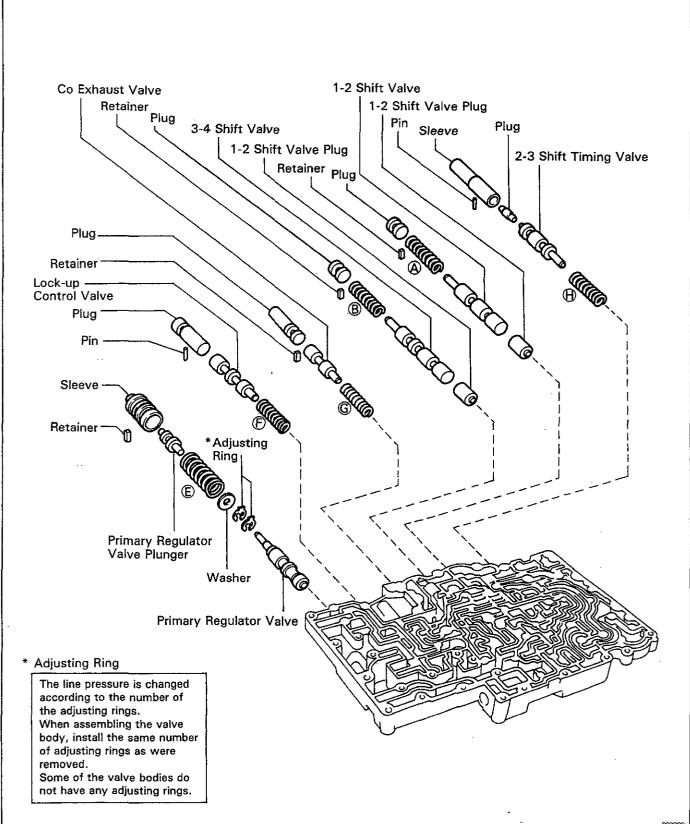
LOWER VALVE BODY COMPONENTS

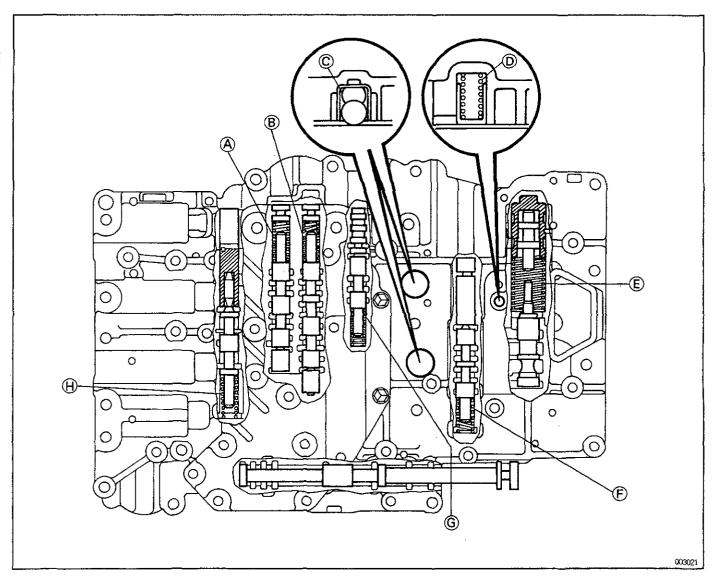
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VALVE BODY SPRINGS SPECIFICATIONS



Mark	Name (Color)	Free length x Outer Diameter mm (in.)	Total No. of coils
(A)	1-2 Shift Valve (Orange)	37.23 x 8.7 (1.466 x 0.343)	18.0
B	3-4 Shift Valve (Orange)	37.23 x 8.7 (1.466 x 0.343)	18.0
0	Check Ball (None)	14.0 x 9.8 (0.551 x 0.386)	6.0
0	Pressure Reliefe Valve(White)	24.0 x 8.2 (0.945 x 0.323)	12.0
Œ	Primary Regulator Valve (Red)	58.2 x 20.9 (2.291 x 0.823)	11.0
Ð	Lock-up Control Valve(White)	26.95 x 9.8 (1.061 x 0.386)	13.0
©	Co Exhaust Valve (Yellow)	33.3 x 8.2 (1.311 x 0.323)	14.0
Φ	2-3 Timing Valve(Yellow)	38.79 x 8.6 (1.534 x 0.339)	18.0

