

Waterworks Behavior Chambers

Layer 1: Door Holders

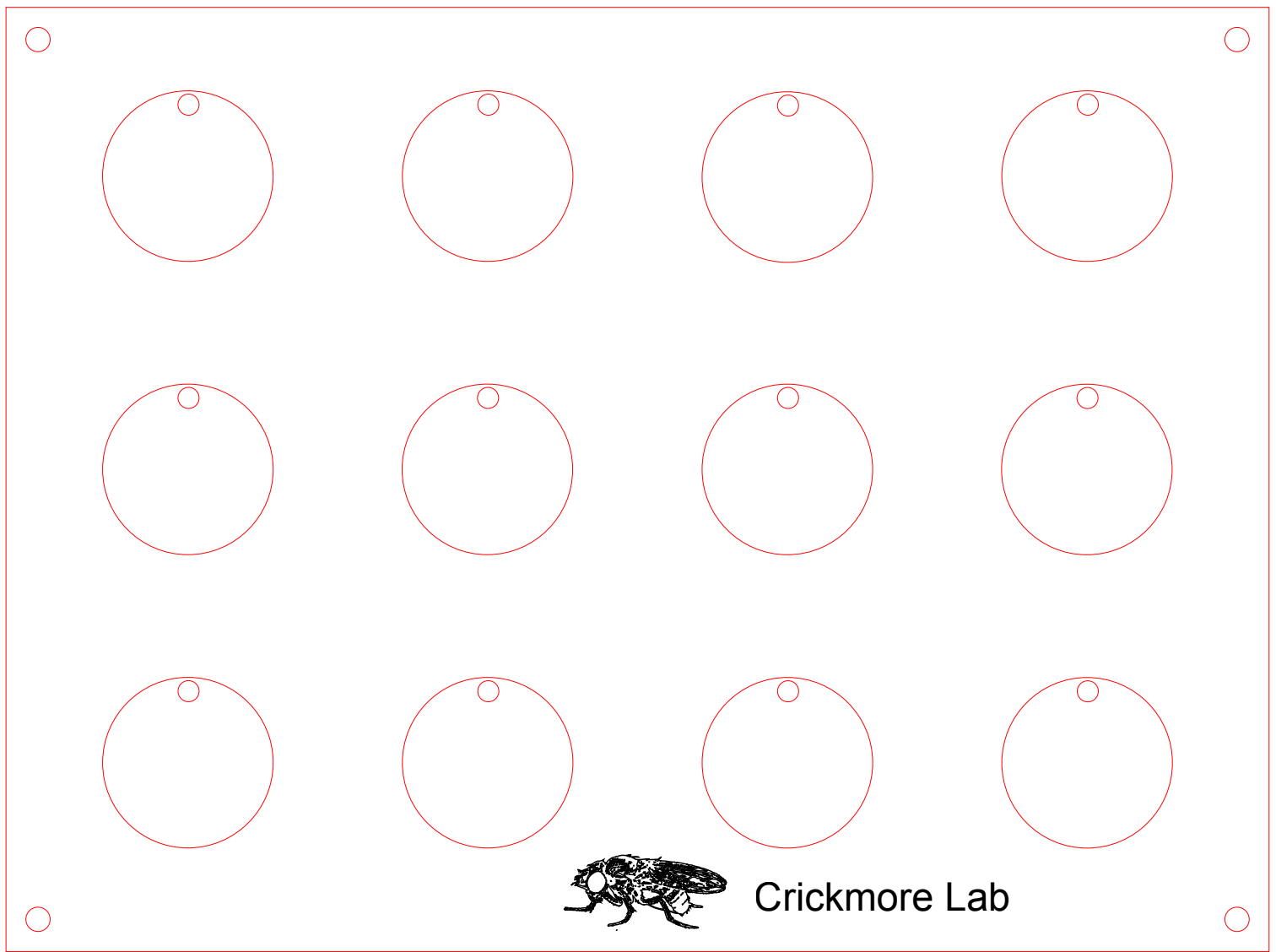
Plastic: 1/16" Clear Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 80% Power, 15% Speed, 0.060" z-axis



