

Top

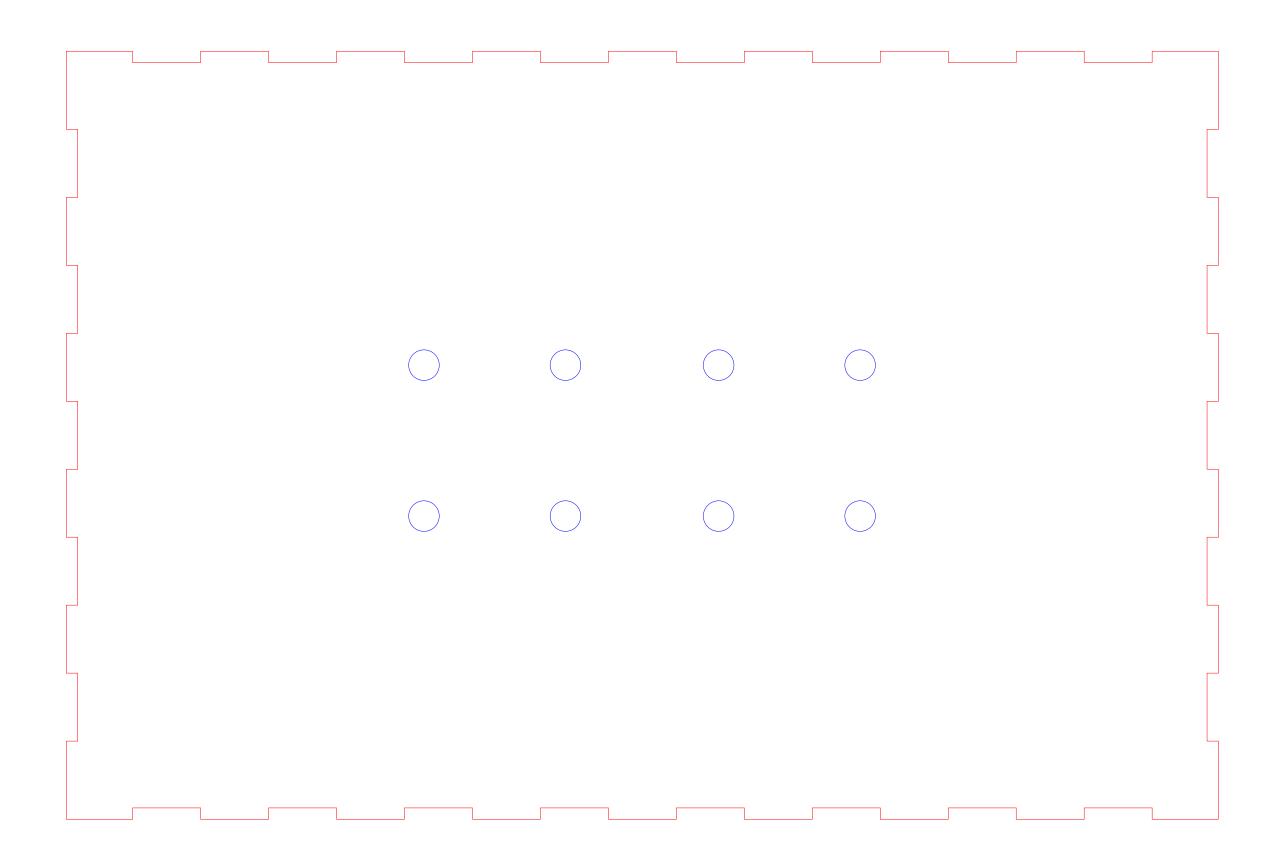
Plastic: 1/8" Black Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