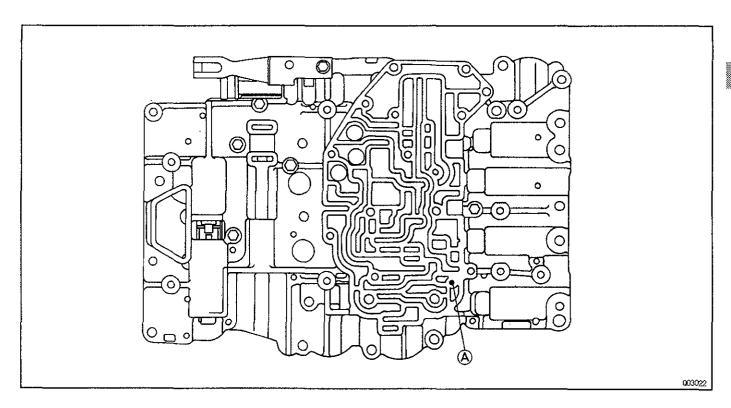


PARTS LOCATIONS

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1. RETAINERS AND PINS

LOWER SIDE

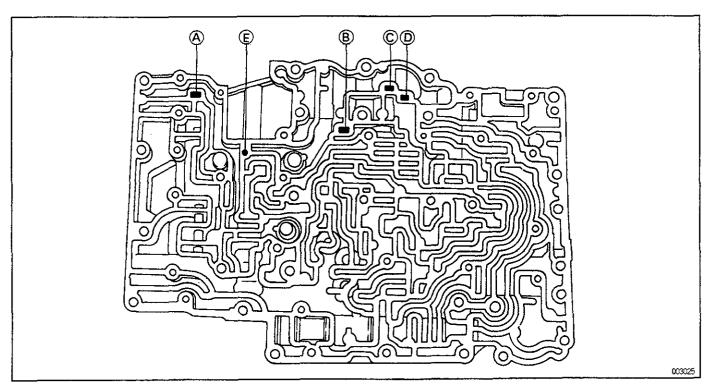


Mark	Name(Color)	Length x Diameter mm (in.)	Total No.of Coils
(A)	Pin for 2 - 3 Timing Valve Sleeve	26.9 9.6 (1.440 0.220)	15.5
	(Yellow)	36.8 x 8.6 (1.449 x 0.339)	

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UPPER SIDE

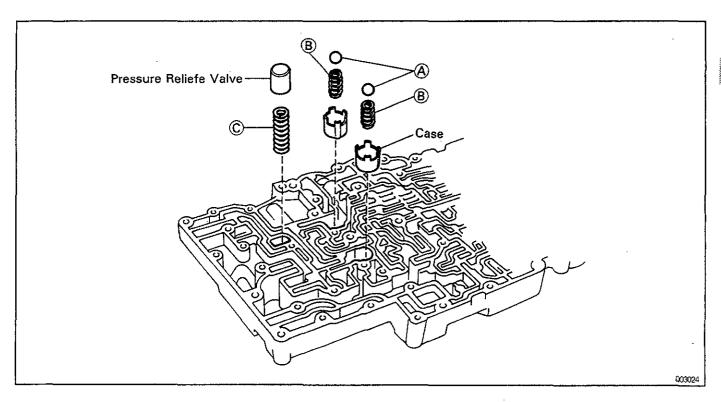




Mark	Name	Length x Width x Thickness mm(in.)
	Retainer for Primary Regulator Valve Plunger Sleeve	18.0 x 5.0 x 3.2 (0.709 x 0.197 x 0.126)
B	Retainer for C₀ Exhaust Valve	12.0 x 5.0 x 3.2 (0.472 x 0.197 x 0.126)
	Retainer for 3-4 Shift Valve Plug	12.0 x 5.0 x 3.2 (0.472 x 0.197 x 0.126)
	Retainer for 1 - 2 Shift Valve Plug	12.0 x 5.0 x 3.2 (0.472 x 0.197 x 0.126)

Mark	Name	Length x Diameter	mm(in.)
©	Pin for Lock-up control Valve Plug	23.8 x 2.5(0.937 x 0.098)	

2. CHECK VALVE, BALL AND SPRINGS



Mark	Name	Diameter mm (in.)
(A)	Check Ball	8.7 (0.343)

Mark	Name (Color)	Free length x Outer Diameter mm (in.)	Total No. of coils
B	Check Ball (None)	14 x 9.8 (0.551 x 0.386	6.0
0	Pressure Relief Valve	24.0 x 8.2 (0.945 x 0.323)	12.0

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3. STRAINERS



