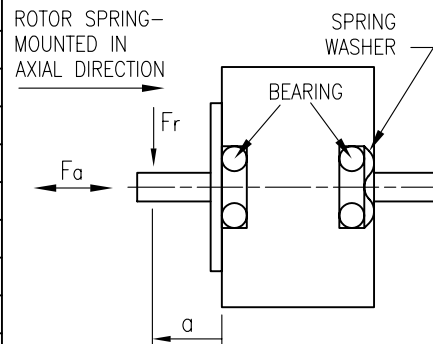


SPECIFICATION	CONNECTION	UNIPOLAR OR BIPOLAR-1 WINDING	BIPOLAR	
			SERIAL	PARALLEL
VOLTAGE (VDC)		2.97		
AMPS/PHASE		4.5	3.18	6.36
RESISTANCE/PHASE (Ohms)@25°C		0.66±15%	1.32±15%	0.33±15%
INDUCTANCE/PHASE (mH) @1KHz		3.0±20%	12±20%	3.0±20%
HOLDING TORQUE (Nm) [lb-in]		4.2 [37.17]	5.94 [52.57]	5.94 [52.57]
DETENT TORQUE (Nm) [lb-in]		0.21 [1.8585]		
STEP ANGLE (°) ± STEP ACCURACY		1.8 ± 5% (NON-ACCUM)		
BACK-EMF (V) (300 U/min)			46.3	
ROTOR INERTIA (Kg-m²) [lb-in²]		1.9x10 ⁻⁴ [0.65]		
WEIGHT (Kg) [lb]		2.8 [6.174]		

PERMISSIBLE RADIAL+AXIAL FORCE



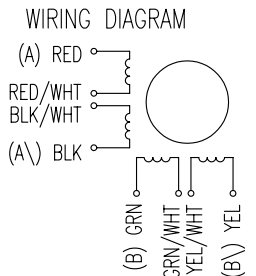
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)	
AMBIENT TEMPERATURE -20°~ 50°C [-4°F ~ 122°F]	
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)	
INSULATION CLASS B 130° [266°F] (PROTECTION IP30-WITH TERMINAL BOX IP54)	
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)	
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)	

AXIAL-FORCE Fa (N)	Fa=65			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	535	355	256	200
SHAFT PLAY (mm)	AXIAL		RADIAL	
	0.075		0.025	
AT LOAD MAX: (N)	10		5.0	

TYPE OF CONNECTION (EXTERN)				MOTOR	
UNIPOLAR	BIPOLAR			LEADS	WINDING
	1WINDING	SERIAL	PARALLEL		
A —	A —	A —	A —	RED	A
COM —				RED/WHT	
A\ —		A\ —	A\ —	BLK/WHT	A\
B —	B —	B —	B —	BLK	B
COM —				GRN	
B\ —	B\ —	B\ —	B\ —	GRN/WHT	B\
				YEL/WHT	
				YEL	

FULL STEP 2 PHASE-Ex.,
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	
1	+	+	-	-	CCW
2	-	+	+	-	
3	-	-	+	+	CW
4	+	-	-	+	



				NANOTEC:	SCALE FREE	APVD	S.Ha.	09.01.07	STEPPING MOTOR
					X ±0.5	CHKD			
1	TOLERANCE, DIMENSION, ROTOR INERTIA	19.10.07	J.W.	ST8918M4508	1PL ±0.2	DRN	J.W.	13.06.06	DWG.NO ST8918M4508
REV	DESCRIPTION	DATE	APVD		2PL ±0.1	SIGNATURE		DATE	
					ANGLE ±30'				