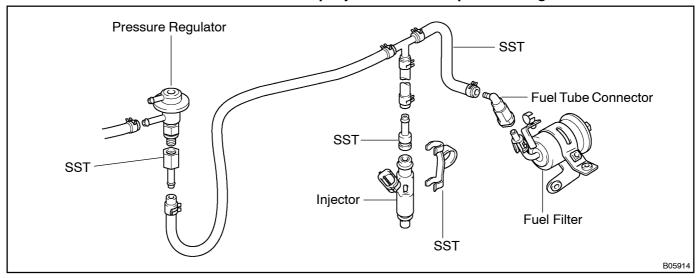
FI0HR-01

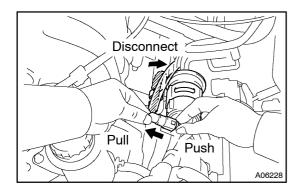
INSPECTION

1. INSPECT INJECTOR INJECTION

CAUTION:

Keep injector clean of sparks during the test.

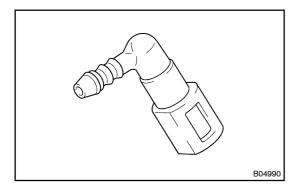




(a) Disconnect the fuel inlet hose (fuel tube connector) from the fuel filter.

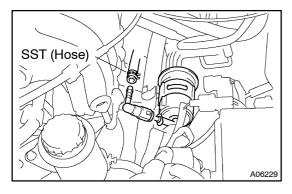
CAUTION:

- Perform disconnecting operations of the fuel tube connector (quick type) after observing the precautions.
- As there is retained pressure in the fuel pipe line, prevent it from splashing inside the engine compartment.



(b) Purchase the new fuel main hose and take out the fuel tube connector from its hose.

Part No. 23271-50150



(c) Connect SST (hose) and fuel tube connector to the fuel filter outlet.

SST 09268-41047

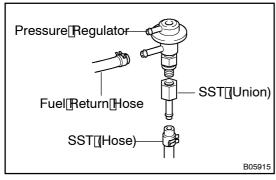
CAUTION:

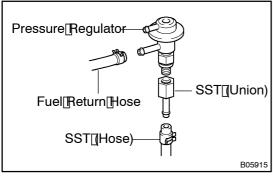
Perform connecting operations of the fuel tube connector (quick type) after observing the precautions.

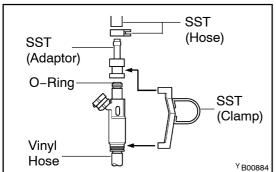
HINT:

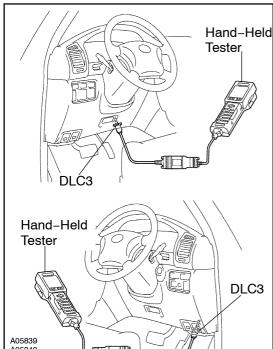
Use the vehicle's fuel filter.

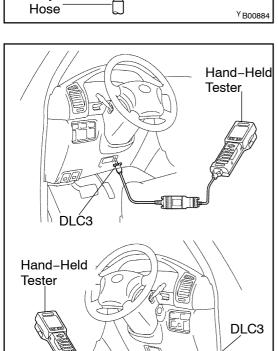
1FZ-FE ENGINE SUP (RM619E)

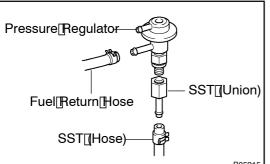












- (d) Remove the pressure regulator from the delivery pipe.
- (e) Install the O-ring to the flue in let of the pressure regulator.
- (f) Connect[\$ST[]hose)[to[the[fuel[inlet]]pf[the[pressure[]egulator [with [\$ST [union) [and [the [2] bolts.

SST 09268-41045 09268-41090)

Torque: 7.5 N·m 80 kgf·cm, 66 n.·lbf)

- sure regulator.
- (h) Install he D-ring of he injector.
- (i) Connect ST (adaptor and hose) to the injector, and hold the injector and union with SST (clamp).

SST□ 09268-41045

(j) Put[the[injector[into[the[graduated[cylinder.

CAUTION:

Install a suitable vinyl hose onto the injector to prevent gasoline from splashing out.

- (k) Connectathand-heldtestertothettex.
- Connect[]he[battery[hegative[]-)[cable[]o[]he[battery.
- (m) Turn the Tignition switch ON, and bush the hand-held testermain switch ON.

NOTICE:

A05841

Do not start the engine.

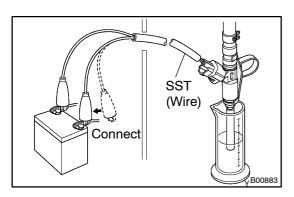
- (n) Select he ACTIVE TEST mode on he held tester.
- (o) Please refer o he hand-held ester operator manual for further details.
- (p) If you have ho hand-held tester, connect the positive (+) and hegative -) deads from the battery to the fuel pump connector. See page FI-7)

(q) Connect ST wire for 15 seconds, and measure the injection volume with a graduated cylinder. Test each injector 2 or 3 times. SST 09842-30070

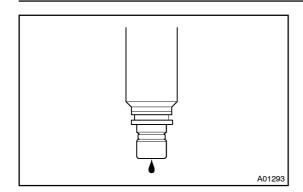
Volume: 71 - 86 cm³ (4.7 - 5.5 cu in.) per 15 seconds Difference between each injector:

13 cm³ (0.8 cu in.) or less

If the injection volume is not as specified, replace the injector.



1FZ-FE[ENGINE[\$UP[] (RM619E)



2. INSPECT LEAKAGE

(a) In the condition above, disconnect the tester probes of SST (wire) from the battery and check the fuel leakage from the injector.

SST 09842-30070

Fuel drop: 1 drop or less per 12 minutes

- (b) Turn the ignition switch OFF.
- (c) Disconnect the negative (-) terminal cable from the battery.
- (d) Remove the SST and fuel tube connector. SST 09268-41047, 09842-30070
- (e) Disconnect the hand-held tester from the DLC3.
- (f) Reconnect the fuel inlet pipe (fuel tube connector) to the fuel filter.

CAUTION:

Perform connecting operations of the fuel tube connector (quick type) after observing the precautions.