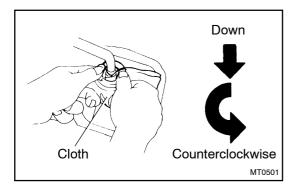
MT07M-01



REMOVAL

Separate Seat: REMOVE|TRANSMISSION|SHIFT|LEVER

- (a) Remove the front console panel and disconnect connect tors. See page BO-127)
- (b) Remove the 6 bolts, \$hift ever boot and retainer. Torque: 6.5 N·m 66 kgf·cm, 58 n.·lbf)
- (c) Cover[the[shift]]ever[cap[with]a[cloth.
- (d) ☐ Pressing [down [bn [the [shift] ever [cap, [rotate]]t [counterclockwise@o@emove.
- (e) Pull out the shift lever.

HINT:

At the time of installation, please refer to the following item. Apply MP grease to the tip of the shift ever.

2. Bench Seat:

REMOVE TRANSMISSION SHIFT LEVER

- (a) Remove center ower cluster finish panel and disconnect connectors. See page BO-127)
- (b) Remove the 2screws and ransfer ever hole cover. (SeepageBO-127)
- (c) Remove the 4 bolts, shift ever boot and retainer. Torque: 6.5 N·m 66 kgf·cm, 58 n.·lbf)
- (d) Cover[the[shift]]ever[cap[with]a[cloth.
- (e) Pressing down on the shift ever cap, rotate to counterclockwise To remove.
- (f) ☐ Pull out the shift ever.

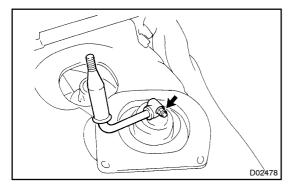
HINT:

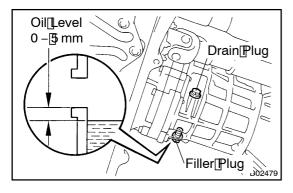
At the time of installation, please refer to the following item. Apply MP grease to the tip of the shift ever.



Remove[]he[]hut,[]washer,[]ever[]ock[]pin[]and[]ransfer[]ever.

Torque: 12[N·m[120[kgf·cm,[9[ft·lbf)]





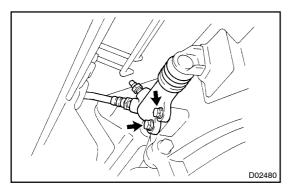
RAISE[YEHICLE[AND[DRAIN[TRANSMISSION[OIL 4.□ Oilgrade: APIGL-4 or GL-5 Viscosity: SAE 75W-90

Capacity: 2.2 liters 2.3 US qts, 1.9 mp. qts)

Torque: 37 N·m 380 kgf·cm, 27 ft·lbf)

- 5. **REMOVE ENGINE UNDER COVER**
- 6. REMOVE FRONT AND REAR PROPELLER SHAFT (See page PR-2)

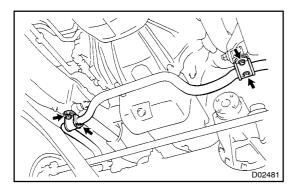
- 7. w/ One Touch 2-4 Selector System: DISCONNECT MOTOR ACTUATOR CONNECTOR
- 8. Full-time 4WD Type:
 DISCONNECT CENTER DIFF-LOCK INDICATOR
 SWITCH, NEUTRAL POSITION SWITCH, BACK-UP
 LIGHT SWITCH, L4 POSITION SWITCH AND NO.1
 SPEED SENSOR CONNECTORS
- 9. Part-time 4WD Type:
 DISCONNECT TRANSFER 4WD POSITION SWITCH,
 NEUTRAL POSITION SWITCH, BACK-UP LIGHT
 SWITCH, L4 POSITION SWITCH AND NO.1 SPEED
 SENSOR CONNECTORS



10. DISCONNECT CLUTCH RELEASE CYLINDER AND LINE

Remove the 2 bolts and disconnect the release cylinder and line.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

