

## REMOVAL

### 1. REMOVE NO.1 ENGINE UNDER COVER

Remove the 6 bolts.

### 2. REMOVE NO.2 ENGINE UNDER COVER

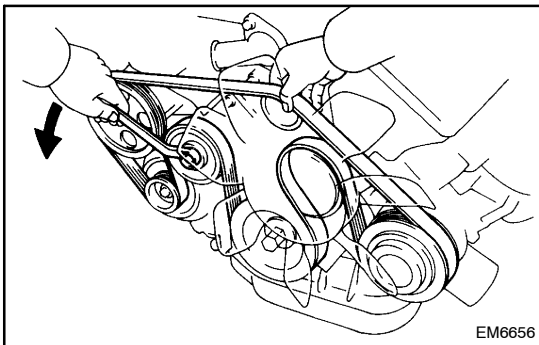
Remove the 8 bolts.

### 3. REMOVE RH REAR ENGINE UNDER COVER

Remove the 5 clips.

### 4. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Disconnect the MAF meter connector.
- (b) Loosen the clamp.
- (c) Remove the 3 bolts.



### 5. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

### 6. DISCONNECT 2 VACUUM HOSES

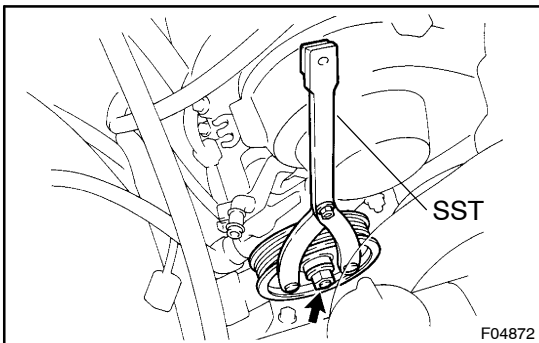
Remove the 2 clips.

### 7. DISCONNECT RETURN HOSE

Remove the clip.

### 8. REMOVE PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



### 9. REMOVE VANE PUMP PULLEY

Using SST, stop the pulley rotating and remove the pulley set nut.

SST 09960-10010 (09962-01000, 09963-01000)

### 10. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts and nut.