

REASSEMBLY

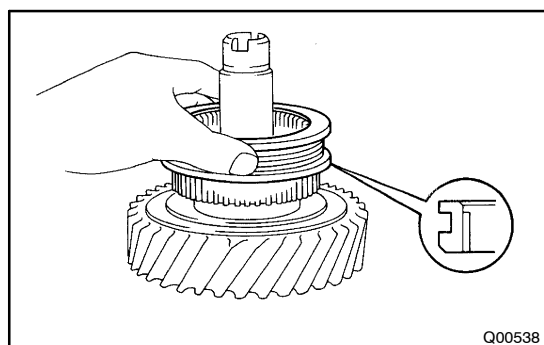
HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

1. INSTALL FRONT TAPER ROLLER BEARING

Using SST and a press, install the front taper roller bearing.

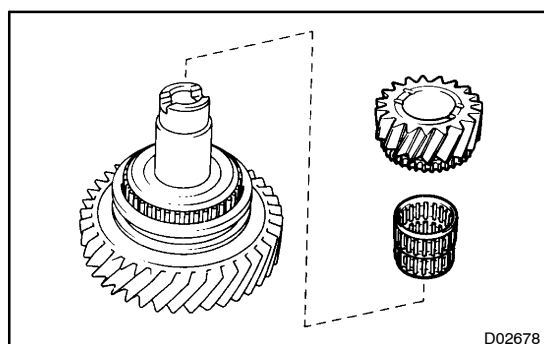
SST 09316-60011 (09316-00011, 09316-00031)



2. INSTALL HIGH AND LOW CLUTCH SLEEVE

HINT:

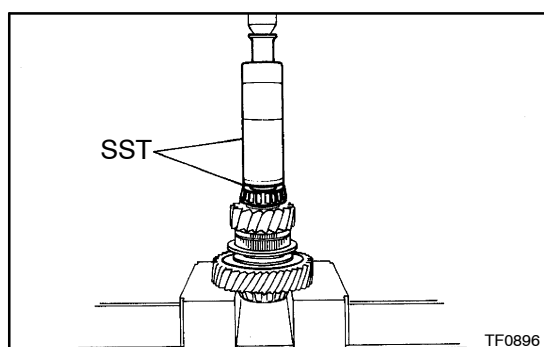
Make sure to install the high and low clutch sleeve in the correct direction.



3. INSTALL NEEDLE ROLLER BEARING AND IDLER LOW GEAR TO IDLER GEAR

(a) Apply gear oil to the needle roller bearing.

(b) Install the needle roller bearing and idler low gear.



4. INSTALL REAR TAPER ROLLER BEARING

Using SST and a press, install the rear taper roller bearing.

SST 09316-60011 (09316-00011, 09316-00071)

5. INSPECT IDLER LOW GEAR RADIAL AND THRUST CLEARANCE (See page TR-24)