



## INSTALLATION

### INSTALL DRIVE BELT

- (a) Tighten the idle pulley lock nut temporarily.  
**Torque: 2.5 N·m (25 kgf·cm, 22 in·lbf)**
- (b) Install drive belt.
- (c) Using an adjusting bolt, adjust drive belt tension.

#### **Drive belt tension:**

**New belt: 520 – 755 N (53 – 77 kgf)**

**Used belt: 343 – 539 N (35 – 55 kgf)**

- (d) Tighten the idle pulley lock nut.  
**Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)**