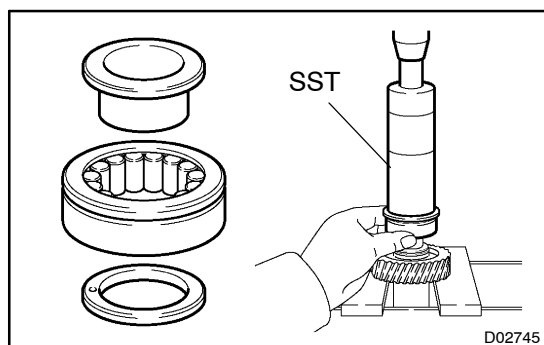


## REASSEMBLY

### INSTALL SIDE RACE AND COUNTER GEAR FRONT BEARING

- (a) Apply gear oil to the side race and bearing.



- (b) Install the inner race and side race to the bearing as shown.
- (c) Using SST and a press, install the bearing.  
SST 09316-60011 (09316-00011, 09316-00021)
- (d) Select a snap ring that allows the minimum axial play.

Mark	Thickness mm (in.)
A	2.45 – 2.50 (0.0970 – 0.0984)
B	2.50 – 2.55 (0.0984 – 0.1004)
C	2.55 – 2.60 (0.1004 – 0.1024)
D	2.60 – 2.65 (0.1024 – 0.1044)
E	2.65 – 2.70 (0.1044 – 0.1063)
F	2.70 – 2.75 (0.1063 – 0.1083)

- (e) Using a snap ring expander, install the snap ring.