



Green Lightpad

Top Diffusion

Plastic: Diffuser Paper

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: *you must determine this based on the type of diffuser paper you use*



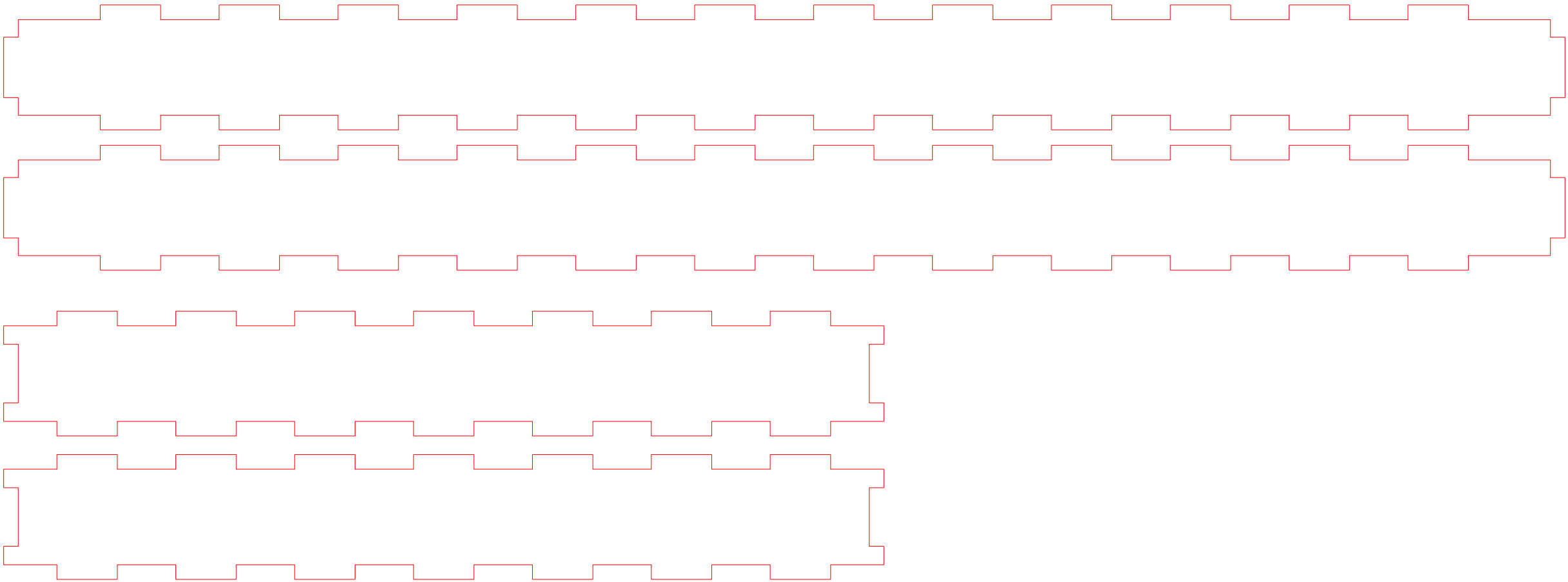
Green Lightpad

Top
Plastic: 1/16" Clear Acrylic

- Color Legend:
- Red: cut
 - Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 80% Power, 15% Speed, 0.060" z-axis

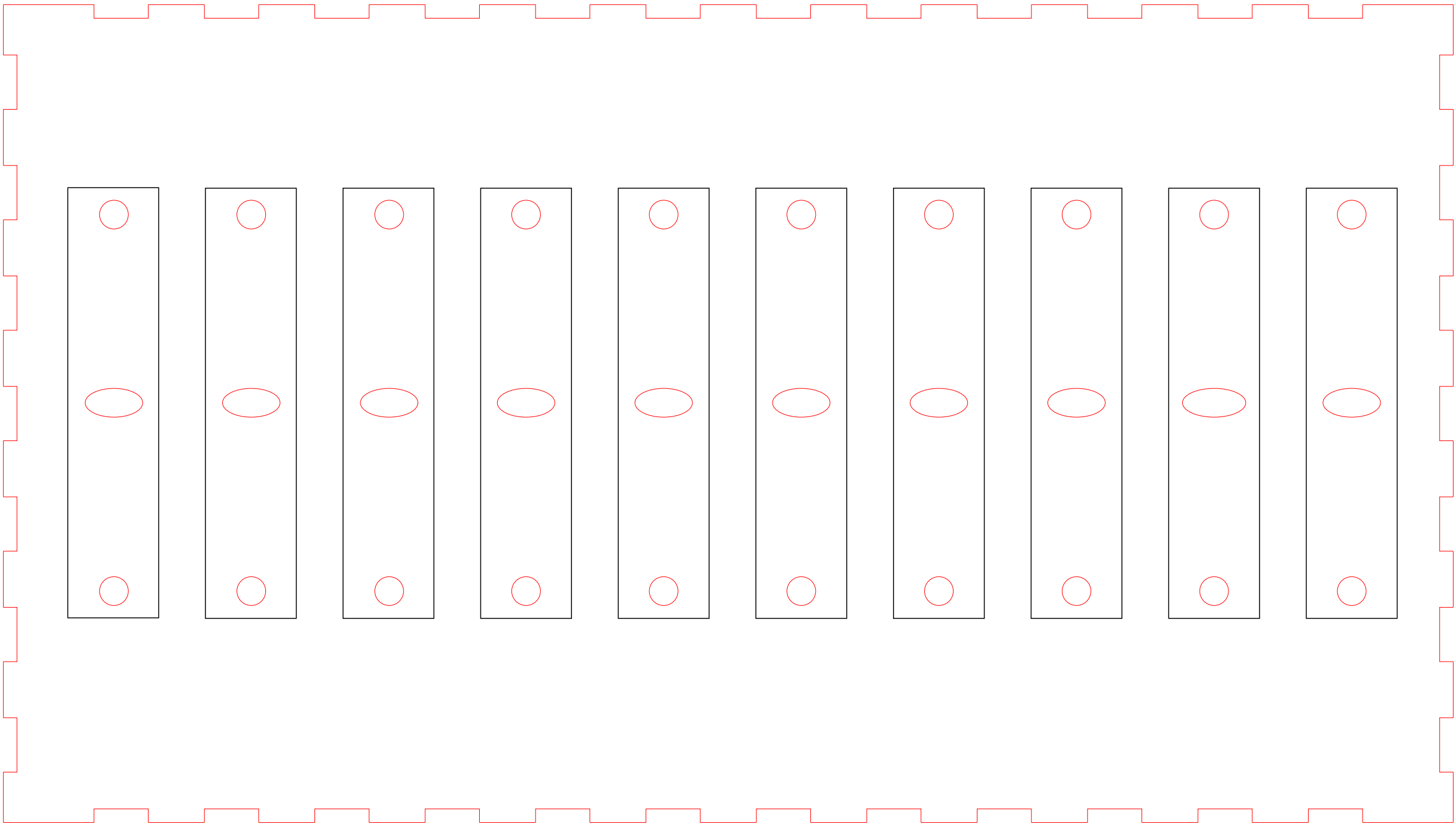


Green Lightpad

Sides
Plastic: 1/8" Clear Acrylic

Color Legend:
- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:
- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



Green Lightpad

Bottom

Plastic: 1/16" Black Acrylic

Color Legend:

- Red: cut
- Black: raster
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis
- Black: Raster Mode, 50% Power, 100% Speed, 0.125" z-axis