

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF DOOR PANEL

- (a) Using a knife, cut away any rough areas on the door panel.

HINT:

Leave as much of the adhesive on the door panel as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

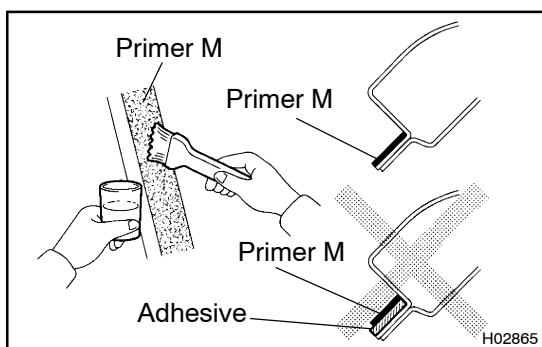
Even if all the adhesive has been removed, clean the door panel.

2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.
- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.

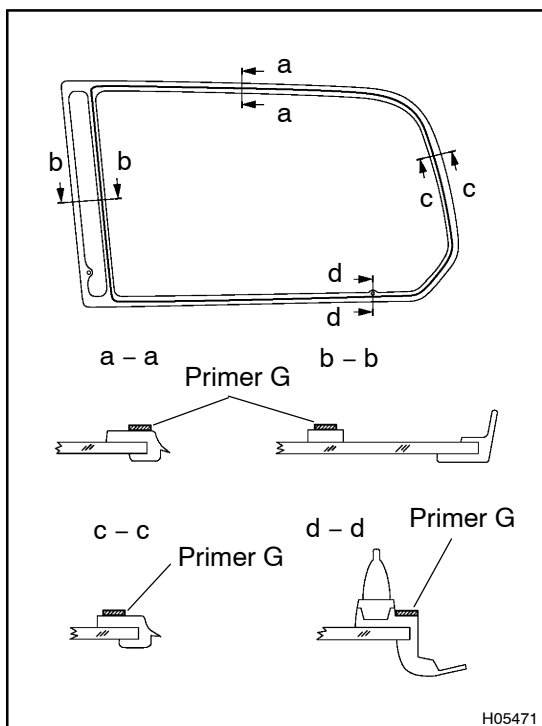


3. COAT CONTACT SURFACE OF DOOR PANEL WITH PRIMER "M"

Using a brush, coat the contact surface on the door panel with primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

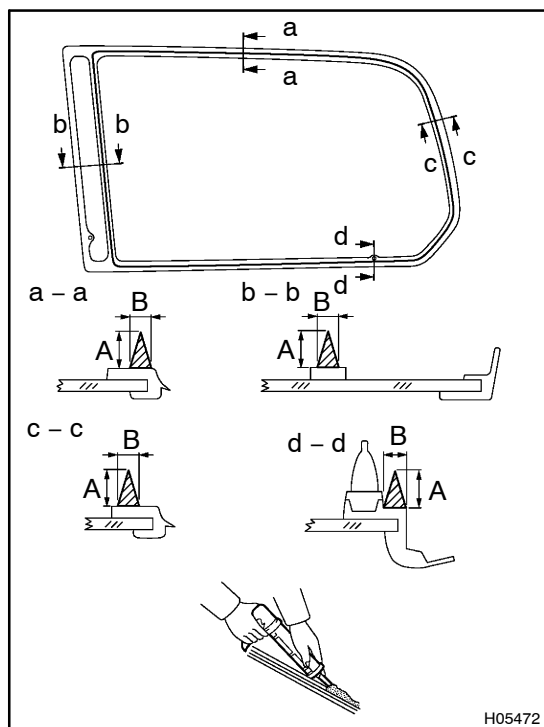


4. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or sponge, coat the edge of the glass and the contact surface with primer G.
- (b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



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5. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

Part No.08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

| Temperature | Tackfree time |
|---------------|---------------|
| 35 °C (95 °F) | 15 minutes |
| 20 °C (68 °F) | 100 minutes |
| 5 °C (41 °F) | 8 hours |

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive, as shown.

A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

6. INSTALL GLASS

- (a) Install the glass to the door.
 (b) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

| Temperature | Minimum time prior to driving the vehicle |
|---------------|---|
| 35 °C (95 °F) | 1.5 hours |
| 20 °C (68 °F) | 5 hours |
| 5 °C (41 °F) | 24 hours |

7. INSPECT FOR LEAK AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
 (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent

8. INSTALL THESE PARTS:

- (a) Upper roof side inner garnish
 (b) Rear No.1 seat outer belt shoulder anchor

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (c) Quarter trim panel
 (d) Rear door opening trim
 (e) Rear door scuff plate
 (f) Rear No.1 seat outer belt floor anchor

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (g) Rear mat
 (h) w/ Tonneau Cover:
 Tonneau cover
 (i) Roof headlining rear trim