

# Air Vacuum Pump Side Hose Side F05383

## INSPECTION

### **INSPECT BLADE** 1.

- Check the blades for wear or damage. (a)
- Using a micrometer, measure the height, width and length (b) of the blades.

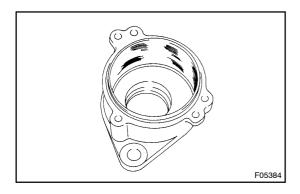
Minimum height: 16.50 mm (0.6496 in.) Minimum width: 5.95 mm (0.2343 in.) Minimum length: 44.96 mm (1.7701 in.)

If necessary, replace the blade.

#### 2. **INSPECT CHECK VALVE OPERATION**

- Check that air flows from the hose side to the pump side. (a)
- (b) Check that air does not flow from the pump side to the hose side.

If necessary, replace the check valve.



## **INSPECT INSIDE SURFACE OF CASING**

Inspection the inside surface on the casing for scoring. If necessary, replace the vacuum pump assembly.