

## REASSEMBLY

### 1. INSTALL COLLARS AND BUSHINGS

### 2. ASSEMBLE SHIFT LEVER SUB-ASSEMBLY

- Apply MP grease on the detent rod and shift lever sub-assembly.
- Install the wire guide, wire guide No.2 and detent rod.
- Insert the grooved pin in the detent rod pin hole.
- Aligning the grooved pin with the notch of the guide hole.

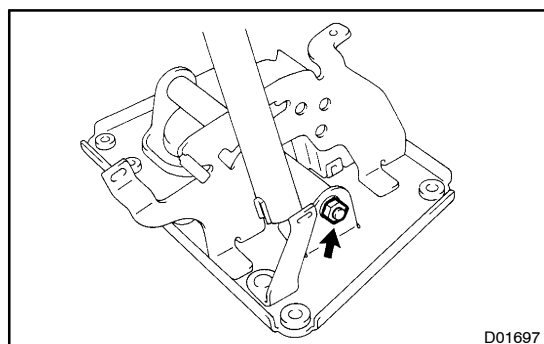
- Using a hammer, install the grooved pin.

**A:  $13.5 \pm 0.3$  mm ( $0.531 \pm 0.012$  in.)**

### NOTICE:

**When pressing in the grooved pin at the place other than the notch, there the shift lever sub-assembly might be damaged.**

- Check the detent rod operation.
- Install the spring and shift lever sleeve.
- Apply MP grease on 2 bushings and install 2 bushings to shift lever sub-assembly.



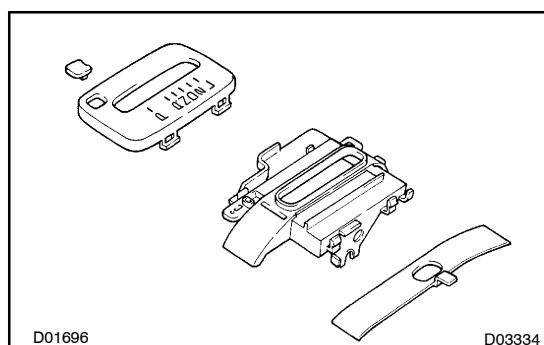
### 3. INSTALL SHIFT LEVER SUB-ASSEMBLY

- Install the shift lever sub-assembly to shift lever plate with the control rod and nut.

**Torque: 13 N·m(130 kgf·cm, 9 ft·lbf)**

- Install the shift lever boot and 4 collars

### 4. INSTALL SHIFT LEVER STOPPER



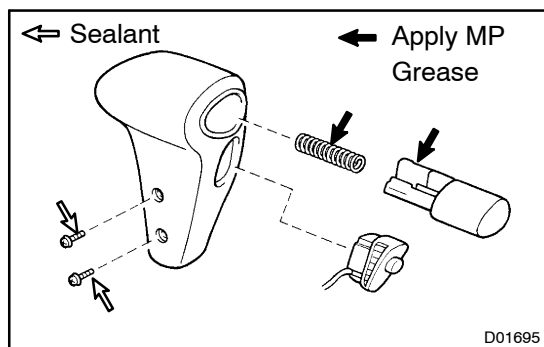
### 5. ASSEMBLE INDICATOR HOUSING

- Install the position indicator slider cover to the position indicator upper housing.
- Install the position indicator lower housing to the position indicator upper housing.
- Install the cap to the indicator housing.

### 6. INSTALL INDICATOR HOUSING

Install the indicator housing with the screw.

- INSTALL BULB AND CAP TO INDICATOR LIGHT WIRE
- CONNECT INDICATOR LIGHT



### 9. INSTALL SHIFT LEVER KNOB

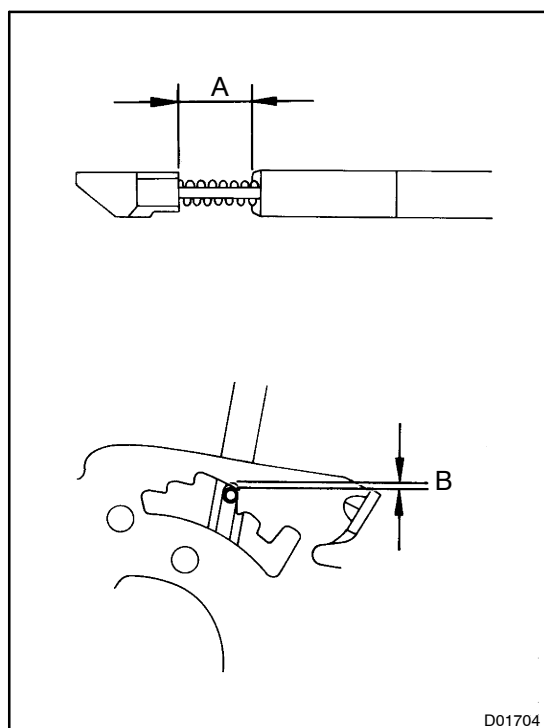
- (a) Apply MP grease to the shift lever knob button.
- (b) Install the spring and shift lever knob button to the shift lever knob.
- (c) Install the shift lever knob to the shift lever sub-assembly.
- (d) Install the O/D main switch to shift lever knob.
- (e) Coat the threads of the 2 screws with sealant.

**Sealant: Part No. 08833-00080, THREE BOND 1344, LOCATE 242 or equivalent**

- (f) Install the shift lever knob and 2 screws to the shift lever sub-assembly.

### NOTICE:

**Make sure not to catch O/D main switch wire harness.**



- (g) After assembling the shift lever knob, adjust the distance A by moving the shift lever knob sleeve so that the clearance B between the detent plate and grooved pin is within the standard with the shift lever in N range.

### 10. INSTALL SHIFT LEVER KNOB

### 11. INSTALL O/D MAIN SWITCH TERMINAL

- (a) Connect the 2 O/D main switch terminals to the connector.
- (b) Connect the connector to the shift lever plate.