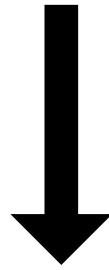


Our approach... ?

Sustainable Cyberphysical Systems

Newton's law of cooling (Differential)

$$\frac{dT(t)}{dt} = -r(T - T_m)$$



$$T(t) = T_m + (T_0 - T_m) e^{-rt}.$$

Newton's law of cooling (Solved)

$$T(t) = T_{\text{m}} + (T_0 - T_{\text{m}}) e^{-rt}.$$

$T(t)$ Final temperature of the piece

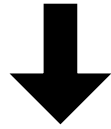
T_{m} Ambient temperature (temperature of the oven)

T_0 Initial temperature of the piece

t Time (time inside the oven)

r Proportionality constant (dependent on the piece material)

$$T(t) = T_m + (T_0 - T_m) e^{-rt}.$$



Solving for “r”...

$$r = -\frac{\ln \left| \frac{T(t) - T_m}{(T_0 - T_m)} \right|}{t} \quad (1)$$

Solving for “T_m”...

$$T_m = \frac{T(t) - T_0 e^{-rt}}{1 - e^{-rt}} \quad (2)$$

Using...

$$r = - \frac{\ln \left| \frac{T(t) - T_m}{(T_0 - T_m)} \right|}{t} \quad (1)$$

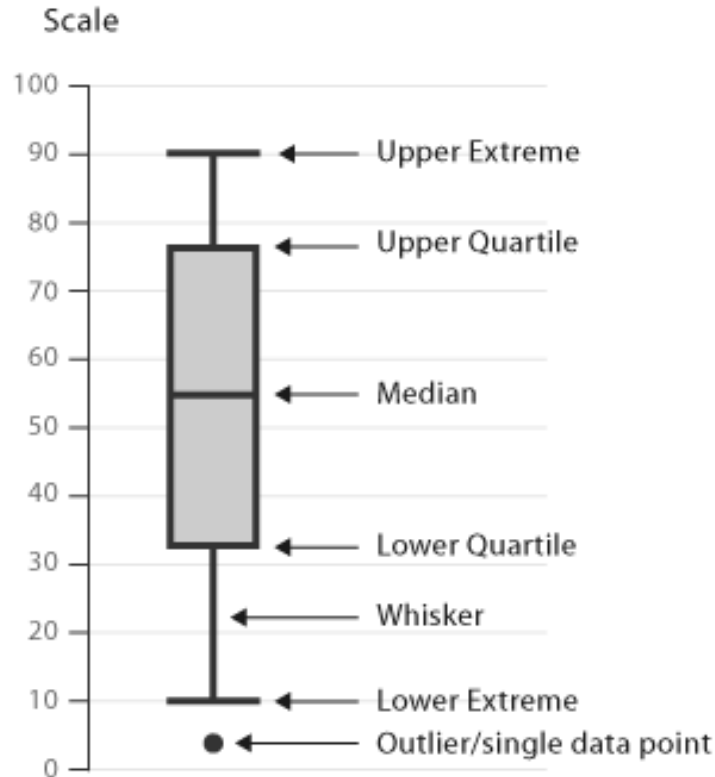
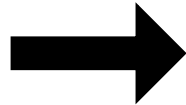
We run some tests in order to determine “r” through different conditions*

Test N°	t	T_m	T_0	$T(t)$	r
1	200s	30°	22,9°	28,8°	0.00532
2	250s	40°	21,3°	31,4°	0.00551
•					
•					
•					
9	150s	32°	22,0°	27,3°	0.00538
10	300s	27°	21,5°	25,9°	0.00542

* “r” should remain constant through every iteration, but because the temperature in the oven changes very slightly over time, we are going to obtain slightly different values each time.

Using the values for “r” obtained, we build a box and whisker plot to help us determine the best real value for “r”.

