SERVICE SPECIFICATIONS SERVICE DATA

IG05M ~02

Ignition timing	w/ Terminals TE1 and E1 connected	3° BTDC @ idle	
Firing order	_	1-5-3-6-2-4	
High – tension cord	Resistance (Maximum)	25 kΩ per cord	
Spark plug	Recommended spark plug ND	K16R-U	
	Recommended spark plug NGK	BKR5EYA	
	Correct electrode gap	0.8 mm (0.031 in.)	
Ignition coil	Primary coil resistance (Cold)	0.36 - 0.55 Ω	
	Primary coil resistance (Hot)	0.45 - 0.65 Ω	
	Secondary coil resistance (Cold)	9.0 — 15.4 kΩ	
	Secondary coil resistance (Hot)	11.4 — 18.1 kΩ	
Distributor	Air gap	0.2 - 0.4 mm (0.008 - 0.016 in.)	
	Signal generator (pickup coil) resistance (Cold)		
	G1 − G⊝	185 — 275 Ω	
	G2 — G⊝	185 — 275 Ω	
	NE − G⊝	185 — 275 Ω	
	Signal generator (pickup coil) resistance (Hot)		
	G1 − G⊝	240 — 325 Ω	
	G2 - G⊝	240 - 325 Ω	
	NE − G⊝	240 - 325 Ω	

TORQUE SPECIFICATIONS

IG017-02

Part tightened	N-m	kgf⋅cm	ft∙lbf
Spark plug x Cylinder head	20	200	14
Distributor x Cylinder head	18	180	13

IG.