

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
ACTIVE HEIGHT CONTROL PUMP & MOTOR (IFS)			
AHC fluid line	15	155	11
AHC pump & motor bracket x Body	18	185	13
AHC pump & motor bracket x AHC pump & motor	5.5	55	48 in.·lbf
Cushion bolt	6.9	70	61 in.·lbf
Bracket x AHC pump & motor	5.5	55	48 in.·lbf
Reservoir x Housing	6.9	70	61 in.·lbf
Reservoir bracket x Housing	12	120	8
Fluid pressure sensor	44	450	33
Fluid temperature sensor	22	220	16
Pump cover x Housing	12	120	8
Pump sub-assembly x Housing	5.6	58	50 in.·lbf
Pump motor x Housing	5.2	53	46 in.·lbf
HEIGHT CONTROL ACCUMULATOR (IFS)			
Bleeder plug	6.9	70	61 in.·lbf