p = FALSE, value.offset = 0.50)
```

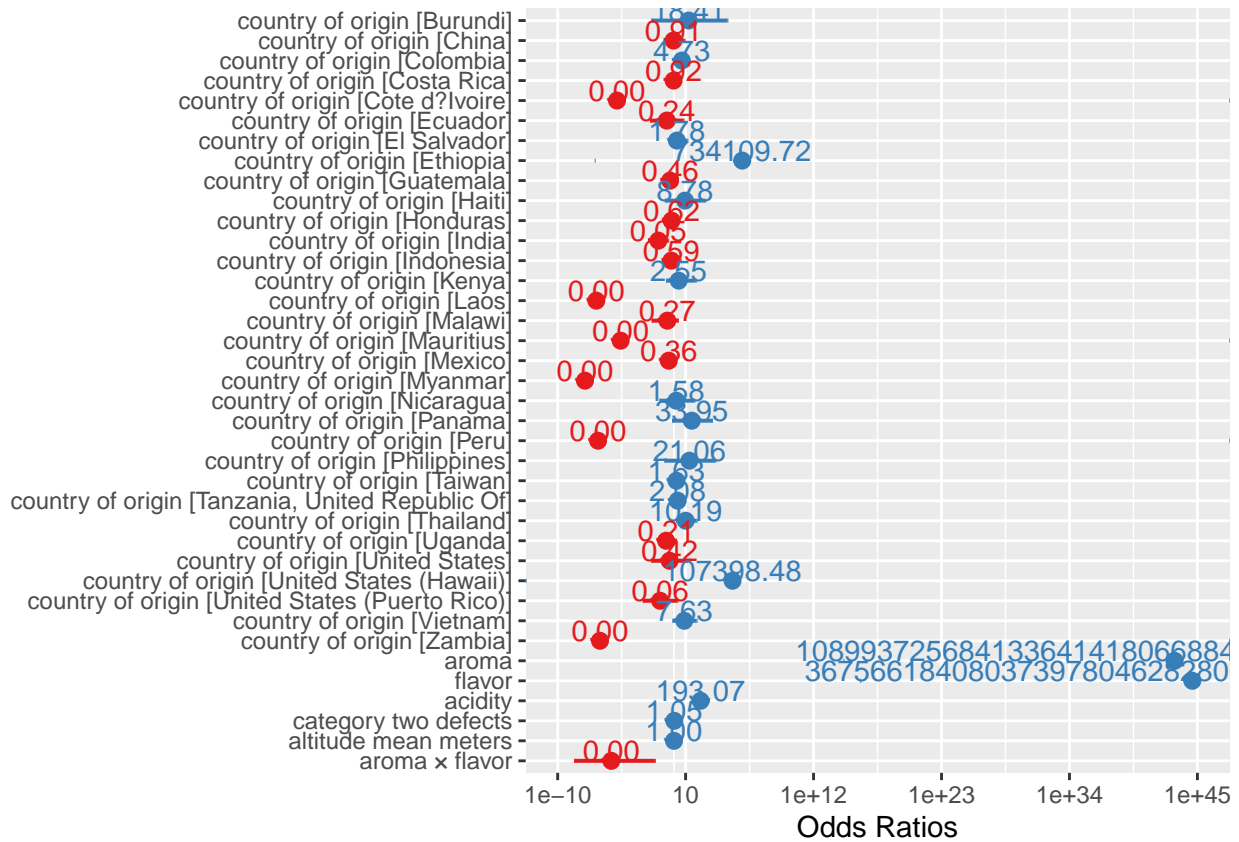


Figure 4: Odds of various factors influencing the quality of coffee(stepwise regression with interaction terms)

We can see from the results that the AIC decreased to the lowest among these four models we fitted. As AIC balances simplicity and accuracy when evaluating models, we can say that after adding an interaction term and doing the stepwise regression, our fourth model is the best model. Also, the last model has the lowest BIC=720, while the other three are 766,721,776 separately, which further demonstrates the superiority of our final model.

```
levels(newdataset$country_of_origin)
```

## checking assumptions

### Residuals Plots for each variables

