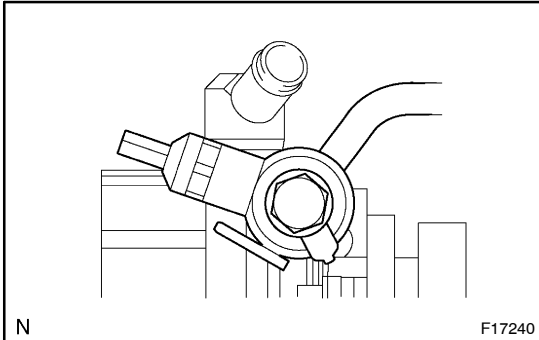


INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

- (a) Coat a new O-ring with power steering fluid and install it to the vane pump assembly.
- (b) Torque the 2 nuts.

Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)



2. CONNECT PRESSURE FEED TUBE

Install new gaskets on each side of the tube and torque the union bolt.

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

HINT:

Make sure that the stopper of the tube touches the PS vane pump body as shown in the illustration, then torque the union bolt.

3. CONNECT OIL PRESSURE SWITCH CONNECTOR

4. CONNECT RETURN HOSE

Install the clip.

5. INSTALL NO.1 AND NO.2 ENGINE UNDER COVERS

- (a) Install the No.1 under cover with the 6 bolts.
- (b) Install the No.2 under cover with the 8 bolts.

6. INSTALL FRONT TRANSMISSION UNDER COVER

Tighten the 2 bolts and nuts.

7. BLEED POWER STEERING SYSTEM

(See Pub. No. RM616E on page SR-4)