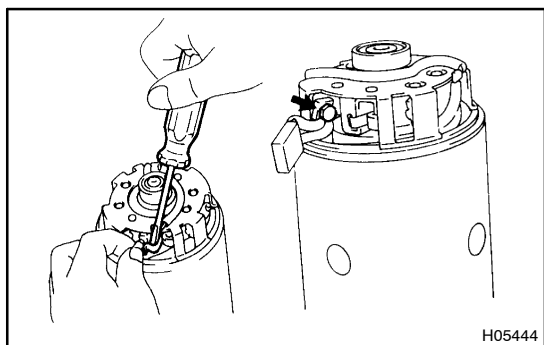


DISASSEMBLY

1. REMOVE COMMUTATOR END FRAME

- (a) Remove the 2 bolts.
- (b) Remove the commutator end frame and O-ring.



2. REMOVE BRUSH

- (a) Using a screwdriver, remove the brushes from the brushes holder.
- (b) Remove the 4 screws and 4 brushes.

3. REMOVE BRUSH SPRING AND YOKE SUB-ASSEMBLY

4. REMOVE ARMATURE