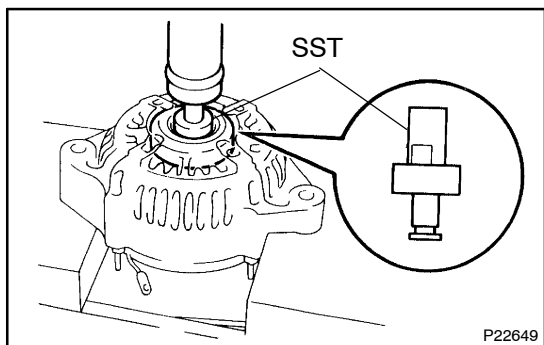


REPLACEMENT

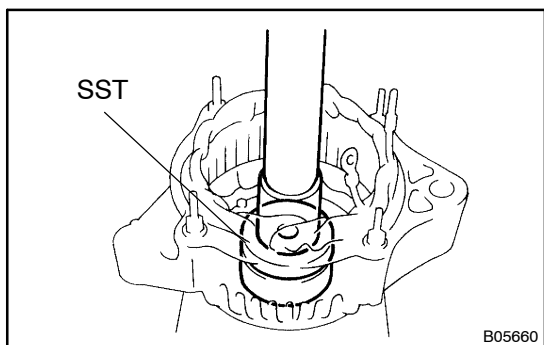
1. REPLACE FRONT BEARING

- (a) Remove the 4 screws and bearing retainer.



- (b) 70 A:
Using SST and a press, press out the bearing.
SST 09950-60010 (09951-00230, 09952-06010)

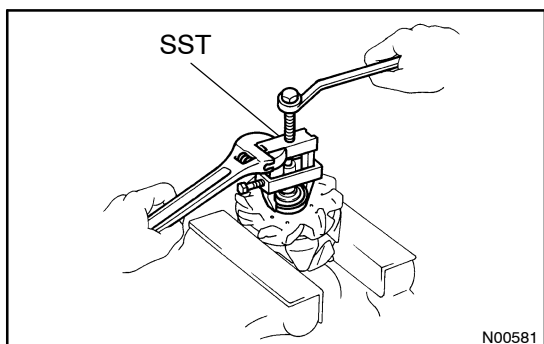
- (c) 80 A and 120 A:
Using SST and a press, press out the bearing.
SST 09950-60010 (09951-00260, 09952-06010)



- (d) 70 A:
Using SST and a press, press in a new bearing.
SST 09950-60010 (09951-00450)

- (e) 80 A and 120 A:
Using SST and a press, press in a new bearing.
SST 09950-60010 (09951-00500)

- (f) Install the bearing retainer with the 4 screws.
Torque: 3.0 N·m (31 kgf·cm, 27 in·lbf)



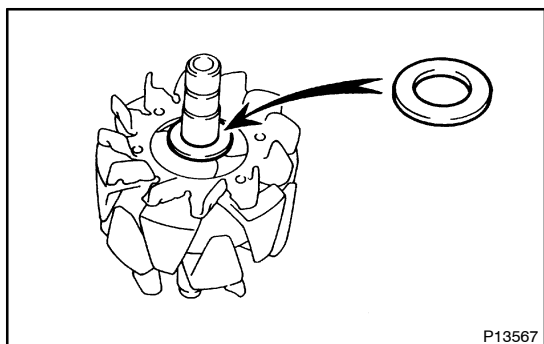
2. REPLACE REAR BEARING

- (a) Using SST, remove the bearing cover (outside) and bearing.
SST 09820-00021

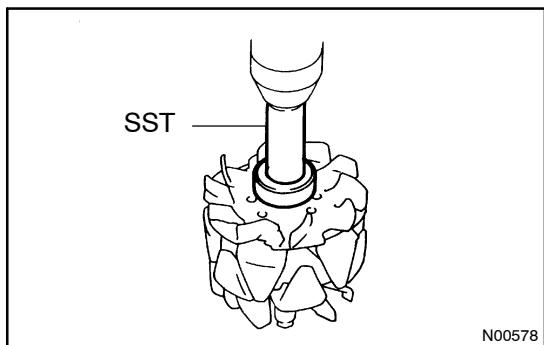
NOTICE:

Be careful not to damage the fan.

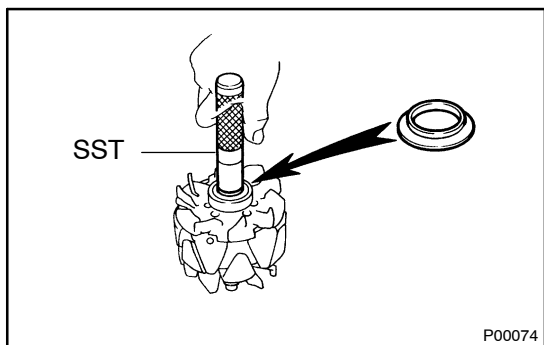
- (b) Remove the bearing cover (inside).



- (c) Place the bearing cover (inside) on the rotor.



- (d) Using SST and a press, press in a new bearing.
SST 09820-00030



- (e) Using SST, push in the bearing cover (outside).
SST 09285-76010