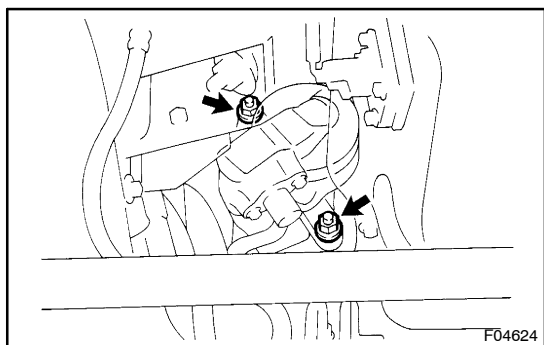


## INSTALLATION

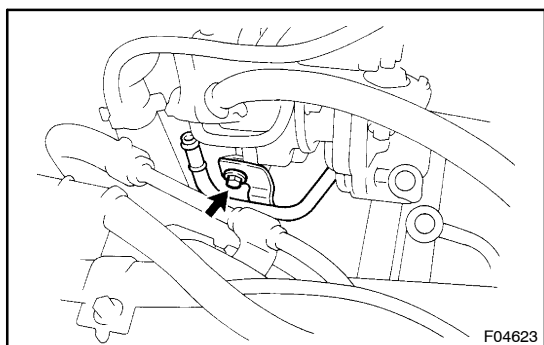
### 1. INSTALL SUCTION PORT UNION

- Coat a new O-ring with power steering fluid and install it to the union.
- Torque the 2 bolts.  
**Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)**



### 2. INSTALL PS VANE PUMP ASSEMBLY

- Coat a new O-ring with power steering fluid and install it to the vane pump assembly.
- Torque the 2 nuts.  
**Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)**



### 3. CONNECT SUCTION PORT UNION

Torque the bolt.

**Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)**

### 4. CONNECT PRESSURE FEED TUBE

Install new gaskets on each side of the tube and torque the union bolt.

**Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)**

### 5. CONNECT RETURN HOSE

Install the clip.

### 6. BLEED POWER STEERING SYSTEM

(See page SR-4)