DI3S1-01

O/D OFF

Q10814

PRE-CHECK

1. DIAGNOSIS SYSTEM

Description

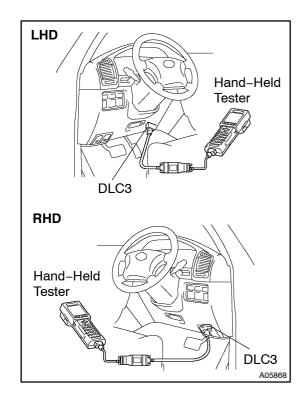
• When troubleshooting Multiplex (M-OBD) vehicles, the only difference from the usual troubleshooting procedure is that you connect the hand-held tester to the vehicle, and read off various data output from the vehicle's Engine and ECT ECU.

The vehicle's on– board computer lights up the O/D OFF indicator light on the instrument panel when the computer detects a malfunction in the computer itself or in drive system components. In addition to the O/D OFF indicator light lighting up when a malfunction is detected, the applicable DTCs are recorded in the Engine and ECT ECU memory. If any malfunction does not occur in 3 trips, the O/D OFF indicator light goes off but the DTCs remain recorded in the Engine and ECT ECU memory.

- To check the DTCs, connect a hand-held tester to DLC3 on the vehicle or read the number of blinks of the O/D OFF indicator light when TC and CG terminals on the DLC3 are connected. The hand-held tester also enables you to erase the DTCs and activate the several actuators and check freeze frame data and various forms of engine data (For instruction book).
- The diagnosis system operates in normal mode during normal vehicle use, and also has a check (test) mode for technicians to simulate malfunction symptoms and perform troubleshooting. Most DTCs use 2-trip detection logic (*) to prevent erroneous detection and ensure thorough malfunction detection. By switching the Engine and ECT ECU to check (test) mode using hand-held tester when troubleshooting, the technician can cause the O/D OFF indicator light lights up for a malfunction that is only detected once or momentarily.
- *2-trip detection logic:

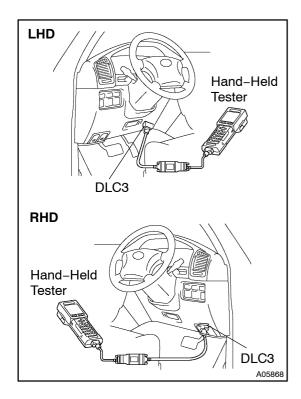
When a logic malfunction is first detected, the malfunction is temporarily stored in the Engine and ECT ECU memory.

If the same malfunction is detected again during the 2nd test drive, this 2nd detection causes the O/D OFF indicator light to light up.



O/D OFF

Q10814



2. | INSPECT[DIAGNOSIS[(NORMAL[MODE)

- (a) Check the D/D DFF indicator tight.
 - (1) Turn the ignition switch ON.
 - (2) Check[that[the[O/D[OFF[Indicator[ight]ights[up when[the[O/D[main[switch[is[pushed[out[to[OFF[and goes[off[when[the[O/D[main[switch[is[pushed[in[to NORM.

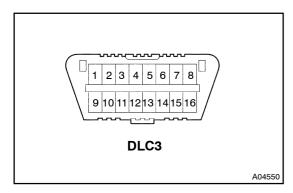
HINT:

- Iffthe[D/D[indicator[i]ght]does[not[i]ght]dpfr[stay[pn[all[the time,[carry[out[theck[for[]]O/D[Main[switch]&[D/D[DFF Indicator[Light[Dircuit"[on[]page[DI-61.
- If the O/D OFF indicator ight blinks, a malfunction code is stored in the ECU memory.
- (b) Check[he[DTC[Using[hand-held[tester]].

NOTICE:

When the diagnostic system is switched from normal mode to check (test) mode, it erases all DTCs and freeze frame data freeze in normal mode. So before switching modes, always check the DTCs and freeze frame data, and note them down.

- (1) Prepare hand-held tester.
- (2) Connect[the[hand-held[tester[to]DLC3[att]the[]ower side[\overline]the[]nstrument[\overline]anel.
- (3) Turn the ignition witch ON and turn the hand-held tester witch ON.
- (4) Use[the[hand-held[tester[to[check[the[DTCs[and instructions, see the hand-held tester instruction book
- (5) See page DI-4 To confirm the details of the DTCs.



