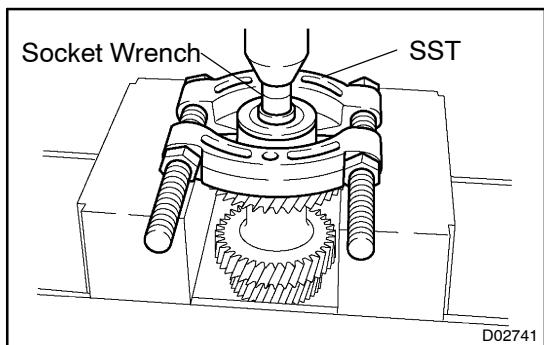


DISASSEMBLY

REMOVE COUNTER GEAR FRONT BEARING AND SIDE RACE

(a) Using a snap ring expander, remove the snap ring.



(b) Using SST and a socket wrench, remove the bearing.
SST 09950-00020

(c) Remove the side race.