

INSTALLATION

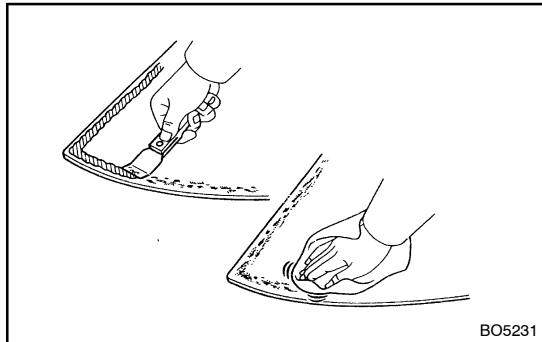
1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.



2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.

3. REPLACE SPACER, CLIP AND RETAINER

- (a) Remove the damaged spacer, clip and retainer.

- (b) Clean the installation area.

- (c) Install a new spacer, clip and retainer onto the glass as shown in the illustration.

A: 22.8 mm (0.898 in.)

B: 16.6 mm (0.654 in.)

C: 32.8 mm (1.291 in.)

D: 52.5 mm (2.067 in.)

E: 14.1 mm (0.555 in.)

F: 17.7 mm (0.697 in.)

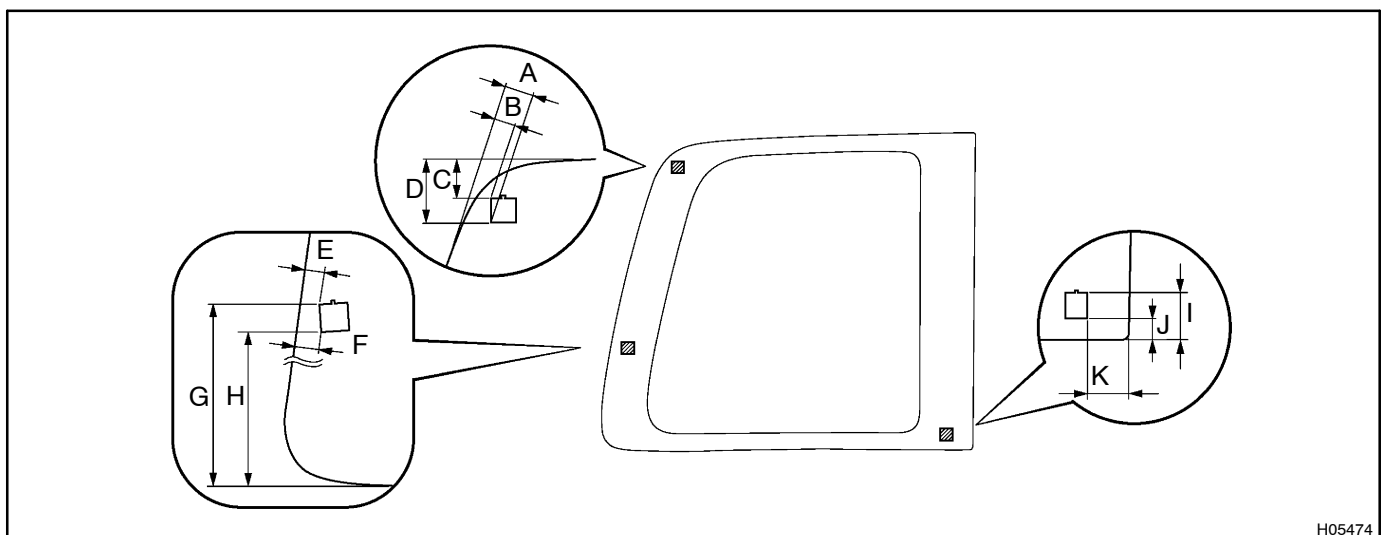
G: 176.2 mm (6.937 in.)

H: 156.1 mm (6.146 in.)

I: 37.7 mm (1.484 in.)

J: 15.7 mm (0.618 in.)

K: 31.8 mm (1.252 in.)

