

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Glow plug x Cylinder head		13	130	10
Intake Shutter x Intake pipe No.2		19.6	200	14
Intake Shutter x Intake heater		7.5	75	66 in.·lbf
Intake heater relay x Wire		3.5	35	31 in.·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt	2.5 kW	36.3	370	27
	3.0 kW	34.3	350	25
End cover x Magnetic switch housing		3.6	37	32 in.·lbf
End cover x Brush holder	2.5 kW	3.6	37	32 in.·lbf
	3.0 kW	3.6	37	32 in.·lbf
Starter hosing x Magnetic switch	2.5 kW	9.3	95	82 in.·lbf
	3.0 kW	11.3	115	8.3
End cover with field frame x Magnetic switch	2.5 kW	9.3	95	82 in.·lbf
	3.0 kW	14.2	145	10
Lead wire of field coil x Terminal C		24	245	18