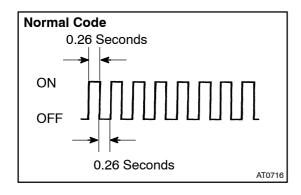
- (c) Check the DTC (Not using hand-held tester).
 - (1) Turn the ignition switch ON, but do not start the engine.
 - (2) Push out the O/D main switch to OFF.

HINT:

Warning and DTCs can be read only when the O/D main switch is ON. If it is OFF, the O/D OFF indicator light will light up continuously and will not blink.

(3) Using SST, connect terminals 13 (TC) and 4 (CG) of DLC3.

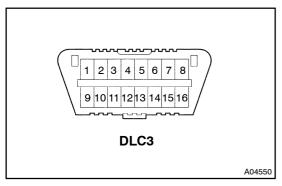
SST 09843-18040



(4) Read the DTC indicated by the number of times the O/D OFF indicator light blinks.

HINT:

If the system is operating normally, the light will blink 2 times per second.



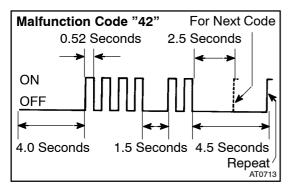
- (d) Inspect the DLC3.
 - (1) The vehicle's Engine and ECT ECU uses ISO 14230 for communication. The terminal arrangement of DLC3 complies with SAE J1962 and matches the ISO 14230 format.

Terminal No.	Connection	Voltage or Resistance	Condition
7	Bus ⊕ Line	Pulse generation	During transmission
4	Chassis Ground	\leftrightarrow Body Ground / 1 Ω or less	Always
16	Battery Positive	↔ Body Ground / 9 – 14 V	Always

HINT:

If your display shows "UNABLE TO CONNECT TO VEHICLE" when you have connected the cable of hand-held tester to DLC3, turned the ignition switch ON and operated the hand-held tester, there is a problem on the vehicle side or tool side.

- If communication is normal when the tool is connected to another vehicle, inspect DLC3 on the original vehicle.
- If communication is still not possible when the tool is connected to another vehicle, the problem is probably in the tool itself, so consult the Service Department listed in the tool's instruction manual.



(2) The malfunction code is indicated, as shown in the chart on the left (DTC "42" is shown as an example).

HINT:

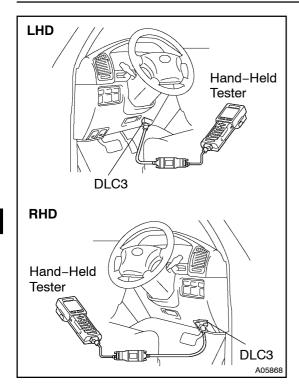
When 2 or more malfunction codes are stored in memory, the lower–numbered code is displayed first.

3. INSPECT DIAGNOSIS (CHECK MODE)

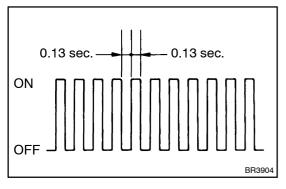
HINT:

Hand-held tester only: Compared to the normal mode, the check mode has high sensing ability to detect malfunctions. Furthermore, the same diagnostic items which are detected in Normal mode can also be detected in check mode.

- (a) Check DTC.
 - (1) Check the initial conditions.
 - Battery positive voltage 11 V or more
 - Throttle valve fully closed
 - Transmission in P range
 - Air conditioning switched off
 - (2) Turn the ignition switch OFF.
 - (3) Prepare a hand-held tester.



- (4) Connect the hand-held tester to DLC3 at the lower side of the instrument panel.
- (5) Turn the ignition switch ON and switch the hand-held tester ON.



- (6) Switch the hand-held tester from Normal mode to Check mode (Check that the O/D OFF indicator light flashes).
- (7) Start the engine (O/D OFF indicator light goes out after the engine starts).
- (8) Simulate the conditions of the malfunction described by the customer.

NOTICE:

Leave the ignition switch ON until you have checked the DTCs. etc.

(9) After simulating the malfunction conditions, use the hand-held tester diagnosis selector to check the DTCs and freeze frame data, etc.

HINT:

Take care not to turn the ignition switch OFF, as turning it OFF switches the diagnosis system from Check mode to Normal mode, so all DTCs etc. are erased.

- (10) After checking the DTC, inspect the applicable circuit.
- (b) When using hand-held tester:

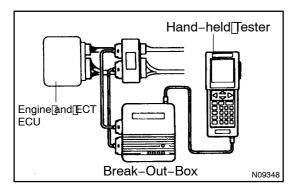
Clear the DTC.