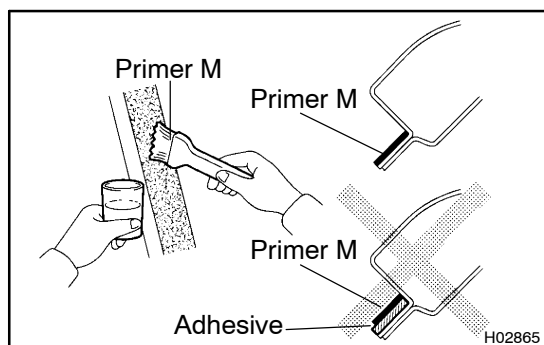


4. INSTALL BACK WINDOW OUTSIDE MOULDING

Place the moulding around and install it by hand.

HINT:

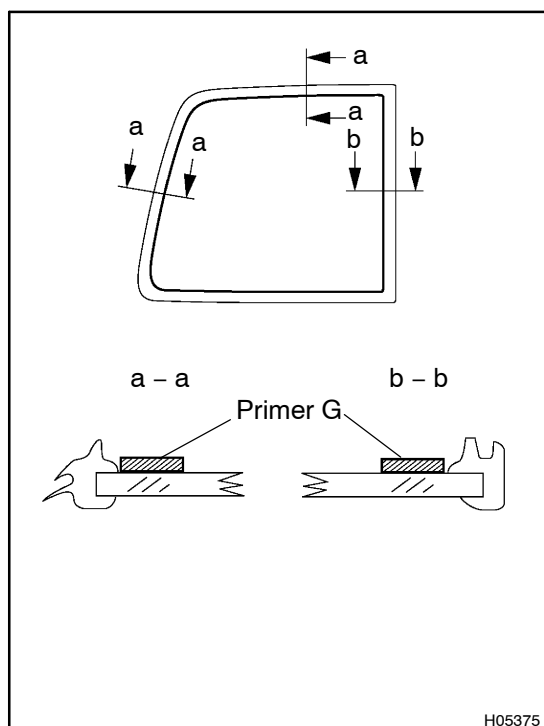
Always remove the back door glass to install the moulding.

**5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"**

Using a brush, coat the contact surface on the body with primer M.

NOTICE:

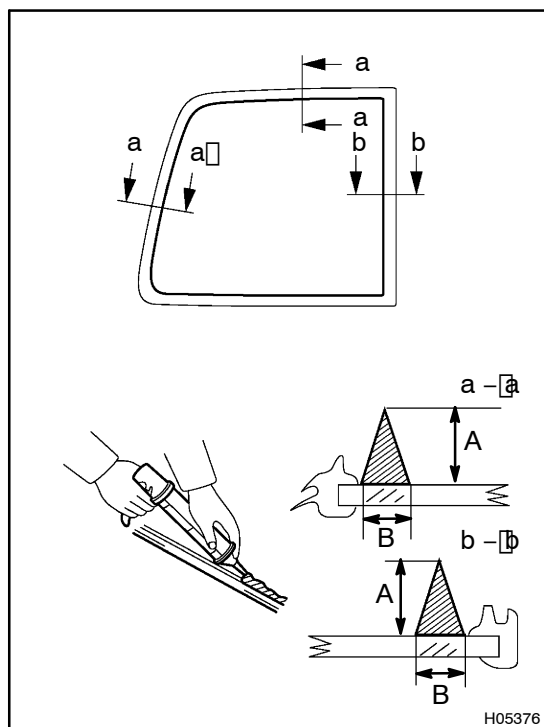
- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

**6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



7. APPLY ADHESIVE

(a) Cut off the tip of the cartridge nozzle.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree Time
35°C (95°F)	15 minutes
20°C (68°F)	100 minutes
5°C (41°F)	8 hours

(b) Load the cartridge into the sealer gun.

(c) Coat the glass with adhesive as shown.

A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

8. INSTALL BACK DOOR GLASS

(a) Install the glass to the body.

(b) Use adhesive tape to keep the glass installed tightly against the body.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum Time Prior to Driving the Vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

9. INSPECT FOR LEAK AND REPAIR

(a) Conduct a leak test after the hardening time has elapsed.

(b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent

10. INSTALL THESE PARTS:

(See page BO-65)

- (a) Back door trim
- (b) Back door garnish
- (c) Assist grip
- (d) Door inside handle

11. INSTALL REAR WIPER ARM

(See page BO-65)