



REMOVAL

1. DRAIN SUSPENSION FLUID AHC

- (a) Connect the hose to the bleeder plug for height control accumulator and loosen the bleeder plug.
- (b) After the fluid pressure has dropped and oil has drained out, tighten the bleeder plug and remove the hose.

Torque: 6.9 N·m (70 kgf·cm, 61 in·lbf)

2. DISCONNECT CONNECTORS

3. DISCONNECT AHC FLUID LINE

Using SST, disconnect the AHC fluid line from the AHC pump & motor.

SST 09023-00100

Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

4. REMOVE AHC PUMP & MOTOR

- (a) Remove the bolt, 3 nuts and AHC pump & motor.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)
- (b) Remove the bolt, collar, cushion, 2 nuts and AHC pump & motor from the AHC pump & motor bracket.
Torque: 5.5 N·m (55 kgf·cm, 48 in·lbf)
- (c) Remove the 2 holders, cushions and cushion bolts from the AHC pump & motor.
Torque: 6.9 N·m (70 kgf·cm, 61 in·lbf)
- (d) LHD:
Remove the bolt and bracket.
Torque: 5.5 N·m (55 kgf·cm, 48 in·lbf)