Bottom

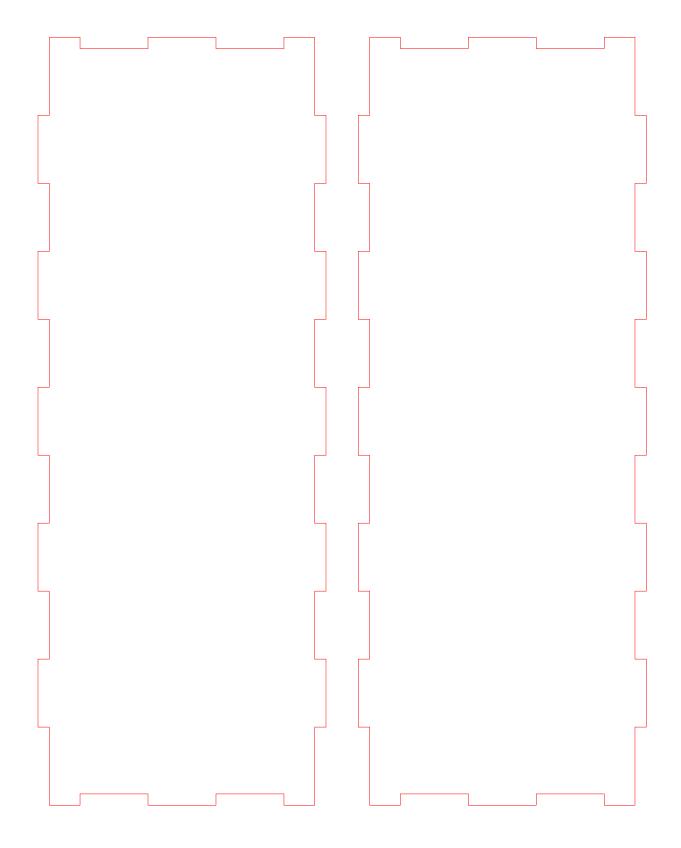
Plastic: 1/8" Black Acrylic

Color Legend:

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- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



Short sides

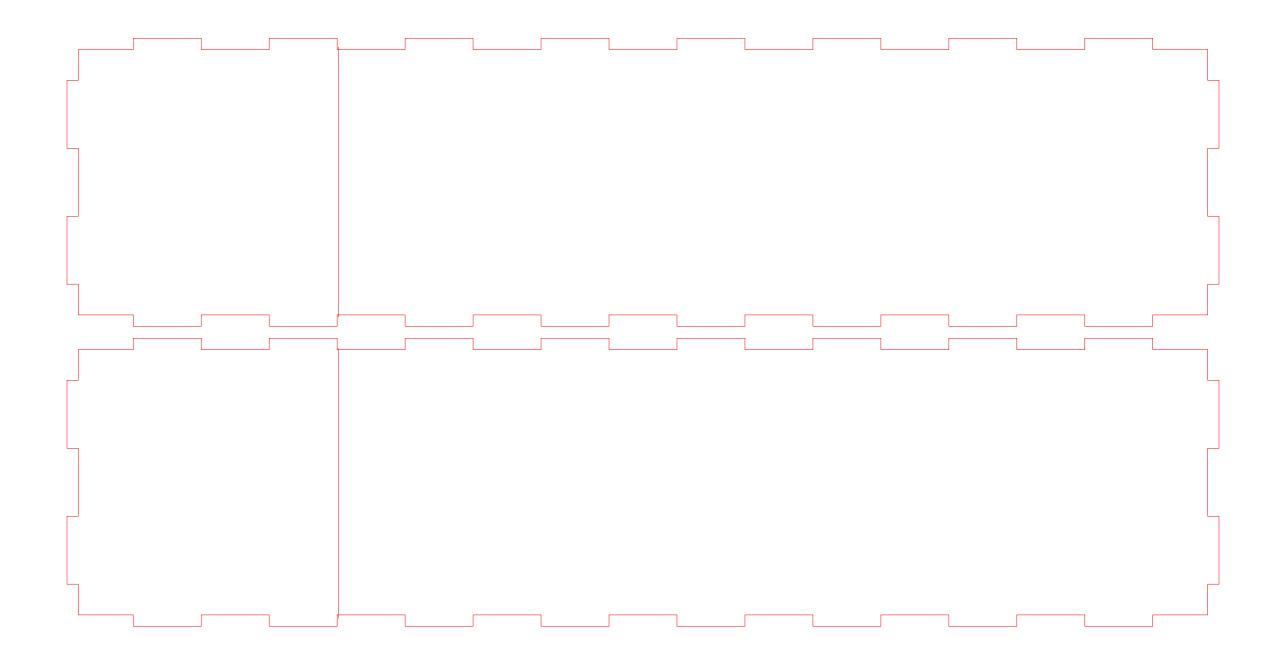
Plastic: 1/8" Black Acrylic

Color Legend:

- Red: cut

- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge: - Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



Long sides (with cutout) Plastic: 1/8" Black Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis