

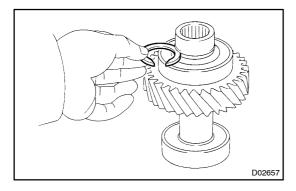
# **REASSEMBLY**

### HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

## 1. INSTALL FRONT BALL BEARING

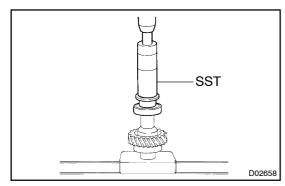
(a) Using SST and a press, install a new front ball bearing. SST 09316-60011 (09316-00011)



# (b) Select a snap ring that will allow the minimum axial play.

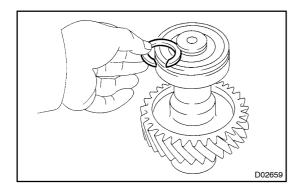
Mark	Thickness mm (in.)	Mark	Thickness mm (in.)
Α	2.90 (0.1141)	D	3.05 (0.1201)
В	2.95 (0.1161)	Е	3.10 (0.1220)
С	3.00 (0.1181)	F	3.15 (0.1240)

(c) Using a snap ring expander, install a new snap ring.



### 2. INSTALL REAR BALL BEARING

(a) Using SST and a press, install the rear ball bearing. SST 09316-60011 (09316-00011, 09316-00031)



## (b) Select a snap ring that will allow the minimum axial play.

Mark	Thickness mm (in.)	
Α	2.00 (0.0787)	
В	2.10 (0.0827)	
С	2.20 (0.0866)	
D	2.30 (0.0906)	
E	2.40 (0.0945)	

(c) Using a snap ring expander, install a new snap ring.