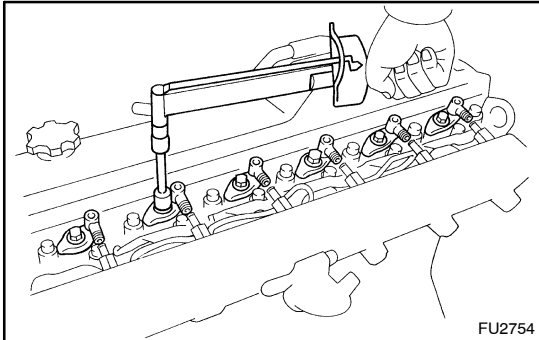


## INSTALLATION

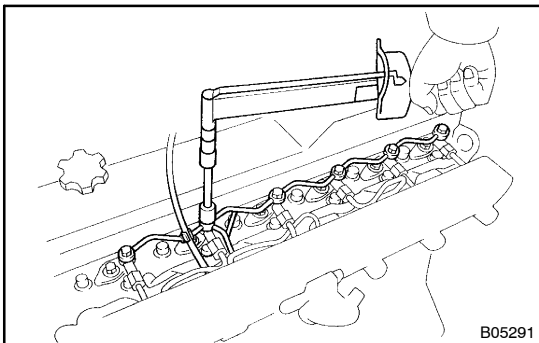
### 1. INSTALL INJECTION NOZZLES

- (a) Install a new O-ring to the injection nozzle.



- (b) Install 6 new nozzle seats into the injection nozzle holes of the cylinder head.
- (c) Install the injection nozzles with the washer, nozzle holder clamp and bolt. Install the 6 injection nozzles.

**Torque: 39.2 N·m (400 kgf·cm, 29 ft·lbf)**

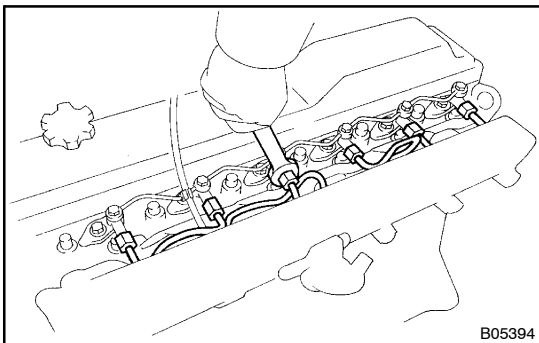


### 2. INSTALL NOZZLE LEAKAGE PIPE

- (a) Install 12 new gaskets and the nozzle leakage pipe with the 6 hollow bolts.

**Torque: 12.3 N·m (125 kgf·cm, 9 ft·lbf)**

- (b) Connect the fuel return hose to the nozzle leakage pipe.
- (c) Connect the hose clamp to the nozzle leakage pipe.



### 3. CONNECT INJECTION PIPES

Tighten the 6 union nuts to the 6 injection nozzles.

**Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)**

### 4. □ INSTALL INTAKE PIPE (See page EM-66)

### 5. START ENGINE AND CHECK FOR FUEL LEAKAGE