The following operation will erase the DTC and freeze frame data. Operate a hand-held tester to erase the codes.

(c) When not using hand-held tester:

Clear the DTC.

Remove the EFI fuse from engine room J/B for 10 seconds or more.



4. ENGINE AND ECT ECU STANDARD VALUES MEA-SUREMENT USING BREAK-OUT-BOX AND HAND-HELD TESTER

- (a) Hook up the break-out-box and hand-held tester to the vehicle.
- (b) Read[the Engine and ECT ECU input/output values by following the prompts on the ster screen.

HINT:

Hand-held_tester_has_isnapshot"_function._This_records_the measured_values_and_is_effective_in_the_diagnosis_off_intermittent problems._Please_refer_to_the_hand-held_tester_threak-out-box operator_s_manual_for_further_details.

5. | PROBLEM SYMPTOM CONFIRMATION

Taking[into@onsideration[the@esults@f[the@ustomer@roblem@analysis,@ry@o@eproduce@he@symptoms@f[the trouble.[]f[the@problem@s@hat@he@ransmission@oes@hot@shift@up,@shift@own,@r@he@shift@point@s@oo@high@rtoo@ow@onduct@he@ollowing@oad@est@eferring@o@he@automatic@shift@schedule@and@simulate@he@problem symptoms.

6. ☐ ROAD TEST

NOTICE:

Conduct[the[test[at[hormal]operating[ATF[temperature[50 -[80]] C (122 - 176]] F).

- (a) Drange est NORM and PWR pattern):
 - Shift[into[]the[]D[]tange[and[]tully[depress[]the[accelerator[]pedal[and[]check[]the[]ollowing[]points.
 - (1) ☐ Check ☐ up-shift ☐ peration.
 - Check[to]\$ee[that]] \rightarrow [2,2] \rightarrow [3[and[3] \rightarrow [0/D]]up-shift[takes]place,[and[that[the]\$hift[points[conform[to]the]automatic[\$hift[\$chedule][See[page[\$S-11]]]]

HINT:

- O/D[Gear[Up-shift[Prohibition[Control[1.[Coolant[lemp.[]s[55]] C[131]] F)[]or[]ess.[2.[]f[]here[]s[a[] 0 km/h[[6]]mph)[difference[]between[]he[]set[]cruise[]control[]speed[]and[]yehicle[]speed.)
- •□ O/D[Gear[Lock-up[Prohibition[Control[]1.[Brake[pedal[]s[depressed.[2.[Coolant[]emp.[]s[\$5]] C[]131 °F)]]orlless.)
- •□ When the 2nd start switch is ON, there is no 1 + 2 up shift and 2 + 1 down shift.
 - (2) Check flor shift shock and slip.
 - Check [1] or [3] hock [4] and [3] hock [4] or [4] and [3] hock [4] or [4] and [3] hock [4] or [4
 - (3) Check for abnormal hoises and vibration.
 - Run[at[]he[]D[]ange[]ock-up[]or[]O/D[]gear[and[]check[]or[]abnormal[]noises[]and[]yibration.

HINT:

The check for the cause of abnormal moises and vibration must be done very thoroughly as it could also be due to loss of the lance of the differential, for que converter, etc.

(4) ☐ Check Tkick – down Toperation.

While $\underline{\text{[]}}$ unning $\underline{\text{[]}}$ he $\underline{\text{[]}}$ and $\underline{\text{[]}}$ rd $\underline{\text{[]}}$ and $\underline{\text{[]}}$ /D $\underline{\text{[]}}$ ears, $\underline{\text{[]}}$ he ck $\underline{\text{[]}}$ ossible $\underline{\text{[]}}$ is equivalent to those indicated in the automatic $\underline{\text{[]}}$ shift $\underline{\text{[]}}$ chedule $\underline{\text{[]}}$ See $\underline{\text{[]}}$ S-11 $\underline{\text{[]}}$

 $LAND \hbox{$\tt [CRUISER \hbox{$\tt [W/G)$}]$} \ (RM616E)$

- (5) Check abnormal shock and \$lip at kick-down.
- (6) ☐ Check the Tlock up Tmechanism.
 - •□ Drive[]n[]D[]ange,[]D/D[]gear,[at[a[]steady[]speed[]lock-up[]DN)[]of[about[]80[]km/h[]50[]mph).
 - Lightly depress the accelerator pedal and check that the engine speed does not change abruptly.