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Layer 2: Doors

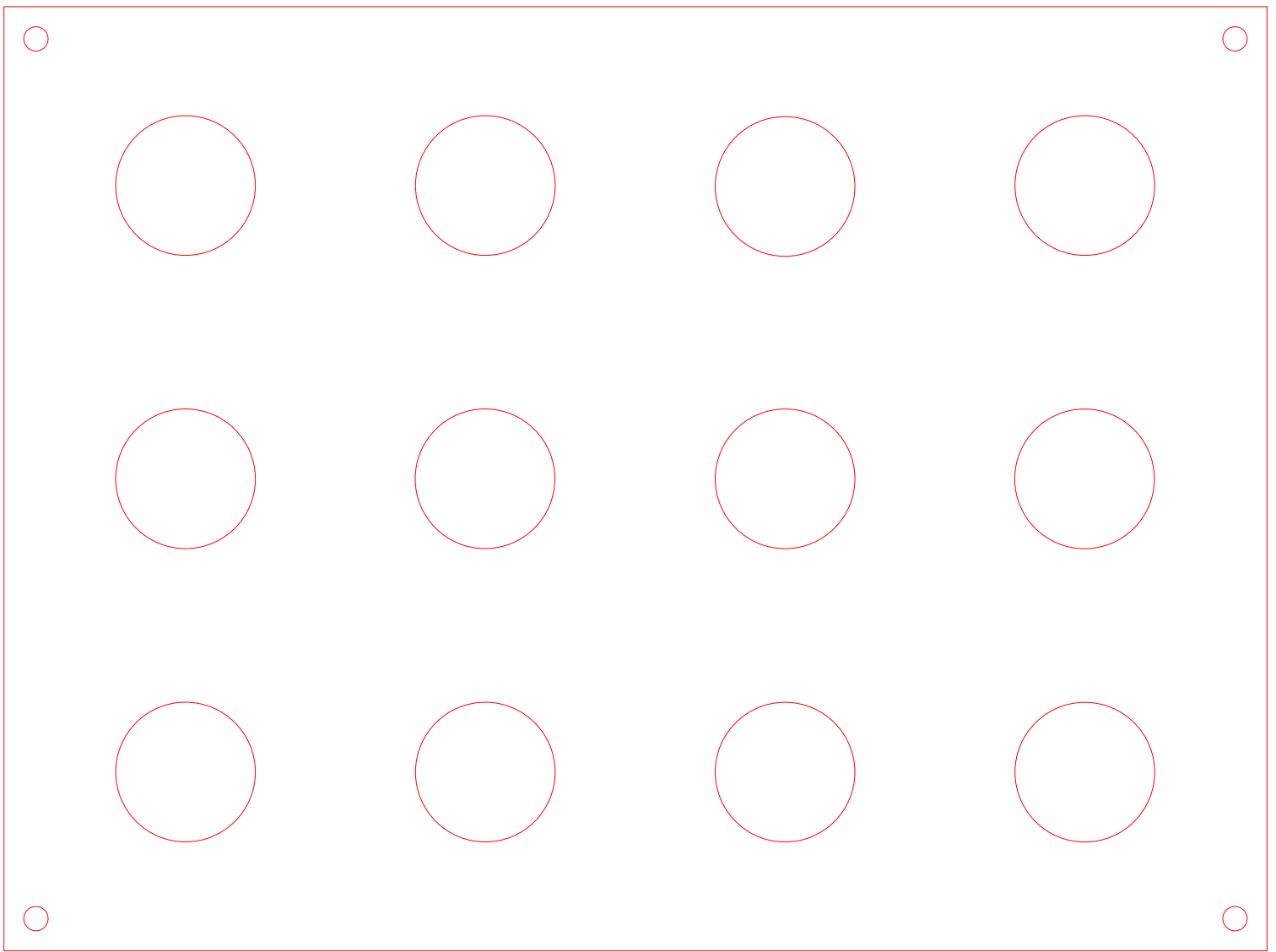
Plastic: 1/8" Clear Acrylic

Color Legend:

- Red: cut
- Black: raster
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis
- Black: Raster Mode, 50% Power, 100% Speed, 0.125" z-axis



