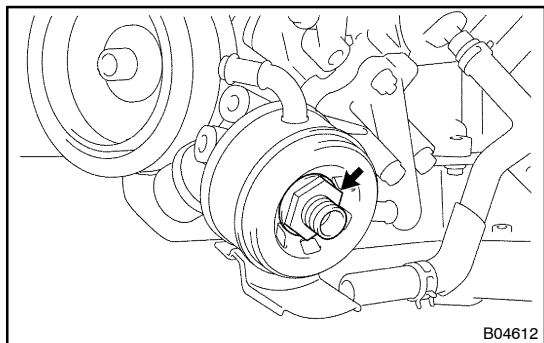


REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE OIL FILTER (See page LU-2)



3. REMOVE OIL COOLER

- (a) Disconnect the 2 oil cooler hoses from the oil cooler.
- (b) Remove the union bolt, plate washer and oil cooler.
- (c) Remove the O-ring from the oil cooler.