

## REASSEMBLY

### 1. 1FZ-FE, 2UZ-FE, 1HZ Engine: INSTALL CLUTCH ACCUMULATOR

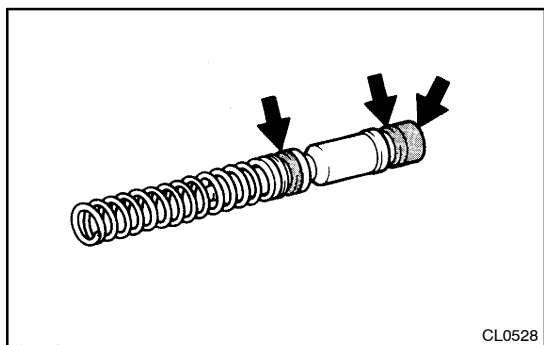
Using SST, install the accumulator with a new gasket.

SST 09922-10010

**Torque: 32 N·m (330 kgf·cm, 24 ft·lbf)**

#### HINT:

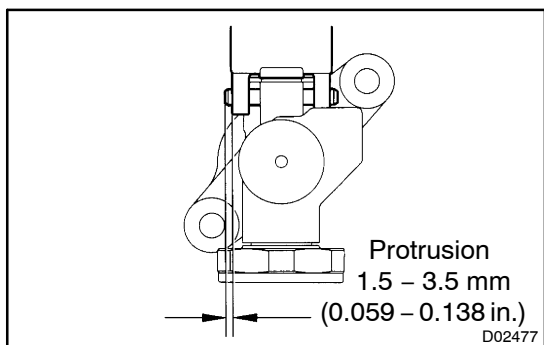
Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



### 2. COAT PARTS WITH LITHIUM SOAP BASE GLYCOL GREASE, AS SHOWN

### 3. INSERT PISTON AND SPRING INTO CYLINDER

### 4. INSTALL PUSH ROD ASSEMBLY WITH SNAP RING



### 5. INSTALL RESERVOIR TANK

- (a) Install the reservoir tank and a new grommet.
- (b) Using a pin punch and hammer, drive in the slotted spring pin.