

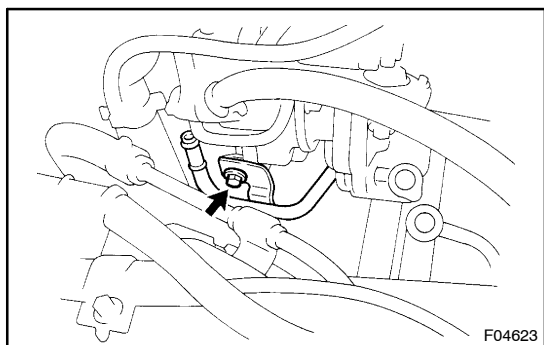
REMOVAL

1. DISCONNECT RETURN HOSE

Remove the clip.

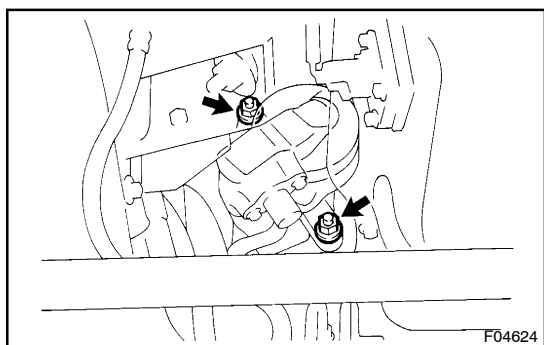
2. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



3. DISCONNECT SUCTION PORT UNION

Remove the bolt.



4. REMOVE PS VANE PUMP ASSEMBLY

(a) Remove the 2 nuts.

(b) Remove the O-ring from the vane pump assembly.

5. REMOVE SUCTION PORT UNION

(a) Remove the 2 bolts.

(b) Remove the O-ring from the union.