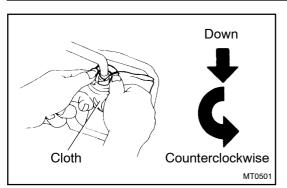
MT07V-01



# **REMOVAL**

I. ☐ Separate Seat:

REMOVE TRANSMISSION SHIFT LEVER

- (a) Remove the front console panel and disconnect connect tors. (See page BO-127)
- (b) Remove the bolts, shift ever boot and retainer.

  Torque: 5.5 N·m 66 kgf·cm, 58 in.·lbf)
- (c) Cover the shift ever cap with a cloth.
- (d) Pressing down on the shift ever cap, rotate to counter-clockwise of emove.
- (e) Pullout he shift ever.

HINT:

At the time of installation, please terto the following tem. Apply MP to rease to the tip of the tip.

2. Bench Seat:

# REMOVE TRANSMISSION SHIFT LEVER

- (a) Remove center ower cluster finish panel and disconnect connectors. See page BO-127)
- (b) Remove the 2 screws and transfer ever hole cover. (See sage BO-127)
- (c) Remove the follow, shift ever boot and retainer.

  Torque: 6.5 N·m 66 kgf·cm, 58 in.·lbf)
- (d) Cover the shift ever cap with a cloth.
- (e) Pressing down on the shift ever cap, rotate to counter-clockwise of emove.
- (f) ☐ Pull out the shift ever.

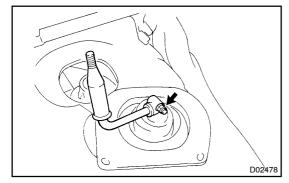
HINT:

At the time of installation, please ter to the following tem. Apply MP to rease to the tip of the tip of the tip.



Remove the thut, washer, lever lock pin and transfer shift lever.

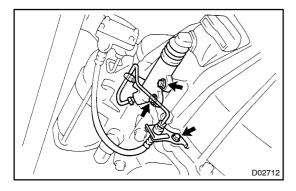
Torque: 12[N·m[120[kgf·cm,[9[ft·lbf)]



- Oil[Level 0 5 mm

  Drain[Plug
- 4. RAISE[VEHICLE[AND[DRAIN[TRANSMISSION[OIL Oil[grade: API]GL-4 or GL-5 Viscosity: SAE[75W-90 Capacity: 2.7[iters[2.9[US[qts, 2.4[mp.[qts) Torque: 37[N·m[380[kgf·cm, 27[t·lbf)
- 5. REMOVE ENGINE UNDER COVER
- 6. REMOVE FRONT AND REAR PROPELLER SHAFT (See page PR-2)

7. DISCONNECT CENTER DIFF-LOCK INDICATOR SWITCH, NEUTRAL POSITION SWITCH, BACK-UP LIGHT SWITCH, L4 POSITION SWITCH MOTOR ACTUATOR AND NO.1 SPEED SENSOR CONNECTORS



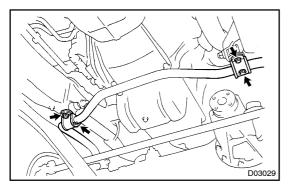
# 8. DISCONNECT CLUTCH RELEASE CYLINDER AND LINE

(a) Remove the set bolt of clutch line bracket.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

(b) Remove the 2 bolts and disconnect the release cylinder

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

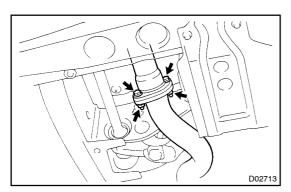


#### 9. DISCONNECT STABILIZER BAR

(a) Remove the 4 set bolts of the stabilizer bar bracket.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

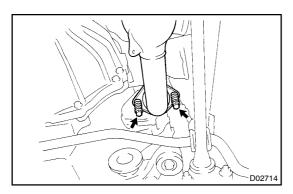
(b) Disconnect the stabilizer bar.



## 10. DISCONNECT FRONT EXHAUST PIPE

(a) Remove the 2 bolts, nuts and gasket.

Torque: 40 N·m (400 kgf·cm, 30 ft·lbf)

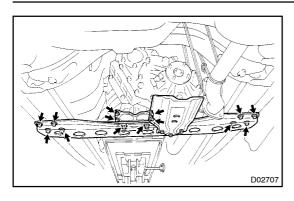


(b) Remove 2 bolts, springs and gasket from the exhaust manifold.

Torque: 62 N·m (630 kgf·cm, 46 ft·lbf)

(c) Disconnect the front exhaust pipe and suspend it securely.

LAND CRUISER (W/G) (RM616E)



#### 11. REMOVE CROSSMEMBER

- (a) Support the center of the transmission.
- (b) Remove the 2 nuts of the engine rear mounting.

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)

(c) Remove the 8 bolts and crossmember.

Torque: 50 N·m (510 kgf·cm, 36 ft·lbf)

# 12. REMOVE ENGINE REAR MOUNTING

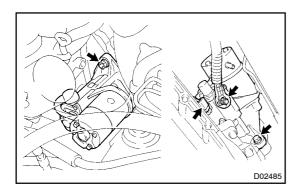
Remove the 4 bolts and engine rear mounting from the transmission.

Torque: 59 N·m (600 kgf·cm, 43 ft·lbf)

### 13. JACK UP TRANSMISSION SLIGHTLY

Using a transmission jack, support the transmission.

### 14. REMOVE SUSPENDED FRONT EXHAUST PIPE

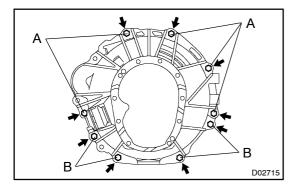


## 15. REMOVE STARTER

- (a) Disconnect the connector and wire from the starter.
- (b) Remove the bolt and nut.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Remove the starter and suspend it securely.



## 16. REMOVE TRANSMISSION WITH TRANSFER

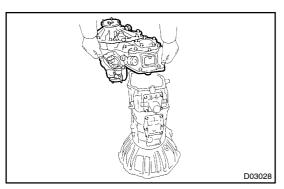
- (a) Disconnect the wire harness from the transmission.
- (b) Remove the 9 transmission mounting bolts from the engine.

**Torque:** 

Bolt A: 72 N·m (730 kgf·cm, 53 ft·lbf)

Bolt B: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Pull out the transmission with the transfer down and toward the rear.



# 17. REMOVE TRANSFER FROM TRANSMISSION

(a) Disconnect the breather hose and remove the 6 transfer adaptor rear mounting bolts.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

(b) Pull the transfer straight up and remove it from the transmission.

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