





OIL PRESSURE CHECK

1. CHECK ENGINE OIL QUALITY

SONM-03

Check the oil for deterioration, entry of water, discoloring or thinning.

If the quality is poor, replace the oil.

Oil grade

API grade SG or better, recommended viscosity is as shown.

If it is impossible to get SG or better, you may use SF grade.

2. CHECK ENGINE OIL LEVEL

The oil level should be between the "L" and "F" marks on the dipstick.

If low, check for leakage and add oil up to "F" mark.

- 3. REMOVE OIL PRESSURE SWITCH, AND INSTALL OIL PRESSURE GAUGE
- 4. WARM UP ENGINE

Allow the engine to warm up to normal operating temperature.

5. CHECK OIL PRESSURE

Oil pressure:

At idle

29 kPa (0.3 kgf/cm², 4.3 psi) or more

At 3,000 rpm

 $245 - 490 \text{ kPa} (2.5 - 5.0 \text{ kgf/cm}^2, 36 - 71 \text{ psi})$

- 6. REMOVE OIL PRESSURE GAUGE AND REINSTALL OIL PRESSURE SWITCH
- (a) Remove the oil pressure gauge.
- (b) Apply adhesive to two or three threads of the oil pressure switch.

Adhesive:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

- (c) Reinstall the oil pressure switch.
- 7. START ENGINE AND CHECK FOR LEAKS

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