



8-Chamber Fly Behavior Arena

Layer 6: Base

Plastic: 1/8 inch clear acrylic

Color legend:

- Red: Cut
- Cyan: Deep engrave (~0.06 inch depth)
- Magenta: Annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120W laser cartridge:

- Red:
 - Vector mode, 100% power, 8% speed, 500 ppi, 0.08" z-axis
- Cyan:
 - Raster mode, 100% power, 24% speed, 500 ppi, 0.125" z-axis