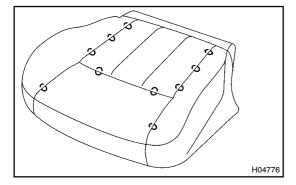
BO4JK-01

REPLACEMENT

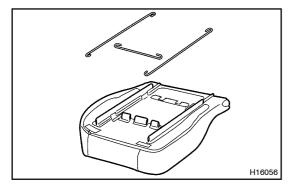
HINT:

- Following is the seat heater replacement procedure.
- Care should be taken during operation to protect the seat cover from scratches, dirt or accidental cut of thread.

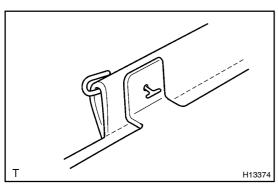


1. Seat cushion cover: REMOVE SEAT HEATER

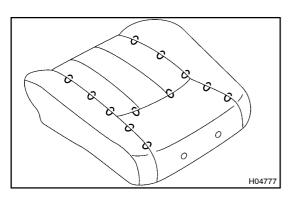
- (a) Remove the hog rings.
- (b) Remove the seat cushion cover from the pad.
- (c) Turn the seat cushion cover inside out.



(d) Disconnect the 3 seat wires.



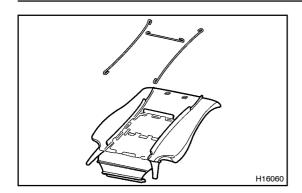
- (e) Remove the tack pins which are fastened to the heater.
- (f) Remove the seat heater from the seat cushion cover.



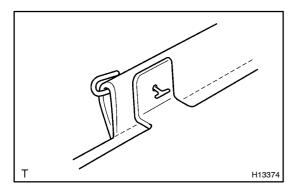
2. Seatback cover: REMOVE SEAT HEATER

- (a) Remove the hog rings and the wires.
- (b) Remove the seatback cover from the pad.
- (c) Turn the seatback cover inside out.

LAND CRUISER (W/G) SUP (RM970E)



(d) Disconnect the 3 seat wires.



- (e) Remove the tack pins which are fastened to the seat heater.
- (f) Remove the seat heater from the seatback cover.
- 3. INSTALL NEW SEAT HEATER TO SEAT COVER

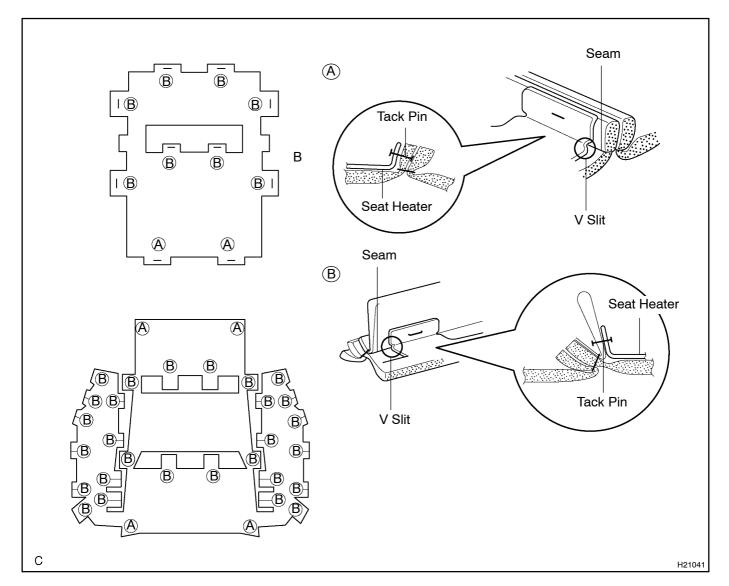
Using a tacker, install a new seat heater to the seat cushion cover with tack pins.

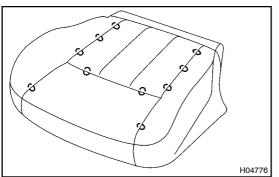
Tacker: BANZAI 303XT or equivalent NOTICE:

Do not substitute other metal parts for the of tack pins. Insufficient distance between the heater and the cover may result in damage to the heater.

HINT:

- Fasten the cover and the heater with the tack pins matching the seam with the V slit of the heater.
- Sewing thread can be substituted for the tack pins. However, allow a distance of 6 7 mm (0.24 0.28 in.) between both sewed parts of the heater and the cover.

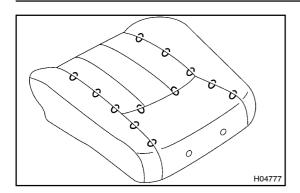




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4. INSTALL SEAT CUSHION COVER TO SEAT CUSHION PAD

- (a) Thread the 3 wires through the listing pocket.
- (b) Install the seat cushion cover with new hog rings.
- (c) Reverse turn the seat cushion cover inside out to put it back to its original position.



5. INSTALL SEATBACK COVER TO PAD

- (a) Thread the 3 wires though the listing pocket.
- (b) Turn the seatback cover inside out to put it back to its original position.
- (c) Install the seatback cover to pad with new hog rings.