If[]here[]s[a[]big[]ump[]n[engine[]speed,[]here[]s[]ho[]ock-up.

(b) 2 range test:

Shift[into[]]he[2][]ange[and[][ully[]]depress[]]he[accelerator[]]pedal[and[]]check[]]he[][ollowing[]]points.

- (1) ☐ Check ☐ up-shift ☐ peration.
 - Check[to[see[that[the]]]-2 up-shift[takes[place[and[that[the[shift[point[conforms[to[the[automatic shift[schedule]]See[page[\$S-11]]]]
- (2) Check engine braking.
 - While running in the 2 range and 2nd gear, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.
- (c) L range test:

Shift into the L range and fully depress the accelerator pedal and check the following points.

(1) Check no up-shift.

While running in the L range, check that there is no up-shift to 2nd gear.

HINT:

- There is no O/D up-shift and lock-up in the 2 range.
- When the 2nd start switch in ON, there is $1 \rightarrow 2$ up-shift and $2 \rightarrow 1$ down-shift.
 - (2) Check engine braking.
 - While running in the L range, release the accelerator pedal and check the engine braking effect.
 - (3) Check for abnormal noises during acceleration and deceleration.
- (d) R range test:

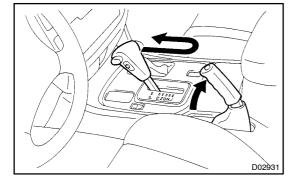
Shift into the R range and fully depress the accelerator pedal and check for slipping.

CAUTION:

Before conducting this test ensure that the test area is free from people and obstruction.

(e) P range test:

Stop the vehicle on a grade (more than 5°) and after shifting into the P range, release the parking brake. Then, check to see that the parking lock pawl holds the vehicle in place.



7. BASIC INSPECTION

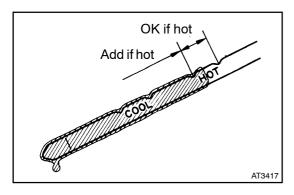
(a) Check the fluid level.

HINT:

 Drive the vehicle so that the engine and transmission are at normal operating temperature.

Fluid temperature: 70 - 80 °C (158 - 176 °F)

Only use the COOL range on the dipstick as a rough reference when the fluid is replaced or the engine does not run.



- (1) Park the vehicle on a level surface and set the parking brake.
- (2) With the engine idling and the brake pedal depressed, shift the shift lever into all ranges from P to L range and return to P range.
- (3) Pull out the dipstick and wipe it clean.
- (4) Push it back fully into the pipe.
- (5) Pull it out and check that the fluid level is in the HOT range.

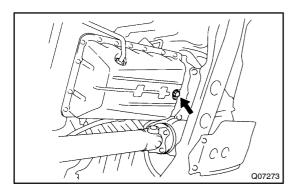
If the level is not within the range, add new fluid.

Fluid type: ATF D-II or DEXRON® III (DEXRON® II) NOTICE:

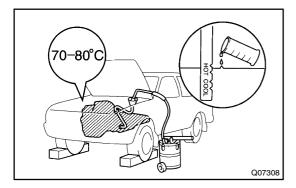
Do not overfill.

(b) Check the fluid condition.

If the fluid smells burnt or is black, replace it.



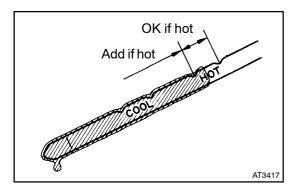
- (c) Replace the ATF.
 - (1) Remove the drain plug and drain the fluid.
 - (2) Reinstall the drain plug securely.



(3) With the engine OFF add new fluid through the oil filler pipe.

Fluid type: ATF D-II or DEXRON® III (DEXRON® II) Capacity: 3.5 liters (3.7 US qts, 3.1 Imp.qts)

(4) Start the engine and shift the shift lever into all ranges from P to L range and then shift into P range.



- (5) With the engine idling, check the fluid level. Add fluid up to the COOL level on the dipstick.
- (6) Check the fluid level at the normal operating temperature, 70 80 °C (158 176 °F), and add as necessary.

NOTICE:

Do not overfill.

(d) Check the fluid leaks.

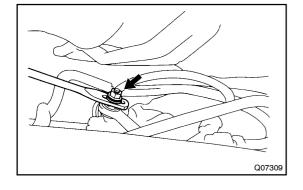
Check for leaks in the transmission.