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Layer 3: Well Walls

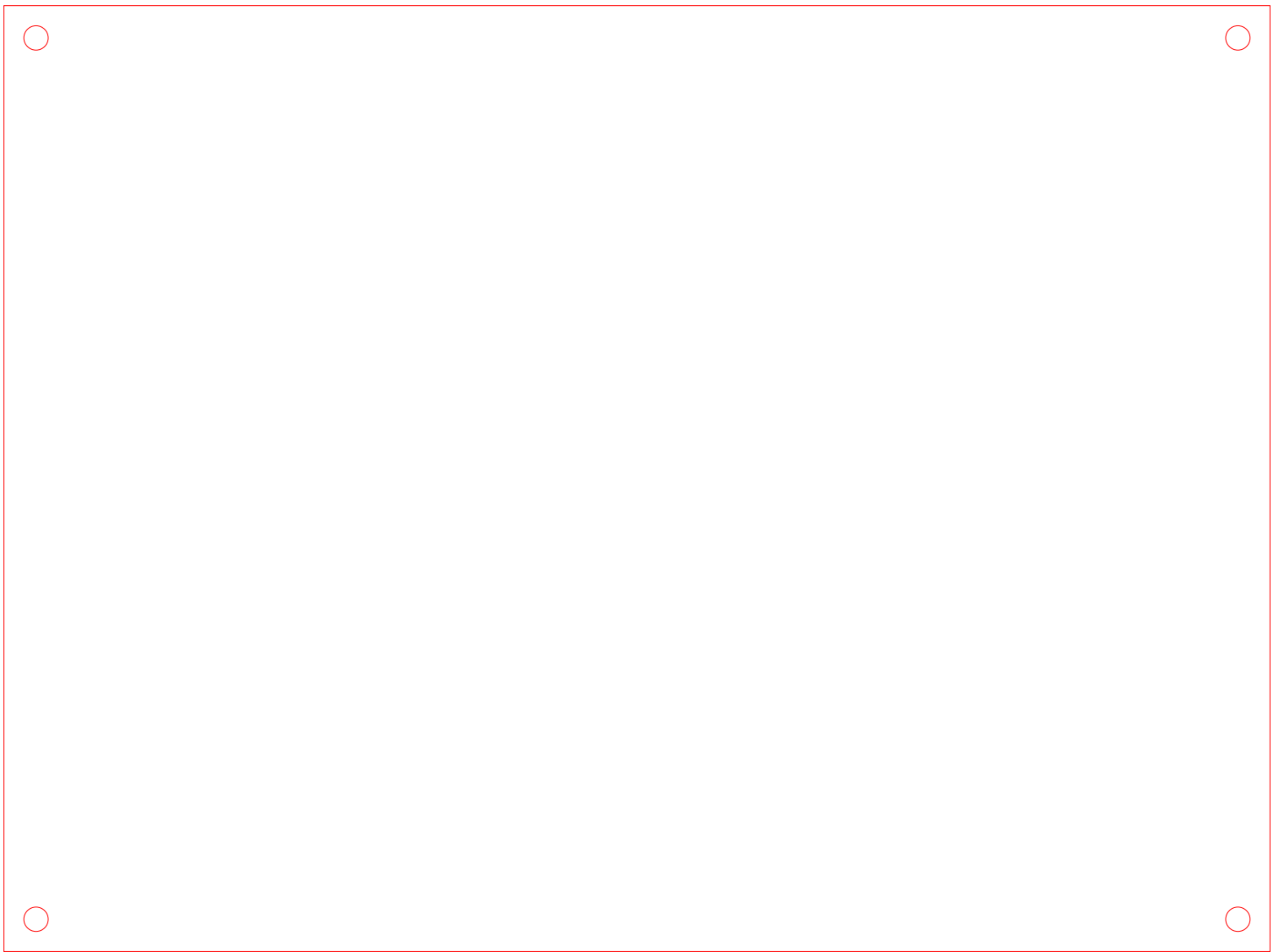
Plastic: 1/8" Black Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



