

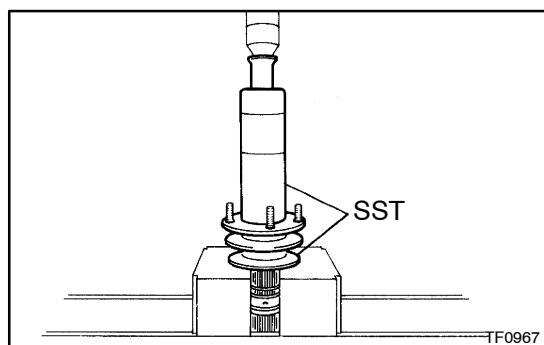
REASSEMBLY

HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

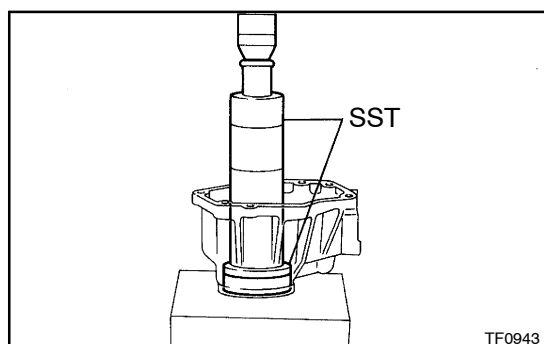
1. INSTALL DUST DEFLECTOR

- (a) Using a plastic hammer, install the dust deflector to the front extension housing.



- (b) Using SST and a press, install the dust deflector to the front output shaft.

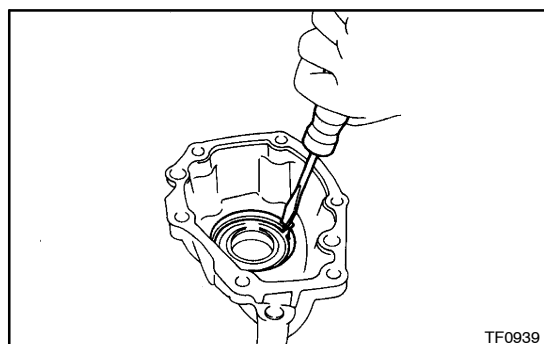
SST 09316-20011, 09316-60011 (09316-00011)



2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing.

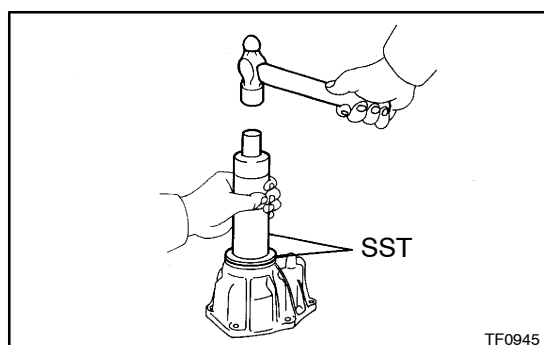
SST 09316-60011 (09316-00011, 09316-00031)



- (b) Select a snap ring that allows the minimum axial play.

| Mark | Thickness mm (in.) |
|------|--------------------|
| A | 1.70 (0.0669) |
| B | 1.80 (0.0709) |

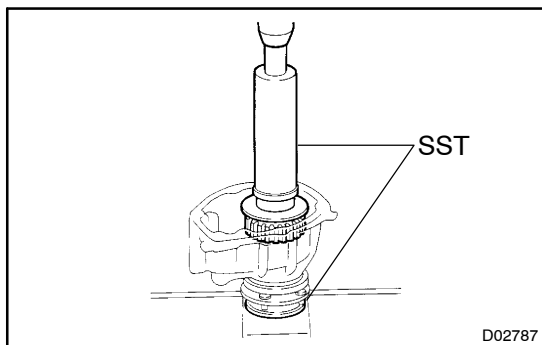
- (c) Using a screwdriver, install a new snap ring.



3. INSTALL OIL SEAL

- (a) Apply MP grease to the lip of a new oil seal.
- (b) Using SST and a hammer, drive in a new oil seal to the front extension housing.

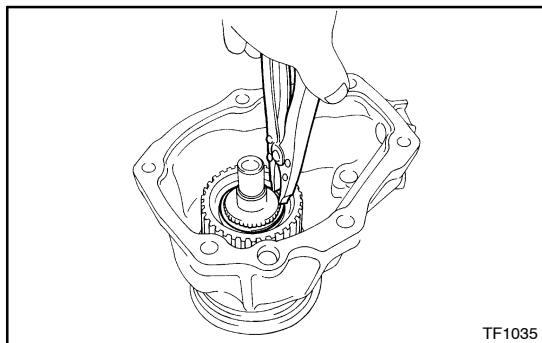
SST 09316-60011 (09316-00011, 09316-00061)



4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and a press, install the front output shaft and drive clutch hub.

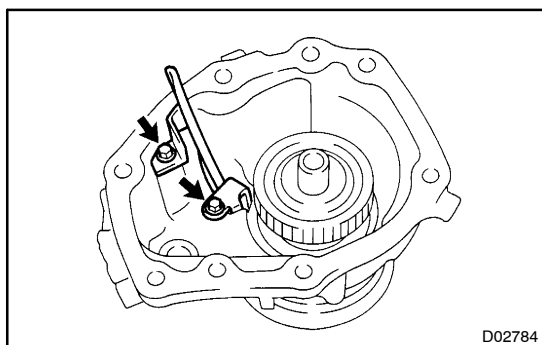
SST 09316-20011, 09316-60011 (09316-00011, 09316-00051, 09316-00071)



- (b) Select a snap ring that allows the minimum axial play.

| Mark | Thickness mm (in.) | Mark | Thickness mm (in.) |
|------|--------------------|------|--------------------|
| A | 1.80 (0.0709) | D | 2.10 (0.0827) |
| B | 1.90 (0.0748) | E | 2.20 (0.0866) |
| C | 2.00 (0.0787) | – | – |

- (c) Using a snap ring expander, install a new snap ring.



5. INSTALL OIL RECEIVER PIPE

- (a) Install the oil receiver pipe to the front extension housing.
 (b) Install and torque the 2 bolts.

Torque: 4.9 N·m (50 kgf·cm, 43 in.·lbf)