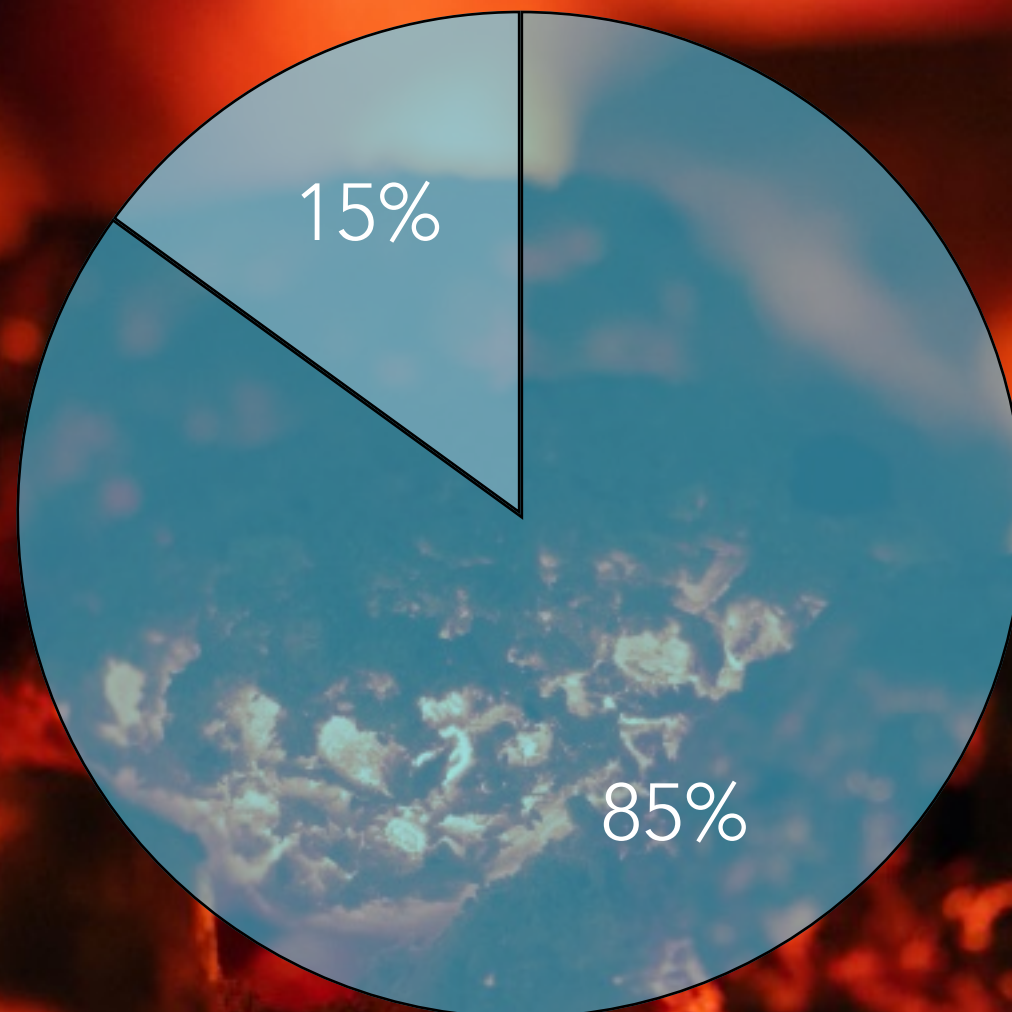


COAL PRODUCERS

only around 15% of hard coal production is destined for the international coal market.



MINING METHODS

Two methods:

