



## REMOVAL

### 1. Except 2UZ-FE Engine: REMOVE DRIVE BELT

- Loosen the idle pulley lock nut.
- Loosen the drive belt by adjusting bolt and remove the drive belt.

### 2. 2UZ-FE Engine: REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise and remove the drive belt.