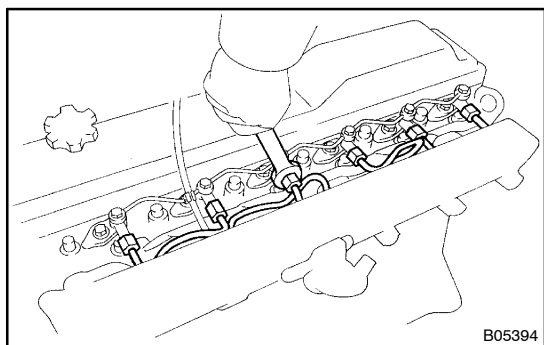


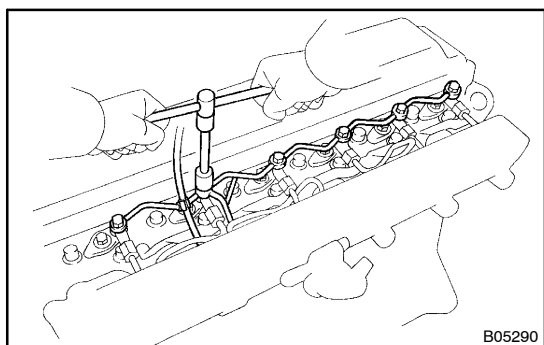
REMOVAL

1. REMOVE INTAKE PIPE (See page EM-48)



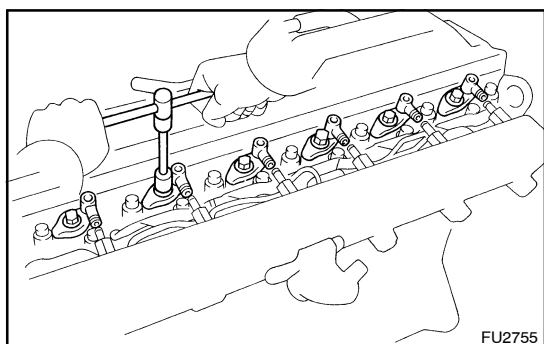
2. DISCONNECT INJECTION PIPES

Loosen the 6 union nuts from the 6 injection nozzles.



3. REMOVE NOZZLE LEAKAGE PIPE

- (a) Disconnect the fuel return hose from the nozzle leakage pipe.
- (b) Disconnect the hose clamp from the nozzle leakage pipe.
- (c) Remove the 6 hollow bolts, nozzle leakage pipe and 12 gaskets.



4. REMOVE INJECTION NOZZLES

- (a) Remove the 6 bolts, 6 washers, 6 nozzle holder clamps, 6 injection nozzles and 6 seats.
- (b) Remove the O-ring from the injection nozzle.

HINT:

Arrange the injection nozzles in correct order.