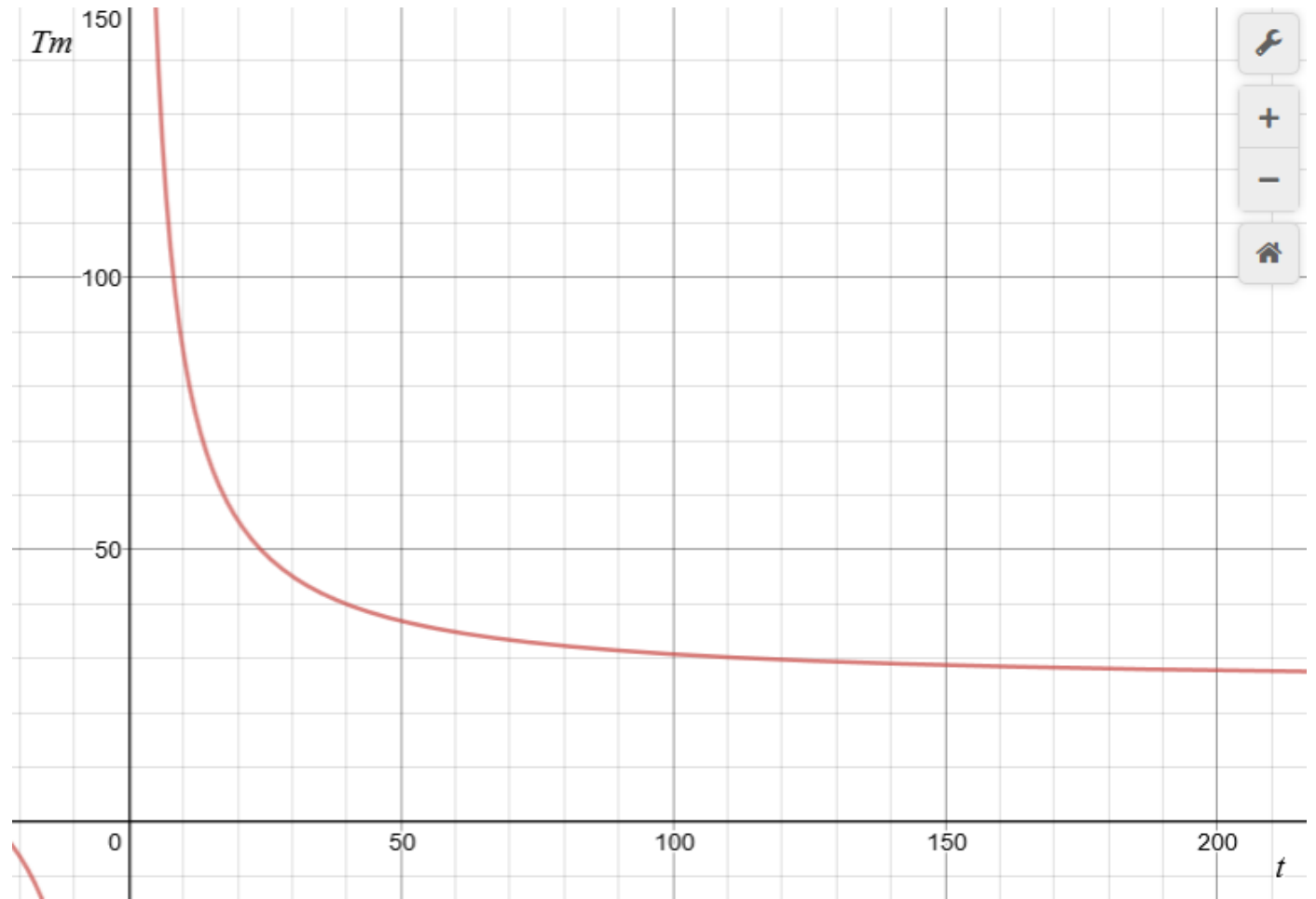
r
0.00532
0.00551
.
.
.
0.00538
0.00542



$$r \approx 0.00531$$

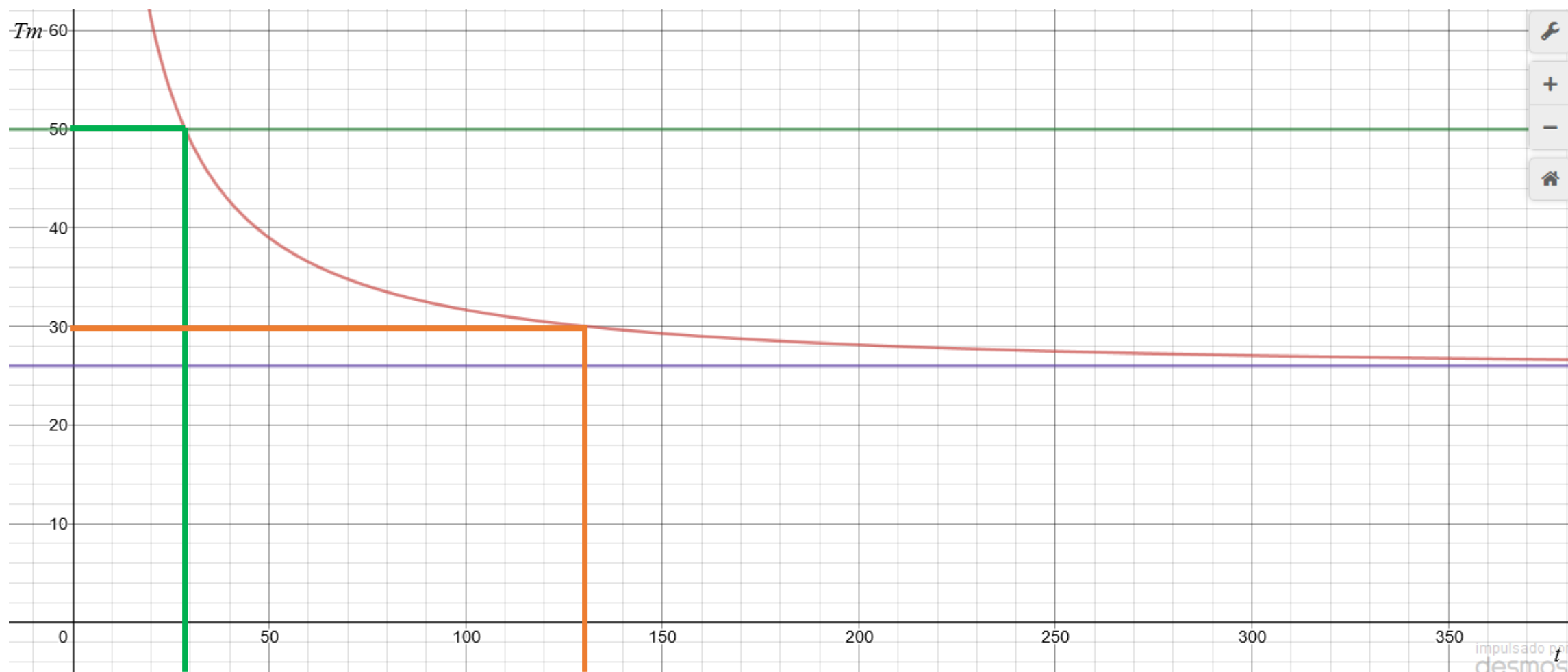
Using the new value of “r” and equation (2), we can plot a curve that describes each possible combination of time and oven temperature that will result in a final temperature of 26° * **

