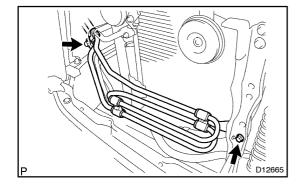
AT11Y-01

REMOVAL

1. REMOVE RADIATOR GRILLE SUB-ASSY

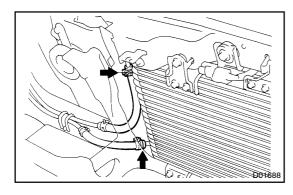
- (a) Remove the 3 screws.
- (b) Release the 2 clips, remove the radiator grille sub-assy.



2. SEPARATE POWER STEERING OIL COOLER SUB-ASSY

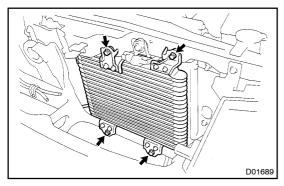
Remove the 2 bolts, separate the power steering oil cooler subassy.

Torque: 7.5 N·m (76 kgf·cm, 66 in.·lbf)



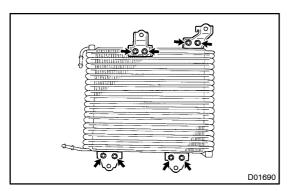
3. REMOVE OIL COOLER

(a) Loosen the 2 clips, disconnect the 2 hoses.



(b) Remove the 4 bolts and oil cooler.

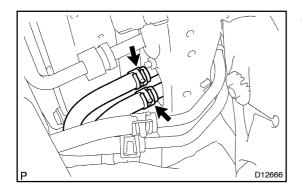
Torque: 12 N·m (122 kgf·cm, 9 ft·lbf)



(c) Remove the 8 bolts, 2 oil cooler brackets and 2 stays.

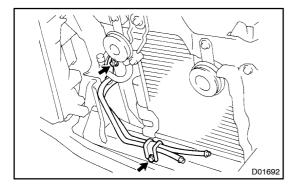
Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)

LAND CRUISER (W/G) SUP (RM970E)



4. REMOVE OIL COOLER PIPE BRACKET

(a) Loosen the 2 clips, disconnect the 2 hoses.



- (b) Remove the 2 bolts and oil cooler pipe bracket.

 Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)
- (c) Loosen the 2 clips, disconnect the 2 hoses.