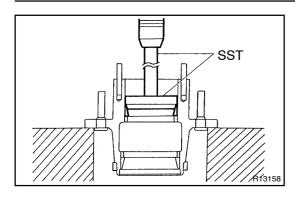
SA1B8-01



## **REASSEMBLY**

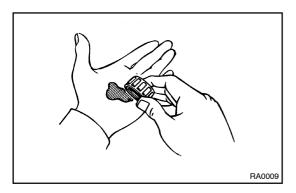
## 1. IF NECESSARY INSTALL 2 BEARING OUTER RACES

 Using SST and a press, install a new outside bearing outer race.

SST 09950-60020 (09951-00710), 09950-70010 (09951-07150)

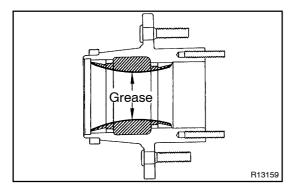
(b) Using SST and a press, install a new inside bearing outer race.

SST 09950-60020 (09951-00810), 09950-70010 (09951-07150)

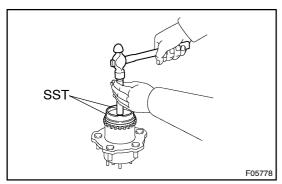


## 2. PACK BEARING WITH MP GREASE

- (a) Place MP grease on the palm of your hand.
- (b) Pack grease into the bearing until the grease ooze out from the other side.
- (c) Do the same around the bearing circumference.



- 3. COAT INSIDE OF HUB WITH MP GREASE
- 4. INSTALL INNER BEARING AND OIL SEAL
- (a) Place inner bearing into the hub.



- (b) Using SST and a hammer, install a new oil seal into the hub.
  - SST 09223-15020, 09950-70010 (09951-07150)
- (c) Apply MP grease to the oil seal lip.