

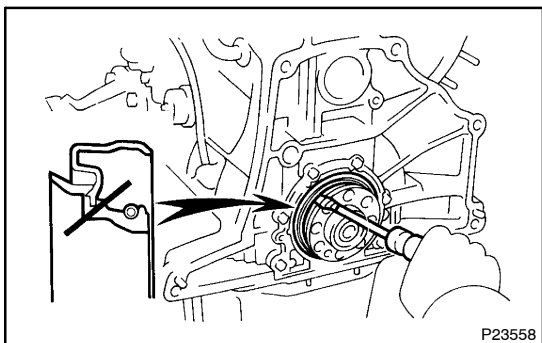
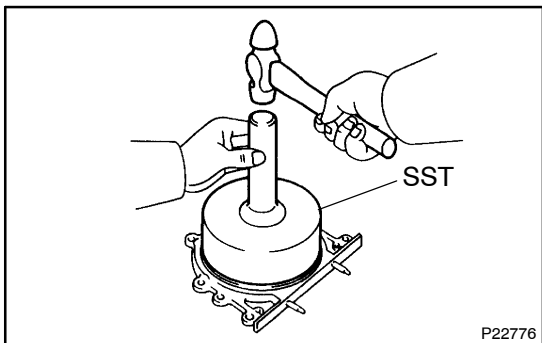
## REPLACEMENT

### HINT:

There are 2 methods (a and b) to replace the oil seal which are as follows:

### REPLACE CRANKSHAFT REAR OIL SEAL

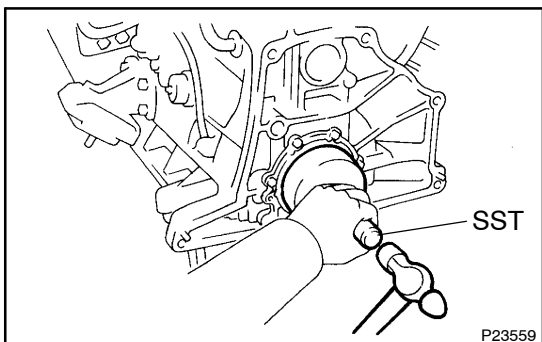
- (a) If rear oil seal retainer is removed from cylinder block:
- (1) Using a screwdriver and hammer, tap out the oil seal.
  - (2) Using SST and a hammer, tap in a new oil seal until its surface is flush with the rear oil seal retainer edge.
- SST 09223-56010
- (3) Apply MP grease to the oil seal lip.



- (b) If rear oil seal retainer is installed to cylinder block:
- (1) Using a knife, cut off the oil seal lip.
  - (2) Using a screwdriver, pry out the oil seal.

### NOTICE:

**Be careful not to damage the crankshaft. Tape the screwdriver tip.**



- (3) Apply MP grease to a new oil seal lip.
  - (4) Using SST and a hammer, tap in the oil seal until its surface is flush with the rear oil seal retainer edge.
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