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Layer 4: Well Bottoms

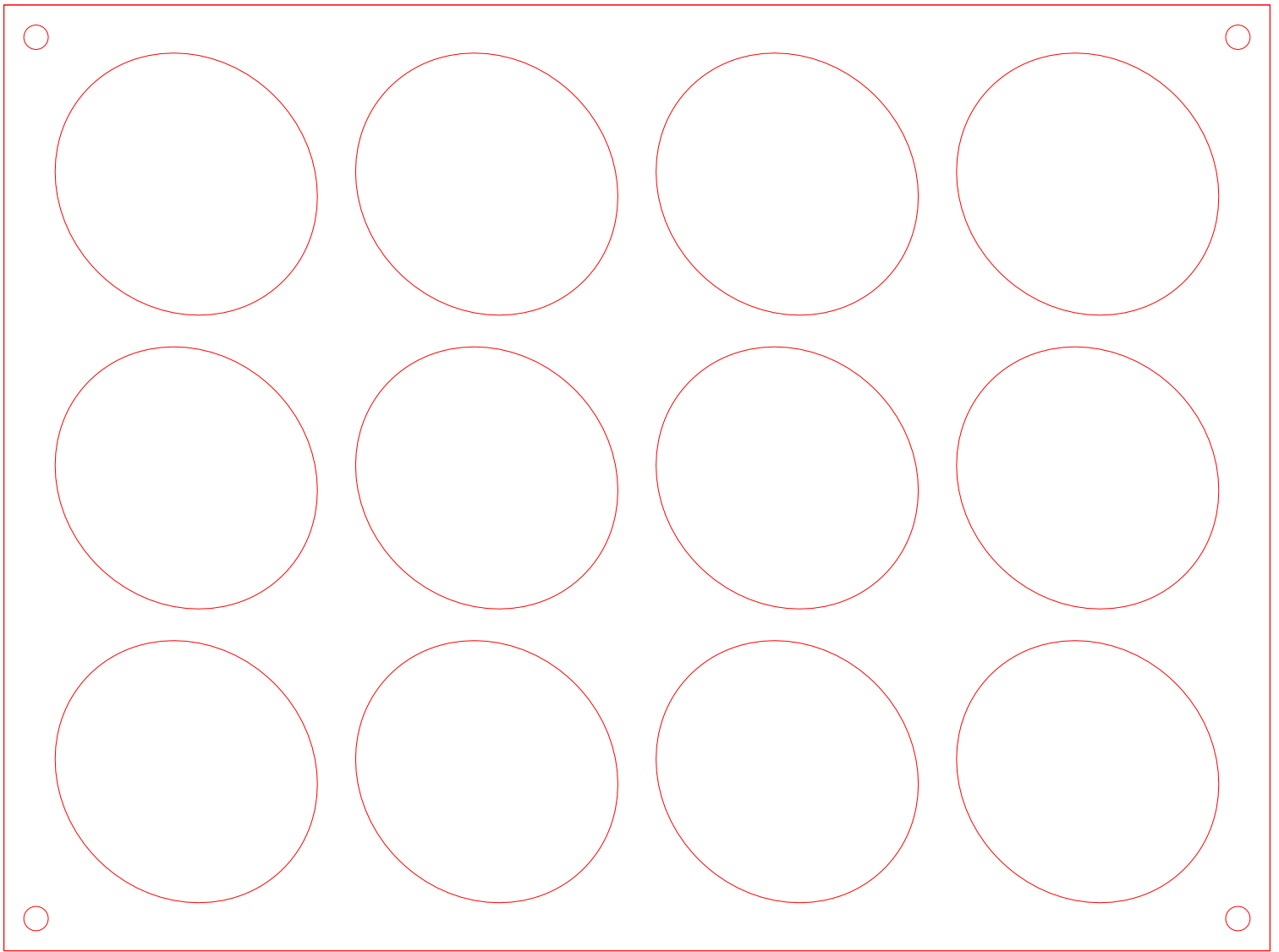
Diffuser Paper

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: *you will need to determine this based on the diffuser paper you buy*



