

TORQUE SPECIFICATION

| Part tightened | | N·m | kgf·cm | ft·lbf |
|---------------------------------------|---------|------|--------|------------|
| EGR pipe x Exhaust manifold | 1HD-FTE | 39.2 | 400 | 29 |
| Exhaust manifold x Cylinder head | | 41.7 | 425 | 31 |
| EGR pipe x Intake pipe assembly | 1HD-FTE | 19.6 | 200 | 14 |
| Turbocharger x Exhaust manifold | | 52 | 530 | 38 |
| Turbo oil pipe x Turbocharger | | 18.1 | 185 | 13 |
| No.1 turbo water pipe x Turbocharger | | 7.8 | 8 | 69 in.·lbf |
| Turbo outlet elbow x Turbocharger | | 52 | 530 | 38 |
| Compressor inlet elbow x Turbocharger | 1HD-FTE | 19.6 | 200 | 14 |