If there are teaks, to the cessary to repair or replace O-rings, FIPGs, bil seals, blugs or other parts.

- (e) Inspect and adjust the shift ever position.
 - •□ Whenghifting[theghift[lever[from[the[N]]]]] ange[to]] other images, check[that]] the lever can be shifted smoothly and accurately to each nange and that the position ndicator short aligned with the position.

If the indicator is not aligned with the correct position, carry out the following adjustment procedures.

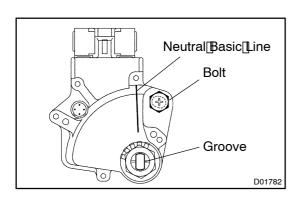
- Loosen[]he[]hut[]on[]he[]shift[]ever.
- •□ Push[]the[control[shaft[]fully[]tearward.



- Return the control shaft ever 2 motches to Nange.
- •□ Set@he[\$hift@ever@o@N@ange.
- While holding he shift ever ightly ward he range ighten he shift ever hut.

Torque: 13[N·m[130[kgf·cm,[9[ft·lbf)

Start[]the[]engine[]and[]make[]sure[]that[]the[]vehicle moves[]forward[]when[]shifting[]the[]ever[]from[]the[]N[]to D[]fange[]and[] @ver[]es[]when[]shift[][hg]]t[]t[]the[]R range.



Control[\$haft[Lever

Q07310

- (f) Inspect and adjust the heutral start switch.
 - Check[]hat[]he[engine[can[be[started[with]]he[shift[]everonly[]n[]he[N[or[]P[]ange,[but[]hot[]n[other]]anges.

If it is inot as is tated above, carry out the following adjustment procedures.

- •□ Loosenthemeutralstartswitchboltandsettheshift lever to the N range.
- Align the groove and neutral basic line.
- Hold the switch in position and tighten the bolt.

Torque: 13 N·m (130 kgf·cm, 10 ft·lbf)

 For continuity inspection of the neutral start switch, see page DI-51.

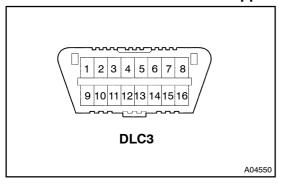
8. MECHANICAL SYSTEM TESTS

(a) Measure the stall speed.

The object of this test is to check the overall performance of the transmission and engine by measuring the stall speeds in the D range.

NOTICE:

- Do the test at normal operating ATF temperature 50 80 °C (122 176 °F).
- Do not continuously run this test for longer than 5 seconds.
- To ensure safety, do this test in a wide, clear level area which provides good traction.
- The stall test should always be carried out in pairs. One technician should observe the conditions of wheels or wheel stoppers outside the vehicle while the other is doing the test.



Chock the 2 wheels.

 Connect a hand-held tester to DLC3 or tachometer to terminal TAC (9) of DLC3 with SST.

SST 09843-18030

- Fully apply the parking brake.
- Keep your left foot pressing firmly on the brake pedal.
- Start the engine.
- Shift into the D range. Press all the way down on the accelerator pedal with your right foot.
 Quickly read the stall speed at this time.

Stall speed: $2,300 \pm 150 \text{ rpm}$

Do the same test in R range.

Stall speed: $2,300 \pm 150 \text{ rpm}$

Evaluation:

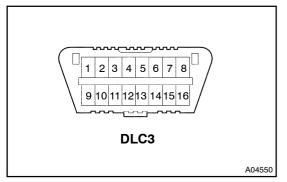
Problem	Possible cause	
(a) Stall speed low in D range	Engine output may be insufficient Stator one–way clutch is operating properly HINT: If more than 600 rpm below the specified value, the torque converter could be faulty.	
(b) Stall speed high in D range	 Line pressure too low Forward clutch slipping No.2 one-way clutch not operating properly O/D one-way clutch not operating properly 	
(c) Stall speed high in R range	 Engine output may be insufficient Stator one-way clutch is operating properly 1st & reverse brake slipping O/D one-way clutch not operating properly 	
(b) Stall speed high in D and R ranges	Line pressure too low Improper fluid level O/D one–way clutch not operating properly	

(b) Measure the time lag.

When the shift lever is shifted while the engine is idling, there will be a certain time lapse or lag before the shock can be felt. This is used for checking the condition of the O/D direct clutch, forward clutch, and 1st & reverse brake.

NOTICE:

- Do the test at normal operating ATF temperature 50 80 °C (122 176 °F).
- Be sure to allow 1 minute interval between tests.
- Take 3 measurements and take the average value.