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Layer 5: Bath Layer

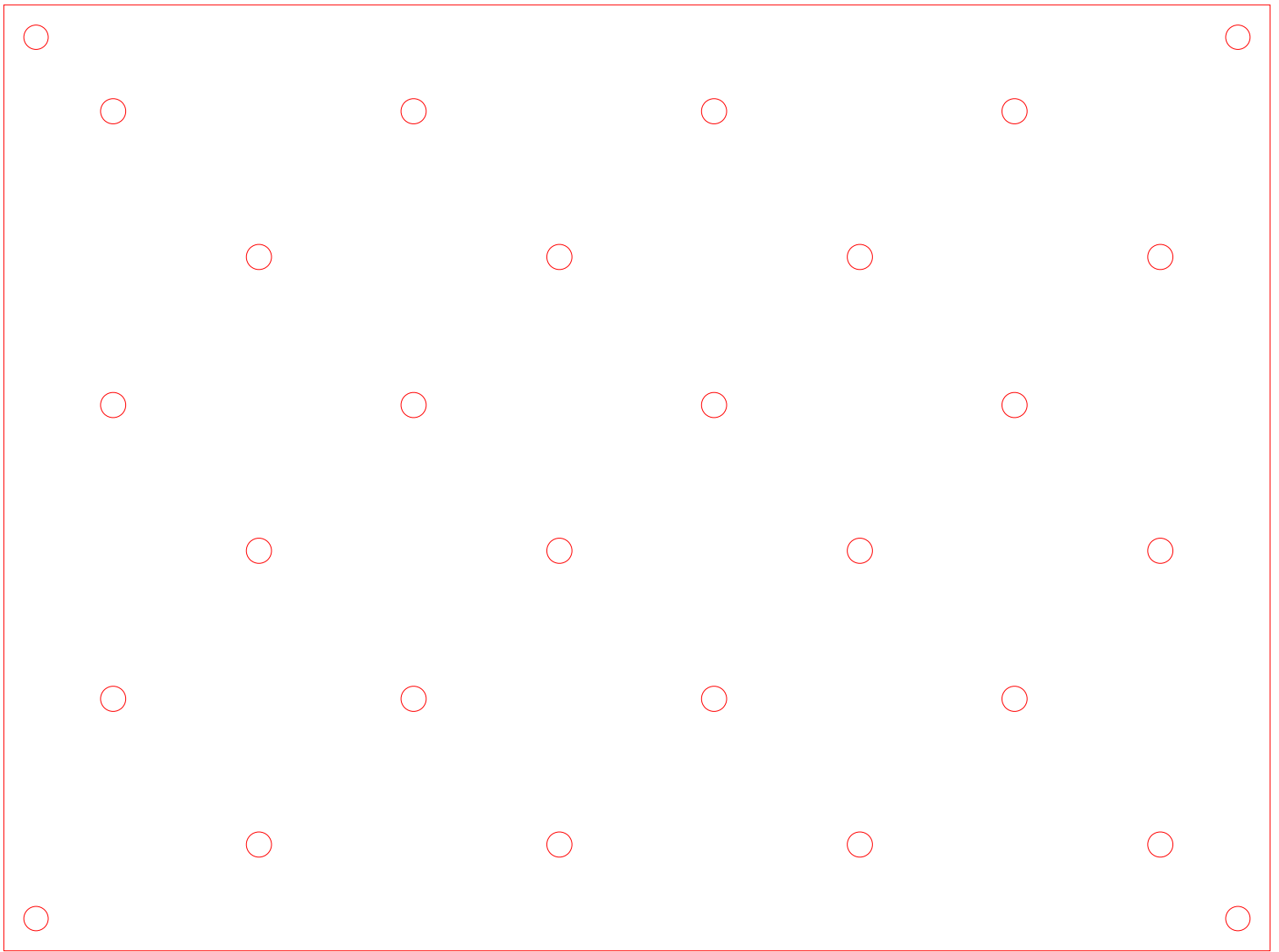
Plastic: 1/8" Black Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis



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Layer 6: Bath Floor

Plastic: 1/8" Clear Acrylic

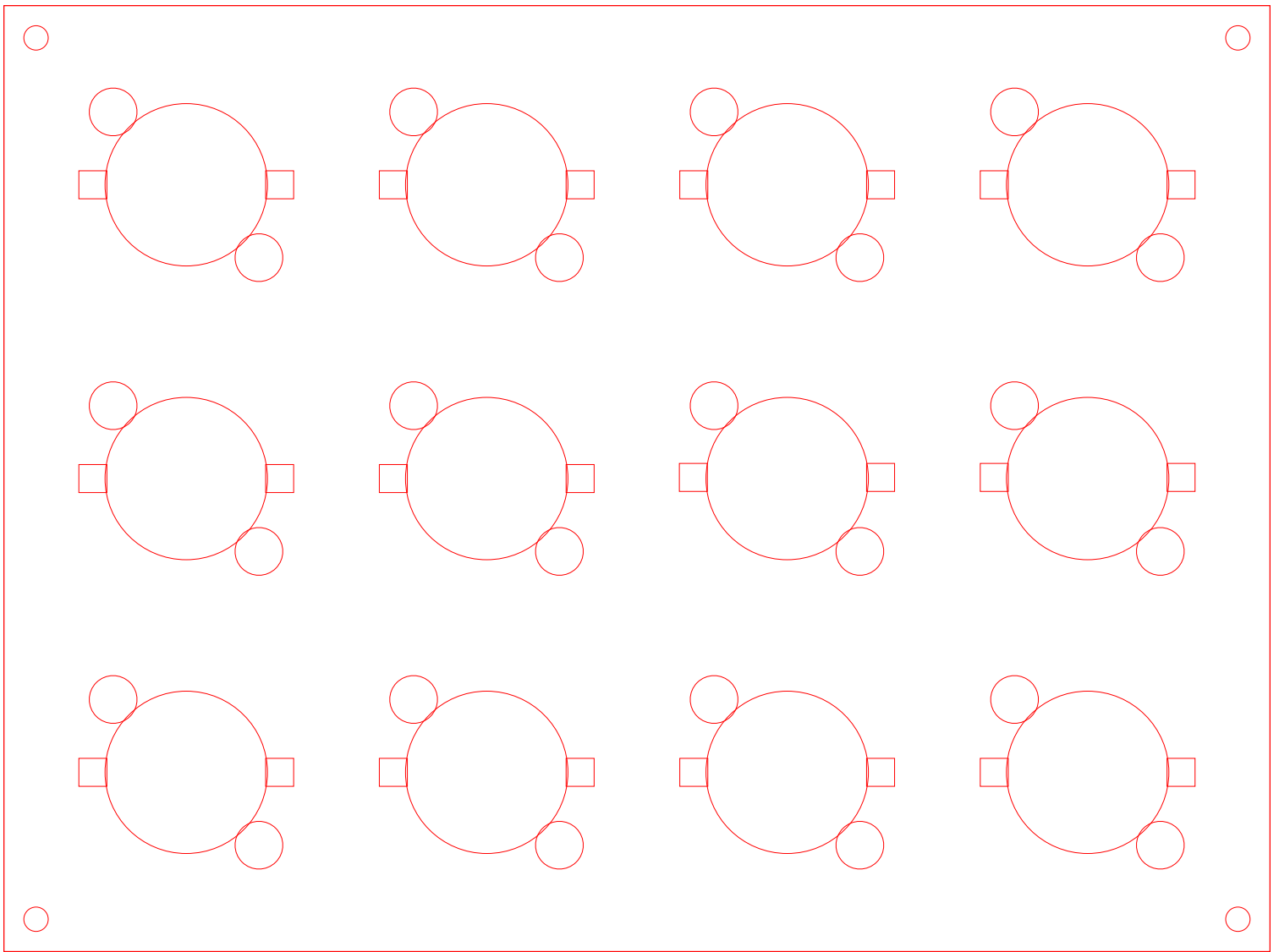
Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 100% Power, 6% Speed, 0.080" z-axis

