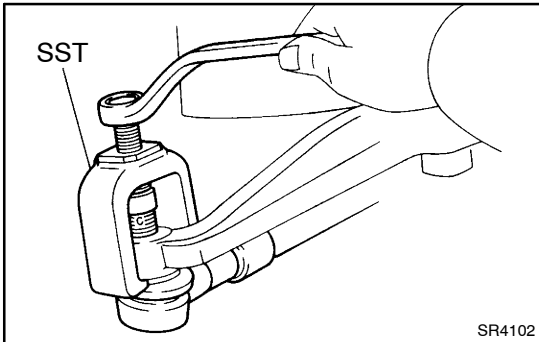


REMOVAL

1. REMOVE PITMAN ARM

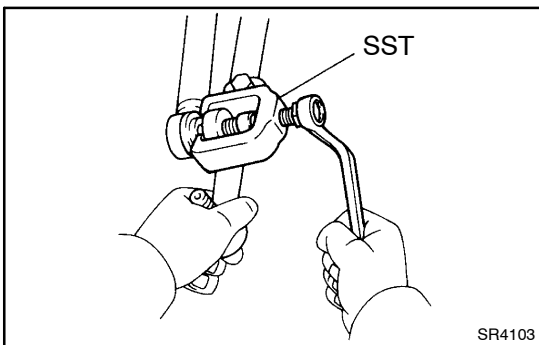
- (a) Remove the nut and spring washer.
- (b) Using SST, disconnect the pitman arm from the sector shaft.

SST 09628-62011



- (c) Remove the cotter pin and nut.
- (d) Using SST, disconnect the pitman arm from the relay rod assembly.

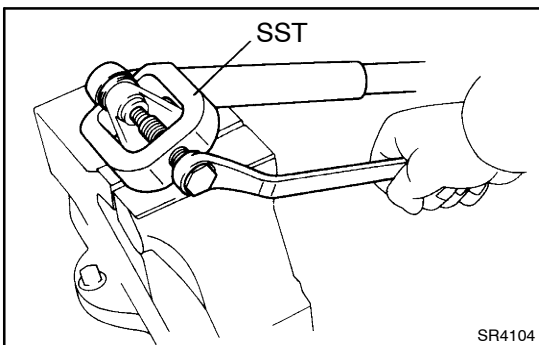
SST 09611-22012



2. REMOVE STEERING DAMPER ASSEMBLY

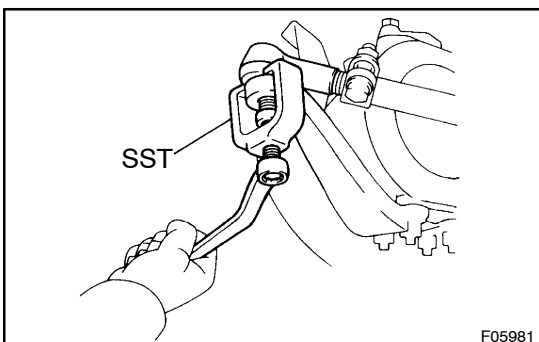
- (a) Remove the nut.
- (b) Using SST, disconnect the steering damper assembly from the relay rod assembly.

SST 09611-22012



- (c) Remove the 2 bolts and damper assembly with the steering damper bracket.
- (d) Remove the nut.
- (e) Using SST, disconnect the damper assembly from the damper bracket.

SST 09610-55012



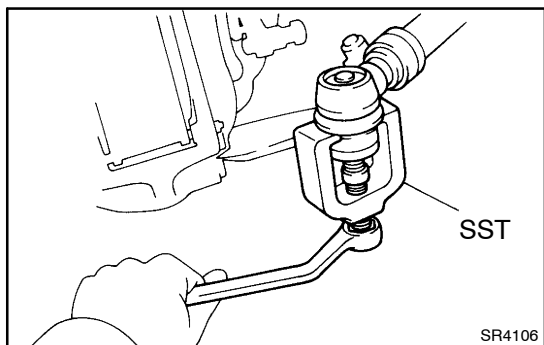
3. REMOVE RELAY ROD ASSEMBLY

- (a) Remove the cotter pin and nut.
- (b) Using SST, disconnect the relay rod assembly from the knuckle arm.

SST 09611-22012

4. REMOVE LH AND RH RELAY ROD ENDS

Remove the 2 bolts, nuts and clamps.

**5. REMOVE TIE ROD ASSEMBLY**

- (a) Remove the 2 cotter pins and nuts.
- (b) Using SST, disconnect the tie rod assembly from the knuckle arm.

SST 09611-22012

6. REMOVE LH AND RH TIE ROD ENDS

Remove the 2 bolts, nuts and clamps.