



REASSEMBLY

1. ASSEMBLE INJECTION NOZZLE HOLDERS

- (a) Assemble the nozzle holder retaining nut, the nozzle assembly, distance piece, pressure pin, pressure spring, adjusting shim, identification ring and nozzle holder body, and finger tighten the retaining nut.
- (b) Using SST, tighten the nozzle holder body.

SST 09268-64010, 09268-64020, 09268-64030

Torque: 46.58 N·m (475 kgf·cm, 34 ft·lbf)

NOTICE:

Over torquing could cause nozzle deformation and needle adhesion or other defects.

2. PERFORM PRESSURE AND SPRAY PATTERN TEST
(See page FU-11)