

# TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Shift lever boot retainer set bolt	6.5	66	58 in. lbf
Transfer shift lever set bolt	12	120	9
Filler and drain plug	37	380	27
Clutch release cylinder x Clutch housing	12	120	9
Clutch line bracket set bolt	2UZ-FE Engine:	120	9
	1HD-T, 1HD-FTE Engine:	250	18
Stabilizer bar bracket x Frame	18	185	13
Front exhaust pipe x Center exhaust pipe	40	400	30
Front exhaust pipe clamp set bolt	20	200	15
Front exhaust pipe support bracket x Clutch housing	24	240	17
Front exhaust pipe x Exhaust manifold	1FZ-FE Engine:		
	Independent Front Suspension:	62	46
	Rigid Front Suspension:	63	46
	2UZ-FE Engine:	62	46
	1HD-T, 1HD-FTE Engine:	62	46
Crossmember x Engine rear mounting	74	750	54
Crossmember x Frame	61	620	45
Engine rear mounting x Transfer adaptor	59	600	43
Starter x Transmission	1FZ-FE Engine:	69	51
	1HD-T, 1HD-FTE Engine:	69	51
Transmission x Engine	1FZ-FE Engine:	72	53
	2UZ-FE Engine:	39	29
	1HD-T, 1HD-FTE Engine:		
	Bolt A:	72	53
	Bolt B:	69	51
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Transmission x Transfer	37	380	27
Back-up light switch	44	450	33
Clutch housing x Transmission case	37	380	27
Control shift lever retainer x Transfer adaptor	17	170	12
Restrict pin	37	380	27
Control shaft cover head	17	170	12
Straight screw with washer plug	37	380	27
Shift and select lever set bolt	38	390	28
Shift lever housing set bolt	38	390	28
Oil pump cover assembly	17	170	12
Transmission case x Transfer adaptor	37	380	27
Oil strainer x Transfer adaptor	12	120	9
Front bearing retainer x Transmission case	16	170	12
Oil receiver x Transmission case	12	120	9
Oil receiver x Intermediate plate	18	185	13
Straight screw plug	Shift fork shaft:	19	14
	Oil pump cover:	18	13
Shift fork set bolt	36	370	27
Rear bearing retainer x Intermediate plate	18	185	13