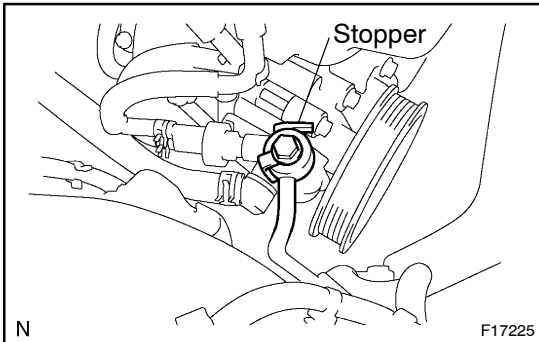


## INSTALLATION

### 1. INSTALL PS VANE PUMP ASSEMBLY

Torque the 3 bolts.

**Torque: 17 N·m (175 kgf·cm, 13 ft·lbf)**



### 2. INSTALL PRESSURE FEED TUBE

Install new gaskets on each side of the tube and torque the union bolt.

**Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)**

**HINT:**

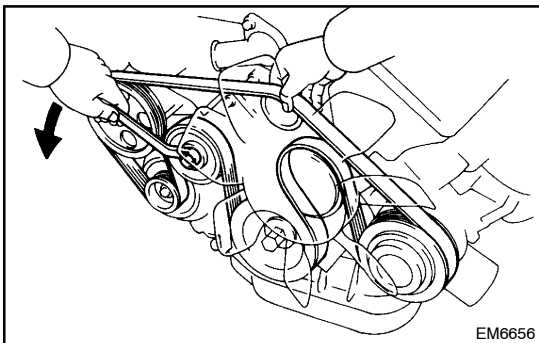
Make sure that the stopper of the tube touches the PS vane pump body as shown in the illustration, then torque the bolt.

### 3. CONNECT RETURN HOSE

Install the clip.

### 4. CONNECT 2 VACUUM HOSES

Install the 2 clips.



### 5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

### 6. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- Tighten the 3 bolts.
- Tighten the clamp.
- Connect the hose.
- Connect the MAF meter connector.

### 7. INSTALL NO. 2 ENGINE UNDER COVER

Tighten the 8 bolts.

### 8. INSTALL NO. 1 ENGINE UNDER COVER

Tighten the 6 bolts.

### 9. BLEED POWER STEERING SYSTEM

(See Pub. No. RM616E on page SR-4)