

REASSEMBLY

1. Vertical adjuster type:

INSTALL INNER SEAT ADJUSTER

Install the inner seat adjuster with the 3 E-rings.

2. INSTALL RECLINING CONNECTING PIPE

- (a) Adjust the reclining lock positions of the seat adjuster.
- (b) Slide the seat adjusters to the most front position.

- (c) Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2 (a) step slip off then lock error occur.

3. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with the 4 bolts.

Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

4. INSTALL SEAT TRACK ADJUSTER HANDLE

5. INSTALL RECLINING ADJUSTER INSIDE COVER

6. w/ Dual Stage Airbag Type (Driver's Side):

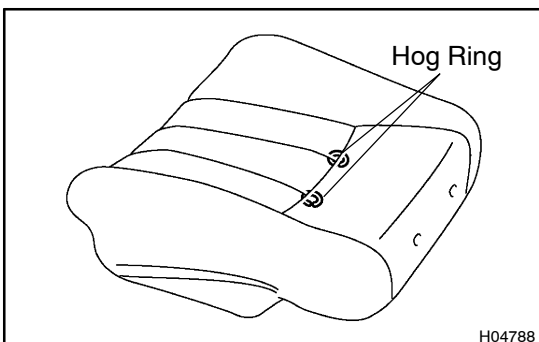
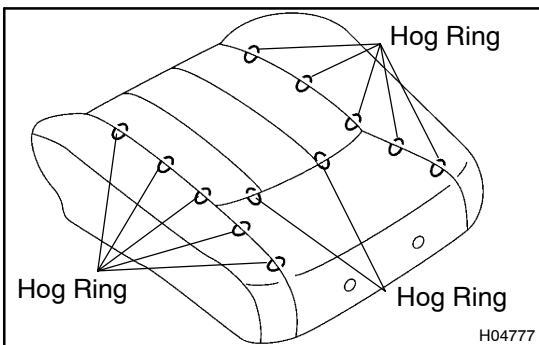
INSTALL SEAT POSITION SENSOR

Install the seat position sensor with a new bolt, then connect the connector.

Part No.:

Bolt: 90119-06871

Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)



7. w/ Seatback board:

INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

8. w/o Seatback board:

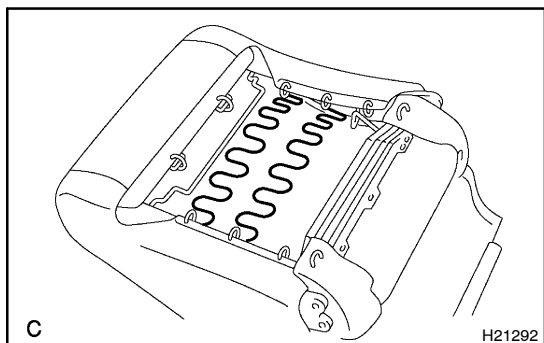
INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

9. w/ Lumber support:

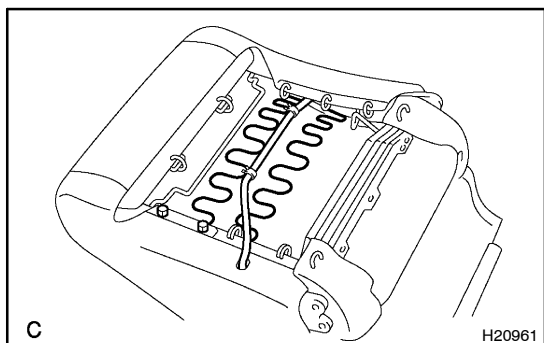
INSTALL LUMBER SUPPORT

Install the lumber support with the 2 bolts to the seatback frame.



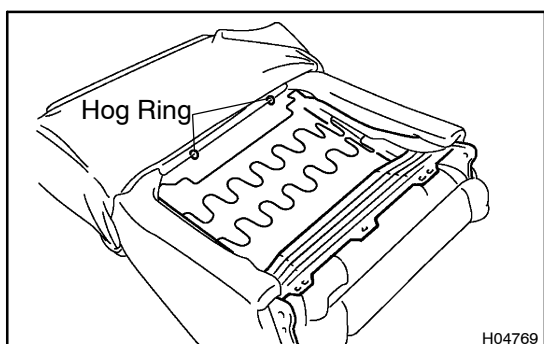
**10. w/ Seatback board and w/o Side airbag:
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.