```
res <- resid(mod.cafe)
par(mfrow=c(3,2))
plot(newdataset$aroma,res,xlab='aroma')
abline(0,0)
plot(newdataset$flavor,res,xlab='flavor')
abline(0,0)
plot(newdataset$acidity,res,xlab='acidity')
abline(0,0)
plot(newdataset$category_two_defects,res,xlab='category two defects')
abline(0,0)
plot(newdataset$altitude_mean_meters,res,xlab='altitude mean meters')
abline(0,0)
plot(newdataset$harvested,res,xlab='harvested',ylab='res')
abline(0,0)
```

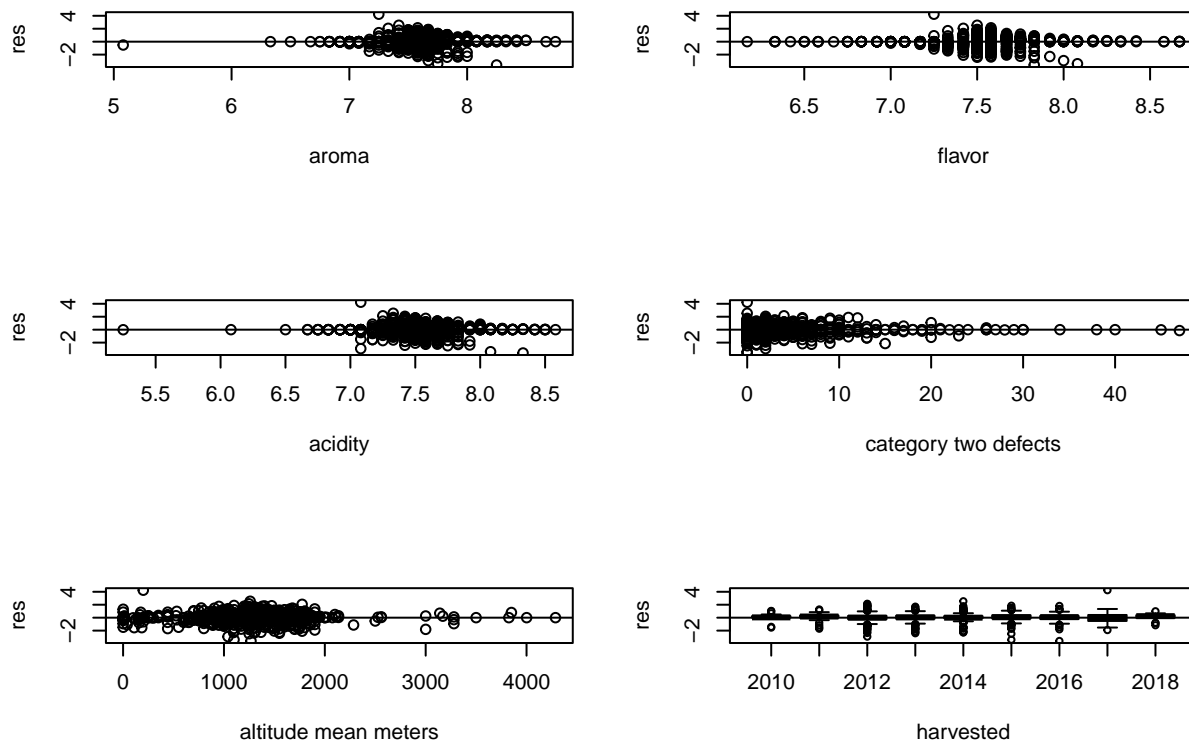


Figure 5: residuals against each variables

We see that there is an even spread of the residuals above and below the zero line for each variables, although there are a very few outlier points, overall their spread on the graphs are acceptable, hence our assumption that the residuals have mean zero appears valid.

## Density Plot

```
plot(density(res),xlab='residuals',title='')
```

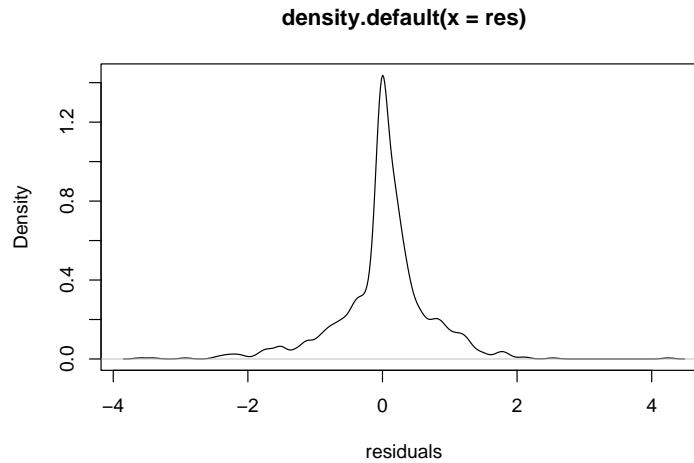


Figure 6: density plot of residuals

In the graph we can see that the residuals are normally distributed with the mean 0, therefore the assumption is valid.

The remaining assumptions hold naturally at the time of our modelling, thus our model appears valid.

## Conclusion

After data cleaning and processing of non-numerical data, we fitted the data to a regression model to observe the effect of each variable in the dataset on coffee quality, and we continued to improve the model by stepwise regression and adding possible interaction terms, resulting in the model with the smallest AIC value and therefore the most profile accurate. Looking at the summaries and graphs our final model, we can pick out the factors that have the greatest impact: aroma and flavor are very positively influencing on the quality of coffee, with coefficients of 99.1 and 102.62, acidity also appears to have relatively strong positive impact. The influence of origin varies very much, for example, Ethiopia and Hawaii contributes pretty much, for their coefficients are both more than ten (13.51 and 11.58). While Cote d'Ivoire, Laos, Mauritius, Myanmar, Peru and Zambia has less than -10 coefficients, making relatively strong negative effects. However, the many remaining origins do not seem to have much impact on the quality of the coffee.