$$T_m = \frac{T(t) - T_0 e^{-rt}}{1 - e^{-rt}} \quad (2)$$



* Final temperature of the piece $T(t)$ is set as a constant to 26°, our goal.

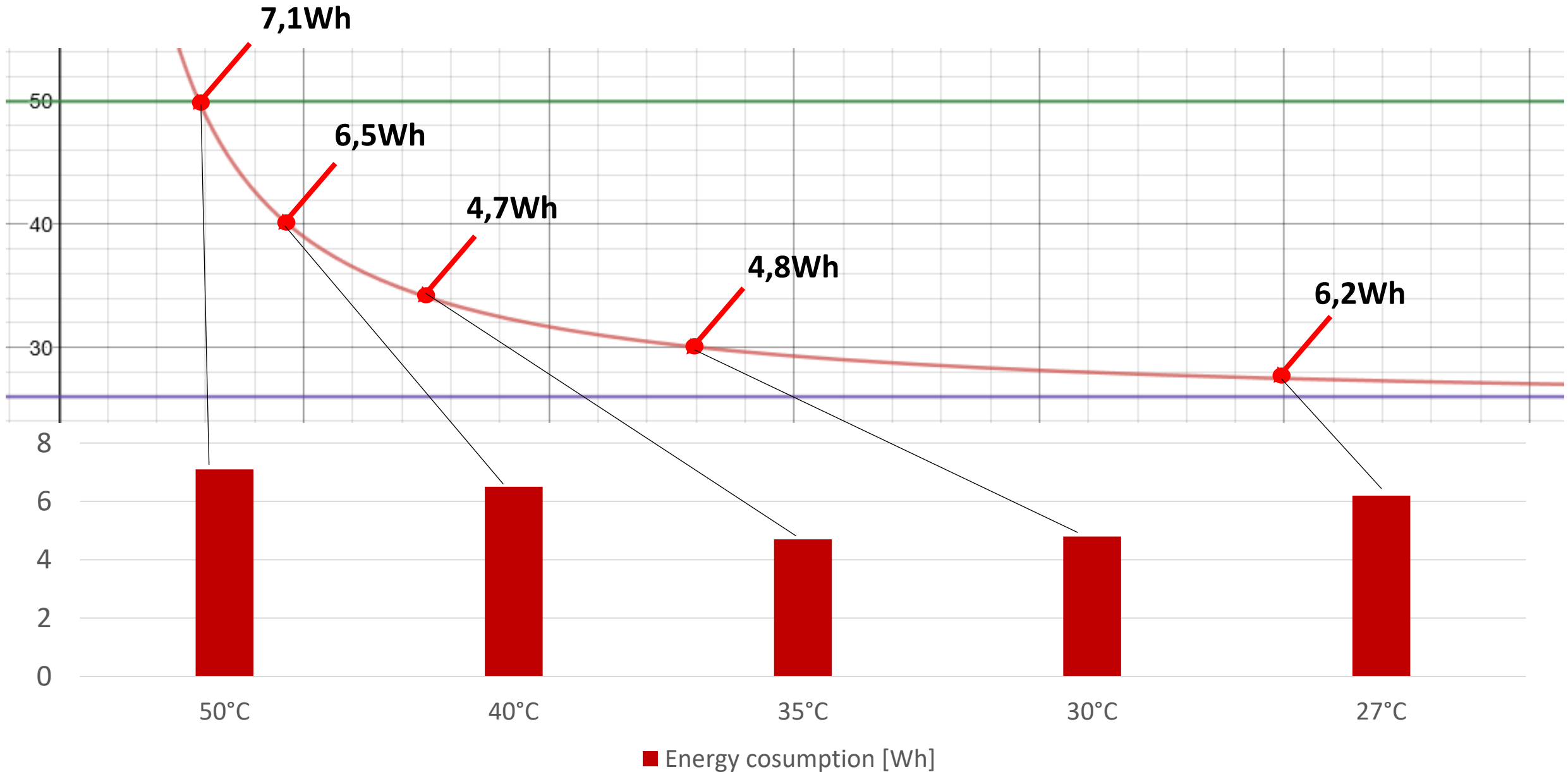
** There will be a different plot for every different initial temperature.