- Chock the 4 wheels.
- Connect a hand-held tester to DLC3 or tachometer to terminal TAC (9) of DLC3 with SST.

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Start engine and check idle speed.

Idle speed: 750 ± 50 rpm (In N range and A/C OFF)

Shift the lever from N to D range. Using a stop watch, measure the time from when the lever is shifted until the shock is felt.

Time lag: $N \rightarrow D$ less than 1.2 seconds

In the same way, measure the time lag for N
 → R.

Time lag: N → R less than 1.5 seconds

Evaluation (If $N \rightarrow D$ or $N \rightarrow R$ time lag is longer than the specified):

Problem	Possible cause	
$N \rightarrow D$ time lag is longer	Line pressure too lowForward clutch wornO/D one-way clutch not operating properly	
$N \rightarrow R$ time lag is longer	 Line pressure too low Direct clutch worn 1st & reverse brake worn O/D one-way clutch not operating properly 	

9. ☐ HYDRAULIC TEST

(a) ☐ Measure ☐ the ☐ ine ☐ pressure.

NOTICE:

- □ Do[the[test[at]normal]operation[ATF[temperature[50 -[80]]C (122 176]]F).
- The line pressure test should always be carried out in pairs. One technician should observe the conditions of wheels or wheels to oper outside the vehicle while the other is doing the test.
- Becareful to prevent \$ST's hose from interfering with the exhaust pipe.
 - (1) Warm up the ATF.
 - (2) Remove[]he[]est[]plug[]on[]he[]eft[]side[]of[]he[]ransmission[]case[]and[]connect[]ST. (See[]page[]AT-29[]or[]he[]ocation[]o[]connect[]SST)
 - SST 09992-00095 (09992-00231, 09992-00271)
 - (3) Fully apply the parking brake and chock the 4 wheels.
 - (4) Connect a hand-held tester to DLC3.
 - (5) Start the engine and check idling speed.
 - (6) Keep your left foot pressing firmly on the brake pedal and shift into D range.
 - (7) Measure the line pressure when the engine is idling.
 - (8) Depress the accelerator pedal all the way down. Quickly read the highest line pressure when engine speed reaches stall speed.
 - (9) In the same way, do the test in R range.

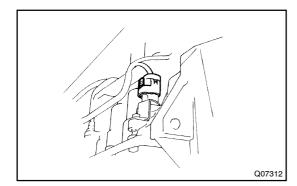
Specified line pressure:

Condition	D range kPa (kgf / cm², psi)	R range kPa (kgf / cm², psi)
ldling	480 – 539 (4.9 – 5.5, 70 – 78)	696 – 794 (7.1 – 8.1, 101 – 115)
Stall	1,294 - 1,432 (13.2 - 14.6, 188 - 208)	1,657 - 1,989 (16.9 - 20.3, 240 - 289)

If the measured pressure is not up to the specified value, recheck the throttle cable adjustment and retest.

Evaluation

Problem	Possible cause
If the measured values at all ranges are higher	SLT solenoid valve defective Throttle valve defective Regulator valve detective
If the measured values at all ranges are lower	SLT solenoid valve defective Throttle valve defective Regulator valve defect Oil pump defect O/D direct clutch defect
If pressure is low in the D range only	D range circuit fluid leakage Forward clutch defect
If pressure is low in the R range only	R range circuit fluid leakage Direct clutch defect Ist & reverse brake defect



10. MANUAL SHIFTING TEST

HINT:

By[]his[]est,[]t[]can[]be[]determined[]whether[]he[]rouble[]s[]within the[]electrical[]circuit[]or[]s[]a[]nechanical[]problem[]n[]he[]ransmission.

- (a) Disconnect the solenoid wire.
- (b) Inspect the manual driving operation.

Check[]hat[]he[shift[and[]gear[]positions[]correspond[]o[]he table[]pelow.

While driving, shift hrough he ___, 2 and ___ anges.

Check he limit he gear change cor sponds he limit he shift range.

Shift <u></u> range	Gear⊡position
D	O/D
2	3rd
L	1st
R	Reverse
Р	Pawl <u></u> Lock

HINT:

If the L, 2 and D ange gear positions are difficult to distinguish, do the following read test.

If any abnormality is found in the above test, the problem is in the transmission if self.

- (c) Connect the solenoid wire.
- (d) Cancel out DTC See page DI-4).