**11. w/ Seatback board and w/ Side airbag:
INSTALL SEATBACK FRAME**

- (a) Install the seatback cover to the seatback frame.
- (b) Install new hog rings, the clamps and the 2 bolts.
Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)
- (c) Install the headrest supports.

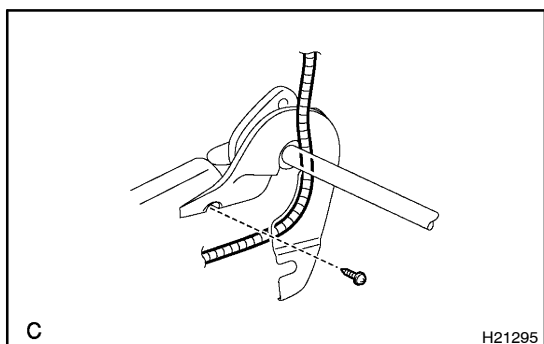


**12. w/o Seatback board:
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

**13. w/ Seatback board:
INSTALL SEATBACK ASSEMBLY**

- (a) w/o Side Airbag:
Install the RH reclining adjuster inside shield with a screw.

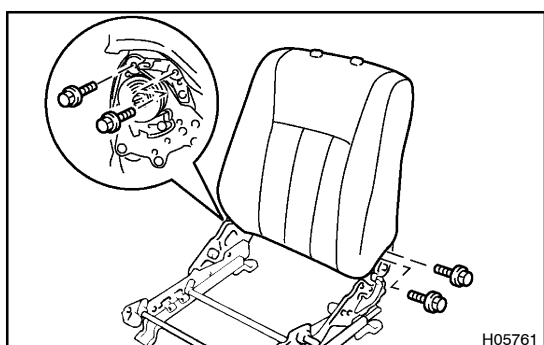


- (b) w/ Side Airbag:
Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with a screw so that the connector is placed in between.

NOTICE:

When handling the airbag connector take care not to damage the airbag wire harness.

- (c) Install the LH reclining adjuster inside shield with a screw.

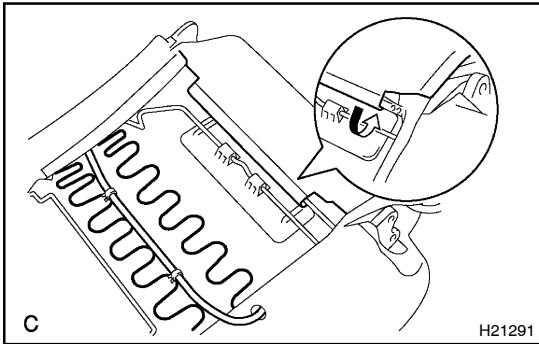


- (d) Install the seatback assembly with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

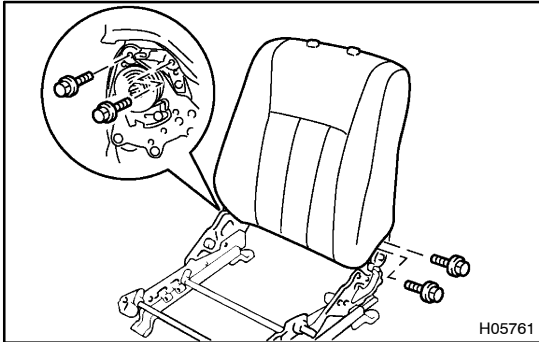
HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

- (e) Install new hog rings.



- (f) Hang the hook.
- (g) Connect the connectors.



