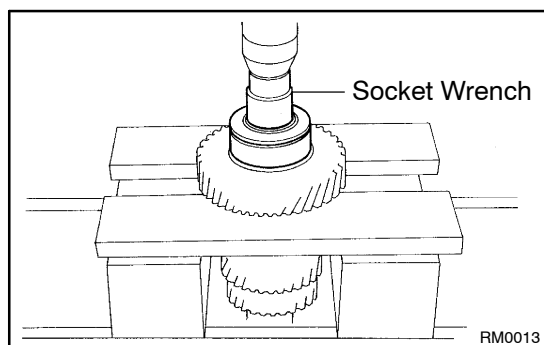


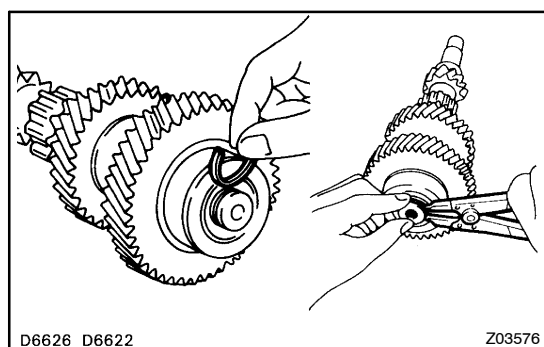
REPLACEMENT

IF NECESSARY, REPLACE COUNTER GEAR FRONT BEARING

- (a) Using a snap ring expander, remove the snap ring.
- (b) Using SST and a press, remove the bearing.
SST 09950-00020
- (c) Replace the side race.



- (d) Using a socket wrench and press, install a new bearing and side race.



- (e) Select a snap ring that allows the minimum axial play.

| Mark | Thickness mm (in.) |
|------|-------------------------------|
| A | 2.05 – 2.10 (0.0807 – 0.0827) |
| B | 2.10 – 2.15 (0.0827 – 0.0846) |
| C | 2.15 – 2.20 (0.0846 – 0.0866) |
| D | 2.20 – 2.25 (0.0866 – 0.0886) |
| E | 2.25 – 2.30 (0.0886 – 0.0906) |
| F | 2.30 – 2.35 (0.0906 – 0.0925) |

- (f) Using a snap ring expander, install the snap ring.