



32-Chamber Fly Behavior Arena

Layer 2: Doors

Plastic: 1/8 inch clear acrylic

Color legend:

- Red: Cut
- Black: Engrave
- Magenta: Annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120W laser cartridge:

- Red:
Vector mode, 100% power, 8% speed, 500 ppi, 0.08" z-axis
- Black:
Raster mode, 40% power, 100% speed, 500 ppi, 0.125" z-axis