

INSTALLATION

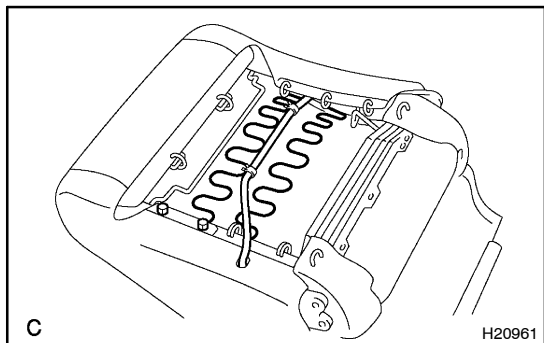
NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

1. w/ Lumber support:

INSTALL LUMBER SUPPORT

Install the lumber support with 2 bolts to seatback frame.



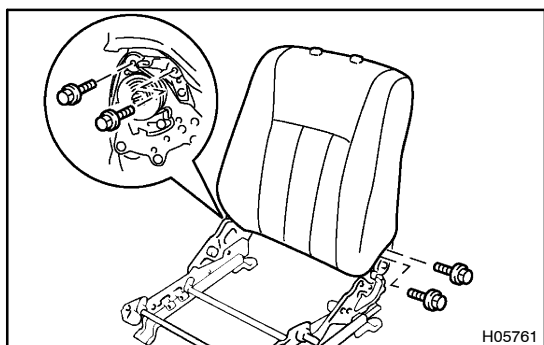
2. INSTALL SEATBACK FRAME

(a) Install the seatback frame with new hog rings, clamps and 2 bolts.

(b) Install the headrest supports.

3. INSTALL SEATBACK ASSEMBLY

(a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with a screw that the connector is placed in between.



(b) Install the seatback assembly with 4 bolts.

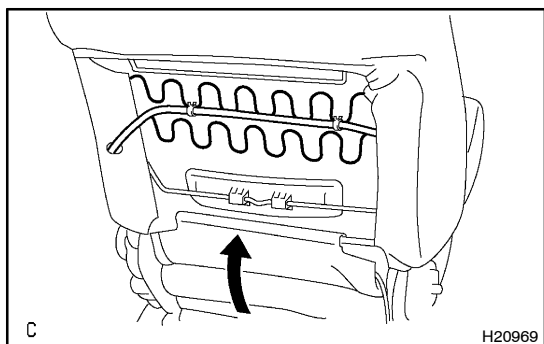
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

NOTICE:

- Make sure that the seatback assembly is installed to the specified torque.
- If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.
- When installing the seatback assembly, take care it is not to be pinched between other parts.

HINT:

Tighten the 4 bolts temporarily, then from the bolts on the front right side tighten them completely.



- (c) Install new hog rings.
- (d) Hang the hook.
- (e) Connect the connectors.

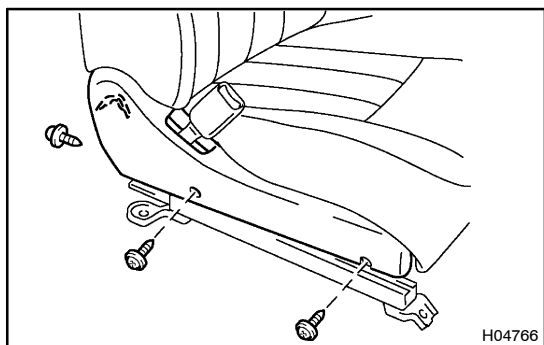
4. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat adjuster.

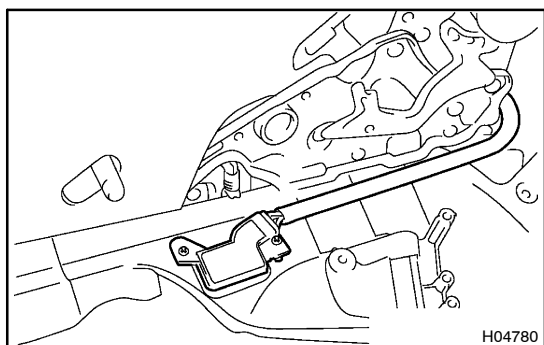
HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

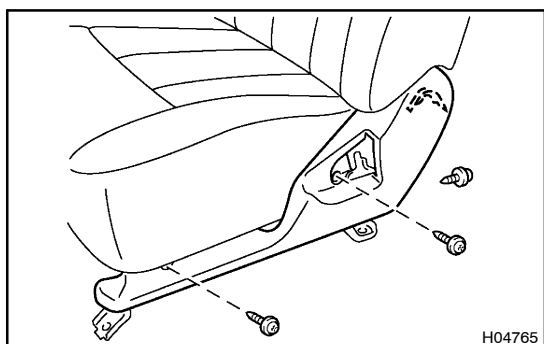
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

**5. INSTALL SEAT CUSHION INNER SHIELD**

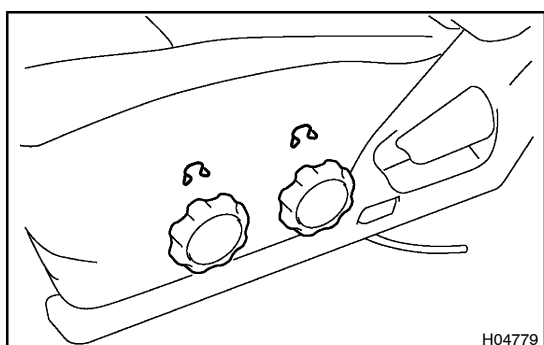
Install the seat cushion inner shield with 3 screws as shown in the illustration.

**6. w/ Lumber support:****INSTALL SEAT CUSHION OUTER SHIELD**

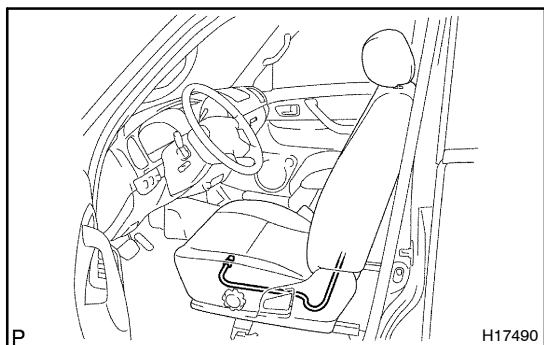
- (a) Connect the connector.
- (b) Install the seat cushion outer shield with 3 screws.

**7. w/o Lumber support:****INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with 3 screws as shown in the illustration.

8. INSTALL RECLINING ADJUSTER RELEASE HANDLE**9. INSTALL HEADREST****10. Vertical adjuster type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knob with snap rings.

**11. INSTALL FRONT SEAT**

- (a) Install the front seat.

NOTICE:

Be careful not to damage body.

- (b) Connect the connectors.

- (c) Install the 4 bolts.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (d) Install the 4 track covers.