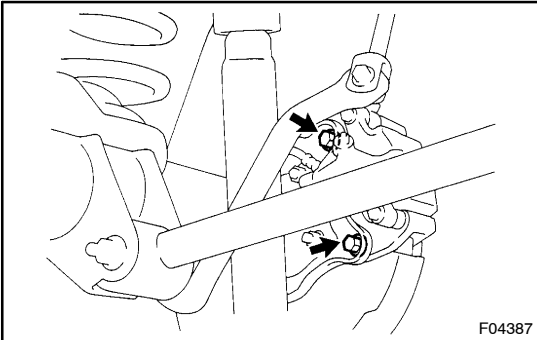


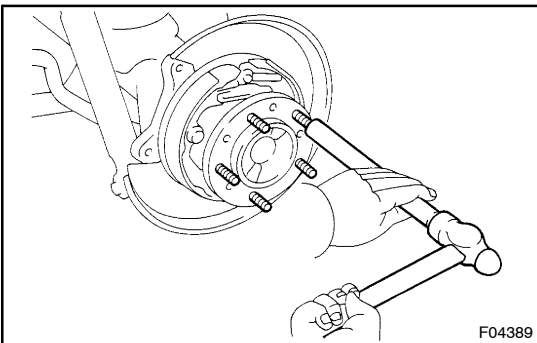
## REAR WHEEL HUB BOLT (Independent Front Suspension) REPLACEMENT

SA18B-03

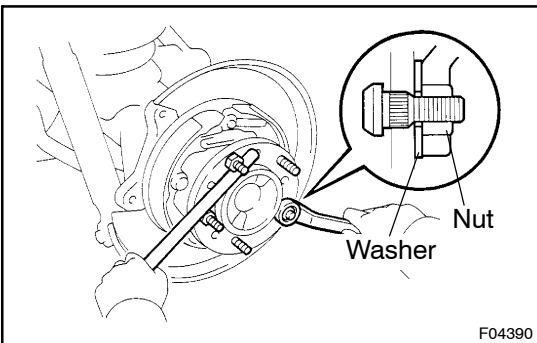
1. REMOVE REAR WHEEL
2. DRUM BRAKE:  
REMOVE DRUM



3. DISC BRAKE:  
REMOVE BRAKE CALIPER AND DISC
  - (a) Remove the 2 bolts, brake caliper and disc.
  - (b) Support the brake caliper securely.



4. REMOVE HUB BOLT  
Using a brass bar and hammer, remove the hub bolt.



5. INSTALL HUB BOLT  
Install a washer and nut to a new hub bolt, as shown in the illustration, and install the hub bolt by torquing the nut.
6. DISC BRAKE:  
INSTALL DISC AND BRAKE CALIPER  
Install the disc and brake caliper with the 2 bolts.  
Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)
7. DRUM BRAKE:  
INSTALL DRUM
8. INSTALL REAR WHEEL  
Torque:  
Steel wheel: 209 N·m (2,131 kgf·cm, 154 ft·lbf)  
Aluminum wheel: 131 N·m (1,340 kgf·cm, 97 ft·lbf)