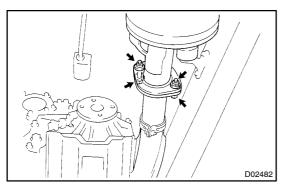


11. DISCONNECT STABILIZER BAR

(a) Remove the 4 set bolts of the stabilizer bar bracket.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

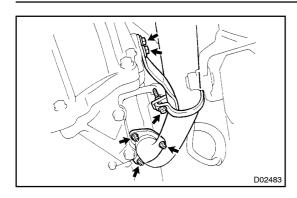
(b) Disconnect the stabilizer bar.

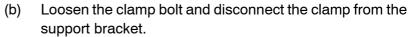


12. DISCONNECT FRONT EXHAUST PIPE

(a) Remove the 2 bolts, nuts and gasket.

Torque: 40 N·m (400 kgf·cm, 30 ft·lbf)





Torque: 20 N·m (200 kgf·cm, 15 ft·lbf)

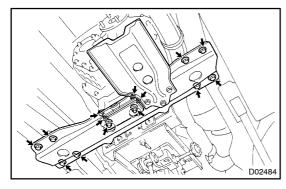
(c) Remove the 2 bolts and bracket from the clutch housing.

Torque: 24 N·m (240 kgf·cm,17 ft·lbf)

(d) Remove the 3 nuts, gasket and disconnect the front ex-

haust pipe and suspend it securely.

Torque: 63 N·m (640 kgf·cm, 46 ft·lbf)



13. REMOVE CROSSMEMBER

- (a) Support the center of the transmission.
- (b) Remove the 2 nuts of the engine rear mounting.

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)

(c) Remove the 8 bolts and crossmember.

Torque: 50 N·m (510 kgf·cm, 36 ft·lbf)

14. REMOVE ENGINE REAR MOUNTING

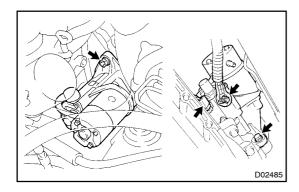
Remove the 4 bolts and engine rear mounting from the transmission.

Torque: 59 N·m (600 kgf·cm, 43 ft·lbf)

15. JACK UP TRANSMISSION SLIGHTLY

Using a transmission jack, support the transmission.

16. REMOVE SUSPENDED FRONT EXHAUST PIPE

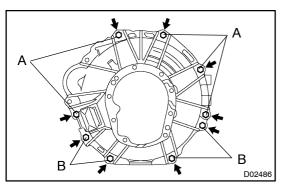


17. REMOVE STARTER

- (a) Disconnect the connector and wire from the starter.
- (b) Remove the bolt and nut.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Remove the starter and suspend it securely.



18. REMOVE TRANSMISSION WITH TRANSFER

- (a) Disconnect the wire harness from the transmission.
- (b) Remove the 9 transmission mounting bolts from the engine.

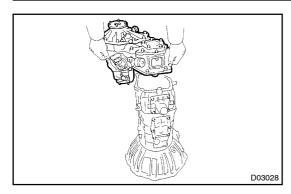
Torque:

Bolt A: 72 N·m (730 kgf·cm, 53 ft·lbf)

Bolt B: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Pull out the transmission with the transfer down and toward the rear.

LAND CRUISER (W/G) (RM616E)



19. REMOVE TRANSFER FROM TRANSMISSION

- (a) Bench Seat:
 Disconnect he ransfer hift ever od assembly.
 (See page R-5, R-6)
- (b) Disconnect the breather hose and remove the 6 transfer adaptor rear mounting bolts.

Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)

(c) Pull the transfer straight up and remove it from the transmission.

HINT:

Take care not to damage the transfer adaptor oil seal with the transfer input gear spline.

HINT:

At the time of installation, please refer to the following item. Apply MP grease to the lip of the transfer adaptor oil seal.