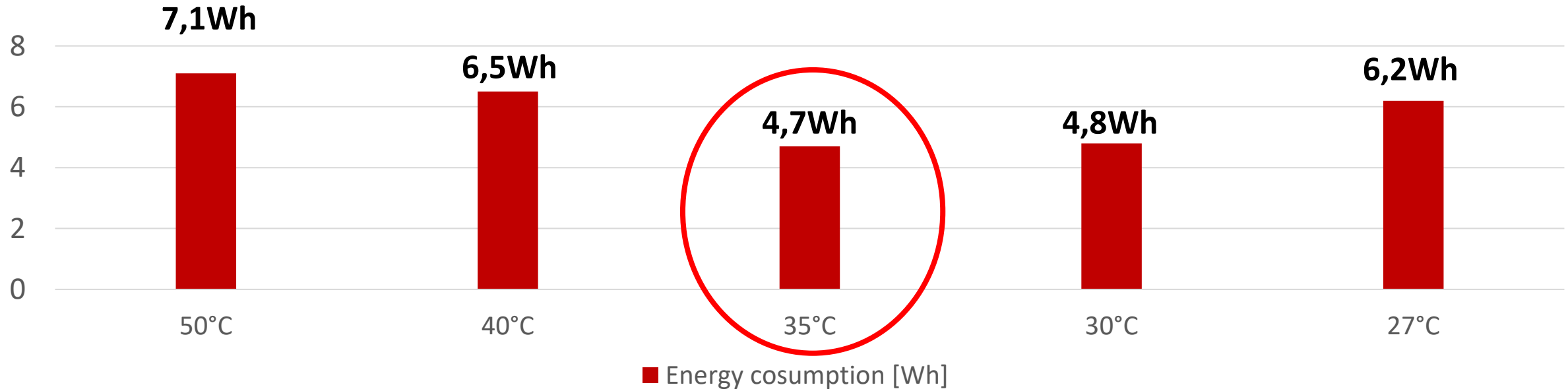
28s @ 50°C

132s @ 30°C . . .

After this, we can run another set of tests in order to determine the amount of energy consumed on each point in the graph, and then we make a bar graph to visualize the results



We analyze the results and determine the optimal temperature and time that will result in the lowest energy consumption *



Lowest power consumption (4,7Wh) → 70s at 35°C

*** We may need to do benchmarking on each different initial temperature, but we could use regression to approximate the optimal data on each case**

Of course, all of these are predictions and approximations that may be far from the truth.

In theory, “r” should be constant, it may not be, and the Time/Temperature plot formed could be inaccurate.

All of these tests have to be carried out for plastic and for aluminum, and we would still need to figure out the implications of heating up pieces in succession.

But for the most part, I believe this is the best chance we have yet.