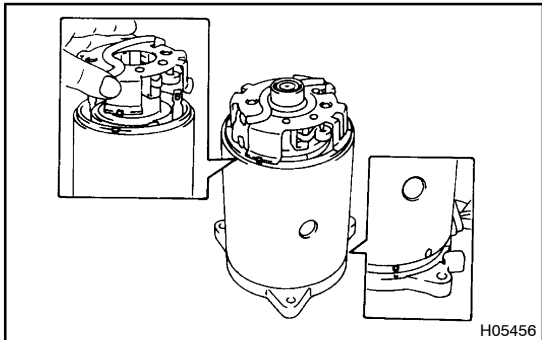


REASSEMBLY

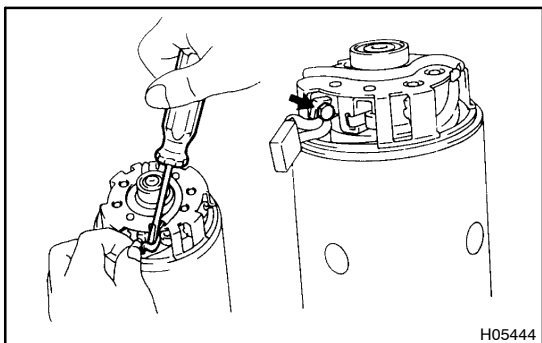
1. INSTALL ARMATURE AND YOKE TO END FRAME

- (a) Apply high temperature grease to the inside of the end frame bushing.
- (b) Install the armature to the end frame.



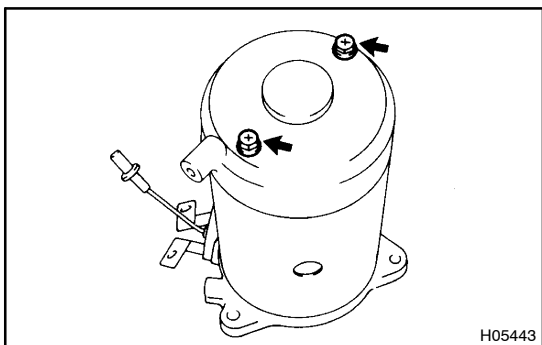
2. INSTALL YOKE SUB-ASSEMBLY AND BRUSH HOLDER

Align the alignment mark, install the yoke sub-assembly to the end frame and brush holder to the yoke sub-assembly.



3. INSTALL BRUSH

Torque: 3.4 N·m (35 kgf·cm, 30 in·lbf)



4. INSTALL COMMUTATOR END FRAME

- (a) Apply MP grease to a new O-ring.
- (b) Install a new O-ring on the yoke.
- (c) Torque the 2 bolts.

Torque: 7.6 N·m (78 kgf·cm, 68 in·lbf)