14. w/o Seatback board:

INSTALL SEATBACK ASSEMBLY

- (a) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

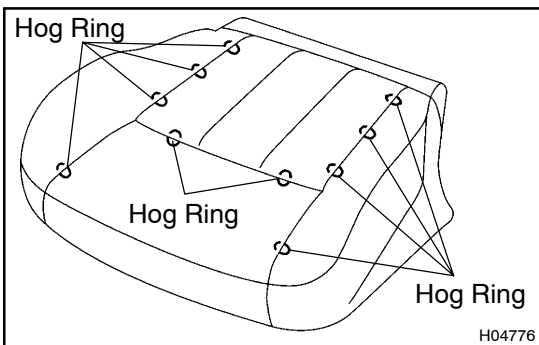
Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

- (b) Install new hog rings.
- (c) Hang the hook.

15. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the wave washer and the bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)



16. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.

17. INSTALL SEAT CUSHION FRAME

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.
- (b) Hang the hook on the seat cushion frame.

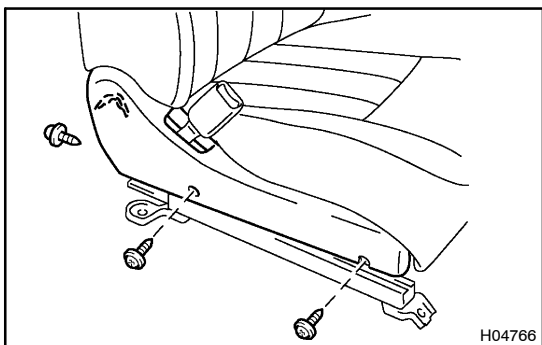
18. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with the 4 bolts to the seat adjuster.

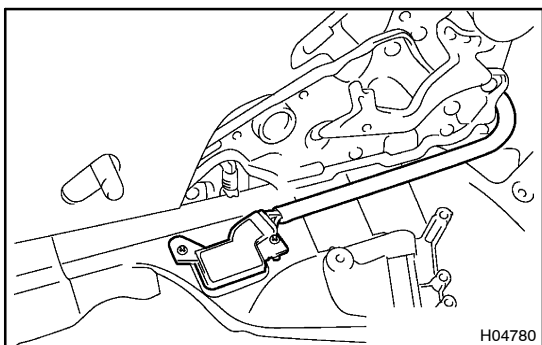
HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

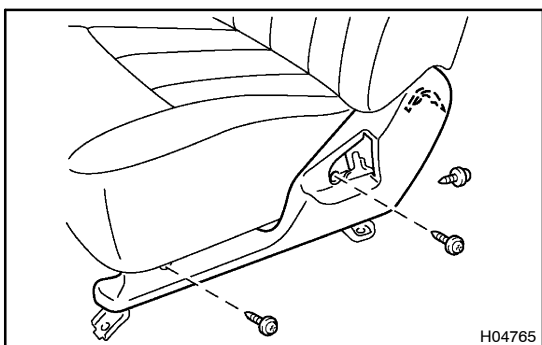
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

**19. INSTALL SEAT CUSHION INNER SHIELD**

Install the seat cushion inner shield with the 3 screws as shown in the illustration.

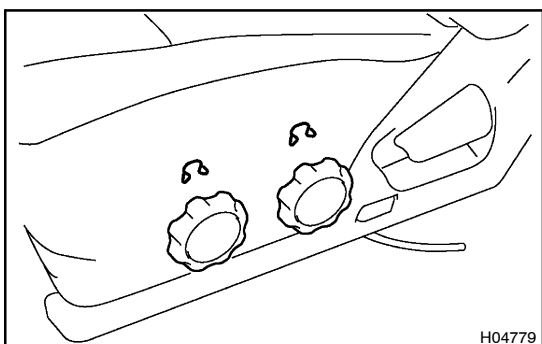
**20. w/ Lumbar support:****INSTALL SEAT CUSHION OUTER SHIELD**

- (a) Install the lumbar support switch with the 2 screws.
- (b) Connect the connector.
- (c) Install the seat cushion outer shield with the 3 screws.

**21. w/o Lumbar support:****INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with the 3 screws as shown in the illustration.

- 22. INSTALL RECLINING ADJUSTER RELEASE HANDLE**
- 23. INSTALL HEADREST**

**24. Vertical adjuster type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knobs with the snap rings.

25. w/ Seatback board:**INSTALL SEATBACK BOARD**