

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Retainer x Drive end frame		3.0	31	27 in·lbf
Rectifier end frame x Drive end frame	70 A	4.5	46	40 in·lbf
Rectifier end frame without cord clip x Drive end frame	80 A, 120 A	4.5	46	40 in·lbf
Rectifier end frame with cord clip x Drive end frame	80 A, 120 A	5.4	55	48 in·lbf
Alternator pulley x Rotor		110.5	1,125	81
Rectifier holder x Lead wire on rectifier end frame	70 A Screw Bolt	1.96	20	17 in·lbf
		3.9	40	35 in·lbf
Rectifier holder x Lead wire on rectifier end frame	80 A, 120 A	2.94	30	26 in·lbf
IC regulator x Rectifier end frame	70 A	1.96	20	17 in·lbf
	80 A, 120 A	2.0	20	18 in·lbf
IC regulator x Rectifier holder	70 A	1.96	20	17 in·lbf
	80 A, 120 A	2.0	20	18 in·lbf
Brush holder x Rectifier holder	70 A	1.96	20	17 in·lbf
	80 A, 120 A	2.0	20	18 in·lbf
Brush holder x IC regulator	70 A	1.96	20	17 in·lbf
	80 A, 120 A	2.0	20	18 in·lbf
Rear end cover x Rectifier holder		4.4	45	39 in·lbf
Plate terminal x Rectifier holder	80 A, 120 A	3.85	39	34 in·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in·lbf