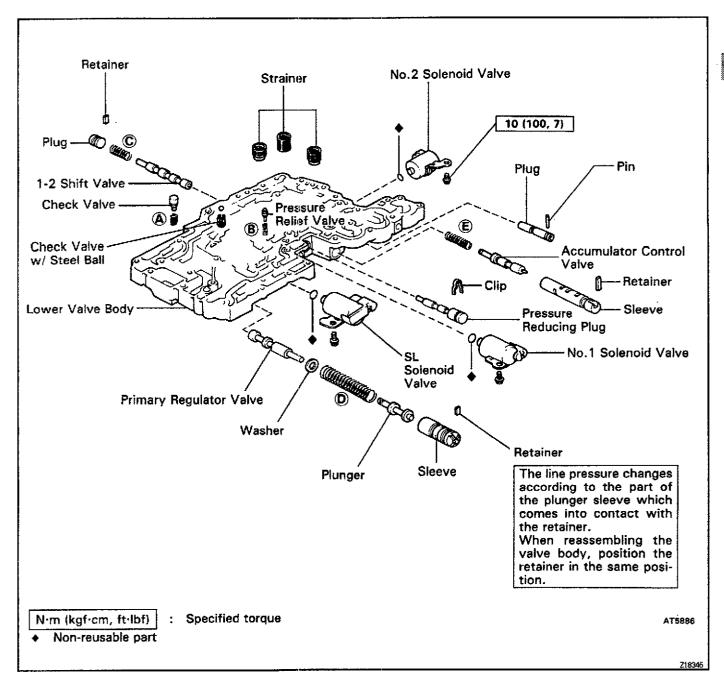
LOWER VALVE BODY COMPONENTS

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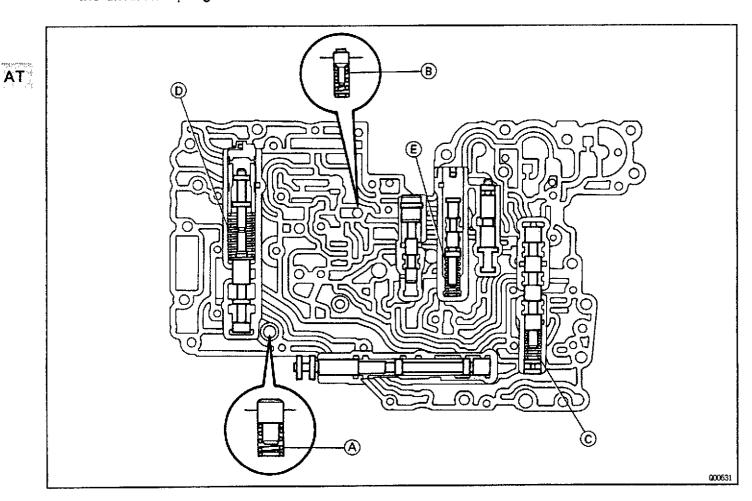


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VALVE BODY SPRING SPECIFICATIONS

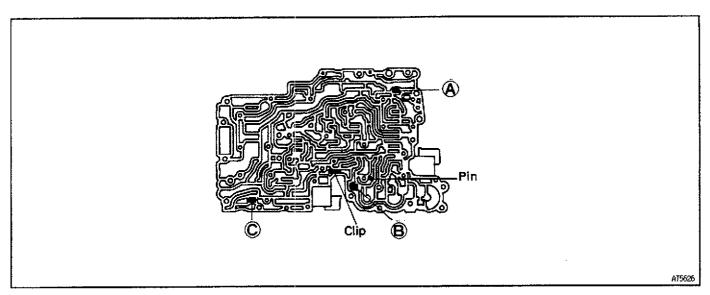
HINT: During reassembly please refer to the spring specifications below to help you to identify the different springs.



Mark	Name	Free length / Outer diameter mm(in.)	Color
(A)	Check valve	20.2 (0.796) / 12.1 (0.476)	None
(B)	Pressure relief valve	11.2 (0.441) / 6.4 (0.252)	None
0	1 – 2 shift valve	30.8 (1.213) / 9.7(0.382)	Purple
(D)	Primary regulator valve	62.3 (2.453) / 18.6 (0.732)	Purple
Œ)	Accumulator control valve	33.9 (1.335) / 8.8 (0.346)	Pink

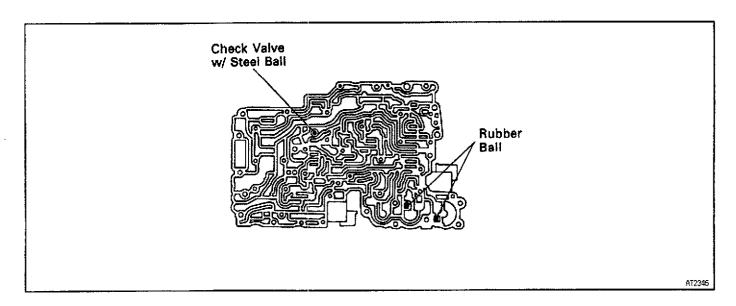
RETAINERS, CLIP, CHECK BALLS, STRAINERS, SPRINGS AND VALVES

1. RETAINER AND CLIP



	Retainer	Height / Width / Thickness
Mark		mm (in.)
(A)	1-2 shift valve	16.5 (0.650) / 6.0 (0.236) / 3.2 (0.126)
(B)	Accumulator control valve	21.2 (0.835) / 5.0 (0.197) / 3.2 (0.126)
©	Primary regulator valve	16.2 (0.638) / 5.0 (0.197) / 3.2 (0.126)

2. CHECK BALL

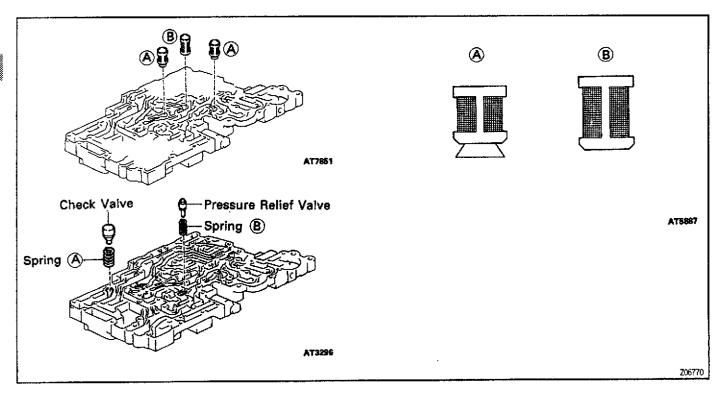


Check ball	Diameter mm (in.)
Steel ball	6.35 (0.2500)



3. STRAINER, SPRING AND VALVE

ΑT



Mark	Strainer	Height / Diameter mm (in.)
(A)	Solenoid oil strainer	12.4 (0.448) / 10.3 (0.406)
(8)	Throttle oil strainer	19.5 (0.768) / 10.3 (0.406)