Thread the holes after cutting



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Layer 7: Tube Lock Layer

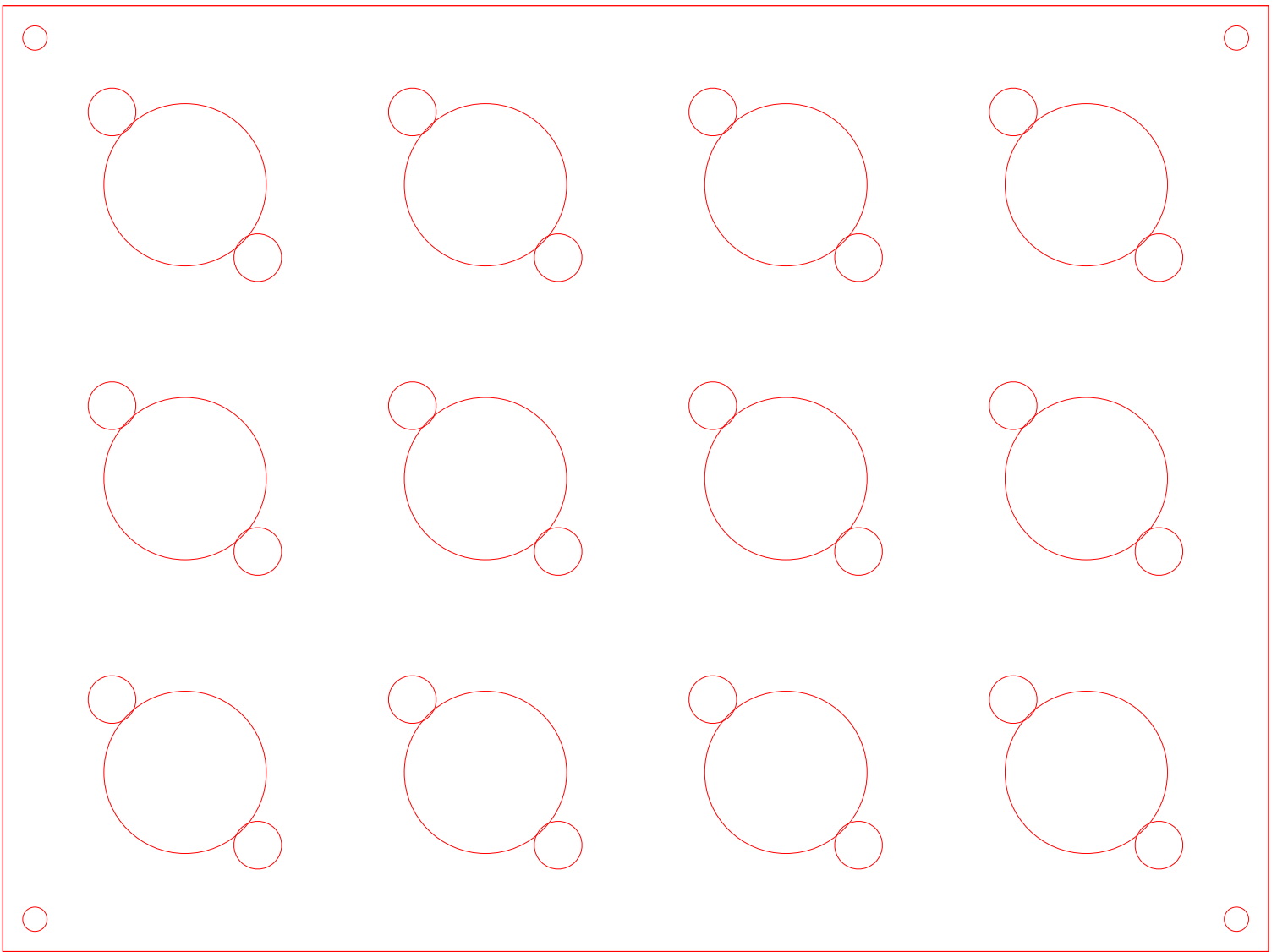
Plastic: 1/4" Clear Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: 100% Power, 2% Speed, 0.150" z-axis



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Layer 8: Tube Layer

Plastic: 1/16" Clear Acrylic

Color Legend:

- Red: cut
- Magenta: annotations, do not cut

Power settings for Universal Laser PLS6.150D with 120 watt laser cartridge:

- Red: Vector Mode, 80% Power, 15% Speed, 0.060" z-axis